

# Characterizing Ignition and Sooting Behavior in High-Pressure Sprays with Multiple Injections of n-dodecane

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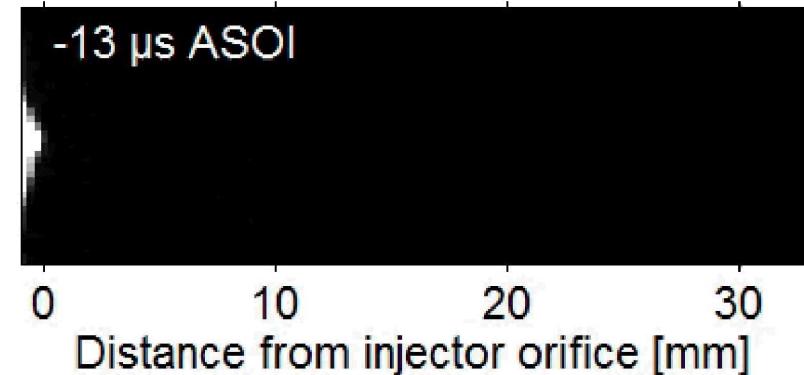
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# Outline

- Background and Motivation
- Experimental Methods & Conditions
- Results
  - Unique ignition characteristics of Spray A
  - Typical pressure traces
  - Address 900-K, 800-K, and 750-K cases independently (brief discussion about existing chemical models)
- Summary/Conclusions

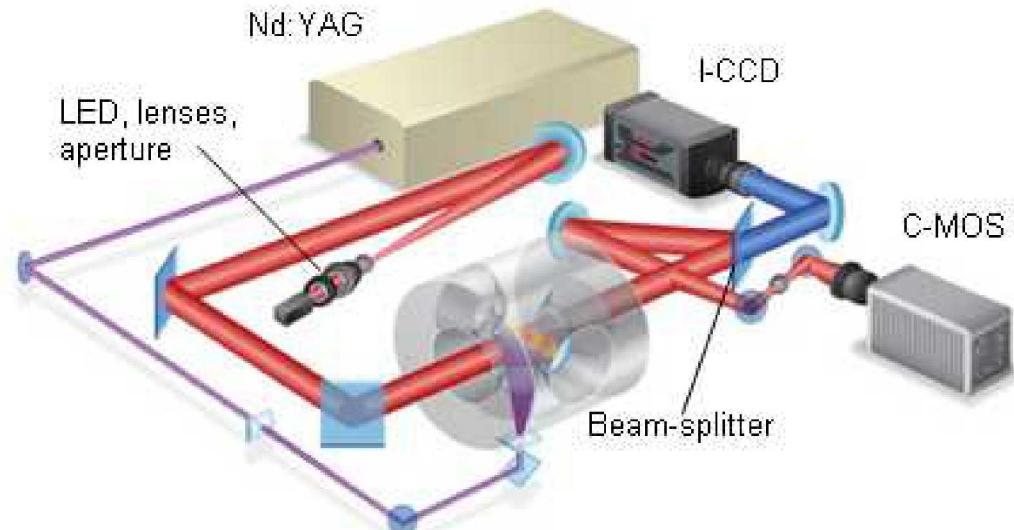


# Background and Motivation

- **Multiple injection** strategies are now commonly used in direct-injection CI engines (reduce emissions and noise and optimize fuel economy)
- **Pre- and pilot-injections** can reduce NOx, CO, UHC and noise but may lead to increased soot, which can be addressed with a **post-injection**
- **Multiple injections** can be tailored to **reduce heat loss**
- Optimization of **multiple injection** strategies for **low-temperature Combustion (LTC)** necessary
  - High EGR, low CR, alternative fuels
- **ROI profile** needs special attention
  - Shortened injection duration, dwell time, hydraulic pressure waves modify injection profiles
  - Throttling during opening and closing reduces mass injected relative to single injection
- Fundamental studies have been performed to characterize the velocity, mixing, and combustion of subsequent injections
  - “slipstream” and enhanced mixing (turbulence)
  - Dwell impacts combustion of second injection
- What are the possible **states of the ambient as second injection penetrates? How might this influence ignition and soot formation?**
  - (1) non-reacted mixture
  - (2) first-stage ignition products
  - (3) second-stage (high-T) combustion products without soot
  - (4) second-stage (high-T) combustion products with soot

# High-speed schlieren imaging and single-shot CH<sub>2</sub>O PLIF for ignition characteristics in a split injection scenario

- High-pressure, high-temperature pre-burn spray vessel capable of reaching the thermodynamic conditions of modern compression ignition engines
- Large optical windows offer multiple simultaneous views of the event
- Single-hole Bosch fuel injector from family of ECN injectors (s/n #370)
  - Injection pressure: 150 MPa
  - Fuel: n-dodecane (C<sub>12</sub>H<sub>26</sub>)
- High-speed pressure transducers (speed of sound corrected ID and AHRR)
- High-speed (150 kHz) schlieren imaging
  - Cool flame (low-temperature ignition)
  - High-temperature ignition
  - Vapor penetration
- Single-shot formaldehyde (and PAH) PLIF with 355-nm (100-mJ/pulse) excitation
  - Select timings for multiple identical injection events



# High-speed soot extinction imaging coupled with high-speed chemiluminescence and schlieren

- High-pressure, high-temperature pre-burn spray vessel capable of reaching the thermodynamic conditions of

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- La

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fa

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Blue LED

Beam-splitter

Field lens

Diffuser

Green LED

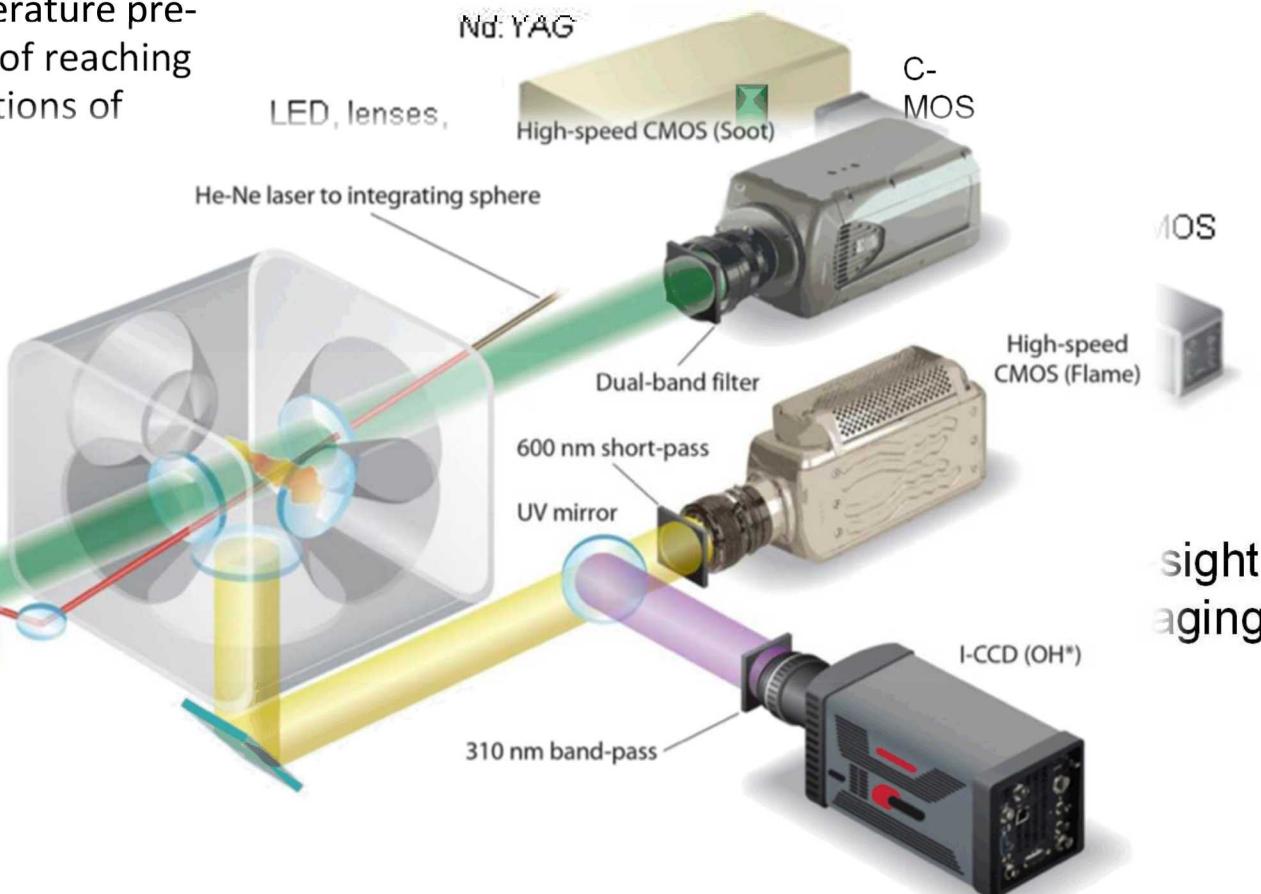
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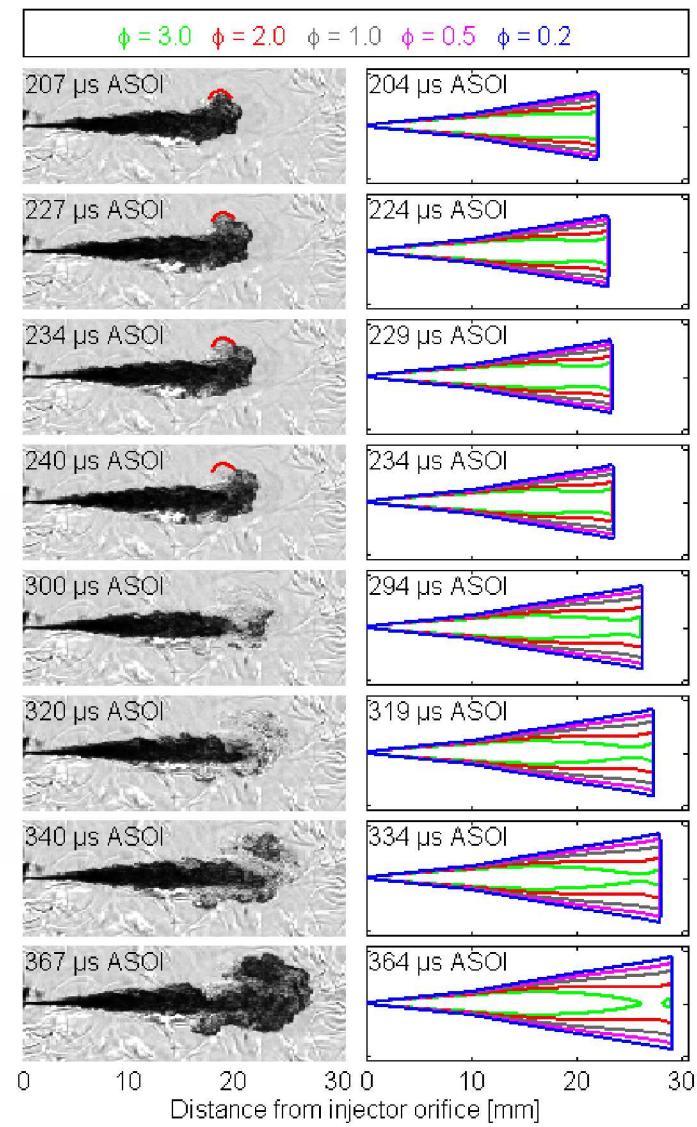
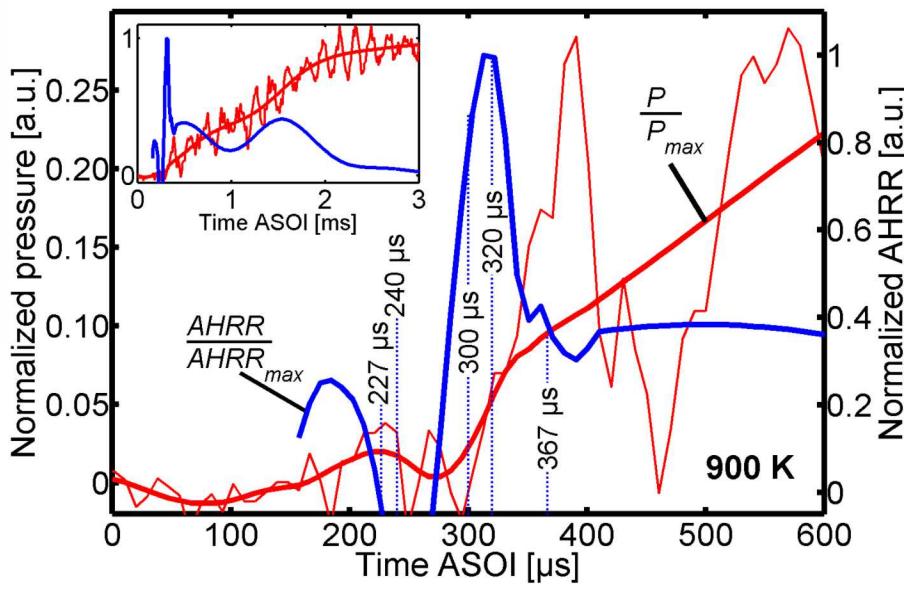
— Select timings for multiple identical injection events

- High-speed chemiluminescence imaging (600 nm SP filter) for ignition delay, quasi-steady lift-off length
- High-speed extinction imaging for optical thickness (soot mass); time- and ensemble averaged for tomographic reconstruction and SVF ( $f_v$ )

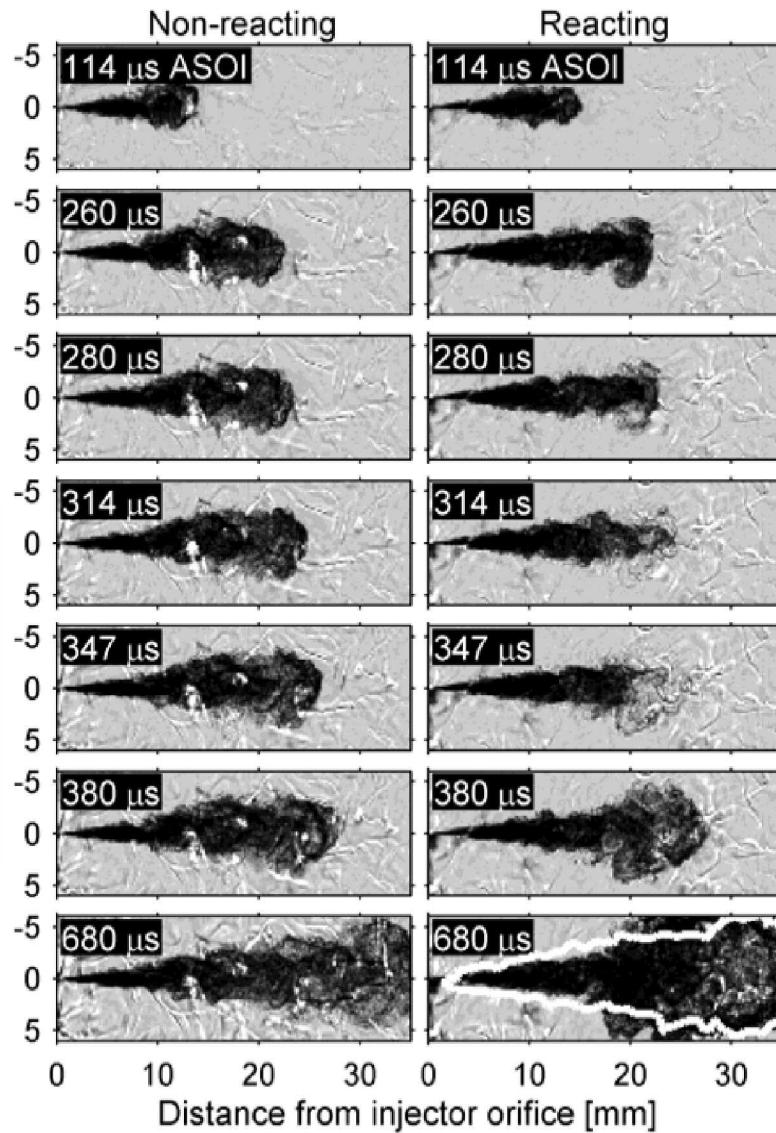


# High-speed schlieren imaging demonstrates that first-stage ignition occurs in the radial periphery of the spray head for the Spray A condition

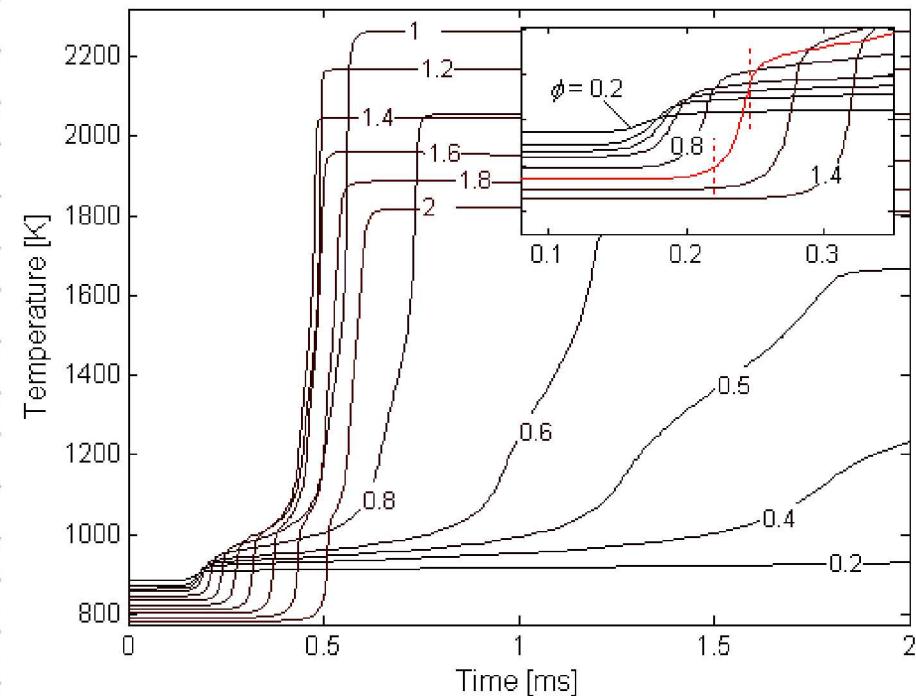
- Pressure transducer captures first-stage (cool-flame) heat release
- Pressure rises above noise near 220  $\mu$ s ASOI
- Peak AHRR (filter dependent) just prior to 2<sup>nd</sup> stage ignition as observed in schlieren
- **More evidence of cool-flame initiating in radial periphery (large-scale organization)**



# High-speed schlieren imaging demonstrates that first-stage ignition occurs in the radial periphery of the spray head for the Spray A condition



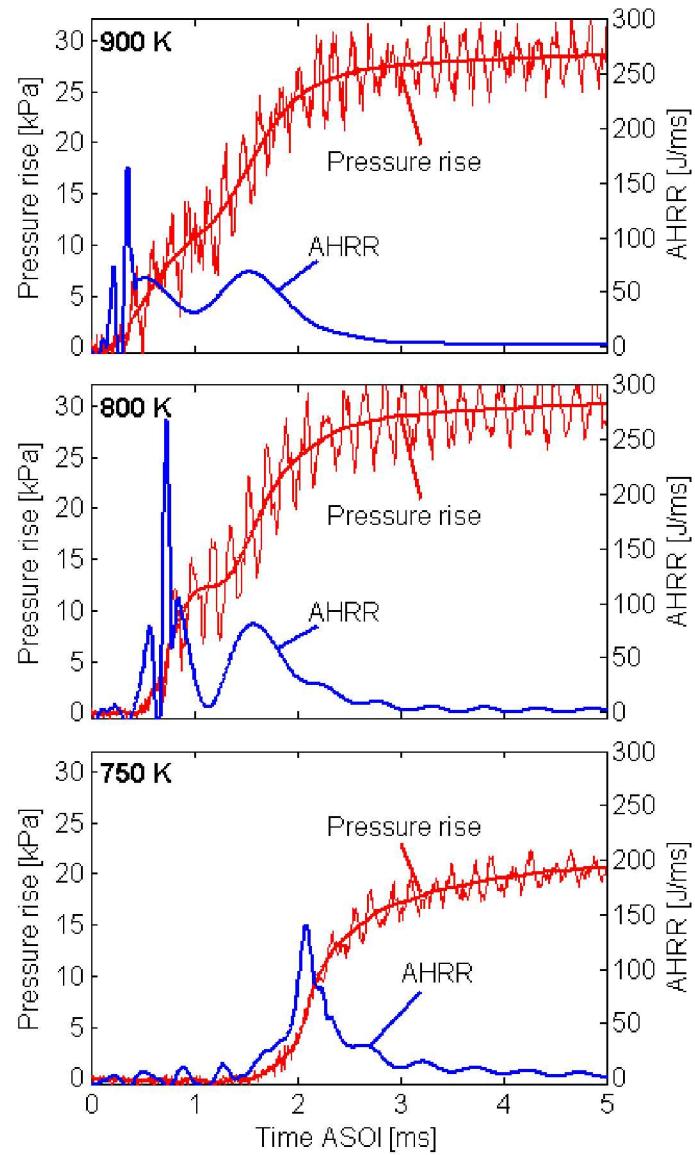
- Radial periphery is more fuel lean and therefore higher temperature (based on adiabatic mixing assumption).
- Closed homogeneous reactor simulations indicate leaner regions ignite first.



Skeen et al. Proc. Comb. Inst. 35 (3), 2015

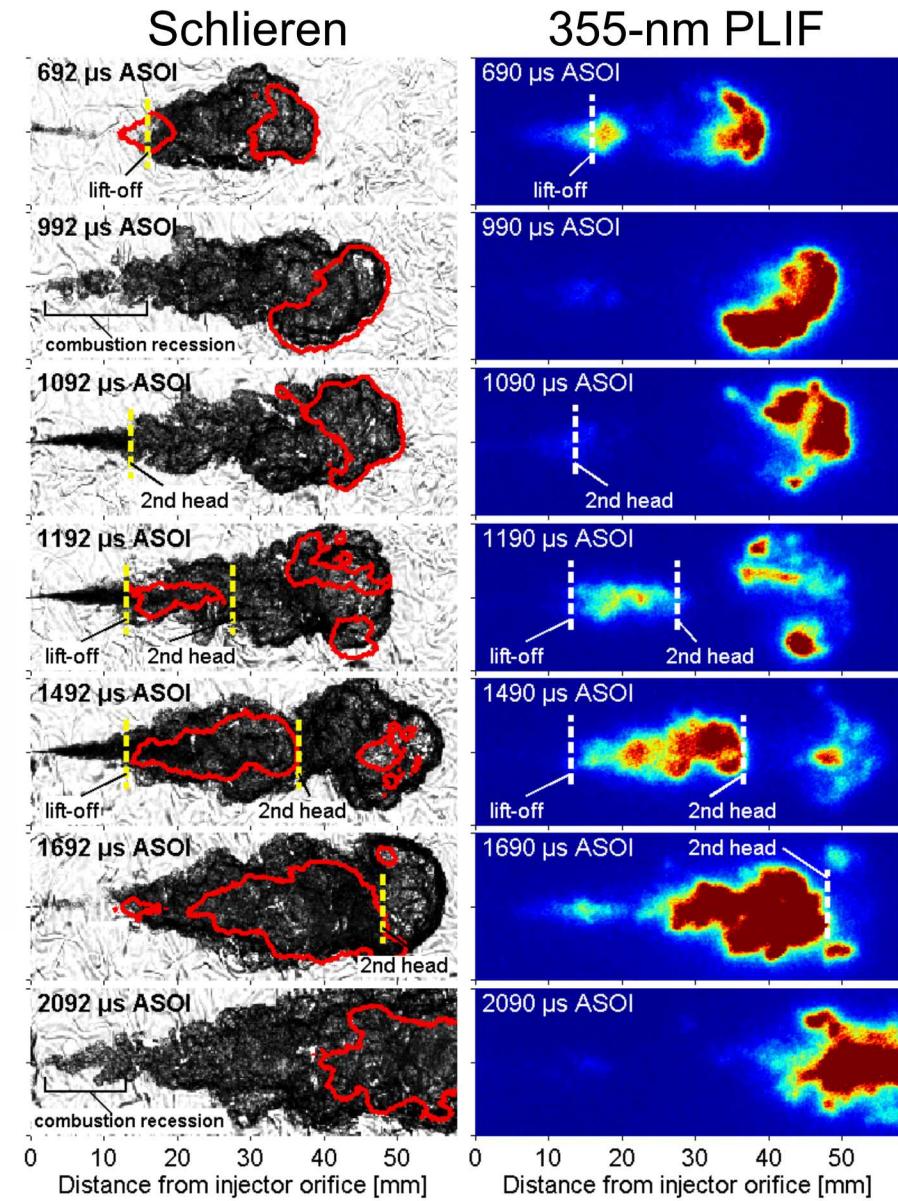
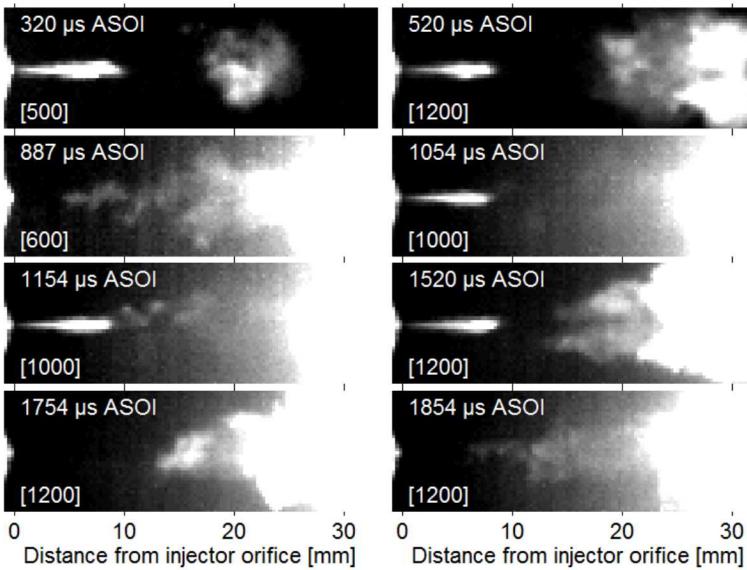
# Three distinct regimes for split injection ignition depending on ambient temperature

- 900 K ambient
  - Combustion recession leaves high-temperature products (potentially including radical species) near injector
  - 2<sup>nd</sup> injection ignites near the liquid length
- 800 K ambient
  - No combustion recession; however, cool-flame (1<sup>st</sup> stage) products remain resulting in earlier ignition of 2<sup>nd</sup> injection
  - 800 K consistently shows largest peak AHRR (larger volume of combustible charge)
- 750 K ambient
  - Two injections are rarely distinguishable in AHRR
  - Second injection undergoes high-temperature ignition prior to first injection

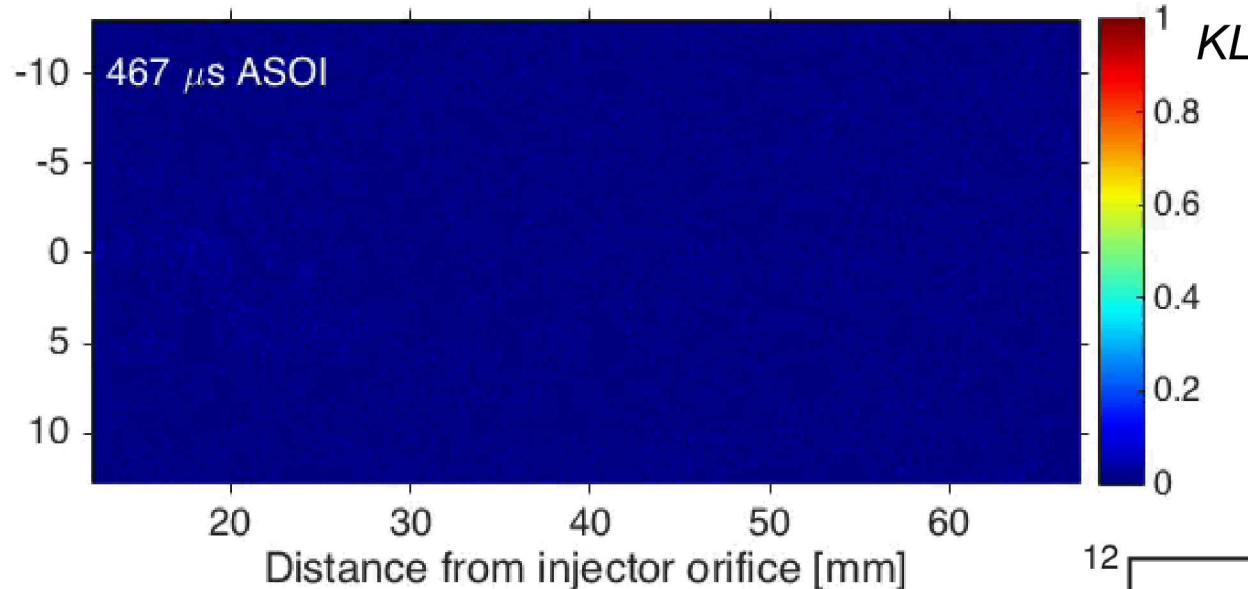


# 900 K End of 1<sup>st</sup>, Ignition of 2<sup>nd</sup> Injection

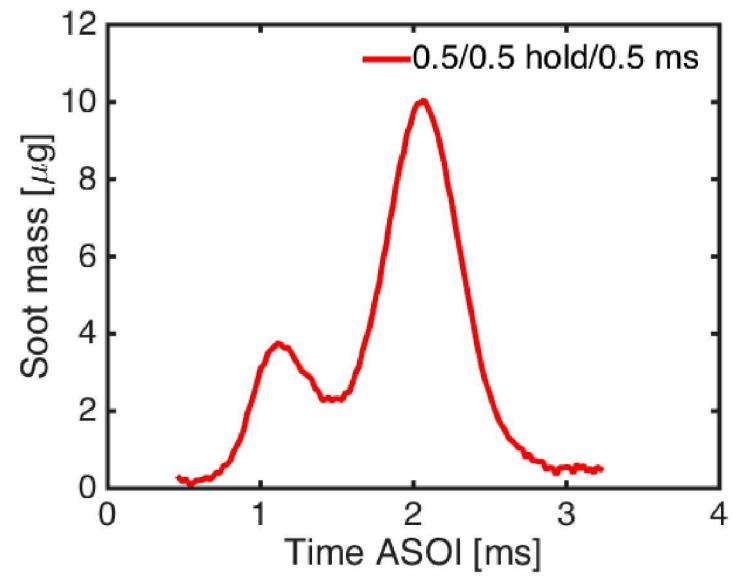
- At Spray A conditions first- and second-stage ignition occur in the near injector region after the end of injection “combustion recession”
- Second injection penetrates into high-temperature products, including radical species (OH, O, H)
- Lower density enhances “slipstream effect”
- Narrower spreading angle for 2<sup>nd</sup>
- Earlier ignition, earlier (and more) PAH and soot formation



# Split injection case: Soot mass more than doubles in second injection

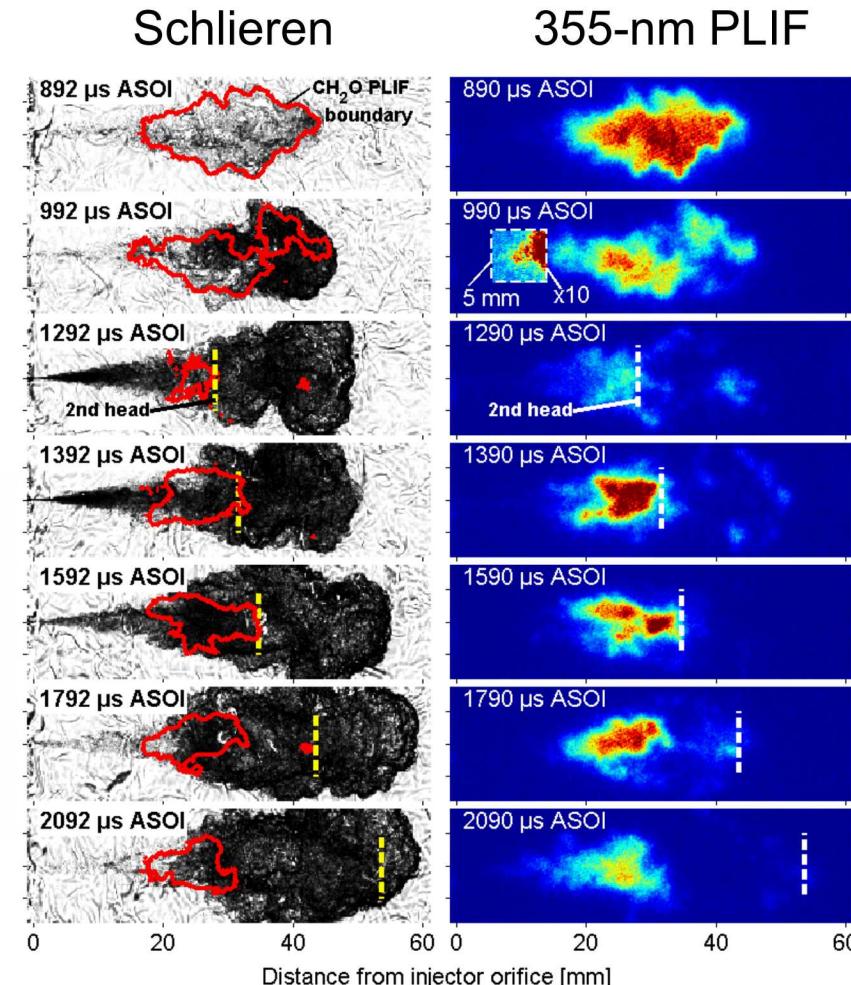
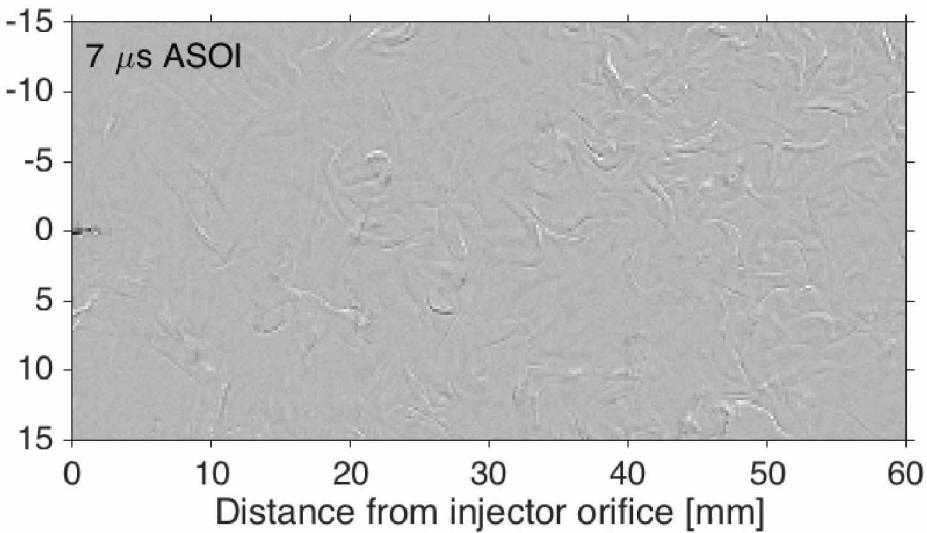


- Early ignition near liquid length results in more fuel-rich conditions locally and therefore greater soot formation in second injection.



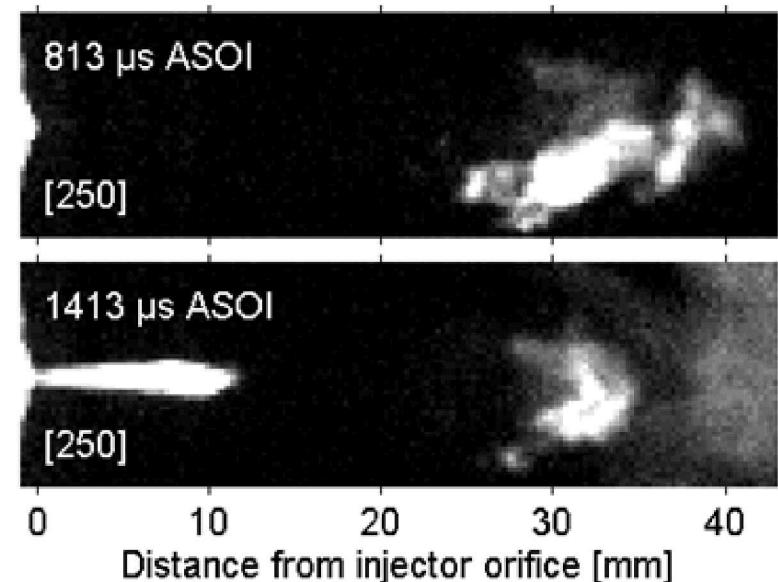
# 800 K End of 1<sup>st</sup>, Ignition of 2<sup>nd</sup> Injection

- Softening of schlieren over large region corresponds to large region of 355-nm PLIF
- After end of first injection, CH<sub>2</sub>O PLIF observed above background as close as 5-mm from injector tip
- No combustion recession
- PLIF shows narrower spreading angle for 2<sup>nd</sup> injection
- Still observe earlier ignition for second injection



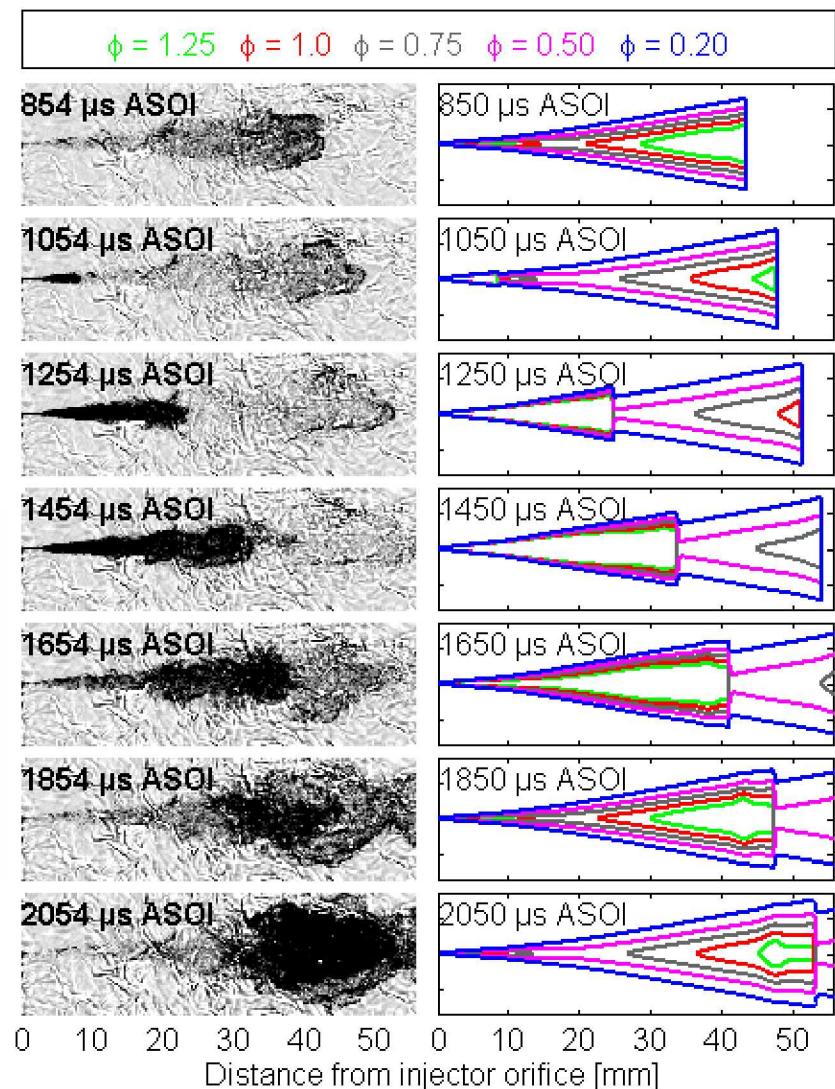
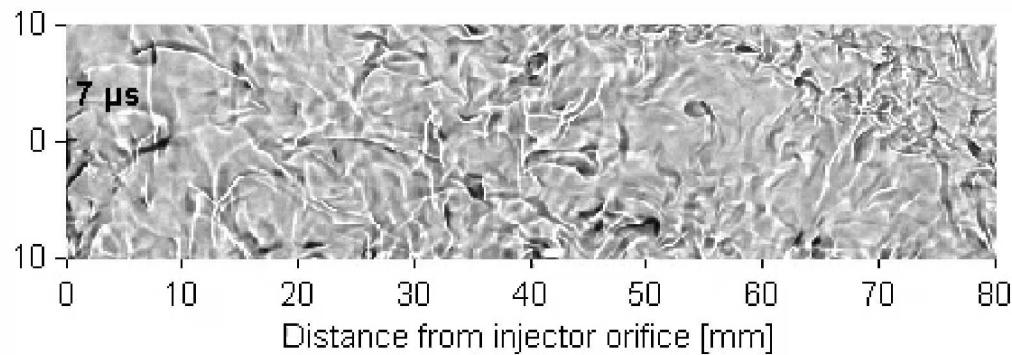
# 800 K End of 1<sup>st</sup>, Ignition of 2<sup>nd</sup> Injection

- CHR simulation at near-nozzle EOI conditions
  - From Musculus model, cross-sectional average equivalence ratio at liquid length just prior to second injection
  - $\Phi=0.3$  and 782 K from adiabatic mixing
- Cool-flame temperature in CHR of 870 K
- Cool-flame products
  - Considered species > 500 ppm after cool-flame temperature rise
  - $\text{CH}_2\text{O}$ ,  $\text{C}_2\text{H}_4$ ,  $\text{C}_3\text{H}_6$ , 2-propenal, formic acid, and  $\text{H}_2\text{O}_2$
  - $\text{H}_2\text{O}_2$  is an ignition enhancer!
- Increased temperature alone reduced ignition delay by 60%
- Addition of 1000 ppm of hydrogen peroxide reduced ignition delay by more than 50%
- Formaldehyde acts as an inert

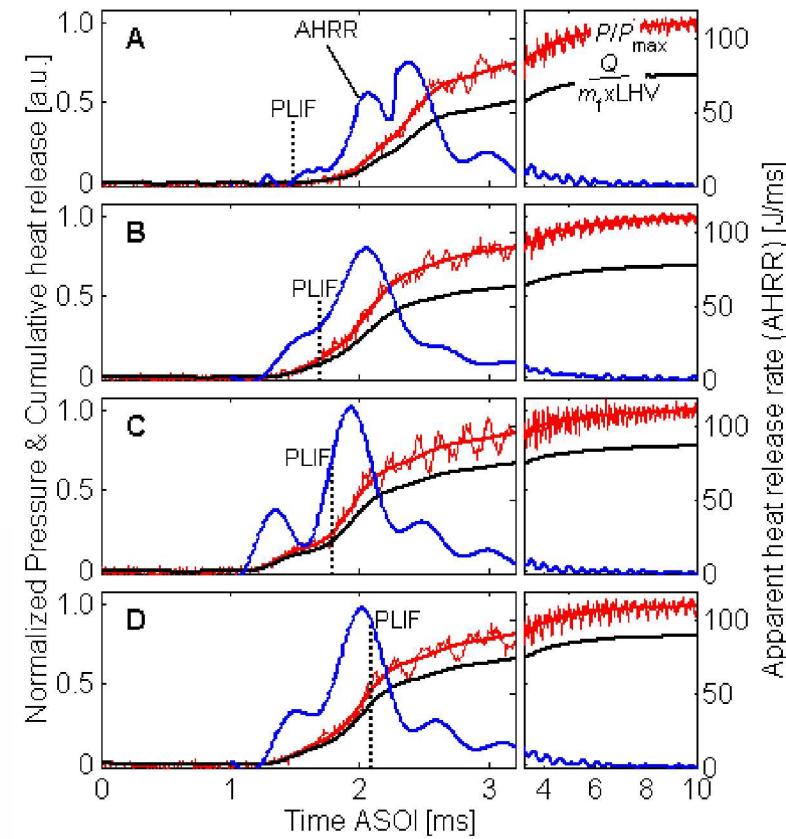
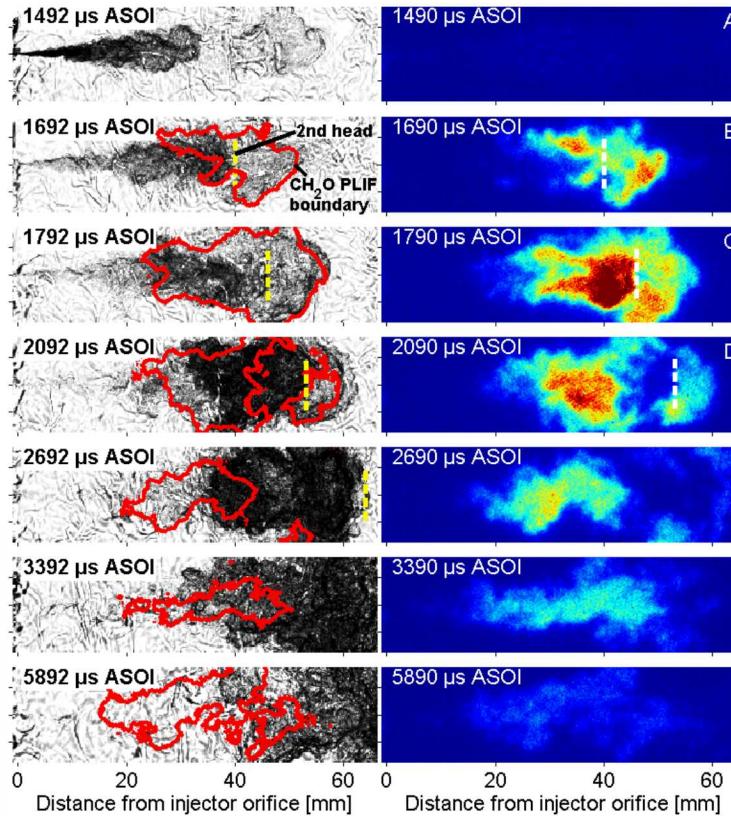


# 750 K: Ignition of First Injection

- At 750 K, no sudden softening of schlieren effect is observed
- Transparent schlieren image due to mixing, not chemistry
- Cool-flame causes schlieren to darken
- 2<sup>nd</sup> injection appears to enable ignition of over-mixed 1<sup>st</sup> injection



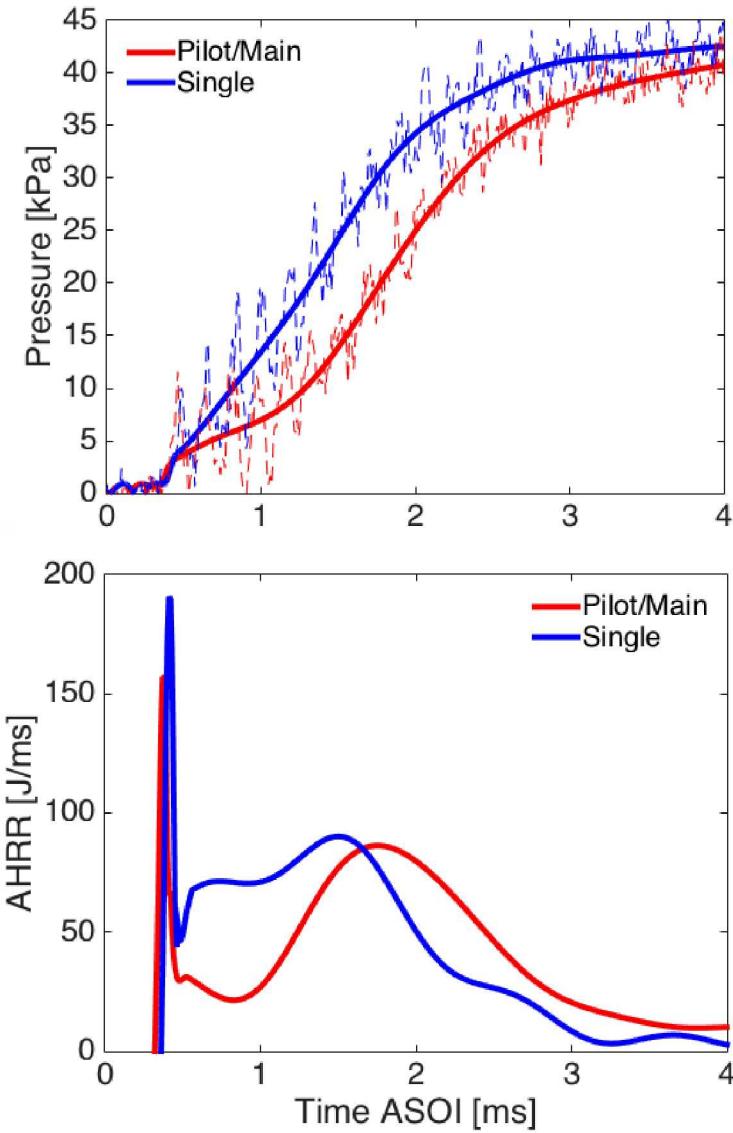
# 750 K End of 1<sup>st</sup>, Ignition of 2<sup>nd</sup> Injection



- Pressure trace + 355-nm PLIF provide proof that cool-flame has not begun
- Still observe narrower spreading angle for 2<sup>nd</sup> injection
- 2<sup>nd</sup> stage ignition begins “upstream” of 2<sup>nd</sup> head
- Is the first injection still influencing earlier ignition of second injection? Possibly.
  - CHR simulation suggests that hydroperoxy radical ( $\text{HO}_2$ ) forms closely in time with decomposition of parent fuel

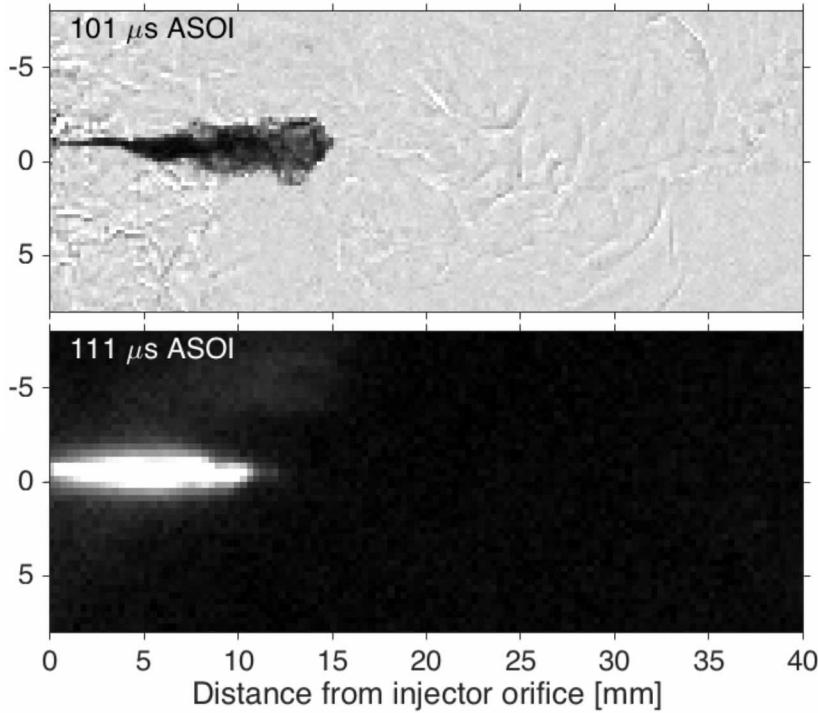
# Pressure and AHRR data show features making for an interesting comparison of soot formation

- Comparing 1.5 ms Single injection with Pilot/Main (0.3/0.5 dwell/1.2 ms) injection
  - High-temperature ignition delay of first injection for Pilot/Main case equivalent to Single injection case
  - Peak in AHRR slightly delayed for Pilot/Main
  - Peak pressure slightly lower for Pilot/Main (injector throttling/dynamics reduces fuel mass injected)

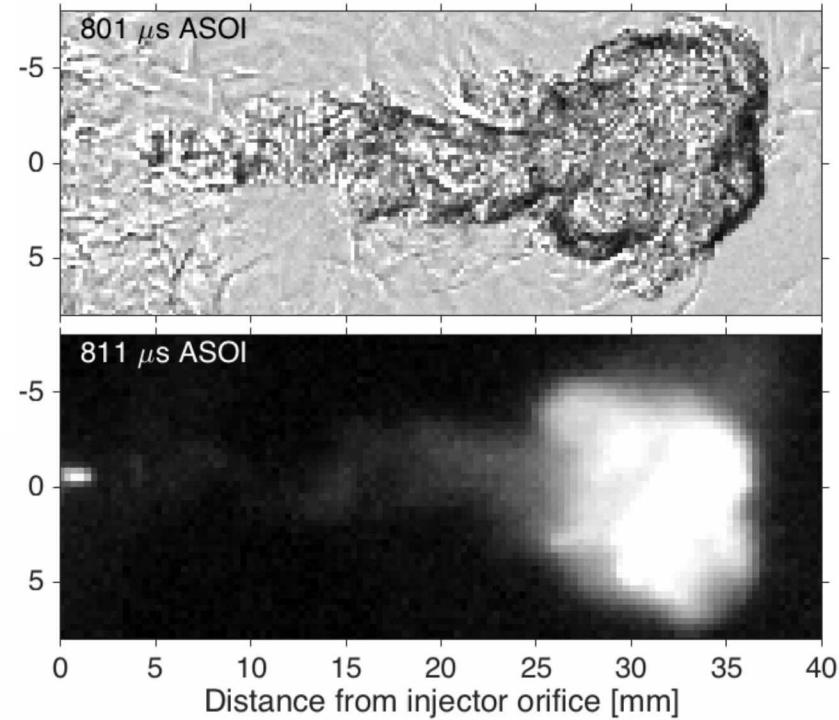


# High-temperature ignition occurs earlier for 2<sup>nd</sup> injection due to residual temperature and products

1<sup>st</sup> Injection



2<sup>nd</sup> Injection



- Transparent schlieren observed at radial periphery representing first-stage ignition
- First luminosity observed (near 25 mm, 411  $\mu$ s) when schlieren begins to darken for first injection
- 2<sup>nd</sup> injection ignites near liquid length (12-15 mm, 211  $\mu$ s) resulting in more fuel-rich conditions during high-temperature combustion

# Optical thickness (KL) is proportional to soot mass integrated over the path length

Mie Theory: 
$$KL = \int \frac{k_e}{\lambda} f_v dL$$

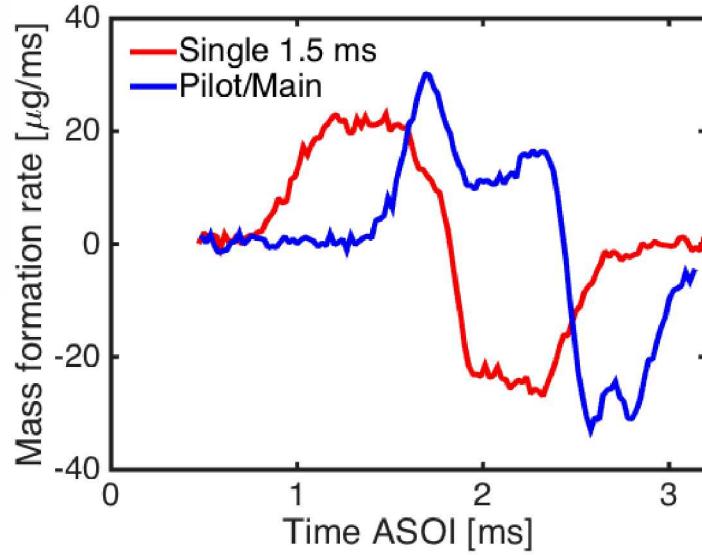
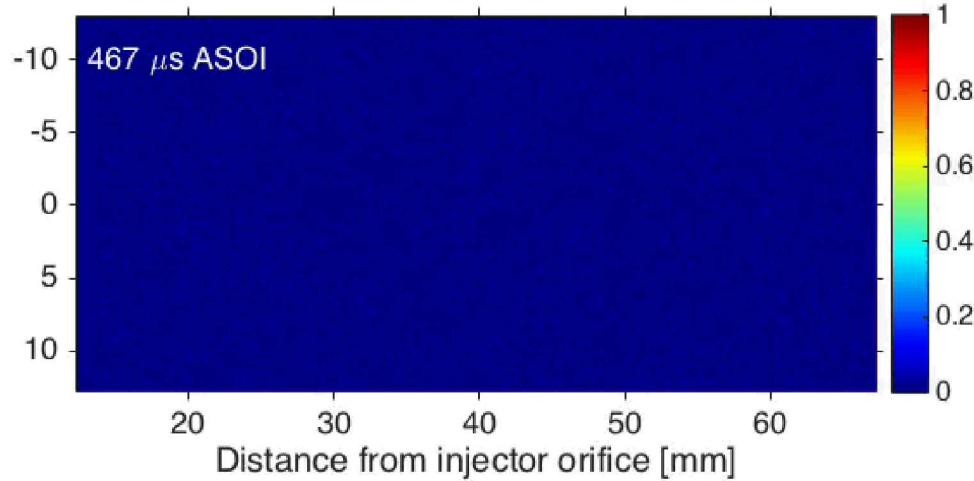
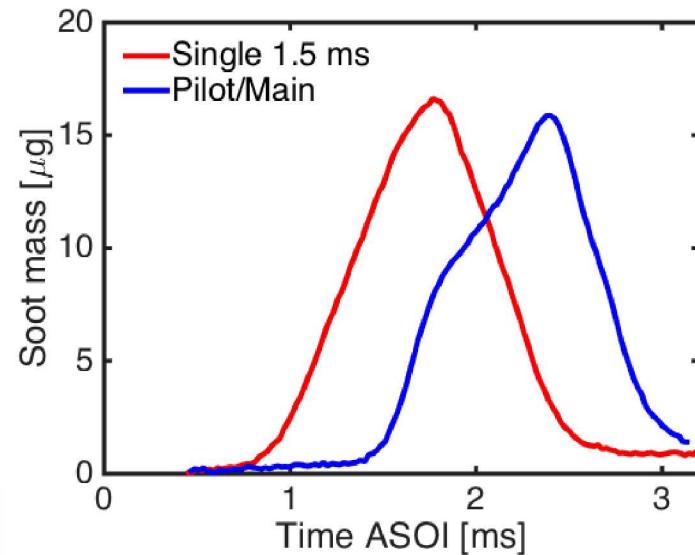
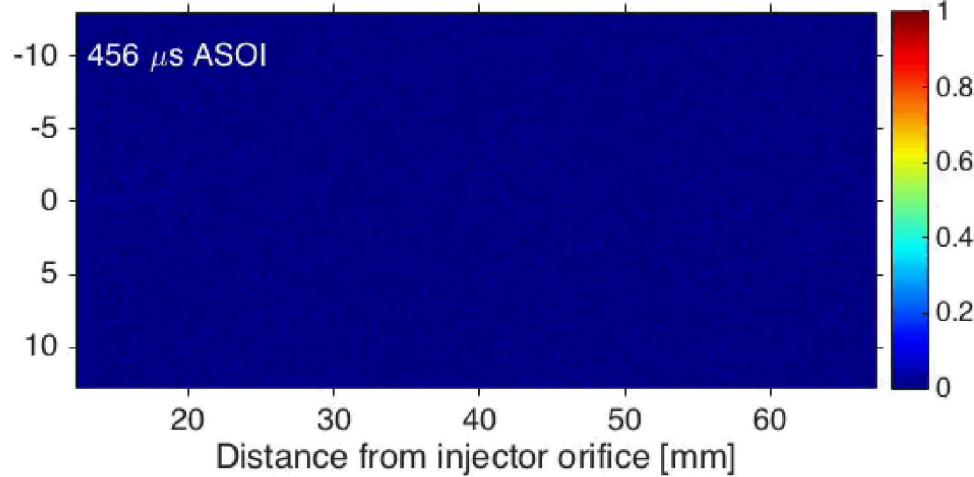
KL from Beer-Lambert Law: 
$$KL = -\ln\left(\frac{I}{I_0}\right)$$

Assume  $k_e$  and soot density are constant

$$\frac{KL}{k_e} \lambda \rho_{soot} = \rho_{soot} \int f_v dL = m_{soot} \left[ \frac{g}{m^2} \right]$$

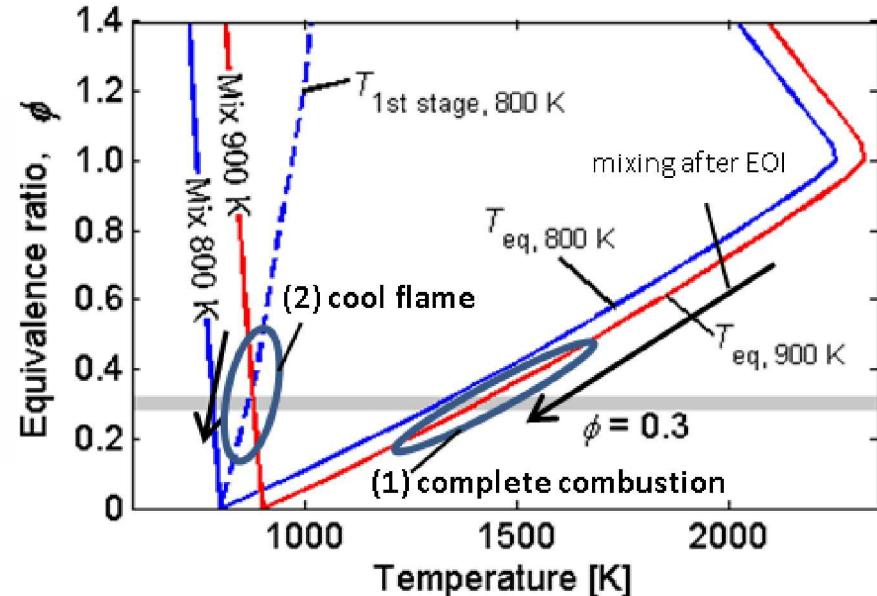
Multiplying by pixel area from image scaling yields mass through chosen cross-section

# Peak soot mass similar within FOV for single and pilot/main injection cases but formation rates differ

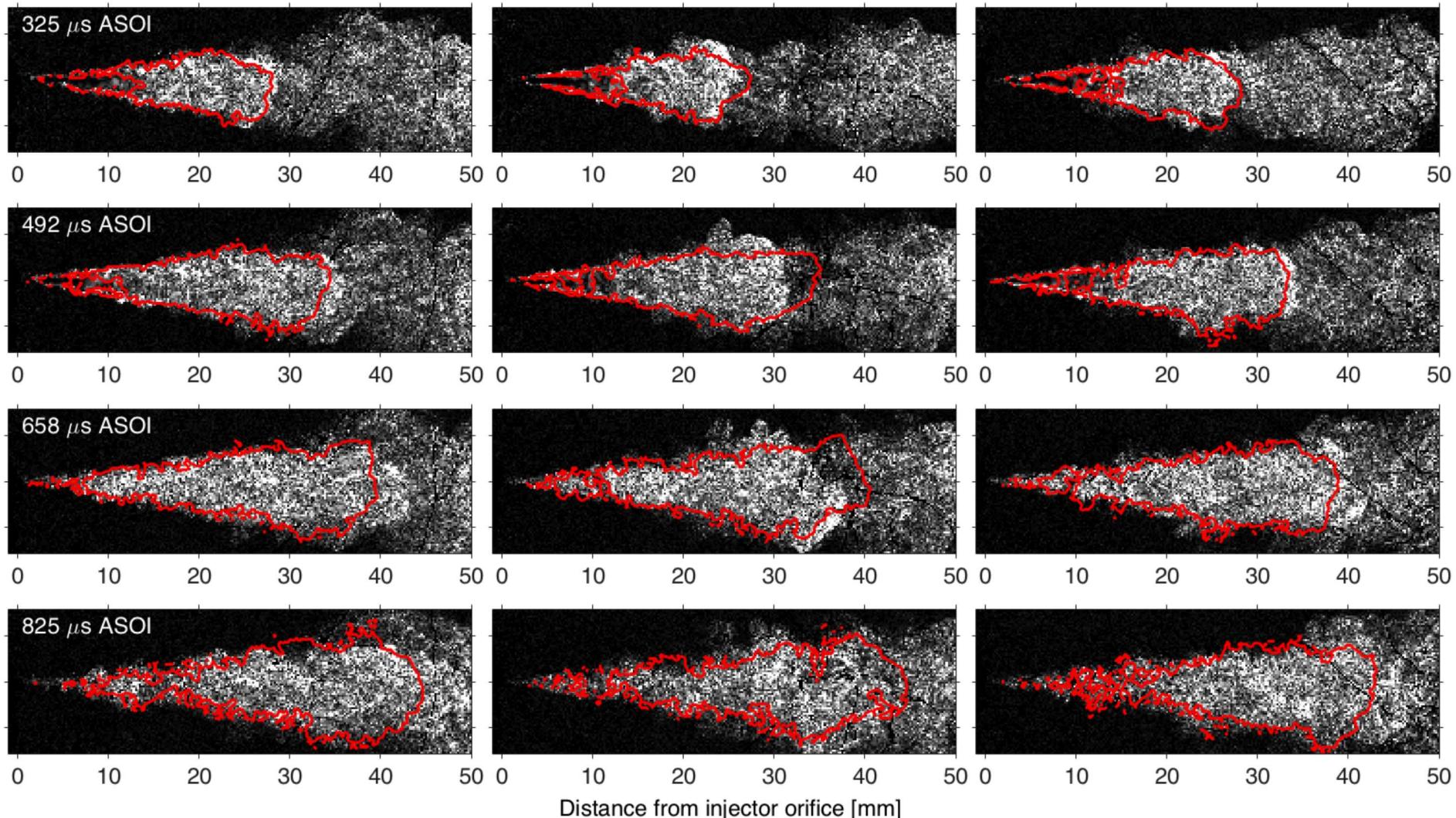


# Summary

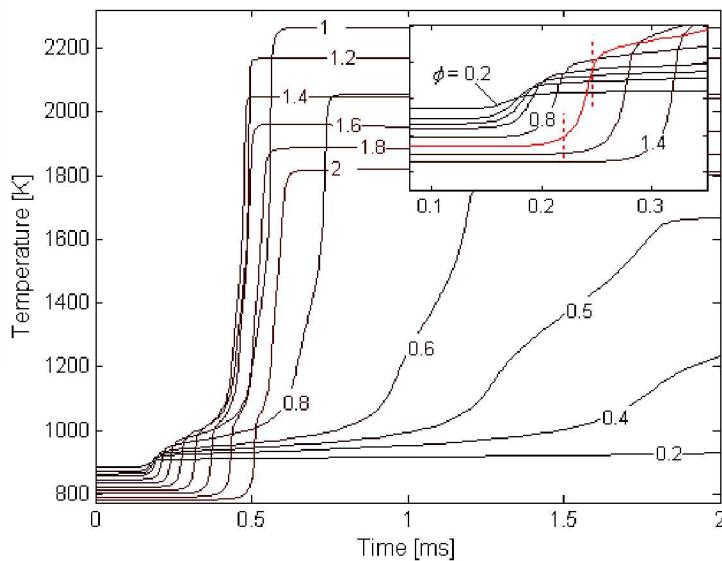
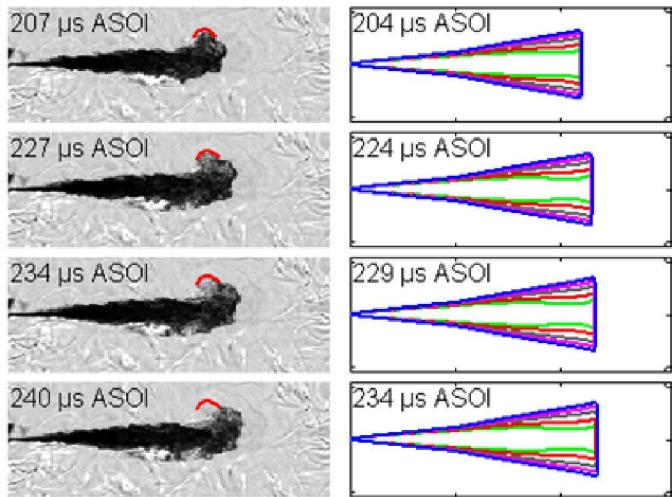
- Additional evidence of first-stage ignition in the radial periphery of the spray, upstream of the spray head at Spray A condition
- Softening of schlieren effect through entire line of sight occurs on a chemical time scale (as determined by CHR) providing evidence of large-scale organization
- Initial ambient temperature clearly influences the state of the near-nozzle charge into which the second injection penetrates
- If combustion recession occurs, high temperature ( $>1200$  K) and radical species can initiate combustion of the second injection near the liquid length resulting in a shorter ignition delay and increased PAH/soot formation
- At lower temperatures combustion recession may not occur, but cool-flame products such as formaldehyde along with a modest temperature increase can still reduce the ignition delay
- When ambient temperatures are too low, the first injection can become over-mixed (too fuel lean) and may not undergo second-stage ignition
- The second injection may still benefit from radical species formed during the initial parent fuel decomposition
- The second injection also “enriches” the first and may ignite simultaneously or even earlier than the first injection



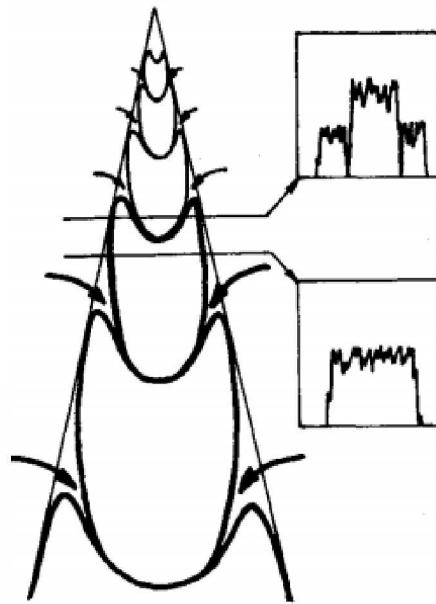
# For Split Injection second injection does not always benefit from slipstream in non-reacting spray



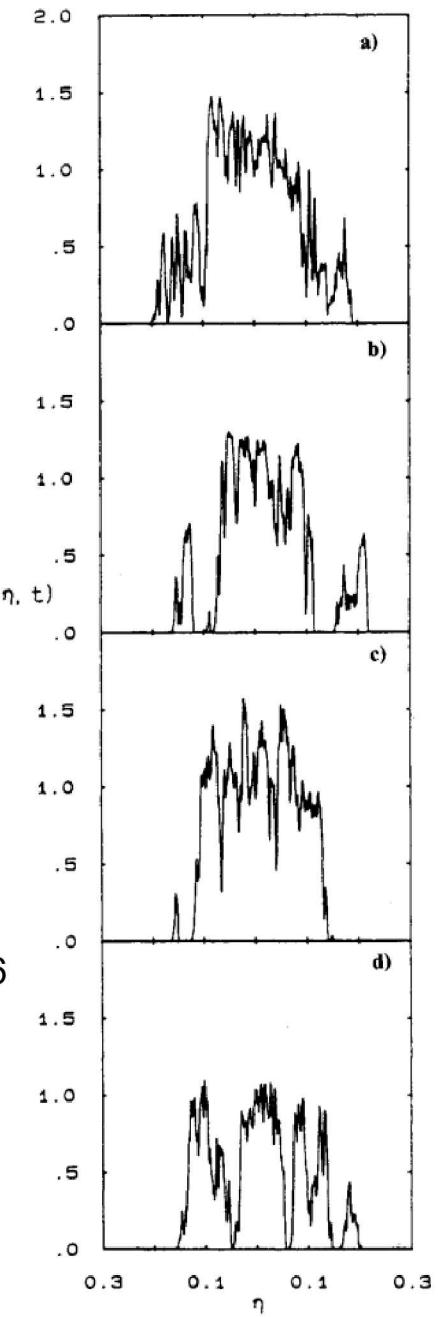
# Large-scale Organization?



Closed homogeneous reactor (CHR) model with detailed 2-methylalkanes chemistry (Sarathy et al. C&F 2011)

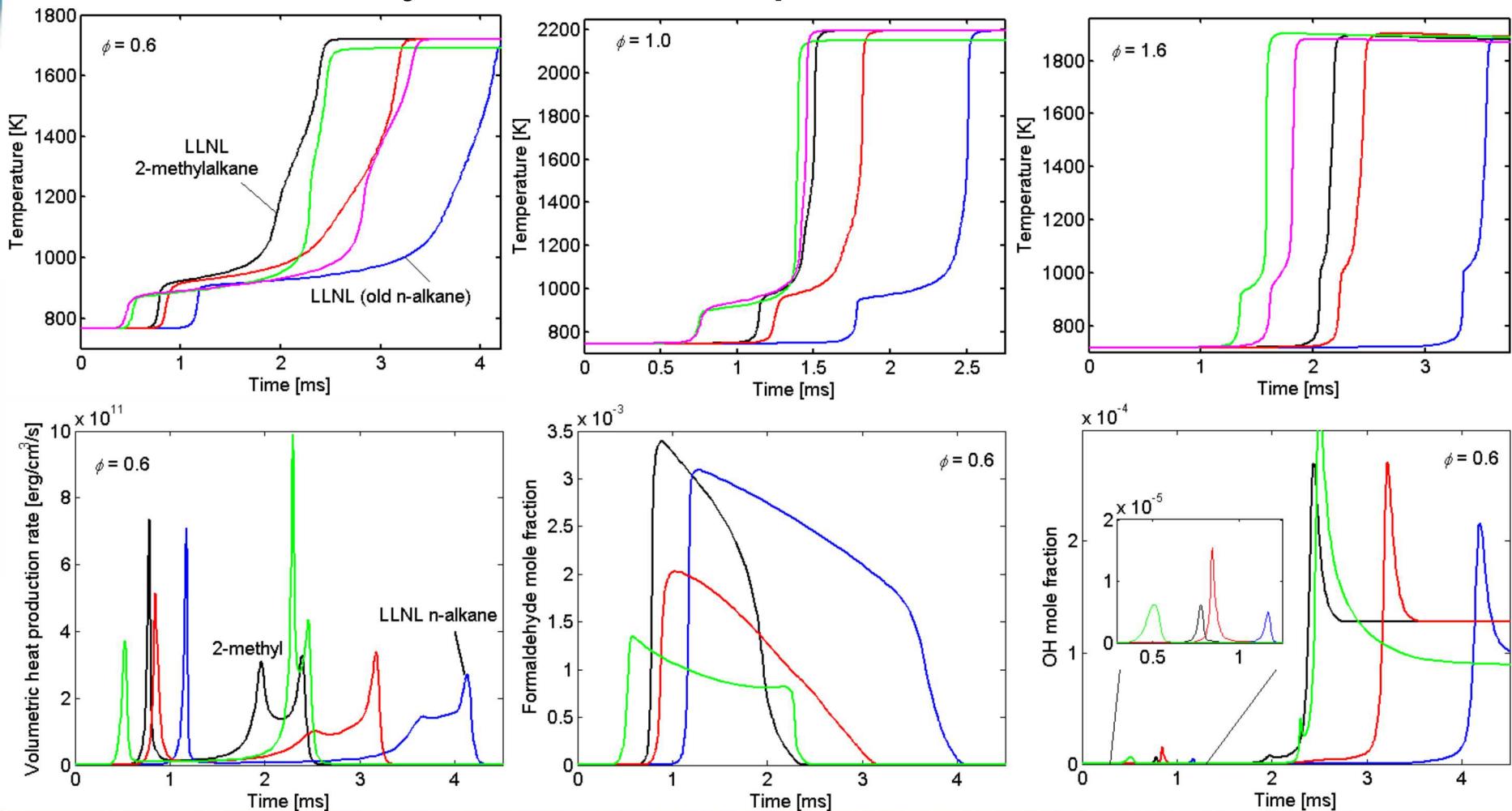


Dahm and Dimotakis  
AIAA Journal 25(9) 1986



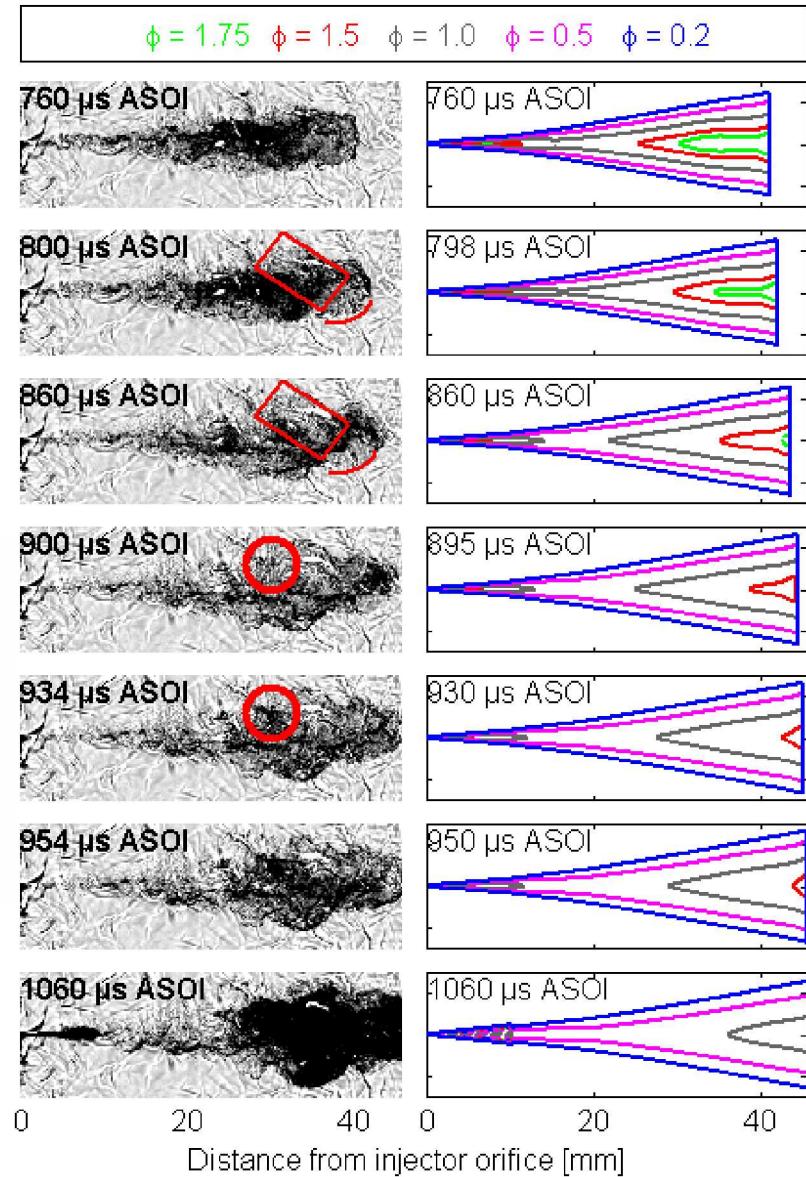
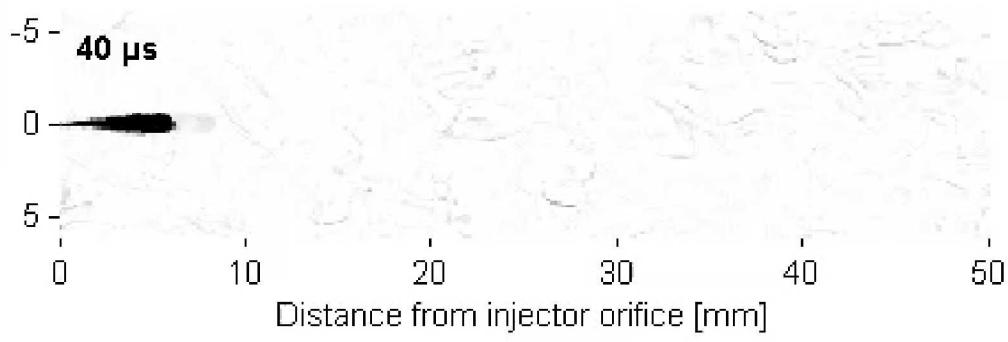
# Mechanism Evaluation

- Changing trends with equivalence ratio (one with different temperature!)
- Differences in heat production rate profiles,  $\text{CH}_2\text{O}$  consumption...
- **Not shown: Major differences with pressure variation!**



# 800 K: Ignition of First Injection

- Softening of schlieren during cool-flame not as easily distinguished at 800 K
- Longer ignition delay and more mixing leads to softer density gradients before reactions begin
- More fuel-lean (or less fuel-rich) conditions at time of ignition



# Results: Non-Reacting Penetration

- In this single realization, the initial penetration of second injection appears somewhat faster, but then slightly lags behind first injection
- Second injection can benefit from “slipstream” after reaching 30 mm as shown here, but this is not always the case. Most of momentum has dissipated.
- Try to get Mark’s model working??? What’s wrong?

