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# Experimental and numerical characterization of local stresses associated with twinning in HCP

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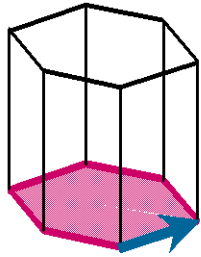
<sup>4</sup>University of Nebraska-Lincoln, Lincoln, NE, USA

BES-DOE Project FWP 06SCPE401

“Dilatational and shear transformations in HCP metals: interfacial defects and collective interactions”

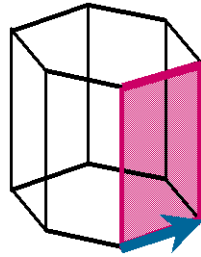
# Plasticity of hexagonal materials

Several slip and twin modes with different activation threshold and high anisotropy



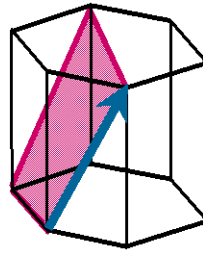
$(0001)\langle 11\bar{2}0 \rangle$

Basal slip



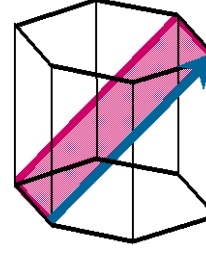
$(10\bar{1}0)\langle 11\bar{2}0 \rangle$

Prismatic slip



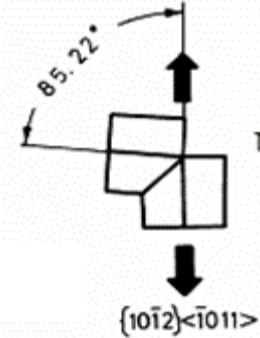
$(11\bar{2}2)\langle 11\bar{2}3 \rangle$

Pyramidal slip

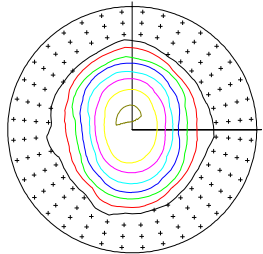


$(10\bar{1}2)\langle 10\bar{1}1 \rangle$

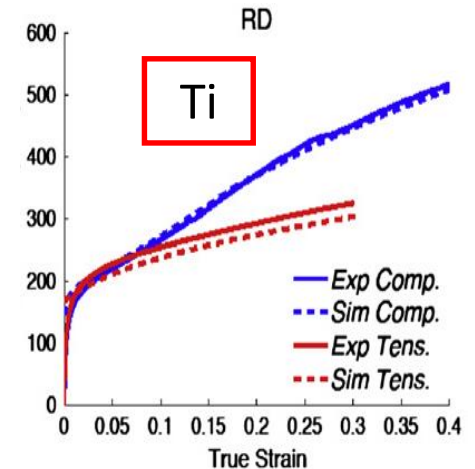
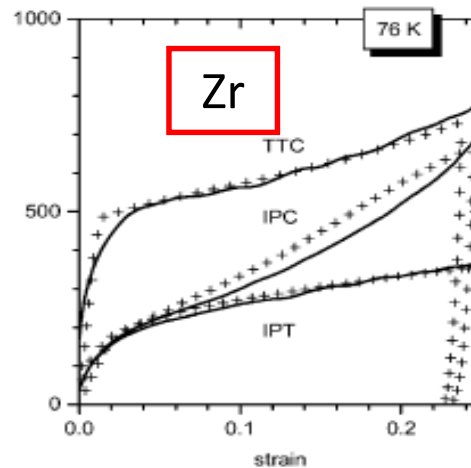
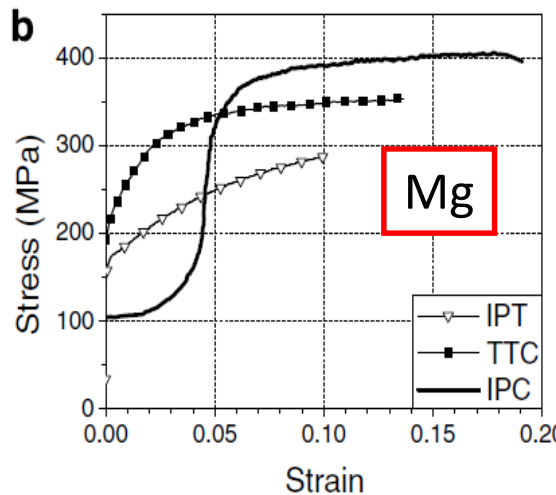
Tensile twin



Twining affects texture, hardening, anisotropy

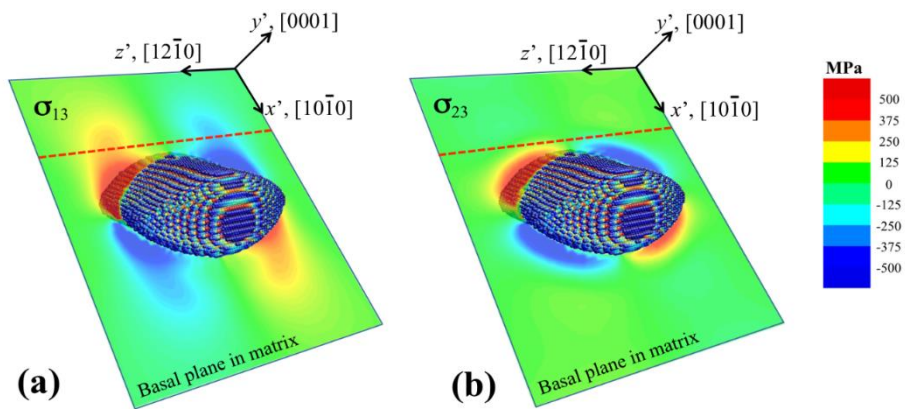


rolling texture



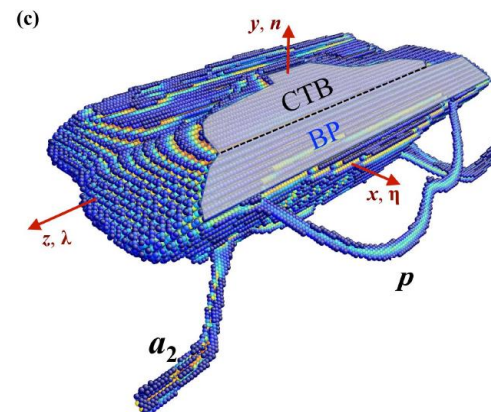
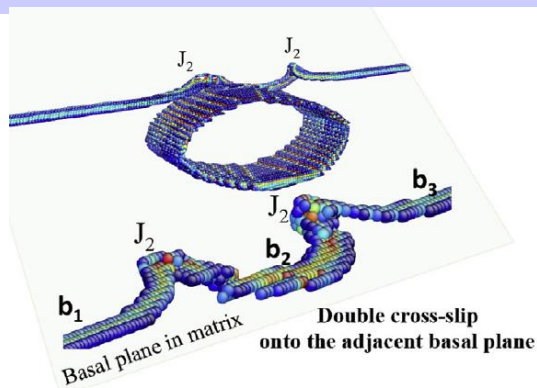
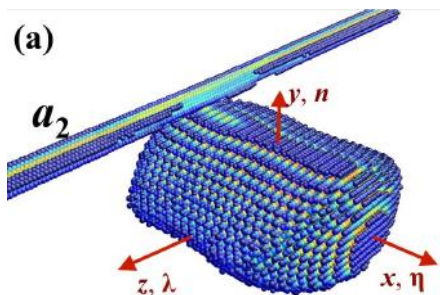
# Stress field of 3D twins

MD simulation of twin shear transformation and interaction with dislocations  
(Gong et al, Acta Materialia 2018)



Shear stress induced by twin in the glide plane of  $\langle a \rangle$  mixed dislocation

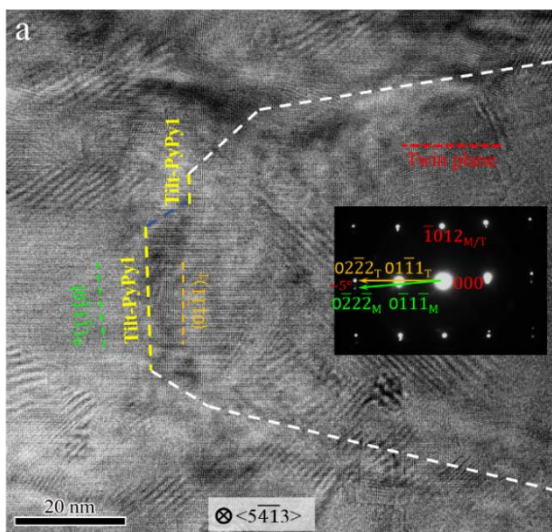
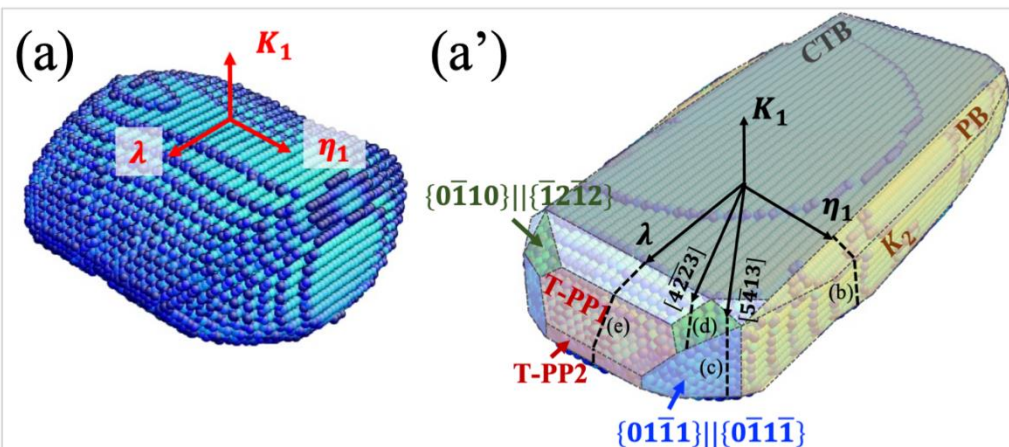
Reaction between twin and  $\langle a \rangle$ -type mixed dislocation  $\rightarrow$  (1) easy lateral growth of twin; (2) local stress at the interface facilitates dislocation reactions



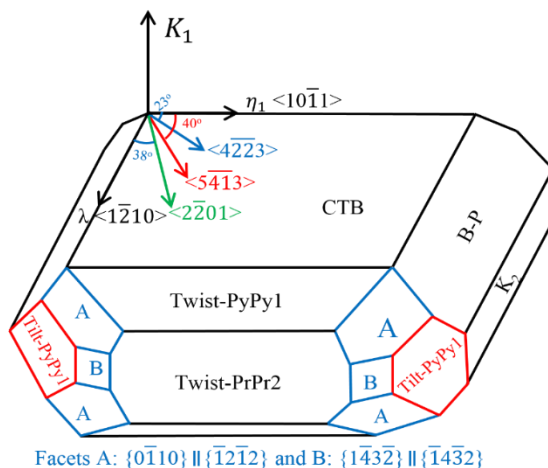
Talk by M. Gong et al – Wednesday 2:30 pm – Room 302C

# Stress as driving force for twin growth

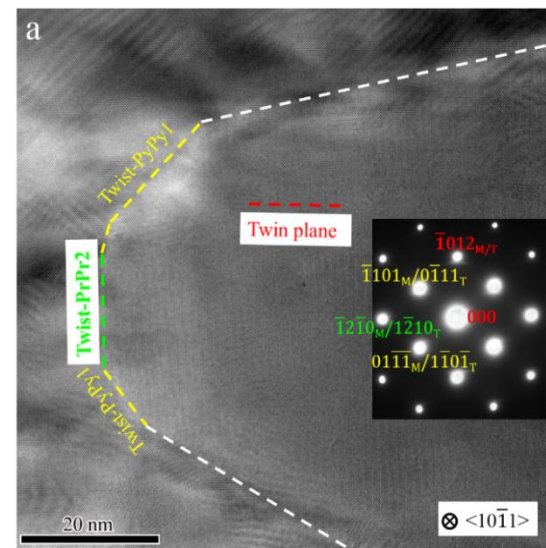
Twins grow in 3 dimensions via combined motion of low energy facets



HRTEM of  $\{10\bar{1}2\}$  twin boundaries viewed along a  $\langle 54\bar{1}3 \rangle$  direction



Facets A:  $\{0\bar{1}10\} \parallel \{1\bar{2}\bar{1}2\}$  and B:  $\{1\bar{4}32\} \parallel \{1\bar{4}\bar{3}2\}$



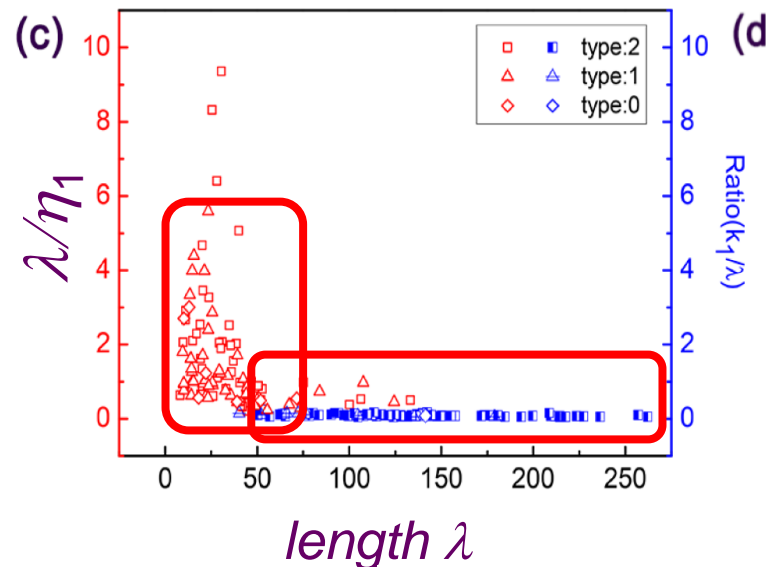
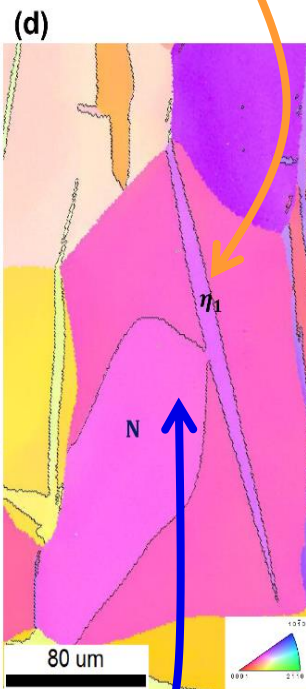
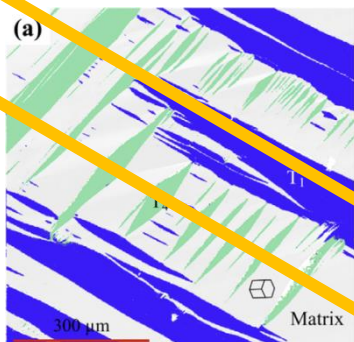
HRTEM of  $\{10\bar{1}2\}$  twin boundaries viewed along a  $\langle 10\bar{1}1 \rangle$  direction

S. Wang et al, "Characterizing facets in  $\{10\bar{1}2\}$  twin", under preparation

# 3D: forward, normal & lateral growth of twins in Mg

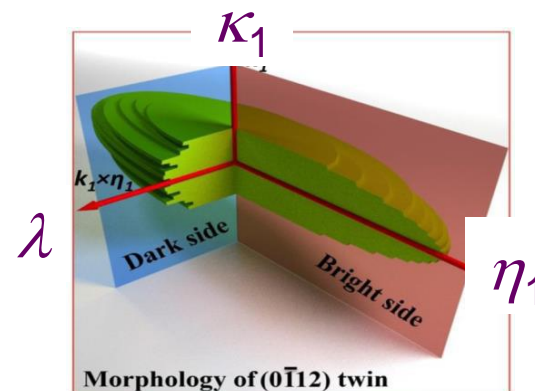
Twin viewed along the forward direction  $\eta_1$   
 $\rightarrow$  oblate shape

EBSD statistics done on 170 twins

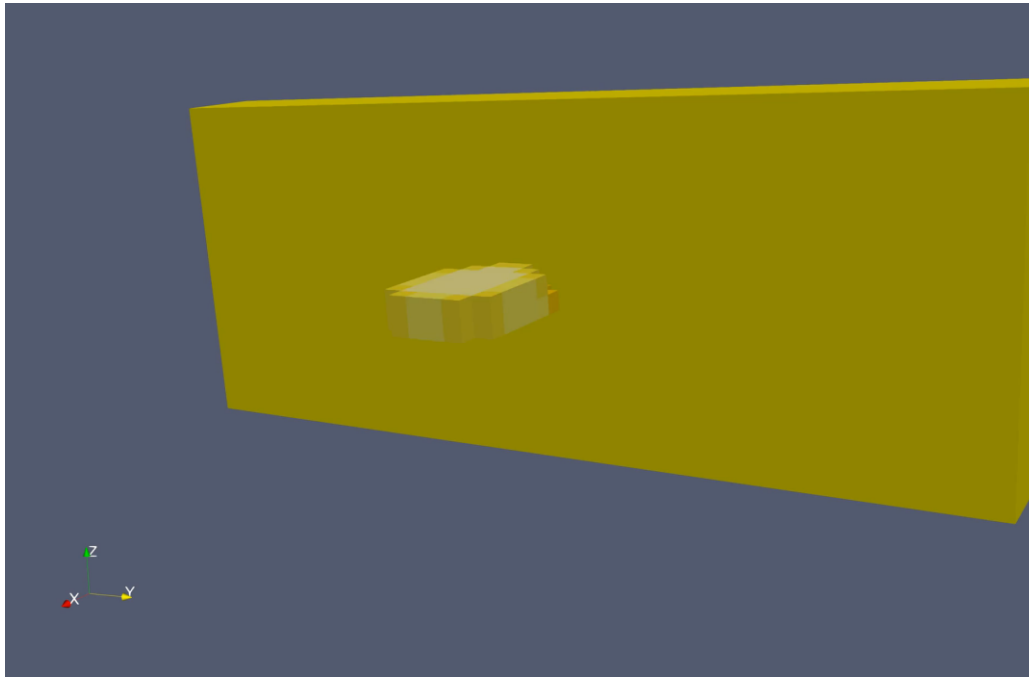


Twin sections to reveal morphology along  $K_1$  and  $\eta_1$

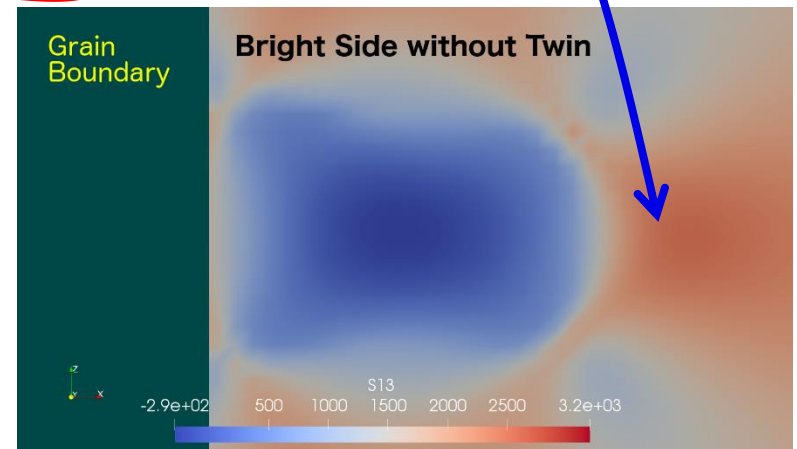
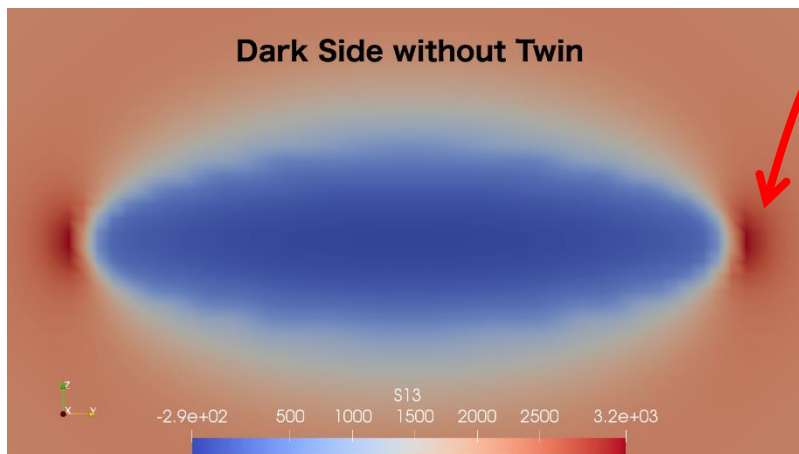
Twin viewed along the normal direction  $K_1$   
 $\rightarrow$  irregular shape



# Twin growth & transformation-induced shears (Mg)

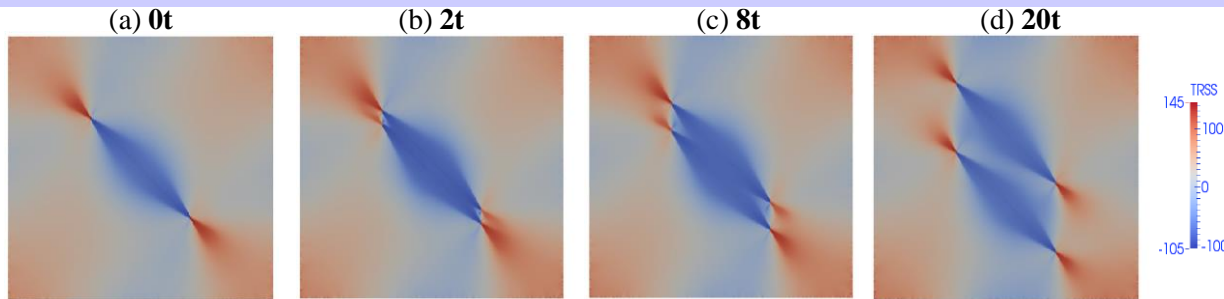


- Phase-field simulations of twin growth
- Isotropic mobility of facets assumed
- **Lateral** growth is faster than **forward** growth



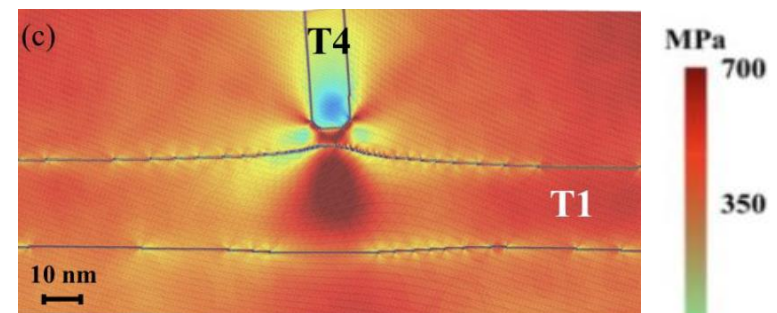
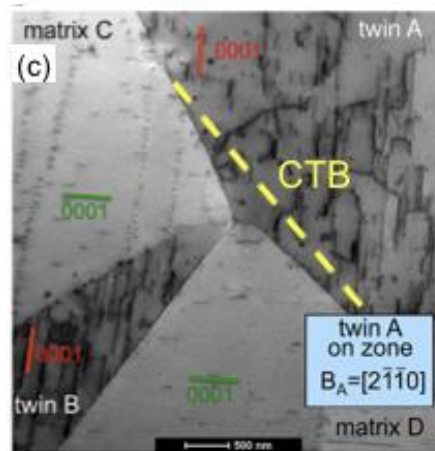
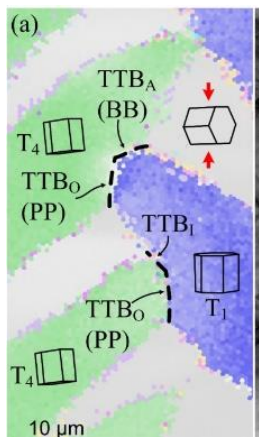
John Graham, L. Capolungo, under development

Stress field of twin (back shear stress) prevents formation of same variant neighboring twin and determines minimum separation



CP-FFT simulation of twin shear transformation

Stress field of twin (forward shear stress) favors attractive interaction and the formation of twin junctions



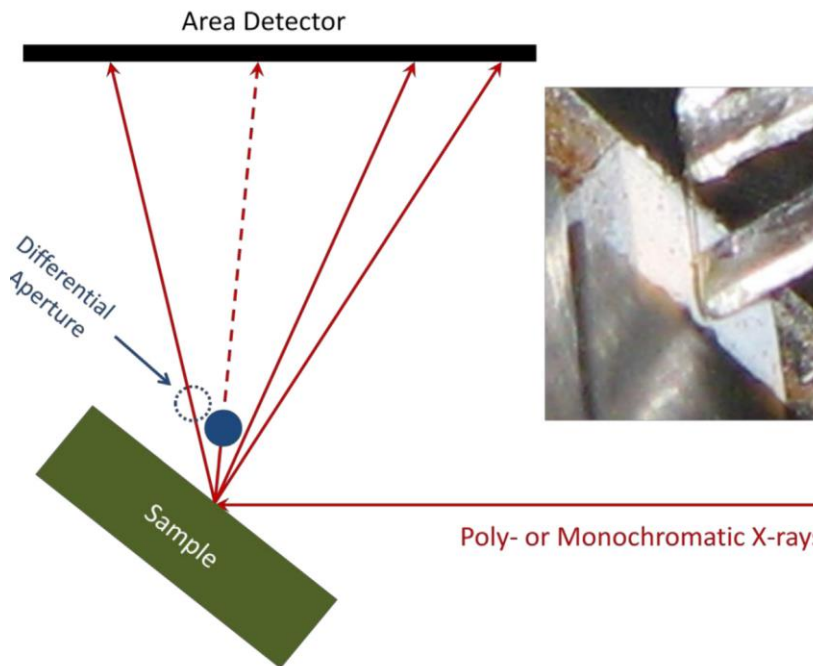
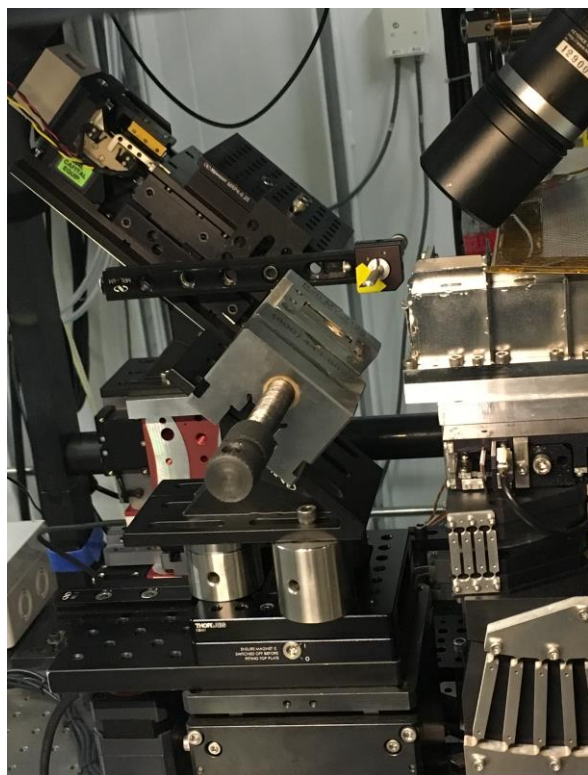
MD simulation: RSS on T1 induced by T4 favors attractive interaction

Arul Kumar et al , "... co-zone twin-twin junctions .", Acta Materialia 168 (2019)

# Twin stress measurement in HCP Mg and Ti

X-ray Laue diffraction in 3D  
at 34-ID-E beam (APS-ANL)

~0.25  $\mu$  resolution



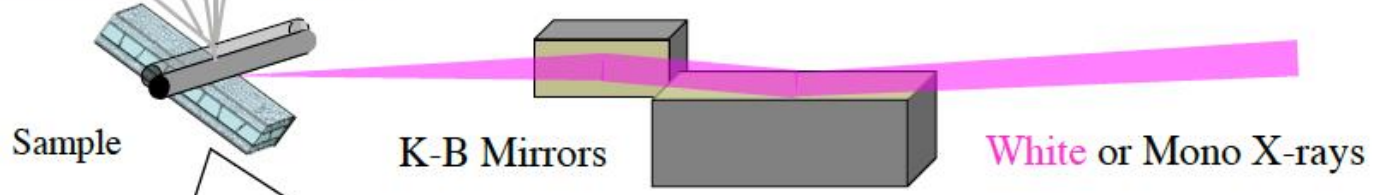
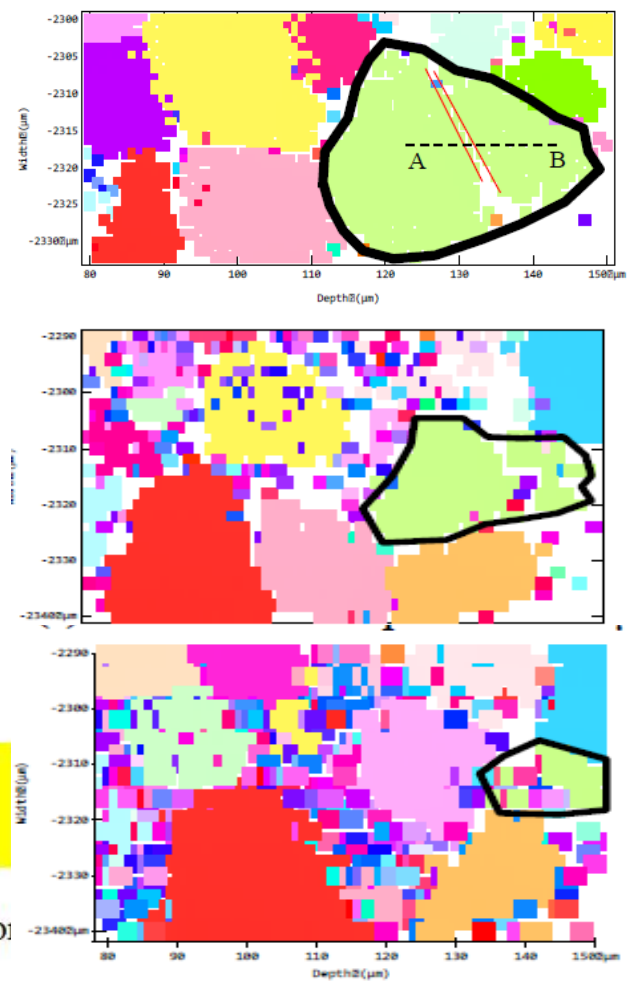
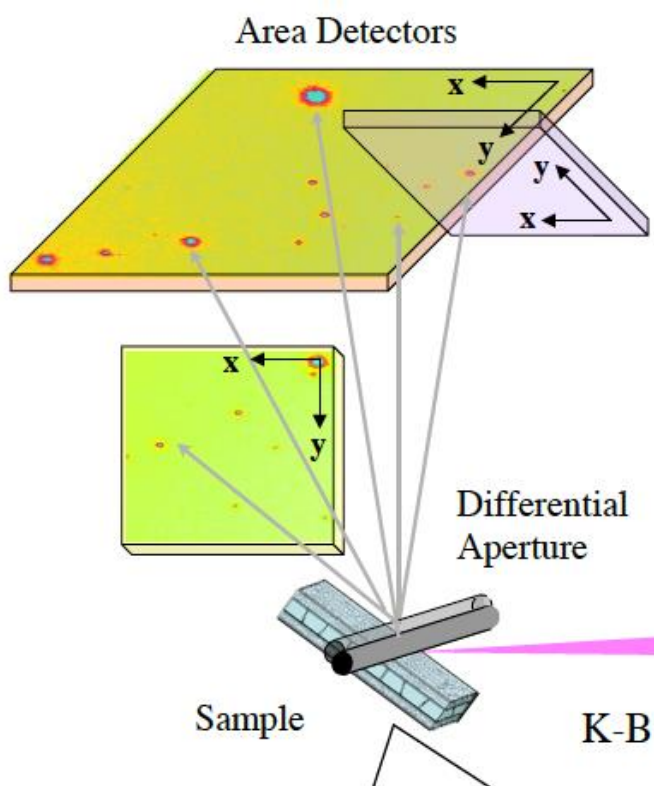
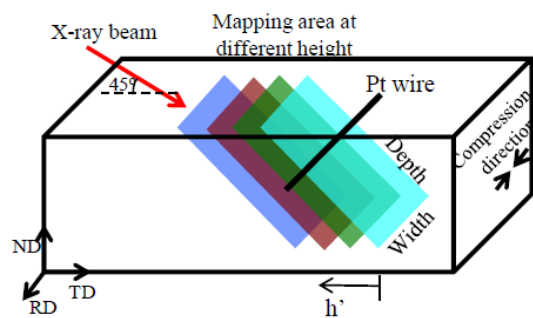
Mg



Ti

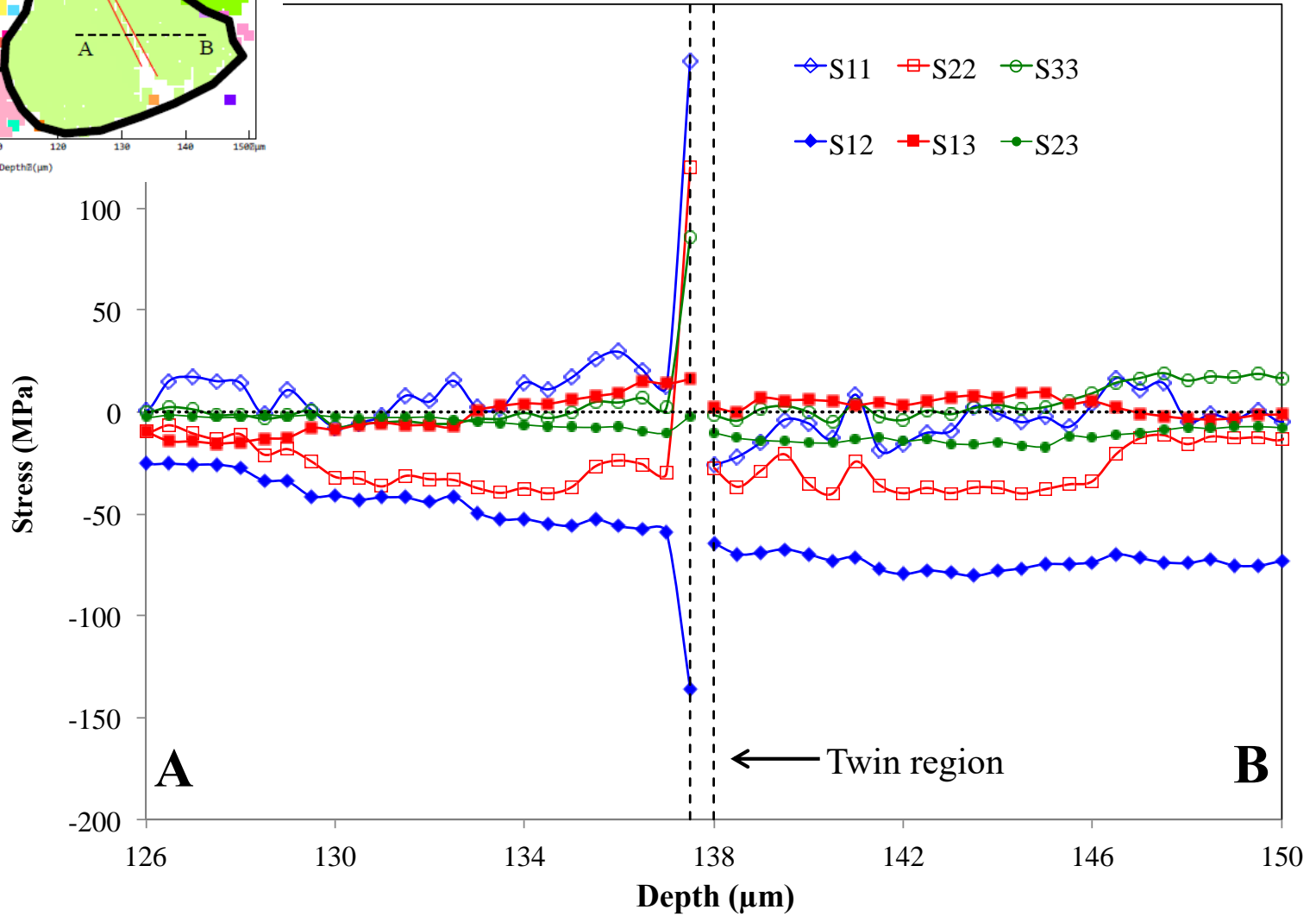
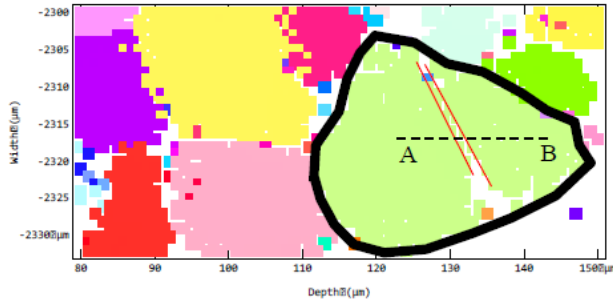
# X-ray Laue diffraction in 3D at 34-ID-E beam (APS-ANL)

(a) Experiment geometry



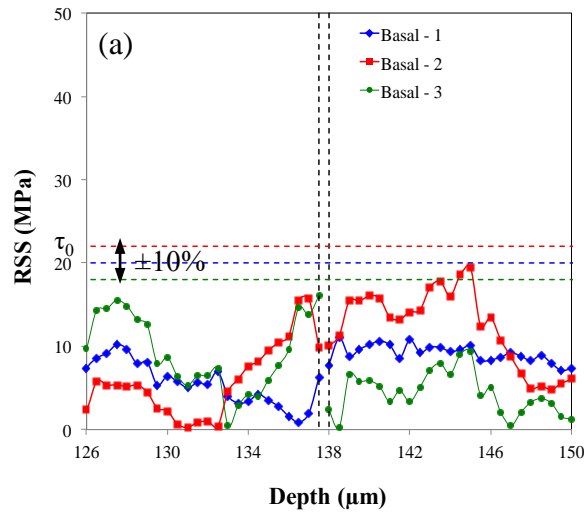


# Stress components along line A-B

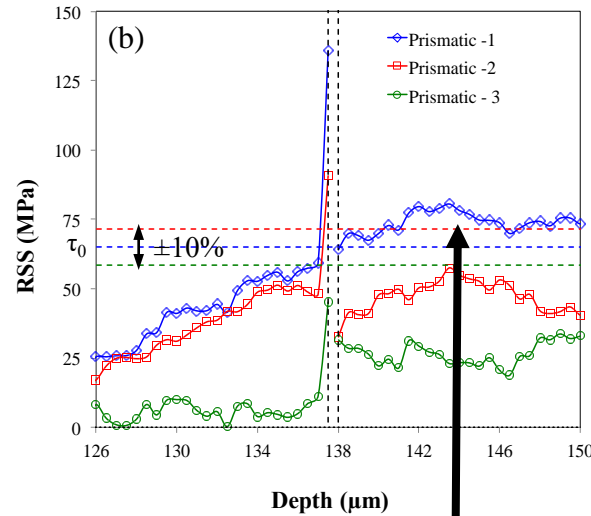


# Mg: resolved shear stress on slip systems along line A-B

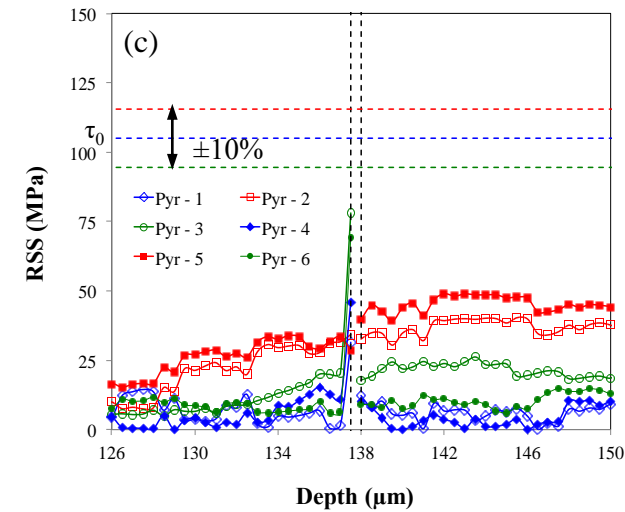
3 basal planes  
 $\tau_0 \sim 20\text{MPa}$



3 prism planes  
 $\tau_0 \sim 65\text{MPa}$

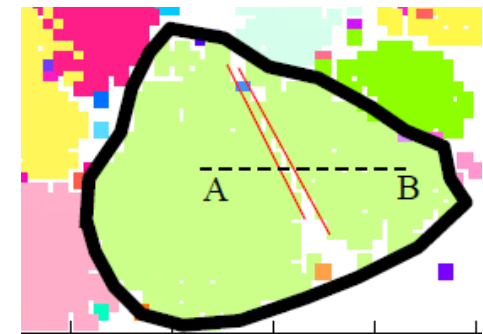


6 pyramidal planes  
 $\tau_0 \sim 105\text{MPa}$



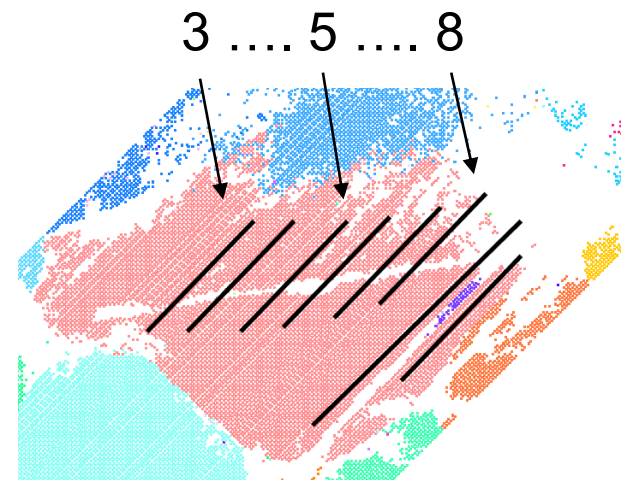
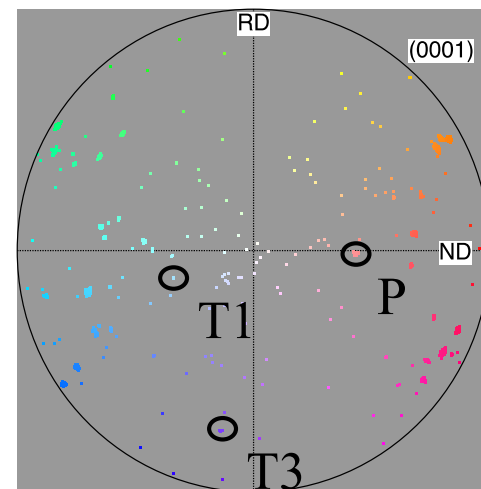
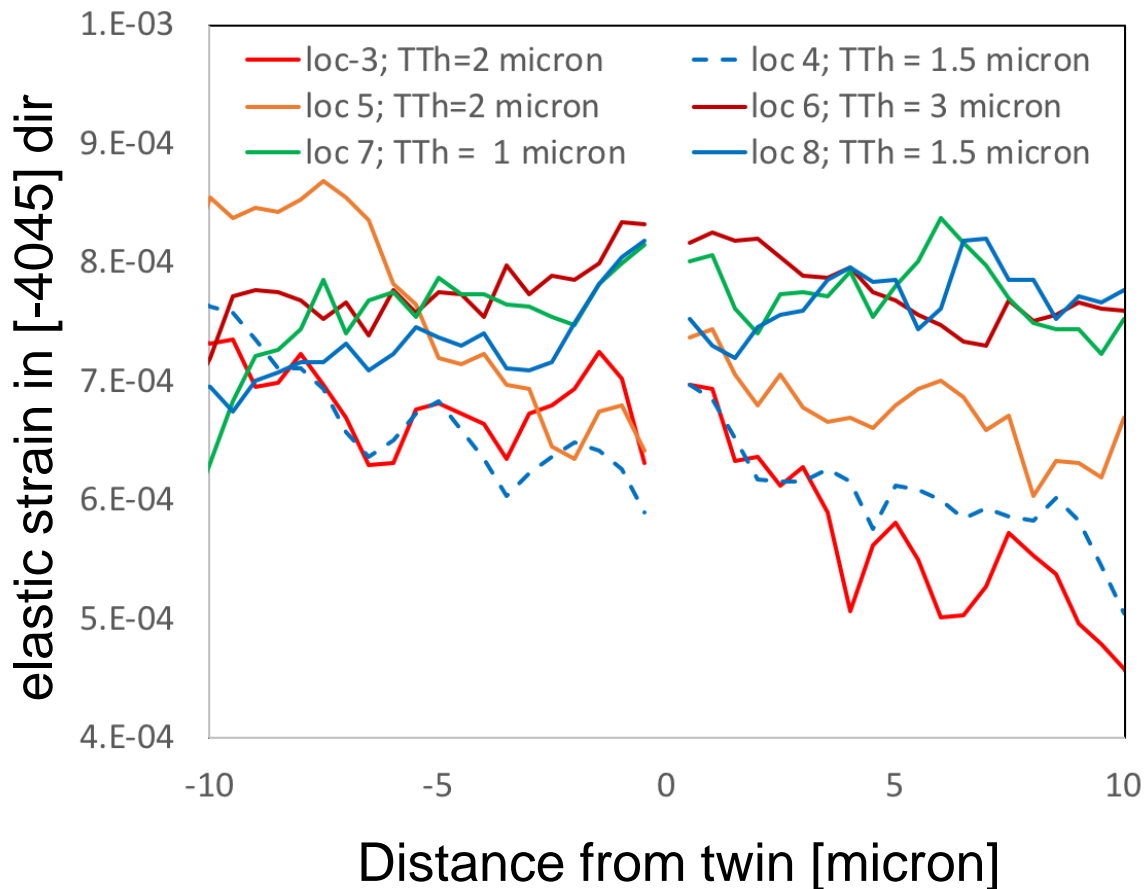
RSS on one prism system exceeds the initial CRSS of  $\tau_0 \sim 65\text{MPa}$   
... but only on one side of the twin !

Twin partitions the grain: one side remains elastic and the other deforms plastically !



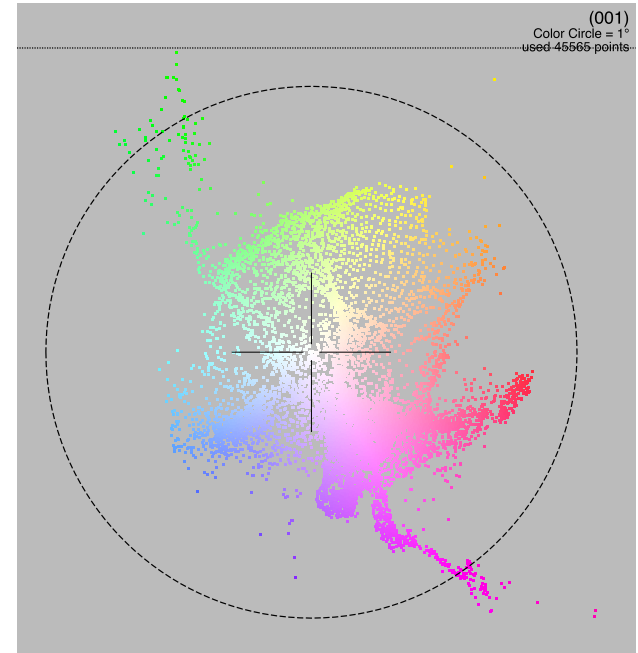
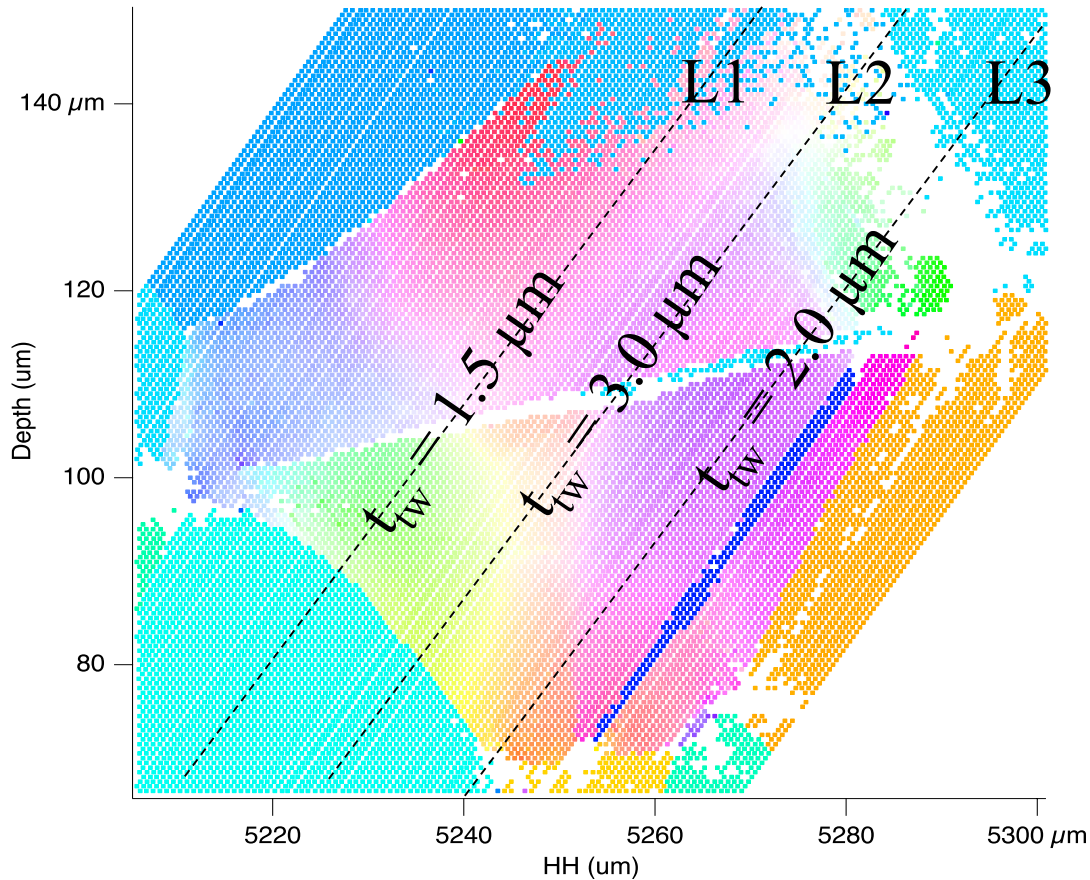
# Ti twin: elastic strain profiles for (-4 0 4 5) planes

Variation between lines indicates stress inhomogeneity in the grain!



Grain size:  
 ~100(RD) , 50(TD) , 50(ND)

# Ti grain: intragranular misorientation map



Circle corresponds to 1° misorientation

Intragranular misorientation suggests inhomogeneity in local plastic activity, local hardening and, as a consequence inhomogeneity in local stress

## TWIN-ASSOCIATED STRESSES AT THE NANO-SCALE

- Can we characterize them?
- What can we learn?

## Nano-beam electron diffraction (NBED)

- characterizes point-to-point diffraction pattern and calculates the strain from each diffraction pattern
- was applied to obtain strain field with ~5 nm spatial resolution.
- technique had to be adapted for applicability in HCP Mg, and was validated against PP measurements.

## Peak Pair (PP)

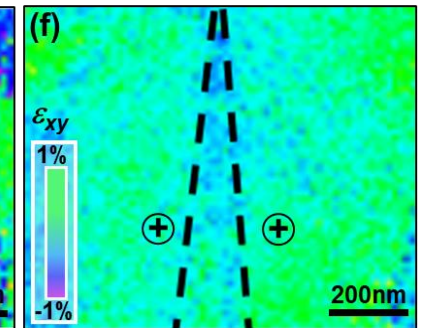
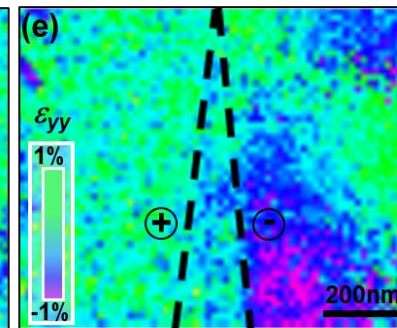
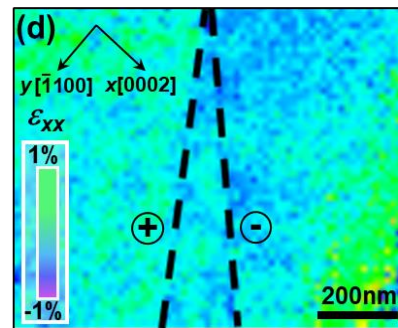
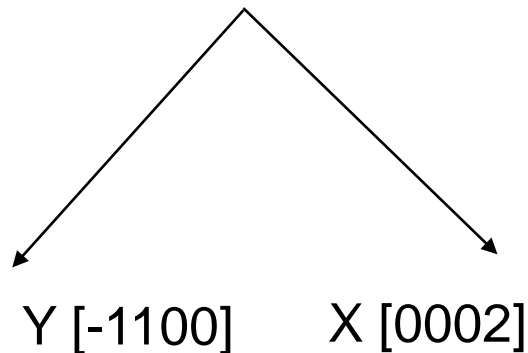
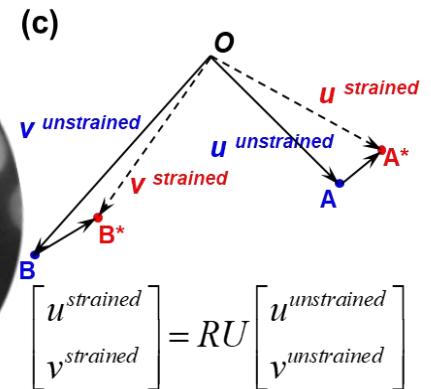
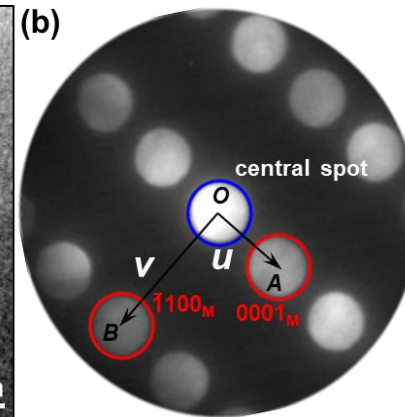
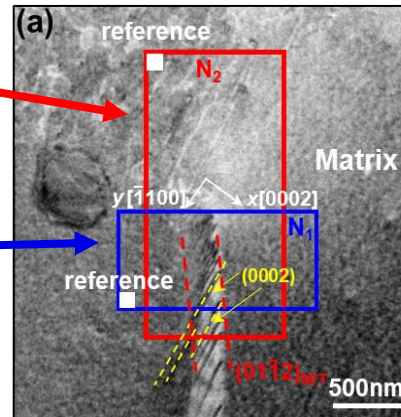
- measures the displacement of the atoms in real space from the perfect lattice position ( $\text{\AA}$  resolution)

\* Experiments performed at Molecular Foundry (Lawrence-Berkeley Nat Lab)

# Mg: NBED results near (10-11) twin interface

Zone #2: twin tip region

Zone #1: (10-11) twin interface region



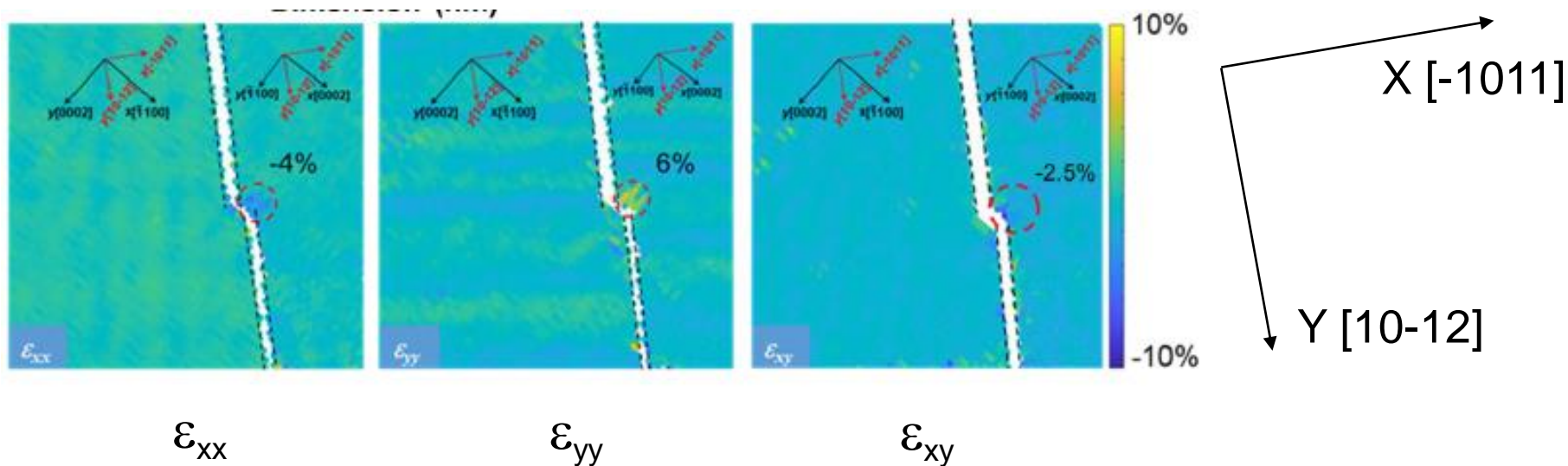
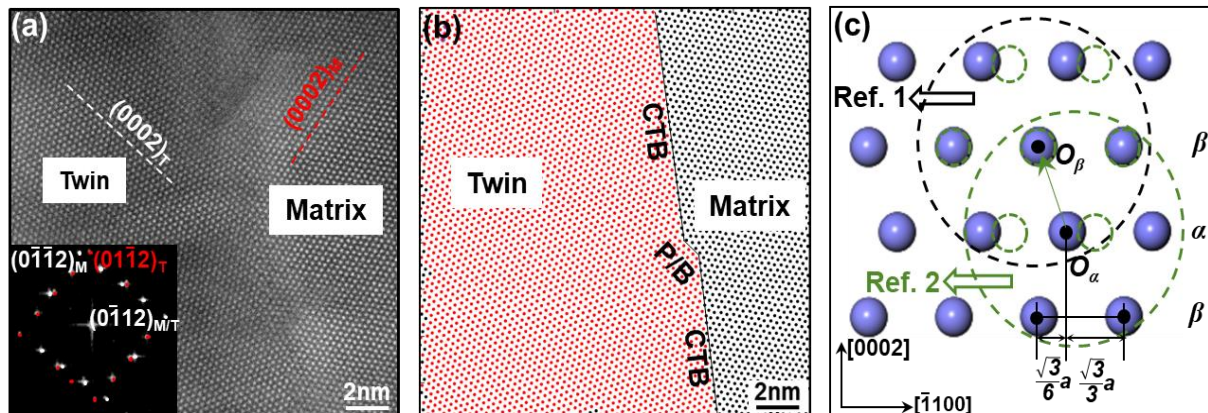
$\epsilon_{xx}$

$\epsilon_{yy}$

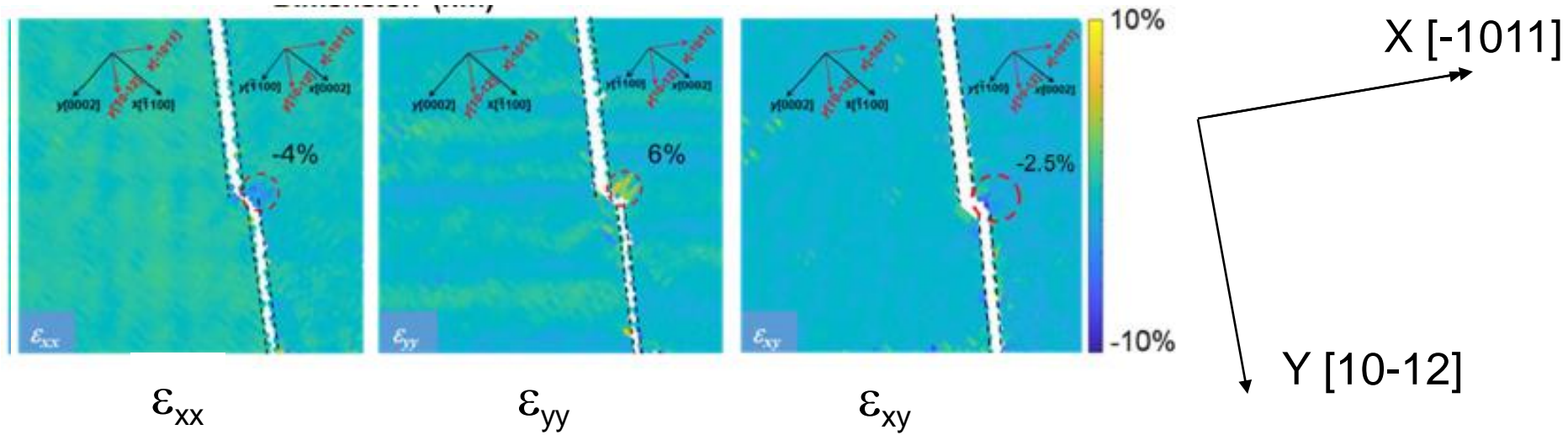
$\epsilon_{xy}$

- The strain components  $\epsilon_{xx}$  and  $\epsilon_{yy}$  on different sides of the twin are of opposite sign
- The reference axes do not highlight the shear parallel to the twin interface

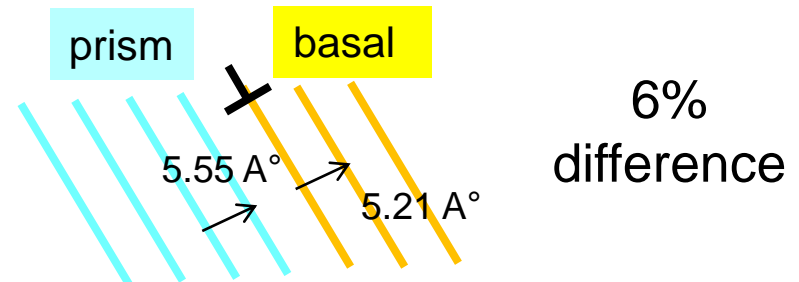
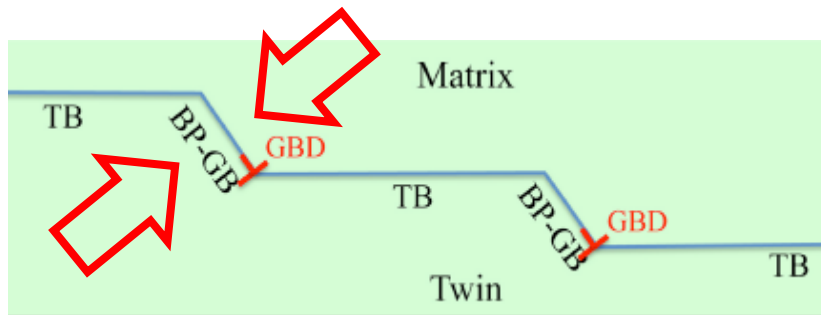
# Mg: Peak-Pair results near (10-11) twin interface



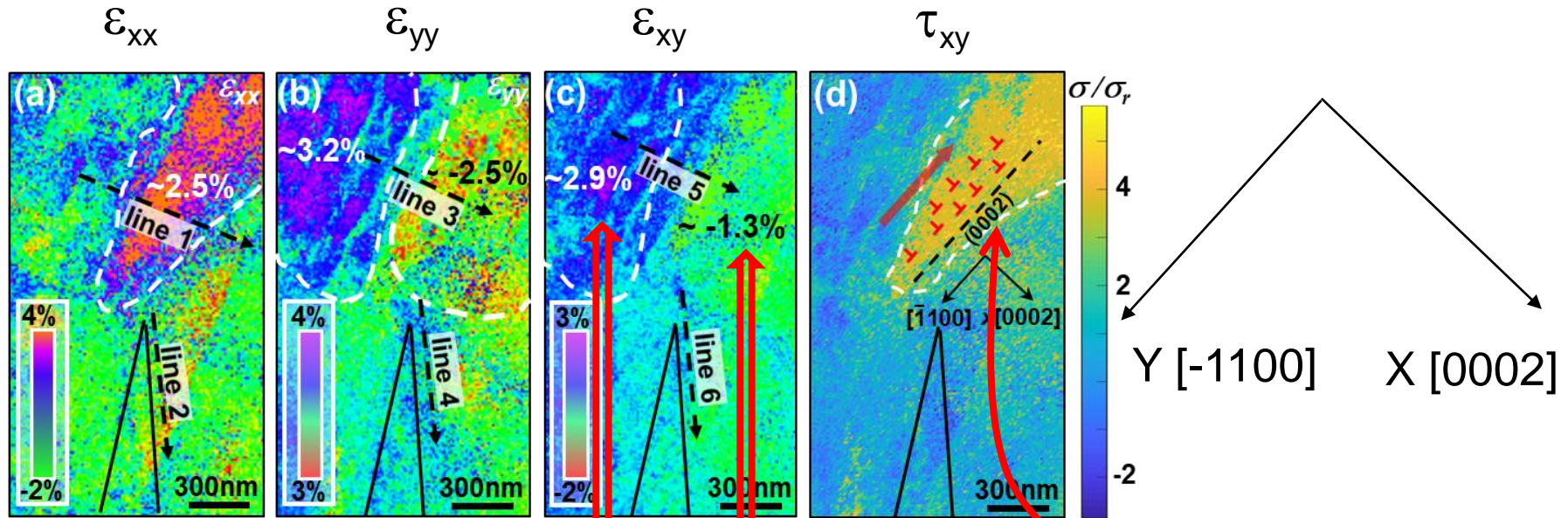
# Mg: Peak-Pair results near (10-11) twin interface



In this reference system,  $\epsilon_{xx} \sim -4\%$  and  $\epsilon_{yy} \sim +6\%$  at the Basal-Prism step  
 → consistent with difference in lattice parameters across BP interface



# Mg: NBED results near twin tip

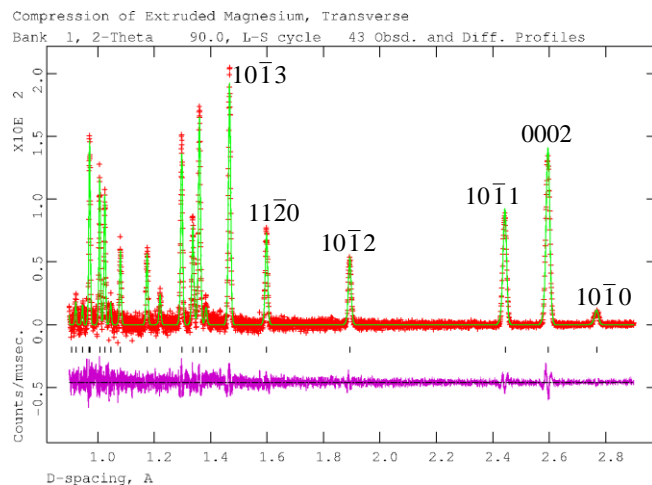
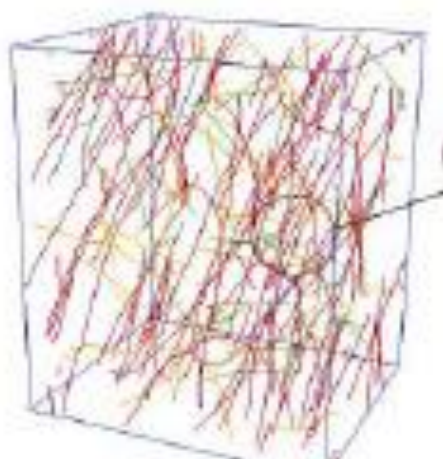


- The shear strain component  $\epsilon_{xy}$  shows an asymmetry ( 2.9% vs -1.3% ) on lobes ahead of the twin tip
- This asymmetry would be consistent with stress relaxation due to emission of basal dislocations ahead of the twin tip

OVERALL: The elastic strain field in the vicinity of the twin tip is extremely inhomogeneous

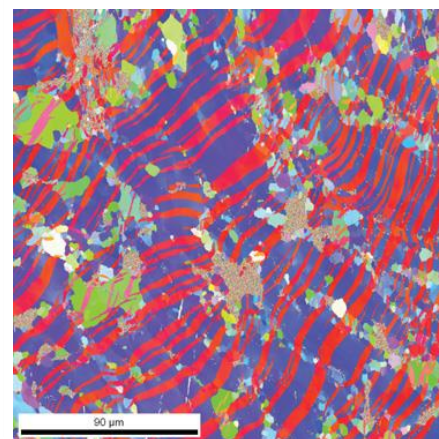
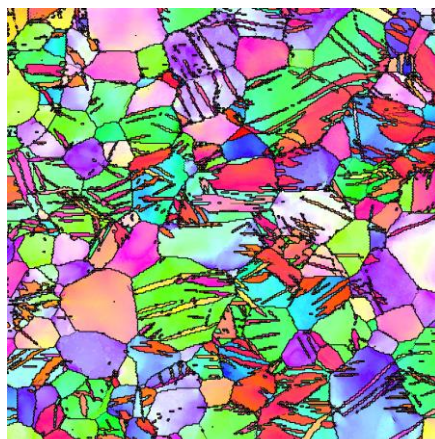
# Can we link local twin stresses with macroscopic response ?

- The standard deviation of lattice strain (SDLS) is a stochastic quantity derived from peak broadening measurements
- Peak Profile Analysis correlates SDLS with dislocation density via contrast factors



$$SDLS = \sqrt{\sum_s \frac{\rho^s b^{s2}}{8\pi} C^{(k)s}}$$

Can we develop a similar formalism for addressing the stress distributions associated with twinning structures ?



# SUMMARY

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- Stress fields associated with twins interact with other stress fields (applied, from other twins, from dislocations) to determine twin-facet mobility
- MD and Continuum Plasticity provide a (very simplified) nano-scale and sub-micron scale measure of local stress
- HR-STEM and X-ray diffraction provide experimental access to both scales, but show large local fluctuations
- A statistical approach is likely the only way for linking local and macroscopic mechanical response.