

# SNS Josephson junctions with tunable $\text{Ta}_x\text{N}$ barriers

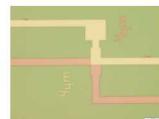
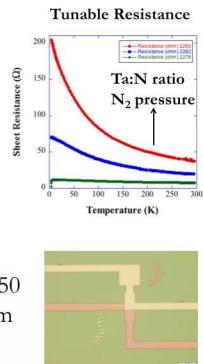
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## Motivation:

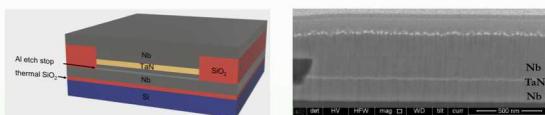
- Can  $\text{Ta}_x\text{N}$  offer advantages over  $\text{AlO}_x$  barriers?
- Thermal stability – can use optimized dielectric, potential for 3D scaling
- Barrier properties can be tuned – self shunting, may be less susceptible to electronic defects
- Explore Nb/ $\text{Ta}_x\text{N}$ /Nb SNS JJs grown at ambient temperature on  $\text{SiO}_2$ /Si substrates (for future scaling)
- Demonstrate avenue for ambient temperature, tunable, scalable process to address a variety of applications

## Approach:

- High quality films and JJs previously demonstrated on crystalline substrates and/or with high temperature growth
- Single  $\text{Ta}_x\text{N}$  films on  $\text{SiO}_2$ /Si substrates are smooth, single phase and have tunable electronic properties
- Process has been developed for 150 mm sized wafers, leading to uniform thin film and junction properties across the wafer

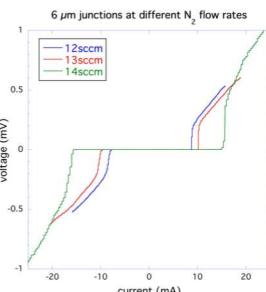


- Junctions with dimensions of 4 to 14  $\mu\text{m}$  in diameter can be successfully fabricated,  $\text{N}_2$  flow rates of 10-14 sccm during  $\text{Ta}_x\text{N}$  barrier growth with barrier thicknesses of 10-20 nm have been investigated

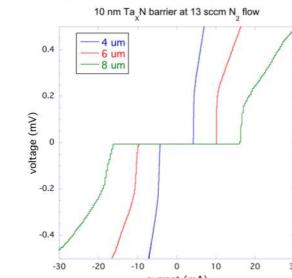
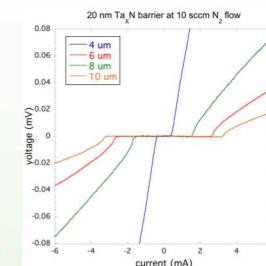


## Low T Junction Properties:

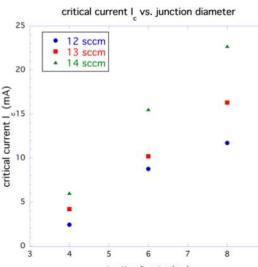
- Critical current  $I_c$  of junctions is evidently dependent on junction size
- Critical currents of 20 mA and more can be achieved
- Resistance increases with lower junction size



- Nearly linear increase in  $I_c$  noticeable for various junction sizes and employed  $\text{N}_2$  flow rates
- $I_c R_n$  products of on average 450 mV and up to 960 mV have been observed



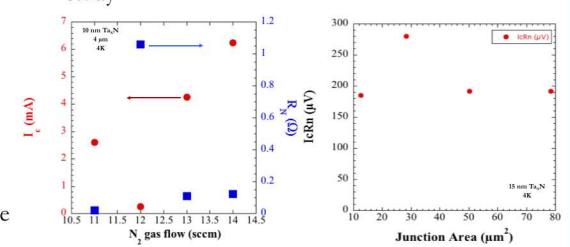
- $I_c$ , as well as the resistance, are also significantly dependent on the  $\text{N}_2$  flow rate
- Junctions exhibit critical current densities of  $6\text{kA}/\text{cm}^2$  for low  $\text{N}_2$  flow rate samples to  $12\text{kA}/\text{cm}^2$  for high flow rate samples



- $I_c$  not only changes with  $\text{N}_2$  flow rate and junction size, but also with barrier thickness
- Outliers occur on occasion as more statistical data is being collected (8 μm IV curve in left figure)

## Future Directions:

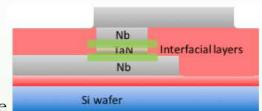
- Overlap in properties between junctions with different  $\text{N}_2$  flow rates and barrier thicknesses, as well as outliers, underlines issue in the ongoing study



- Junction resistance does not scale monotonically with N content
- Room temperature resistance, an indicator for N content in barrier shows overlap between junctions

- This suggests interfacial layers through the removal of N from the  $\text{Ta}_x\text{N}$  barrier and the formation of the more stable NbN

- This uncontrolled process would result in the addition of a random series resistance in the Nb/ $\text{Ta}_x\text{N}$ /Nb stack



- Analysis of N distribution near interface using STEM/EDS cross-sectional imaging and SIMS depth profiling of possible interfacial layers is underway