



Fire Science & Technology

AIAA/ASME Joint Thermophysics and Heat Transfer Conference
June 25-29, 2018, Atlanta, GA, USA

Spatially Resolved Analysis of Material Response to Destructive Environments Utilizing Three-Dimensional Scans

Jeffrey D. Engerer; jengere@sandia.gov; (505)284-6555

Fire Science and Technology Department

With A.L. Brown, Sandia National Laboratories

SAND2018-????C

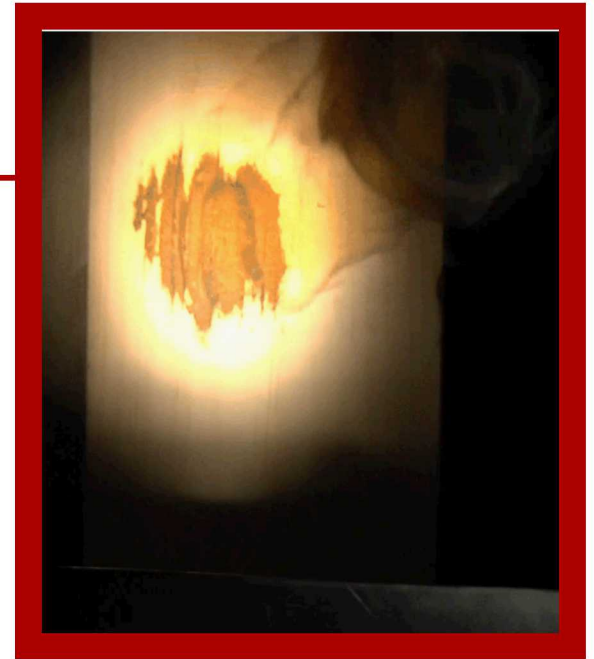


Outline

- Introduction and motivation
- Experimental Setup: Solar Furnace
- Scanner Validation
- Experimental Data
- Conclusions

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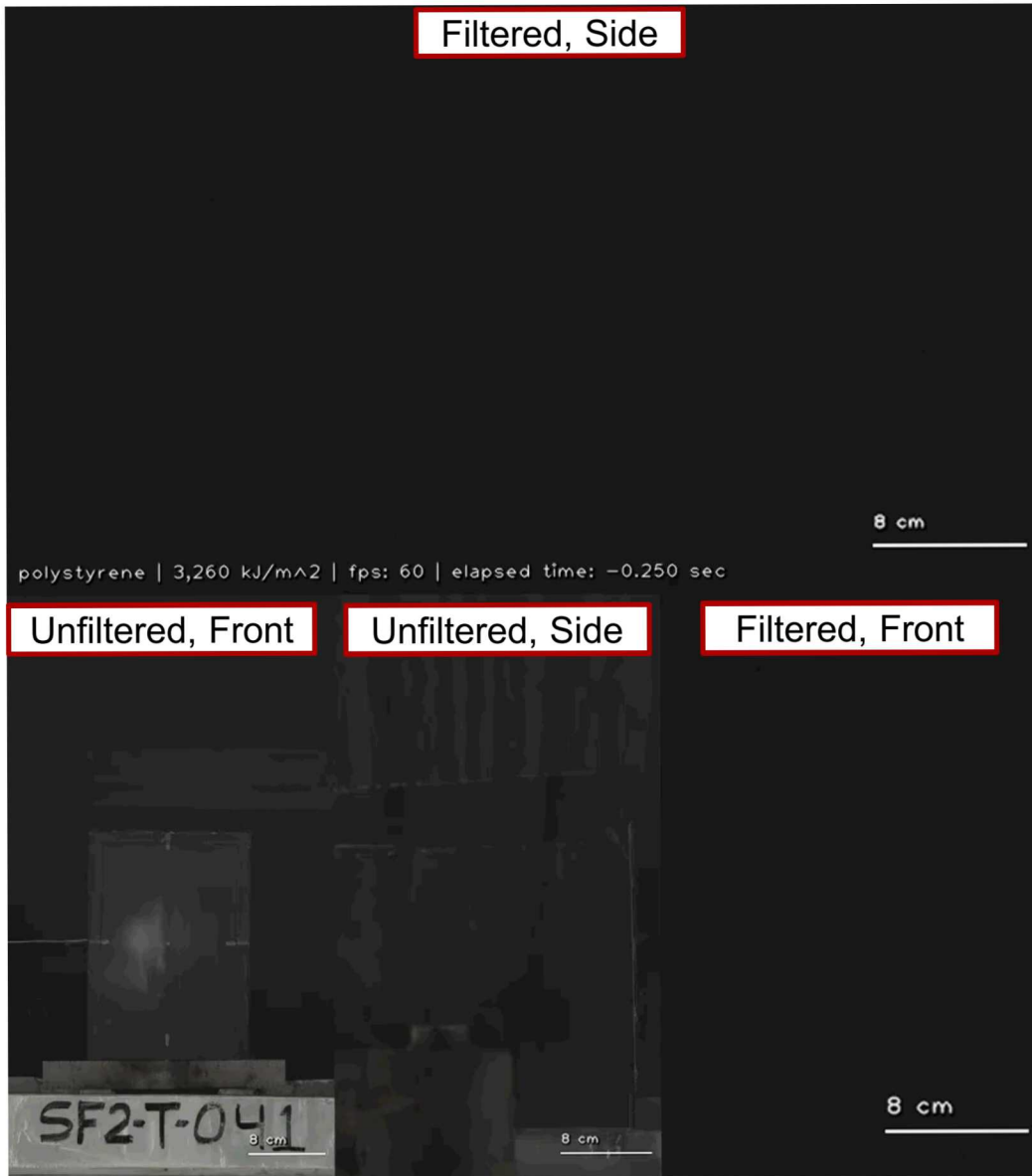
Introduction and Motivation

- A variety of sources can produce heat flux well beyond those typical of fire environments:
 - Directed Energy Weapons
 - Nuclear Weapons
 - Explosives
 - Propellants
- At extreme ($\sim 1 \text{ MW/m}^2$) heat flux, the incident energy dominates the surface energy balance
 - Radiation ($\sim 100 \text{ kW/m}^2$) and convection ($\sim 10 \text{ kW/m}^2$) are relatively small even when the surface reaches ignition temperatures ($\approx 600 \text{ }^\circ\text{C}$)
- **Objective:** Improve modeling tools by **characterizing the surface topology** of samples after exposure to intense thermal irradiation.

Response to Extreme Irradiation

- Under extreme irradiation ($\sim 0.1 - 1 \text{ MW/m}^2$), a material can:
 - Pyrolyze strongly as the surface recedes
 - The material chemically decomposes, producing combustible gases.
 - Ignite by a variety of mechanisms:
 - Transient Flaming
 - Sustained Flaming
 - Sustained Smoldering
 - As well as other responses:
 - Melt, spall, char, exfoliate, etc.

Example: Polystyrene



Material:

High-Impact Polystyrene
3.2 mm thick

Exposure:

3.26 MJ/m²

Ignition Data:

Sustained Flaming

Ign. time: 0.85 s

Pyr. time: 0.38 s

Programmatic Objectives

- This study is part of a wider program, **focusing on pyrolysis and ignition** at extreme radiative heat flux.
 - **Experimental** data at small and large scale
 - Solar Furnace (≈ 10 cm spot)
 - Solar Tower (≈ 1 m spot)
 - **Simple ignition models** (e.g., empirical correlations) that can predict material response to a given environment.
 - **High-fidelity computational models** that capture the complex physics and accurately predict pyrolysis and ignition.
- These advancements will produce **ignition models** spanning a wide range of **environments** and **materials**.

Motivation for Surface Recession

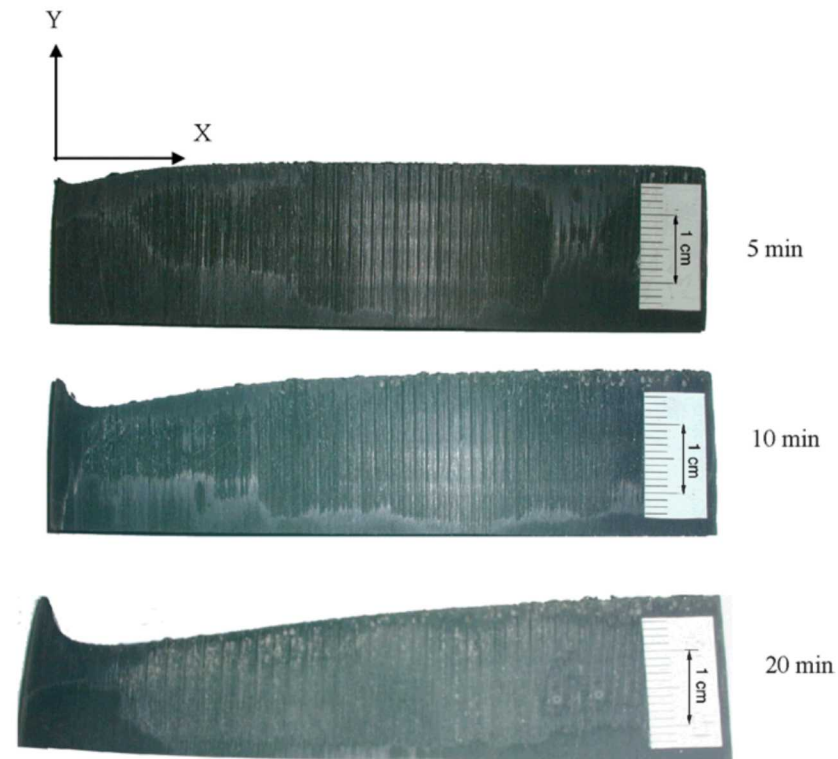
- Example of surface recession: Wood



Motivation for 3D Scanning

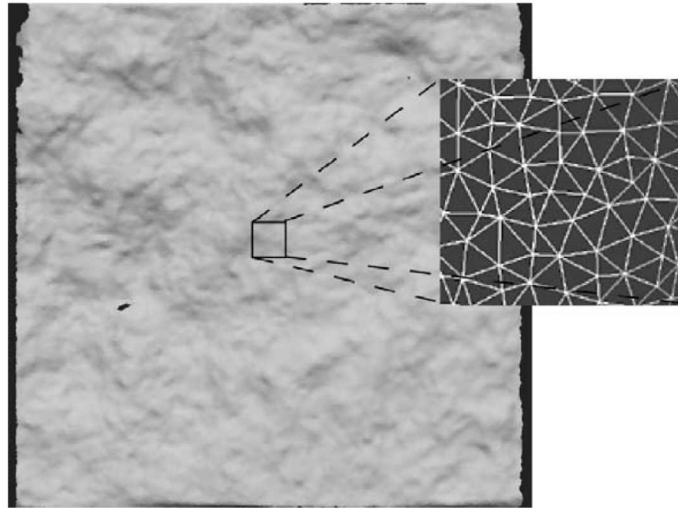
- Quantifying the surface recession
 - Data collection
 - CFD boundary condition
 - Model validation
- Two methods are common:
 - Localized char/crater depth
 - A probe measures depth relative to original surface height.
 - Sample cross sections
 - Material is cut on a plane normal to the surface, thickness is measured.
- 3D Scanning may be superior?

C.C. Ndubizu et al. / Combustion and Flame 141 (2005) 131–148



3D Scanning

- 3D Scanners are sometimes used in related problem areas:

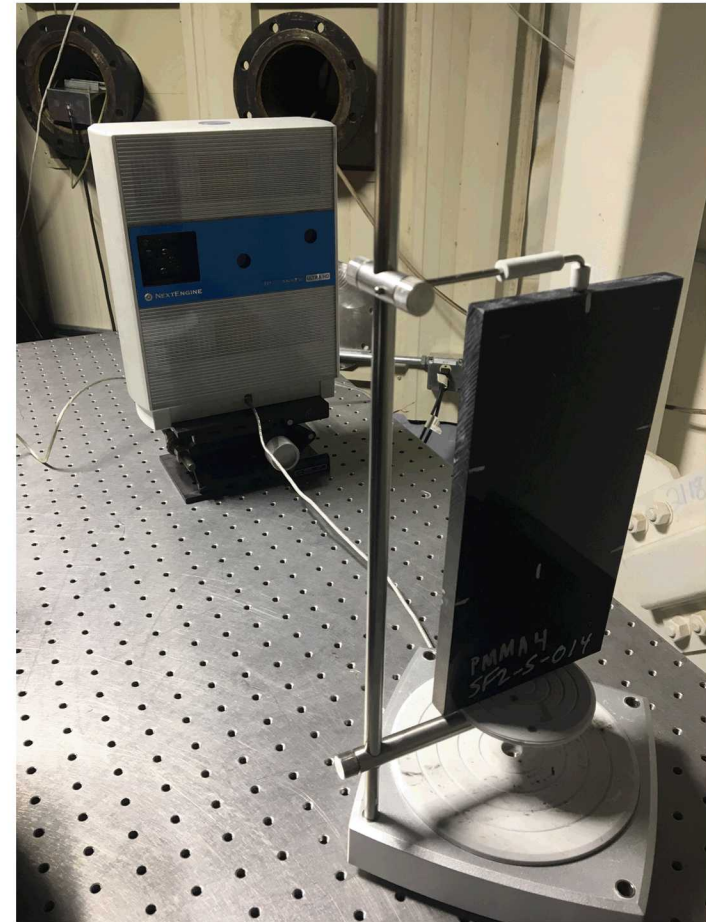


Grasselli, G. et al., Int. J Rock Mech. Mining S., (39) 2002

- But their use for destructive thermal environments is not common.

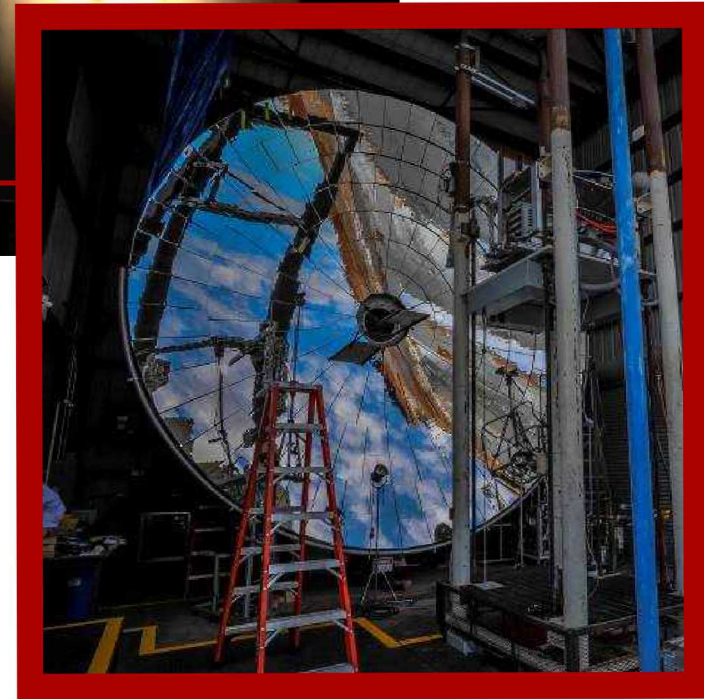
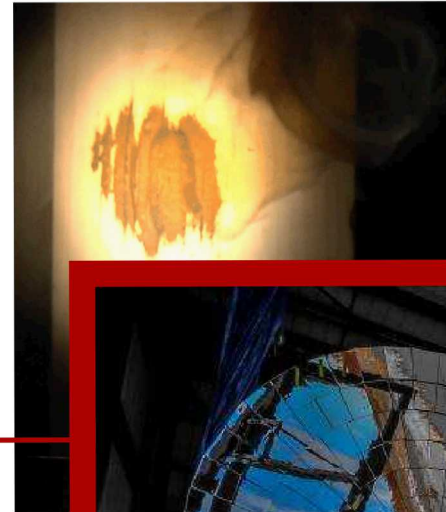
Commercial 3D Scanners

- Commercial 3D scanners are affordable (~\$1000) and make the technology widely available.
 - Scans sample surface with 650 nm lasers
 - Records data with two image sensors.
- Common for medical and design applications.
- Not validated for scientific measurements.
 - Advertised accuracy: 0.13 mm (0.005")
- This study will **validate** the scanner and **demonstrate** its capabilities.

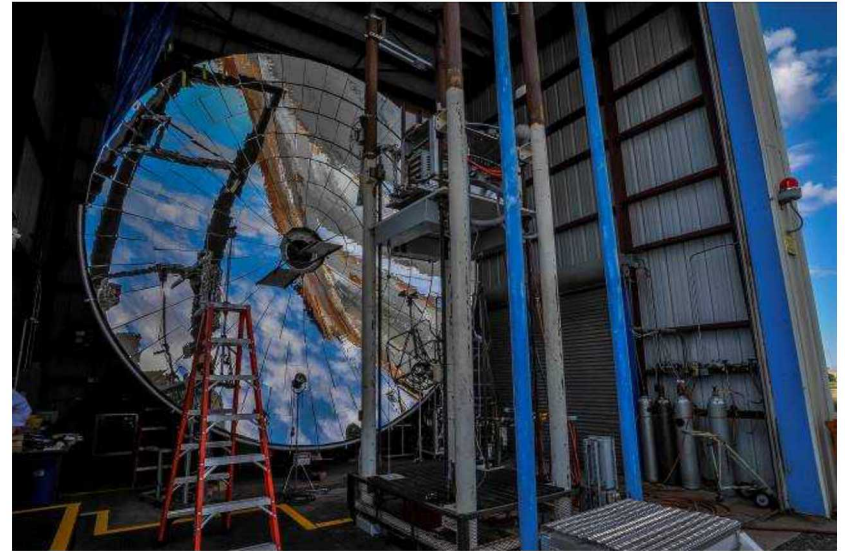


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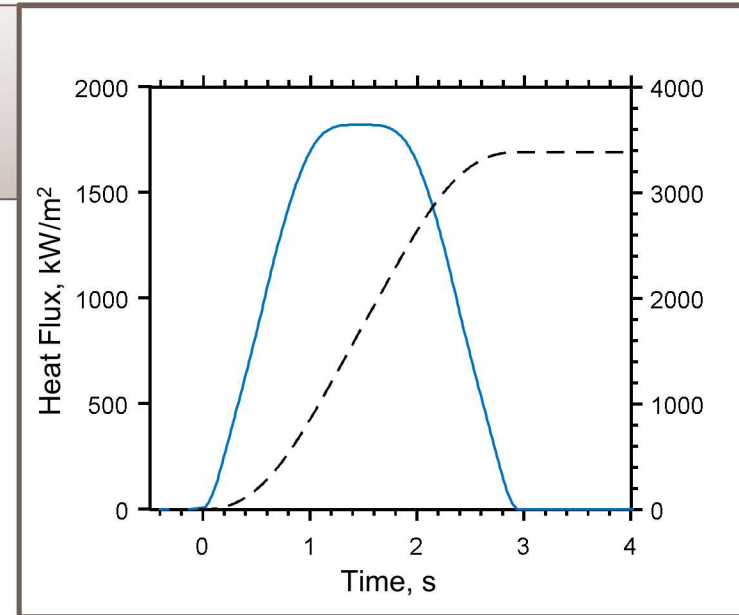
Solar Furnace



- Heliostat tracks sun
- Parabolic dish focuses light
- Attenuator controls temporal flux profile
- 3-axis table positions sample/instrumentation
- Generates heat flux of up to 6 MW/m^2 on a $\approx 8 \text{ cm}$ spot

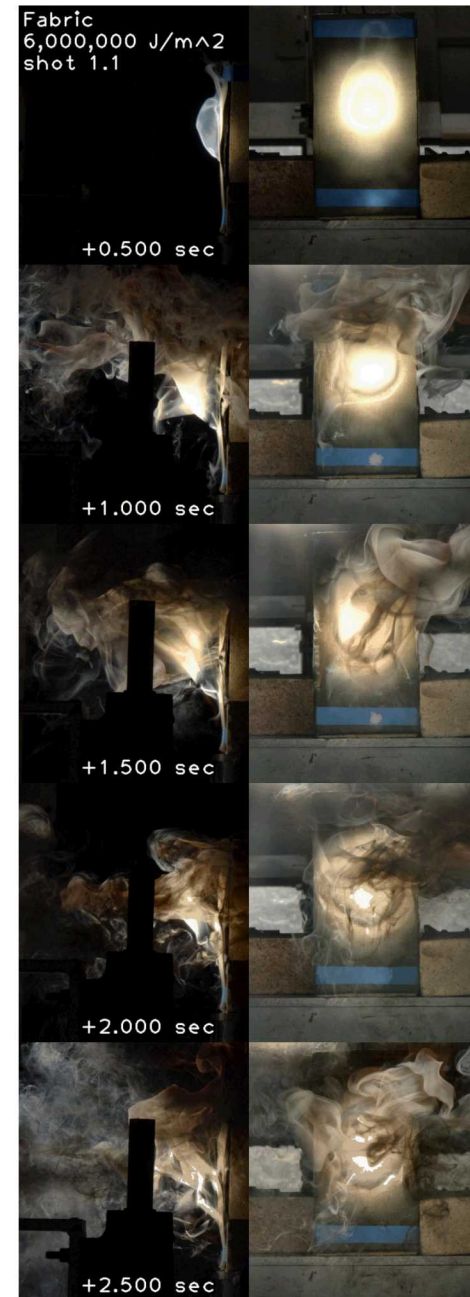
Instrumentation

- Radiometer and heat-flux gauge quantify flux/fluence
- Cameras capture material response
- Photographs taken before and after
- Mass recorded before and after
- 3D Scans after



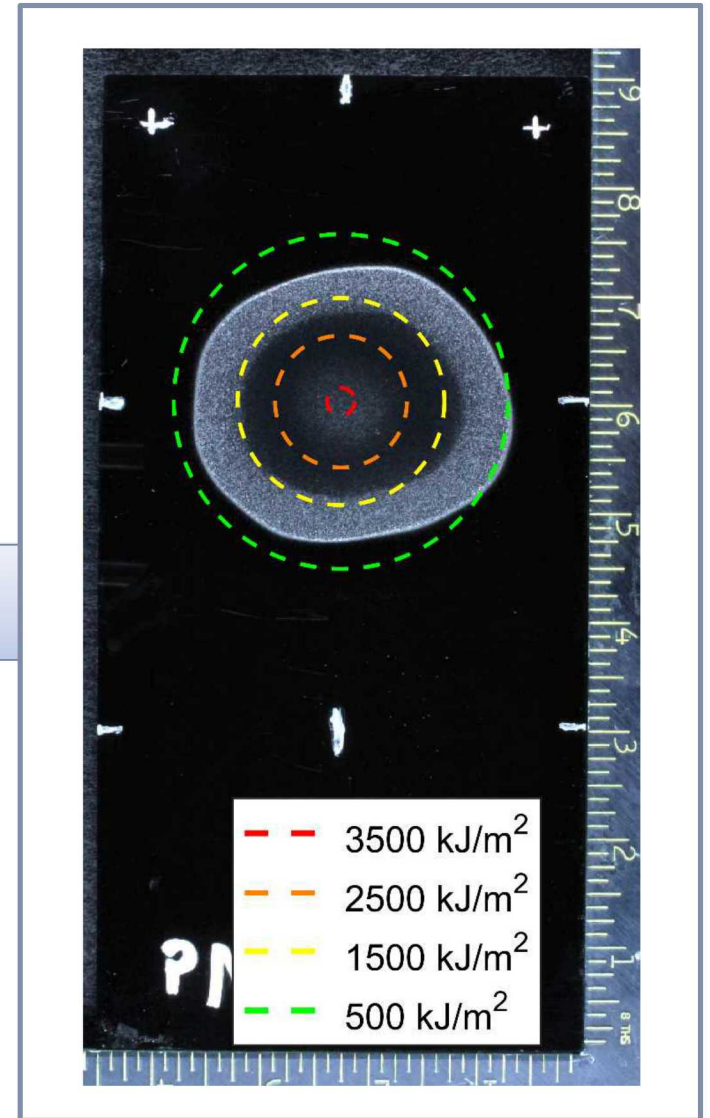
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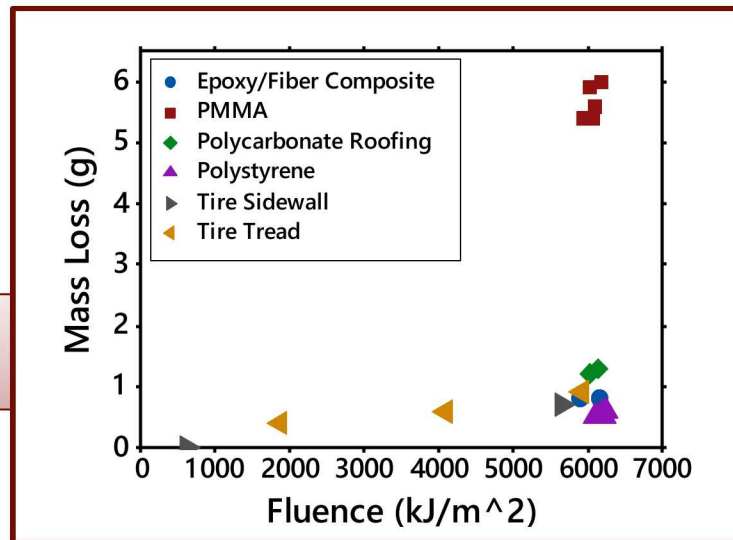
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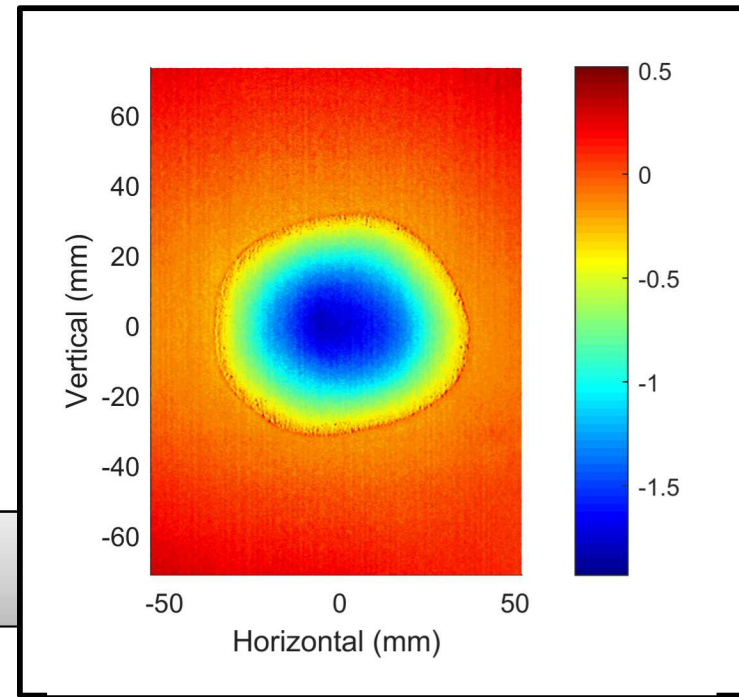
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Heat Flux: Spatial Profile

$$q''(t, r) = \frac{q''_o(t)}{1 + \exp\left(C \left(\frac{R_0}{R_1} r\right)^D - B\right)}$$

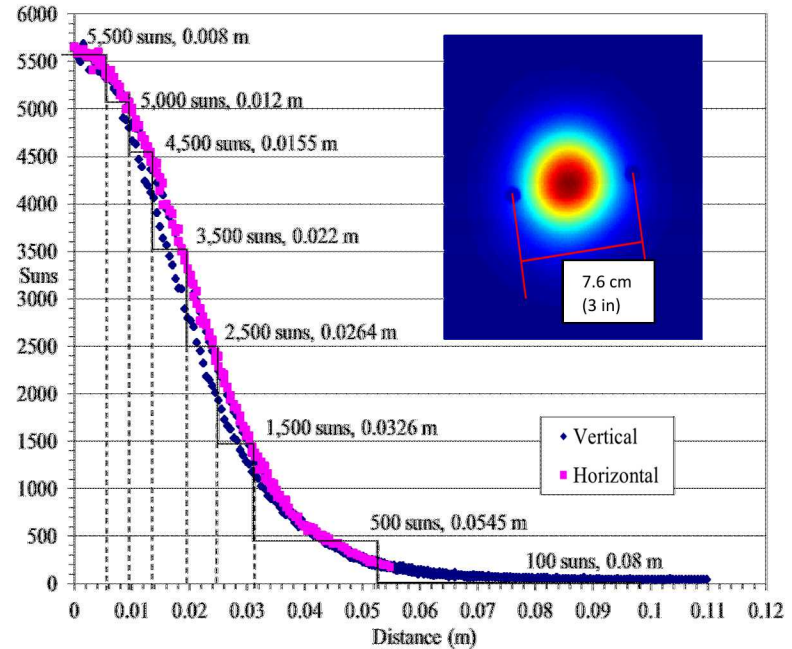
$$B = 6.662$$

$$C = 27.7$$

$$D = 0.401$$

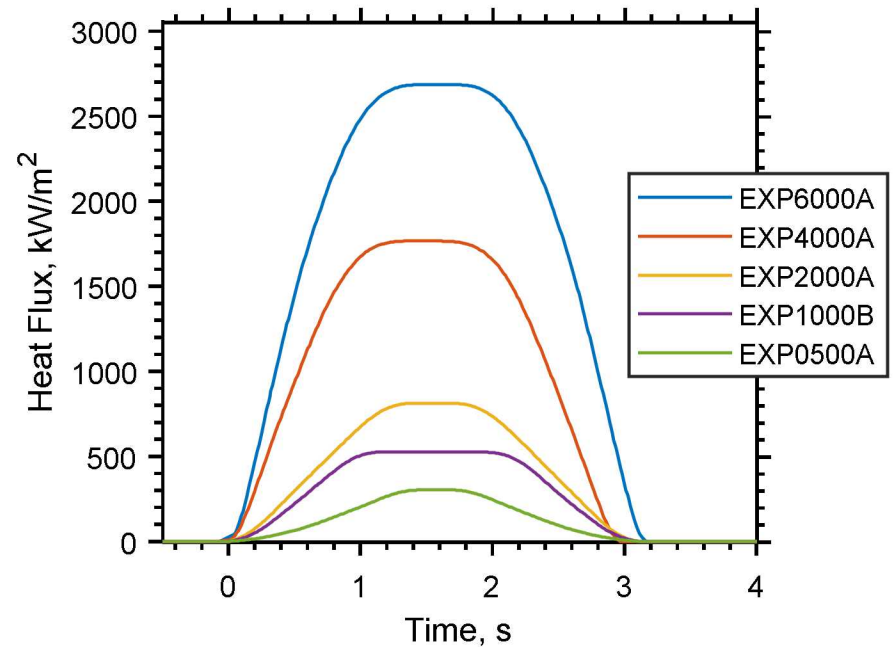
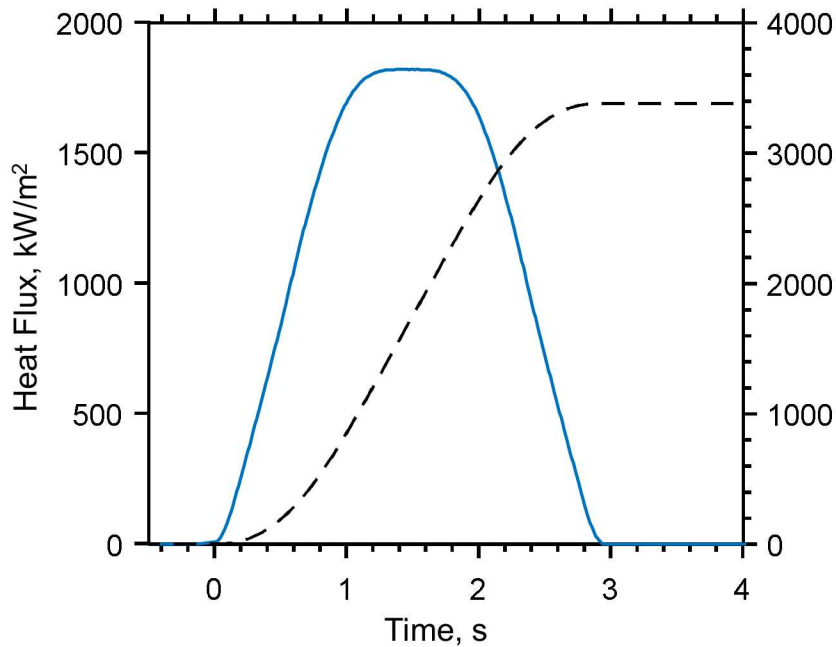
$$R_0/R_1 = 1.34$$

r is radius in meters



- Spatial distribution of beam has been characterized:
Ho, C. K. et.al., Proc. Int. Conf. on Energy Sustain. 4 (2010) 1-9.
- Spot diameter is roughly 8 cm

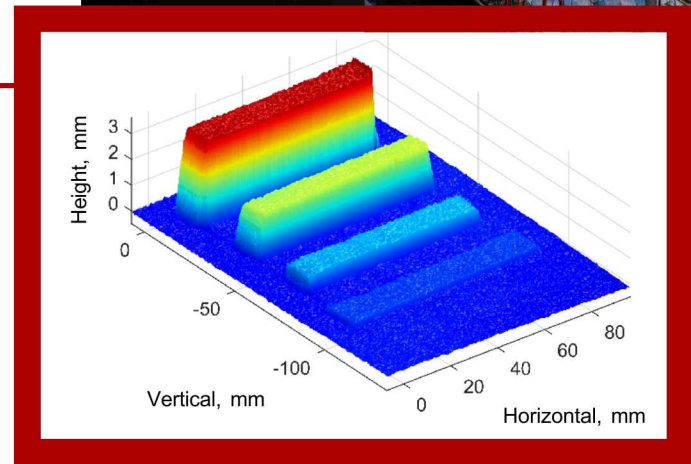
Heat Flux: Temporal Profile



- Exposure profiles with varying nominal fluence (0.2–6 MJ/m²)
- Ramp and plateau durations are matched
- Pulse is closest to a square-wave, limited by attenuator speed

Outline

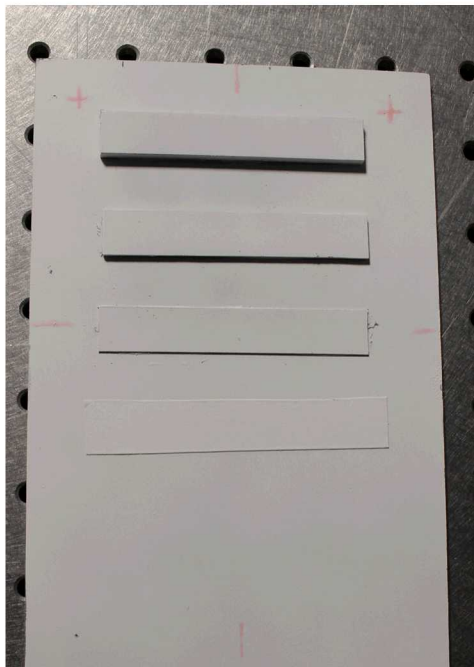
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3D Scanner Test Plan

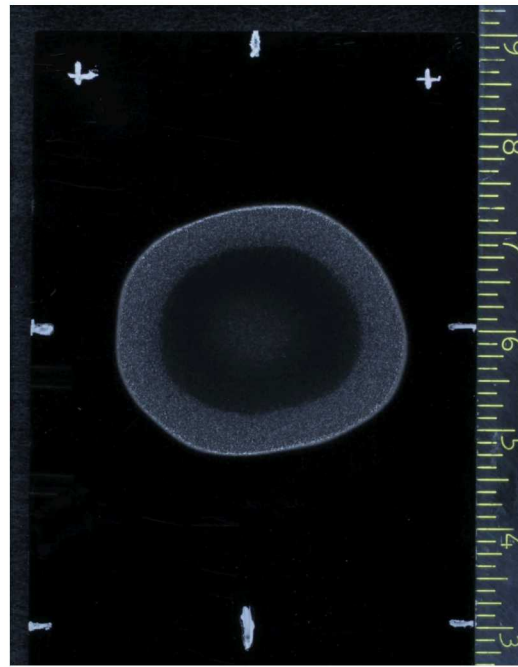
- The presented results consist of three types of samples:

Validation Sample



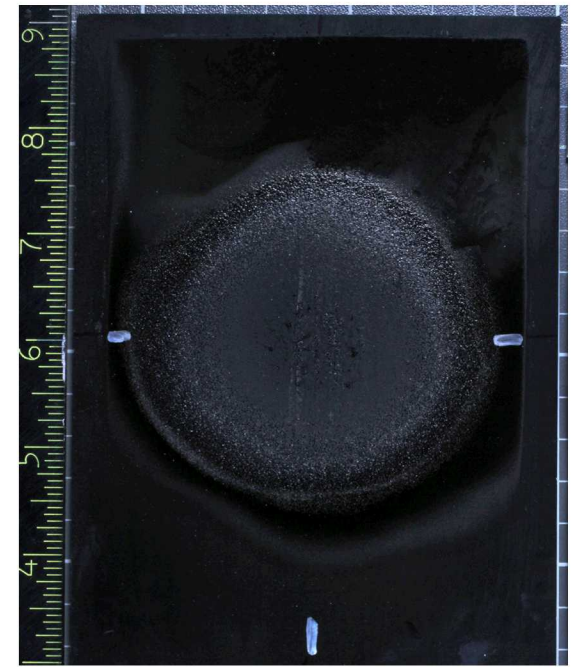
- Known features
- Evaluate accuracy

PMMA



- Deep crater
- Minimal distortion

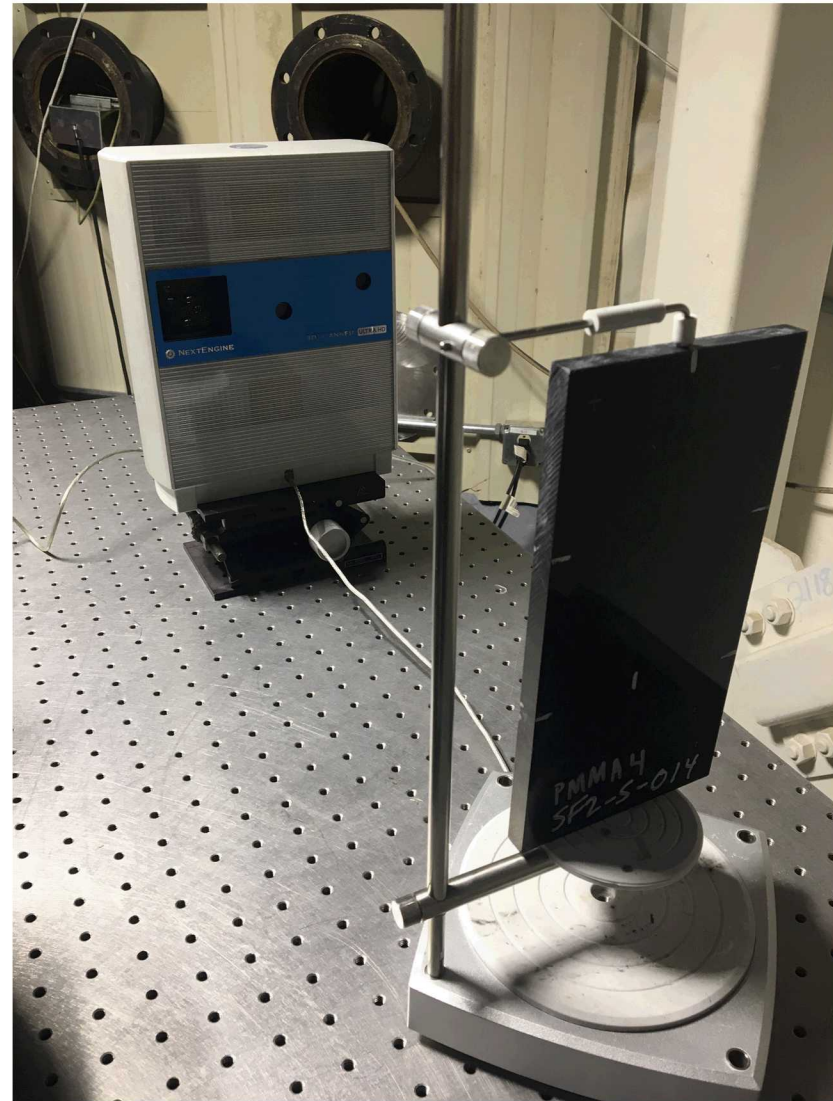
Polystyrene



- Shallow crater
- Large distortion

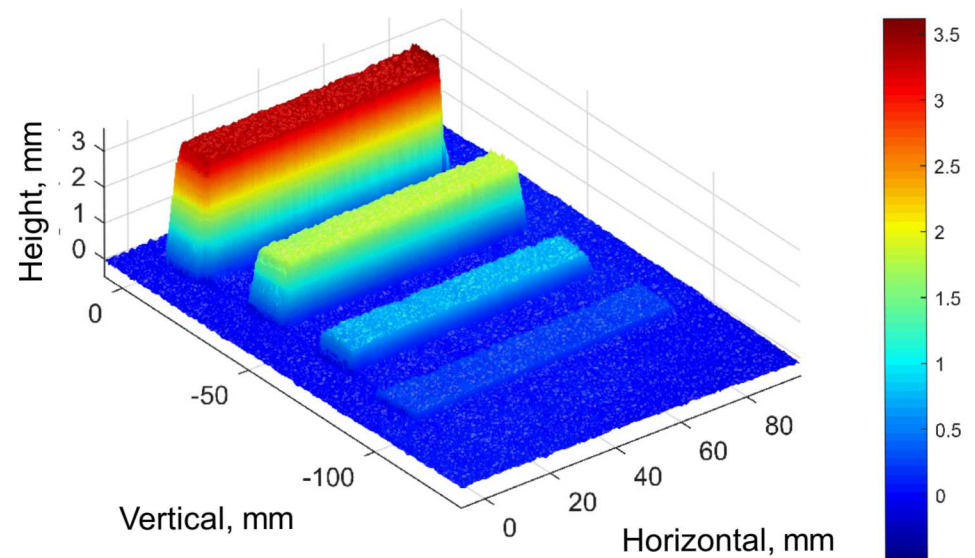
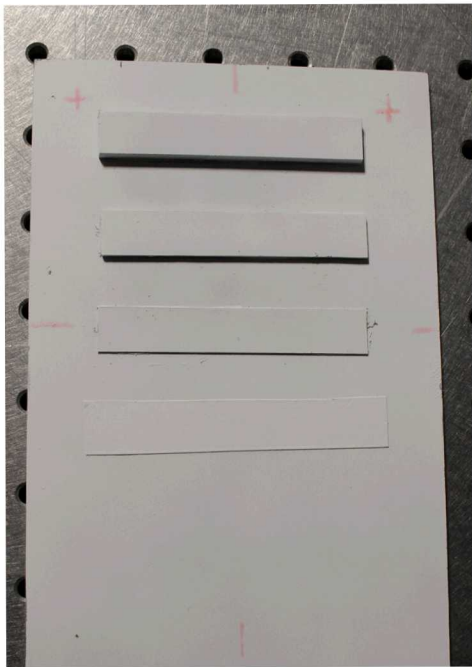
3D Scanning

- 3D Scanning Procedure:
 - Coat samples with white, diffuse (matte) coating
 - Magnaflux Spotcheck SKD-S2
 - Draw alignment marks on front and back surfaces
 - Perform 3D scans from three angles (normal and $\pm 36^\circ$) on **front** and **back** surfaces
 - Merge and process scans in manufacturer software (ScanStudio HD)



Validation Scan

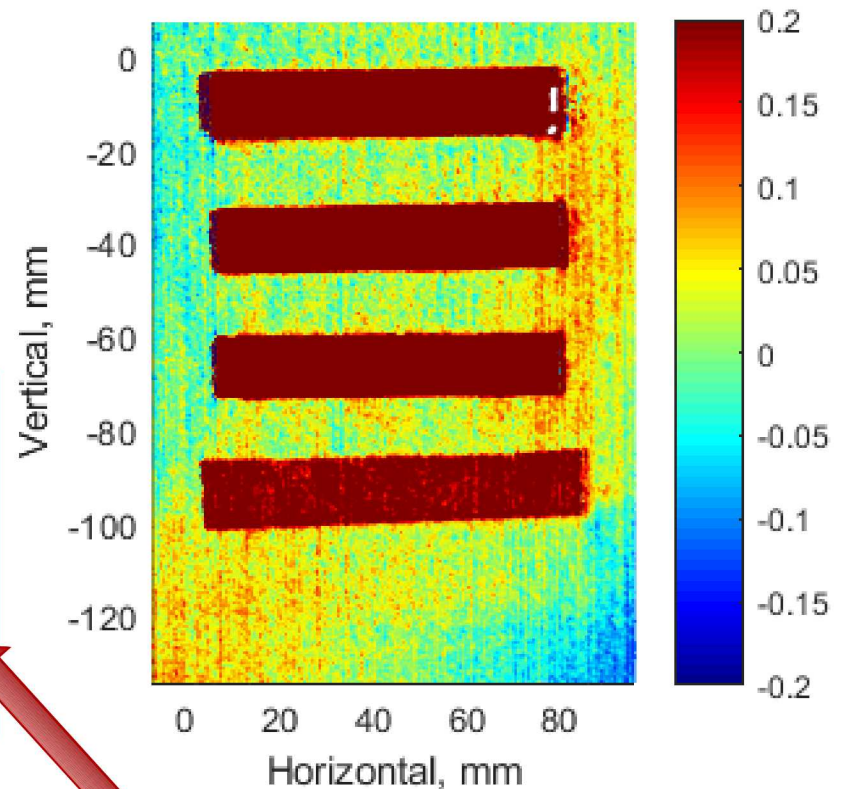
- Validate scanner
 - Flat panel with steps of known thickness (3.26, 1.66, 0.56, 0.17 mm)
 - Compare surface reconstruction to known profile



Scanner Noise

- First, examine height of flat base plane (ignore steps).
- Faulty variations (~ 0.1 mm) on flat surface, including:

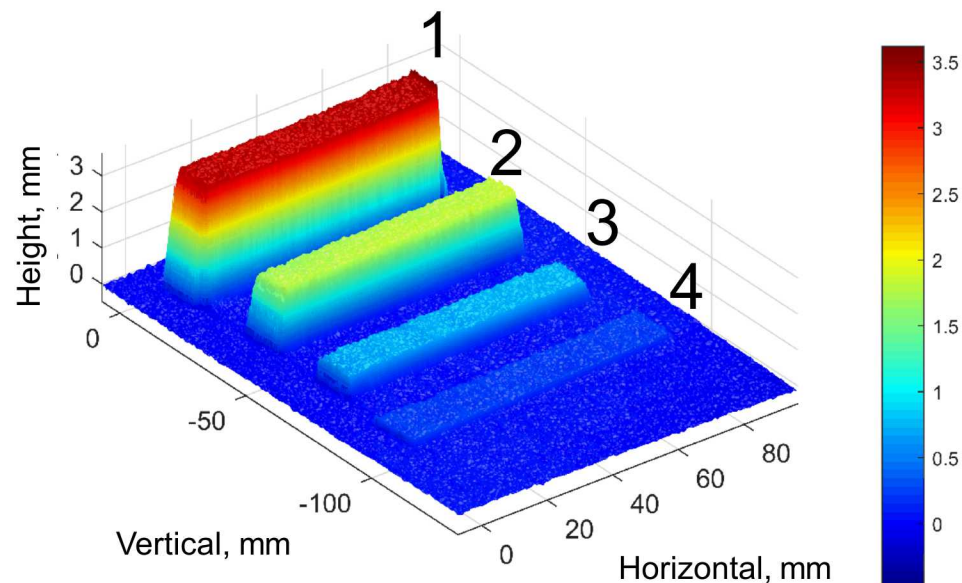
- Vertical Striations
 - Variation: ~ 0.1 mm
- Random variations (noise)
 - Noise RMS: 0.025 mm
 - Normally distributed
- Variations over ~ 10 cm lengths
 - -0.03 to $+0.07$ mm



First two effects are eliminated when averaging over ~ 1 cm² areas.

Scanner Accuracy

- Evaluating accuracy of known step heights
 - ≈ 0.1 mm accuracy for most features
 - Very thin features may have better accuracy.



| Step | Act. Height (mm) | Scan. Height (mm) | Meas. Error (mm) | Percent Error (%) |
|------|---------------------|----------------------|---------------------|----------------------|
| 1 | 3.26 | 3.35 | .09 | 3.8 |
| 2 | 1.66 | 1.73 | .07 | 4.4 |
| 3 | 0.56 | 0.65 | .09 | 16.0 |
| 4 | 0.17 | 0.18 | .01 | 4.8 |

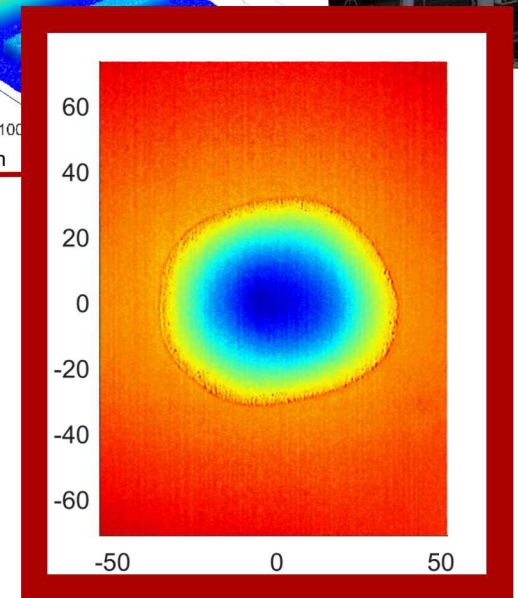
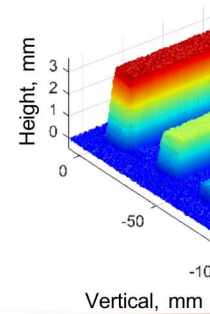
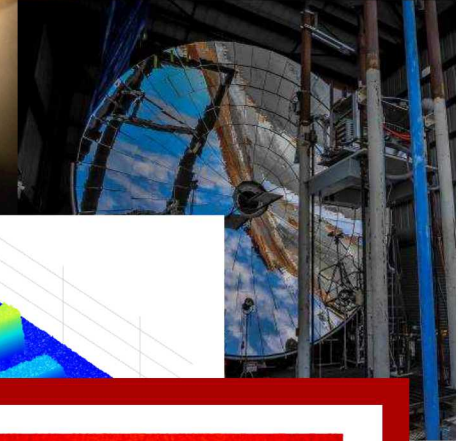
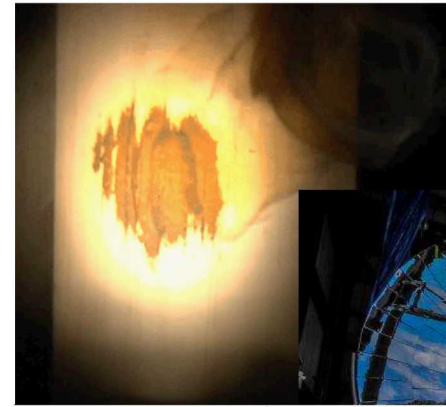
Scanner Validation

- Based on the previous slides:
 - Scanner signal contains noise and vertical striations.
 - Removed by averaging over 1 cm² area.
 - Profile varies (± 0.05 mm) over moderate distances (~ 10 cm)
 - Likely to affect accuracy of the measurements
 - Surface features on the order of 1 mm are accurate to ± 0.1 mm
 - Surface features on the order of 0.1 mm may have better accuracy

- Conclusions:
 - Base measurements on averaged areas (~ 1 cm²) when possible
 - Advertised accuracy (± 0.13 mm) is consistent with our results.

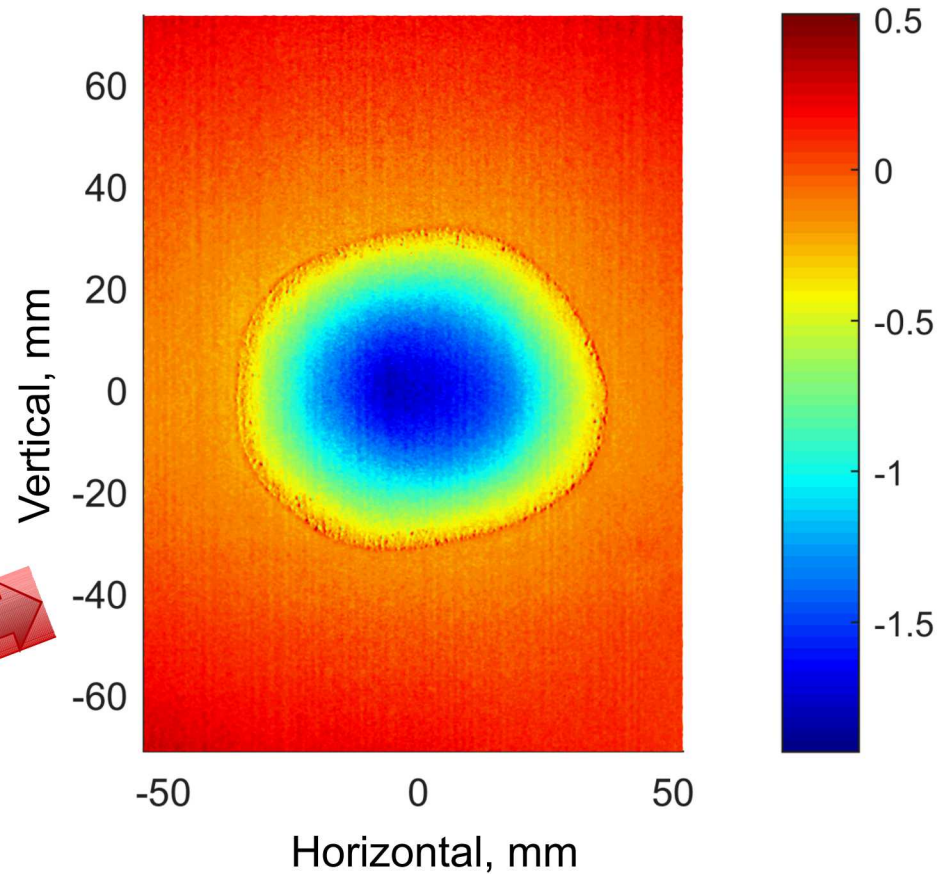
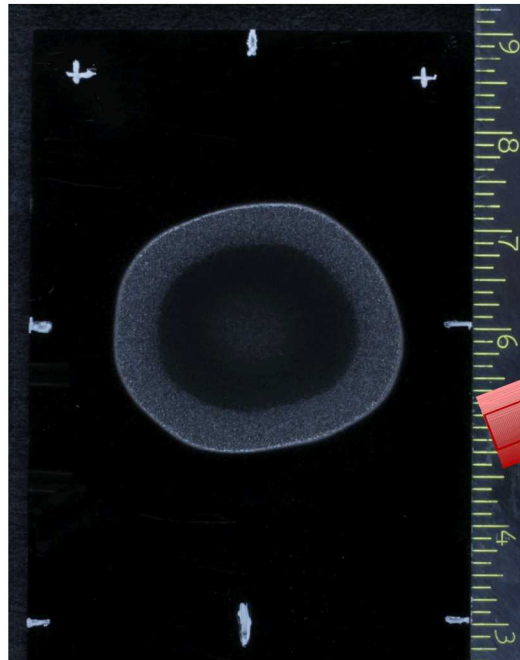
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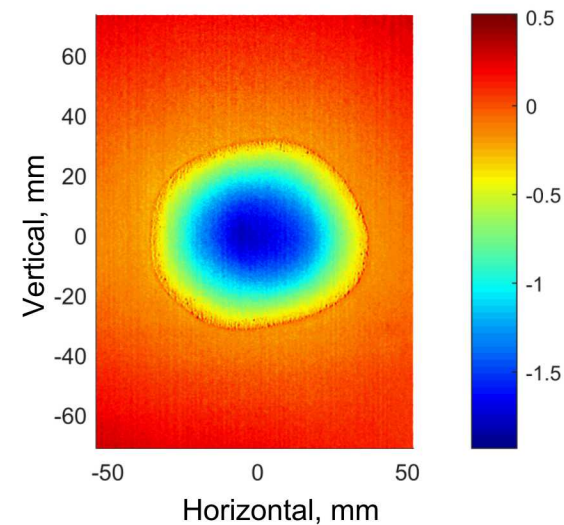
PMMA ($\approx 3.6 \text{ MJ/m}^2$)

- PMMA samples were ideal for 3D scanning
 - Negligible charring/swelling
 - Deep crater ($\approx 2 \text{ mm}$)
 - Minimal distortion
 - Front scan only



PMMA

- Compare surface/volume displacement to mass loss
 - Scanner overestimates mass loss by $\approx 10\%$
 - Potentially affected by concavity

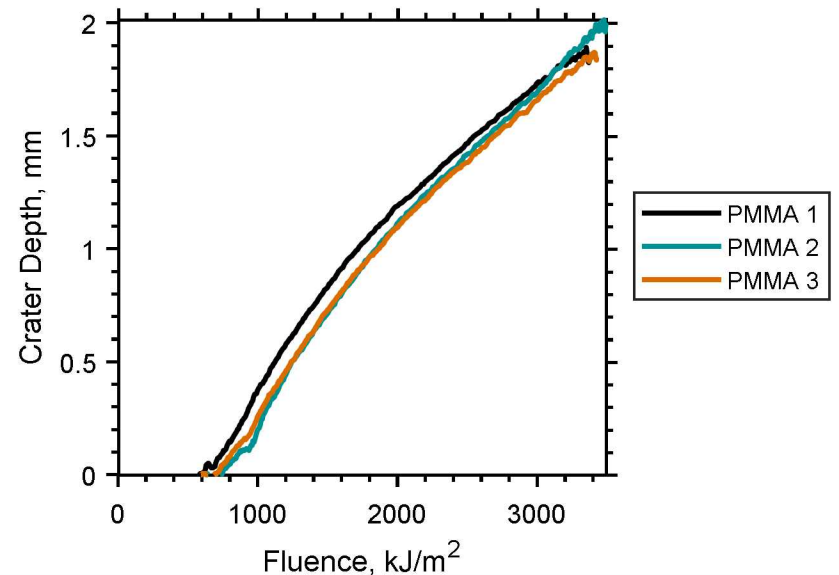
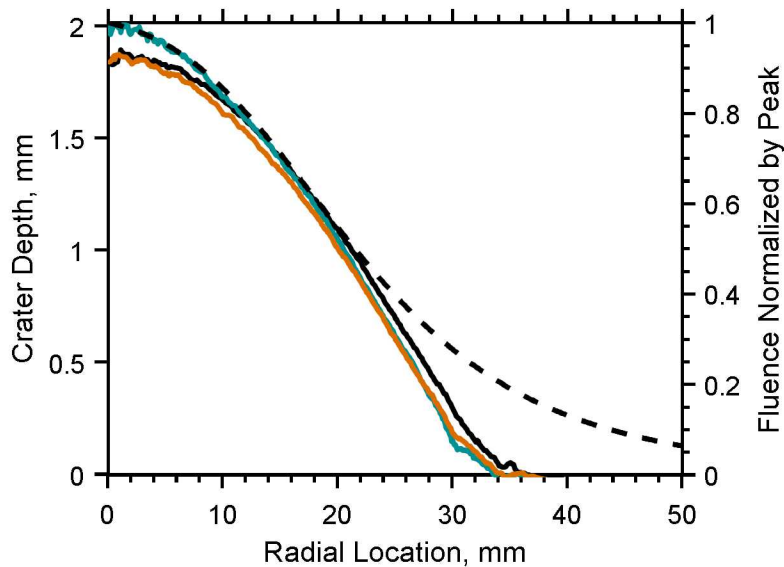
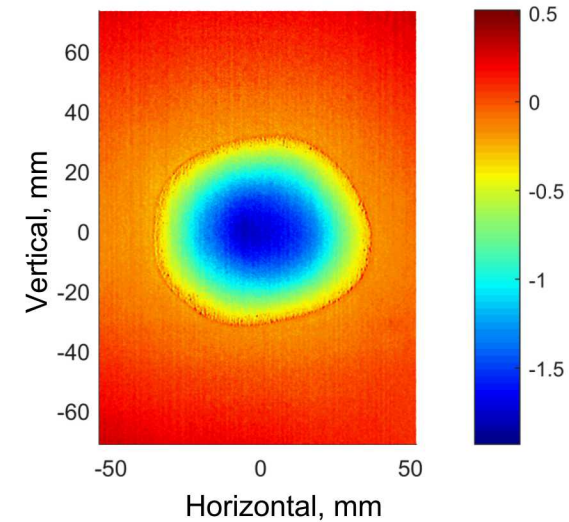


| Sample | Exp. Fluence kJ m^{-2} | Act. Mass Loss (g) | Scan. Mass Loss (g) | Meas. Error (g) | Percent Error (%) |
|--------|------------------------------------|-----------------------|------------------------|--------------------|----------------------|
| 1 | 3780 | 2.70 | 3.07 | 0.37 | 13.5 |
| 2 | 3490 | 2.55 | 2.86 | 0.31 | 12.2 |
| 3 | 3430 | 2.55 | 2.79 | 0.24 | 9.4 |

$$m'' = \rho \Delta z$$

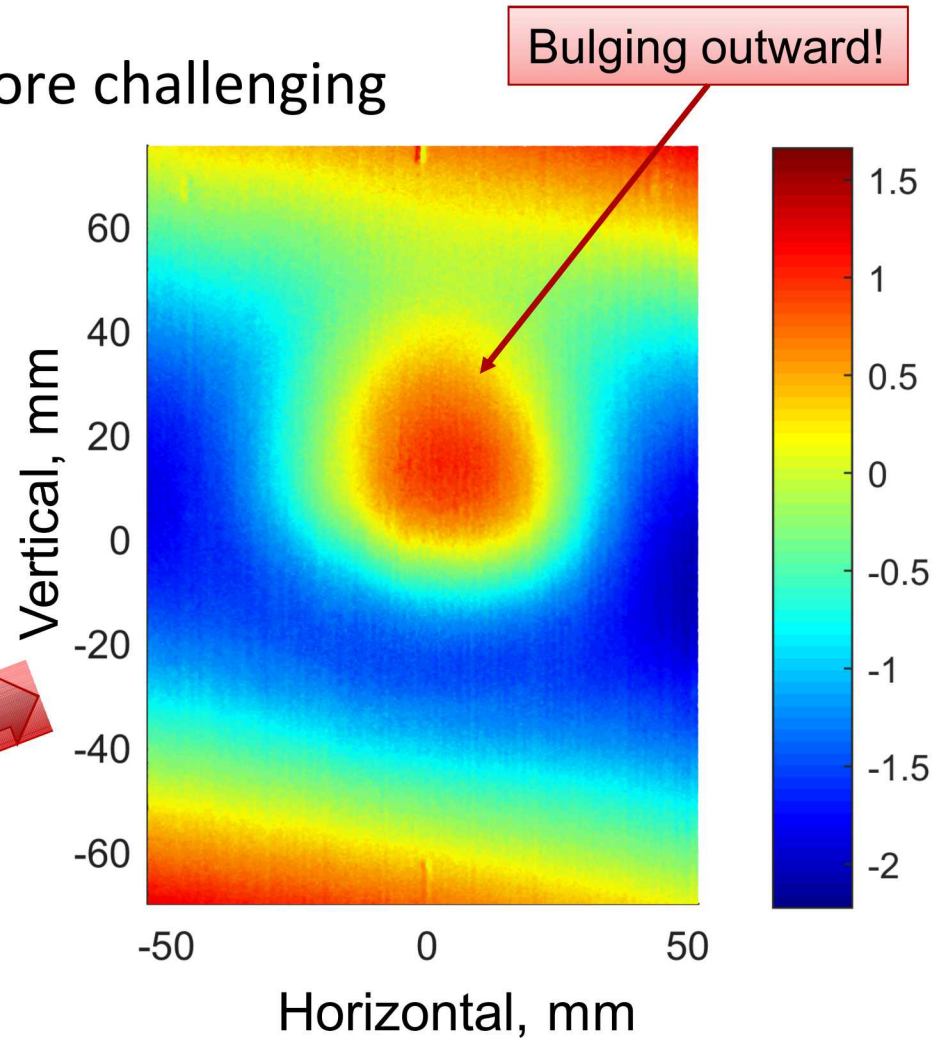
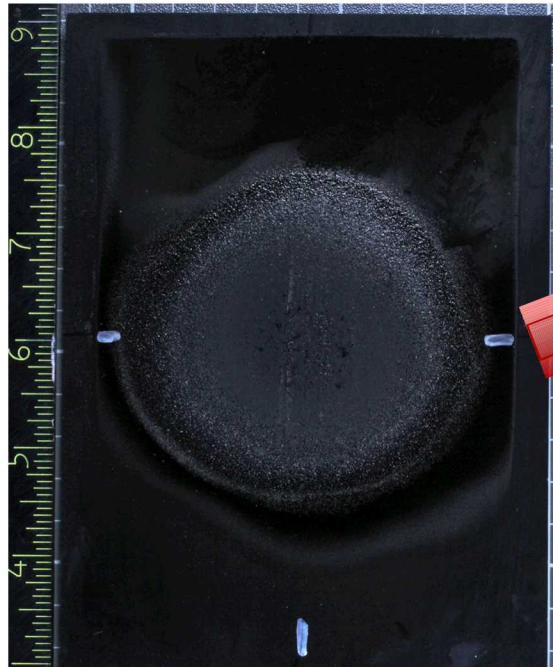
PMMA

- Compare surface profile to local exposure fluence
 - Linear correlation above 2,000 kJ/m²
 - Crater rim at ≈ 30 mm and $\approx 1,000$ kJ/m²



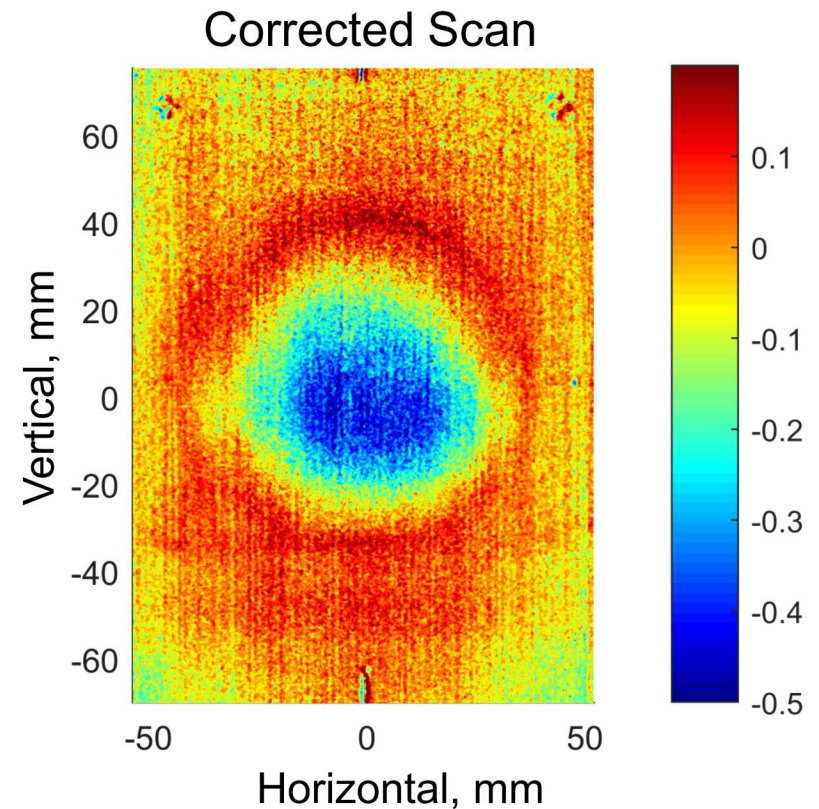
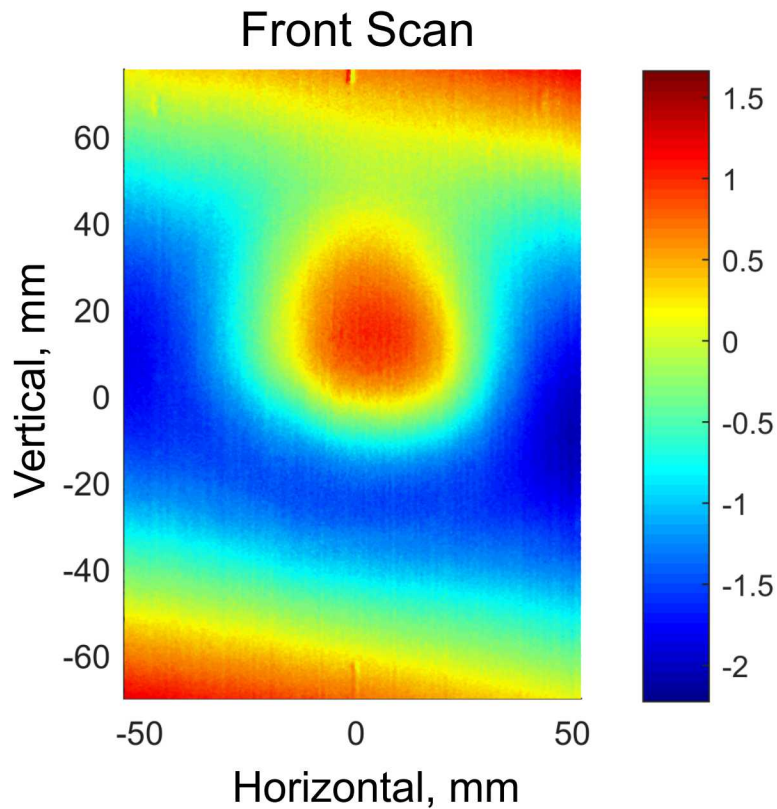
Polystyrene ($\approx 3.2 \text{ MJ/m}^2$)

- Polystyrene samples were more challenging
 - Evidence of charring/swelling
 - Shallow crater ($\approx 0.5 \text{ mm}$)
 - Significant Distortion ($\approx 4 \text{ mm}$)



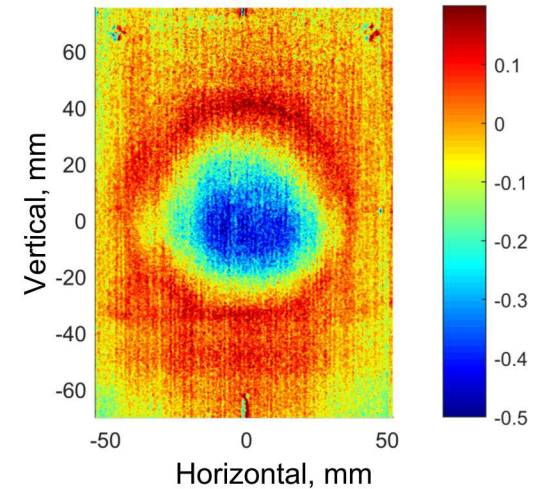
Polystyrene

- Warping of material hides most of the relevant data!
- Use back-side scan to correct for warping.



Polystyrene

- Compare surface/volume displacement to mass loss
 - Scanner underestimates mass loss by $\approx 40\%$
 - Potentially affected by swelling

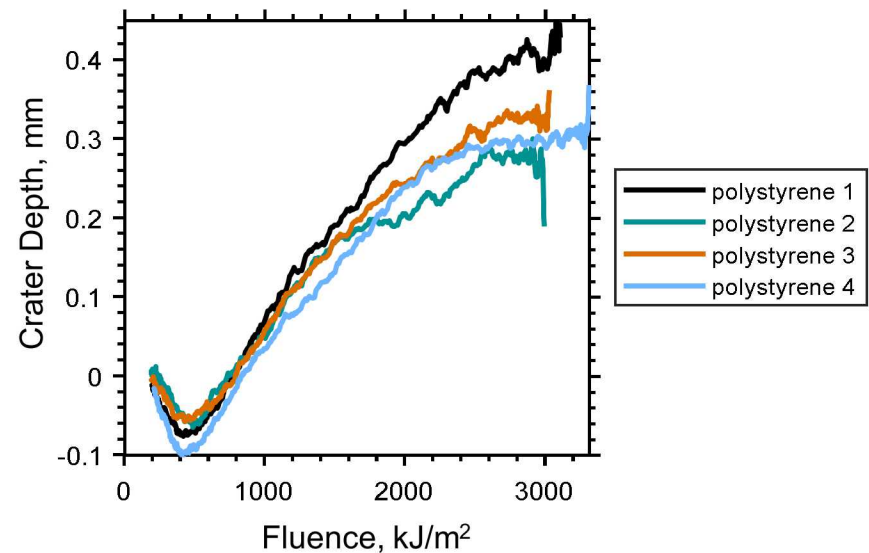
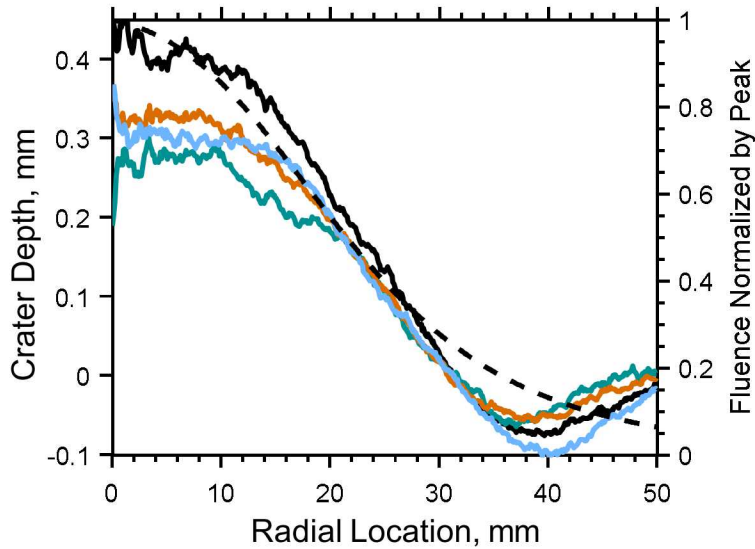
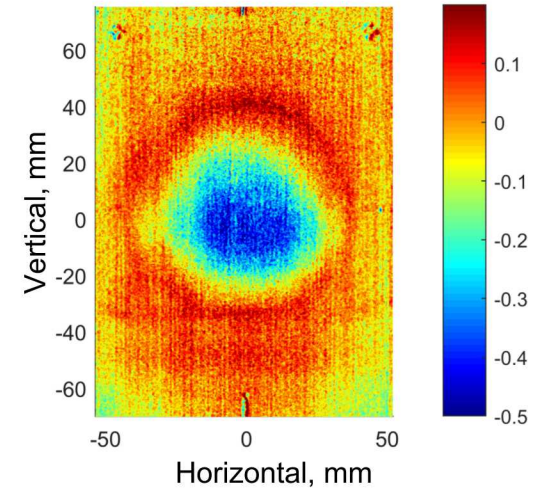


| Sample | Exp. Fluence kJ m^{-2} | Act. Mass Loss (g) | Scan. Mass Loss (g) | Meas. Error (g) | Percent Error (%) |
|--------|------------------------------------|-----------------------|------------------------|--------------------|----------------------|
| 1 | 3110 | 0.81 | 0.61 | -0.20 | -24.2 |
| 2 | 2990 | 0.78 | 0.42 | -0.36 | -46.6 |
| 3 | 3030 | 0.92 | 0.47 | -0.45 | -48.5 |
| 4 | 3320 | 0.89 | 0.50 | -0.39 | -44.0 |

$$m'' = \rho \Delta z$$

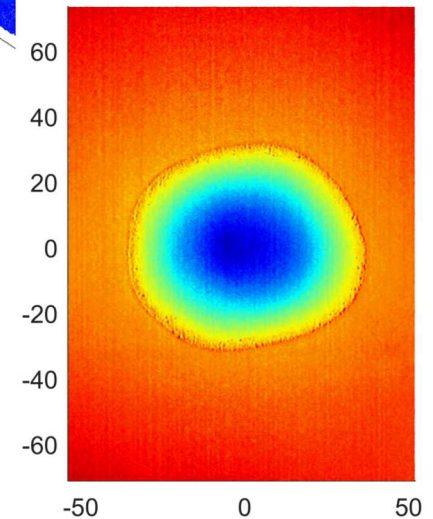
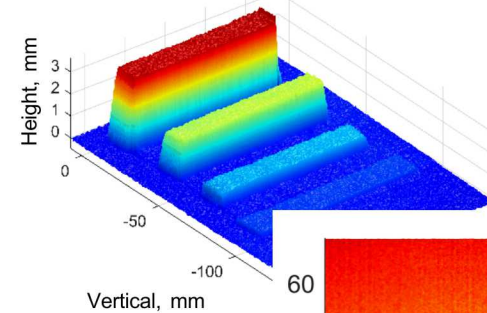
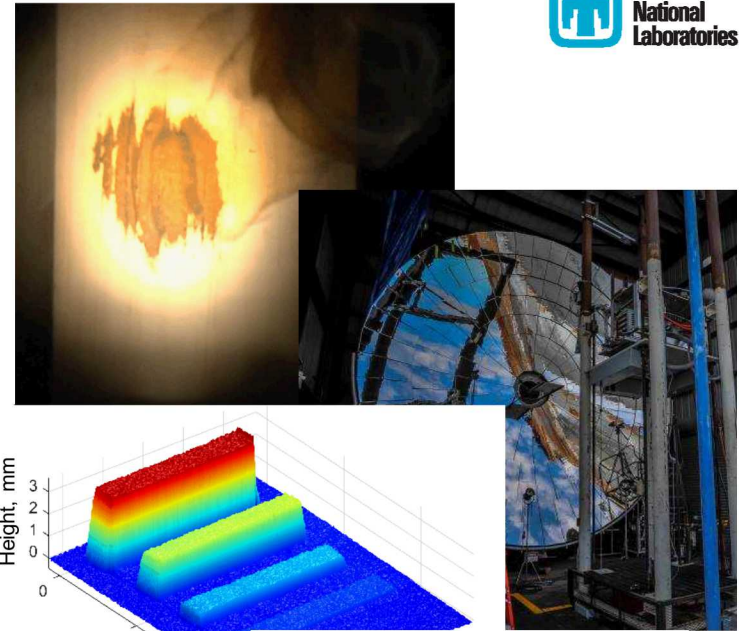
Polystyrene

- Compare surface profile to local exposure fluence
 - Crater depth nonlinear with fluence at center (plateau)
 - Rim (swelling?) at edge of crater



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Conclusions

- Scanner is affected by color variations, cannot resolve reflective surfaces
 - Coating the samples is recommended (if color varies)

- The advertised accuracy (± 0.13 mm) is reasonable.
 - Accuracy likely depends on sample geometry and various scanner settings. Validation scans are recommended for future studies.

- The scanner provides useful data.
 - Evaluate surface displacement.
 - Correlate to other variables.
 - Compare to model predictions.

Acknowledgements

- Sandia National Laboratories is a multimission laboratory operated by National Technology and Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International, Inc. for the United States Department of Energy's National Nuclear Security Administration under Contract No. DE-NE0003525.
- Tests were conducted with the help of the team of technologists at the National Solar Thermal Test Facility.
- Development of scanning technique aided by Dan Worley, Noah Siegel, and John Gray.
- Video and photography support included contributions from Anthony Tanbakuchi, Alvaro Cruz-Cabrera, Mike Montoya, and Scott Walkington.
- Programmatic support from Jon Rogers (SNL), and the Defense Threat Reduction Agency (DTRA) is appreciated.