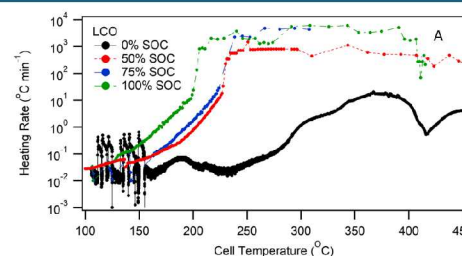
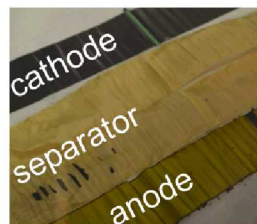
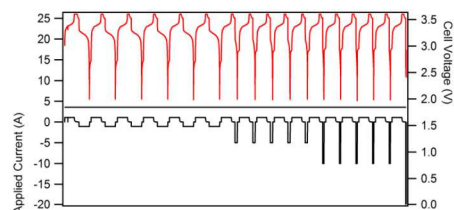


Thermal stability study of commercial lithium-ion batteries as a function of cathode chemistry and state-of-charge



PRESENTED BY

Summer Ferreira

235th ECS
May 27--Dallas TX



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System selection should be informed by safety

Problem:

Performance and safety data

- Primarily manufacturer-provided data

Chemistry Selection for an ESS installation must consider

- | | | |
|----------|---------------|---------------------------|
| ▪ Cost | ▪ Application | ▪ Manufacturer reputation |
| ▪ Size | ▪ Reliability | ▪ Performance |
| ▪ Safety | ▪ Oversizing | ▪ Pack management |

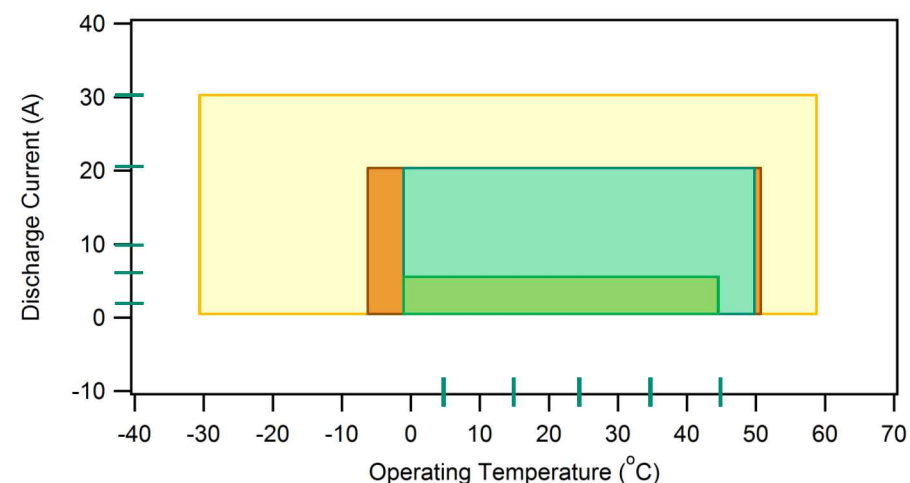
Approach:

Quantify performance with uniform methodology

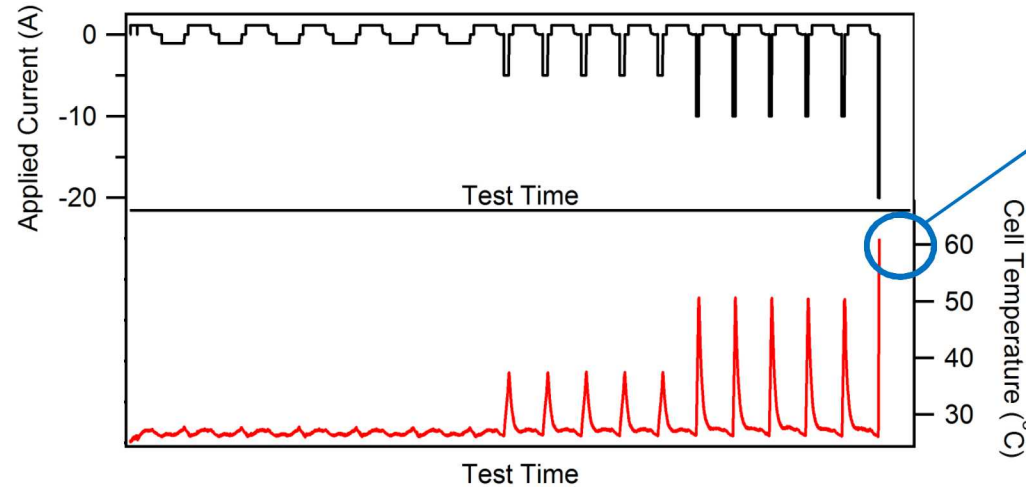
Evaluate fundamentals of material stability and abuse response

Cells and Manufacturer Specs.

Cathode Chemistry	AKA	Specific Capacity (Ah)	Average Potential (V vs Li ⁰ /Li ⁺)	Max Discharge Current	Acceptable Temperature (°C)
LiCoO ₂	LCO	2.5	3.6	20	0 to 50
LiFePO ₄	LFP	1.1	3.3	30	-30 to 60
LiNi _x Co _y Al _{1-x-y} O ₂	NCA	2.9	3.6	6	0 to 45
LiNi _{0.80} Mn _{0.15} Co _{0.05} O ₂	NMC	3.0	3.6	20	-5 to 50

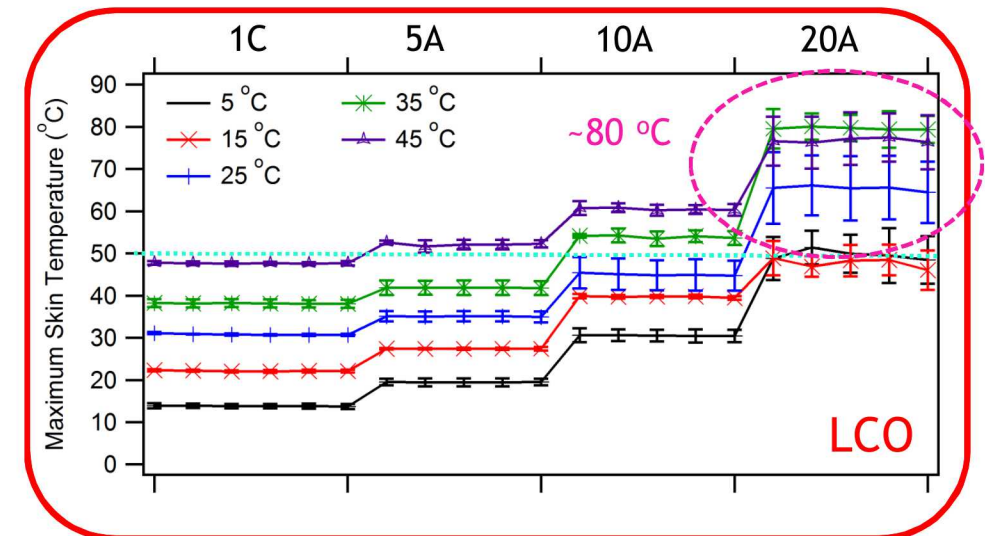
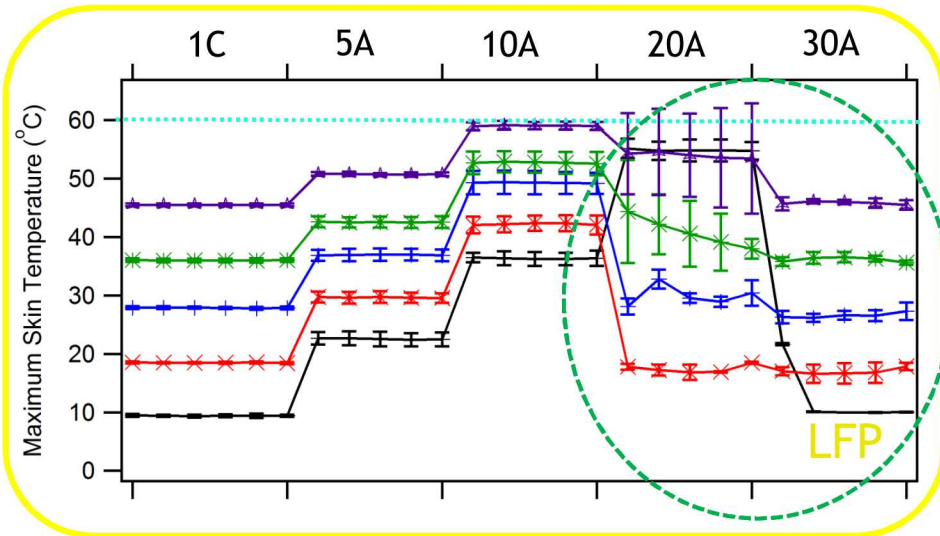


Avoiding accelerated aging or abuse by assessing performance under varied conditions for commercial chemistries



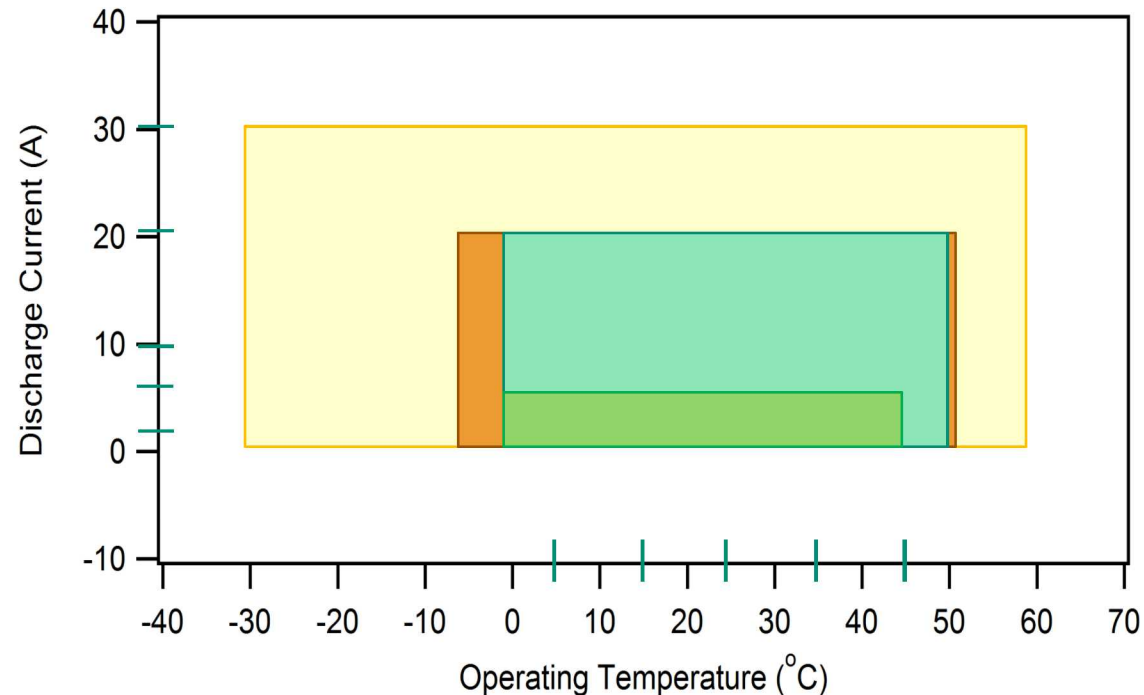
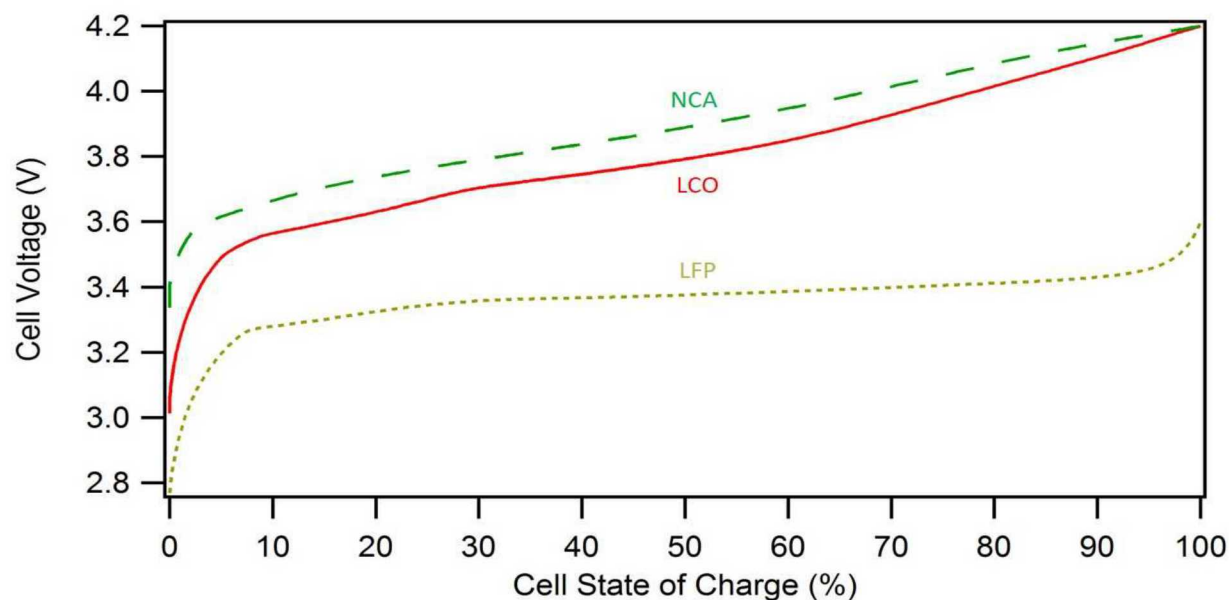
Current = 20 A (max = 30 A)
Environment = 25 °C
Cell skin Temp = 60 °C

Most packs don't monitor individual cell skin temperatures.
Unintended abuse condition under 'normal' operation.

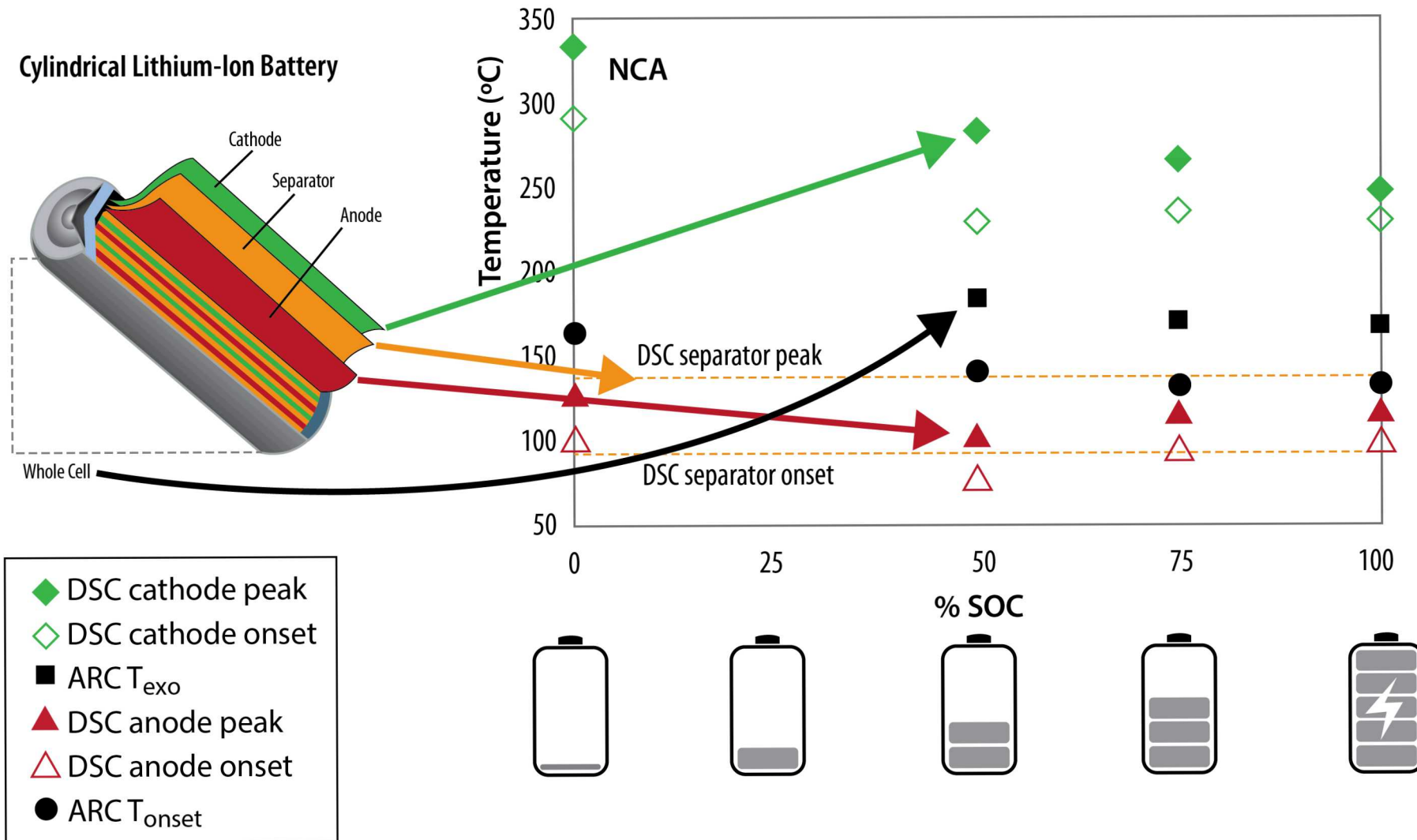


Cells and Manufacturer Specs.

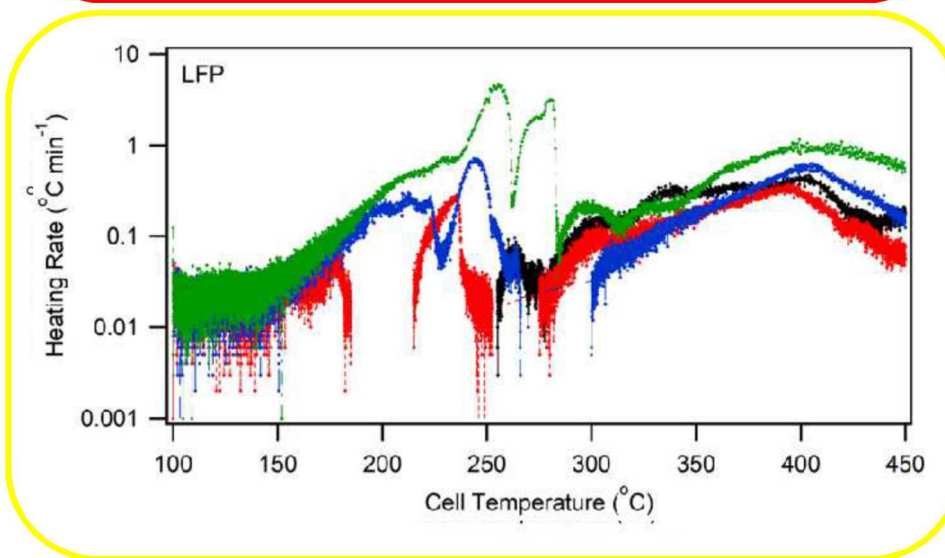
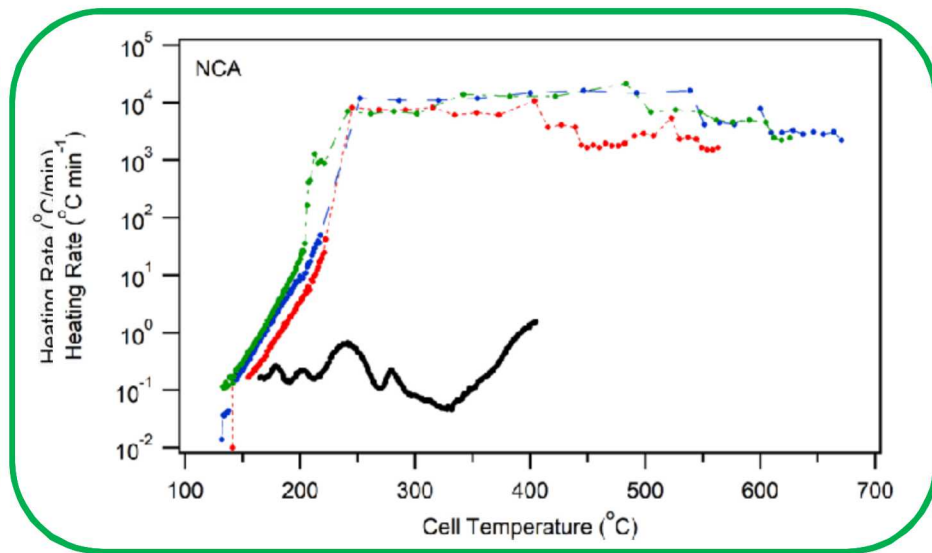
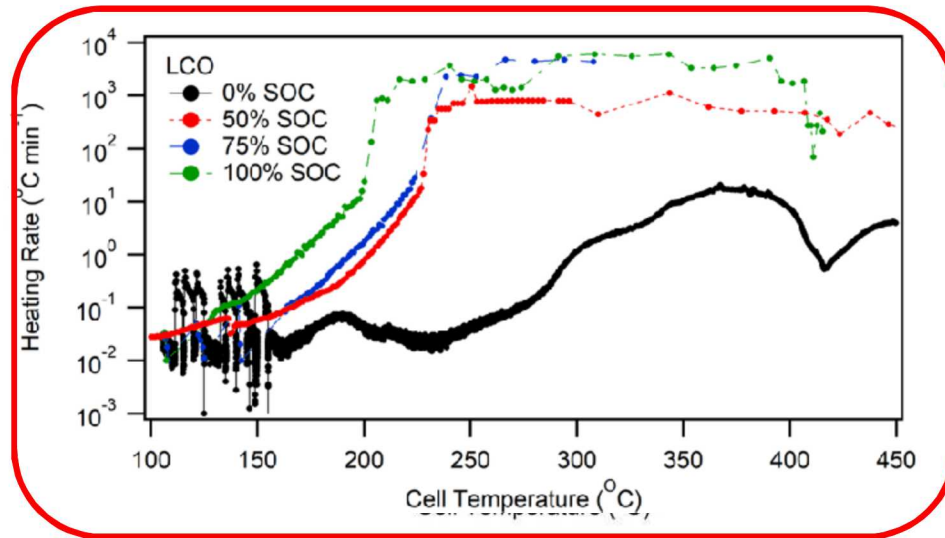
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Component and whole cell thermal response



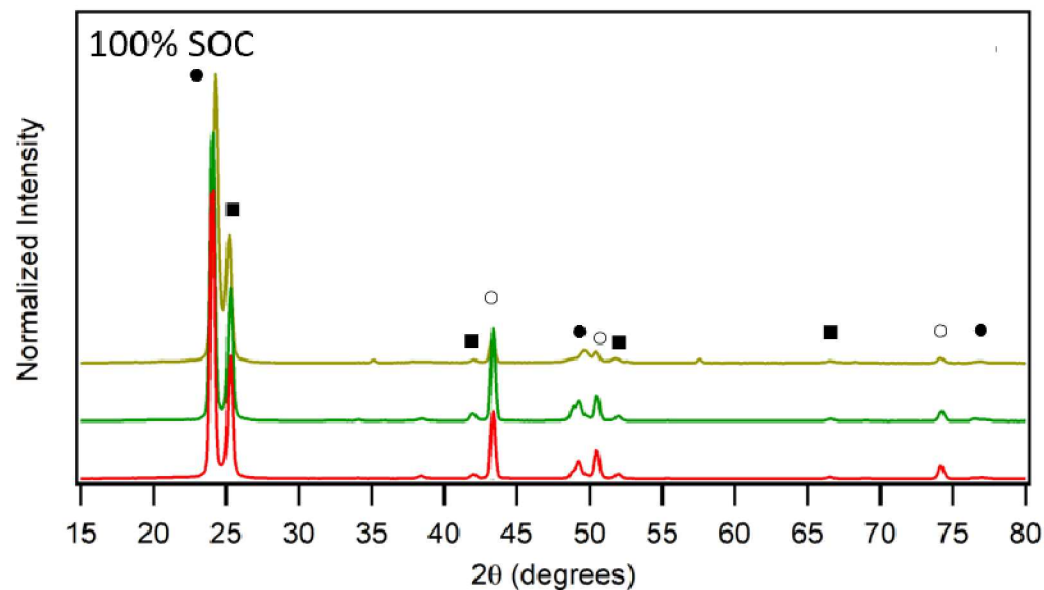
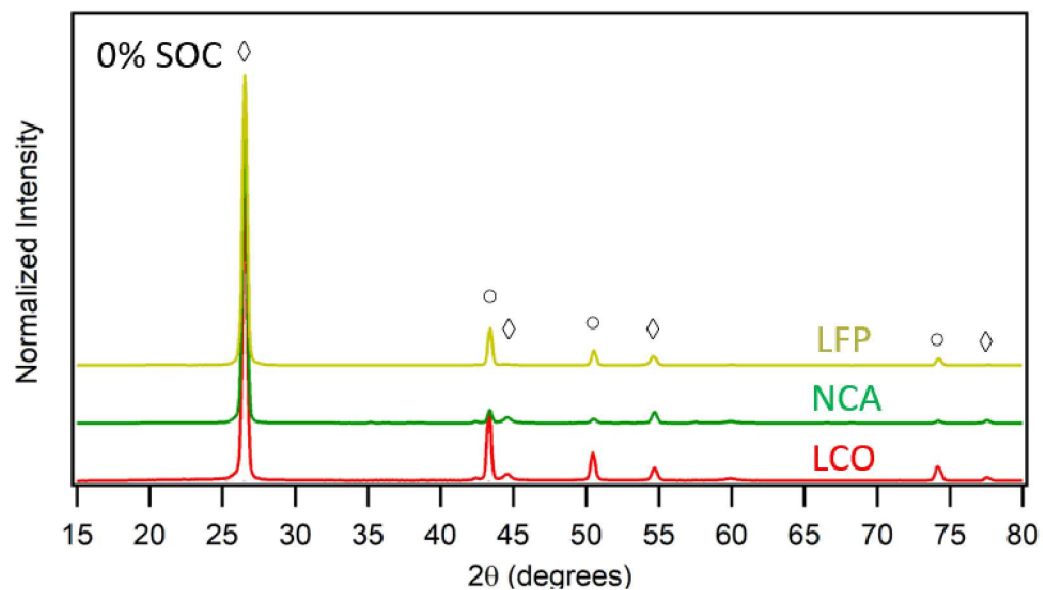
SOC dependence of heating



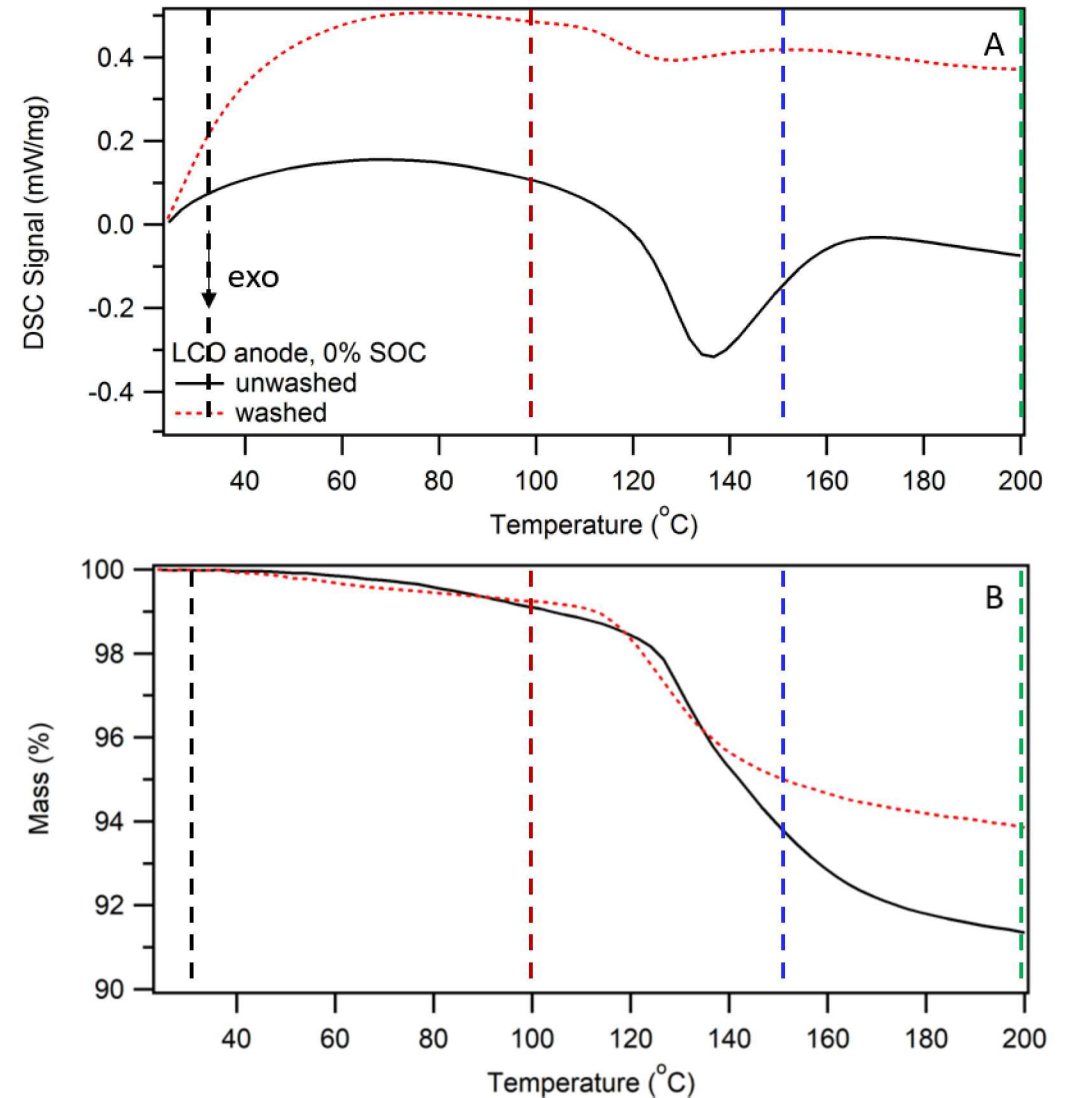
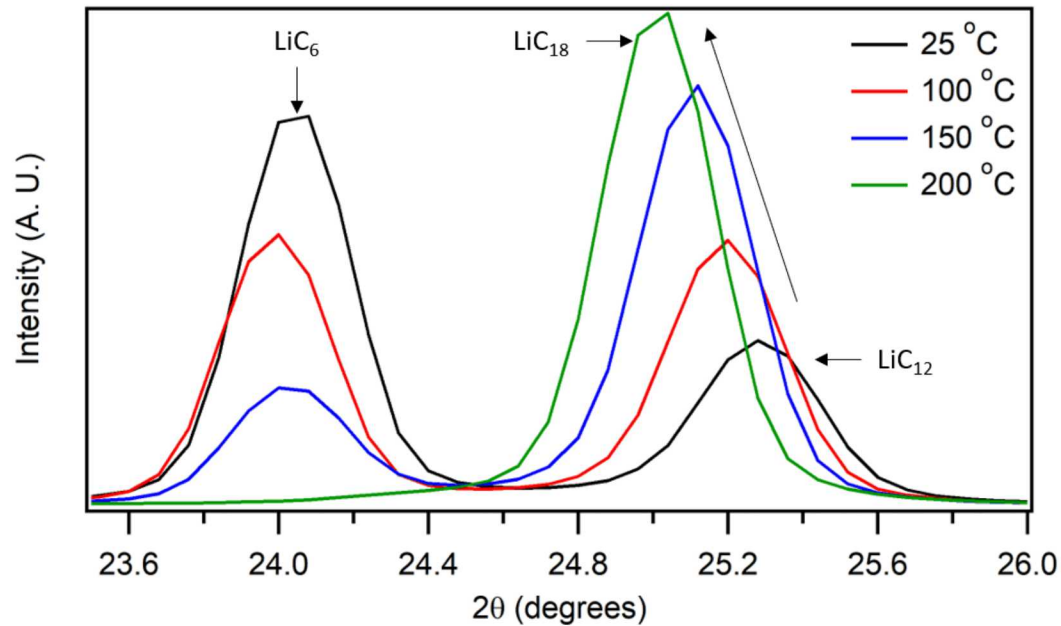
Observations

- 1) LFP most stable, but still sensitive to SOC
- 2) LCO onset is SOC dependent

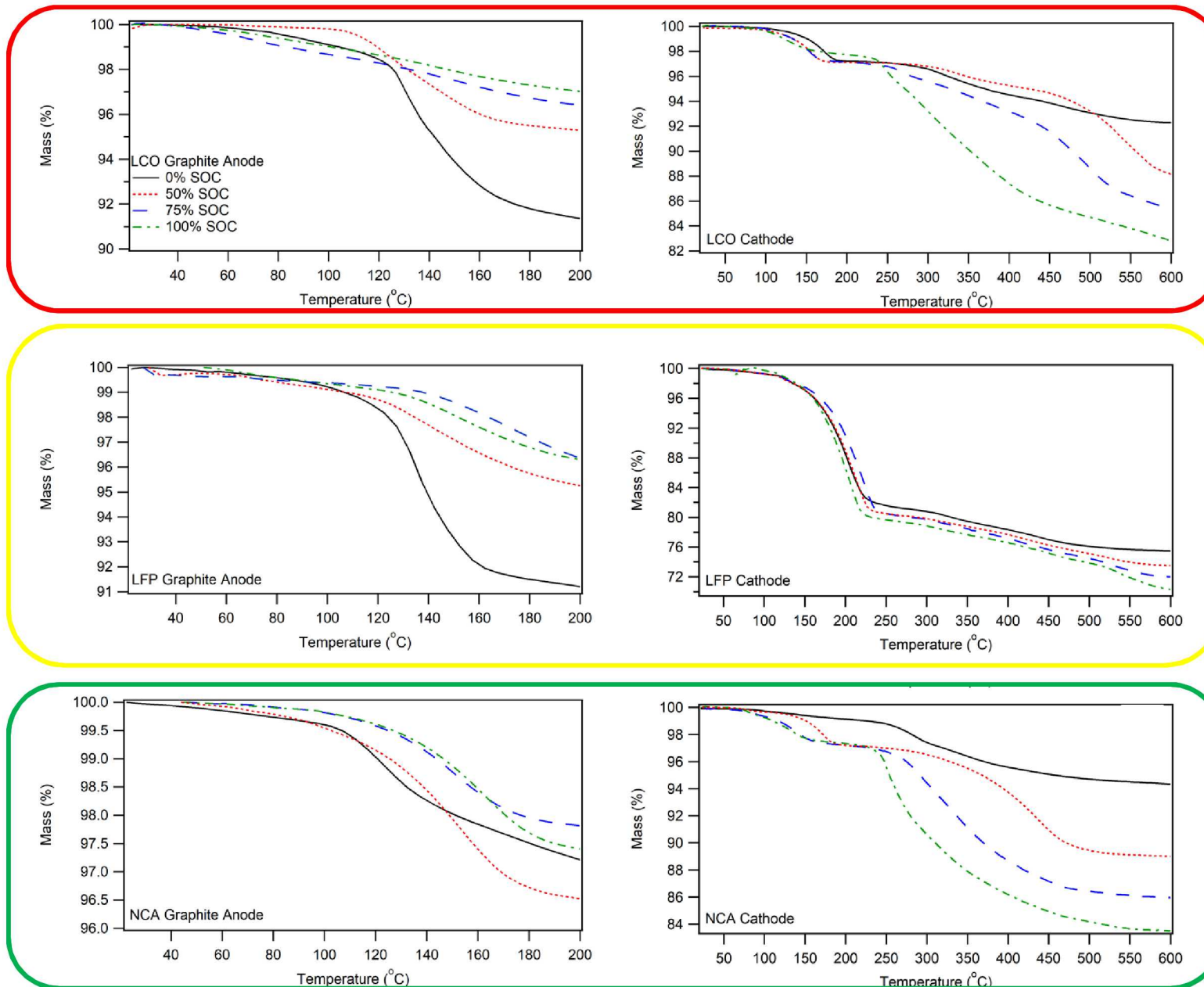
Anode phase composition similar between cells



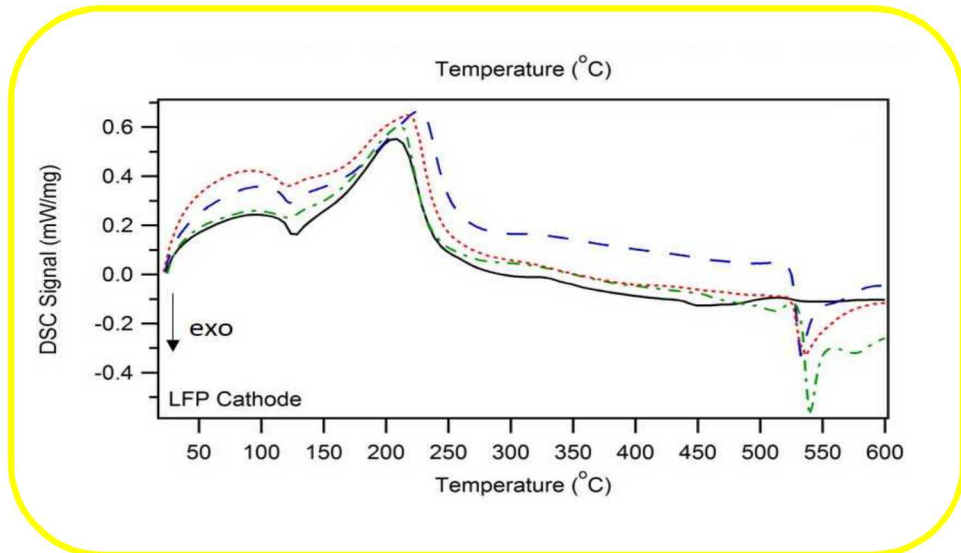
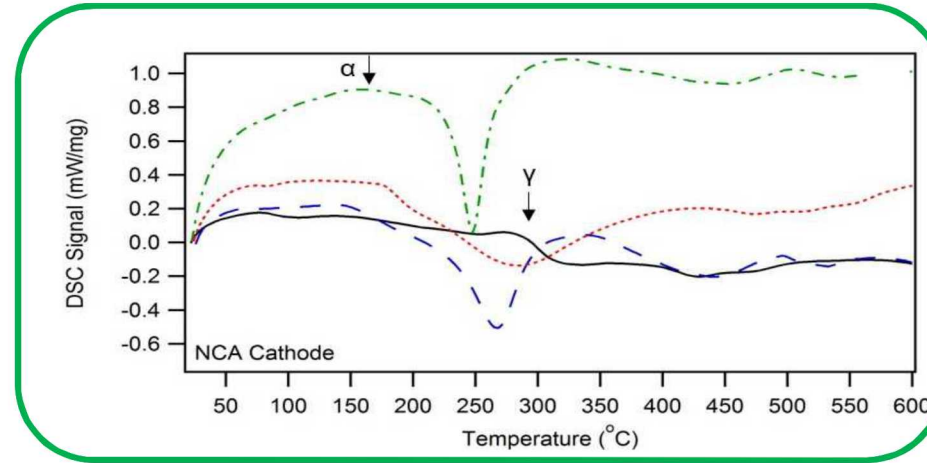
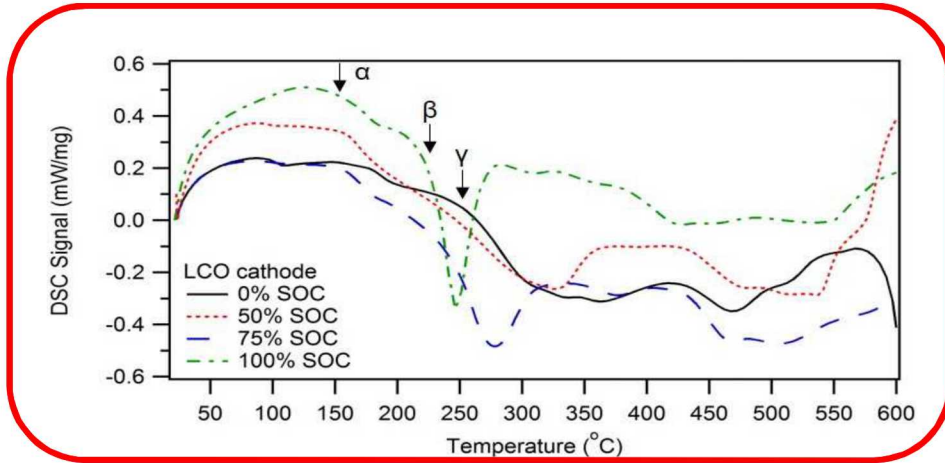
Anode behavior similar across commercial cells upon heating



Mass loss similar in anodes; higher temperature in cathodes

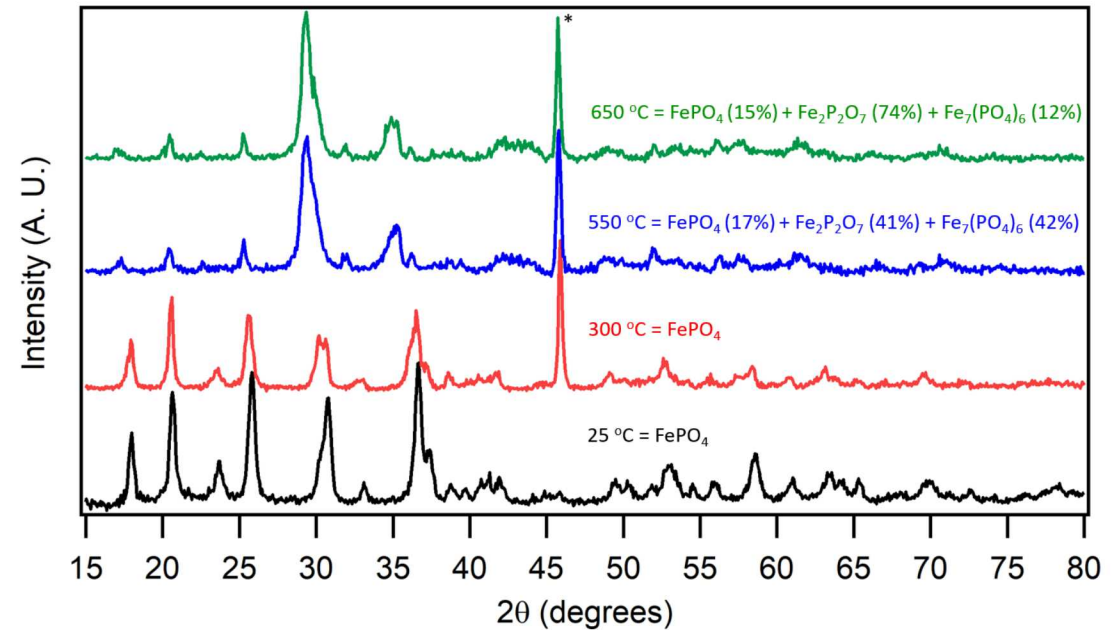
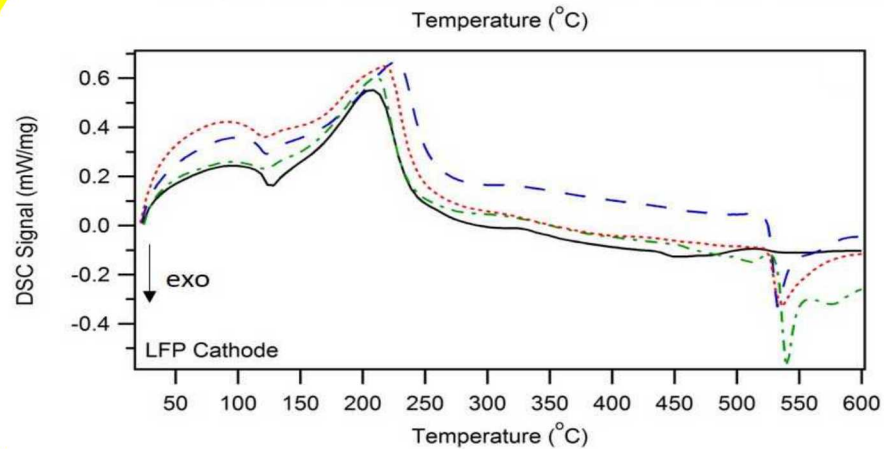


Cathode exhibit exotherms above anode temperature



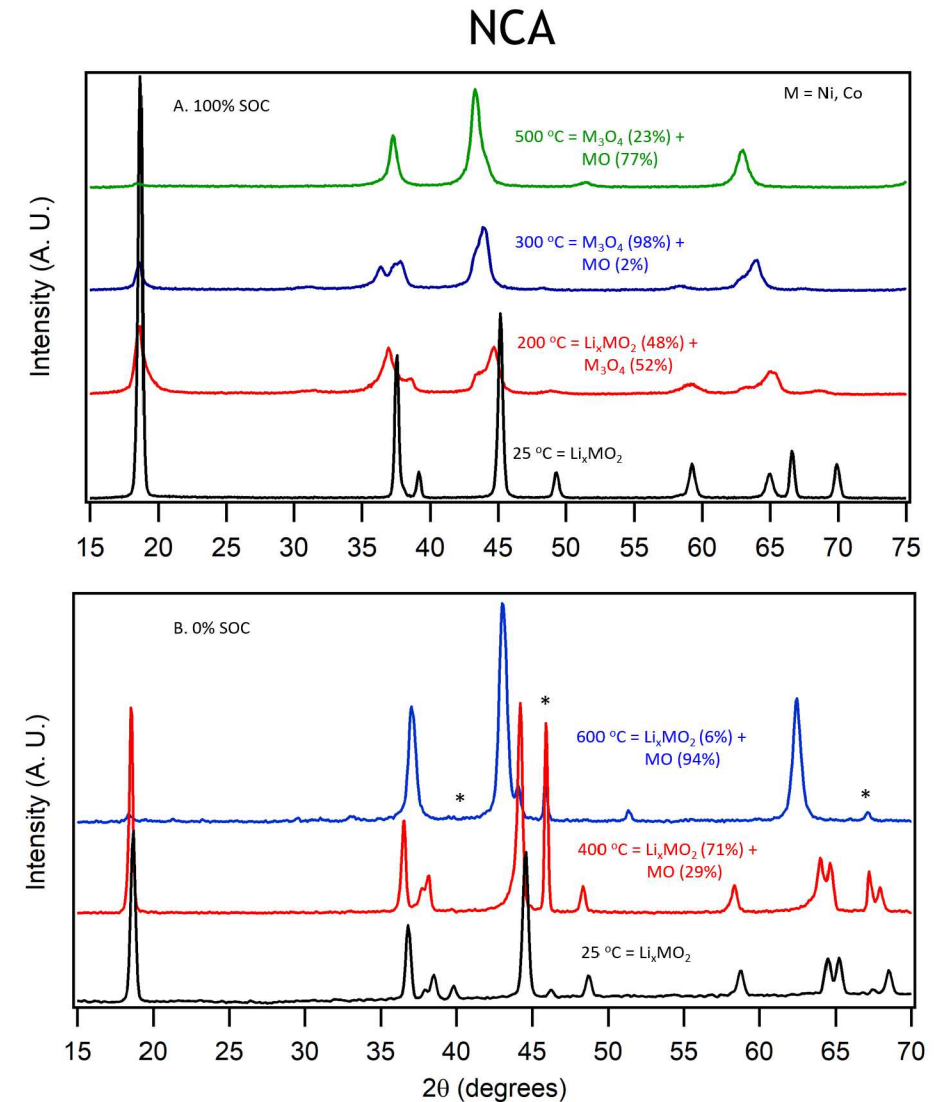
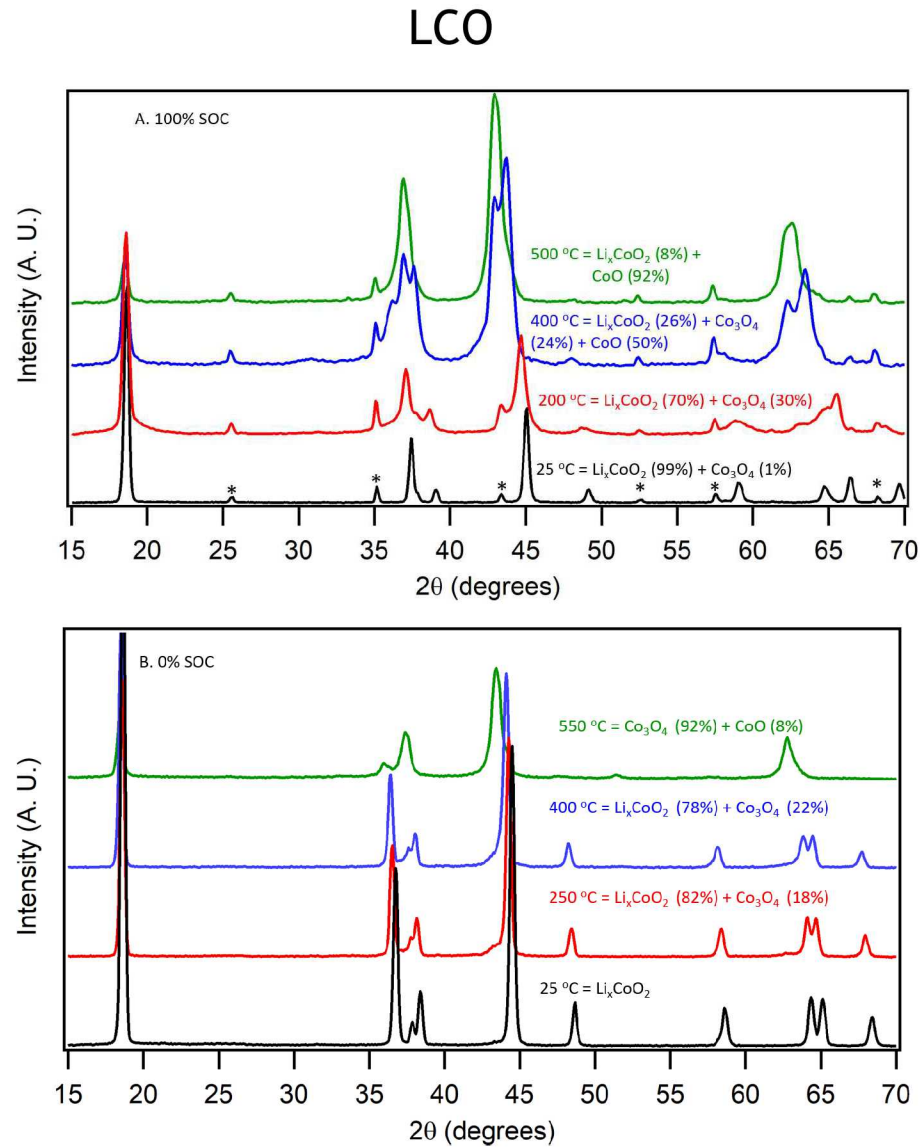
- LCO and NCA have exotherms around 250 °C
- LFP has exotherm above 500 °C

LFP Cathode Thermally Stable



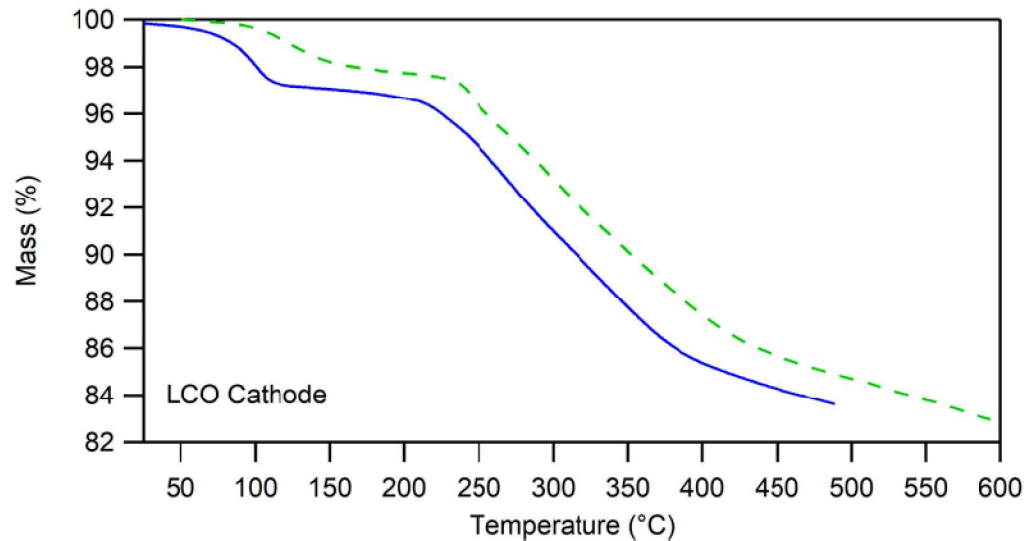
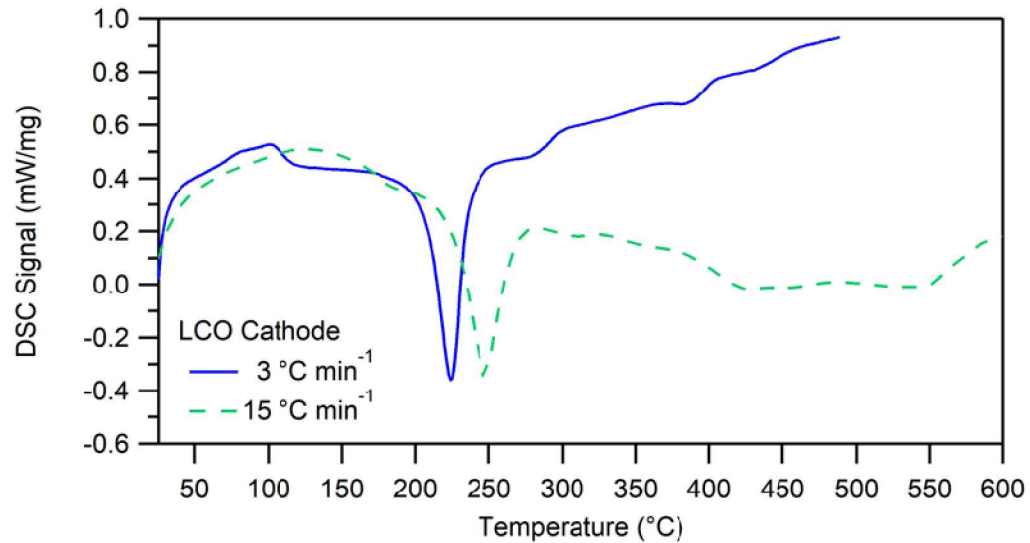
Endotherm at 200 °C likely from electrolyte burn off

Cathode Phase Composition as a Function of Temperature



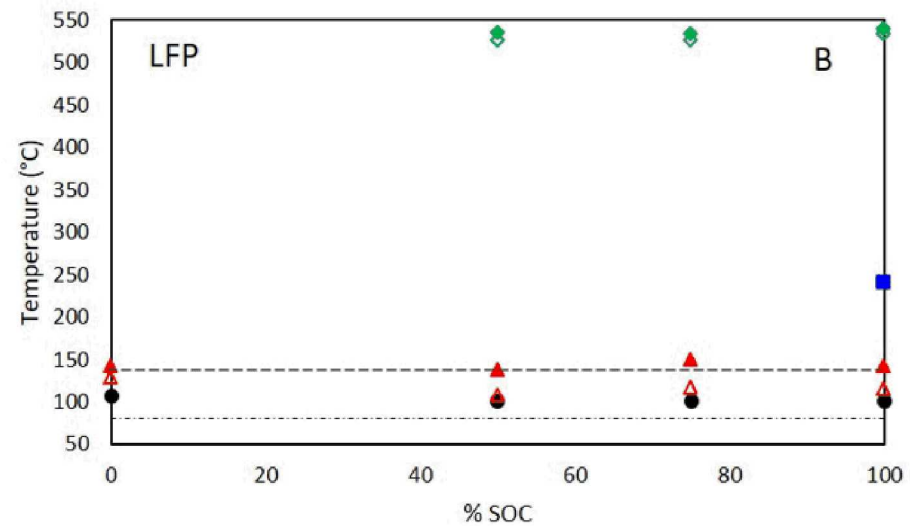
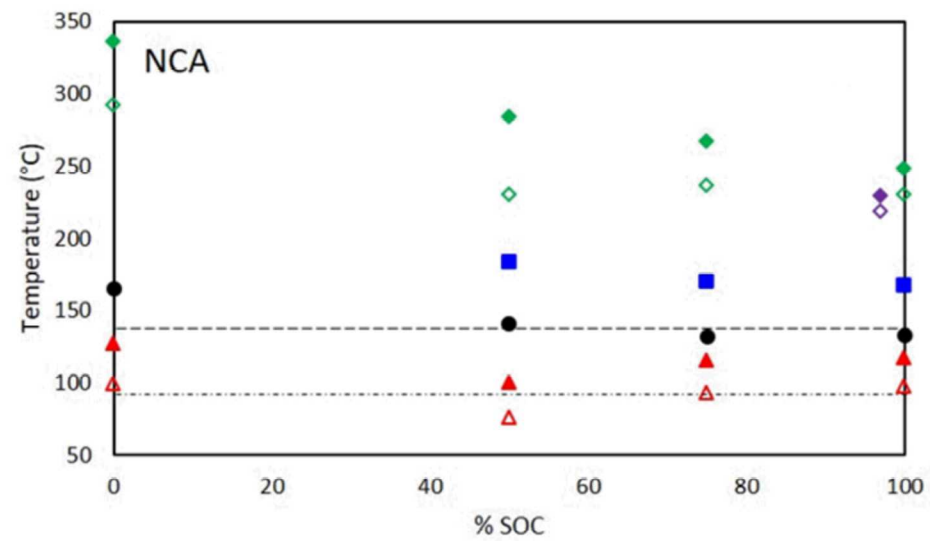
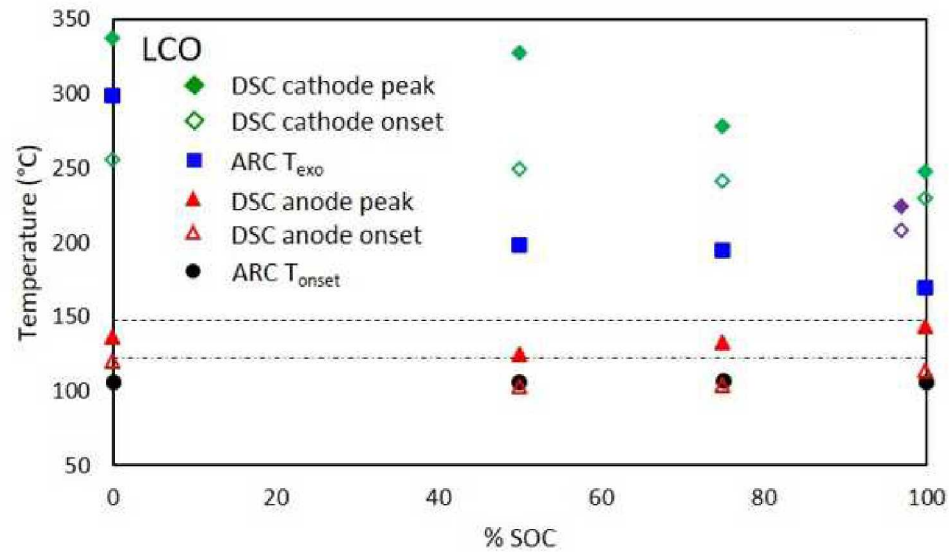
Cathode Li content impacts phase behavior on heating

Scan rate dependence



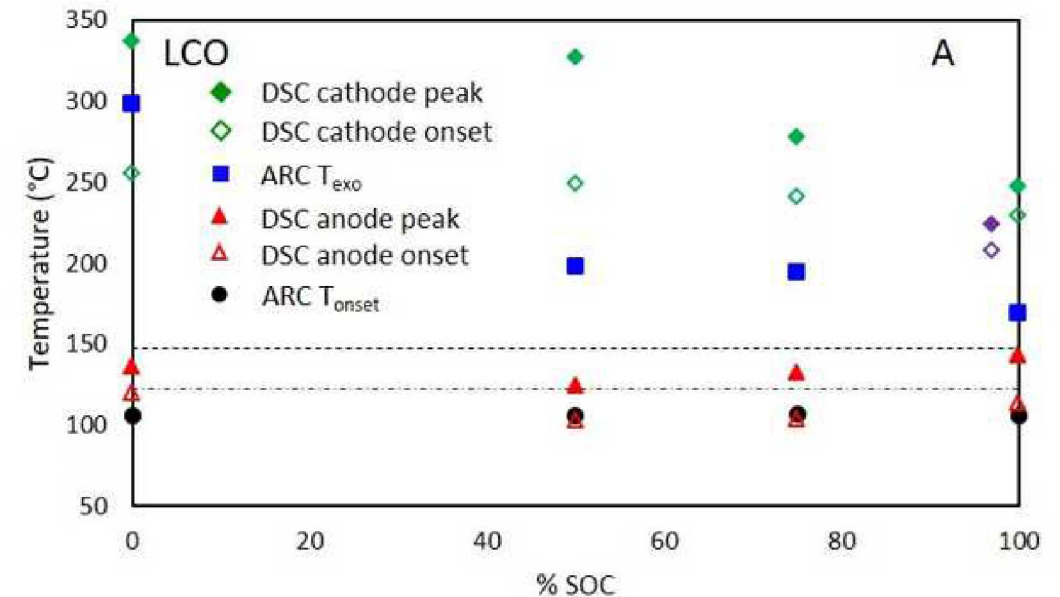
- The rate of data collection impacts the temperatures of significance
- To achieve mechanistic understanding, and scale to expected outcomes at varied scales kinetics must be understood

Multiscale view of thermal events



Conclusions

- Whole cell thermal runaway onset temperature decreases and peak heating rate increases with SOC due to cathode destabilization
- LCO and NCA cathodes are metastable, with NCA cell exhibiting the highest thermal runaway rates
- LFP cathode is stable to $> 500\text{ }^{\circ}\text{C}$, even when charged.
- For anodes, the decomposition and whole cell self-heating onset temperature is generally independent of SOC.
- DSC exotherm onset temperatures of the anodes were generally within $10\text{ }^{\circ}\text{C}$ of the onset of self-heating in whole cell ARC.
- Onset temperatures of the cathodes were typically observed above the ARC onset of whole cell runaway.



Acknowledgements

Work led by former postdoc Heather Barkholtz and current postdoc Yuliya Preger

Sergei Ivanov

Jill Langendorf

Loraine Torres-Castro

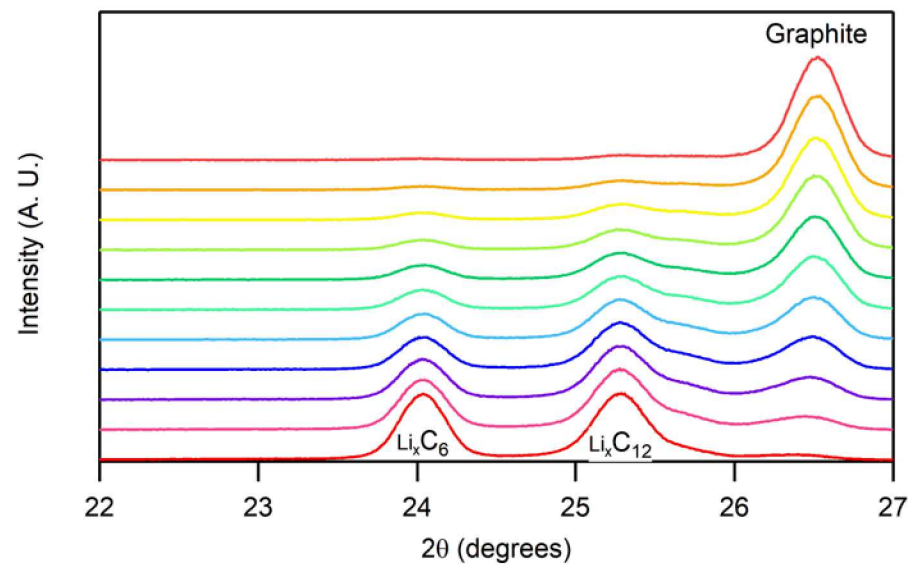
Joshua Lamb

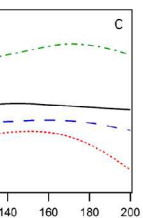
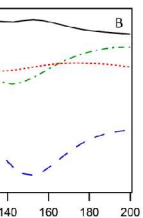
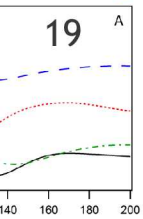
Babu Chalamala

***Battery Safety R&D Program at Sandia
DOE Office of Electricity
Office of Vehicle Technologies***

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Air impacts on anode XRD





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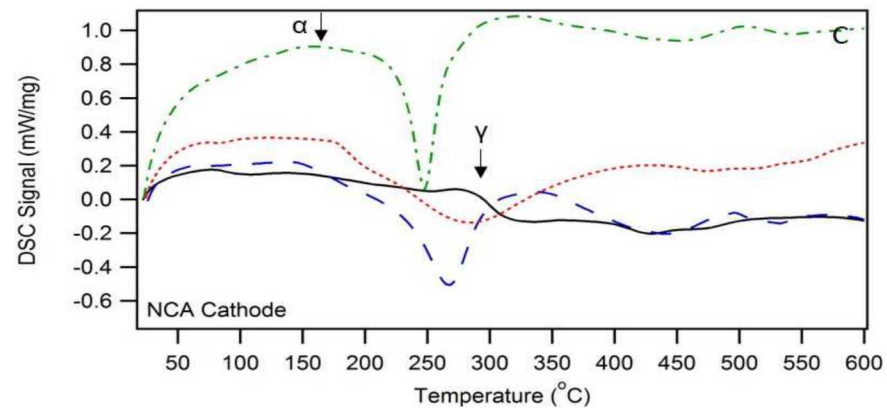
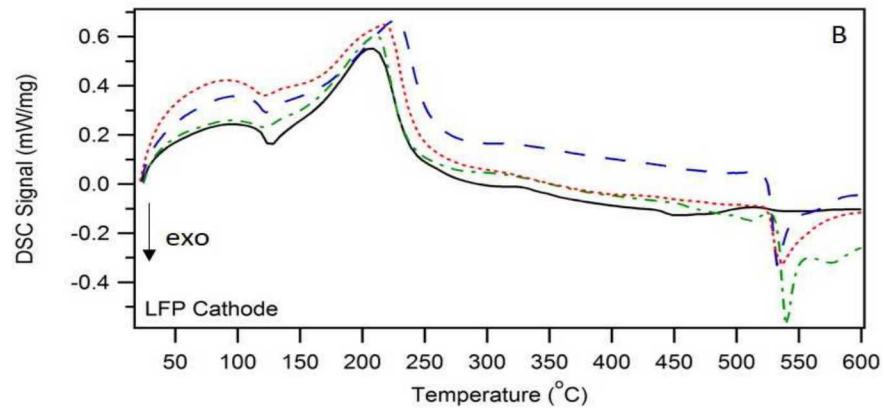
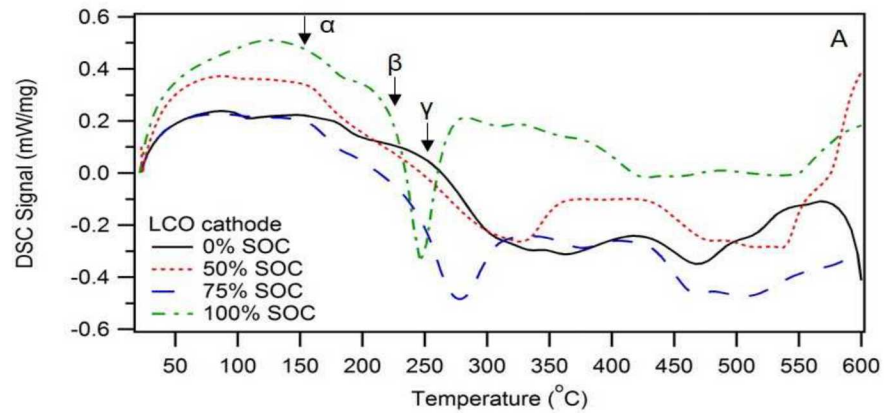
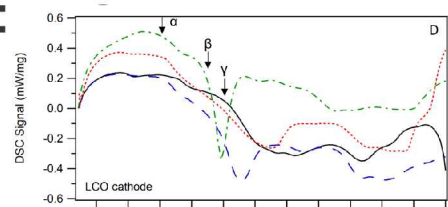
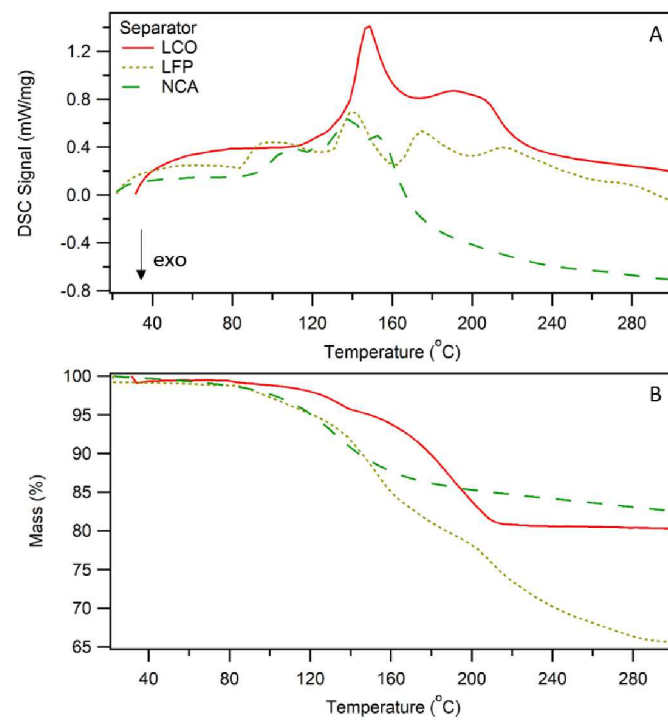
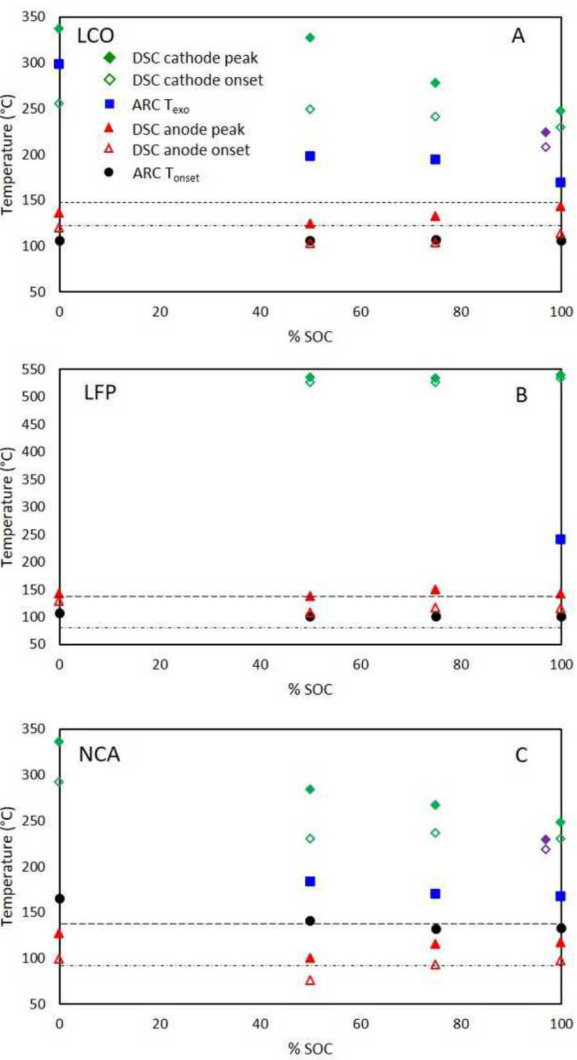


Fig 2 separator





Cell	SOC (%)	T _{onset} (°C)	T _{exo} (°C)	HR _{max} (°C min ⁻¹)	HR _{max,norm} (°C min ⁻¹ Ah ⁻¹)
LCO	0	105.8	298.1	18.4	7.4
	50	106.2	197.8	1361.1	544.4
	75	106.5	169.4	4822.3	1928.9
	100	106.4	168.4	6053.5	2421.4
LFP	0	105.9	---	0.4	0.4
	50	100.8	---	0.3	0.3
	75	100.7	---	0.7	0.6
	100	100.9	240.5	4.5	4.1
NCA	0	164.9	391.8	1.5	0.5
	50	140.7	182.2	10810.3	3603.4
	75	131.7	169.4	16107.4	5369.1
	100	132.5	165.9	21480.4	7160.1