

Phonon scattering effects in the thermal conductivity reduction of ion irradiated diamond

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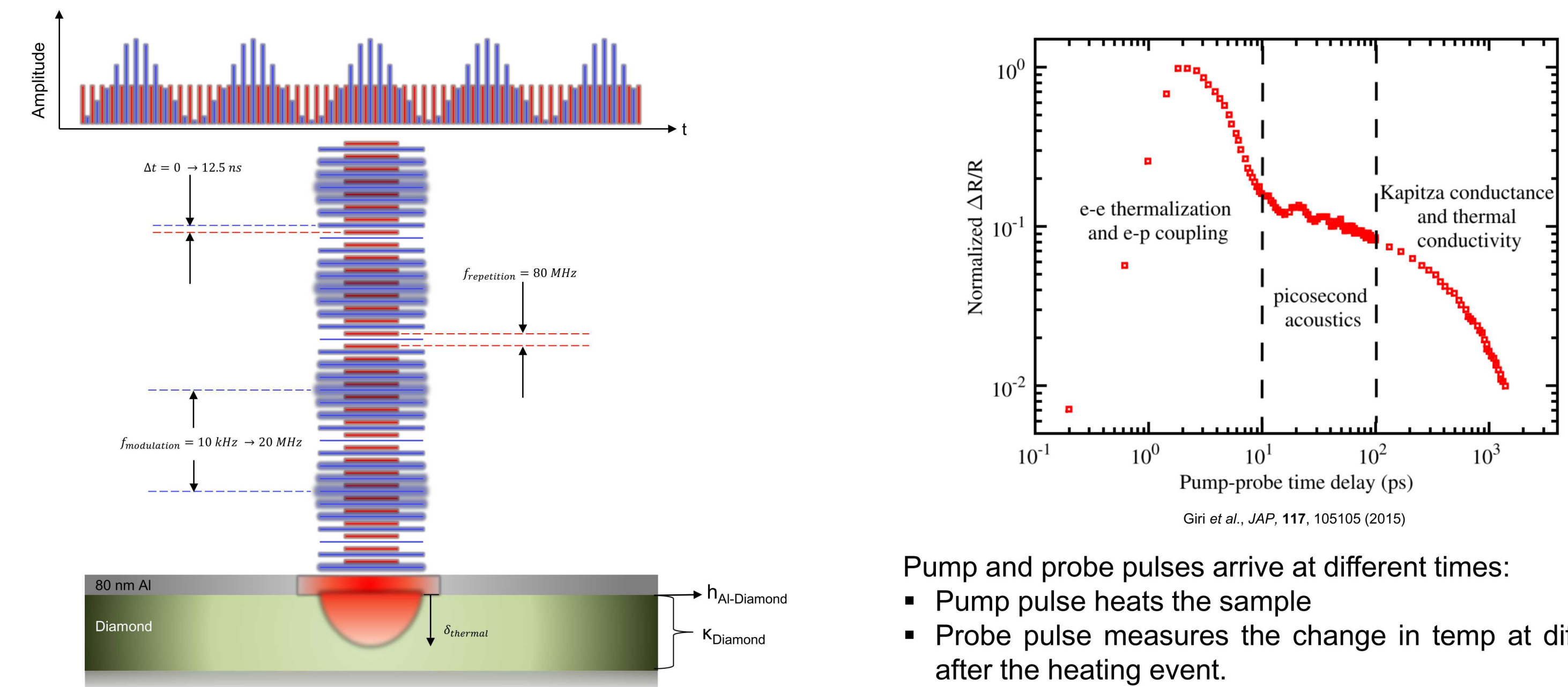
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Synopsis

- We implant polycrystalline diamond substrates with ions of C⁺, N⁺, and O⁺. Samples were implanted with a beam energy of 16.5 MeV using a 6 MV Tandem Van de Graaff Pelletron Accelerator with fluences ranging from 4(10¹⁴) to 4(10¹⁶) cm⁻².
- The change in mass amongst implant ions offers an avenue to exploit the effect of perturbing mass differences in the defect-scattering term of popular phonon scattering models.
- Time-domain thermoreflectance is used to measure an increase in thermal boundary conductance as well as orders of magnitude reduction in thermal conductivity
- The damage in the samples is characterized through x-ray diffraction as well as scanning transmission electron spectroscopy, which is contrasted against damage predicted with TRIM simulations
- A Klemens model for phonon defect scattering is applied to the thermal conductivity, providing insight into the magnitude of the scattering coefficient for each ion

Time-Domain Thermoreflectance (TDTR)

Non-contact, optical pump-probe technique used to measure material thermal properties



Pump and probe pulses arrive at different times:

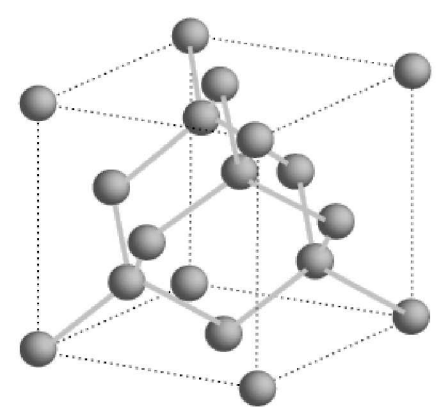
- Pump pulse heats the sample
- Probe pulse measures the change in temp at different times after the heating event.

Application of Diamond

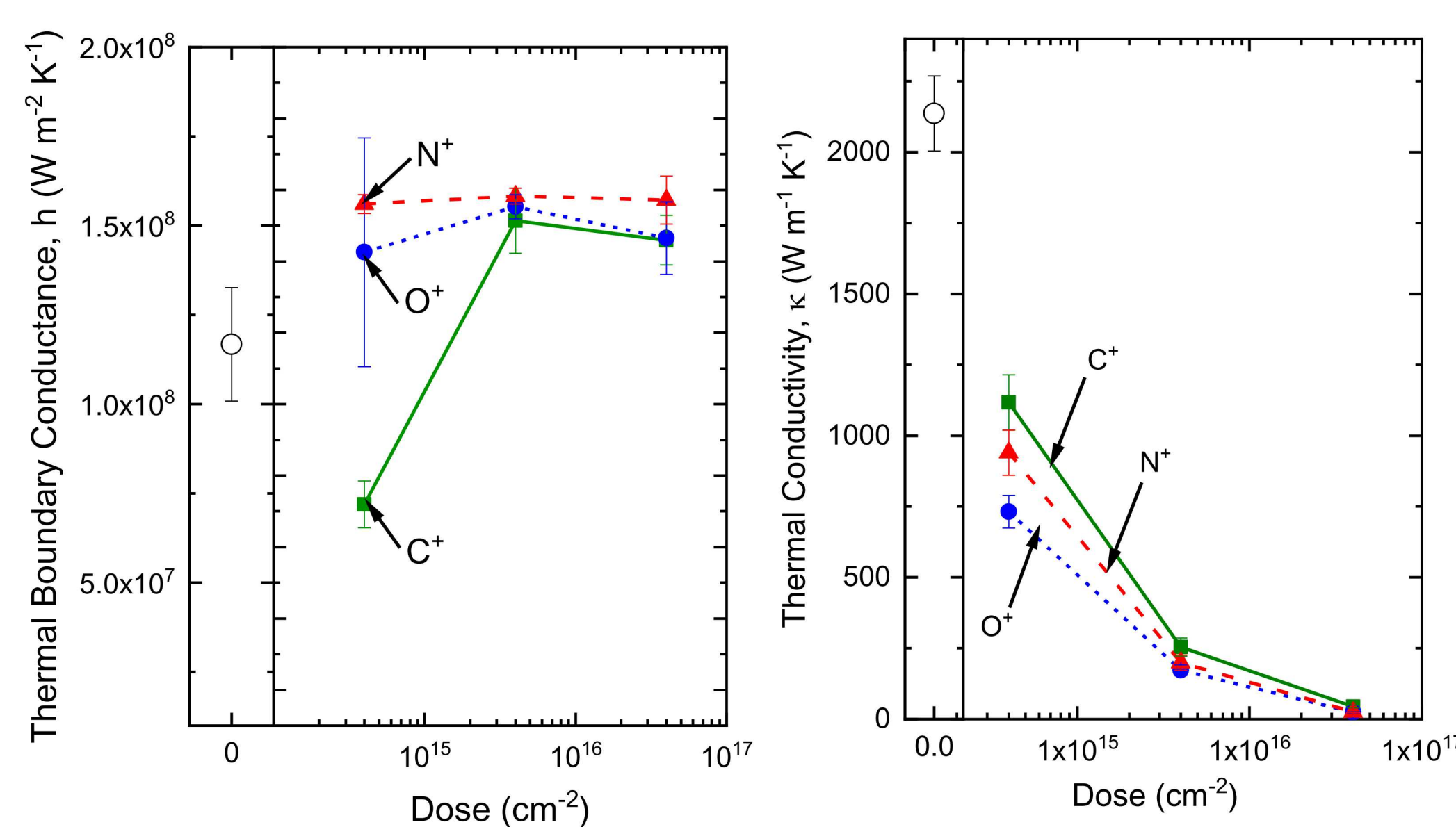
Material	Thermal Conductivity κ (W m ⁻¹ K ⁻¹)	Electrical Resistivity ρ (Ω cm)	Elastic Modulus E (GPa)
Diamond	2000	10 ¹³ - 10 ¹⁸	1050 - 1210
Silicon	140	0.1-60*	140 - 180
Al ₂ O ₃	35	>10 ¹⁸	330 - 400
SiC	330 - 400	10 ² - 10 ⁶ *	400

- Precision machining
 - Metal processing
- Optics
 - Superlative transmission UV-RF
 - Elimination of thermal lensing

- Sensors
 - Chemically inert
 - Low leakage current
 - Minimal temperature dependence
- Electronics*
 - Thermal management
 - AlGaIn/GaN-on-diamond
 - Radiation detection



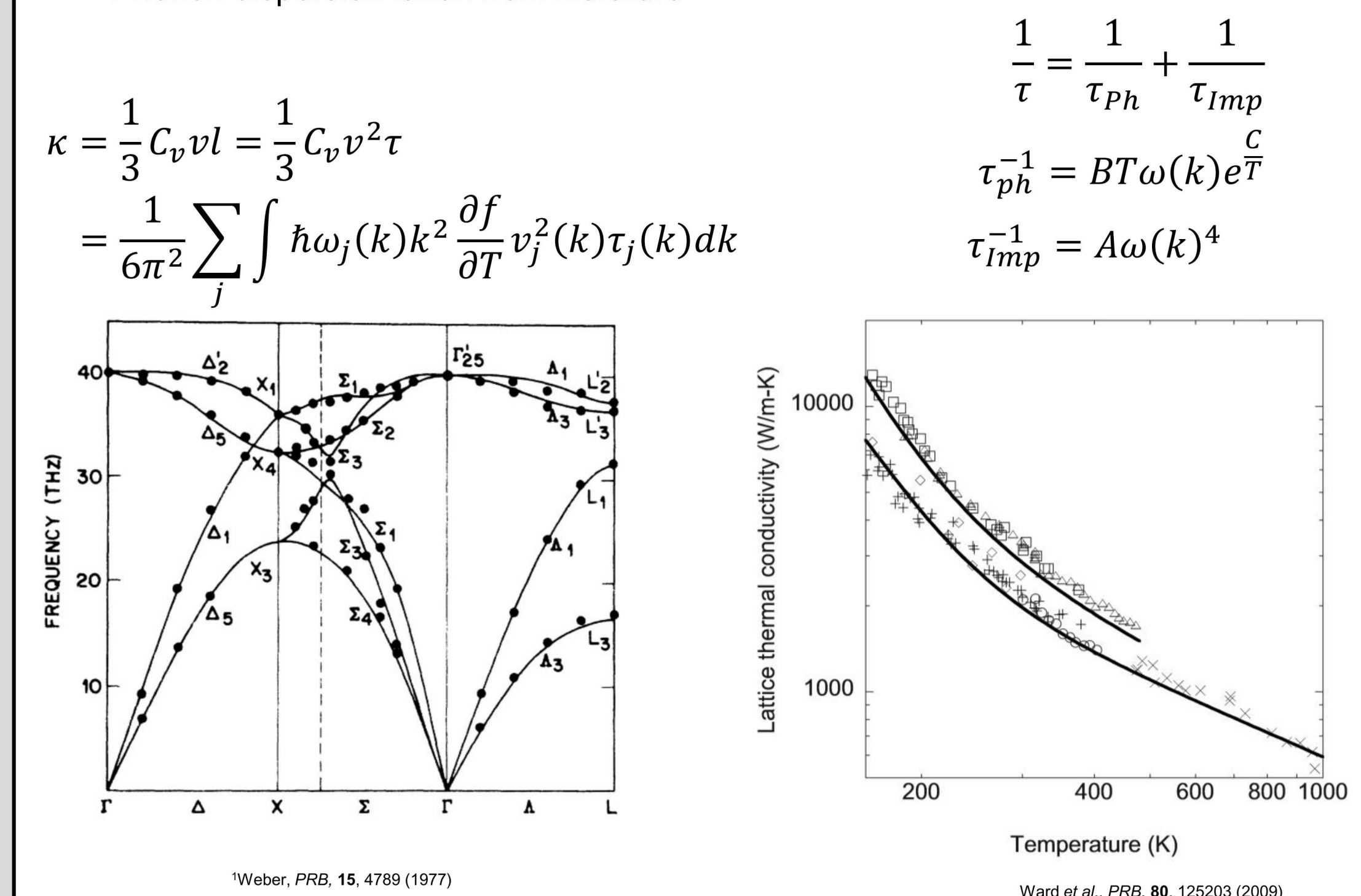
Thermal Measurements



- Overall increase in thermal boundary conductance observed as a result of irradiation. Similar results have been demonstrated in single crystal silicon
- Decreases in thermal conductivity span two orders of magnitude >2,000 → ~20 W m⁻¹ K⁻¹

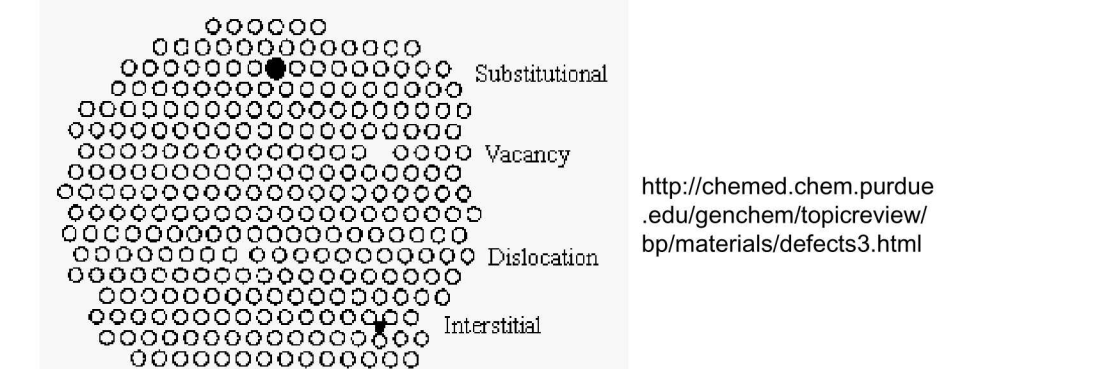
Thermal Conductivity

- To gain insight into phonon scattering, Thermal conductivity modeled from a semiclassical kinetic theory approach
- Phonon dispersion taken from literature¹



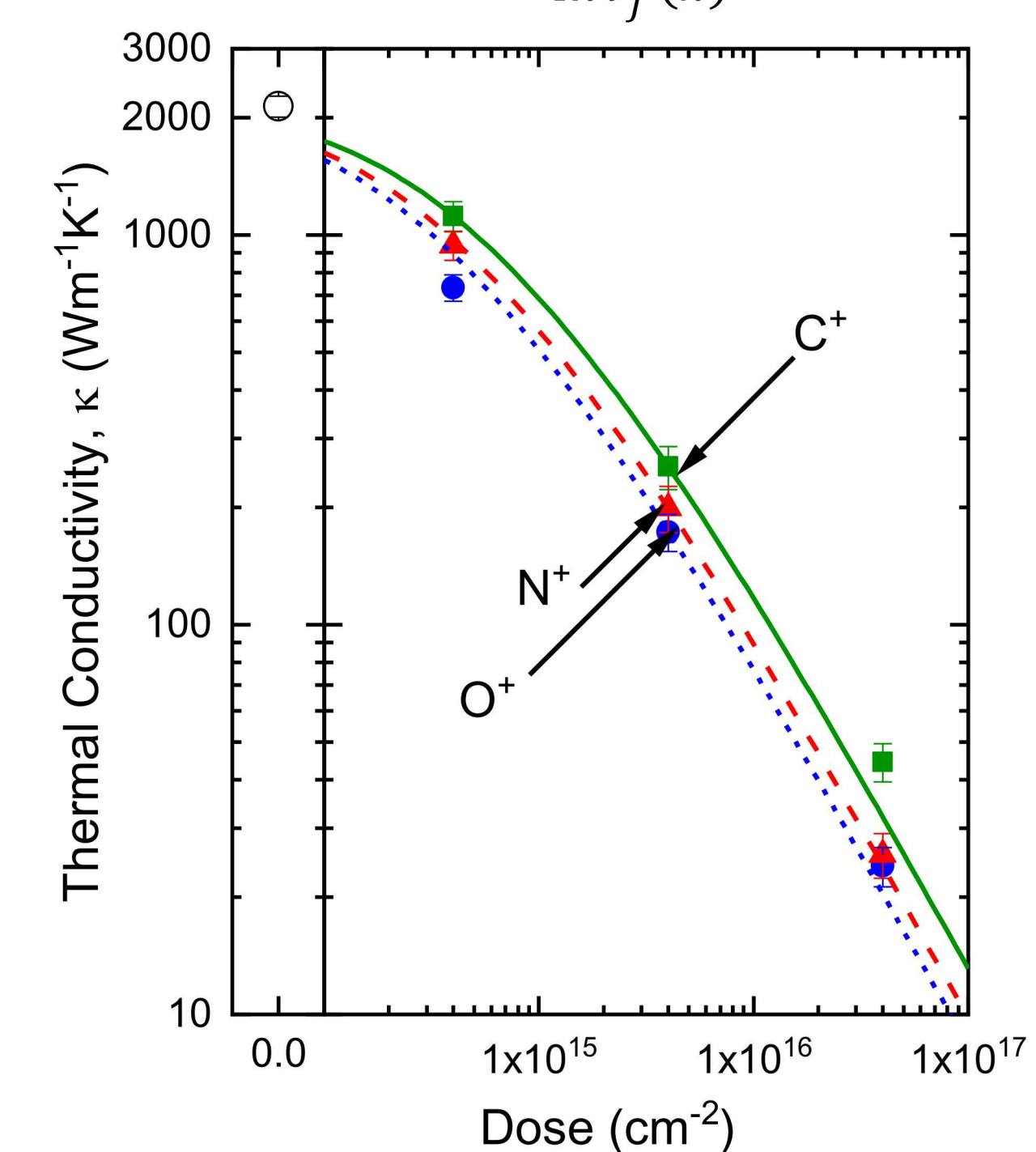
- An additional impurity scattering term is used to model the reduction in thermal conductivity as a function of irradiation dose by fitting for A', the magnitude of the defect scattering term

$$\tau_{Def}^{-1} = \frac{\omega(k)^4 \delta^3 \Gamma_i}{4\pi v_j^3(k)}$$



$$\Gamma_i = x_i \left[\left(\frac{\Delta M_i}{M} \right)^2 + 2 \left(\left(\frac{\Delta G_i}{G} \right) - 2 * 3.2 \gamma \left(\frac{\Delta \delta_i}{\delta} \right) \right)^2 \right] = x_i \left[\left(\frac{\Delta M_i}{M} \right)^2 + \left(\Delta S_{iG,\delta} \right)^2 \right]$$

$$A'_i = \frac{\delta^3}{4\pi v_j^3(k)} \Gamma_i$$



- Good agreement is found between the Klemens model for phonon defect scattering and experimental data
- The magnitude of the scattering coefficients are compared for all ions, and are found to trend with increasing implant mass

i	Percent difference (A', A _C)	Percent difference (M _i , M _C)
N ⁺	6.00	15.34
O ⁺	8.47	28.48

Sample Preparation and Characterization

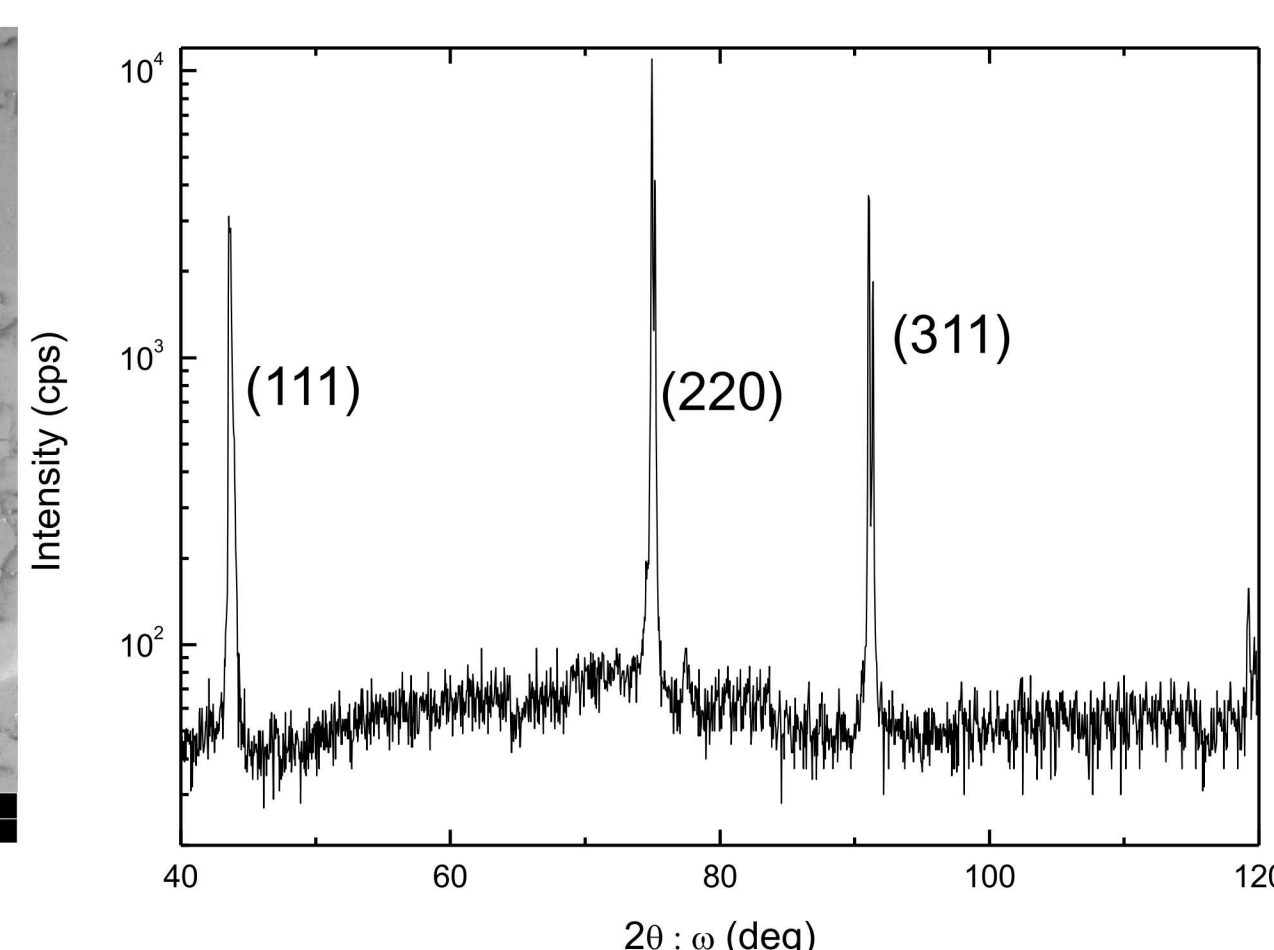
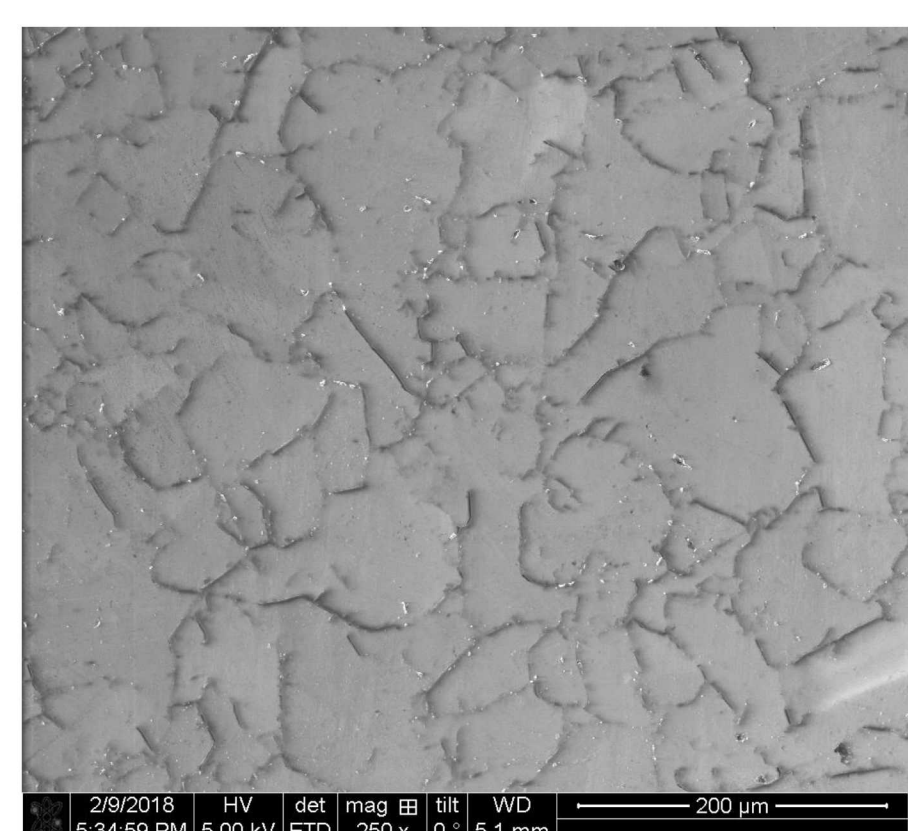


Irradiation Details

Ion	C ⁺ , N ⁺ , O ⁺
Energy (eV)	16.5(10 ⁶)
Dose (cm ⁻²)	4(10 ¹⁴), 4(10 ¹⁵), 4(10 ¹⁶)
Accelerator	6MV Tandem Van de Graaff-Pelletron
Purpose	mass impurity scattering

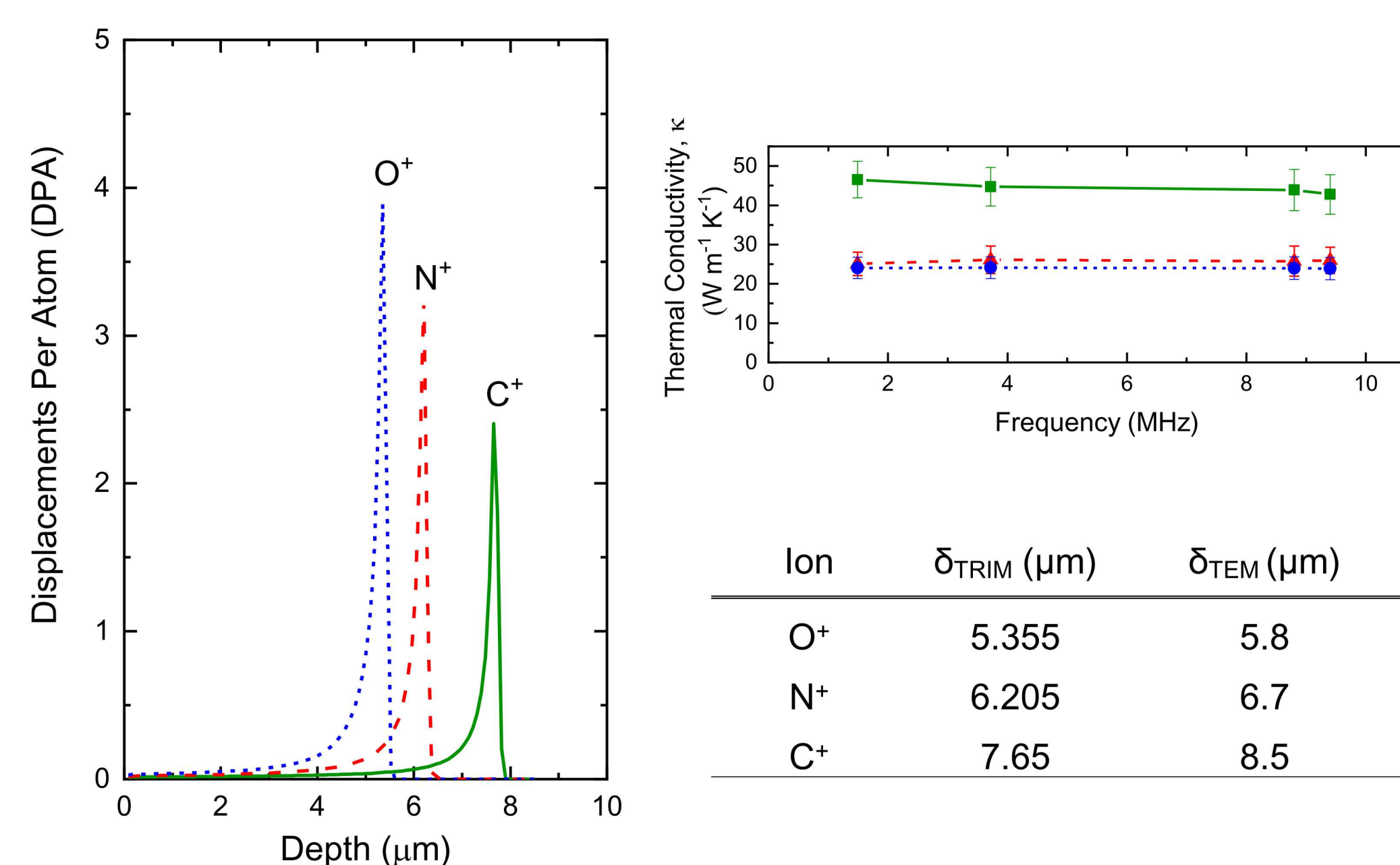
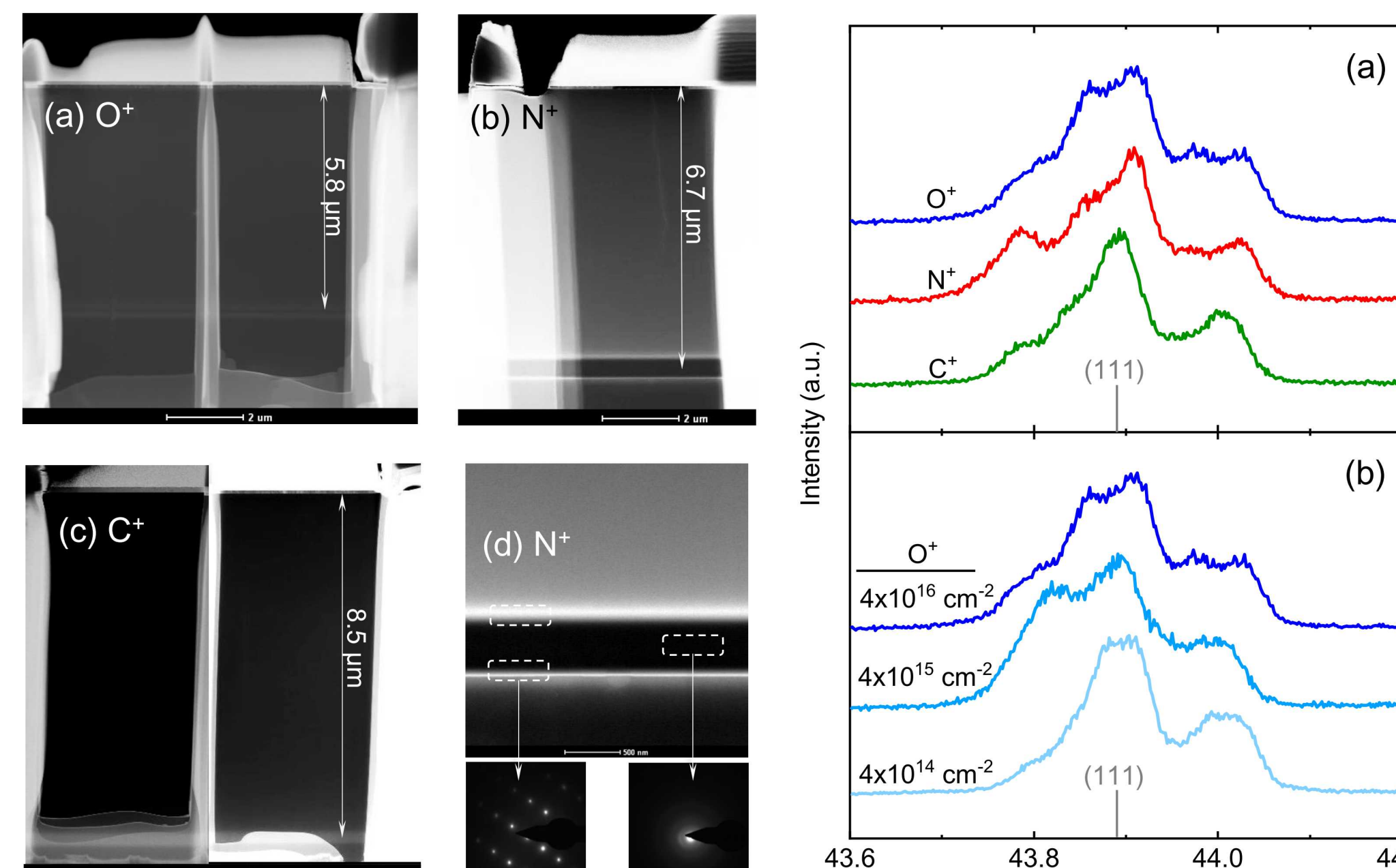
TDTR Preparation

Sonication	isopropanol, acetone, methanol
O ₂ plasma (min)	30
Al deposition	80 nm (e-beam evaporator)



- STEM and XRD confirm polycrystallinity of the samples
- High defect concentration produces a change in color, yielding varying shades of green

Damage Characterization



Ion	δ _{TRIM} (μm)	δ _{TEM} (μm)
O ⁺	5.355	5.8
N ⁺	6.205	6.7
C ⁺	7.65	8.5

- TRIM software used to predict damage profiles for each ion implanted at an energy of 16.5 MeV
- STEM employed to measure the actual projected range at the highest dose
- Lack of diffraction with SAD confirms amorphicity in the regions of highest damage; diamonds maintain polycrystalline structure outside of these bands
- Broadening of the (111) peak in 2θ:ω indicates variation in interplanar spacing, suggestive of strain

Acknowledgements

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