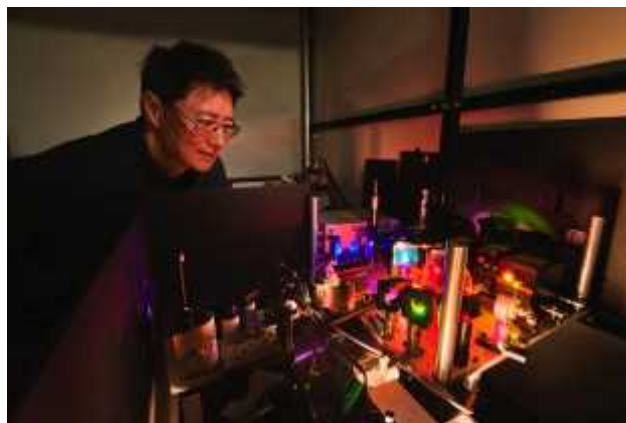


Exceptional service in the national interest



Sandia National Laboratories, the Materials Science and Engineering Center, and the Organic Materials Science Department

An Overview

Dr. James R. McElhanon
Brewer Science
February 24, 2015



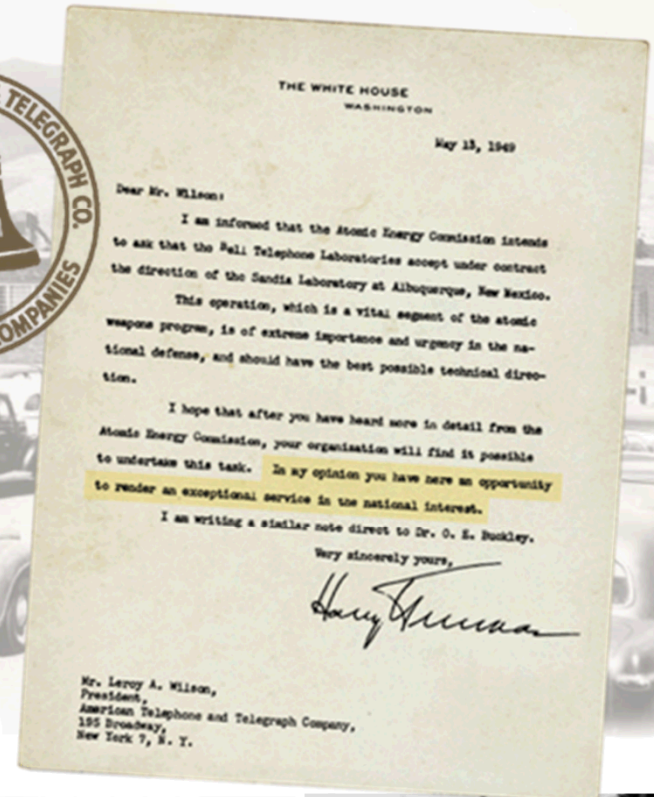
Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND No. SAND2014-17320 PE

Sandia's History

Exceptional service in the national interest

- July 1945: Los Alamos creates Z Division
- Nonnuclear component engineering
- November 1, 1949: Sandia Laboratory established

to undertake this task. In my opinion you have here an opportunity to render an exceptional service in the national interest.



Outline

- History of Sandia National Laboratories
 - Add details
- Overview of the Materials Science and Engineering Center
 - Add details
- Capabilities and Science of the Organic Materials Science Department
 - Add details

Governance of Sandia Laboratories

Sandia Corporation

- AT&T: 1949–1993
- Martin Marietta: 1993–1995
- Lockheed Martin: 1995–present
- Existing contract expires: April 30, 2016, with a one-year contract extension option
- Government owned, contractor operated

Federally funded
research and development center



Sandia Sites

Albuquerque, New Mexico



Livermore, California



Kauai, Hawaii



*Waste Isolation Pilot Plant,
Carlsbad, New Mexico*



*Pantex Plant,
Amarillo, Texas*



*Tonopah,
Nevada*

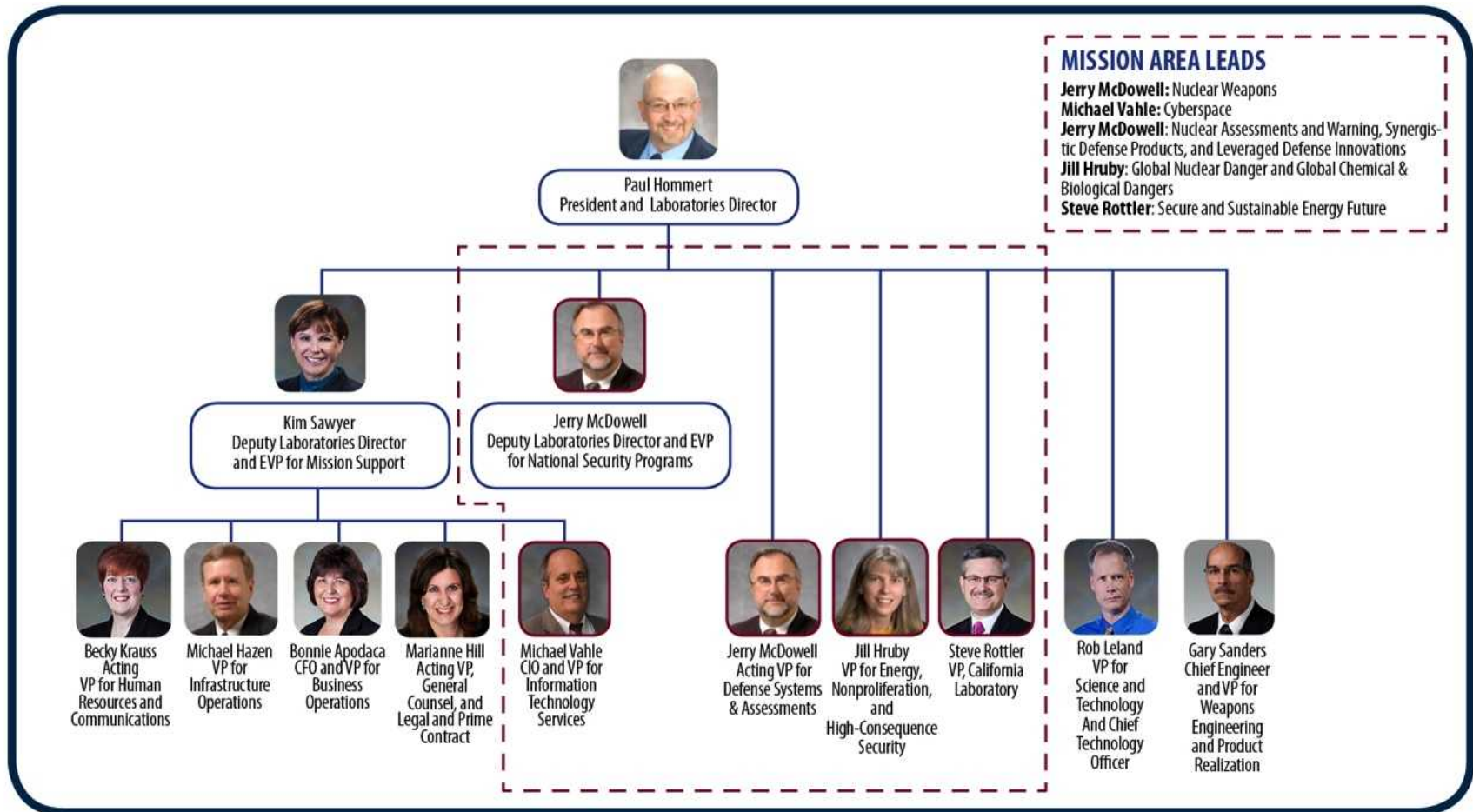


Our Core Values

- Serve the nation
- Deliver with excellence
- Respect each other
- Act with integrity
- Team for great results



Executive Management Organization Chart



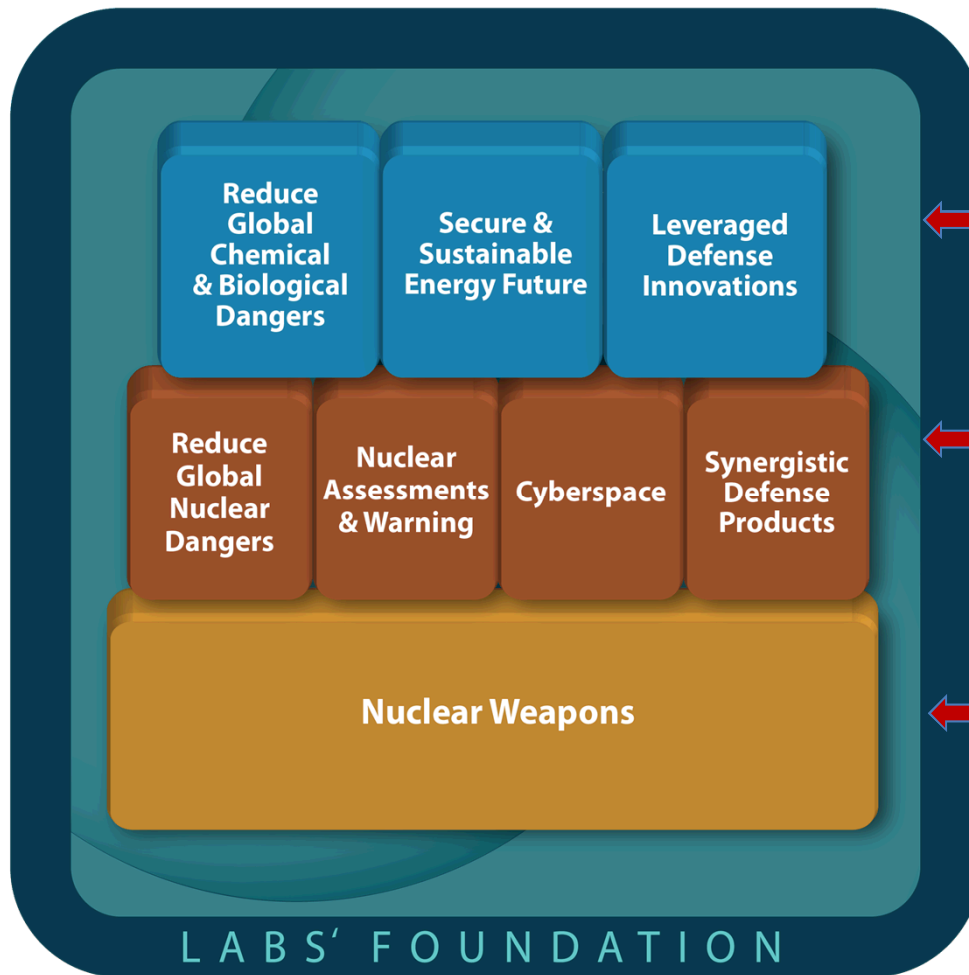
Strategic Plan

Strategic Objectives

- Deliver with excellence on our commitments to the unique nuclear weapons mission
- Amplify our national security impact
- Lead the Complex as a model 21st century government-owned contractor-operated national laboratory
- Excel in the practice of engineering
- Commit to a learning, inclusive, and engaging environment for our people



National Security Mission Areas



- Top row: Critical to our national security, these three mission areas leverage, enhance, and advance our capabilities.
- Middle row: Strongly interdependent with NW, these four mission areas are essential to sustaining Sandia's ability to fulfill its NW core mission.
- Bottom row: Our core mission, nuclear weapons (NW), is enabled by a strong scientific and engineering foundation.

Sandia Addresses National Security Challenges

1950s

Nuclear weapons

Production and
manufacturing
engineering



1960s

Development
engineering

Vietnam conflict



1970s

Multiprogram
laboratory

Energy crisis



1980s

Missile defense
work

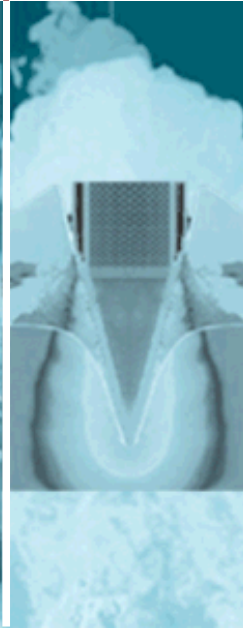
Cold War



1990s

Post-Cold War
transition

Stockpile
stewardship



2000s

START
Post 9/11

National security



2010s

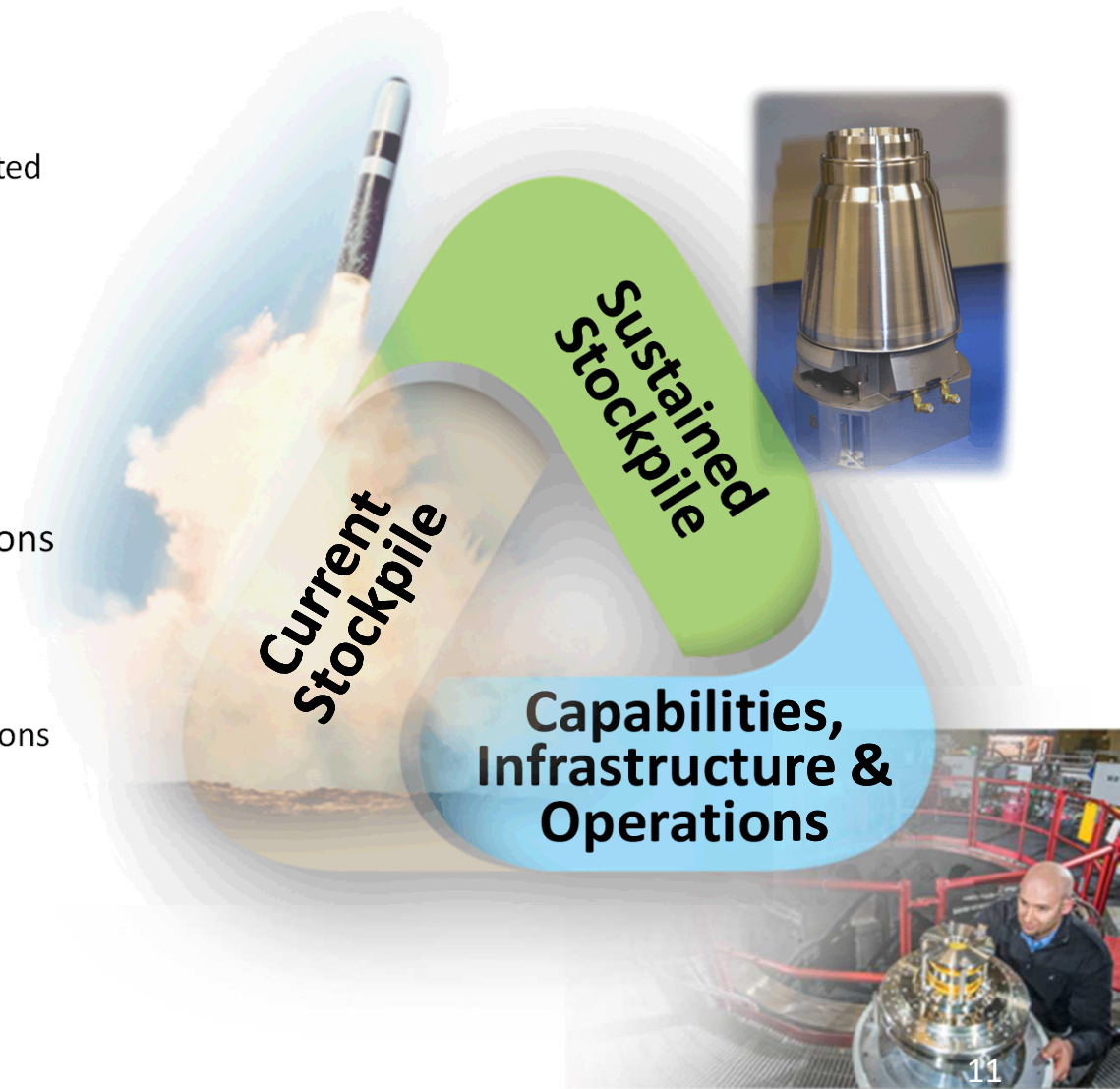
LEPs
Cyber, biosecurity
proliferation

Evolving national
security challenges



Sandia's Nuclear Weapons Mission

- Maintain the current U.S. nuclear weapons stockpile
 - Annual Assessment, Surveillance, Limited Life Component Exchanges, Significant Finding Investigations
- Sustain the stockpile into the future
 - Life Extension Programs, Alterations, technology maturation
- Steward the long-term vitality of our capabilities, infrastructure and operations
 - Persistent commitment to multi-disciplinary staff, state-of-the-art labs, equipment, facilities and safe/secure/quality/affordable operations



Sandia's Current Nuclear Weapons Activities

*Warhead Systems Engineering
and Integration*



*An extensive suite of multi-disciplinary
capabilities are required for
Design, Qualification, Production, Surveillance,
Experimentation / Computation*

**Major Environmental Test Facilities
and Diagnostics**



Light Initiated High Explosive
Annular core research reactor

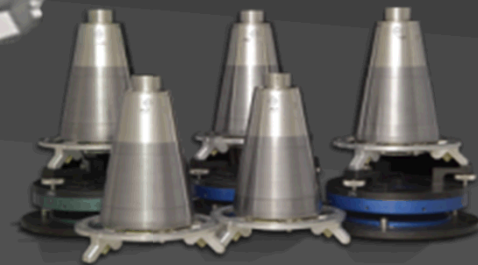


Z Machine

Gas
Transfer
systems



*Design Agency for
Nonnuclear Components*

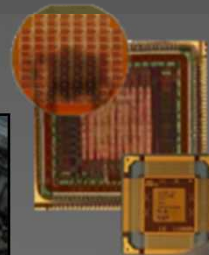


Arming, fuzing, and firing systems

Safety systems

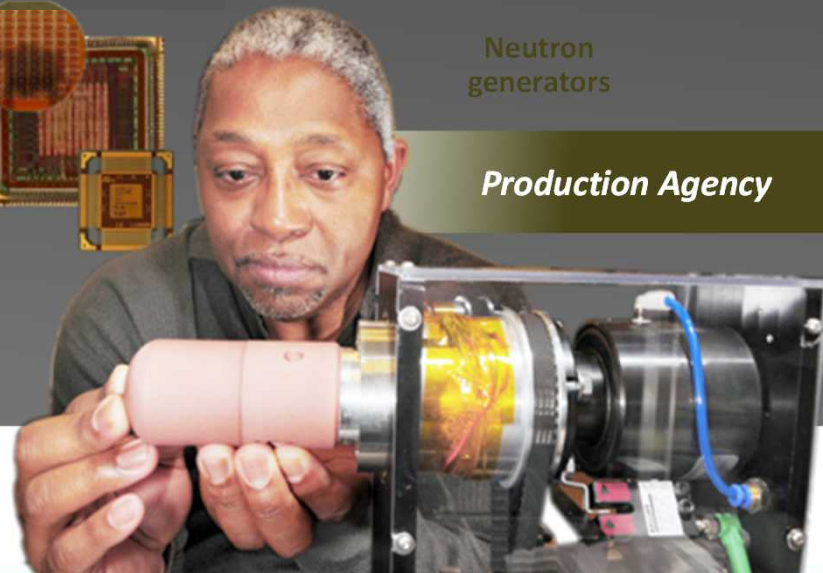


MESA Microelectronics



Neutron
generators

Production Agency



Defense Systems & Assessments Programs

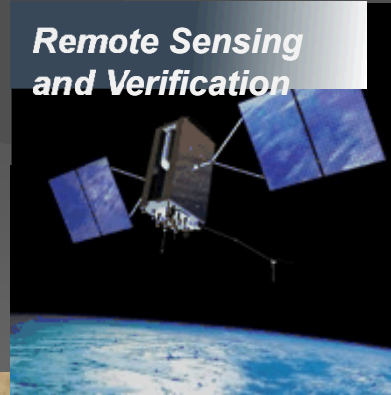
**Information
Operations**



**Surveillance &
Reconnaissance**



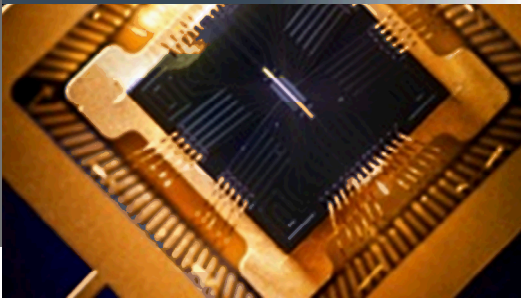
**Remote Sensing
and Verification**



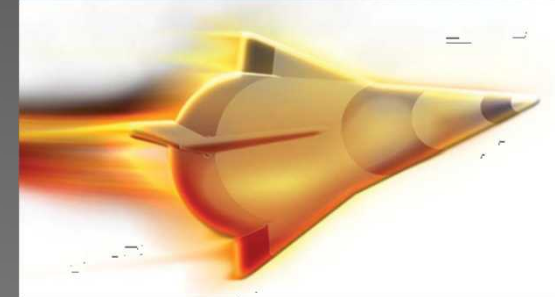
Space Mission



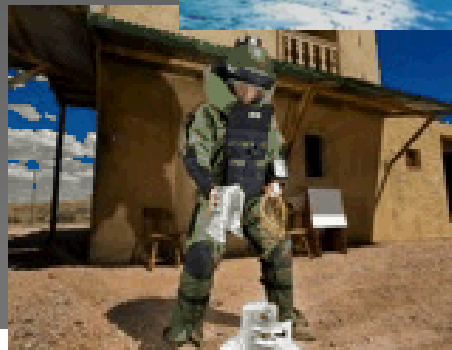
**Science & Technology
Products**



Integrated Military Systems



Proliferation Assessment



Energy & Climate

Energy Research

ARPAe, BES Chem Sciences, ASCR, CINT, Geo Bio Science, BES Material Science

Climate & Environment

Measurement & Modeling, Carbon Management, Water & Environment, and Biofuels

Nuclear Energy & Fuel Cycle

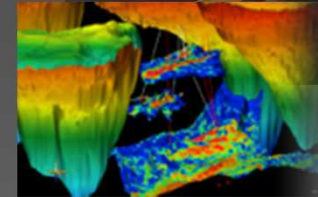
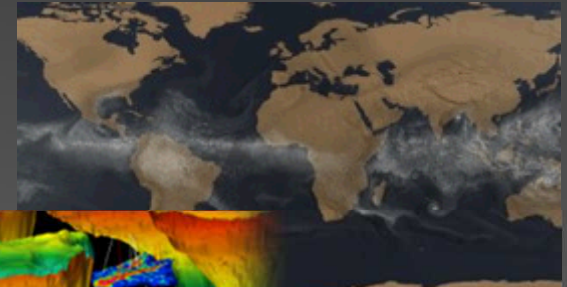
Commercial Nuclear Power & Fuel, Nuclear Energy Safety & Security, DOE Managed Nuclear Waste Disposal

Renewable Systems & Energy Infrastructure

Renewable Energy, Energy Efficiency, Grid and Storage Systems

Transportation Energy & Systems

Vehicle Technologies, Biomass, Fuel Cells & Hydrogen Technology



International, Homeland, & Nuclear Security

Global Security



WMD Counterterrorism and Response



Homeland Security Programs



Homeland Defense and Force Protection

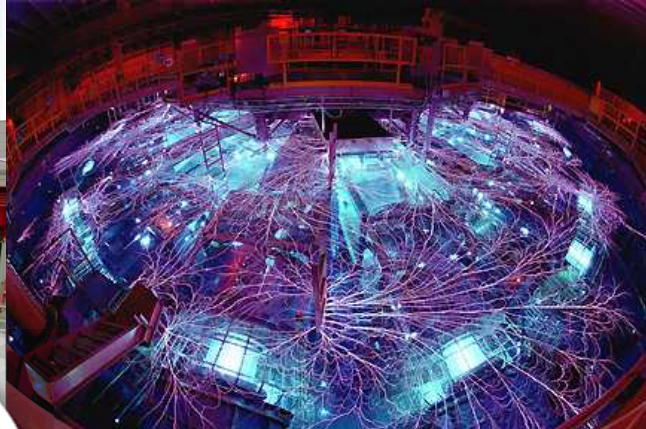
Cyber and Infrastructure Security



Our Research Framework

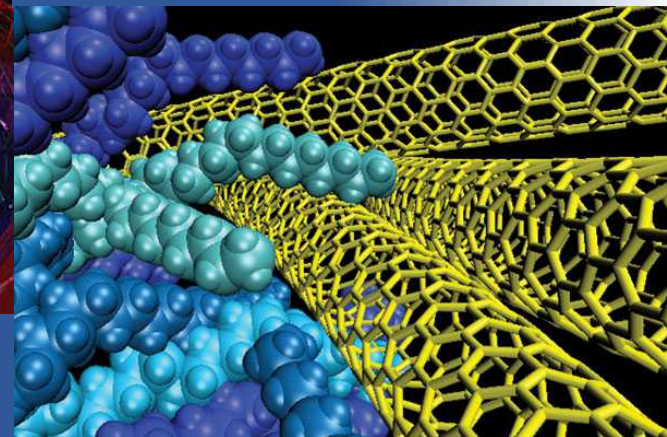
Strong research foundations play a differentiating role in our mission delivery

Computing & Information Sciences

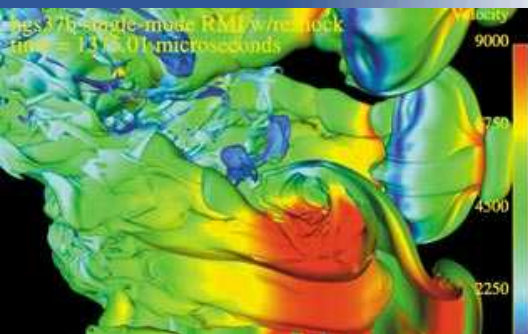


Radiation Effects & High Energy Density Science

Materials Sciences

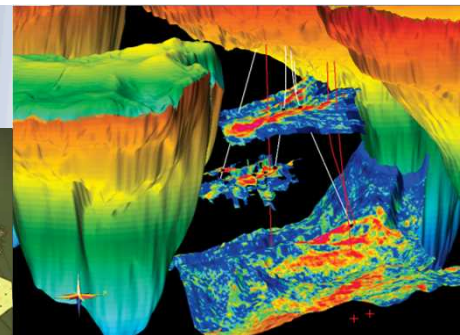
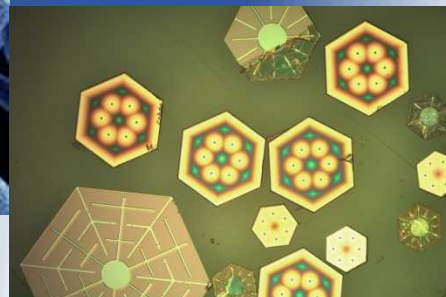


Engineering Sciences



Bioscience

Nanodevices & Microsystems

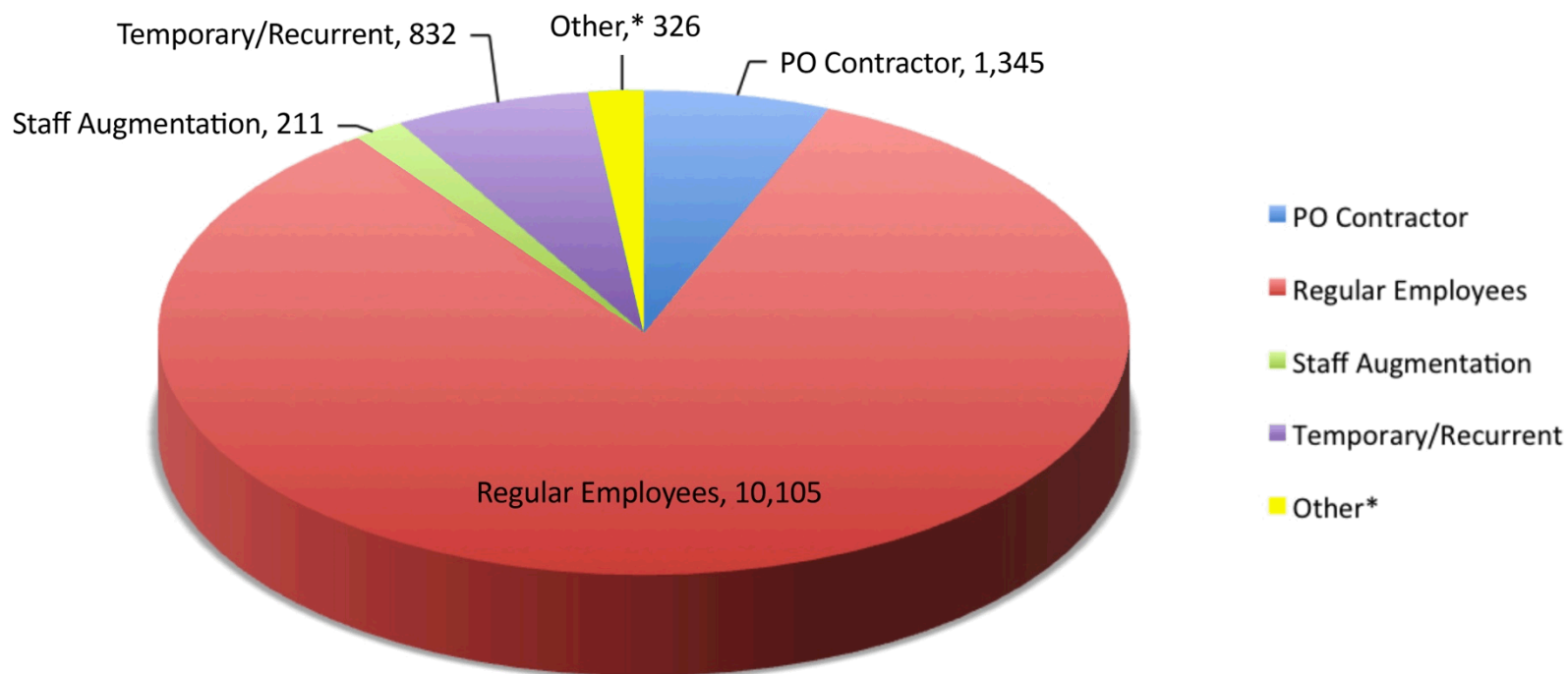


Geoscience

Our Workforce

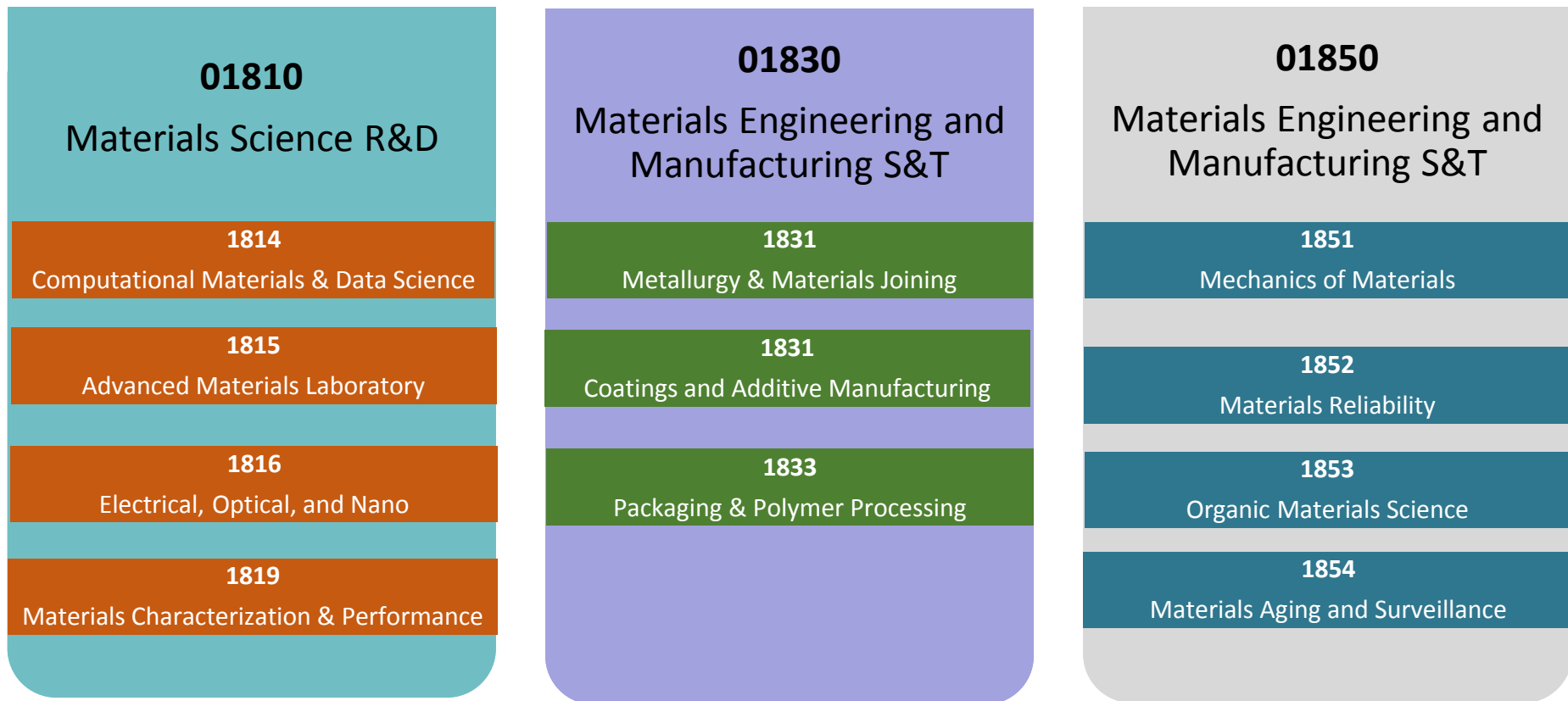
- Total Sandia workforce: 12,819
- Regular employees: 10,105
- Advanced degrees: 6,054 (59%)

Data as of January 16, 2015



* Other badged personnel

Materials Science and Engineering Center 1800



Center 1800 has 182 labs and 212
MOWs across our research facilities.

Major MS&T Facilities



Integrated Materials Research
Laboratory (IMRL)



Processing & Environmental
Technology Laboratory (PETL)



Ion Beam Laboratory (IBL)



Advanced Materials Laboratory
(AML / Joint w Univ. of NM)



Center for Integrated Nano Technologies
(CINT / Joint w LANL / DOE User Facility)



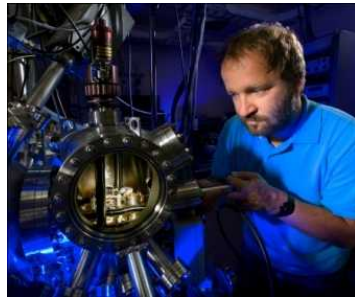
Advanced Materials & Processes
Laboratory (AMPL)



Thermal Spray Research
Laboratory (TSRL)

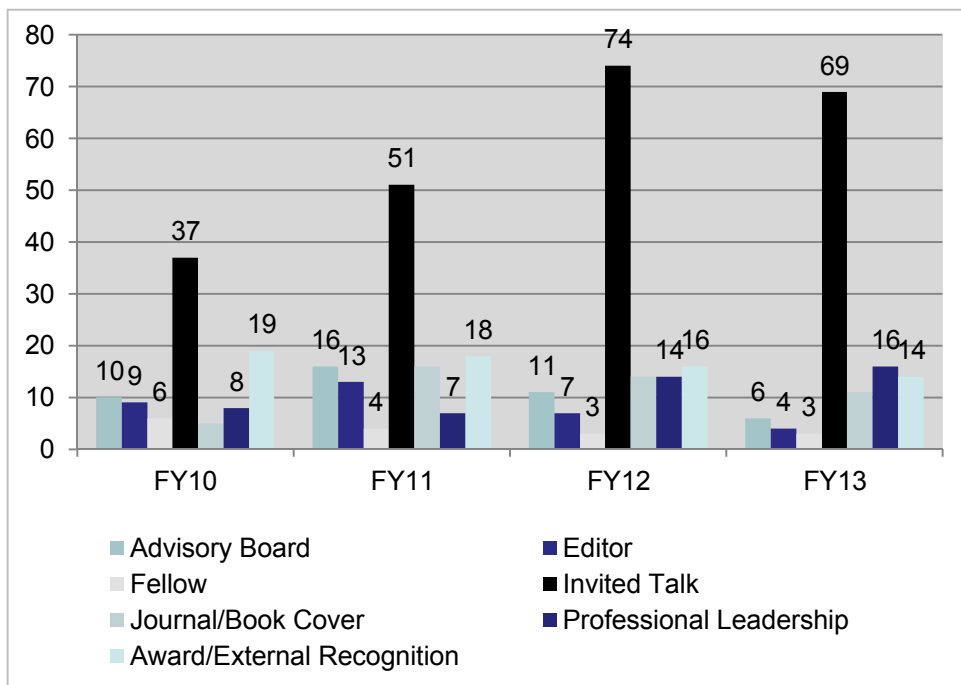
Materials Science R&D is critical to Sandia's mission work

We *integrate* insightful **theory**, computational simulation tools and deliberate **experiments** in order to *deliver* **predictive** understanding of the performance of Sandia's current and future mission-critical materials in order to *provide* the solid **technical basis** for Sandia's engineering decisions



In the process of accomplishing this objective – we seek to advance the frontiers of materials science

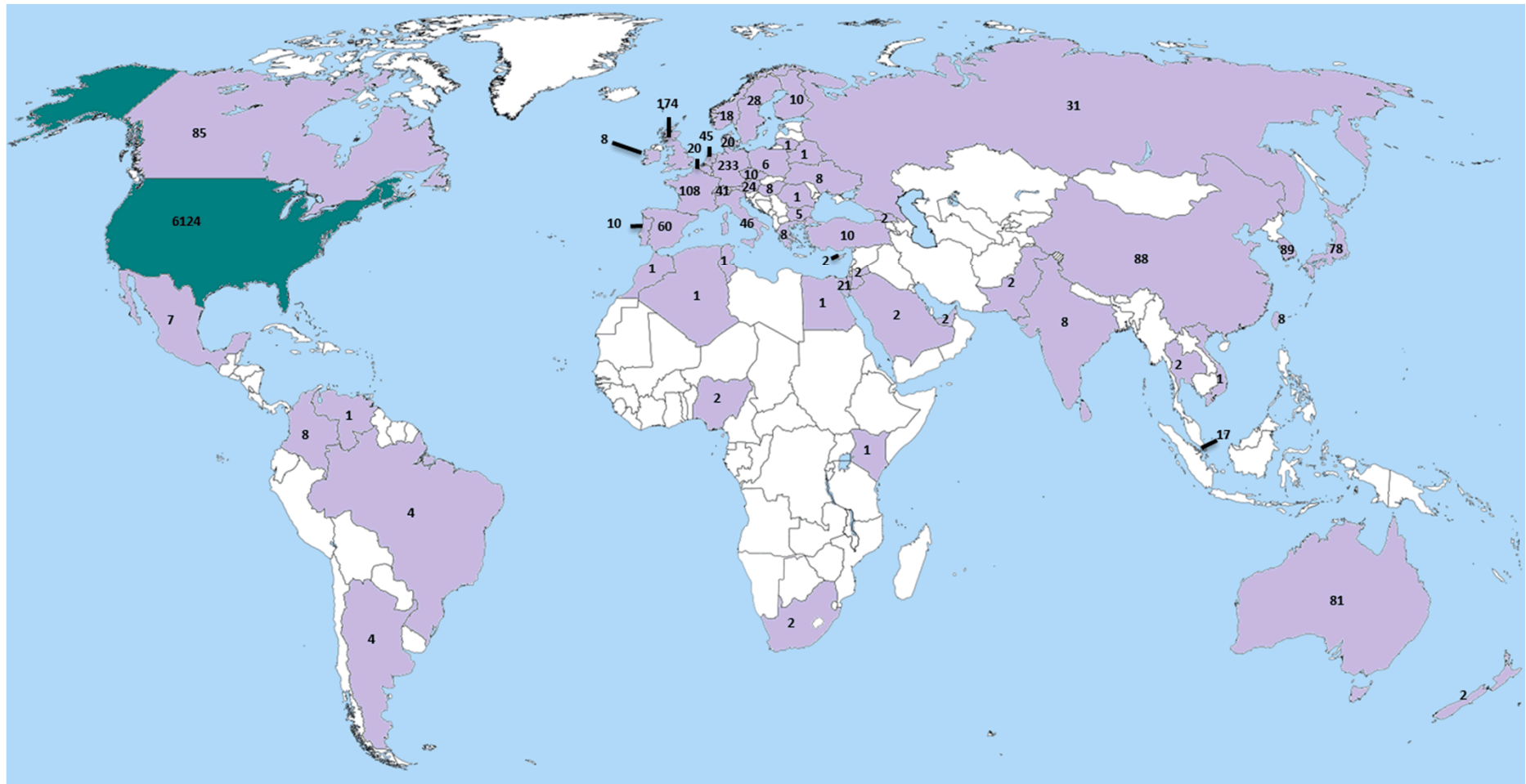
Staff external engagement and recognition



Our materials community has 73 fellows across 17 different professional societies

Organization	# of Fellows
American Physical Society (APS)	27
American Ceramic Society (ACerS)	10
American Association for the Advancement of Science	8
American Society for Metals/ASM International	7
American Vacuum Society (AVS)	5
Optical Society of America (OSA)	3
Institute of Electrical and Electronics Engineers (IEEE)	2
The American Society for Microbiology (ASM) International	2
Alpha Sigma Mu	1
American Academy of Arts and Sciences	1
American Chemical Society (ACS)	1
American Welding Society (AWS)	1
International Centre for Diffraction Data (ICDD)	1
Materials Research Society	1
National Academy of Engineering- Materials	1
Society of Tribology & Lubrication Engineers	1
Wilsmore Fellowship	1

Publication Collaborations are World Wide



All publication data: InCitesTM, Thomson Reuters (2014). Report Created: Mar 4, 2014 Data Processed Feb 28, 2013 5:34:23 PM Data Source: Web of Science® This data is reproduced under a license from Thomson Reuters. You may not copy or redistribute this data in whole or in part without the written consent of the Science business of Thomson Reuters. Subject area baseline data processed Jan. 1, 1981->Dec. 31, 2013.

Materials Scope

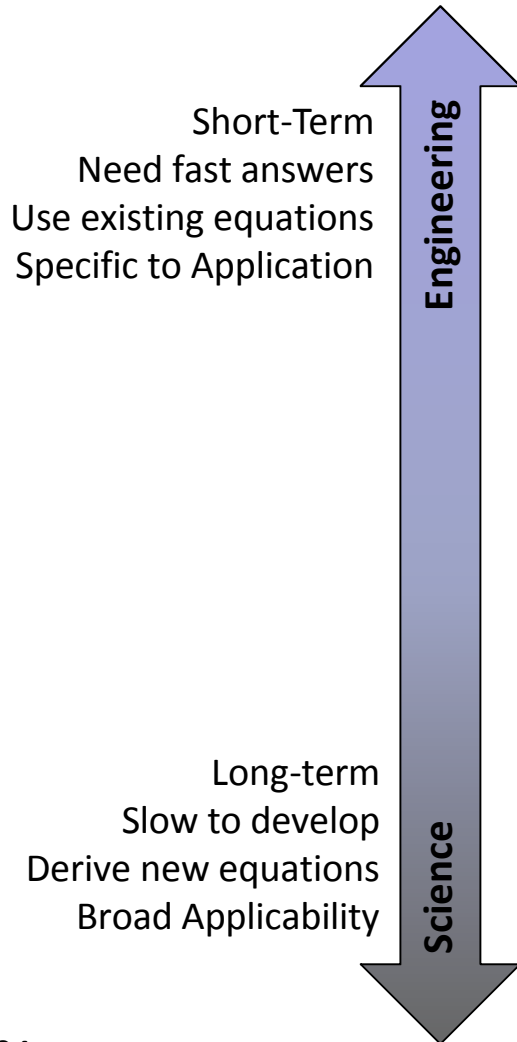
Provide fundamental understanding of the synthesis, processing, properties, and performance of materials.

- Fundamental understanding of mission critical materials and their processing
- Materials discovery and materials-enabled phenomena
- Materials performance in mission environments
- Materials aging and reliability
- Predictive materials behavior – atomic-to-continuum length scales
- Materials characterization, failure analysis, and forensics

Materials encompasses the breadth of the length scales – nano to continuum



We address a spectrum of questions spanning engineering to science



- Will component X fail under a certain environment?
- How much margin exists between operation and failure?
- What is the probability that component X will fail in a certain environment?
- How consistent & homogeneous is the material and manufacturing processes?
- What is the mechanism by which failure occurs?
- What is the governing equation that dictates failure? Can the failure process be modeled, simulated, and predicted based on knowledge of the material & manufacturing processes?

Materials

Provide fundamental understanding of the synthesis, processing, properties, and performance of materials

Competencies

Materials Synthesis & Processing

- Ceramics/glass synthesis & processing
- Joining/welding/brazing/soldering
- Surface characterization, analysis & engineering
- Metallography Nano-/meso-/micro-scale fabrication
- Organics synthesis & processing
- Electronic materials & synthesis
- Materials assembly
- Electrodeposition
- Thin film deposition (ALD, MBE, MOCVD, PVD, etc)
- Advanced semiconductor materials

Aging & Reliability

- Gas analysis & leak testing
- Environmental testing
- Materials compatibility testing
- Radiation effects characterization and defect analysis
- Plasma/surface interactions

Advanced Prototyping

- Vacuum system design & fabrication
- Electronic packaging
- Advanced machining & additive manufacturing
- Advanced electronic & optoelectronic devices
- Integrated nanotechnology platforms
- Advanced optical sensors
- Quantum devices

Materials Characterization, Analysis & Testing

- Surface analysis
- Optical & electron microscopy
- Ion beam effects & characterization
- Metallography Nano-/meso-/micro-scale fabrication
- Diffraction
- Mech/therm/elec/optical/magnetic properties meas & testing
- Tribology
- Plasma characterization
- Radiation effects microscopy
- Advanced materials diagnostic & characterization tools

Dynamic Materials Properties

- Shock physics
- Materials modeling & equation-of-state theory

Model-based Physics

- Atomistic, crystal and grain level materials and process models
- Quantum phenomena
- Plasma physics
- Defect physics

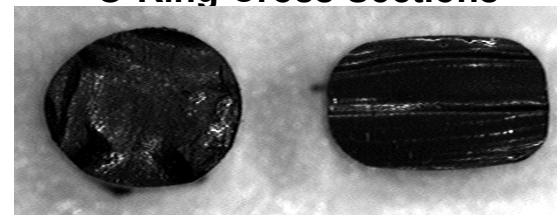
Organic Materials Science

- Multi-Step Synthetic Organic Chemistry
- Polymer Synthesis
- Polymer Engineering
- Polymer Physics
- Polymer Characterization
- Aging and Degradation of Polymers
- Radiation Effects on Polymers
- Carbon-based Electronics
- Encapsulant Materials
- Thermal-Mechanical Testing of Organics
- Nanocomposites
- Adhesion Science
- ²⁶ Sensors



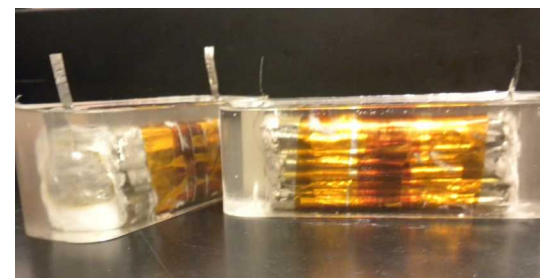
Spiropyran Light Activated Polymer

O-Ring Cross Sections



Unaged

15 yr in field



New Capacitor Dielectrics

Polymer Characterization

Full Spectrum of Characterization Capabilities for Polymers

- High Voltage Breakdown
- Oxygen Consumption
- Glove boxes and high vacuum lines for air and moisture control
- Rheology and Mechanical Analysis
- Thermal Characterizations (DSC, TGA, TMA, thermal conductivity)
- Structure determination by NMR, IR, UV, XPS, SIMS, chromatography
- X-ray/neutron scattering/diffraction and reflectivity

TA ARES
DMA



MTS load
frame



Organic Material Aging and Degradation

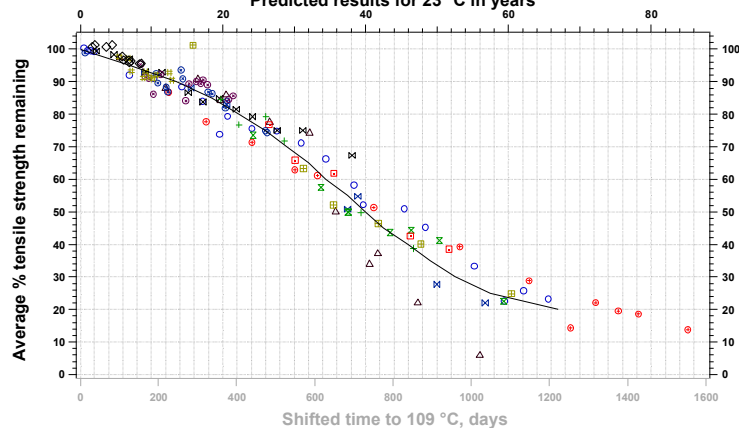
One primary objective of our work is to develop a fundamental understanding of the underlying degradation mechanisms that can be correlated to degradation in performance.

Bernstein, White

Nylon Mechanistic Studies

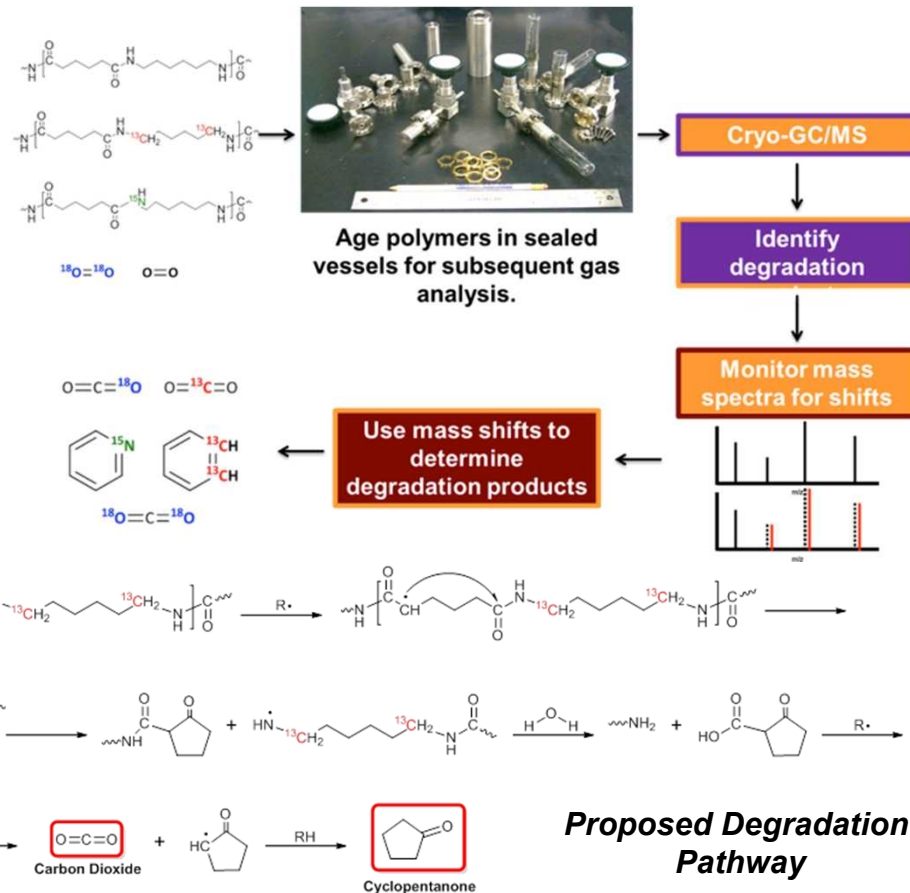


Predicted results for 23 °C in years



Lifetime Predictive Model for Nylon Strength

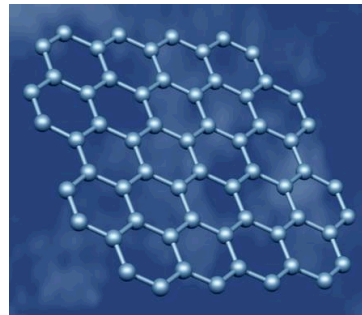
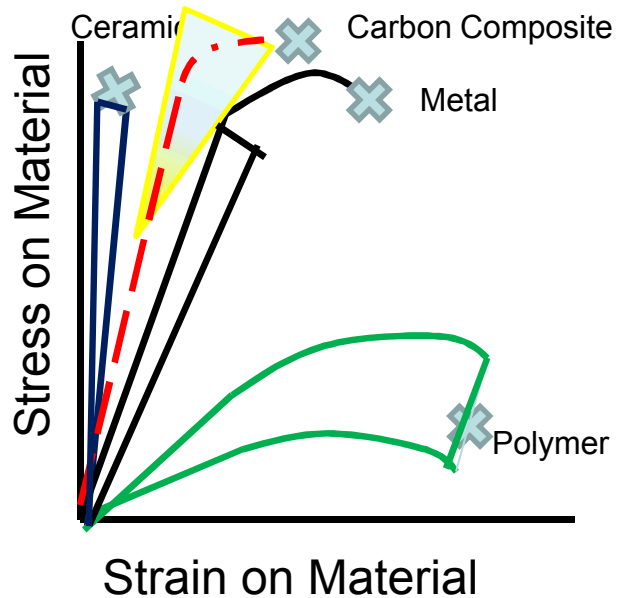
Bernstein R. et al. *Polym. Deg. Stab.* 95, 1471-1479, 2010



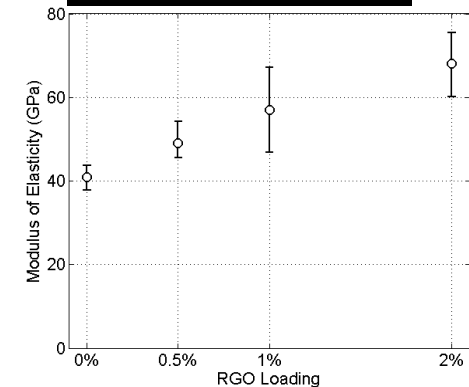
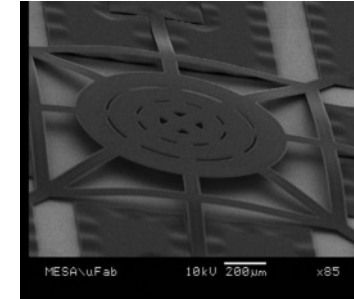
White II et al. *Poly. Deg. Stab.* 97, 1396-1404, 2012
Smith et al. *J. Am. Soc. Spectr.* 23, 1579-1592, 2012

Carbon-Based Sensors

- Pyrolytic Carbon needs stiffeners to increase sensitivity towards an impedance based response mechanism.



Graphene Sheet



Materials	Young's Modulus (GPa)
<i>Pyrolyzed Carbon (amorphous)</i>	<i>20-40</i>
<i>Graphene Sheets</i>	<i>500-1000</i>
Single Crystal Silicon	175-195
Stainless Steel	180-225

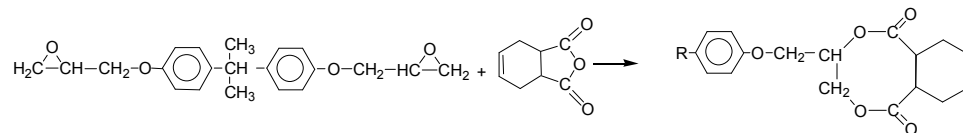
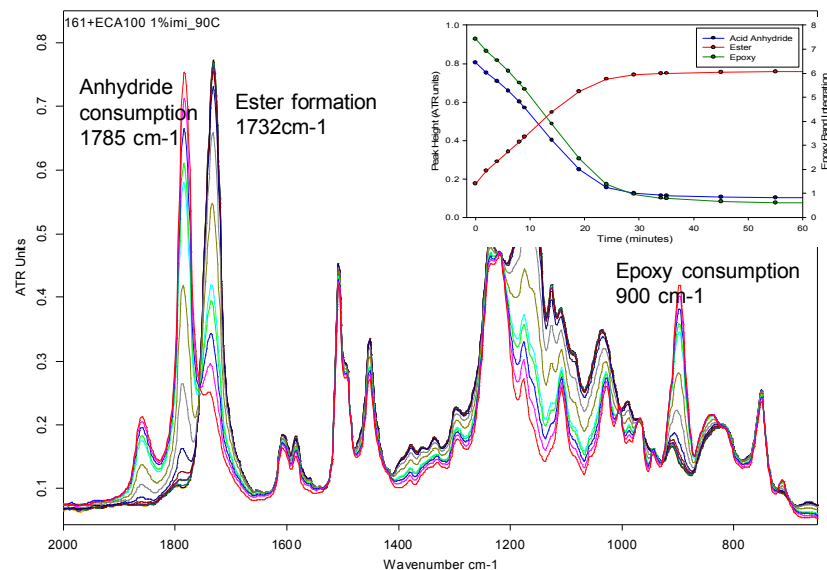
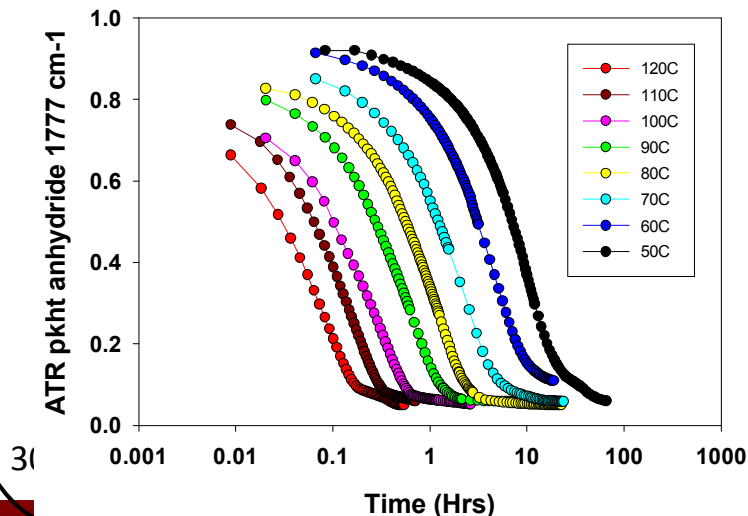
Sensitivity

IR Spectroscopy – Thermo-set Cure Analysis

High temperature IR attachment



Cure kinetics of epoxy composite resin for energy storage applications



- Characterization of polymerization and cure reactions
- Thermal reactivity of resin mixes
- Understanding catalysis
- Formulation development
- Input for kinetic cure models

Characterization of Encapsulation Materials

- Cure and degradation behavior
- Foam and thermoset formulations
- Composites with special needs
- High char foam materials
- Thermal performance of organics in strong link components and impact on nuclear safety

Discovery at the Interface of Science and Engineering: **Science Matters!**

Materials Science and Technology
Applied Polymer Science

High-Char Foams for Abnormal Thermal Environmental Protection

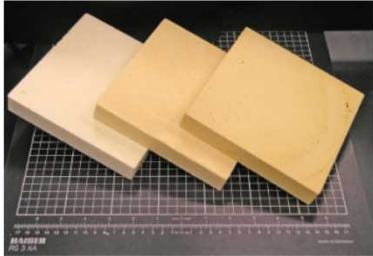
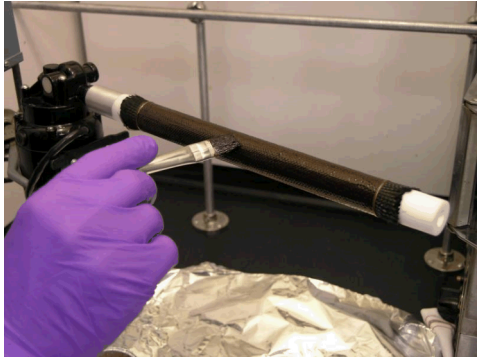
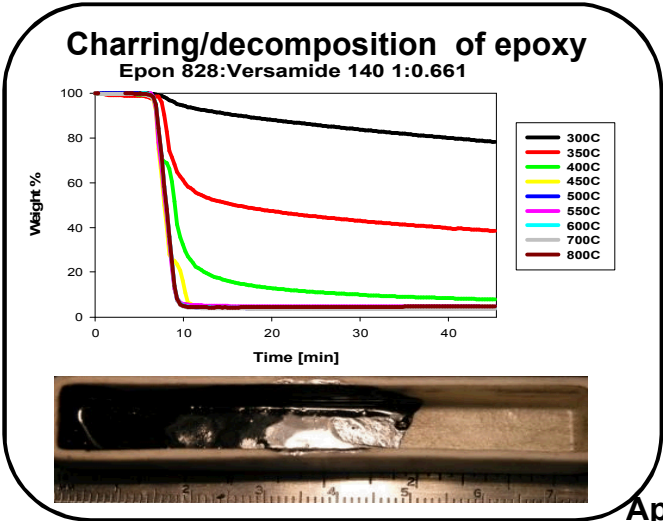
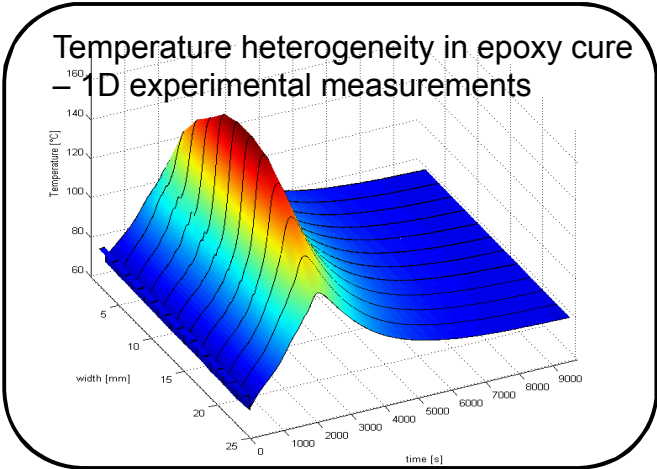



Figure 1: A foam pillar transformed into a solid char with structural properties.

Figure 2: Examples of high char foam blocks ranging in density from 6 to 20 pounds per cubic foot.

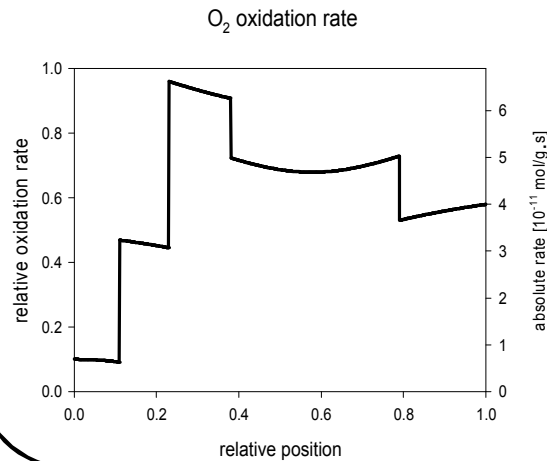


Application of 'special reactive' resin on rotating mandrel for carbon composites

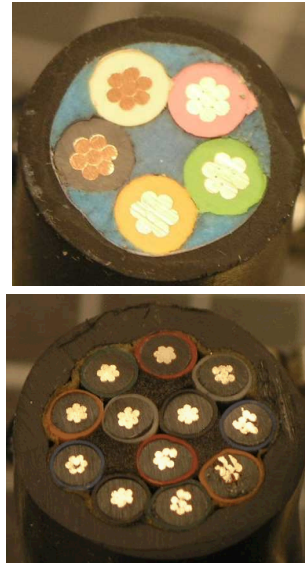
Modeling of Polymer Degradation

Polymer degradation is position-dependent as a function of local oxygen concentration

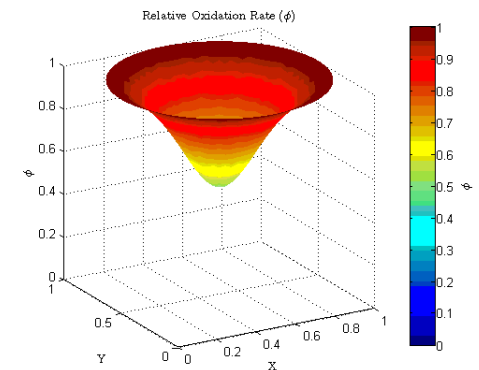
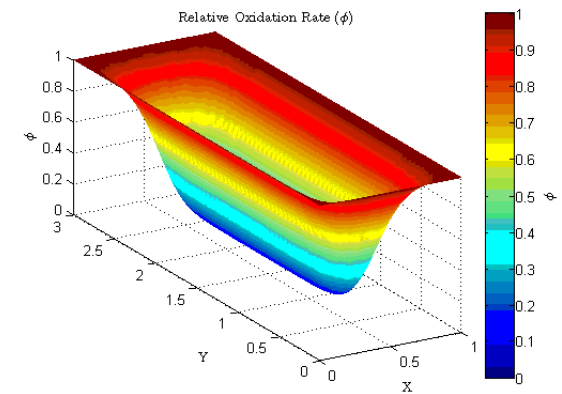
Predicted degradation rates in 5 layer elastomer composite



Complicated cable geometry



$$\frac{\partial [O_2]}{\partial t} = D \nabla^2 [O_2] - \frac{k_1 [O_2]}{k_2 [O_2] + 1}$$



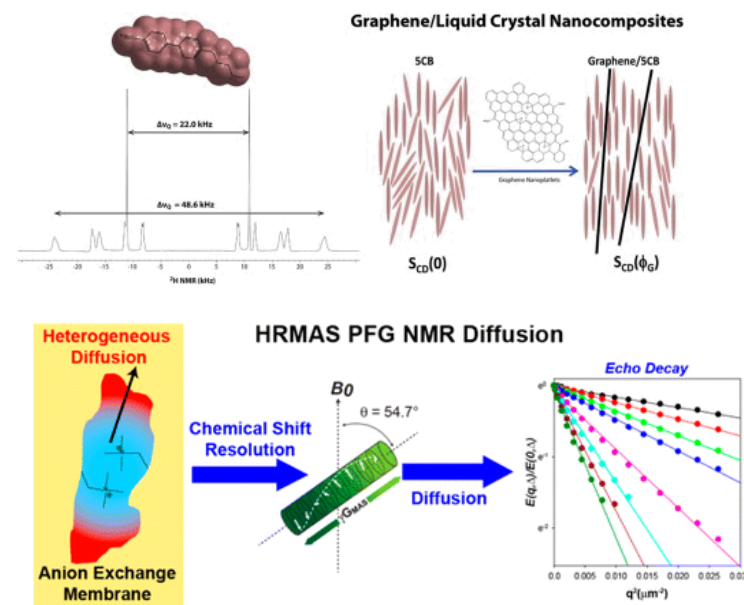
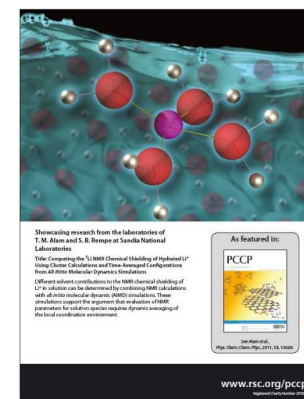
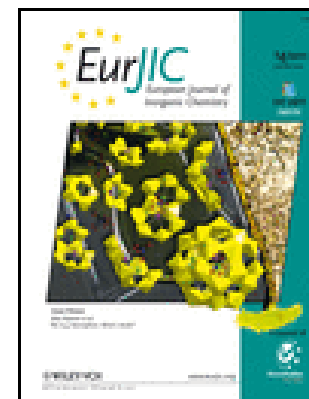
- Polymer performance in aging nuclear power plants and for defense applications
- Oxidative degradation in thermal and radiation environments
- Characterization of DLO heterogeneity
- Development of modeling capabilities
- Measurement of oxid. rate and permeation

Celina

Sandia's NMR Spectroscopy Facility

Advanced Characterization Capabilities

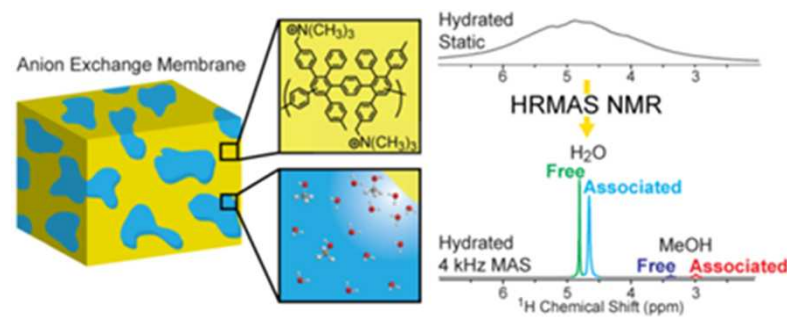
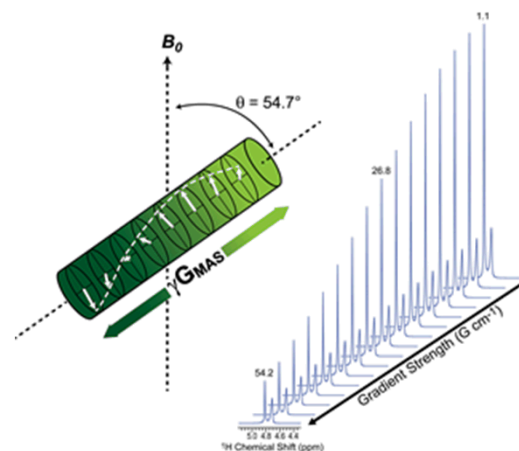
- Maintain both high resolution solution and solid state capabilities for the characterization of chemical structure, reaction kinetics, morphology and dynamic properties
- Continue to develop and implement new and novel multi-dimensional and multi-frequency NMR capabilities
- Maintain an active research component linking computational simulations and NMR experimental results
- Recently developed combined high resolution magic angle spinning (HRMAS) NMR and pulse field gradient (PFG) NMR diffusion experiments for measuring transport of liquids and solvents in heterogeneous materials. Examples include water/methanol transport in polymer fuel cell membranes, water diffusion in thermo-responsive polymer gels and electrolyte transport in nanoporous carbons.



Diffusion Measurement Capabilities at Sandia's NMR Spectroscopy Facility

- Sandia has static pulsed field gradient (PFG) NMR capabilities for measuring diffusion of different chemical species in complex mixtures within materials including:
 - Polymers, composites and nanoporous carbons
 - Ceramics, Ionic liquids
- Water cooled high gradient strength (1250 G/cm) and 2500 G/cm (Summer 2015) for diffusion rates between 10^{-9} and 10^{-14} m²/s.
- Multi-nuclear PFG NMR diffusion experiments
 - ¹H, ¹³C, ³¹P
 - ⁷Li, ²³Na, ¹⁹F (Expanded, Summer 2105).
- Recently developed combined high resolution magic angle spinning (HRMAS) NMR and pulse field gradient (PFG) NMR diffusion experiments for measuring transport of liquids and solvents in heterogeneous materials. The MAS allows increased resolution of different solvent environments.

http://www.sandia.gov/nmr_lab



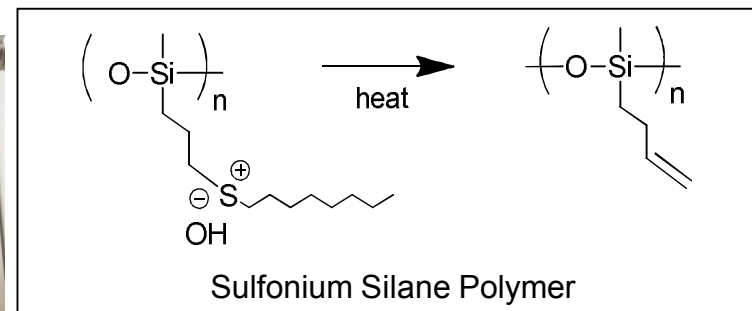
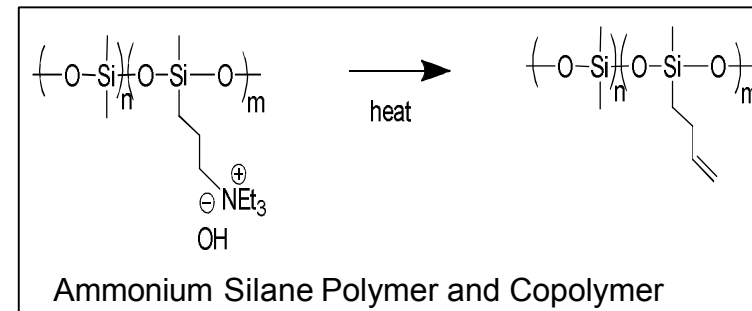
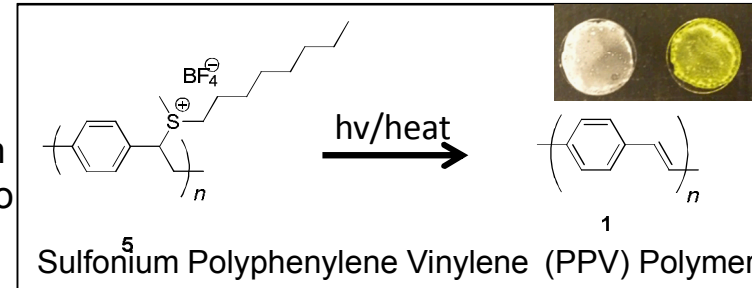
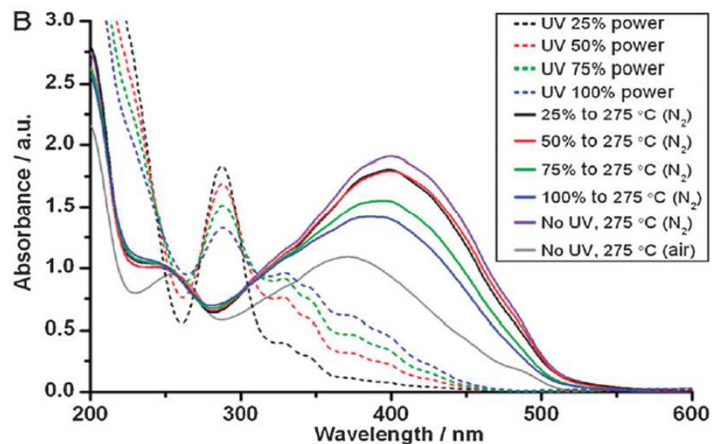
Switchable Anti-biofouling Polymer Coatings

Michele L. Denton, Shane J. Stafslie, Shawn M. Dirk

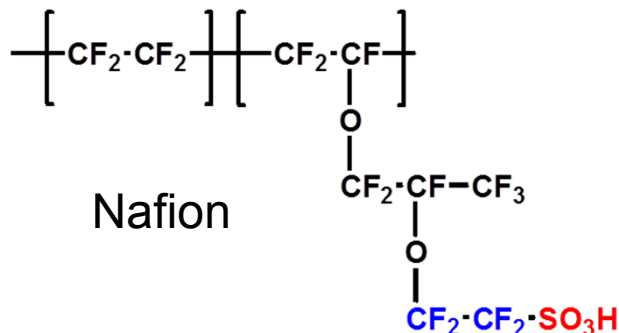
Non-toxic anti-fouling and fouling release marine coatings are a billion dollar market and serve to increase the efficiency of marine energy-harvesting technologies and sea faring vessels.

Our goal is to produce a non-toxic coating that is anti-fouling and can be “switched” to fouling release. Such a coating would be effective to address both anti-fouling and fouling adhesion issues.

Our laboratory has produced three such coatings. These coatings have performed well during initial fouling tests and two coatings are currently undergoing open water testing at Pacific Northwest National Labs.

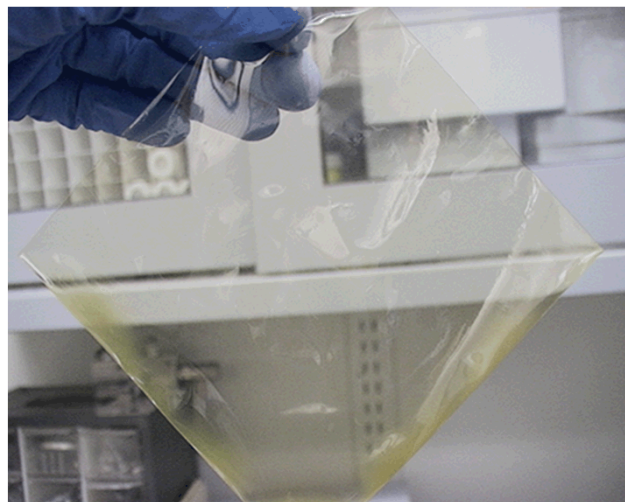


Electrochemical Membranes for Alternative Energy



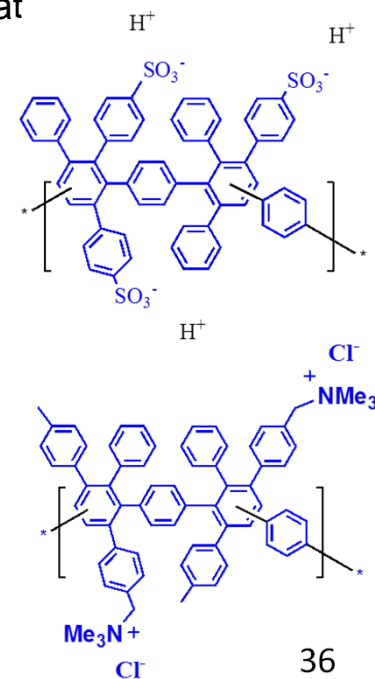
Dupont's Nafion is currently the state of the art for developing electrochemical systems (flow batteries, fuel cells, and water electrolysis) since it provides good performance and durability. However, the high cost (\$400/m²) of this material is pushing development for less expensive alternatives.

Sandia has developed and patented a series of drop and drag replacement membrane that are cheaper to manufacture, while offering the same or better performance to Nafion.



36 poly(phenylene) film

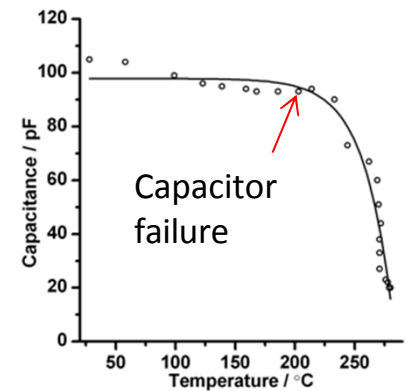
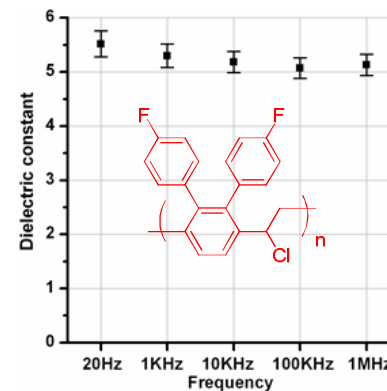
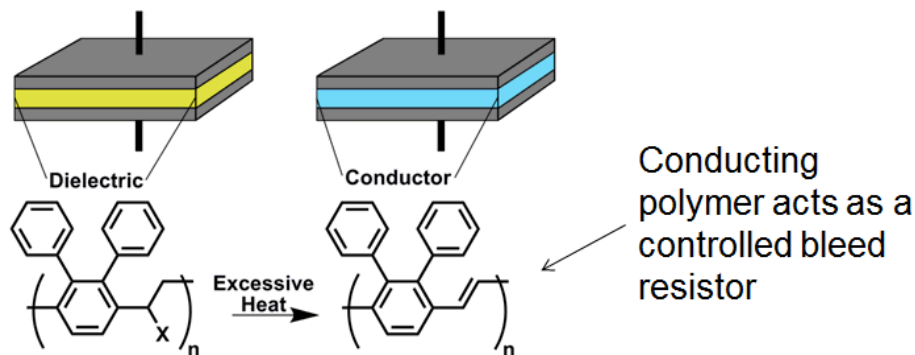
- The materials are poly(phenylene)s, chemically and thermally stable
- Flexible synthesis allows for both acid or base functionalization depending on application use



Switchable Polymer Dielectrics

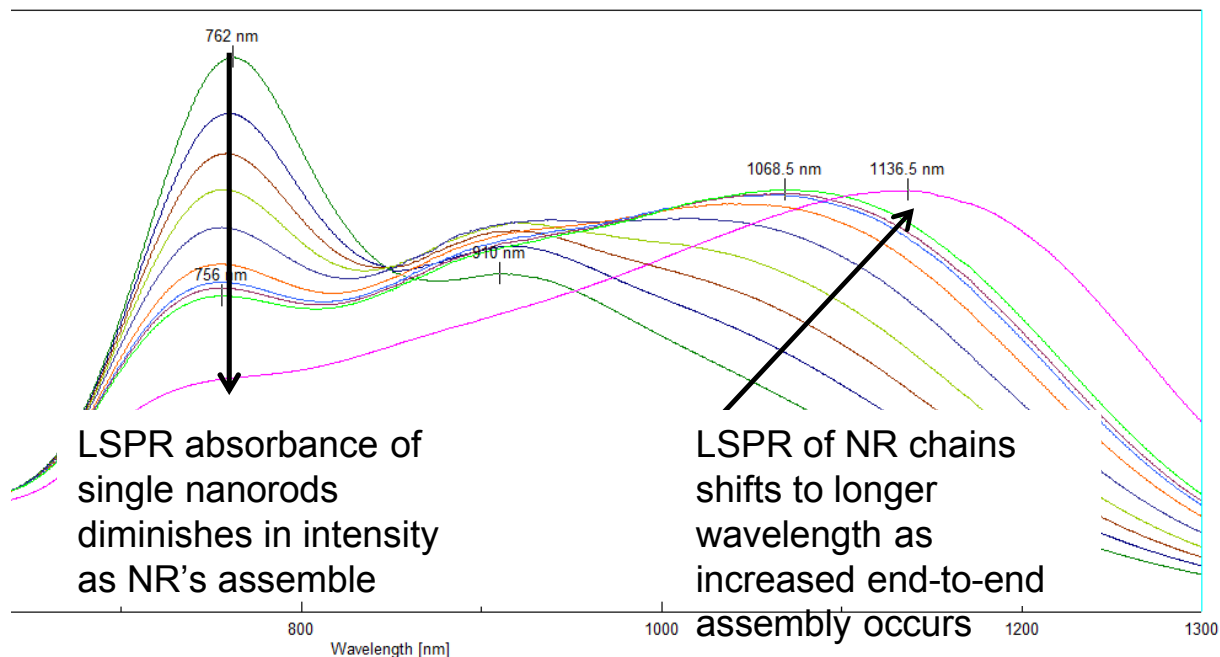
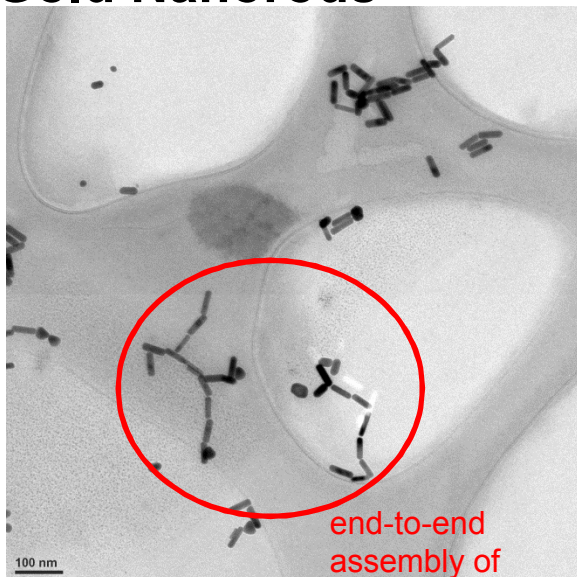
Switchable dielectric materials

- Conjugated polymer precursors can be used as high energy density dielectrics
- Upon heating to predetermined controlled temperature the dielectric *irreversibly switches* to a conjugated semi-conducting polymer bleed resistor
- Increased dielectric constant relative to Mylar while maintaining similar breakdown strength leads to a calculated a higher energy density of 1.29 J/cm^3 for the PPV precursor dielectric relative to Mylar based capacitors (0.35 J/cm^3).

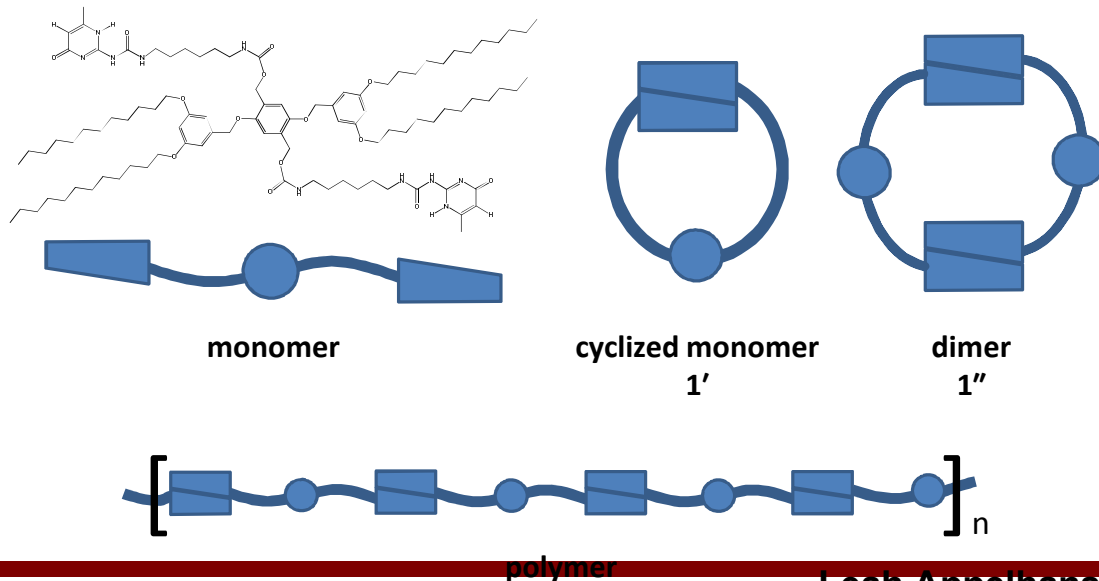
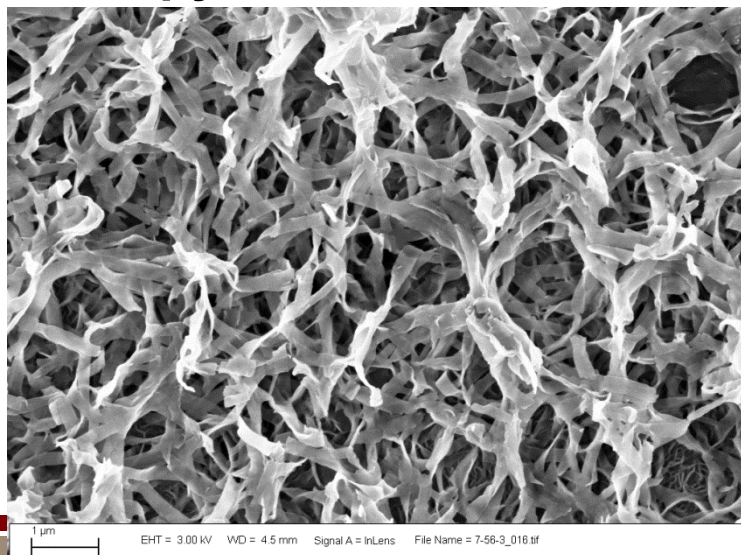


Understanding and Controlling Supramolecular Assembly

Gold Nanorods

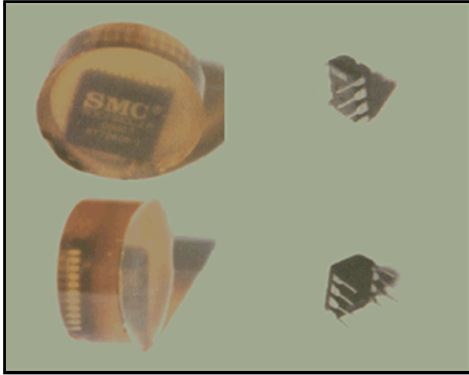


Ureidopyrimidinones



Sandia History of Thermally Degradable Materials

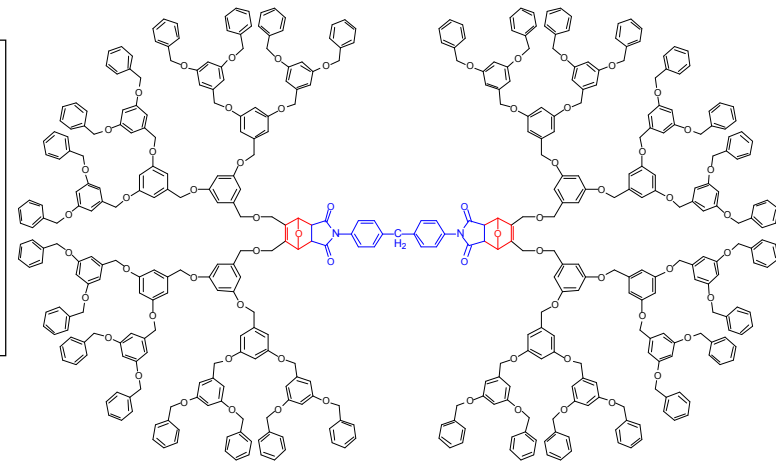
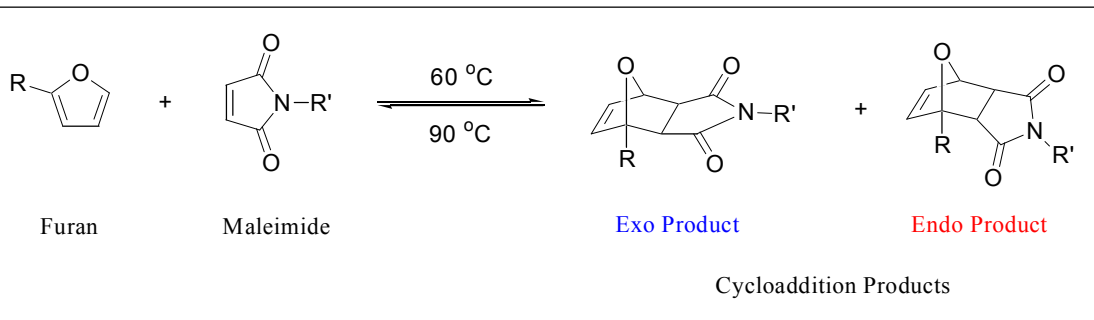
Removable Solid Encapsulants



Removable Adhesives



Cleavable Surfactants



Thermally Reversible Dendrimers

McElhanon, J.R.; Wheeler, D.R. *Org. Lett.* **2001**, 3, 2681-2683.

Aubert, J.H. *J. Adhes.* **2003**, 79, 609-616.

McElhanon, J.R. et. al. *Langmuir* **2005**, 21, 3259-3266.

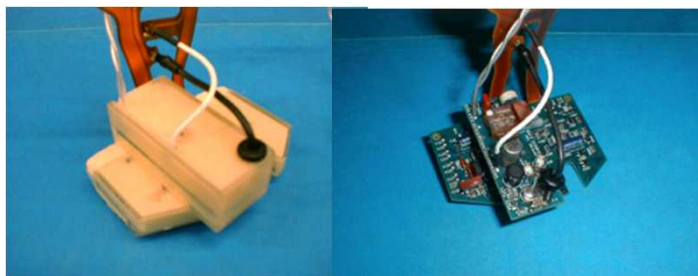
Szalai, M.L.; McGrath, D.V.; Wheeler, D.R.; Zifer, T.; McElhanon, J.R. *Macromolecules* **2007**, 40, 818-823.

Small, J.H.; Loy, D.A.; Wheeler, D.R.; Russick, E.M.; McElhanon, J.R.; Sanders, R.S. U.S. Patent 6271335 B1, 2001, 8 pp.

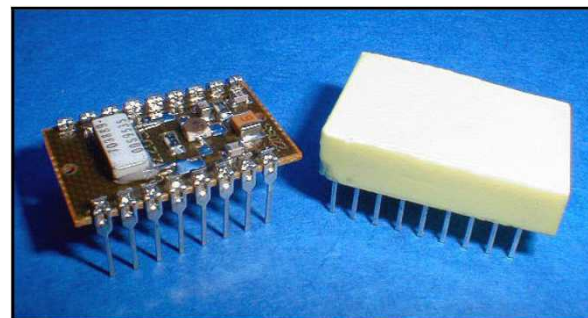
McElhanon, J.R. et. al. U.S. Patent 7022861 B1, 2006, 19 pp.

Aubert, J.H. US Patent 4116272 A1, 2003, 10 pp.

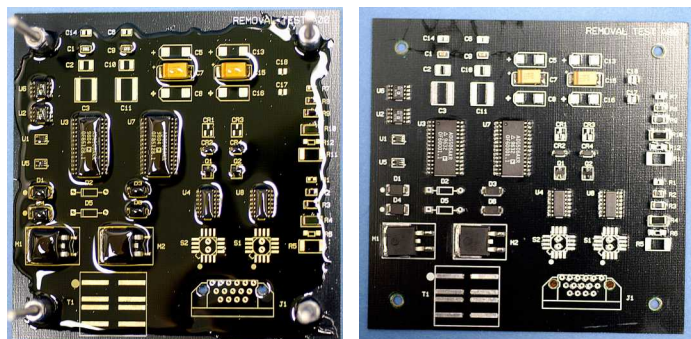
Thermally Removable Encapsulants



Removable Epoxy Foam (REF) 308 and 320



Removable Syntactic Foam (RSF)



Removable Conformal Coating (RCC)

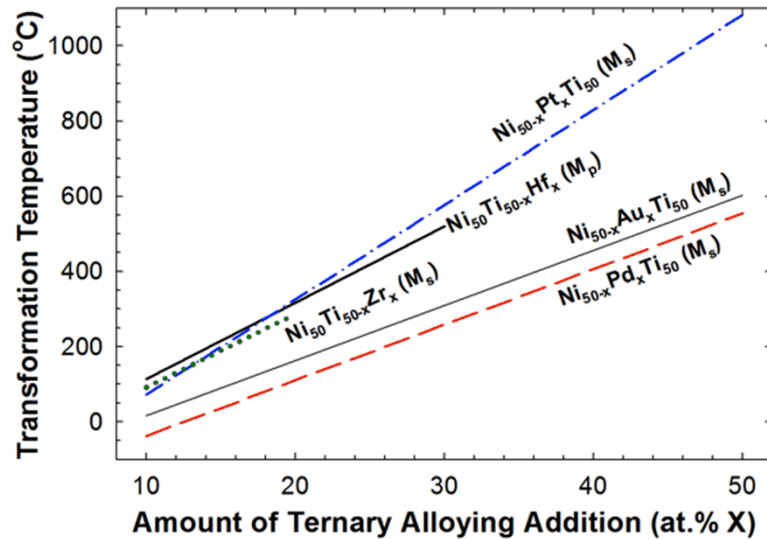
Wheeler, Loy, McElhanon, Aubert, Russick, Sawyer, Celina, lots of others

McElhanon, J.R.; Russick, E.M.; Wheeler, D.R. Loy, D.A.; Aubert, J.H. *J. Appl. Polym. Sci. Chem. Soc.* **2002**, 85, 1496-1502.

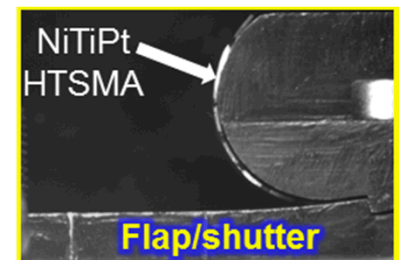
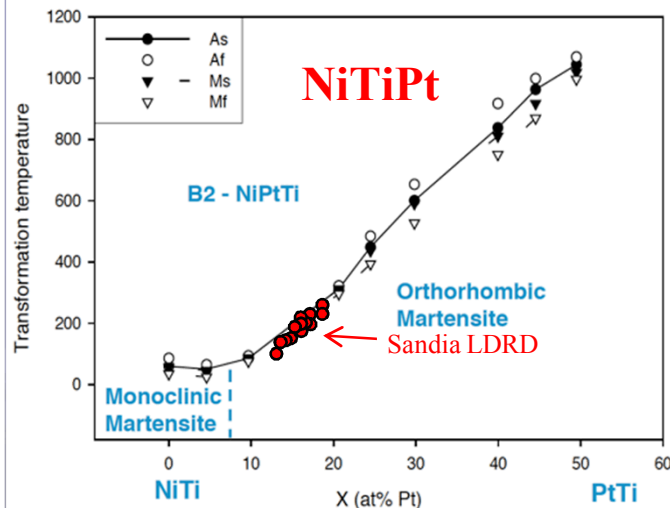
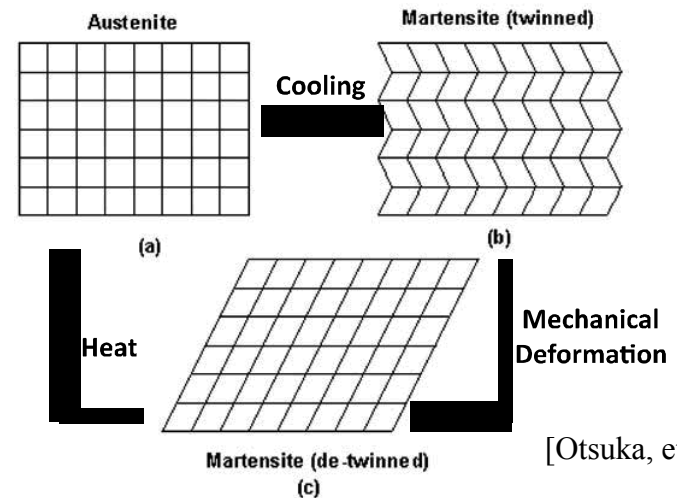
Loy, D.A.; Wheeler, D.R.; Russick, E.M; McElhanon, J.R.; Sanders, R.S. U.S. Patent 6337384 B1, 2002, 7 pp.

Loy, D. A.; Wheeler, D.R.; McElhanon, J.R.; Durbin-Voss, M.L. U.S. 6403753 B1 2002, 13 pp.

High Temperature Shape Memory Alloys



THE SHAPE MEMORY EFFECT (SME)



Questions?

We have a diverse set of capabilities

■ Materials Engineering Support

- Problem solving, program support (LEPs, ALTs, WFO)
- Application of existing expertise (SFIs, production support)
- Point solutions

■ Materials & Process Advanced Development

- Advanced & exploratory materials & process development
- Production process development & tech transfer
- Understanding the margins

■ Fundamental Materials & Process Science

- Develop/integrate theoretical insights, computational simulation tools, and experiments to provide foundational, predictive understanding (BES, LDRD)
- Develop innovative new materials and process technologies

