

## **Saponites as New Generation Engineered Buffer Materials for Harsh Environments**

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### **Abstract**

Montmorillonite with an empirical formula of  $\text{Na}_{0.2}\text{Ca}_{0.1}\text{Al}_2\text{Si}_4\text{O}_{10}(\text{OH})_2(\text{H}_2\text{O})_{10}$  is a di-octahedral smectite. Montmorillonite-rich bentonite is a primary buffer candidate for high level nuclear waste (HLW) and used nuclear fuel to be disposed in mild environments. In such environments, temperatures are expected to be  $\leq 90^\circ\text{C}$ , the solutions are of low ionic strengths, and pH is close to neutral. Under the conditions outside the above parameters, the performance of montmorillonite-rich bentonite is deteriorated because of collapse of swelling particles as a result of illitization, and dissolution of the swelling clay minerals followed by precipitation of non-swelling minerals.

It has been well known that tri-octahedral smectites such as saponite, with an ideal formula of  $\text{Mg}_3(\text{Si}, \text{Al})_4\text{O}_{10}(\text{OH})_2 \cdot 4\text{H}_2\text{O}$  for an Mg-end member (saponite-15A), are less susceptible to alteration under harsh conditions. Recently, Mg-bearing saponite has been favorably considered as a preferable engineered buffer material for the Swedish very deep holes (VDH) disposal concept in crystalline rock formations. In the VDH, HLW is disposed in deep holes at depth between 2,000 m and 4,000 m. At such deployment depths, the temperatures are expected to be between  $100^\circ\text{C}$  and  $150^\circ\text{C}$ , and the groundwater is of high ionic strength. The harsh chemical conditions of high pH are also introduced by the repository designs in which concretes and cements are used as plugs and buffers. In addition, harsh chemical conditions introduced by high ionic strength solutions are also present in repository designs in salt formations and sedimentary basins. For instance, the two brines associated with the salt formations for the Waste Isolation Pilot Plant (WIPP) in USA have ionic strengths of  $5.82 \text{ mol} \cdot \text{kg}^{-1}$  (ERDA-6) and  $8.26 \text{ mol} \cdot \text{kg}^{-1}$  (GWB). In the Asse site proposed for a geological repository in salt formations in Germany, the Q-brine has an ionic strength of  $\sim 13 \text{ mol} \cdot \text{kg}^{-1}$ .

In this work, we present our investigations regarding the stability of saponite under hydrothermal conditions in harsh environments.

## **Introduction**

In a multiple component engineered barrier system (EBS) for a high-level nuclear waste (HLW)/spent nuclear fuel (SNF) repository, the buffer is an important component. The key functions of the buffer are to inhibit the penetration of groundwater into canisters/overpacks for HLW/SNF, and to retard the movement of radionuclides from canisters/overpacks to the surrounding environments, should canisters/overpacks be breached.

Montmorillonite with an empirical formula of  $\text{Na}_{0.2}\text{Ca}_{0.1}\text{Al}_2\text{Si}_4\text{O}_{10}(\text{OH})_2(\text{H}_2\text{O})_{10}$  is a di-octahedral smectite. Montmorillonite-rich bentonite has been favorably considered as a buffer material for HLW/SNF owing to its high swelling and sorption properties and extremely low permeability. These favorable properties are expected to be reserved in mild environments. In such environments, the following key parameters are usually restrained in the disposal design concepts: (1) temperatures are expected to be  $\leq 90^\circ\text{C}$ ; (2) the solutions are generally of low ionic strengths, and (3) pH is close to neutral. However, in many disposal design concepts, the conditions are usually outside the above mild environments. Under the conditions outside the above parameters, the performance of montmorillonite-rich bentonite is deteriorated because of collapse of swelling particles as a result of phase transformation to illite/chlorite, and dissolution of the swelling clay minerals followed by precipitation of non-swelling minerals.

It has been known that tri-octahedral smectites such as saponite, with an ideal formula of  $\text{Mg}_3(\text{Si}, \text{Al})_4\text{O}_{10}(\text{OH})_2 \cdot 4\text{H}_2\text{O}$  for an Mg-end member (saponite-15A), are less susceptible to alteration under harsh conditions [1-2]. Recently, Mg-bearing saponite has been favorably considered as a preferable engineered buffer material for the Swedish very deep holes (VDH) disposal concept in crystalline rock formations [3]. In the VDH, HLW is disposed in deep holes at depth between 2,000 m and 4,000 m. At such deployment depths, the temperatures are expected to be between  $100^\circ\text{C}$  and  $150^\circ\text{C}$ , and the groundwater is of high ionic strength [3]. The harsh chemical conditions of high pH are also introduced by the repository designs in which concretes and cements are used as plugs and buffers [4]. In addition, harsh chemical conditions introduced by high ionic strength solutions are also present in repository designs in salt formations and sedimentary basins. For instance, the two brines associated with the salt formations for the Waste Isolation Pilot Plant (WIPP) in USA have ionic strengths of  $5.82 \text{ mol} \cdot \text{kg}^{-1}$  (ERDA-6) and  $8.26 \text{ mol} \cdot \text{kg}^{-1}$  (GWB) [5]. In the Asse site proposed for a geological repository in salt formations in Germany, the Q-brine has an ionic strength of  $\sim 13 \text{ mol} \cdot \text{kg}^{-1}$  [6].

In this work, we investigate the stability of saponite under hydrothermal conditions in harsh environments.

## **Method**

In this work, we use both synthetic and natural saponite for our investigations. For synthesis of saponite, the chemicals used were ACS reagent grade chemicals. The synthesis of the starting material follows the procedure of Shao and Pinnavai [7] with some modifications. In the work of Shao and Pinnavai [7], the sources for Al, Mg, Na and Si, were  $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ ,  $\text{Mg}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ , and water glass solution (containing 27 wt.% Si and 14 wt.% NaOH), respectively. In this work, the source for Si is  $\text{Na}_2\text{SiO}_3 \cdot 9\text{H}_2\text{O}$ , and NaOH was used to control the pH<sub>m</sub> conditions. The other reagents are the same as those in Shao and Pinnavai [7]. Deionized water (DI) with  $>18.3 \text{ M}\Omega \cdot \text{cm}$  used in the experiments was sparged with high purity Ar gas for a minimum of one hour to remove dissolved  $\text{CO}_2$ , following the procedure of Wood et al. [8] and Xiong [9]. The natural saponite was acquired from a commercial company.

In our experiments, we place certain amounts of saponite into Parr vessels with desired solid/liquid ratios. For the experiments with high ionic strength solutions, we use saturated NaCl brines which may represent the natural brines in salt formations such as ERDA-6 in the WIPP [5]. For the experiments with high pH, we use portlandite [ $\text{Ca}(\text{OH})_2$ ] to control the pH, as portlandite is expected to be present in cement seals and plugs. The Parr vessels are heated to the temperatures of interest ranging from 100°C to 200°C for certain periods of time. After that, the Parr vessels are cooled down to room temperature, and solid reaction products are separated from liquid by vacuum filtration. Solid reaction products are then dried at room temperature for at least overnight. The dried solid products are characterized by using XRD, XRF, etc.

## **Results**

Our preliminary results suggest that Mg-rich saponite is stable in the temperature range we investigate in this study. Whitney [10] investigated the stability of K-saponite, Na-saponite and Ca-saponite in the temperature range from 300°C to 550°C. He concluded that K-saponite, Na-saponite and Ca-saponite are stable up to 400°C.

## **Summary**

In this study, we investigate the stability of Mg-rich saponite from 100°C to 200°C. Our results suggest that Mg-rich saponite is stable in this temperature range. We are to further study the stability of Mg-rich saponite in multiple component brines that are expected to be present in various disposal design concepts including clay formations, crystalline rock formation, and salt formations. We are also to further study the stability of Mg-rich saponite, when it interacts with anticipated corrosion products from canisters/overpacks.

## Acknowledgements

Sandia National Laboratories is a multi-mission laboratory operated by National Technology and Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA-0003525. This research is funded by the Spent Fuel and Waste Science and Technology (SFWST) programs administered by the Office of Nuclear Energy (NE) of the U.S. Department of Energy. SAND2019-xxxxx.

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