

**Am(III)/Nd(III) Interactions with Borate:  
Experimental Investigations of Nd(OH)<sub>3</sub>(micro cr)  
Solubility in Mixtures of NaCl and MgCl<sub>2</sub> in  
Equilibrium with Borax (Invited)**

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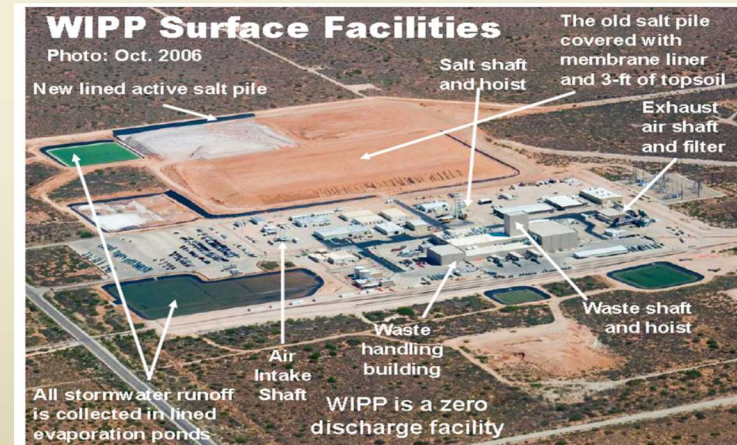


# OUTLINE OF PRESENTATION

- Introduction
- Objective of This Work
- Experimental Method
- WIPP Borate Model
- Experimental Results
- Summary

# INTRODUCTION

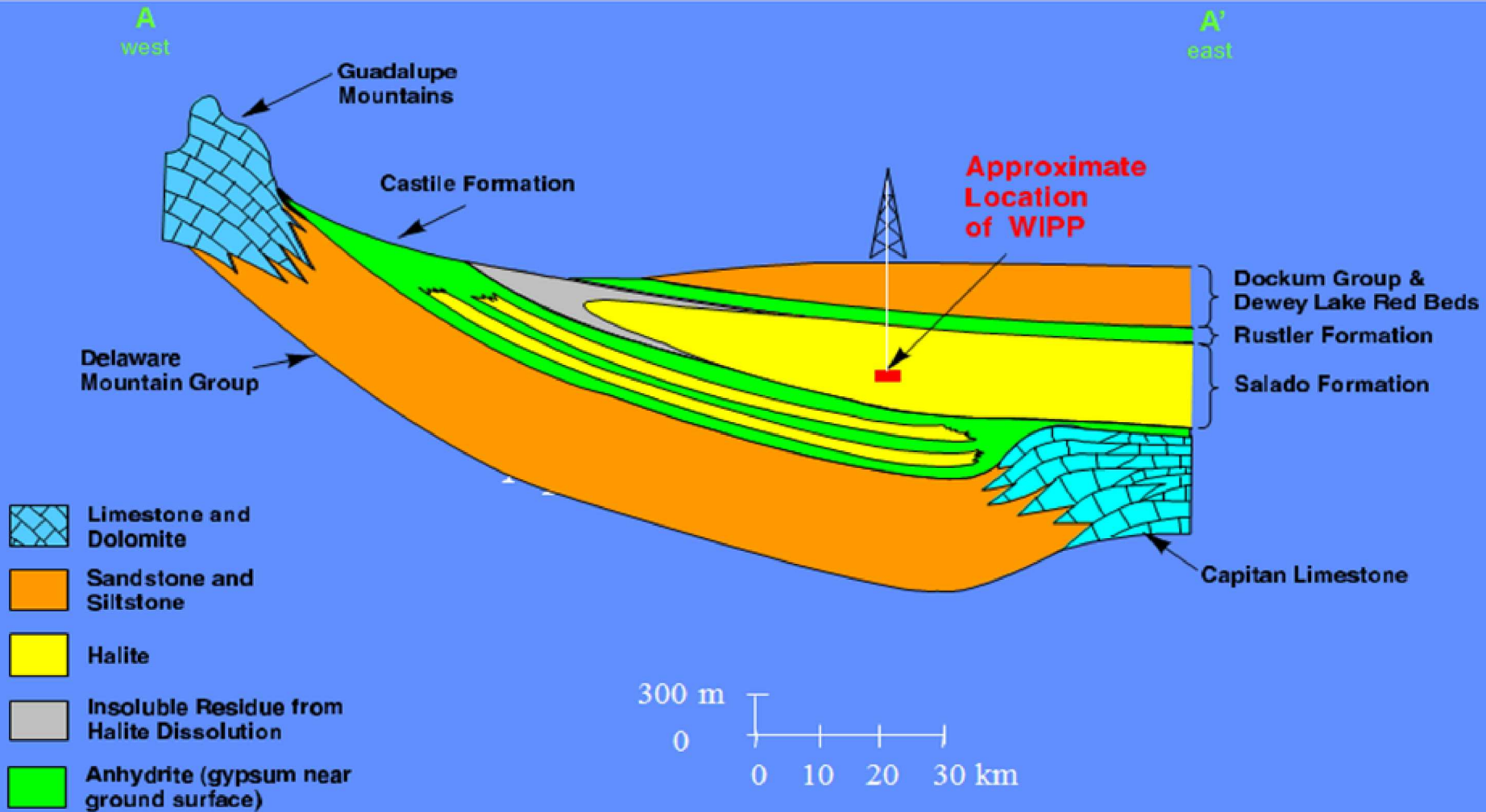
- The accurate knowledge of actinide solubilities that could be dissolved in natural brines is important to safe disposal of nuclear waste.
- Recent experimental work indicates that borate could form a relatively strong complex with Nd(III) ( $\text{NdHB}_4\text{O}_7^{2+}$ ,  $\log \beta_1 = 4.99 \pm 0.30$ ) at 25°C [1]. Nd(III) is used as an analog to Am(III) on the WIPP.
- Therefore, the assessment of contributions of borate complexation to solubility of Am(III) is needed.
- Borate is a species with significantly high concentrations in natural brines:
  - The borate concentrations in the Waste Isolation Pilot Plant (WIPP) brines
    - Generic Weep Brine (GWB):  $0.180 \text{ mol} \cdot \text{kg}^{-1}$  and
    - U.S. Energy Research and Development Administration Well 6 (ERDA-6):  $0.0692 \text{ mol} \cdot \text{kg}^{-1}$  [2]



[1] Borkowski, M., Richmann, M., Reed, D.T., and Xiong, Y.-L., 2010. Complexation of Nd(III) with tetraborate ion and its effect on actinide(III) solubility in WIPP brine. *Radiochimica Acta* 98, 577-582.

[2] Xiong, Y.-L., Lord, A.C., 2008. Experimental investigations of the reaction path in the  $\text{MgO}-\text{CO}_2-\text{H}_2\text{O}$  system in solutions with various ionic strengths, and their applications to nuclear waste isolation, *Applied Geochemistry*, Vol.23, p. 1634.

# WASTE ISOLATION PILOT PLANT (WIPP)



TRI-6342-1076-1

# OBJECTIVE OF THIS STUDY

- To measure solubility of  $\text{Nd}(\text{OH})_3$  (micro cr) in mixtures of  $\text{NaCl} + \text{MgCl}_2$  saturated with borax ( $\text{Na}_2\text{B}_4\text{O}_7 \cdot 10\text{H}_2\text{O}$ ) at  $25^\circ\text{C}$  in long-term experiments
- The reason for performing experiments at high borate concentrations saturated with borax:
  - It has been observed that tincalconite ( $\text{Na}_2\text{B}_4\text{O}_7 \cdot 5\text{H}_2\text{O}$ ) can form when borosilicate glasses as waste form for high level nuclear waste (HLW) are corroded under the repository conditions [3].
  - Borax has the same solubility as tincalconite in terms of borate.
  - A previous study [4] was conducted at much lower borate concentrations; therefore the effect of borate on solubility of  $\text{Nd}(\text{OH})_3$  (micro cr) has not been fully assessed.

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[3] Zhang, Z., Gan, X., Wang, L. and Xing, H., 2012. Alteration Development of the Simulated HLW Glass at High Temperature in Beishan Underground Water. *International Journal of Corrosion*, 2012.

[4] K. Hinz, M. Altmaier, X. Gaona, T. Rabung, D. Schild, M. Richmann, D.T. Reed, E.V. Alekseev, and H. Geckeis, H., *New journal of chemistry* 39, 849 (2015).

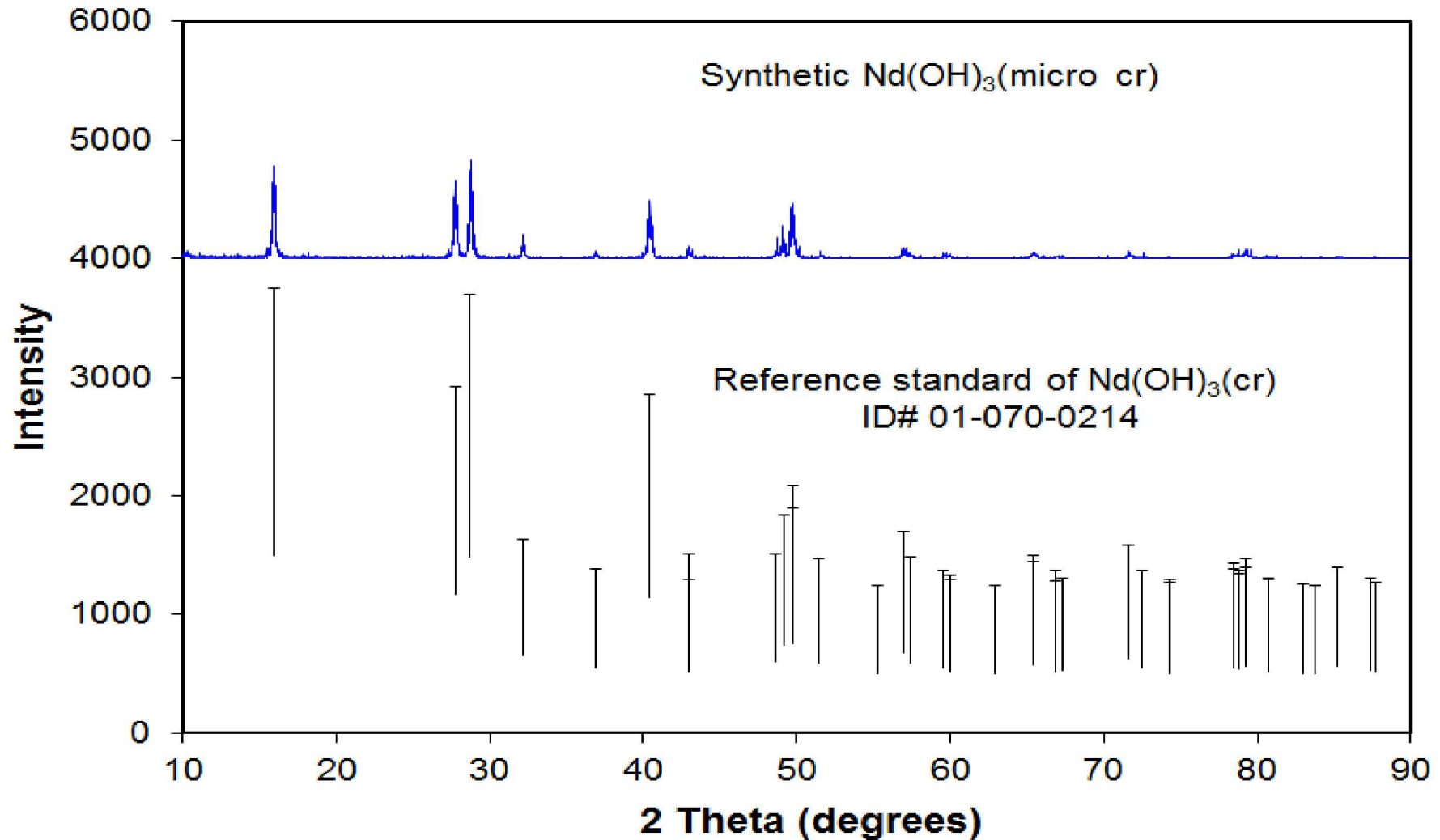
# EXPERIMENTAL METHOD

- Experimental Apparatus: All experiments are conducted in a glovebox under  $N_2 + H_2$  atmosphere in which oxygen and  $CO_2$  are excluded.
- Experimental conditions:  $T = 25^\circ C$
- Starting material: Synthetic  $Nd(OH)_3$ (micro cr)
- Hydrogen ion concentrations ( $pH_m$ , molal scale) of the experimental systems are controlled/buffered by solubility of  $Nd(OH)_3$ (micro cr).
- $pH_m$  are determined by applying correction factors to pH readings obtained using a pH meter.
- Nd(III) concentrations are analyzed using ICP-MS.
- Na and boron concentrations are analyzed using ICP-AES.
- Chloride concentrations are analyzed using IC.
- Approaching equilibrium from undersaturation
- Supporting solutions:
  - Mixtures of NaCl and  $MgCl_2$  with ionic strengths up to  $6.75 \text{ mol} \cdot \text{kg}^{-1}$

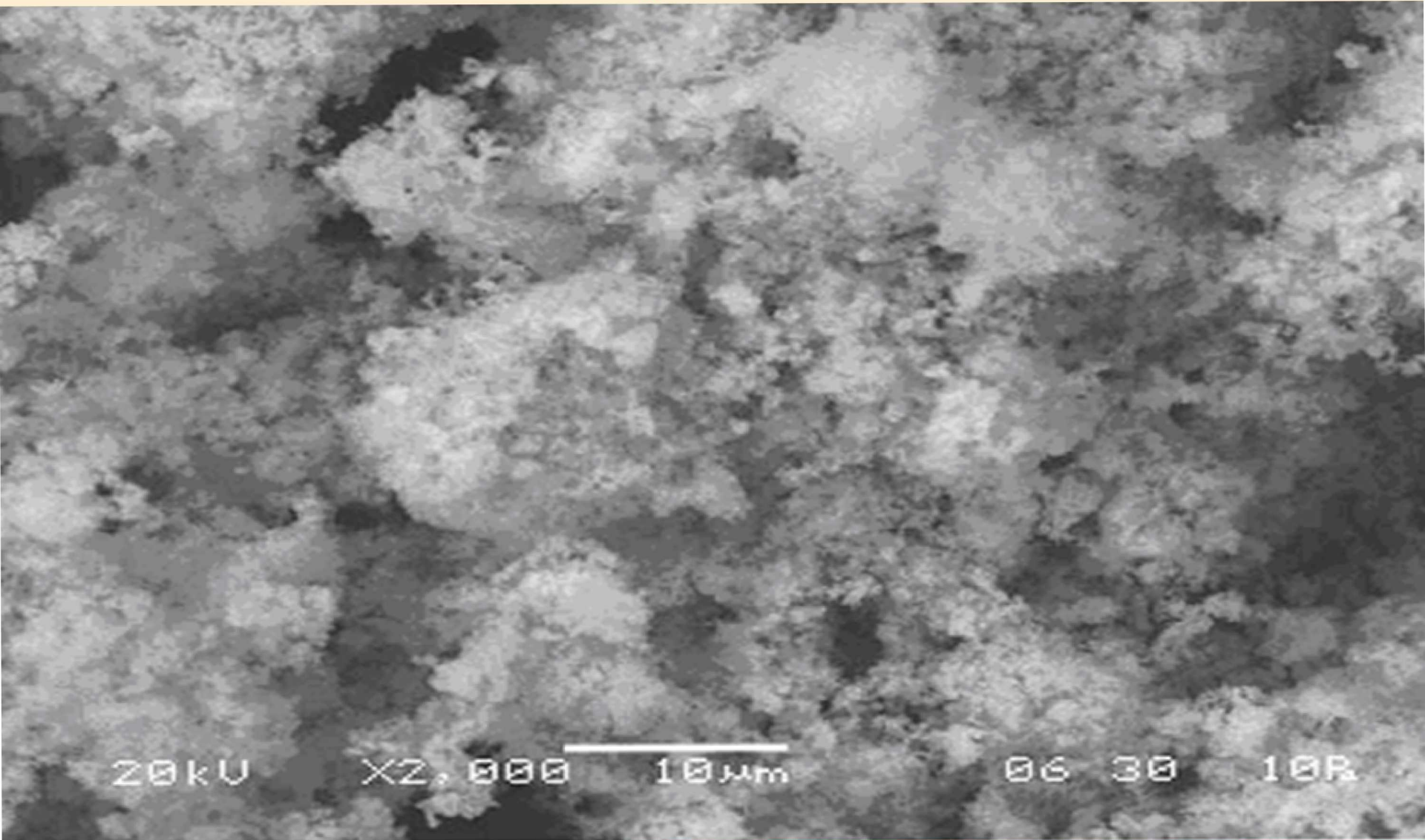
# EXPERIMENTAL METHOD: Synthesis of $\text{Nd}(\text{OH})_3(\text{micro cr})$

- Having well-defined starting material with high purity is of fundamental importance to the success of solubility experiments.
- High purity  $\text{Nd}_2\text{O}_3$  is first loaded with deaerated DI water into Parr<sup>®</sup> reaction vessels, and then the reaction vessels are sealed, in a glovebox under a positive pressure of the inert gas
- The reaction vessels are taken out from the glovebox, and are placed into a muffle furnace.
- $\text{Nd}(\text{OH})_3(\text{micro cr})$  is synthesized by reacting high purity  $\text{Nd}_2\text{O}_3$  with deaerated DI water at 200°C in Parr<sup>®</sup> reaction vessels for a period of two weeks.
- The reaction vessels are put back into the glovebox, and opened. The synthesized  $\text{Nd}(\text{OH})_3(\text{micro cr})$  is dried in the glovebox.

# XRD Pattern of Starting Material: $\text{Nd}(\text{OH})_3(\text{micro cr})$



# SEM Image of Starting Material: $\text{Nd}(\text{OH})_3$ (micro cr)



# The WIPP Borate Model

Table 1. The WIPP borate model for the Na–B(OH)<sub>3</sub>–Cl system (from DATA0.FM2) used for evaluation of formation constant for AmHB<sub>4</sub>O<sub>7</sub><sup>2+</sup>

Pitzer Binary Interaction Coefficients					
Species, <i>i</i>	Species, <i>j</i>	$\beta^{(0)}$	$\beta^{(1)}$	$C^\phi$	Reference
Na <sup>+</sup>	B(OH) <sub>4</sub> <sup>-</sup>	-0.0427	0.089	0.0114	[5]
Na <sup>+</sup>	B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>	-0.056	-0.910		[5]
Na <sup>+</sup>	B <sub>4</sub> O <sub>5</sub> (OH) <sub>4</sub> <sup>2-</sup>	-0.11	-0.40		[5]
Pitzer Mixing Parameters and Interaction Parameters Involving Neutral Species					Reference
Species, <i>i</i>	Species, <i>j</i>	Species, <i>k</i>	$\theta_{ij}$ or $\lambda_{ij}$	$\Psi_{ijk}$ or $\zeta_{ijk}$	[5]
B(OH) <sub>4</sub> <sup>-</sup>	Cl <sup>-</sup>	Na <sup>+</sup>	-0.065	-0.0073	[5]
B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>	Cl <sup>-</sup>	Na <sup>+</sup>	0.12	-0.024	[5]
B <sub>4</sub> O <sub>5</sub> (OH) <sub>4</sub> <sup>-2</sup>	Cl <sup>-</sup>	Na <sup>+</sup>	0.074	0.026	[5]
B(OH) <sub>3</sub> (aq)	Cl <sup>-</sup>		0.091		[5]
B(OH) <sub>3</sub> (aq)	B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>		-0.20		[5]
B(OH) <sub>3</sub> (aq)	Na <sup>+</sup>		-0.097		[5]
NaB(OH) <sub>4</sub> (aq)	Na <sup>+</sup>		0.093		[6]
Equilibrium Constant for Complex Formation					
Reaction			log K	Reference	
Na <sup>+</sup> + B(OH) <sub>4</sub> <sup>-</sup> = NaB(OH) <sub>4</sub> (aq)			0.25	[6]	

[5] Felmy, A.R., and Weare, J.H. (1986) The prediction of borate mineral equilibria in natural waters: Applications to Searles Lake, California. *Geochimica et Cosmochimica Acta*, 50, no. 12, 2771–2783.

[6] Xiong, Y.-L., Kirkes, L., and Westfall, T., 2013. Experimental Determination of Solubilities of Sodium Tetraborate (Borax) in NaCl Solutions, and A Thermodynamic Model for the Na–B(OH)<sub>3</sub>–Cl–SO<sub>4</sub> System to High Ionic Strengths at 25 °C. *American Mineralogist* 98, 2030–2036.

# Equilibrium Constants Consistent with the WIPP Borate Model (from [7])

Table 2. Equilibrium constant for  $\text{AmHB}_4\text{O}_7^{2+}$  at infinite dilution at 25 °C (298.15 K), and its associated Pitzer interaction parameters

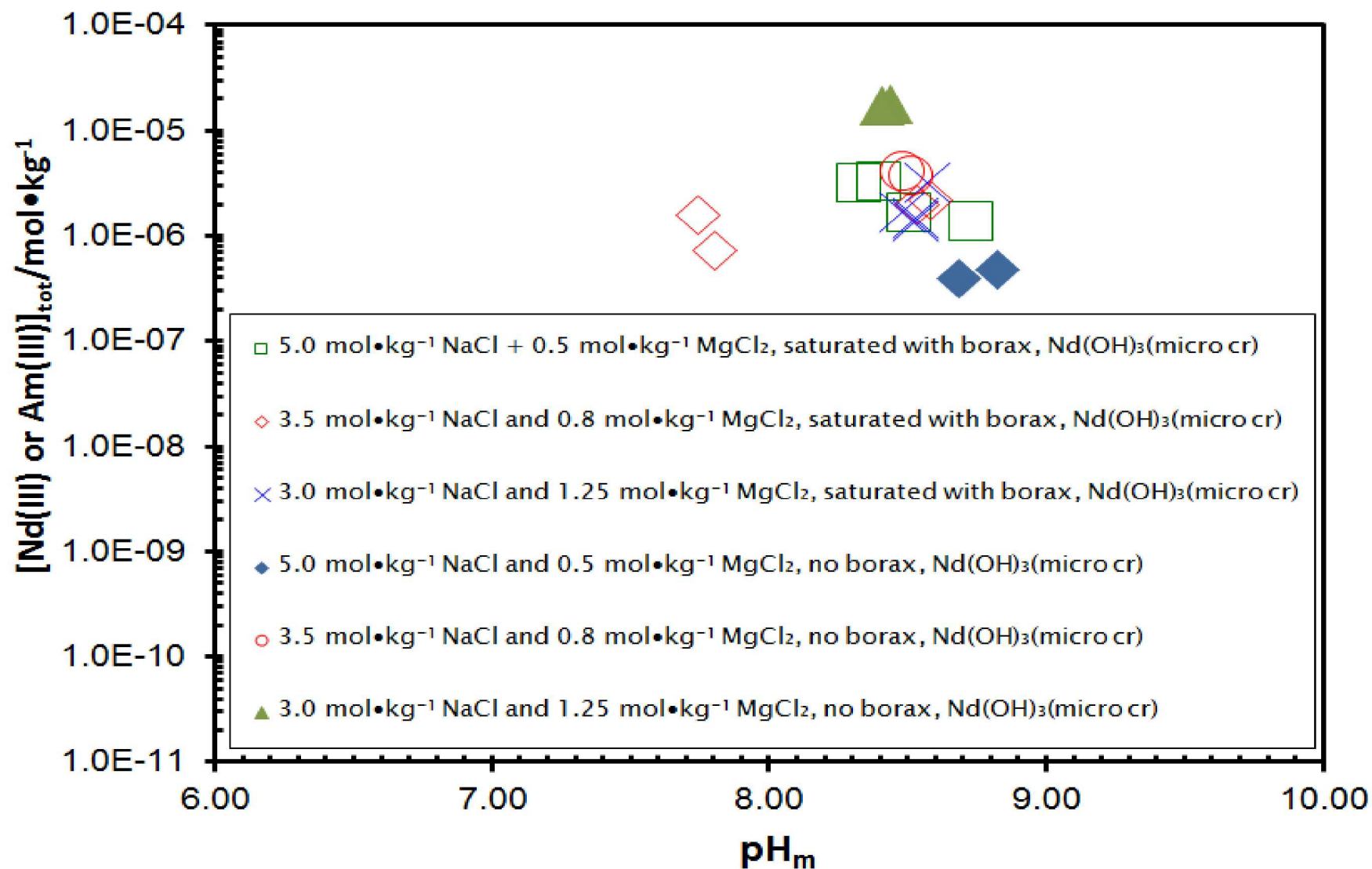
Reaction			log K at 25 °C	
$4\text{B}(\text{OH})_4^- + 3\text{H}^+ + \text{Am}^{3+} \rightleftharpoons \text{AmHB}_4\text{O}_7^{2+} + 9\text{H}_2\text{O}(\text{l})$			37.3416	
Pitzer Binary Interaction Coefficients				
Species <i>i</i>	Species <i>j</i>	$\beta^{(0)}$	$\beta^{(1)}$	$C^\phi$
$\text{AmHB}_4\text{O}_7^{2+}$	$\text{Cl}^-$	0.9163	1.74	0

Table 3. Equilibrium constant for  $\text{AmB}_9\text{O}_{13}(\text{OH})_4(\text{cr})$  at infinite dilution at 25 °C (298.15 K)

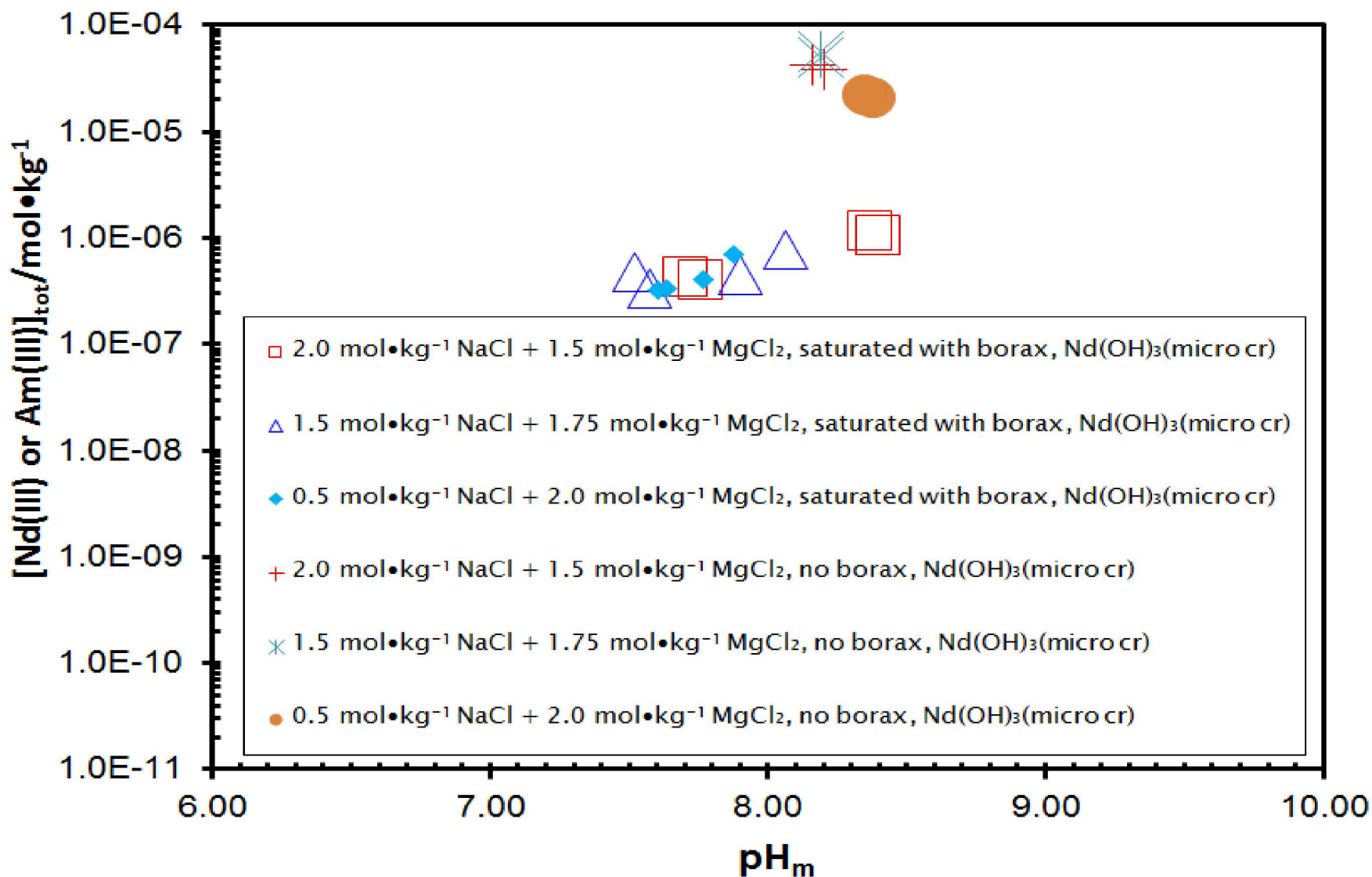
Reaction	log K at 25 °C
$\text{AmB}_9\text{O}_{13}(\text{OH})_4(\text{cr}) + 19\text{H}_2\text{O}(\text{l}) \rightleftharpoons \text{Am}^{3+} + 9\text{B}(\text{OH})_4^- + 6\text{H}^+$	$-79.00 \pm 0.30$

[7] Xiong, Y., 2017. Solution Chemistry for Actinide Borate Species to High Ionic Strengths: Equilibrium Constants for  $\text{AmHB}_4\text{O}_7^{2+}$  And  $\text{AmB}_9\text{O}_{13}(\text{OH})_4(\text{cr})$  and Their Importance to Nuclear Waste Management. *MRS Advances*, 2(13), pp.741-746.

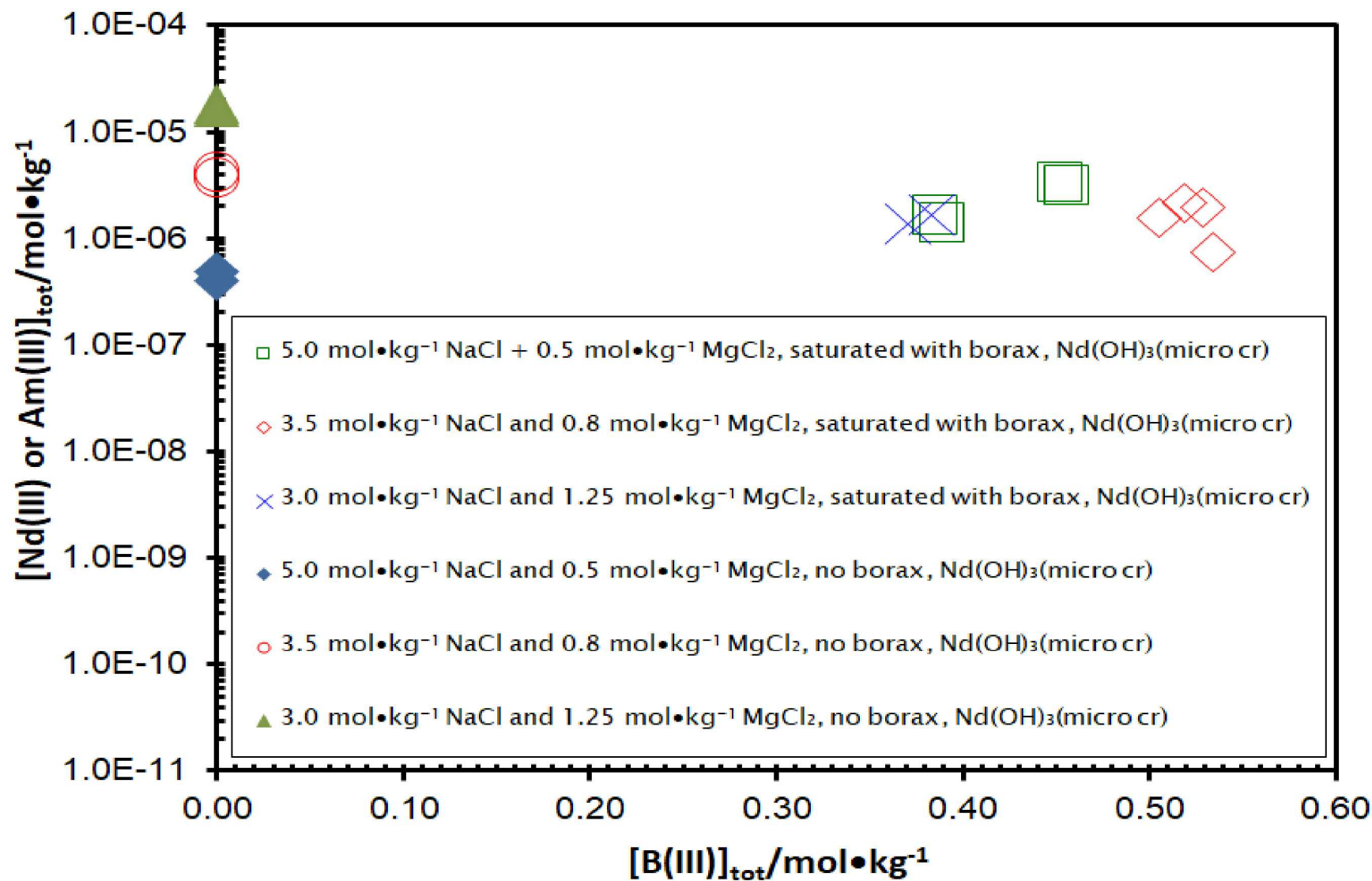
# Solubility of Am(III)/Nd(III) in Mixtures of NaCl and MgCl<sub>2</sub> in the Presence of Borate



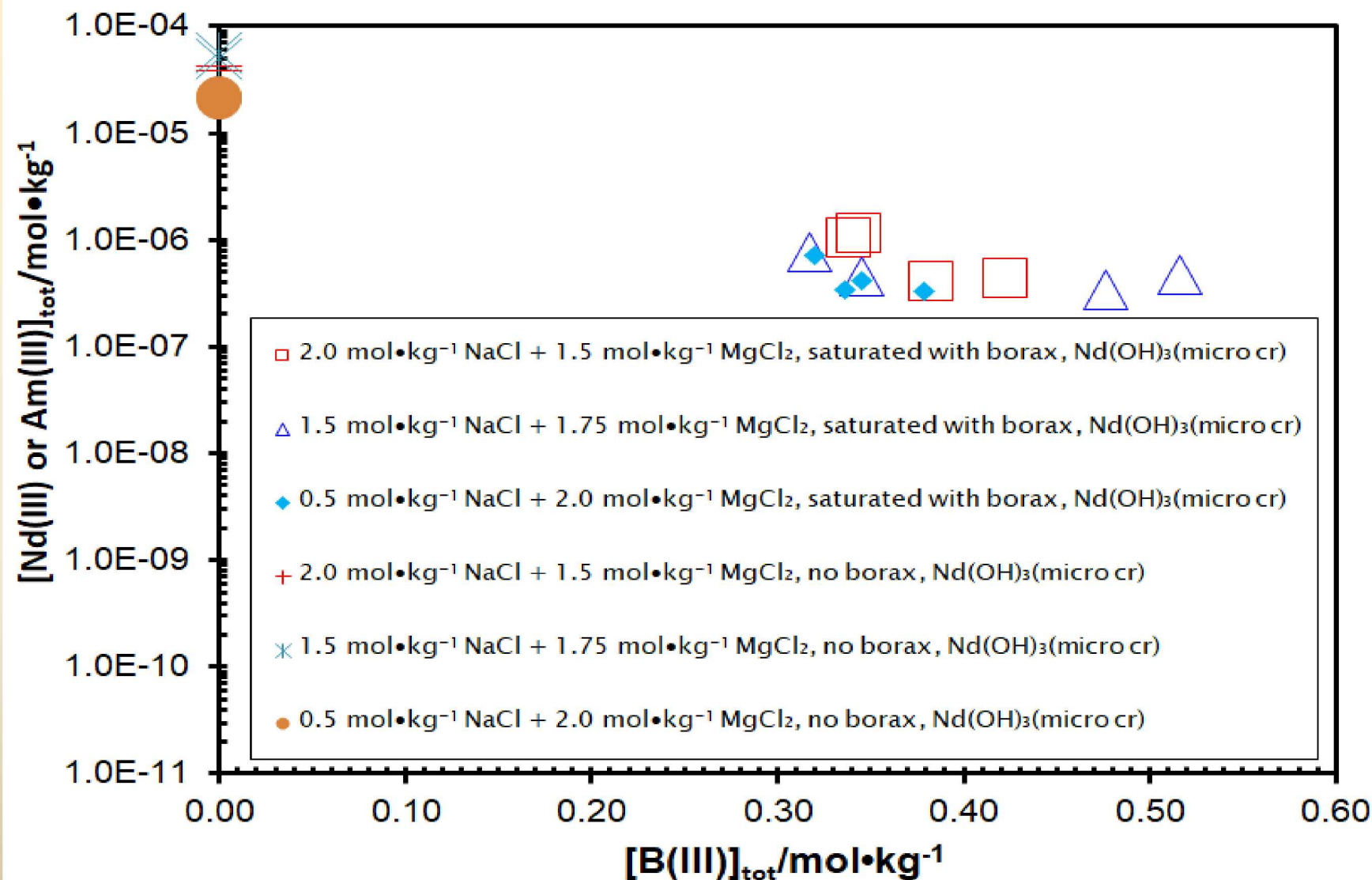
# Solubility of Am(III)/Nd(III) in Mixtures of NaCl and MgCl<sub>2</sub> in the Presence of Borate



# Solubility of Am(III)/Nd(III) in Mixtures of NaCl and MgCl<sub>2</sub> in the Presence of Borate



# Solubility of Am(III)/Nd(III) in Mixtures of NaCl and MgCl<sub>2</sub> in the Presence of Borate



# Summary

- In this work, we have conducted solubility measurements regarding  $\text{Nd}(\text{OH})_3$  (micro cr) in mixtures of NaCl and  $\text{MgCl}_2$  saturated with borax at 25°C.
- Our results indicate that in the NaCl-dominated brines, the presence of borate increases Nd(III) concentrations.
- Our results indicate that in the  $\text{MgCl}_2$ -dominated brines, the presence of borate decreases Nd(III) concentrations.