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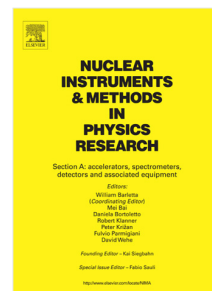
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# Compact Readout of Large CLYC Scintillators with Silicon Photomultiplier Arrays

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## Abstract

Compact readout of a large ( $5 \times 5 \times 5 \text{ cm}^3$ ) CLYC scintillator was demonstrated with a  $8 \times 8$  array of 6mm silicon photomultipliers (SiPMs, specifically, a SensL ArrayJ-60035-64P) and an optimized amplification and summing circuit. Read out by the SiPM array, the crystal yielded an energy resolution of 5.5% at 662 keV and a figure of merit of 3.5, equivalent to the performance achieved with a 3-inch Hamamatsu R6233-100 PMT. To reduce channel count and avoid individual amplification of each SiPM in the array, the standard outputs of 16 SiPMs were passively summed then amplified. A current feedback amplifier was used for each channel to provide the required fast response time. The four amplified channels were then passively summed resulting in a single signal channel. A custom laboratory setup, based on the PSD8C ASIC, was used to capture the output and provide time-gated integration for PSD computation. The compact volume, low bias voltage, and reduced mass of the SiPM array readout are desirable for space and national security applications.

*Keywords:* CLYC, silicon photomultipliers, readout electronics

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## 1. Introduction

CLYC ( $\text{Cs}_2\text{LiYCl}_6$ ) is an inorganic scintillator in the elpasolite family that is sensitive to both neutrons (primarily through the  ${}^6\text{Li}(n,\alpha)t$  reaction) and gamma-rays. Gamma-ray and neutron interactions can be differentiated by their characteristic pulse shapes. Gamma-rays produce a scintillation light pulse marked by a faster rise and decay time as compared to neutron interaction waveforms [1].

CLYC is under study for a variety of applications where low size, weight, and power (SWaP) is desired. Because of CLYC's neutron and gamma-ray sensitivity, a single instrument is capable of detecting what would traditionally require two separate detectors. Los Alamos National Laboratory has developed handheld CLYC instruments for use in nuclear security applications [2, 3] as well as space-borne CLYC experimental instruments to assess the technology

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22 for next-generation national security missions [4]. CLYC is also being examined  
 23 for use in gamma-ray and neutron detectors for planetary science applications.

24 To quantitatively distinguish neutron and gamma-ray interactions, we inte-  
 25 grate the scintillation light pulse with different time gates. We define a pulse  
 26 shape discrimination (PSD) parameter as the ratio of the delayed portion of the  
 27 scintillation light pulse to the sum of the prompt and delayed segments:

$$PSD = \frac{A_{delayed}}{(A_{prompt} + A_{delayed})}. \quad (1)$$

28 Typical prompt (P) and delayed (D) integration windows are superimposed on  
 29 the average waveforms shown in Figure 3.

30 The quality of neutron/gamma-ray discrimination in a particular energy  
 31 range can be quantified using a figure of merit (FOM) parameter. In this paper,  
 32 we standardize to an energy range 1 MeV wide centered on the neutron peak.  
 33 We generate a histogram of PSD values within this energy range, which takes  
 34 the form of two approximately normal distributions due to the different PSD  
 35 of neutrons and gammas. We fit the neutron and gamma-ray distributions  
 36 with Gaussians to identify the peak centroid ( $x$ ) and the full width at half  
 37 max ( $FWHM$ ) of each. The FOM is then computed by dividing the difference  
 38 between the centroids by the sum of their  $FWHM$ :

$$FOM = \frac{x_n - x_\gamma}{FWHM_n + FWHM_\gamma}. \quad (2)$$

39 Photomultiplier tubes (PMTs) have traditionally been used to read out  
 40 CLYC detector volumes and are capable of realizing energy resolution as high  
 41 as 3.9% at the 662 keV  $^{137}\text{Cs}$  peak [5] and a FOM as high as 4.55 [6]. From a  
 42 SWaP perspective, PMTs occupy a large volume, require kV-scale bias, and are  
 43 delicate components requiring structural accommodations that lead to increased  
 44 mass. While both science objectives and engineering constraints ultimately in-  
 45 form scintillator read-out design, maximizing the fraction of overall instrument  
 46 mass and volume occupied by sensitive material yields benefits for any applica-  
 47 tion. Silicon photomultipliers (SiPMs) are a solid state alternative to PMTs for  
 48 detecting faint scintillation light. Individual SiPMs are arrays of thousands of  
 49 avalanche photodiode pixels operating in a Geiger mode [7]. While individual  
 50 SiPMs are quite small (e.g. SensL J-series are available in 3 mm x 3 mm, 4 mm  
 51 x 4 mm, and 6 mm x 6 mm square formats), arrays of matched SiPMs with  
 52 uniform output allow larger areas to be covered.

53 Previous testing at LANL of small CLYC volumes read out by single SiPMs  
 54 achieved an energy resolution of 6.6% at 662 keV and a FOM of 2.2 (at room  
 55 temperature) [8]. These experiments also revealed that the resolution of SiPM  
 56 read-out CLYC to be insensitive to temperature with the neutron/gamma-ray  
 57 discrimination improving at lower temperatures. In order to read out larger  
 58 CLYC volumes, arrays of multiple SiPMs are required. Satisfactory energy  
 59 resolution and pulse shape discrimination have been demonstrated with arrays  
 60 of SiPMs on fast scintillators; however, these experiments required amplifying

61 the output of each individual SiPM prior to summing [9, 10]. For large arrays in  
 62 a SWaP-constrained environment, the power consumption of individual SiPM  
 63 amplification is undesirable.

64 Passively summing an array of SiPMs reduces the power and channel count  
 65 requirements but also increases the effective capacitance. As multiple individual  
 66 SiPMs are connected in parallel, their junction capacitance is summed. This  
 67 increased capacitance (as compared to a single SiPM) reduces the output band-  
 68 width, distorting the pulse shapes and diminishing the PSD capability. PSD is  
 69 possible with an array of a few SiPMs but rapidly becomes impossible for larger  
 70 arrays unless a more sophisticated approach is adopted.

71 We developed a summing, amplification, and digitization setup for large (64-  
 72 element) arrays of SiPMs on large CLYC volumes. We describe the design of  
 73 this readout board and present experimental results from a benchtop prototype.

## 74 2. Design of SiPM readout board

### 75 2.1. Design considerations

76 In order to use SiPMs as a drop-in replacement for PMTs in dual-mode,  
 77 neutron and gamma-ray detection, the readout circuit must preserve both en-  
 78 ergy resolution and PSD. These two design goals impose different requirements  
 79 on the readout circuitry. Achieving high energy resolutions requires that the  
 80 full amplitude of the pulse be captured. Robust PSD (as indicated by higher  
 81 FOM values) requires that the circuit responds quickly enough to capture the  
 82 fast-acting scintillation mechanisms that distinguish gamma-ray from neutron  
 83 interactions.

84 Gamma-ray spectroscopy requires that energy resolution be high enough to  
 85 distinguish spectral lines of interest. For CLYC, the best energy resolutions are  
 86 reported for smaller crystals (1 inch diameter) with larger crystals generally ex-  
 87 hibiting broader resolution. For this work, we will measure and compare energy  
 88 resolution at the  $^{137}\text{Cs}$  662 keV line, the 2614 keV  $^{208}\text{Tl}$  line from the decay  
 89 of  $^{228}\text{Th}$ . We also report the energy resolution of the thermal neutron cap-  
 90 ture peak, although this is only moderately useful in quantifying performance.  
 91 While the neutron capture process is monoenergetic with a 4783 keV Q-value,  
 92 the scintillation efficiency of the resulting alpha and triton is lower than that of  
 93 an electron, as is common in scintillators [11, 12], and depends on both temper-  
 94 ature [13] and to some extent the specific crystal. Near room temperature, the  
 95 resulting light output is similar to that of a 3.2 MeV gamma or electron (a.k.a.  
 96 3.2 MeV electron equivalent or 3.2 MeVee)[14], but the peak is broader than a  
 97 mono-energetic gamma-ray line of that energy.

98 Multiple mechanisms produce scintillation light in a CLYC crystal with the  
 99 relative contribution from each dependent on the type of interaction[5]. Achiev-  
 100 ing robust PSD requires a readout with sufficiently fast response to distinguish  
 101 the faster pulse of a gamma-ray interaction from the slower pulse of a ther-  
 102 mal neutron capture [1, 15]. For context, [1] reports a rise time of 16 ns for  
 103 gamma-ray interactions versus 47 ns for a thermal neutron. The required PSD

104 FOM depends on the application, but a FOM of 1 is often considered a bare  
 105 minimum. With an optimally placed cut, a FOM of 1 means that 0.9% of each  
 106 distribution is counted as part of the other. At FOM=1.5, that number drops  
 107 to  $2 \times 10^{-4}$ . However, those numbers assume perfectly Gaussian distributions  
 108 of the PSD parameter, while reality often produces non-Gaussian tails to the  
 109 distributions due to pulse pileup or odd triggering conditions, so preserving the  
 110 exceptional PSD of CLYC is preferred.

## 111 2.2. SiPM readout

112 We developed a readout board for the 64 element SensL ArrayJ-60035-64P.  
 113 The board provides a common bias, buffered through a  $10 \mu\text{F}$  and  $22 \mu\text{F}$  capac-  
 114 itance to ground, to all 64 SiPMs. The 64 elements in the array are divided into  
 115 4 quadrants each comprised of 16 SiPMs for summing and amplification. The  
 116 bias supply for each quadrant has an additional  $10 \text{ nF}$  capacitance to ground  
 117 for decoupling. Within a single quadrant, the standard output of each SiPM  
 118 is passed through a  $10 \Omega$  series resistance before being passively summed at  
 119 the common input to a LMH6703 current feedback operational amplifier. The  
 120 amplifier is configured with a  $390 \Omega$  resistance in the feedback circuit, a  $25 \Omega$   
 121 resistance to ground on the non-inverting input, and a  $50 \Omega$  resistance in series  
 122 with the output to a  $50 \Omega$  impedance RG-58 coaxial cable. The LMH6703 was  
 123 biased with  $\pm 5\text{V}$  and had  $1 \mu\text{F}$  capacitance on each of the rails. In this con-  
 124 figuration, each operational amplifier consumes approximately  $60 \text{ mW}$  with a  
 125 bandwidth on the order of  $500 \text{ MHz}$ . The series resistance of  $10 \Omega$  was chosen  
 126 to minimize the RC time constant between the SiPMs and amplifier without  
 127 causing instability in the amplifier performance. Figure 1 shows the configu-  
 128 ration of the common bias supply and a single quadrant of the summing and  
 amplification circuit.

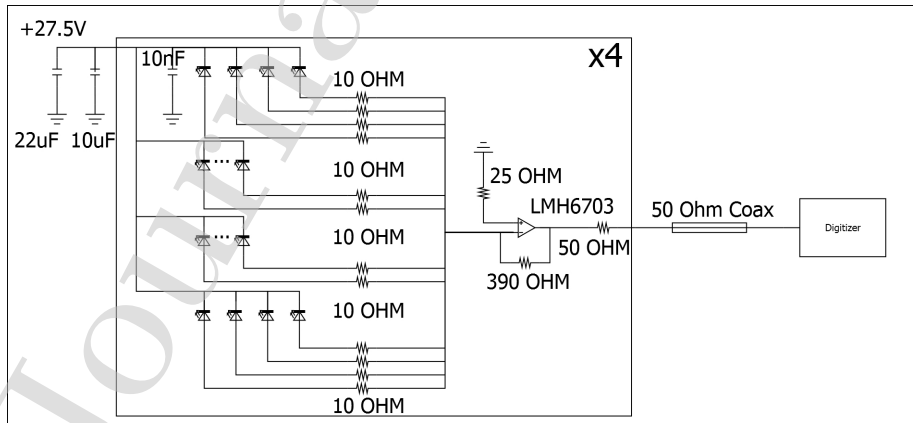


Figure 1: The readout circuit passively sums the standard outputs of 16 individual SiPMs and amplifies the summed signal through a LMH6703 current feedback amplifier. The amplifier's  $\pm 5\text{V}$  bias and  $1 \mu\text{F}$  capacitance (on each of the rails) are not shown.

130 **3. Experimental setup**

131 A 5 cm cube of CLYC was commercially procured from Radiation Monitoring  
 132 Devices (RMD). The hygroscopic CLYC was packaged by RMD in a hermetically  
 133 sealed aluminum enclosure (0.125" thick) with a quartz optical window  
 134 (0.125" thick). This large volume CLYC detector was coupled to both a 3-inch  
 135 Hamamatsu R6233-100 PMT and the SensL 64-SiPM array, using silicone-based  
 136 optical grease and black electrical tape, in order to compare performance. Fig-  
 137 ure 2 shows both photodetectors placed atop the CLYC volume, prior to being  
 138 wrapped with black electrical tape and enclosed in a dark box for measurements.



Figure 2: The SensL ArrayJ-60035-64P occupies substantially less volume than an equivalently sized Hamamatsu R6233-100 PMT. Both photodetectors are shown atop the 5 cm CLYC volume, prior to thoroughly wrapping the interface in black electrical tape, for scale.

139

140 *3.1. PMT baseline*

141 The CLYC volume was optically coupled to a 3-inch R6233-100 PMT to col-  
 142 lect data for benchmarking the SiPM array performance. Figure 3 shows aver-  
 143 age waveforms recorded with an R6233-100 PMT. As expected, the gamma-ray

144 waveform exhibits a faster rise time due to the fast scintillation light components  
 145 excited by the gamma-ray interaction. The FOM within a  $\pm 0.5$  MeV window  
 146 around the neutron peak was 3.5. The energy resolution achieved with this  
 147 CLYC detector read out by the PMT was 5.5% FWHM at 662 keV. This was  
 148 measured using an Amptek MCA-8000D multichannel analyzer after shaping  
 the signal with a 6  $\mu$ s shaping time.

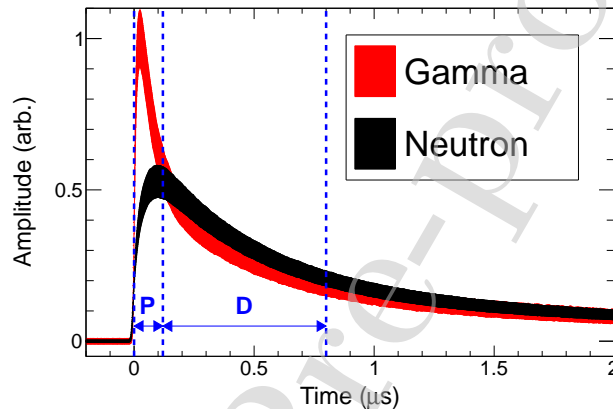


Figure 3: Average gamma and neutron waveforms recorded with a R6233 PMT. Standard prompt (P) and delayed (D) pulse shape integration windows are also indicated.

149

### 150 3.2. SiPM waveform digitization

151 Individual event waveforms were collected using an Agilent Acqiris DC282  
 152 10 bit, 2 Gsample/s waveform digitizer. The outputs of each of the 4 amplified  
 153 channels (16 SiPMs/channel) were connected to form a single output. This  
 154 single channel was connected to the Acqiris waveform digitizer. The digitizer's  
 155 input voltage and offset were configured to appropriately scale the incoming  
 156 signal without saturating. Waveforms were collected for interactions from a  
 157 variety of neutron and gamma-ray sources. Examination of average waveforms  
 158 informed the optimization of the readout circuit to provide suitable PSD.

### 159 3.3. SiPM time-gated integration

160 Data were also collected using a custom analog time-gated charge integra-  
 161 tion data acquisition system. The LANL-developed Custom Laboratory PSD  
 162 System (CLPS) is capable of reading out eight channels with three time-gated  
 163 integration windows. CLPS is based on the PSD8C application specific inte-  
 164 grated circuit (ASIC) [16] that has also been used in LANL-developed handheld  
 165 instruments [2, 3]. The detector was configured in the same fashion as for wave-  
 166 form digitization: all four amplified channels passively summed, then connected  
 167 to the input of the CLPS system.

## 168 4. Results

### 169 4.1. Waveforms

170 Waveforms were acquired as a diagnostic to determine if the SiPM array's  
 171 response time was sufficient for resolving the difference between neutron and  
 172 gamma-ray interactions. Figure 4 shows example average waveforms acquired  
 173 with the SiPM array and Acqiris high speed waveform digitizer. The difference  
 174 in pulse height and shape between the gamma-ray and neutron average waveform  
 175 has been preserved.

### 176 4.2. Time-gated integration results

177 Integral data was recorded using CLPS. The three gated integration win-  
 178 dows were configured to cover the prompt (0-148 ns), delayed (176-476 ns), and  
 179 total (0-10  $\mu$ s) portions of the pulse. The prompt and delayed windows were  
 180 determined by optimizing integration windows for the digitized waveforms to  
 181 maximize FOM.

182 Figure 5 shows an energy spectra of  $^{137}\text{Cs}$ . The energy resolution at the  
 183 662 keV peak was 5.5% FWHM. Energy resolution at moderate gamma-ray  
 184 energies and the neutron capture peak was measured from a  $^{252}\text{Cf}$  and  $^{228}\text{Th}$   
 185 source. The 2.61 MeV  $^{228}\text{Th}$  peak had a resolution of 2.7% FWHM. The 3.2  
 186 MeV  $^6\text{Li}(n,\alpha)t$  peak had a resolution of 3.8%.

187 PSD performance of the CLYC detector and SiPM array was examined by  
 188 computing PSD values for events recorded from a  $^{252}\text{Cf}$  and  $^{228}\text{Th}$  source. Fig-  
 189 ure 6 shows a 2D histogram of PSD value versus energy. The resulting FOM  
 190 was 3.5, indicating excellent neutron/gamma-ray discrimination.

### 191 4.3. Linearity analysis with high energy gamma-rays

192 The response linearity of the combined large CLYC volume and readout cir-  
 193 cuit was investigated by capturing data across a broad range of incident gamma-  
 194 ray energies. Multiple runs were conducted with different sources, referenced to  
 195 a  $^{137}\text{Cs}$  line included in each data set. High energy gamma-rays were produced  
 196 from an AmBe source as well as  $^{56}\text{Fe}(n,g)$  interactions in an iron plate irradiated  
 197 by a  $^{252}\text{Cf}$  source. These setups produced 4.4 MeV and 7.6 MeV gamma-rays,  
 198 respectively, along with single- and double-escape peaks. Acquiring the highest  
 199 energy  $^{56}\text{Fe}(n,g)$  gamma-rays required a lengthy integration time (overnight).  
 200 To account for slow gain changes due to temperature fluctuations, the  $^{56}\text{Fe}(n,g)$   
 201 data was matched every thirty minutes to the 2223 keV H(n,g) line. The H(n,g)  
 202 line was in turn matched across other datasets taken with lower energy sources.  
 203 A linear calibration was fit to the low energy gamma-ray peaks up to 2614  
 204 keV. Figure 7 shows this trendline, the low-energy reference peaks, and the  
 205 high energy peaks from AmBe and  $^{56}\text{Fe}(n,g)$ . The high energy peaks match the  
 206 low-energy derived trendline to within systematic uncertainties.

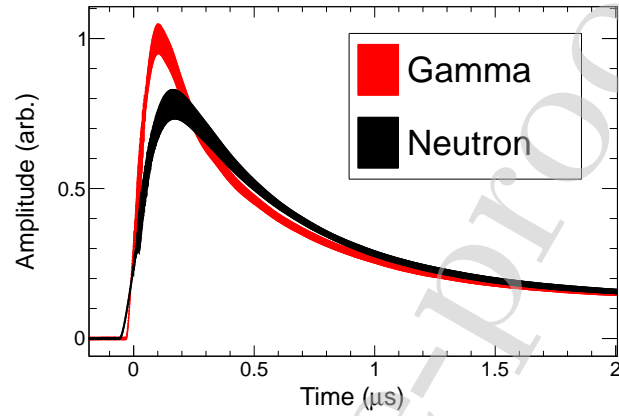


Figure 4: Average waveforms captured using the 64-SiPM array and high speed digitizer. The standard deviation between waveforms is shown by the filled region. The gamma-ray waveform is normalized to unity and the neutron waveform is normalized to have the same integral as the gamma-ray waveform.

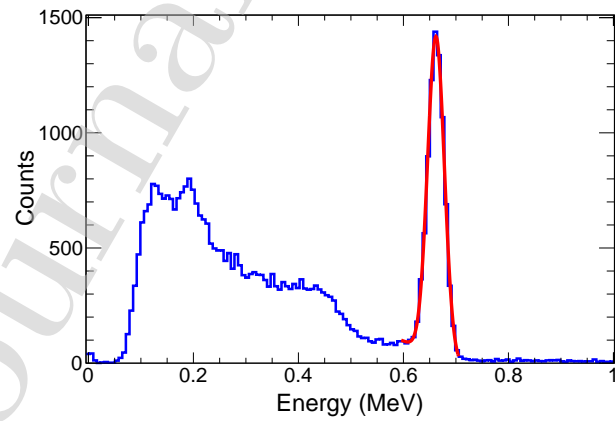


Figure 5: The 662 keV  $^{137}\text{Cs}$  peak had a resolution of 5.5% FWHM. The Gaussian fit to the peak is shown in red.

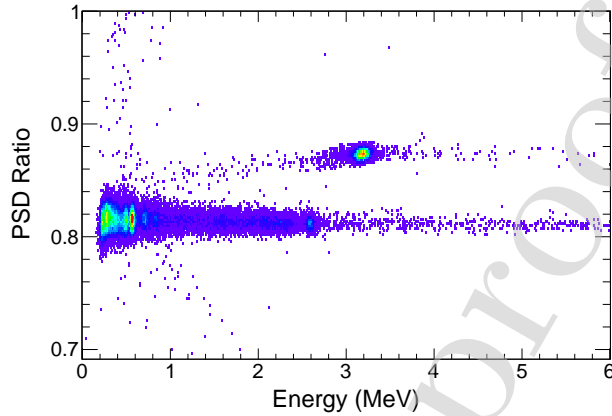


Figure 6: A 2D histogram of PSD versus energy indicates excellent neutron/gamma-ray discrimination with a FOM of 3.5.

## 207 5. Discussion and potential applications

### 208 5.1. Replacement for PMT

209 These results demonstrate that SiPM arrays can be used as a drop-in re-  
 210 placement for PMTs to perform dual-mode neutron/gamma-ray detection with  
 211 large CLYC volumes (up to  $5 \times 5 \times 5 \text{ cm}^3$ ). SiPMs have advantages over PMTs  
 212 in that they do not require high voltage bias and are less susceptible to interfe-  
 213 rence from magnetic fields. As opposed to the kV-scale bias required by PMTs,  
 214 the SiPM array used for these experiments operated at a 27.5V bias. Removing  
 215 high voltage power supplies simplifies instrument design and packaging. Mag-  
 216 netic fields can change the response of a PMT by affecting the trajectory of  
 217 electrons between dynode stages; this is an appreciable effect even when chang-  
 218 ing the orientation of a PMT in the Earth's magnetic field [11]. As a solid state  
 219 device, SiPMs are immune to these effects.

220 SiPMs also require less volume (as compared to PMTs) in an instrument  
 221 design – critical for spaceflight and other applications where size is constrained.  
 222 Table 1 shows the approximate volume envelope for the SensL 64-pixel array  
 223 compared to alternative configurations with four Hamamatsu R11265 or one  
 224 Hamamatsu R6233-100. Values represent the envelope occupied by the pho-  
 225 todetector only as required readout electronics vary by application.

226 SiPMs are known to exhibit variation of breakdown voltage (and therefore  
 227 gain) with temperature. SensL quotes a low value breakdown voltage tem-  
 228 perature dependence of  $<21.5 \text{ mV}/^\circ\text{C}$ . Given that CLYC also has temperature-  
 229 dependent effects [15], SiPM gain variation can be accounted for in post-processing  
 230 as long as the temperature of the array is monitored during data acquisition.

### 231 5.2. Compact planetary science instrumentation

232 Two CLYC-based planetary science instruments are currently under develop-  
 233 ment by the authors. The Elpasolite Planetary Ice and Composition Spectrom-

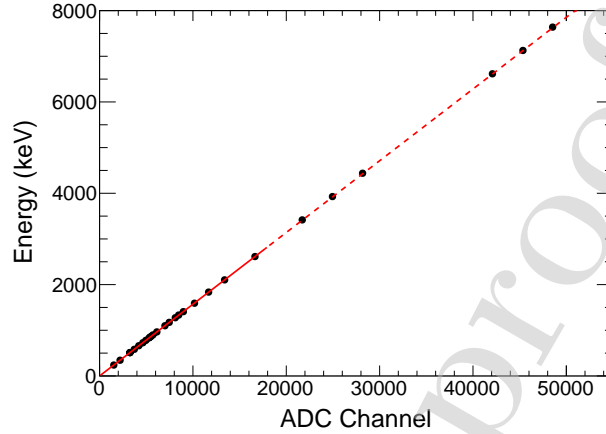


Figure 7: High energy AmBe and  $^{56}\text{Fe}(n,g)$  gamma-ray lines match the linear trend observed at energies  $<2614$  keV to within systematic uncertainties.

Table 1: Comparison of SiPM volume envelope with equivalent PMT readout configurations illustrate volume savings possible with a SiPM array.

Readout	Volume (cm <sup>3</sup> )	SiPM Volume Reduction (%)
SensL 64 pixel SiPM array	26	-
Hamamatsu R11265 (x4)	80	67
Hamamatsu R6233-100	213	88

234 eter (EPICS) is a LANL instrument concept that maximizes the percentage of  
 235 instrument volume devoted to detector material by using CLYC read out with  
 236 SiPM arrays [17, 18, 19]. As a dual-mode detector, CLYC achieves in a single  
 237 instrument what would typically require separate detectors (e.g.  $^3\text{He}$  for  
 238 neutrons and high purity germanium for gamma-rays). SiPM arrays are substan-  
 239 tially lower-volume than PMTs and also permit packaging without concern for  
 240 accommodating PMTs adjacent to the detector volumes.

241 Arizona State University (ASU) is developing the Miniature Neutron Spec-  
 242 trometer (Mini-NS), a compact CLYC-based neutron detector for the Lunar Po-  
 243 lar Hydrogen Mapper (LunaH-Map) mission. LunaH-Map is a 6U CubeSat that  
 244 will map hydrogen enrichments in cold traps at the Moon's south pole[20, 21].  
 245 The Mini-NS is designed to fit within an approximately  $20\times 10\times 10$  cm<sup>3</sup> ( $\sim 2U$ )  
 246 envelope and uses eight Hamamatsu R11265 PMTs to read out eight  $4\times 6.3\times 2$   
 247 cm<sup>3</sup> CLYC volumes. Future versions of this CubeSat-class neutron detector  
 248 could be made more compact, for an equivalent CLYC volume, by replacing  
 249 PMTs with SiPM arrays. Additionally, a SiPM-based detector design would  
 250 eliminate the high voltage power supplies in the current, PMT-based Mini-NS  
 251 design.

252 Both the EPICS and Mini-NS instrument design could be adapted for landed

253 missions where they must operate within the dust environment of a planetary  
254 surface. Under these conditions, high voltage power supplies are susceptible  
255 to arcing. By requiring lower bias, SiPMs eliminate this risk and may enable  
256 longer-lived surface instruments.

## 257 6. Conclusion

258 We have developed and optimized a readout circuit for a 64 pixel SiPM  
259 array that preserves good energy resolution and pulse-shape discrimination in  
260 large CLYC volumes, thereby demonstrating that SiPMs can be used as a drop-  
261 in replacement for PMTs with CLYC dual-mode neutron/gamma-ray detectors.  
262 A 64 pixel SensL ArrayJ-60035-64P SiPM array, read out as a single channel,  
263 yields 5.5% FWHM energy resolution at 662 keV and a FOM of 3.5. This  
264 matches the performance of a R6233 PMT with the same crystal. The custom  
265 readout circuit uses a current feedback amplifier to achieve a sufficiently fast  
266 response time. The SiPM array and read-out circuit do not require high voltage  
267 power supply and can be accommodated in significantly less volume than an  
268 equivalent PMT and readout circuitry.

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**\*Declaration of Interest Statement**

**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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