



Current and Emerging Applications of UWBG semiconductors

Andrew Armstrong

aarmstr@sandia.gov

Sandia National Laboratories
Albuquerque, NM USA

Sandia National Laboratories is a multi-mission laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



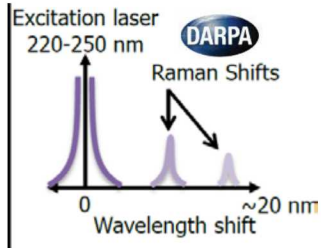
Outline

- UWBG for UV-C opto-electronics
- UWBG for power electronics
- UWBG for rad-hard electronics
- UWBG radar



UV-C detector technology gaps

Raman Spectroscopy (biological agents)



Non-line of sight communication (covert radio)



Solar-blind detection (missile launch, sniper fire)



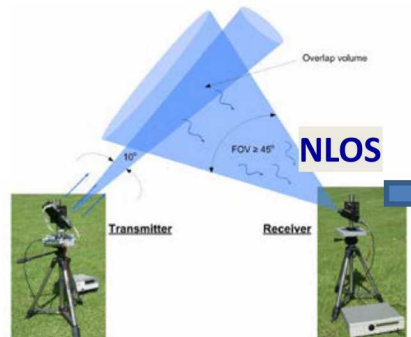
Benchtop



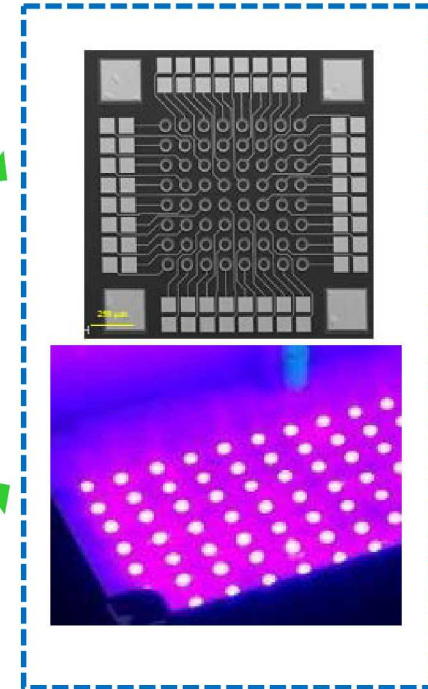
Man-portable



Microelectronic



Z. Xu and B. M. Sadler, "IEEE Comm. Mag. 46, (2008).

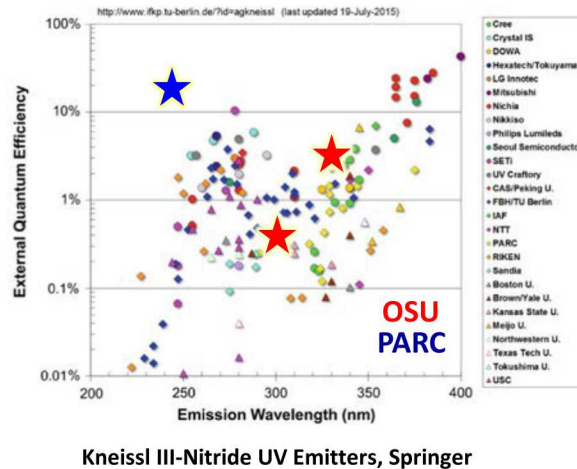


➤ Miniaturization and efficiency are technology drivers

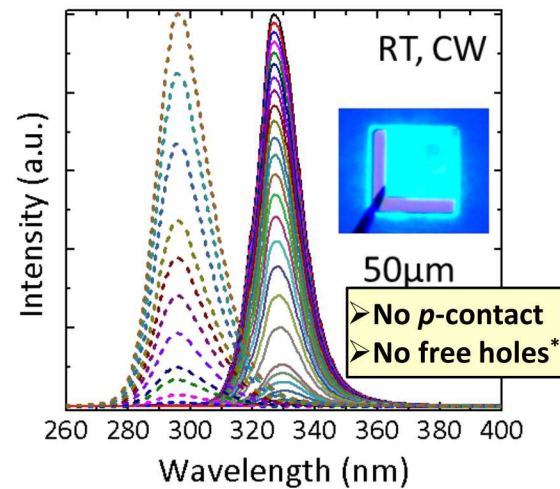


AlGa_N for UV-C direct emitters

AlGa_N UV LED EQE vs. λ

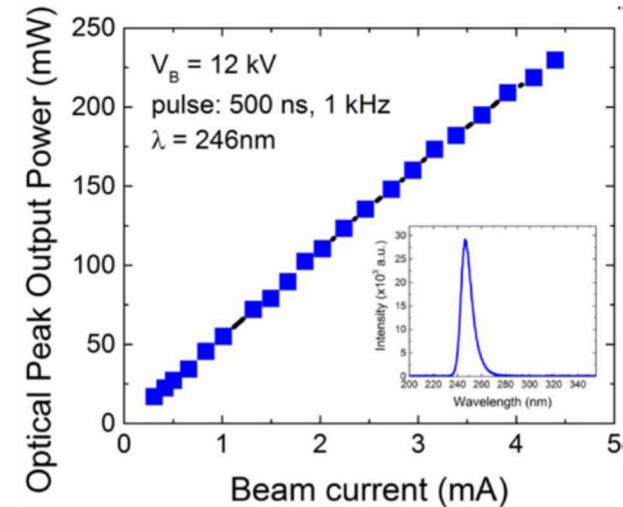


UV Tunnel Junction LED



1. Zhang et al. APL 109, 191105 (2016).
2. Zhang et al. APL 109 121102 (2016).

e-beam pumped LEDs



2. Tabataba-Vakili APL 109 181105 2016

- Hole injection is main limitation due to universal challenge of asymmetric doping in UWBGs
- Need radical approaches to achieve bipolar functionality in III-N's
- Tunnel junctions,^{1,2} e-beam,³ BN/AlGa_N heteroepitaxy,⁴ 2-D/3-D heterovalent integration⁵



UWBGs for high photo-gain solar-blind detectors

Technology Challenges

Photomultiplier Tubes

High Voltage = Large



High Dark Count

Si Avalanche Photodiodes (APDs)

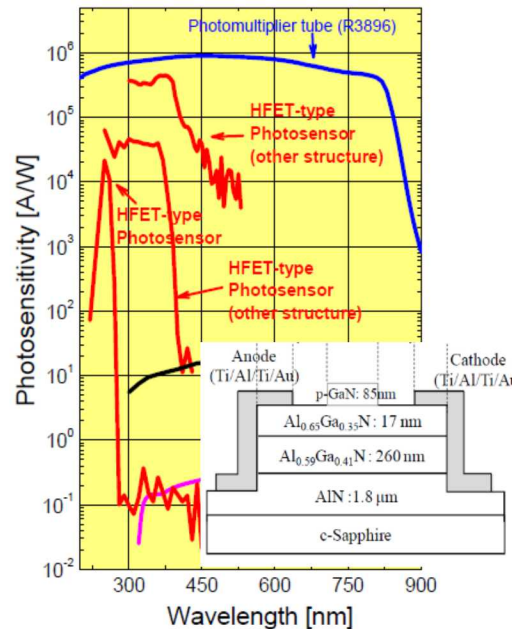
Parameter	Hamamatsu S10362-11 Series Device Suffix			Units
	-025C	-050C	-100C	
Physical area	1x1	1x1	Cryogenic	mm
Number pixels	40x40	20x20		
Pixel size	25	50	100	μm
Fill factor	30.8	61.5	78.5	%
SPDE at 400nm	25	50	65	%
SPDE at 270nm	8	12	20	%

Cryogenic

Proc SPIE 7320 1 2009

Expensive optical filters

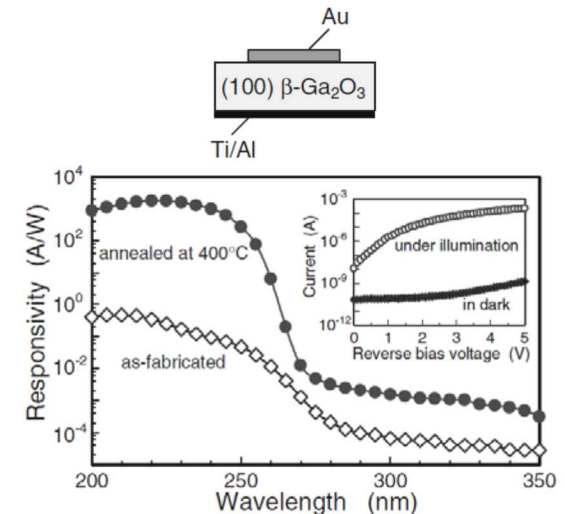
UWBG AlGaIn Photo-HEMT



Iwaya PSS C 6 S972 (2009).

Yoshikawa JJAP 55 05FJ04 (2016).

β -Ga₂O₃ Schottky diode



Suzuki et al. APL 94, 222102 (2009).

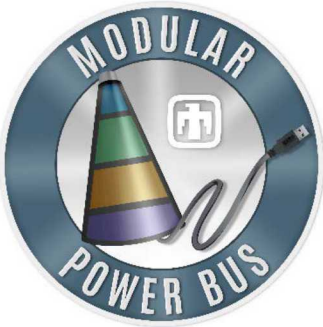
- UWBG solar-blind detectors with high gain can be low voltage (small), non-avalanche (low dark count), filter-free (inexpensive), non-cryogenic (robust)
- Path to ubiquitous, persistent, unobtrusive/ clandestine, multi-vector threat detection

Andre



UWBG semiconductors for Power Electronics

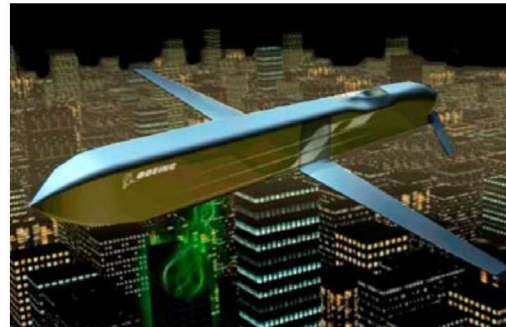
DOE



USN



USAF



USA

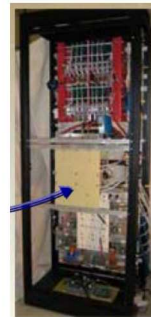


Silicon



- 2.7 MVA
- 6 tons
- 10 m³

SiC



- 2.7 MVA
- 2 tons
- 6.5 m³

UWBG



- 2.7 MVA
- <1 ton
- <1 m³

- Electrification of sensors, weapons, CM, and propulsion demand >100 kV, >1000 kA, or >100 MW
- Requires higher voltage, power density, and thermal margin than SiC or GaN provides

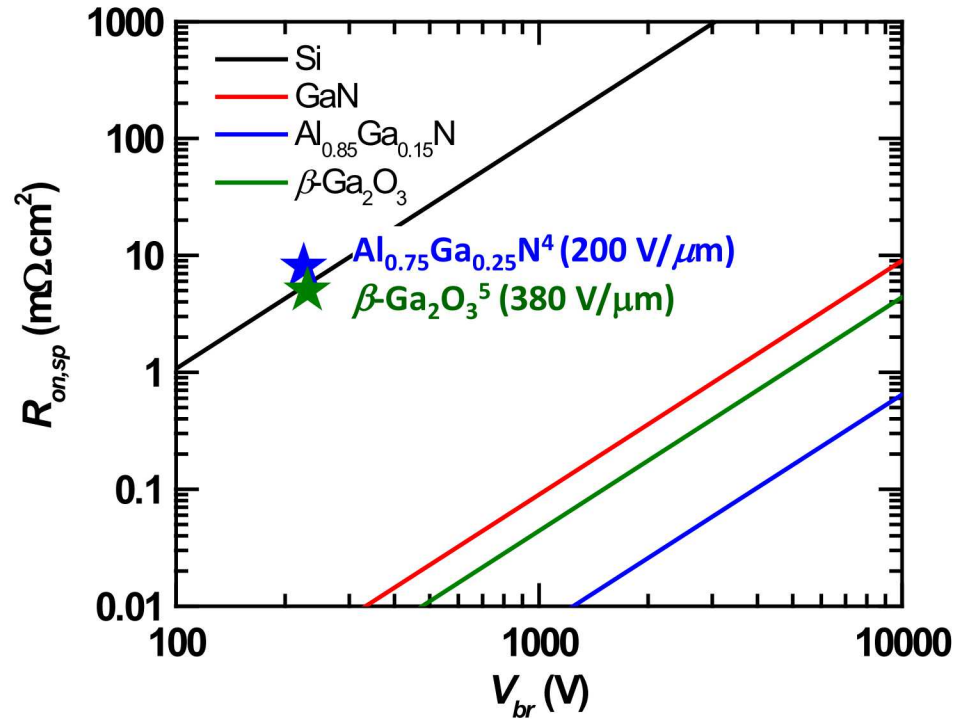
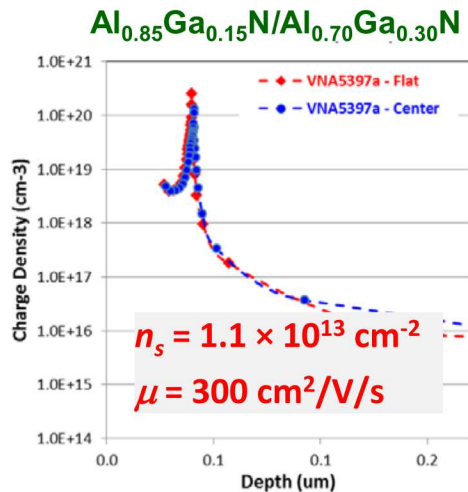
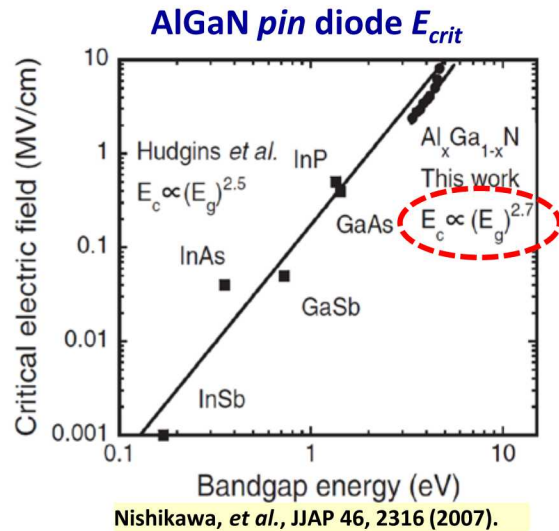


UWBG power devices are coming

$$R_{on,sp} = \frac{4V_{br}^2}{\epsilon\mu E_{crit}^3}$$



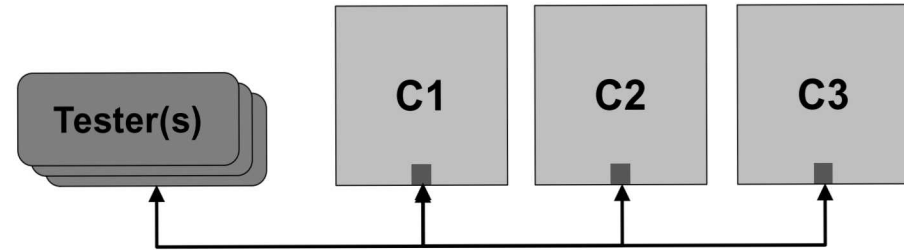
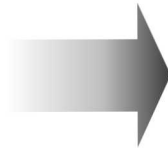
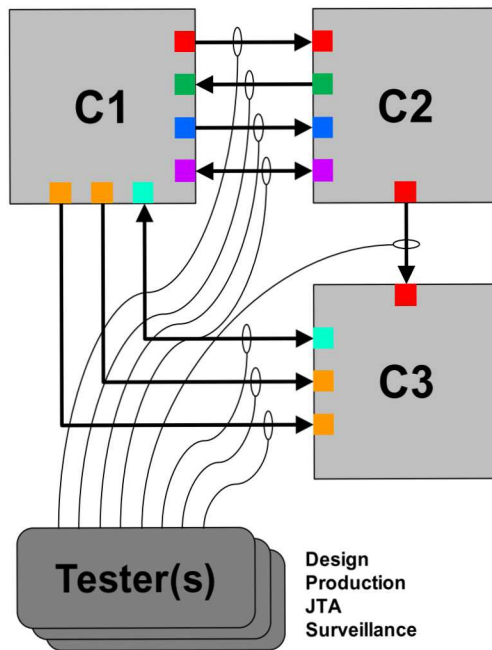
$$E_{crit} \sim E_g^{2.5} \rightarrow \text{Power density} \sim E_g^{7.5}$$



1. Nanjo *et al.* APL 92 263502 (2008).
2. Nanjo *et al.* IEEE Trans. Electron Dev. 60 1046 (2013).
3. Tokuda *et al.* APEX 3 121003 (2010).
4. Bajaj *et al.* IWN 2016
5. Green *et al.* IEEE EDL 7 902 (2016).



UWBG PE would shrink and simplify DOE systems



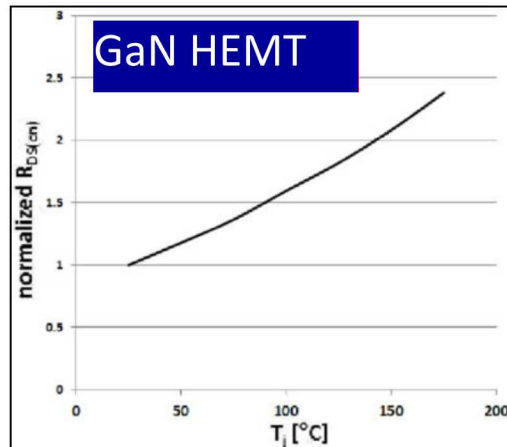
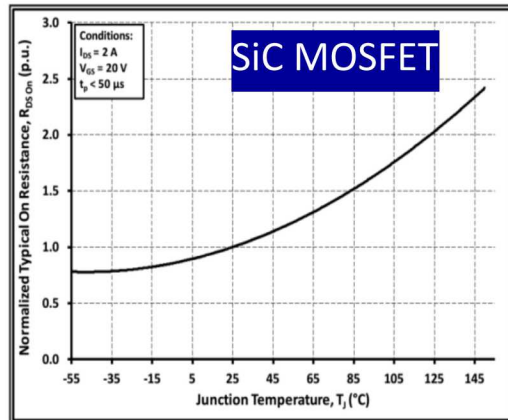
- Assurance
- Agility
- Affordability

- DOE systems have complex interconnectivity among many disparate systems
- Extremely expensive to maintain and update
- Electrification of sub-systems would enable modular, bus-based architecture
- UWBG power electronics provide maximum benefit due to inviolable volume constraints

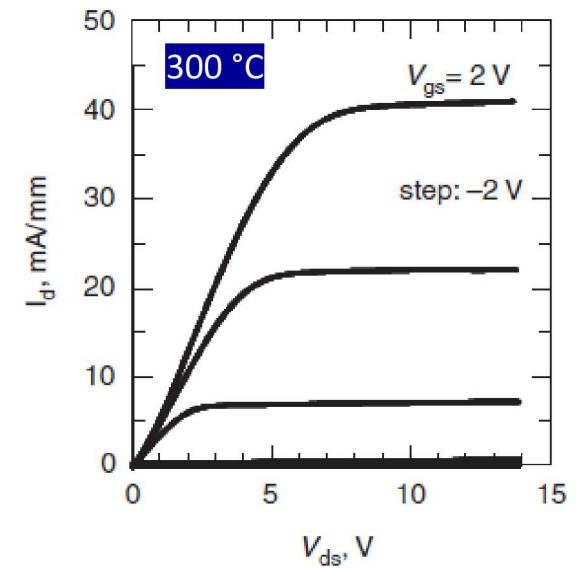
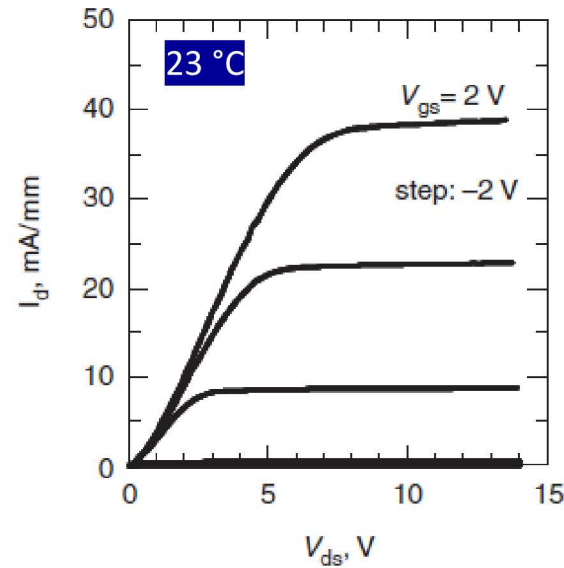
Andrew Armstrong - aarmstr@sandia.gov



UWBG PE thermal margin reduces system size



AlN/Al_{0.6}Ga_{0.4}N HEMT



Yafune et al. Electron. Lett. 50, 211 (2014).

- $>2\times$ increase in WBG $R_{on,sp}$ at 150 $^{\circ}\text{C}$ requires severe de-rating for high T operation
- UWBG PE temperature-independent I_{DS} to 300 $^{\circ}\text{C}$
- Enhanced thermal margin reduces or eliminates need for liquid cooling

Andrew Armstrong - aarmstr@sandia.gov

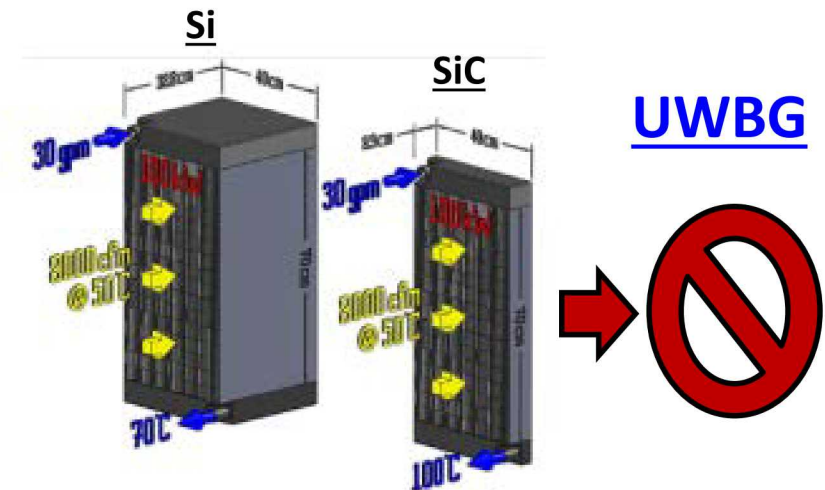
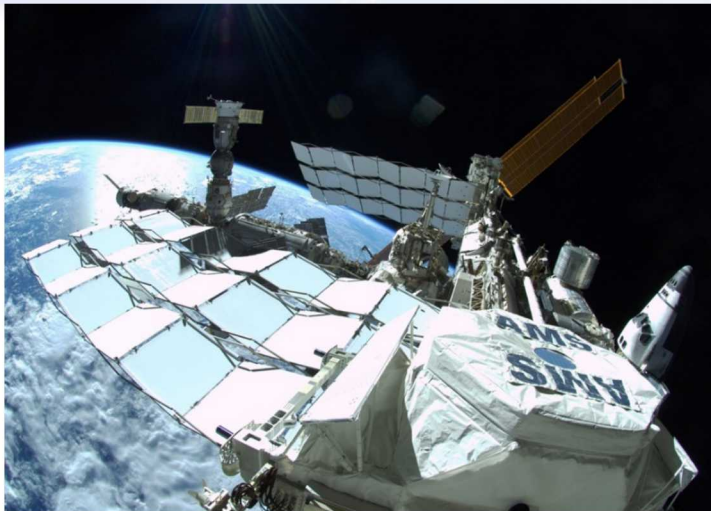


U.S. DEPARTMENT OF
ENERGY





UWBG PE thermal margin increases survivability



www.dtic.mil/cgi-bin/GetTRDoc?AD=ADA548232

- Thermal shock resistance for hypersonic and re-entry vehicles
- Reduce radiator size and weight for ground, high altitude, and space vehicles
- Ability to operate without active cooling enhances system survivability

Andrew Armstrong - aarmstr@sandia.gov



U.S. DEPARTMENT OF
ENERGY

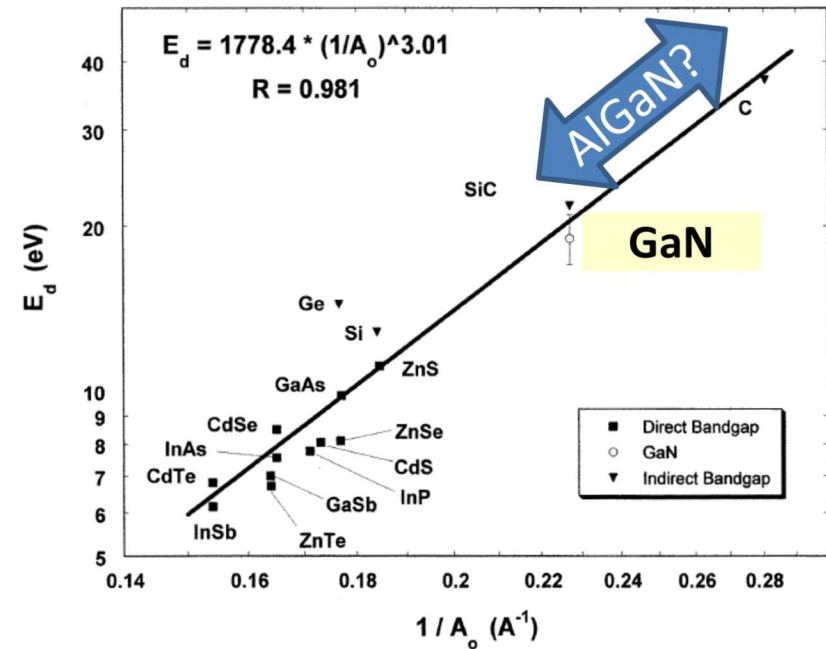




UWBG for rad-hard electronics

Property	Si	GaAs	4H-SiC	GaN	AlN
Bandgap (eV)	1.1	1.4	3.3	3.4	6.2
Ionization energy (eV/e-h pair)	3.6	4.8	8.7	10.3	~18

Atomic displacement energy



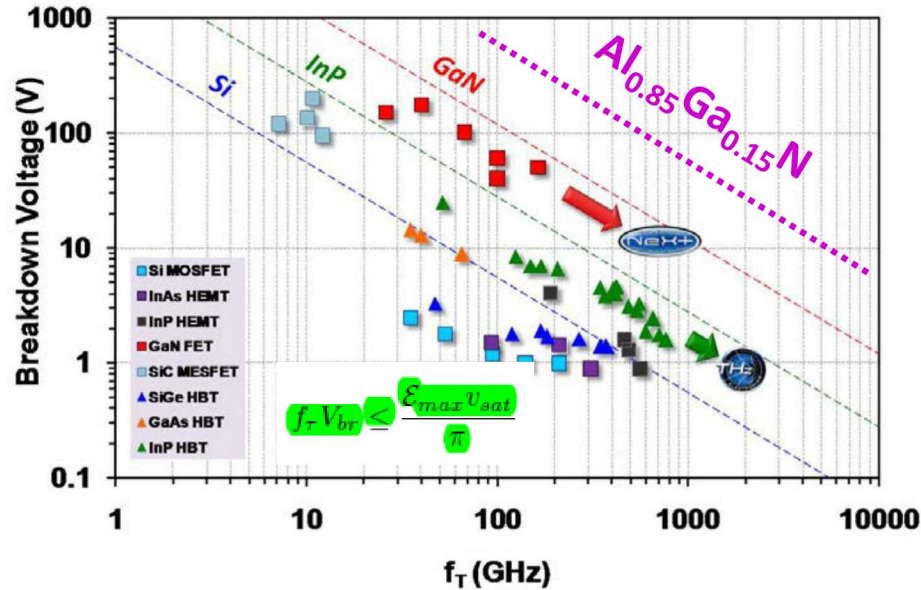
Ionascut-Nedelcescu, IEEE TNS 49 2733 (2002).

- AlGaN anticipated to have extremely high radiation tolerance
- Systematic studies vs. band gap energy underway at Sandia

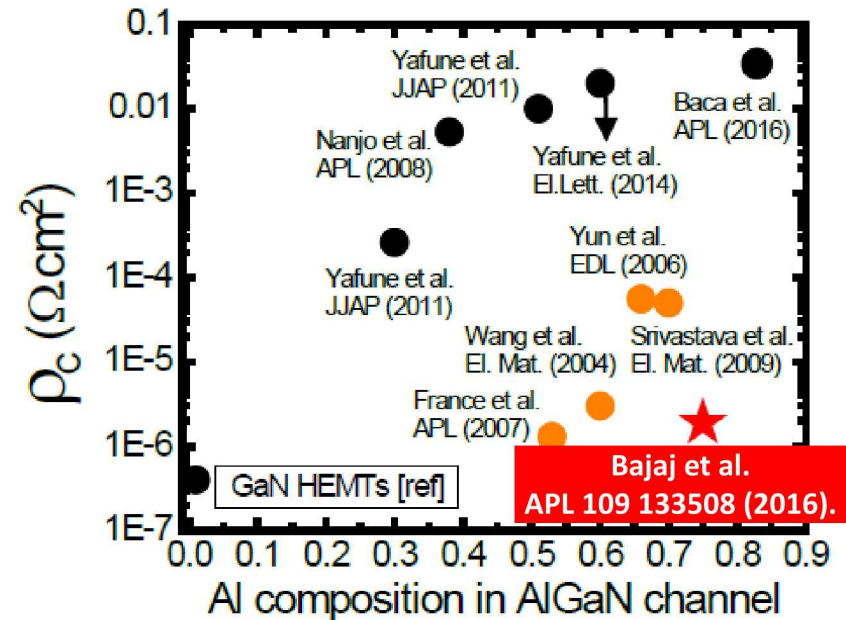


UWBG and future radar

JFOM



UWBG AlGaN ohmics



- AlGaN fundamental electronic properties $E_{crit} = 14$ MV/cm, $v_{sat} = 2 \times 10^7$ cm/s are promising
- Breakthrough in ohmics has opened the door to high current density UWBG FETs