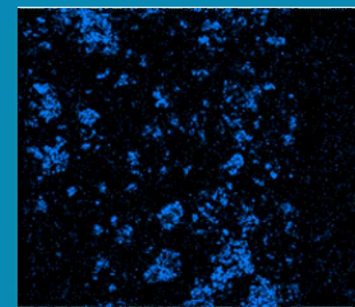
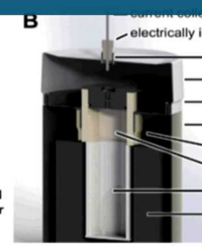
SAND2019-4482C

Adapting Processing and Structure Toward Improved NaSICON-Based Sodium Ion Conductors





<u>Erik D. Spoerke</u>

Amanda Peretti, Stephen Percival, Jonathan Bock, Harlan Brown-Shaklee, Leo J. Small, and Babu Chalamala

Sandia National Laboratories, Albuquerque, NM

Work at Sandia National Laboratories is supported by Dr. Imre Gyuk through the Department of Energy Office of Electricity Delivery and Energy Reliability.

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Phoenix, AZ

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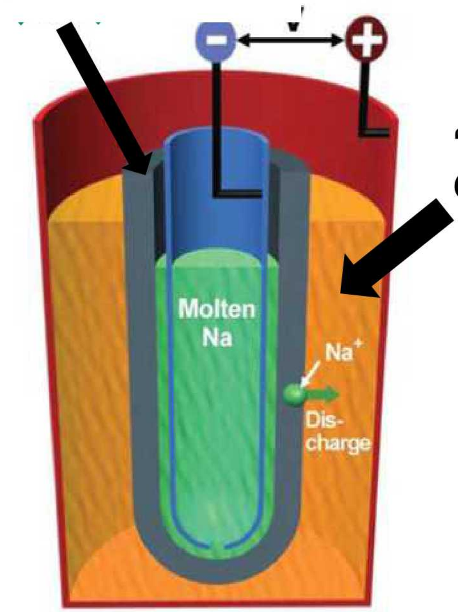
SAND No.:

Promise in Molten Sodium Batteries

Sodium-based batteries

- 6th most abundant element on earth.
- 5X the annual production of aluminum.
- Proven technology base with NGK Sodium –Sulfur (NaS) Technology.
- Favorable battery voltages (>2V)
- ***Utilizes zero-crossover solid state separators.***

Ion Conducting Ceramic Separator



"Molten Catholyte"
- **Sulfur**
- **M-Halide Salts**

Traditional Na-Batteries operate at ~300^{o}C

- Improves separator ionic conductivity
- Maintains molten phase chemistry
- Increases Cost
- Complicates Material Packaging
- Limits Battery Lifetime
- Introduces Freeze-thaw Hazards/Costs

Na-NiCl$_2$ (E_{cell} ~ 2.6V)

$2Na + NiCl_2 \leftrightarrow 2Na^+ + 2Cl^- + Ni(s)$

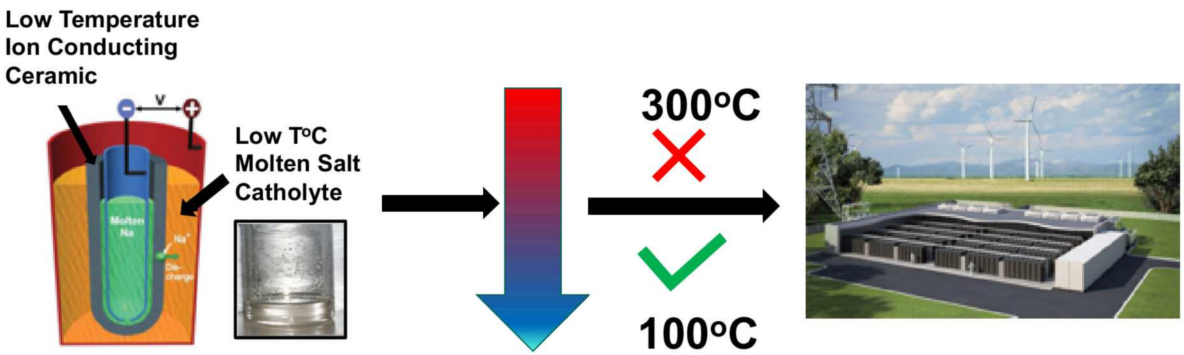
Na-S (E_{cell} ~ 2V)

$2Na + 4S \leftrightarrow Na_2S_4$

Virtues of a Low Temperature Battery

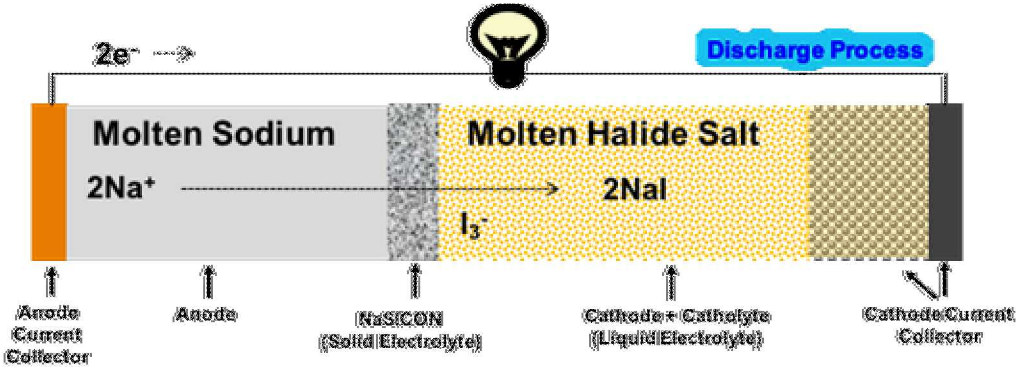
Low Temperature Operation of a Molten Na Battery is Tremendously Enabling

- Improved Lifetime
  - Reduced material degradation
  - Decreased reagent volatility
  - Fewer side reactions
- Lower material cost and processing
  - Seals
  - Separators
  - Cell body
  - Polymer components?
- Reduced operating costs
- Simplified heat management costs
  - Operation
  - Freeze-Thaw



Low Temperature Molten Na-NaI Batteries

<u>Our Vision:</u> A molten sodium-based battery that comprises a robust, highly Na^+-conductive, zero-crossover separator and a fully liquid, highly cyclable molten catholyte that operates at low temperatures.



<u>Na-NaI battery:</u>

$Na \rightarrow Na^+ + e^-$ $E^0 = 0V$

$I_3^- + 2e^- \rightarrow 3I^-$ $E^0 = 3.24$

$2Na + I_3^- \rightarrow 2Na^+ + 3I^-$ $E^0_{cell} = 3.24V$

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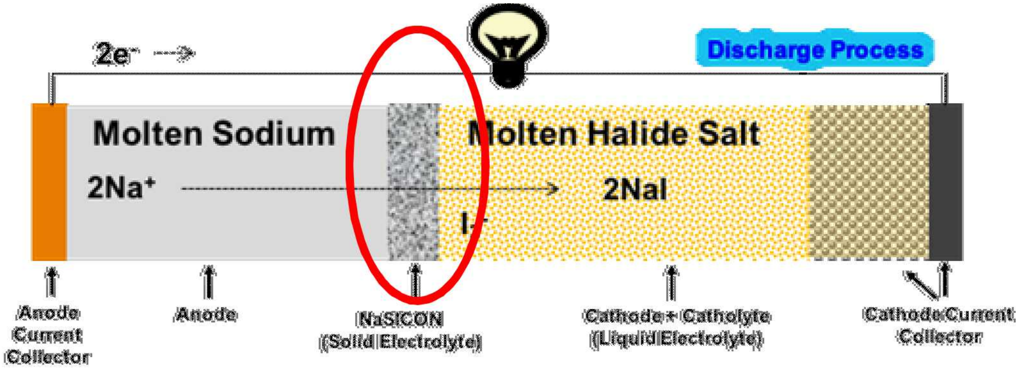

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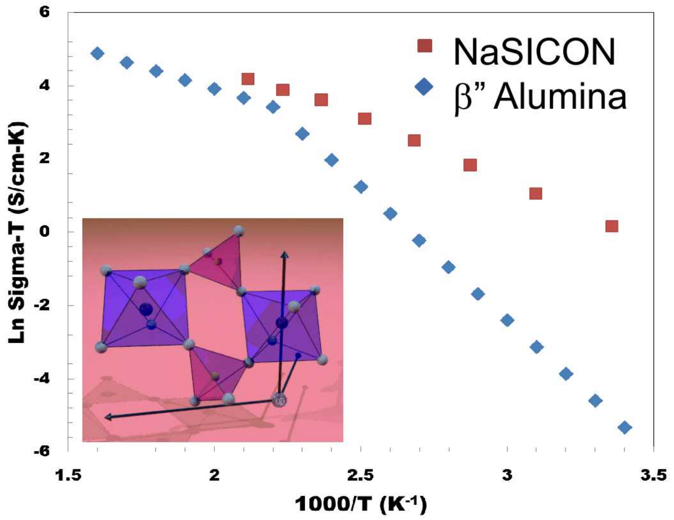
NaSICON Ceramic Separators

Key Separator Properties:

- Selective, high ionic conductivity at reduced temperature (<150°C)
- Chemical compatibility (molten Na, molten halide salts, strong base)
- Mechanical robustness
- Low cost, scalable production

Key Qualities of NaSICON Ceramic Ion Conductors

- $Na_3Zr_2PSi_2O_{12}$
- High Na-ion conductivity (>10^{-3} S/cm at 25°C)
- Chemical Compatibility with Molten Na and Halide salts
- Zero-crossover



Small and Spoerke, et al. *J. Power Sources*. **360**. 569-574.

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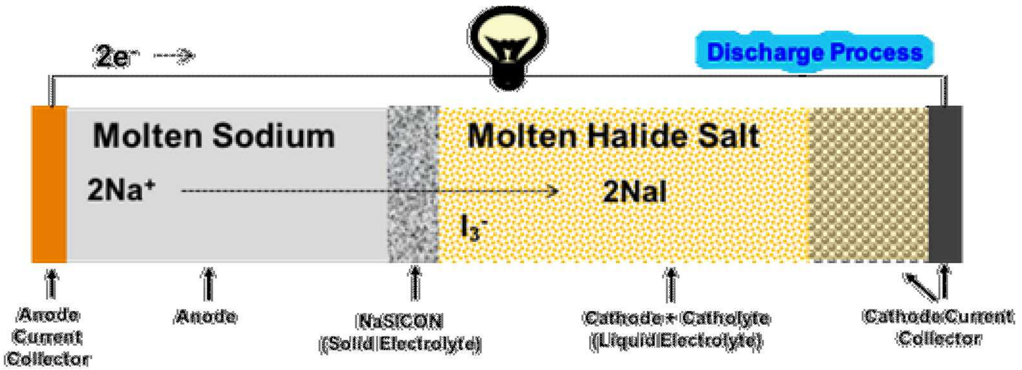

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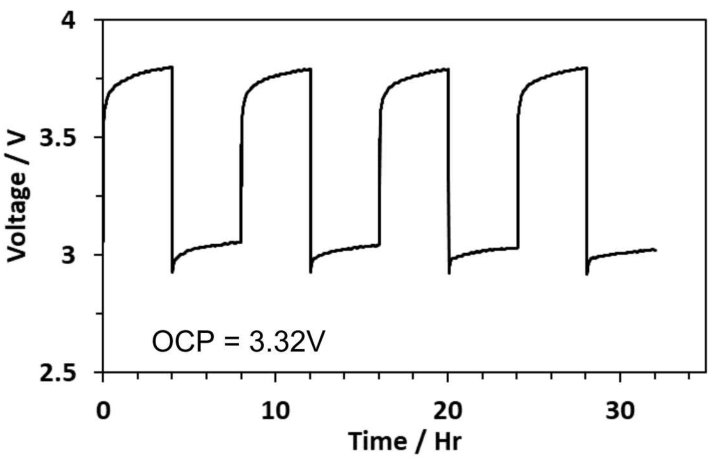
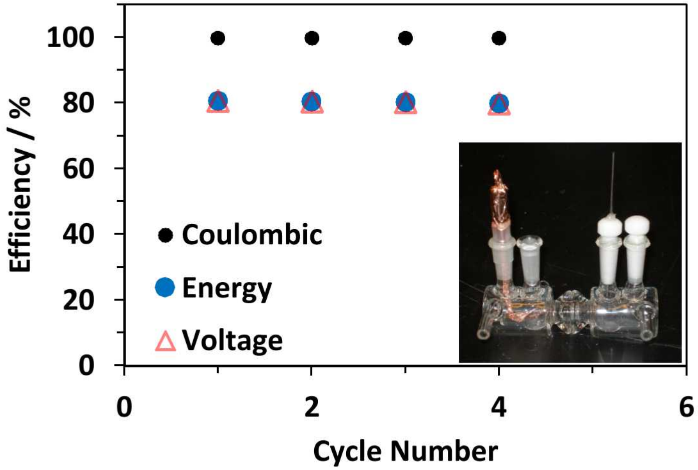


Battery cycling at 110°C!

25 mol% NaI-$AlBr_3$ with NaSICON separator.



Low*est* Temperature Molten Na-NaI Batteries

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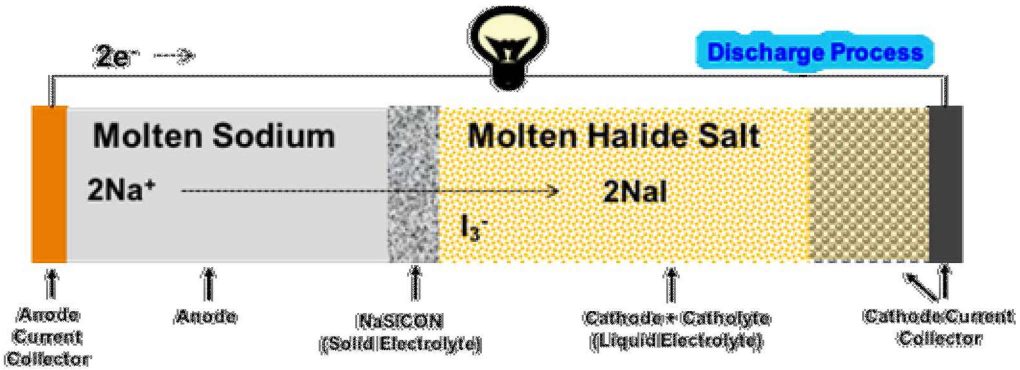

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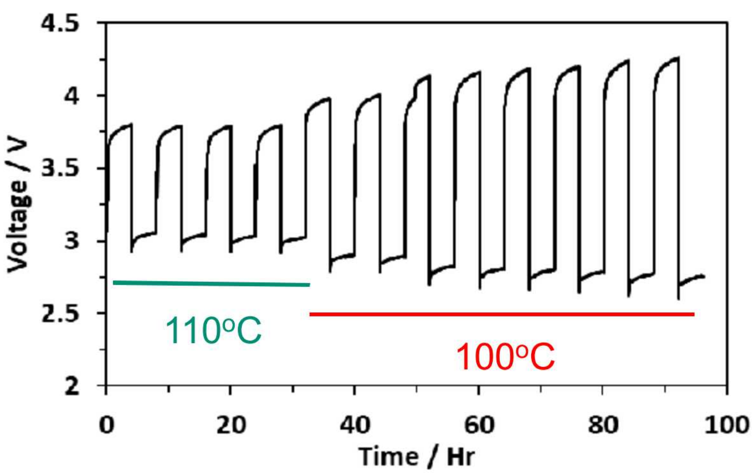
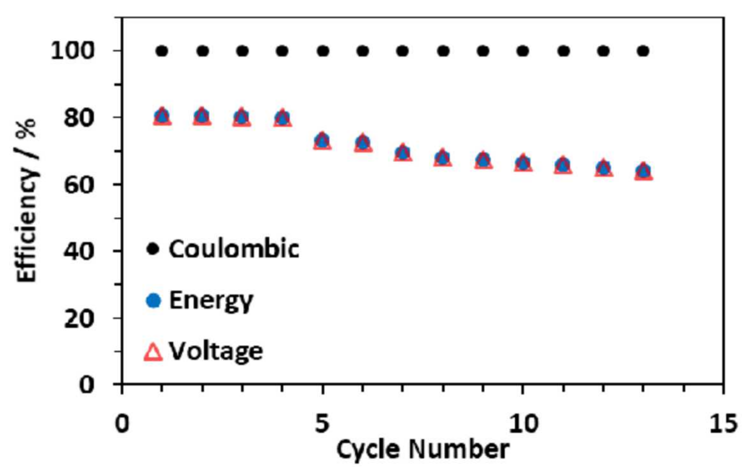


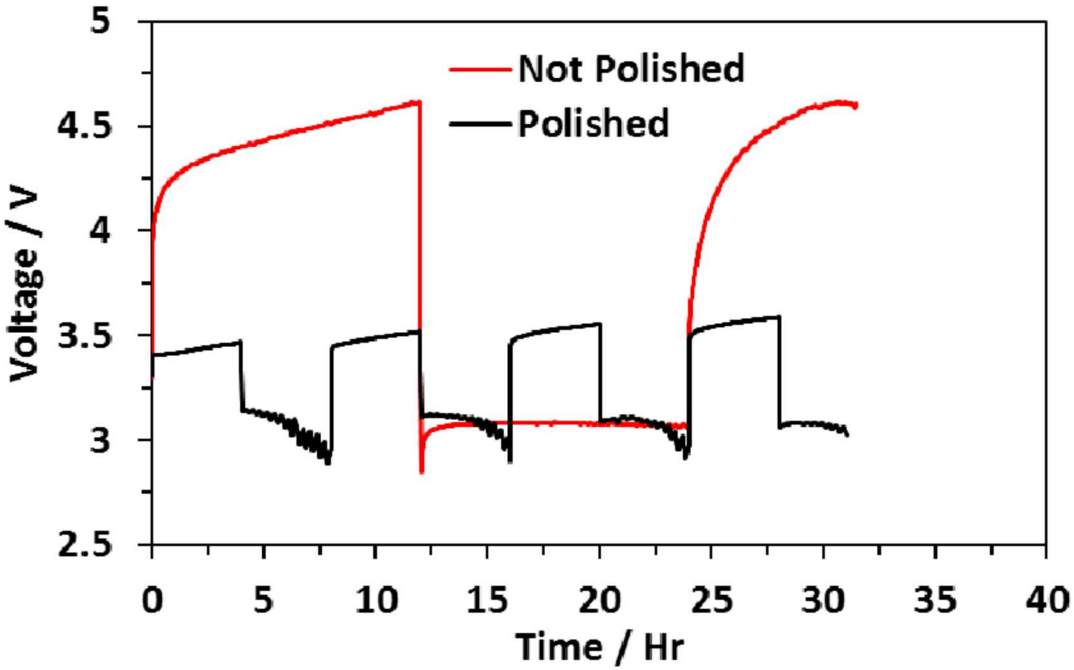
Battery cycling at <u>**100°C**</u>!

25 mol% NaI-$AlBr_3$ with NaSICON separator.



Separator Treatment Affects Cell Performance

First, roughening the NaSICON surface with a surface polish allowed higher operating current density and lower overpotentials.



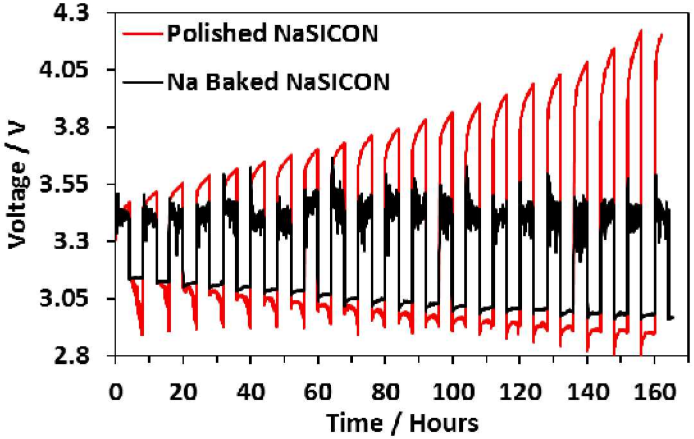
- Not polished NaSICON battery operated at ± 0.299 mA current C/12 1% DOD
- Polished NaSICON battery operated at ±0.897mA C/4 1% DOD

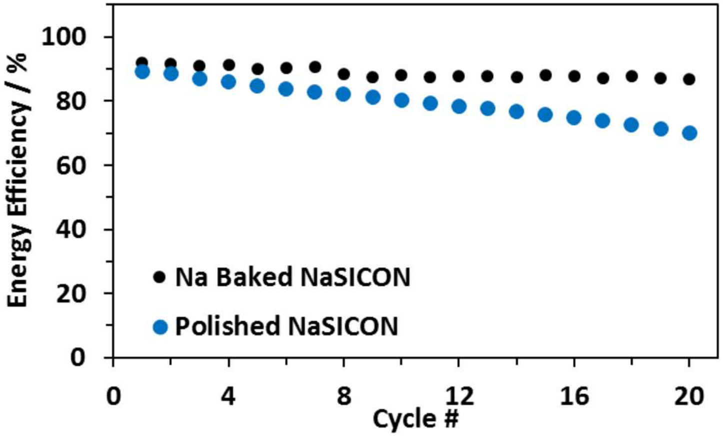
Separator Treatment Affects Cell Performance

A high temperature soak of Na metal on the NaSICON modifies interfacial wetting.

Heated to “420^{o}C” for 30 minutes

Na-treated NaSICON shows lower overpotentials on battery cycling.





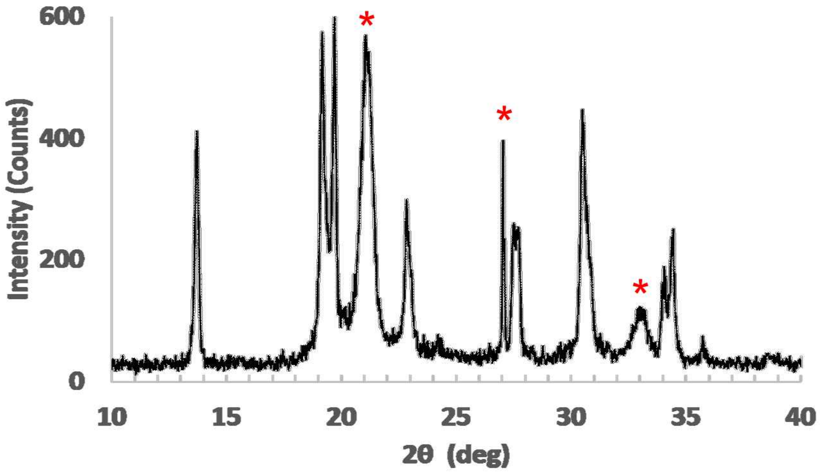
- Polished NaSICON battery operated at ±0.897 mA C/4 1% DOD
- Na Baked NaSICON battery operated at ±0.894 mA C/4 1% DOD

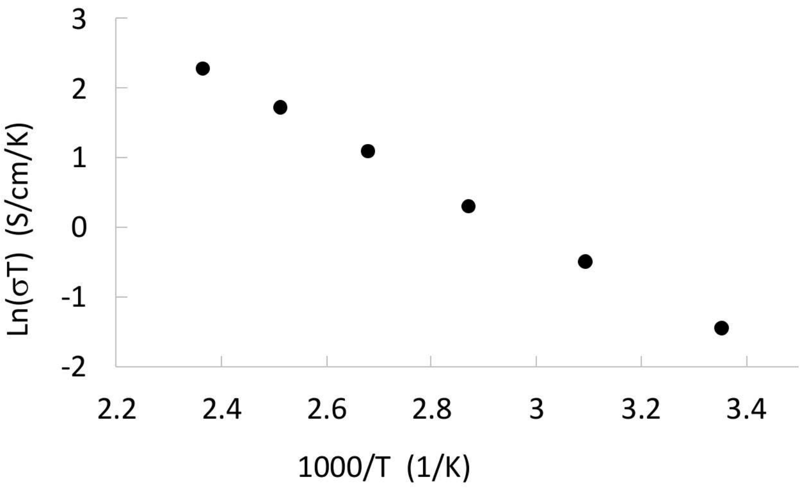
Conventional Synthesis

Solid State Ceramic Synthesis (“Shake ‘n Bake”)

$2ZrSiO_4 + Na_3PO_4 \rightarrow Na_3Zr_2PSi_2O_{12}$

- Milled powders pressed and fired at 1200°C in air
- Pellet densities >95%
- X-ray diffraction confirms NaSICON synthesis with ZrO_2 and $ZrSiO_4$ secondary phases
- Conductivities reasonable, but slightly less than commercial NaSICON





Key Processing Variables

Humidity

- Desired >95% theoretical density (3.2 g/cm^3)
- During monsoon season (high humidity) pellet density dropped from 98% to ~70-80%
- Drying or calcining powder at 600°C immediately before pellet pressing returned density to >95% density.

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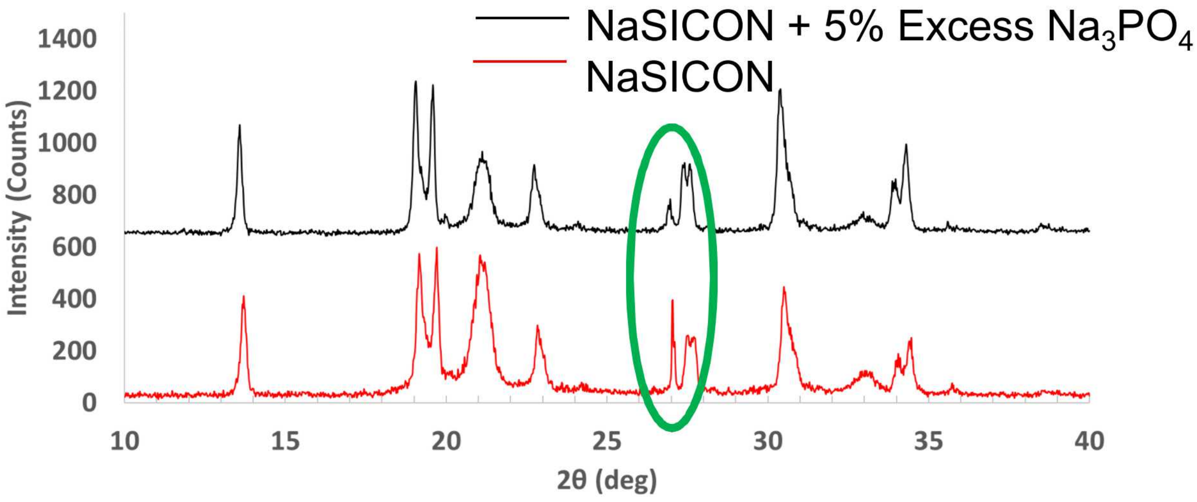
Secondary Phase Formation

- Secondary phases, such as ZrO_2 and $ZrSiO_4$, can degrade conductivity.
- "Na" and "PO_4" volatility during sintering can lead to secondary phase formation.
- 5% Excess Na_3PO_4 showed diminished secondary phases



Conductivity increase by ~30% with excess Na_3PO_4!

Solution-Assisted Ceramic Densification (Cold Sintering)

NZP-1

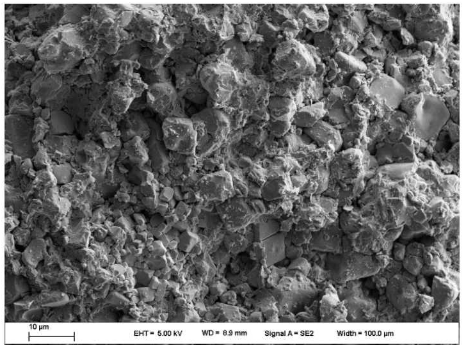
- $NaZr_2P_3O_{12}$ (From Sol-gel prep)
- 10wt% aqueous alkaline solvent
- 530MPa (75ksi)
- 25°C/min ramp rate
- Hold 150°C for 20 min

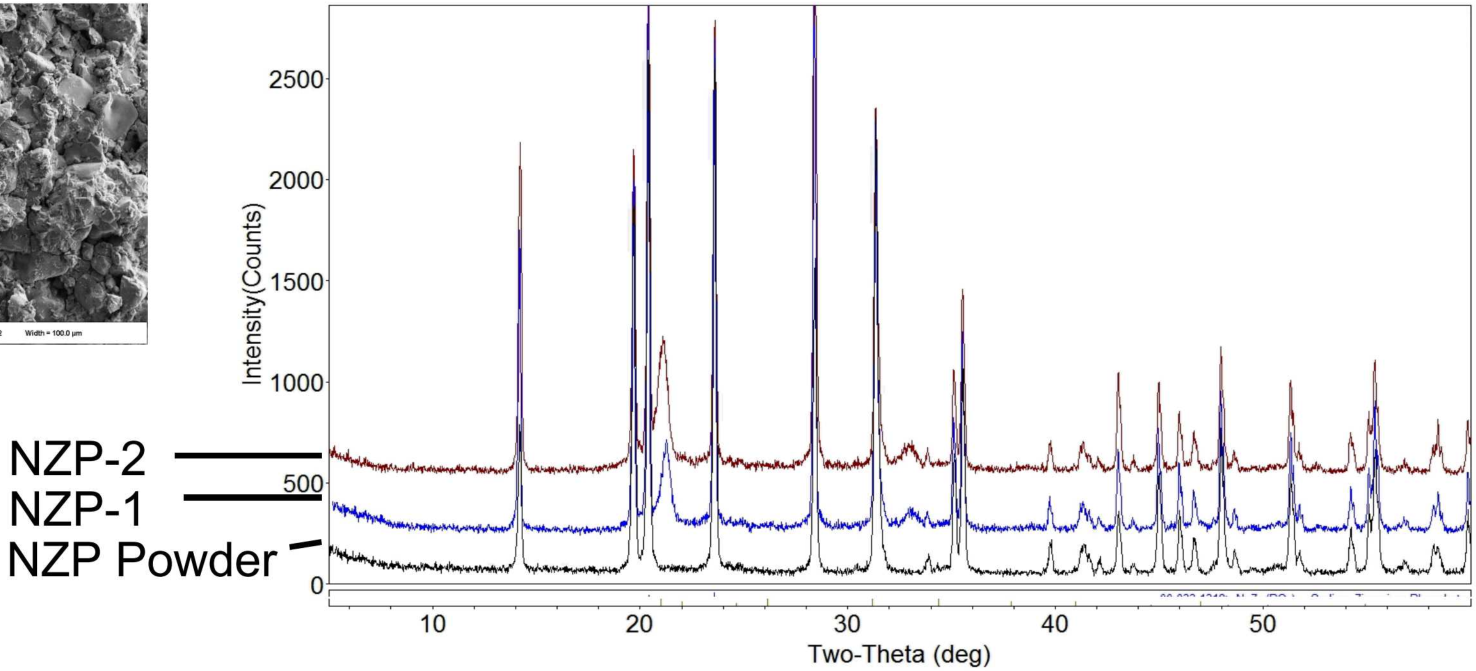
- **Geometric Density ~ 2.82g/cc**
- Relative Density ~89% (Theoretical assumed 3.2g/cc)

NZP-2

- $NaZr_2P_3O_{12}$ ('1100C pg 6 NBI')
- 8wt% aqueous alkaline solvent
- 530MPa
- 10°C/min ramp rate
- Hold 150°C for 30 min

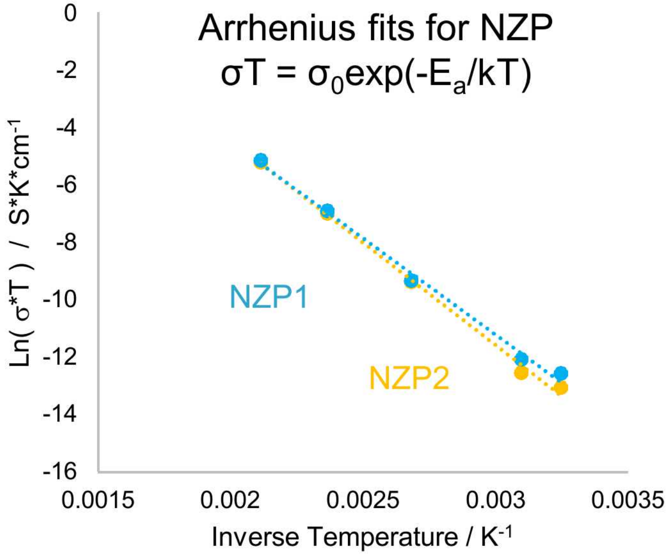
- **Geometric Density ~ 2.85g/cc**
- Relative Density ~90% (Theoretical assumed 3.2g/cc)





Na^+ Conductivity of CSP NZP + NZSP

	Na^+ Conductivity for (Grains + Grain Boundaries) / S cm^{-1}					
Sample	**200 °C**	**150 °C**	**100 °C**	**50 °C**	**35 °C**	**E_a (eV)**
NZP1	1.17E-05	2.19E-06	2.26E-07	1.10E-08	6.87E-09	0.62
NZP2	1.26E-05	2.38E-06	2.39E-07	1.76E-08	1.13E-08	0.58



>2.5 h equilibration time before each measurement
1 MHz – 10 mHz, 100 mV AC, 0 V DC using Solartron 1260+1296
NZP lost 0.2-0.3% mass after measurement.

For reference:

NZP: 10^{-5}-10^{-4} S/cm @200 °C, activation energy 0.51-0.61 eV
(900°C sinter + excess Na_2O from Aono, *JACerS*, (1996), **79**, 2786-2788)

NZSP: ~4 mS/cm at 25 °C (Ceramatec)

Though not yet optimal, these results indicate promise toward the application of this process for NaSICON-base separator production.

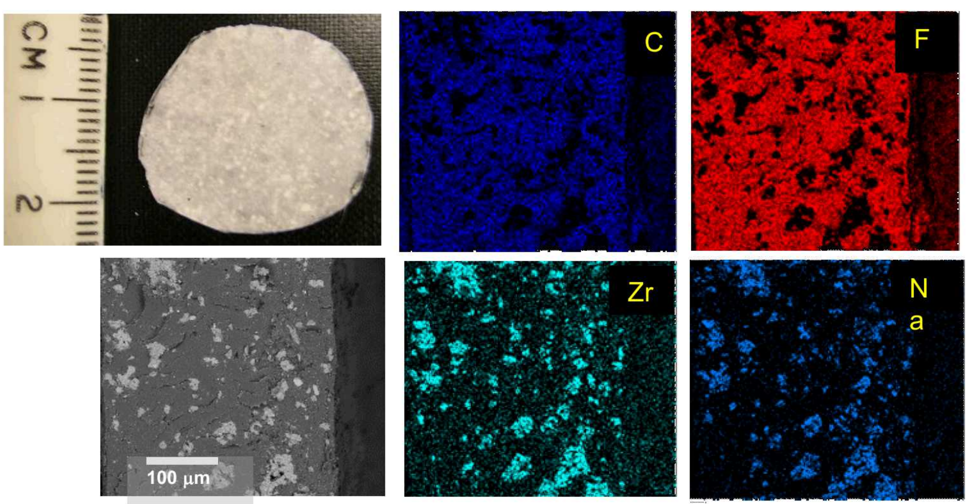
Composite Separator Innovation

Composite separators could enable thinner (higher conductance), *mechanically robust* separators.

Initial Approach

- Powdered NaSICON and powdered polymer (polyvinylidene difluoride: PVDF) were warm-pressed together
- Tough composite with reasonable distribution of NaSICON
- Good interfaces between NaSICON and polymer

➢ Impractically low ionic conductivity. Poor connectivity of Na-conductive NaSICON is evident in cross-sectional elemental mapping.



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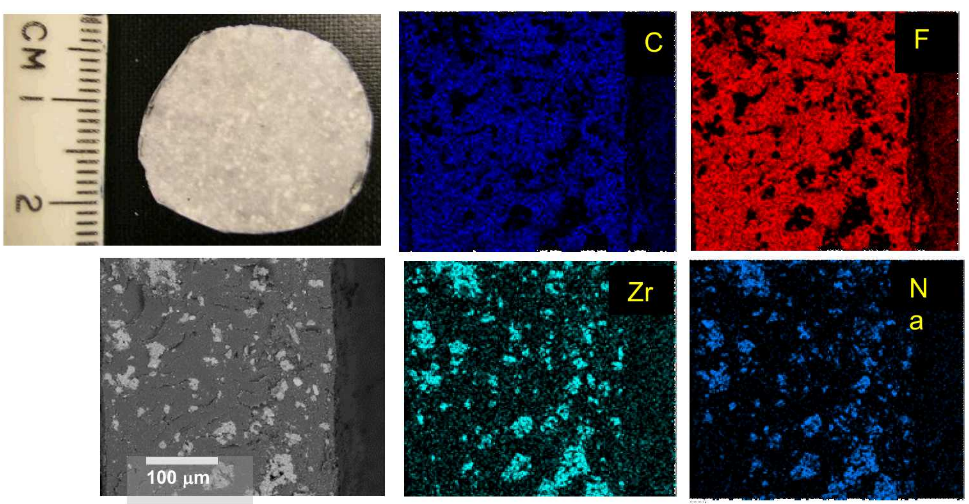
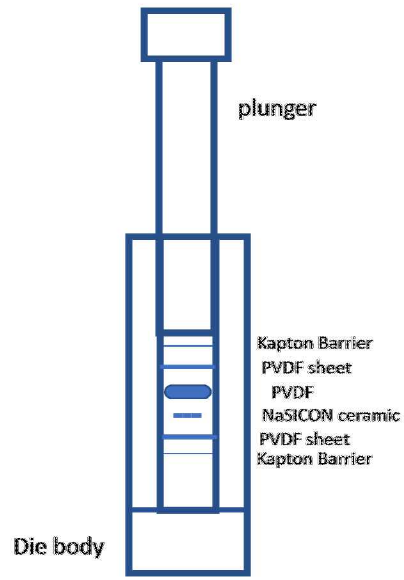
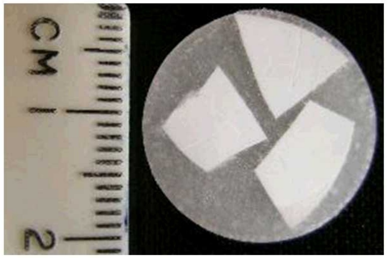


An alternative approach

- NaSICON chips (1mm thick) enveloped in PVDF powder and warm-pressed
- NaSICON chips provide continuous conductive path through separator





Conductivity is determined by NaSICON ceramic.

σ_{RT} ~0.5 mS/cm for composite!

Hazards of Poor Material Selection

Polymer incorporation highlights the importance of careful material section.

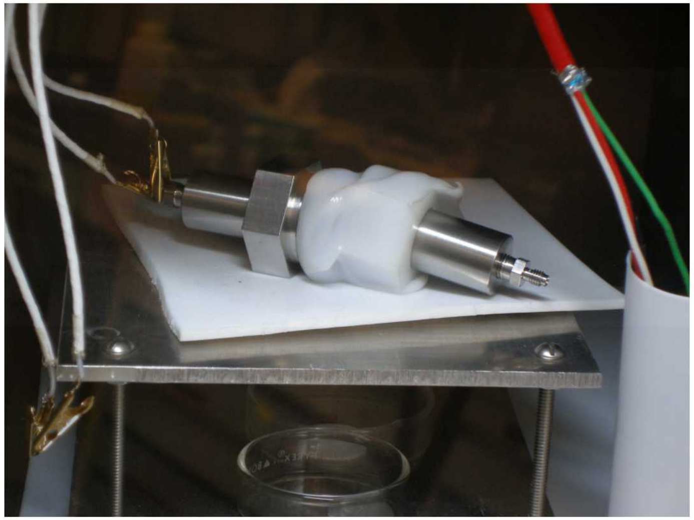
Compatibility must be considered for:

- Molten sodium
- Molten halide catholyte salts
- Non-ambient temperatures
- Electrochemical reactions
- Temperature
- Mechanical Properties (toughness, compliance, hermeticity, etc.)

Magnesium metal and Teflon (PTFE) are elements of decoy flares…Sodium has a similar reactivity.

Molten sodium and fluoropolymers should not be considered stable, especially for long-term use.

Thermal and mechanical stability



Chemical compatibility

Take Away Messages

- Low temperature sodium batteries, enabled by next generation solid state separators, may help address a huge need for increased grid-scale energy storage.

- Solid State NaSICON can be successfully synthesized with high density and reasonable conductivity
  - Humidity and secondary phase formation can affect NaSICON ceramic properties (can be managed through synthetic modifications?)

- Composite separators comprising NaSICON powder and polymer are tough and durable, but have insufficient NaSICON connectivity and thus very low conductivity.

- Composites comprising NaSICON “chips” with “through-connectivity” showed functional conductivity in a tougher, compliant separator.

- Chemical compatibility of composite components is IMPORTANT!

- Future work will focus on improving NaSICON ceramic conductivity and incorporation into hybrid or composite separator structures, including the use of alternative processing methods, such as solution-assisted ceramic densification.

Acknowledgements

SNL Team

Dr. Stephen Percival

Dr. Leo Small

Amanda Peretti

Dr. Josh Lamb

Dr. Eric Allcorn

Sara Dickens

Dr. Babu Chalamala

External Engagement

Advanced Manufactured Power Systems (AMPS)

- Battery test cell design

University of Kentucky (FY19)

- Professor Y-T Cheng (mechanical testing)

Enlighten Innovations (formerly Ceramatec)

- NaSICON Manufacturer

Work at Sandia National Laboratories is supported by Dr. Imre Gyuk through the Department of Energy Office of Electricity Delivery and Energy Reliability.

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Acknowledgements

Thank you!

We are currently seeking qualified postdoctoral candidates to work on battery technologies. (U.S. Citizens, please).

Contact me with questions: edspoer@sandia.gov

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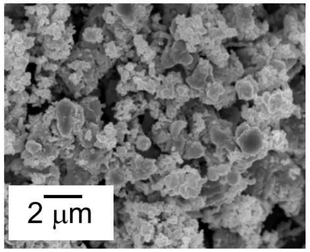
Backup Slides

Challenges with Existing Na-Batteries

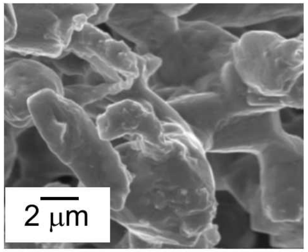
Na-NiCl$_2$ (E_{cell} ~ 2.6V)

$2Na + NiCl_2 \leftrightarrow 2Na^+ + 2Cl^- + Ni(s)$

- High temperature operation (typically > 270^{o}C)
- Cycle lifetime (solid cathode phase)
- Cost (related to cycle lifetime and material costs)



Particle Coarsening



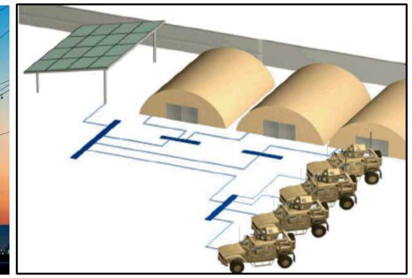
Na-S (E_{cell} ~ 2V)

$2Na + 4S \leftrightarrow Na_2S_4$

- Safety: Violent, toxic reactions between molten Na and molten S – cascading runaway!
- Corrosive, toxic chemistries
- High temperature operation (270-350^{o}C)

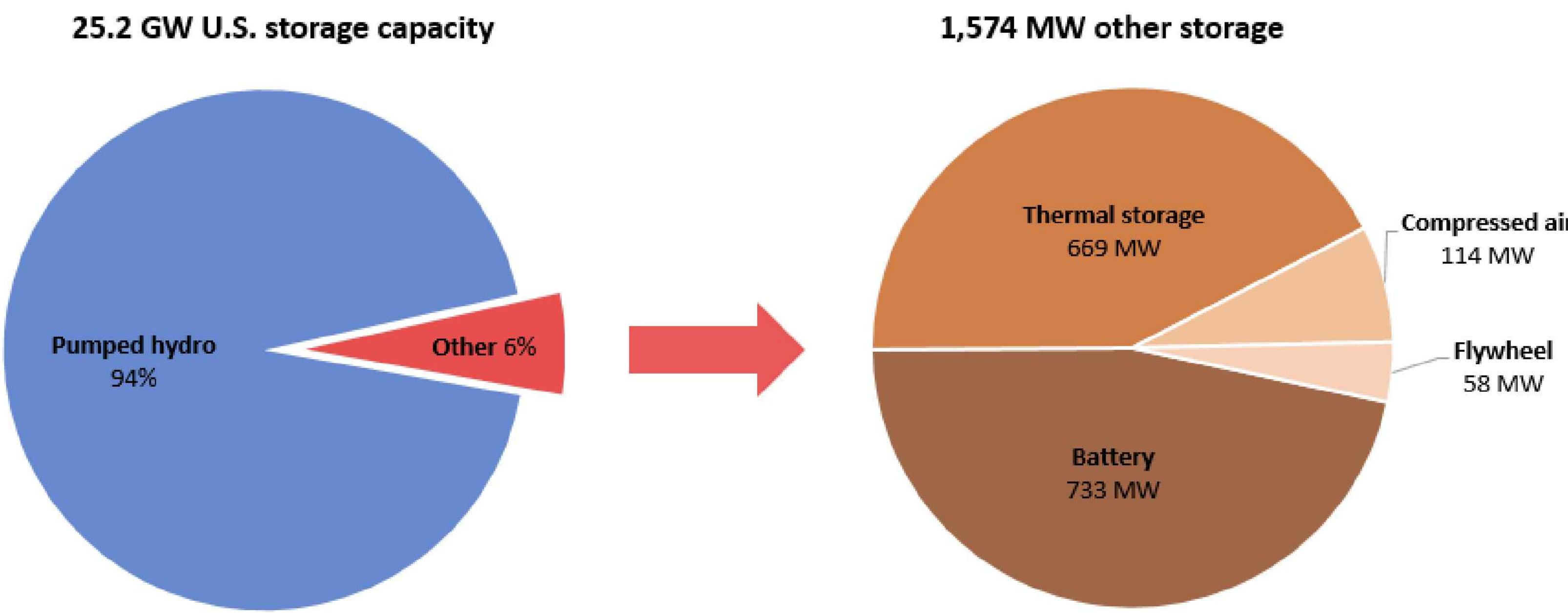
A Need for Grid-Scale Energy Storage Research



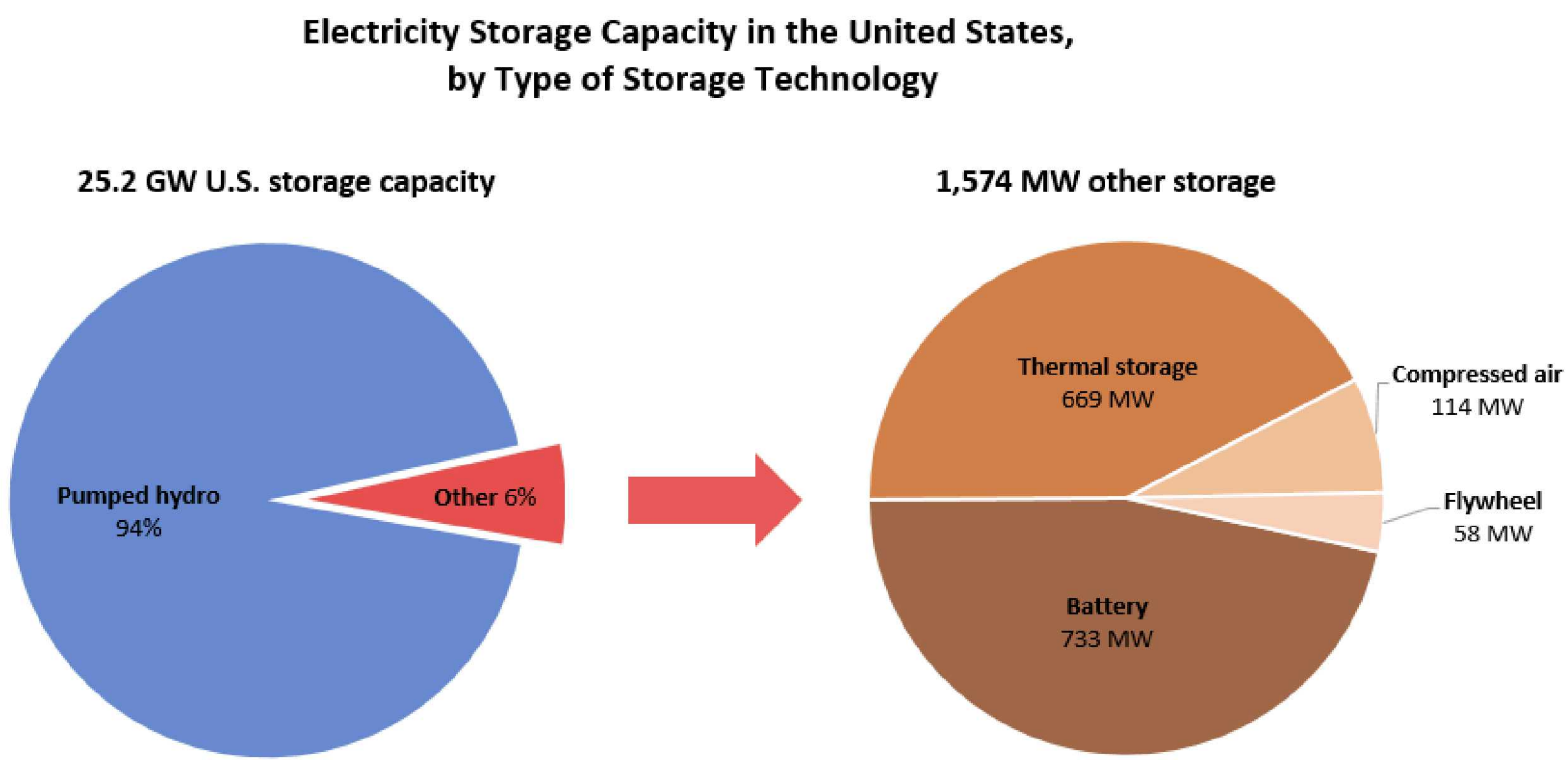

Renewable/Remote Energy   Grid Reliability   National Defense   Emergency Aid

Electricity Storage Capacity in the United States, by Type of Storage Technology



Source: *DOE Global Energy Storage Database http://www.energystorageexchange.org/ March, 2018*

Battery-based Energy Storage: Room to Grow!



<u>% of in service U.S. Generation Capacity</u>

0.07% Battery Energy Storage

2.2% Battery Energy Storage and Pumped Hydro Storage

Source: *DOE Global Energy Storage Database http://www.energystorageexchange.org/ March, 2018*

Conventional Synthesis Can be a Headache!

Solid state synthesis of NaSICON?