



*Email: phopkins@virginia.edu

Phonon scattering effects in the thermal conductivity reduction of ion irradiated diamond

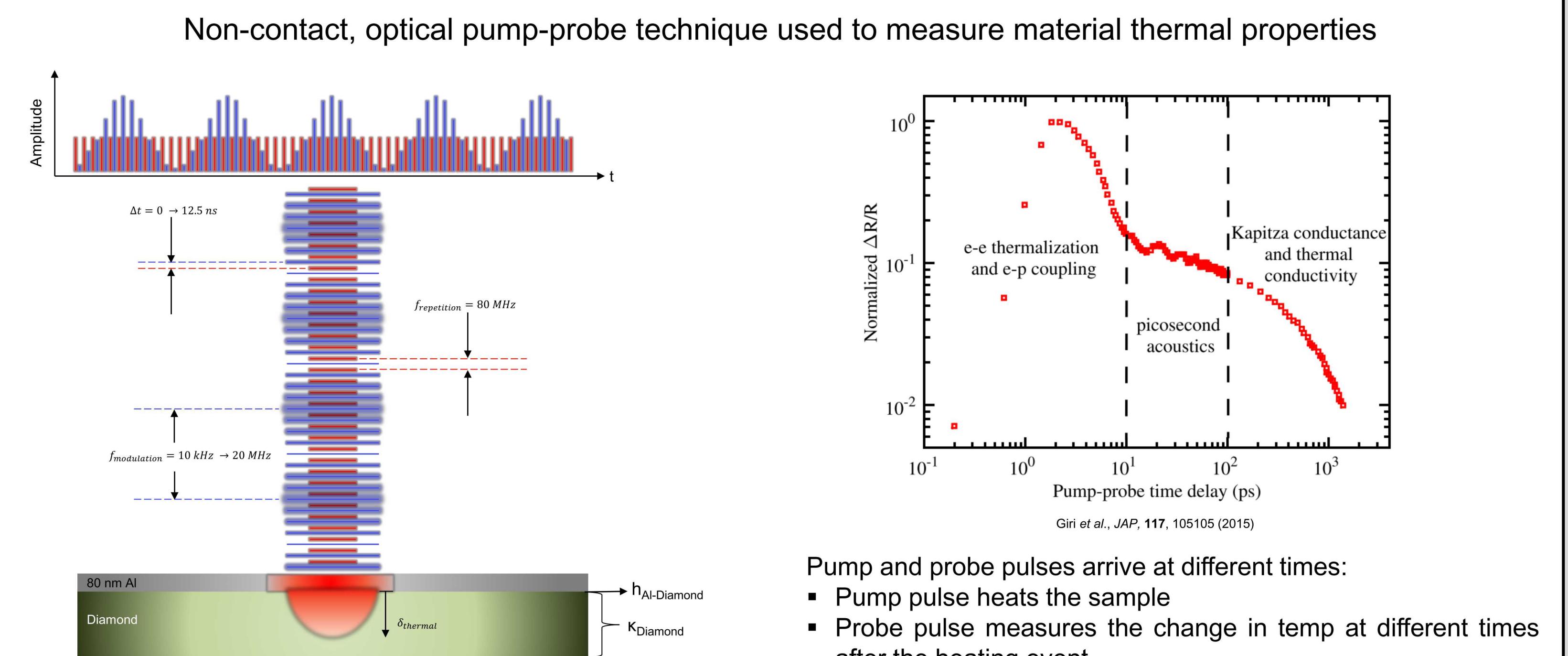
Ethan A. Scott¹, Khalid Hattar², Caitlin Taylor², John T. Gaskins¹, Tingyu Bai³, Steven Yekan Wang³, Claire Gansky³, Mark Goorsky³, Patrick E. Hopkins^{1,4,5,*}

1) Department of Mechanical and Aerospace Engineering, University of Virginia, Charlottesville, VA 22904, USA
 2) Sandia National Laboratories, Albuquerque, New Mexico 87185, USA
 3) Materials Science and Engineering, University of California Los Angeles, California 90095, USA
 4) Department of Materials Science and Engineering, University of Virginia, Charlottesville, Virginia 22904, USA
 5) Department of Physics, University of Virginia, Charlottesville, Virginia 22904, USA

Synopsis

- We implant polycrystalline diamond substrates with ions of C⁺, N⁺, and O⁺. Samples were implanted with a beam energy of 16.5 MeV using a 6 MV Tandem Van de Graaff Pelletron Accelerator with fluences ranging from 4(10¹⁴) to 4(10¹⁶) cm⁻².
- The change in mass amongst implant ions offers an avenue to exploit the effect of perturbing mass differences in the defect-scattering term of popular phonon scattering models.
- Time-domain thermoreflectance is used to measure an increase in thermal boundary conductance as well as orders of magnitude reduction in thermal conductivity
- The damage in the samples is characterized through x-ray diffraction as well as scanning transmission electron spectroscopy, which is contrasted against damage predicted with TRIM simulations
- A Klemens model for phonon defect scattering is applied to the thermal conductivity, providing insight into the magnitude of the scattering coefficient for each ion

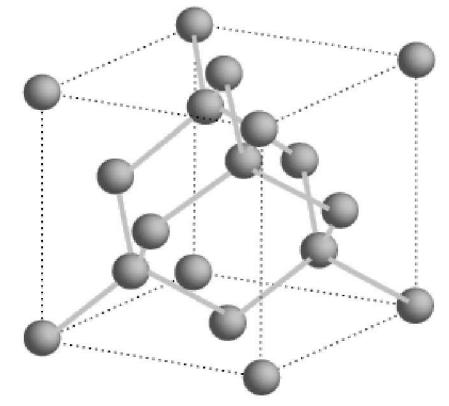
Time-Domain Thermoreflectance (TDTR)



Application of Diamond

Material	Thermal Conductivity κ (W m ⁻¹ K ⁻¹)	Electrical Resistivity ρ (Ω cm)	Elastic Modulus E (GPa)
Diamond	2000	10 ¹³ - 10 ¹⁸	1050 - 1210
Silicon	140	0.1-60*	140 - 180
Al ₂ O ₃	35	>10 ¹⁸	330 - 400
SiC	330 - 400	10 ² - 10 ⁶ *	400

- Precision machining
 - Metal processing
- Optics
 - Superlative transmission UV-RF
 - Elimination of thermal lensing



- Sensors
 - Chemically inert
 - Low leakage current
 - Minimal temperature dependence
- Electronics*
 - Thermal management
 - AlGaN/GaN-on-diamond
 - Radiation detection

Sample Preparation and Characterization



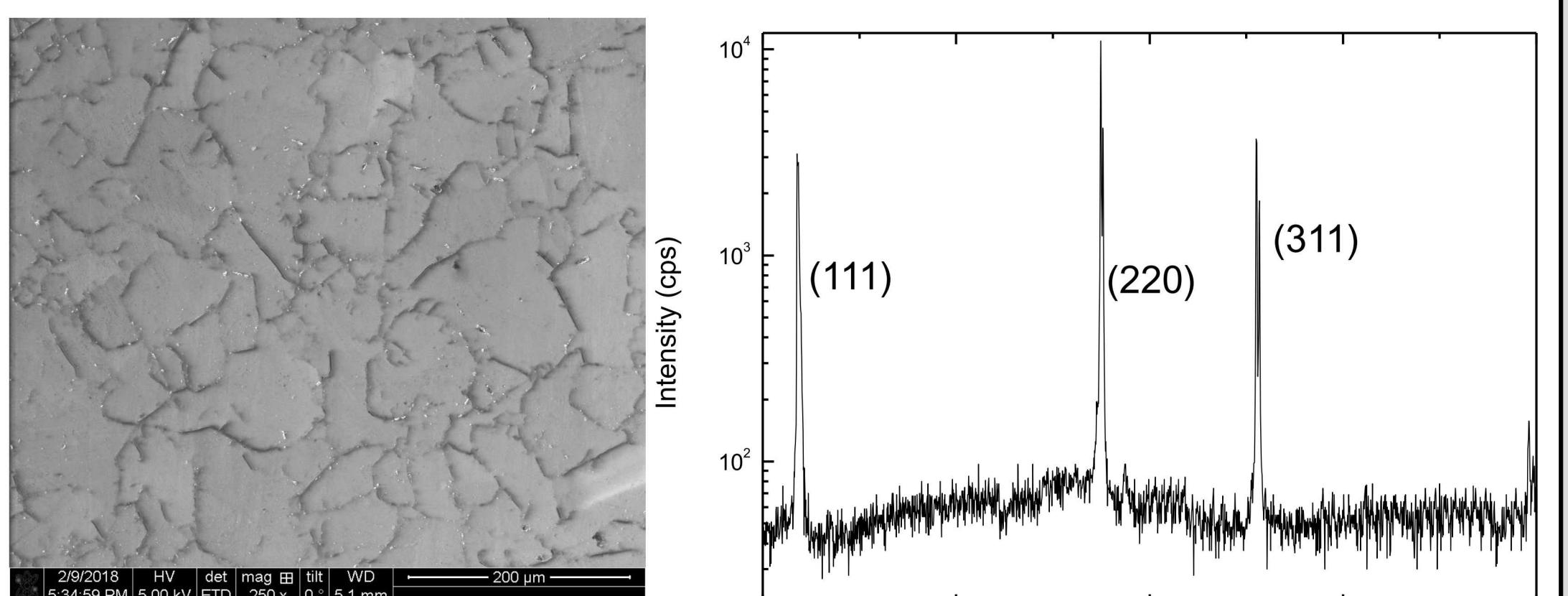
Irradiation Details

Ion C+, N+, O+
 Energy (eV) 16.5(10⁶)
 Dose (cm⁻²) 4(10¹⁴), 4(10¹⁵), 4(10¹⁶)
 Accelerator 6MV Tandem Van de Graaff-Pelletron

Purpose mass impurity scattering

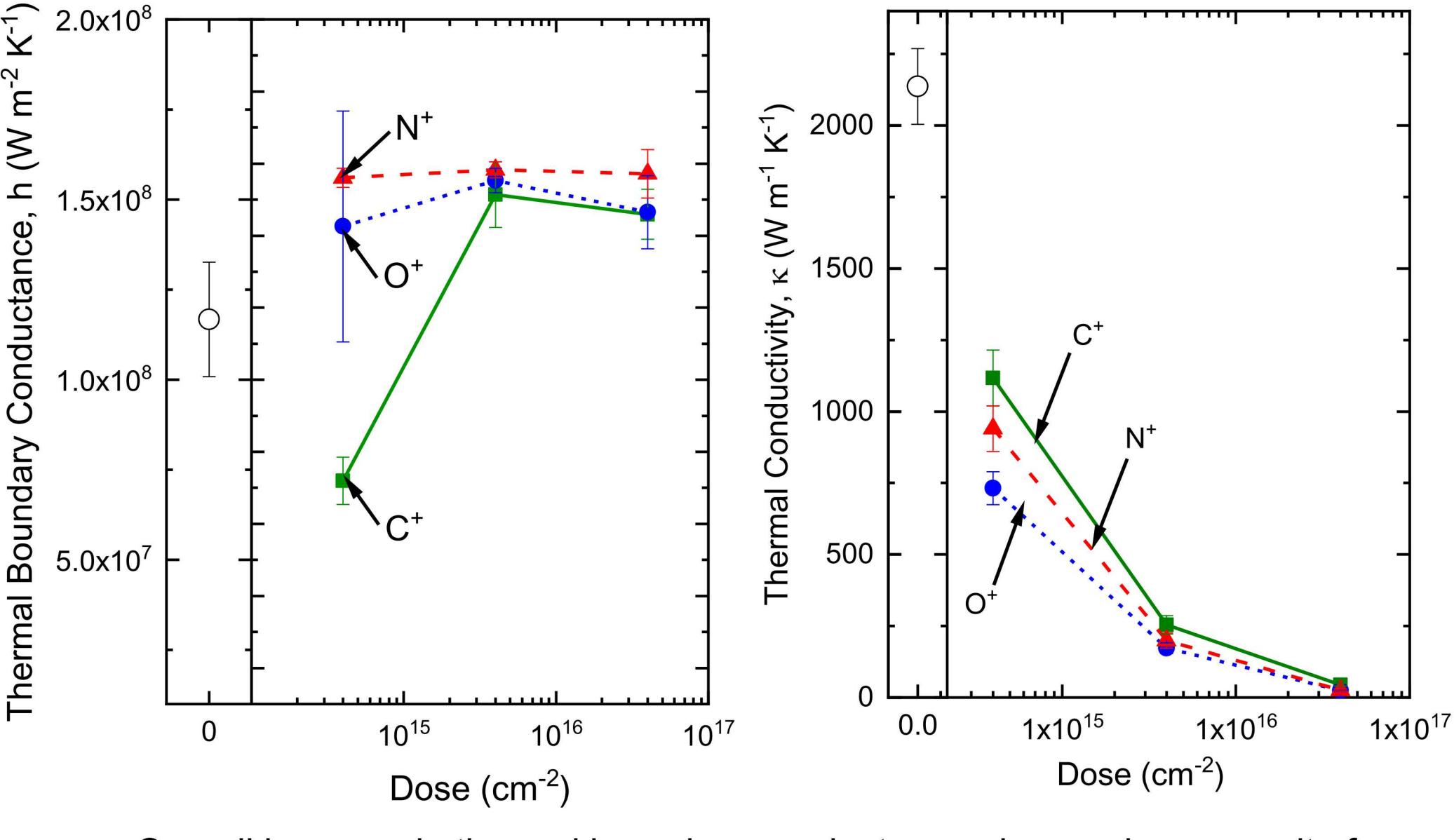
TDTR Preparation

Sonication isopropanol, acetone, methanol
 O₂ plasma (min) 30
 Al deposition 80 nm (e-beam evaporator)



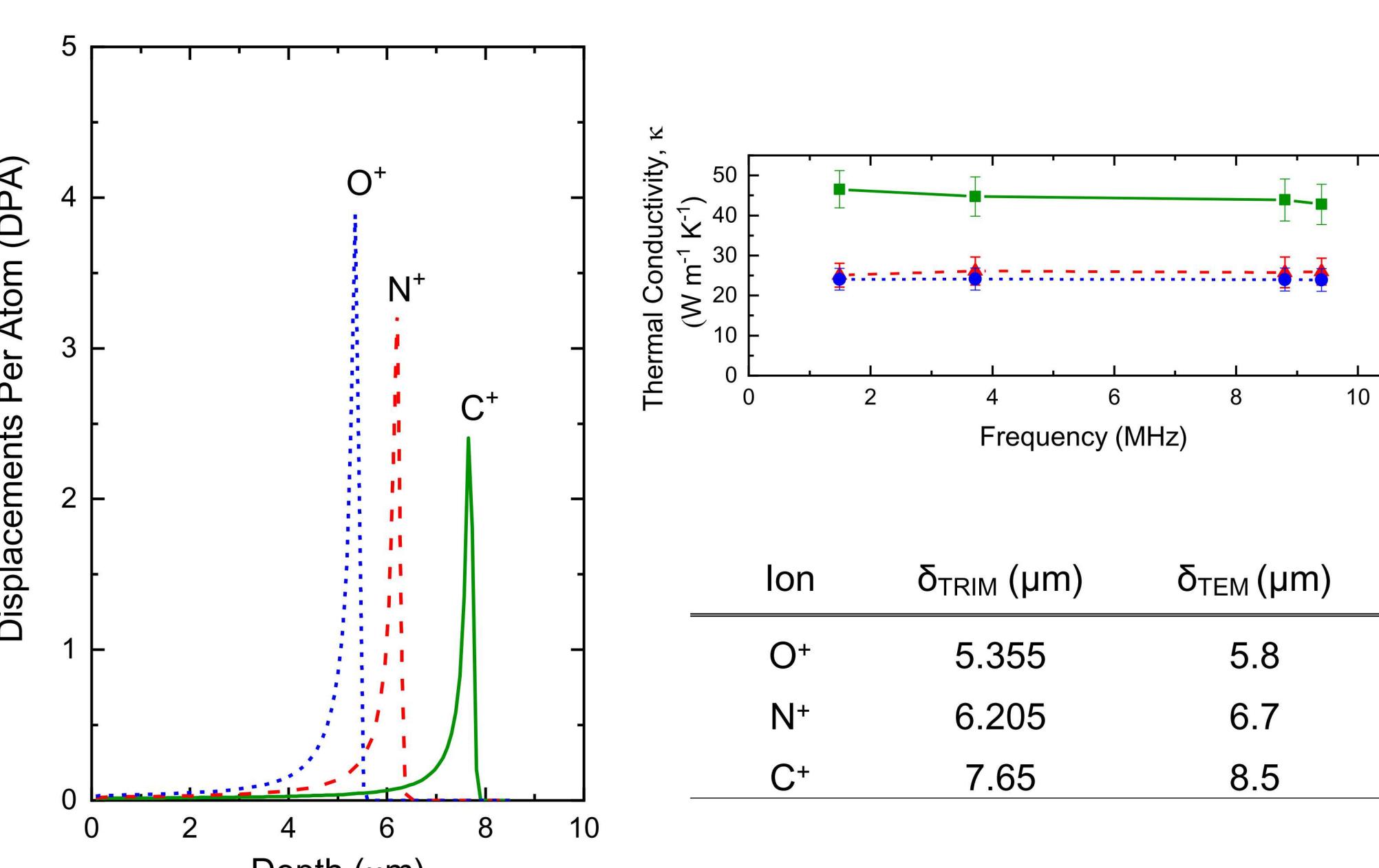
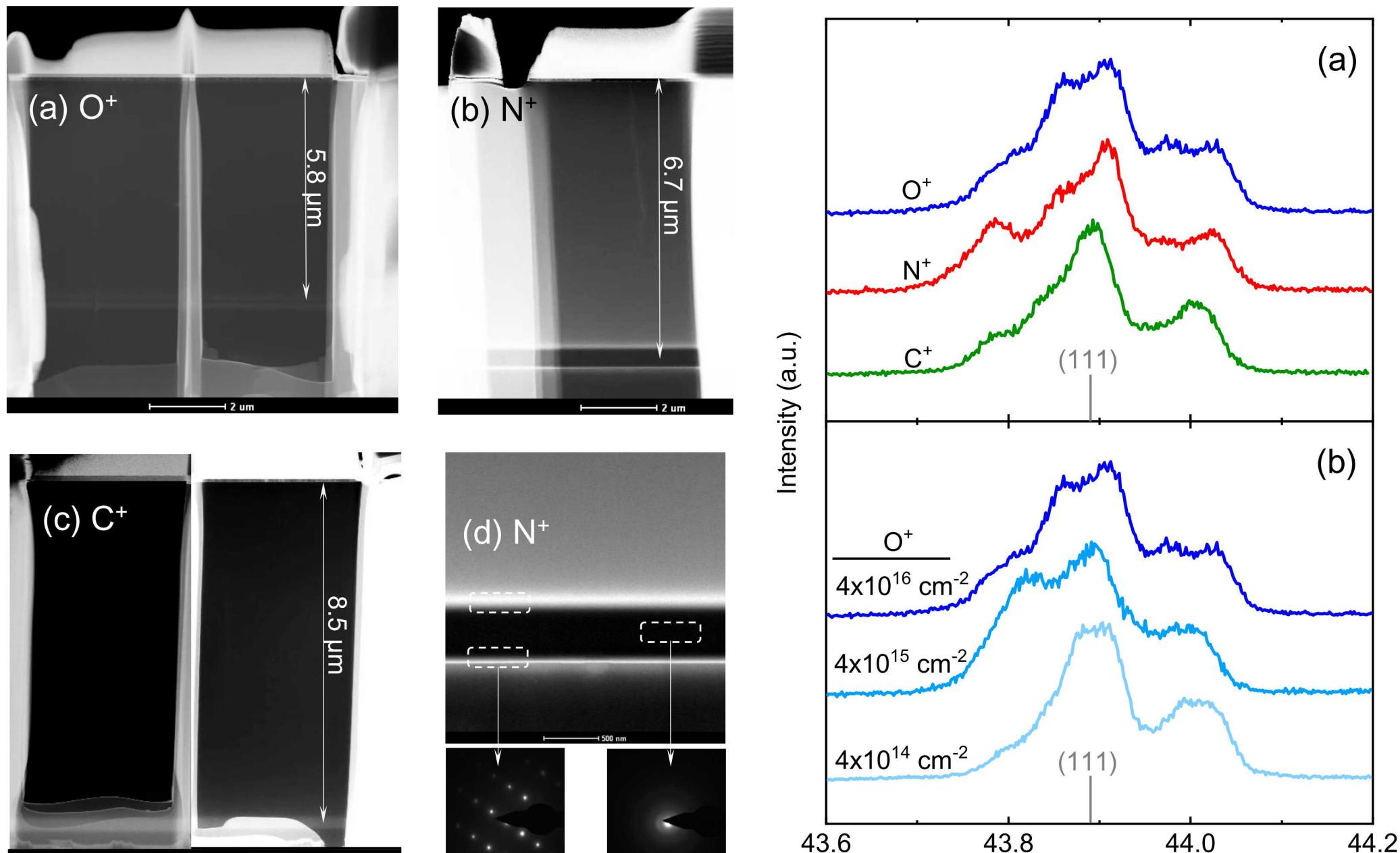
- STEM and XRD confirm polycrystallinity of the samples
- High defect concentration produces a change in color, yielding varying shades of green

Thermal Measurements



- Overall increase in thermal boundary conductance observed as a result of irradiation. Similar results have been demonstrated in single crystal silicon
- Decreases in thermal conductivity span two orders of magnitude >2,000 → ~20 W m⁻¹ K⁻¹

Damage Characterization

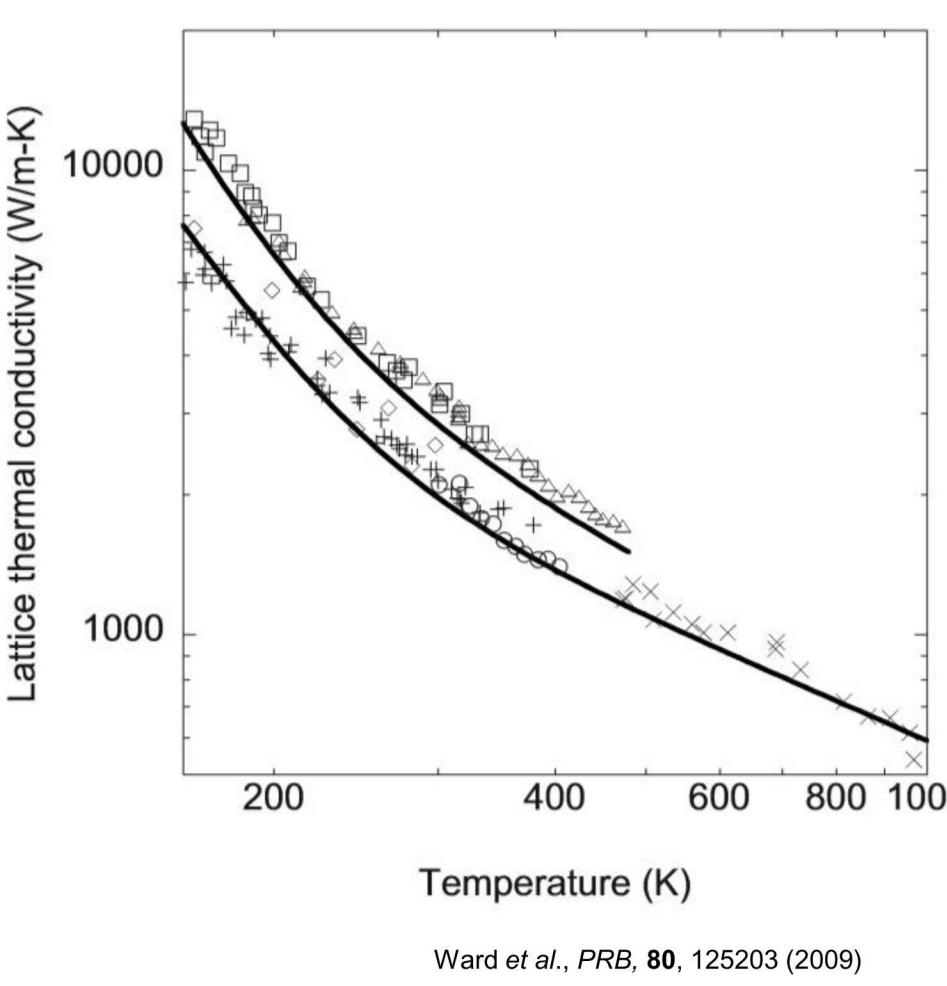


- TRIM software used to predict damage profiles for each ion implanted at an energy of 16.5 MeV
- STEM employed to measure the actual projected range at the highest dose
- Lack of diffraction with SAD confirms amorphosity in the regions of highest damage; diamonds maintain polycrystalline structure outside of these bands
- Broadening of the (111) peak in 20:ω indicates variation in interplanar spacing, suggestive of strain

Thermal Conductivity

- To gain insight into phonon scattering, Thermal conductivity modeled from a semiclassical kinetic theory approach
- Phonon dispersion taken from literature¹

$$\kappa = \frac{1}{3} C_v v l = \frac{1}{3} C_v v^2 \tau = \frac{1}{6\pi^2} \sum_j \int \hbar \omega_j(k) k^2 \frac{\partial f}{\partial T} v_j^2(k) \tau_j(k) dk$$

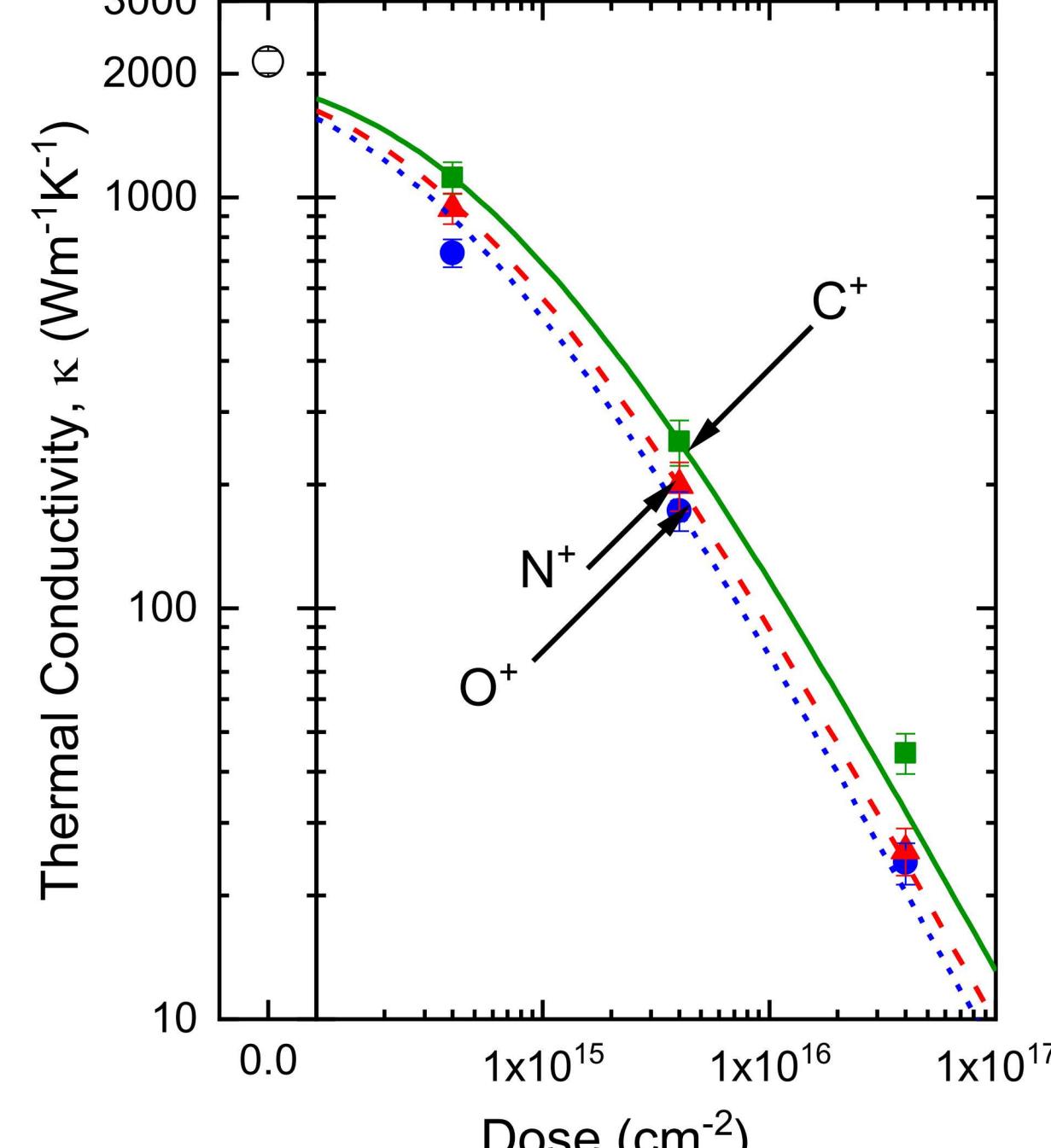


- An additional impurity scattering term is used to model the reduction in thermal conductivity as a function of irradiation dose by fitting for A', the magnitude of the defect scattering term

$$\tau_{Def}^{-1} = \frac{\omega(k)^4 \delta^3 \Gamma_i}{4\pi v_j^3(k)}$$

$$\Gamma_i = x_i \left[\left(\frac{\Delta M_i}{M} \right)^2 + 2 \left(\left(\frac{\Delta G_i}{G} \right) - 2 * 3.2 \gamma \left(\frac{\Delta \delta_i}{\delta} \right) \right)^2 \right] = x_i \left[\left(\frac{\Delta M_i}{M} \right)^2 + \left(\Delta S_{i,G,\delta} \right)^2 \right]$$

$$A'_i = \frac{\delta^3}{4\pi v_j^3(k)} \Gamma_i$$



- Good agreement is found between the Klemens model for phonon defect scattering and experimental data
- The magnitude of the scattering coefficients are compared for all ions, and are found to trend with increasing implant mass

i	Percent difference (A'_i, A'_C)	Percent difference (M_i, M_C)
N ⁺	6.00	15.34
O ⁺	8.47	28.48

Acknowledgements

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