



SNS Josephson junctions with tunable Ta_xN barriers

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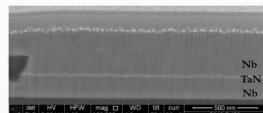
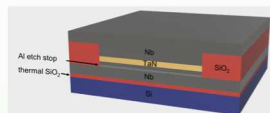
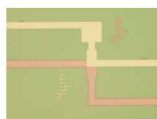
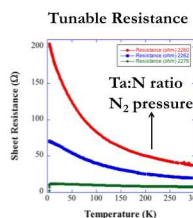
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Motivation:

- Can Ta_xN offer advantages over AlO_x barriers?
- Thermal stability – can use optimized dielectric, potential for 3D scaling
- Barrier properties can be tuned – self shunting, may be less susceptible to electronic defects
- Explore Nb/Ta_xN/Nb SNS JJs grown at ambient temperature on SiO₂/Si substrates (for future scaling)
- Demonstrate avenue for ambient temperature, tunable, scalable process to address a variety of applications

Approach:

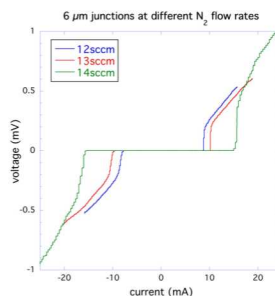
- High quality films and JJs previously demonstrated on crystalline substrates and/or with high temperature growth
- Single Ta_xN films on SiO₂/Si substrates are smooth, single phase and have tunable electronic properties
- Process has been developed for 150 mm sized wafers, leading to uniform thin film and junction properties across the wafer



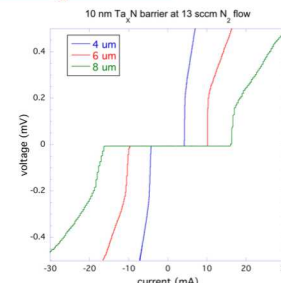
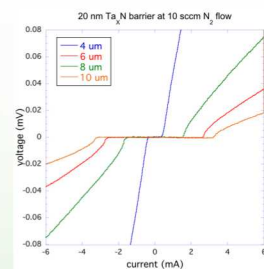
- Junctions with dimensions of 4 to 14 μm in diameter can be successfully fabricated, N₂ flow rates of 10-14 sccm during Ta_xN barrier growth with barrier thicknesses of 10-20 nm have been investigated

Low T Junction Properties:

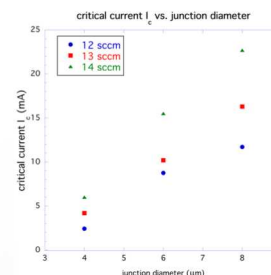
- Critical current I_c of junctions is evidently dependent on junction size
- Critical currents of 20 mA and more can be achieved
- Resistance increases with lower junction size



- Nearly linear increase in I_c noticeable for various junction sizes and employed N₂ flow rates
- I_cR_n products of on average 450 mV and up to 960 mV have been observed



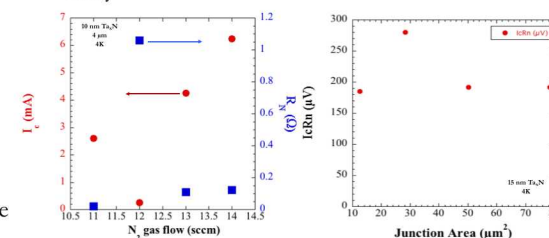
- I_c as well as the resistance, are also significantly dependent on the N₂ flow rate
- Junctions exhibit critical current densities of 6kA/cm² for low N₂ flow rate samples to 12kA/cm² for high flow rate samples



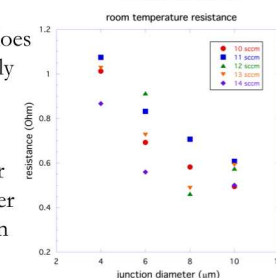
- I_c not only changes with N₂ flow rate and junction size, but also with barrier thickness
- Outliers occur on occasion as more statistical data is being collected (8 μm IV curve in left figure)

Future Directions:

- Overlap in properties between junctions with different N₂ flow rates and barrier thicknesses, as well as outliers, underlines issue in the ongoing study



- Junction resistance does not scale monotonically with N content
- Room temperature resistance, an indicator for N content in barrier shows overlap between junctions



- This suggests interfacial layers through the removal of N from the Ta_xN barrier and the formation of the more stable NbN

- This uncontrolled process would result in the addition of a random series resistance in the Nb/Ta_xN/Nb stack

- Analysis of N distribution near interface using STEM/EDS cross-sectional imaging and SIMS depth profiling of possible interfacial layers is underway

