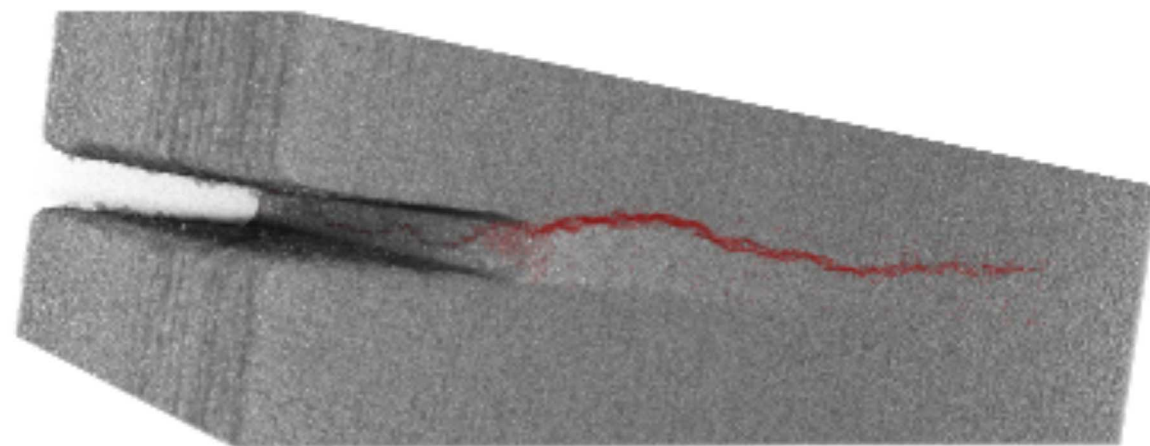
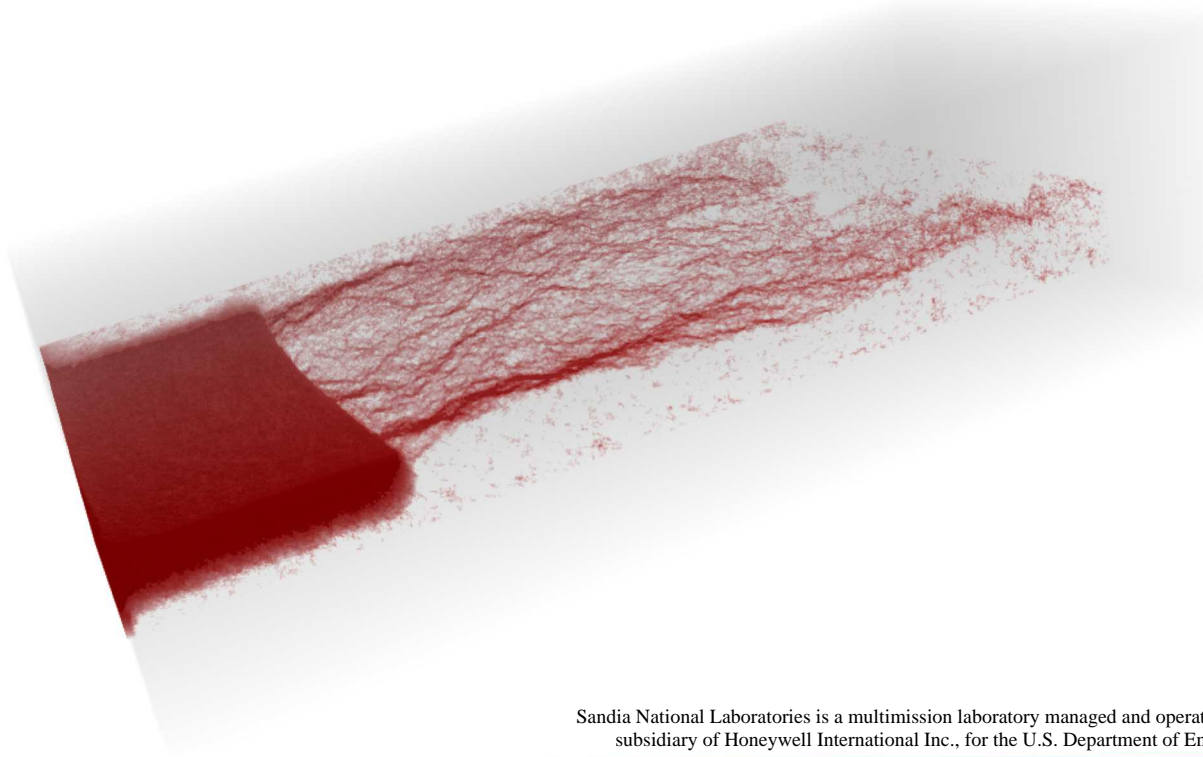


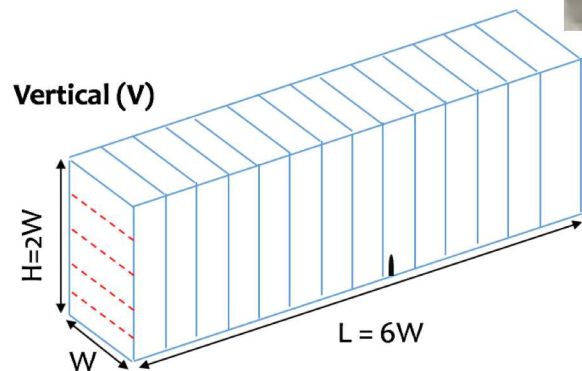
# Effect of Mineral Orientation on Roughness and Toughness of Mode I Fractures

Liyang Jiang, Hongkyu Yoon, Antonio Bobet, Laura J. Pyrak-Nolte



# Background

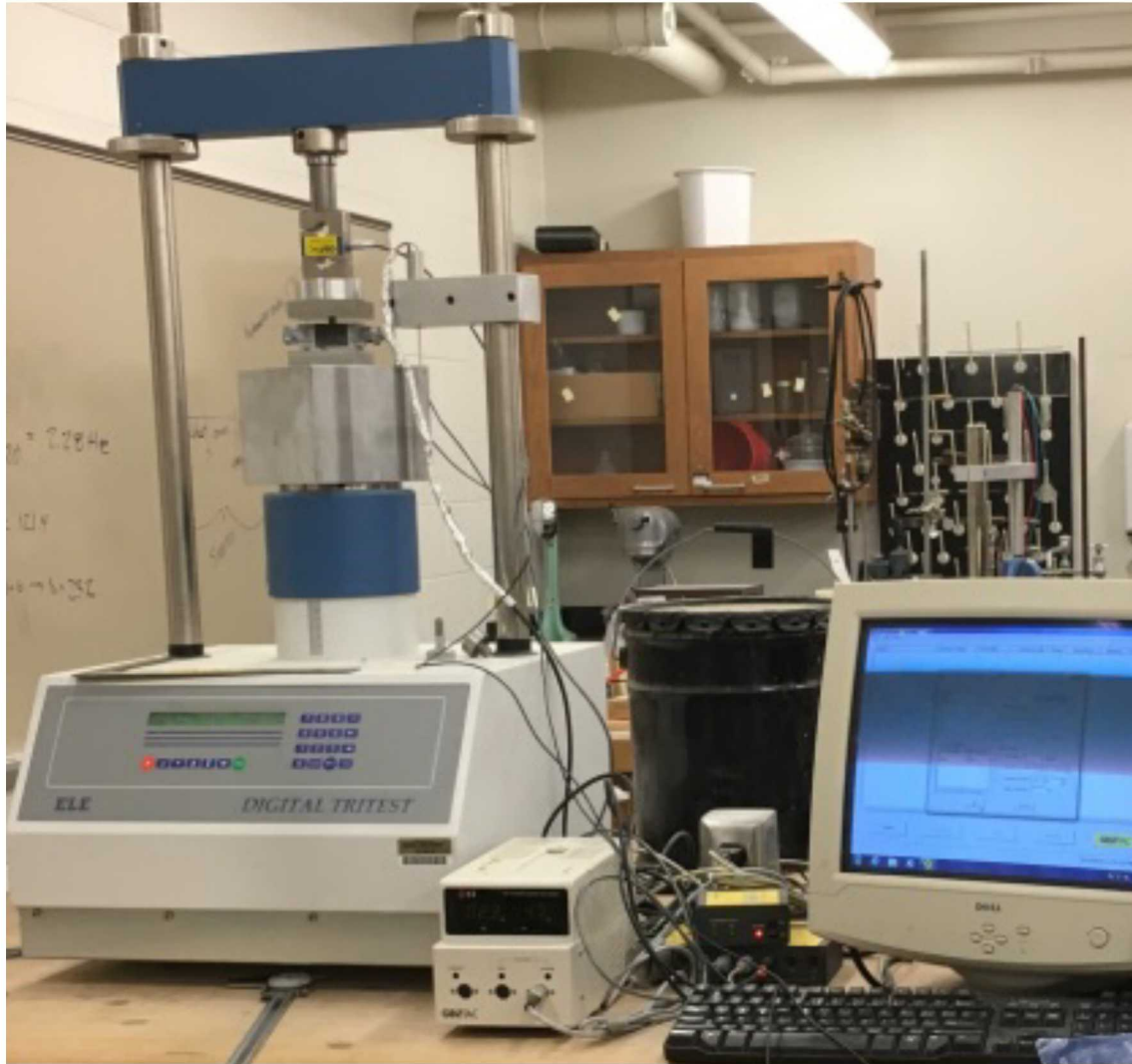
- Analogue material to study tensile failure behaviors
- 3D printed samples do not have isotropic rock behaviors
- Sample layering presents anisotropy
- In-layer mineral orientation makes them orthorhombic



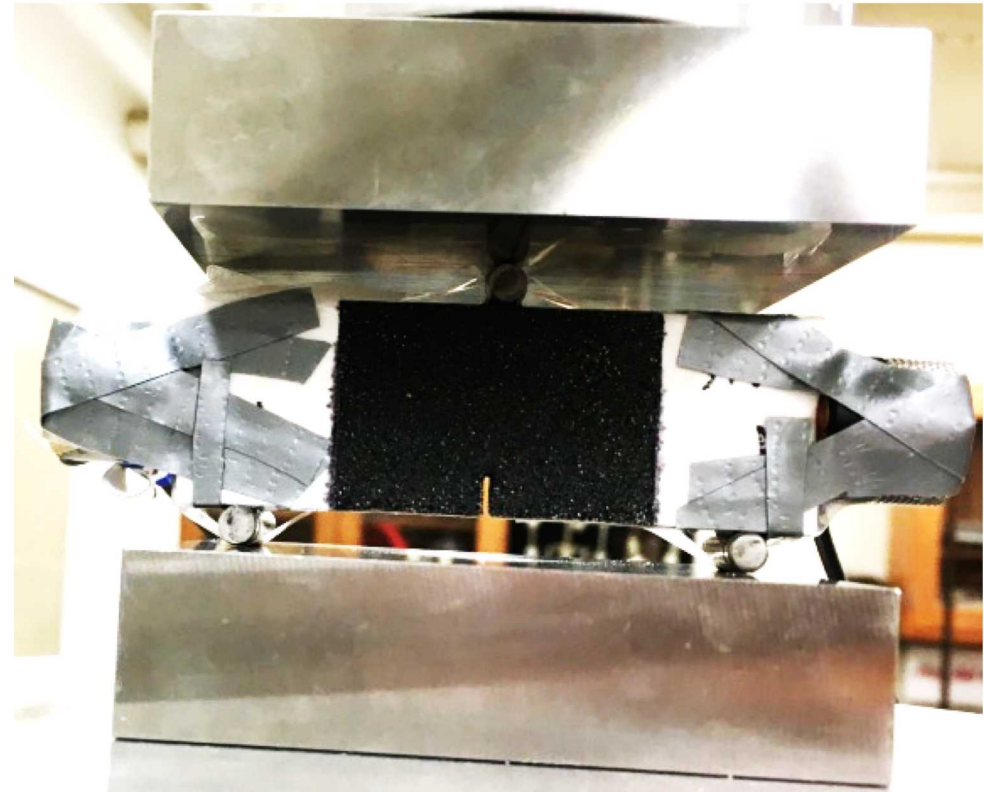
Blue lines:  
bassanite layers  
Red lines:  
inkjet head direction  
(gypsum texture )



# Experimental Setup

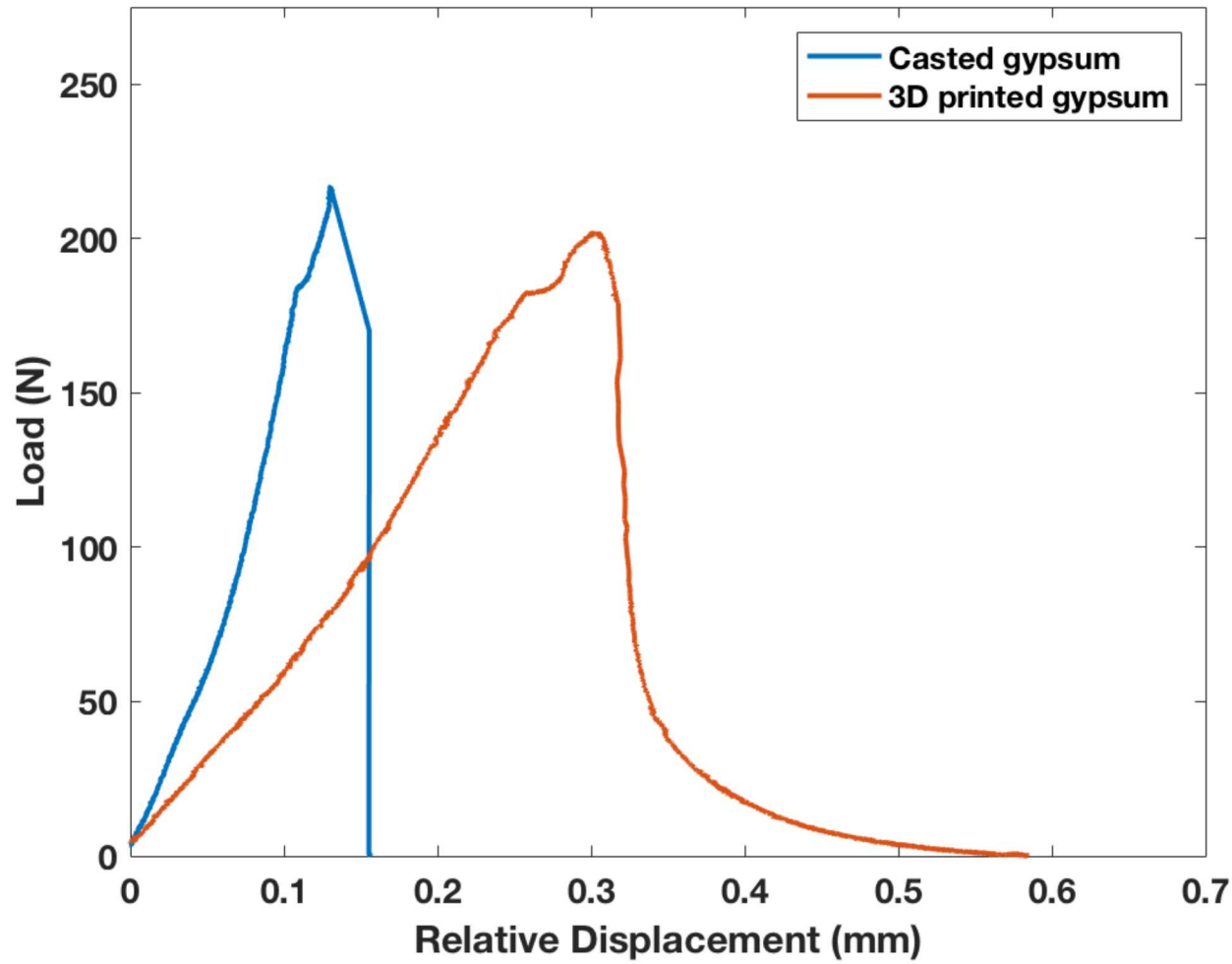


Height 25.4 *mm*  
Length 76.2 *mm*  
Thickness 12.7 *mm*  
Middle Notch Height 5.08 *mm*

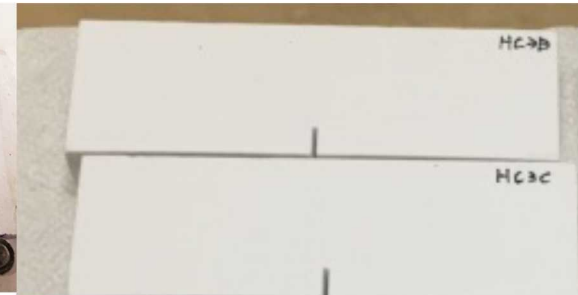


Rod diameter 4.76 *mm*  
Rod length 19.05 *mm*

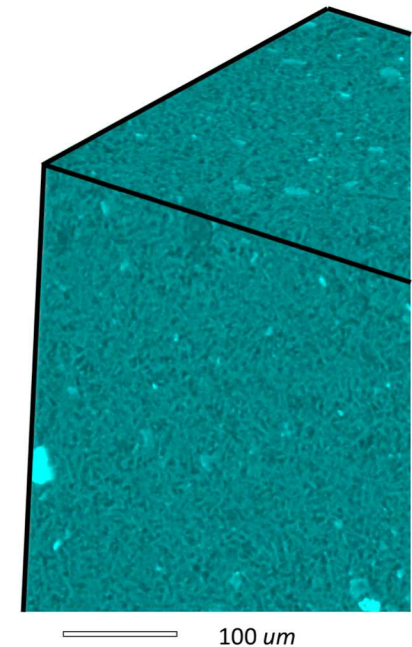
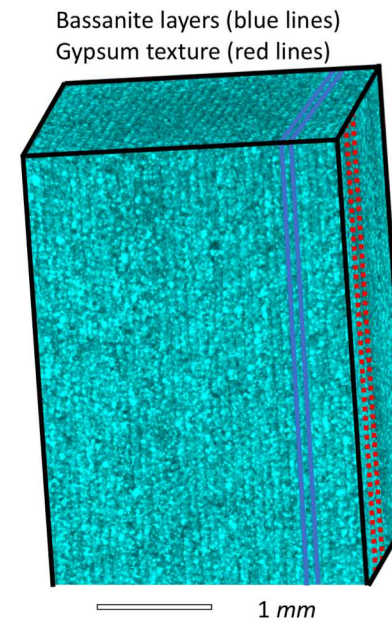
# Casted Gypsum VS 3D Printed Gypsum



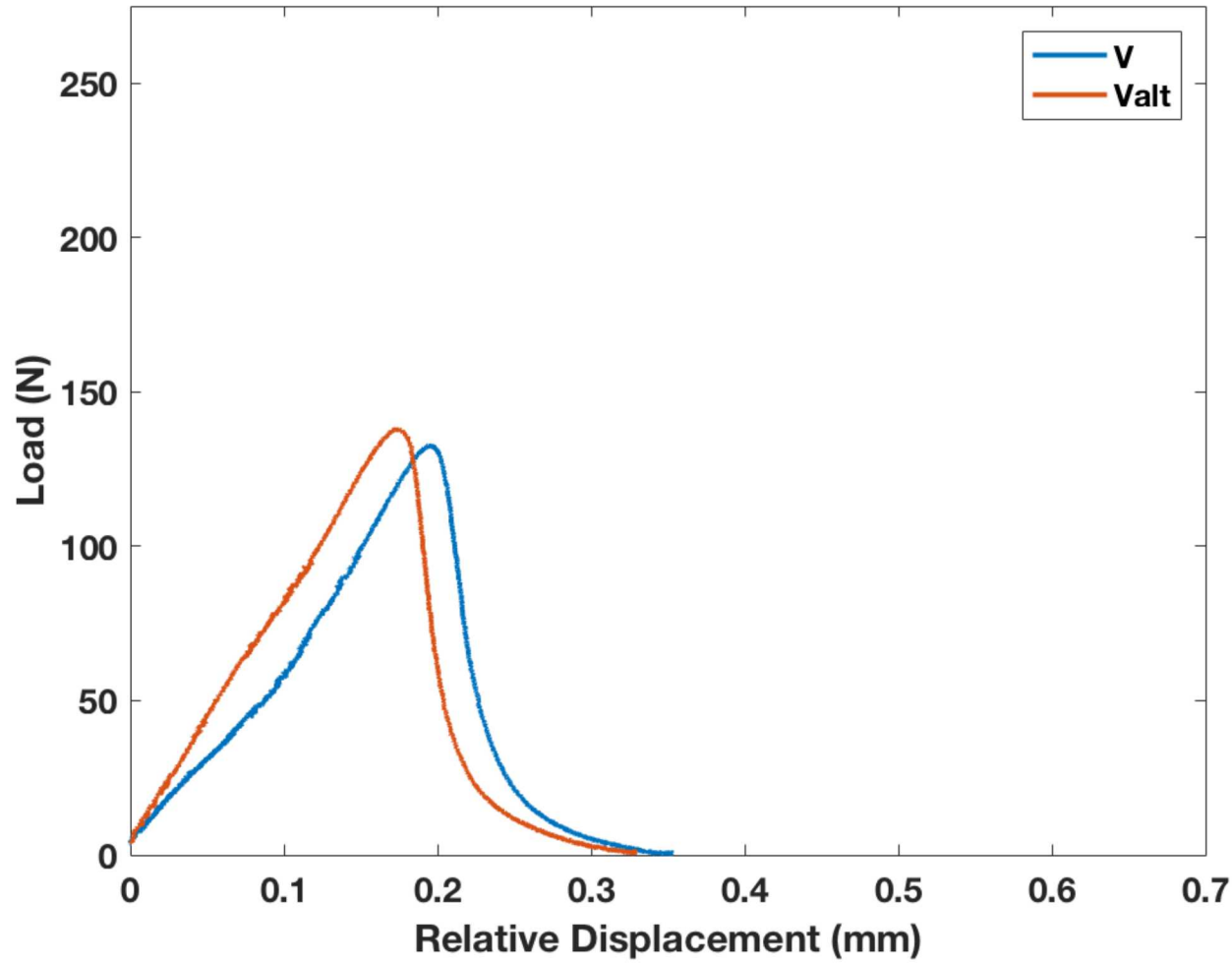
3D printed gypsum



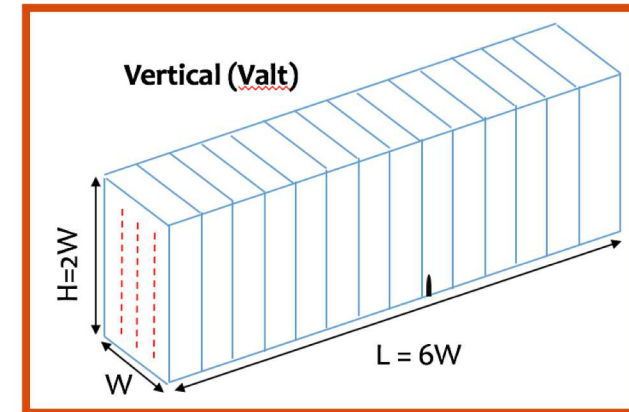
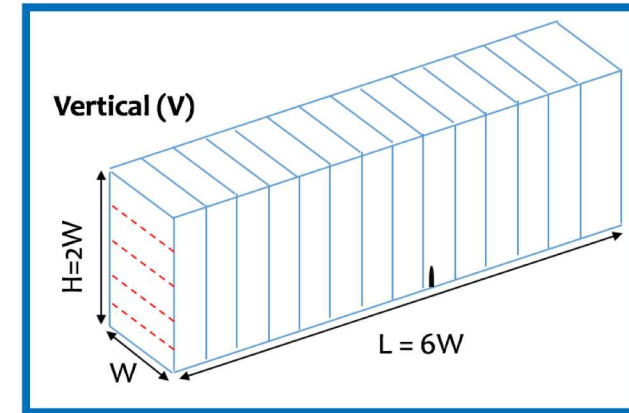
Casted gypsum



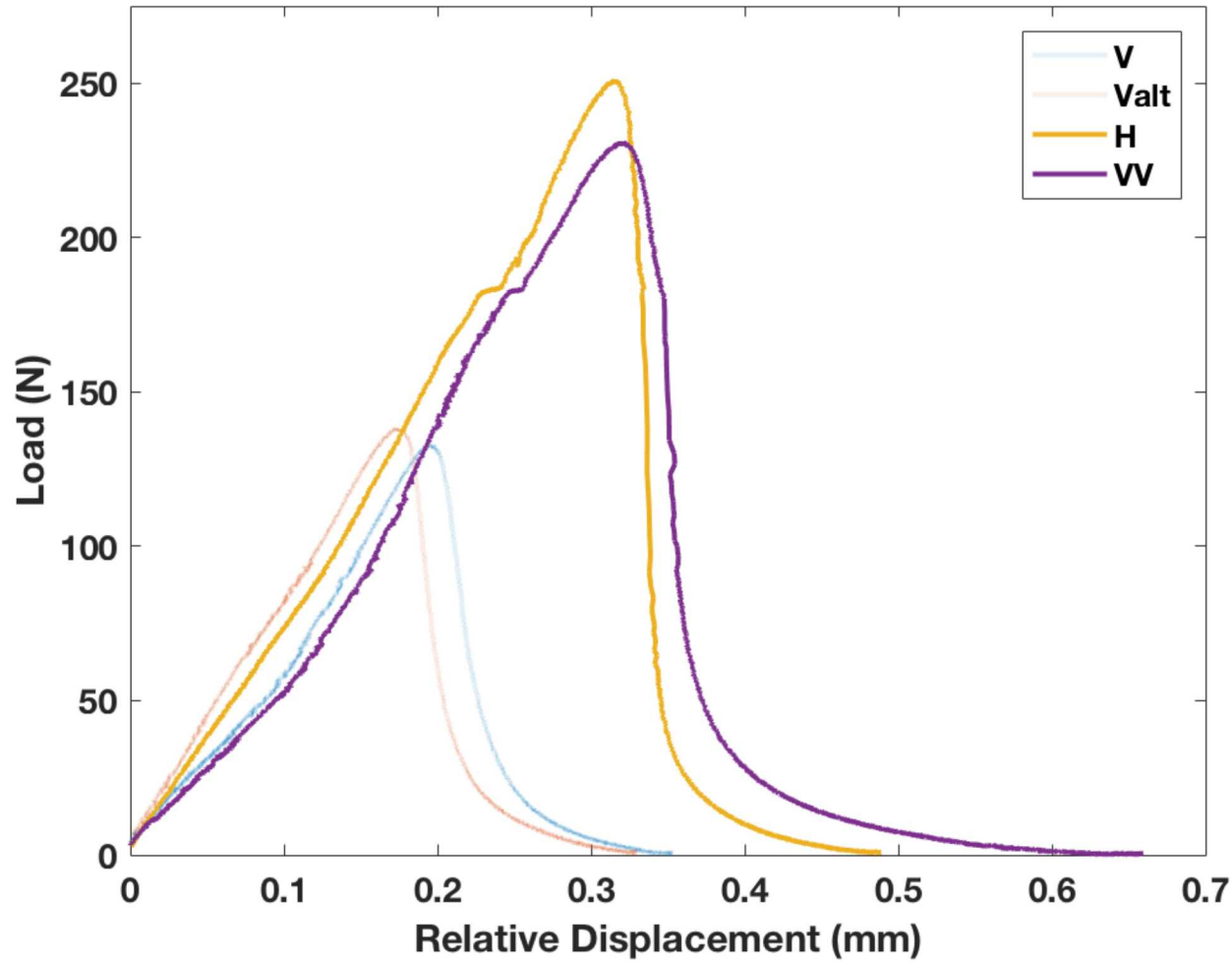
# Weakest Samples



Blue lines:  
bassanite layers  
Red lines:  
inkjet head direction  
(gypsum texture )

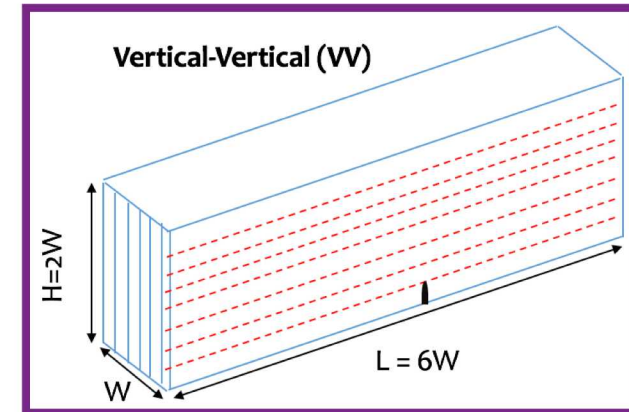
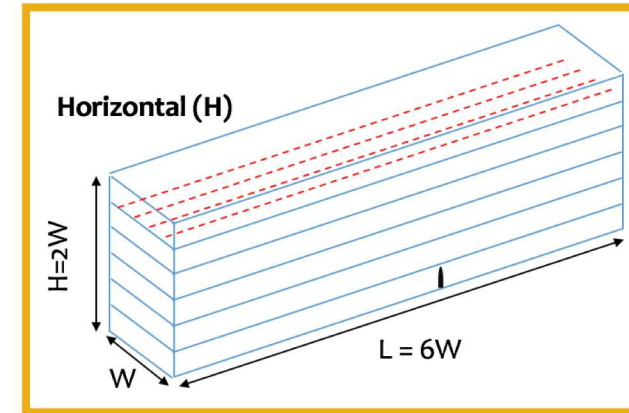


# Strongest Samples

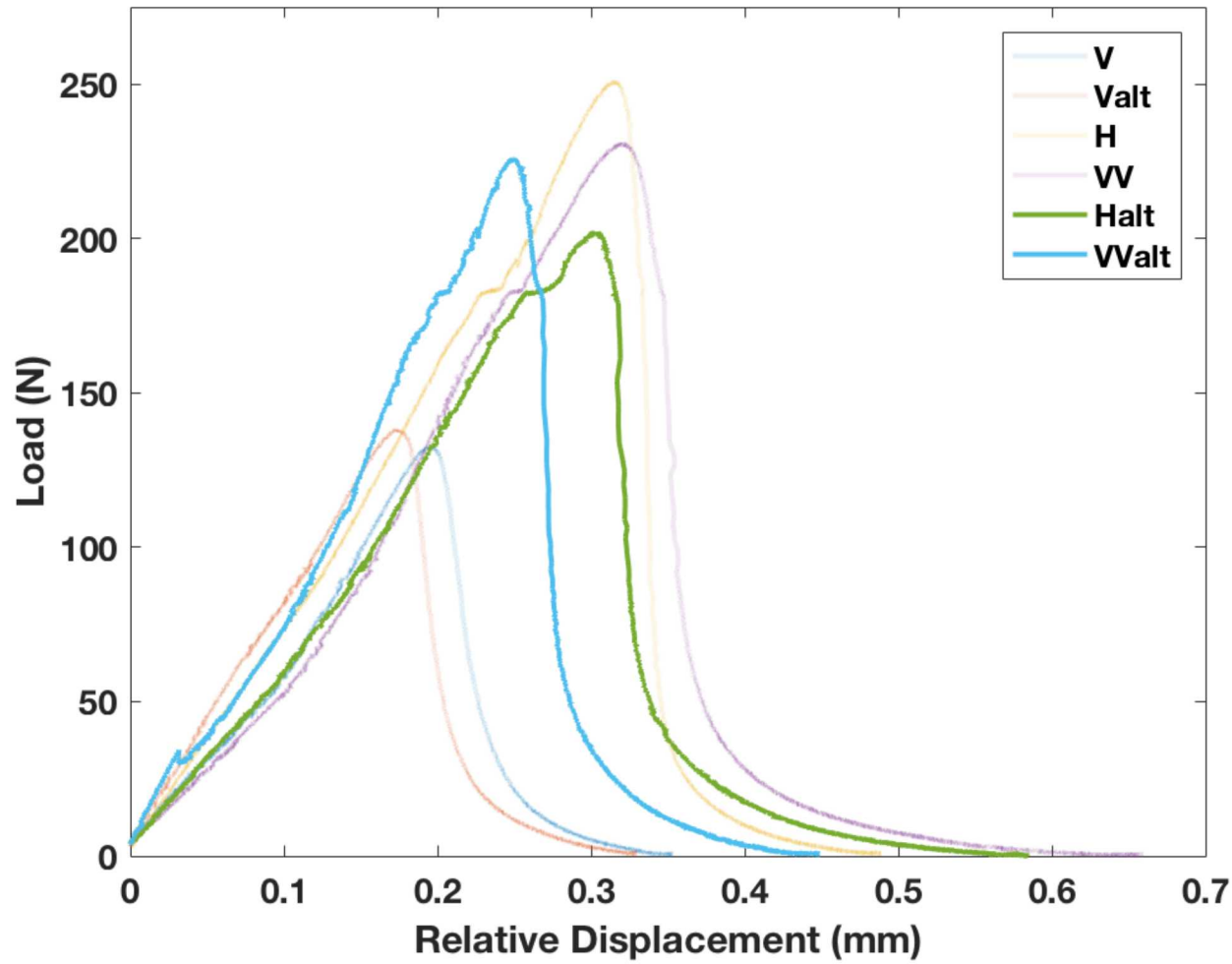


Blue lines:  
bassanite layers

Red lines:  
inkjet head direction  
(gypsum texture )

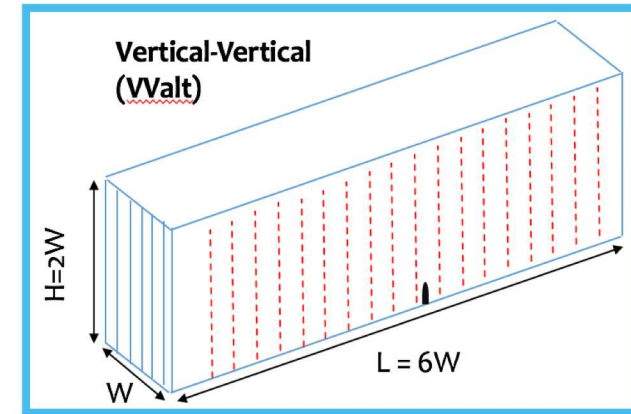
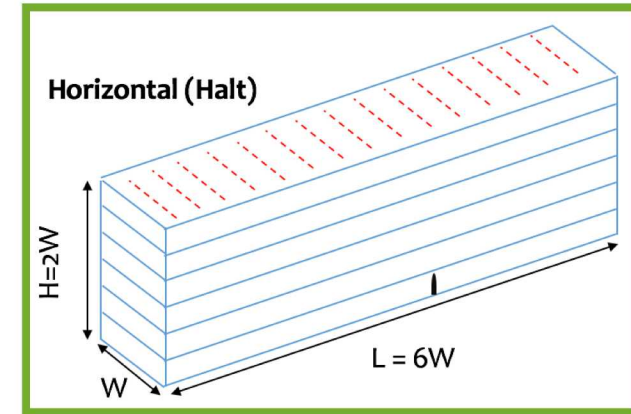


# Same Layering, Altered Mineral Orientation Direction



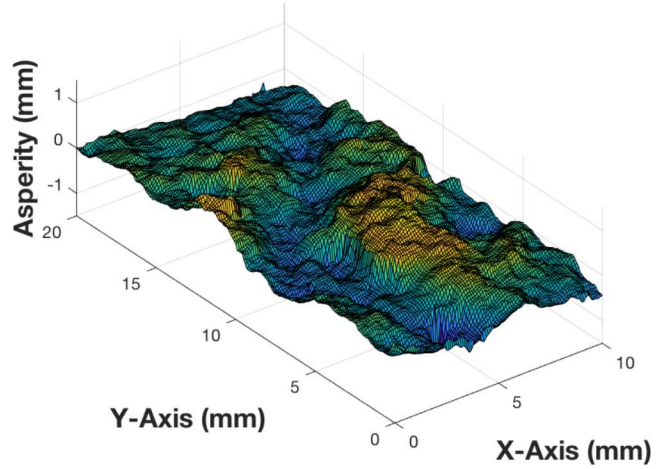
Blue lines:  
bassanite layers

Red lines:  
inkjet head direction  
(gypsum texture)

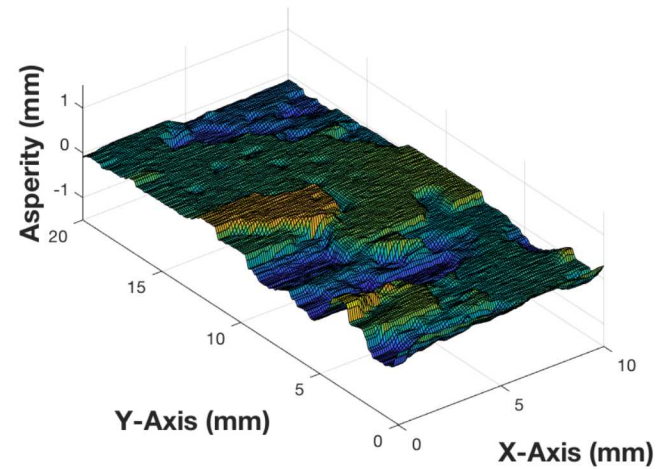


# Surface roughness—Asperity 3D View

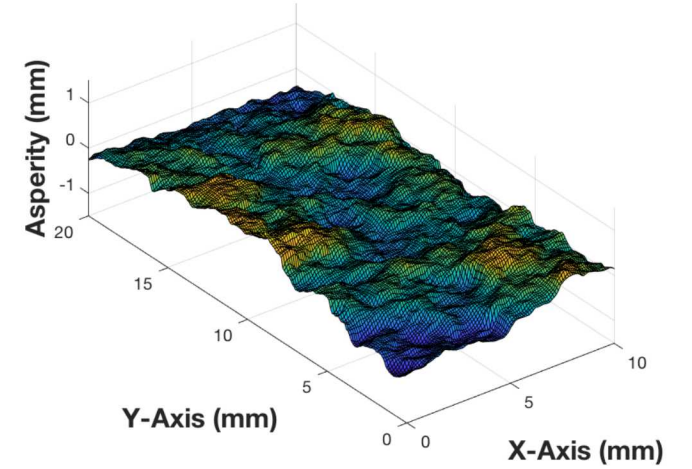
VV



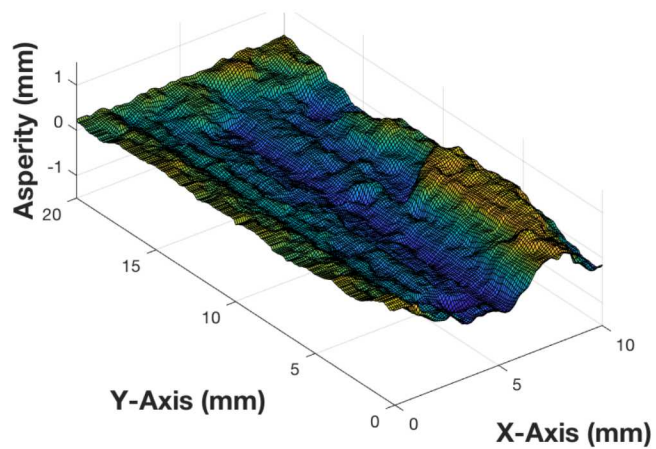
V



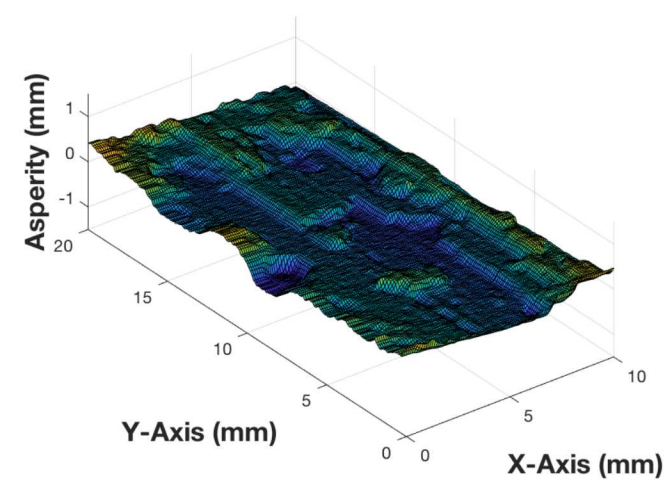
H



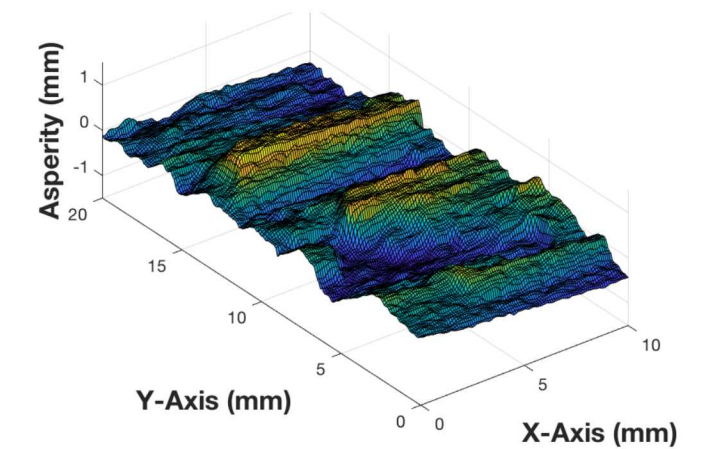
VVT



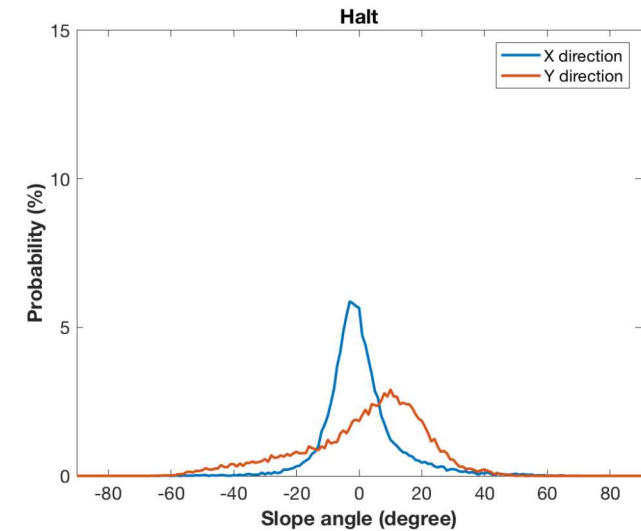
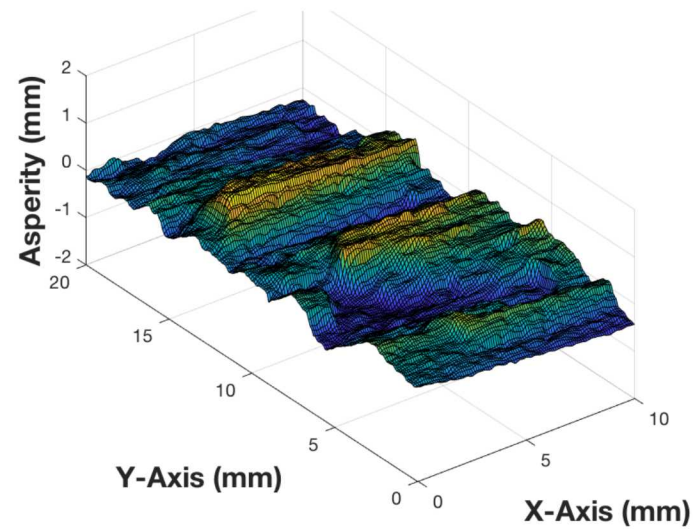
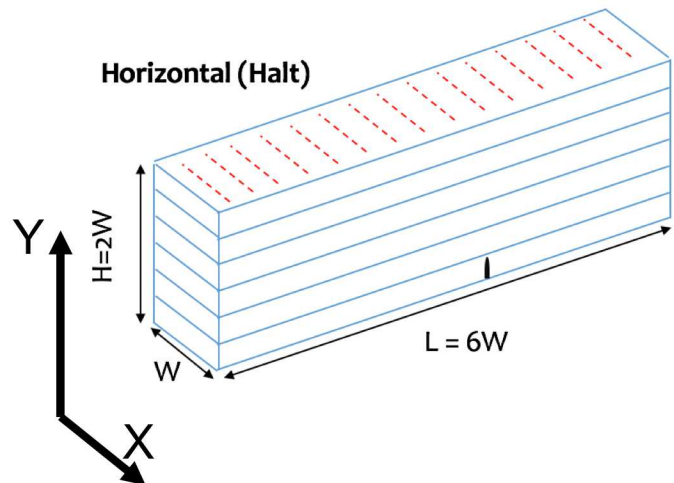
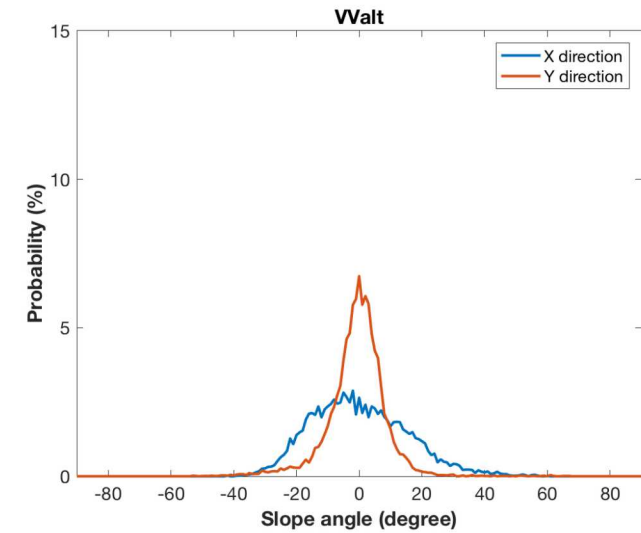
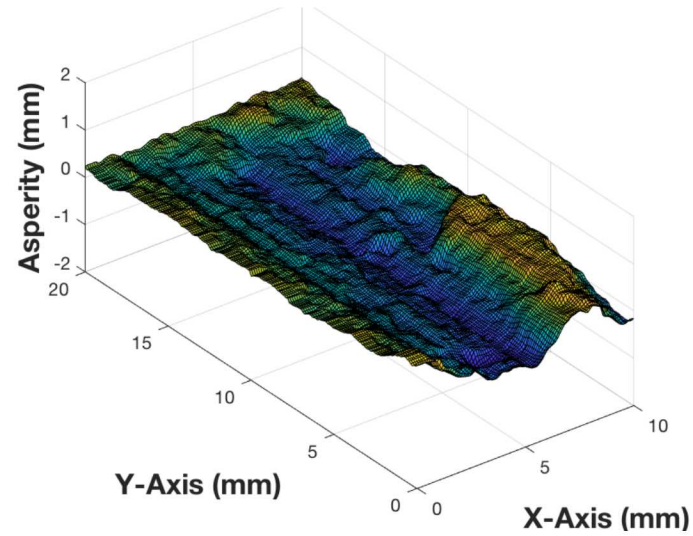
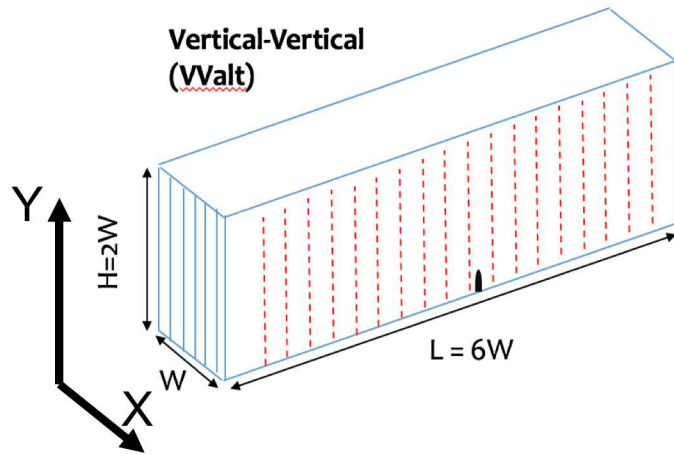
VT



HT



# Surface Roughness Anisotropy



# Conclusions

- Anisotropy in 3D printed rock can rise from two sources: layering and direction of mineral growth.
- Peak loading during tensile failure is the smallest when the layering is parallel to the fracture plane.
- Peak loading during tensile failure is the largest when the mineral growth direction is perpendicular to the fracture plane.
- Whether the surface roughness is isotropic or anisotropic depends on both the layering and mineral growth directions.

# ~Thank you~

# Questions?

Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525. This work was also supported by the Laboratory Directed Research and Development program at Sandia National Laboratories.

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