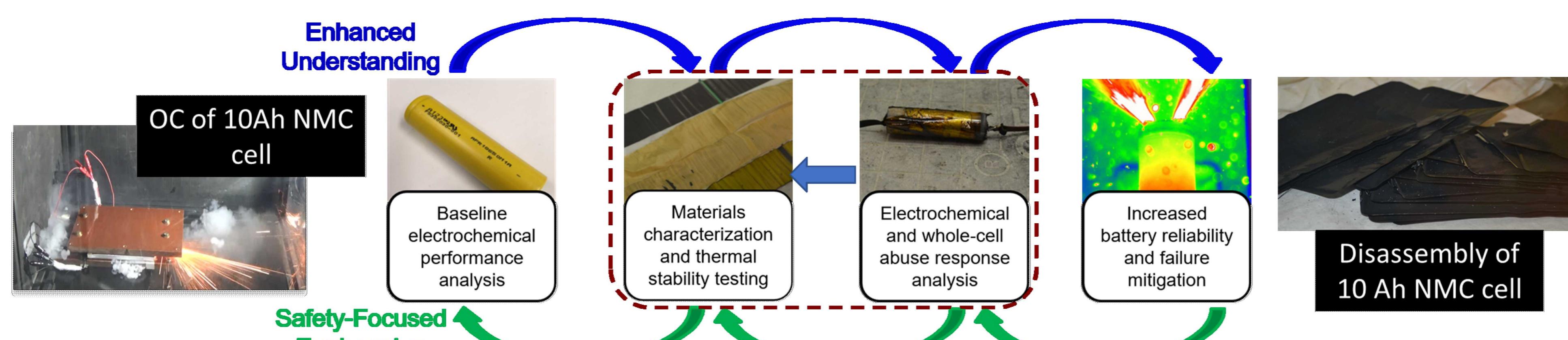


# Degradation Mechanisms of Overcharged Li-ion Batteries

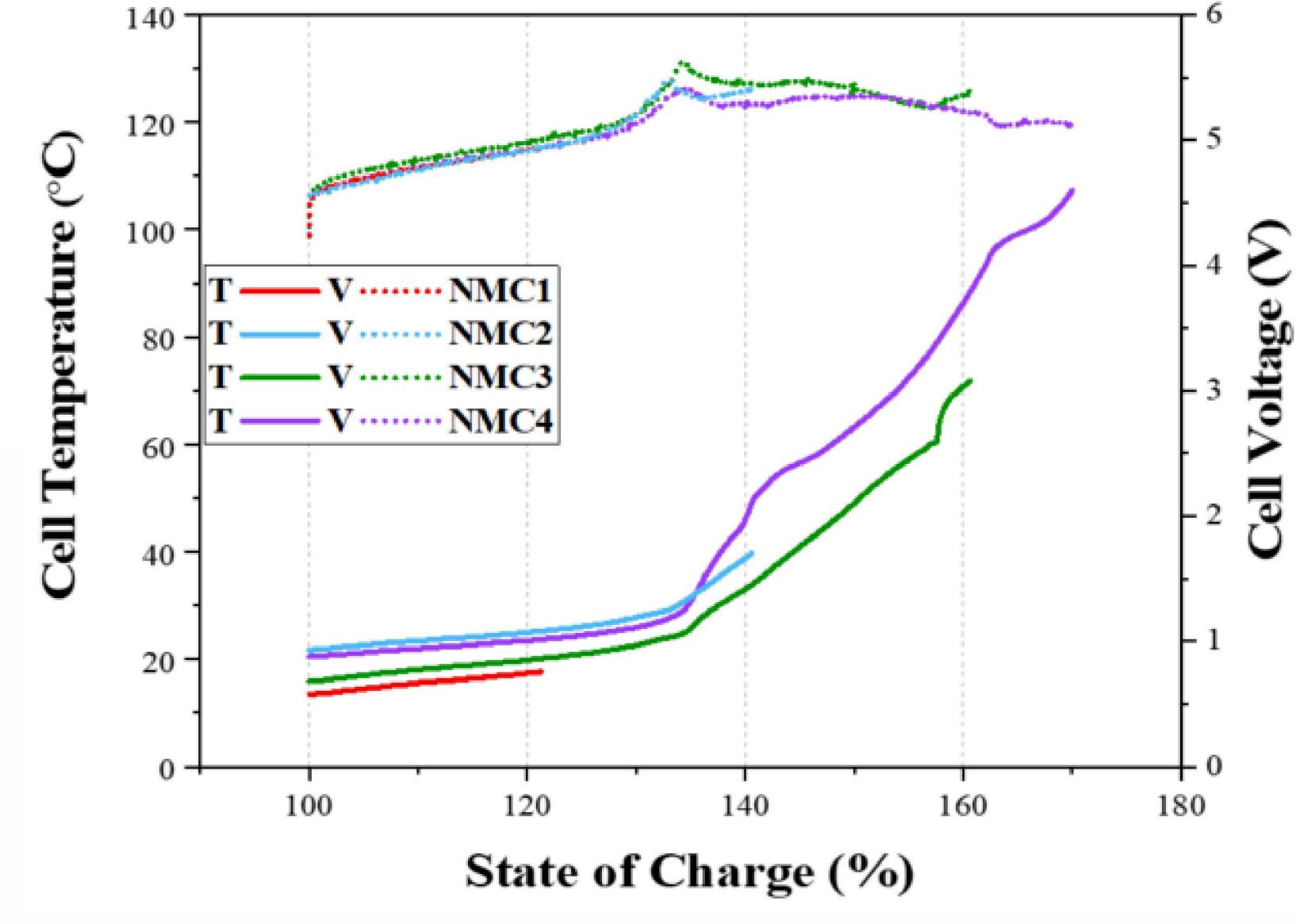
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## Introduction

- Stationary energy storage systems (ESS) are increasingly deployed to maintain a robust and resilient grid.
- As system size increases, financial and safety issues become important topics.
- Holistic approach: electrochemistry, materials, and whole-cell abuse will fill knowledge gaps.
- Simple passive monitoring of a cell or battery is often unable to identify the onset of failure until it is too late to intervene.
- The prevention of catastrophic failure requires detection of internal faults well before they have developed to the point of no return.
- Understanding the degradation mechanisms of the battery components during abusive conditions is essential to influence the development of new components designs that are more resilient to abusive conditions.

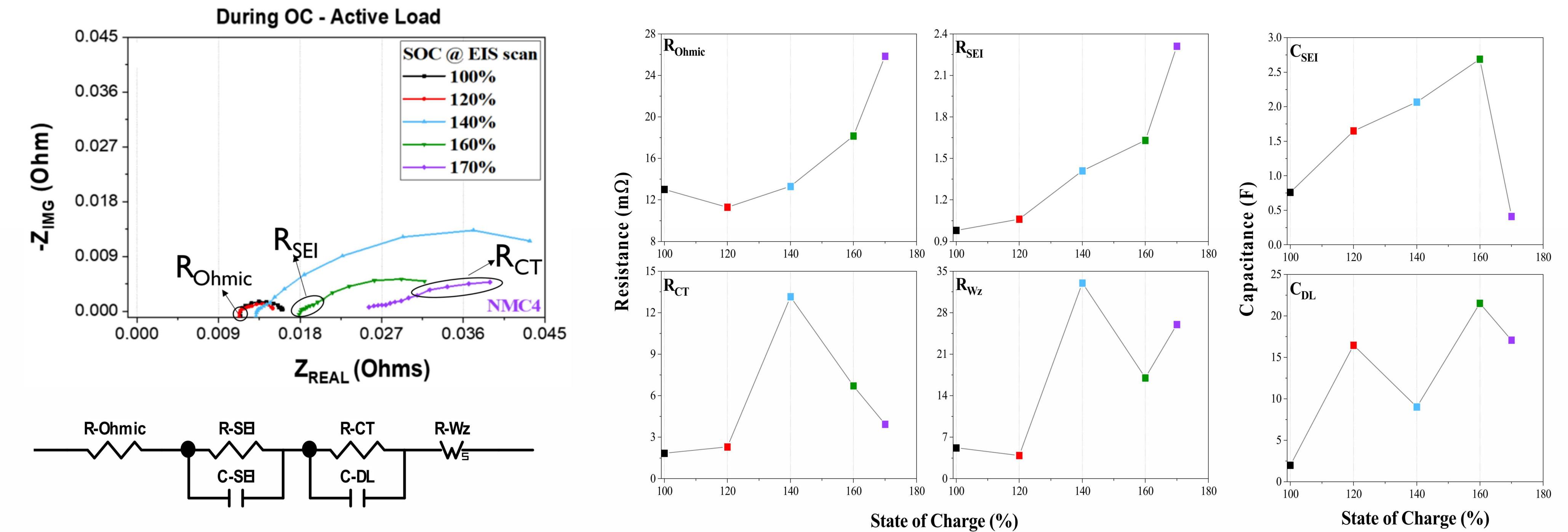


## Overcharge Effects on Cell Temperature and Voltage

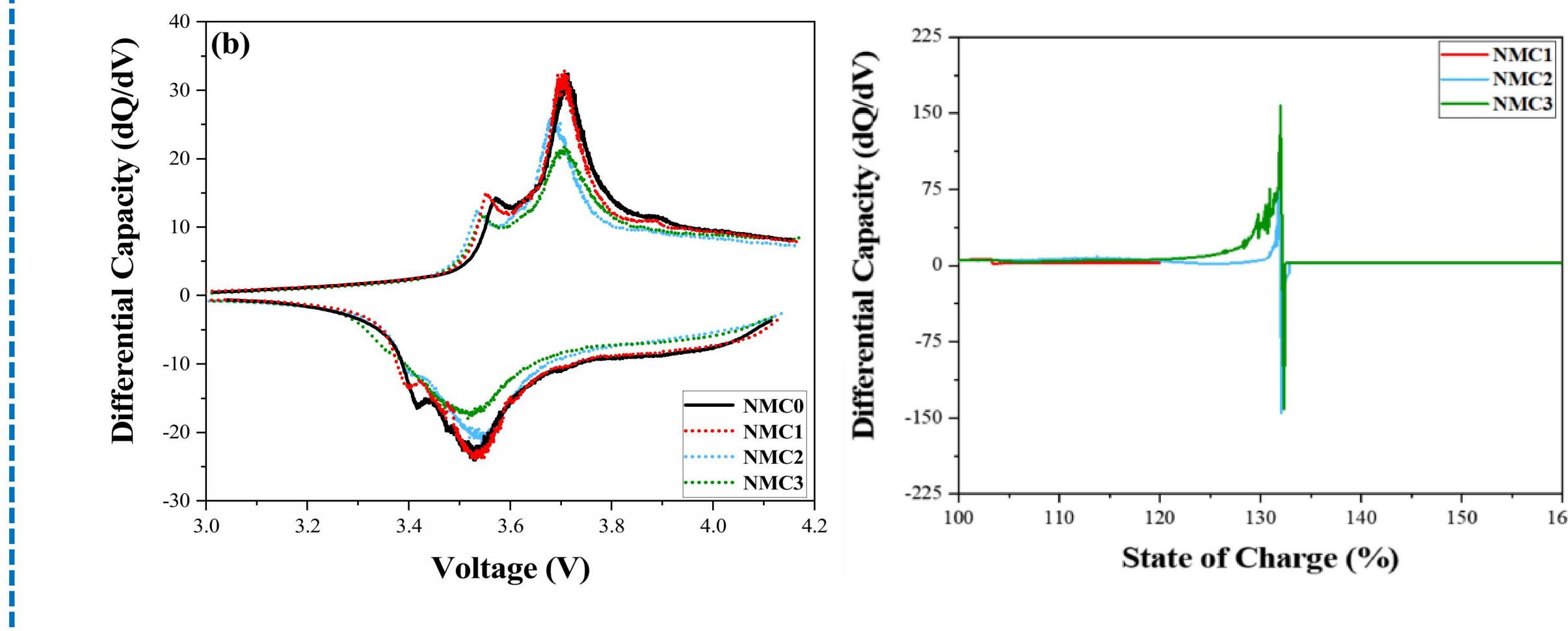


- Four individual NMC cells were overcharged to 120%, 140%, 160%, and 170% SOC
- The overcharge % was determined based on the nominal capacity of the cell (10Ah)

## NMC4: 100-170% SOC In-operando EIS

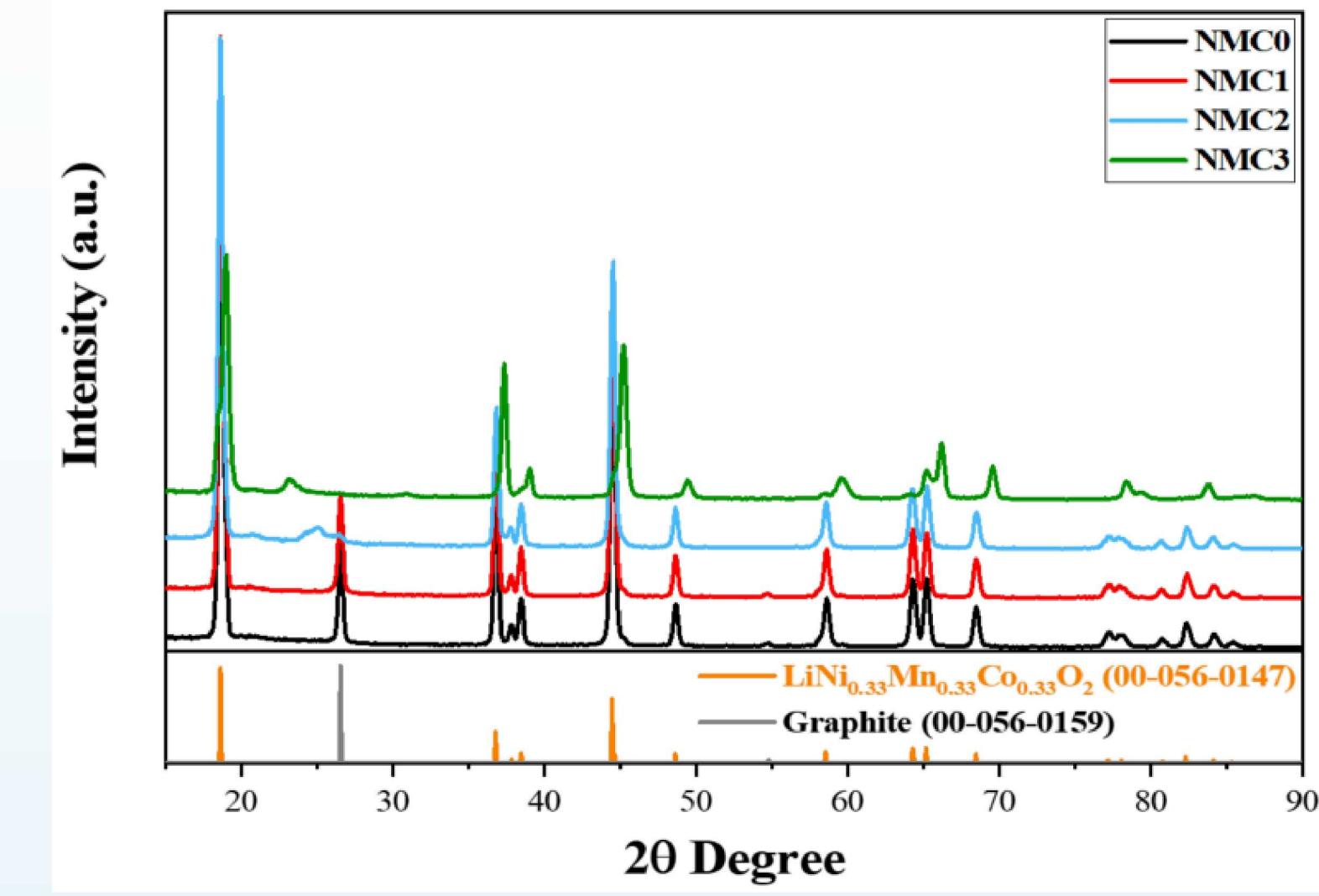


## Differential Capacity

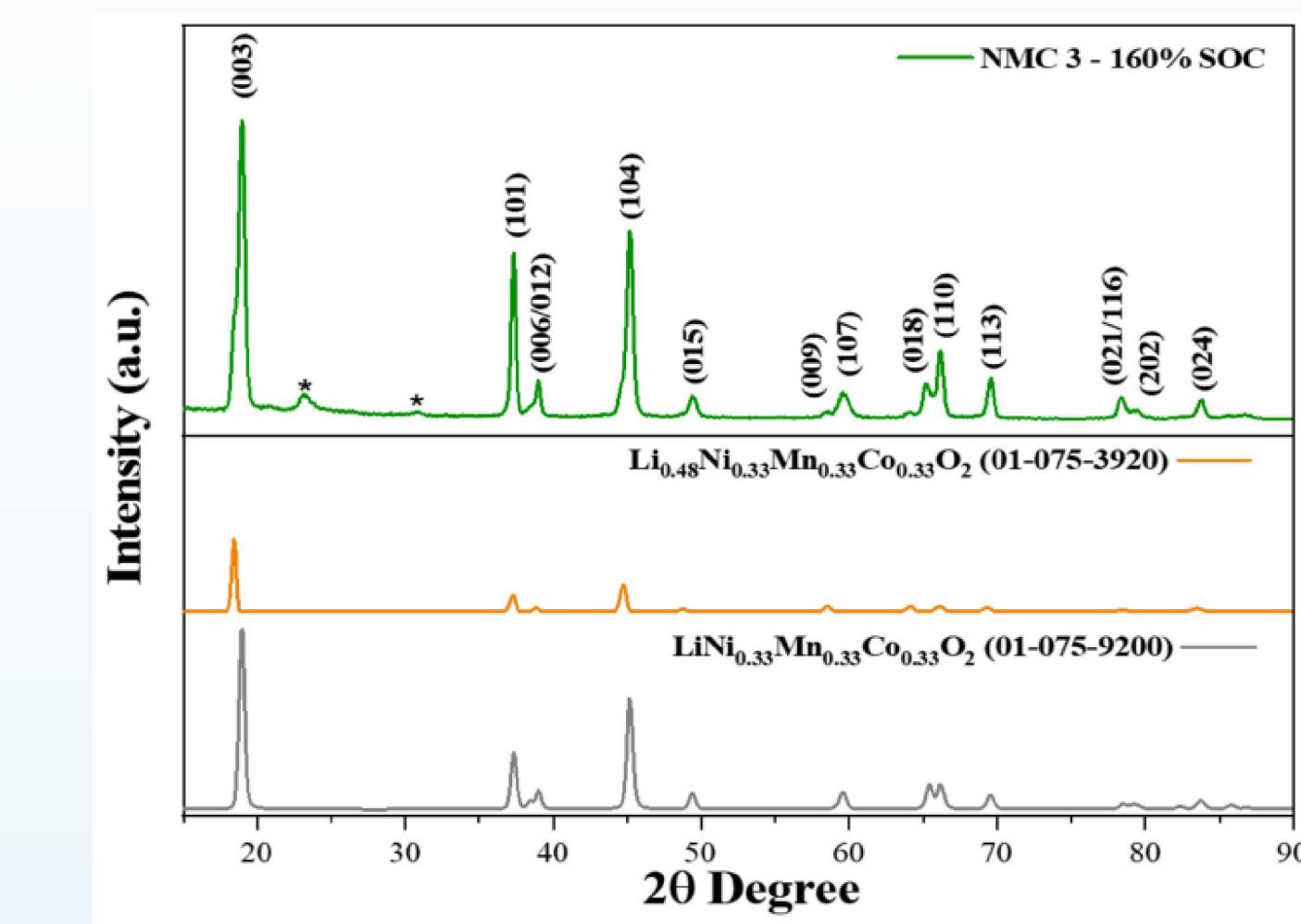


- The dQ/dV for NMC1 (120% SOC) exhibits no change in the redox processes of the cell
- NMC2 and NMC3 presented a decreased dQ/dV, characteristic of loss of active material
- The dQ/dV calculated during the OC procedure identified a redox reaction between 130-135% SOC

## X-ray Diffraction: Cathode



- Significant changes observed above 140% SOC (NMC2)
- NMC3 (160% SOC) diffraction peaks shifted to higher degree values, indicating a general shrinkage of the lattice. Lattice parameters  $a$  and  $b$  ( $a=b$ ) confirmed this conclusion since a decrease from 2.866 Å to 2.817 Å was identified
- Rietveld refinement for NMC3 (160% SOC) presented a combination of phases with 86% lithiated NMC and 14% delithiated NMC, suggesting a decomposition of the cathode and loss of lithium inventory



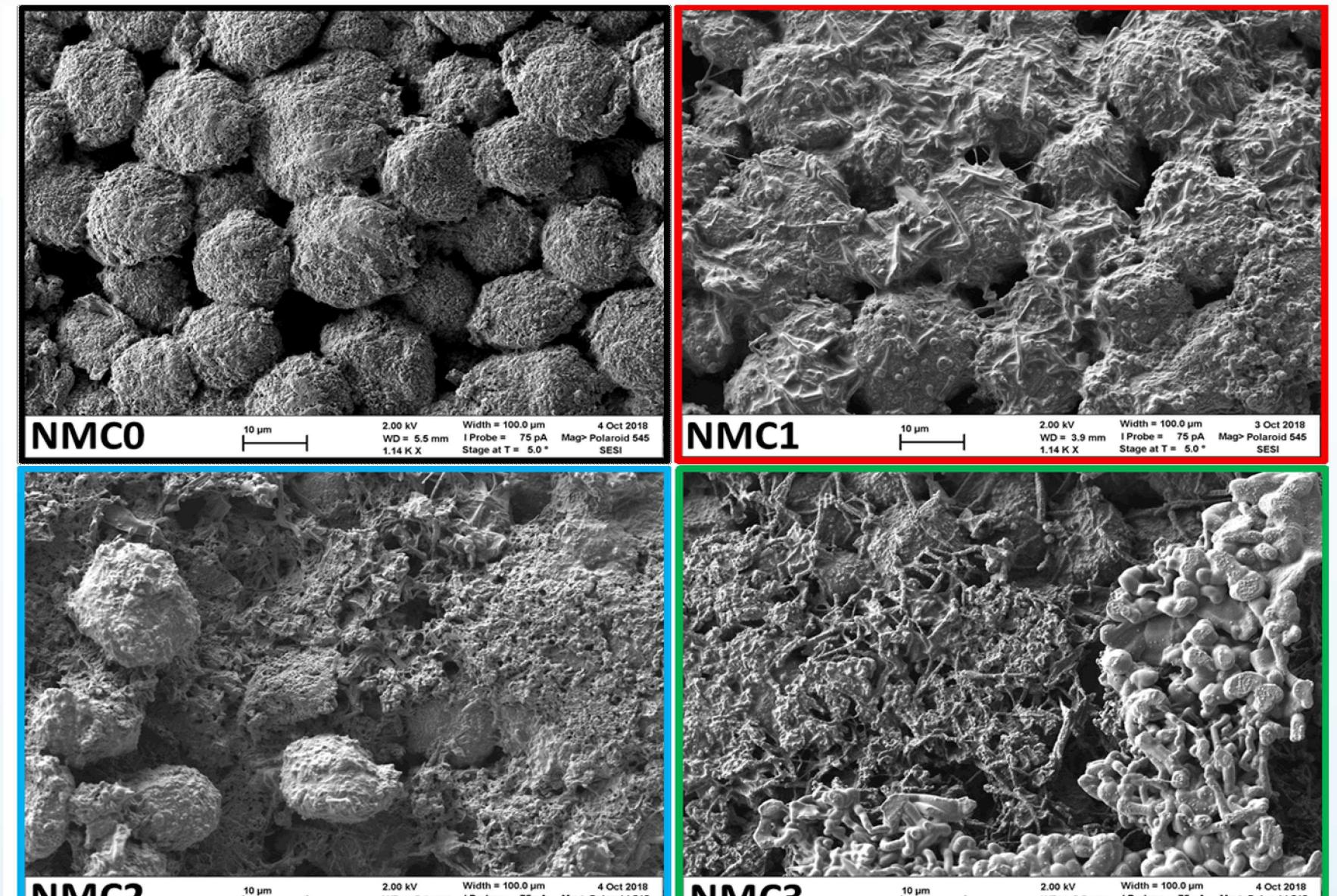
Rietveld Refinement of NMC3 based on lithiated NMC (green pattern) vs. delithiated NMC (orange pattern)

Phase	% (+/- 5%)
Lithiated NMC	86
Delithiated NMC	14

Electrodes harvested at 0% SOC (fully lithiated cathode).



## SEM: Anode



## Summary

- Several overcharge procedures were applied to 10 Ah NMC single cells
- The electrochemical and structural characterization indicated a clear marker of degradation for the cells at 140% SOC
- The XRD diffractogram for 160% SOC indicated significant decomposition of the cathode and loss of lithium inventory, which could also be attributed to Li plating on the anode