



# **Overview of NCSP Integral Experiments at Sandia**

## **Nuclear Criticality Safety Program Technical Program Review**

**Oak Ridge, TN**

**March 28, 2018**

**Presented by  
Gary A. Harms  
Sandia National Laboratories**



Sandia National Laboratories is a multimission laboratory managed and operated by National Technology and Engineering Solutions of Sandia LLC, a wholly owned subsidiary of Honeywell International Inc. for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.0.

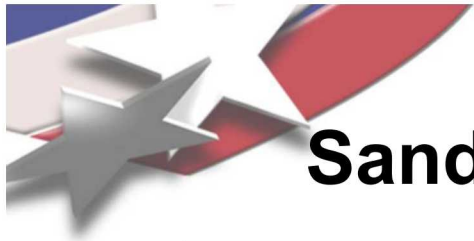




# Sandia Integral Experiment Requests

---

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1



# Sandia Integral Experiment Requests

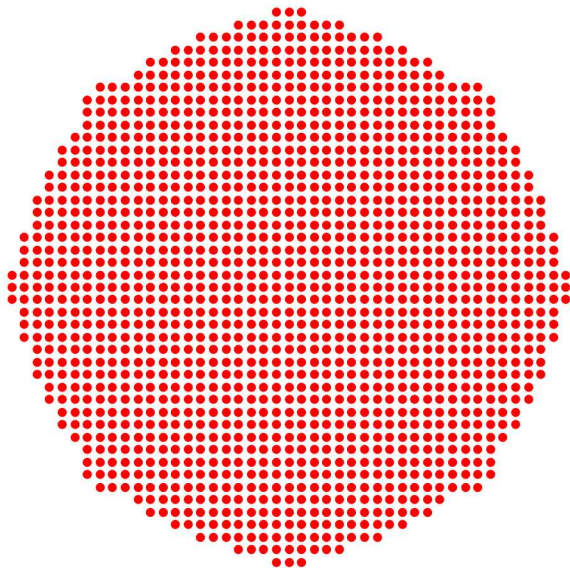
---

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1

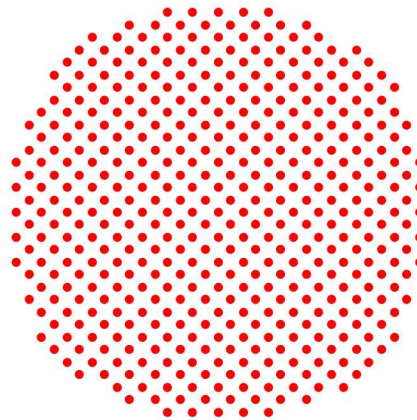


# IER-230 – Characterize the Thermal Capabilities of the 7uPCX

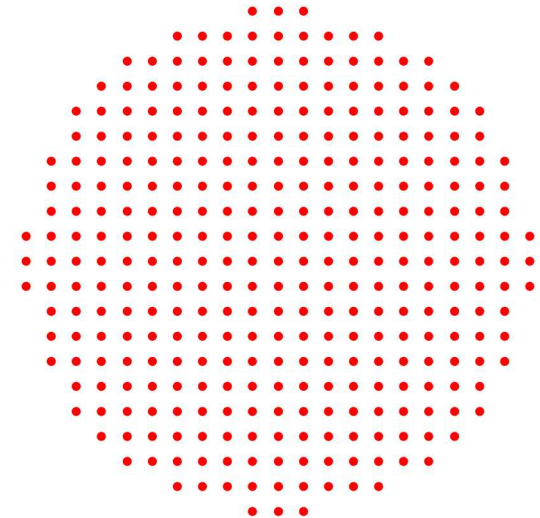
---



**0.800 cm Pitch  
1461 Rods at DC**



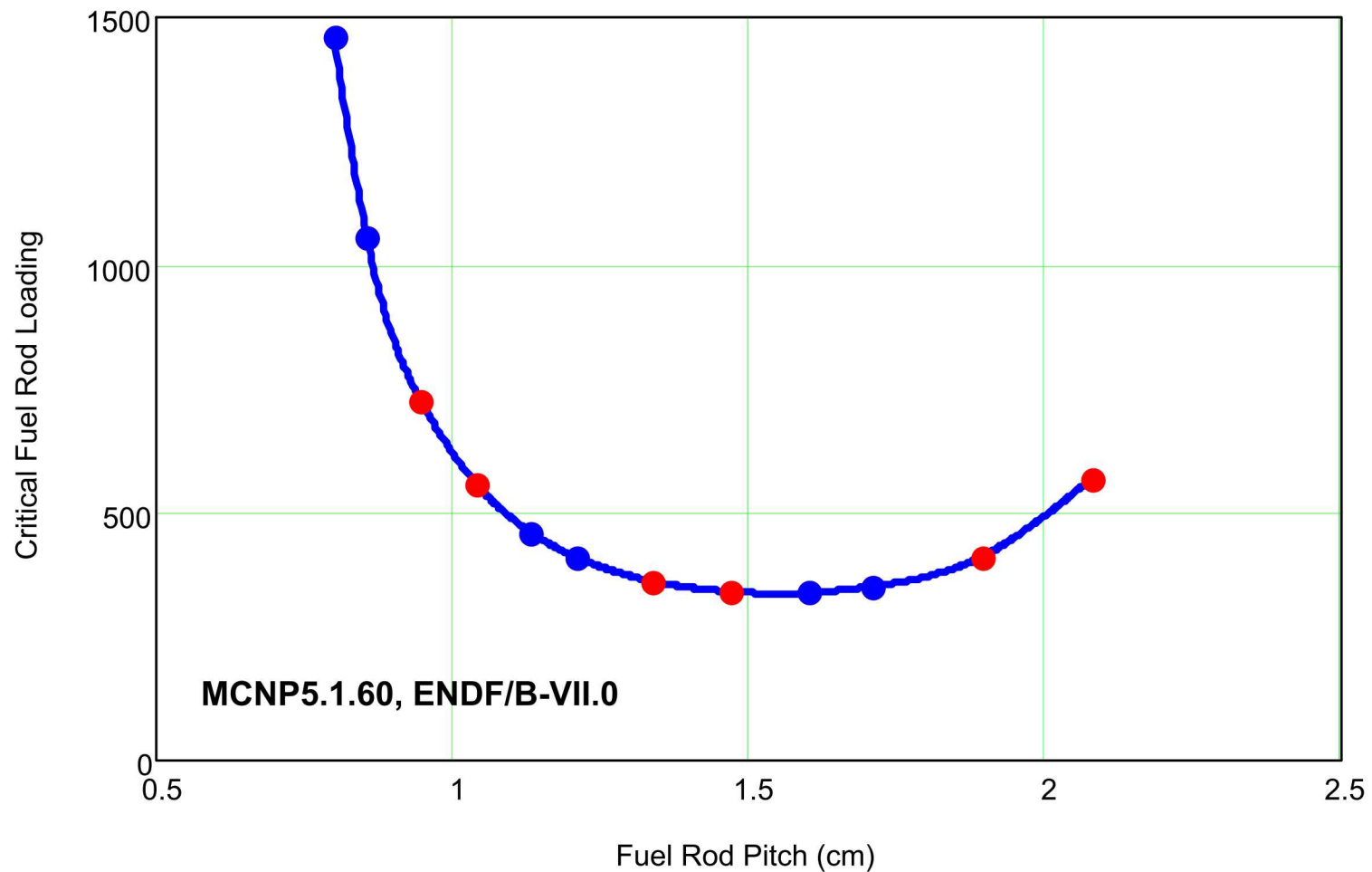
**1.132 cm Pitch  
454 Rods at DC**



**1.600 cm Pitch  
328 Rods at DC**



# Number of Fuel Rods at DC vs Pitch

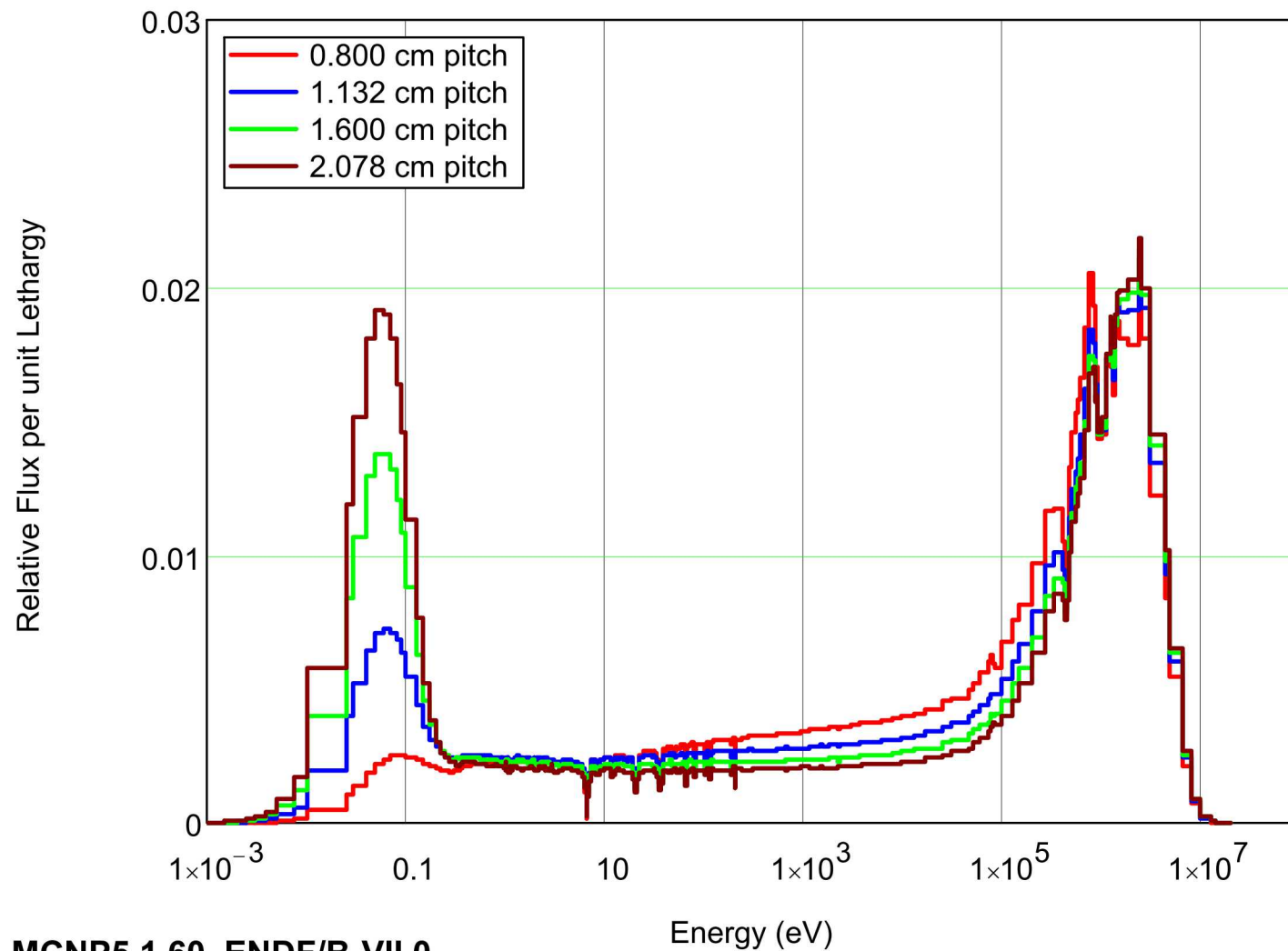


The blue points are for existing grid plates (0.800 and 0.855 cm pitch).  
The red points are for new grid plates (0.947 and 1.039 cm pitch)





# The Neutron Spectrum vs Pitch

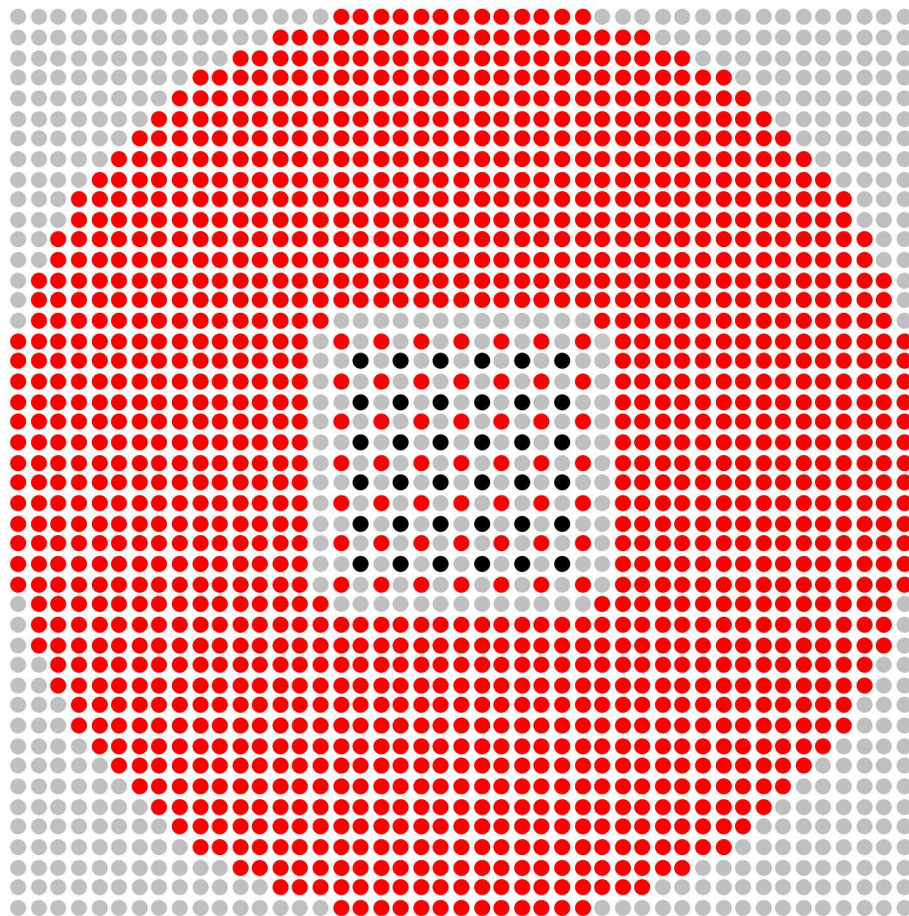


MCNP5.1.60, ENDF/B-VII.0



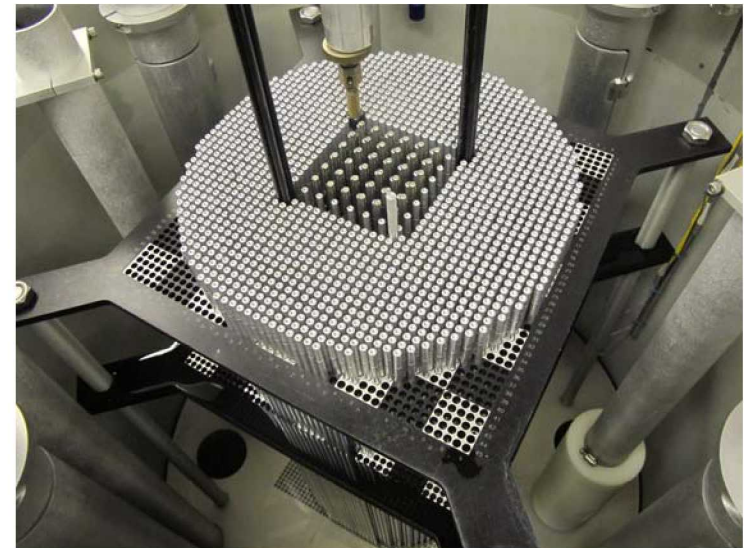
# IER-285

## LEU-COMP-THERM-097 Case 24

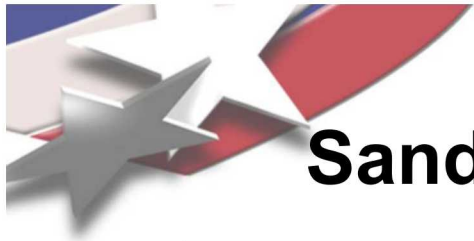


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

We stole the IER-230 concept from ourselves and used it in some of the IER-285 experiments



Fuel	1485
Expt.	36 Ti
Empty	136
Total	1657

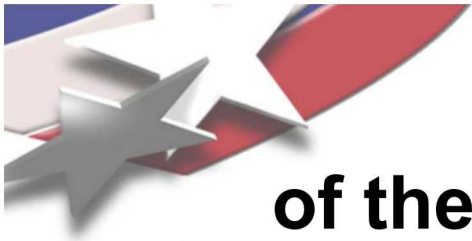


# Sandia Integral Experiment Requests

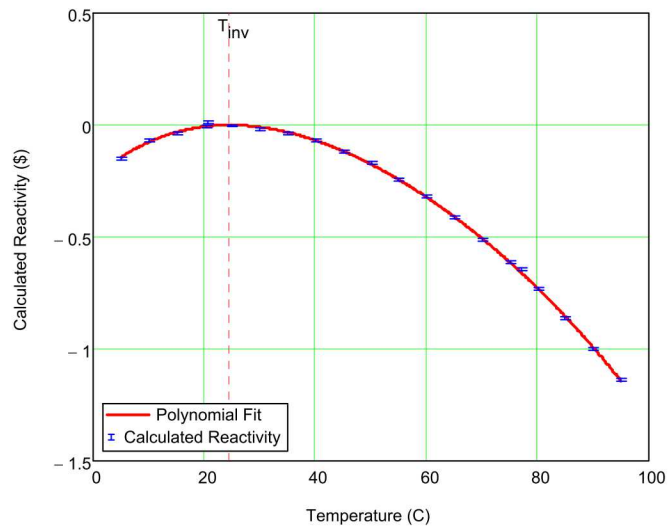
---

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1



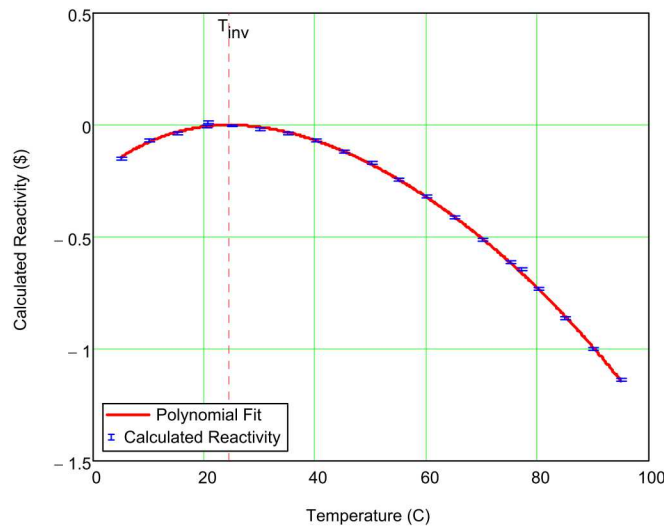


# IER-452 – Inversion Point of the Isothermal Reactivity Coefficient





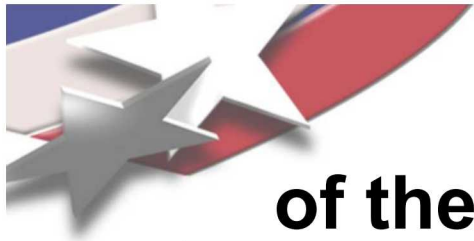
# IER-452 – Inversion Point of the Isothermal Reactivity Coefficient



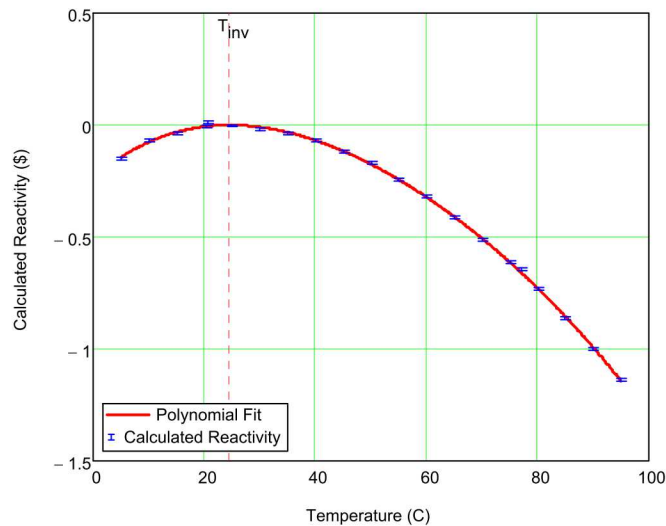
International Reactor Physics Experiment Evaluation Project:  
International Handbook of Evaluated Reactor Physics  
Benchmark Experiments

IPEN(MB01)-LWR-RESR-017  
THE INVERSION POINT OF THE ISOTHERMAL  
REACTIVITY COEFFICIENT OF THE IPEN/MB-01  
REACTOR

Adimir dos Santos et al.



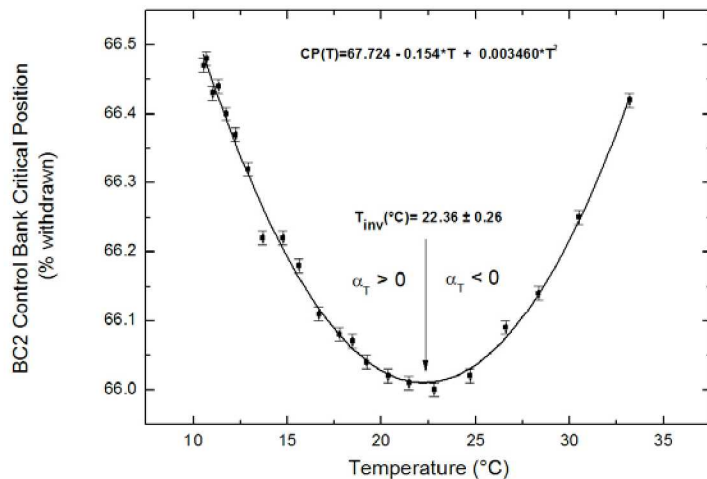
# IER-452 – Inversion Point of the Isothermal Reactivity Coefficient



International Reactor Physics Experiment Evaluation Project:  
International Handbook of Evaluated Reactor Physics  
Benchmark Experiments

IPEN(MB01)-LWR-RESR-017  
THE INVERSION POINT OF THE ISOTHERMAL  
REACTIVITY COEFFICIENT OF THE IPEN/MB-01  
REACTOR

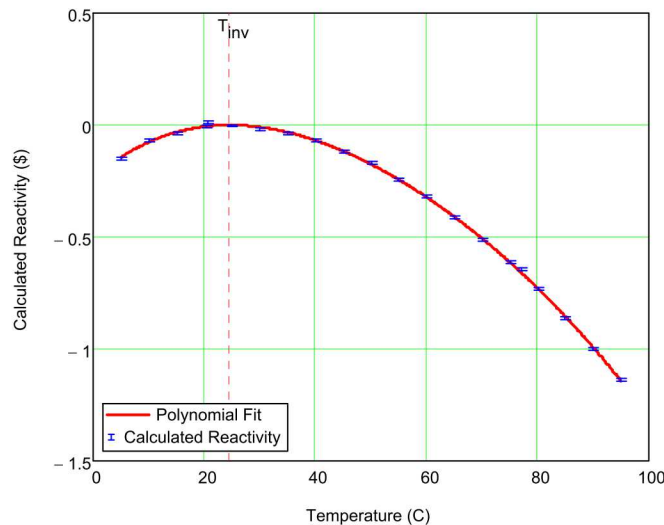
Adimir dos Santos et al.



Adimir and his colleagues measured three systems with  $T_{inv}$  between 14.99 and 22.36 C



# IER-452 – Inversion Point of the Isothermal Reactivity Coefficient



International Reactor Physics Experiment Evaluation Project:  
International Handbook of Evaluated Reactor Physics  
Benchmark Experiments

IPEN(MB01)-LWR-RESR-017  
THE INVERSION POINT OF THE ISOTHERMAL  
REACTIVITY COEFFICIENT OF THE IPEN/MB-01  
REACTOR

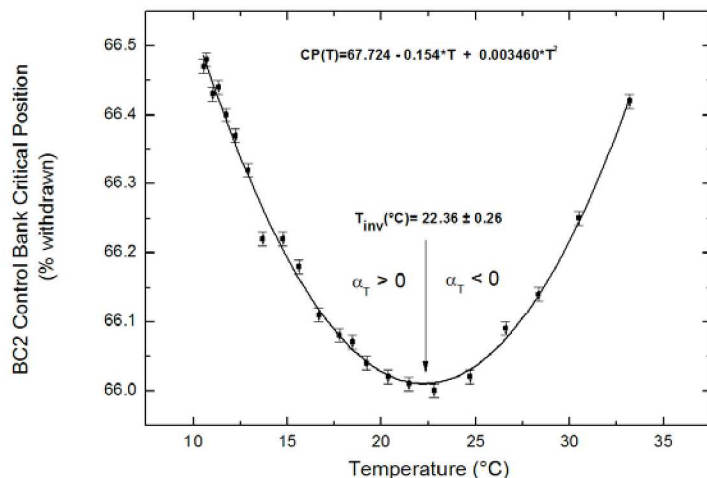
Adimir dos Santos et al.

What IS required:

1. Control element with high-precision position indication (worth need not be calibrated)
2. Ability to measure power changes
3. Accurate knowledge of the temperature in the core (uniformity – space and time – is important)

What IS NOT required:

**Knowledge (measurement/calculation/guess) of the kinetics parameters of the system**

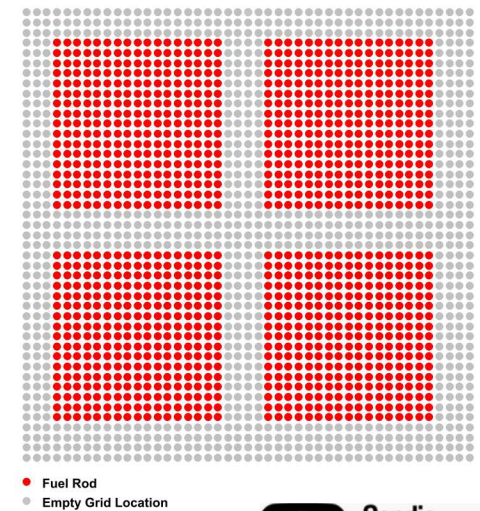
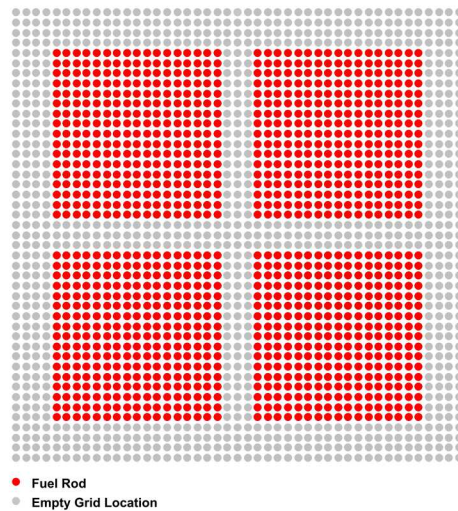
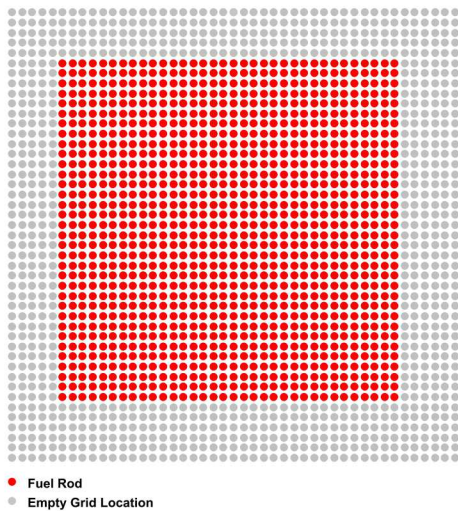
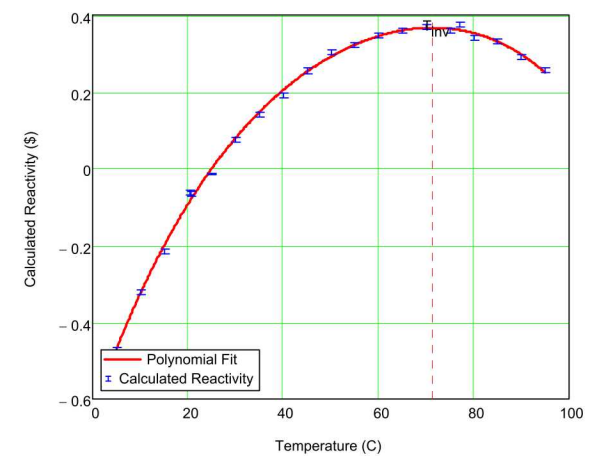
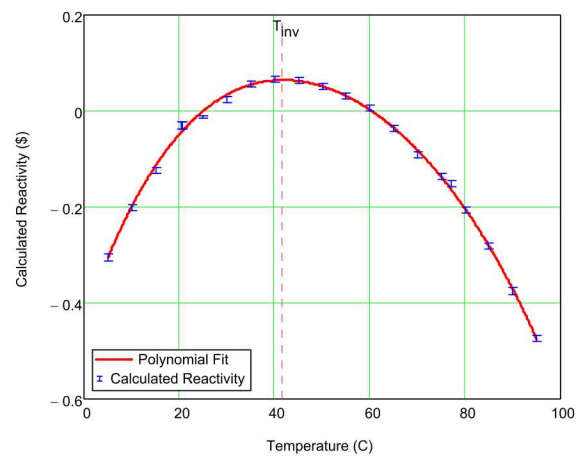
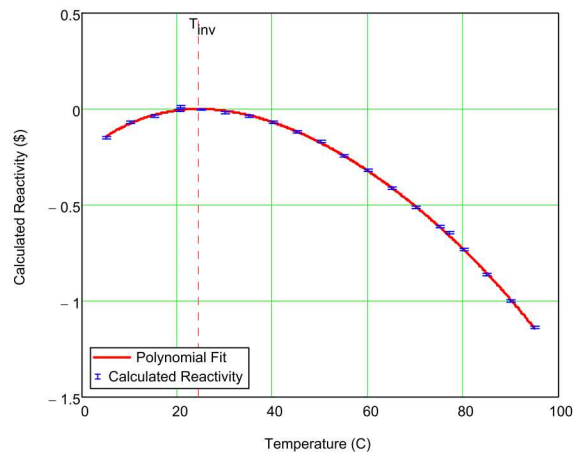


Adimir and his colleagues measured three systems with  $T_{inv}$  between 14.99 and 22.36 C





# IER-452 – What can we do?





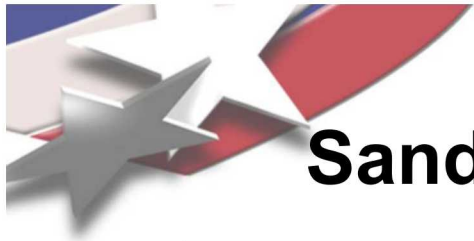
# Sandia Integral Experiment Requests

**Thomas Miller (ORNL)**

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1

**Justin Clarity (ORNL)**





# Sandia Integral Experiment Requests

---

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1

**Nicolas Leclair (IRSN) is the chief analyst**



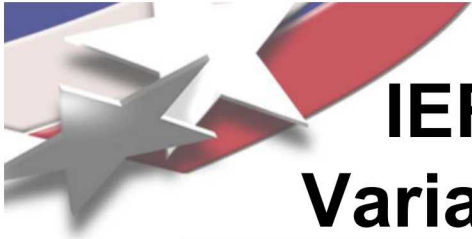


# Sandia Integral Experiment Requests

---

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1





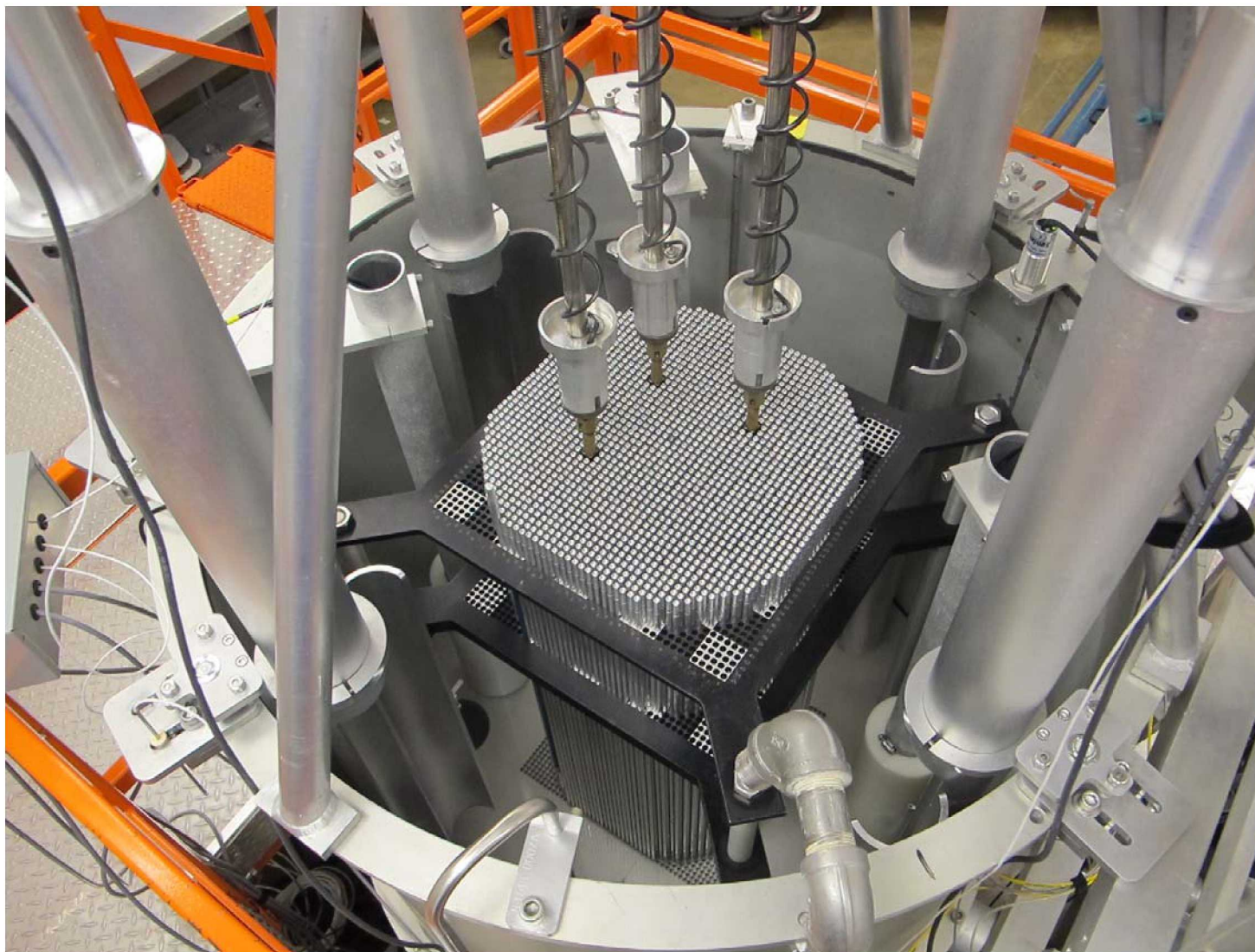
## **IER-209 – 7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator**

---

- **This is similar to the experiments completed in IER-208 that resulted in the benchmark evaluation LEU-COMP-THERM-096 (2015)**
- **The difference is in the fuel rod pitch (0.855 vs 0.800 cm)**
- **The 0.855 cm pitch array is more reactive than the 0.800 cm pitch array (~1060 rods fully reflected vs ~1450)**



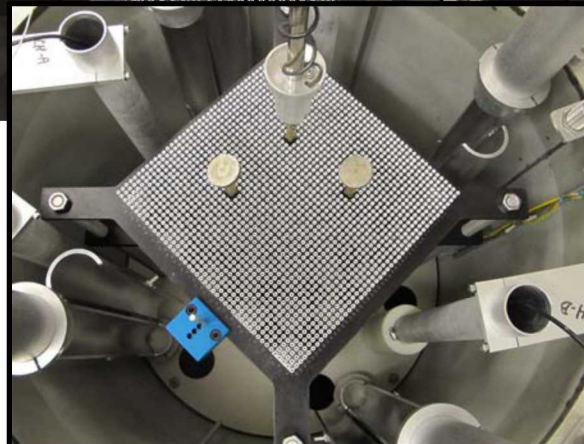
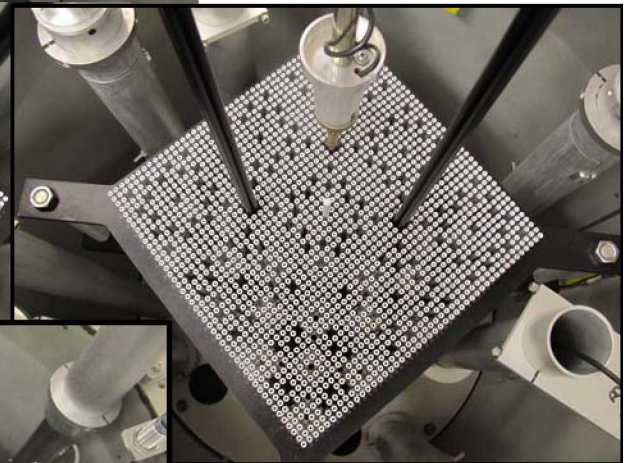
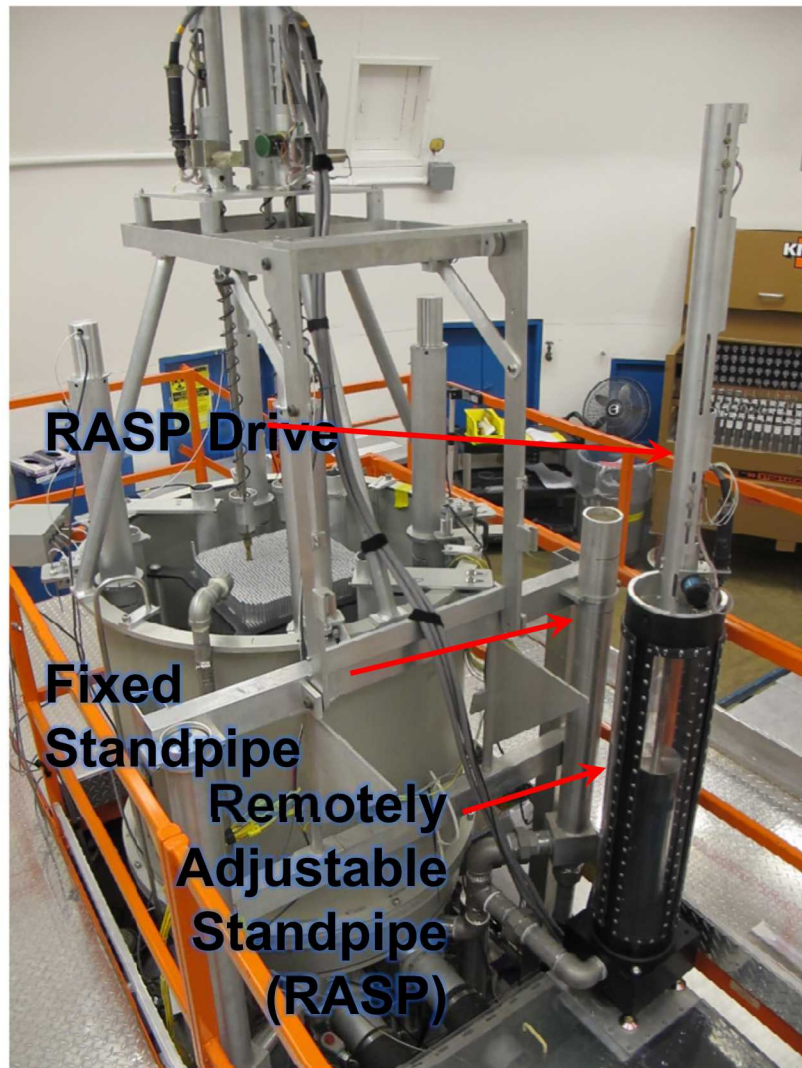
# IER-208 Configuration







# IER-208 Experiments





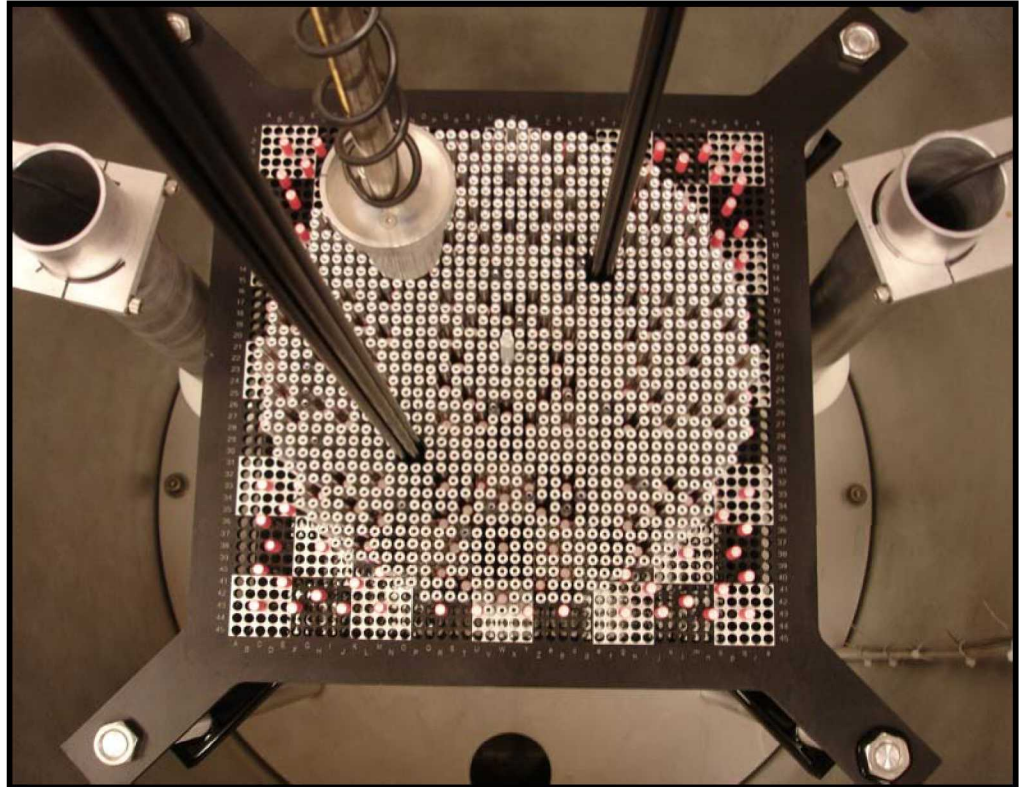
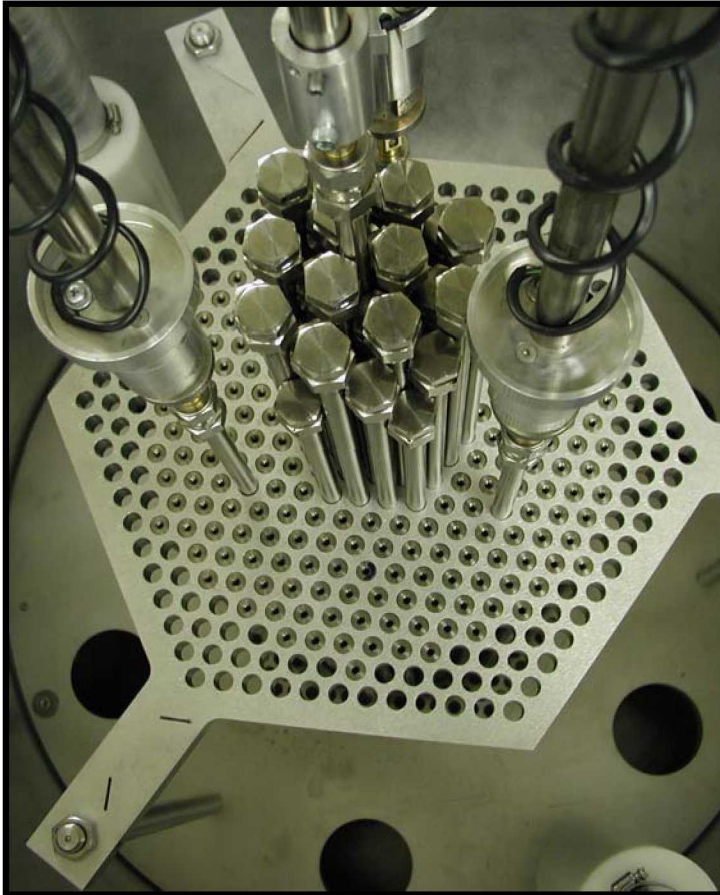
# Sandia Integral Experiment Requests

---

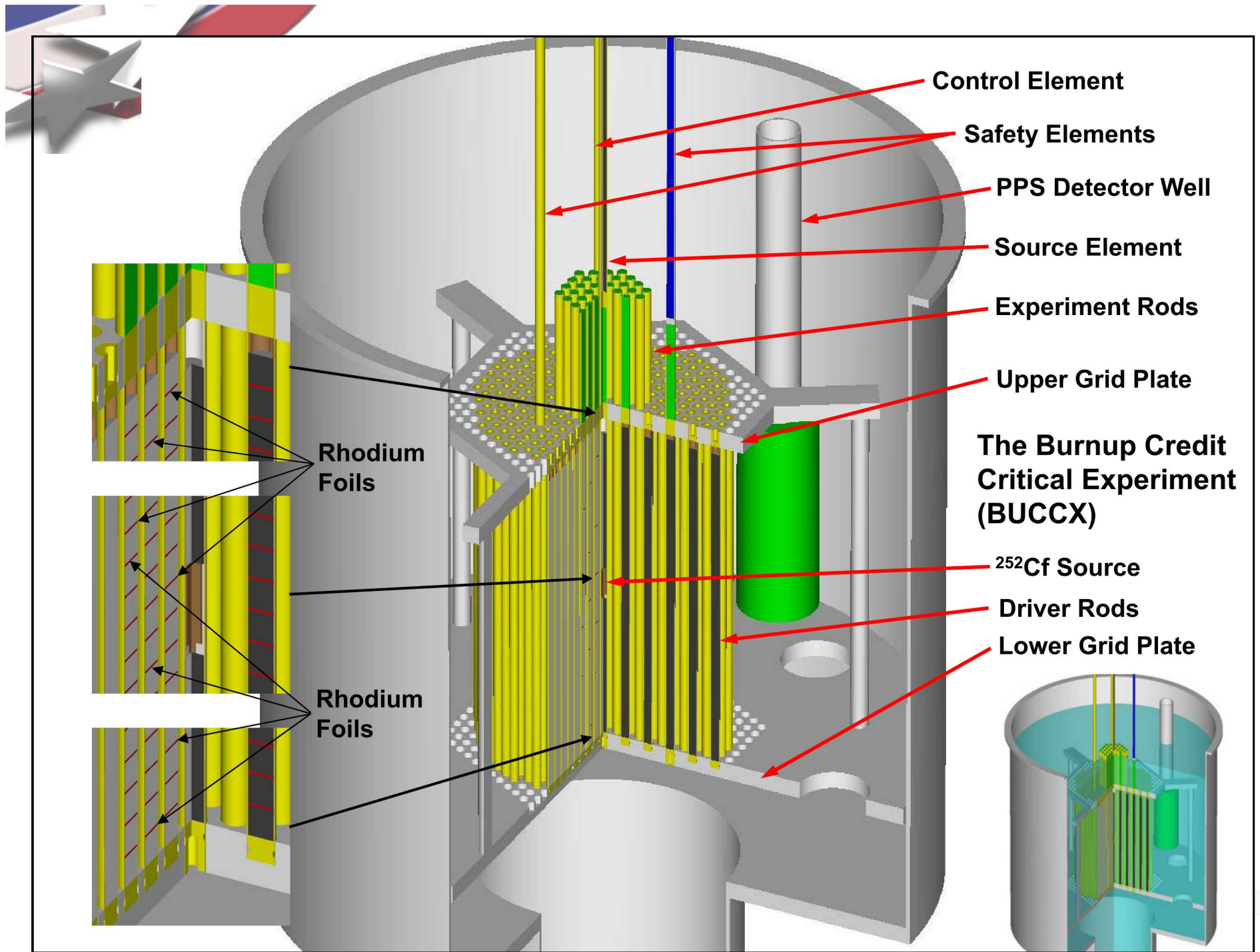
IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1



# **IER-206 – Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia**

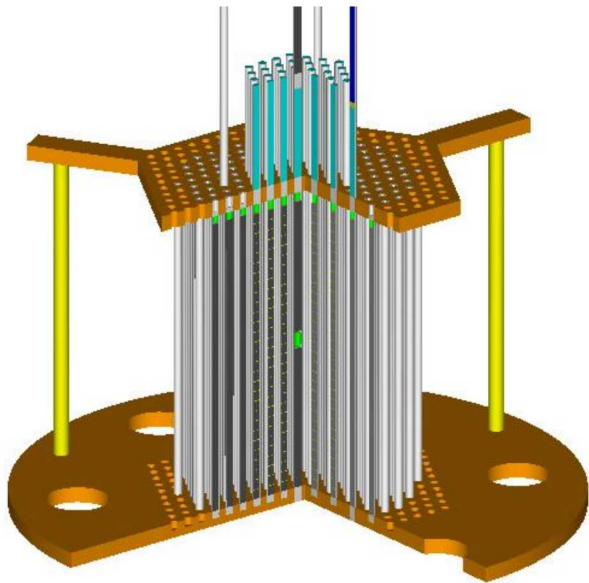


The cores (fuel, grid plates, etc.) are different. The balance of the assembly hardware is the same.

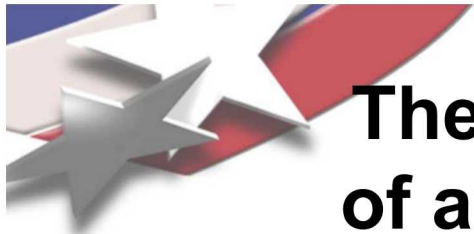




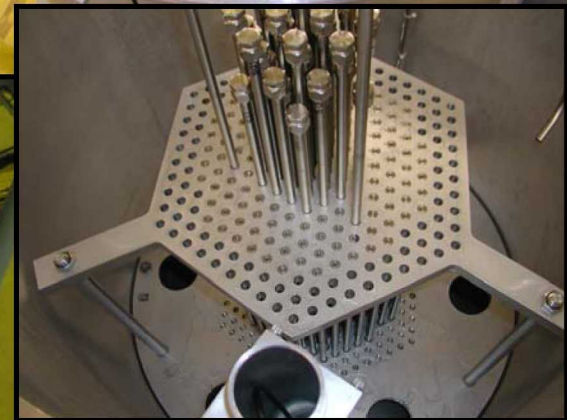
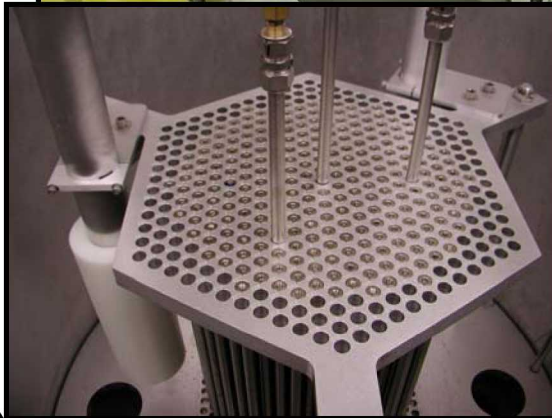
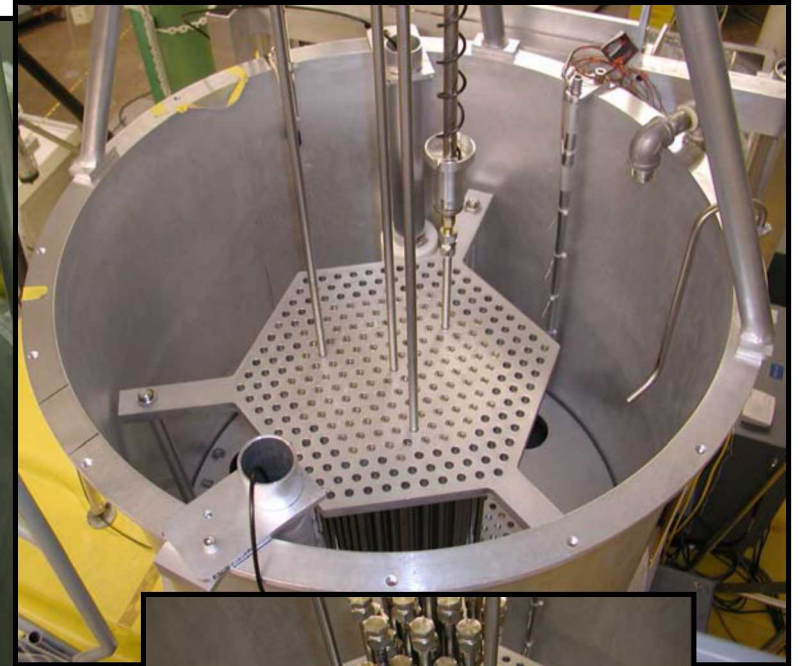
# IER-206 – Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia



- In 2002, we built a critical assembly in which we could insert fission product materials to measure reactivity effects
- We completed a set of experiments with rhodium between the fuel pellets in “experiment” elements
- The experiment is documented as LEU-COMP-THERM-079
- In 2017, we completed approach-to-critical experiments on all the original configurations
- Improvements for new experiments:
  - We precisely measured the diameter of each fuel/experiment element (decrease in the uncertainty)
  - We performed the experiments with the original source away from the assembly
- At the conclusion of the experiments we rolled into the IER-451 Titanium Sleeve experiments



# The BUCCX core shown at the end of approach-to-critical experiments







# Sandia Integral Experiment Requests

---

IER	Title	Sponsor	CED
206	Re-establish the 4.3% Enriched Critical Experiment Capability at Sandia	SNL	4a
209	7uPCX 0.855 cm Pitch, Variable Depth Pure Water Moderator	SNL	3b
230	Characterize the Thermal Capabilities of the 7uPCX	SNL	2
304	Temperature Dependent Critical Benchmarks	ORNL	2
305	Critical Experiments with UO <sub>2</sub> Rods and Molybdenum Foils	IRSN	1
306	Critical Experiments with UO <sub>2</sub> Rods and Rhodium Foils	IRSN	1
441	Epithermal HEX Lattices with SNL 7uPCX Fuel for Testing Nuclear Data	ORNL	2
451	Titanium Cross Sections in a Thermal Application (BUCCX Hardware)	SRNL	3b
452	Inversion Point of the Isothermal Reactivity Coefficient	SNL	1

# Critical Experiments at Sandia

