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Injectable Sacrificial Material System to Contain Ex-Vessel Molten Corium in Nuclear Accidents

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Sandia National Laboratories

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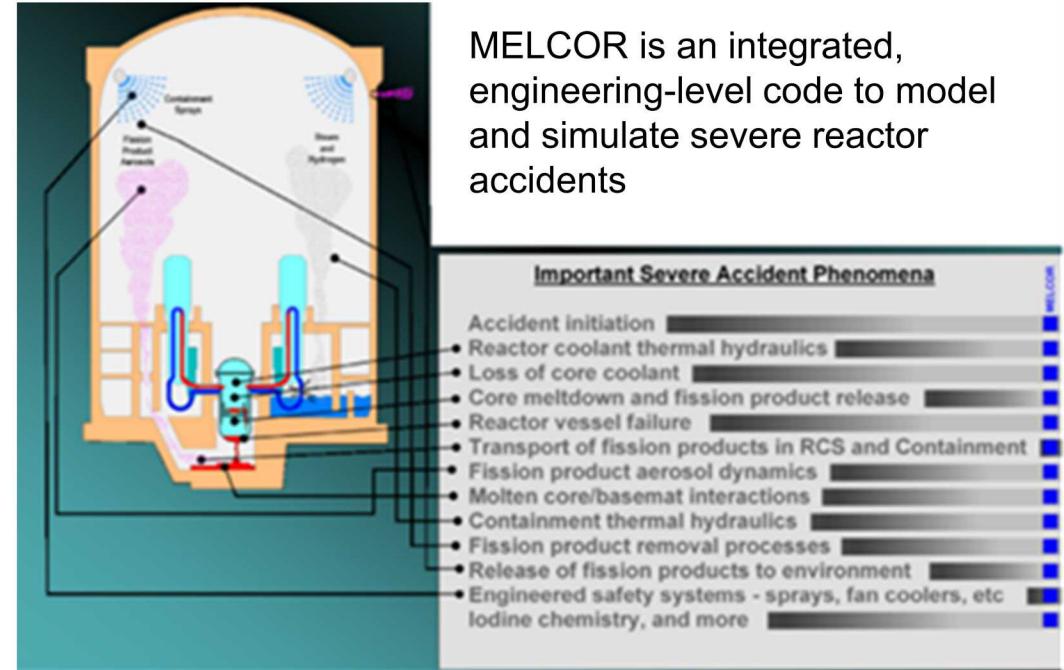
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Outline

- Why Injectable sacrificial material (SM) system?
- Novel SM concept
- Experimental works
- Modeling works
- Injectable SM delivery system
- Testing of the system using MELCOR
- Summary and Path forward

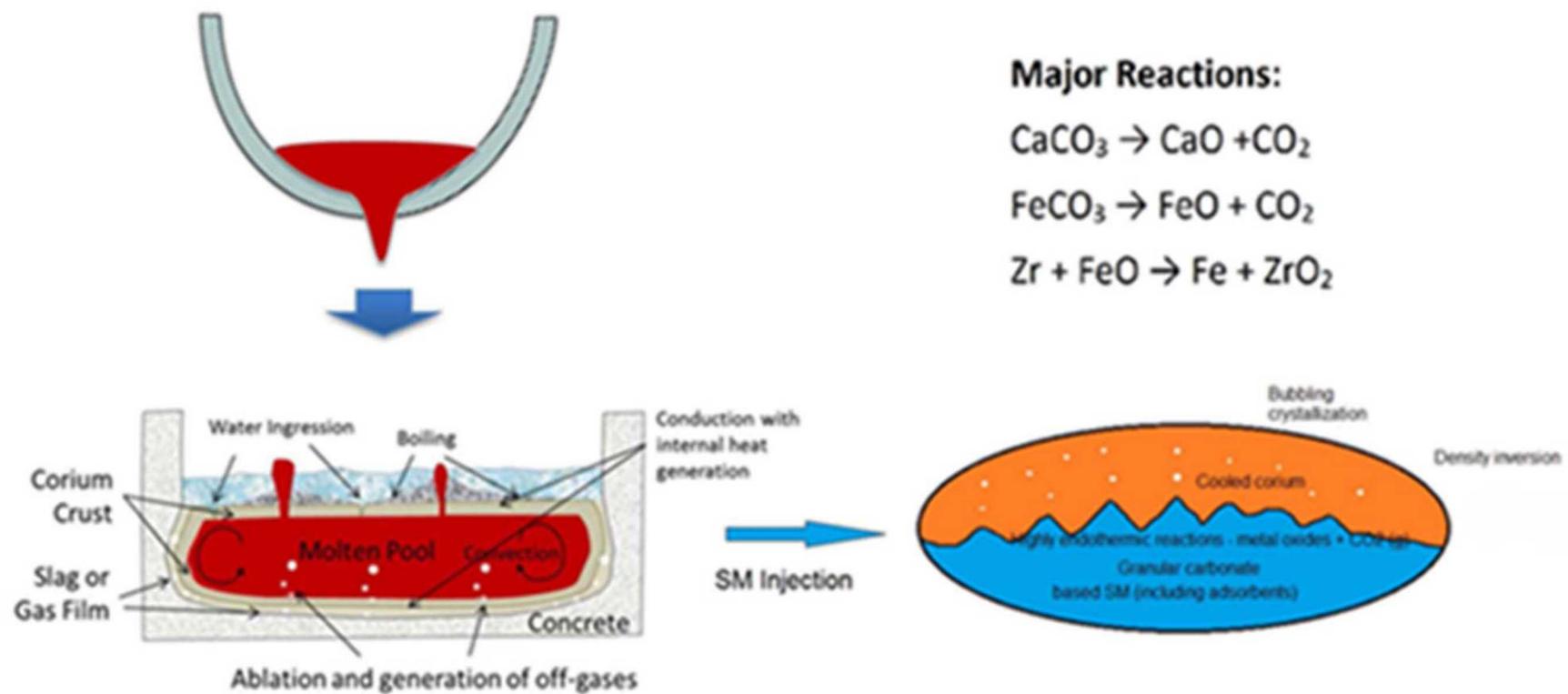


Why Injectable SM system?

- Core catcher device and SM solid systems (i.e., ceramic and concrete slabs) in new reactor designs
 - Difficult to implement into existing operating reactors
- Injectable SM system easily retrofits to existing reactors
- It also provides flexibility to new reactor designs

Sandia SM Concept

- Utilize the injectable SM system so even existing reactors could be retrofitted
- Proposes to SM to be carbonate-mineral based granular material

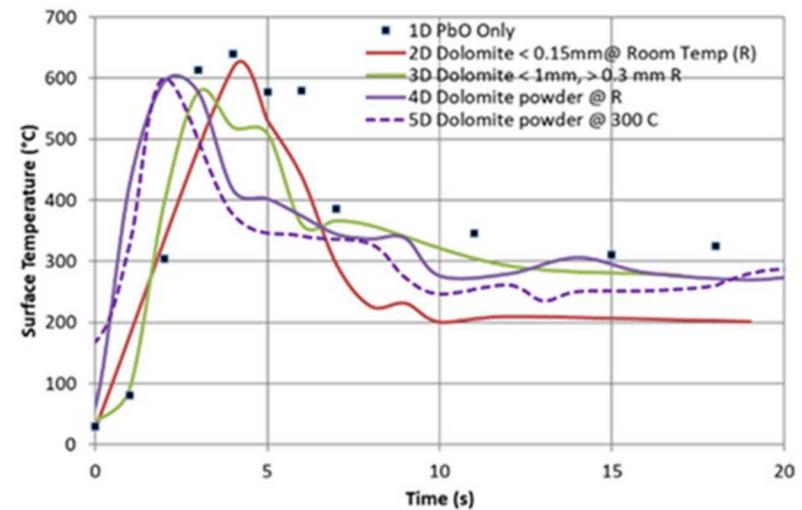


Demonstration of Concept

- Experimental Front
 - Benchtop exploratory experiments conducted as experiments to scope the important parameters of the concept
 - Use PbO as surrogate material for corium and use Mg and Ca based carbonate minerals for SM materials
 - Using compatible crucible to conduct experiments with one to two furnaces
 - Larger scaled tests at the SURTSEY facility are underway
- Modeling Front
 - Modeling effort using Sandia's Sierra Mechanics–Aria for PbO-SM experiments and simulated reactor accident scenario from MELCOR
 - Aria – simulate the detailed corium spreading for MELCOR accident scenario. Use new model to update MELCOR reduced order model
 - Aria – models the PbO melt and carbonate reaction
 - Theoretical feasibility study was conducted on the injectable SM delivery system for the current U.S. commercial LWRs.

Benchtop Experiments

- Use a surrogate system – MCO_3 -PbO to avoid very high temperature and cost
- Corium: PbO ~ density similar to UO_2 , melts at 880 C
- SM: MCO_3 – decomposition energies– endothermic reactions
 - CaCO_3 – 179.1 kJ/mole, MgCO_3 – 100.7 kJ/mole
 - Over 20 benchtop experiments conducted – including carbonate minerals (i.e., calcite, dolomite and magnesite)
 - Small crucible contains PbO heating at 950 to 975 C
 - MCO_3 bed at room temperature or at elevated temperatures (550 C for CaCO_3)
 - Video and surface temperatures



Infrared Surface Temperature Measured in the D-Series Experiments. R temperature ranges from 22 to 24 °C. (Note the peak temperature as shown reflects the pouring of the melt into the carbonate bed.)

Benchtop Experiment Results (1)



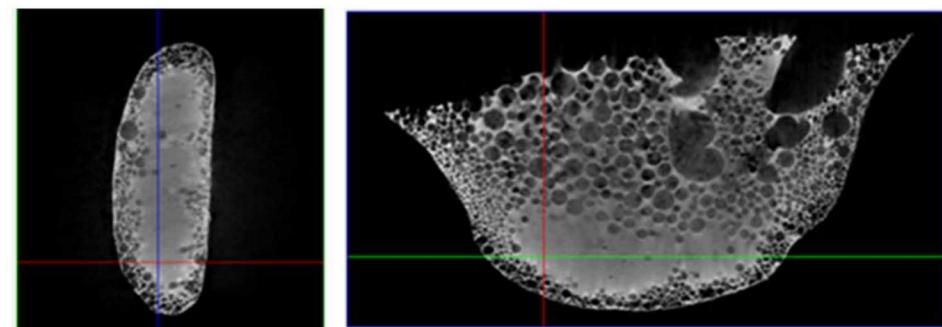
(a) Unreacted PbO



(c) PbO reacted in 22 °C dolomite of sizes between 0.3 and 1 mm (3D test)



(b) PbO reacted in 550 °C CaCO₃ powder (6C test)

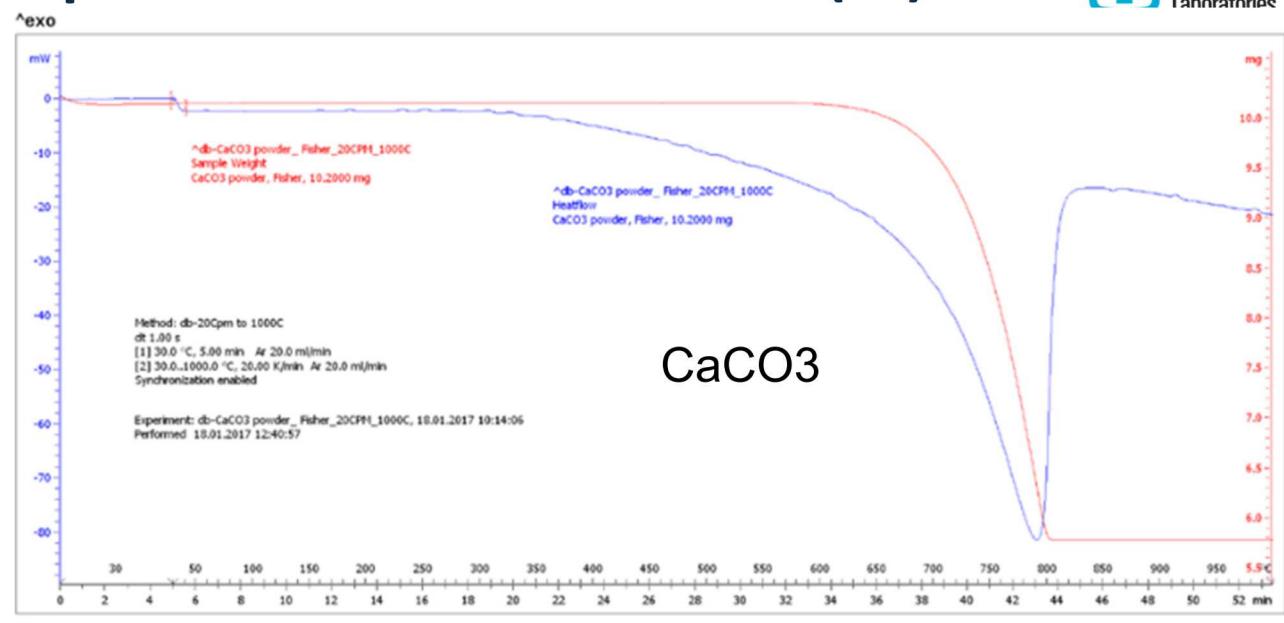


X-ray micro CT imaging of solidified PbO melt (4B test with CaCO₃ at 24 °C). The diameters of the largest bubbles are ~ 0.1 mm

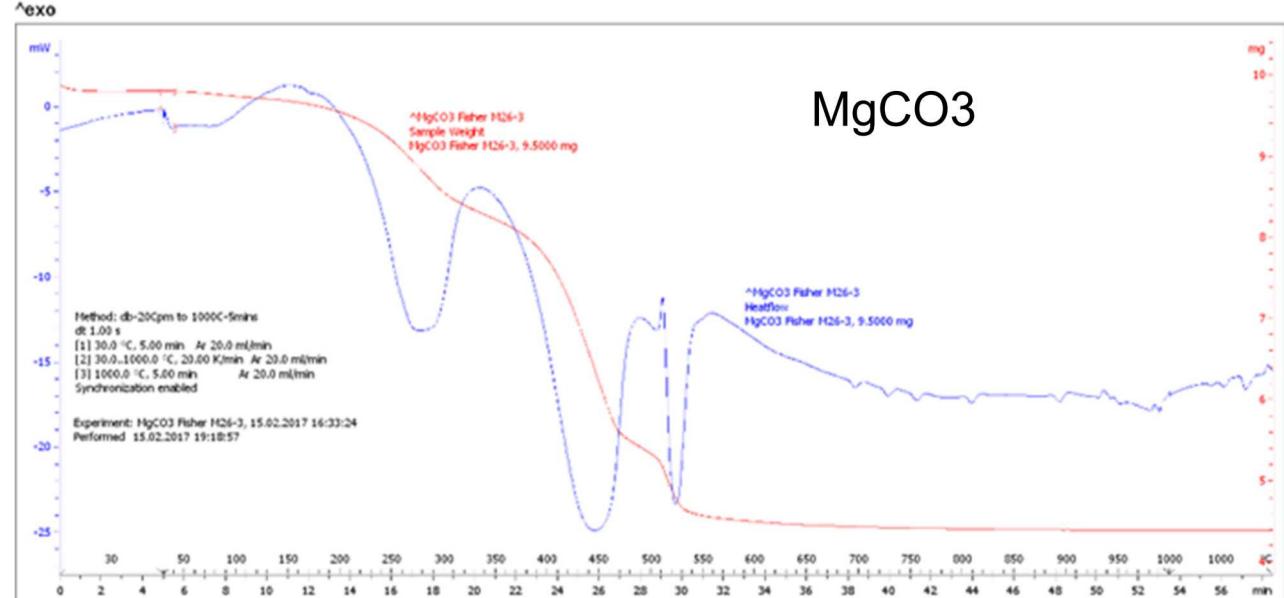
Benchtop Experiment Results (2)



TGA Measurements



CaCO_3



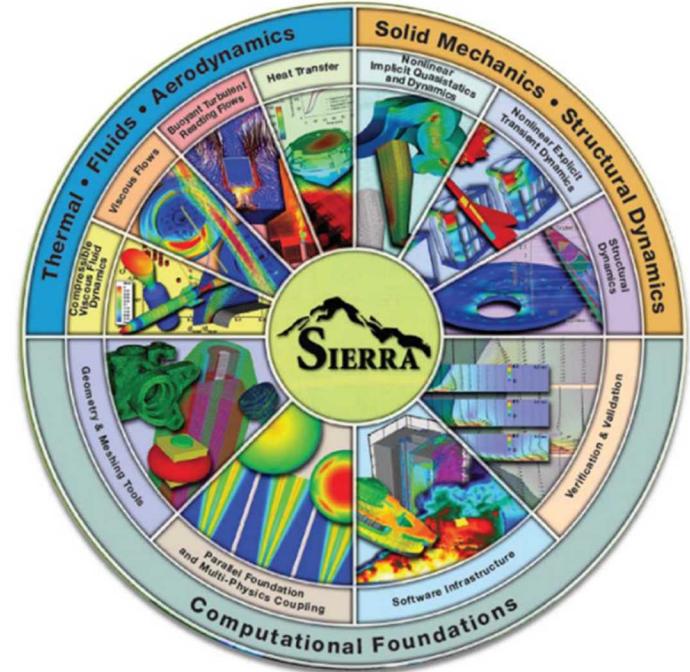
MgCO_3

Lab: METTLER

STAR® SW 12.10

Modeling using SIERRA/Aria

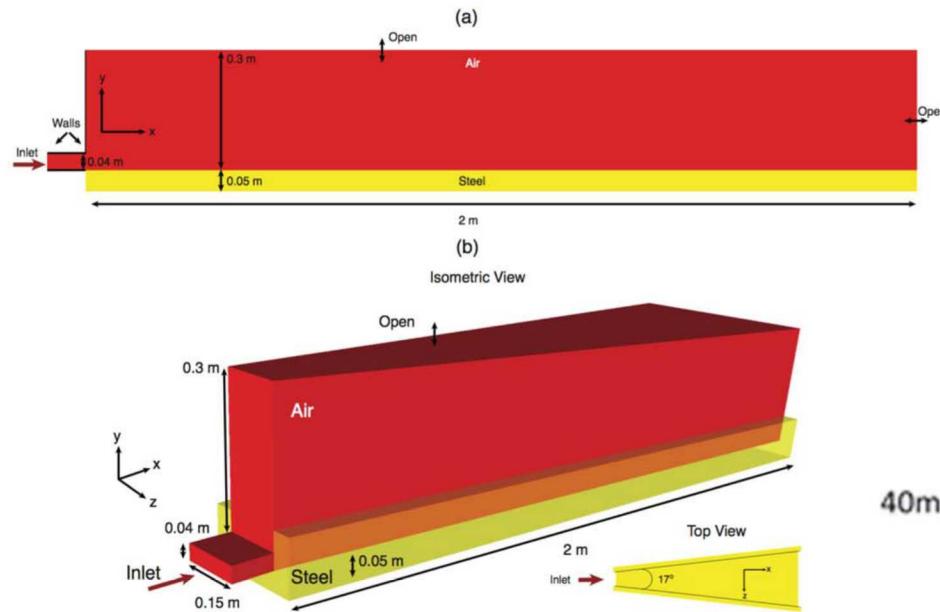
- Motivation: Extend reactor safety using detailed multi-physics modeling (using SIERRA/Aria)
 - Aria – multi-physics, chemistry, fluid, free surface, heat transfer.
 - Develop more accurate model to help understand molten reactor material transport in severe reactor accidents
- Enhance ability to model corium flow
 - Multiphase flow and heat transfer
 - Follow surface topology and material breakup with level-set based free surface flow algorithms
 - Implement stabilized finite-element methodologies



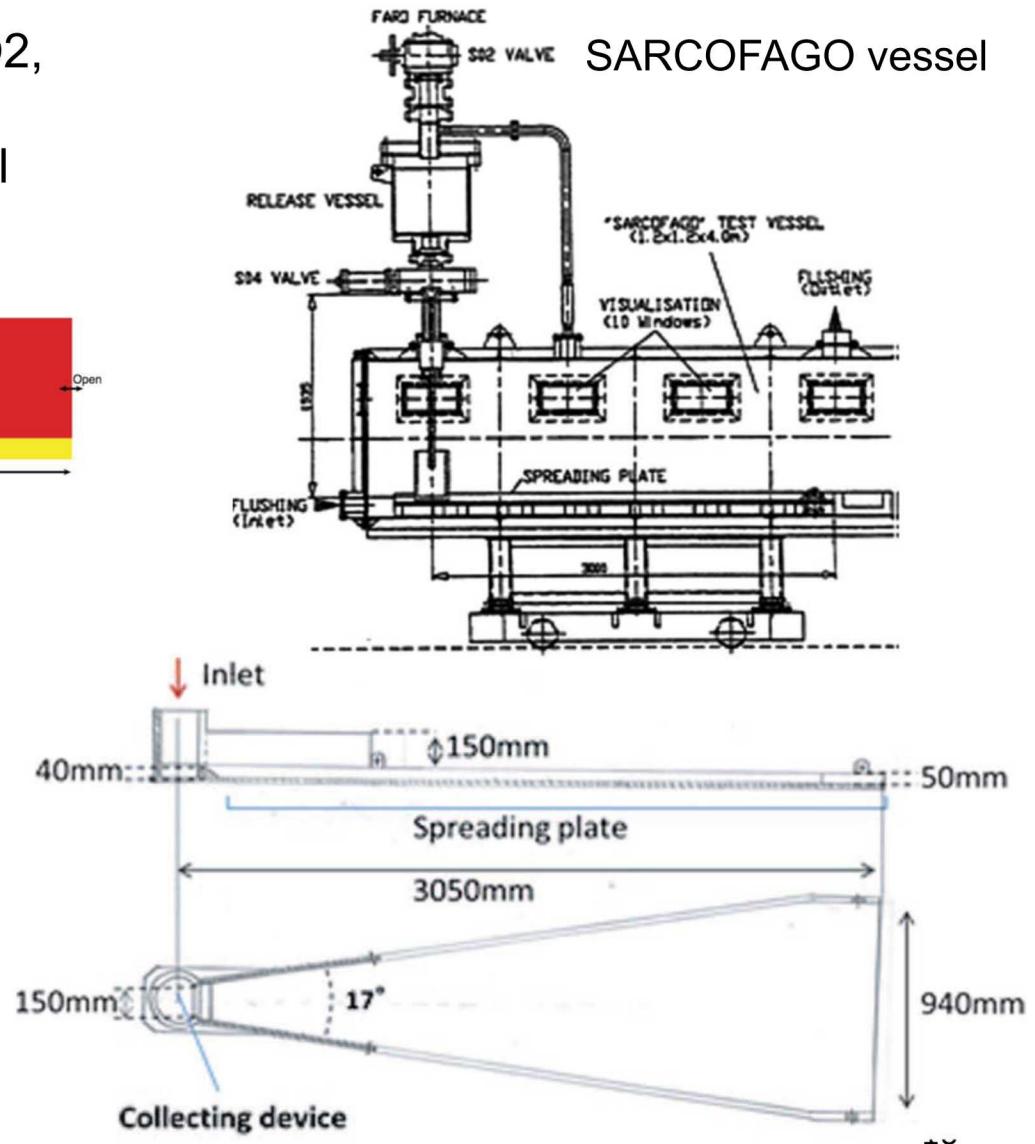
FARO L26 Corium Spreading Exp.



- Approximately 160 kg - 80% UO₂, 20% ZrO₂
- Spreading plate – stainless steel
- Pressure constant



Geometry for simulations of corium spreading in the FARO L26s experiment
(a) 2D geometry (b) 3D geometry



Methodology

- Incompressible Navier-Stokes equations with heat transfer

$$\nabla \cdot \mathbf{u} = 0$$

$$\rho \left(\frac{\partial \mathbf{u}}{\partial t} + (\mathbf{u} \cdot \nabla) \mathbf{u} \right) = -\nabla p + \nabla \cdot \left(\mu (\nabla \mathbf{u} + \nabla \mathbf{u}^T) \right)$$

$$\rho C_p \left(\frac{\partial T}{\partial t} + \mathbf{u} \cdot \nabla T \right) - \nabla \cdot (k \nabla T) = \dot{q}$$

- Corium/Air interface, Γ_F :

$$[\mathbf{u}]_\Delta = 0, \quad \mathbf{x} \in \Gamma_F$$

$$[-p\mathbf{I} + \mu(\mathbf{x}) (\nabla \mathbf{u} + \nabla \mathbf{u}^T)]_\Delta \cdot \hat{\mathbf{n}} = -\gamma \kappa \hat{\mathbf{n}}, \quad \mathbf{x} \in \Gamma_F$$

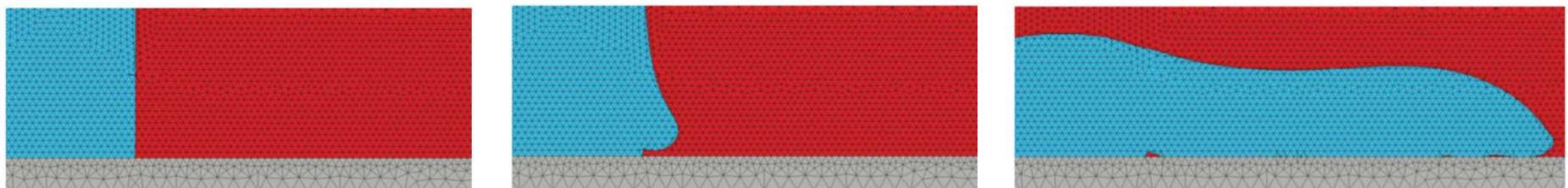
- Interface movement (level set)

$$\frac{\partial \phi}{\partial t} + (\mathbf{u} \cdot \nabla) \phi = 0$$

Conformal Decomposition Finite Element Method (CDFEM) Used



- Properties
 - Supports wide variety of interfacial conditions (identical to boundary fitted mesh)
 - Avoids manual generation of boundary fitted mesh
 - Supports general topological evolution (subject to mesh resolution)
- Similar to finite element adaptivity
 - Uses standard finite element assembly including data structures, interpolation, quadrature
- Modeling the molten flowing corium poses challenges for numerical models due to presence of large Peclet numbers and Reynolds numbers
 - GFEM technique is inadequate for suppressing spurious oscillations
 - CVFEM discretization for advection dominated flow and heat transport
 - CDFEM tracks the corium/air interface on an existing background mesh
- CVFEM-CDFEM approach
 - Spreading of molten corium in 2D and 3D
 - CVFEM formulation suppress spurious oscillations associated with high Pe and Re flow regimes

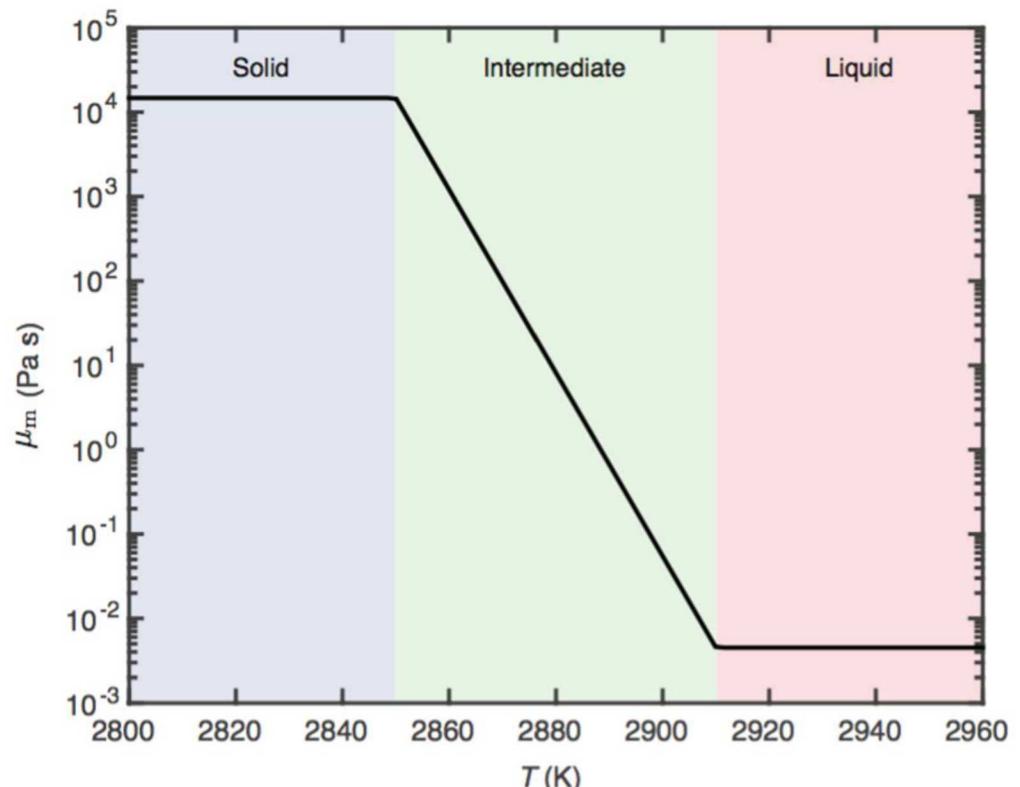


Viscosity model

- Ramacciotti (2001) temperature-dependent viscosity model used for psuedo-solidification.

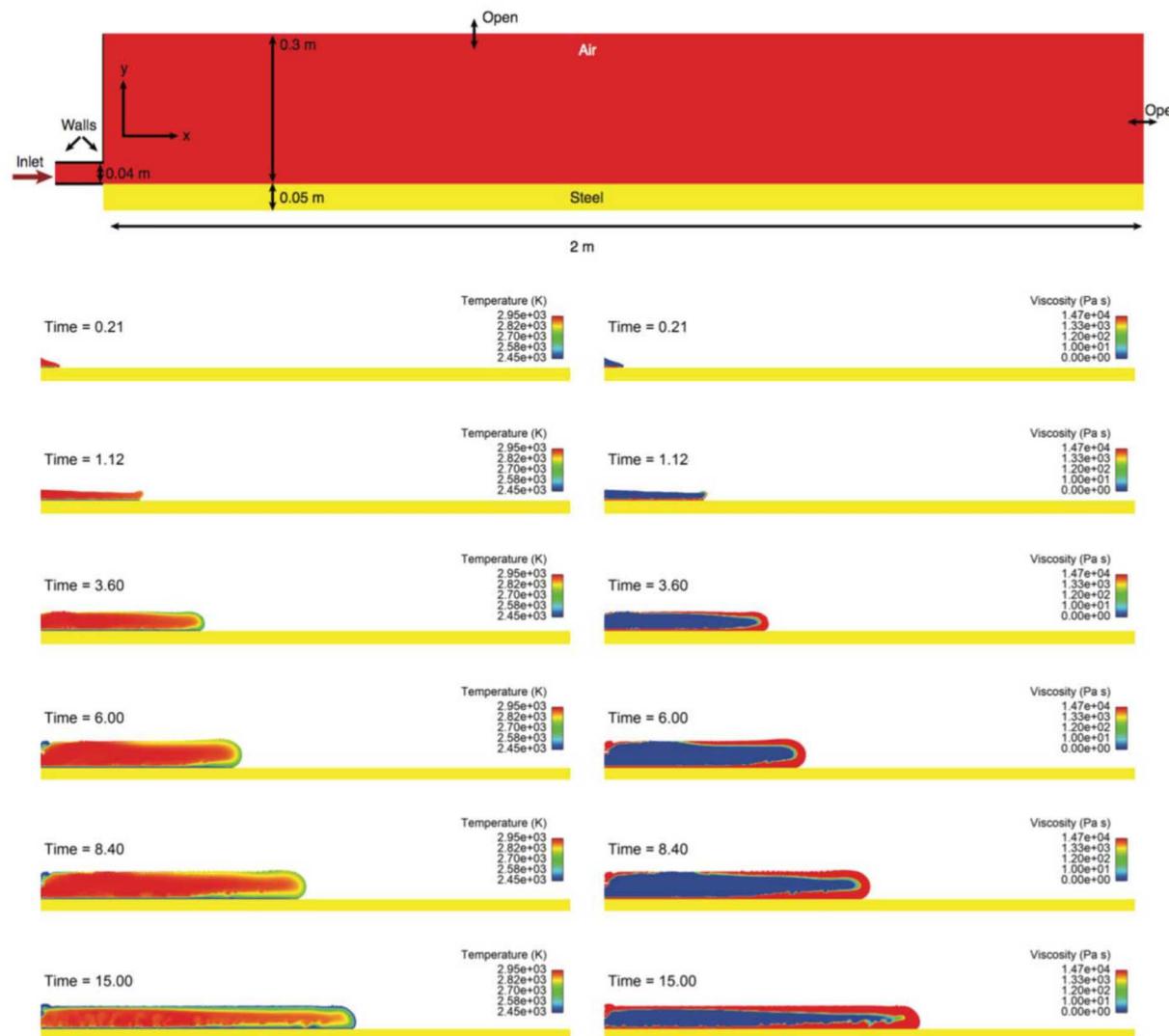
$$f = \frac{T_L - T}{T_L - T_S}$$

$$\mu_m = \mu_L e^{2.5 \cdot C \cdot f}$$



Viscosity as a function of temperature (Ramacciotti, 2001)

2D Corium Spread Modeling



2D Corium Spread Modeling (cont.)



3D Corium Spread Modeling

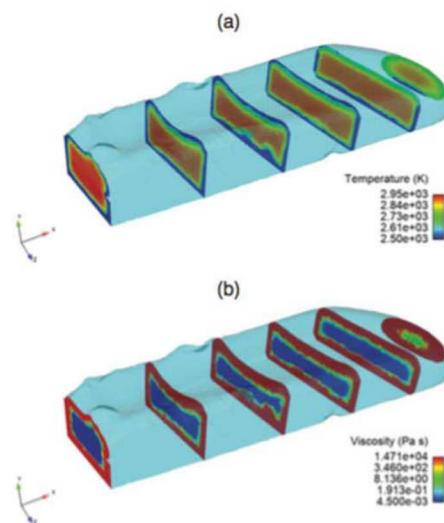
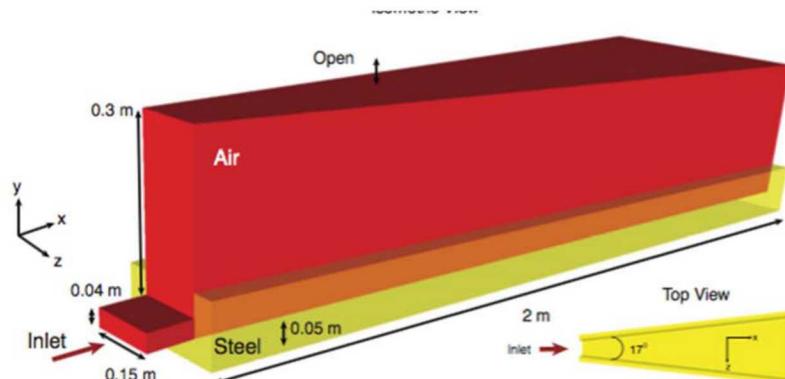


Figure 12: Contours of (a) temperature and (b) viscosity taken at a time snapshot $t = 10$ s at various $(y-z)$ planes showing the three-dimensional effects of the melt solidification process.

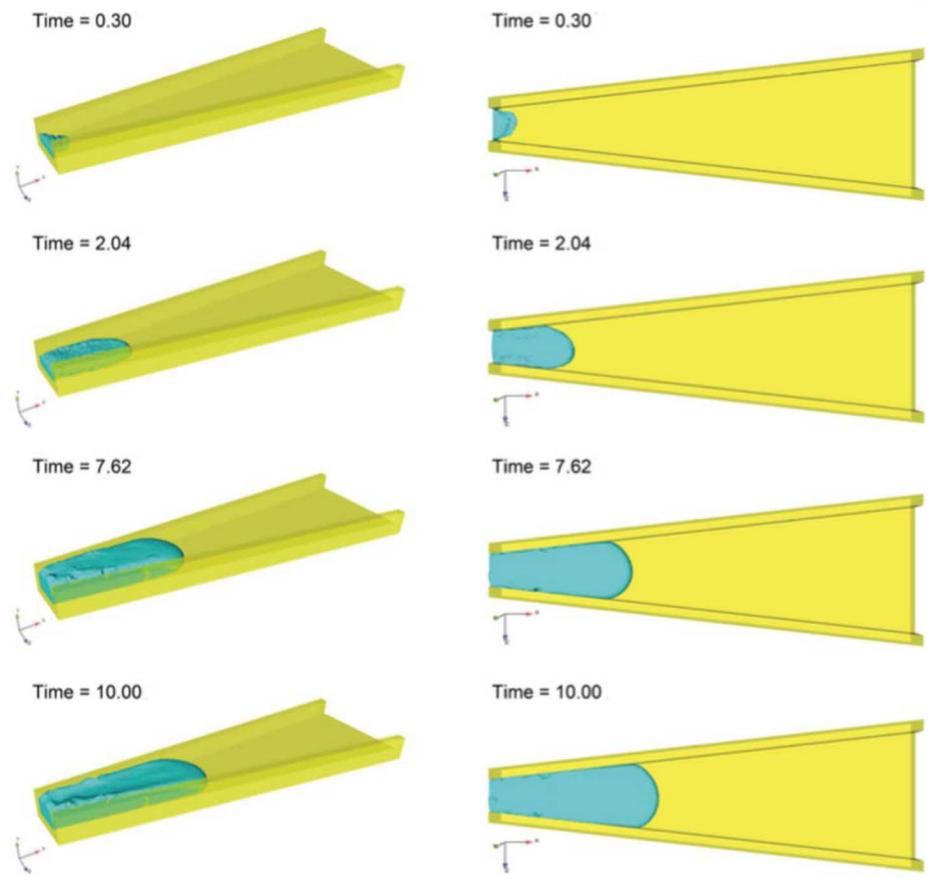
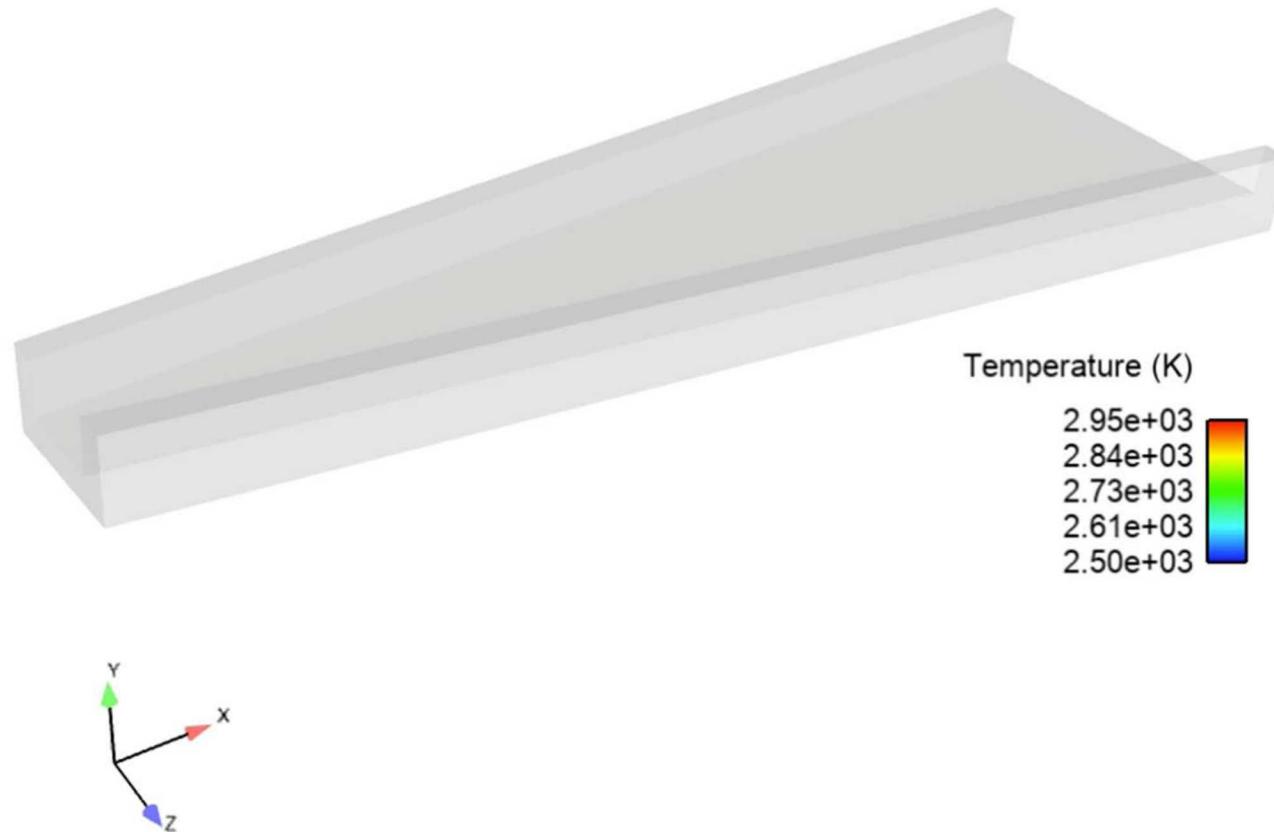


Figure 11: Material phase blocks of the melt (blue), and steel (yellow) as a function of time as the melt spreads and solidifies for the 3D simulation in an isometric view (left) and top-down view (right). First evidence of solidification occurs at $t = 2.04$ s.

3D Corium Spread Modeling (cont.)

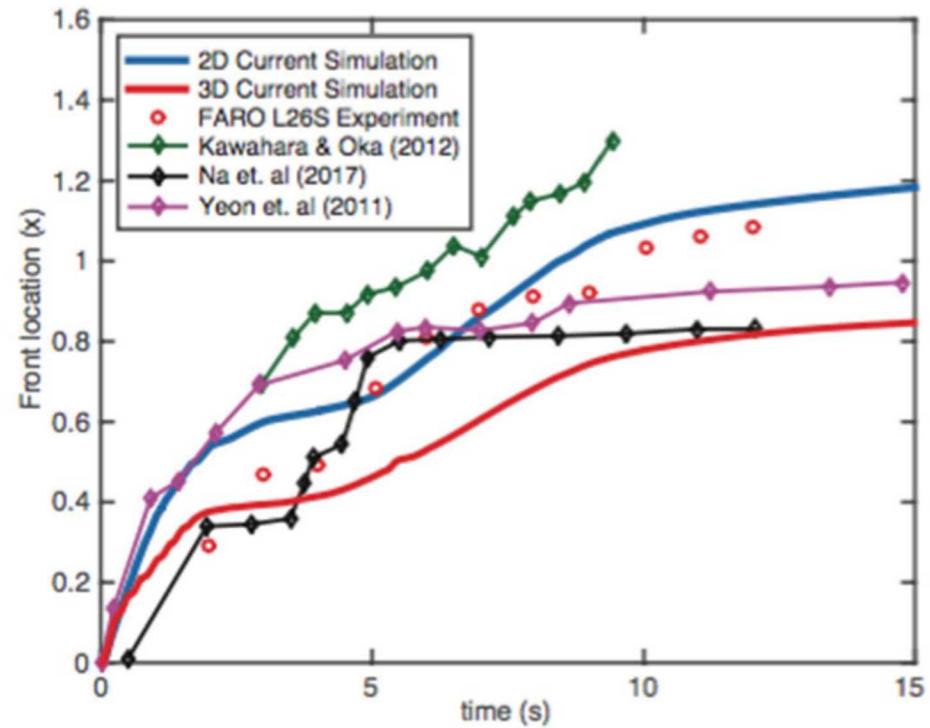


Time = 0.000



2D Corium Spreading

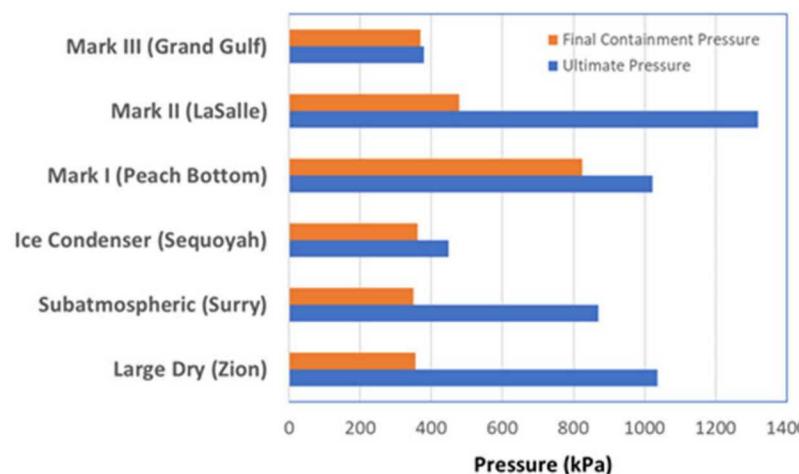
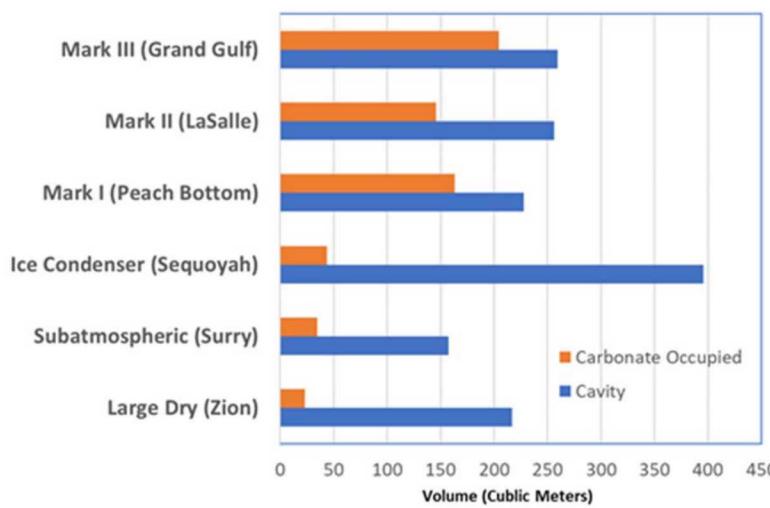
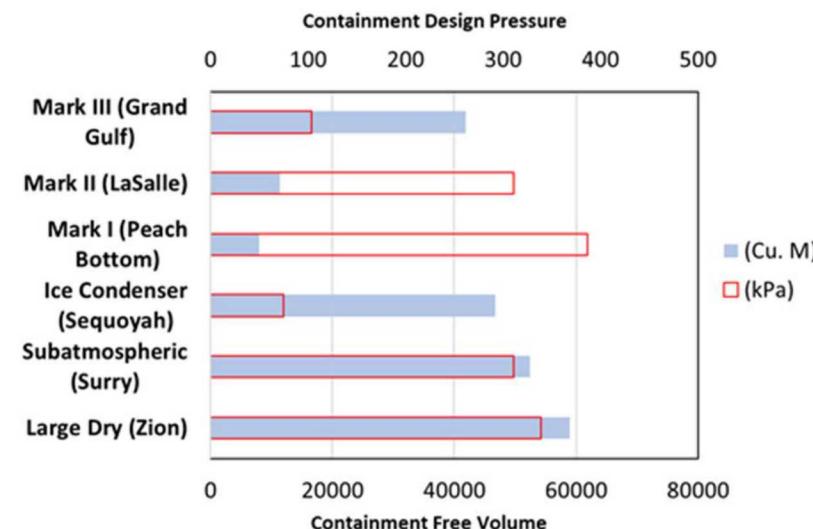
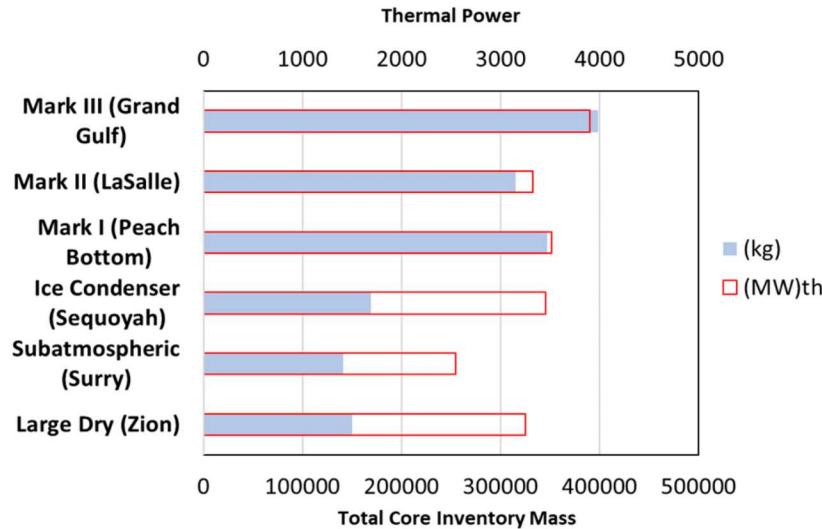
- FARO-L26s Experiment simulated – 80% UO_2 , 20% ZrO_2
- 2D/3D simulations completed
- Heat loss through the melt boundary modeled
- Pseudo-solidification modeled using Ramacciotti viscosity model.
- Excellent agreement with experiments



Simulation results compared to experiment and other computations

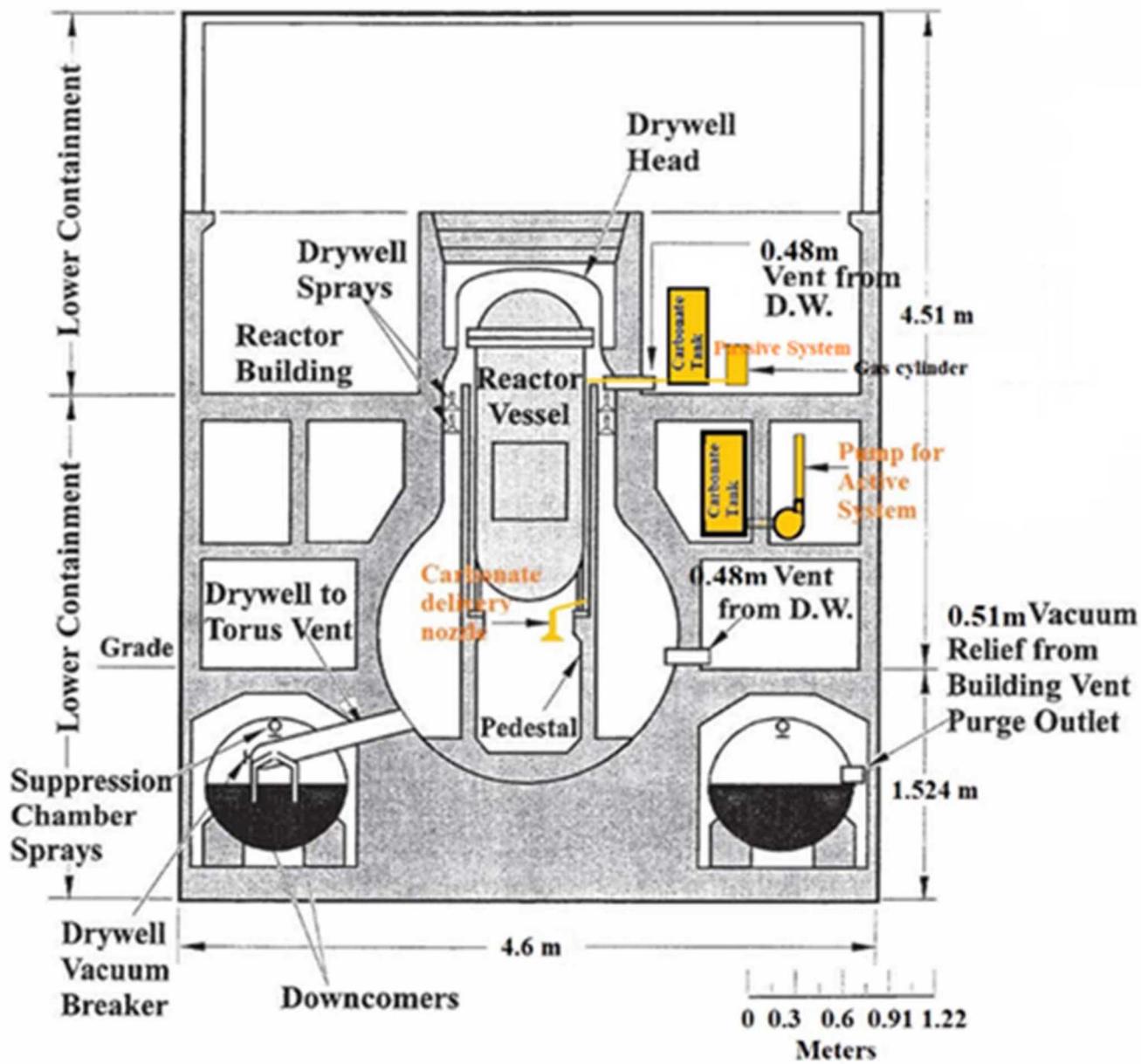
Feasibility Study on Granular SM Delivery System

- Six LWR Plant Designs of U.S. have been simulated, and require granular SM needed to contain an ex-vessel breach accident



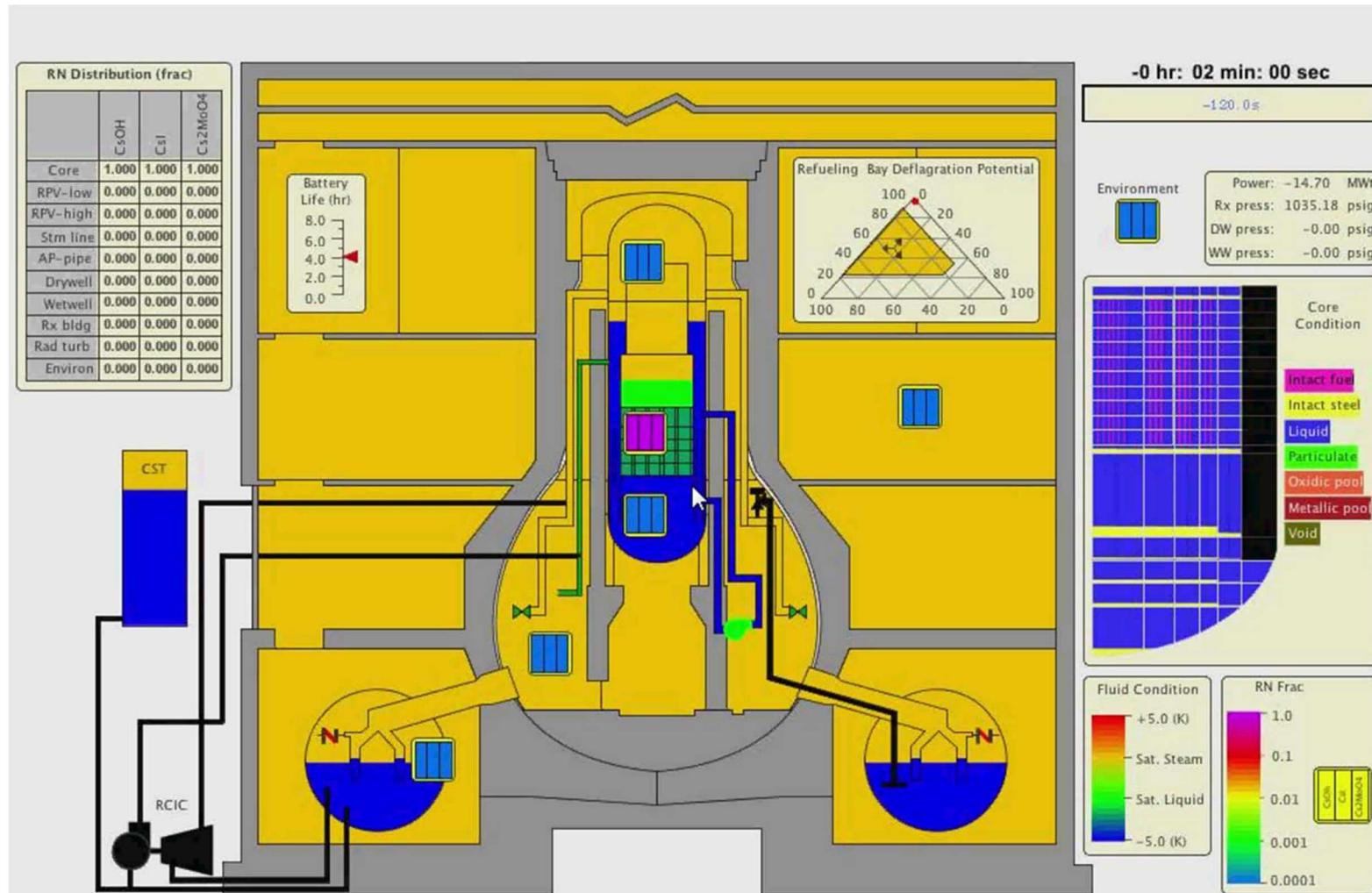
SM Granular Delivery System

- Injection must be done before anticipated lower head failure:
 - Presence of the carbonates may delay the lower head failure by removing the heat from the lower head
 - Molten corium would fall onto a carbonate bed that reacts quickly to solidify and generate open porosity structures
 - Decomposition of carbonates would also allow the atmosphere of the containment to be cooled
 - Generation of CO₂ from the decomposition would displace the other gases, such as hydrogen and oxygen. Thus, it reduces the potential for hydrogen explosions
- Two delivery systems have been investigated, depending on the final size of the carbonate granular used.
 - Ranging from mm to cm
 - Considering passive and active systems
- Testing of the system using MELCOR code



MELCOR Simulation Example

SBO Progression – Peach Bottom (Mark I) – No Injectable SM added



Path forward



- This FY, we have demonstrated:
 - Calcite (minerals of CaCO_3) and dolomite (minerals of MgCO_3 and CaCO_3), including pure CaCO_3 can be used as SM for cooling melt (PbO) effectively
 - Creating open pore material structures that can be subsequently cooled by water, ideally for the severe nuclear reactor accident management.
 - SIERRA/Aria model can be used to model molten corium spreading (demonstrated in a corium spreading experiment).
 - Analysis performed to develop an injectable SM delivering system for the common six existing light water reactor plants in the U.S.
- FY19, we will develop models:
 - $\text{PbO}/\text{carbonate}$ experiments and corium/carbonate interactions using Aria
 - Using Aria to develop a lower level model for MELCOR to demonstrate the concept for this LRD project
- Patent application in progress.
- Seek sponsors and collaborations to conduct large scaled tests

Acknowledgement

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