

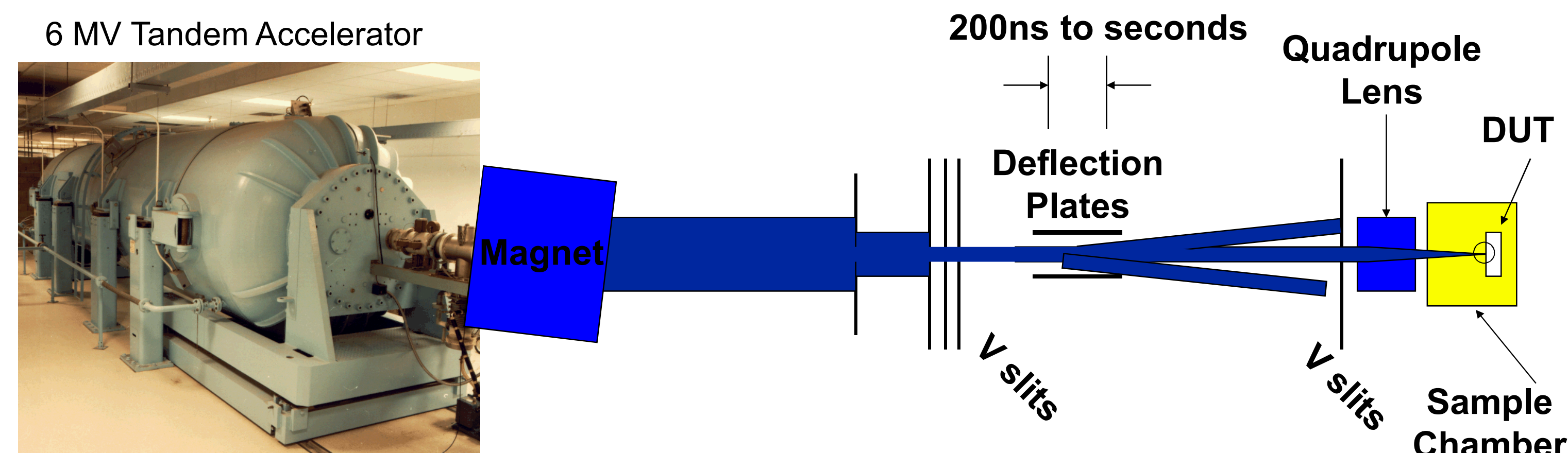
# Defects and Gain Degradation in pnp Si BJTs Irradiated with Different Mass Particles

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## Abstract

We use deep level transient spectroscopy (DLTS) to explore the defects created at the base-emitter junction of pnp Si BJTs by different mass particles. We found that V<sub>2</sub><sup>+</sup> and E5 defects dominate the gain degradation whereas VP only has a small contribution.

## Ion Beam Laboratory (IBL)

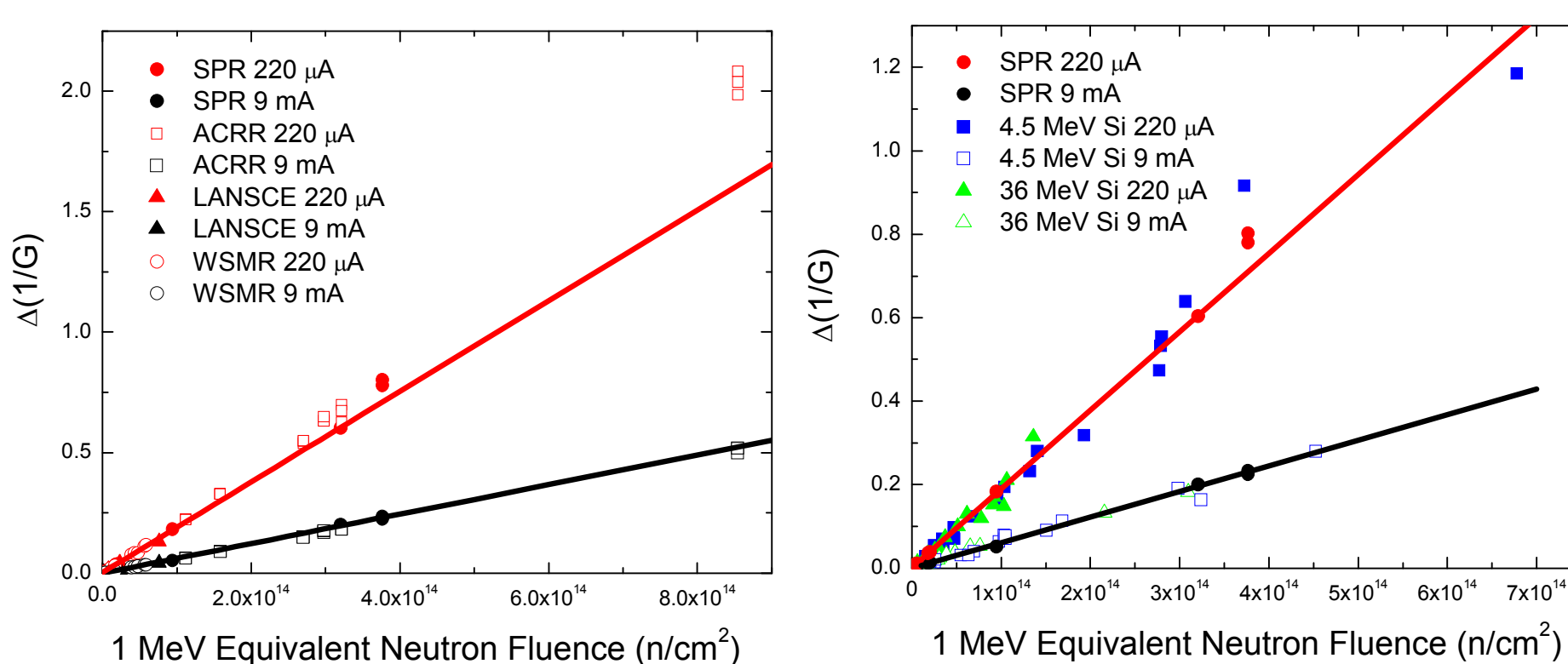


### Specifications of the Sandia National Laboratories Tandem

- Ions: H to Au
- Energies: (q+1)\*Terminal Voltage
- Focused beam (mm – μm)

## Ion-to-Neutron Fluence Conversion

### Active gain



Displacement damage follows Messenger-Spratt equation:

$$\frac{1}{G_{\infty}} - \frac{1}{G_0} = k \Phi \propto \# \text{ of defects}$$

Scale ion fluence to 1 MeV Neutron Equivalent fluence using:

$$\Phi_{\text{neutron}} = \frac{k_{\text{ion}}}{k_{\text{neutron}}} \cdot \Phi_{\text{ion}}$$

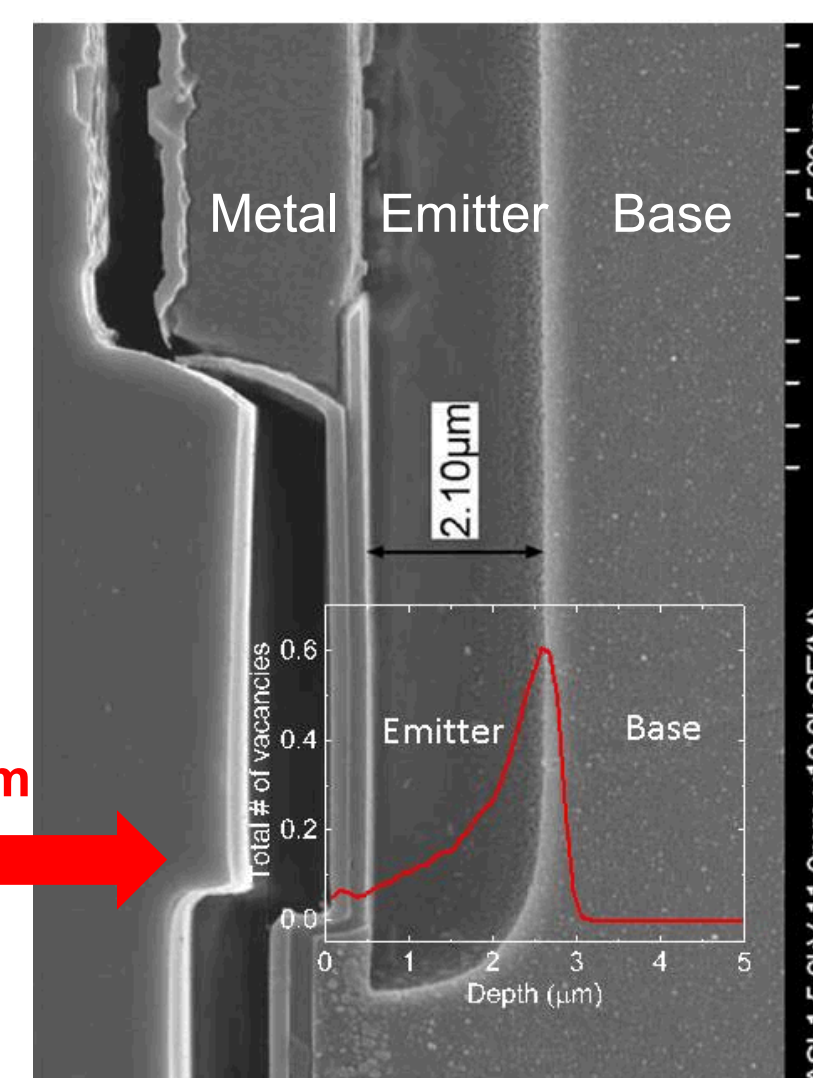
Damage Constant

Provides a method to relate ion-to-neutron damage through late-time gain degradation.

→ We matched late time gain degradation to translate ion-to-neutron fluence

## End-Of-Range (EOR) Irradiations

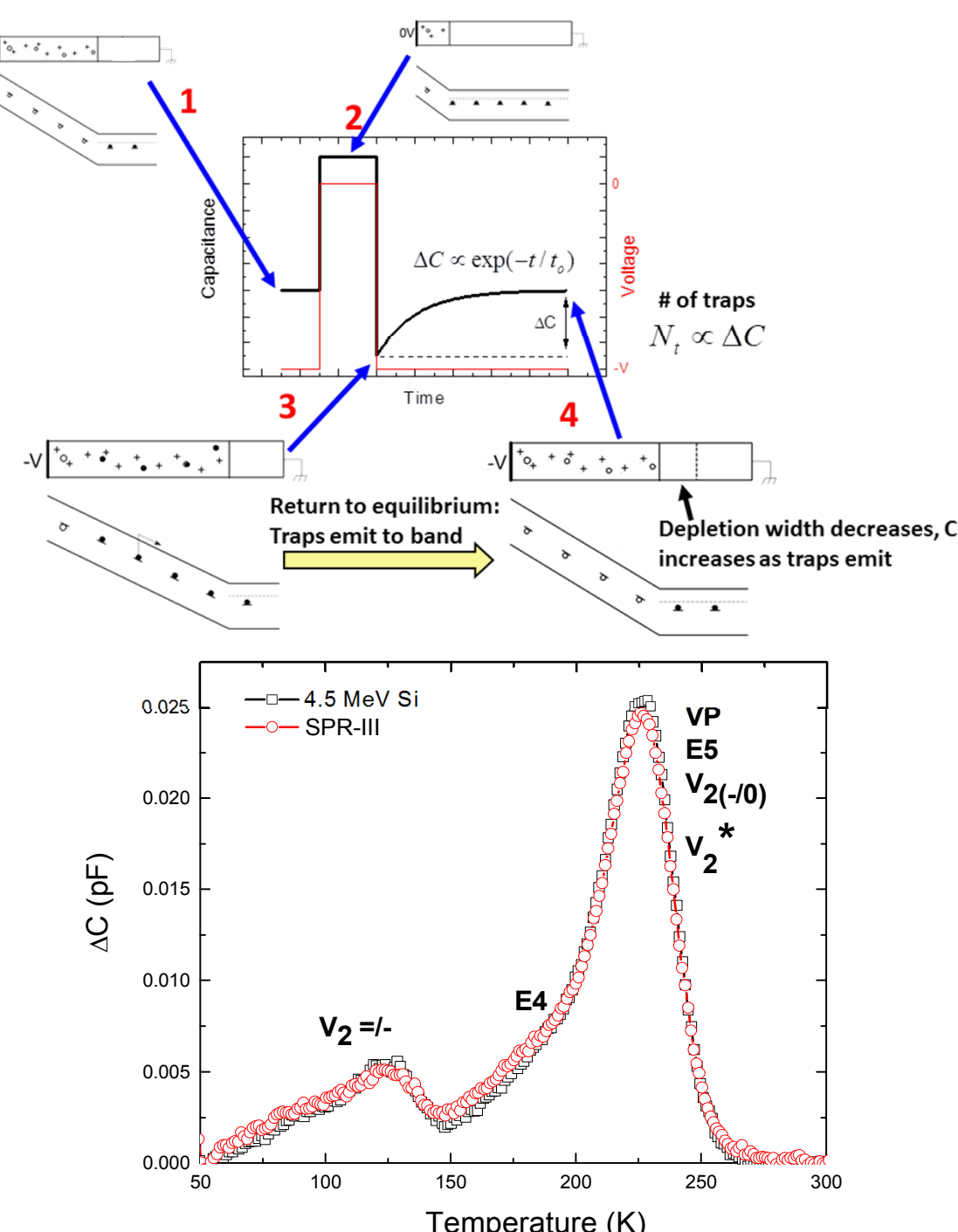
### EOR



- EOR conditions for different ion species:

He: 850 keV  
O: 3.75 MeV  
Si: 4.25 MeV  
Au: 11 MeV

### DLTS



We adjusted the incident ion beam energy for He, O, Si and Au ions to produce the maximum number of defects at the base-emitter (BE) junction

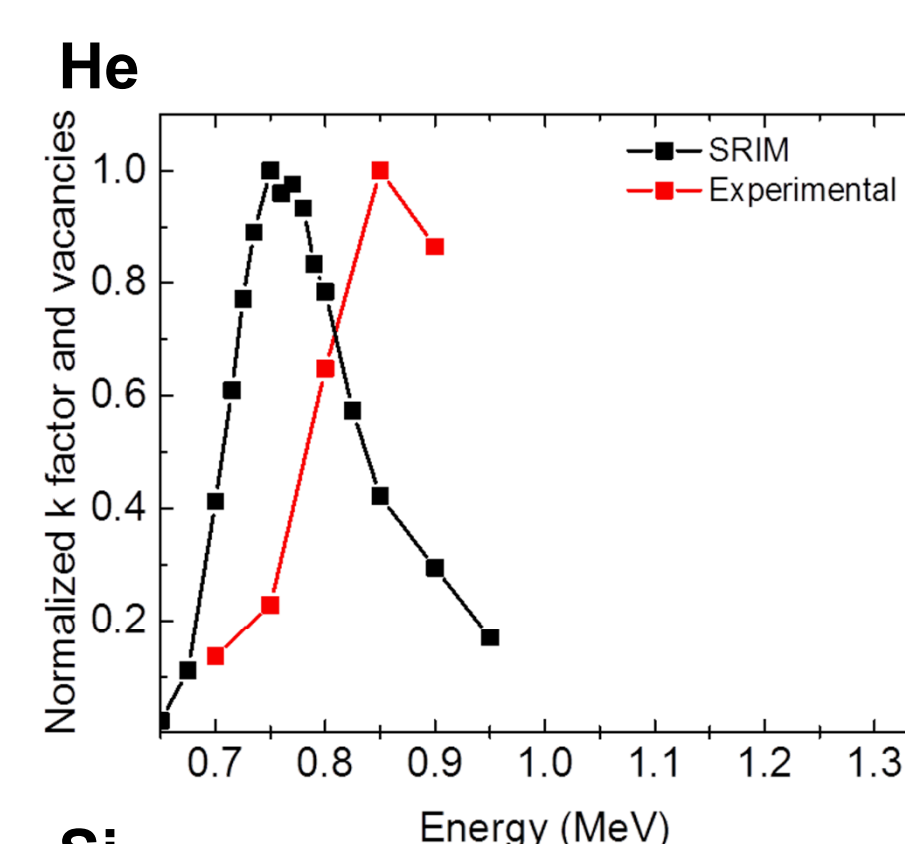
- We have used ion beams to match the amount and kind of defects that neutrons produce in:
  - Si BJTs irradiated with a silicon ion beam

→ We matched amount and type of electrically active defects produced by neutrons using ion beams at EOR conditions

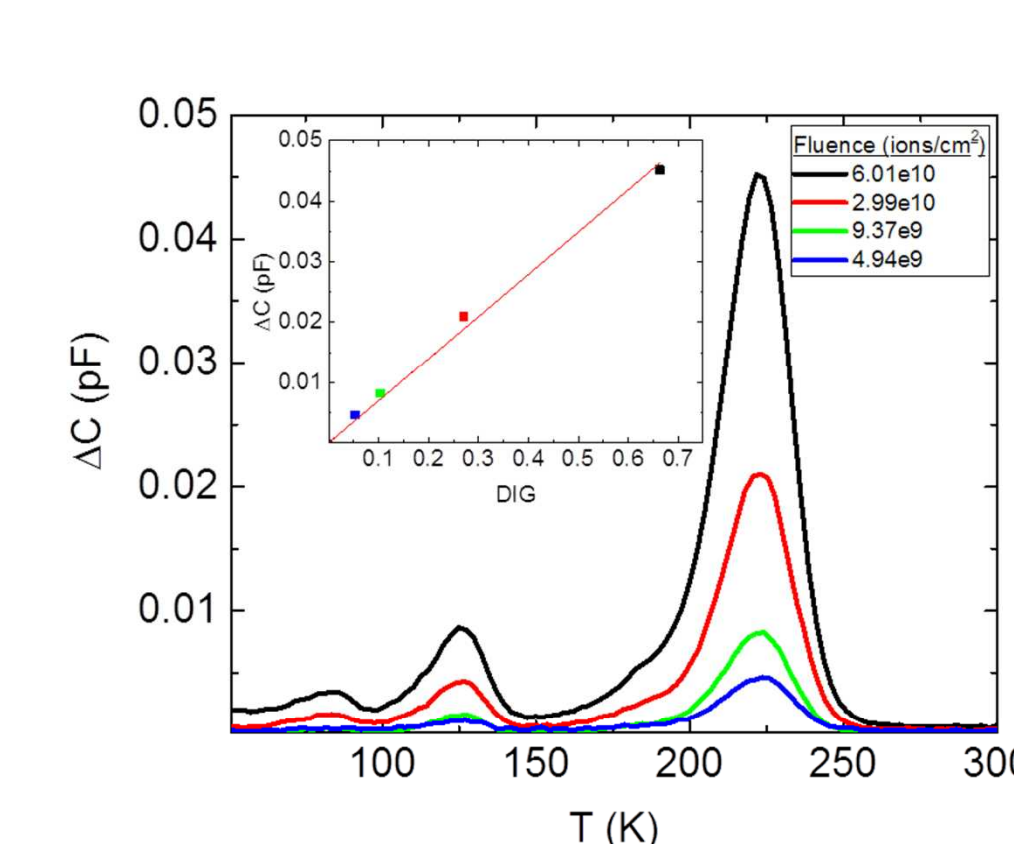
## What is the effect of ion species at EOR?

- We performed EOR irradiations with He, O, Si and Au ion beams
- We found good agreement between SRIM simulations and experimental energy scans (locating BE)
- Maximum DLTS peak height occurs at EOR conditions
- DLTS peak height linearly proportional to fluence

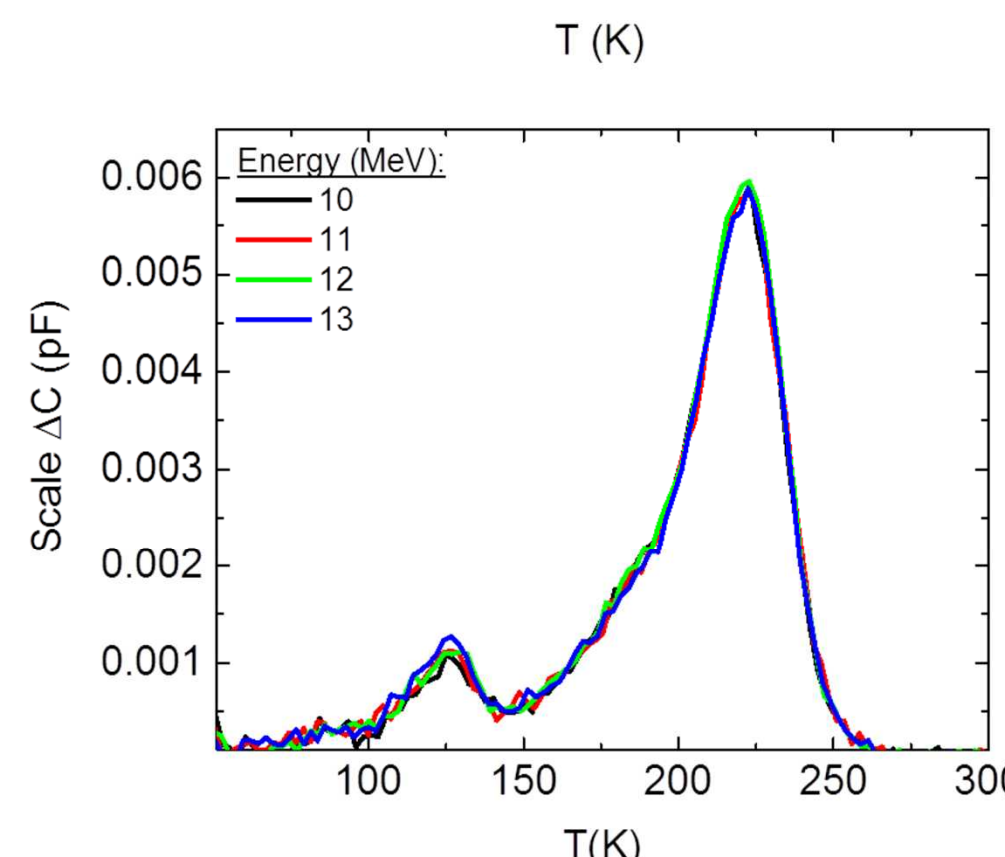
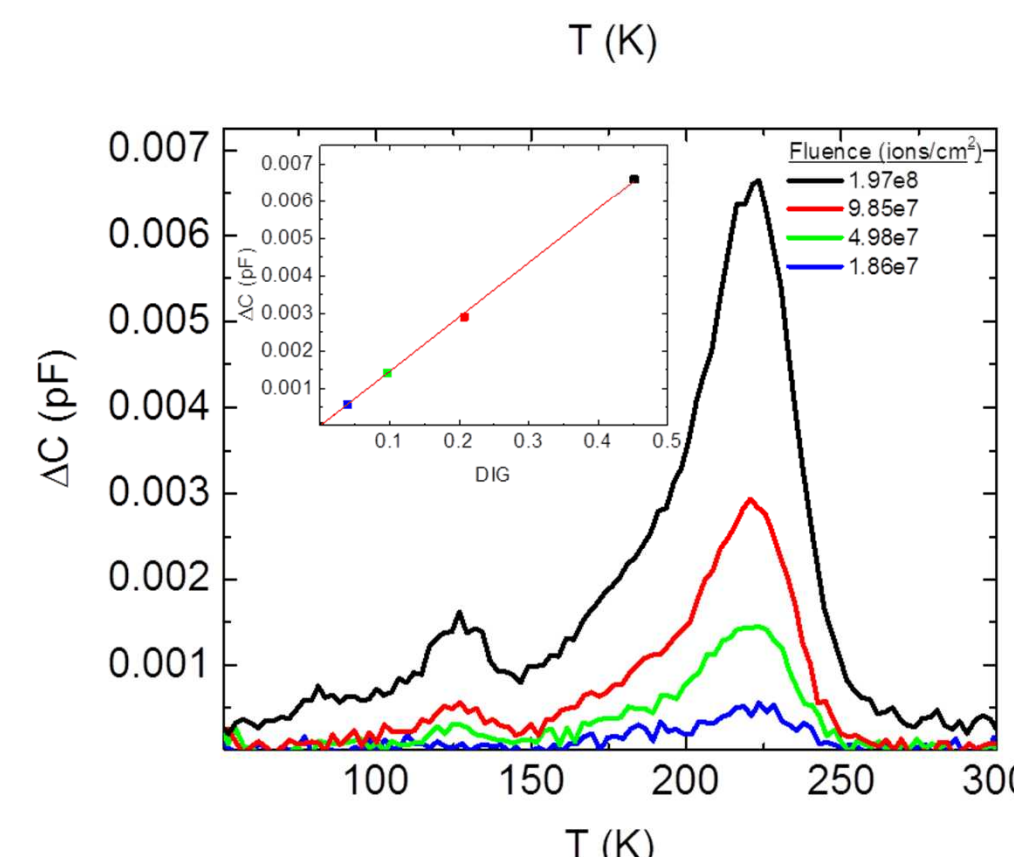
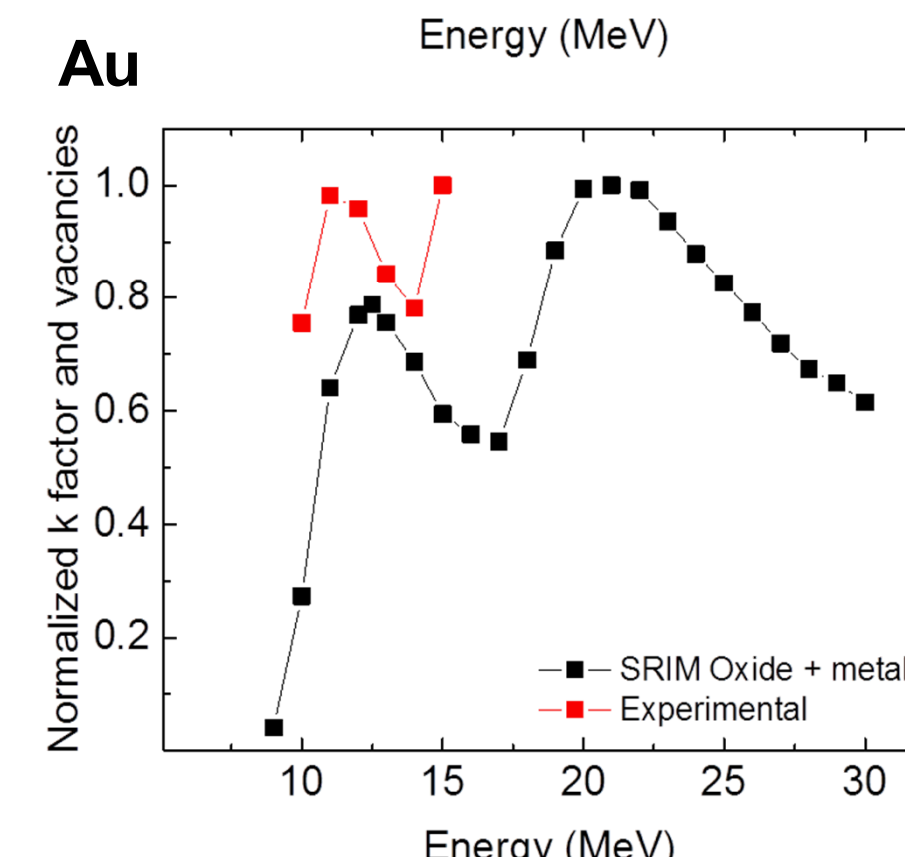
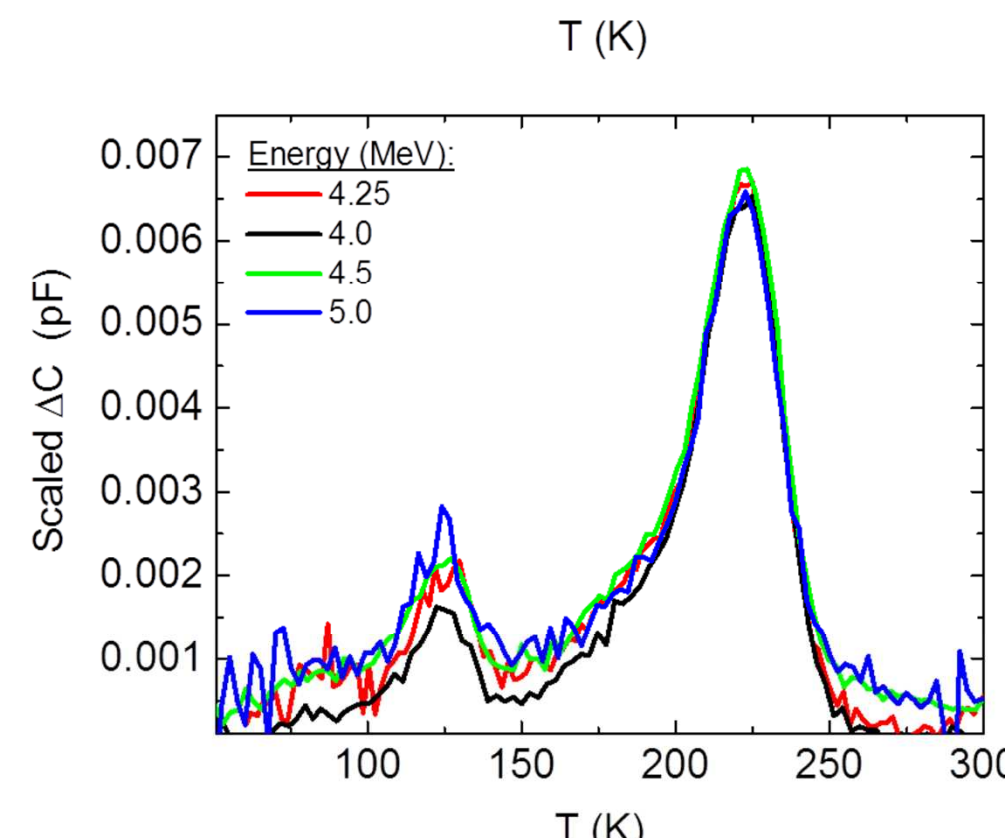
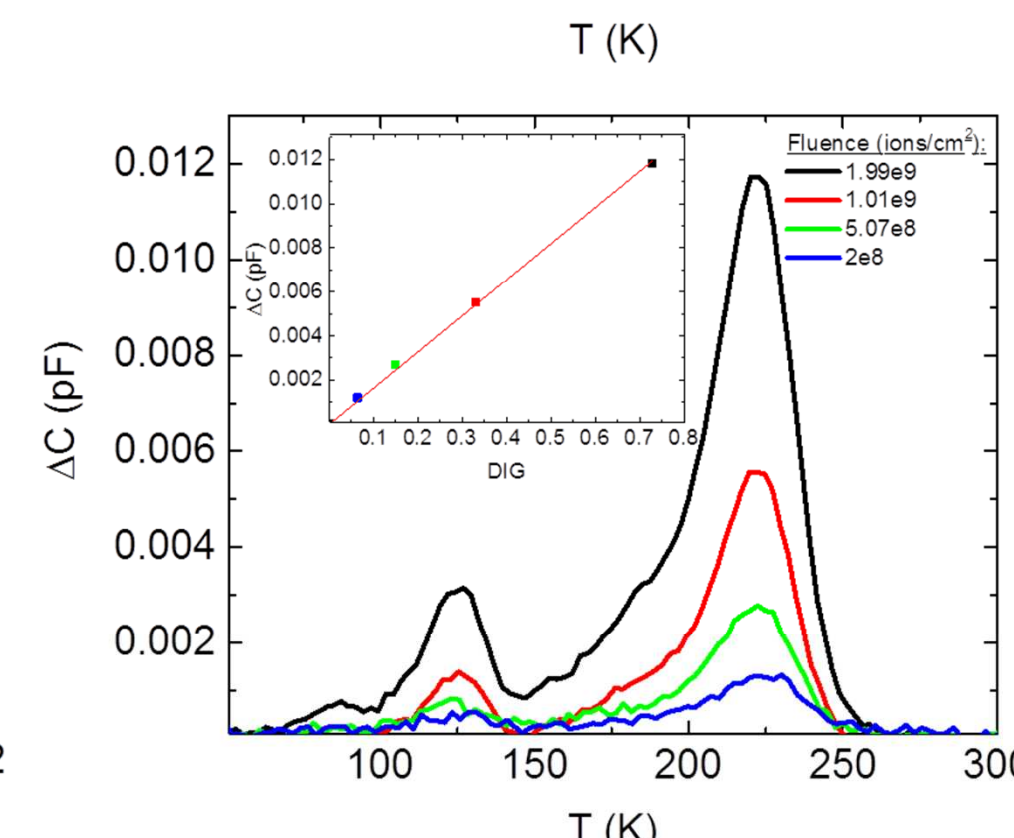
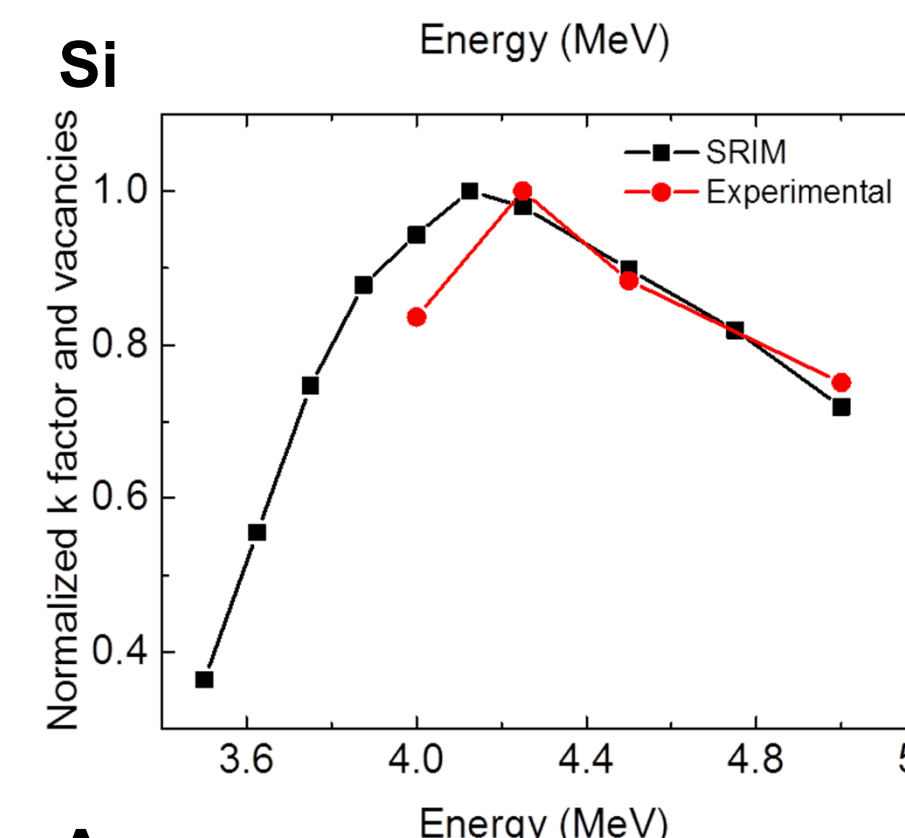
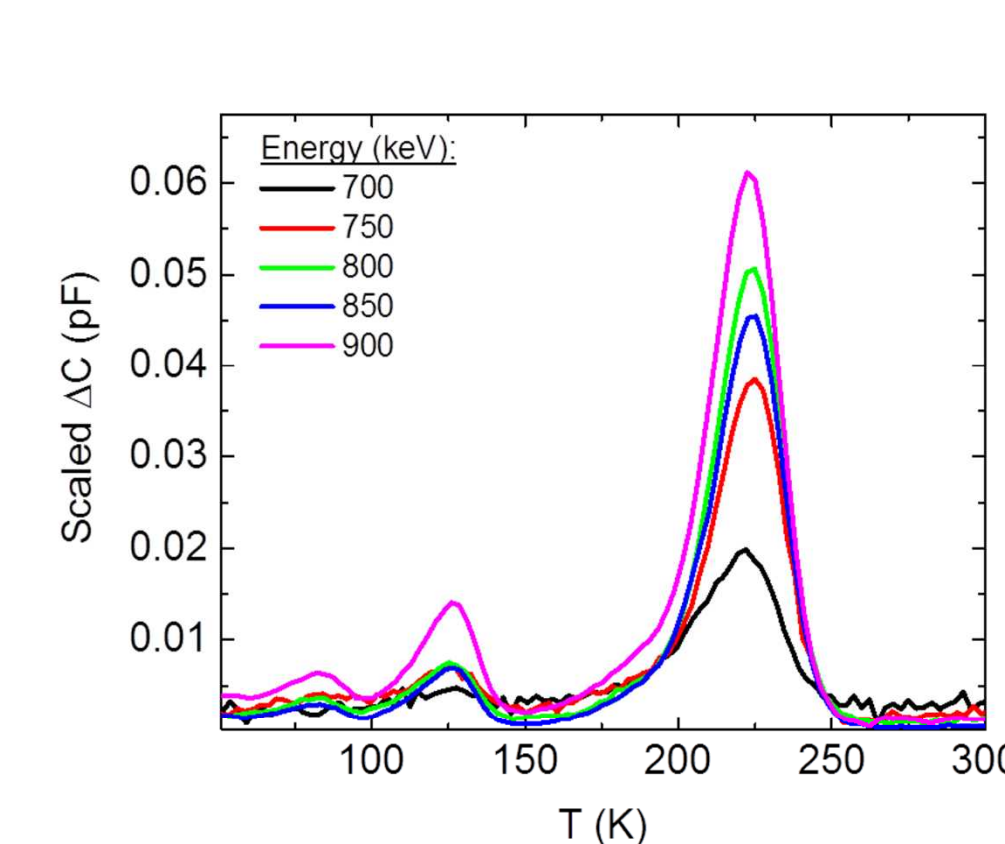
### SRIM vs Experimental



### DLTS fluence dependence

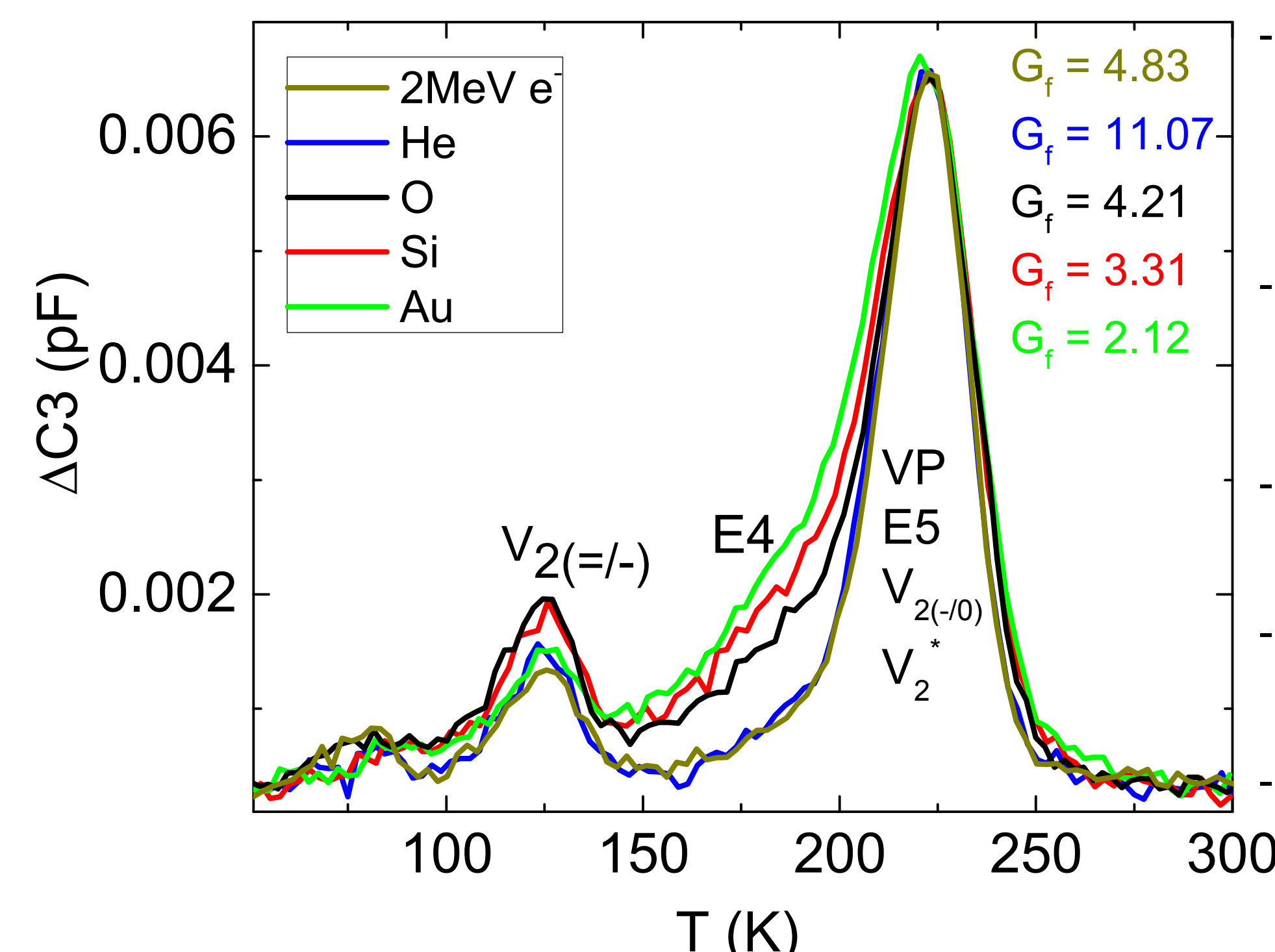


### DLTS energy dependence



→ We determined EOR conditions and showed DLTS linearity with DIG

## Match defect conditions with EOR irradiations



- We matched defect conditions in pnp Si BJTs with e-, He, O, Si and Au irradiations

- Each irradiation produced different gain degradation for matched defect conditions

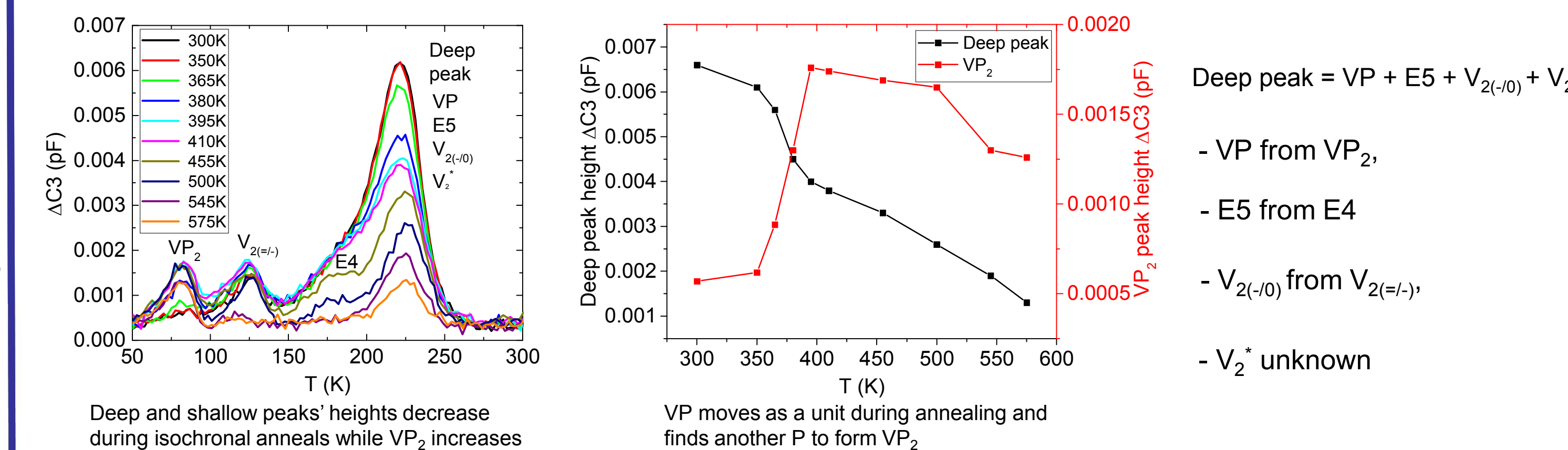
- Higher gain degradation produced by heavier particles

- e- irradiations produced ionization and displacement damage

- Clustered defects E4/E5 varies with ion mass

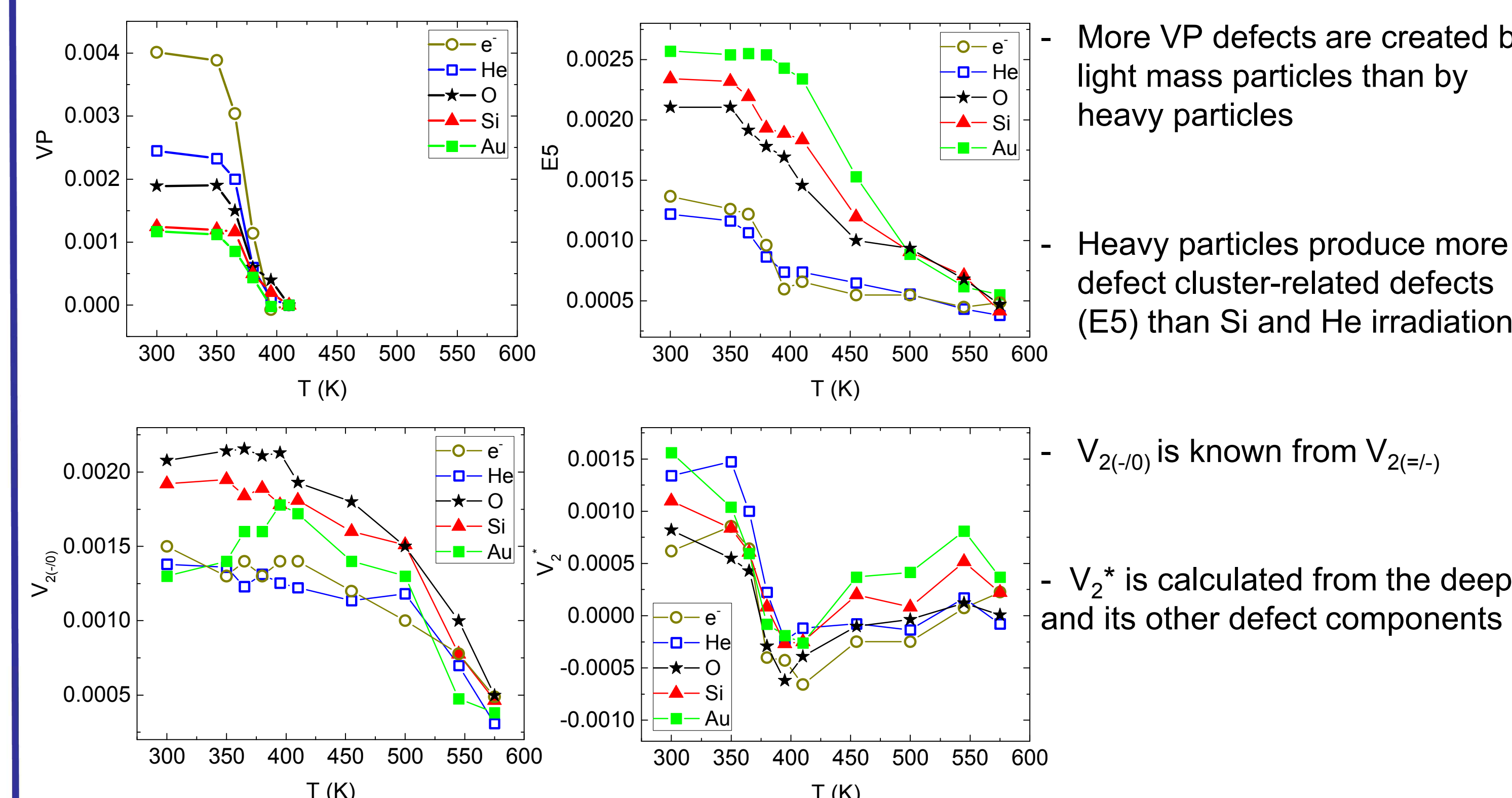
→ Different gain degradation produced by different mass particles for matched DLTS deep peak height

## Isochronal annealing study on matched vacancy conditions



→ We did isochronal anneals to find the defect contributions in the DLTS deep peak

### DLTS deep peak defect components vs temperature

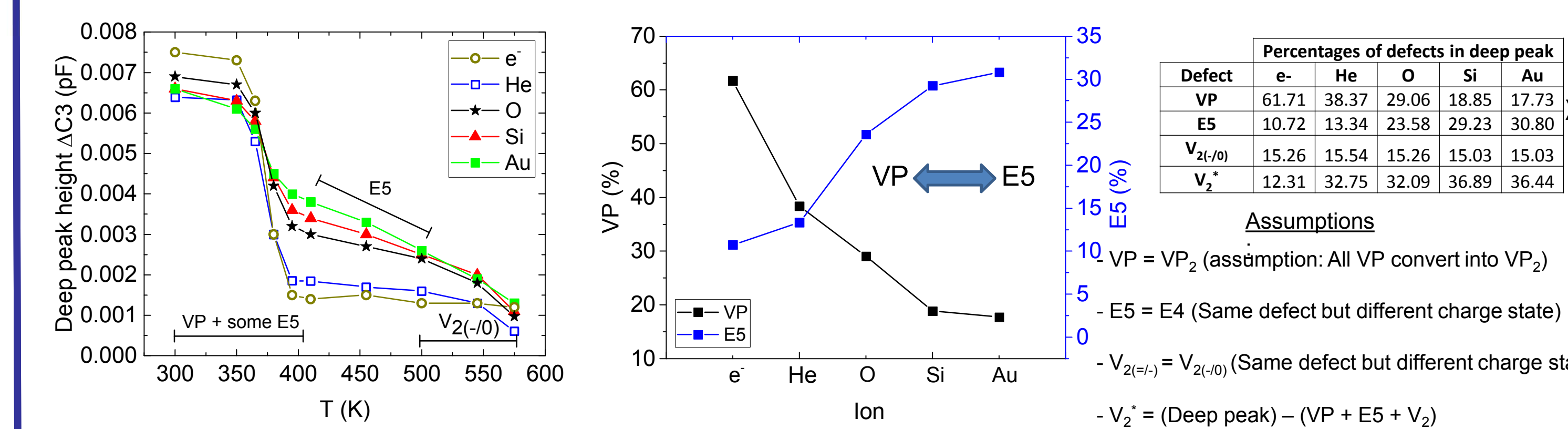


- More VP defects are created by light mass particles than by heavy particles

- Heavy particles produce more defect cluster-related defects (E5) than Si and He irradiations

- V<sub>2(-/0)</sub> is known from V<sub>2(=/-)</sub>

- V<sub>2</sub><sup>+</sup> is calculated from the deep and its other defect components



Clustering is responsible for low VP because there are fewer single vacancies available to form VP

## Conclusions

- We simulate neutron displacement damage in pnp Si BJTs using five different mass particles: electrons, He, O, Si and Au ions
- He irradiations produce more VP defects compared to O, Si and Au irradiations for match gain degradation conditions
- Clustering is responsible for low VP because there are fewer single vacancies available to form VP
- Clustering defects such as E5 are responsible for gain degradation, not VP