

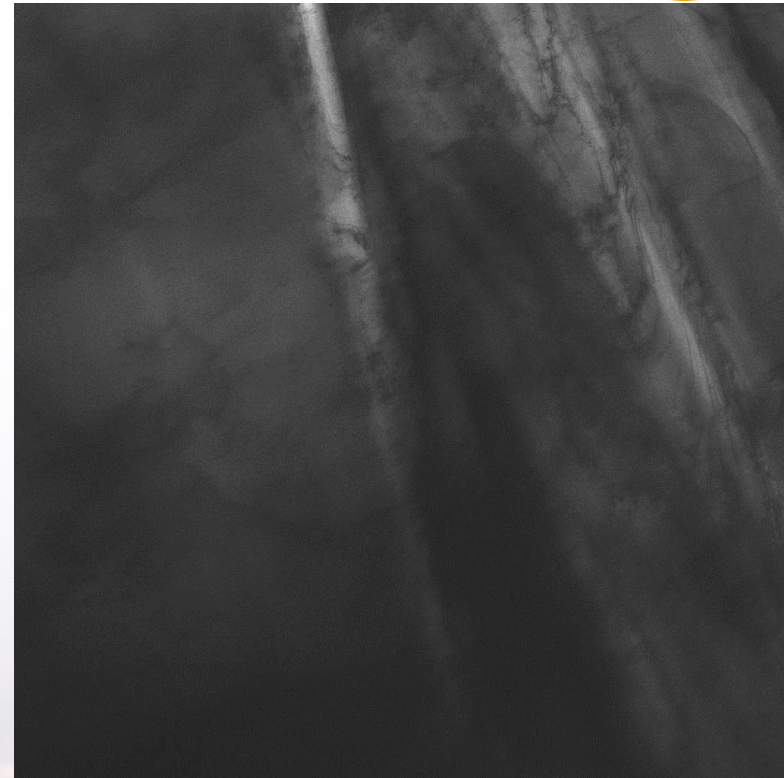
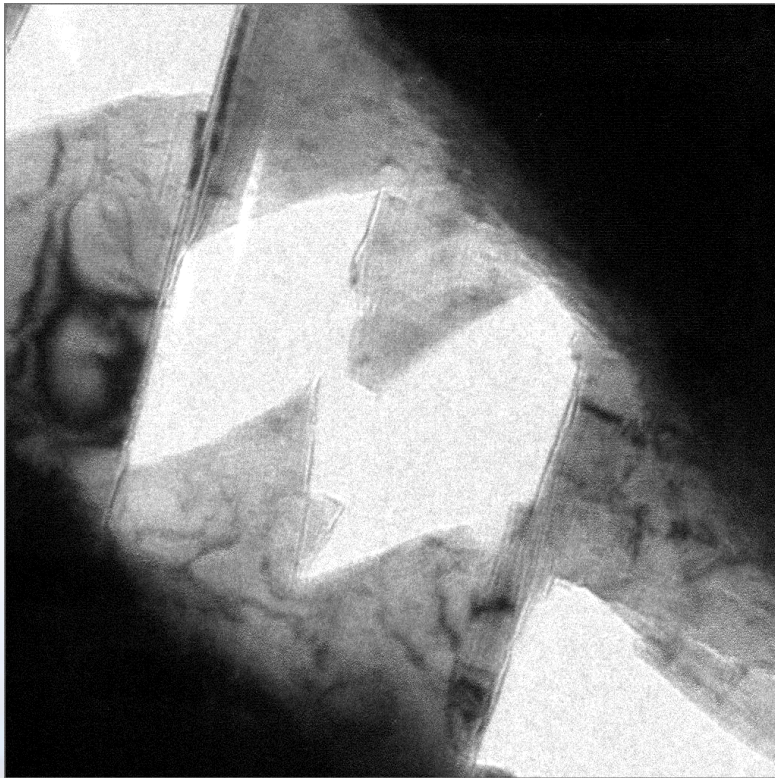
# Comparison of Hydrogen Introduction Techniques for In-situ TEM Straining Mechanisms

SAND2018-2667C

Khalid Hattar, Christopher M. Barr, Daniel Bufford, Brittany Muntifering,  
Kathryn A. Small, Ai Leen Koh, Rick Karneskey  
Sandia National Laboratories & Stanford University



March 13, 2018



*Exploring the various methods to study hydrogen embrittlement in the TEM*



Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.



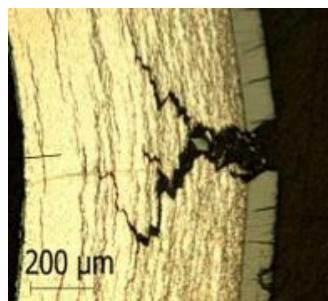
Sandia National Laboratories

# Fracture is a Costly Problem Outside of Sandia That Remains Unsolved

R81

FRACTURE COSTS US \$119 BILLION A YEAR, SAYS STUDY BY BATTELLE/NBS\*

*J.J. Duga, W.H. Fisher, R.W. Buxbaum, A.R. Rosenfield, A.R. Buhr, E.J. Honton, and S.C. McMillan*



Even if the probability of cladding failure from this cause during the lifetime of a fuel element is low ( $\sim 10^{-5}$ ), the consequences are not ( $\sim \$1\text{M/day}$  if shutdown of the reactor is required and replacement power must be purchased) [Olander, JNM, 2009].

## Hydrogen tank leak evacuates area near Pixar in Emeryville



Emeryville hydrogen tank leak

## Bay Bridge bolt fix could cost \$10 million, opening date still unclear

By Isabel Angell



**The Seattle Times**  
Winner of Eight Pulitzer Prizes

**Local News**



[Home](#) [Local](#) [Nation/World](#) [Business/Tech](#) [Sports](#) [Entertainment](#) [Living](#) [Travel](#) [Opinion](#) [Shopping](#) [Jobs](#)

Quick links: [Traffic](#) | [Movies](#) | [Restaurants](#) | [Today's events](#) | [Video](#) | [Photos](#) | [Interactives](#) | [Blogs](#) | [Forums](#) | [Subscriber Service](#)

Originally published October 4, 2010 at 11:07 AM | Page modified October 5, 2010 at 11:25 AM

[Comments \(0\)](#) [E-mail article](#) [Print](#) [Share](#)

## State declares Tesoro blast was preventable

The Washington state Department of Labor & Industries on Monday fined Tesoro a record \$2.39 million after a deadly explosion in April at the oil refinery in Anacortes.

By Susan Gilmore and Craig Welch  
Seattle Times staff reporters

MOUNT VERNON — As the state Monday assessed a record \$2.39 million fine against Tesoro for last

[PREV](#) 1 of 2 [NEXT](#)

Related



# Hydrogen Embrittlement of Metals

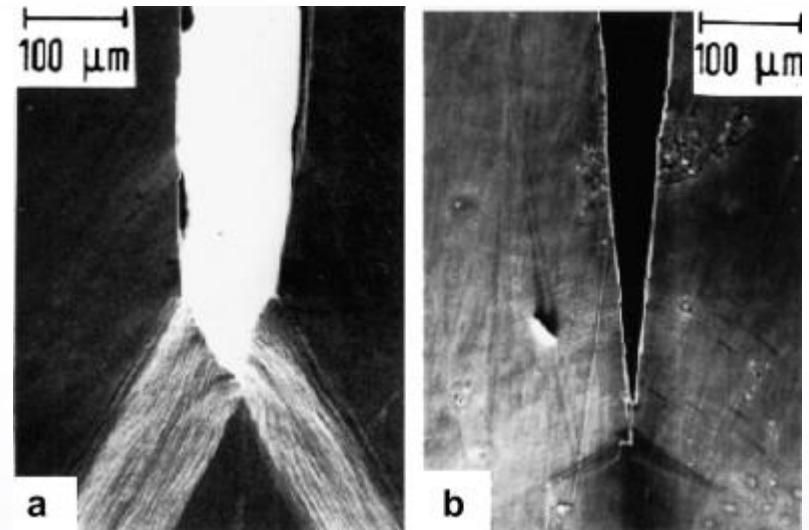
Collaborator: for work on this slide

## Hydrogen content degrades mechanical properties of metal systems

- Loss in ductility, strength, and toughness
- Proposed Mechanisms
  - Hydrogen-enhanced decohesion (HEDE)
  - Hydrogen-enhanced localized plasticity (HELP)
  - Hydride formation

## Accumulation at microstructural interfaces

- H induced cracks seen in steels, nickel and nickel based alloys
  - Doesn't require stress or elevated temperature
- H-dislocation interaction observed to be prelude to embrittlement



Crack tip opening angle in Ni single crystal decreases as H pressure increases

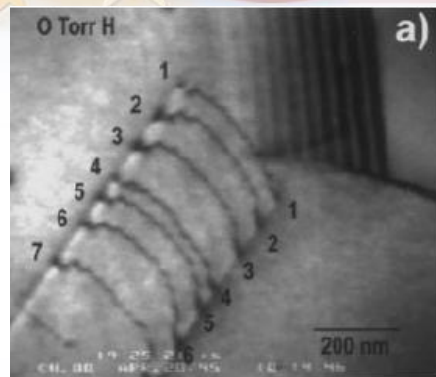
Louthan Jr., M.R. Savannah River National Laboratory  
Barnoush, A. et al. (2008). *Corrosion Science*.  
Matusiewicz, G. (1985). *Acta Metallurgica*.

**In-situ TEM techniques provide insight to  
mechanism of failure due to H embrittlement**



Sandia National Laboratories

# 20 years of *In situ* TEM Hydrogen Studies

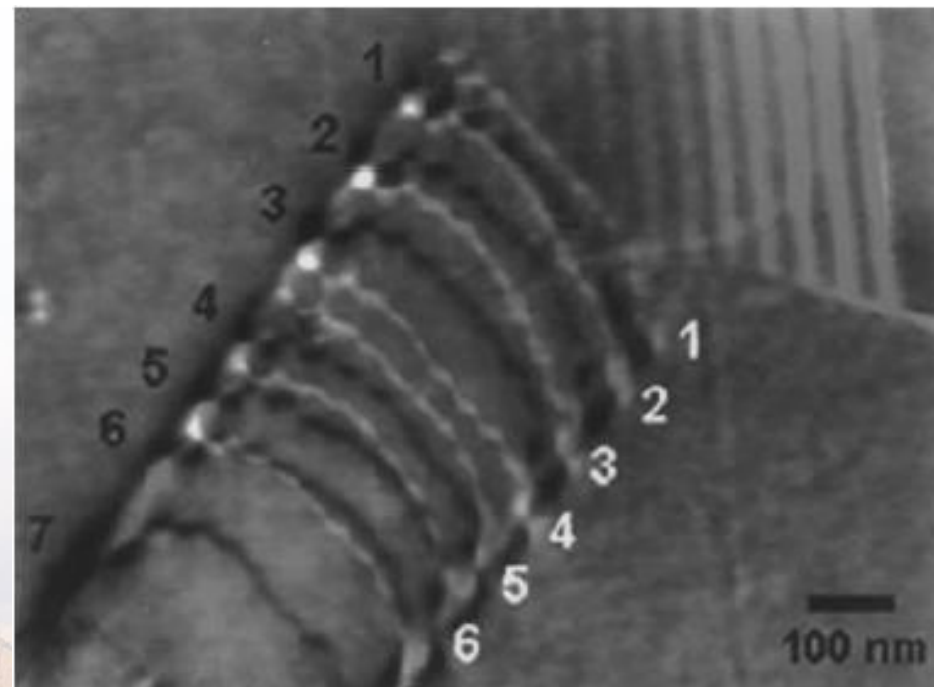
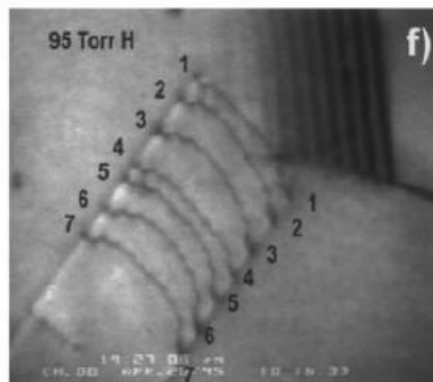
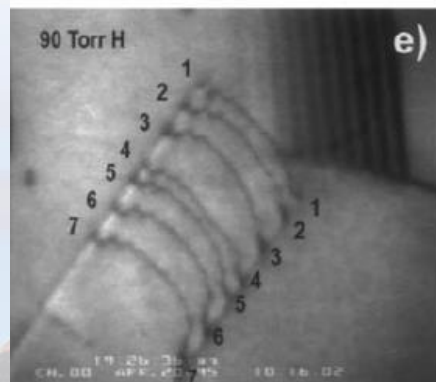
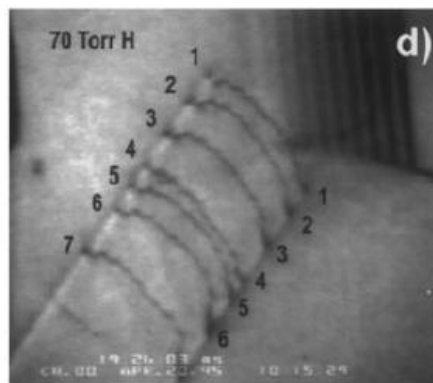
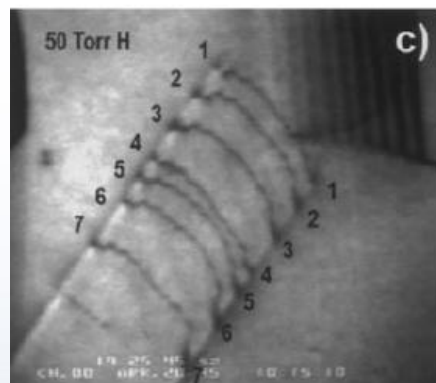


## HYDROGEN EFFECTS ON THE INTERACTION BETWEEN DISLOCATIONS

P. J. FERREIRA†, I. M. ROBERTSON and H. K. BIRNBAUM

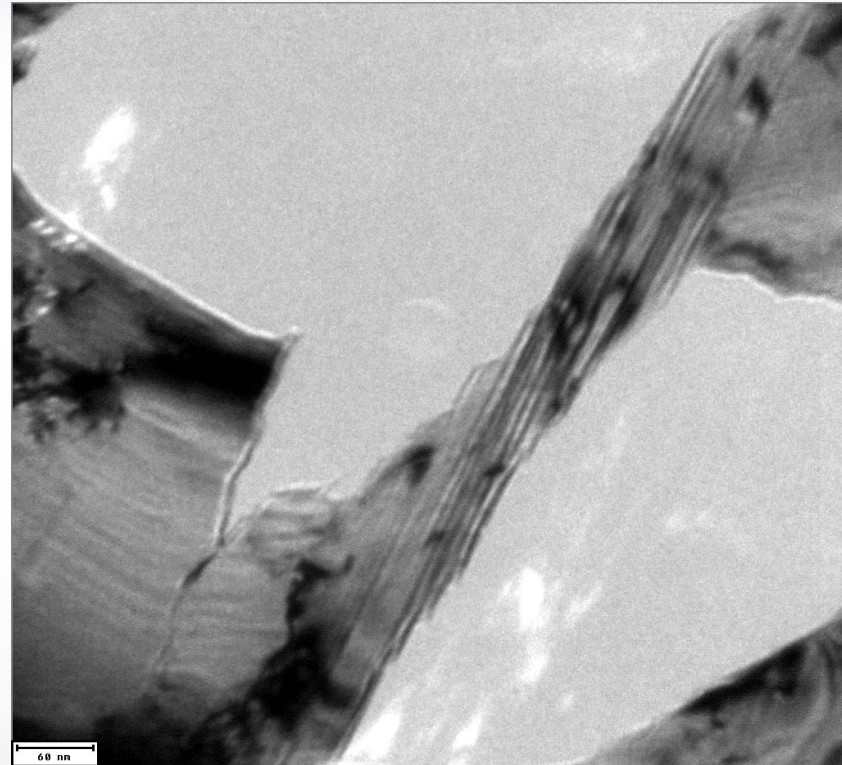
University of Illinois, Department of Materials Science and Engineering, and Frederick Seitz Materials Research Laboratory, Urbana, IL 61801, U.S.A.

(Received 29 August 1997)





# Control Experiments: Failure of pure Ni

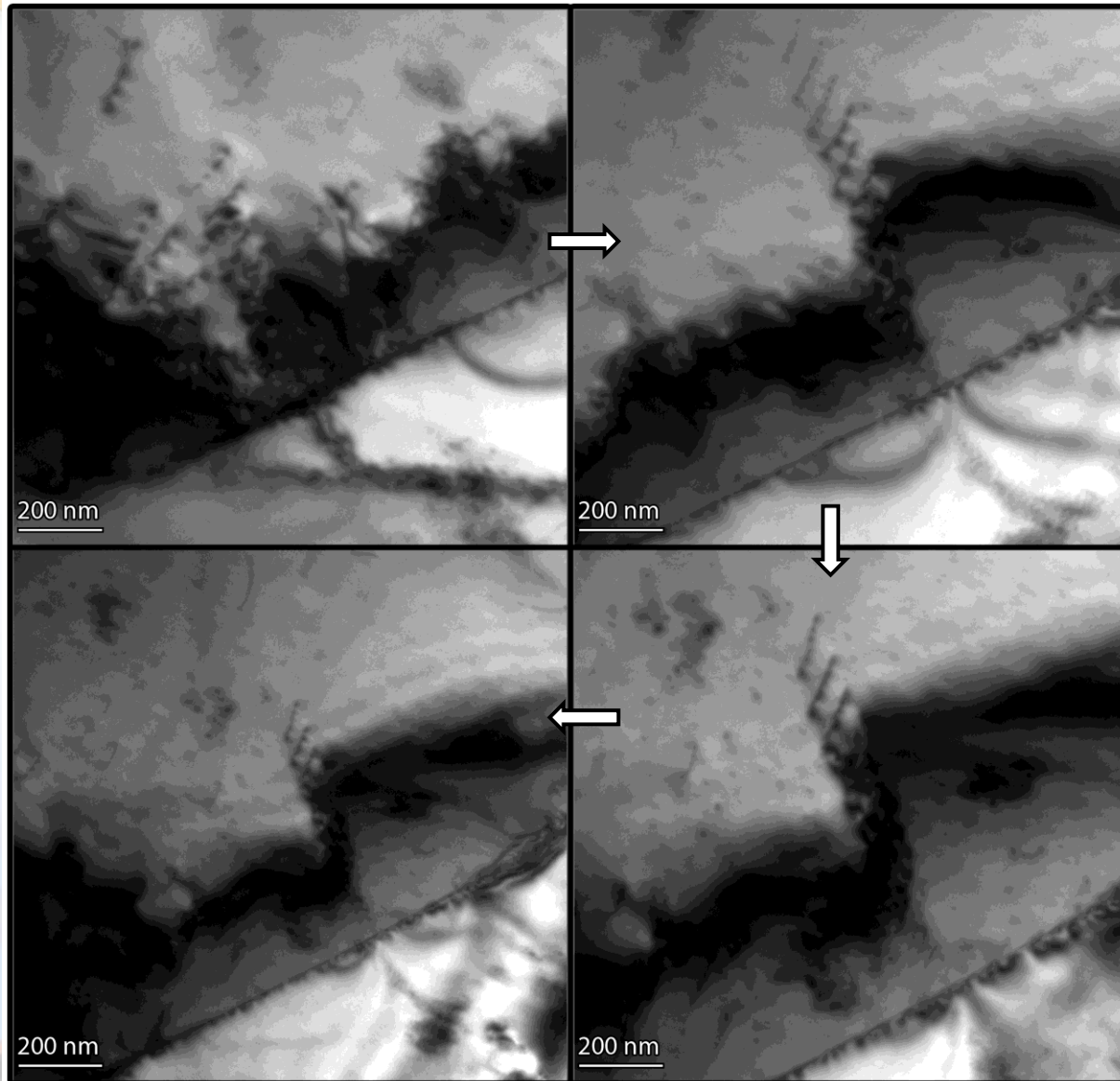


**In-situ TEM techniques provide insight to mechanism of failure due to H embrittlement**



Sandia National Laboratories

# Traditional Charging and In-situ Straining



Dislocations appear to move toward and be absorbed into boundary

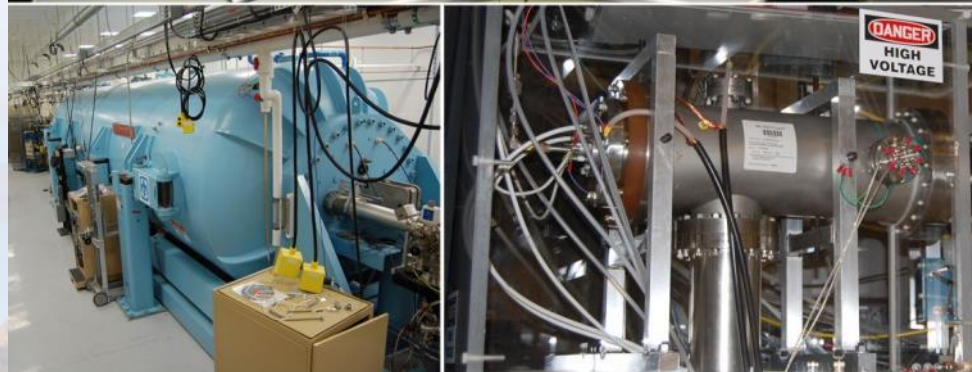
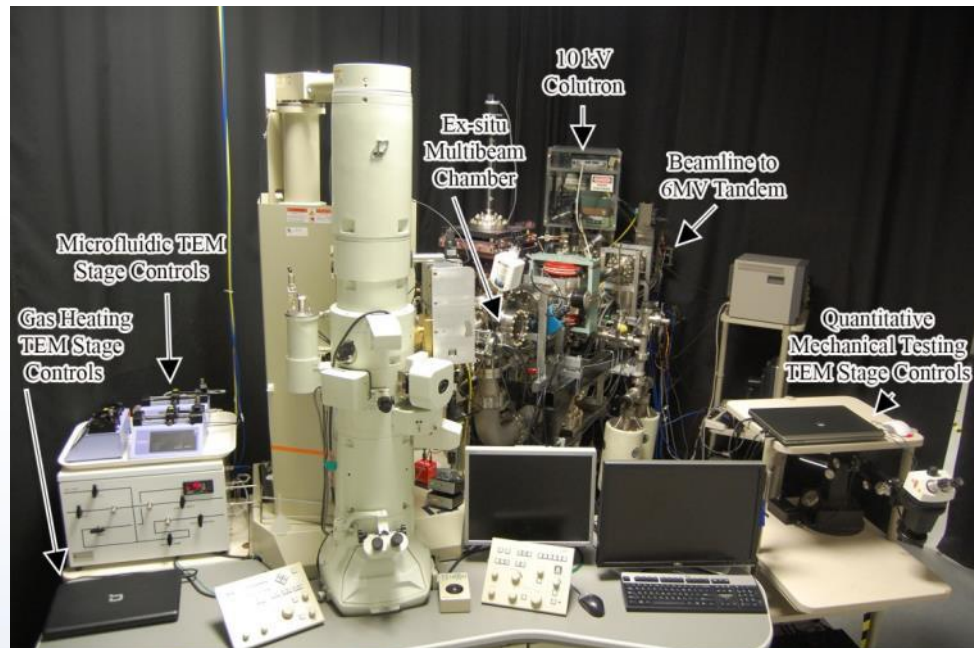




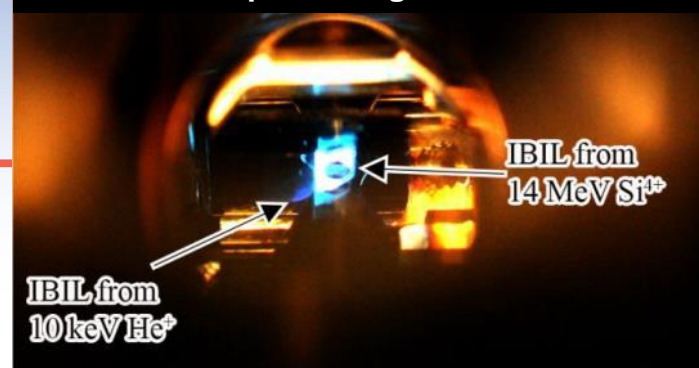
# Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

Collaborator: D.L. Buller

10 kV Colutron - 200 kV TEM - 6 MV Tandem

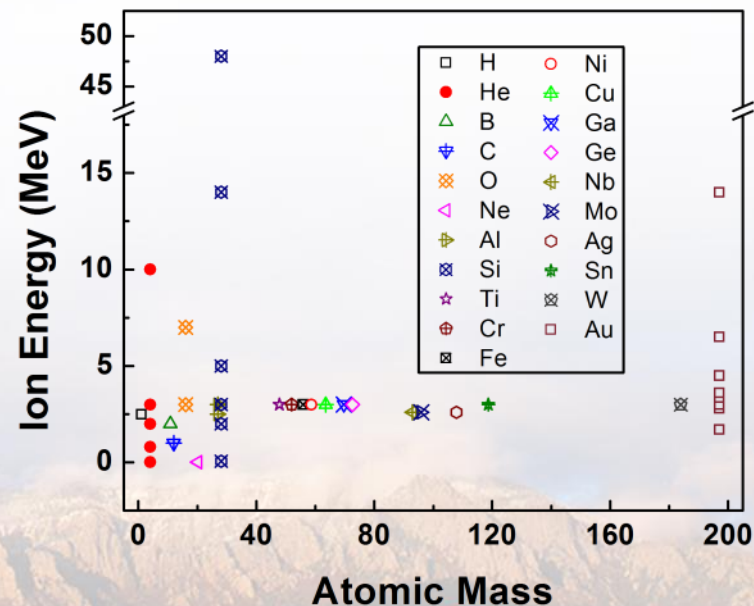


IBIL from a quartz stage inside the TEM

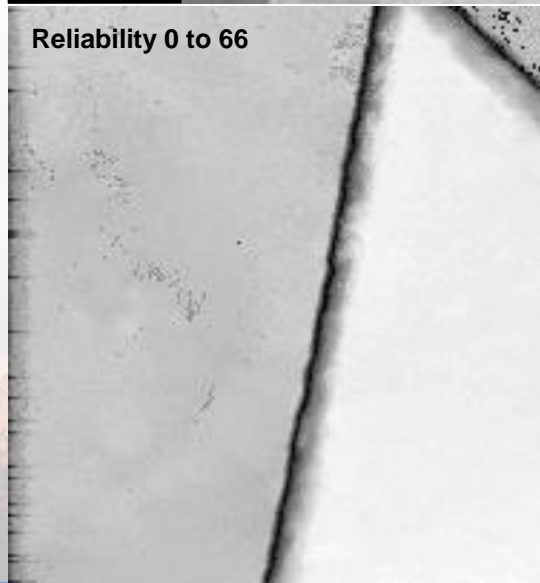
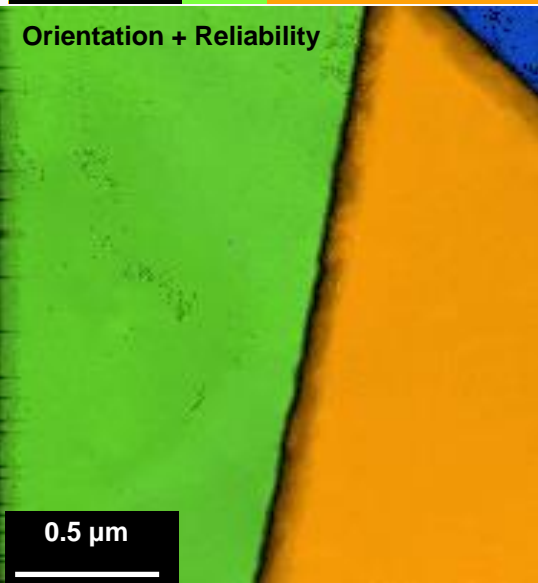
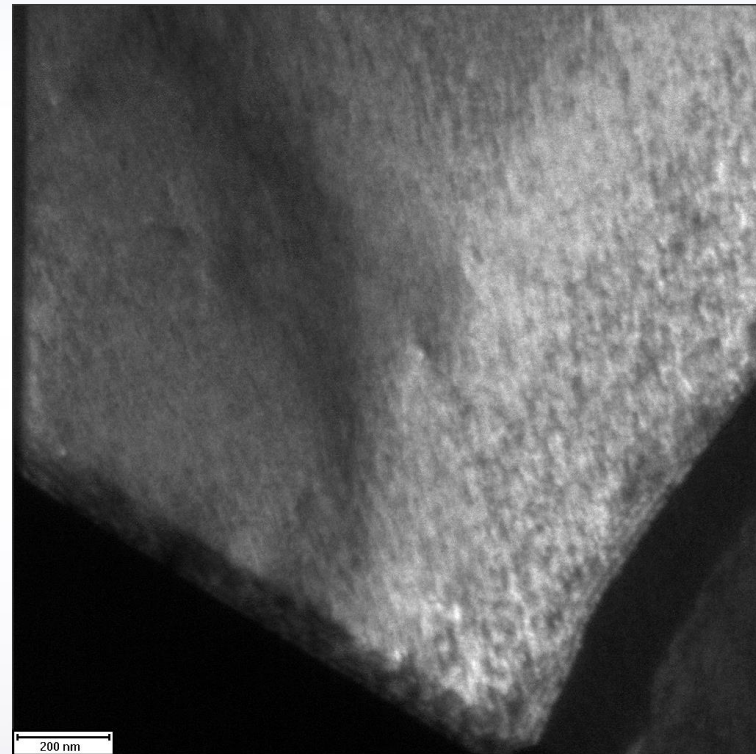
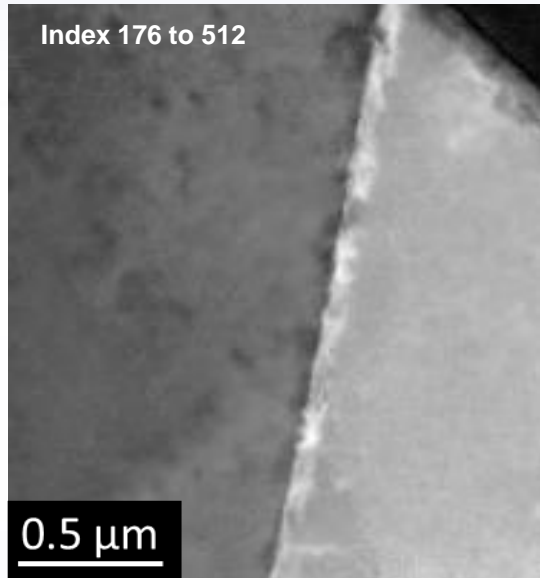
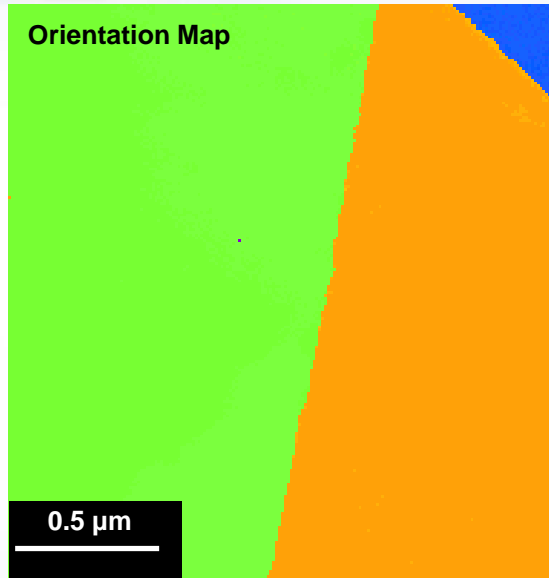


Direct real time observation of ion irradiation, ion implantation, or both with nanometer resolution

Ion species & energy introduced into the TEM



# Characterization of Orientation, GB structure and Displacement Defects

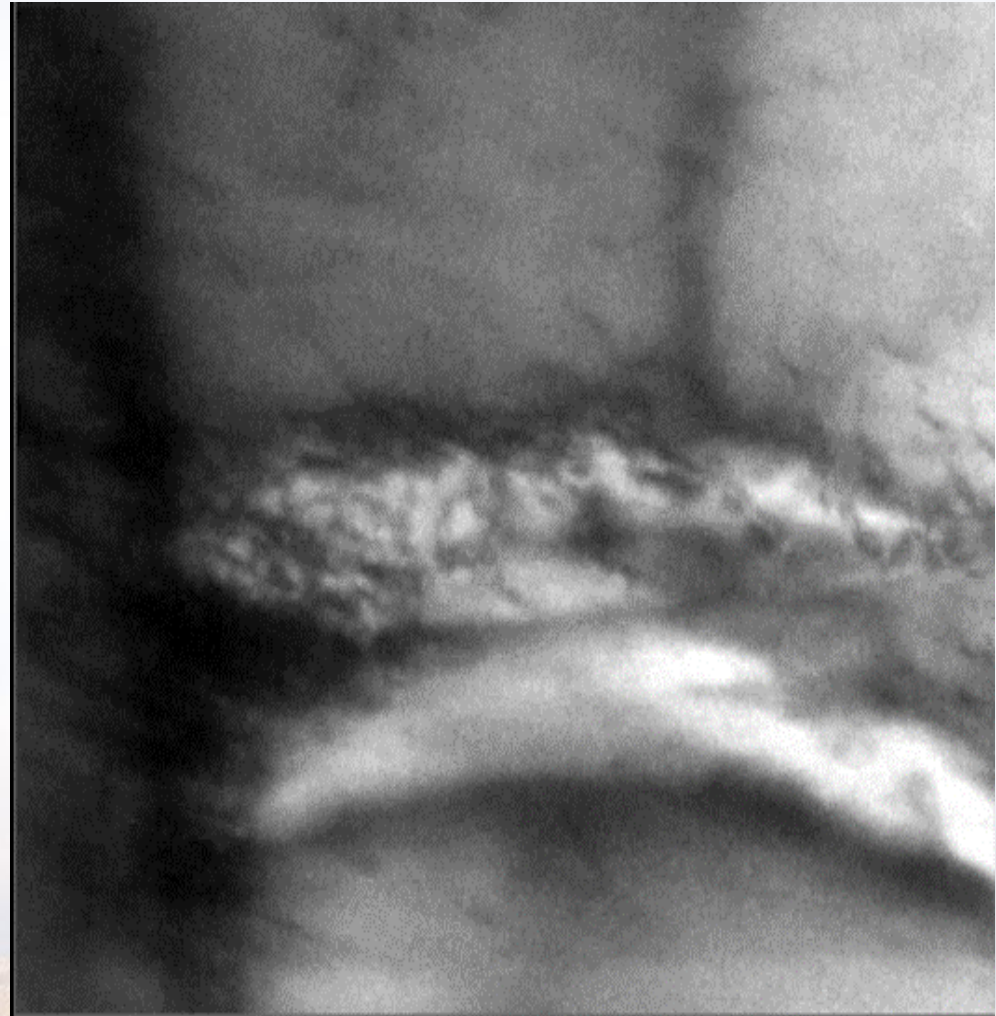
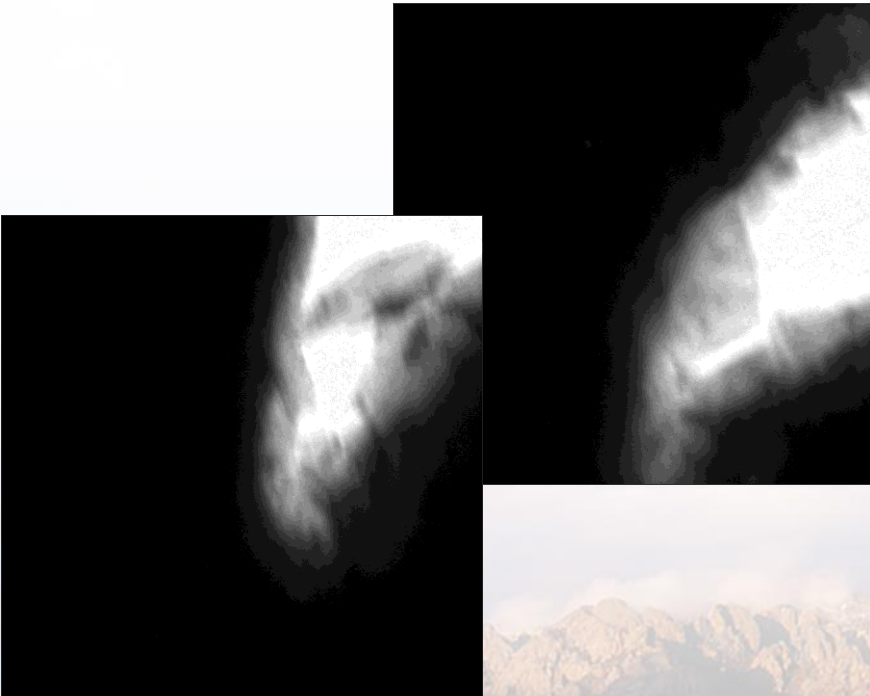




# In-situ D Irradiation

## Pure Ni before and after Ni and D+ irradiation

- Mode of mechanical failure unchanged
- Dislocation movement



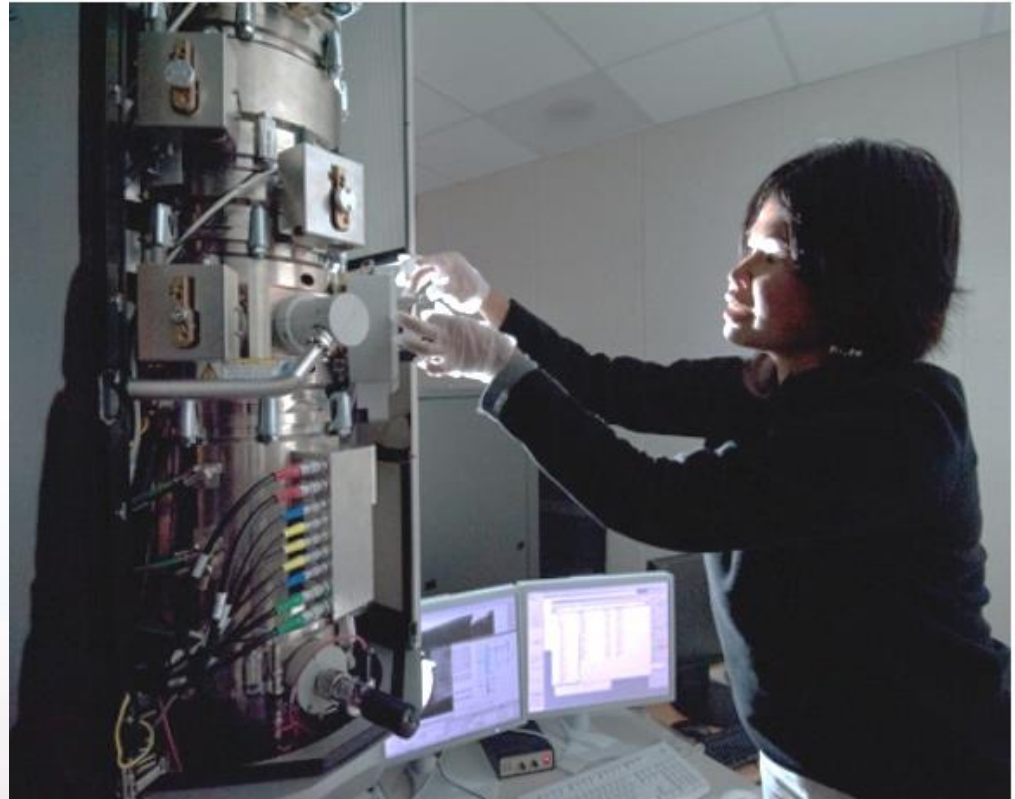
In-situ TEM techniques provide insight to mechanism of failure due to H embrittlement



# *In situ* H<sub>2</sub> experiment at Stanford

- Imaging in H<sub>2</sub> gas using double-tilt heating holder
- Max pressure is ~10 mBar.
- Limited to lower pressure for hot-stage work due to thermal losses to gas (e.g, at 500° , P<sub>H2</sub> max ~2-3 mBar).

• Aim: investigate predicted defaceting transition with H<sub>2</sub> exposure for  $\Sigma=3$  boundaries in Nickel and the change in fracture mechanisms.

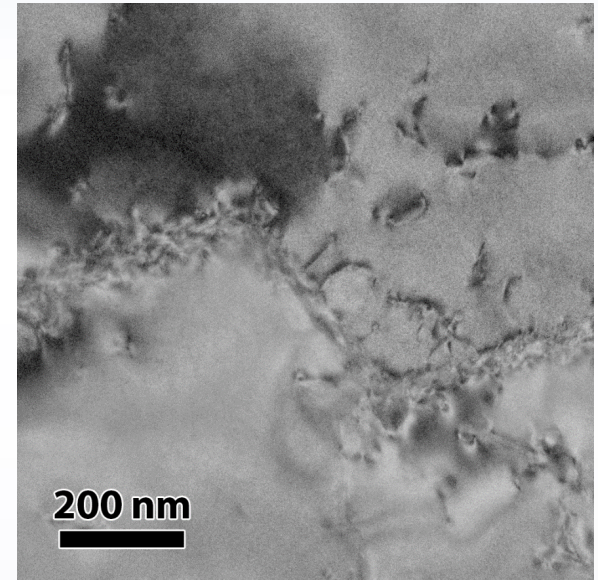
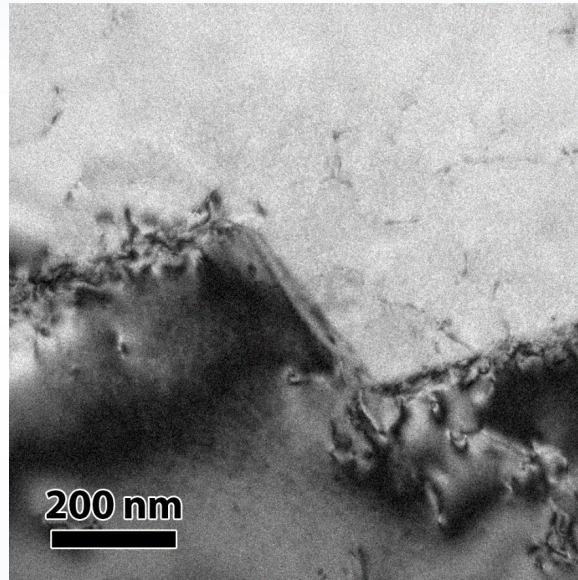
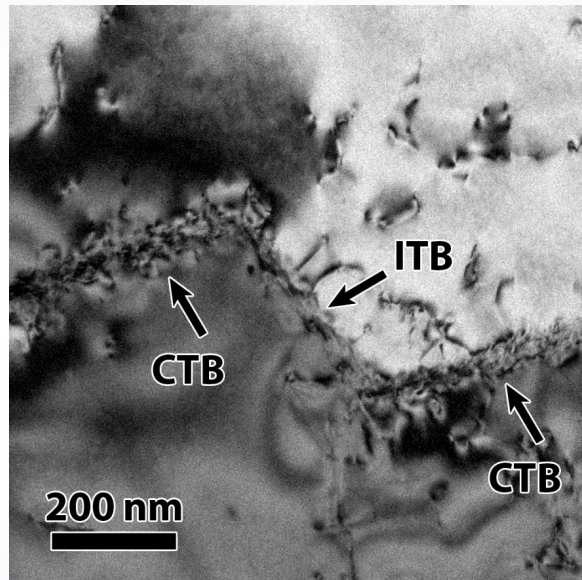


Environmental TEM at the Stanford Nano Shared Facility (SNSF).  
(<http://snsf.stanford.edu/equipment/eim/titan.html>)





# *In situ* H<sub>2</sub> and Annealing Experiment

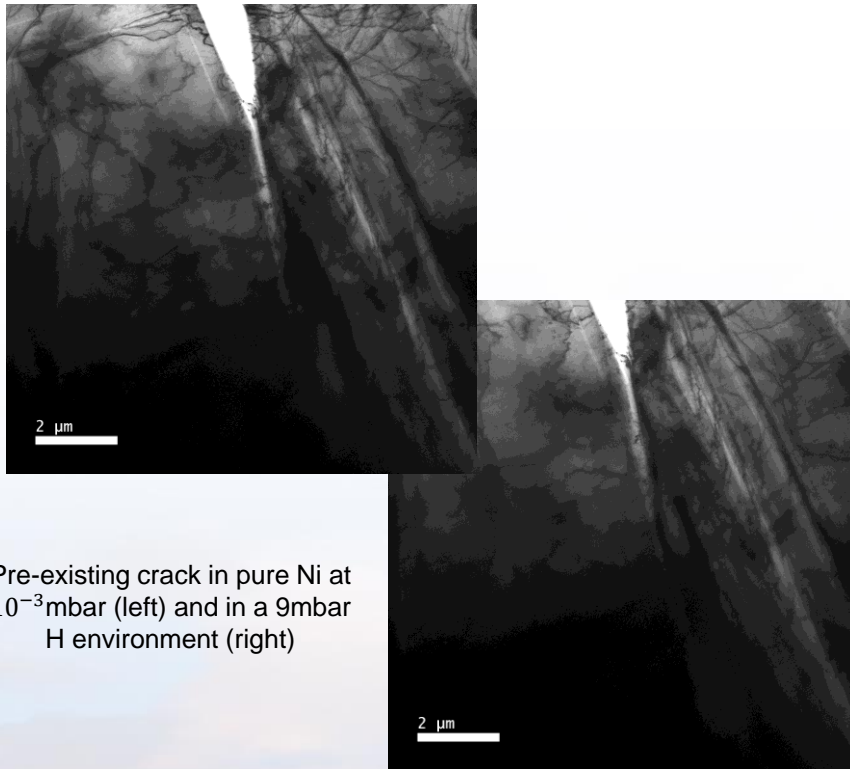


- Left to right: before, after, difference image
- Most notable changes: cleaning of ITB
- CTB/ITB corners may have rounded, but some of that may be to tilt. Disappearance of dislocations in upper portion is due to change in imaging condition.

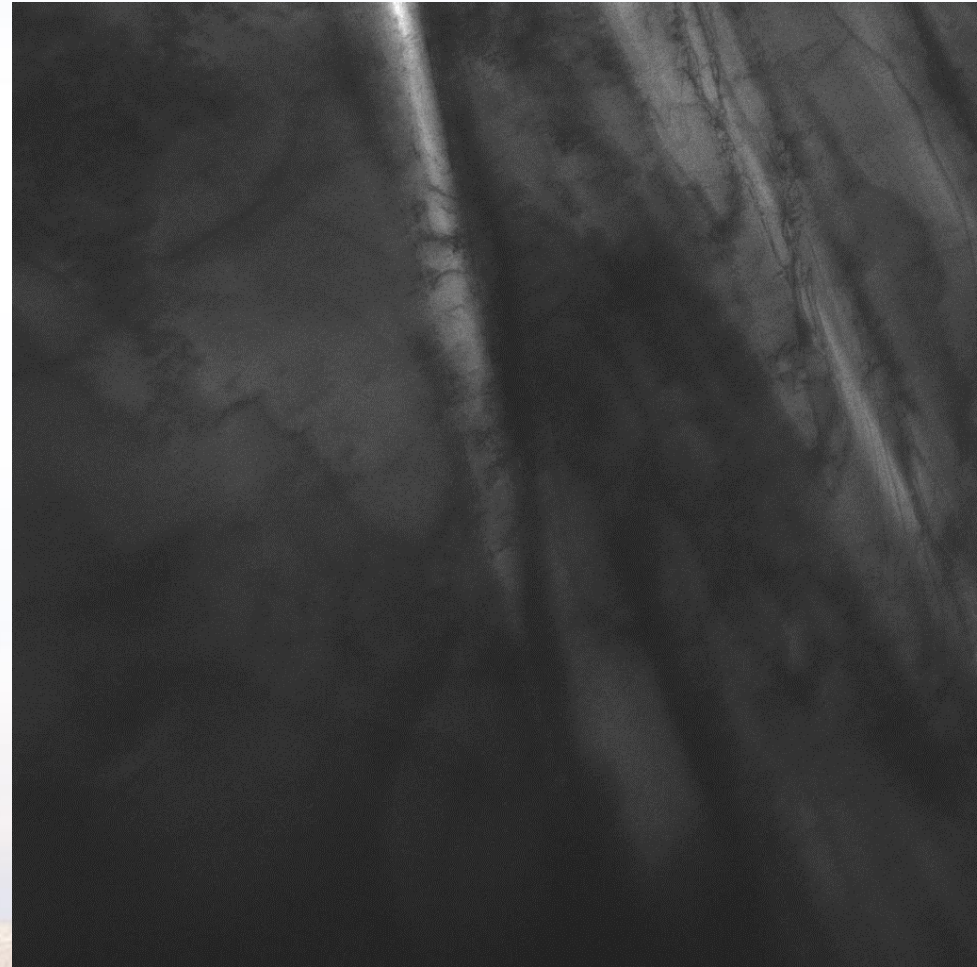
# *In situ* H<sub>2</sub> and Straining Experiment

## Ni behavior during H flow

- Dislocation behavior during H introduction
  - Between 10<sup>-3</sup> and 9 mbar



Pre-existing crack in pure Ni at 10<sup>-3</sup> mbar (left) and in a 9 mbar H environment (right)



In-situ TEM techniques provide insight to mechanism of failure due to H embrittlement



Sandia National Laboratories



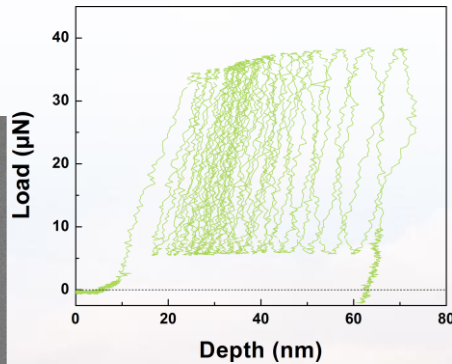
# Future Directions

## In situ Quantitative Mechanical Testing



Hysitron PI95 *In Situ* Nanoindentation TEM Holder

- Sub nanometer displacement resolution
- Quantitative force information with  $\mu\text{N}$  resolution
- Concurrent real-time imaging by TEM



Nanopillars

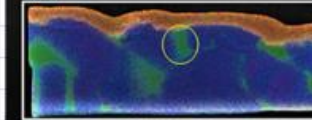
20 nm



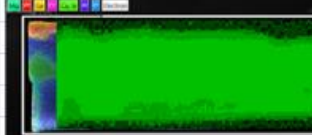
## Hydrogen Isotope Mapping

Development of methods to chemical map out hydrogen and helium isotopes using transmission electron elastic recoil detection

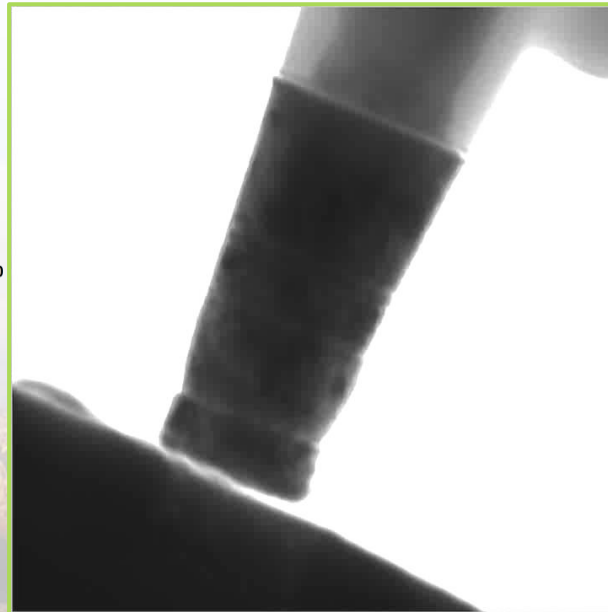
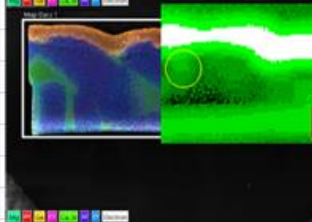
SEM



RFS

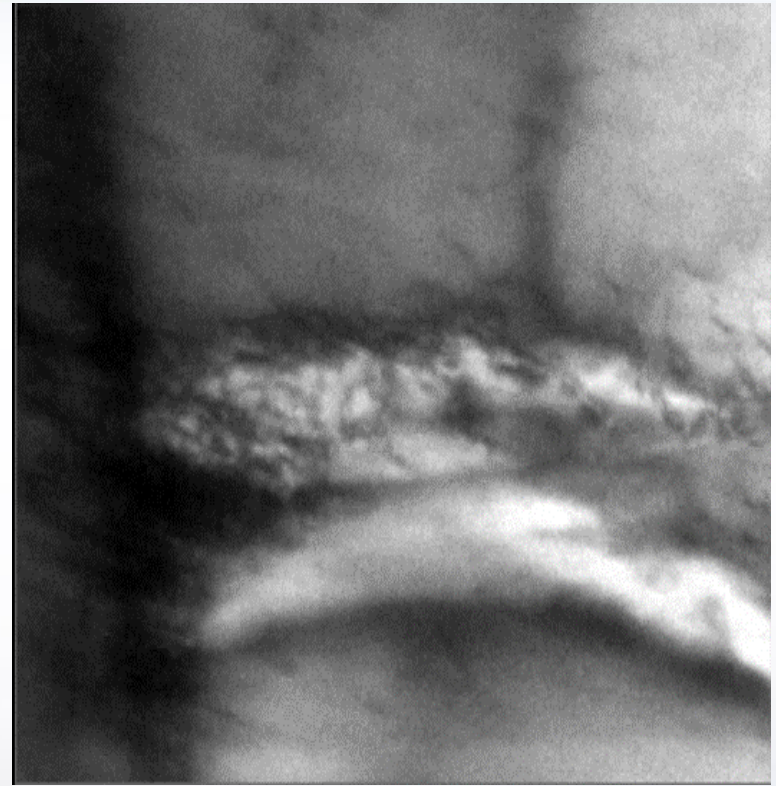
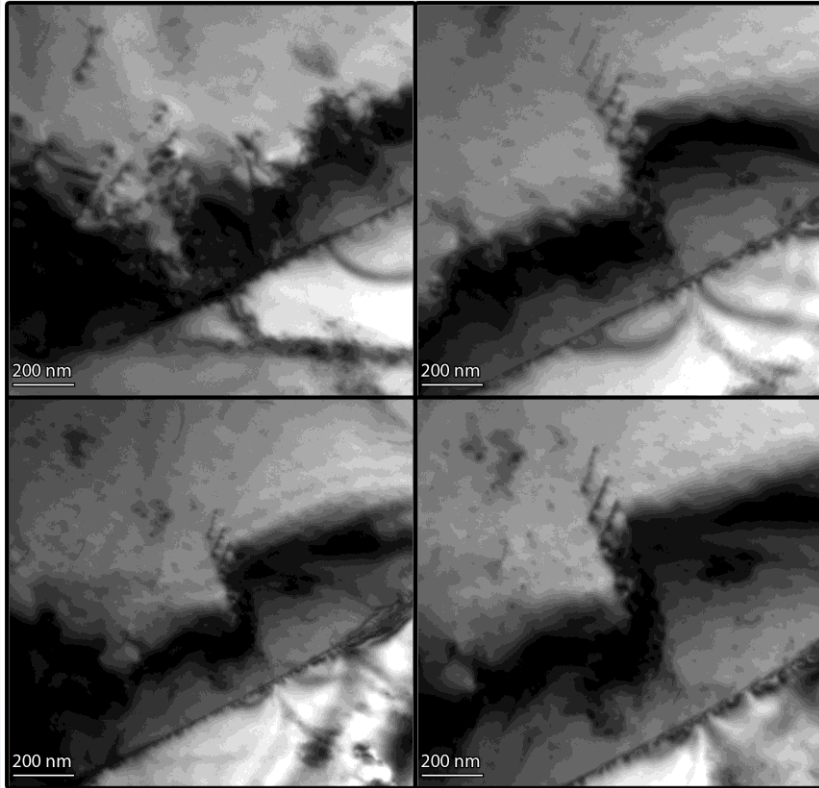


ERD



Sandia National Laboratories

# Summary



**In situ hydrogen gas exposure appears to be the best path to study defect response to hydrogen environment**

**External access and collaborations available through CINT and NSUF user proposals**

**Please contact Khalid Hattar [khattar@sandia.gov](mailto:khattar@sandia.gov) for more information**

This work was supported by the US Department of Energy, Office of Basic Energy Sciences. Or other funding source.

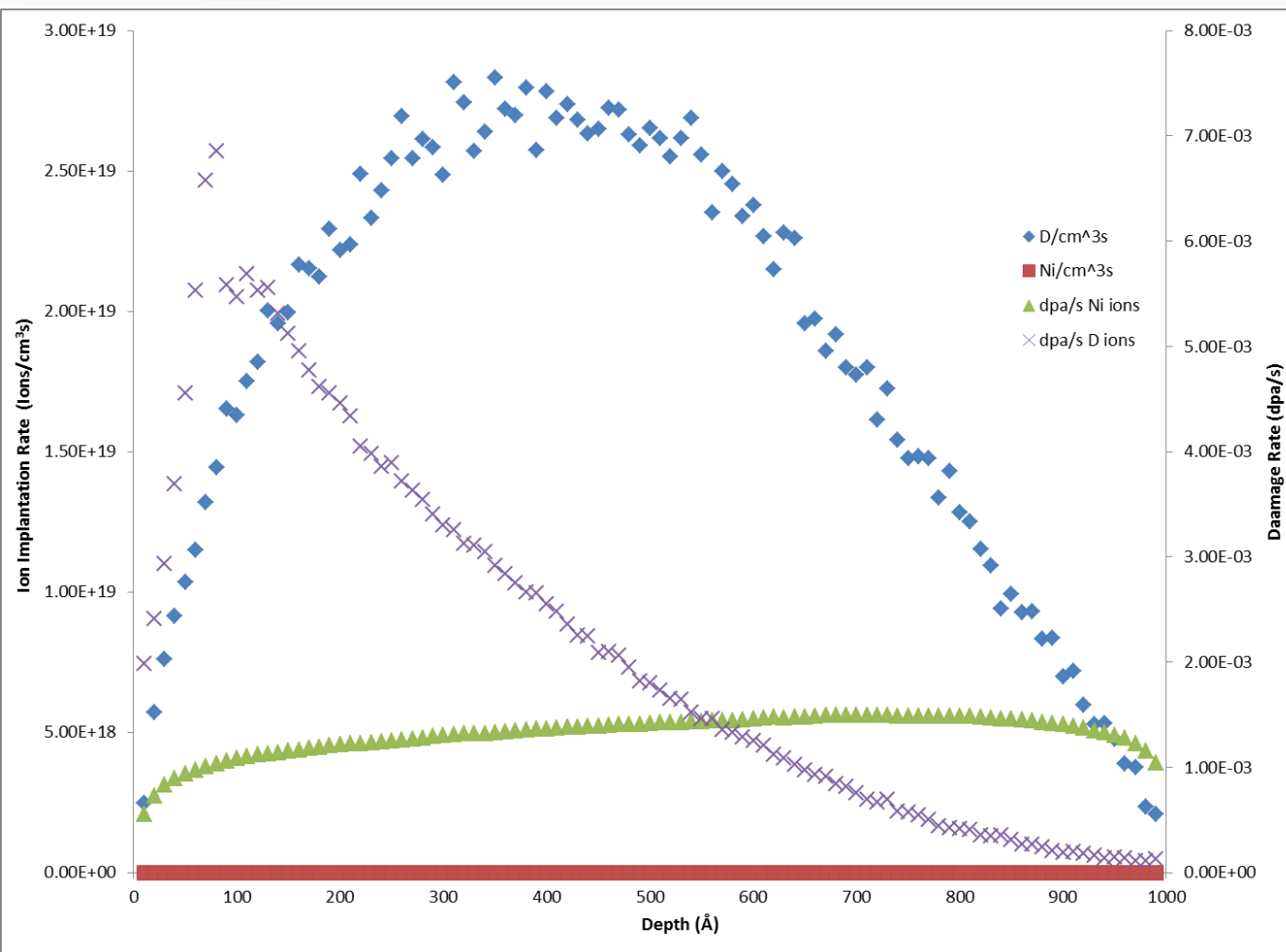
Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.



**Sandia National Laboratories**



# D<sup>+</sup> and Ni<sup>3+</sup> into large grained Jet polished Nickel



Irradiation Rates:

2.6 E14 D<sup>+</sup>/cm<sup>2</sup>s

4 E11 Ni<sup>3+</sup>/cm<sup>2</sup>s

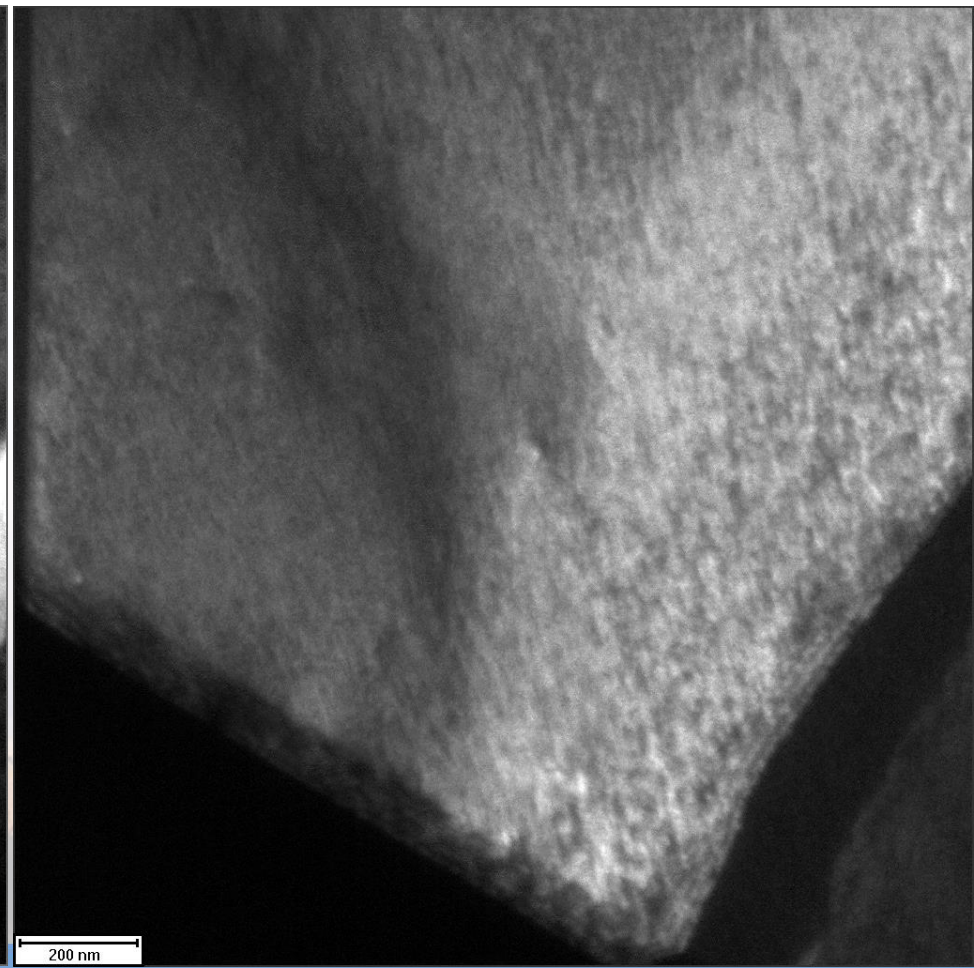
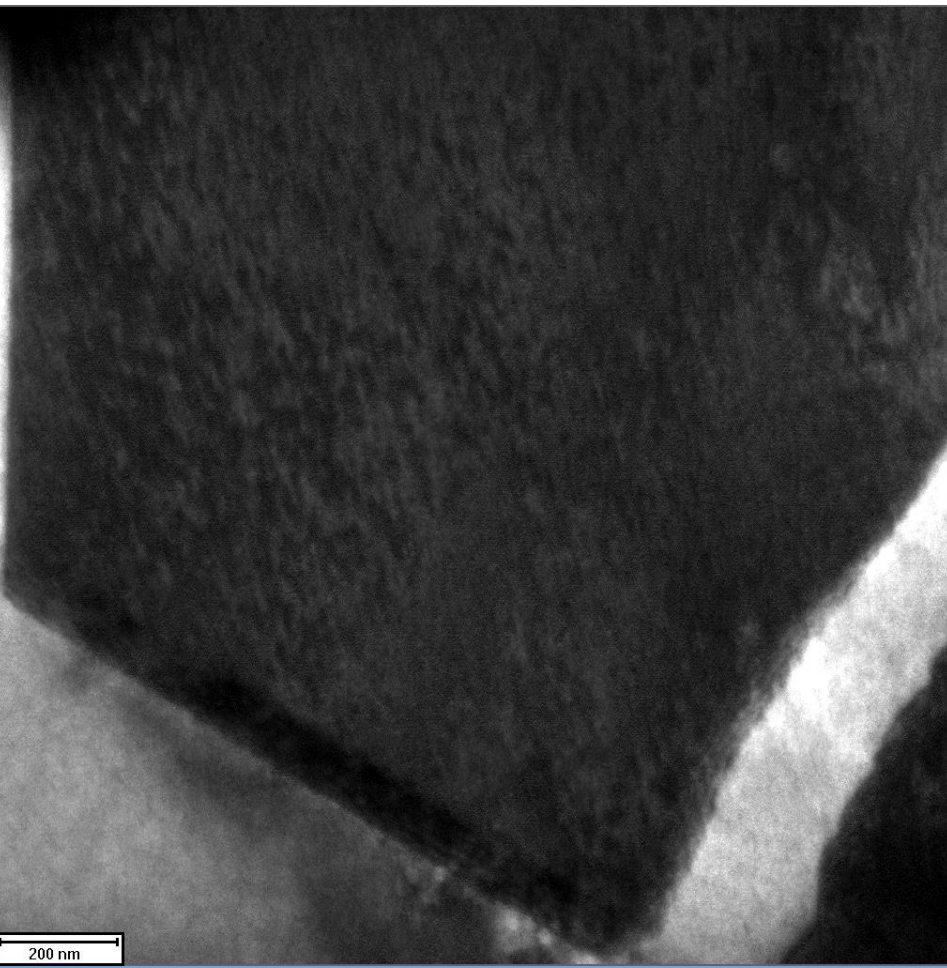
Irradiated to 2 dpa from D<sup>+</sup>  
(approximately 19 at % D<sup>+</sup>) and 2  
dpa from Ni<sup>3+</sup> for a total of 4 dpa



Sandia National Laboratories



After D<sup>+</sup> implantation

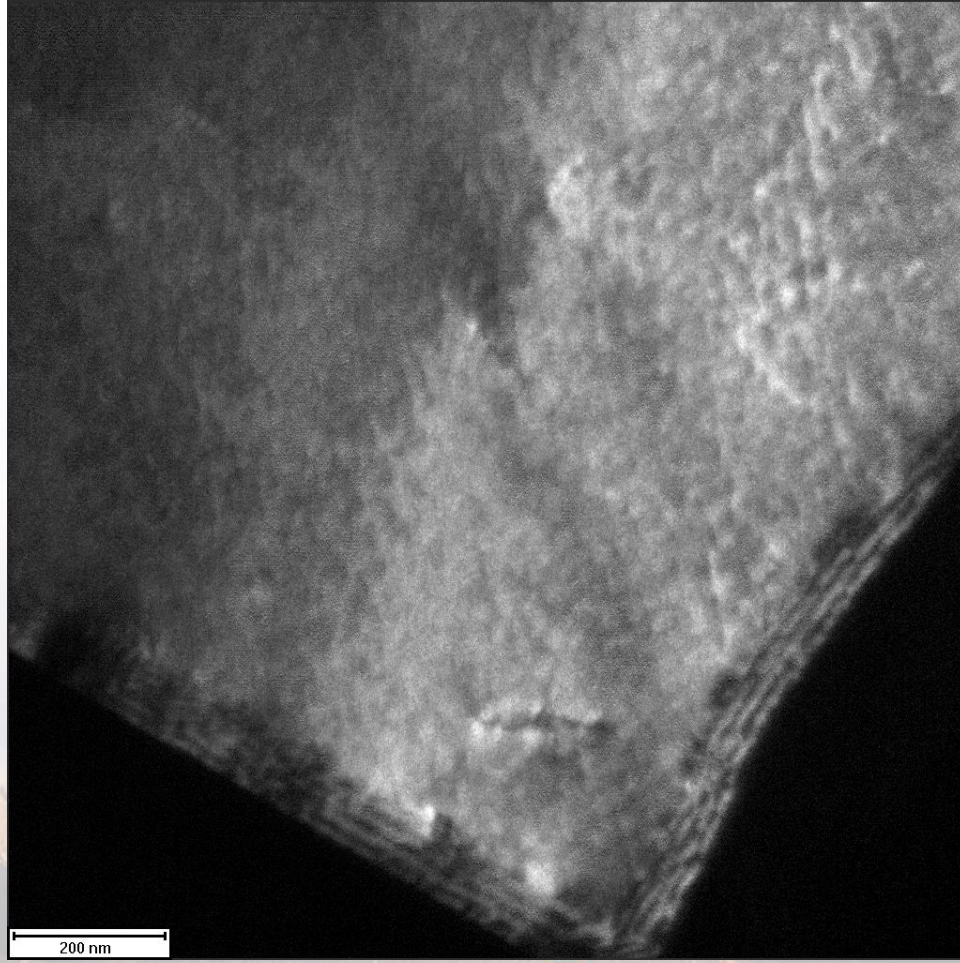
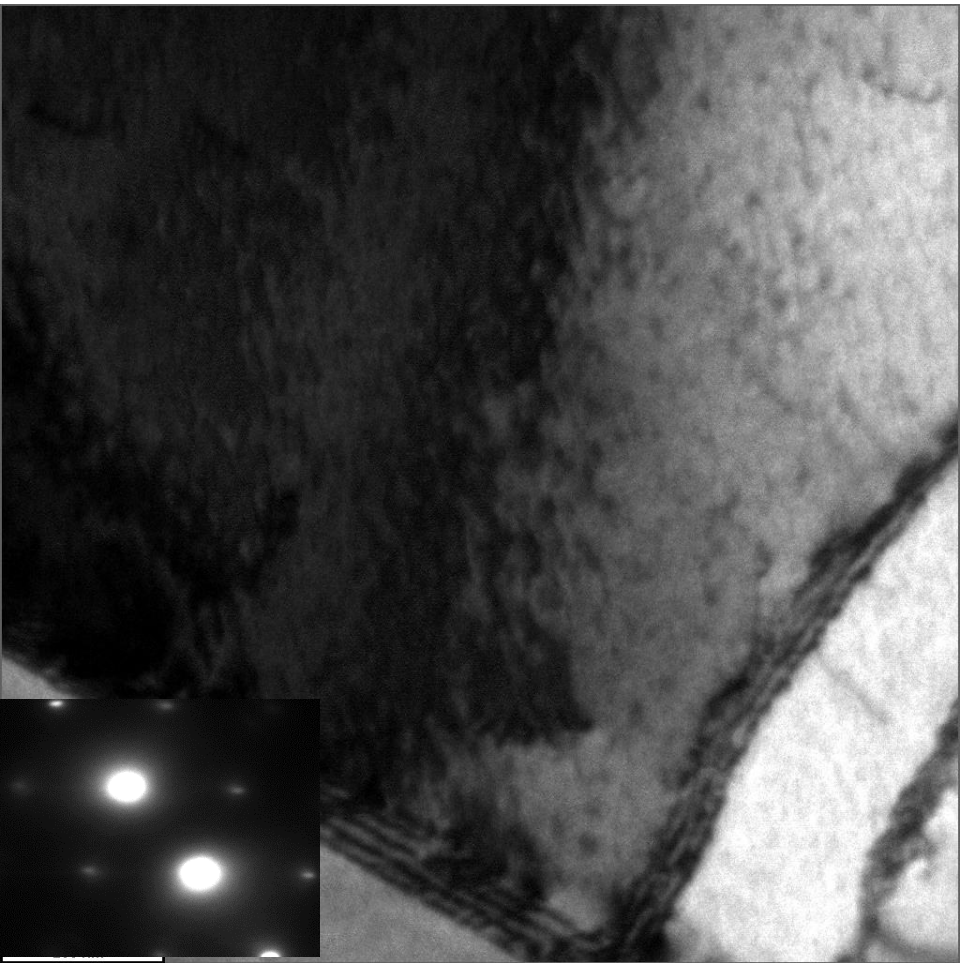






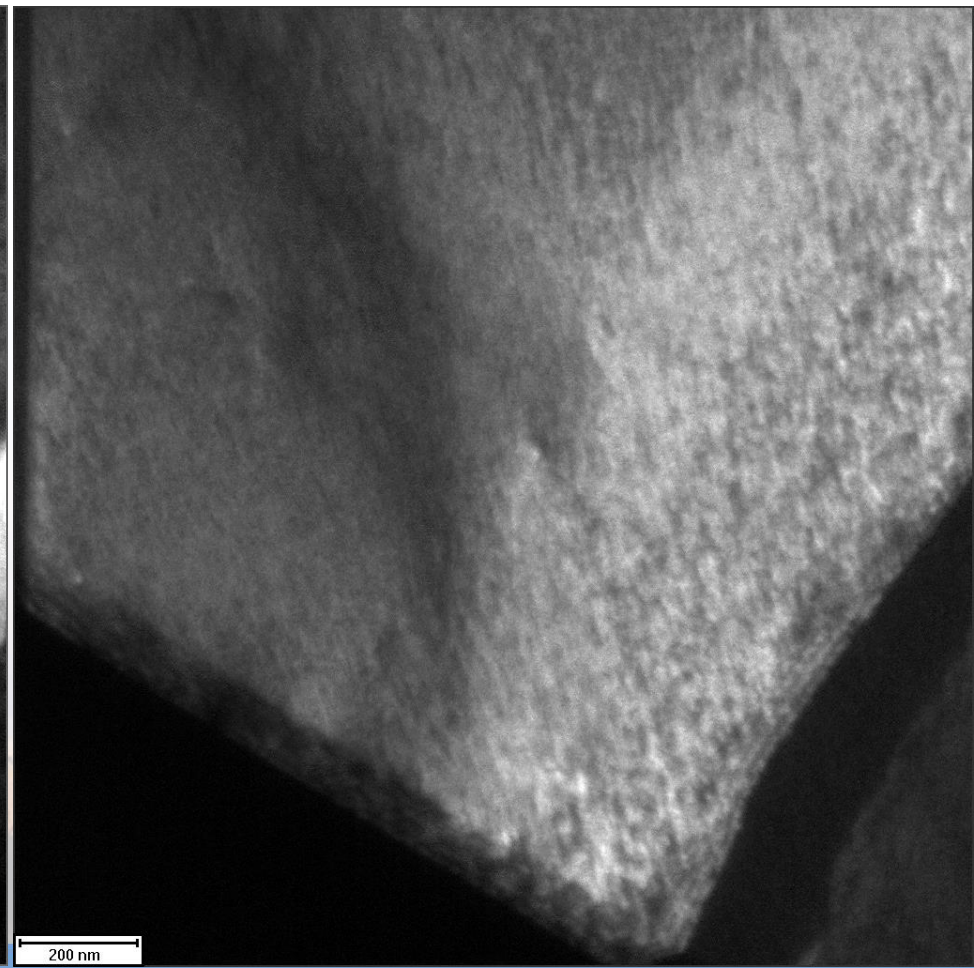
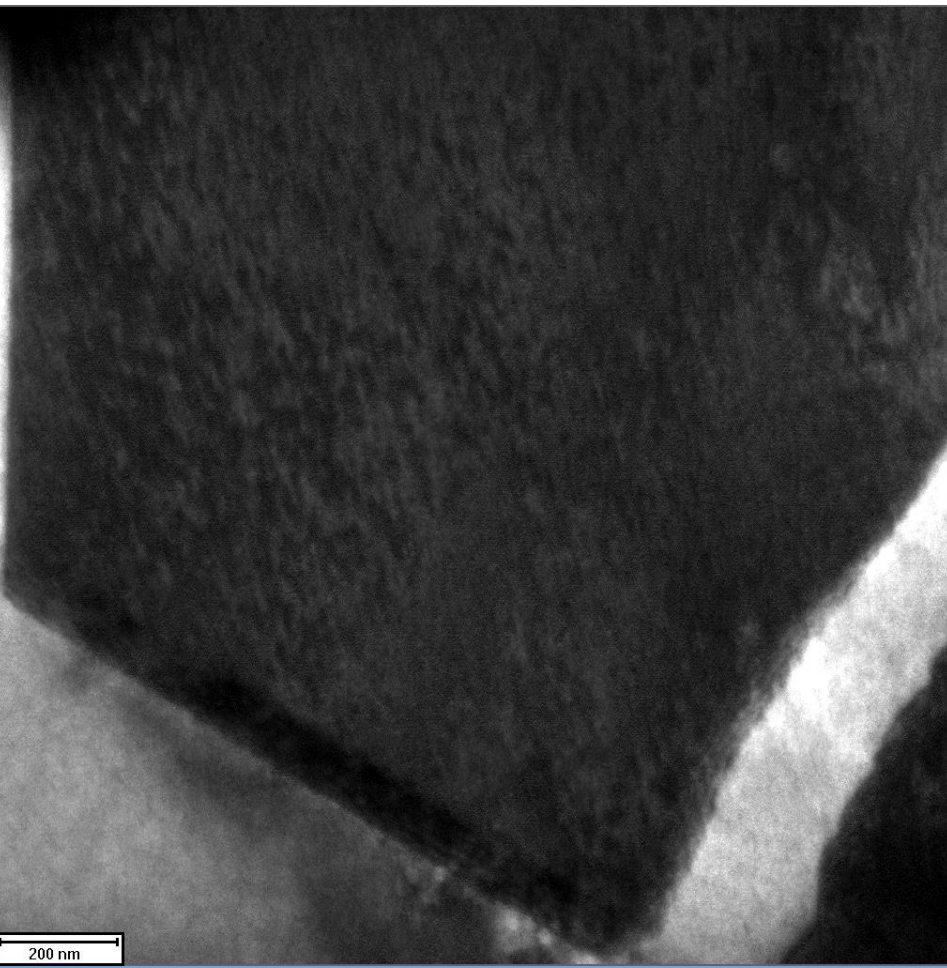
# # 1: D<sup>+</sup> then Ni<sup>3+</sup>

Before irradiation

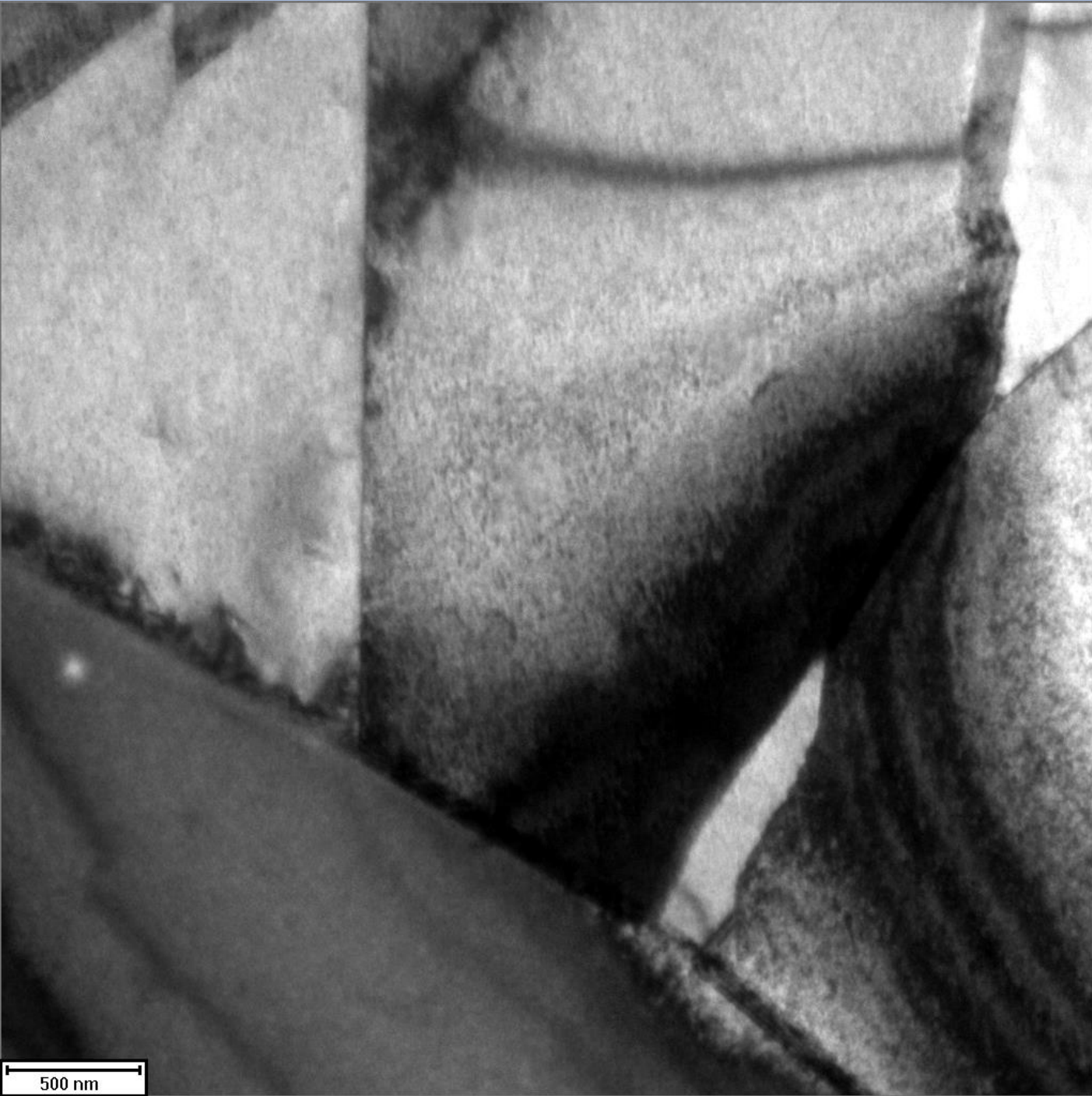




After D<sup>+</sup> implantation



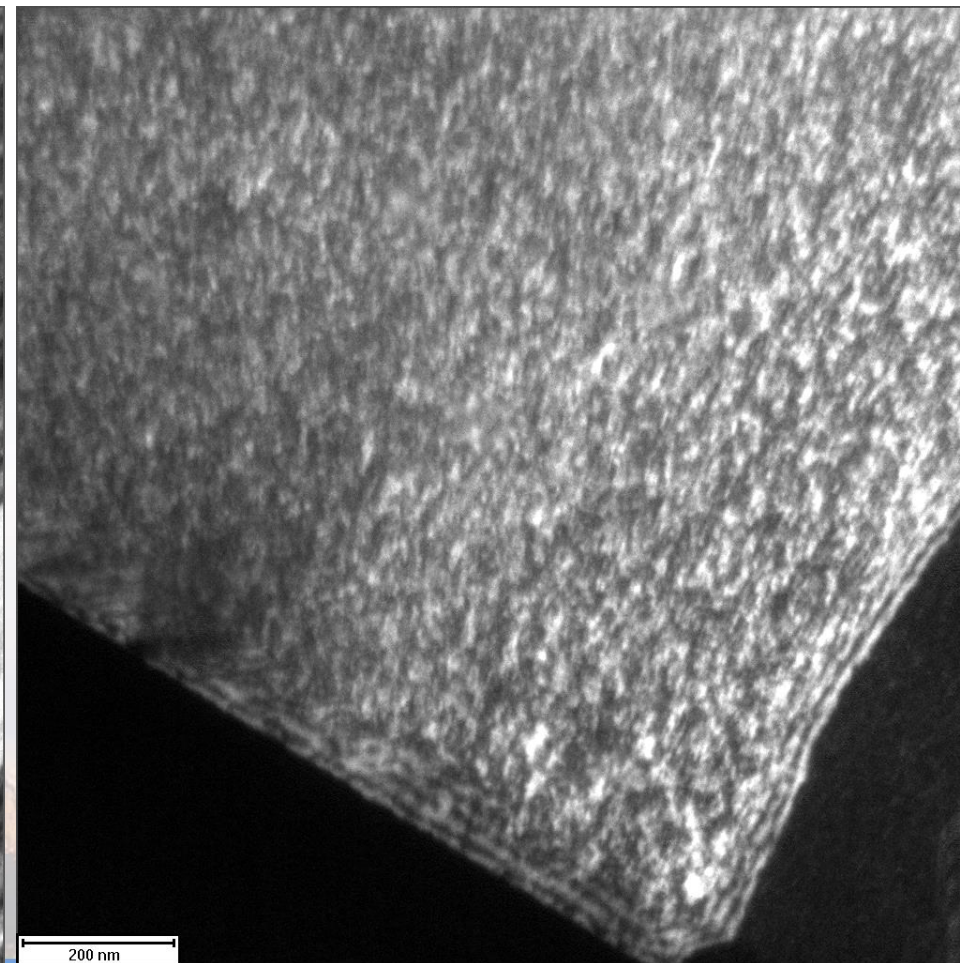
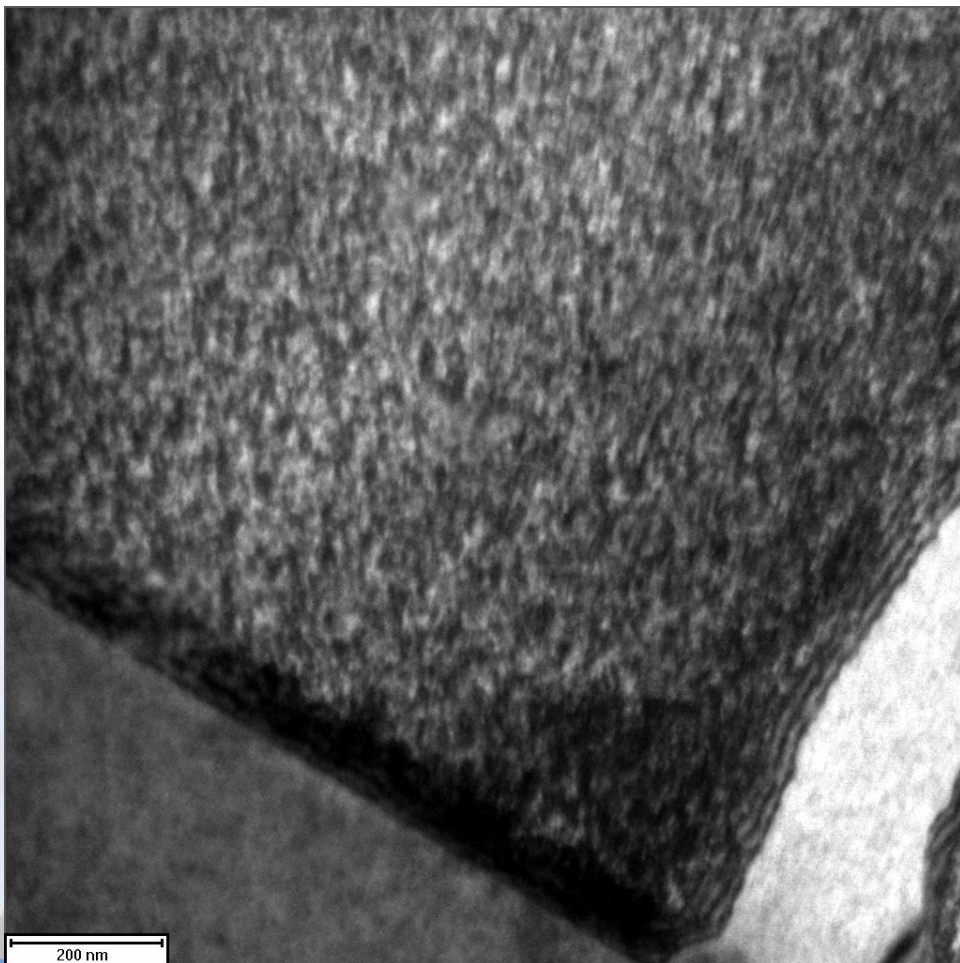




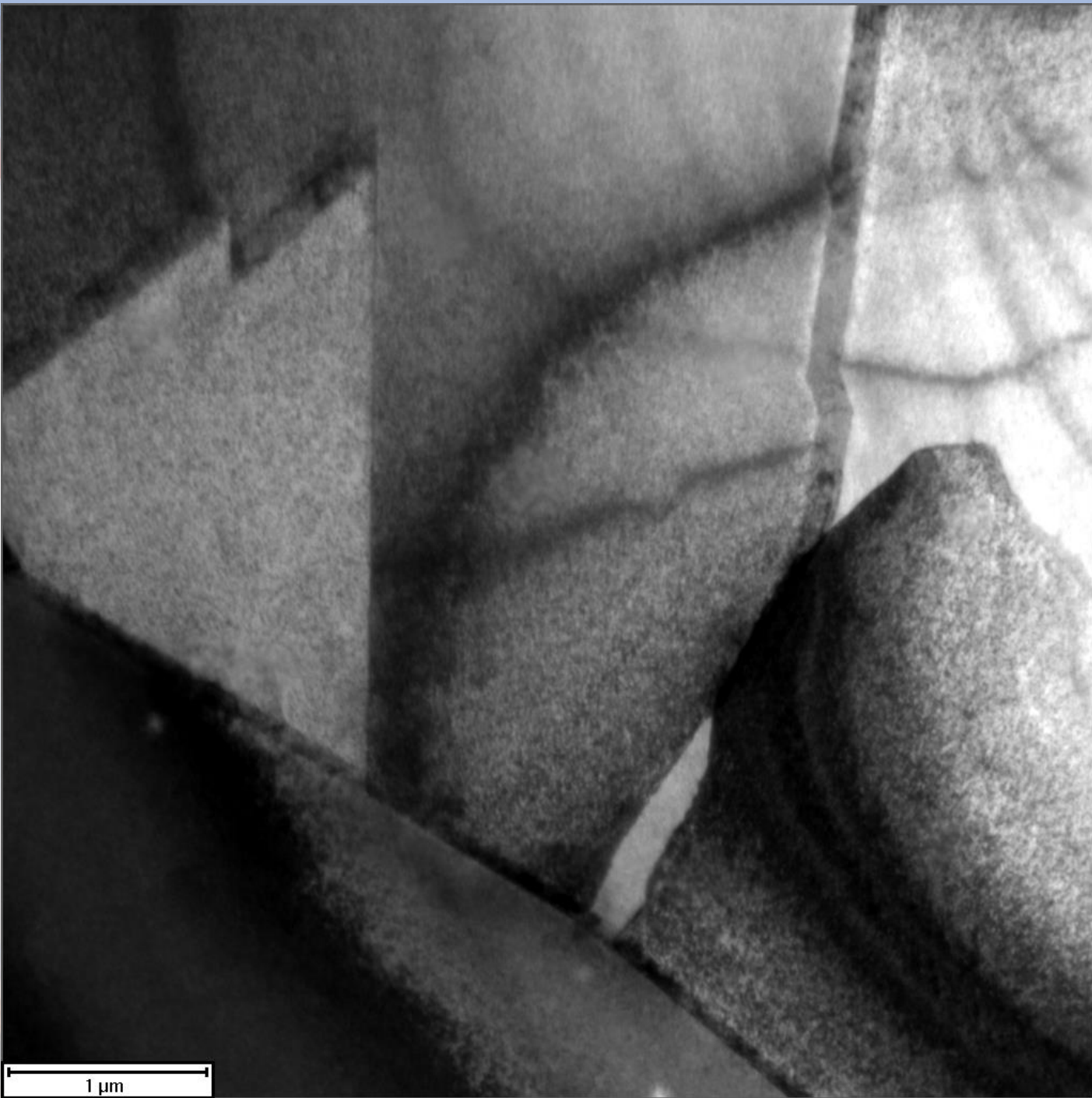
500 nm



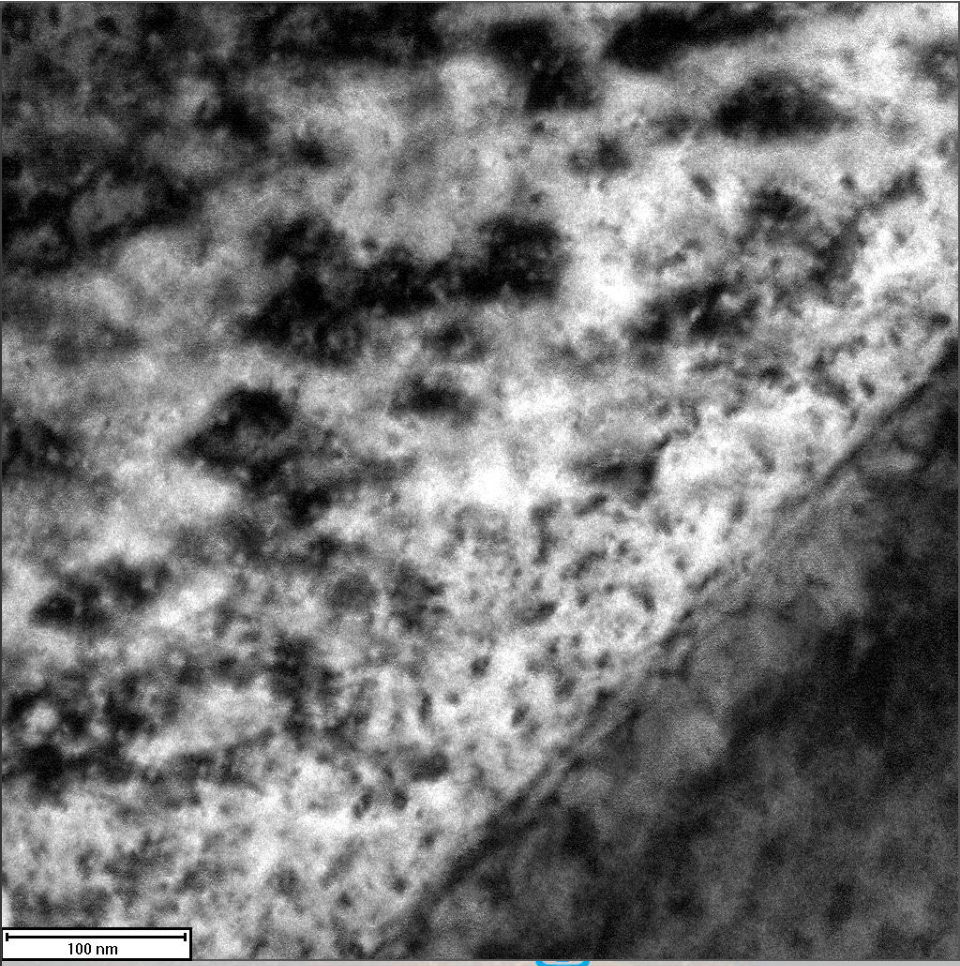
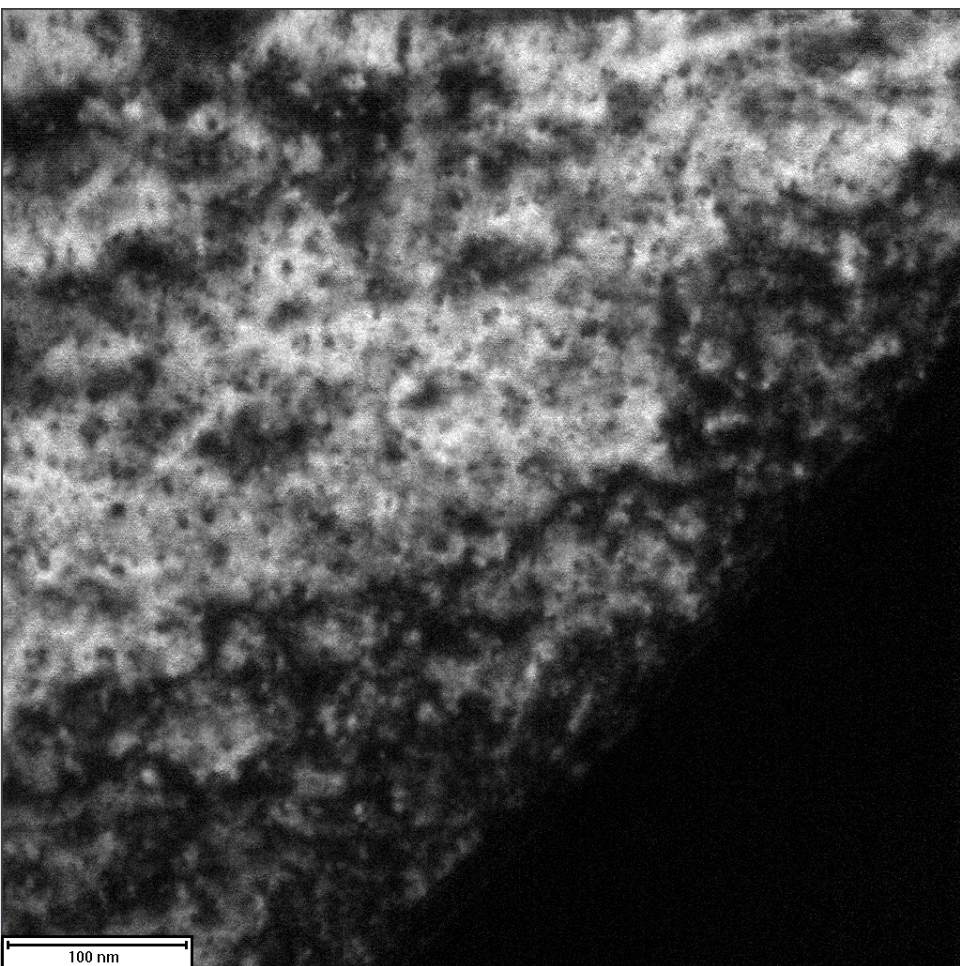
After  $\text{Ni}^{3+}$  additional irradiation









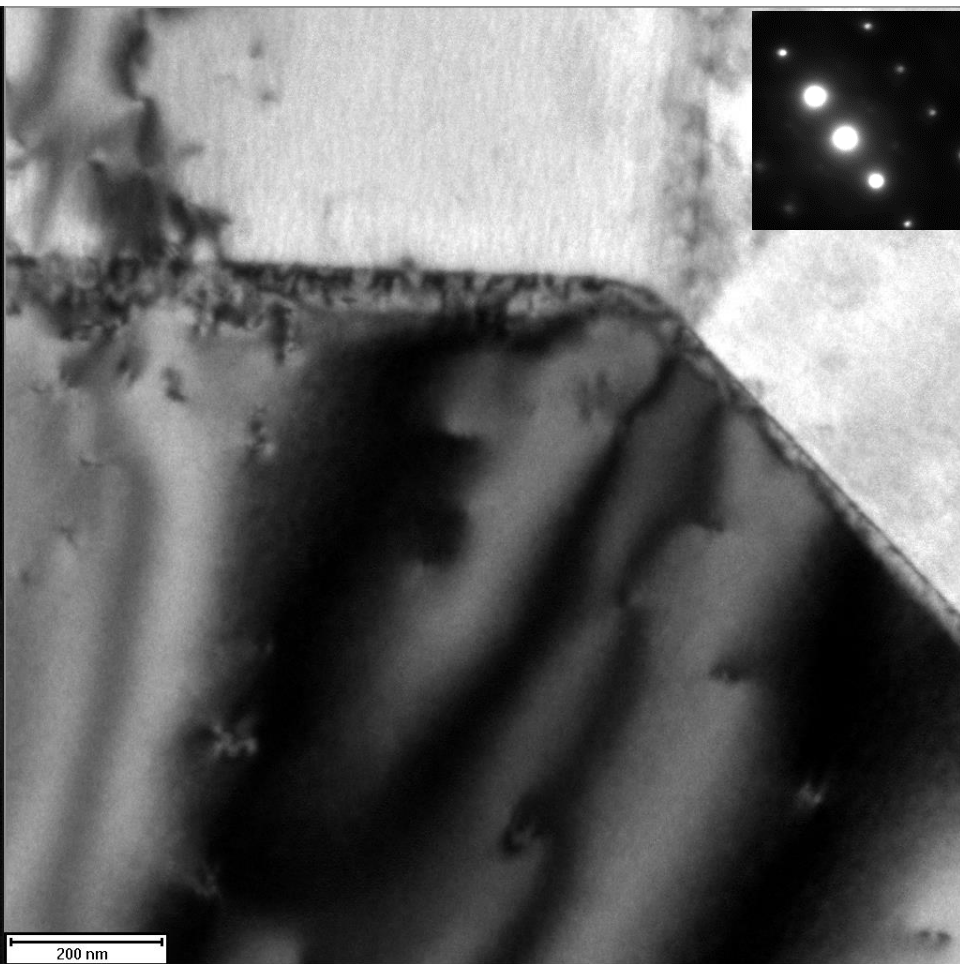
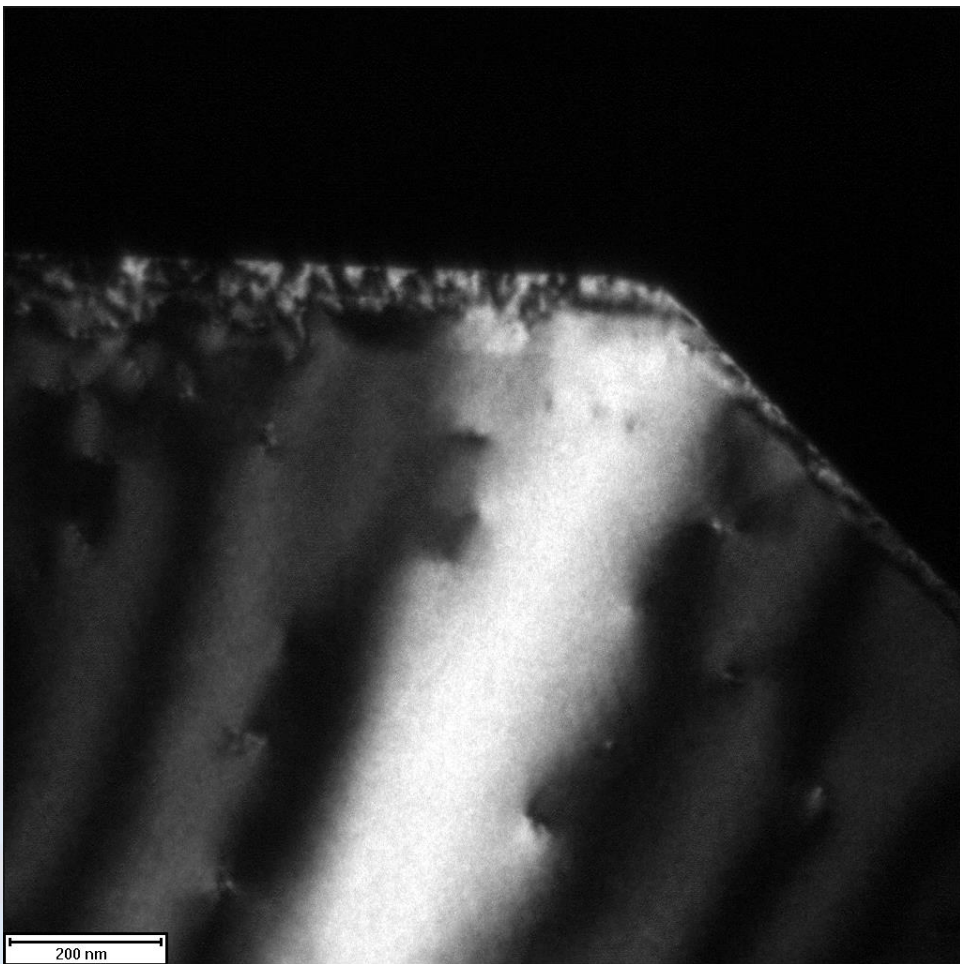






## #2: $\text{Ni}^{3+}$ then $\text{D}^+$

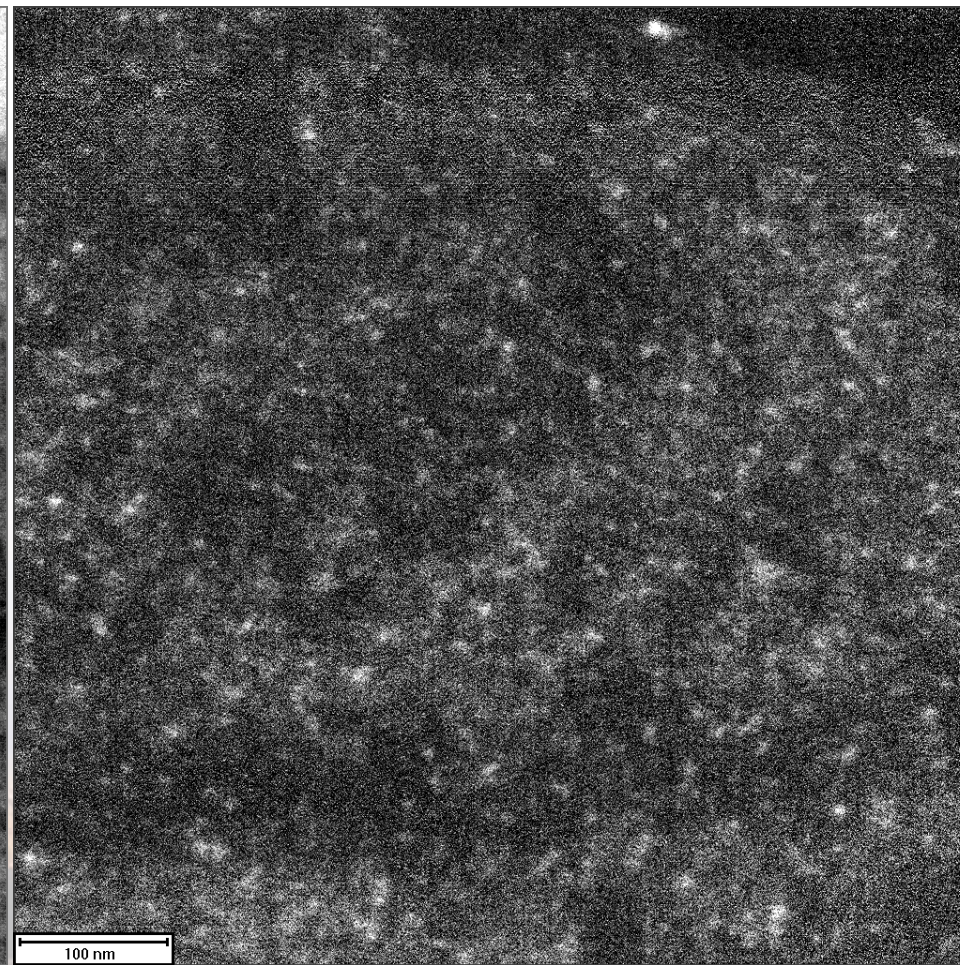
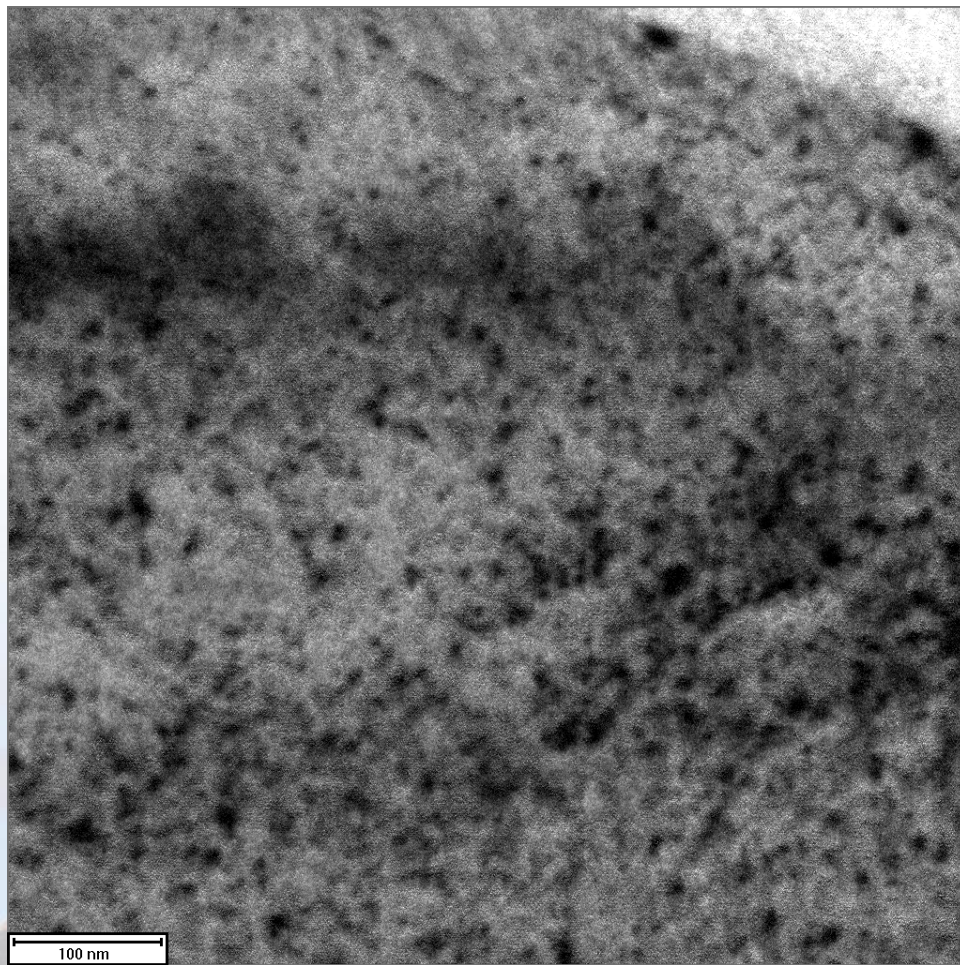
Before Irradiation



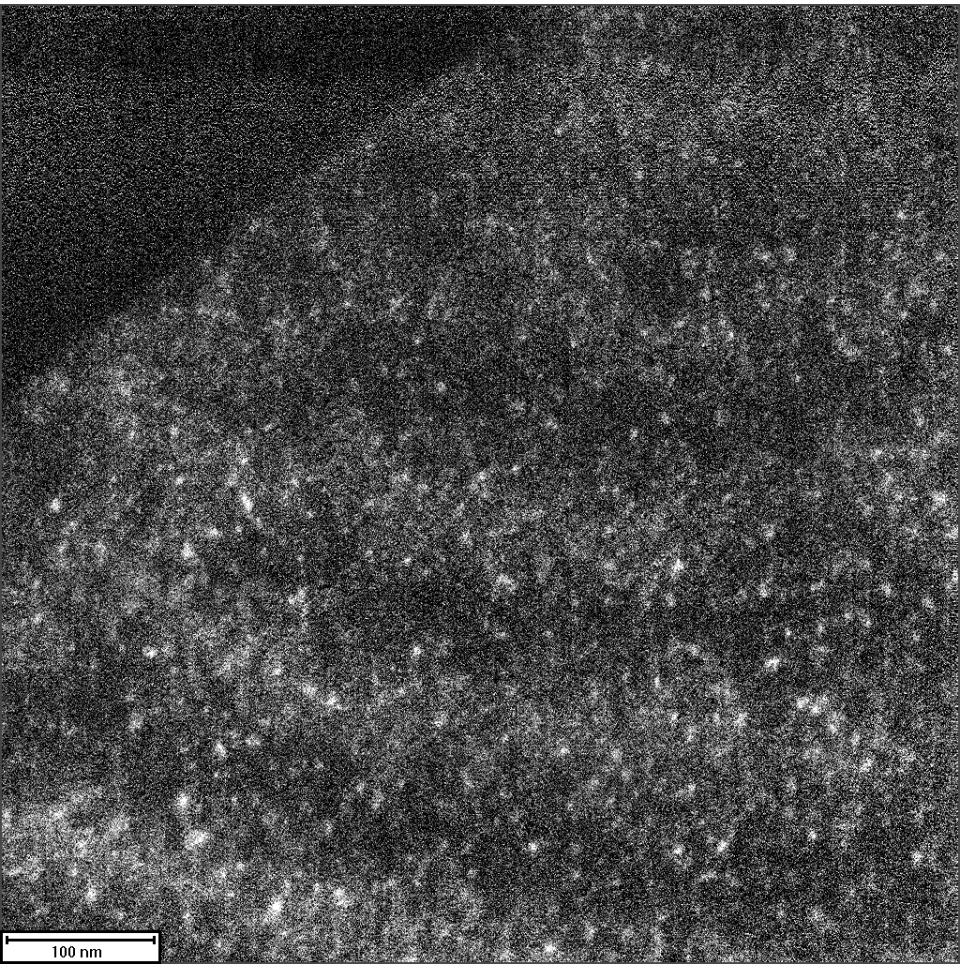
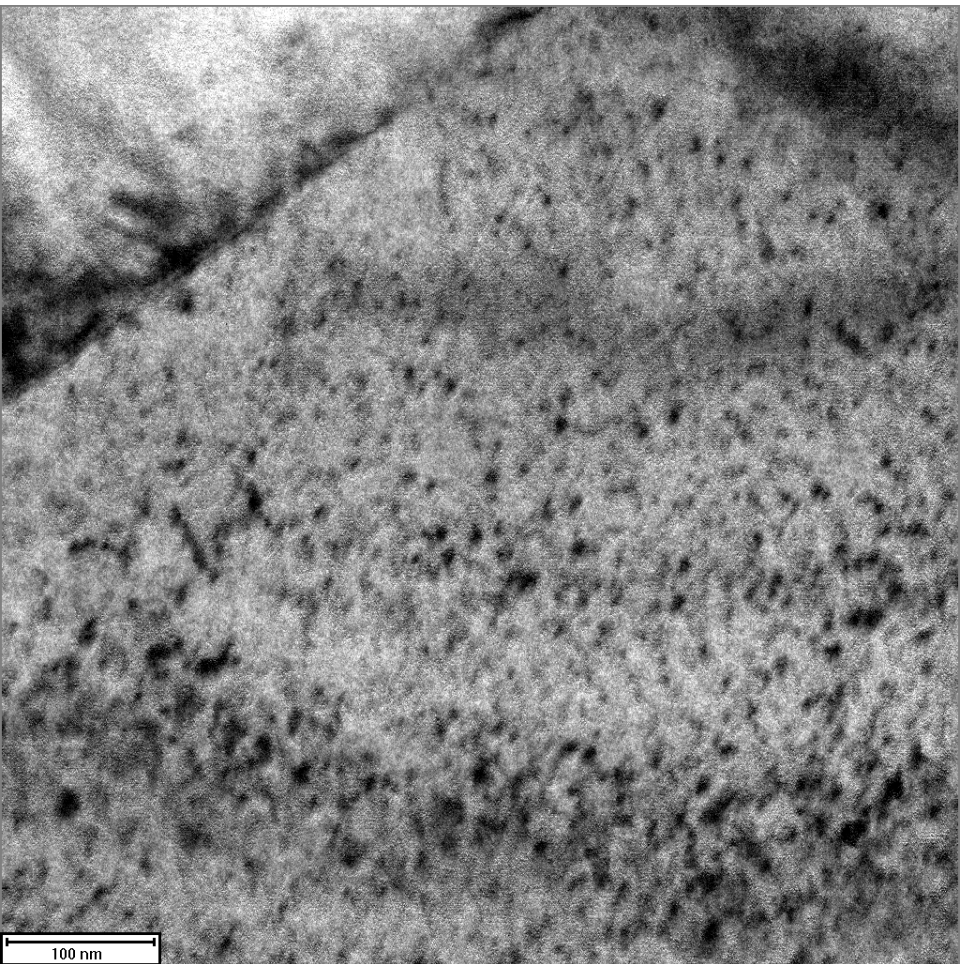
Sandia National Laboratories



**After  $\text{Ni}^{3+}$**



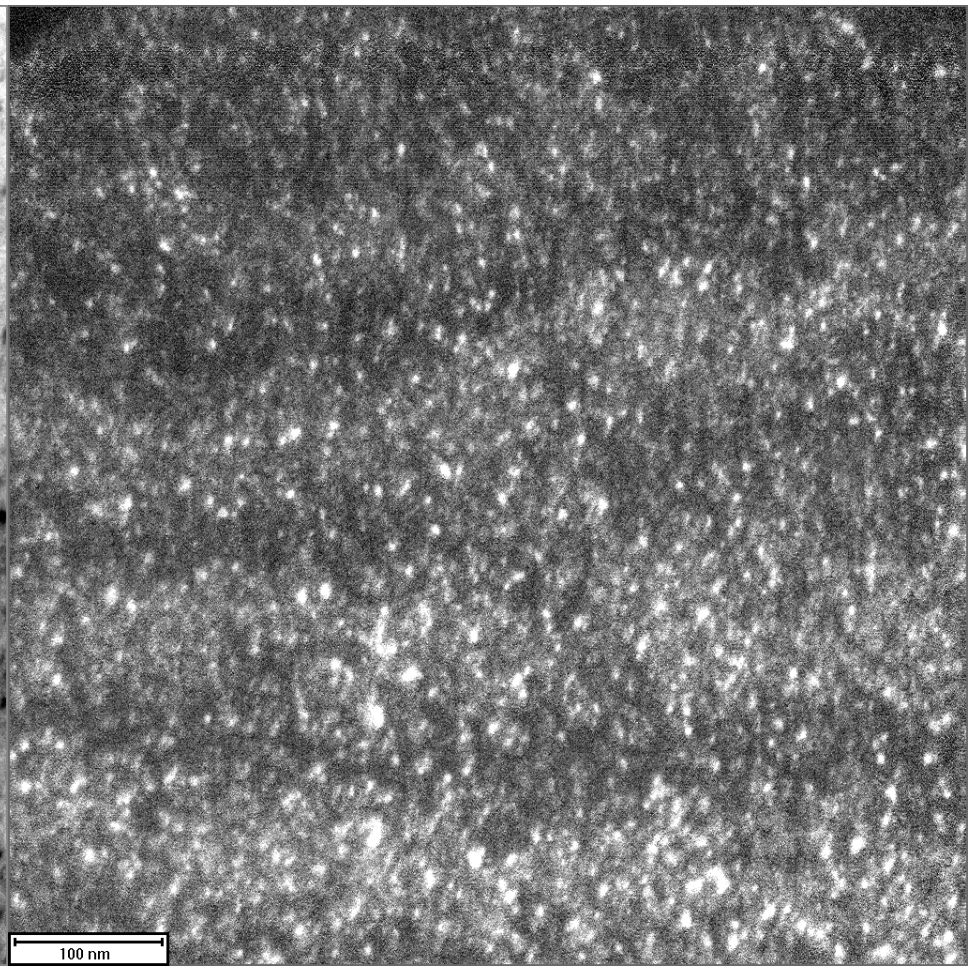
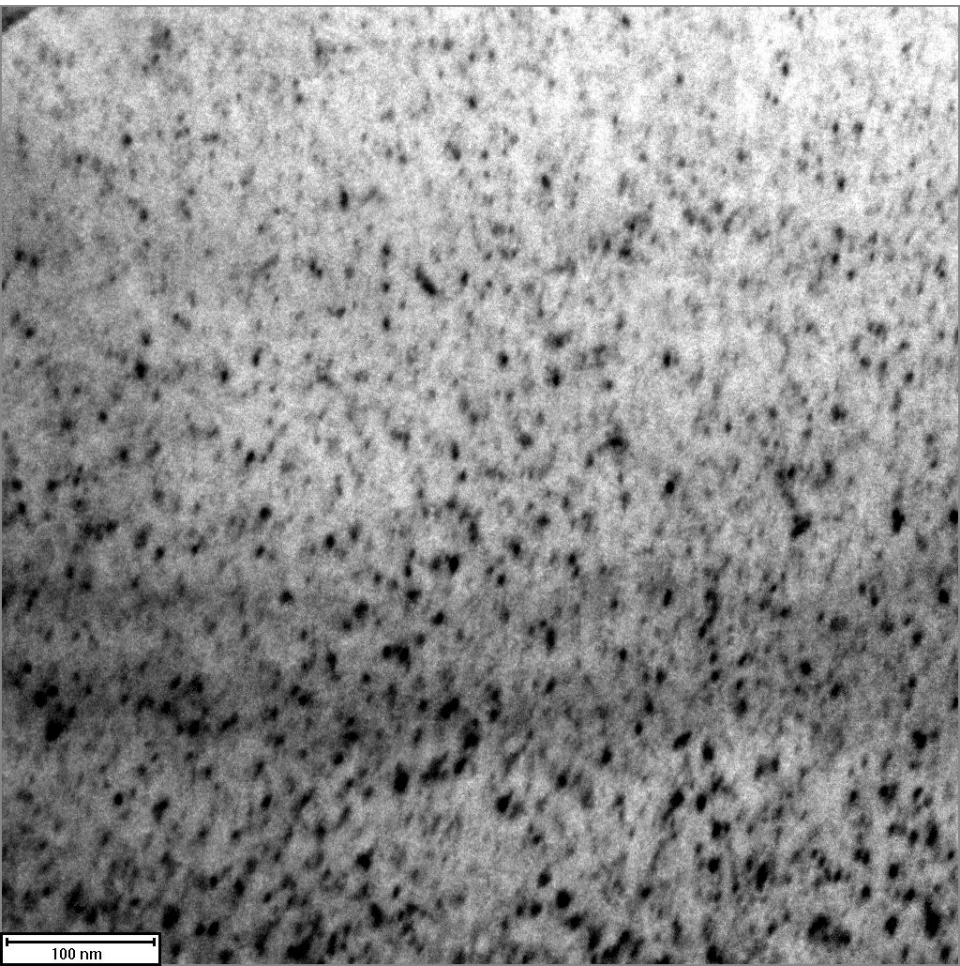




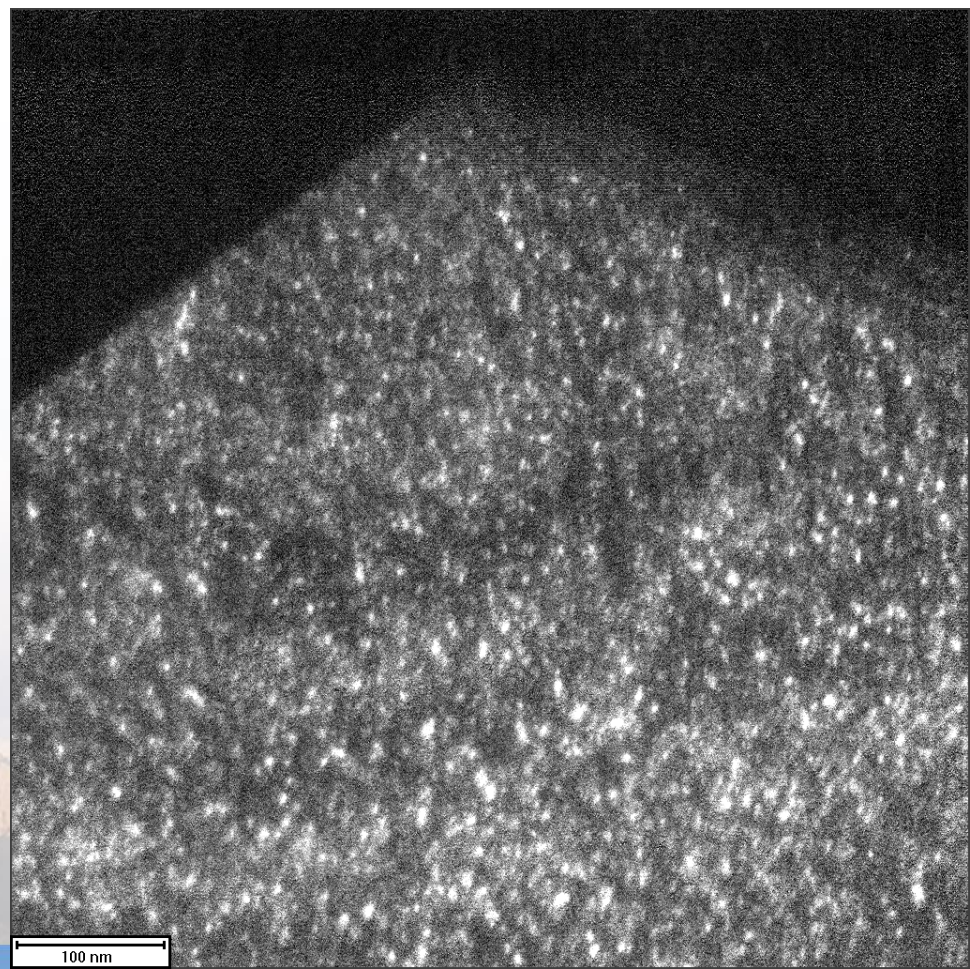
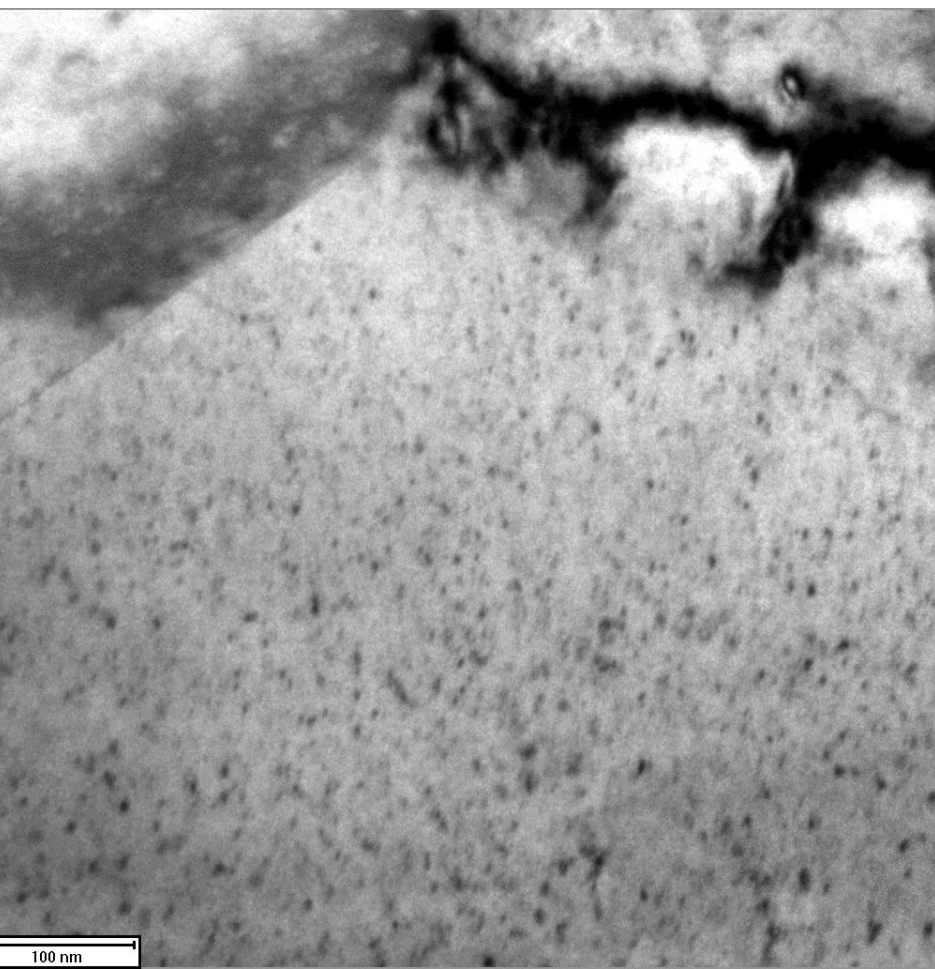




After addition of  $D^+$





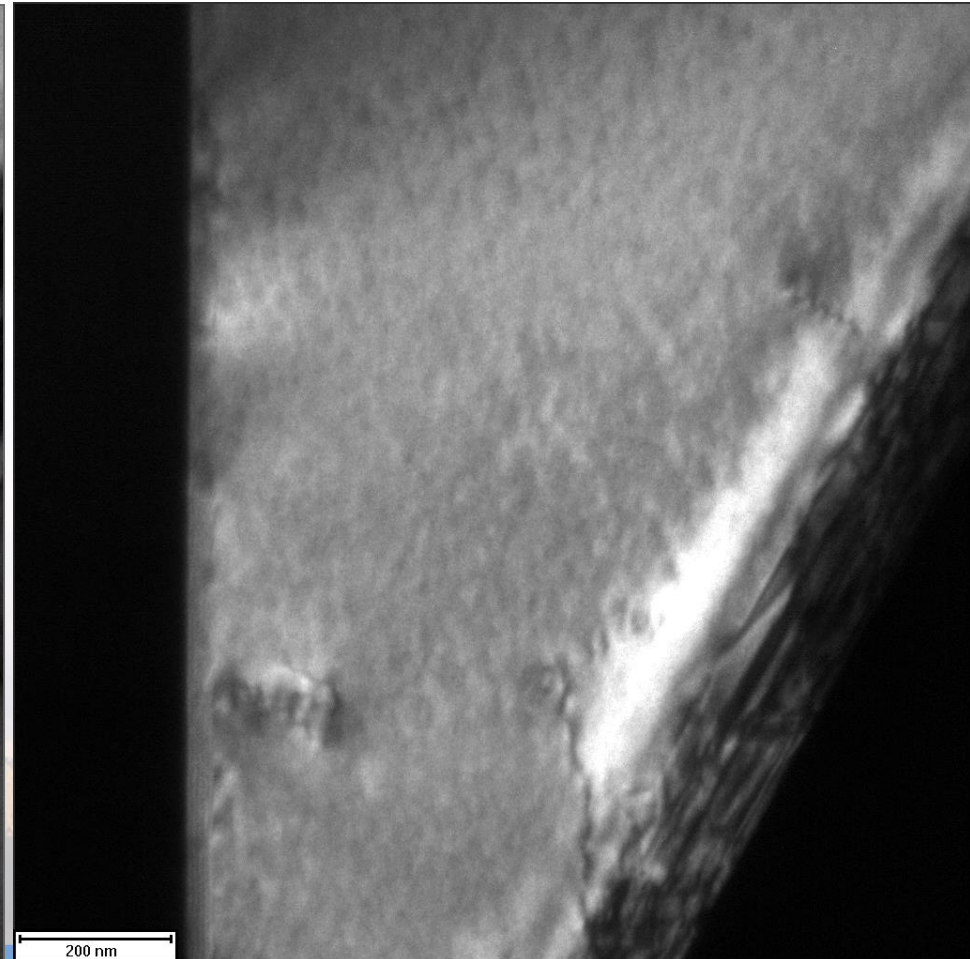
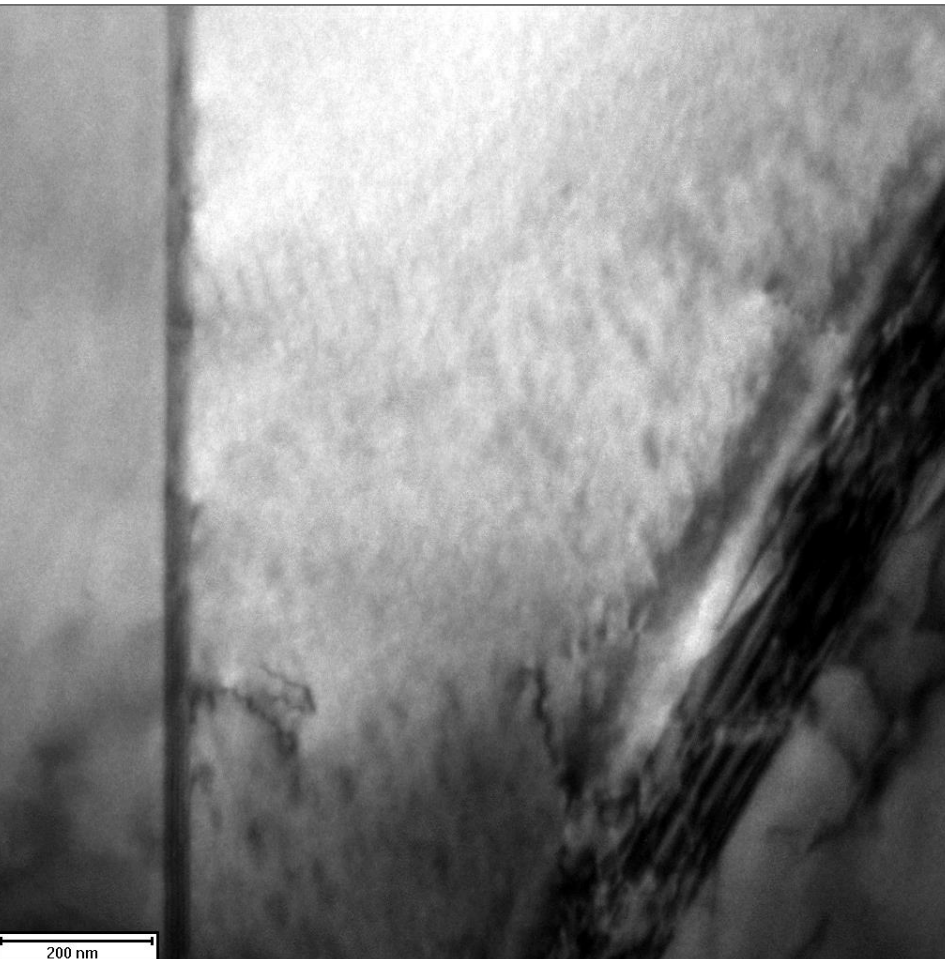






# $\text{Ni}^{3+}$ and $\text{D}^+$ same time

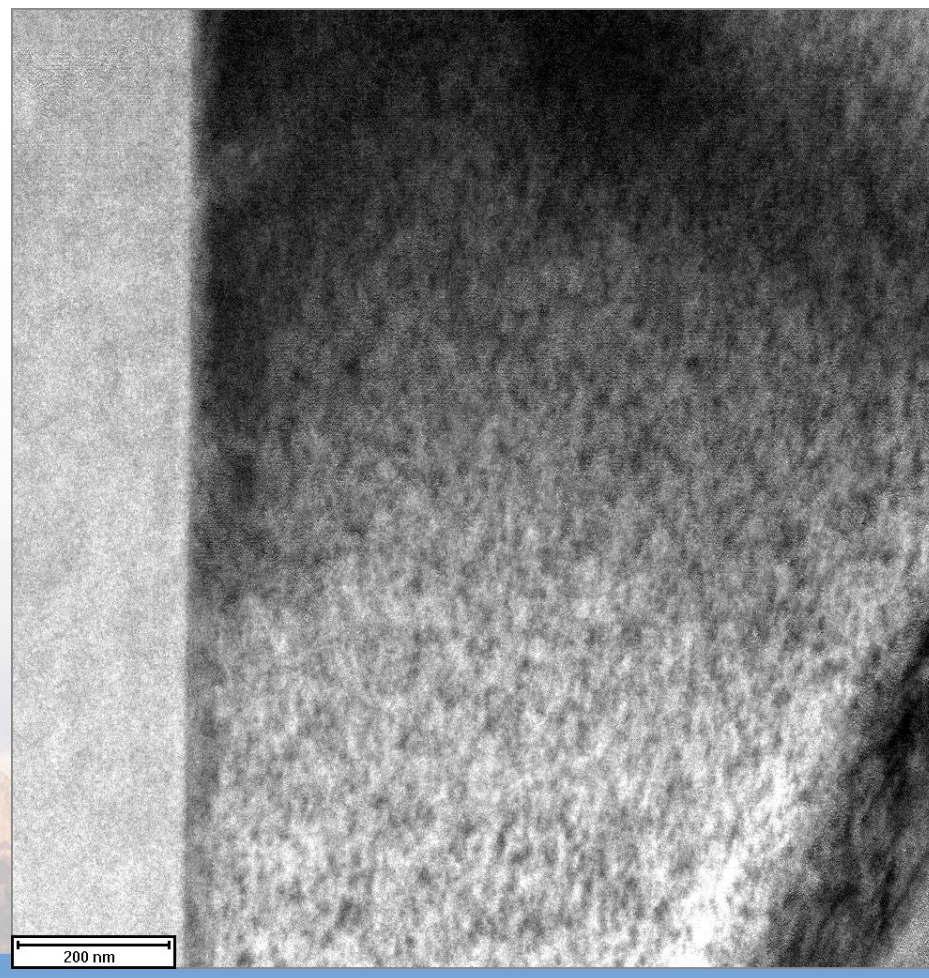
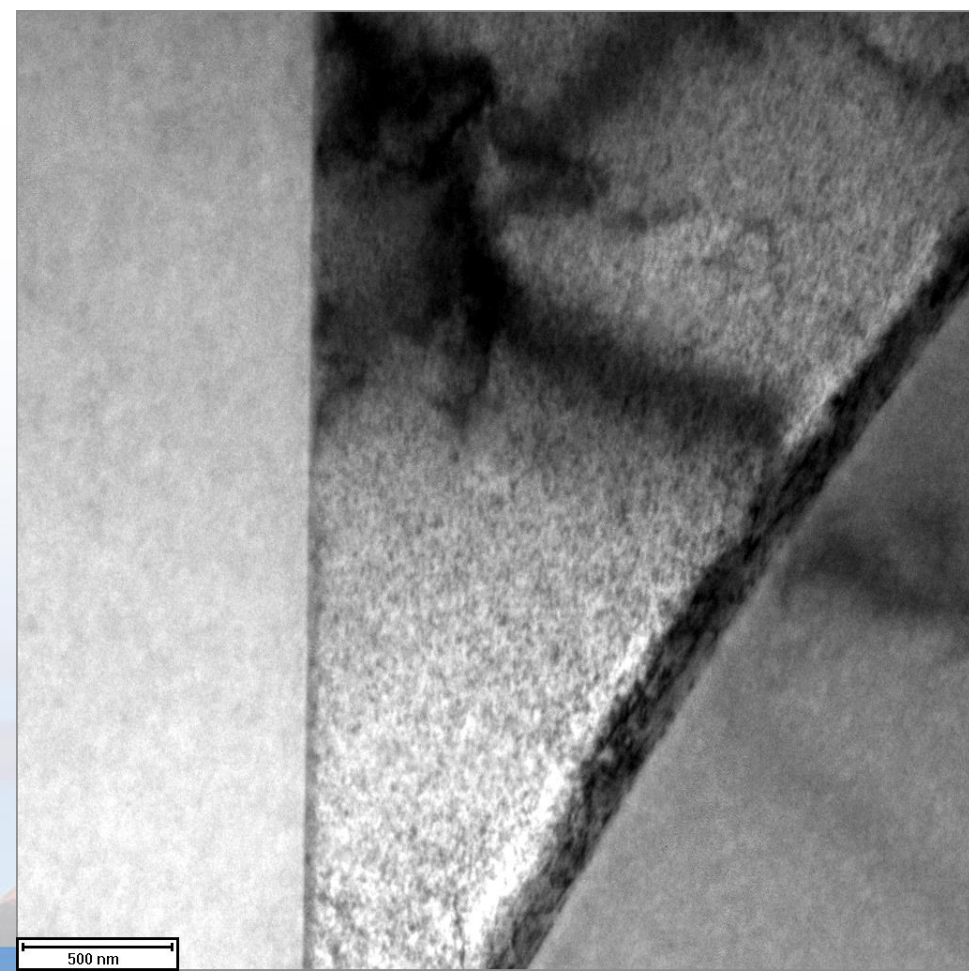
before



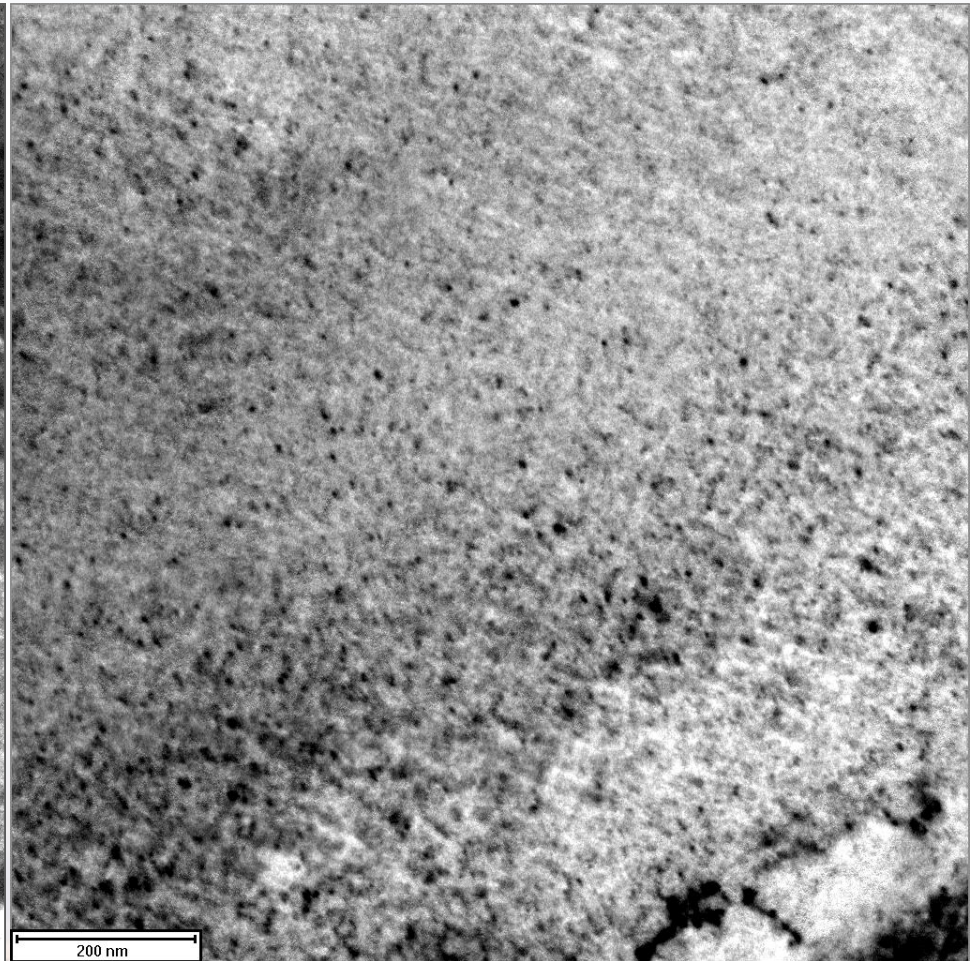
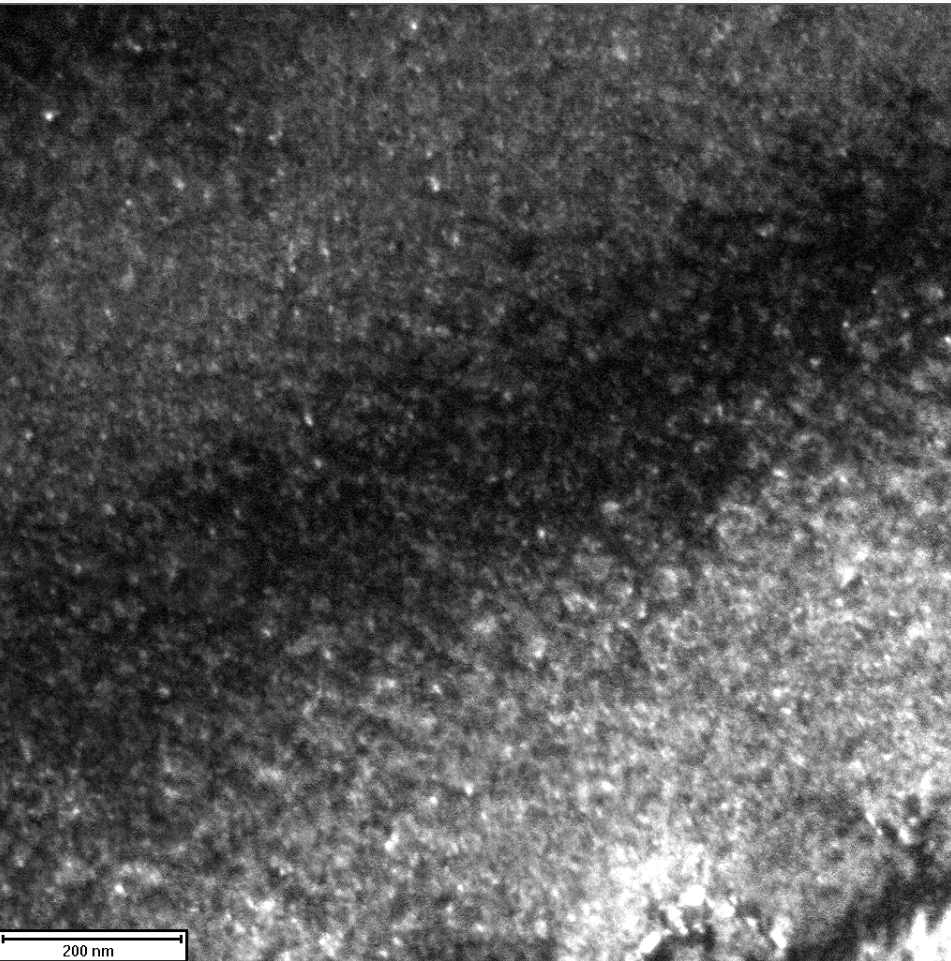




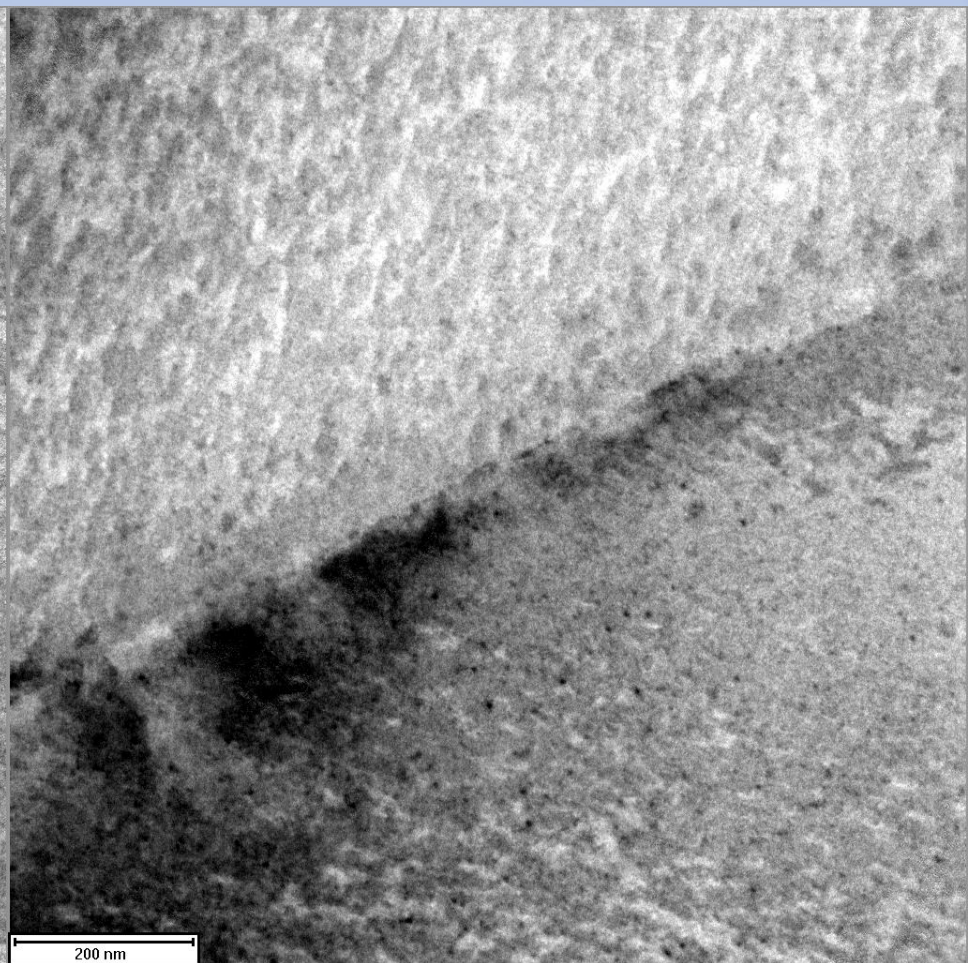
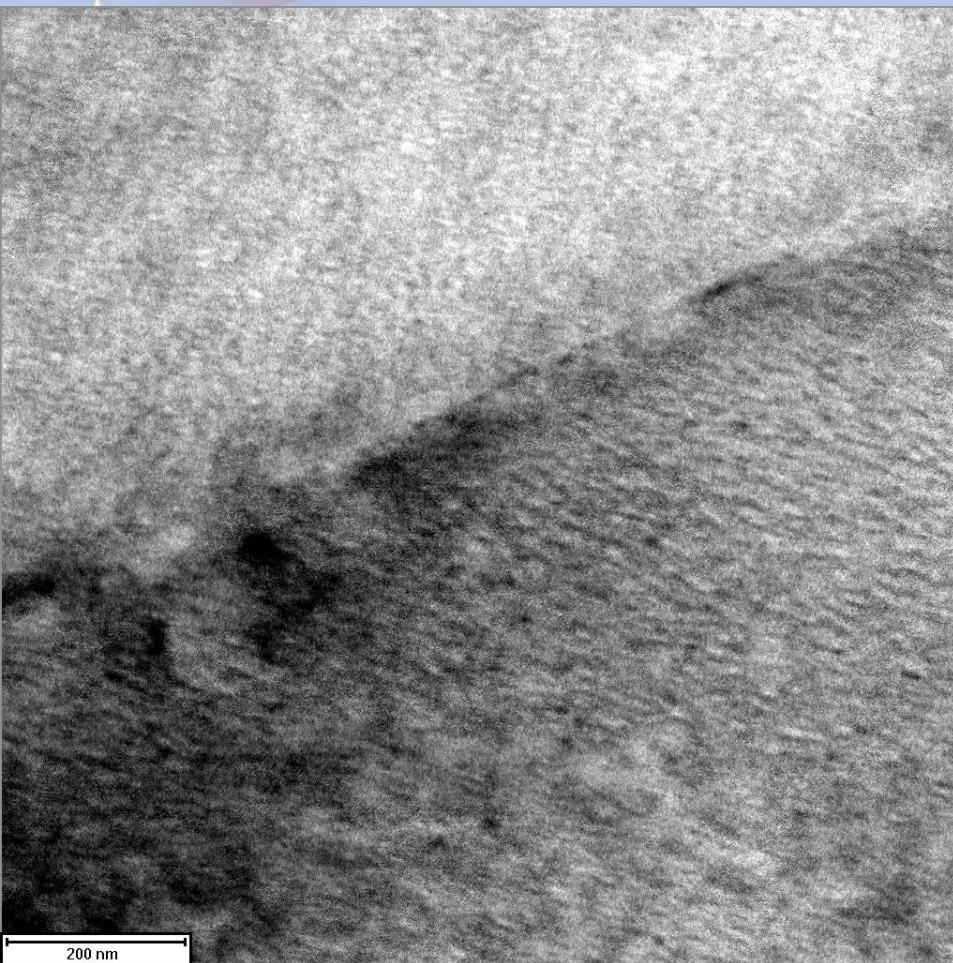
**After Ni and D**











Over and Under Focus





# Straining Plan

- 1) Control
- 2) D-> Strain-> D + Strain
- 3) Ni-> Strain -> Ni + Strain
- 4) D + Ni -> Strain -> D + Ni + Strain

