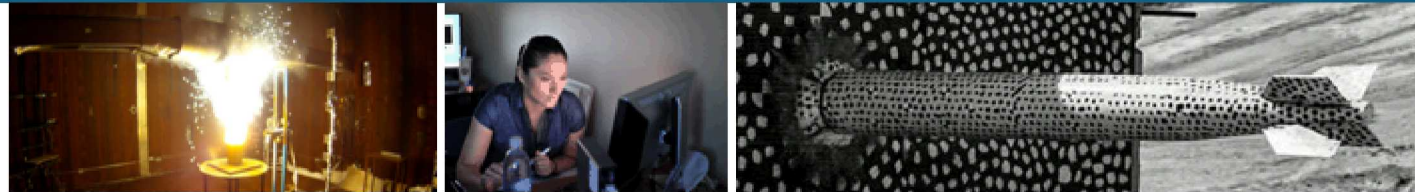


Full-Field Strain Shape Estimation From 3D SLDV



SAND NUMBER
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Sandia National Laboratories



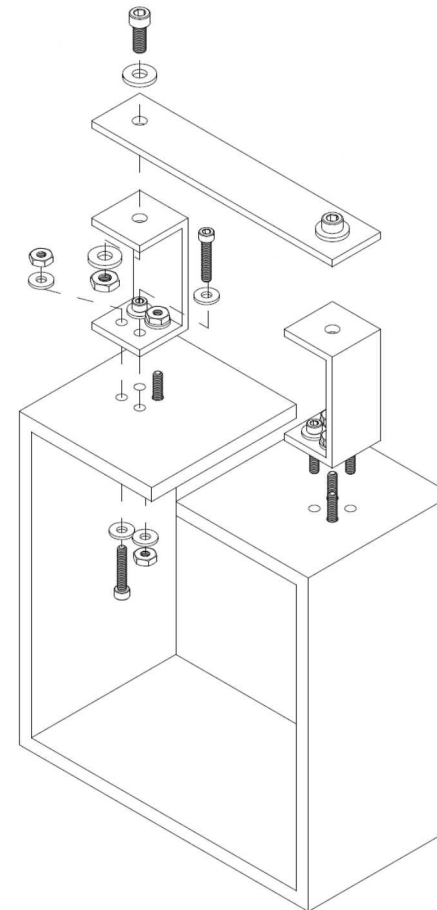
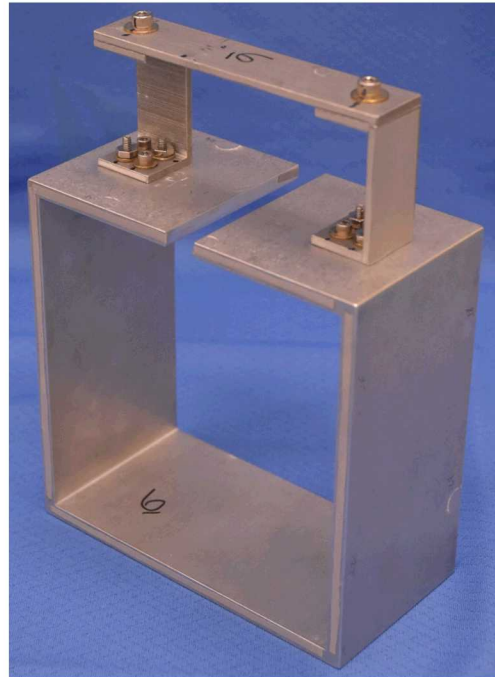
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- Motivation
- Test Structure & Setup
- Process and Tools
- LDV Direct Methods
- LDV Transformation Methods
- Comparison of Methods
- Observations
- Future Work

- Full-field strain response measurements are of great importance for:
 - Analytical model validation
 - Characterization of test article for which there is no finite element model (FEM)
 - Determination of environmental test boundary condition suitability
 - *Does your test stress your part the same way it is stressed in a real system and environment?*
- Optical measurement methods have opened this possibility in recent history
 - Laser Doppler Vibrometry (LDV)
 - Digital Image Correlation (DIC)
- A mode-based model of full-field strain shapes would be advantageous
 - Can assess the contributions of individual modes to total strain field/damage
 - Calculate full-field strain response to a given environment without additional FEM analyses
- *Desire to use the 3D Scanning LDV system to acquire full-field strain shapes*
 - *Mode-based model for full-field strain response*

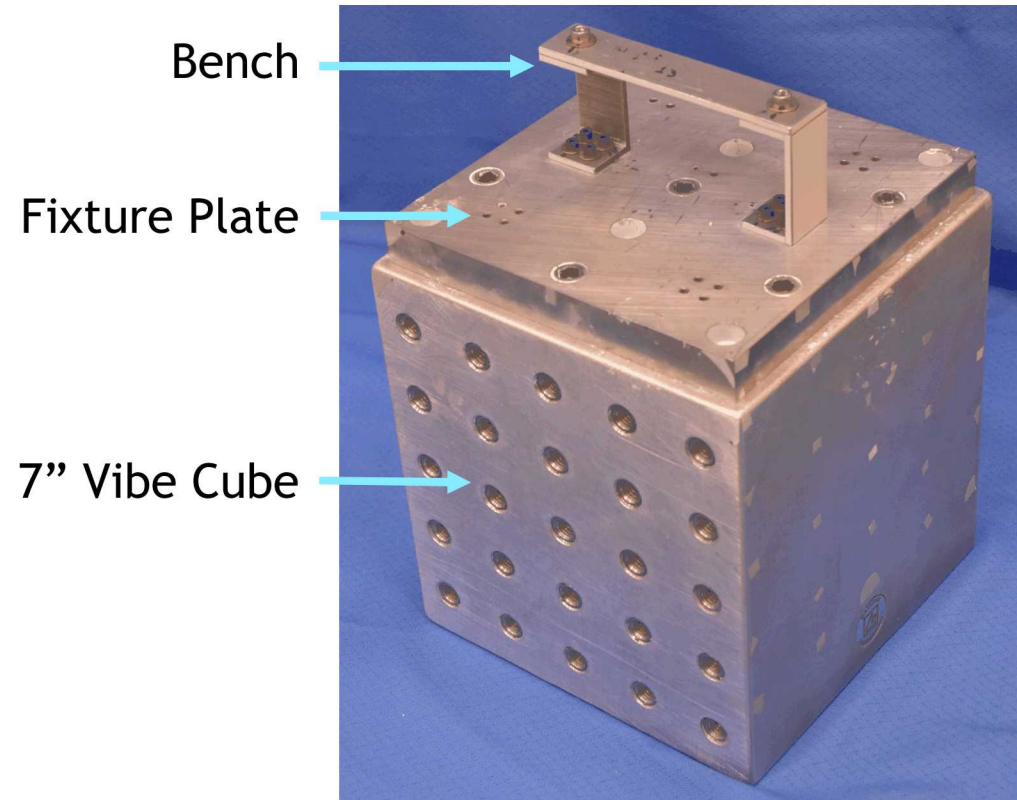
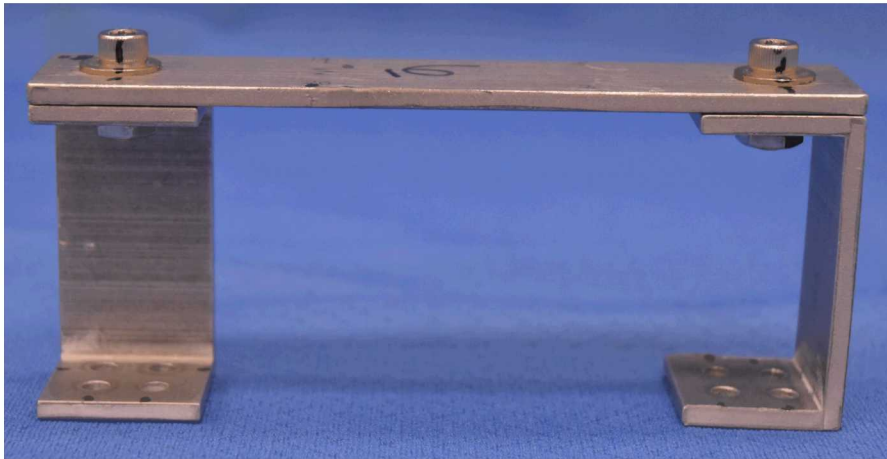
4 Test Structure: Background

- Box Assembly with Removable Component (BARC)
 - Test bed structure currently being used to explore the effects of boundary conditions in environmental tests
 - As seen at IMAC, ESTECH, etc.



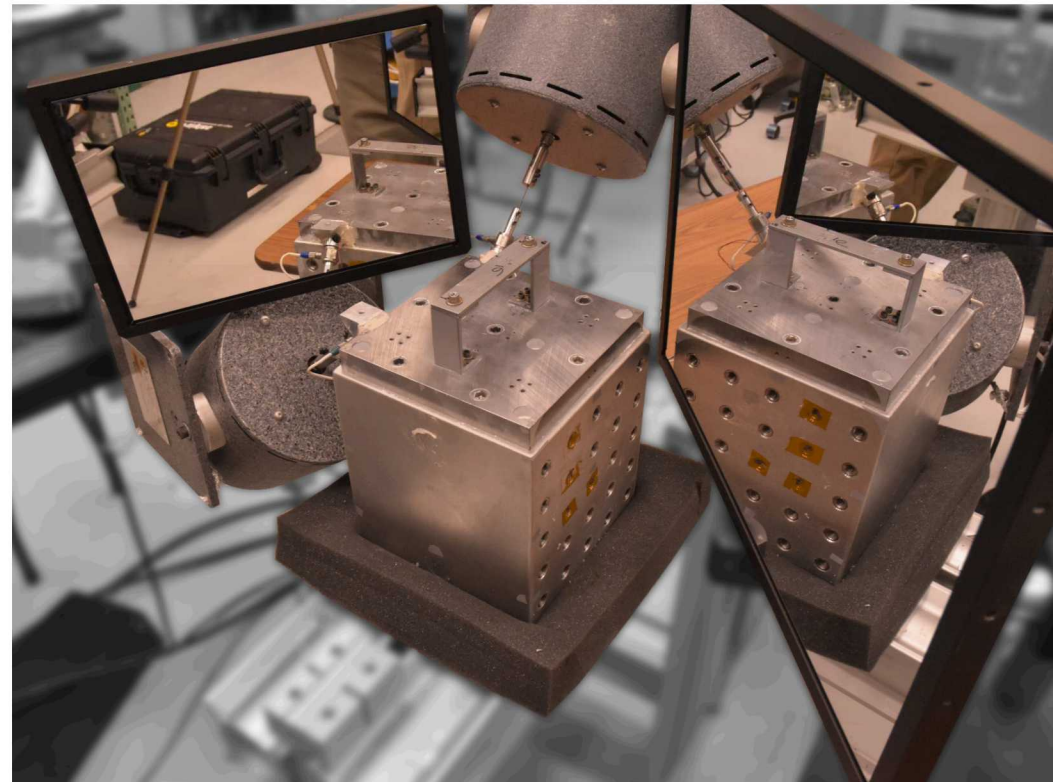
Test Structure

- Test article for this work comprises:
 - Removable Component (bench)
 - On vibration fixture plate
 - Attached to 7" vibration test cube
 - To stiffen the fixture plate



LDV Test Setup

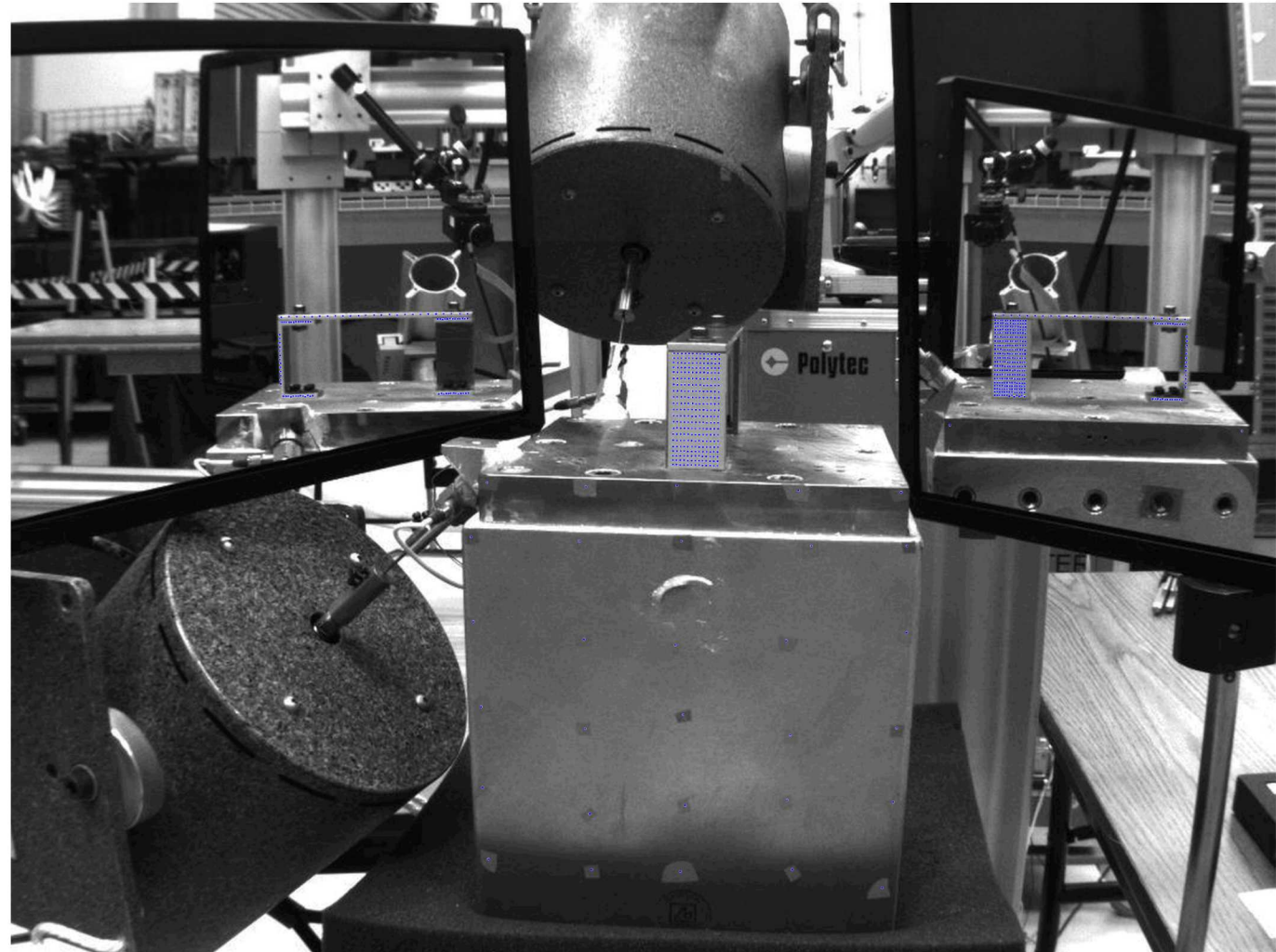
- Polytec PSV-500 Xtra (IR) 3D-SLDV system
- Two mirrors used to scan three sides of test article without changing configuration
- Test article supported on foam to approximate free-free boundary condition



- Two types of tests were performed:
 - Random Excitation**
 - Obtain **displacement mode shapes** and natural frequencies (E, ω)
 - Sine-Dwell Excitation**
 - Obtain **operational deflection shapes** (ODS) at selected frequencies (O, f)
 - Sine dwell at resonance frequencies determined from Random modal test

| Test | Vibrometer Settings | | | | | | |
|------------|----------------------------|------------------|-------|-----------------|----------|----------------|------------------|
| | Measurement Bandwidth (Hz) | Sample Rate (Hz) | Lines | Δf (Hz) | Averages | Signal Enhance | Speckle Tracking |
| Random | 1-6400 | 16000 | 6400 | 1.0 | 50 | Standard | Enabled |
| Sine Dwell | 1-6400 | 16000 | 6400 | 1.0 | 100 | Standard | Enabled |

| Test | Excitation | | |
|------------|-------------|--------|---------------------------|
| | Signal Type | Window | Excitation Bandwidth (Hz) |
| Random | Random | Hann | 10-6400 |
| Sine Dwell | Sine Dwell | None | Resonance Tones |



8 Initial FEM Correlation

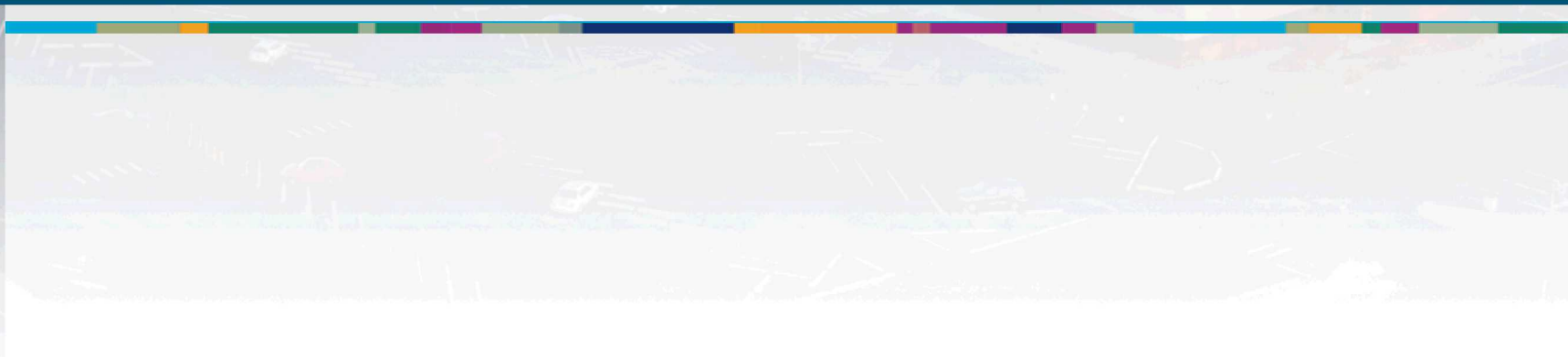
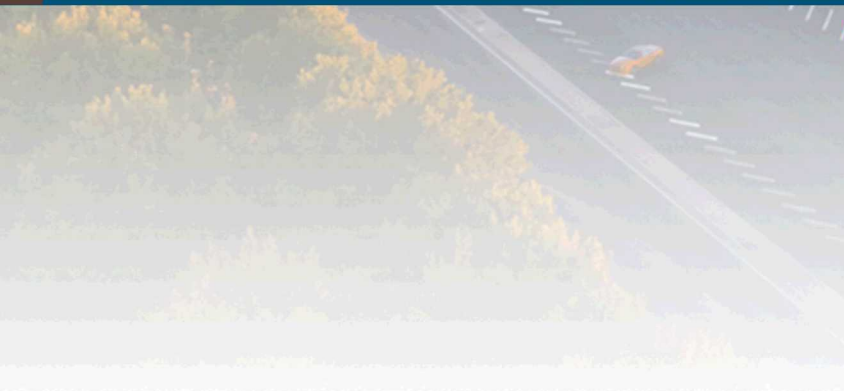
- Very good initial correlation to test data

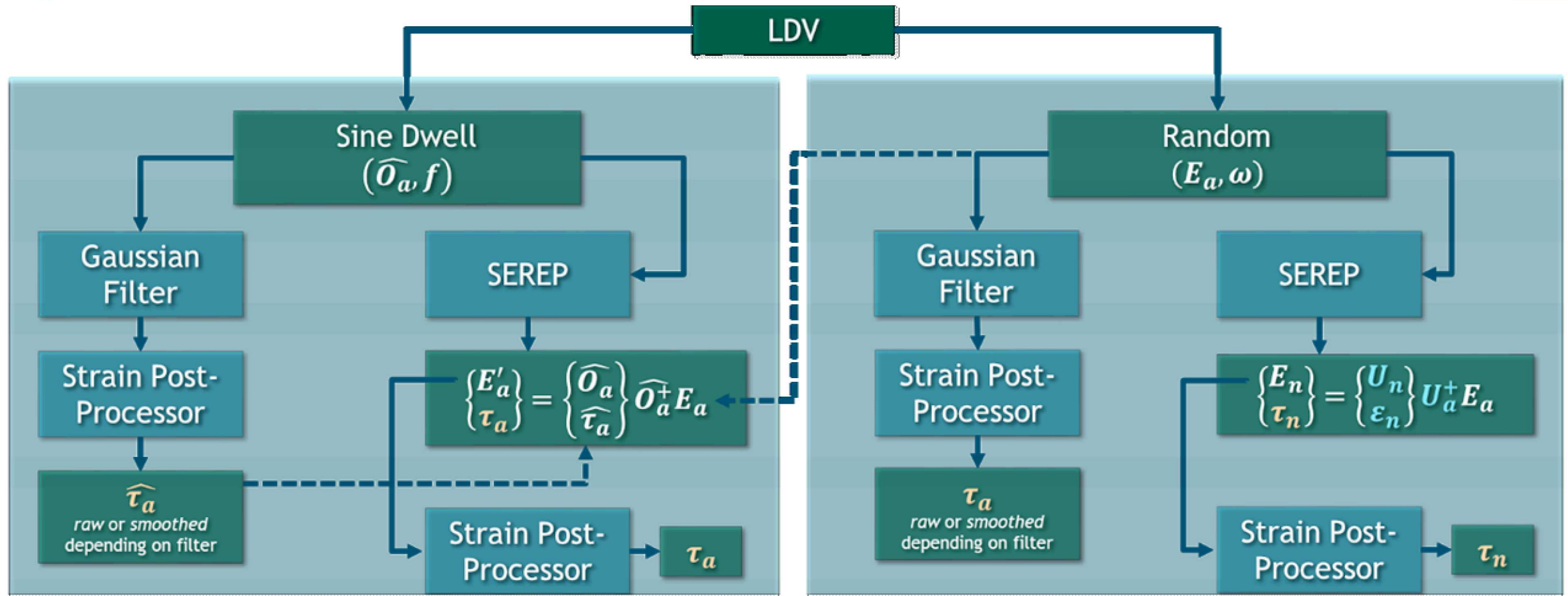
| MAC | | Test Shapes | | | | | | | | | |
|------------|----|-------------|------|------|------|------|------|------|------|------|------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| FEM Shapes | 1 | 0.02 | 0.18 | 0.08 | 0.00 | 0.02 | 0.08 | 0.02 | 0.03 | 0.05 | 0.05 |
| | 2 | 0.16 | 0.01 | 0.03 | 0.02 | 0.18 | 0.02 | 0.00 | 0.04 | 0.00 | 0.09 |
| | 3 | 0.07 | 0.09 | 0.27 | 0.00 | 0.02 | 0.10 | 0.01 | 0.00 | 0.03 | 0.03 |
| | 4 | 0.48 | 0.02 | 0.02 | 0.34 | 0.01 | 0.00 | 0.09 | 0.10 | 0.03 | 0.03 |
| | 5 | 0.00 | 0.18 | 0.58 | 0.01 | 0.01 | 0.20 | 0.00 | 0.01 | 0.13 | 0.03 |
| | 6 | 0.22 | 0.01 | 0.00 | 0.03 | 0.38 | 0.00 | 0.00 | 0.14 | 0.00 | 0.28 |
| | 7 | 0.99 | 0.02 | 0.00 | 0.14 | 0.01 | 0.00 | 0.05 | 0.00 | 0.00 | 0.04 |
| | 8 | 0.03 | 0.95 | 0.02 | 0.03 | 0.00 | 0.16 | 0.02 | 0.00 | 0.07 | 0.00 |
| | 9 | 0.00 | 0.17 | 0.95 | 0.04 | 0.01 | 0.10 | 0.00 | 0.02 | 0.09 | 0.01 |
| | 10 | 0.10 | 0.03 | 0.00 | 0.95 | 0.00 | 0.02 | 0.02 | 0.01 | 0.04 | 0.04 |
| | 11 | 0.01 | 0.01 | 0.01 | 0.07 | 0.93 | 0.01 | 0.00 | 0.03 | 0.01 | 0.11 |
| | 12 | 0.00 | 0.19 | 0.12 | 0.02 | 0.00 | 0.99 | 0.01 | 0.01 | 0.20 | 0.00 |
| | 13 | 0.05 | 0.03 | 0.00 | 0.01 | 0.01 | 0.00 | 0.98 | 0.01 | 0.00 | 0.00 |
| | 14 | 0.00 | 0.12 | 0.09 | 0.08 | 0.01 | 0.21 | 0.00 | 0.11 | 0.97 | 0.00 |
| | 15 | 0.01 | 0.12 | 0.08 | 0.07 | 0.00 | 0.22 | 0.00 | 0.02 | 0.93 | 0.02 |
| | 16 | 0.05 | 0.00 | 0.01 | 0.04 | 0.17 | 0.00 | 0.01 | 0.08 | 0.01 | 0.96 |
| | 17 | 0.04 | 0.15 | 0.04 | 0.04 | 0.00 | 0.22 | 0.06 | 0.01 | 0.20 | 0.00 |
| | 18 | 0.06 | 0.02 | 0.04 | 0.15 | 0.00 | 0.07 | 0.03 | 0.07 | 0.24 | 0.04 |

Rigid Body Modes



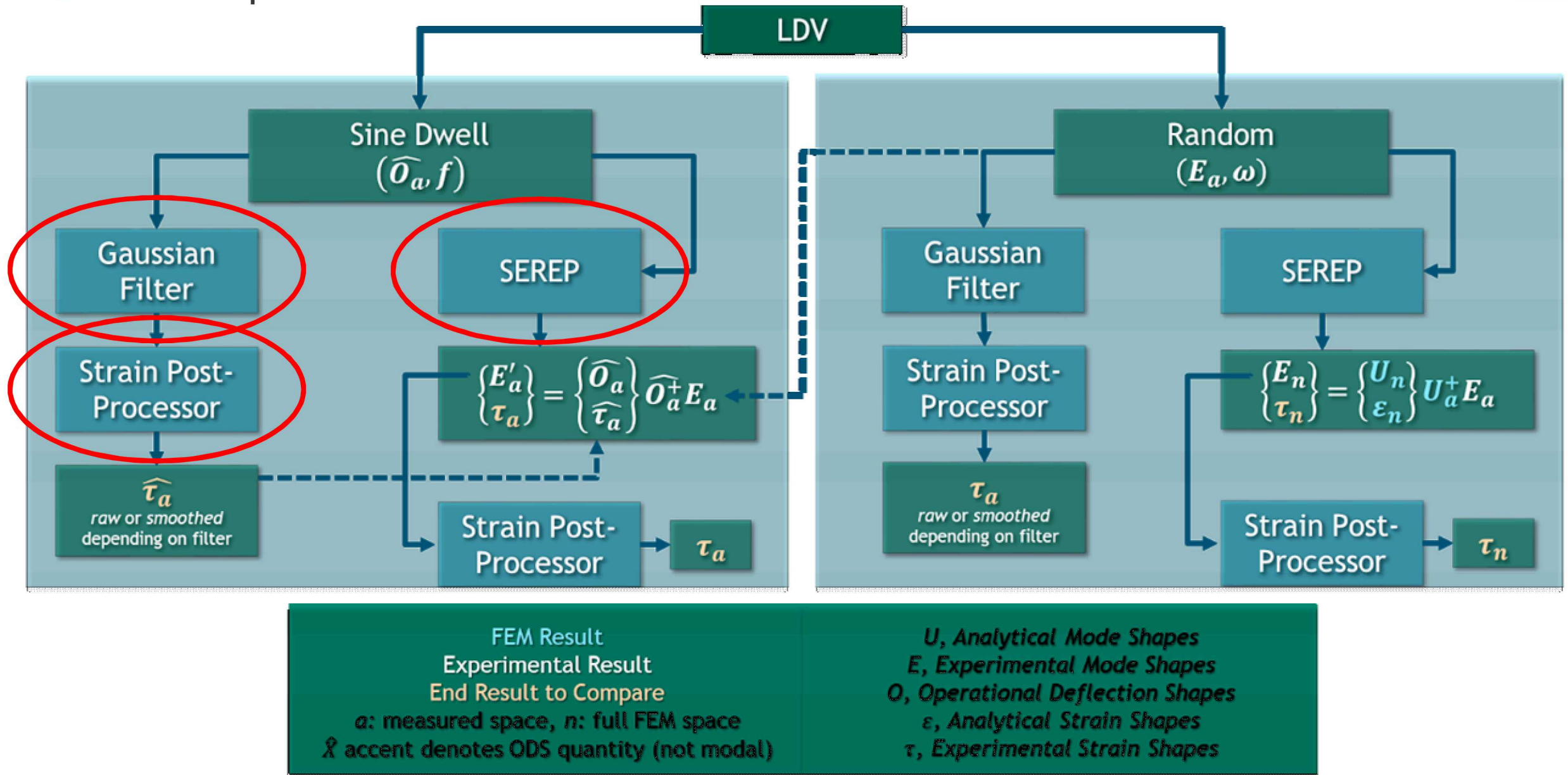
Process and Tools





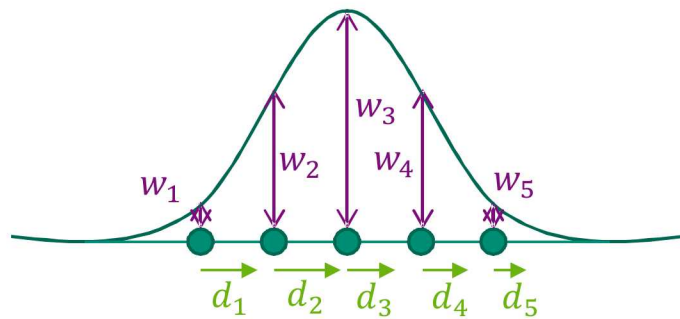
FEM Result
Experimental Result
End Result to Compare
 a : measured space, n : full FEM space
 \hat{x} accent denotes ODS quantity (not modal)

U , Analytical Mode Shapes
 E , Experimental Mode Shapes
 O , Operational Deflection Shapes
 ε , Analytical Strain Shapes
 τ , Experimental Strain Shapes



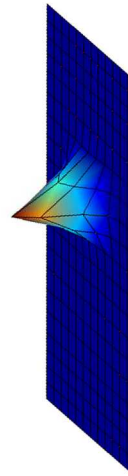
Tools: Gaussian Spatial Filter

- Raw displacements from the scanning laser system tend to be noisy, and the derivative in the strain computation exacerbates this noise
- Low-pass filtering is used to smooth the data prior to calculating strain.
- A 2D gaussian function with a given size (σ) is used to perform a weighted average of the displacements around the point.

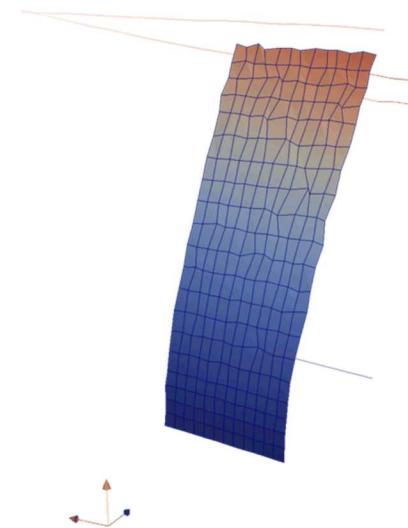


$$\begin{aligned}\overline{d_3} &= \frac{w_1 d_1 + w_2 d_2 + w_3 d_3 + w_4 d_4 + w_5 d_5}{w_1 + w_2 + w_3 + w_4 + w_5} \\ &= \frac{\sum_i w_i d_i}{\sum_i w_i}\end{aligned}$$

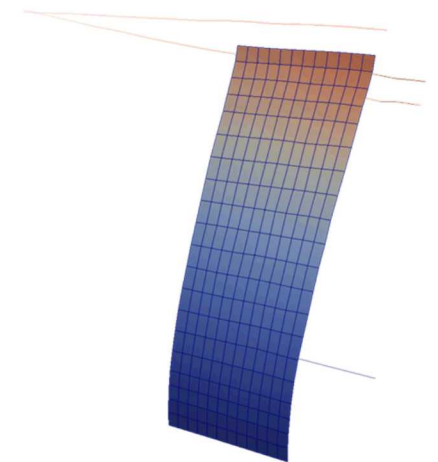
Filter Description



Filter weights in 3D



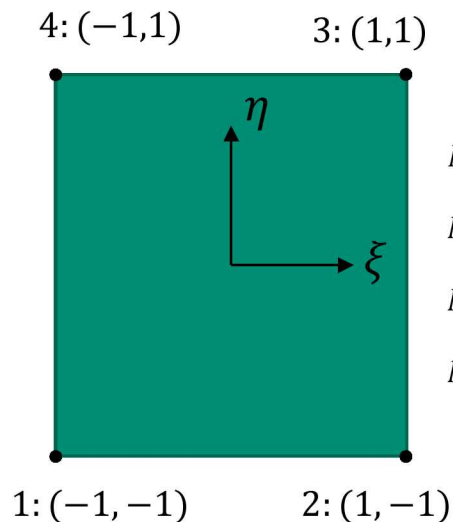
Raw shape



Filtered shape

Tools: Strain Post-Processor

- Polytec Strain Post-processor operates on Band Data within scan files.
 - In order to directly compute strain from an arbitrary shape (mode shape, ODS, environment time step), it would need to be packaged into the scan file for the Polytec Strain Post-processor to operate on it.
- Rather than dealing with Polytec's software, a new Matlab-based Strain Post-Processor was written:
 - Extracts geometry and mesh connectivity from the scan file to create elements
 - Extracts nodal displacements from the scan file to deform the elements
 - Utilizes bilinear quadrilateral element (Q4) formulation to compute strain at various points on each element
 - We compute strain at the center $(x, y) = (0, 0)$ of each element, interpolate to points common to FEM for comparison.



$$\begin{aligned}
 N_1 &= \frac{1}{4}(1 - \xi)(1 - \eta) \\
 N_2 &= \frac{1}{4}(1 + \xi)(1 - \eta) \\
 N_3 &= \frac{1}{4}(1 + \xi)(1 + \eta) \\
 N_4 &= \frac{1}{4}(1 - \xi)(1 + \eta)
 \end{aligned}$$

$$\boldsymbol{\tau} = \begin{bmatrix} \tau_{xx} \\ \tau_{yy} \\ 2\tau_{xy} \end{bmatrix} = \begin{bmatrix} \frac{\partial N_1}{\partial x} & 0 & \frac{\partial N_2}{\partial x} & 0 & \dots & \frac{\partial N_m}{\partial x} & 0 \\ 0 & \frac{\partial N_1}{\partial y} & 0 & \frac{\partial N_2}{\partial y} & \dots & 0 & \frac{\partial N_m}{\partial y} \\ \frac{\partial N_1}{\partial y} & \frac{\partial N_1}{\partial x} & \frac{\partial N_2}{\partial y} & \frac{\partial N_2}{\partial x} & \dots & \frac{\partial N_m}{\partial y} & \frac{\partial N_m}{\partial x} \end{bmatrix} \begin{Bmatrix} u_1 \\ v_1 \\ u_2 \\ v_2 \\ u_3 \\ v_3 \\ u_4 \\ v_4 \end{Bmatrix} = \mathbf{B} \mathbf{u}$$

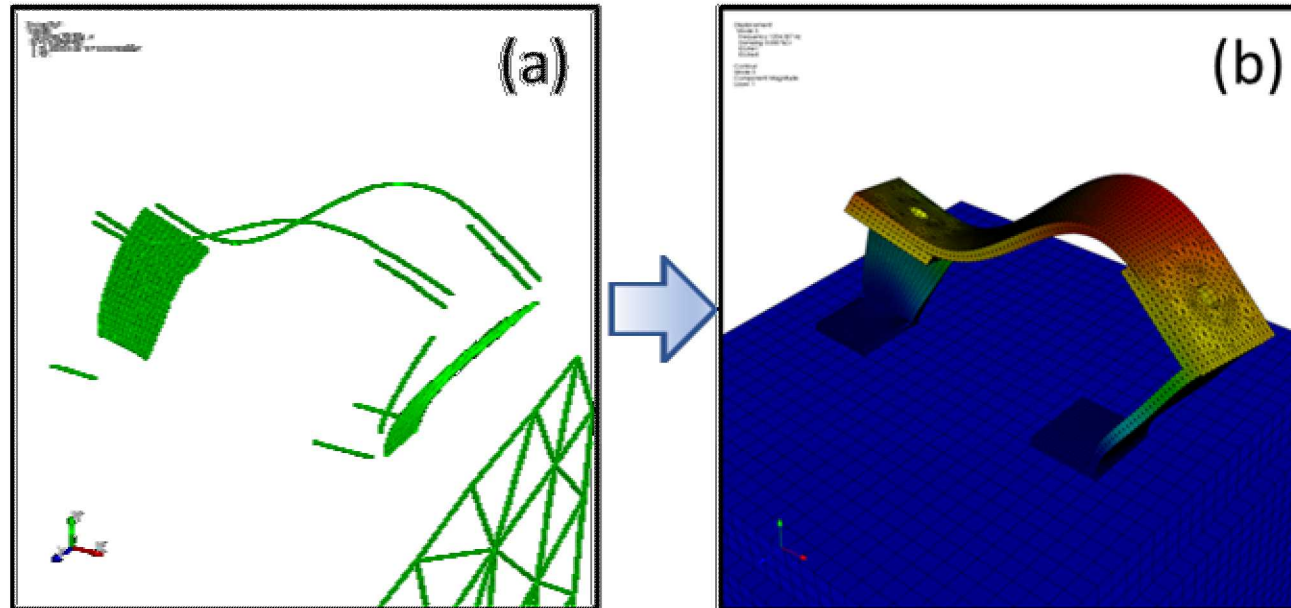
$$\begin{bmatrix} \frac{\partial N_i}{\partial x} \\ \frac{\partial N_i}{\partial y} \end{bmatrix} = \mathbf{J}^{-1} \begin{bmatrix} \frac{\partial N_i}{\partial \xi} \\ \frac{\partial N_i}{\partial \eta} \end{bmatrix}; \quad \mathbf{J} = \begin{bmatrix} \frac{\partial x}{\partial \xi} & \frac{\partial y}{\partial \xi} \\ \frac{\partial x}{\partial \eta} & \frac{\partial y}{\partial \eta} \end{bmatrix}$$

- System Equivalent Reduction/Expansion Process (SEREP) [1]
 - Method championed by Pete Avitabile at University of Mass. Lowell
 - Shape vectors are used as the transformation basis (opposed to M, K matrices)
 - Select which DOF and modes you want to retain
 - Can preserve arbitrary set of modes of interest
 - Insensitive to the number and location of DOF retained

| | | | |
|---|---|--|-------------------------------|
| <ul style="list-style-type: none"> • n-Space = full DOF set • a-Space = reduced DOF set • U = Analytical Shape (FEM) • E = Experimental Shape | } | <p><i>Transformation Matrix</i></p> <p><i>Expanded Test Shapes</i></p> | $T = U_n U_a^+$ $E_n = T E_a$ |
|---|---|--|-------------------------------|

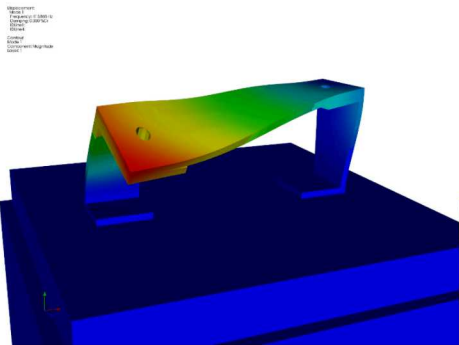
It's simple!
But the devil is in the details...

- Need to keep analytical rigid body modes
- Keeping too many DOF can lead to expansion problems
 - Including noisy DOF degrades the best fit
- Need to keep more DOF than the number of preserved modes ($a > m$)
- Analytical modes kept need to span the space of the test modes
 - Analytical modes dominated by components that were not measured in test will cause issues in expansion
 - FEM doesn't have to be perfect...but can't be totally off

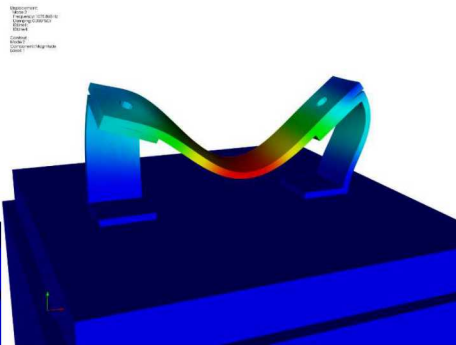


- Experimental test shapes expanded to full FEM space:

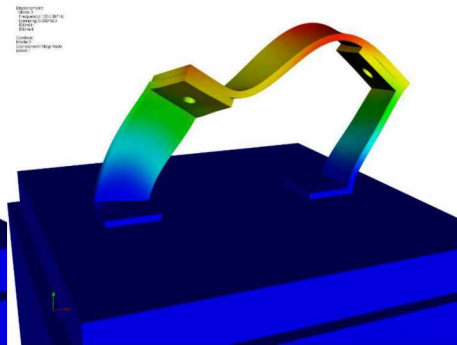
1: 414 Hz



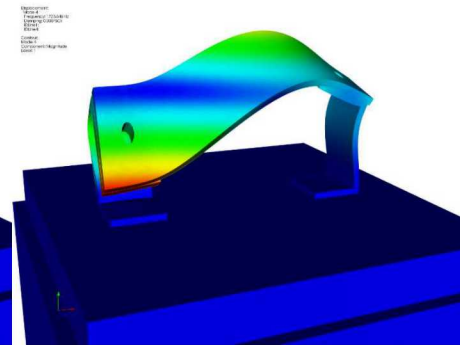
2: 1076 Hz



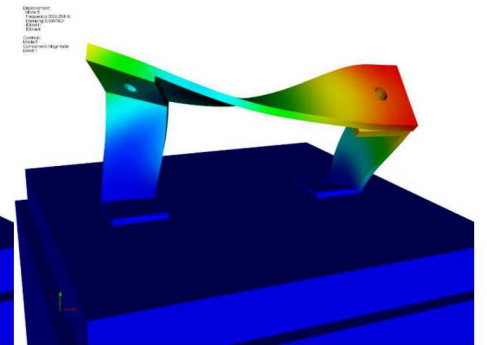
3: 1204 Hz



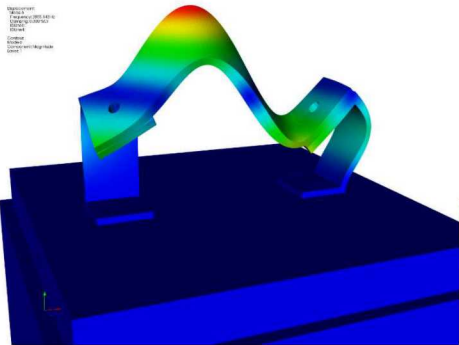
4: 1724 Hz



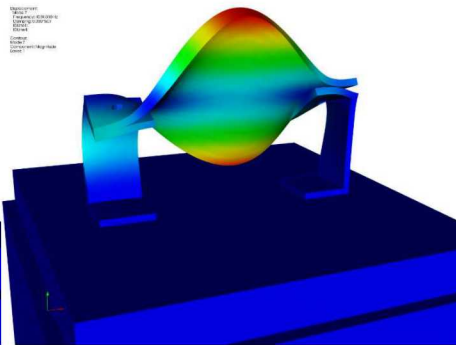
5: 2006 Hz



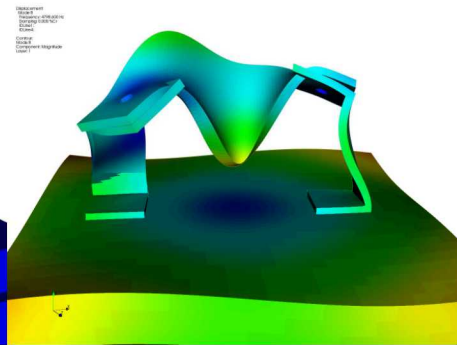
6: 2855 Hz



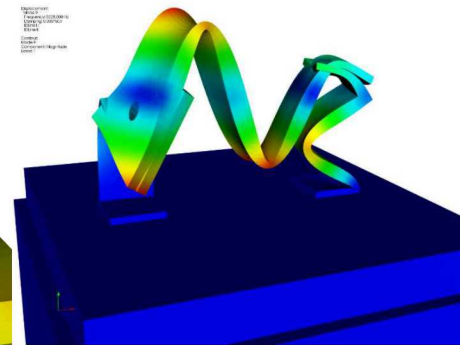
7: 4039 Hz



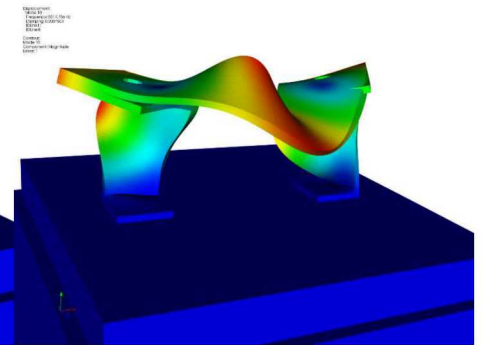
8: 4799 Hz



9: 5228 Hz

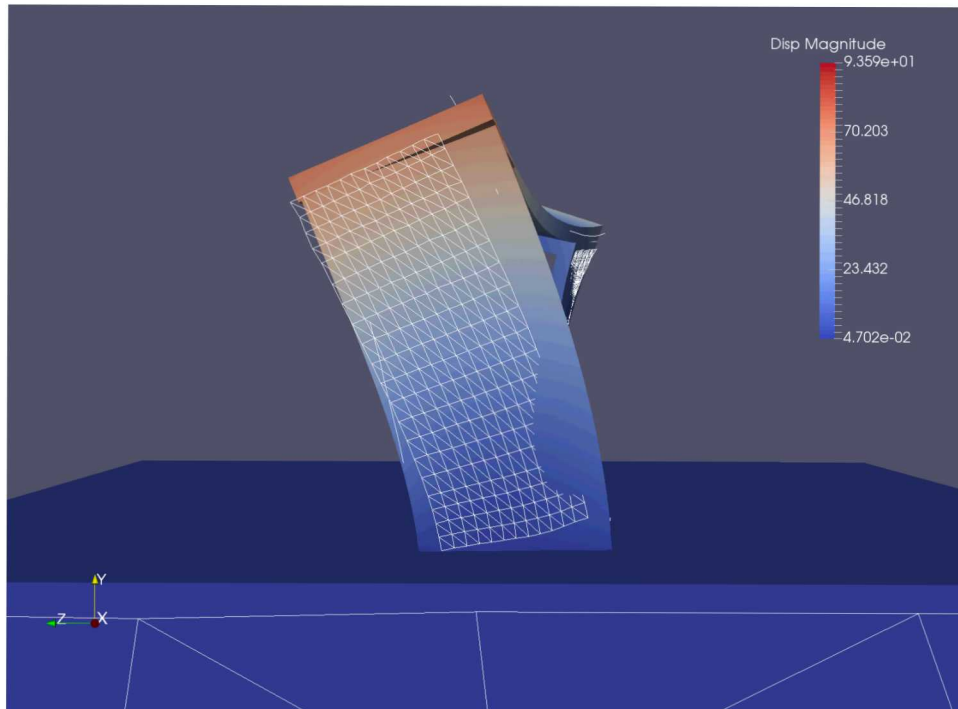


10: 5515 Hz

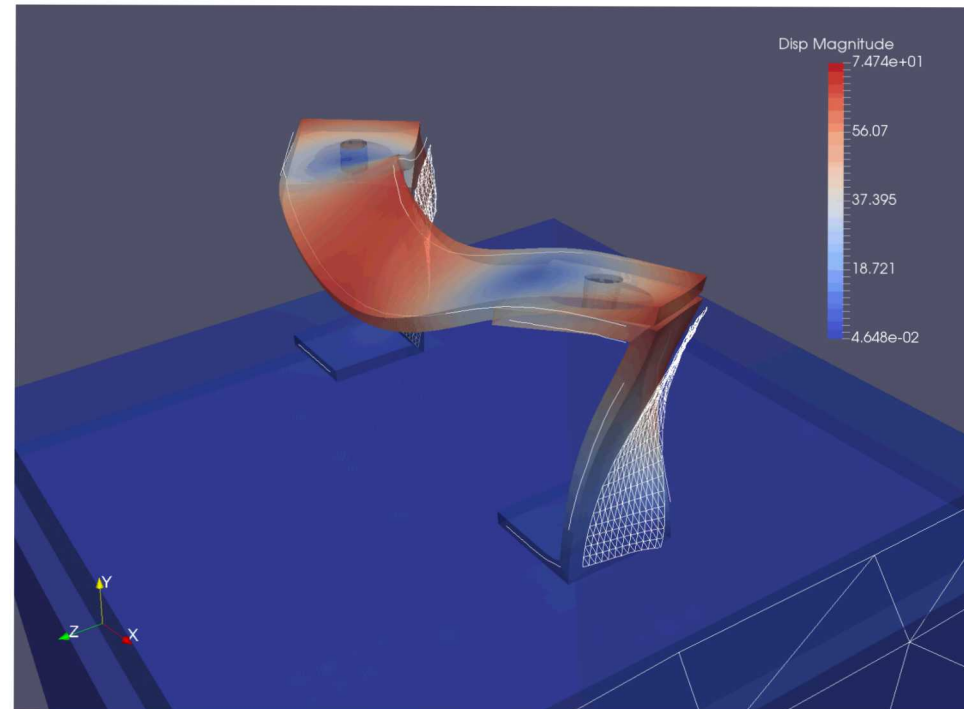


- Examples of test shape with less than perfect expansions...
 - Basis vectors (FEM shapes) don't quite span the space of certain experimental shapes we're trying to expand
 - Still very useful

Mode 5



Mode 10



- **Test shapes can be transformed/expanded using other modal quantities**

- Direct to full n -space modal strain shapes, using FEM strains

$$\boldsymbol{\tau}_n = \boldsymbol{\varepsilon}_n \mathbf{U}_a^+ \mathbf{E}_a$$

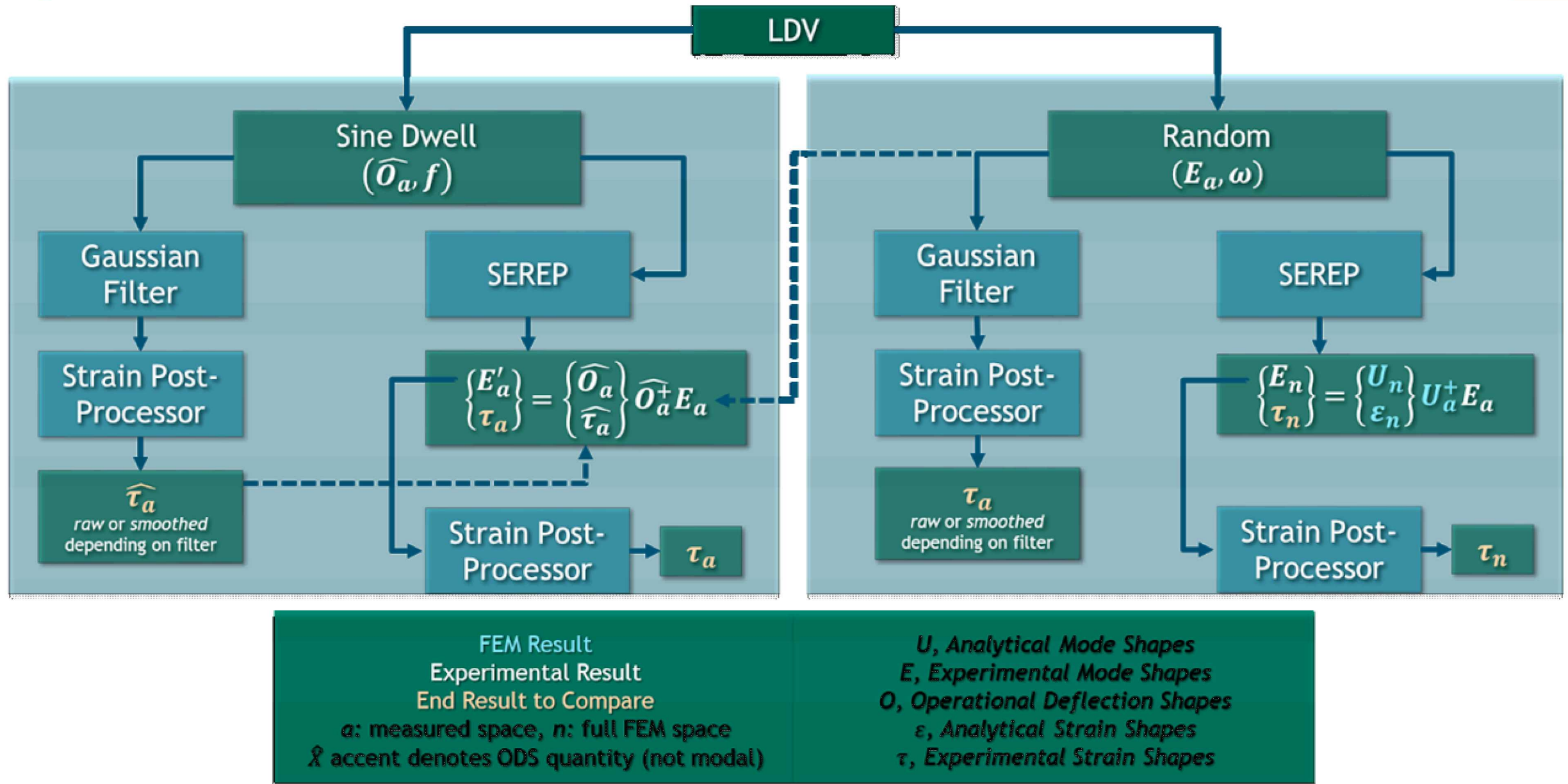
- Direct to measurement a -space modal strain shapes, using ODS shapes and strains

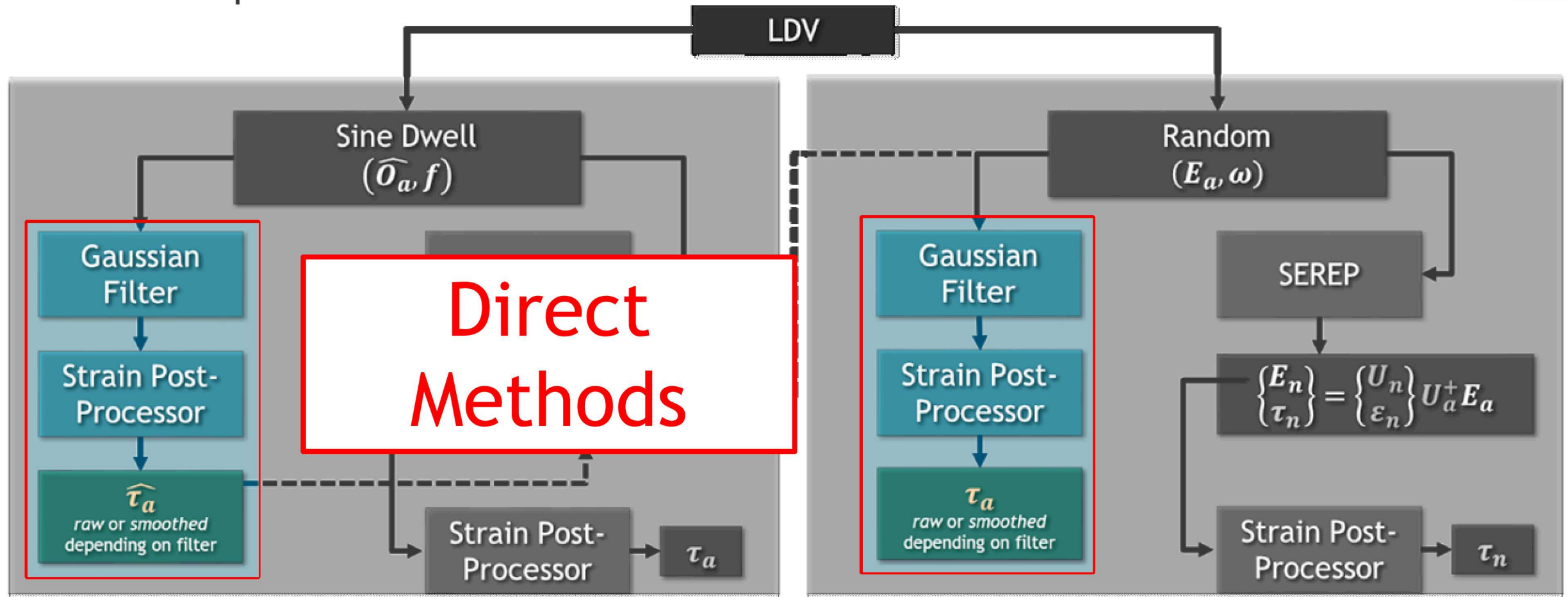
$$\boldsymbol{\tau}_a = \widehat{\boldsymbol{\tau}}_a \widehat{\mathbf{O}}_a^+ \mathbf{E}_a$$

- **SEREP can also be used as a least squares error minimization**

- Use to smooth noisy measured mode shapes using (potentially) cleaner ODS (higher signal-to-noise)

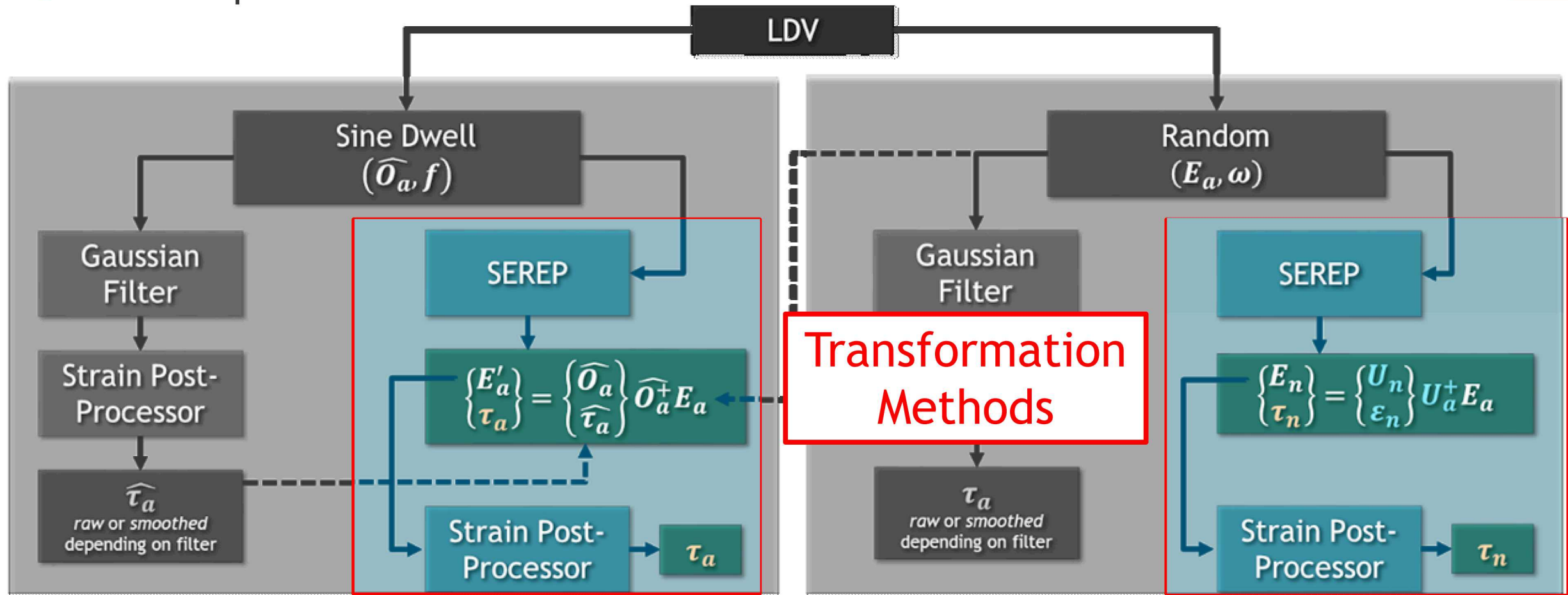
$$\mathbf{E}'_a = \widehat{\mathbf{O}}_a \widehat{\mathbf{O}}_a^+ \mathbf{E}_a$$





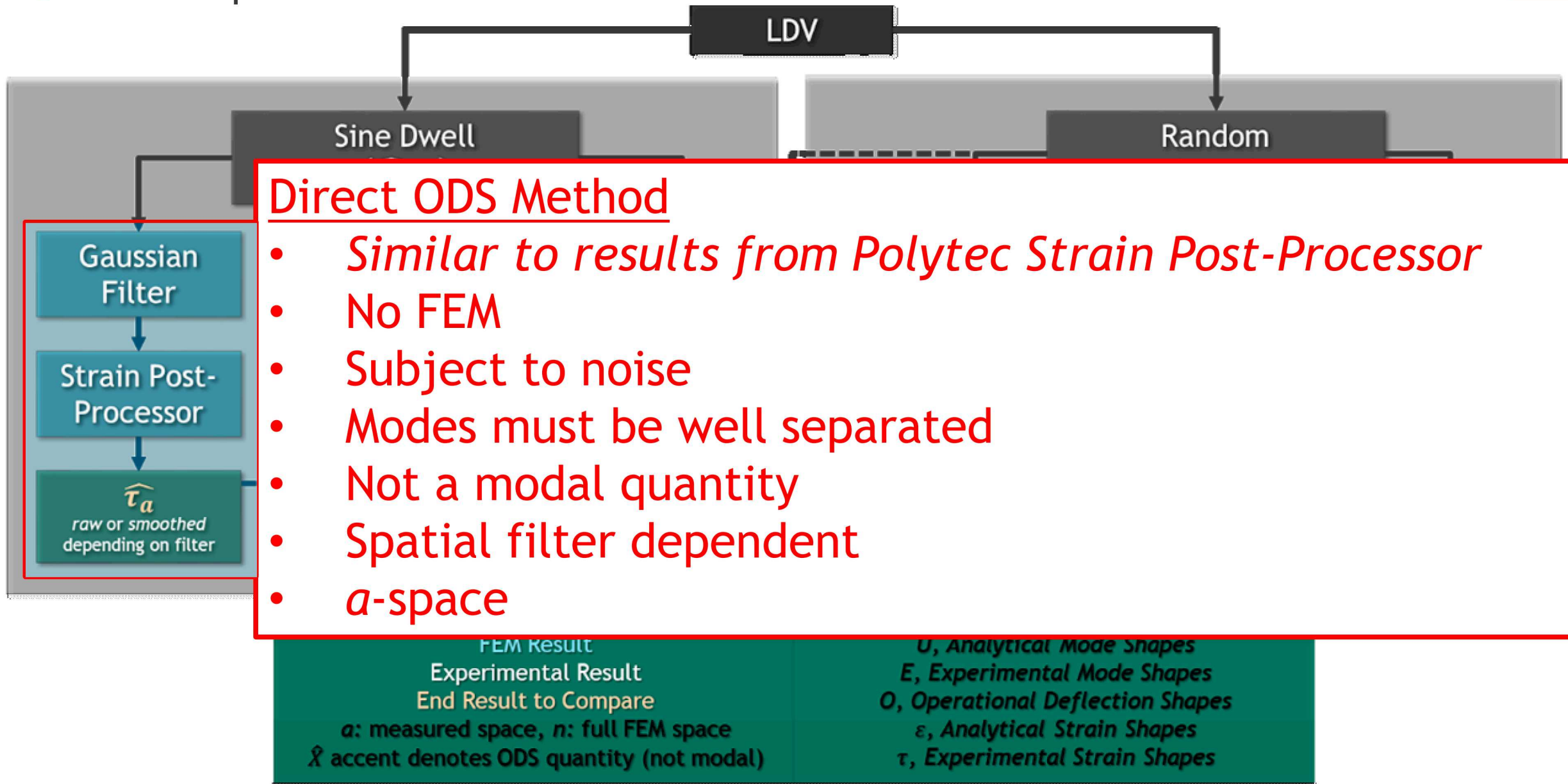
FEM Result
 Experimental Result
 End Result to Compare
 a : measured space, n : full FEM space
 \hat{x} accent denotes ODS quantity (not modal)

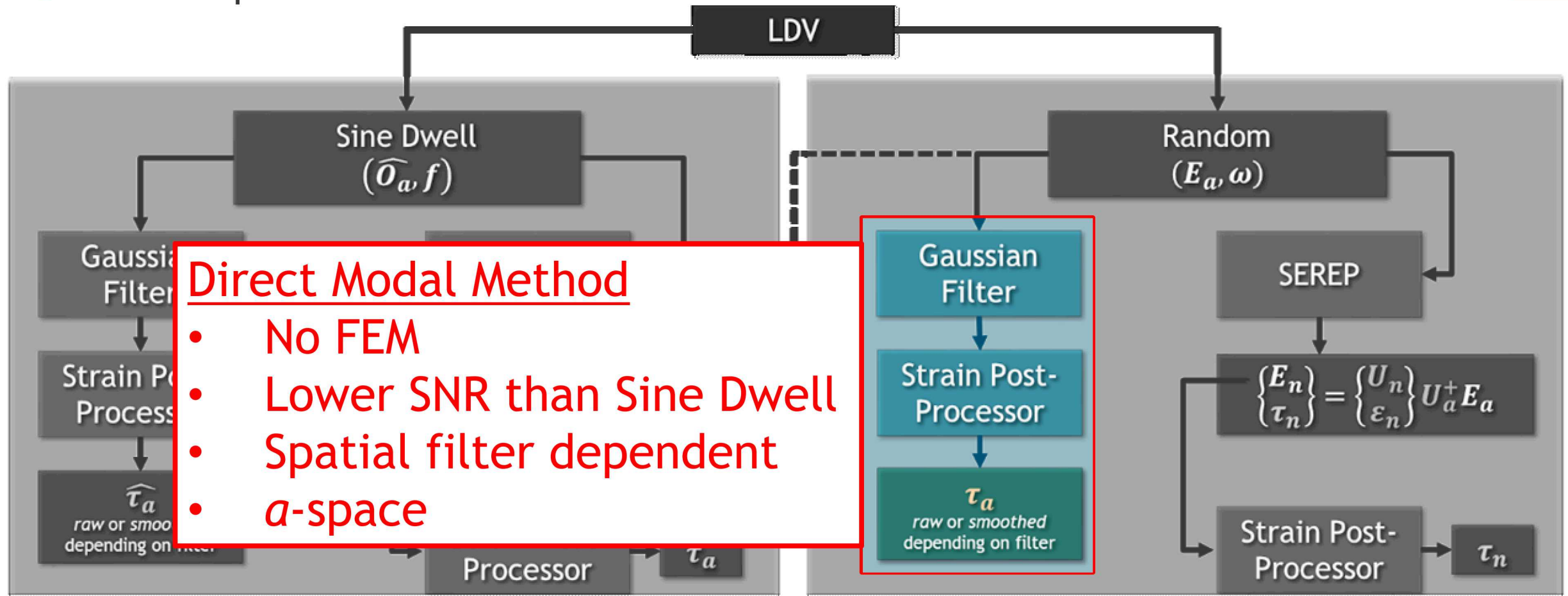
U , Analytical Mode Shapes
 E , Experimental Mode Shapes
 O , Operational Deflection Shapes
 ε , Analytical Strain Shapes
 τ , Experimental Strain Shapes



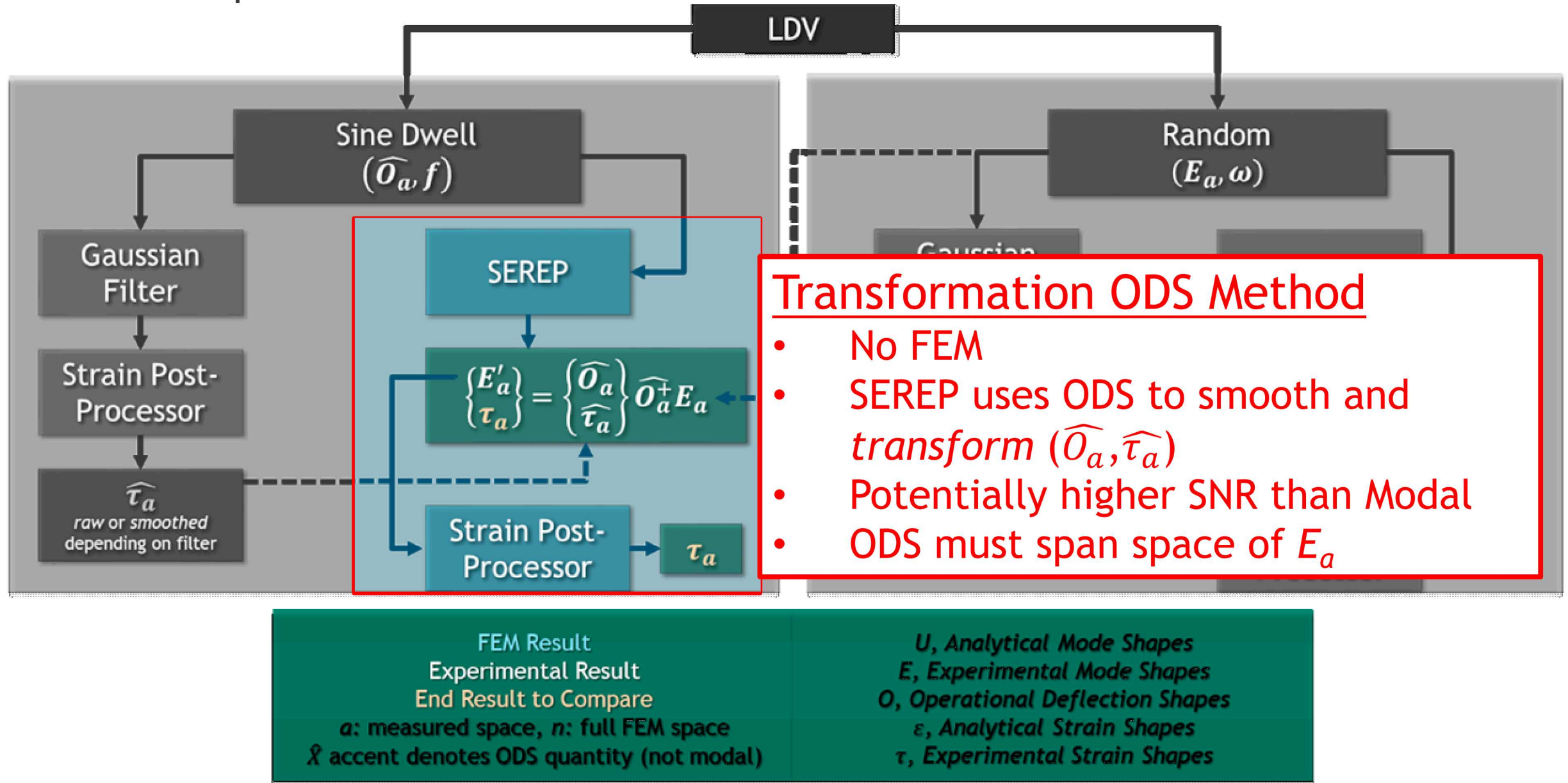
FEM Result
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 End Result to Compare
 a : measured space, n : full FEM space
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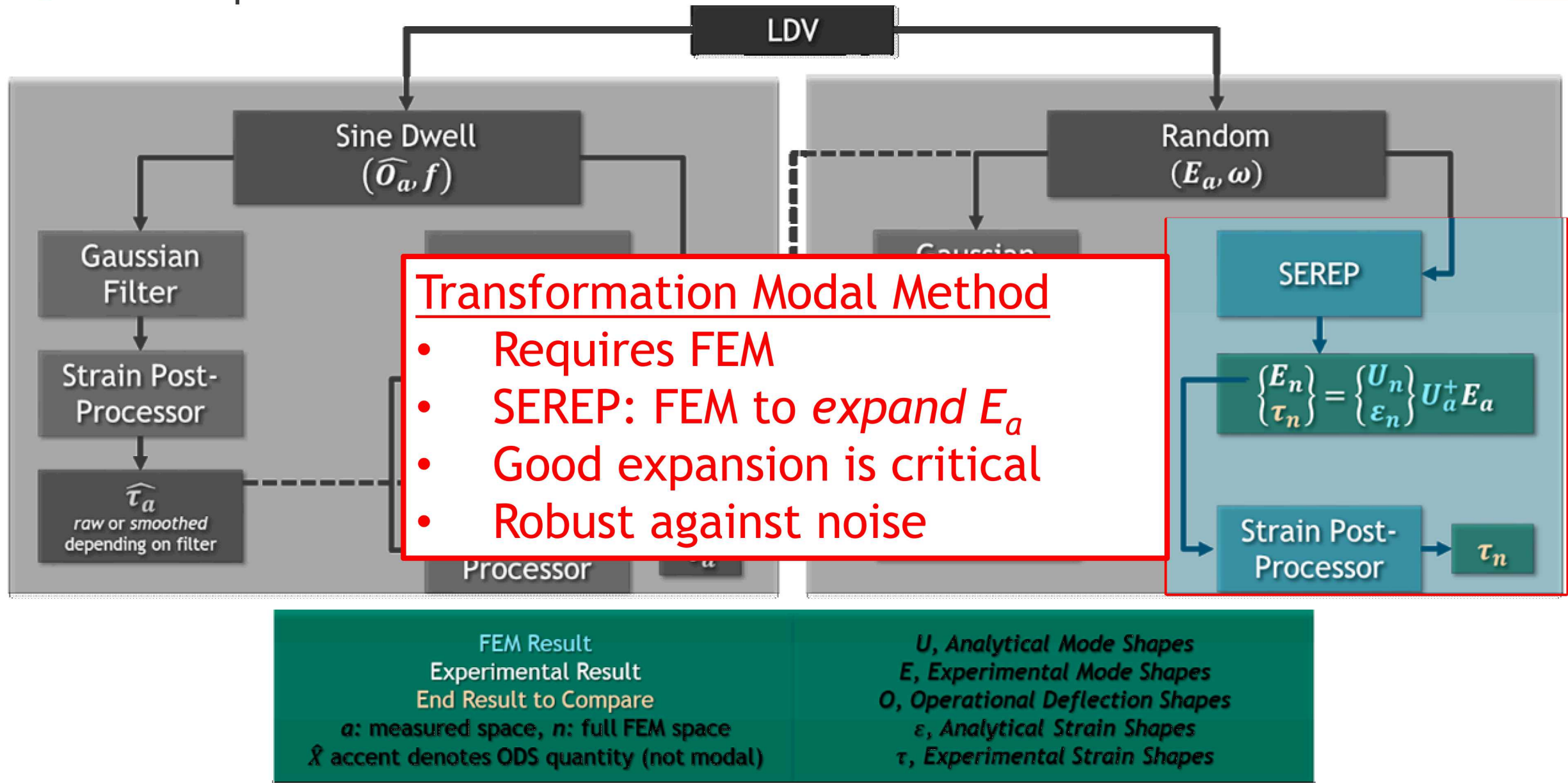
U , Analytical Mode Shapes
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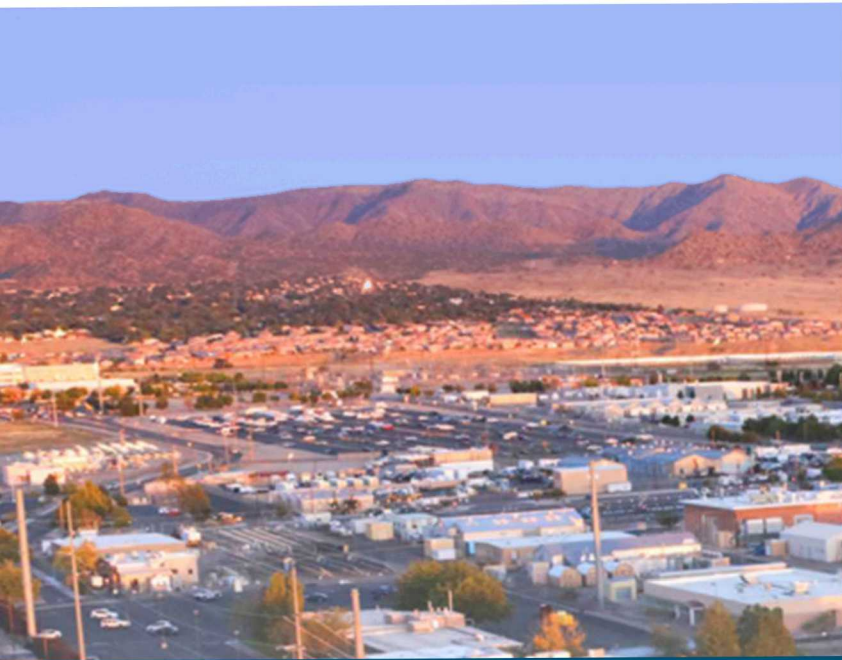




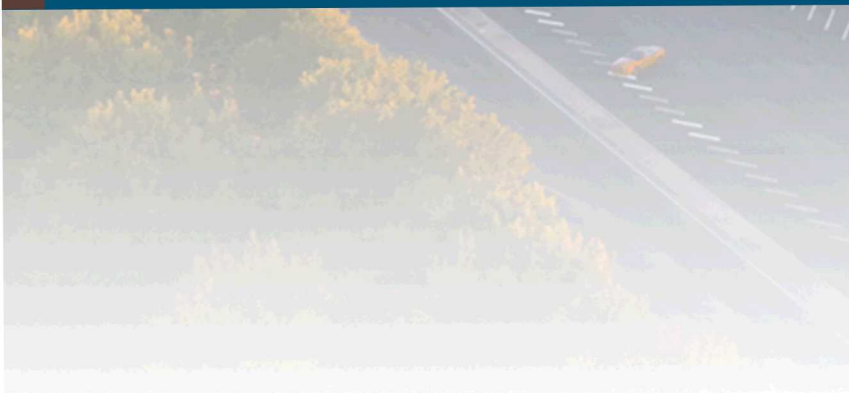
| | |
|---|---|
| <p>FEM Result</p> <p>Experimental Result</p> <p>End Result to Compare</p> <p>a: measured space, n: full FEM space</p> <p>\hat{x} accent denotes ODS quantity (not modal)</p> | <p>U, Analytical Mode Shapes</p> <p>E, Experimental Mode Shapes</p> <p>O, Operational Deflection Shapes</p> <p>ε, Analytical Strain Shapes</p> <p>τ, Experimental Strain Shapes</p> |
|---|---|





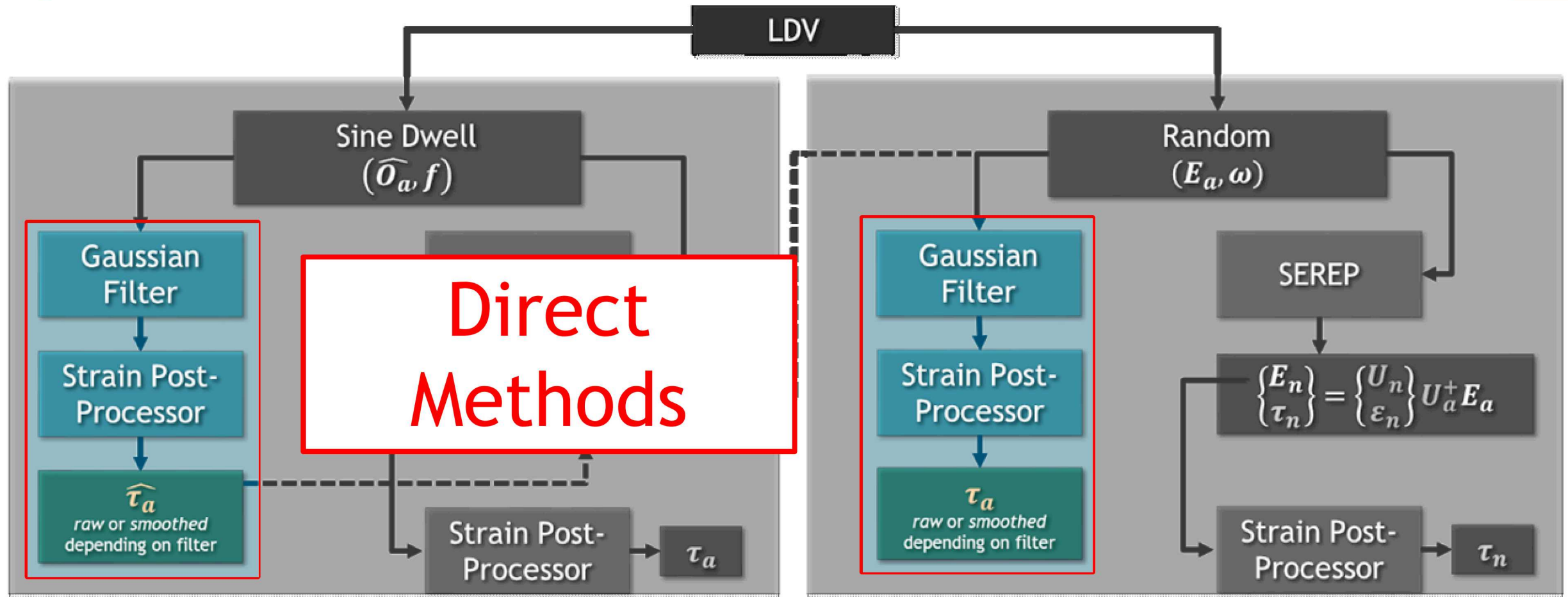


LDV Direct Methods



FEM? We don't need no stinking FEM...

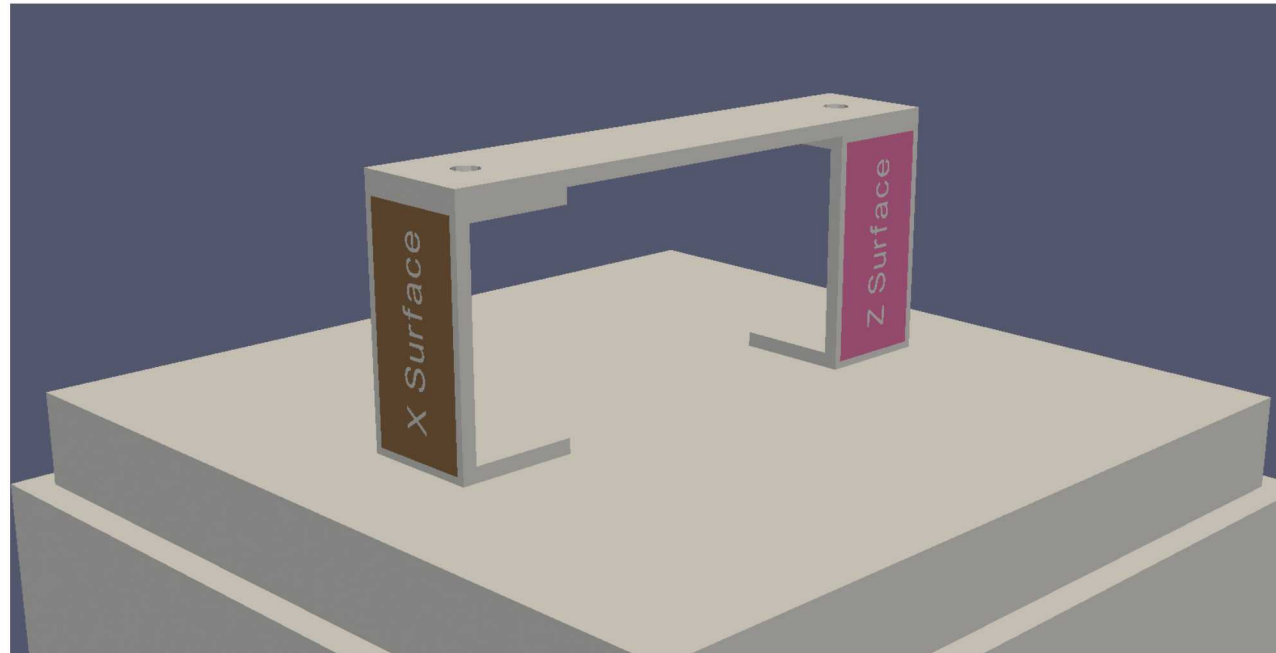




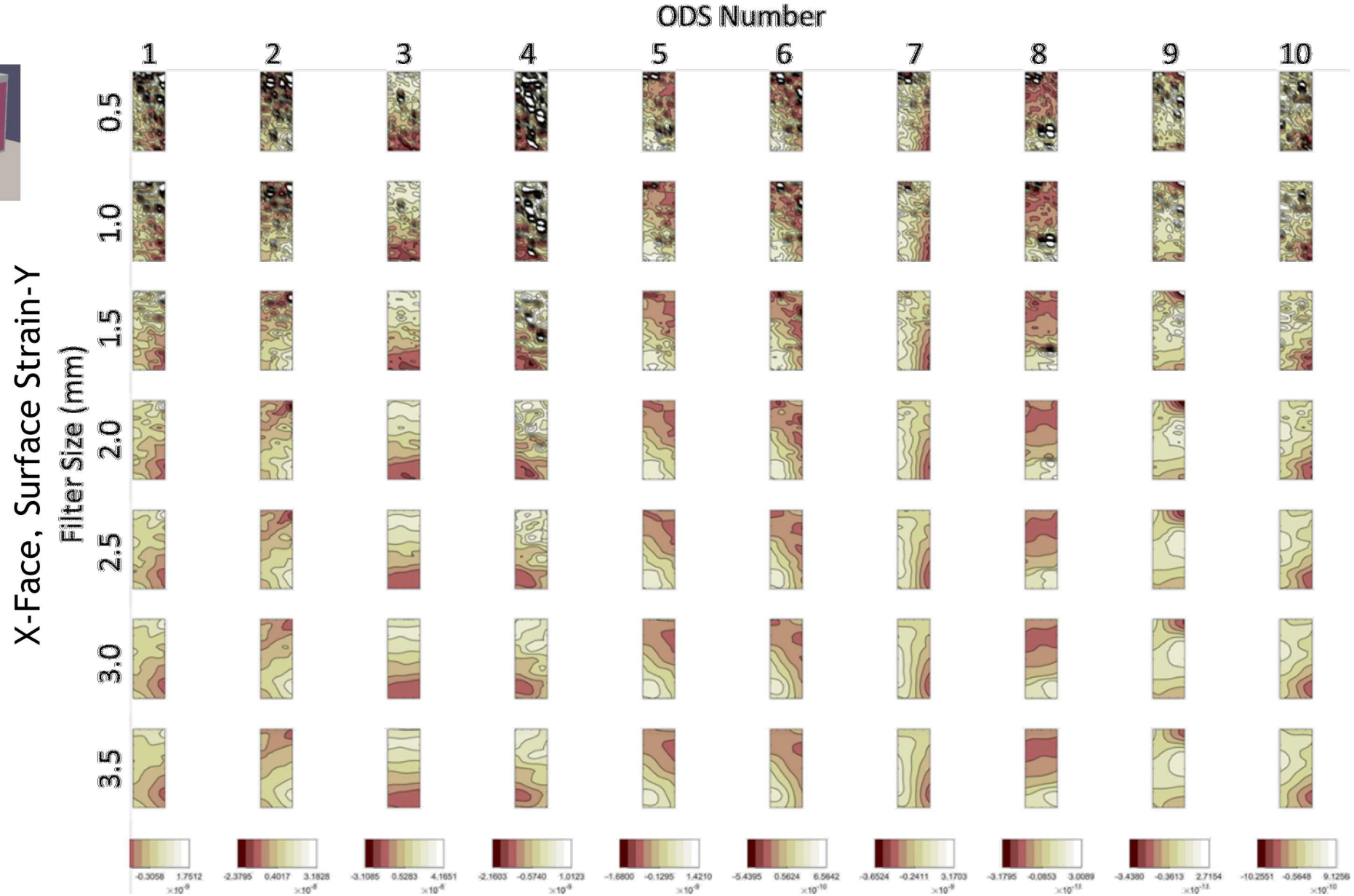
FEM Result
 Experimental Result
 End Result to Compare
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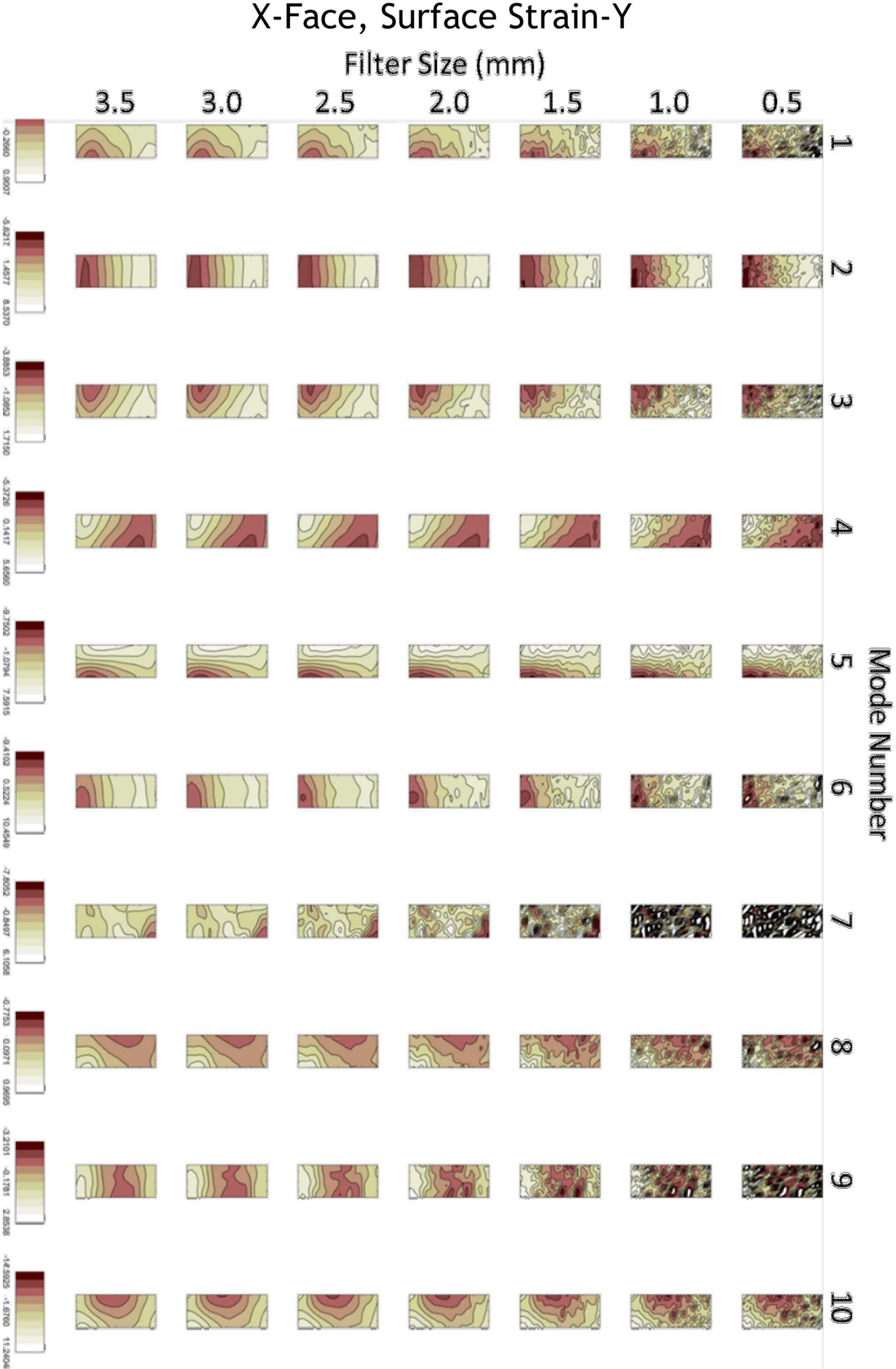
U , Analytical Mode Shapes
 E , Experimental Mode Shapes
 O , Operational Deflection Shapes
 ε , Analytical Strain Shapes
 τ , Experimental Strain Shapes

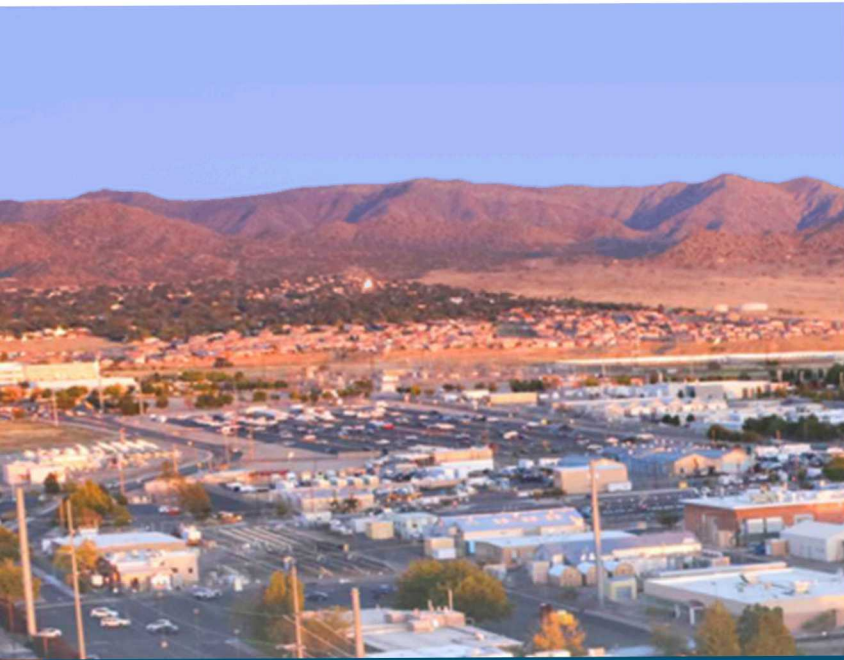
- Gaussian filters of 0.5-3.5 mm were evaluated
 - 0.5 mm is essentially “unsmoothed”
 - Element size: 1.6 x 2.6 mm (horizontal, vertical)
- Comparison plots were made for the Surface Strains on the two C-channel faces
 - X-Face: (yy, yz, zz)
 - Z-Face: (xx, xy, yy)



Direct Method Results: ODS - Raw & Filtered



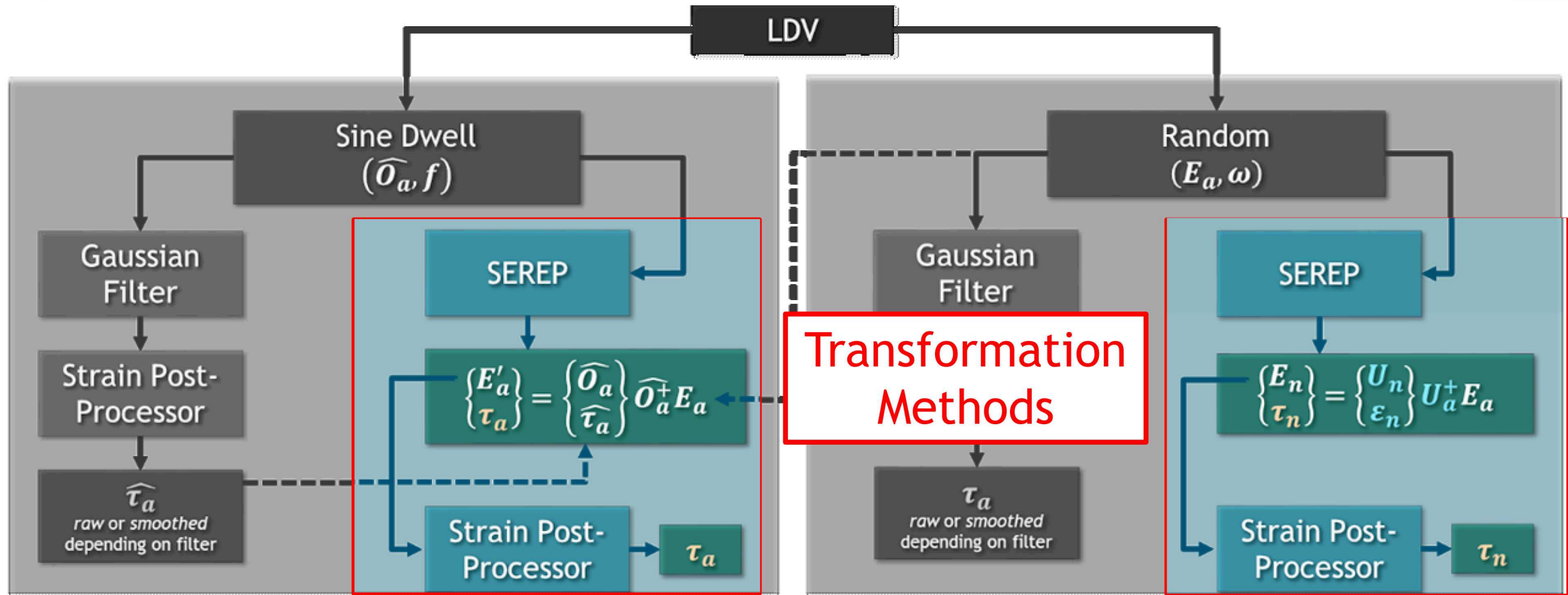




LDV Transformation Methods



Maybe we need a FEM...

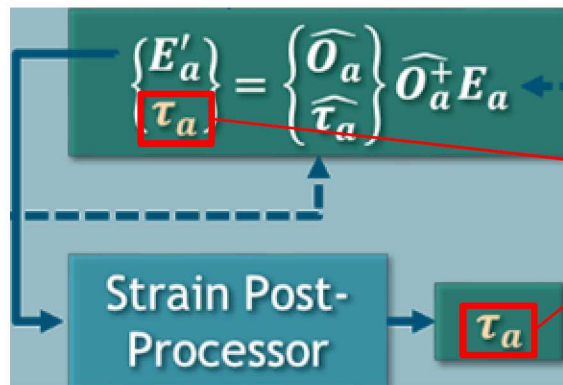


FEM Result
 Experimental Result
 End Result to Compare
 a : measured space, n : full FEM space
 \hat{x} accent denotes ODS quantity (not modal)

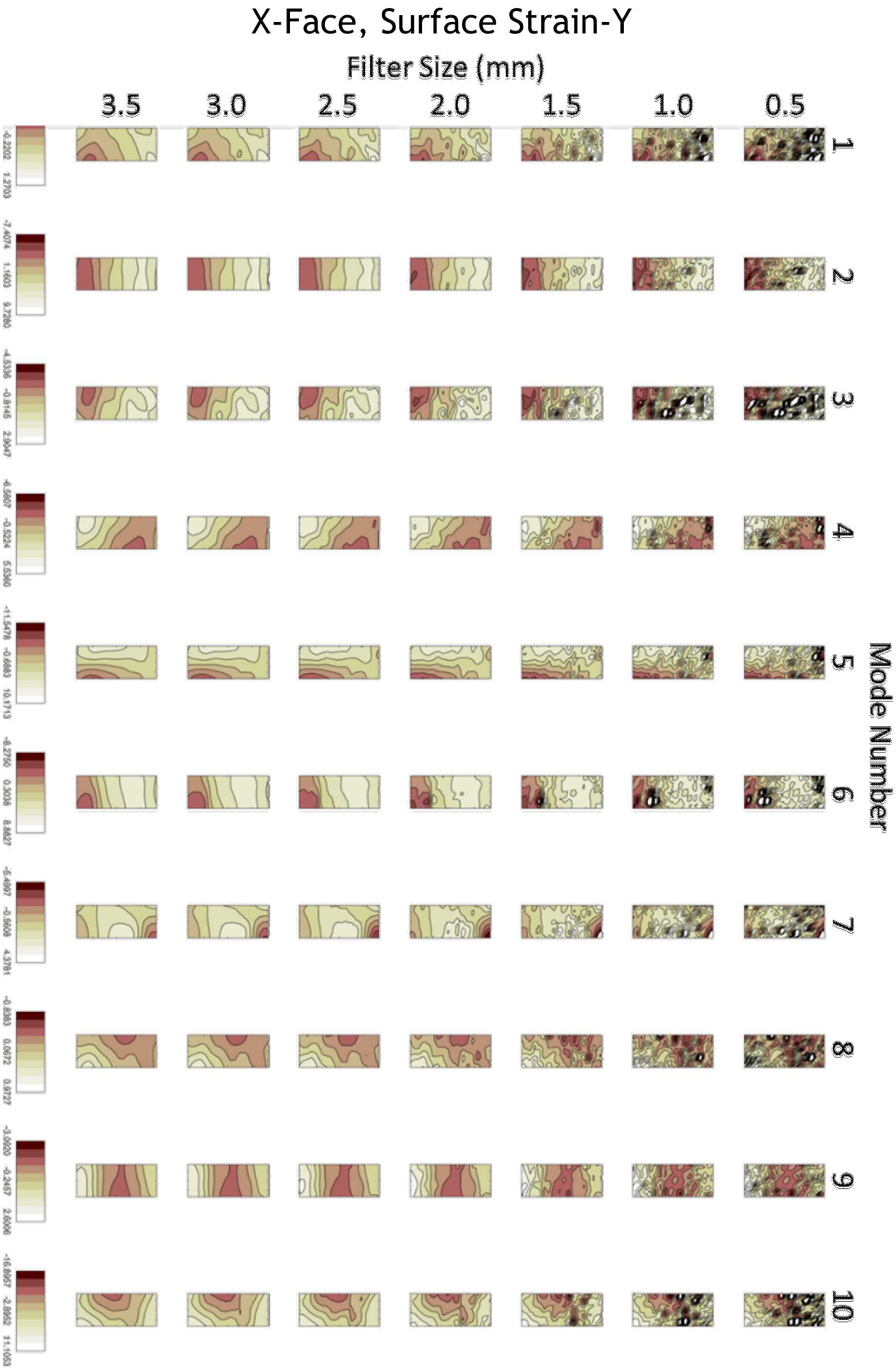
U , Analytical Mode Shapes
 E , Experimental Mode Shapes
 O , Operational Deflection Shapes
 ε , Analytical Strain Shapes
 τ , Experimental Strain Shapes

Transformation Method Results: ODS

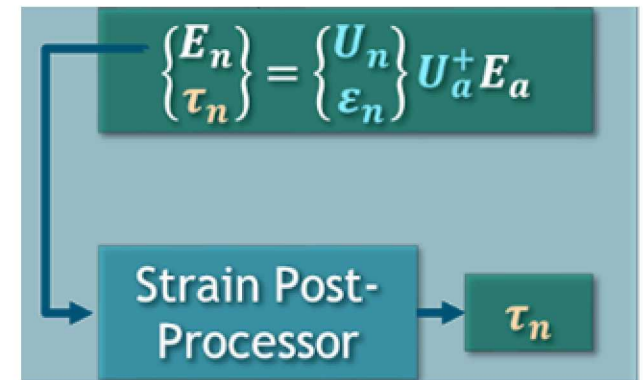
- Sine Dwell Test:
 - Extracted 10 ODS
 - 2202 DOF
- Kept all measured DOF (*a-set*)
- Retained all 10 ODS
- Two variations:
 - Use ODS as basis vectors for SEREP smoothing for E_a
 - Use ODS and ODS-derived strain shapes as basis vectors for SEREP transformation to τ_a

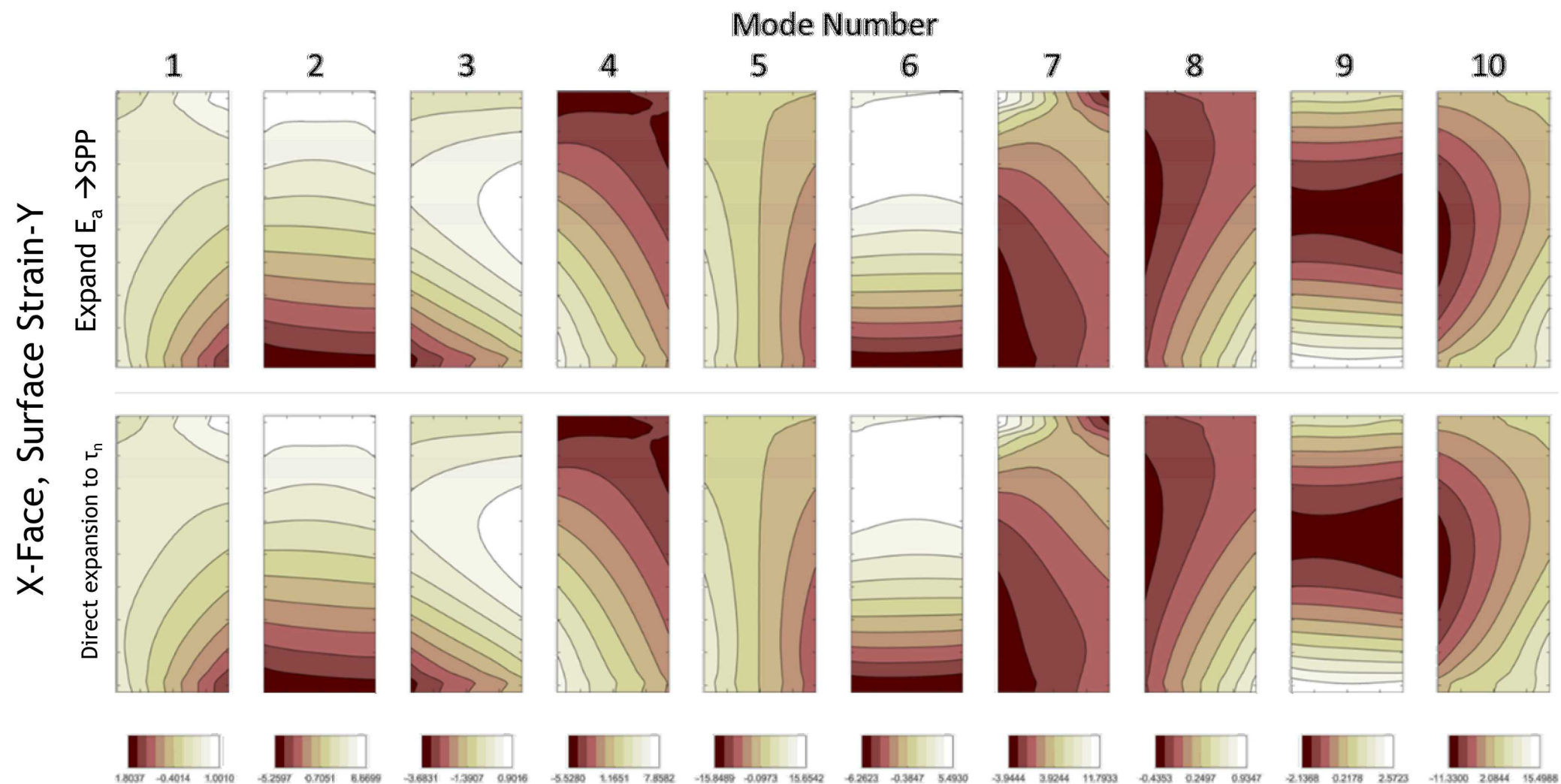


Both variations can be shown to be mathematically identical



- FEM:
 - Delivered with 300 modes
 - 127,155 DOF
- Modal Test:
 - Identified 10 modes
 - 2,202 DOF
- Take full *n-Space* FEM shapes (U_n), reduce to *a-Space* set of DOF (U_a)
 - Kept 2x(Number of Test Shapes) = 20 DOF for reduction (*a-set*)
 - Retained first 18 analytical modes of the FEM
 - Important to include analytical rigid body modes
 - Important to exclude analytical modes of things you didn't measure (cube)

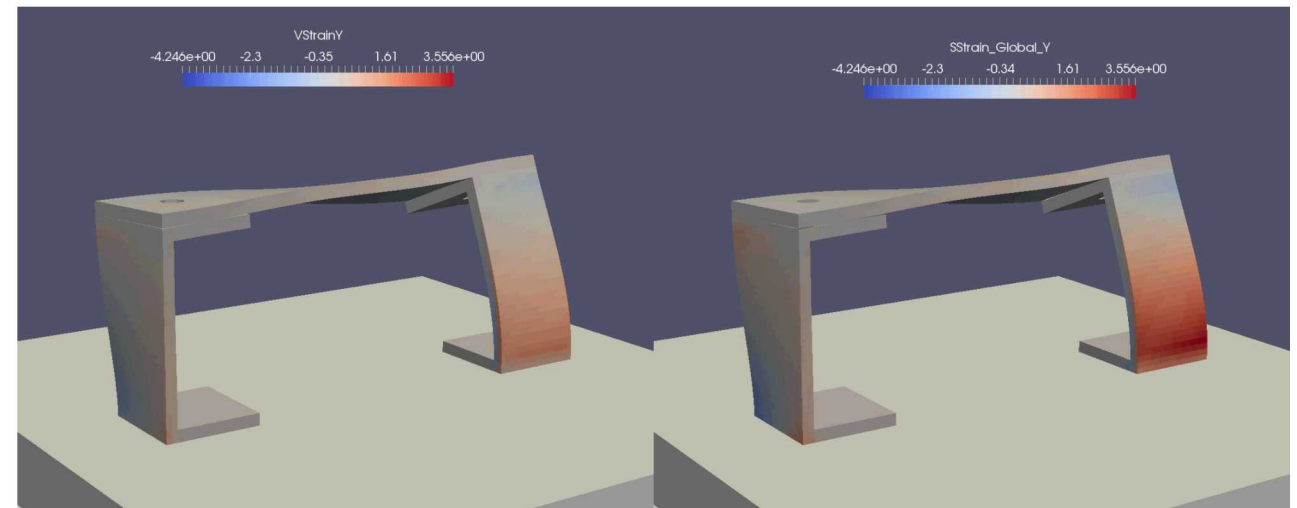
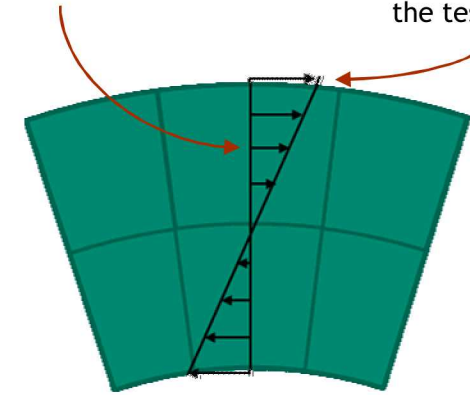




- The Scanning Laser Vibrometer measures strains at the surface of the test article.
- Surface strains may vary significantly from volume strains reported by the FEM depending on the mesh resolution.
- In the case of BARC, with only two elements through the thickness, the maximum surface strains were approximately twice the maximum volume strains.

Volume Strain usually computed at element center, but may underestimate true max strain.

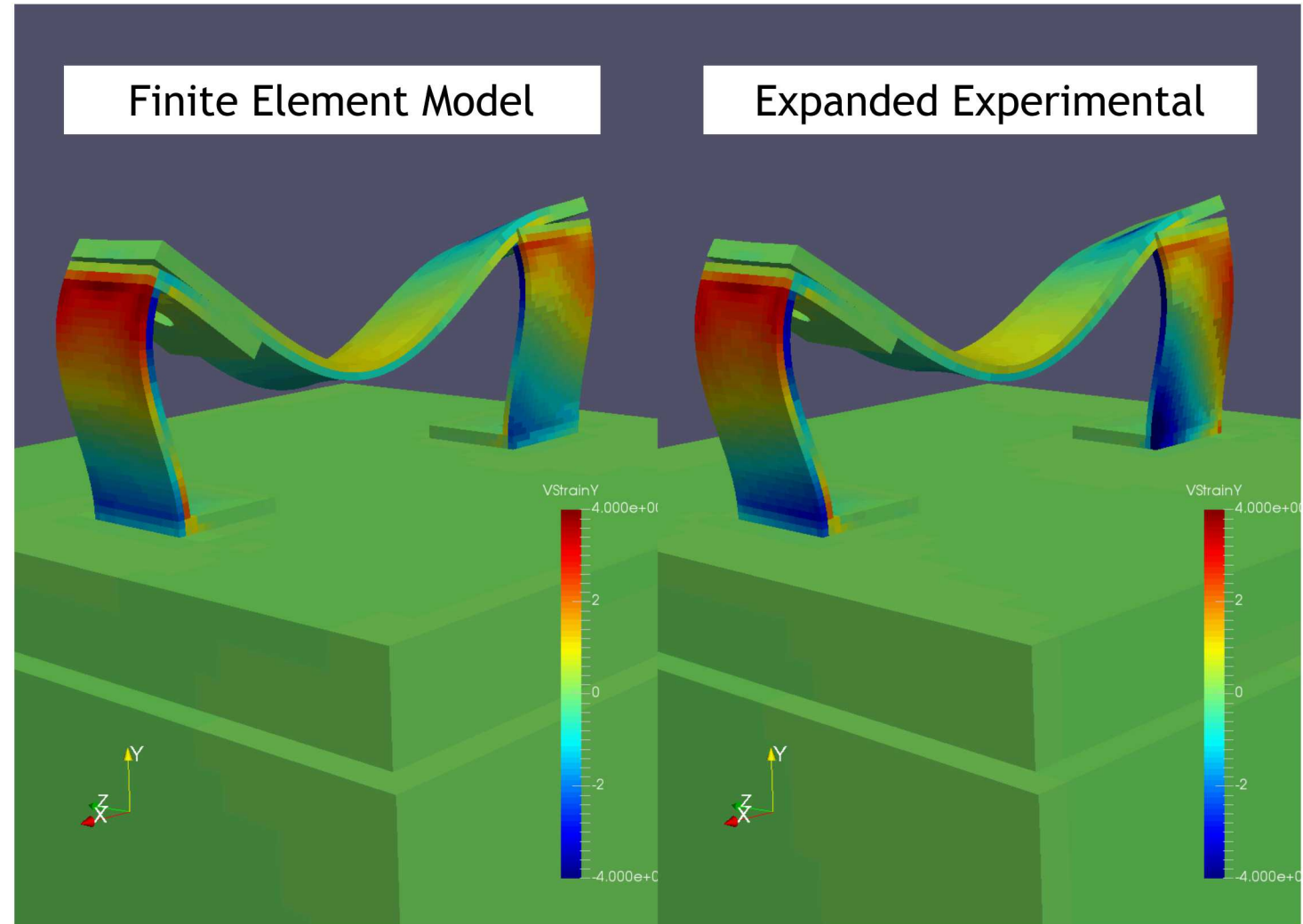
Maximum strain may occur at the surface of the test article



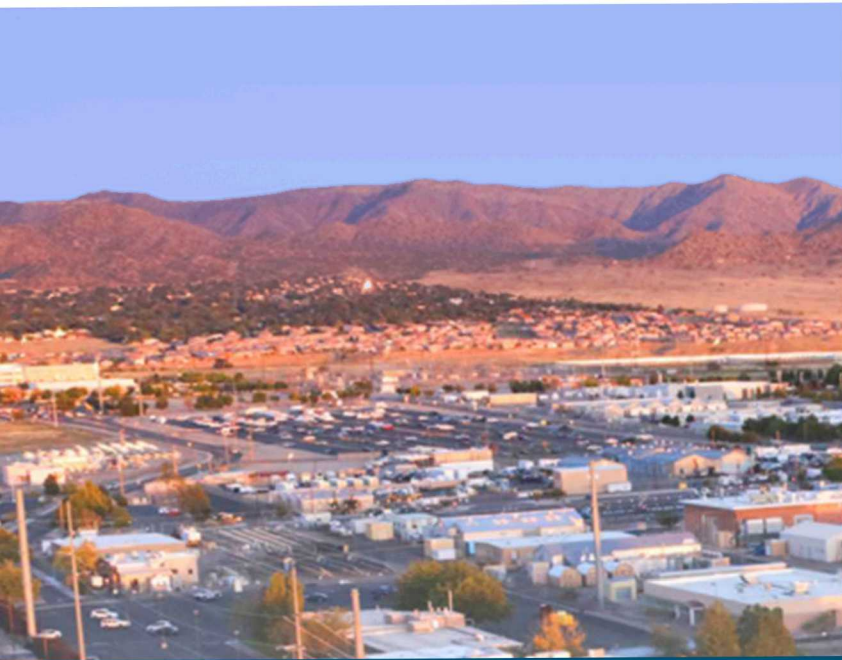
Volume Strain

Surface Strain

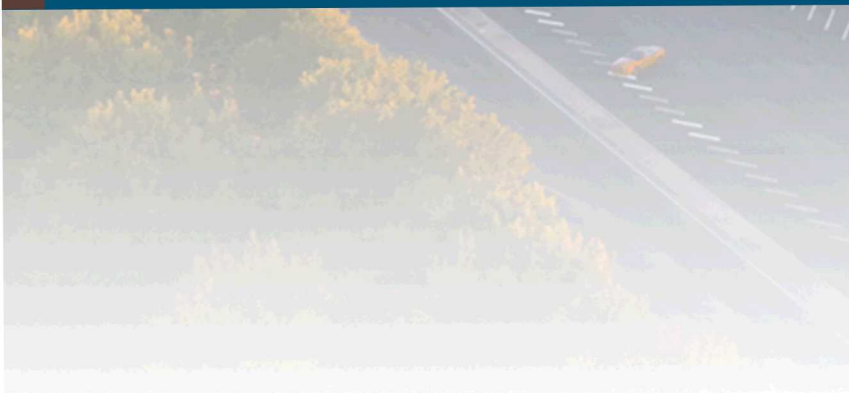
- Expansion works well for volume strain as well
 - Anticipated result
 - Different tool to have



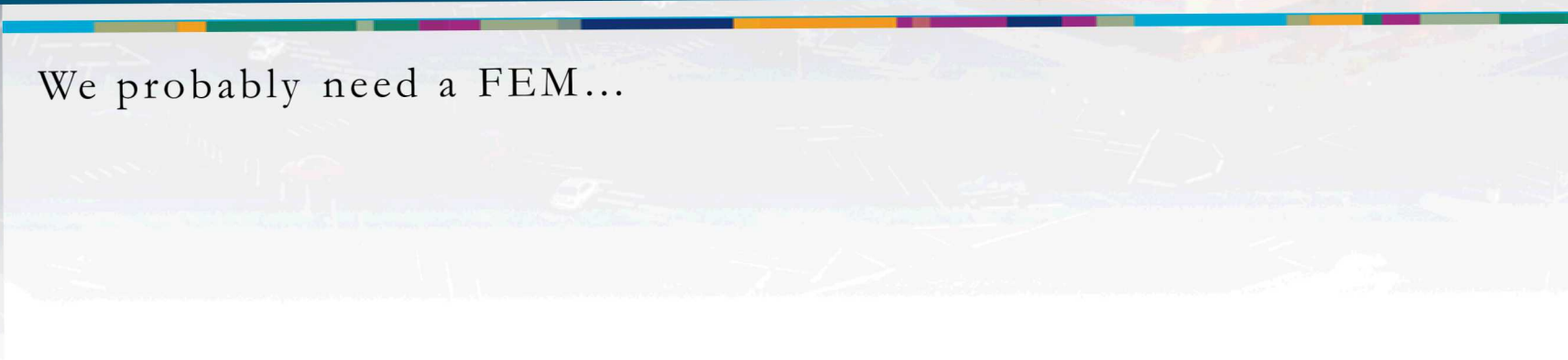
VStrain-Y gradient plotted over 1st bending mode displacement



Comparison of Methods



We probably need a FEM...



- **Direct**

- ODS – Raw
- ODS – Filtered
- Modal – Raw
- Modal - Filtered

- **Transformation**

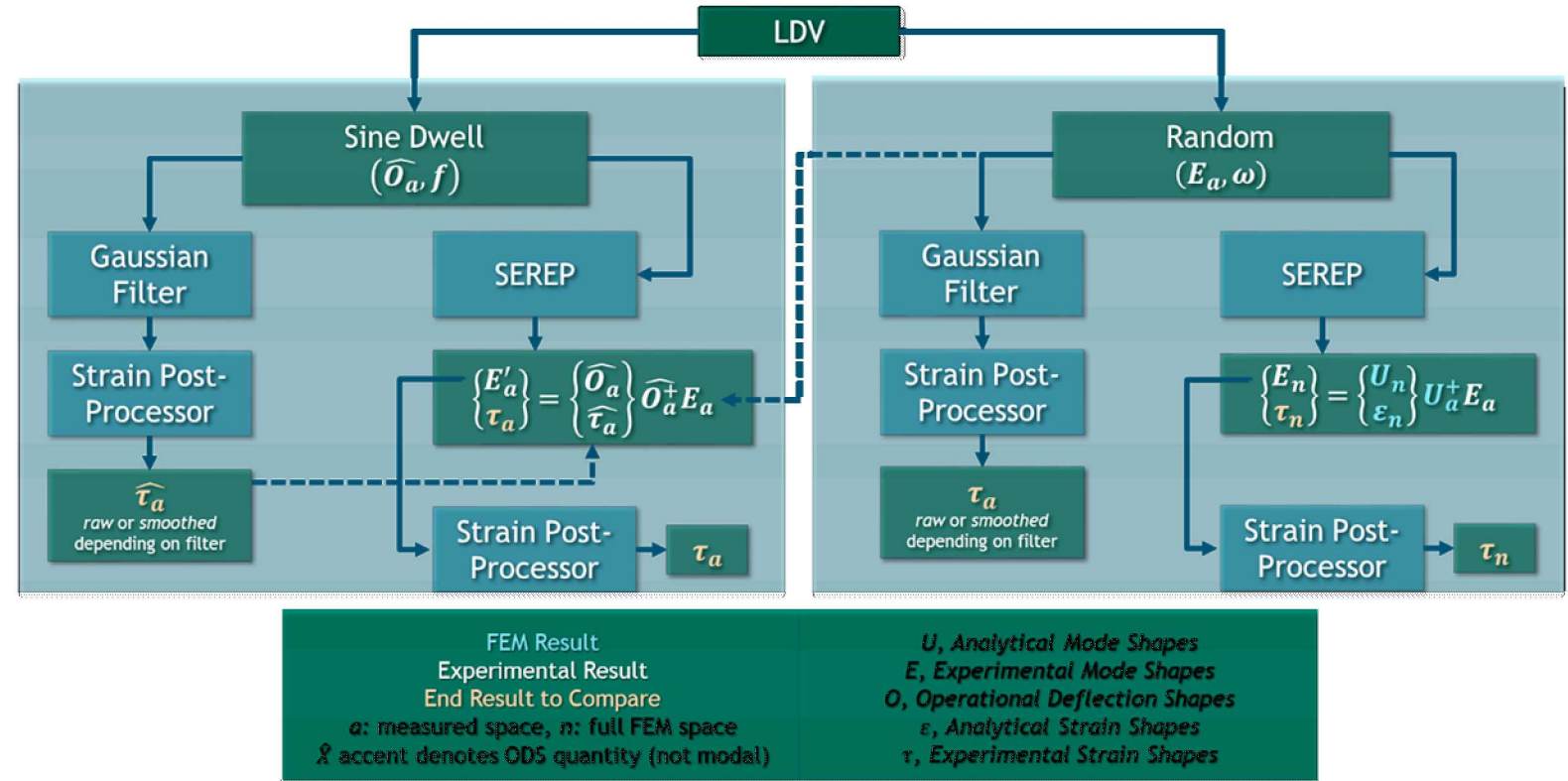
- ODS ($E_a \rightarrow SPP$)
- ODS ($\hat{\tau}_s \rightarrow \tau_s$)
- Modal ($E_a \rightarrow E_n \rightarrow SPP$)
- Modal ($E_a \rightarrow \tau_s$)

Identical

Identical

- **FEM**

- Original analytical model



- Direct

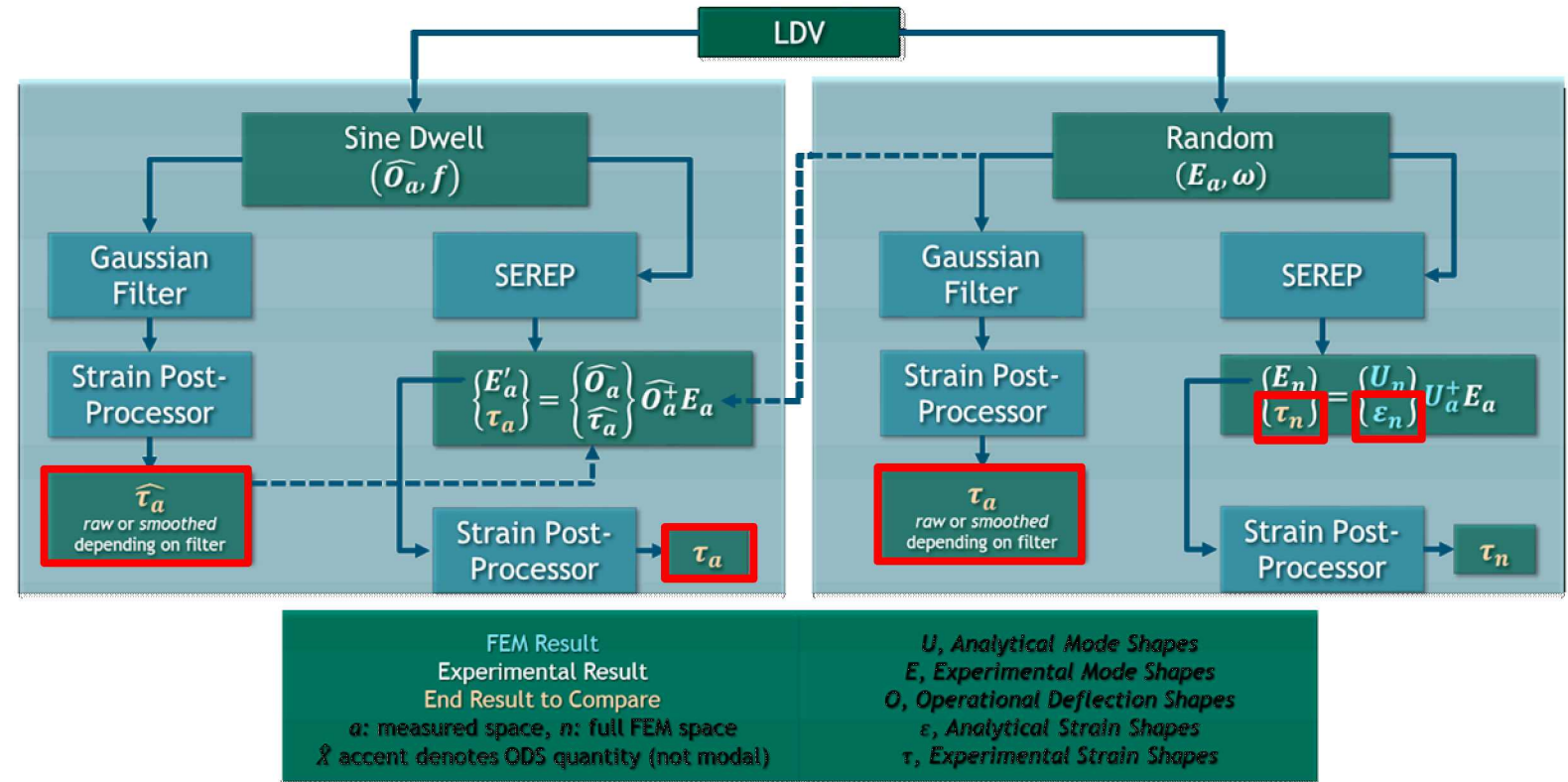
- ~~ODS – Raw~~
- **ODS – Filtered**
- ~~Modal – Raw~~
- **Modal - Filtered**

- Transformation

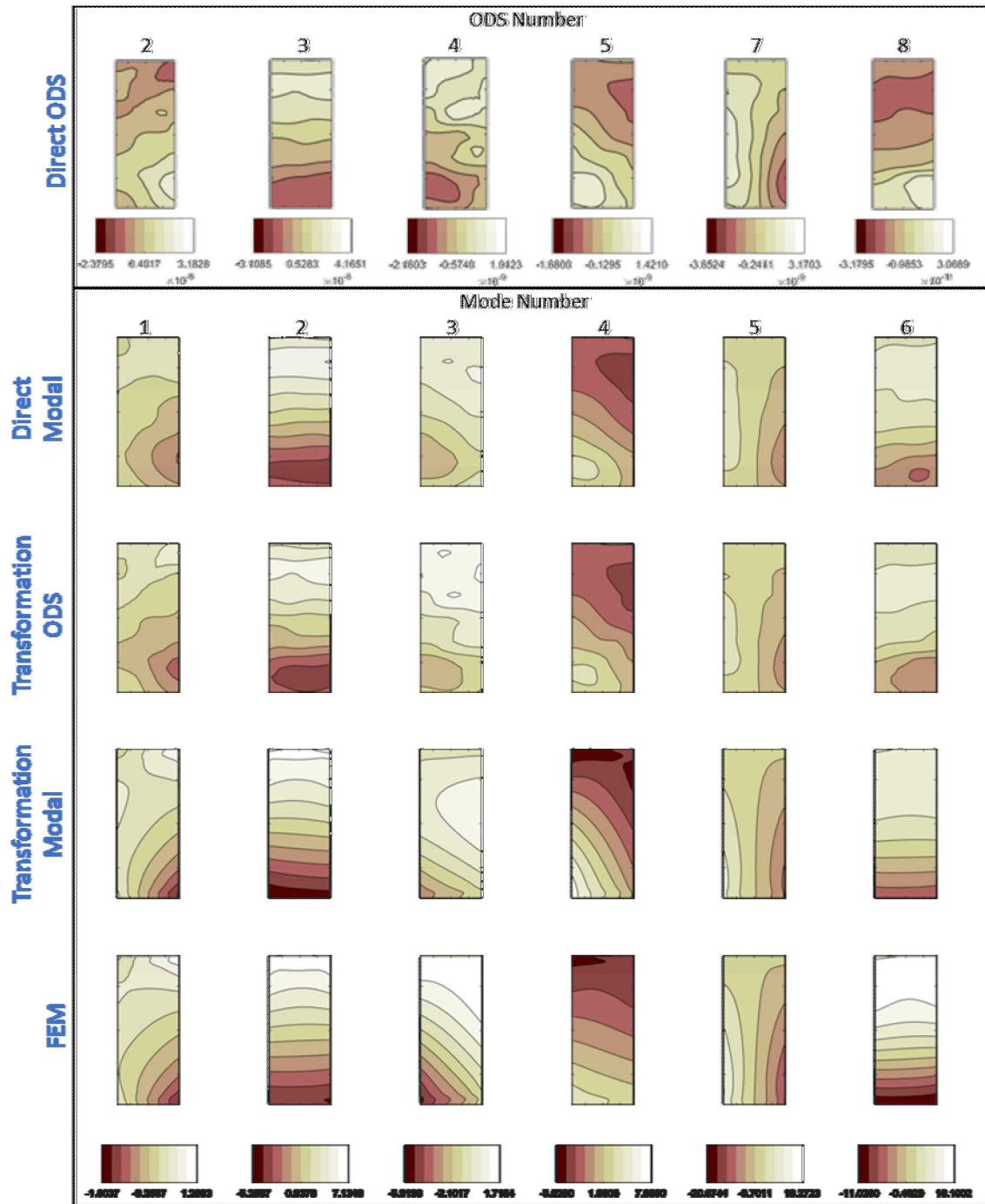
- **ODS ($E_a \rightarrow SPP$)**
- ~~ODS ($\hat{\tau}_s \rightarrow \tau_s$)~~
- ~~Modal ($E_a \rightarrow E_n \rightarrow SPP$)~~
- **Modal ($E_a \rightarrow \tau_s$)**

- FEM

- **Original analytical model**



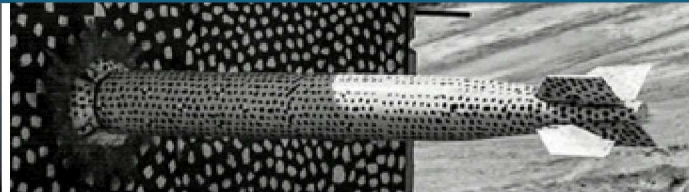
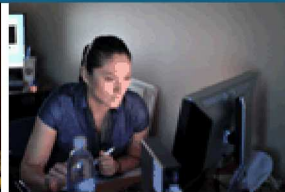
- Direct ODS have different displacement range than modal
 - Strains are scaled differently than modal quantities
 - Sign is opposite on ODS [2, 4, 6]
- Direct Modal works reasonably well, no FEM is needed
- Transform ODS puts you into modal domain and helps order and clean the shapes
- Transform Modal works very well overall, requires a FEM



X-Face, Surface Strain-Y

- If you *have a decent FEM*, would recommend trying *Transformation Modal Method*
 - Best overall performance
 - Smooth modal model for strain response
- If you *don't have a FEM*, would recommend *Direct Modal*
 - For more linear structures with well-spaced modes, Transformation ODS method may work better (possibly better SNR)
 - For structures with closely spaced modes, Direct Modal will give a better basis for a strain-response modal model
- Neither of the above approaches fit well within the current Polytec strain post-processor
- Things that are *not* recommended:
 - Using Direct LDV measurements (ODS or Mode Shapes) without appropriate filtering
 - Assuming you don't need a FEM
 - Assuming your FEM is correct
 - Assuming you don't need a modal test
 - Assuming your modal test is correct

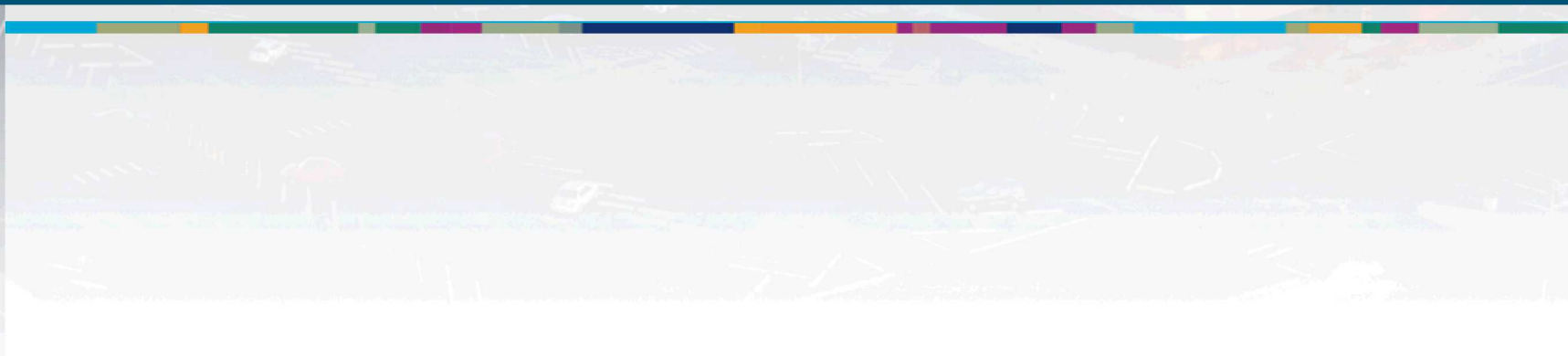
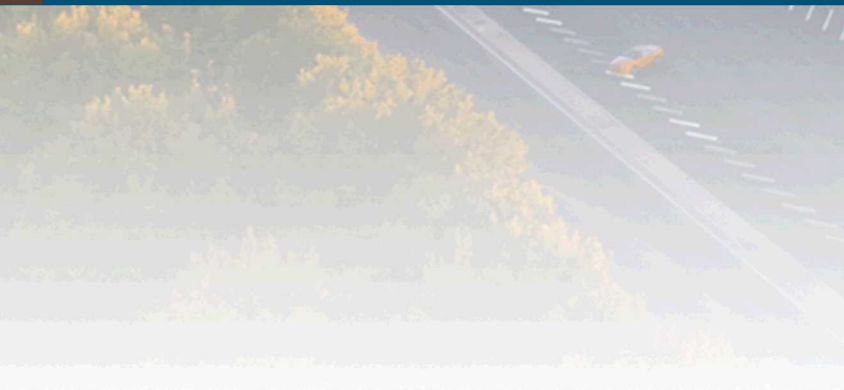
Questions?

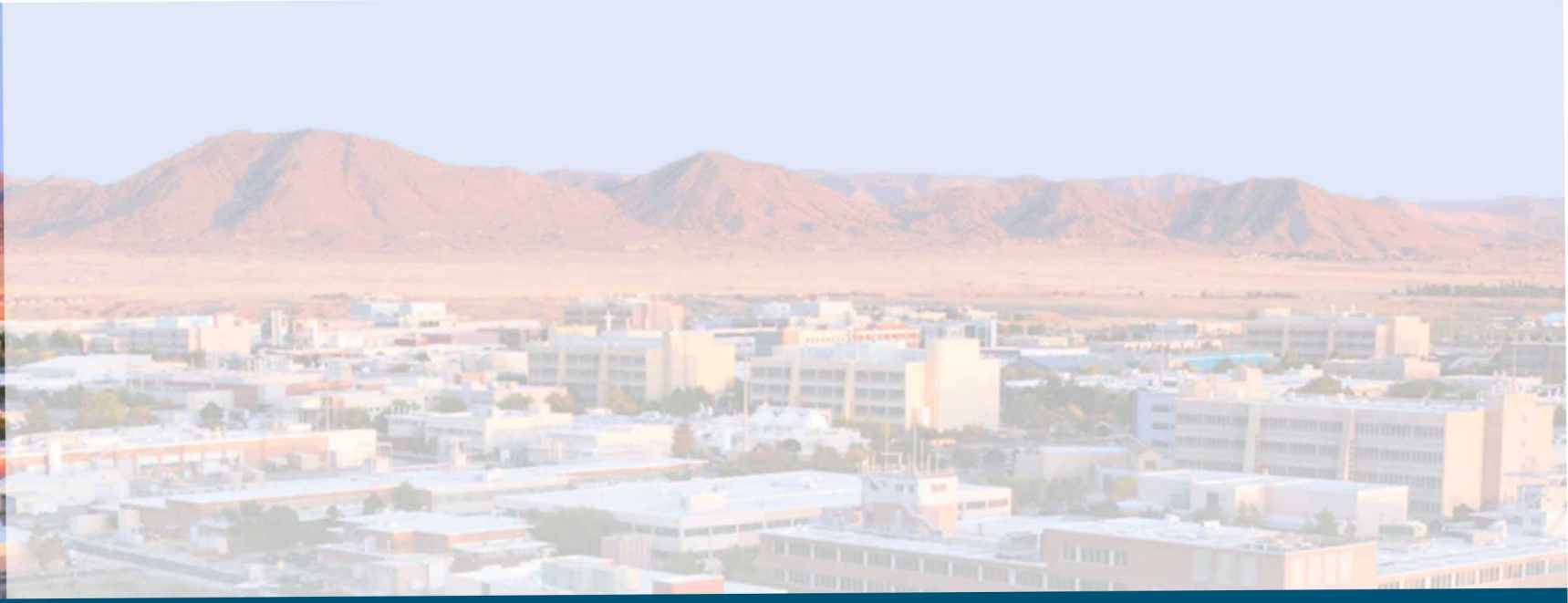
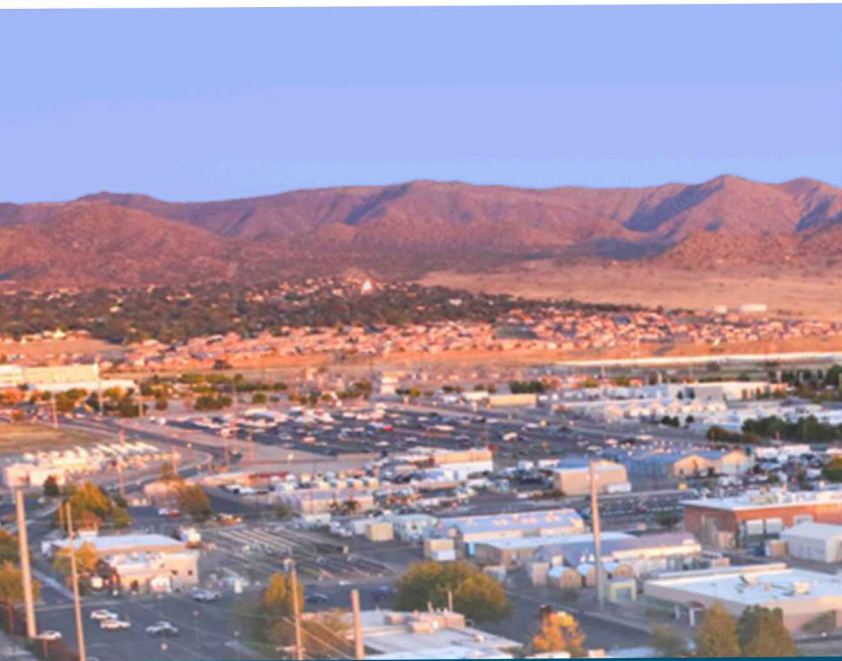


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Backup Slides






Observations



Glad we had a FEM...



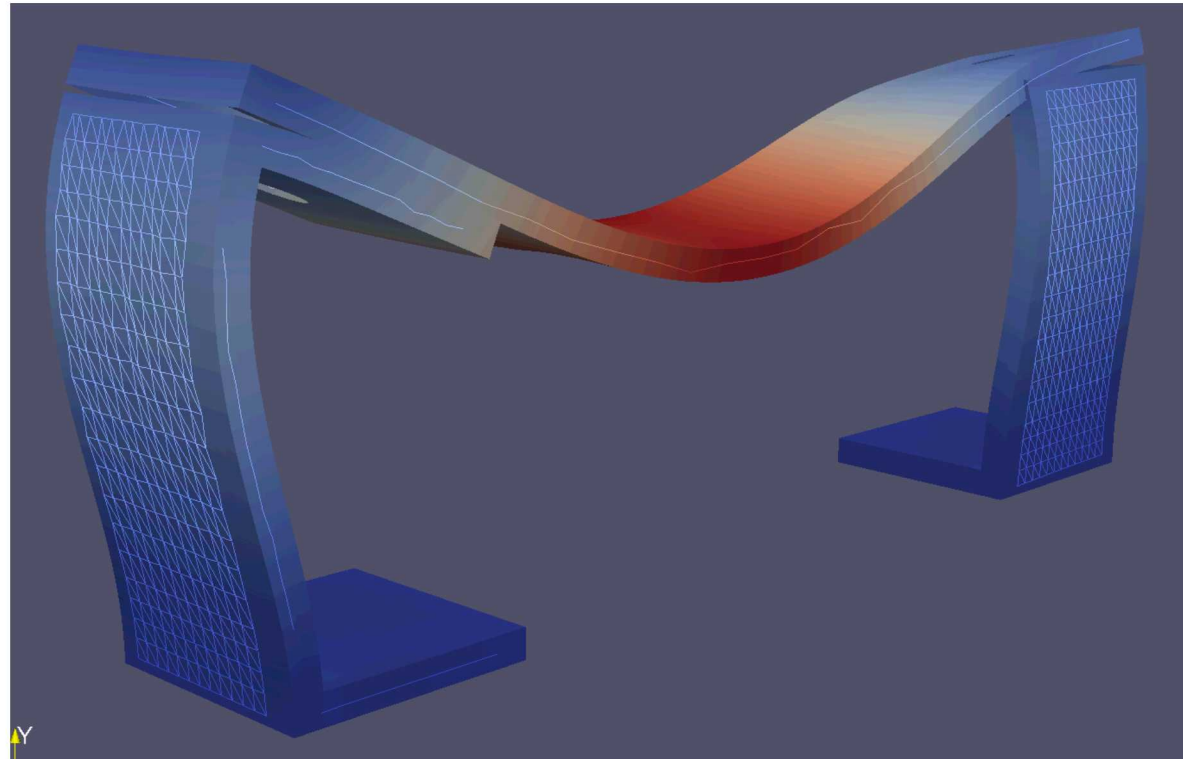
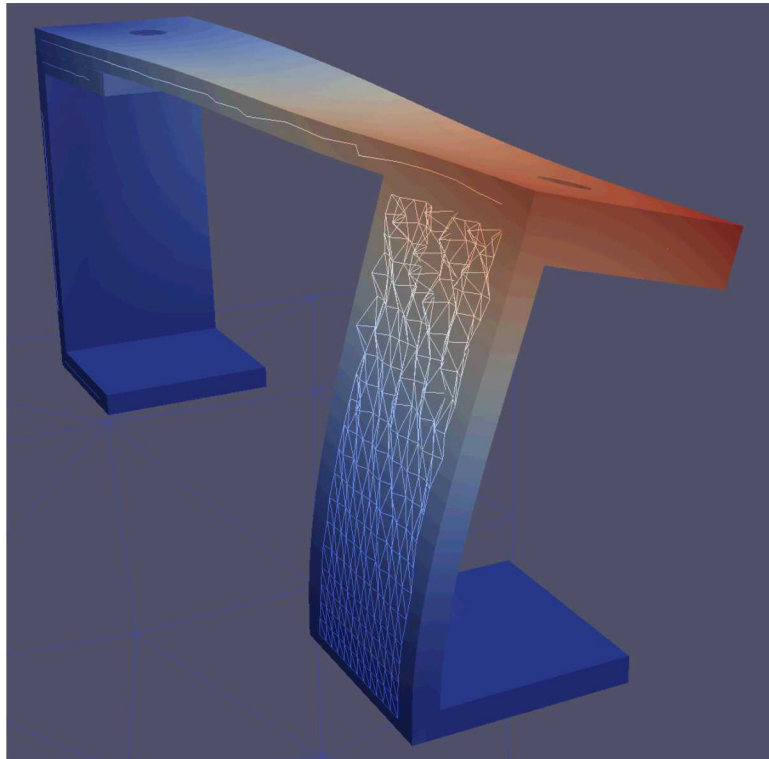
Observations: Things that helped that may not always be true...

- Initial correlation of FEM was very good
 - Analytical shapes span space of test shapes
 - *Sensitivity of these methods to a poorly correlated FEM?*
- Test structure has shapes that are well separated in frequency
 - ODS are good approximations of the mode shapes 
 - *How well do ODS methods work with closely spaced modes?*

| MAC | FEM | | | | | | | | | |
|-----|-----|------|------|------|------|------|------|------|------|------|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| ODS | 2 | 0.99 | 0.03 | 0.00 | 0.15 | 0.01 | 0.00 | 0.06 | 0.00 | 0.00 |
| | 3 | 0.02 | 0.99 | 0.11 | 0.02 | 0.01 | 0.17 | 0.03 | 0.00 | 0.08 |
| | 4 | 0.00 | 0.09 | 0.95 | 0.01 | 0.03 | 0.09 | 0.00 | 0.00 | 0.04 |
| | 5 | 0.11 | 0.02 | 0.01 | 0.99 | 0.02 | 0.01 | 0.02 | 0.02 | 0.06 |
| | 7 | 0.00 | 0.00 | 0.00 | 0.01 | 0.95 | 0.00 | 0.00 | 0.04 | 0.01 |
| | 8 | 0.01 | 0.15 | 0.10 | 0.03 | 0.01 | 0.88 | 0.00 | 0.00 | 0.13 |
| | 9 | 0.05 | 0.04 | 0.00 | 0.01 | 0.00 | 0.00 | 0.99 | 0.02 | 0.00 |
| | 10 | 0.00 | 0.01 | 0.02 | 0.02 | 0.05 | 0.01 | 0.01 | 1.00 | 0.14 |
| | 11 | 0.00 | 0.10 | 0.06 | 0.07 | 0.01 | 0.19 | 0.00 | 0.08 | 0.98 |
| | 12 | 0.05 | 0.01 | 0.02 | 0.02 | 0.17 | 0.00 | 0.00 | 0.12 | 0.98 |

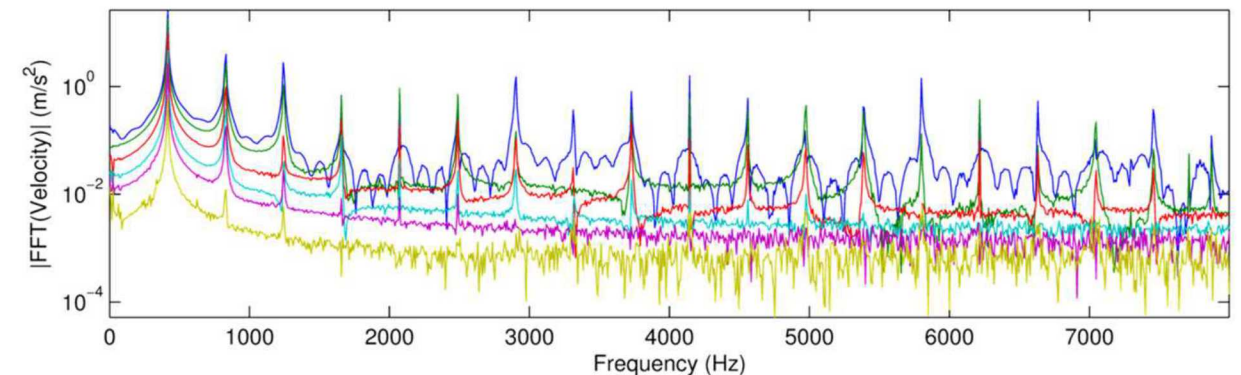
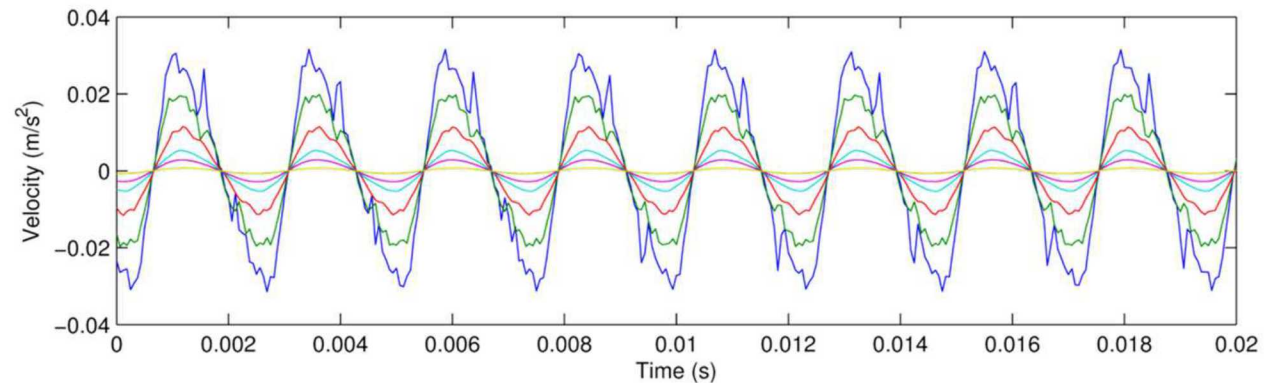
Observations: Nonlinearity

- There was significant noise in the first few shapes that could not be cleaned up by averaging
- This was thought to be due to nonlinearities in the test article
 - Perhaps due to the joints in the removable component
 - In many experimental and FEM shapes these joints can be seen separating



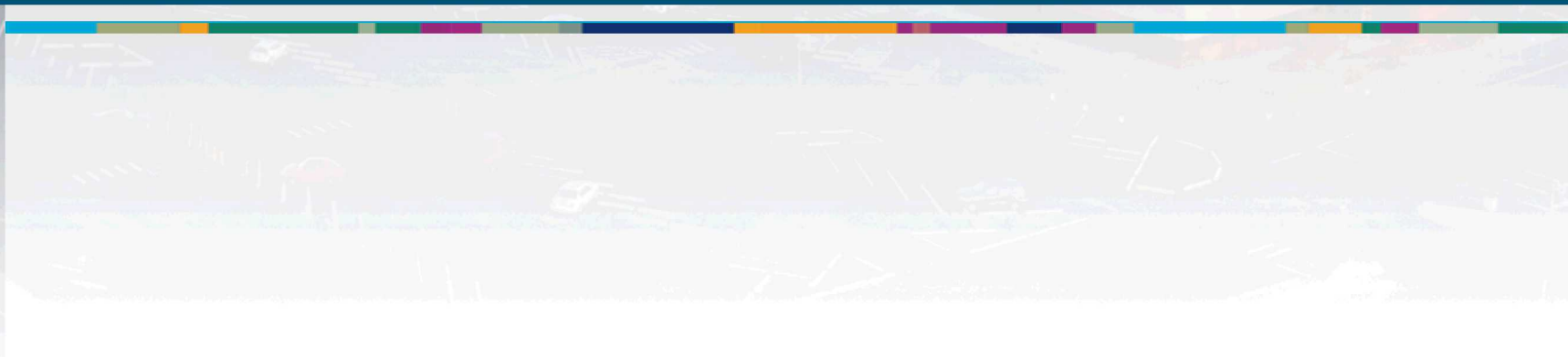
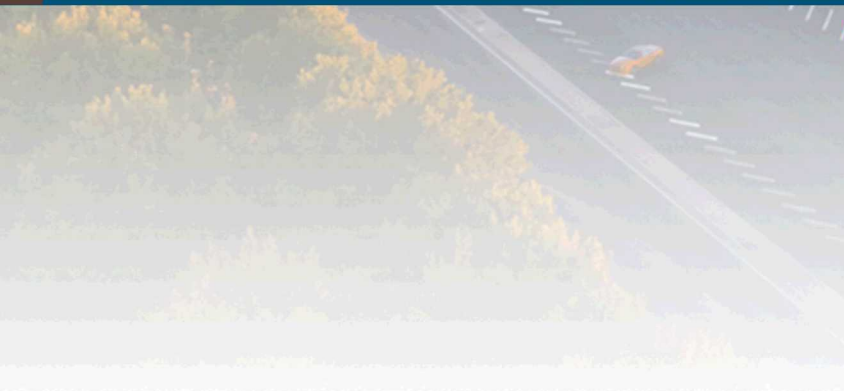
Observations: Nonlinearity

- These nonlinearities are thought to be the reason that the sine dwell testing did not produce better strain results than computing the strain directly from the mode shapes
 - Playing a sinusoidal excitation force into the shaker resulted in non-sinusoidal responses with significant harmonics that got worse as the level increased.
 - The non-sinusoidal behavior was repeatable and therefore could not be corrected by averaging.
 - At some DOF, the noise floor of the laser was reached before the harmonics disappeared.
 - Strangely, points next to each other seemed to have significantly different responses, but they were completely repeatable.



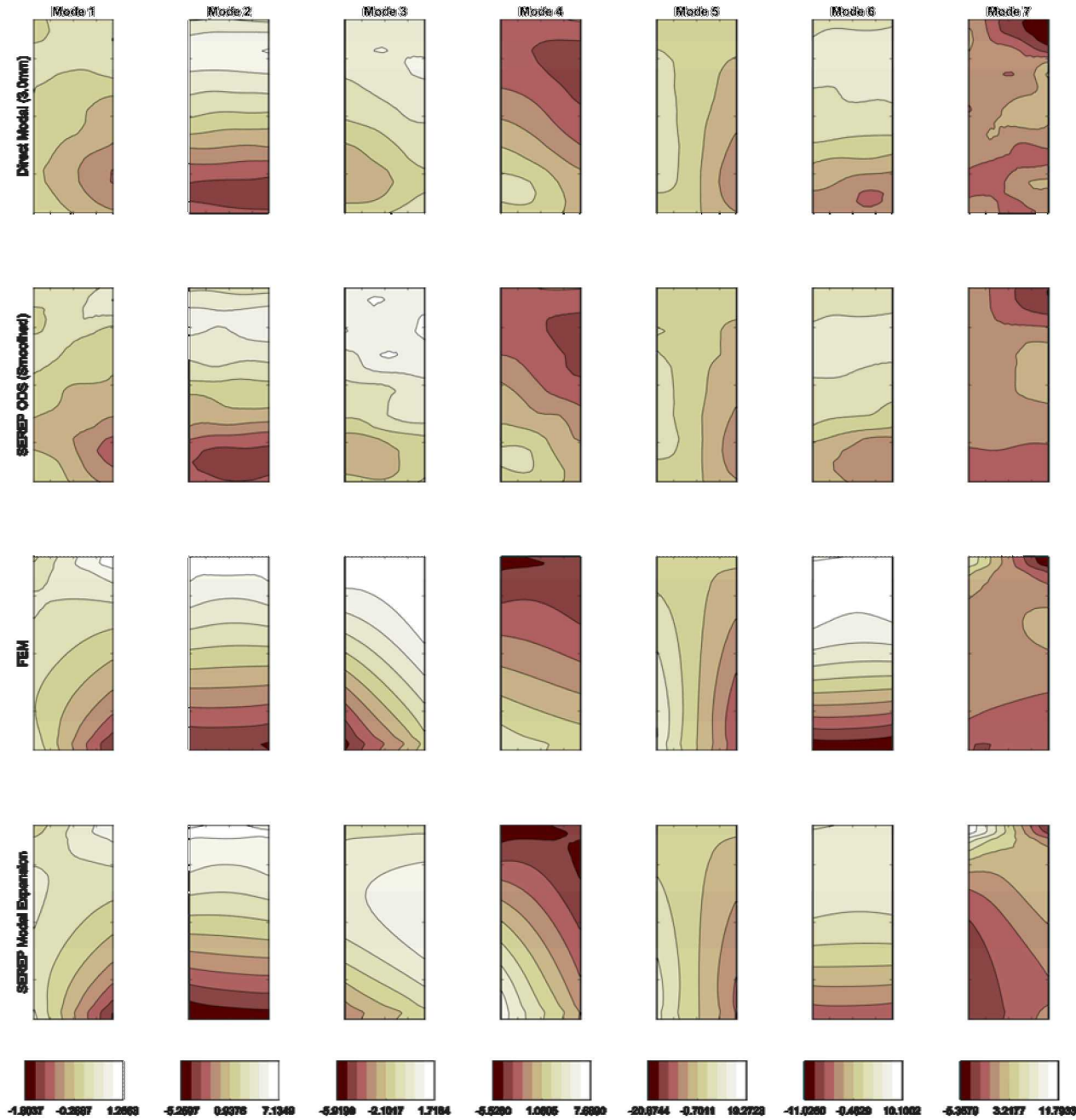


Future Work



- Add 3D DIC strain measurements to this comparison
 - Same test article and configurations
- Use this work to establish a modal-based full-field strain model
 - Analytically apply an environment to modal model and calculate full-field strain response
 - Compare to FEM predictions for same environment
 - Experimentally apply environment to test article
 - Use modal filters to extract modal coefficients, multiply by strain shapes
 - Get strain response for each mode, total response is linear superposition
 - Compare to FEM strain response predictions
- Apply method to other structures!

X-Face, Surface Strain-Y



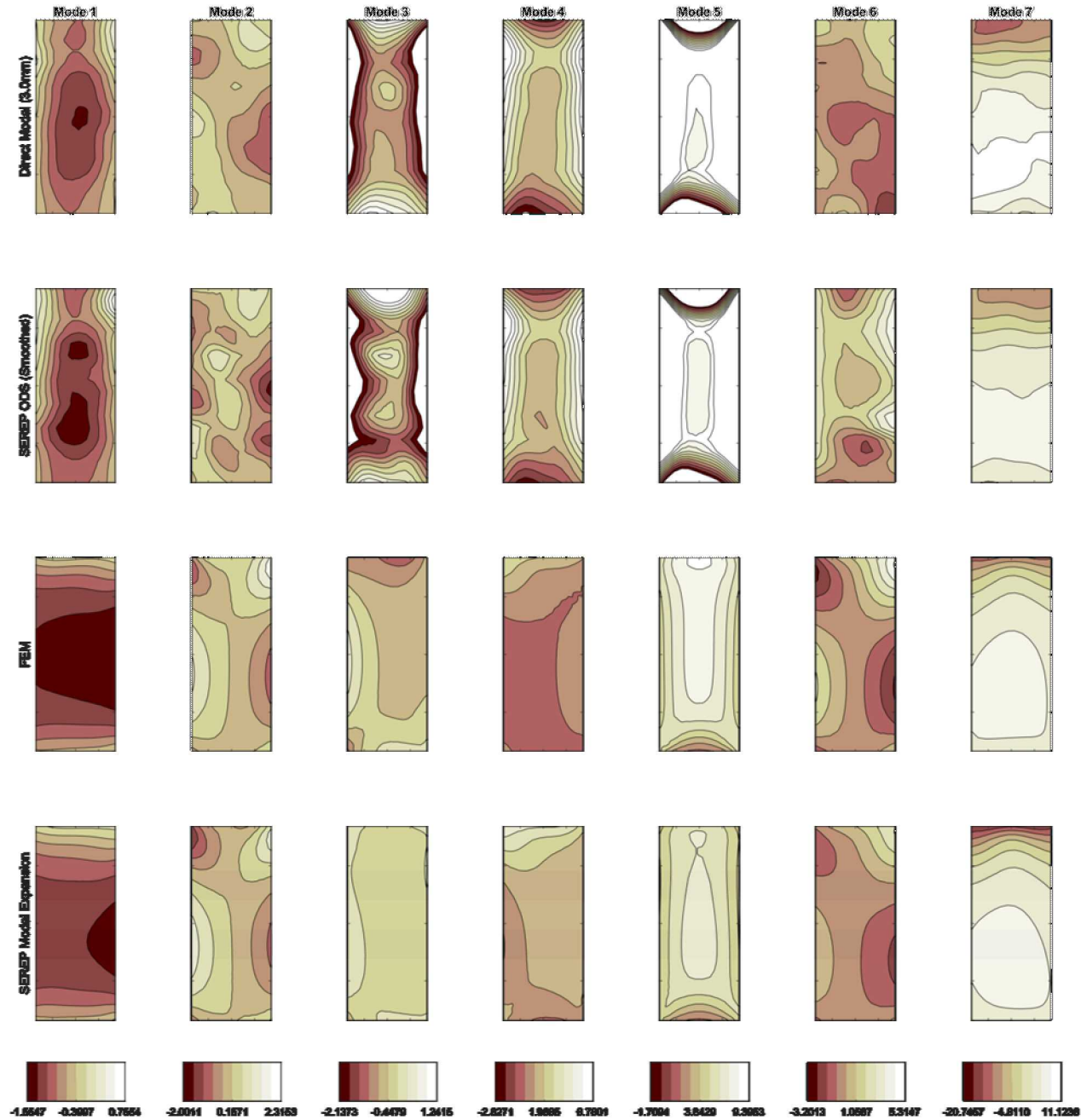
Direct Modal

Transformation ODS

FEM

Transformation Modal

X-Face, Surface Strain-YZ



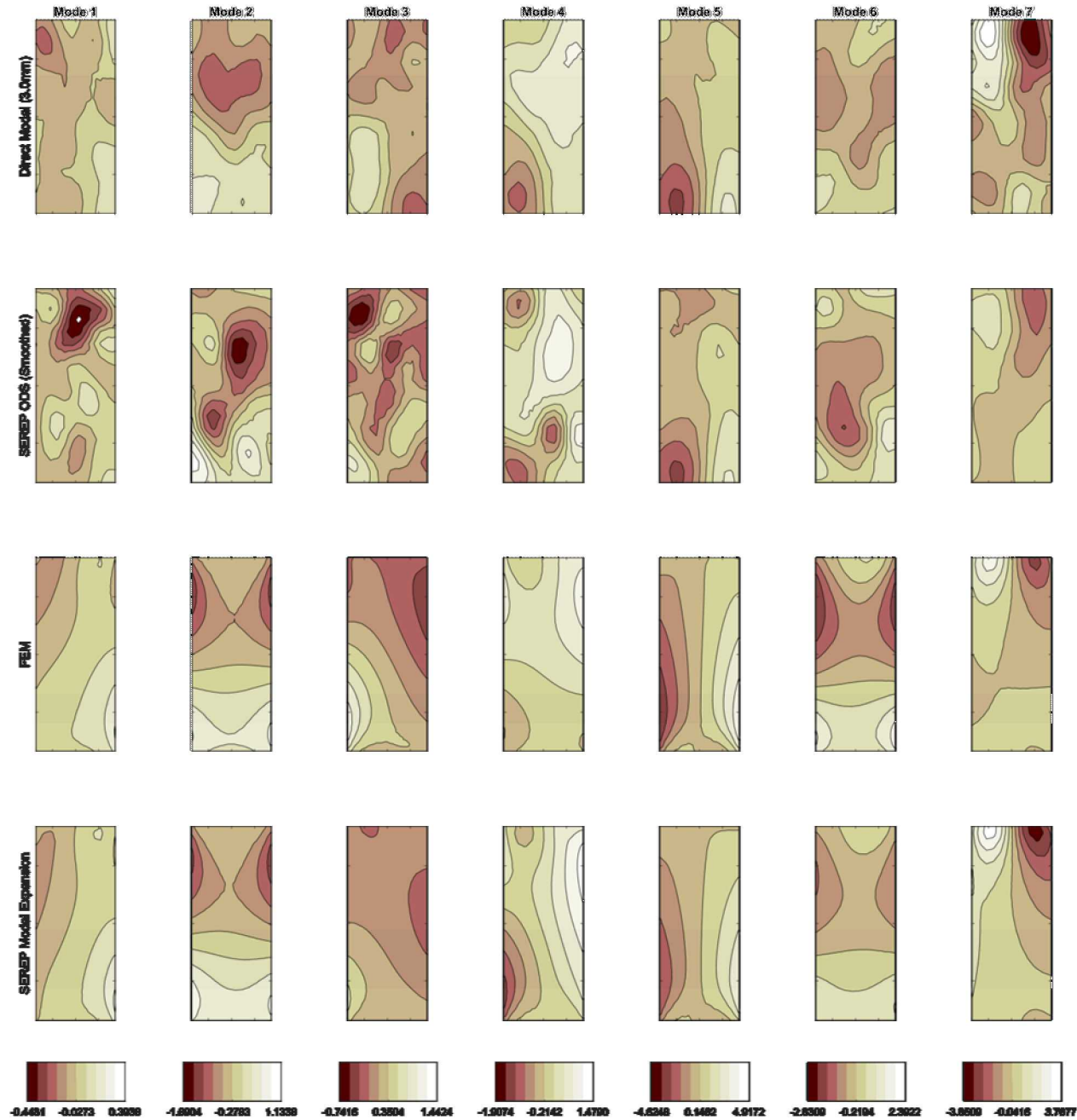
Direct Modal

Transformation ODS

FEM

Transformation Modal

X-Face, Surface Strain-Z



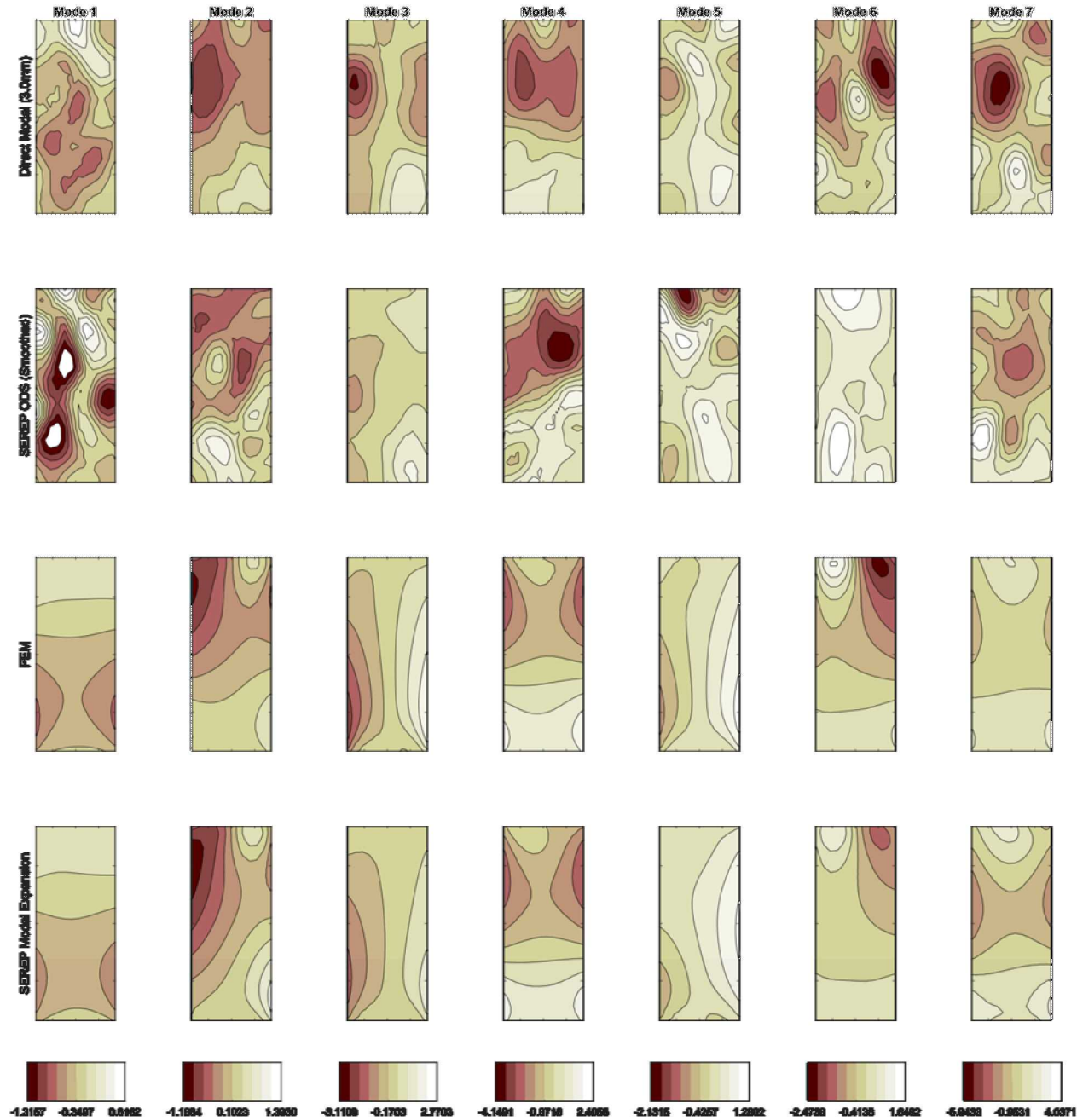
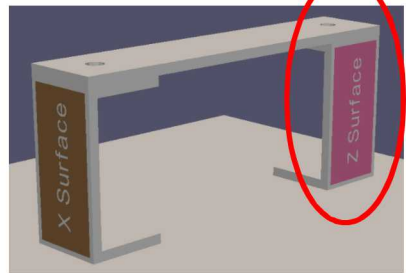
Direct Modal

Transformation ODS

FEM

Transformation Modal

Z-Face, Surface Strain-X



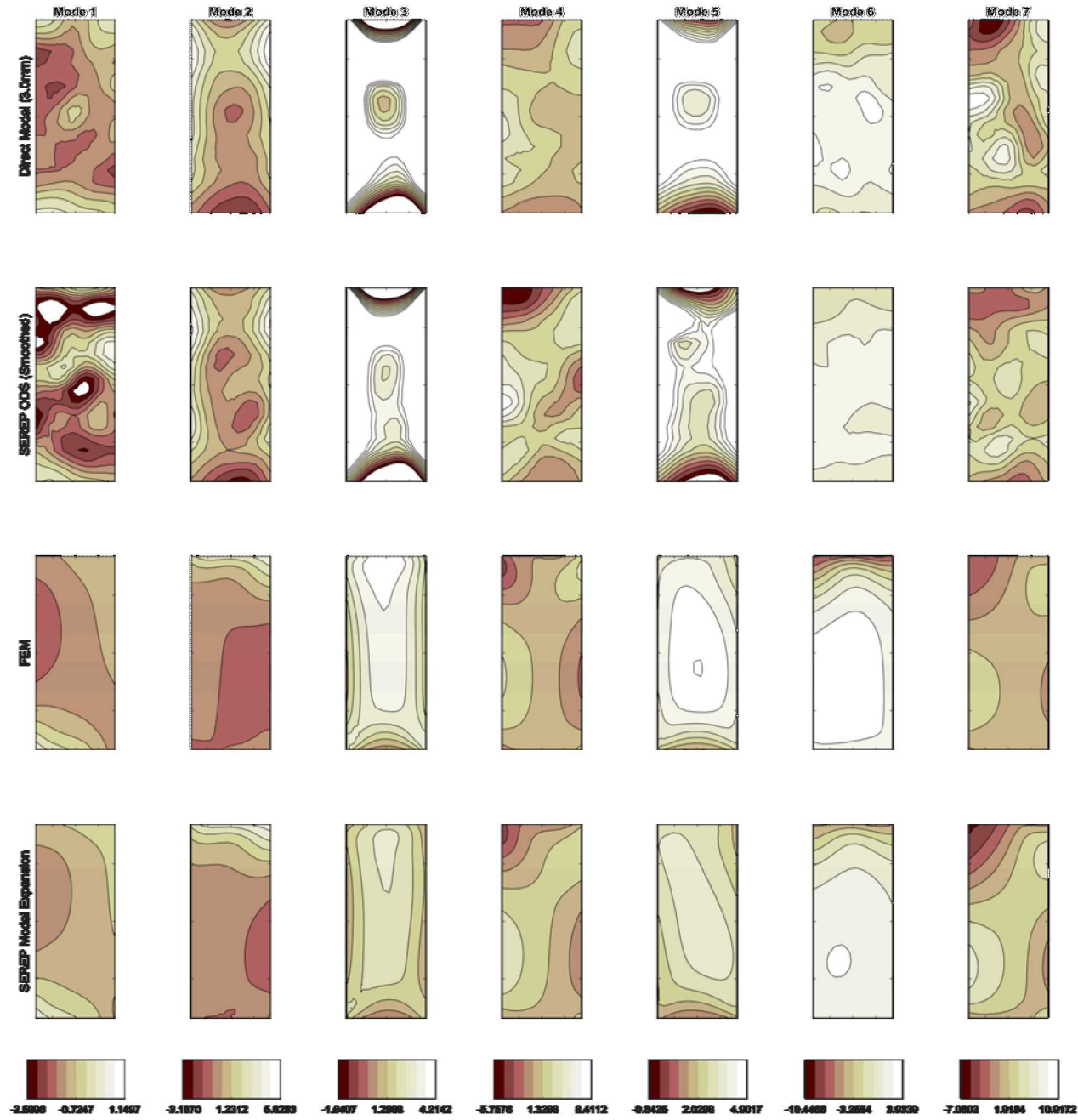
Direct Modal

Transformation ODS

FEM

Transformation Modal

Z-Face, Surface Strain-XY



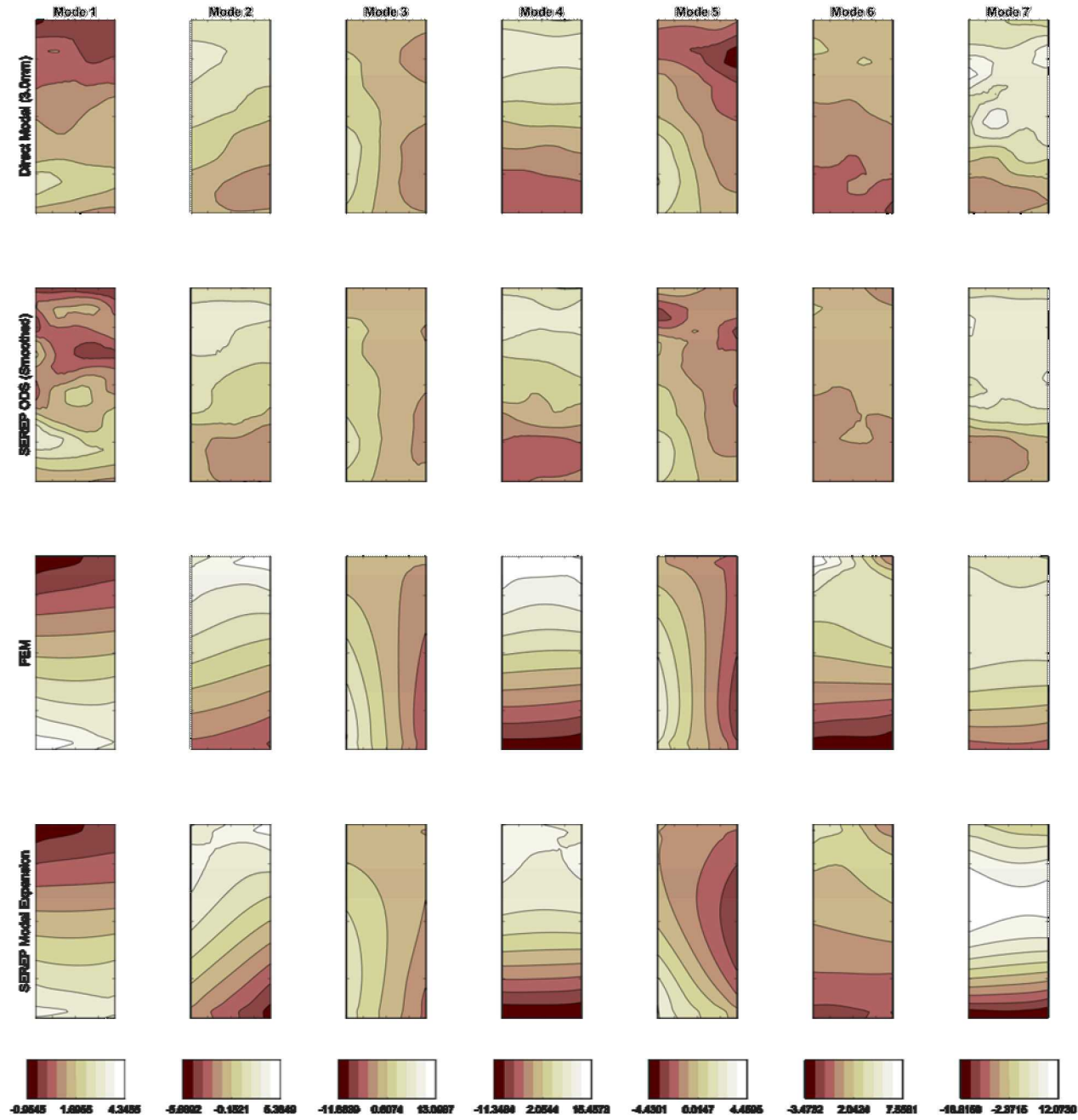
Direct Modal

Transformation ODS

FEM

Transformation Modal

Z-Face, Surface Strain-Y



Direct Modal

Transformation ODS

FEM

Transformation Modal