

Converting Facets to B-Reps



PRESENTED BY

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Statement of the Goal

Given an STL file produce a light weight, approximating STEP file that can read into a CAD program.

```

solid Block
  facet normal 0.000000 0.000000 -1.000000
    outer loop
      vertex 0.000000 0.000000 0.000000
      vertex 0.000000 10.000000 0.000000
      vertex 10.000000 0.000000 0.000000
    endloop
  endfacet
  facet normal 0.000000 0.000000 -1.000000
    outer loop
      vertex 10.000000 0.000000 0.000000
      vertex 0.000000 10.000000 0.000000
      vertex 10.000000 10.000000 0.000000
    endloop
  endfacet
  facet normal 0.000000 0.000000 1.000000
    outer loop
      vertex 0.000000 0.000000 10.000000
      vertex 10.000000 10.000000 10.000000
      vertex 0.000000 10.000000 10.000000
    endloop
  endfacet
  facet normal 0.000000 0.000000 1.000000
    outer loop
      vertex 10.000000 10.000000 10.000000
      vertex 0.000000 0.000000 10.000000
      vertex 10.000000 0.000000 10.000000
    endloop
  endfacet
  facet normal 0.000000 -1.000000 0.000000
    outer loop

```

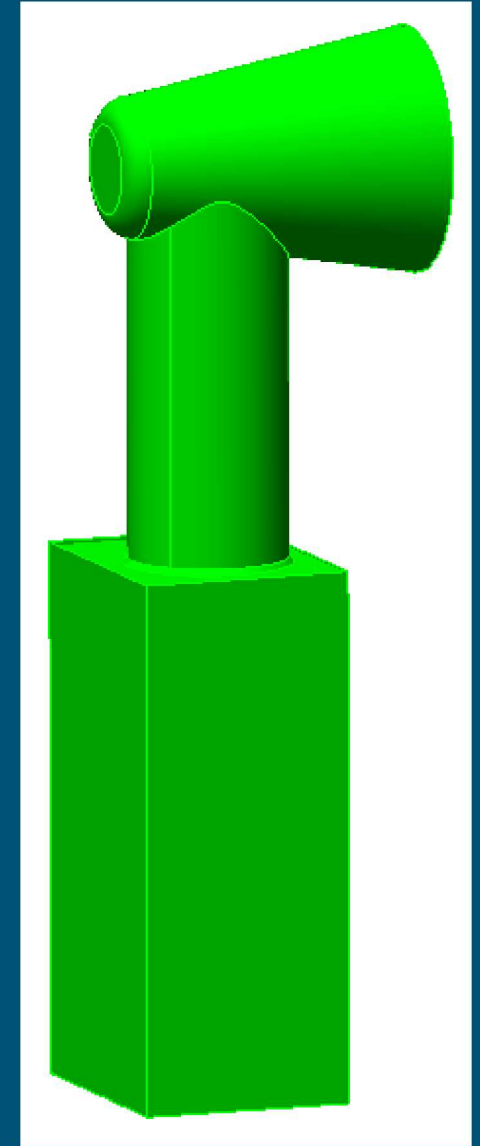
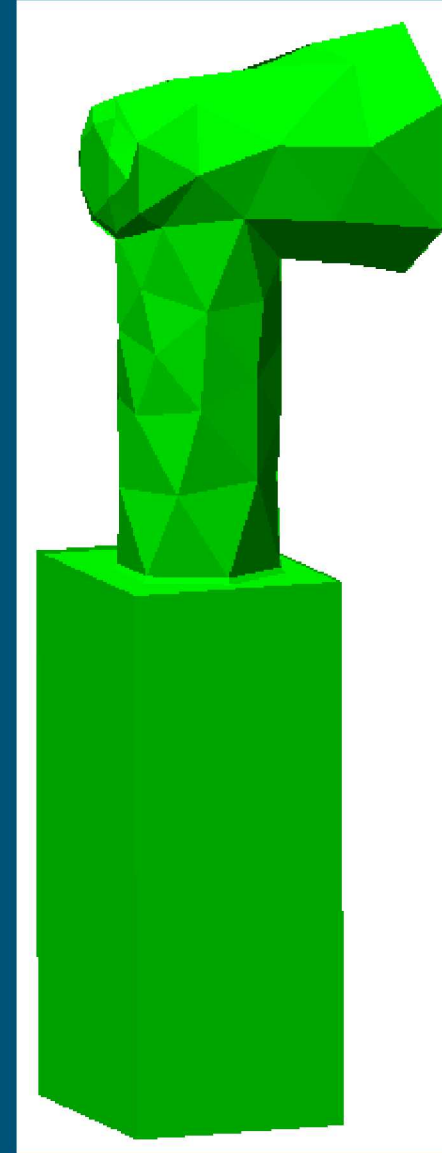
STL File

```

ISO-10303-21;
HEADER;
FILE_DESCRIPTION((' ','1');
FILE_NAME('C:/Paul/Block.stp', '2018-02-14T00:06:43', ('
FILE_SCHEMA(('AUTOMOTIVE_DESIGN'));
ENDSEC;
DATA;
#1=PRODUCT_DEFINITION_CONTEXT('',#4,'design');
#2=PRODUCT_CONTEXT('',#4,'mechanical');
#3=APPLICATION_PROTOCOL_DEFINITION('International Stand
#4=APPLICATION_CONTEXT('automotive design');
#10=DIMENSIONAL_EXPONENTS(1.0,0.0,0.0,0.0,0.0,0.0,0.0);
#11=DIMENSIONAL_EXPONENTS(0.0,0.0,0.0,0.0,0.0,0.0,0.0);
#12= (NAMED_UNIT(#10)LENGTH_UNIT()SI_UNIT(.MILLI.,.METRE
#13= (NAMED_UNIT(#11)PLANE_ANGLE_UNIT()SI_UNIT($,.RADIAN
#14= (NAMED_UNIT(#11)SOLID_ANGLE_UNIT()SI_UNIT($,.STERAD
#15=LENGTH_MEASURE_WITH_UNIT(LENGTH_MEASURE(25.4),#12);
#16= (CONVERSION_BASED_UNIT('INCH',#15)LENGTH_UNIT(NAM
#17=UNCERTAINTY_MEASURE_WITH_UNIT(LENGTH_MEASURE(1.0E-00
#18= (GEOMETRIC_REPRESENTATION_CONTEXT(3)GLOBAL_UNCERTA
#20=CARTESIAN_POINT('',(0.000000000000000,0.000000000000
#21=DIRECTION('',(0.000000000000000,0.000000000000000,1
#22=DIRECTION('',(1.000000000000000,0.000000000000000,0.
#23=AXIS2_PLACEMENT_3D('',#20,#21,#22);
#24=CARTESIAN_POINT('',(0.000000000000000,0.000000000000
#25=VERTEX_POINT('',#24);
#26=CARTESIAN_POINT('',(10.0000000000000,0.000000000000
#27=VERTEX_POINT('',#26);
#28=CARTESIAN_POINT('',(0.000000000000000,0.000000000000
#29=DIRECTION('',(1.000000000000000,0.000000000000000,0.
#30=VECTOR('',#29,1.000000000000000);
#31=LINE('',#28,#30);
#32=EDGE_CURVE('',#25,#27,#31,.T.);
#33=ORIENTED_EDGE('',*,*,#32,.F.);
#34=CARTESIAN_POINT('',(0.000000000000000,10.00000000000
#35=VERTEX_POINT('',#34);

```

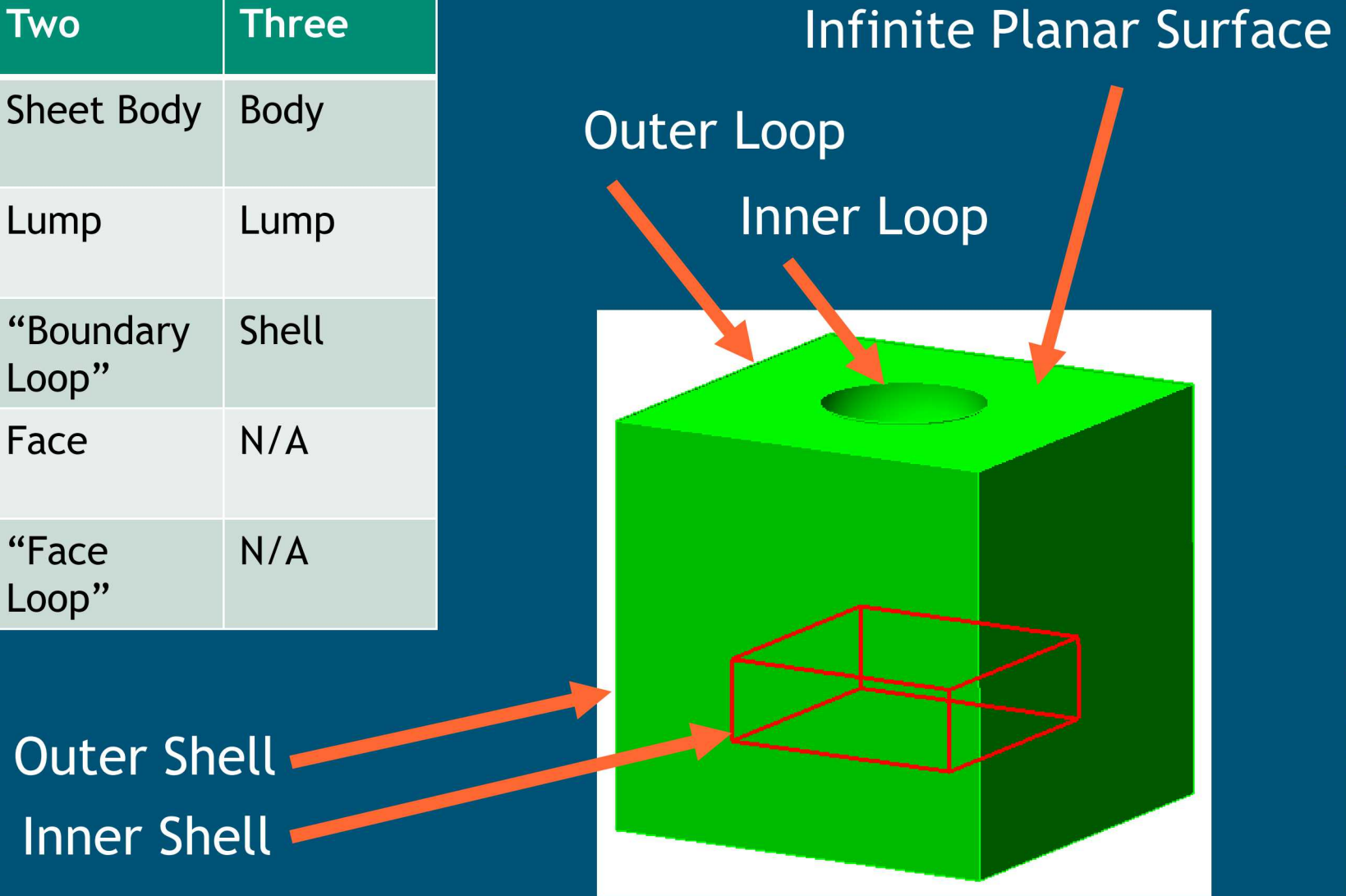
STEP File



Parts of a B-Rep “Boundary Represented Solid”

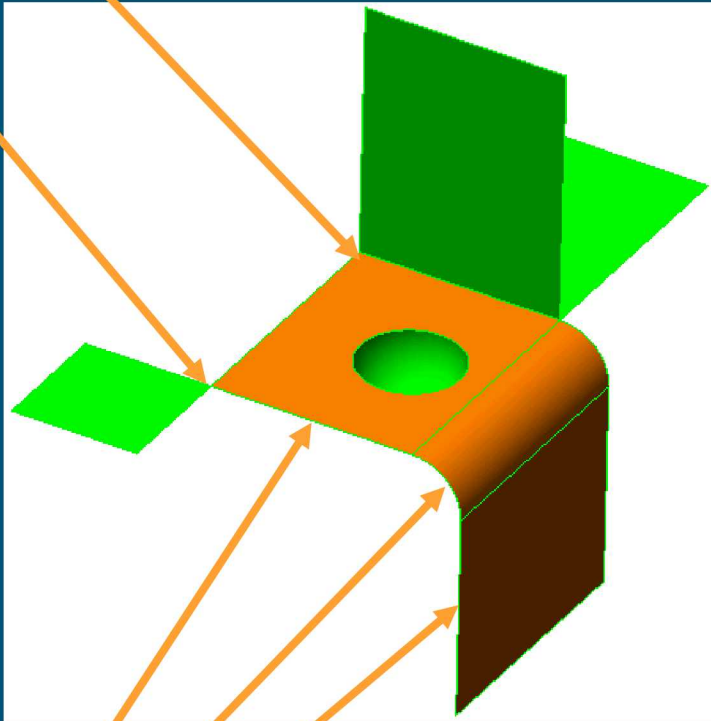


Dimension	Zero	One	Two	Three
CAD Name	Point Set	Wire Body	Sheet Body	Body
Maximal Connected	Point	Lump	Lump	Lump
Connected Boundary Part	\emptyset	Vertex	“Boundary Loop”	Shell
Differentiable Part	N/A	Edge	Face	N/A
Differentiable Boundary	N/A	Vertex	“Face Loop”	N/A

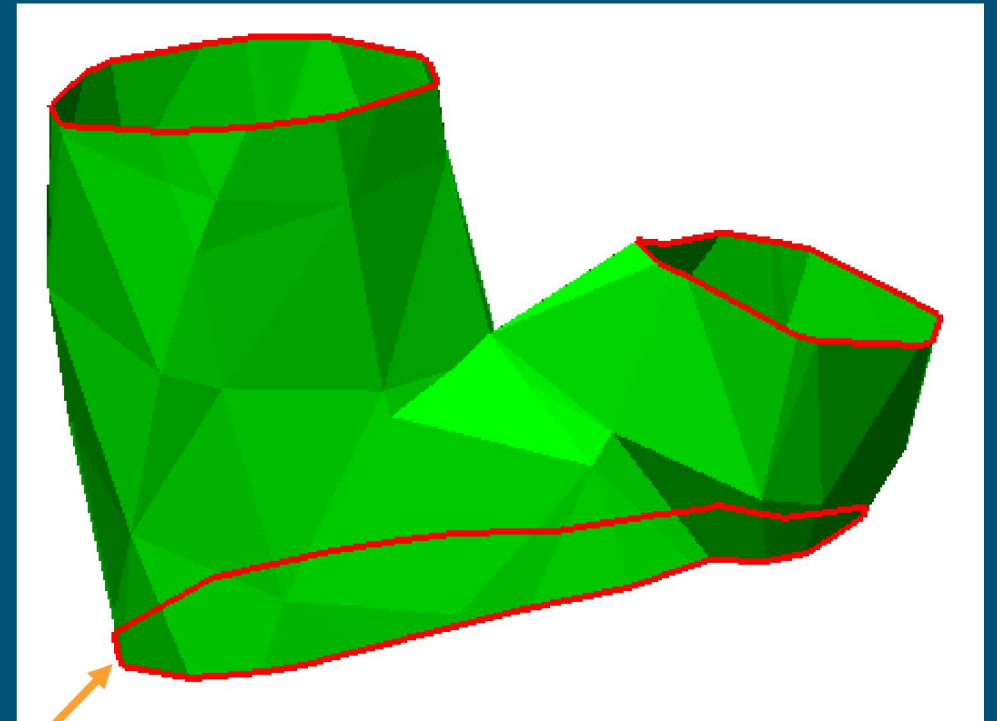


Non-Manifold Vertex

Non-Manifold Edge



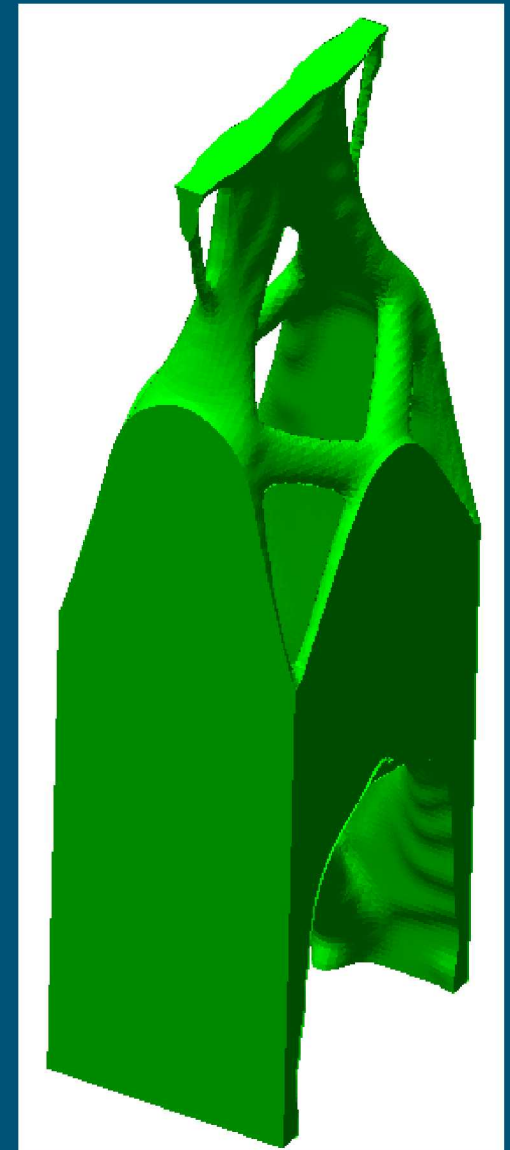
One Edge or Three ?

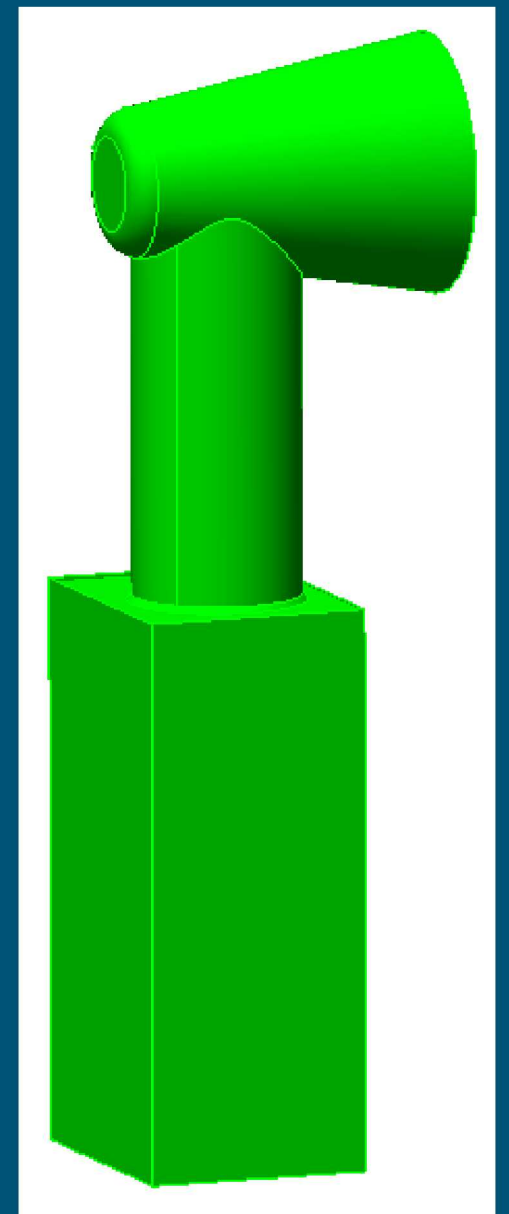
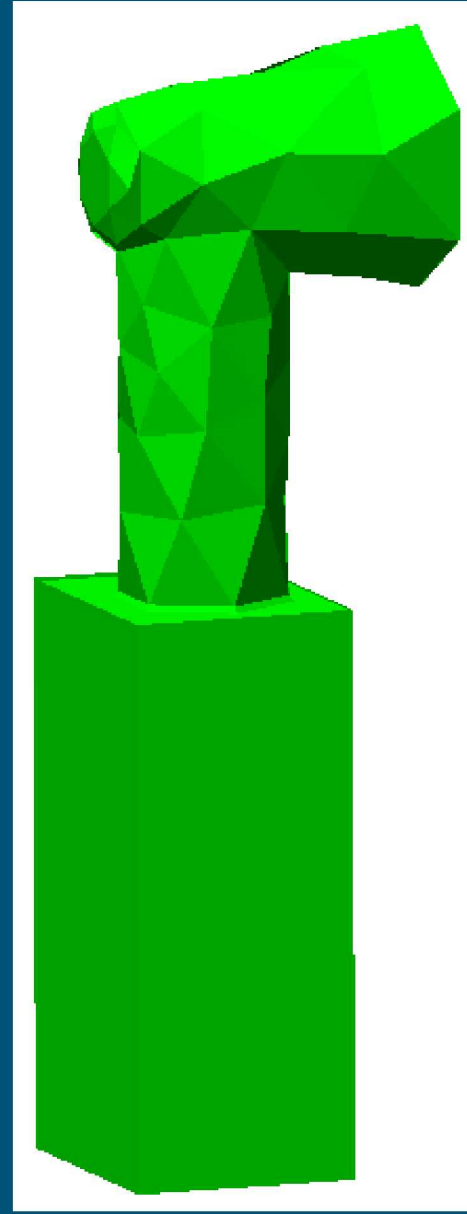
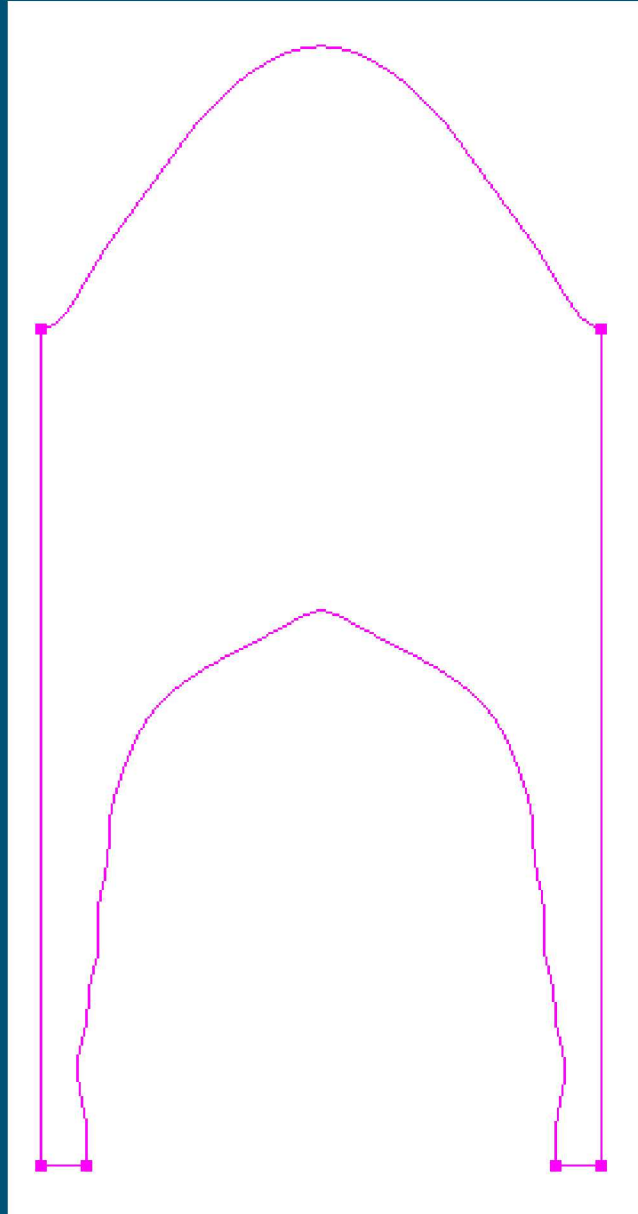
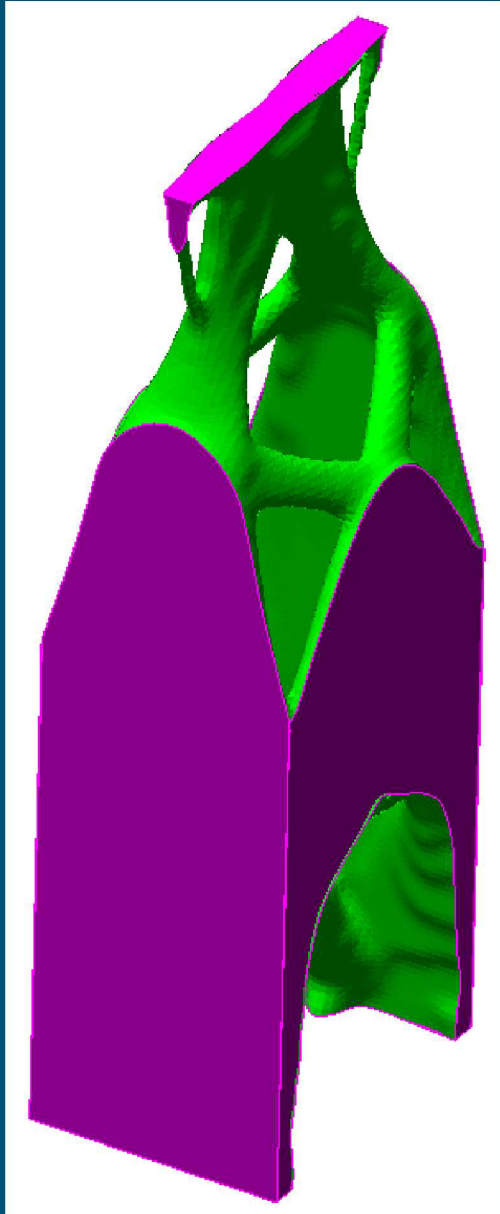


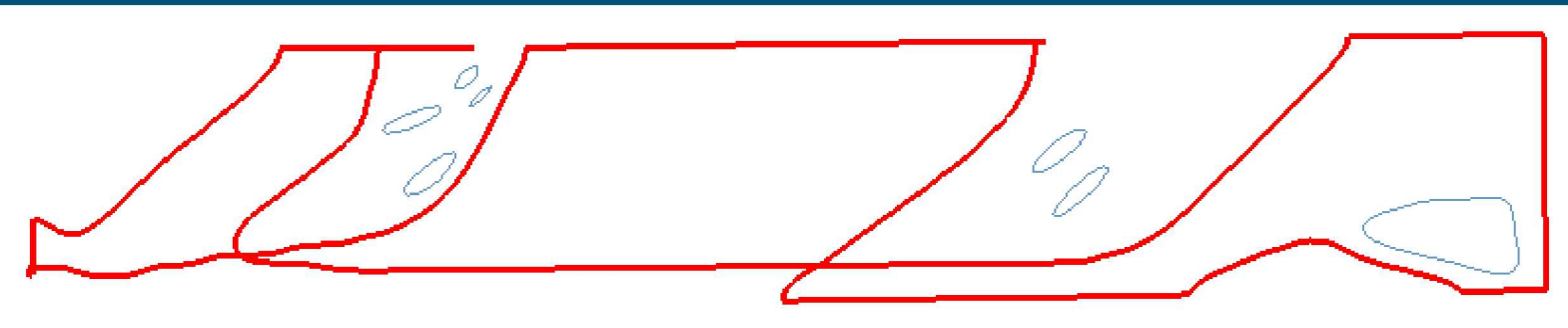
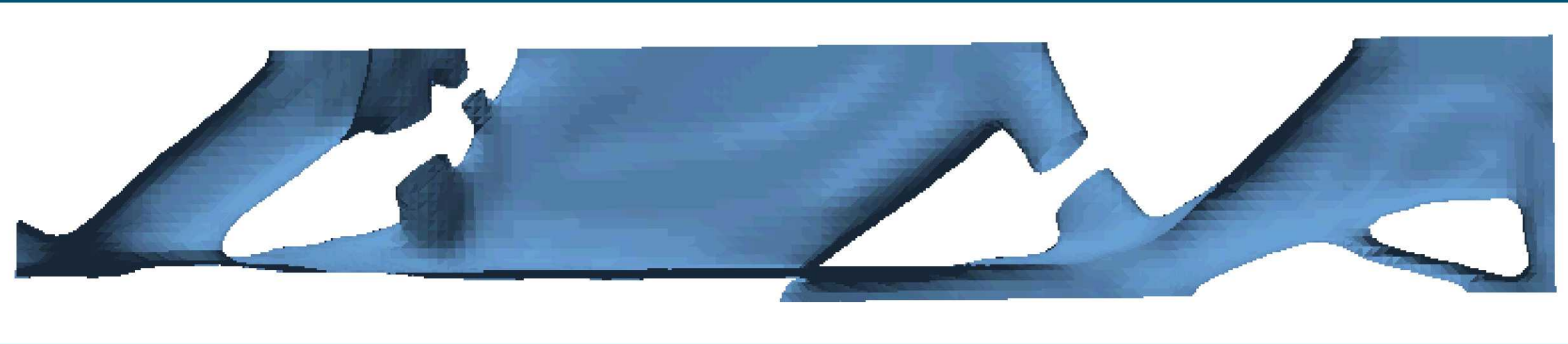
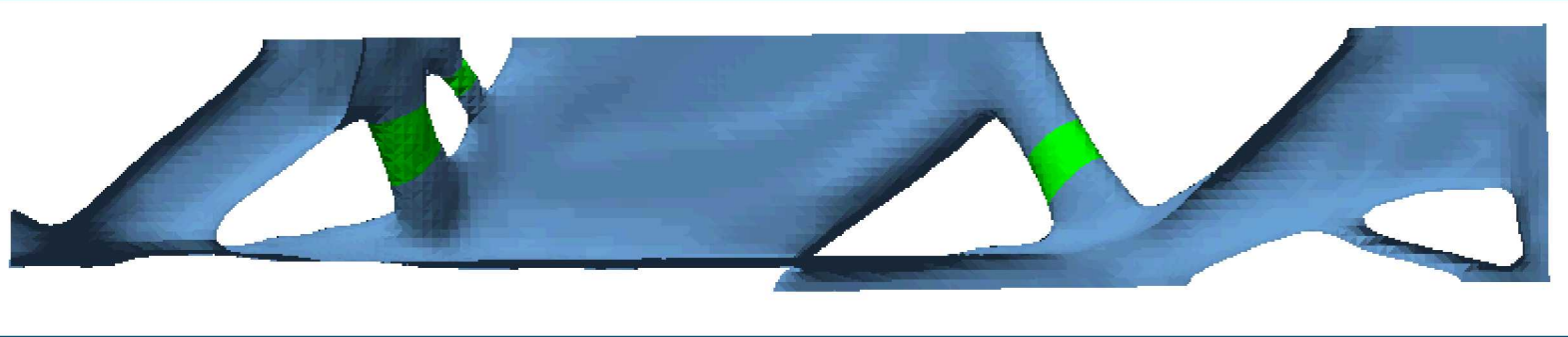
A Connected Component
of the Facet Boundary

5 Outline of the Algorithm

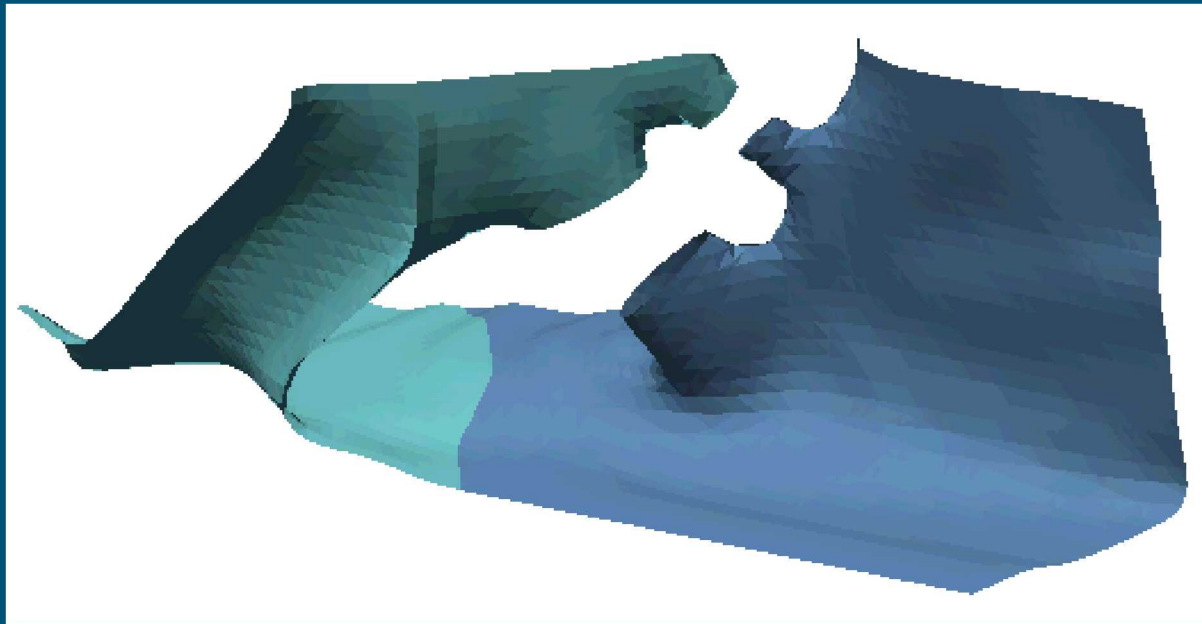
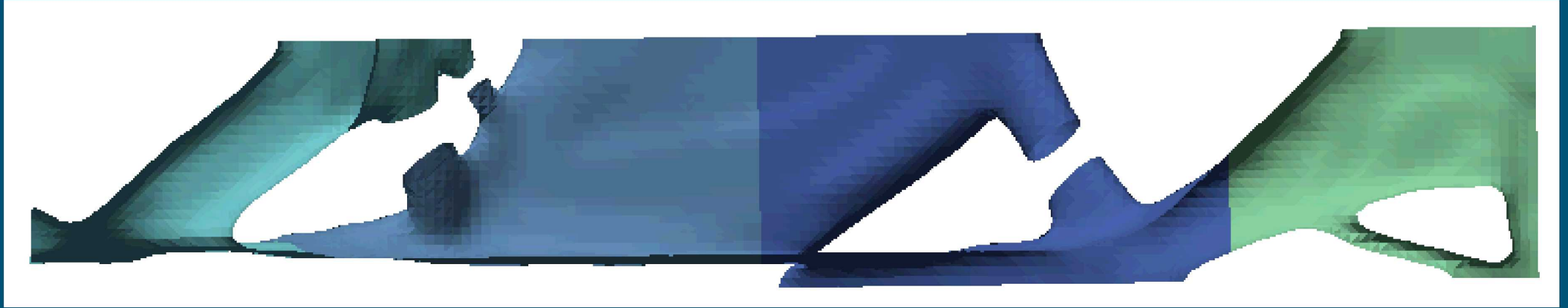
1. Read in the STL file, find connectivity and clean it up.
2. Find maximal, connected subsets of triangles that lie on the same “special” surface, i.e. Plane, Sphere, Cylinder, Revolved, Extruded, ...
3. Find Edges for the subsets found in step 2.
4. Find and cut the part along plane(s) of symmetry.
5. Find and cut out tubes from the remaining part.
6. Cut the remaining joints into near differentiable single boundary parts, to which a light weight NURB can be fit with a small number, usually 4 or less, edges.
7. Stitch the faces together, enclosing a volume if possible.
8. Output the resulting B-Rep as a STEP file.



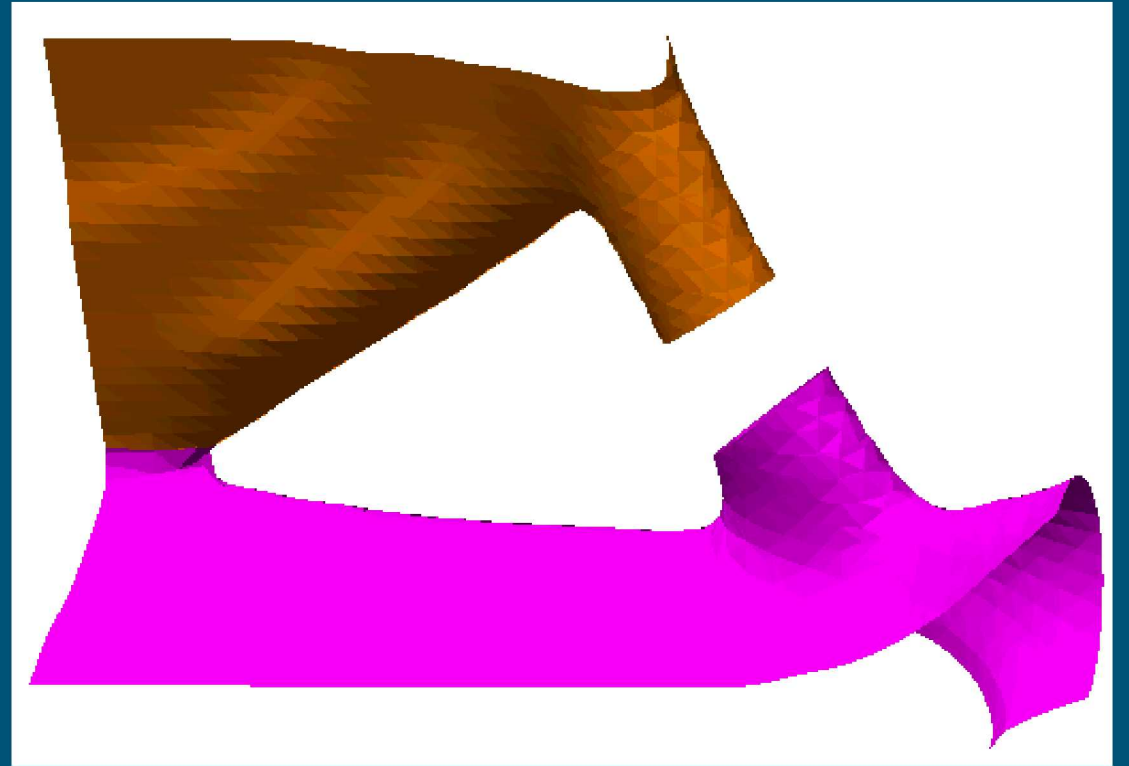




Number of Triangles 15069 _____
Number of Edges 23349 _____
Number of Points 8266 _____
Number of Boundary Components 8 -
Euler Characteristic -6 _____
Genus 0 _____
Volume 0.000000 _____
Average Facet Edge Length 0.073317 -

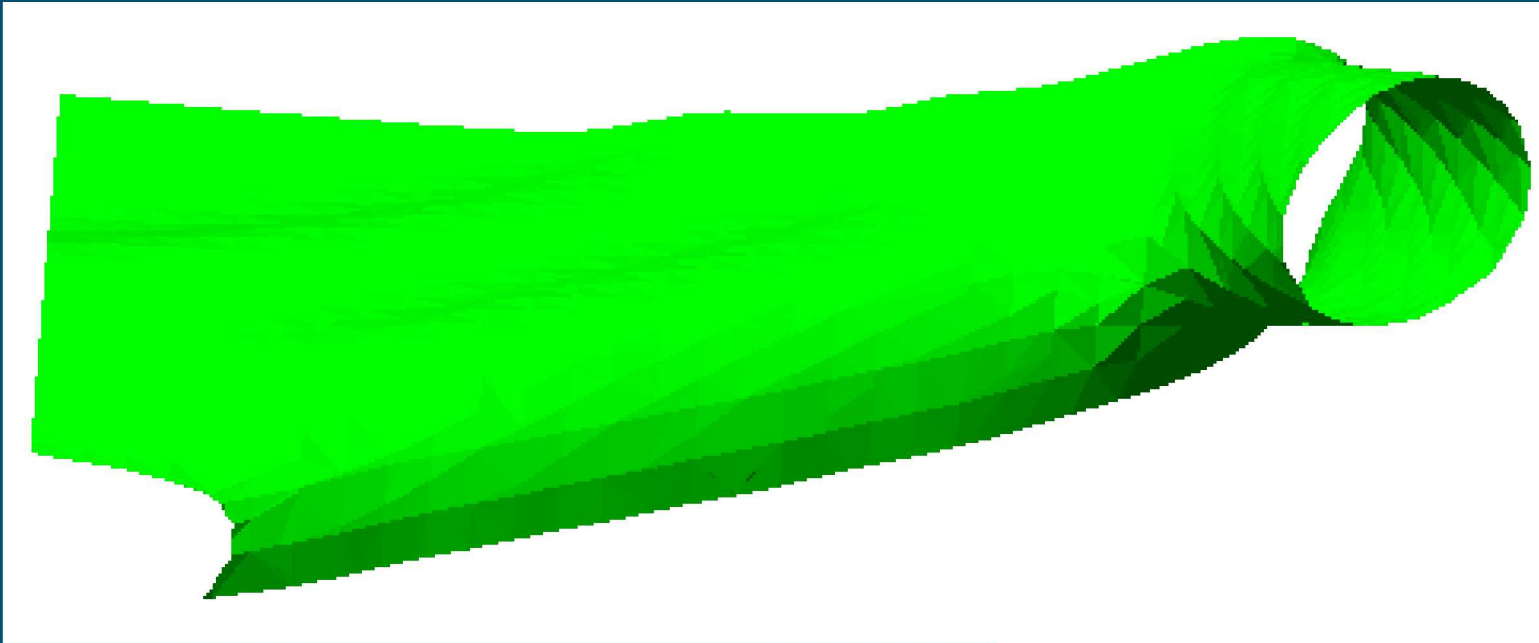


Splitting Between
Boundary Loops

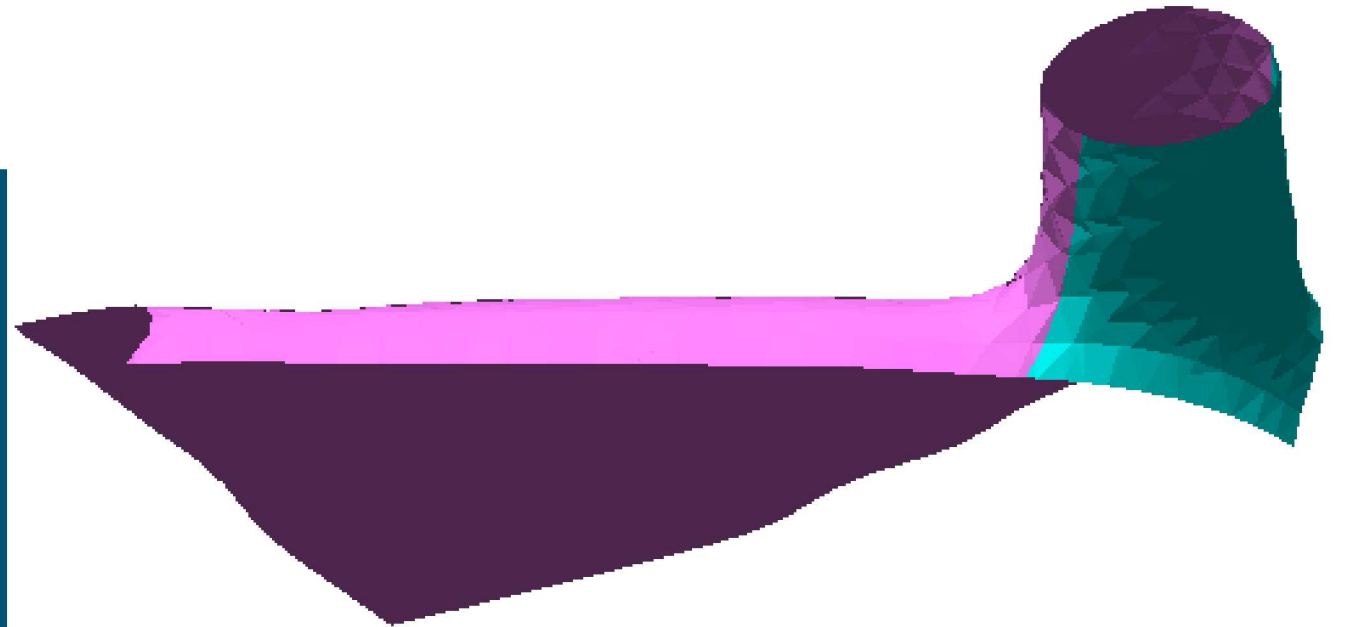


Pinched Boundary Split

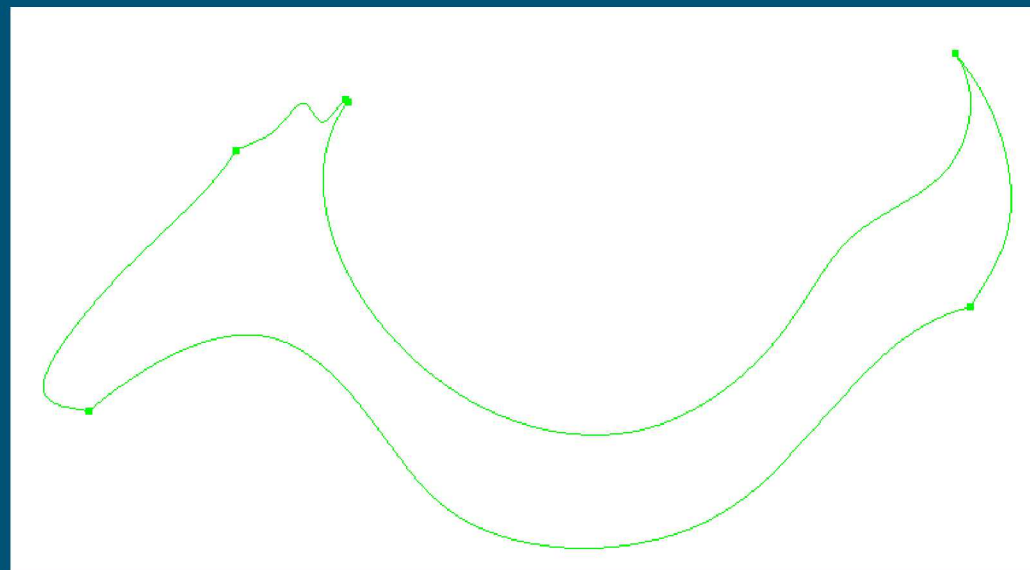
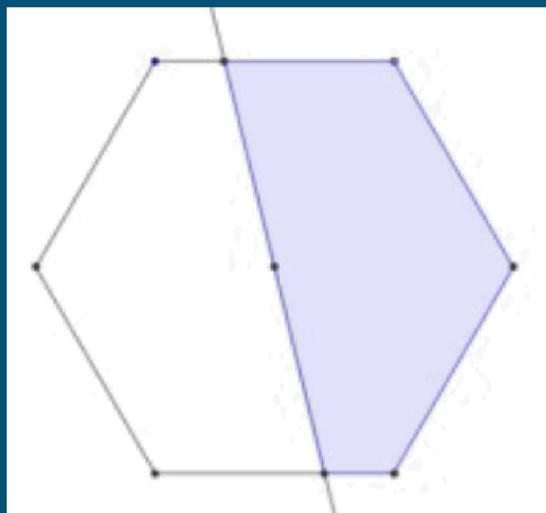
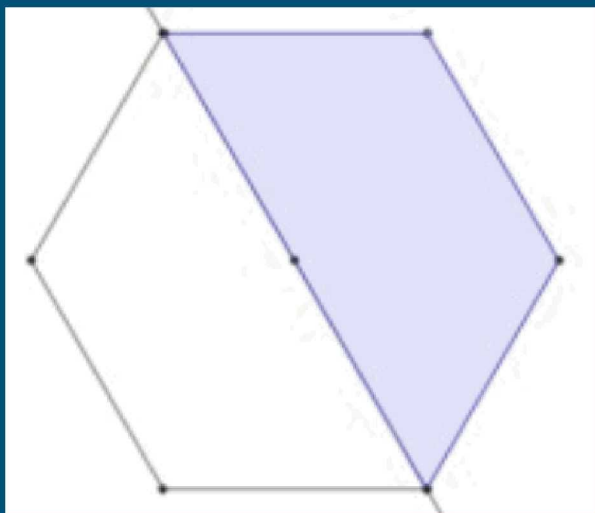
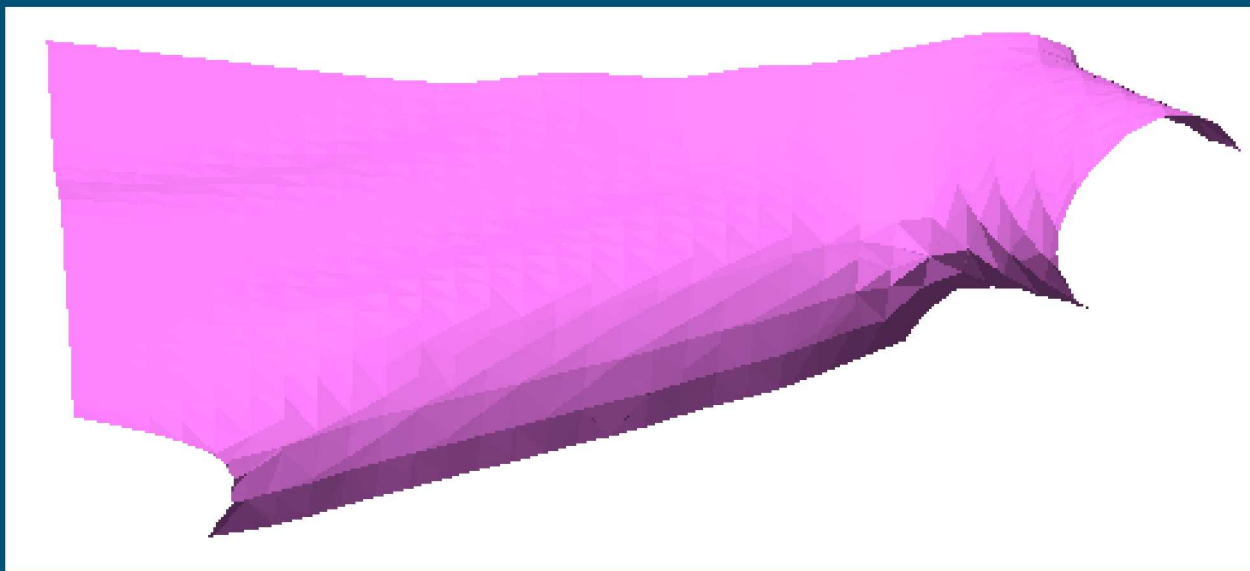
Splitting Up Parts With Two Boundary Component



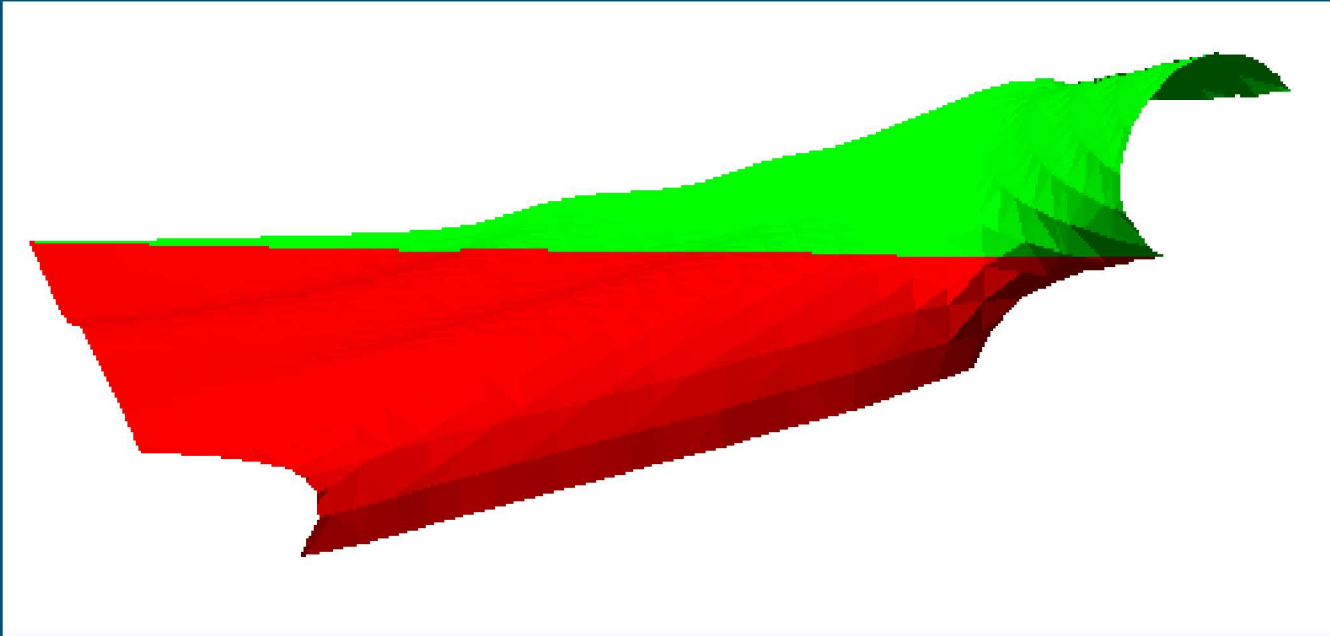
Two Cuts Between The
Boundary Components



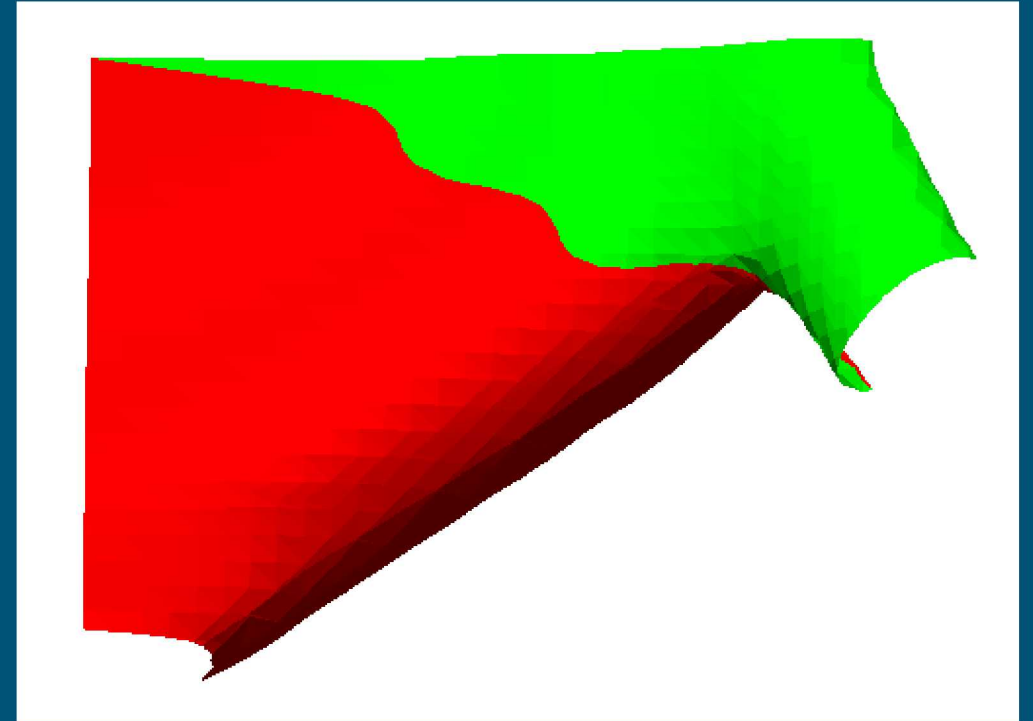
Splitting Up Parts With One Boundary Component



How NOT to Split the Part

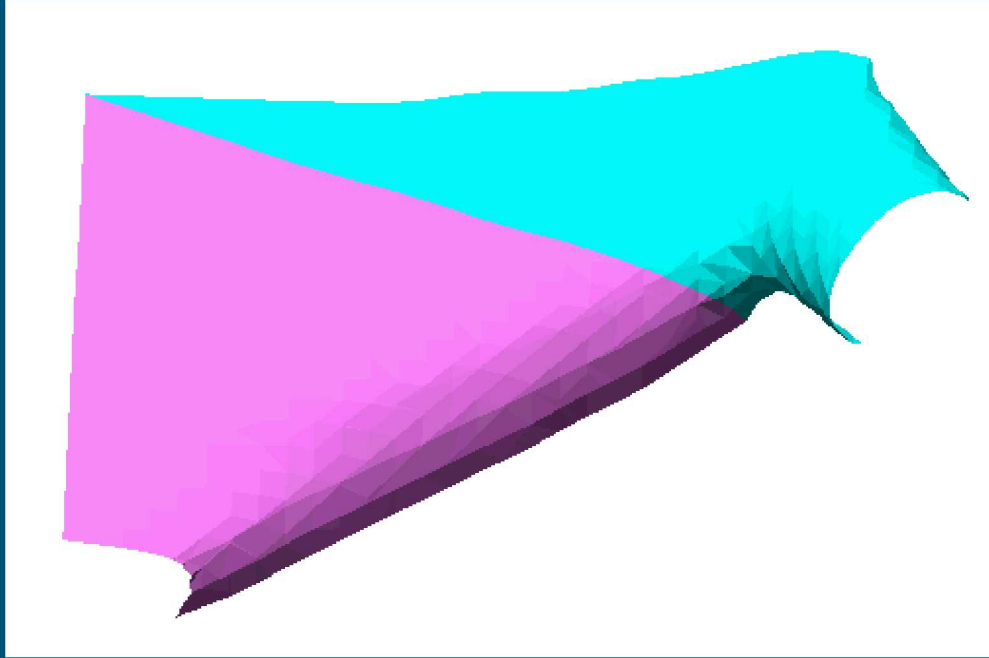


Sharp Corners
“Slivers”

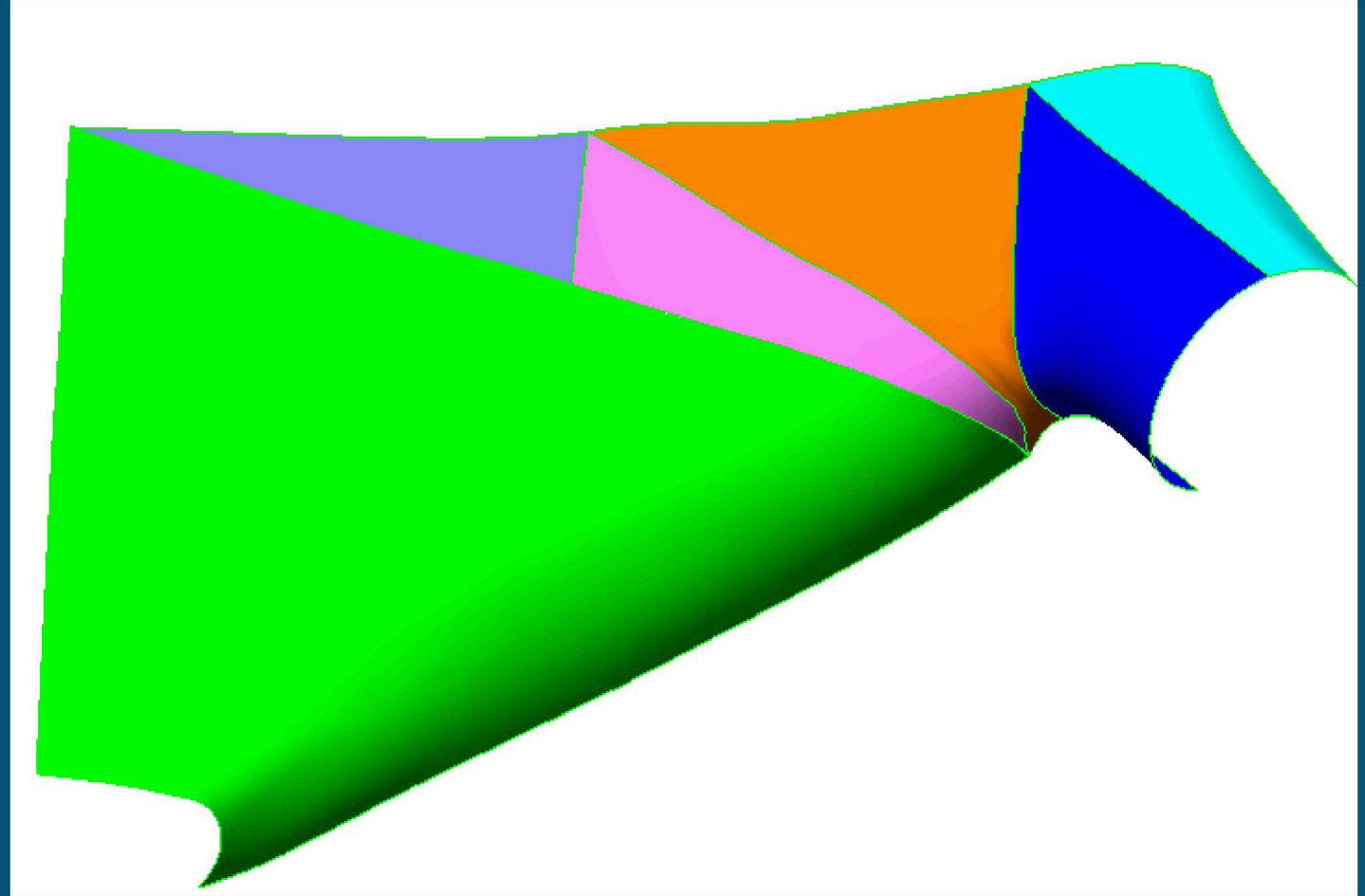


The Cut Plane is Near
Parallel to the Surface

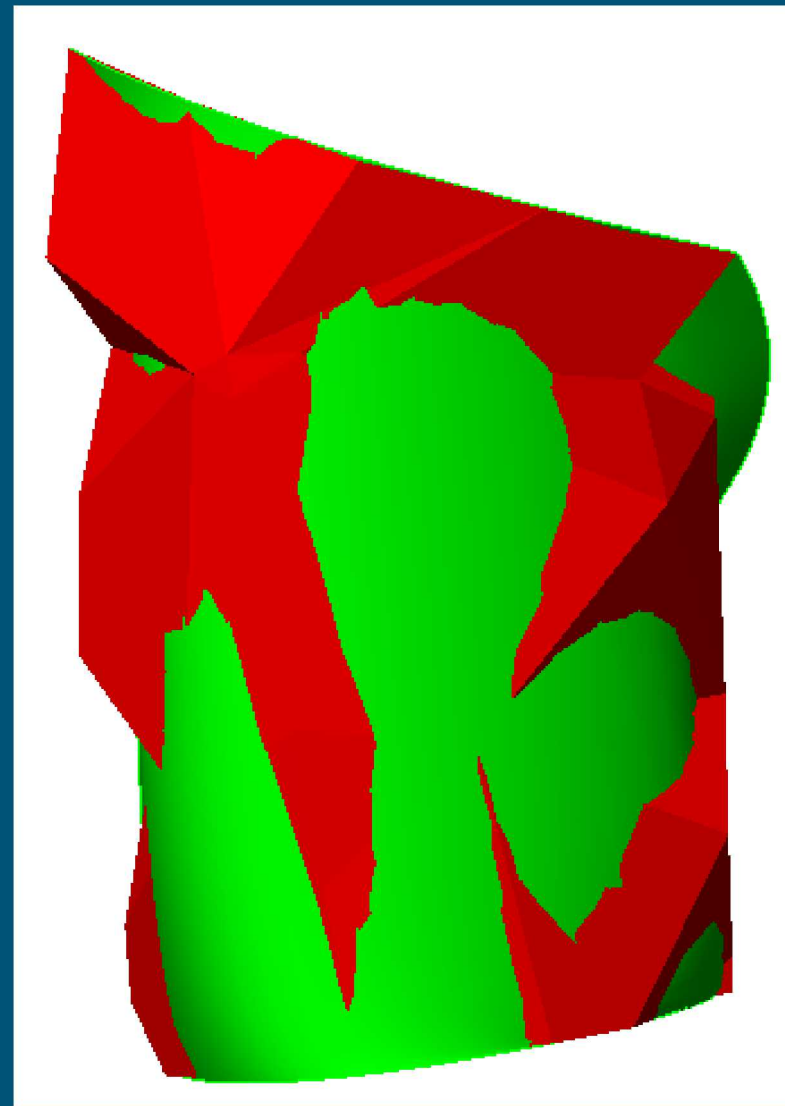
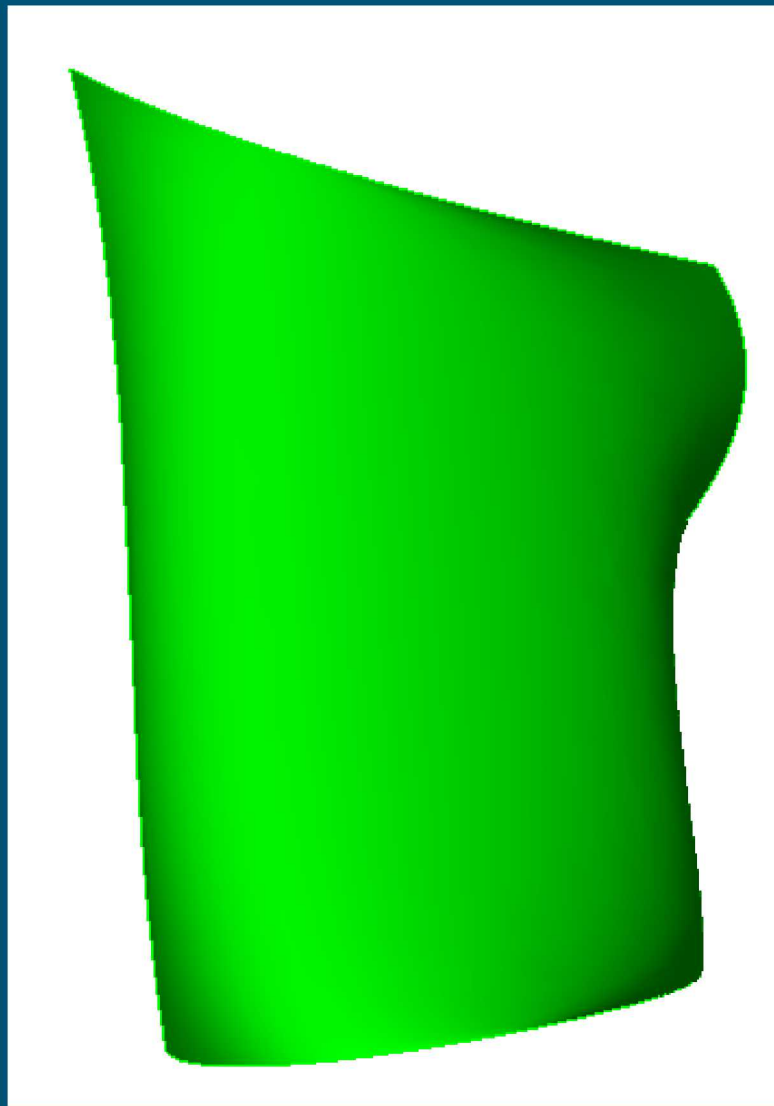
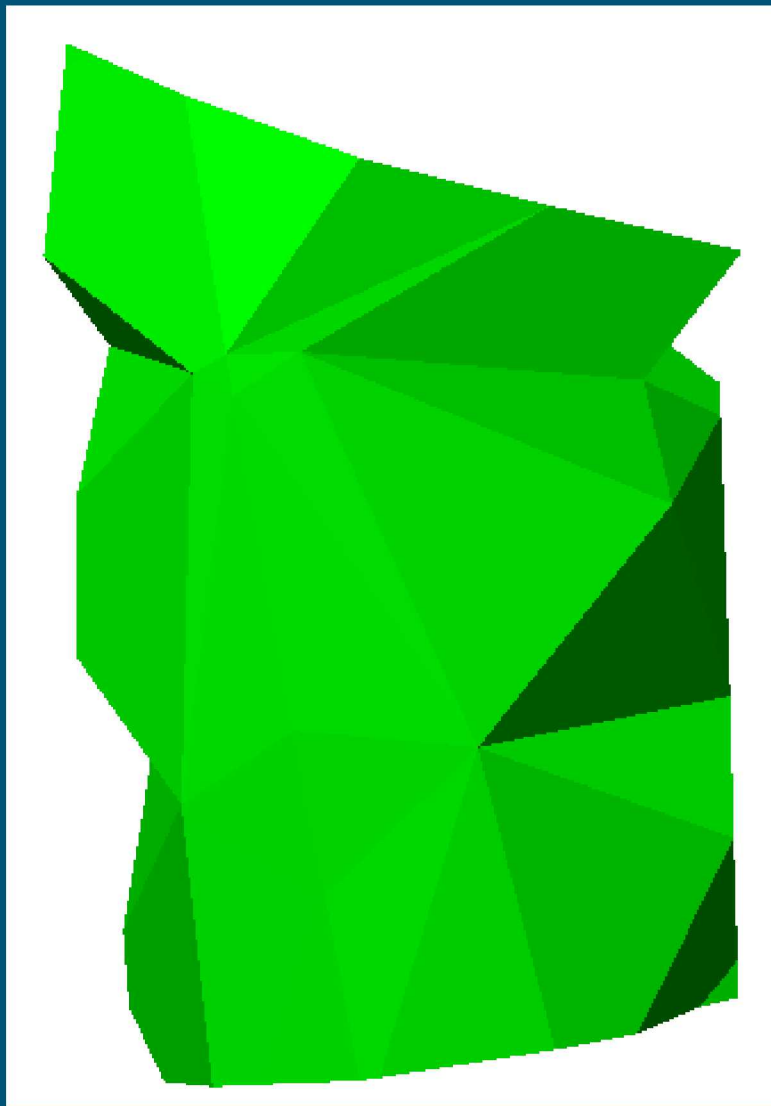
Two Four Sided Parts, and the NURBs that Fit Them



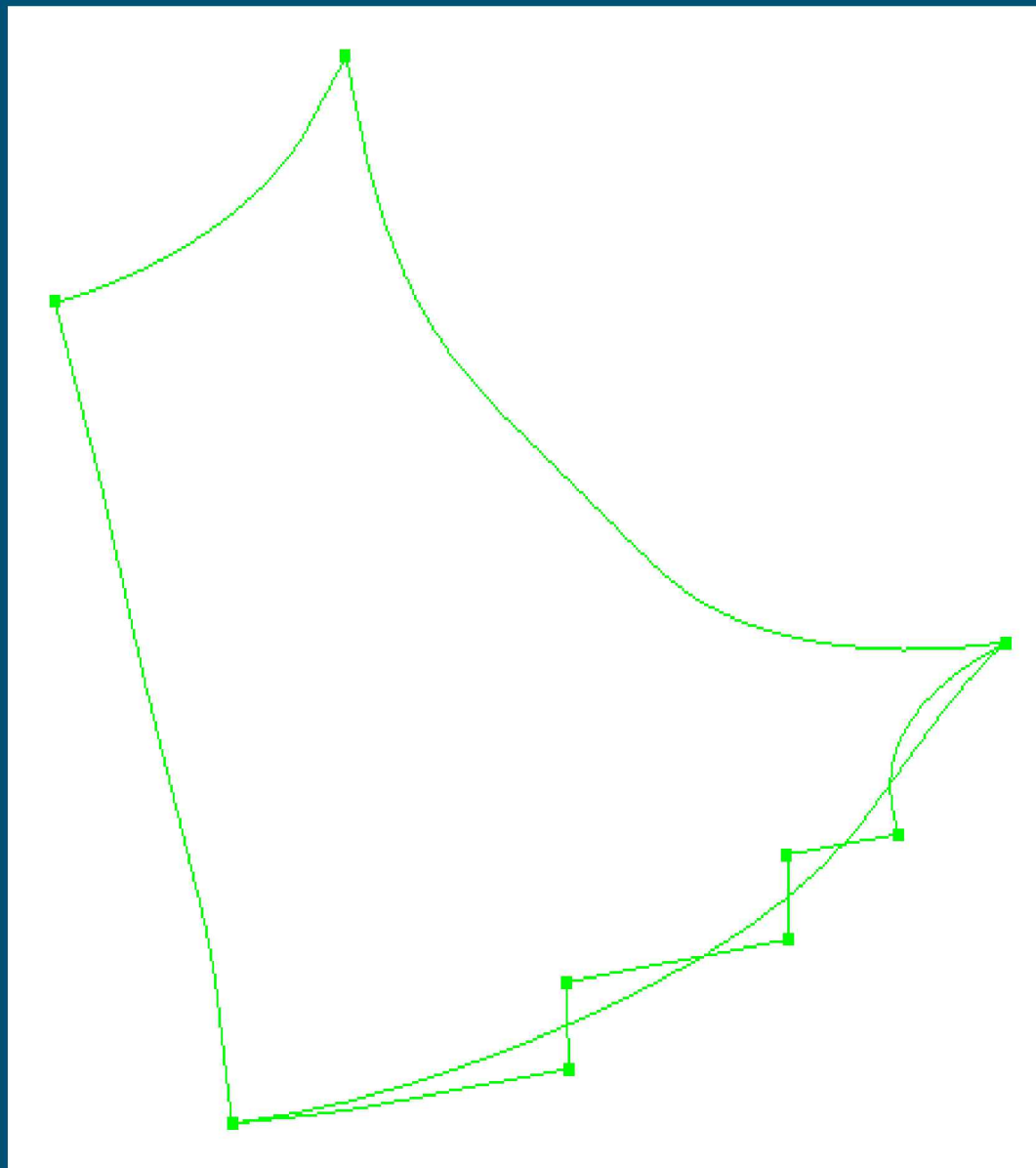
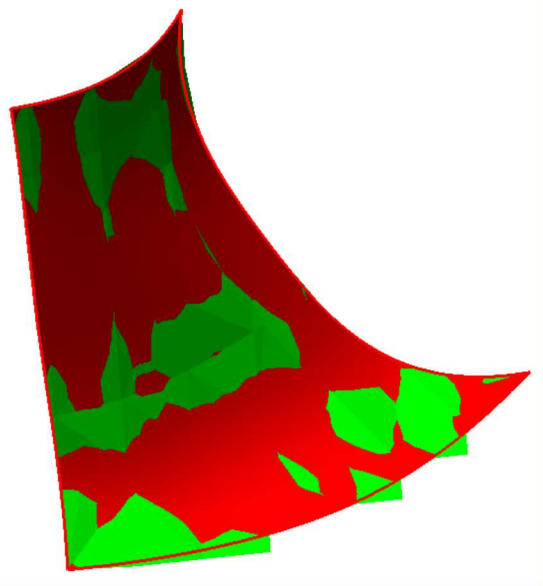
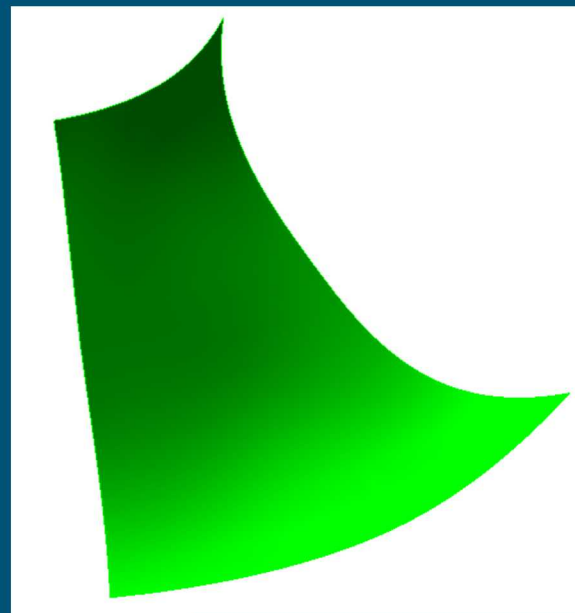
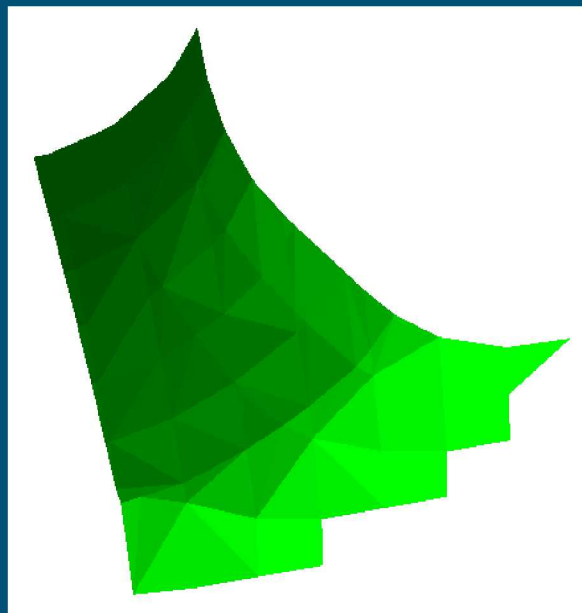
Clean Cut Part



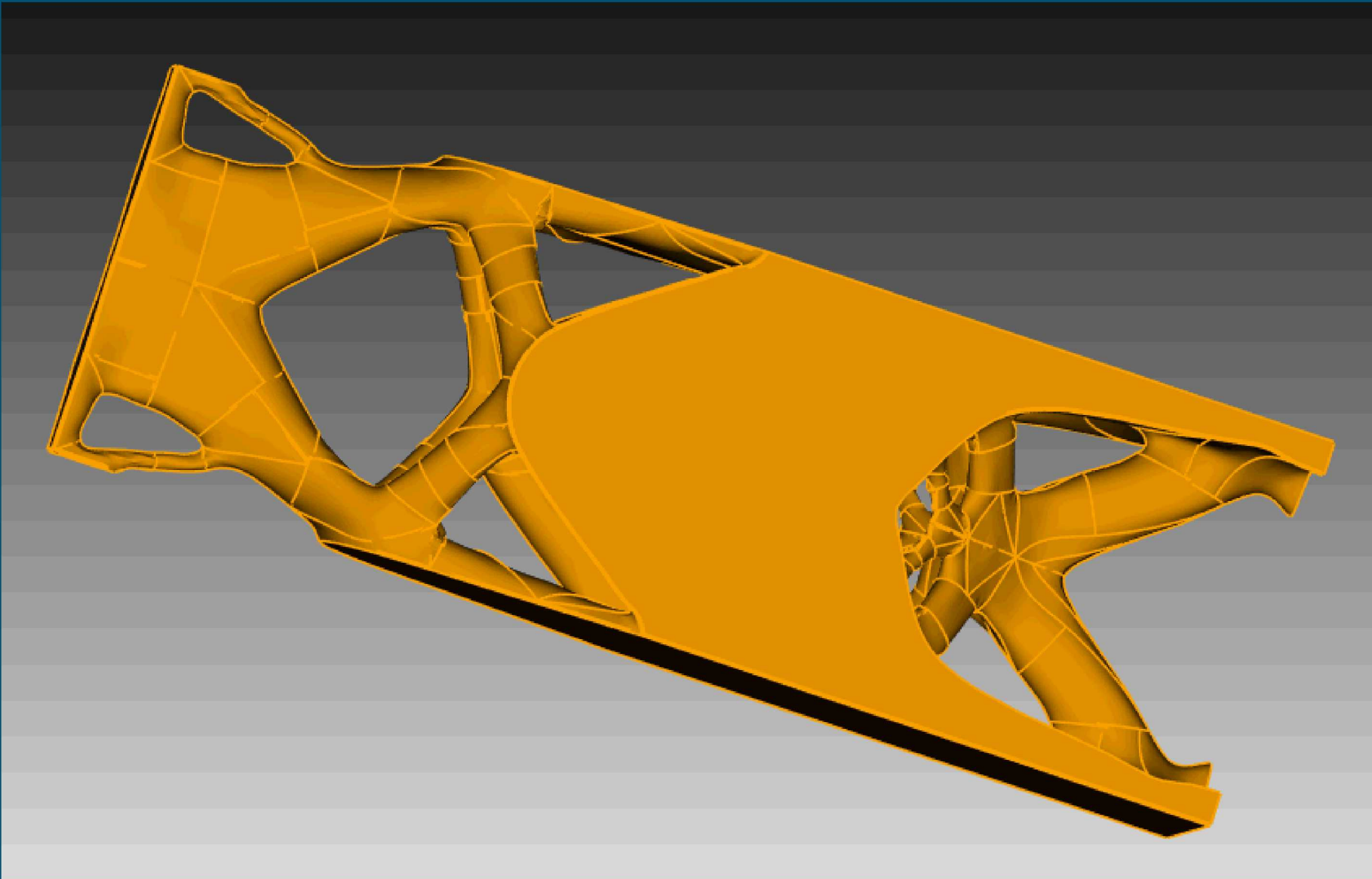
Final Result Fit With NURBS



Garbage Edges



The Final Result Read in as a STEP File to Cubit



277 CAD
Faces

Faceted
Volume
27.5223

CAD Volume
27.4382

0.305
Percent
Difference

1. Merge adjacent faces when possible.
2. Smooth surfaces and / or reduce the weight of the surfaces.
3. Make near tangent edges exactly tangent.
4. Replace sequential method calling with multiple method calling.
5. Make it run on multiple processors.
6. Find internal edges.
7. Expand the test suite.