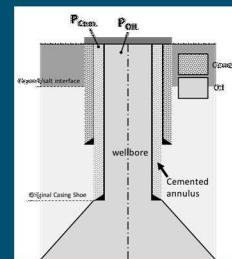
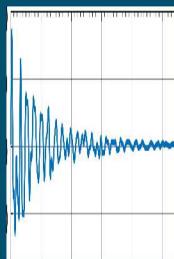
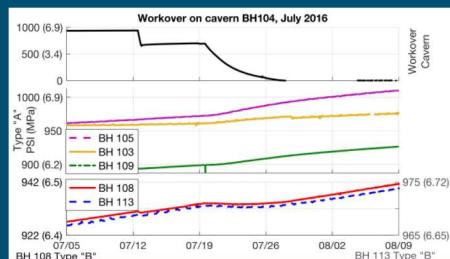




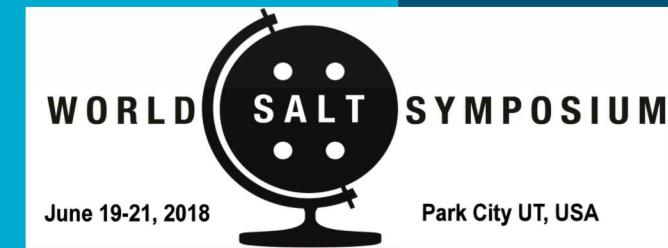
# Depressurization Effects in Salt Dome Caverns



PRESENTED BY

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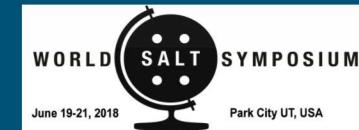
# Introduction

The U.S. Strategic Petroleum Reserve (SPR) stores emergency supplies of crude oil owned by the U.S. Government.

- SPR contains  $\sim 693$  MMbbls (million barrels) of crude oil ( $110 \times 10^6$  m<sup>3</sup>)
- Stored in 60 solution mined caverns located in four different salt domes on the Louisiana and Texas coasts
- Filled to maximum capacity of 727 MMbbls ( $115 \times 10^6$  m<sup>3</sup>) in 2009



# Why depressurization matters



Work presented here focuses on cavern depressurization

Caverns at the SPR are depressurized many times during their operational lifespan

- SPR rules require depressurization for well workovers
- Well maintenance and repair most frequent causes
  - E.g., liner installation, lengthening hanging casing, certain logs

**Depressurization leads to:**

- Increased cavern closure rate during workover (**loss of storage capacity**) that occurs almost immediately
- Increased geomechanical stresses in the cavern walls (**potential for salt falls, cavern integrity concerns**)
- Enhanced strain in wellbore casings (**well integrity concerns**)
- Changes in vertical and radial stress propagates through dome and caprock (**neighboring cavern effects, potential subsidence**)

# Outline



Look at depressurization effects on:

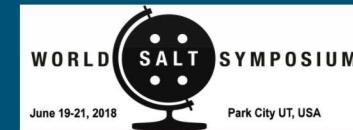
1. Neighboring cavern pressure
2. Wellbore integrity
  1. MITs
  2. Enhanced strain
3. Surface subsidence



# Depressurization Effects on Neighboring Caverns



# Effects on Neighboring Caverns



Study performed analyzing workovers at Big Hill site (TX)

- Site was constructed from scratch for the SPR
- Regularly spaced caverns of consistent shape and size
- Brine and oil pressure at the wellhead are recorded for all caverns

Study looked at pressure signals in caverns neighboring a cavern where a workover was taking place

Previous experience has shown a frequent **increase in pressurization rates** in neighbor caverns when a cavern is depressurized

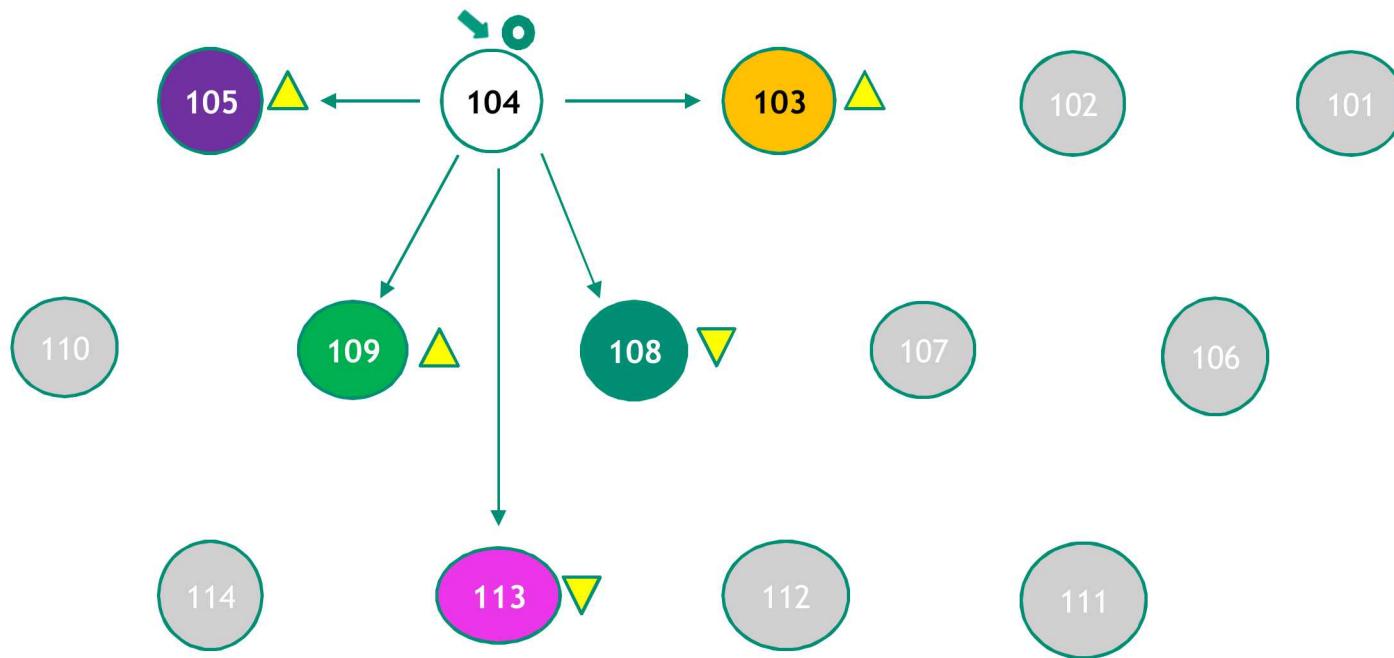
**However**, during a particular well integrity test, a different behavior was noted, and an investigation was conducted

# Differing Behavior

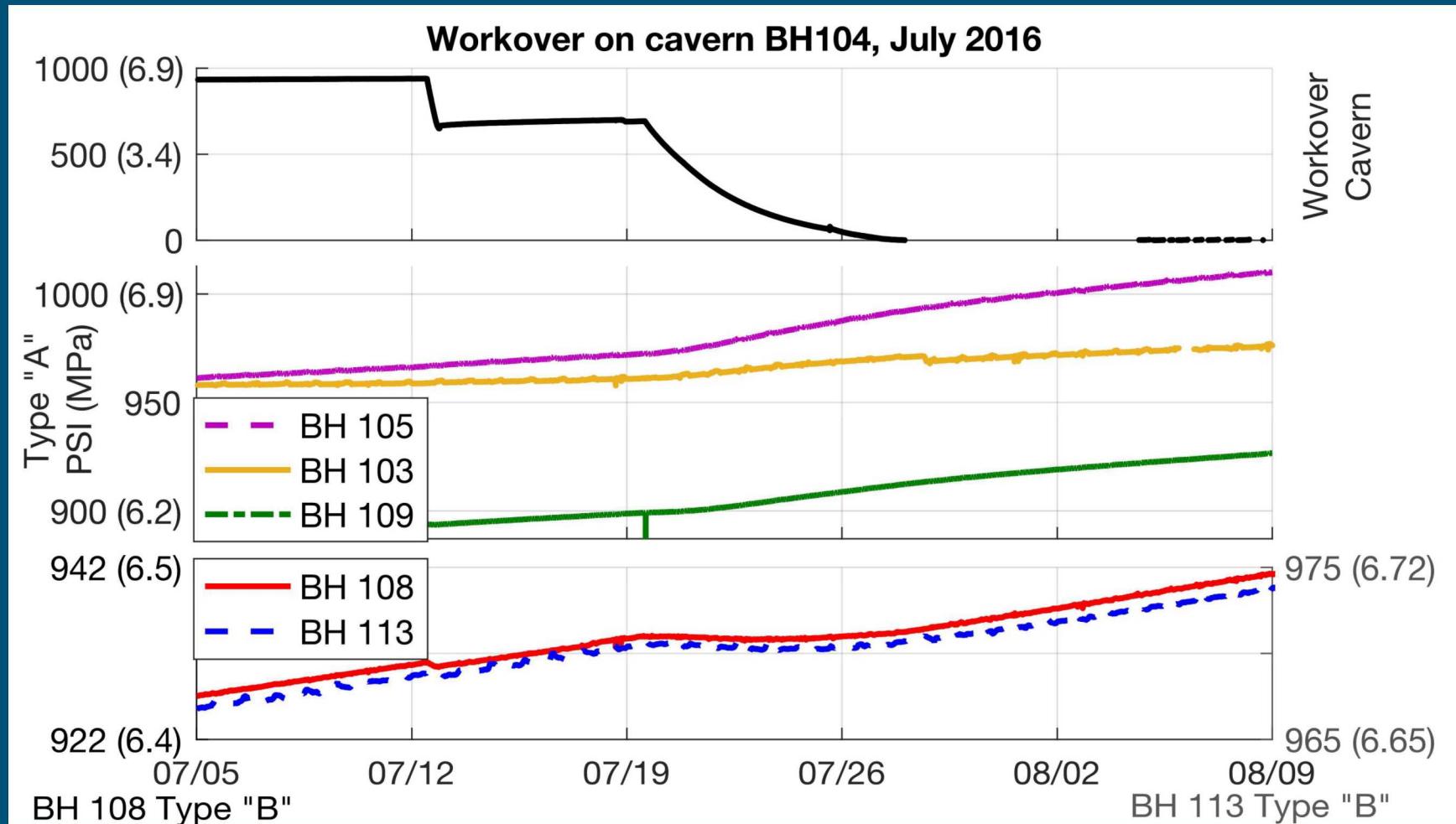


Depressurization at Cavern 104 resulted in 3 wells showing typical behavior, and two wells showing a different behavior

New behavior shows pressure **decreasing in sync** with the pressure drops in the cavern undergoing workover



# Differing Behavior



# Implications

Two identified behaviors:

- A. Pressurization rate ( $dP/dt$ ) increase during neighbor depressurization
- B. Pressure changes that track (at a fractional amount) the pressures in the neighboring, depressurizing cavern

- If behavior B had not been identified as normal, it would have caused significant concerns regarding the integrity of the neighboring well (the one under testing)

Behavior B was only identified as a normal response because long-term pressure trends (over 10 years) were available for analysis



# Depressurization Effects on Wellbore Integrity

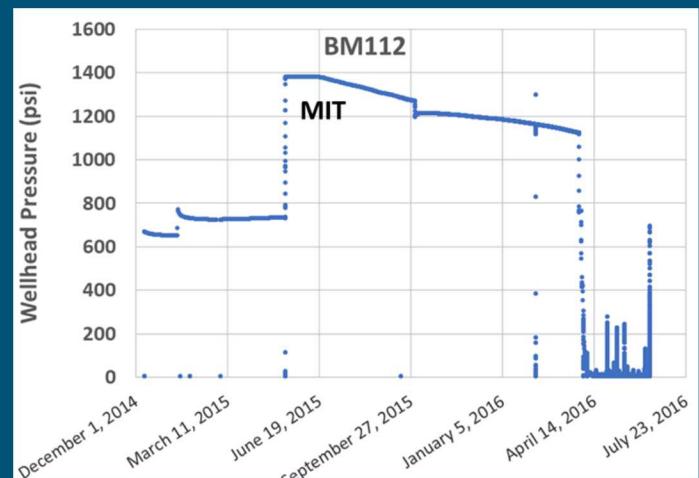
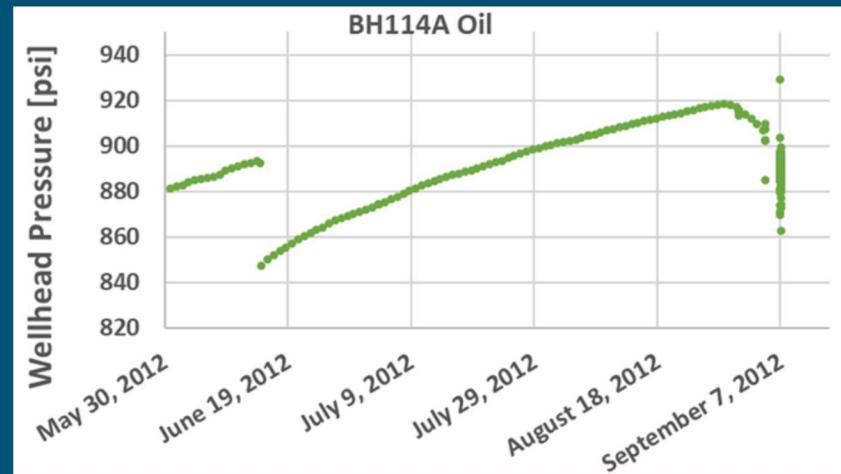
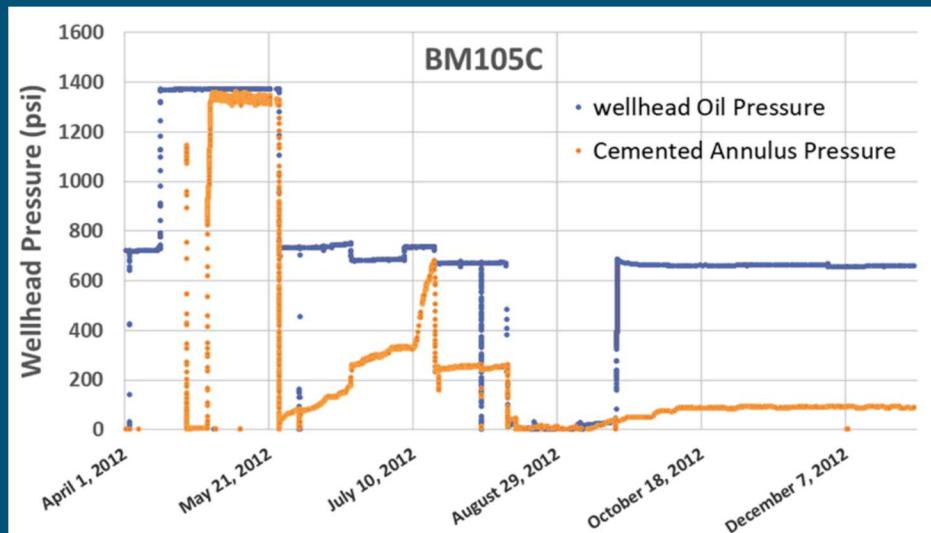
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MIT Failures; Increased Casing Strains

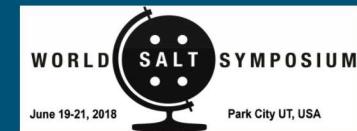
# Wellbore Integrity

Integrity assessments are conducted through:

- Cavern pressure monitoring
- MITs
- Sustained casing pressure monitoring
- Casing deformation monitoring



# Field Data Analysis



Study was conducted on the relationship between number of workovers and depressurization on a well and Integrity.

- Data back to 2010.
- All 4 sites
- 90 workovers, 109 MITs were evaluated

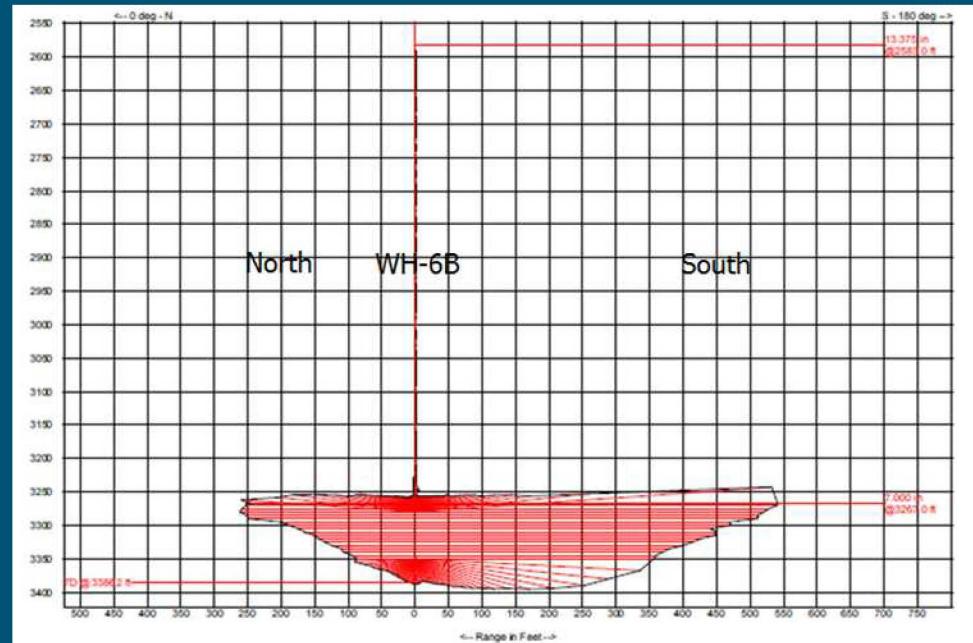
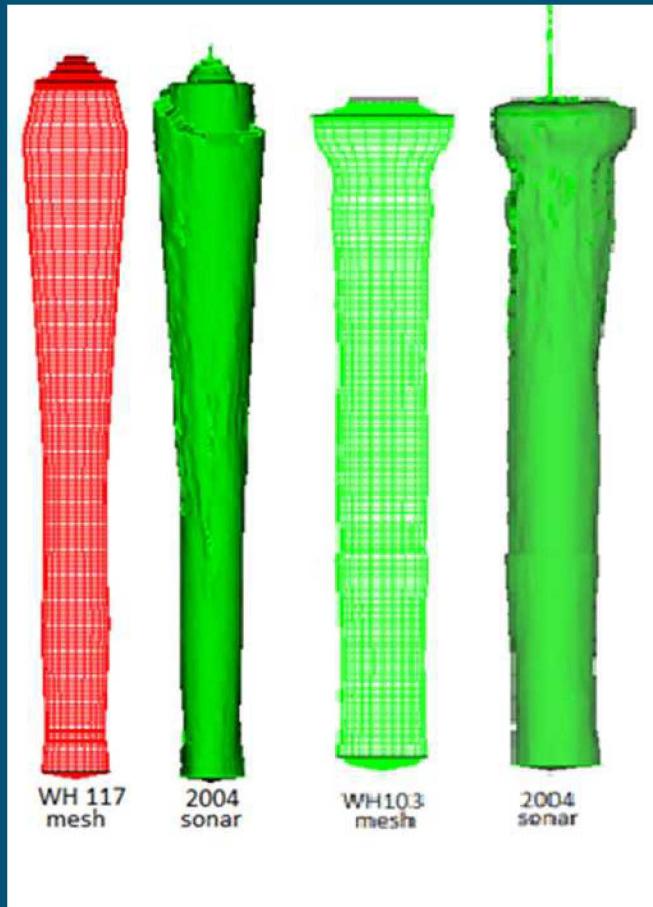
No correlation between the number of workovers and failing an MIT.

Weak relationship between workovers and high sustained casing pressure.

# Geomechanical Analysis of Stress States

3 caverns were chosen for their different shapes

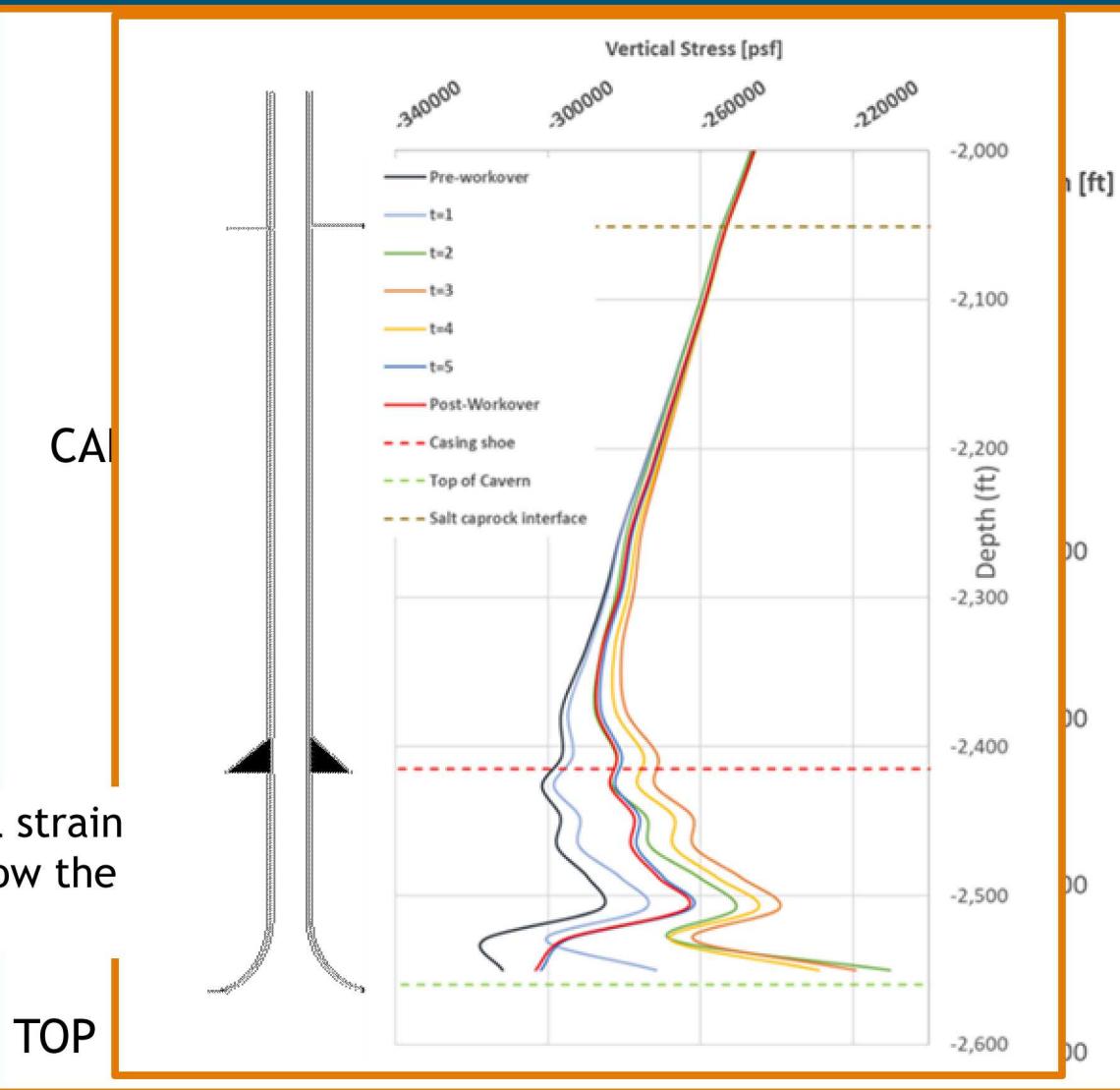
3D finite element geomechanical models were used to evaluate the stresses and displacement along the wellbore during a workover.



# Enhanced Stain effects: Vertical Strain



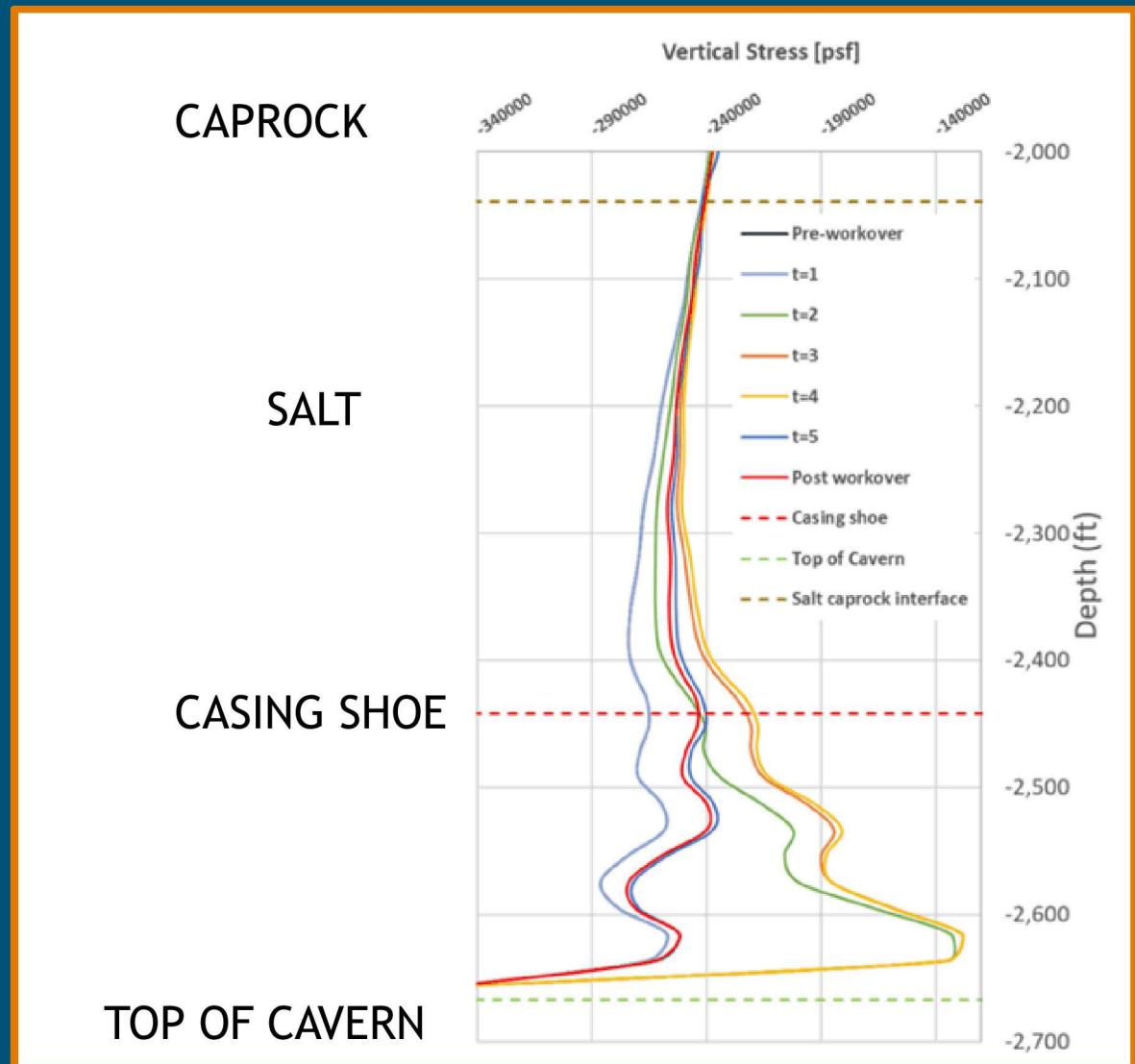
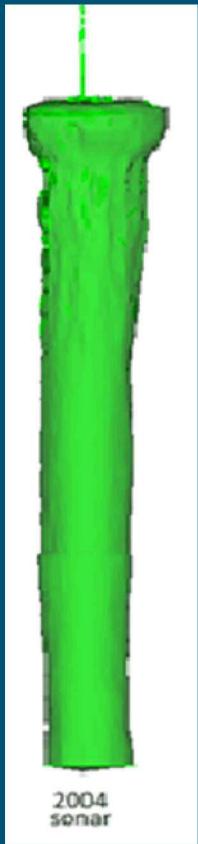
## Cavern WH117



# Enhanced Stain effects: Vertical Strain

# Cavern WH103

Flat roof affects the stresses along the wellbore. Depth of maximum vertical strain is pushed into the wellbore

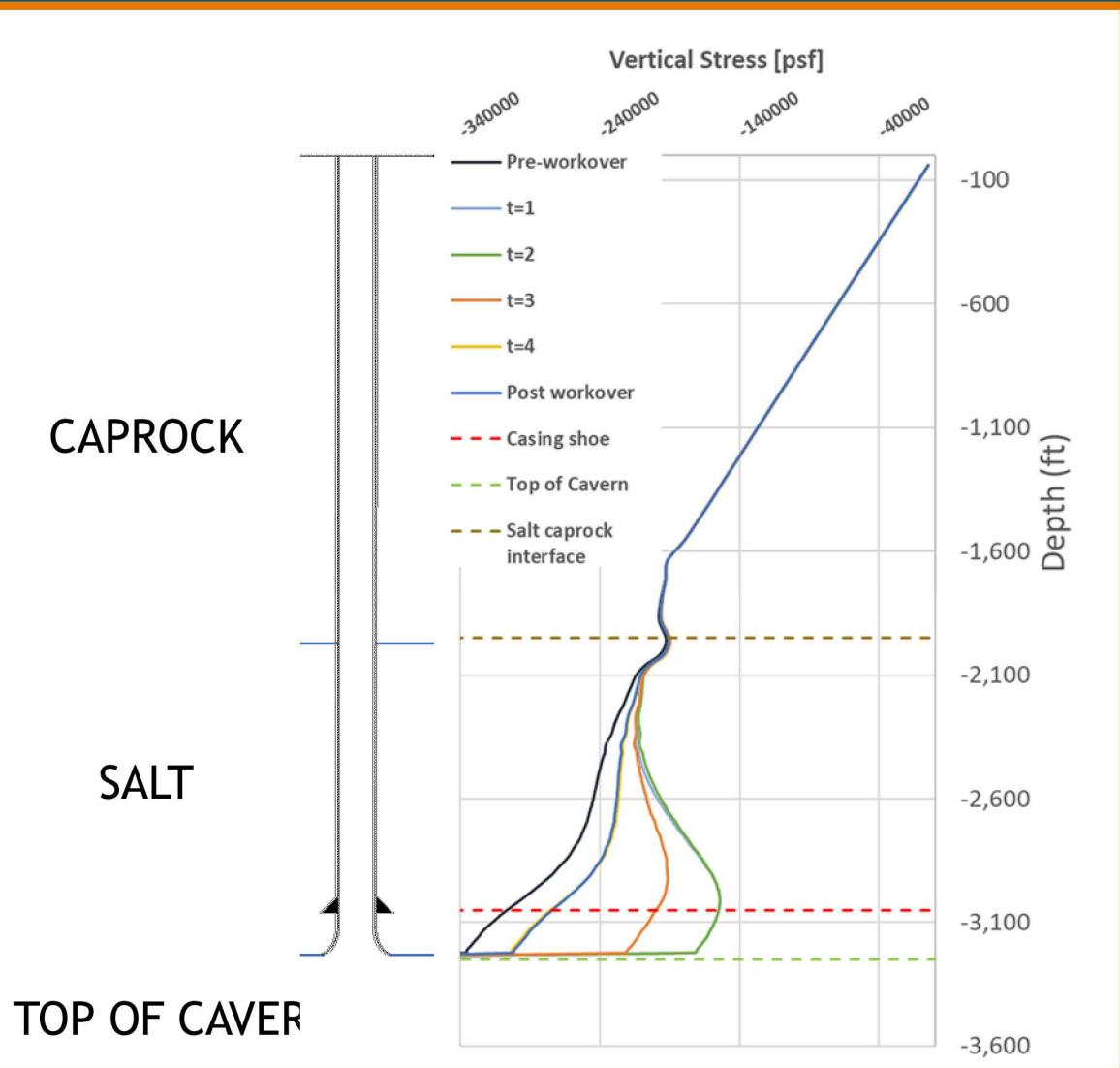
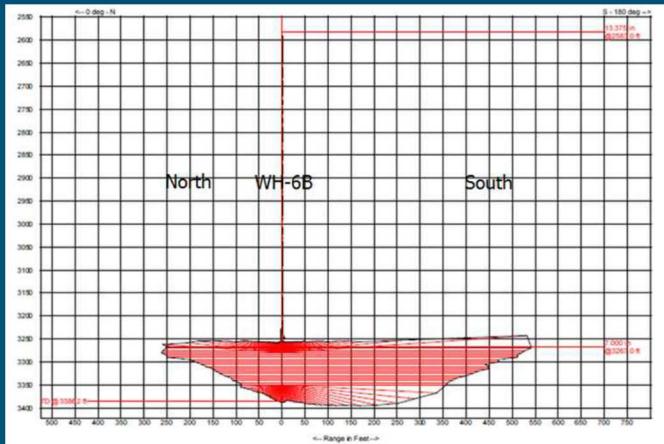


# Enhanced Stain effects: Vertical Strain



## Cavern WH6

For this cavern with a very large flat roof, enhanced strain effects affect the wellbore thought out the whole salt back.





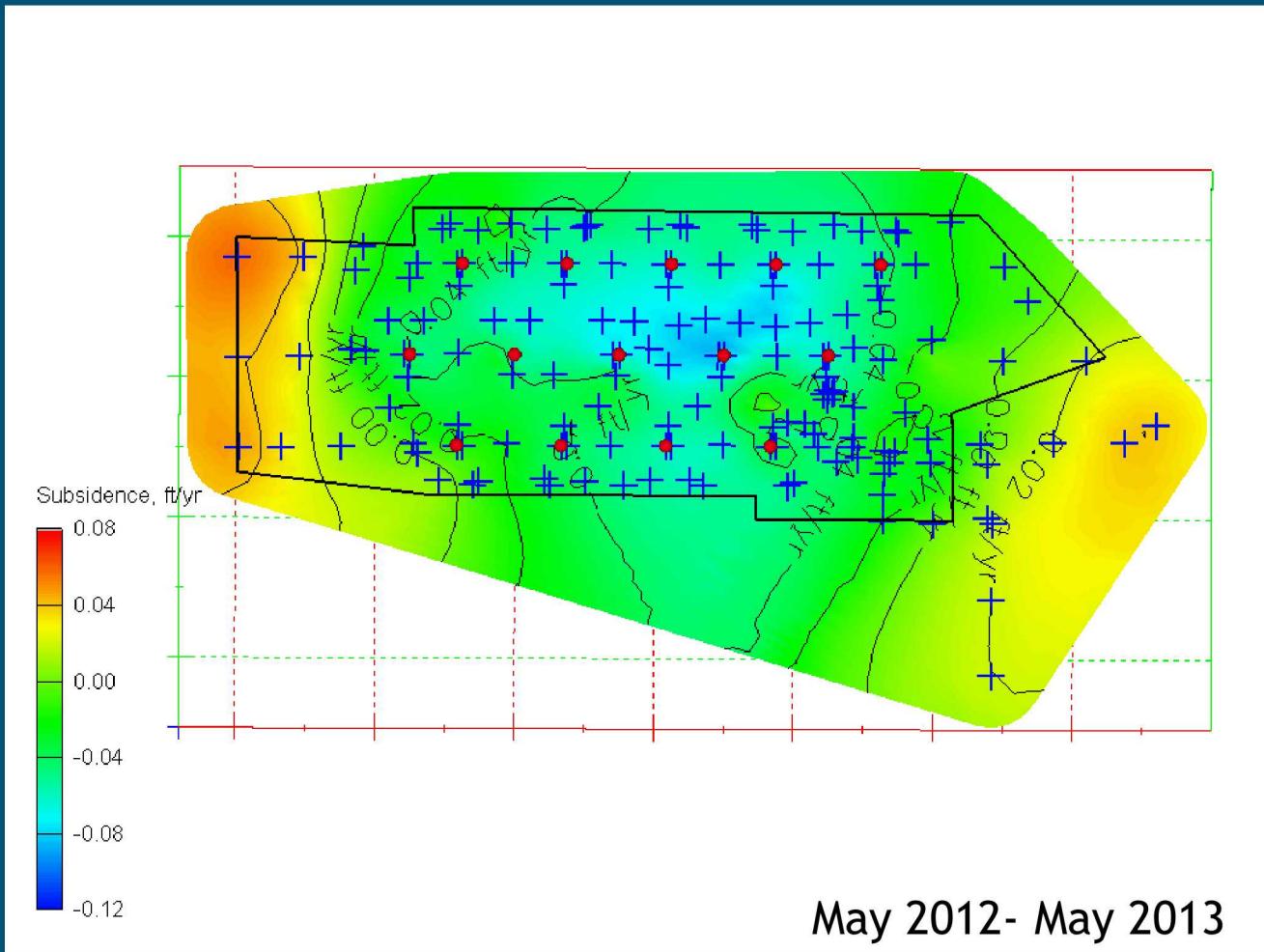
# Depressurization Effects on Surface Subsidence

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# Subsidence



Subsidence rate for the site was found to increase during a period where large number of workovers were carried out in a small amount of time.



# Acknowledgements



Special thanks to the SPR Cavern and Well Integrity team, particularly:

- Rob Ariatti and Paul Malphurs from US DOE
- Bryan Bellevue, Dean Checkai, Jeff Knippa, Bob Murray, Joe Nealy, and Adam Snarski from Fluor Federal Petroleum Operations
- Anna Lord, Barry Roberts and Steve Sobolik from Sandia National Laboratories



# Questions?



# Introduction



Why is depressurization such a big deal?

Cavern depressurization occurs many times during an SPR cavern's lifetime for:

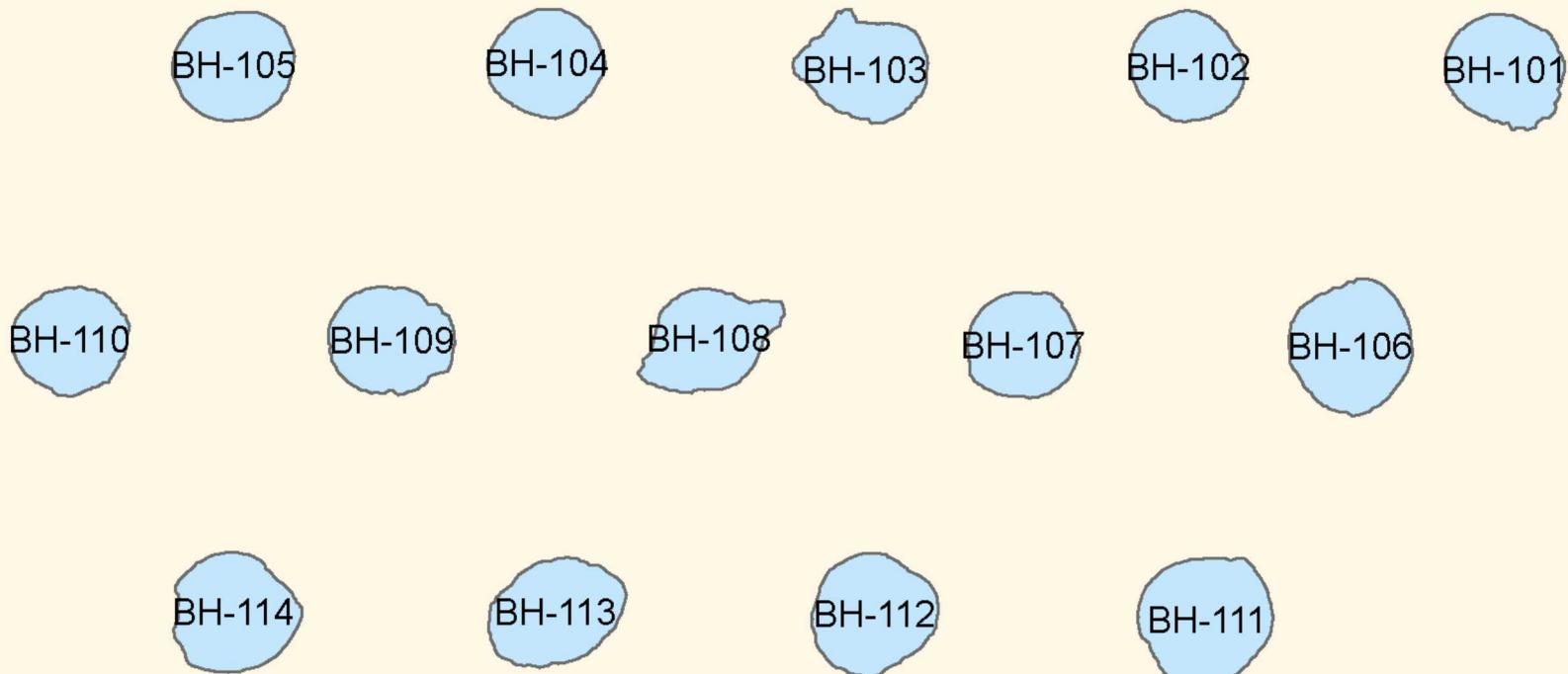
- Maintenance, such as lengthening hanging casing
- Repair, such as addition of a liner
- Logging when hanging casing must be removed (MAC, SONAR)

Depressurizing one cavern can impact neighboring caverns

- Pressure changes propagate through the salt radially
- Changes in vertical pressure affect the overburden and caprock pressure across the dome

A study was performed looking at neighboring cavern effects at the SPR Big Hill site (TX, USA)

# Big Hill Site: 14 caverns



1,000

500

0

1,000 Feet



304.8

152.4

0

304.8 m

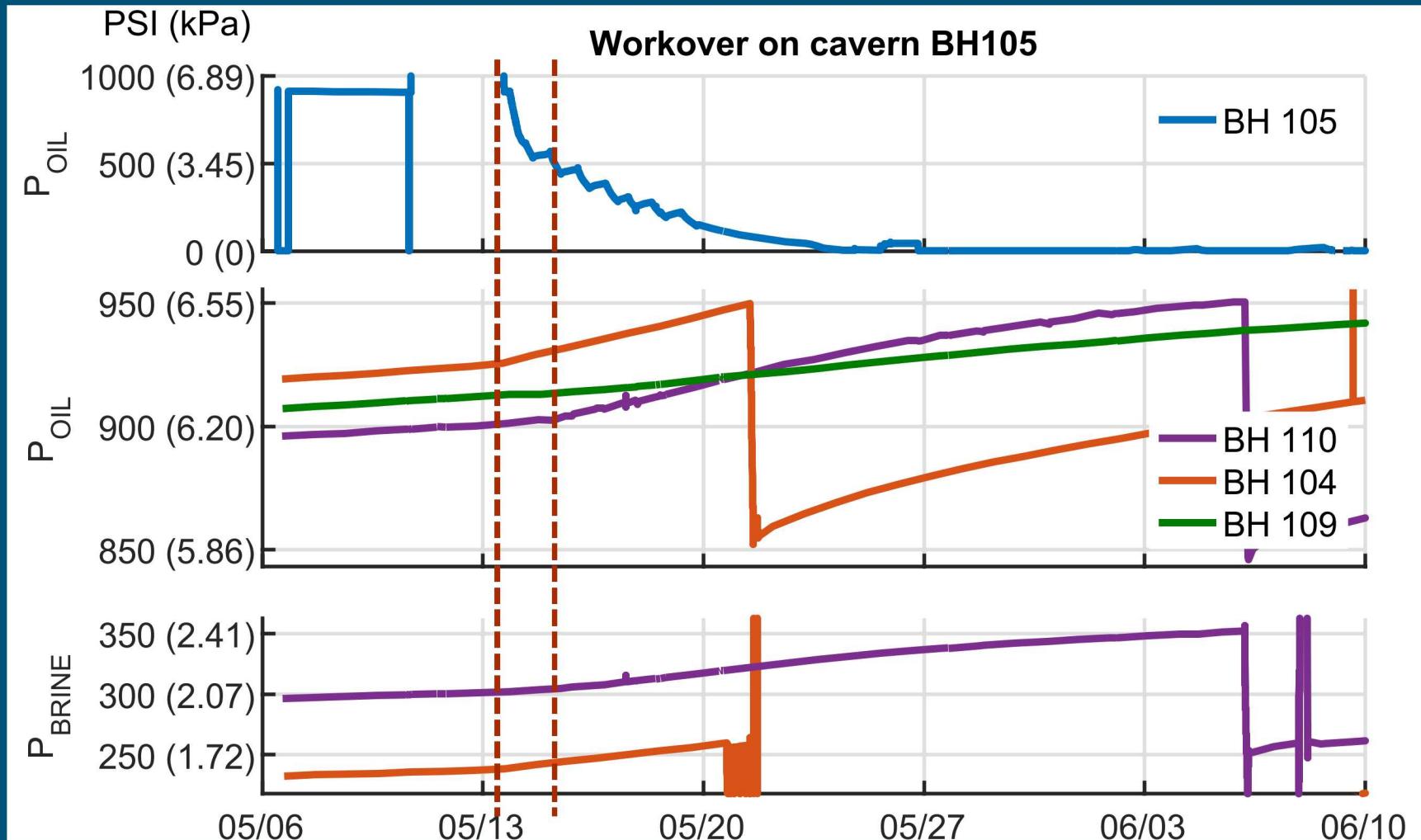
# Single Cavern Depressurization

Cavern 105 depressurized for 49 days for well workover



Pressurization rate ( $dP/dt$ ) **increased** in neighbor caverns as pressure decreased in 105

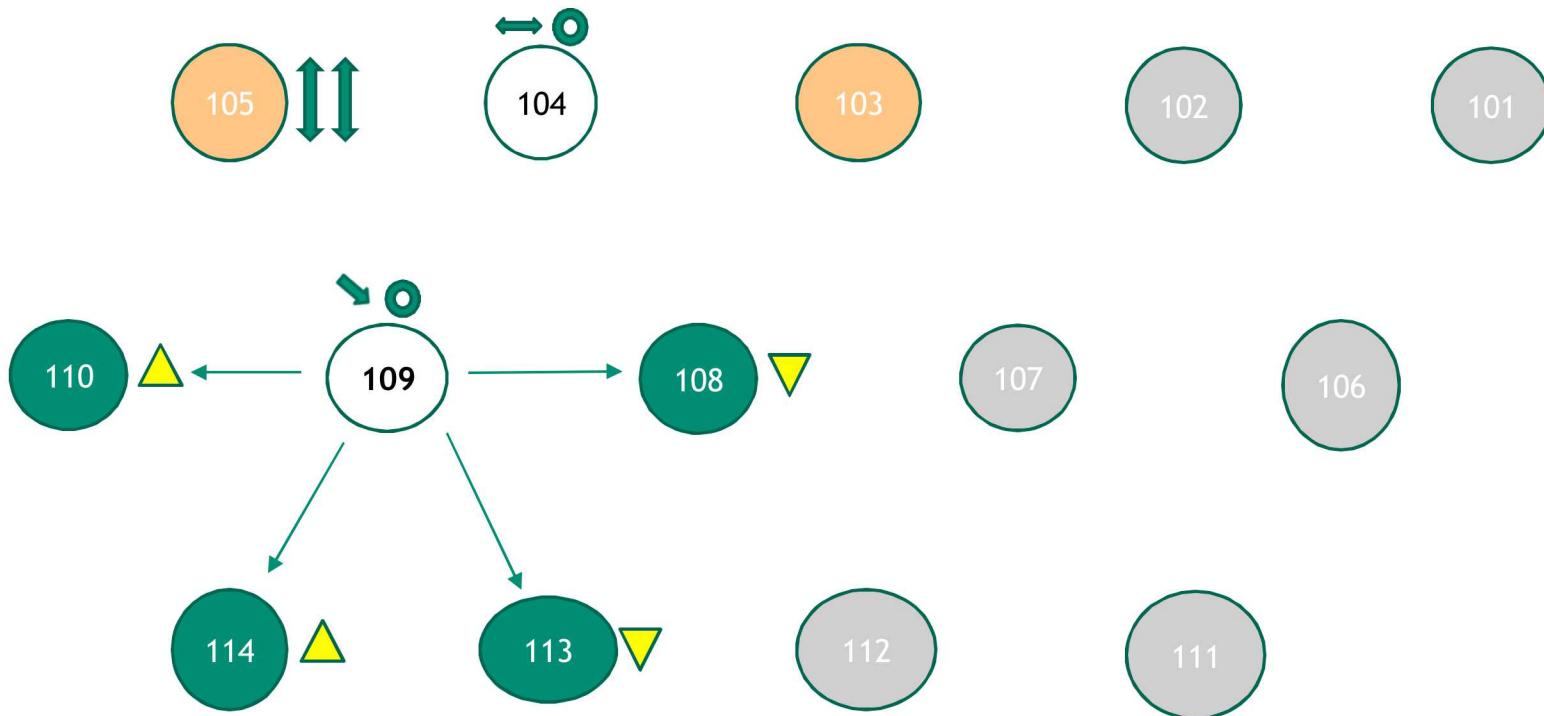
# Single Cavern Depressurization



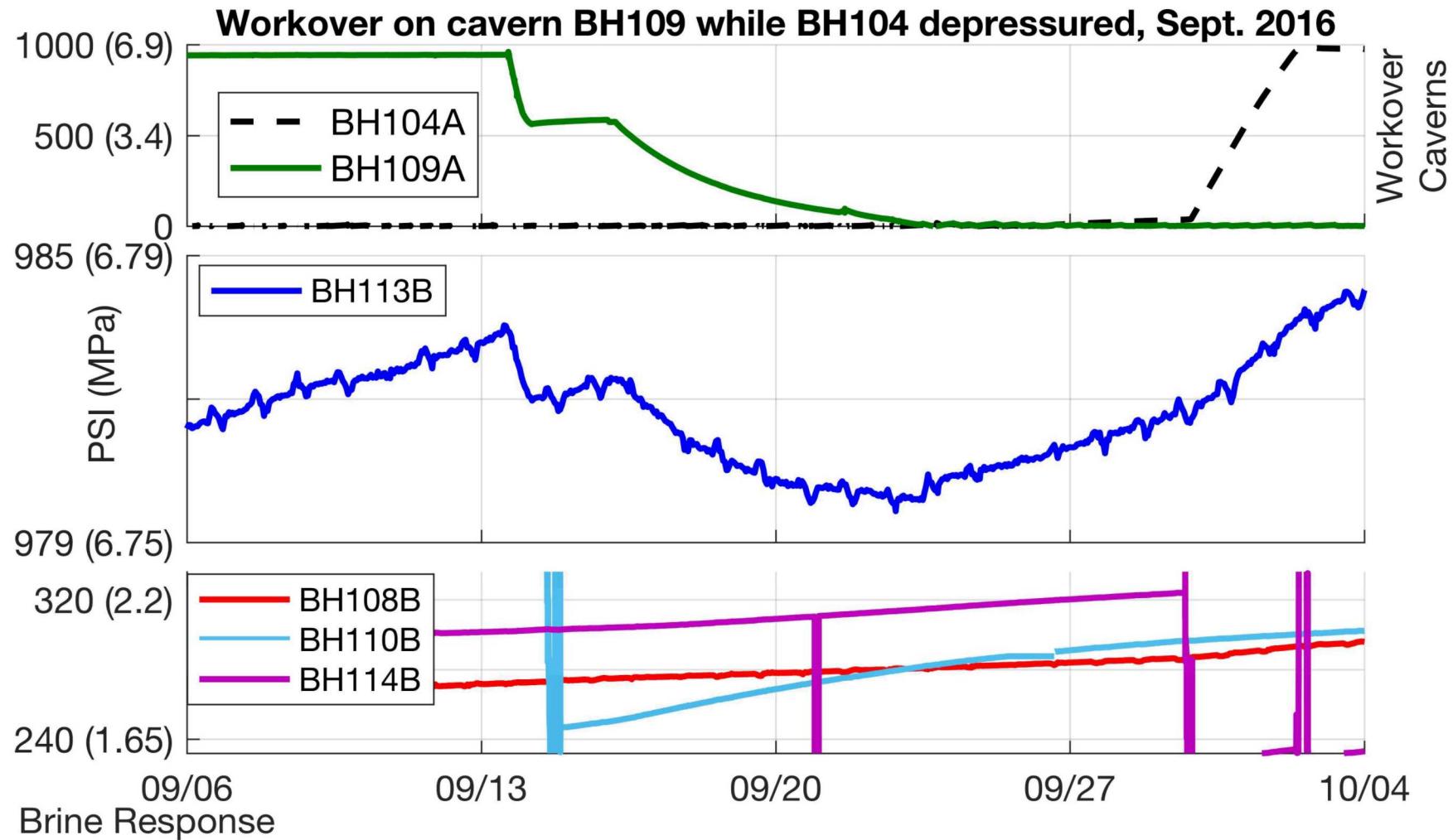
# Simultaneous Depressurization

Depressurization of Cavern 104 was followed by depressurization of Cavern 109 with an overlap

Same two caverns (108 and 113) show the “new” behavior



# Simultaneous Depressurization



# SPR Well Configurations

SPR caverns generally have two wells with one of the following two configurations (

