

# Simulation of fractographic features in glass with multiscale peridynamics

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# Outline

- Background
- Peridynamics: what it is
- Impact and fragmentation
- Hierarchical concurrent multiscale method
- Results: Computer simulation of crack surface features
  - Mirror-mist-hackle
  - Interaction of a crack with a bending stress field
  - Multiple defects -- gull wing fracture surface

# Background

- Fractographic features are important in failure analysis. They help to:
  - Locate site of critical defects.
  - Figure out what the stress conditions at time of failure were.
- Sample of computational methods that have been applied to crack instability (mainly 2D):
  - Lattice method: Marder & Gross (1995)
  - MD: Abraham, Brodbeck & Rudge (1994, 1997), Buehler & Gao (2006)
  - VIB: Klein & Gao (2002)
  - CZ: Zhou, Molinari & Shioya (2005)
  - Cracking particle method: Rabczuk, Song & Belytschko (2009)
  - XFEM: Menouillard & Belytschko (2010)
  - Phase field: Karma & Kobkovsky (2004), Spatschek et al (2006)

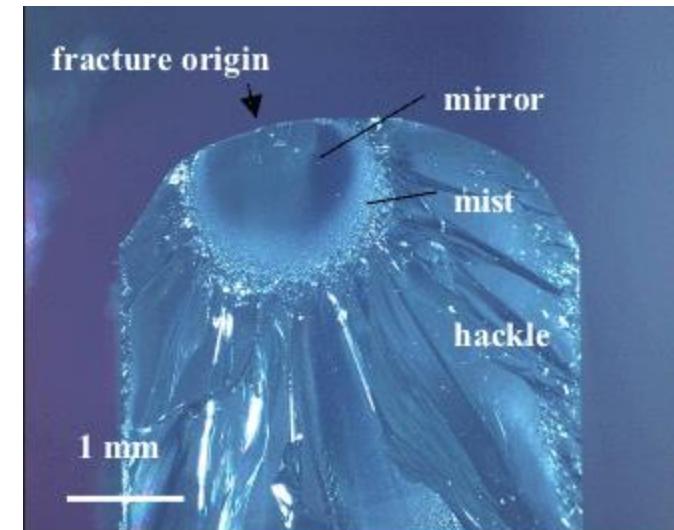
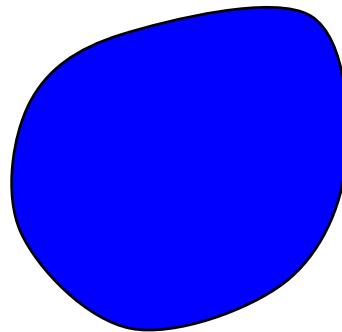


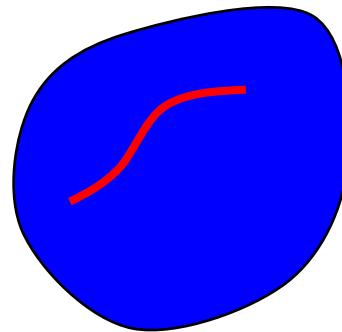
Image: Weissmann, Univ. Erlangen-Nurnberg

# Purpose of peridynamics\*

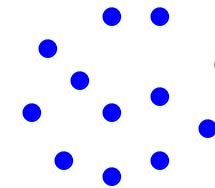
- To unify the mechanics of continuous and discontinuous media within a single, consistent set of equations.



Continuous body



Continuous body  
with a defect



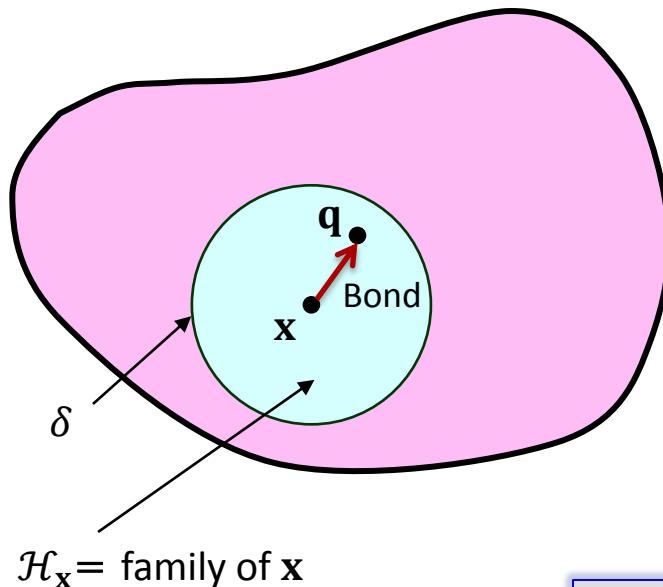
Discrete particles

- Why do this?
  - Avoid coupling dissimilar mathematical systems (A to C).
  - Model complex fracture patterns.
  - Communicate across length scales.

\* Peri (near) + dyn (force)

# Peridynamics basics: Horizon and family

- Any point  $x$  interacts directly with other points within a distance  $\delta$  called the “horizon.”
- The material within a distance  $\delta$  of  $x$  is called the “family” of  $x$ ,  $\mathcal{H}_x$ .



Equilibrium equation

$$\int_{\mathcal{H}_x} \mathbf{f}(\mathbf{q}, \mathbf{x}) dV_{\mathbf{q}} + \mathbf{b}(\mathbf{x}) = 0$$

$\mathbf{f}$  = bond force density

#### General references

- Silling, Journal of the Mechanics and Physics of Solids (2000)
- Silling and R. Lehoucq, Advances in Applied Mechanics (2010)
- Madenci & Oterkus, *Peridynamic Theory & Its Applications* (2014)

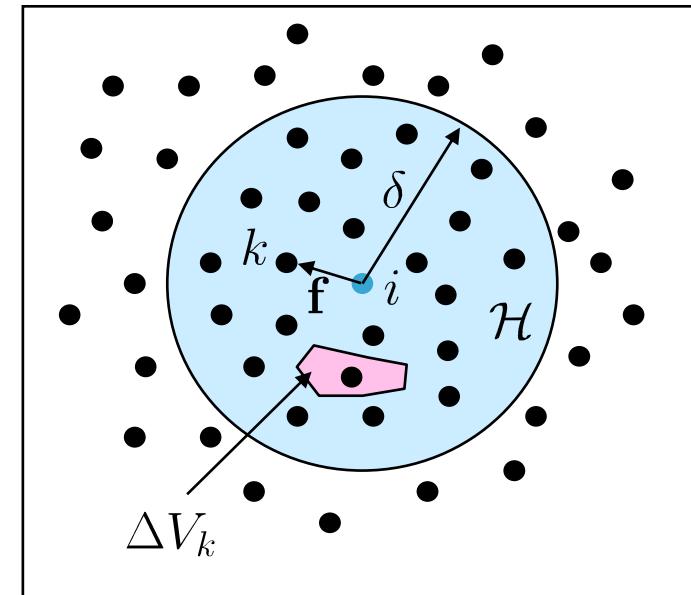
# EMU numerical method

- Integral is replaced by a finite sum: resulting method is meshless and Lagrangian.

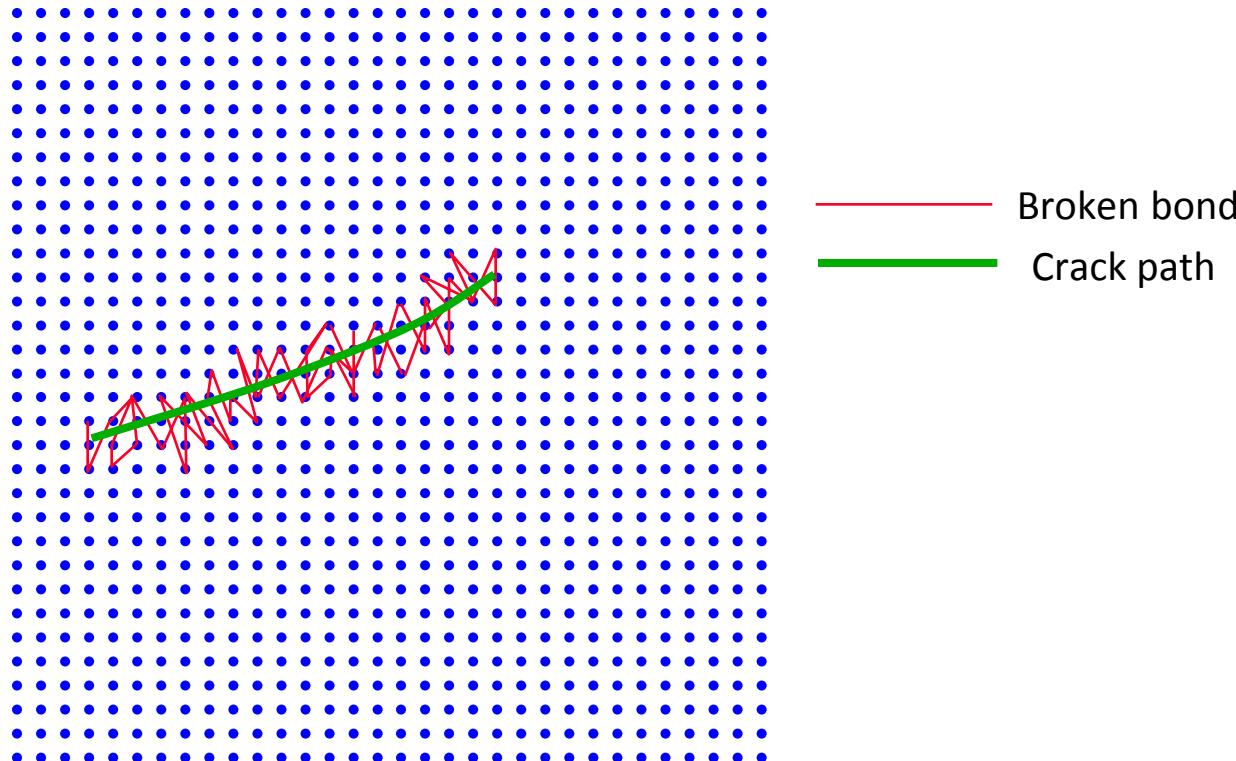
$$\rho \ddot{\mathbf{y}}(\mathbf{x}, t) = \int_{\mathcal{H}} \mathbf{f}(\mathbf{x}', \mathbf{x}, t) \, dV_{\mathbf{x}'} + \mathbf{b}(\mathbf{x}, t) \quad \longrightarrow \quad \rho \ddot{\mathbf{y}}_i^n = \sum_{k \in \mathcal{H}} \mathbf{f}(\mathbf{x}_k, \mathbf{x}_i, t) \, \Delta V_k + \mathbf{b}_i^n$$

- Linearized model:

$$\rho \ddot{\mathbf{u}}_i = \sum_{k \in \mathcal{H}_i} \mathbf{C}_{ik} (\mathbf{u}_k - \mathbf{u}_i) \Delta V_k + \mathbf{b}_i$$

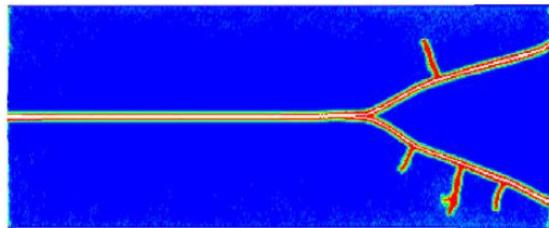


# Autonomous crack growth

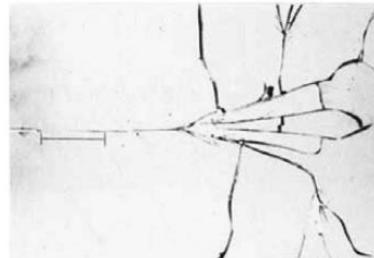


- Bonds break according to some criterion.
- When a bond breaks, its load is shifted to its neighbors, leading to progressive failure.

# 2D studies of brittle fracture with peridynamics: examples

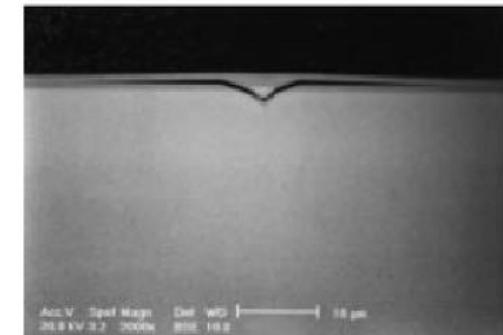
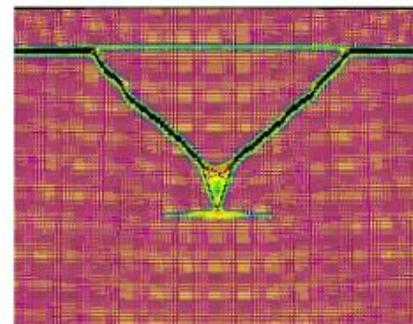


(a)



(b)

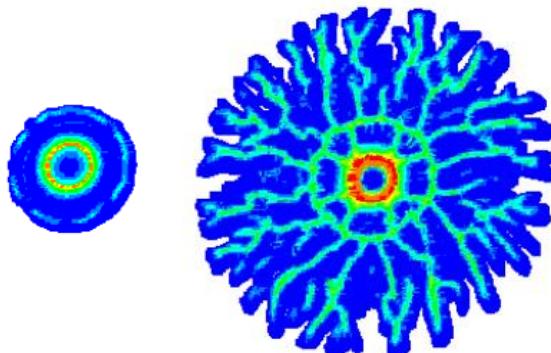
Crack branching in a glass plate with effect of reflected waves:  
Ha & Bobaru, Engin Fract Mech (2011)



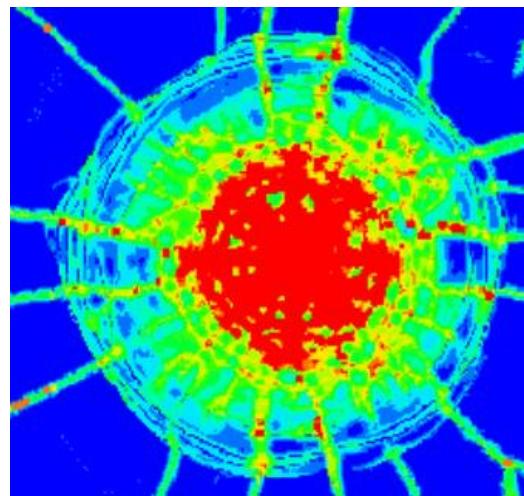
Delamination in  $\text{SiO}_2/\text{Si}_x\text{N}_y$  electronic components:  
Agwai, Guven, & Madenci, IEEE (2008)

# 3D peridynamic model of impact on glass

- Steel sphere strikes a glass plate.
- The model predicts the evolution of some important features.



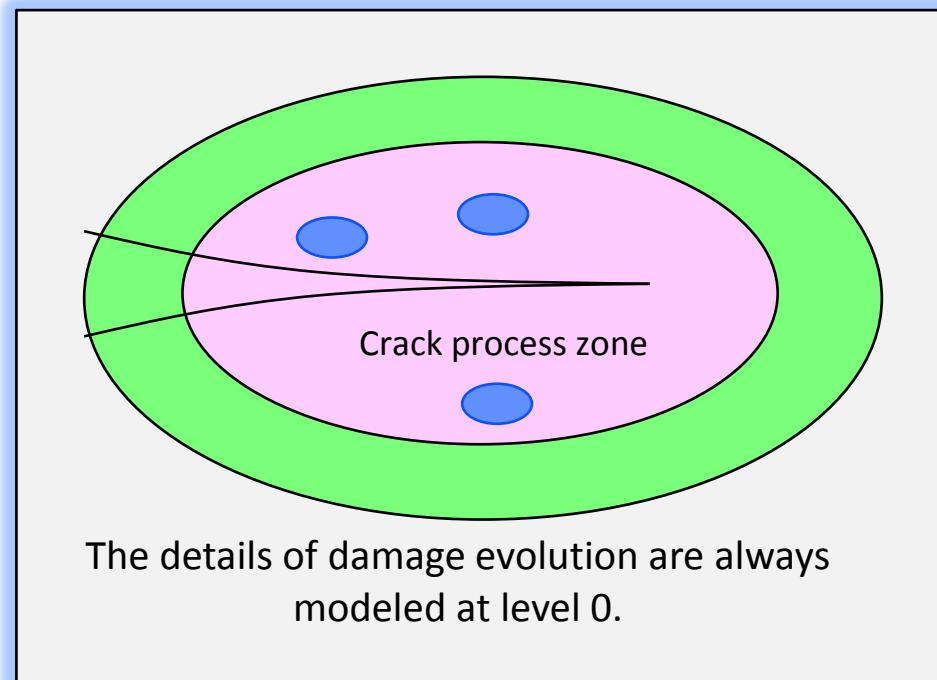
Transition from Hertz cone to fragmentation



Photograph from impact side

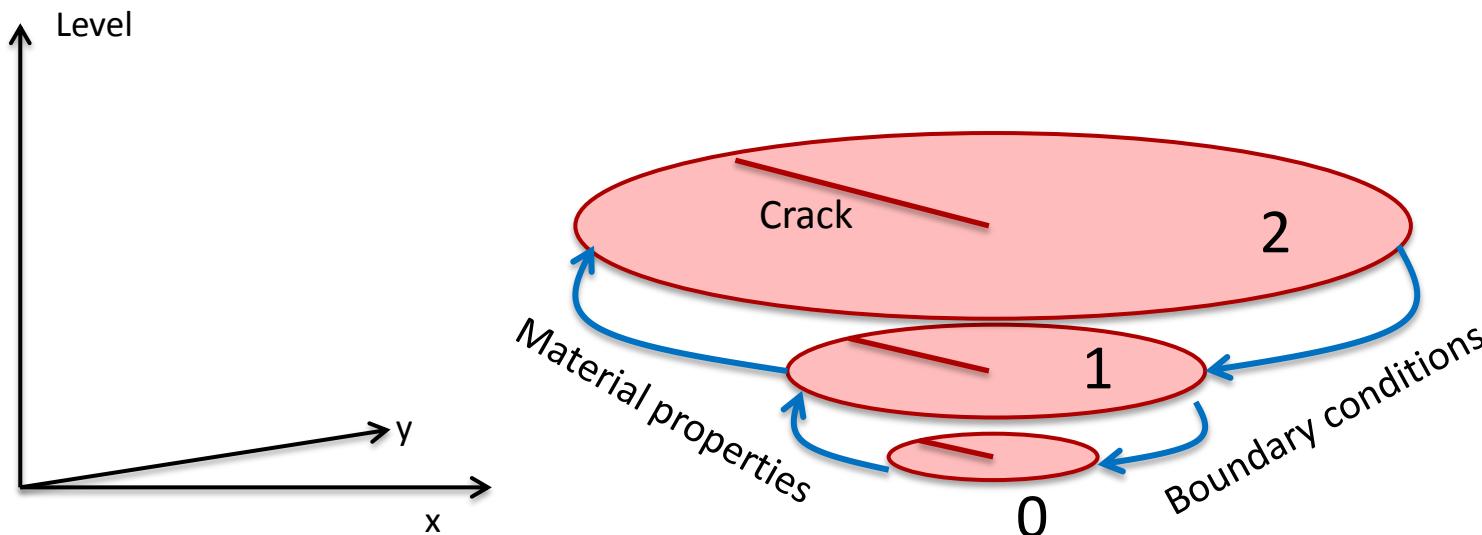
# Concurrent multiscale method for defects

- Apply the best practical physics at the smallest length scale (near a crack tip).
- Scale up hierarchically to larger length scales.
- Each level is related to the one below it by the same equations.
  - Any number of levels can be used.
- Adaptively follow the crack tip.



# Concurrent solution strategy

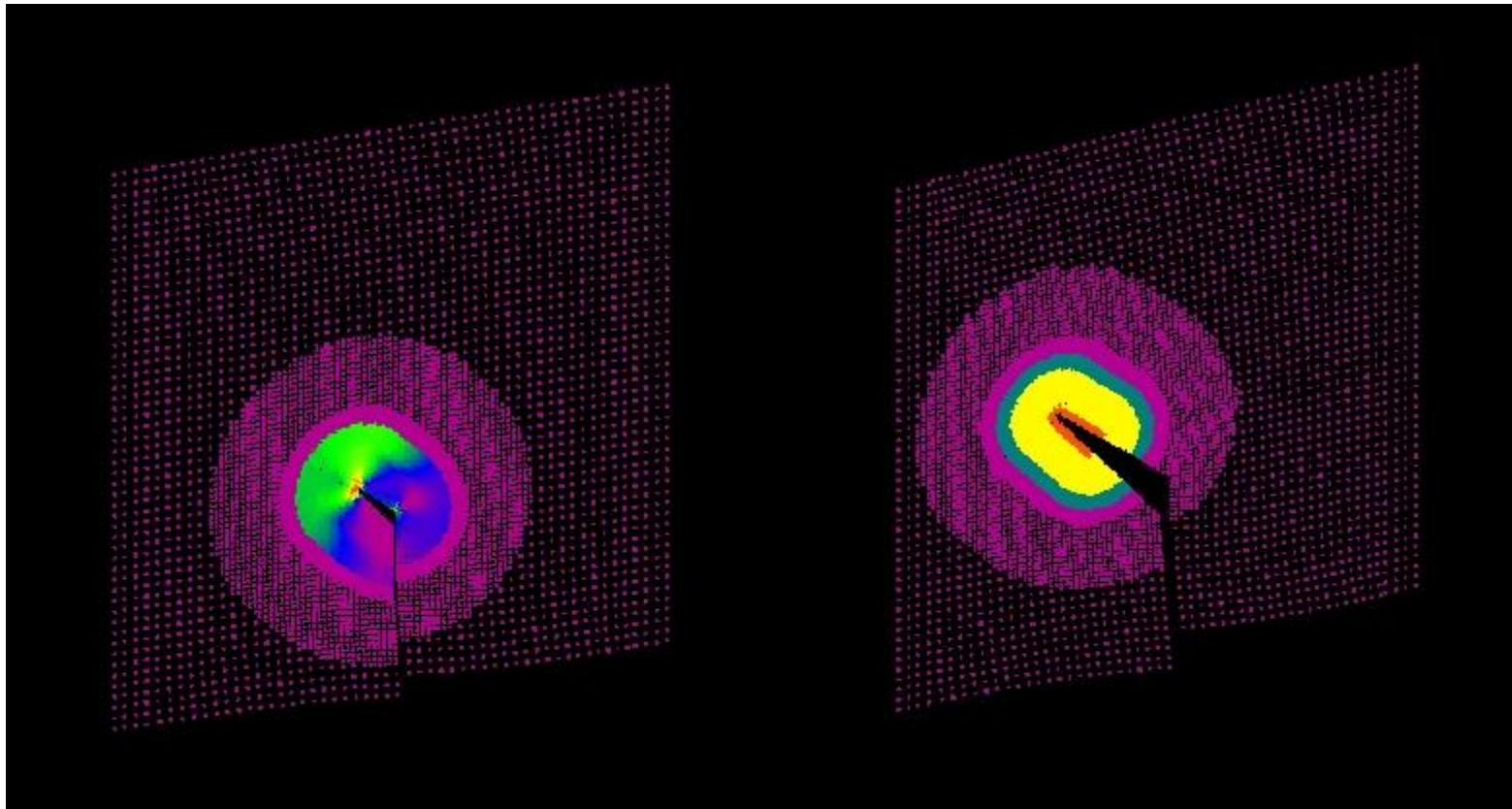
- The equation of motion is applied only within each level.
- Higher levels provide boundary conditions on lower levels.
- Lower levels provide coarsened material properties (including damage) to higher levels.
- In principle, a large number of levels can be used, all coupled in the same way: “scalable multiscale” method.



Schematic of communication between levels in a 2D body

# Concurrent multiscale example: shear loading of a crack

- Level 0 region adaptively follows the crack tip.

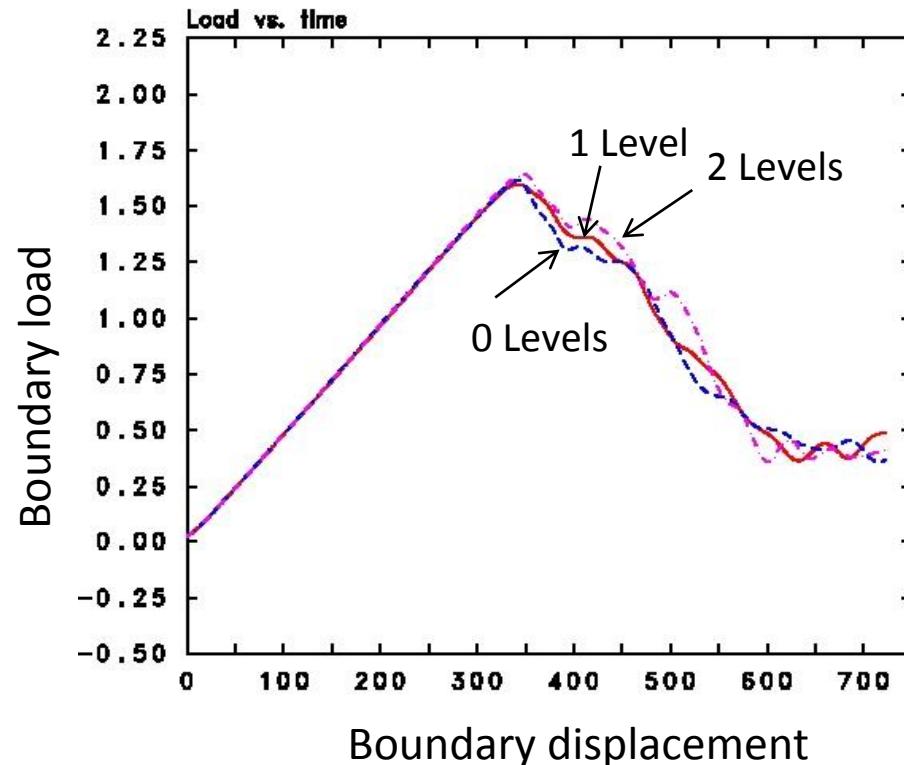
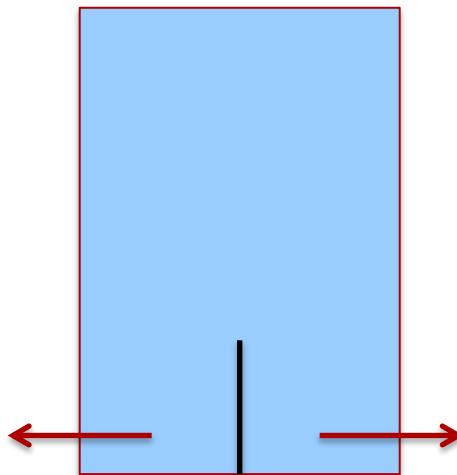


Bond strain

Damage process zone

# Results with and without multiscale

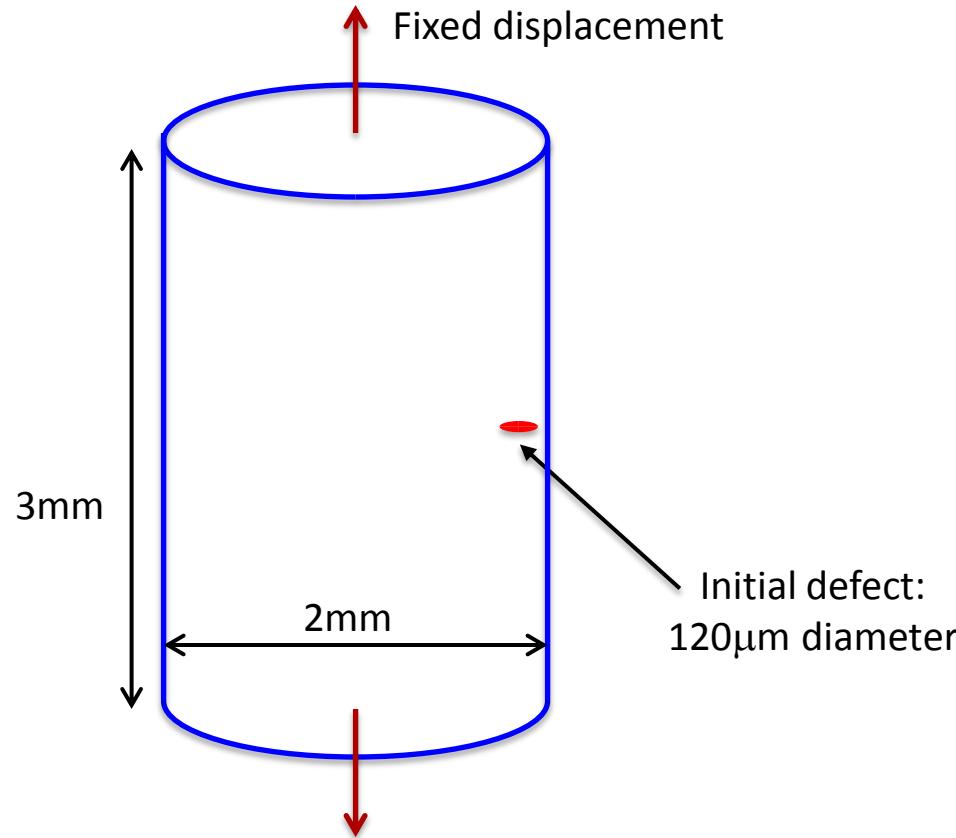
- All three levels give essentially the same answer.
- Higher levels substantially reduce the computational cost.



Level	Wall clock time (min) with 28K nodes in coarse grid	Wall clock time (min) with 110K nodes in coarse grid
0	30	168
2	8	16

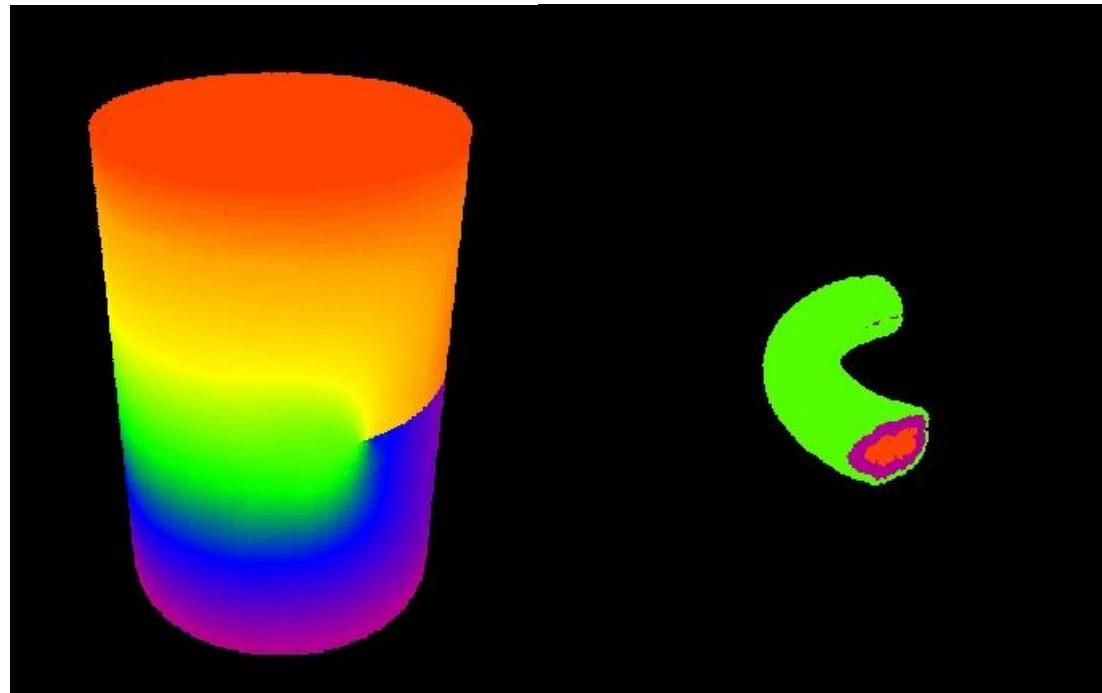
# Failure of a glass rod in tension

- A classical test problem for fractography.
- We will try to reproduce key fractographic features.
- Multiscale approach allows us to make the horizon << geometric length scales.



$$\begin{aligned}
 \rho &= 3000 \text{ kg/m}^3 \\
 E &= 70.5 \text{ GPa} \\
 \nu &= 0.25 \\
 G_{Ic} &= 7.0 \text{ J/m}^2 \\
 \delta &= 25\mu\text{m}
 \end{aligned}$$

# Failure of a glass rod in tension



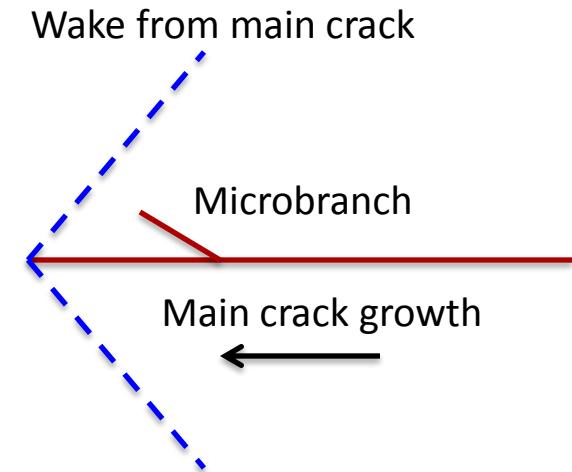
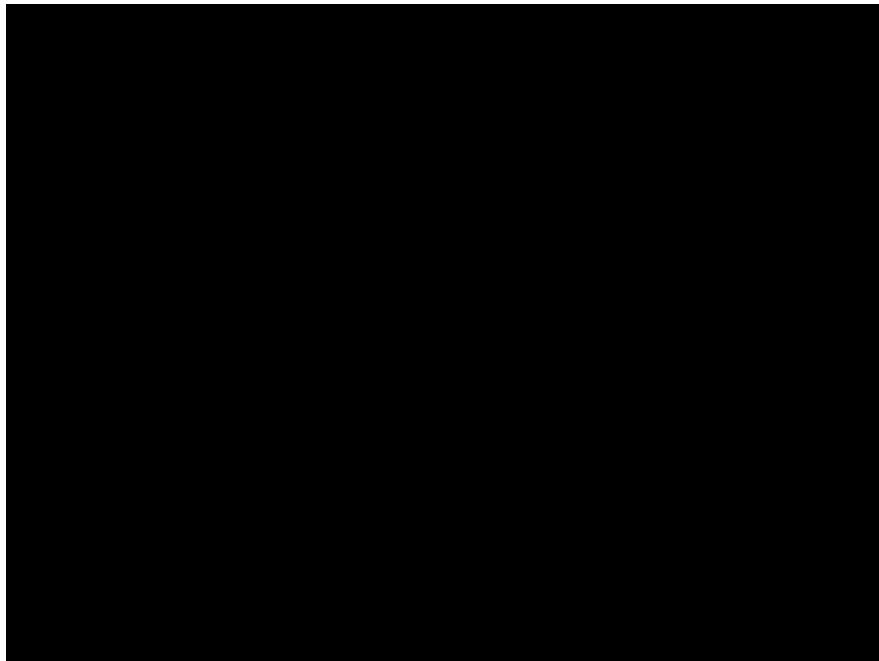
Level 1 displacement

Level 0 surrounds the crack front

- Level 1 multiscale.
- 20,000,000 level 0 sites (most are never used).
- Level 0 horizon is  $25\mu\text{m}$ .

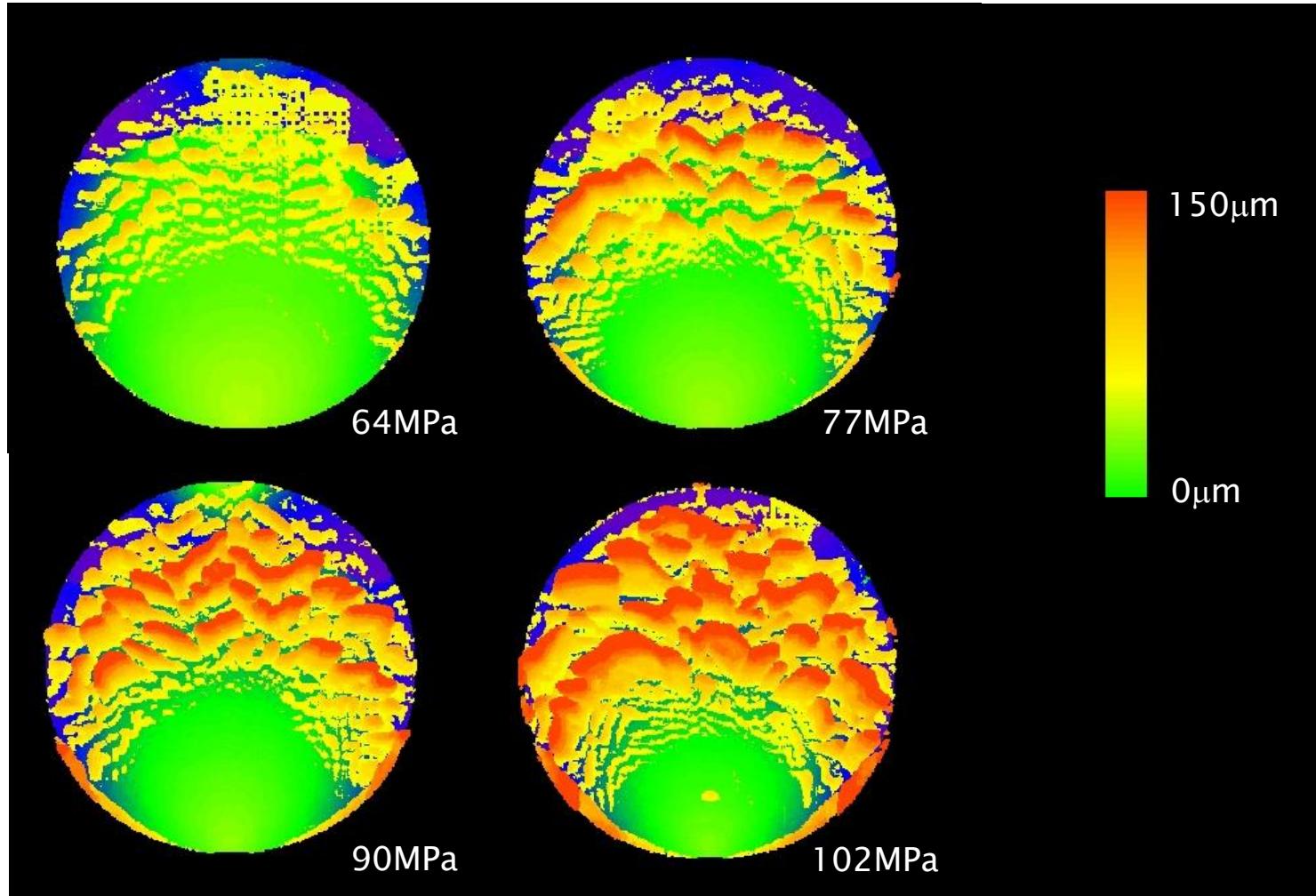
# Failure of a glass rod in tension (movie)

Evolution of surface roughness (movie)



- Rough features branch off from the main crack.
- Each one grows slower than the main crack and eventually dies.

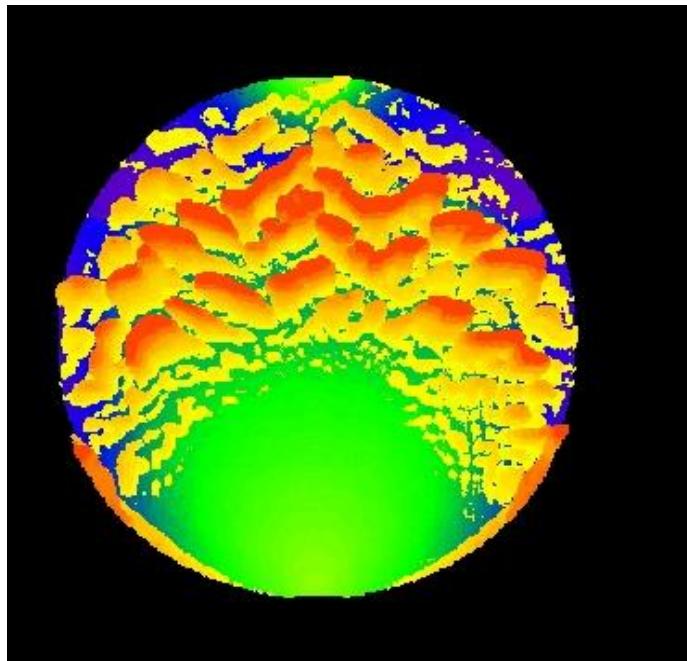
# Crack surface for four values of initial stress: mirror-mist-hackle



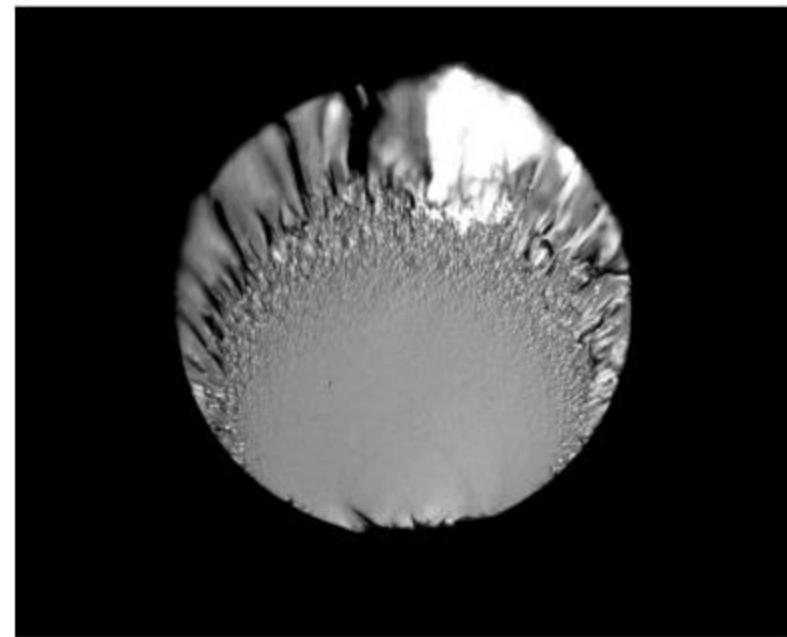
Colors show elevation of the fracture surface above the initial defect position.

# Mirror-mist-hackle

- Model predicts roughness and microbranches that increase in size as the crack grows.
- Transition radius decreases as initial stress increases – trend agrees with experiments.

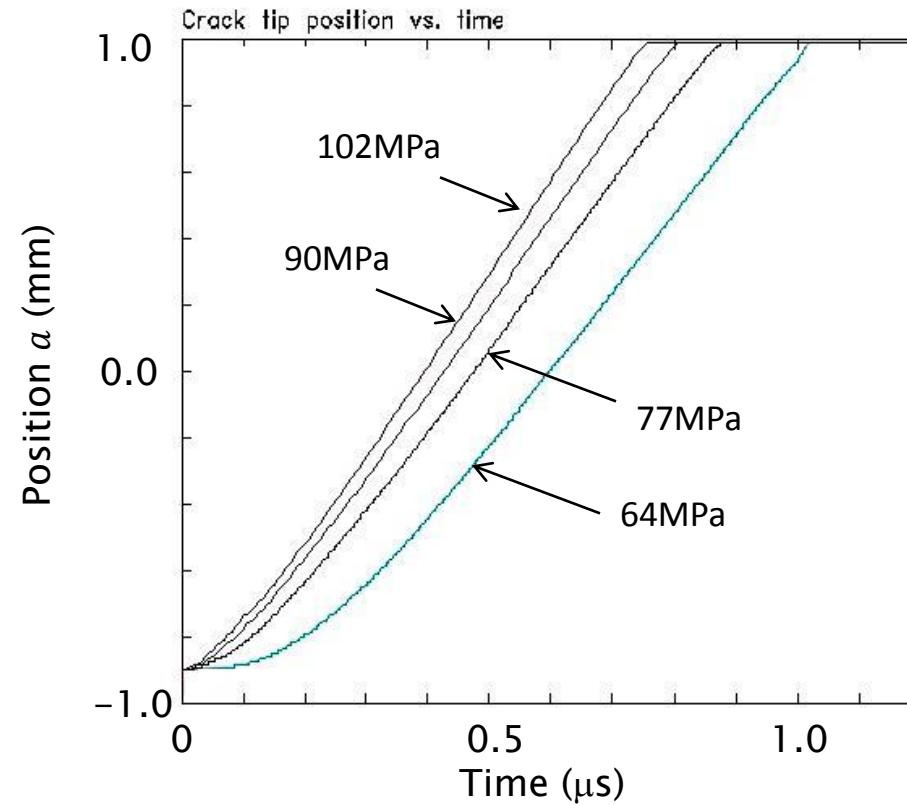
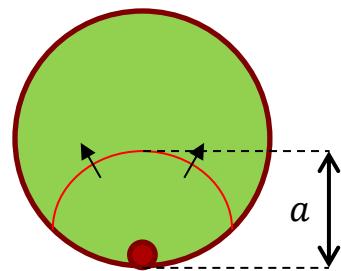


3D peridynamic model



Fracture surface in a glass optical fiber  
(Castilone, Glaesemann & Hanson, Proc. SPIE (2002))

# Crack front position vs. time

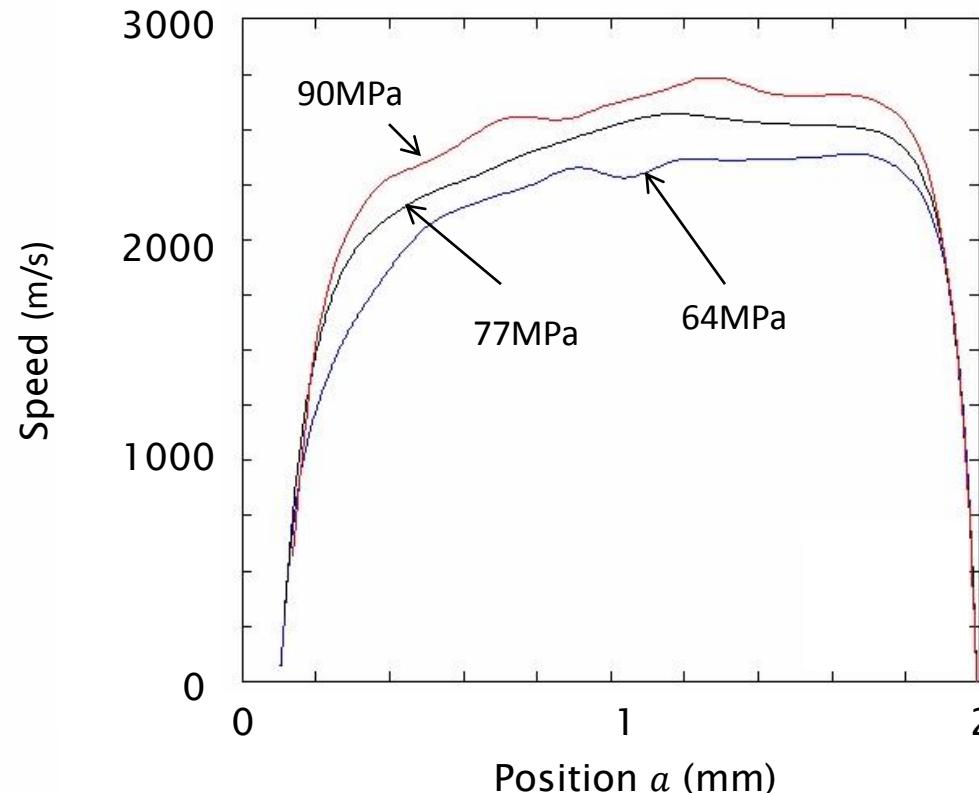


- The crack speeds up to a limiting velocity that depends on the stress.
- Higher stress leads to higher crack speed.
- 64 MPa stress:

$$\dot{a} = 2500 \text{ m/s} \approx 0.81 c_s$$

# Crack speed vs. crack position

- Predicted limiting crack speed is admissible according to the Yoffe stability analysis.
- Predicted limiting crack speed is higher than observed in glass.
  - But the experiments are not under the same conditions as assumed here.



# Two defects:

## Gull wing fractographic pattern

- Glass rod in tension
- 120 $\mu\text{m}$  diameter critical defect
- An additional 80 $\mu\text{m}$  defect is elevated 33 $\mu\text{m}$  out of the plane of the first.
- Crack from the first initializes the second
- Perturbed crack surface shows “gull wing” pattern (similar to Wallner lines)

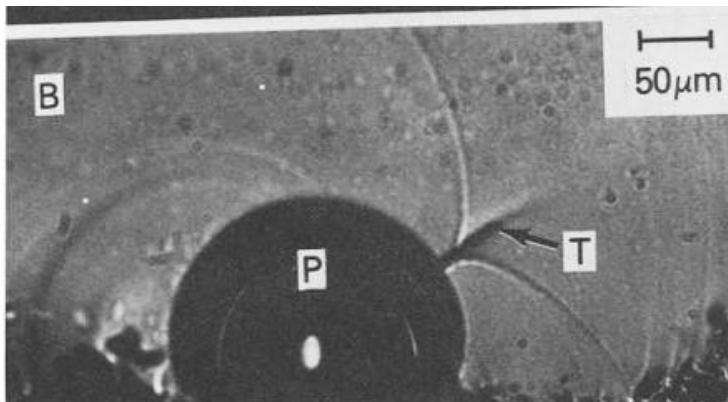
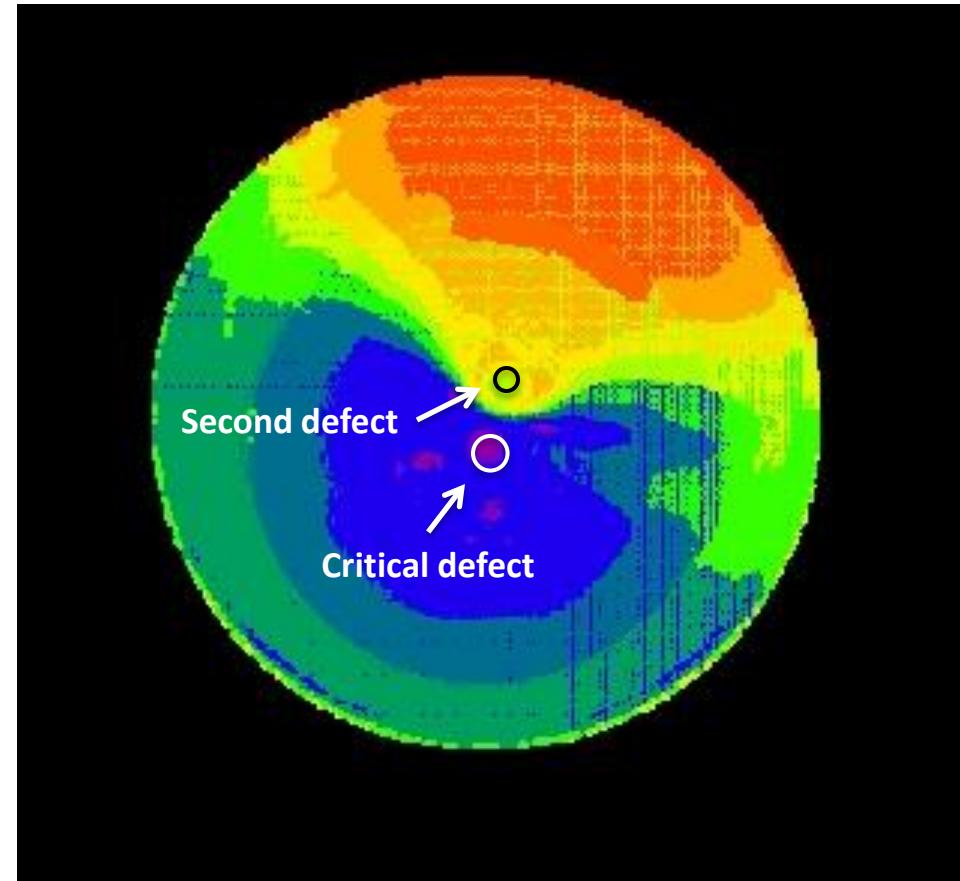


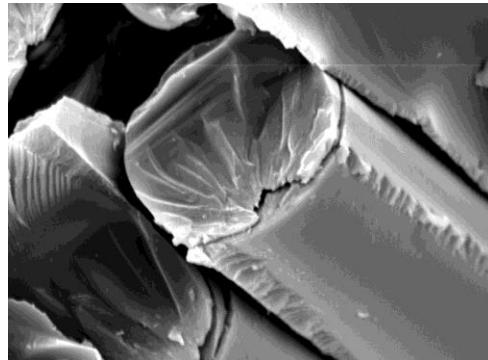
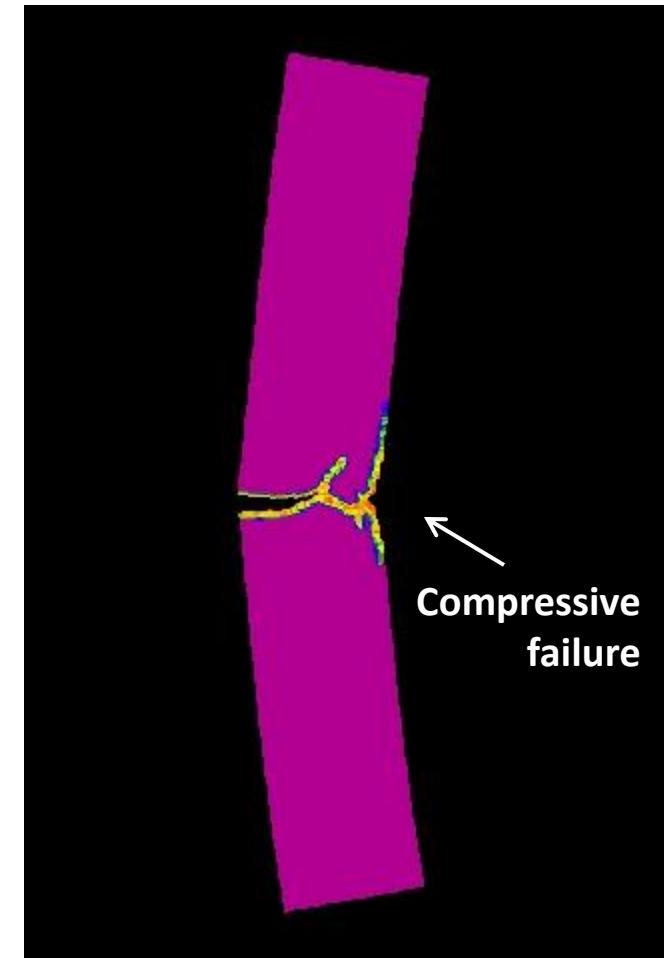
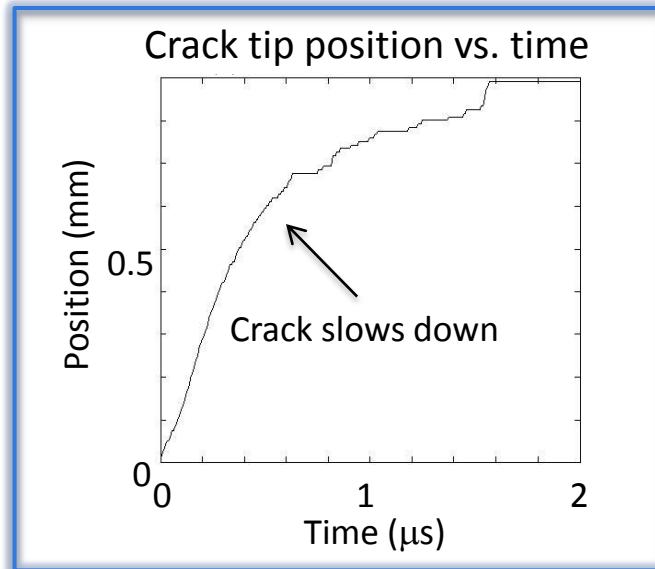
Image: R. W. Rice, in Fractography of ceramic and metal failures, Vol 827 (1984)



Peridynamic model result for the crack surface  
Colors show elevation (axial coordinate)

# Failure in bending

- Method reproduces the curvature in crack path that is observed as a crack enters the compressive part of the stress field.



Fiber fractured by bending (Image: J. Summerscales,  
<http://www.tech.plym.ac.uk/sme/MATS324/MATS324A4%20fracture.htm> )

# Summary

- Peridynamics is a continuum theory that is compatible with discontinuities.
  - Dynamic fracture is predicted without additional relations.
- Multiscale method adaptively reduces the length scale near a crack front.
- Method appears to reproduce fractographic features such as:
  - Branching, microbranching.
  - Mirror-mist-hackle.
  - Crack curvature under bending loads.
  - Gull wing features near multiple defects.