



# Water Capacity of TufFoam

Kristina Fuller, Bernice Mills, April Nissen

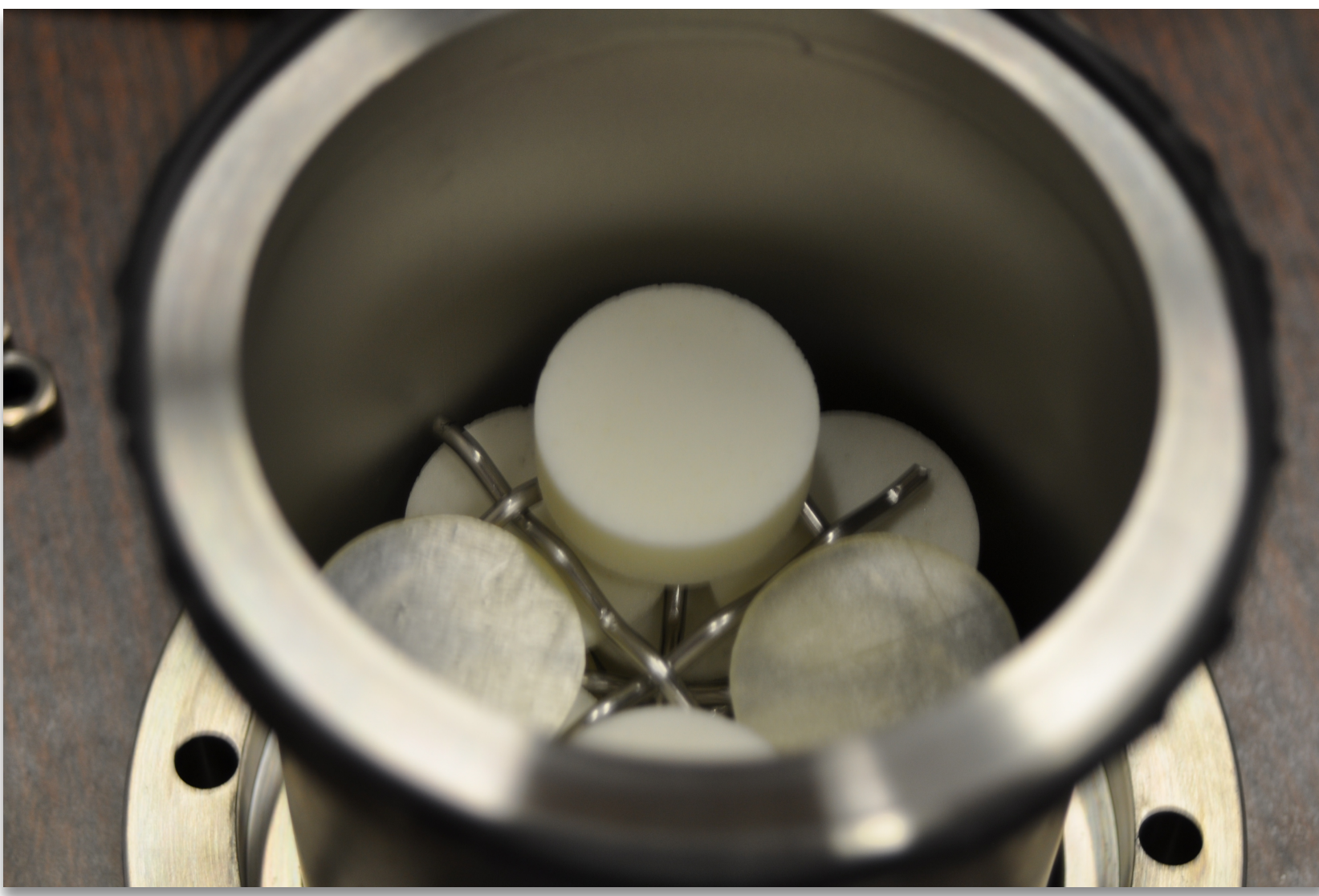
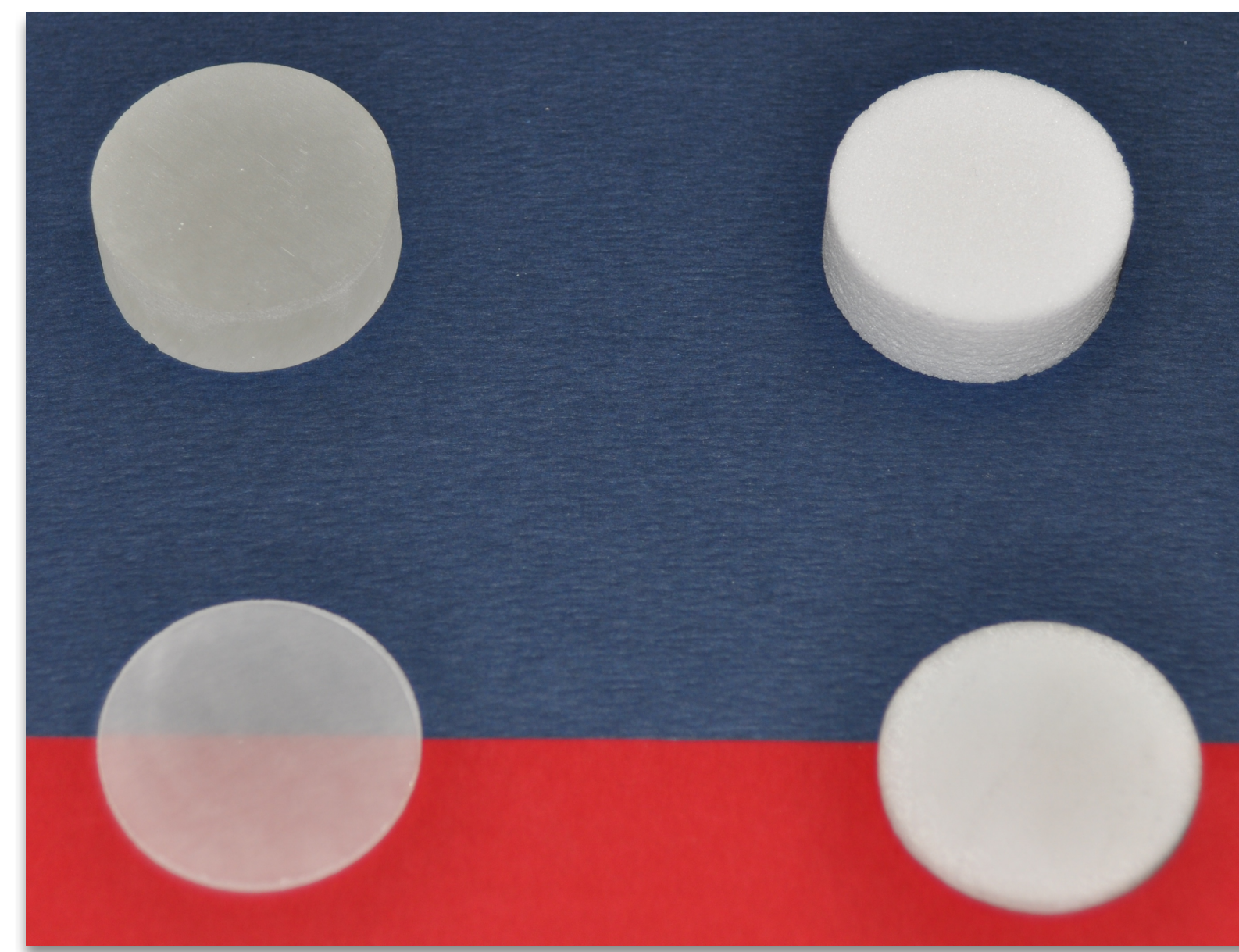
Sandia National Laboratory, Livermore, California



## Introduction

TufFoam is a Sandia-developed, closed cell polyurethane foam for insulation and impact force dispersion. Unlike similar commercially available foams, TufFoam does not require the carcinogenic compound toluene diisocyanate in the production process. Since properties of foams can change with saturation level, this study examines the capacity of TufFoam to absorb water.

Samples of TufFoam  
(note that the high density disks are translucent)



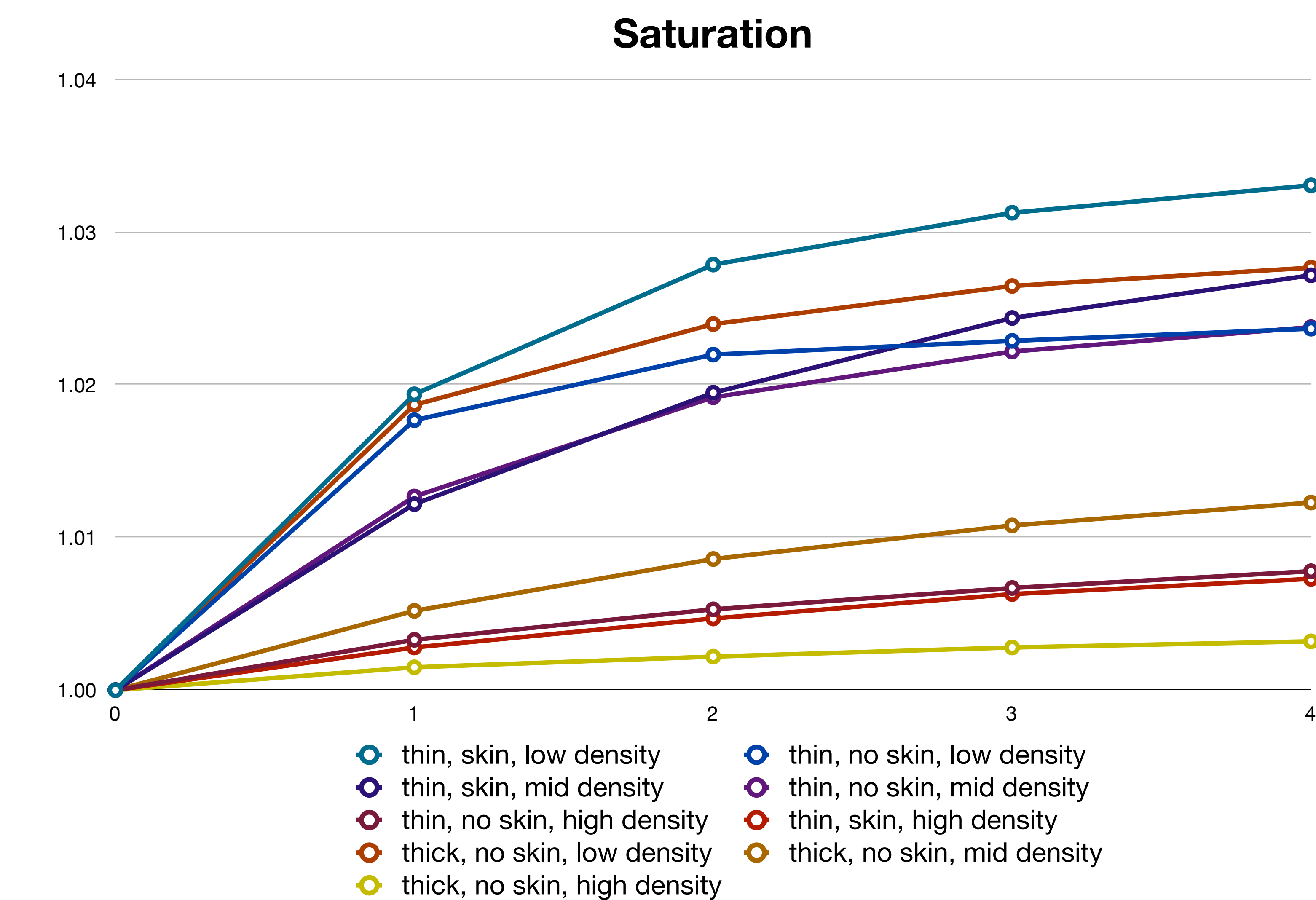
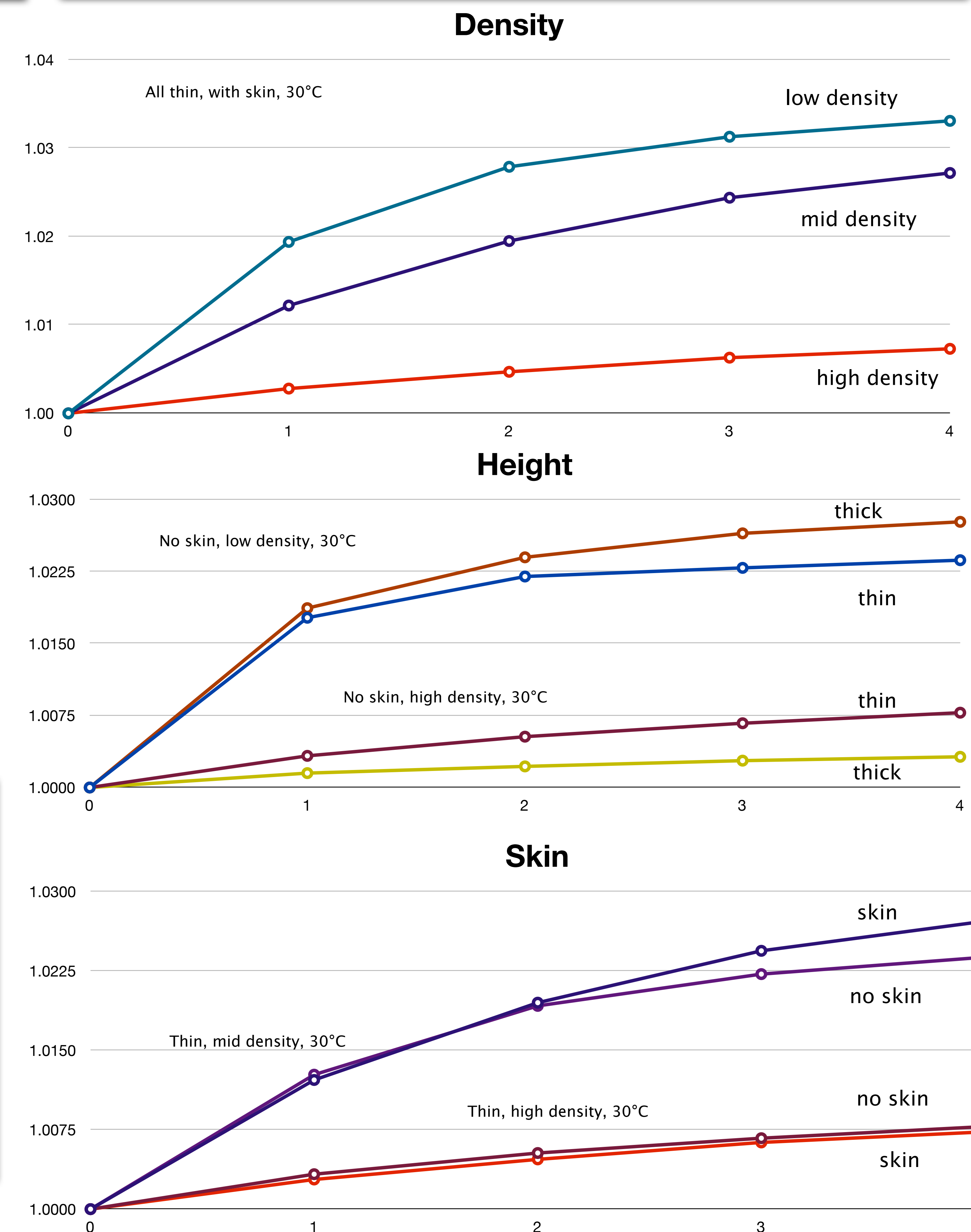
Canister with conflat flange and with stainless steel grating separating the samples

## Procedures

- Samples were weighed at initial, ambient condition and throughout the two week drying process. Samples were dried in ovens between 70 and 80°C.
- When weight loss slowed to 0.02% per day, dried samples were transferred to canisters with 100% relative humidity (RH). Three replicate disks of each type were tracked, as well as five additional completely skinned disks, for a total of 113 disks.

## Conclusions

TufFoam takes about two weeks to oven-dry to steady state from ambient conditions of ~24°C and ~50% RH and loses ~1% of its mass. Samples subsequently gain water quickly, with one set gaining 3% of its dry mass in the first day. Weight gain is more dramatic for disks that are thinner, at lower densities, and with skin. Higher temperature causes faster initial weight gain, but tapers after the first week for low- and mid-density samples. Total eventual weight gain cannot be compared until the samples achieve steady state.



## Variables of Interest

- **Density:** ~0.35g/cc, ~0.55g/cc, and ~1.2g/cc
- **Disk thickness:** 0.3 cm and 1 cm
- **Skin:** original exterior maintained and removed
- **Temperature at 100% RH:** 30°C, 50°C, and 70°

3 densities × 2 thicknesses × 2 skin conditions × 3 temperatures × 3 replicates = 108 disks

This material is based upon work supported by the Chevron Corporation, Howard Hughes Medical Institute, the National Marine Sanctuary Foundation, National Science Foundation, and S.D. Bechtel, Jr. Foundation. Any opinions, findings, and conclusions or recommendations expressed in this material are those of the authors and do not necessarily reflect the views of the funders. The STAR program is administered by the Cal Poly Center for Excellence in STEM Education (CESAME) on behalf of the California State University.

## Future Work

- Continue collecting data until saturation.
- Compare mechanical and electrical properties of dry and saturated TufFoam.