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SAND2016-2906C



NEXT GENERATION ANODES FOR LITHIUM-ION BATTERIES: THERMODYNAMIC UNDERSTANDING AND ABUSE PERFORMANCE

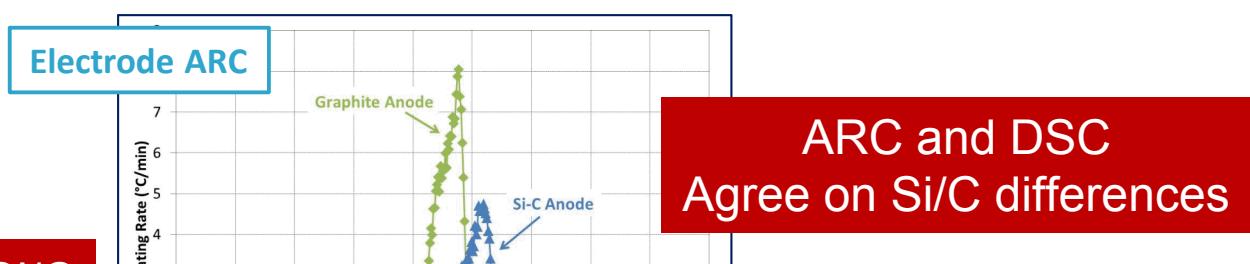
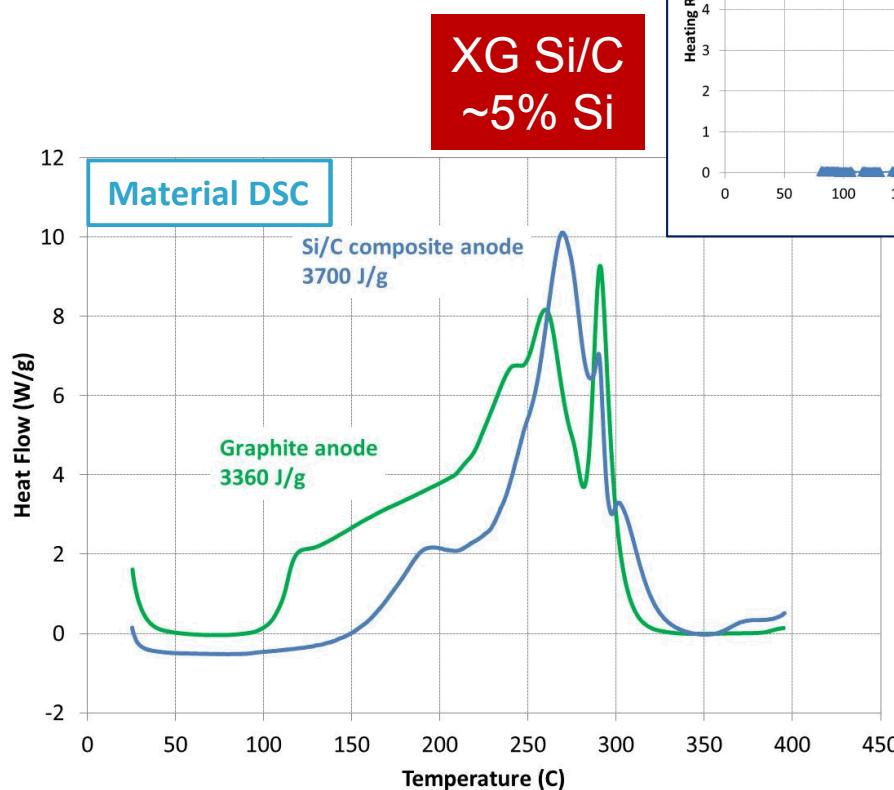
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CHRIS ORENDORFF**

2016 U.S. DOE HYDROGEN and FUEL CELLS PROGRAM and
VEHICLE TECHNOLOGIES OFFICE ANNUAL MERIT REVIEW
AND PEER EVALUATION MEETING

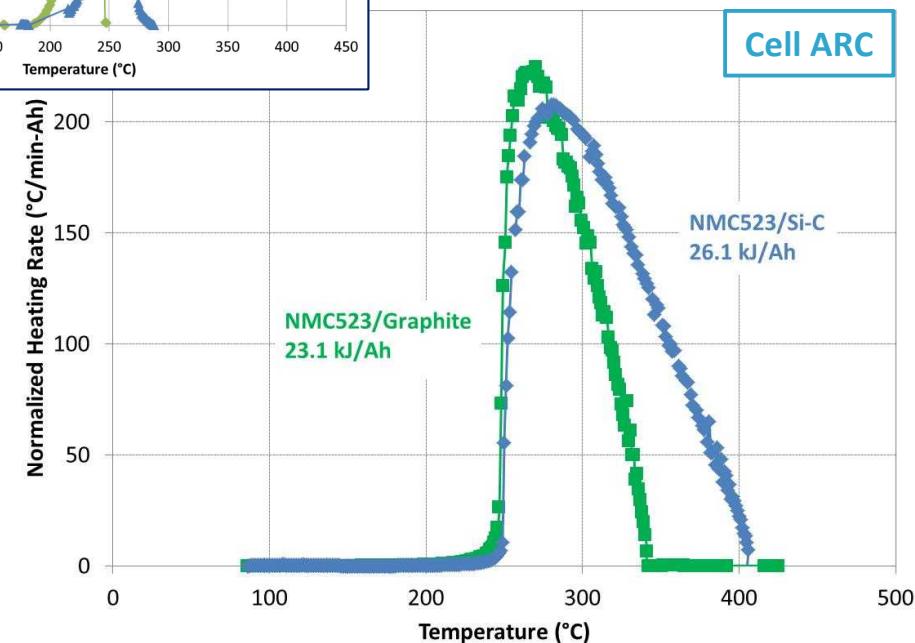
ABUSE RESPONSE OF SILICON ANODES

XG Sciences Material – Previous Evaluations

ES036
2014 AMR



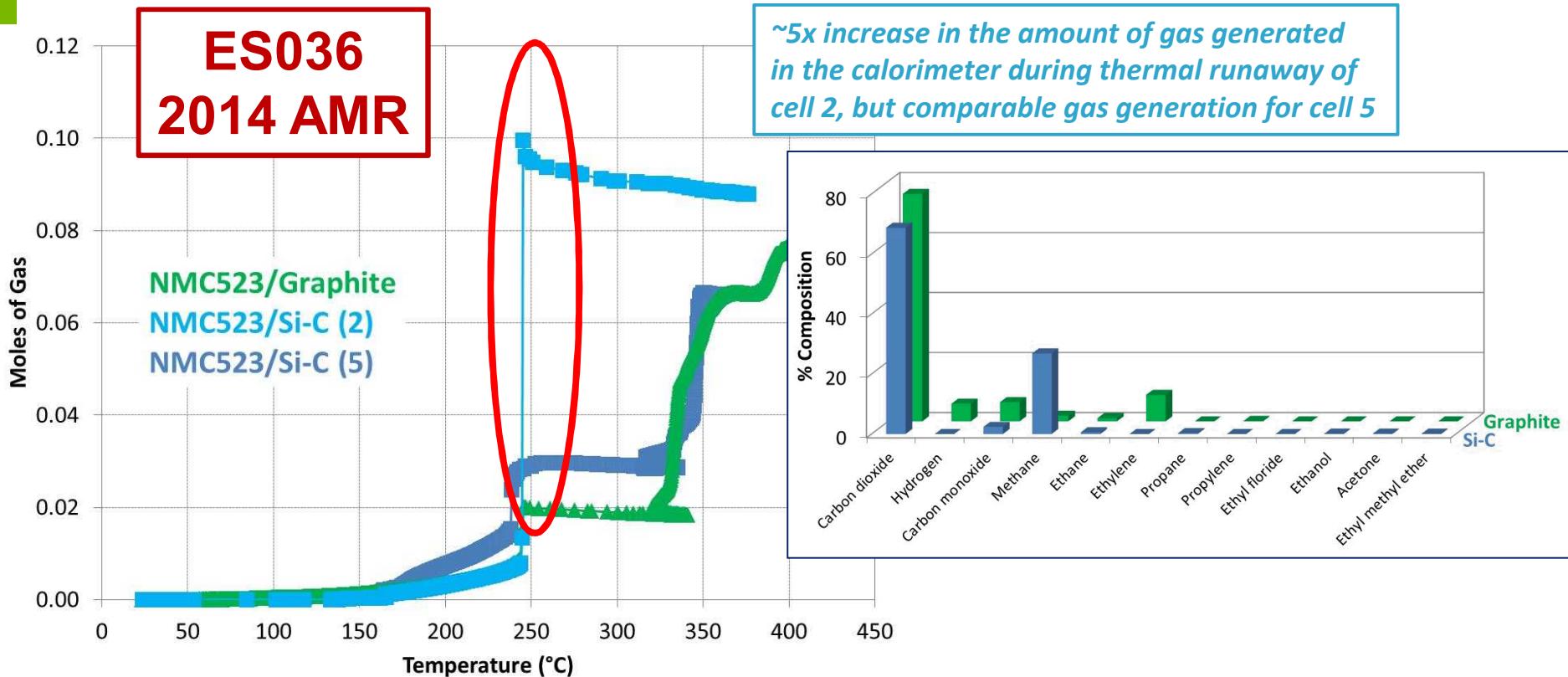
ARC and DSC Agree on Si/C differences



Thermal runaway enthalpy of NMC/Si-C cells is ~10% greater than NMC/Graphite cells

ABUSE RESPONSE OF SILICON ANODES

XG Sciences Material – Previous Evaluations



Difference in gas generation attributed to the differences in surface reactivity and surface products generated at the anode/electrolyte interface

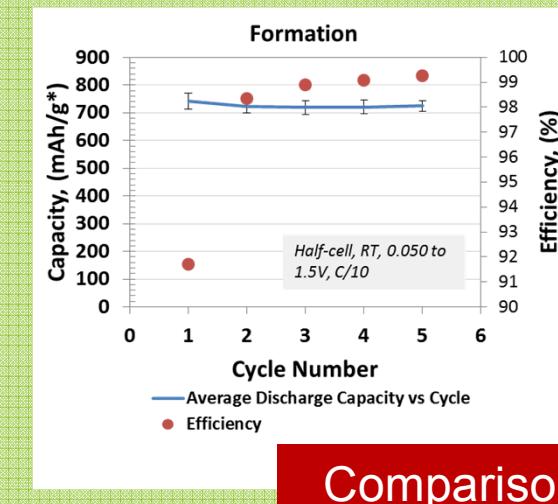
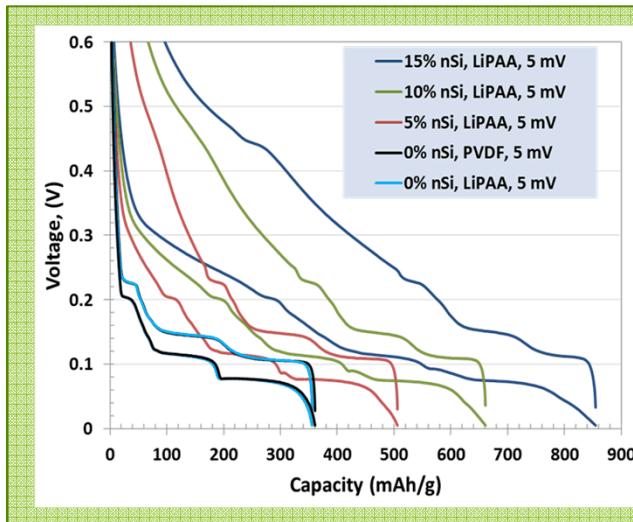


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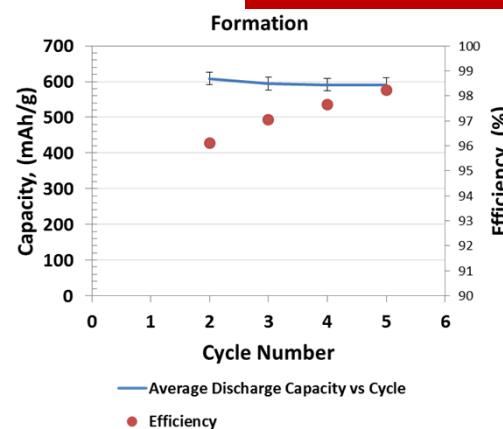
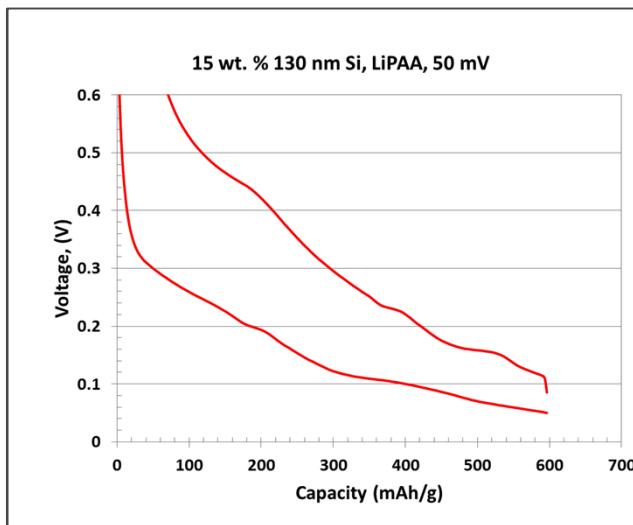


NANOAMOR MATERIAL EVALUATION

Electrode comparison and baseline



- Data from ANL using 50-70 nm NanoAmor silicon with 10 % FEC in electrolyte
- Charge / discharge profiles to 5mV
- Observed specific capacity upon discharge to 50 mV

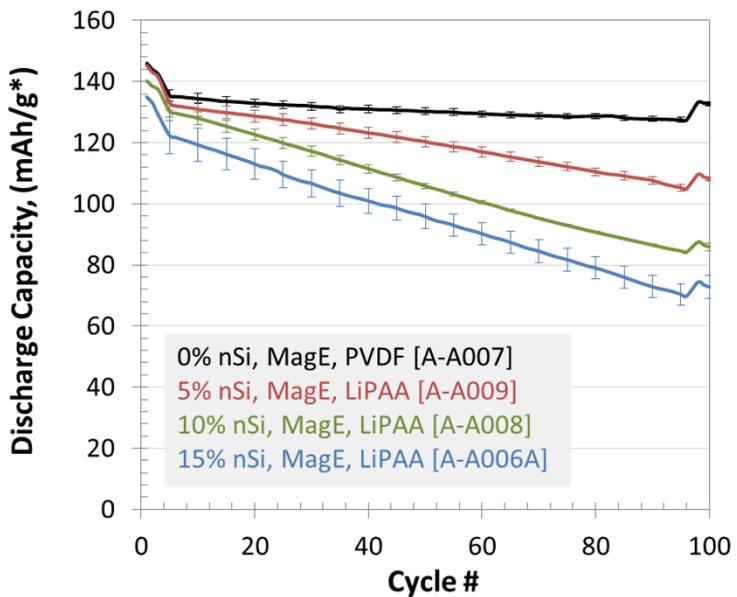


Comparison with baseline CAMP cells comparable performance for SNL

- Electrodes prepared at SNL using 130 nm NanoAmor silicon, all other aspects prepared in accordance with ANL processes, **no FEC**
- Only 15 wt. % nSi tested thus far
 - Areal Loading \sim 4.75 mg/cm 2 active material (Gr + Si)
 - Areal capacity \sim 1.6 mAh/cm 2
- Lower specific capacity and CE

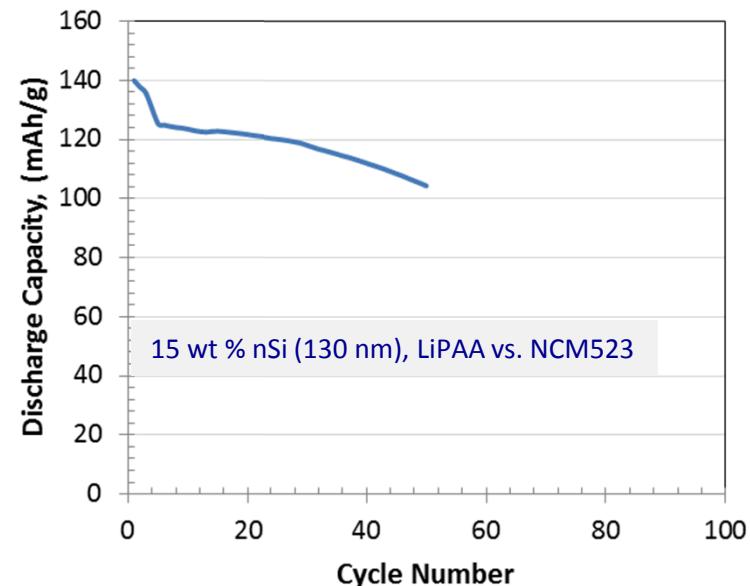
NANOAMOR MATERIAL EVALUATION

Electrode comparison and baseline



- Data from ANL using 50-70 nm NanoAmor silicon with 10 % FEC in electrolyte
- Voltage window of 4.1 – 3.0 V

Good agreement between electrodes – baseline electrochemical evaluations, thermodynamic evaluations ongoing



- Electrodes prepared at SNL using 130 nm NanoAmor silicon, all other aspects prepared in accordance with ANL processes using NCM cathodes from ANL, **no FEC**
- Voltage window of 4.1 – 3.0 V
- N/P = 1.13
- Shows slightly higher capacity than ANL data to 50 cycles

FUTURE WORK

Understanding link between materials properties and abuse response of silicon materials

- **Materials Characterization – Determination of influence on overall thermal runaway enthalpy and/or electrode reactivity**

- % Si Loading (starting with baseline)
 - Electrolyte effects (FEC, VC, etc.)
 - Particle Size Effects
 - Coating Efficacy (Collaboration with NREL)
 - Binder Effects – Polysiloxane based, Ion-conductive binders, etc.

Determine correlation between material level and full cell level

DSC

- **Abuse Testing and Decomposition Product Analysis**

- ANL baseline Si electrodes
 - Candidate materials from materials characterization and CAMP

ARC

- **Post Abuse Tear Down Evaluations**

- Program electrodes (Collaboration with Post Test Facility)

- **SiO and Si_xSn_y Alloys – Potential for future PYs**