



An Integrated Techno-economic Modeling Tool for sCO₂ Brayton Cycles

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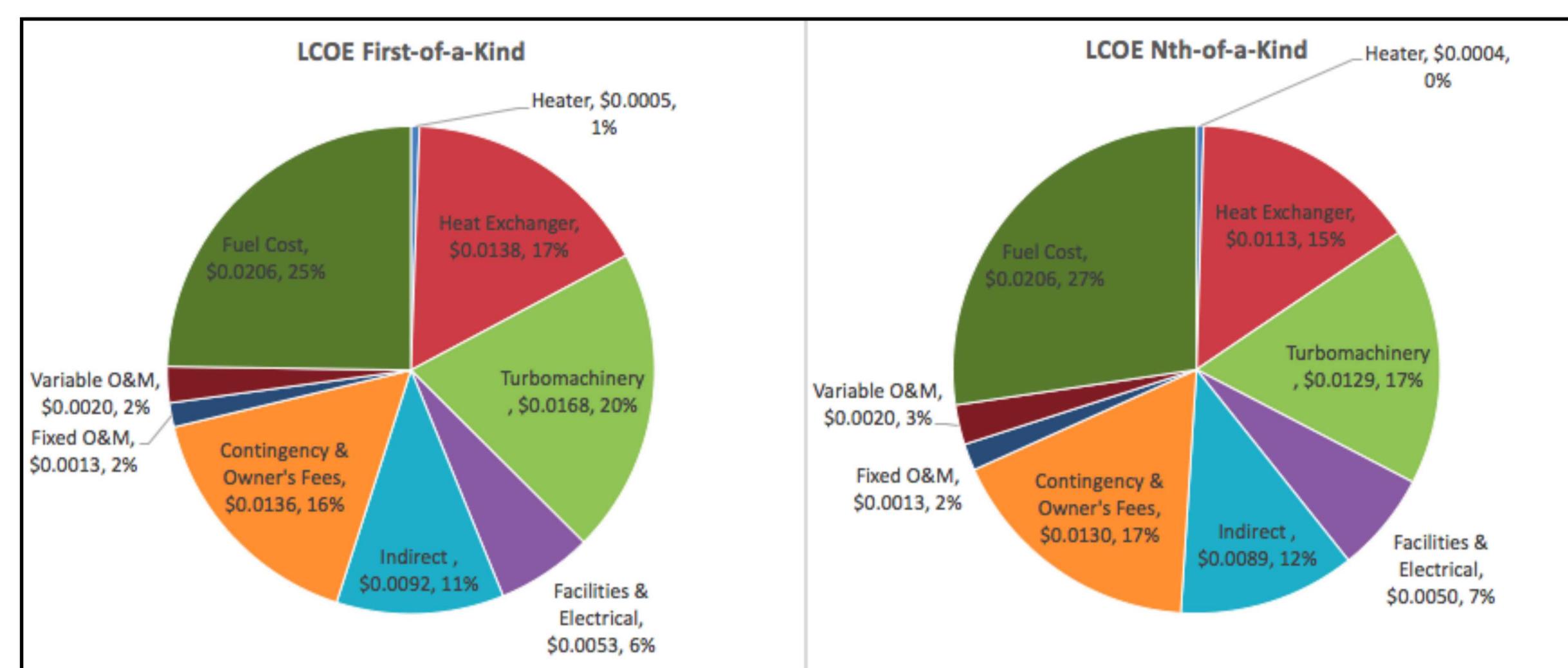
Model Overview

- Estimates the leveled cost of energy (LCOE) for recompression closed Brayton cycle (RCBC) systems.
- Integrated with Sandia's RCBC Evaluation and Trade Studies Model (RETs), which calculates system performance based on user-defined input on key inputs such as: system size, recuperator effectiveness, turbine inlet temperatures, etc.
- Costing information for various components from a variety of sources, including internal Sandia estimates, vendor estimates, and other published estimates.
- Production costs are estimated using a leveled cost of energy (LCOE) approach. LCOE calculations estimate the per unit (\$/kWh) cost of production over the economic lifetime of the technology. Specifically, this calculation takes the capital costs, associated financing costs, O&M, fuel costs, and any externality costs (such as CO₂) and calculates a per unit production cost.

LCOE is often used as an economic measure of energy costs as it allows for comparison of technologies with different capital and operating costs, construction times, and plant load factors.

Results

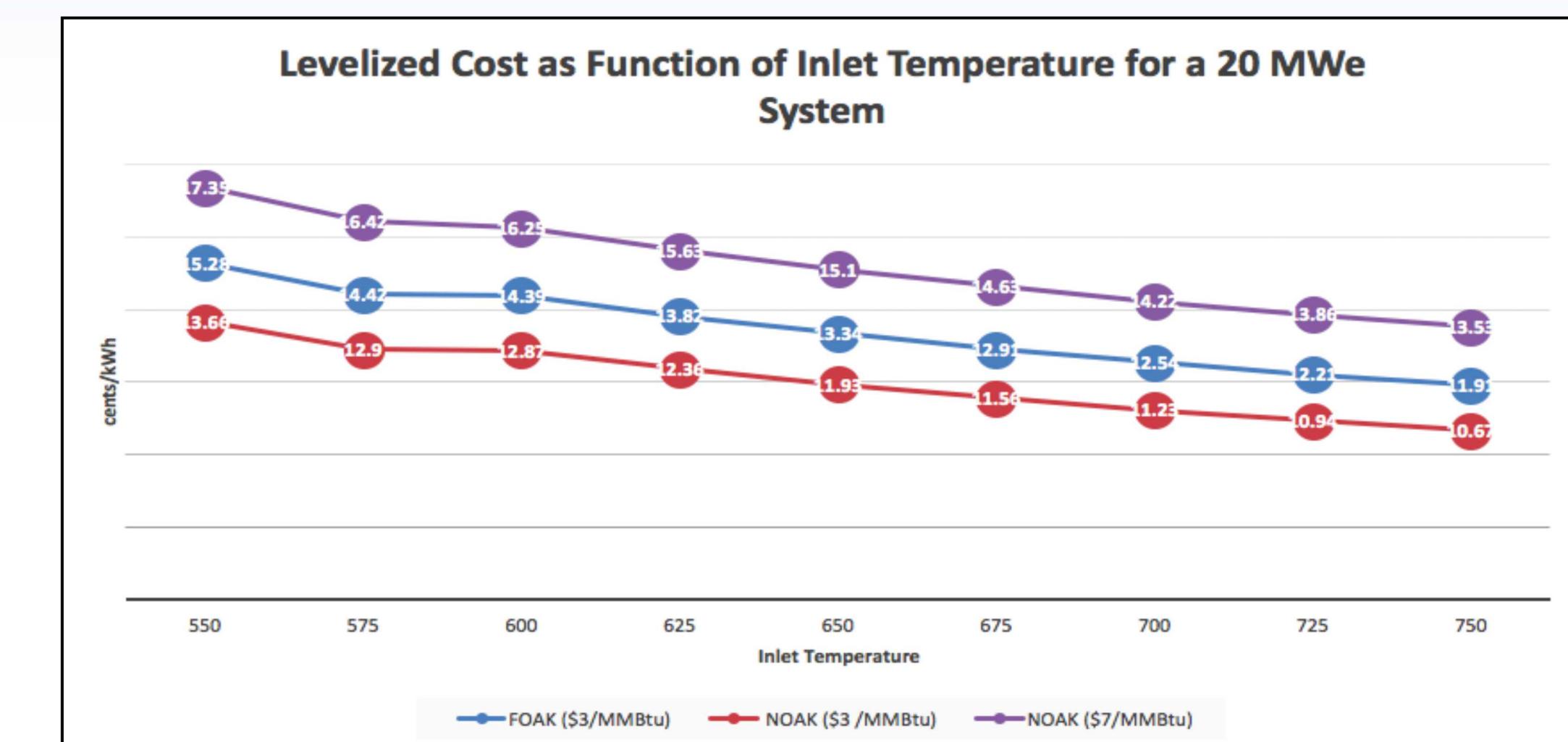
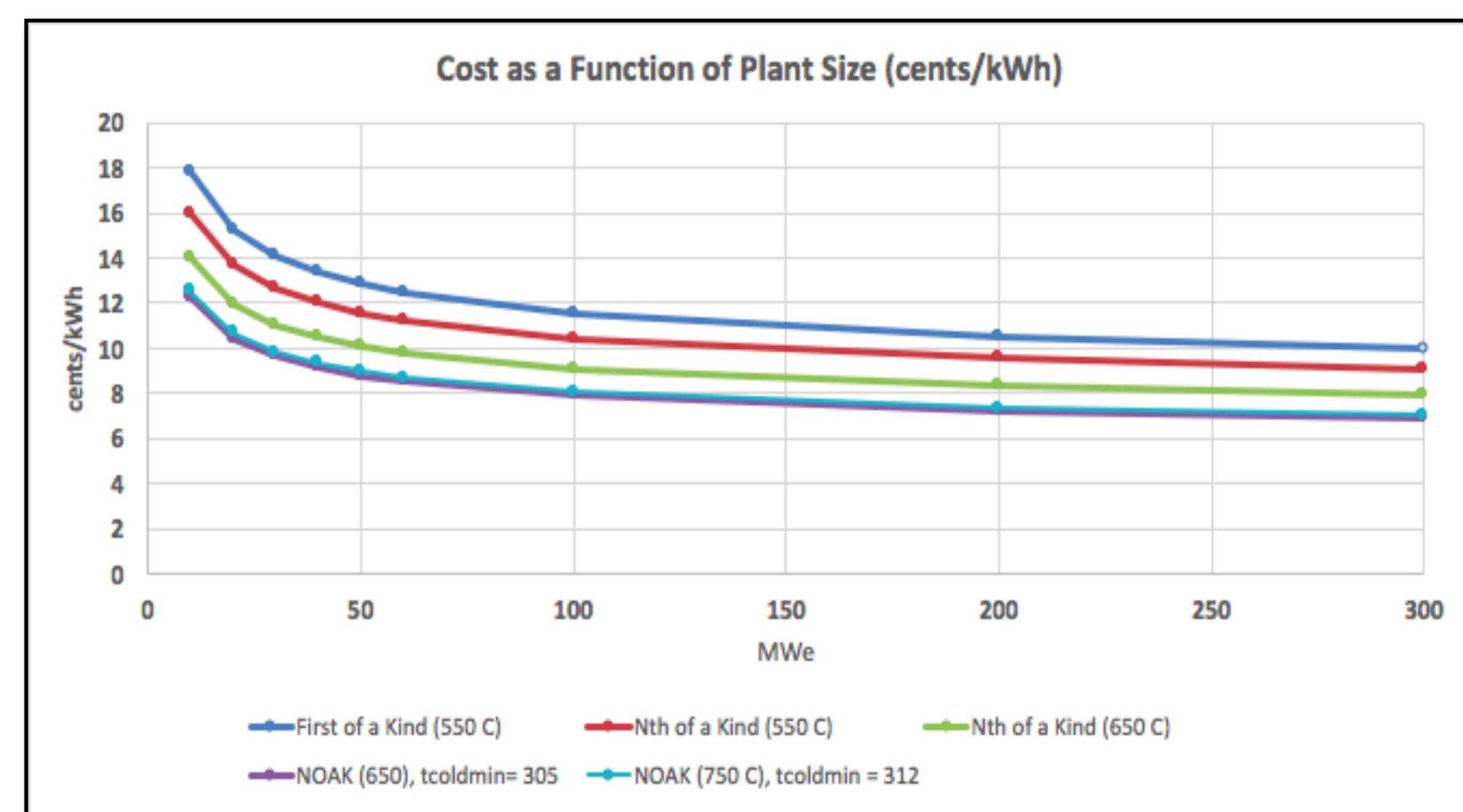
The estimated LCOE for a 100 MWe Brayton system operating with an inlet turbine temperature of 700 degrees C with dry cooling are **0.832 \$/kWh and 0.754 \$/kWh for a first-of-a-kind and nth-of-a-kind plant, respectively.**



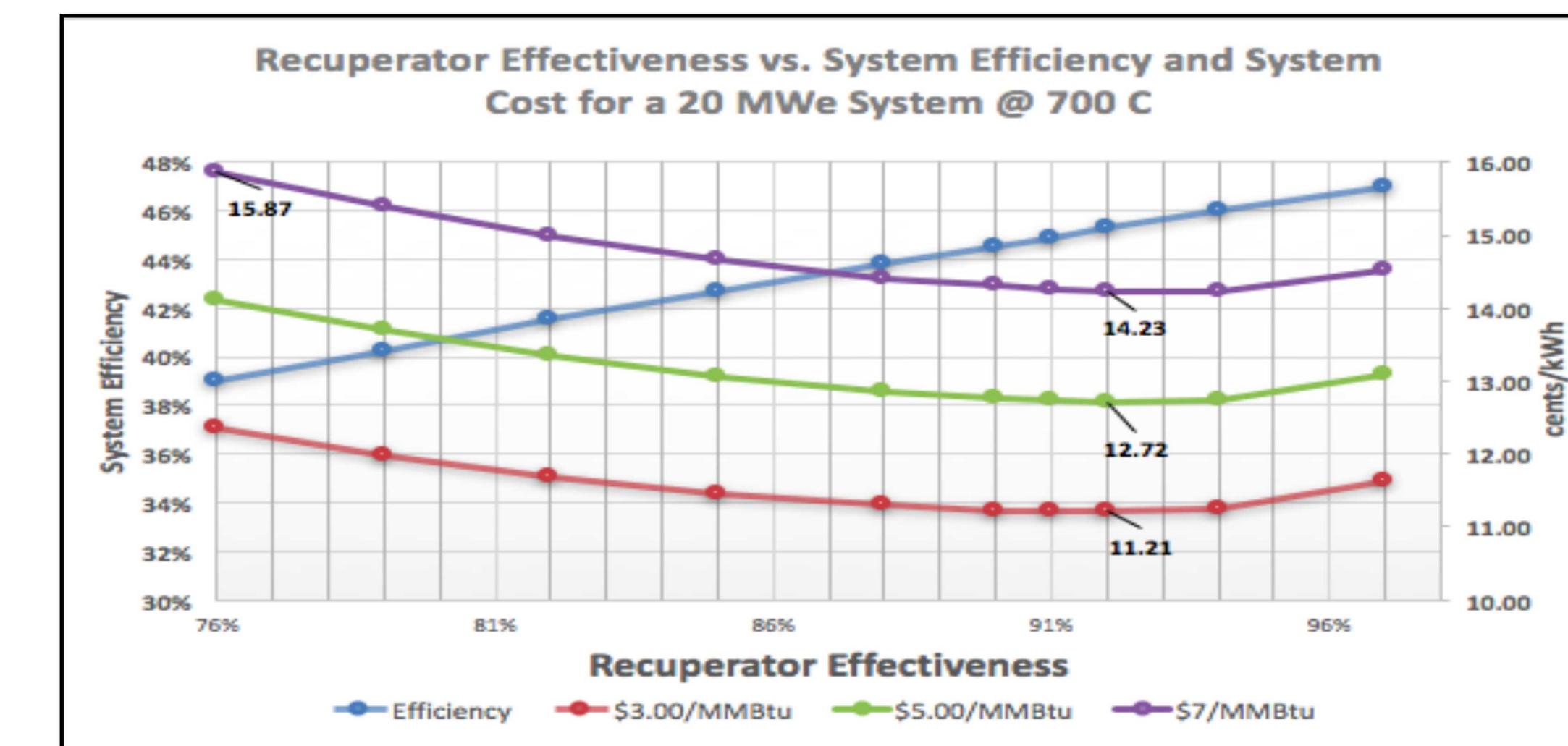
For the 100 MWe facility, the various heat exchangers and turbomachinery account for 15% and 17% of the total costs for the nth-of-a-kind plant, respectively. The non-component costs, ranging from fuel costs, project indirect, owner's costs, and contingency costs account for the majority of costs. Worth noting is that many of these costs are often overlooked in initial analysis of new technology costs.

Sensitivity Analysis

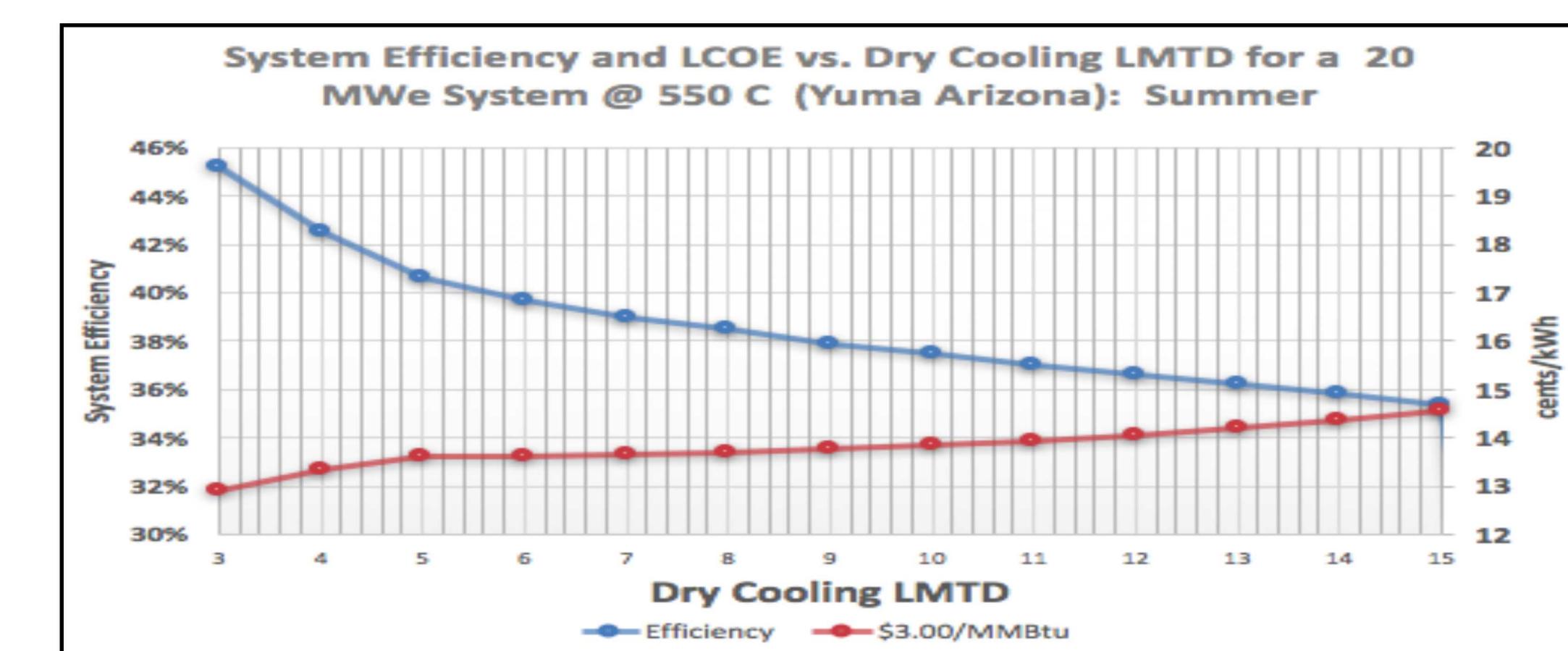
This integrated tool allows for the testing of key sensitivities related to plant size, turbine inlet temperatures, and recuperator effectiveness.



As turbine inlet temperature increases, certain individual system components require higher-quality alloys. The results (above) show that the **higher costs are offset by the increase in overall system efficiency**.



Increasing recuperator effectiveness translates into higher system efficiency and system costs. **LCOE is minimized for recuperator effectiveness of 92%.**



System efficiency – and hence LCOE – are highly sensitive to assumptions about design of cooling systems and physical location.