

# DEVELOPING RADIATION RESISTANT CERAMICS THROUGH MICROSTRUCTURAL ENGINEERING

Nathan J. Madden

*Department of Materials Science and  
Engineering  
University of Illinois, Urbana-Champaign*

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## Personal

**Advisor:** Prof. Jessica Krogstad

**Collaborators:** Dr. Khalid Hattar

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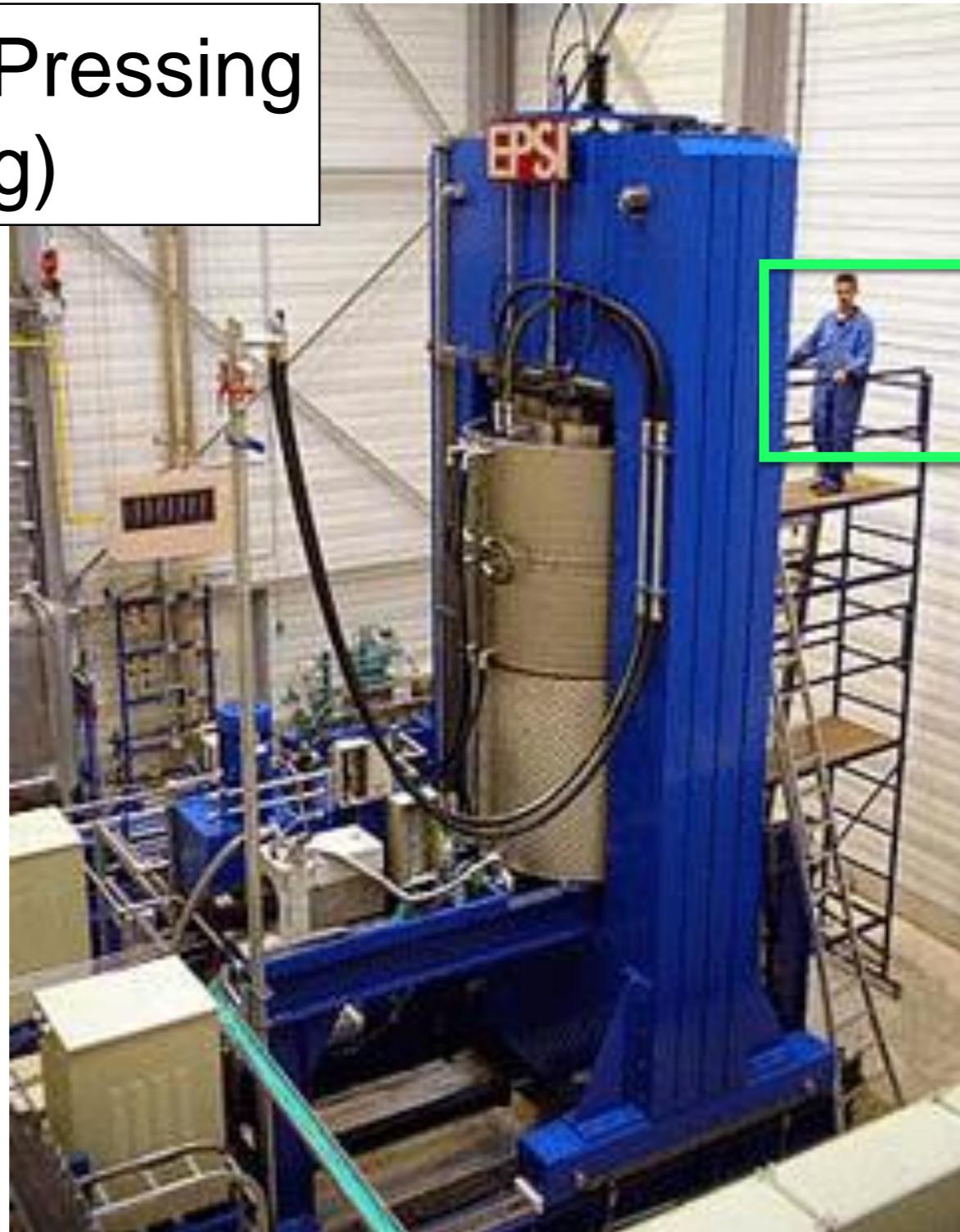


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Science



# Porosity... Good or Bad?

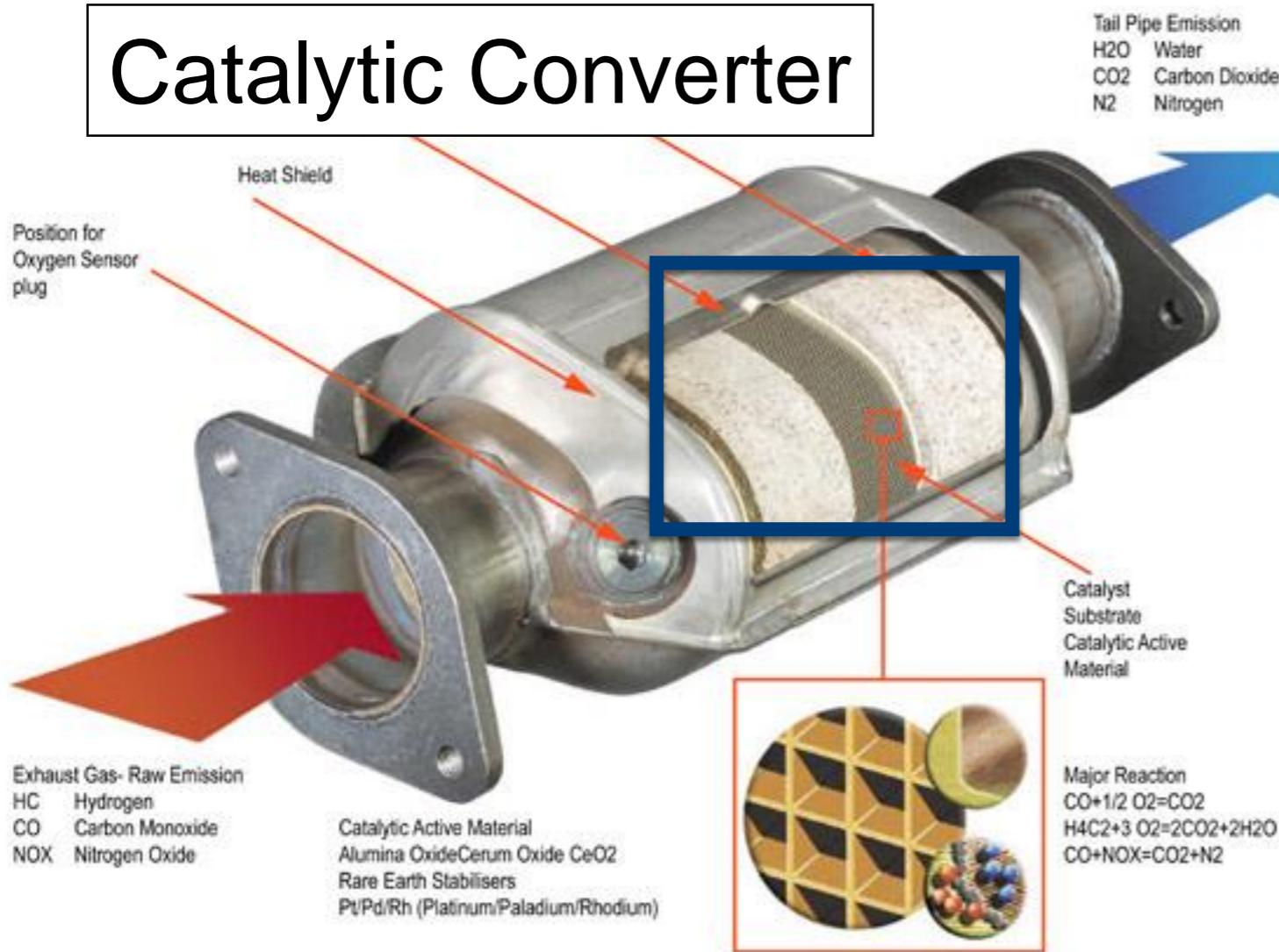
Hot Isostatic Pressing  
(HIPing)



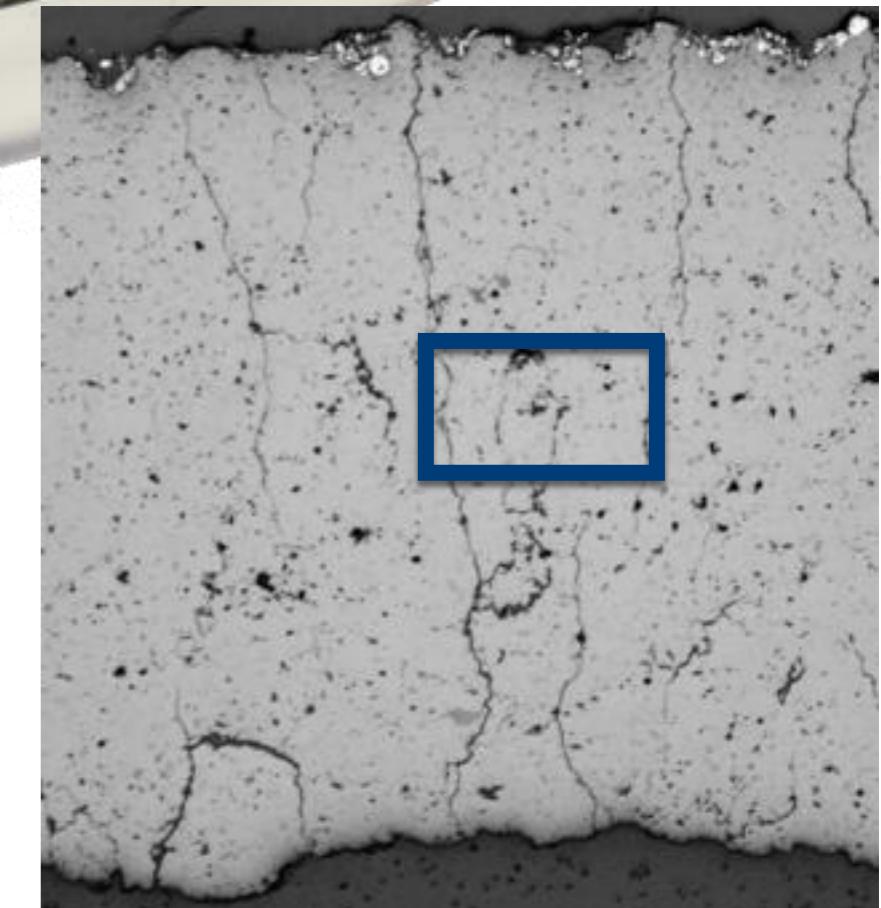
A lot of time, effort  
and money has  
been spent to  
reduce or eliminate  
porosity

# Many applications take advantage of porosity

## Catalytic Converter

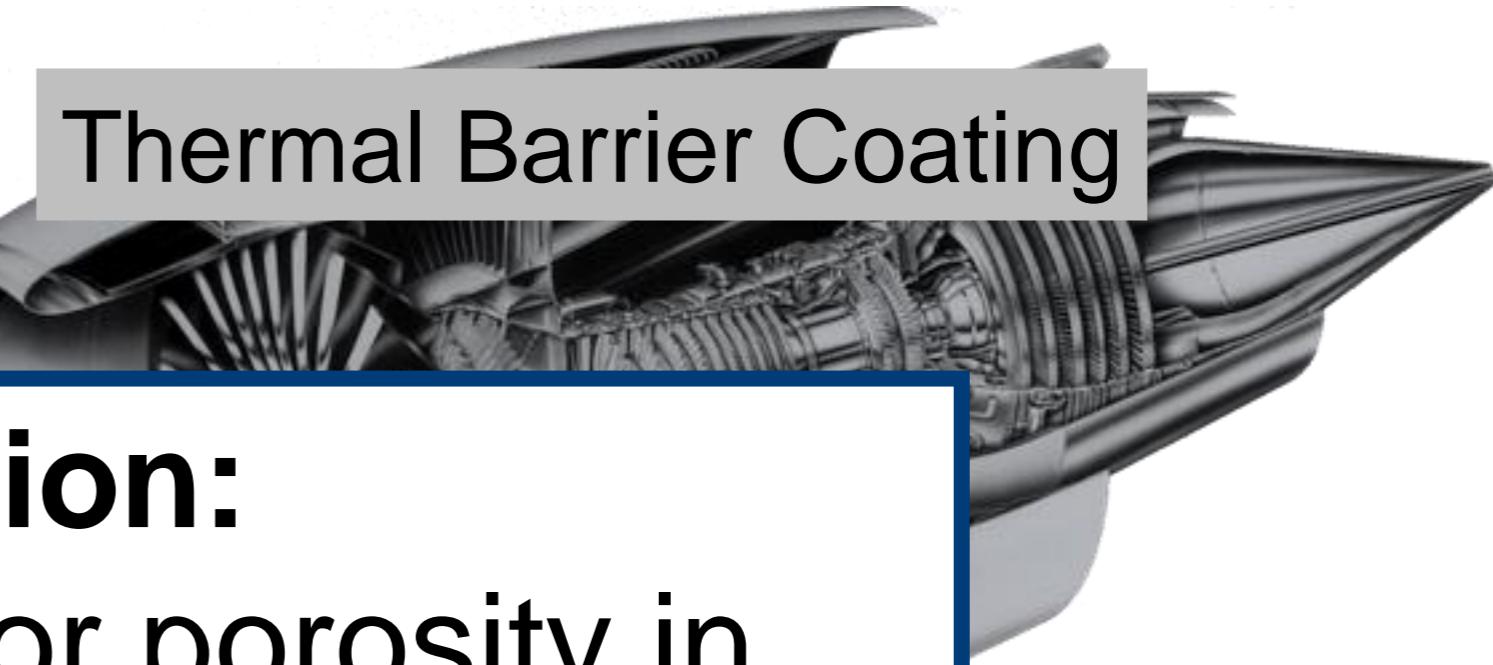
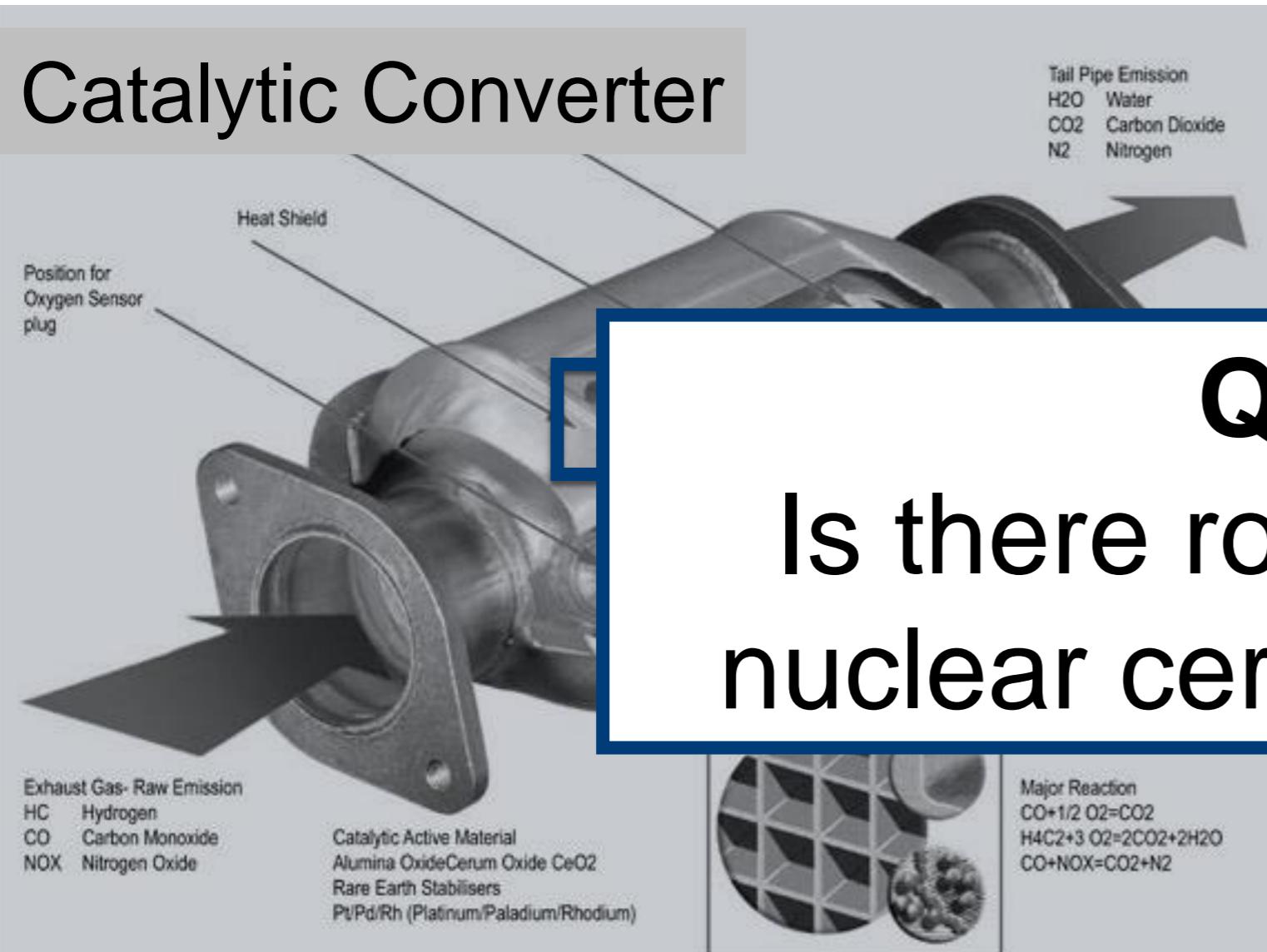


## Thermal Barrier Coating

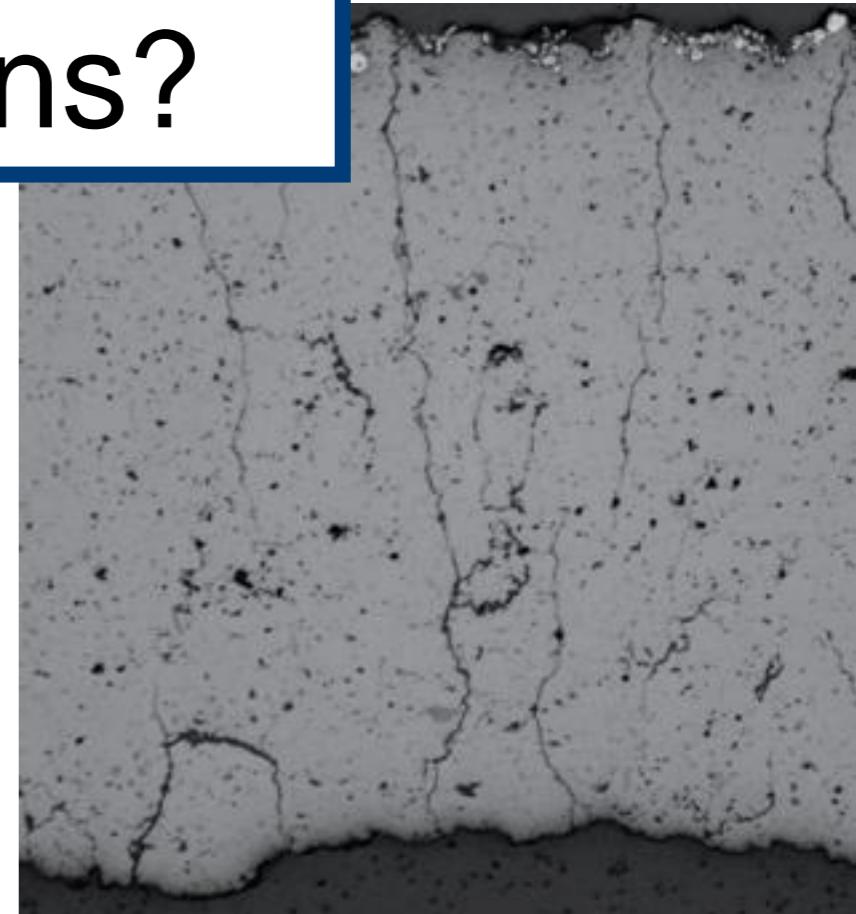


<http://mastermuffler.net/catalytic-converter/>  
<http://people.seas.harvard.edu/>

# Many applications take advantage of porosity

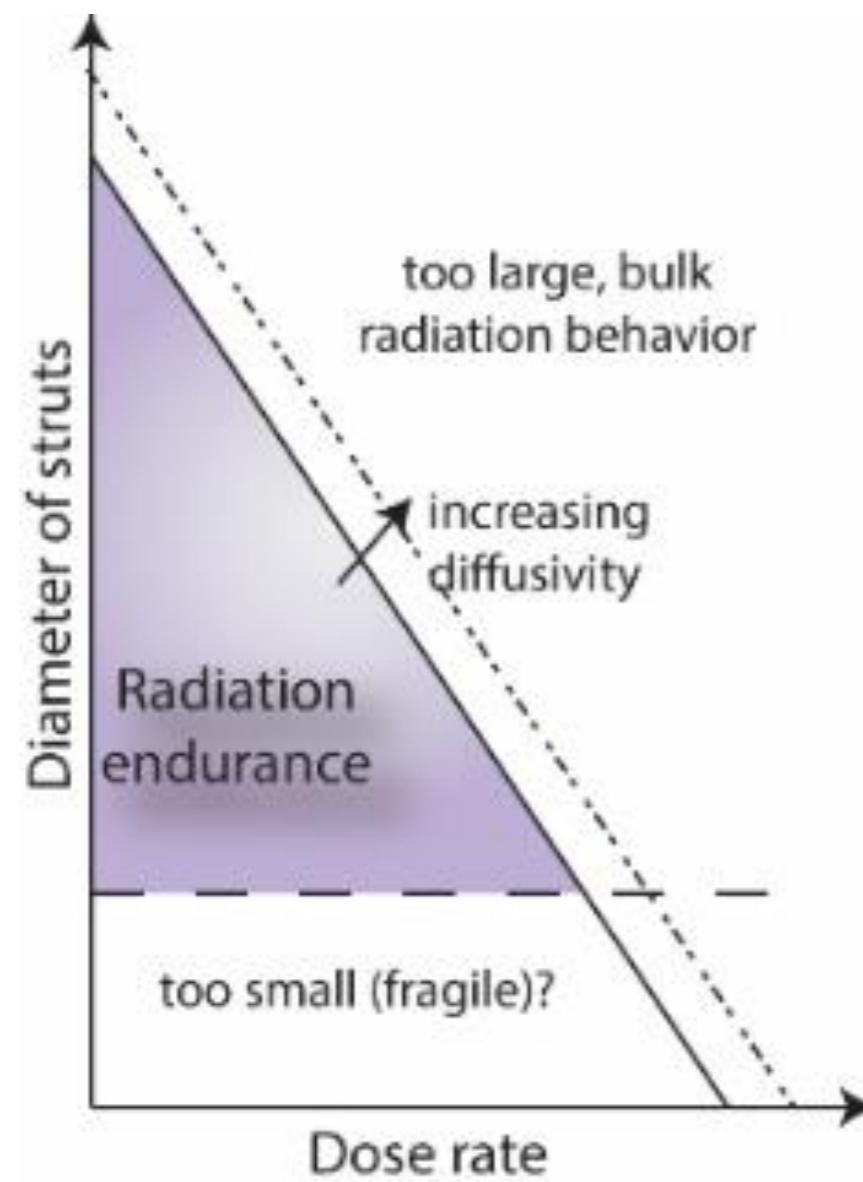


**Question:**  
Is there room for porosity in  
nuclear ceramic applications?

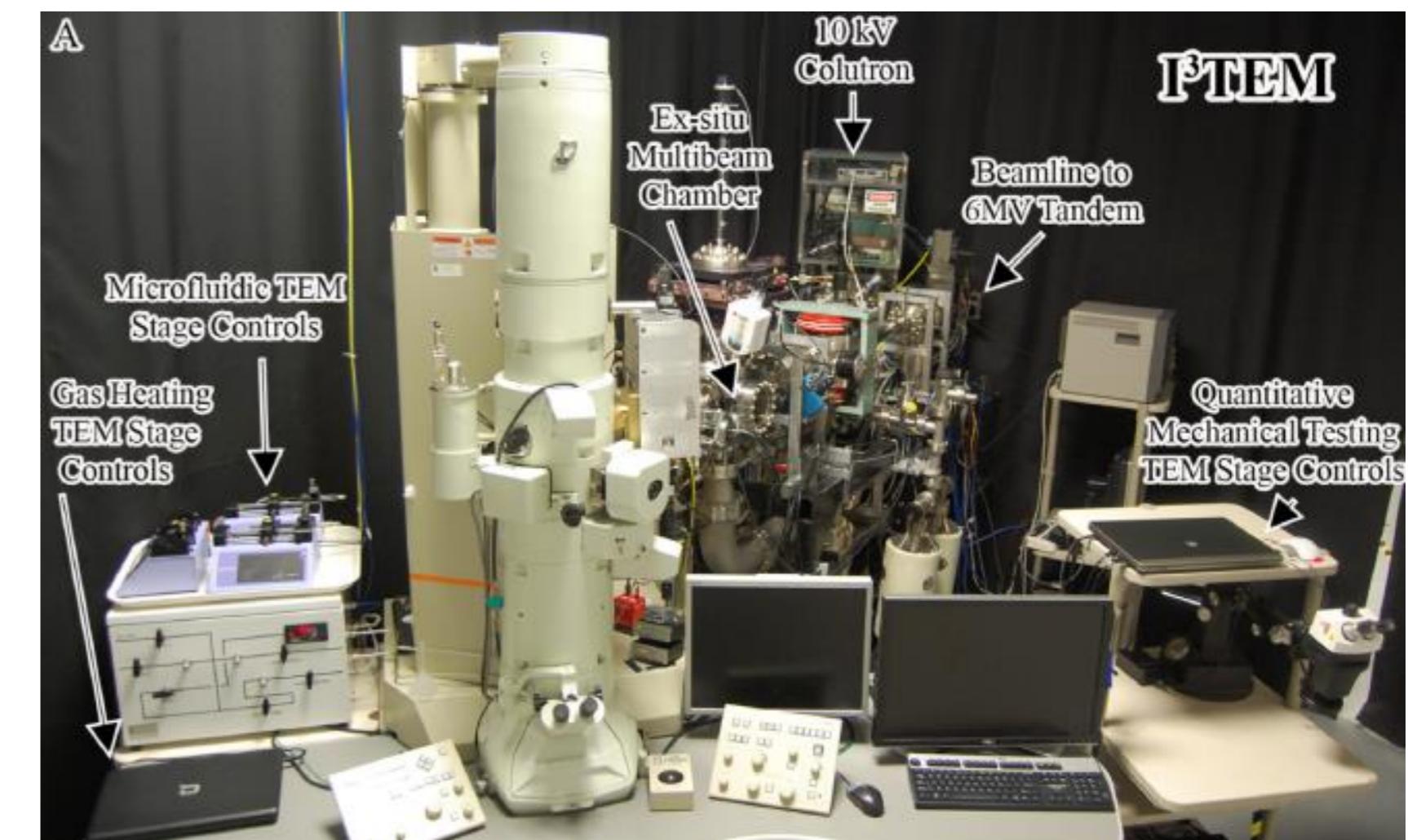


# OUTLINE OF PRESENTATION

## 1. Yttria stabilized Zirconia (YSZ) as nuclear ceramic and microstructural strategies for mitigating radiation damage

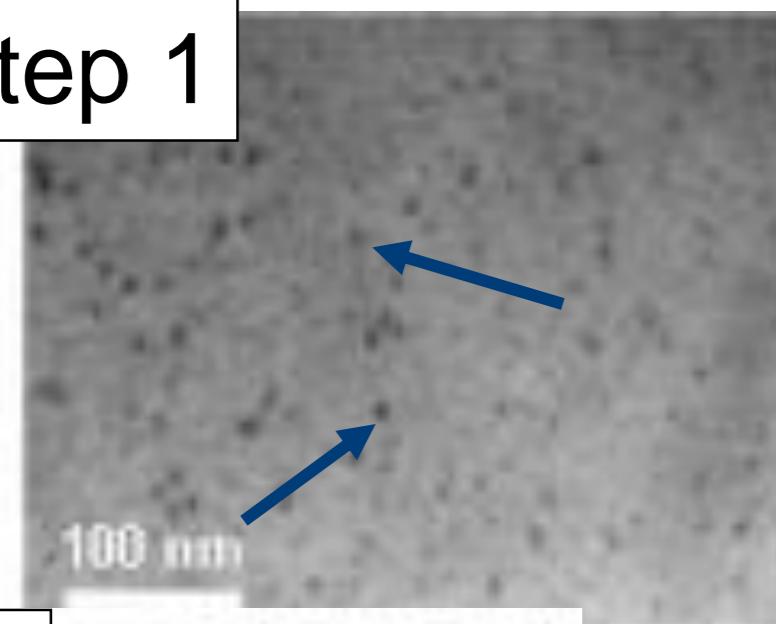


## 2. Preliminary in-situ observations

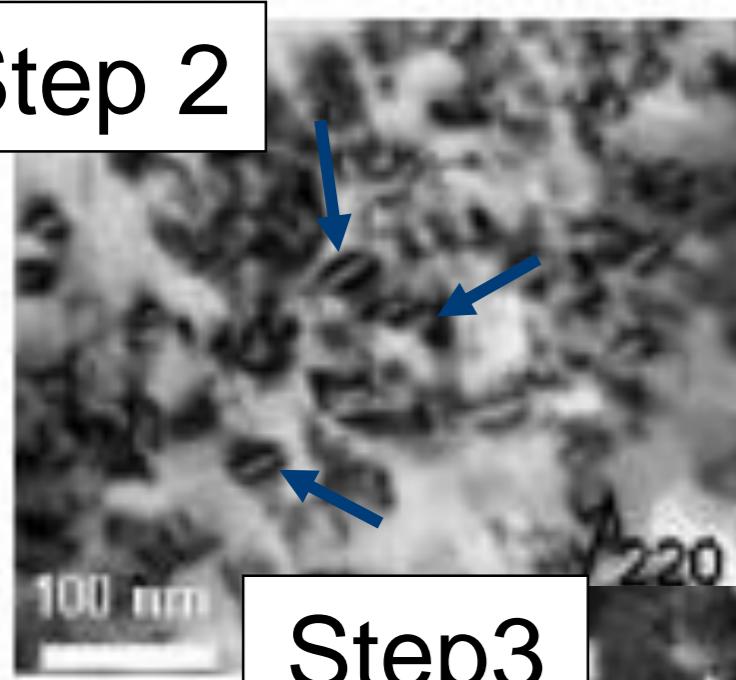


# Irradiation of single crystal cubic YSZ

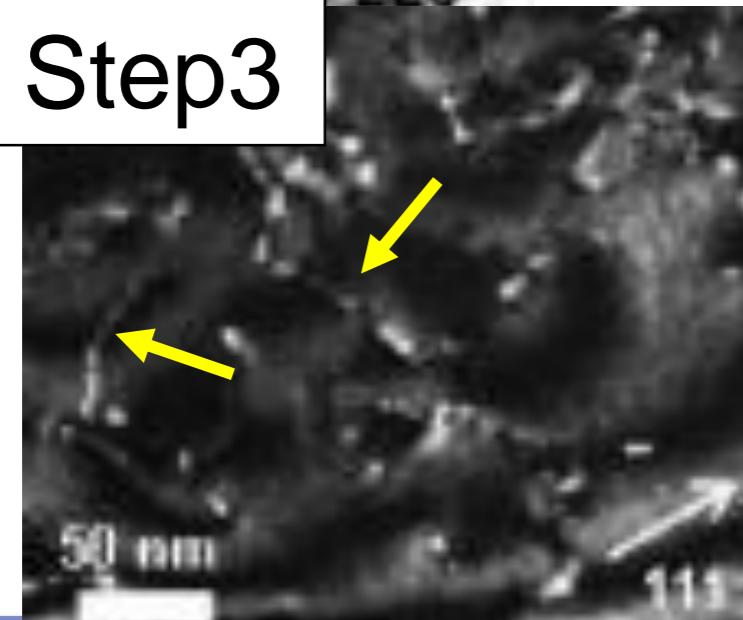
Step 1



Step 2



Step 3



Damage accumulation in fluorite-structured YSZ occurs in **three different stages**

1. Formation of isolated defects
2. Rapid damage accumulation as the defects link or coalesce
3. Final saturation stage where ordering occurs and **defects begin to disappear**

# How do you increase the radiation of cubic YSZ?

## Increase the amount of interfaces

STEM DF Images

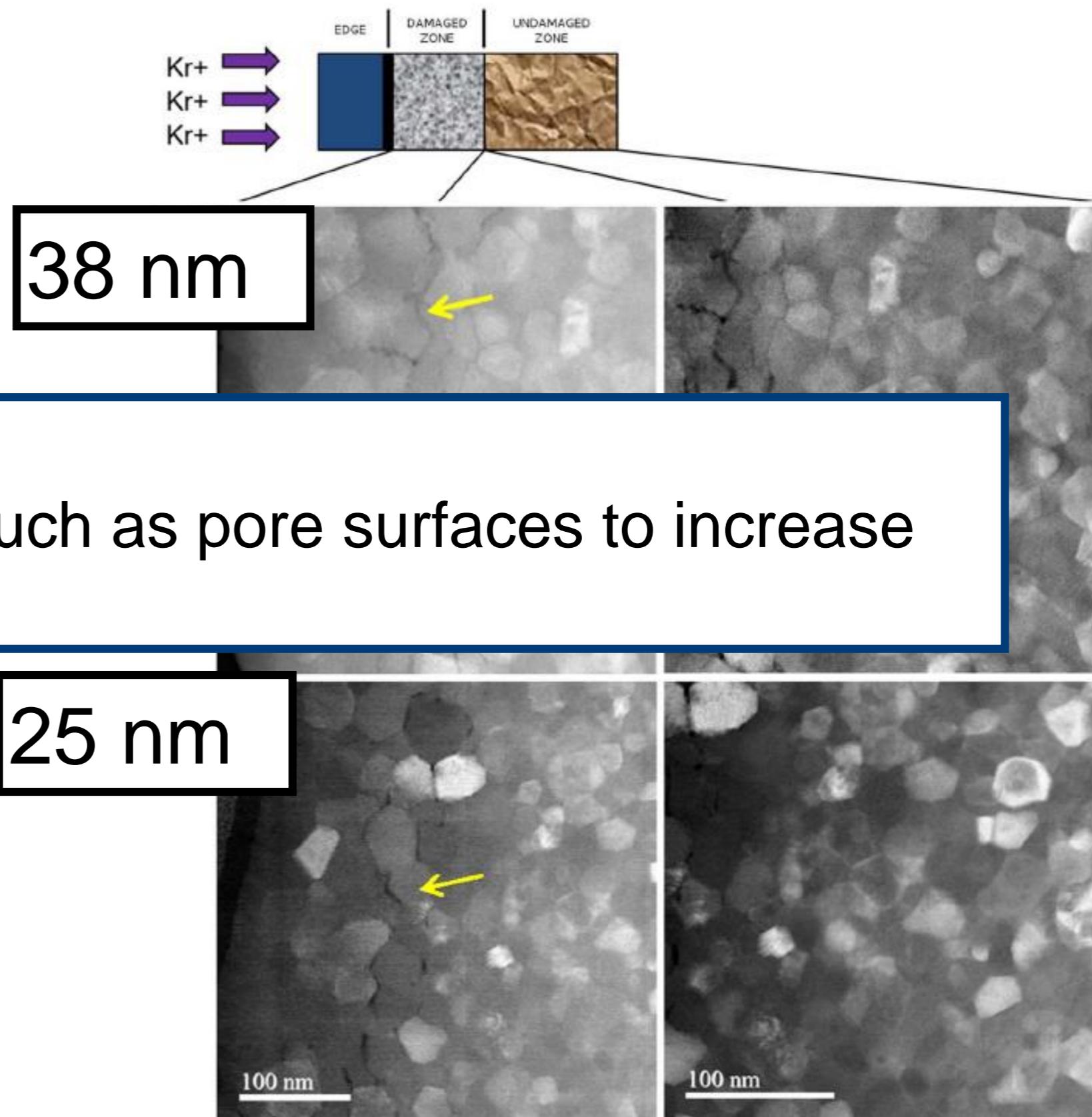
10YSZ Irradiated  
with 400 keV Kr

FI  
R

Question:  
Can we use a different interface such as pore surfaces to increase  
radiation tolerance?

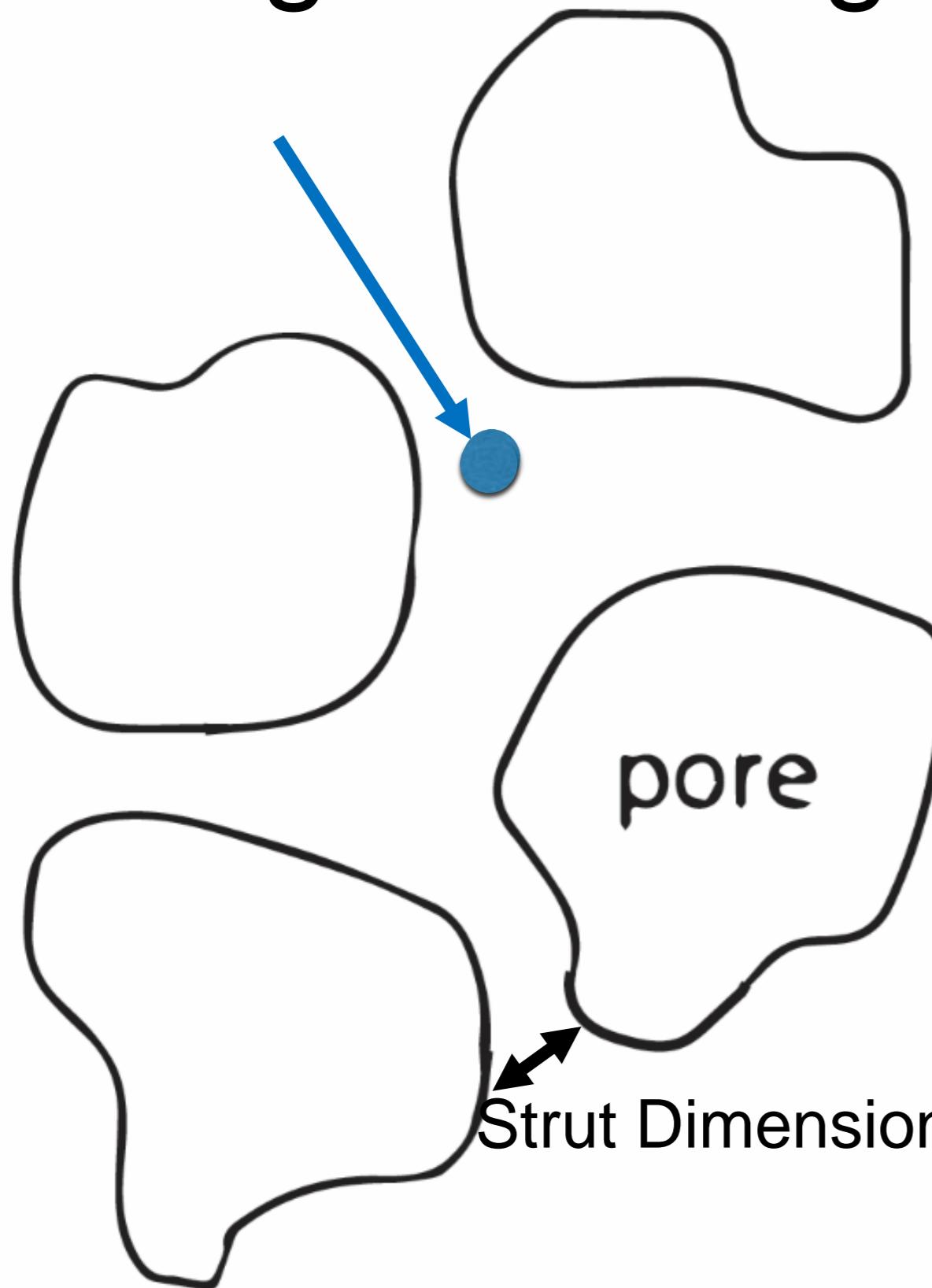
## Major Observations

- Fewer defects observed in nanograin YSZ than bigger grain YSZ
- Yellow arrows indicate intergranular crack due to coarsening of grains



Adapted from Dey *et. al.* Scientific Reports (2015) 1-9

# Thoughtful design of microstructure is needed



Example microstructure

Cascade Event cause by radiation

Defects must be able to diffuse to a pore surface (removes defect)

Strut dimension is the parameter in the microstructure that must be controlled

By controlling the critical parameter microstructure radiation tolerance can be improved

# Theoretical Radiation Endurance Zone

**Y-axis**

Diameter of Struts

**X-axis**

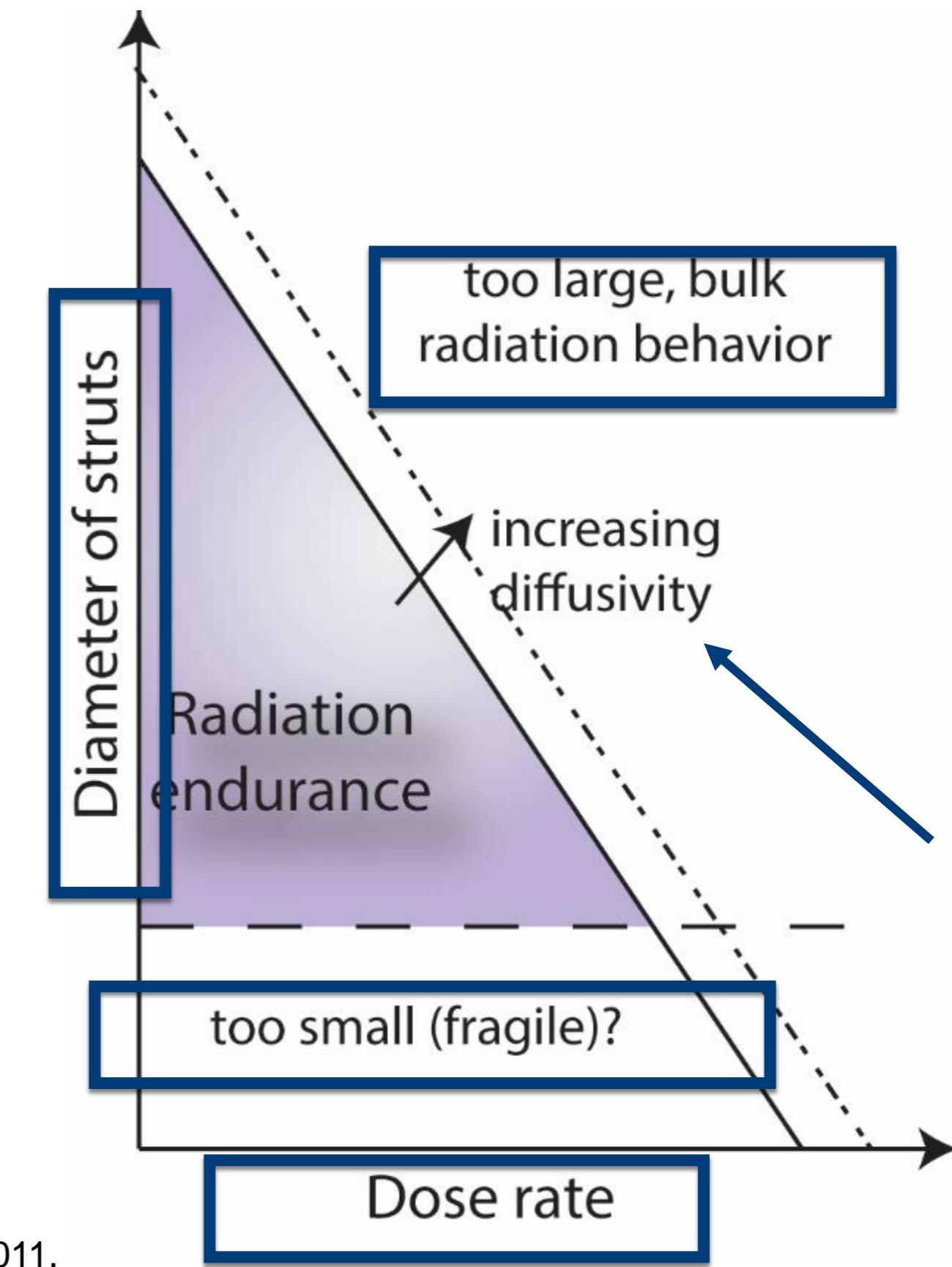
Dose rate (ion current)

Line at an angle (function of defect diffusion)

If x-axis and y-axis are balanced, material becomes is in radiation endurance zone

If **dose rate** is **too high** or **diameter** of struts **too big**, bulk radiation behavior

If diameter of strut too small, the materials is not mechanically stable



# Theoretical Radiation Endurance Zone

**Y-axis**

Diameter of Struts

**X-axis**

Dose rate (ion current)

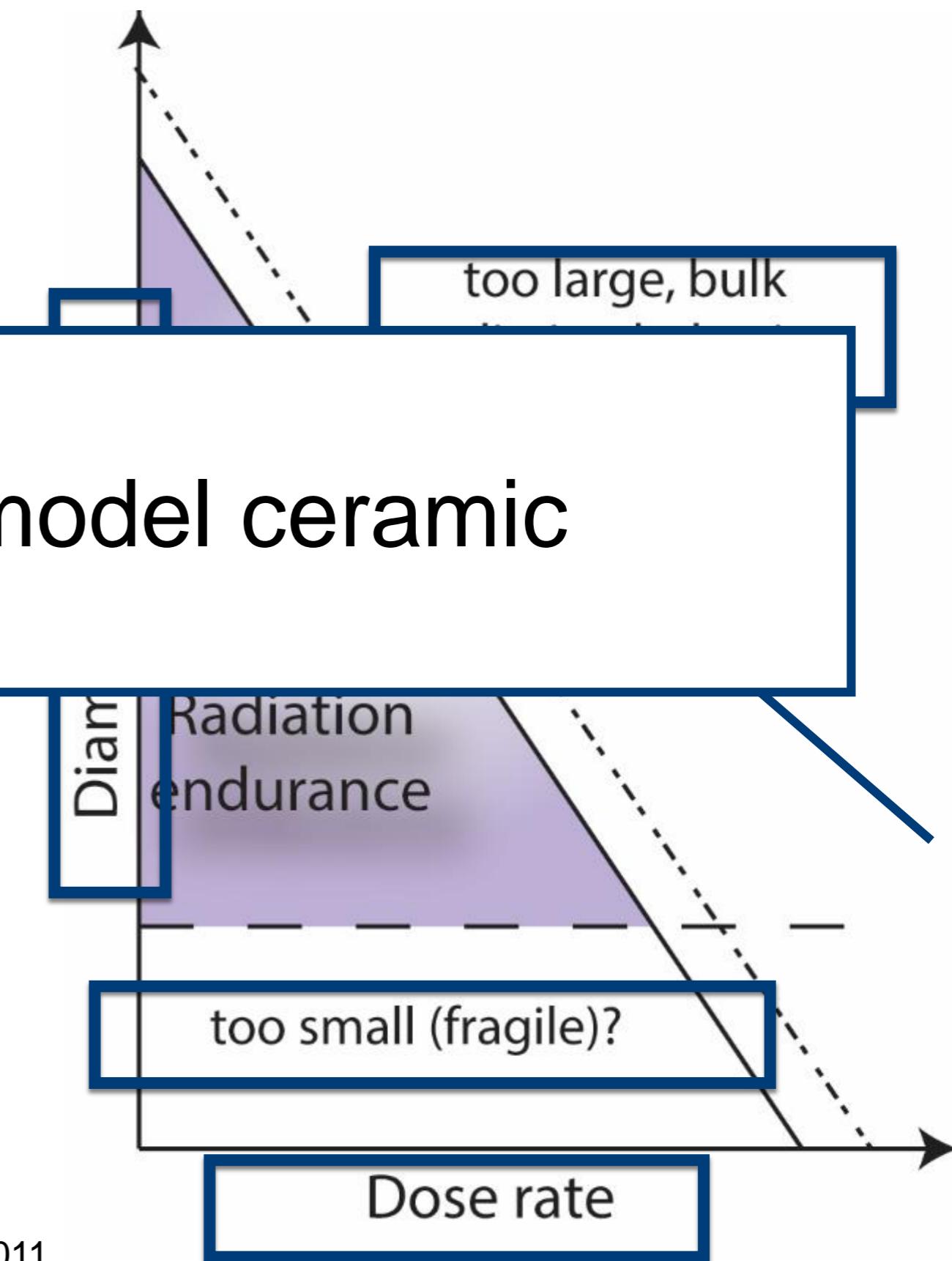
Line at an angle (function of defect diffusion)

If x-axis is dose rate

**Question:**  
What does this look like in the model ceramic endurance system?

If dose rate is too high or diameter of struts too big, bulk radiation behavior

If diameter of strut too small, the material is not mechanically stable



# In-Situ Observation of Defect Evolution

I3TEM = In-Situ Irradiation capabilities



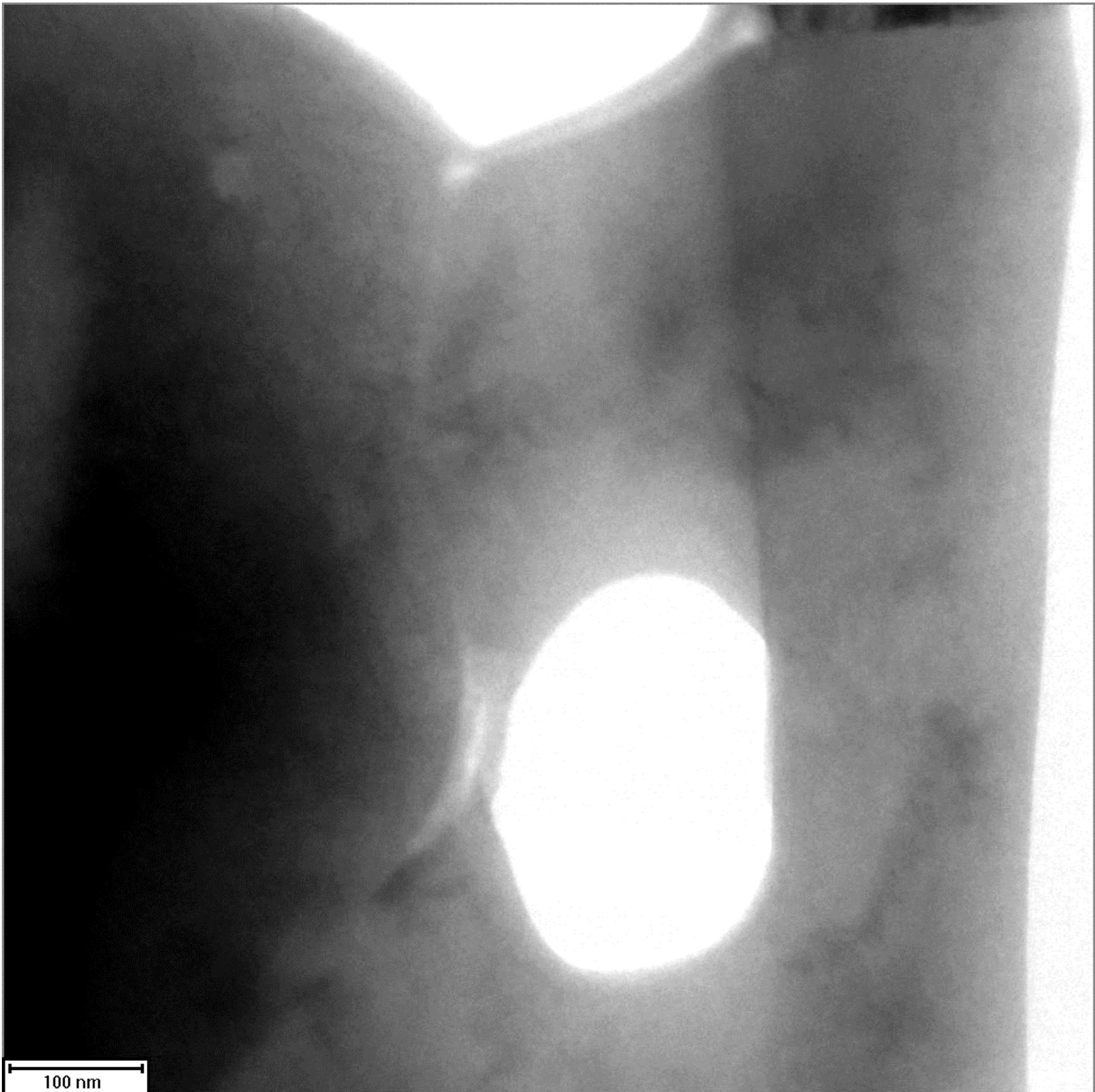
**Sandia  
National  
Laboratories**

Allows for direct  
observation of defect  
migration to free surface



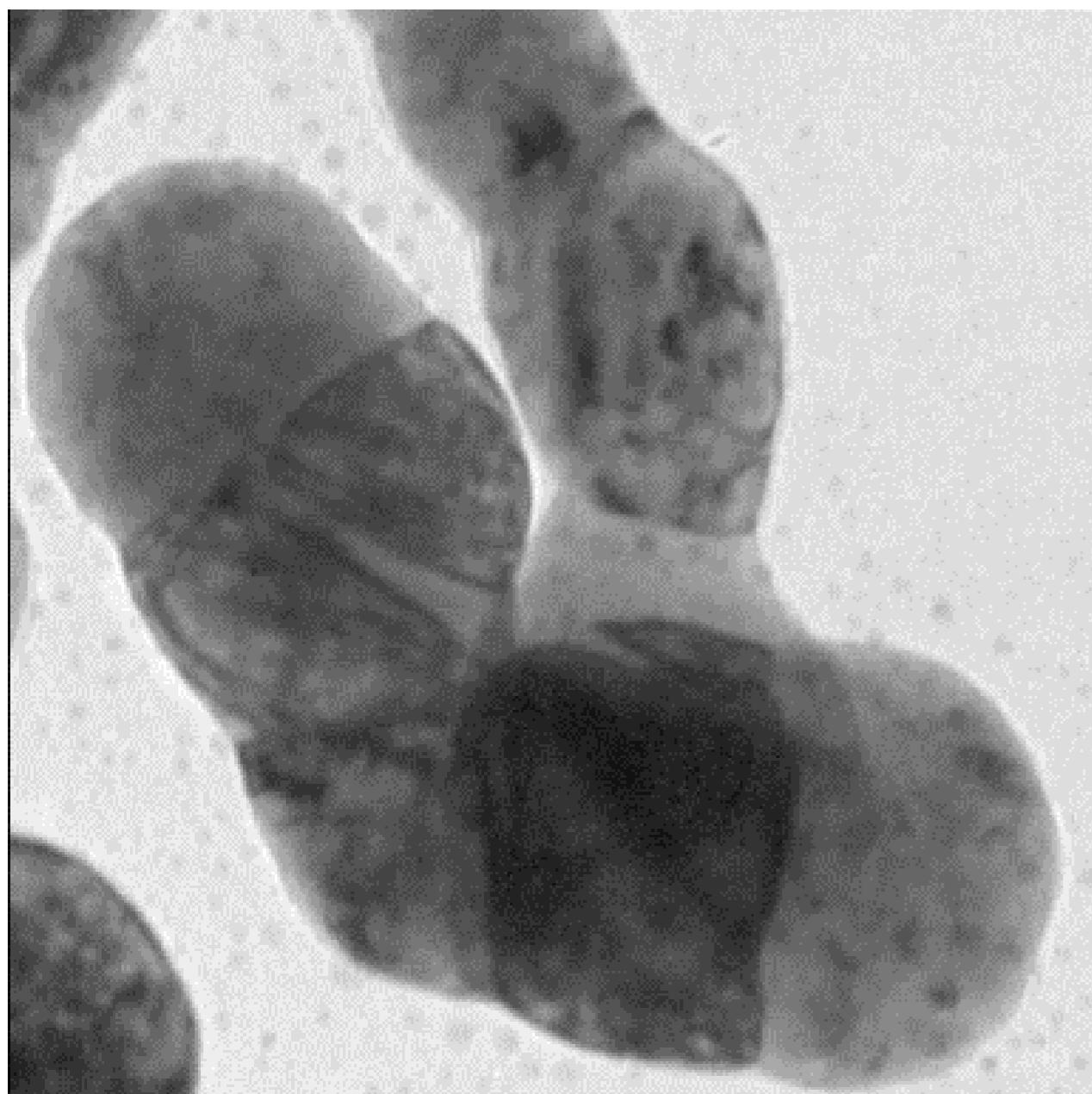
energy.gov

# In-Situ Observation of Defect Evolution



- Images taken every 5 minutes
- Defects come in and out
- Microstructural changes
- Allows for direct observation of defect migration to free surface

# This is an established method

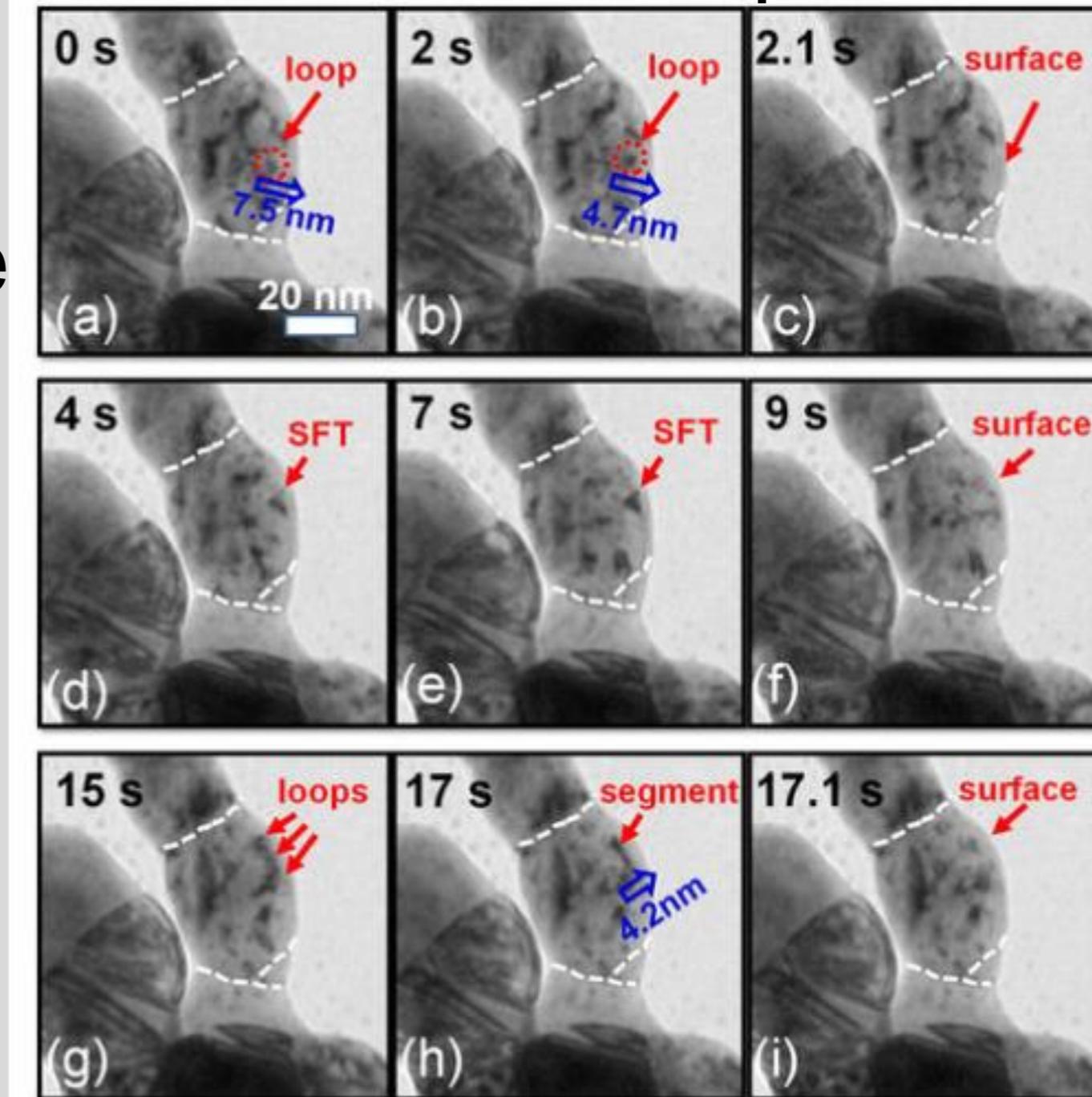


In-Situ video  
showing capture  
events

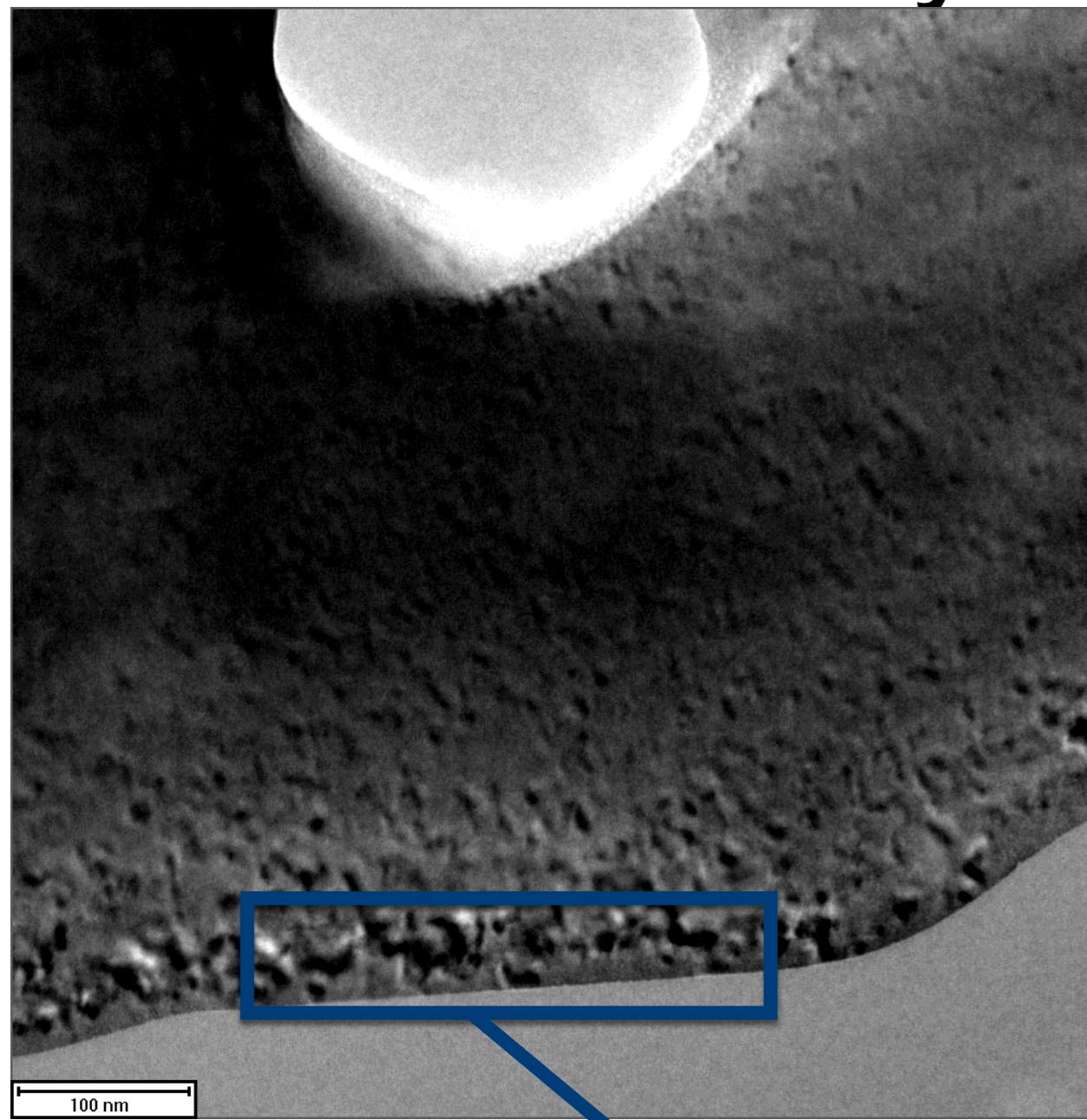
Ag irradiated  
with Kr

Room  
Temperature

1.18 – 1.27 dpa

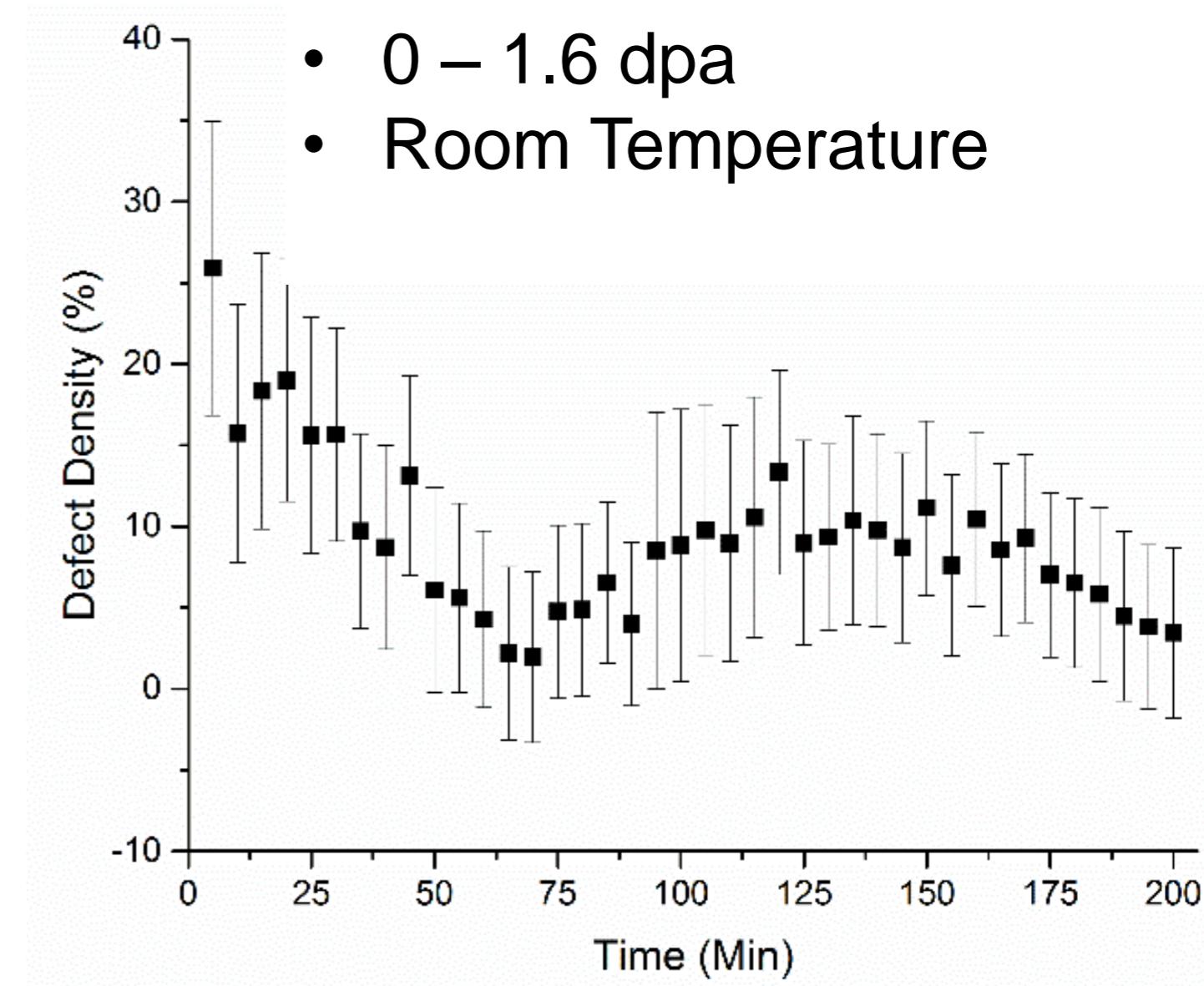


# “Defects Density” near a free surface

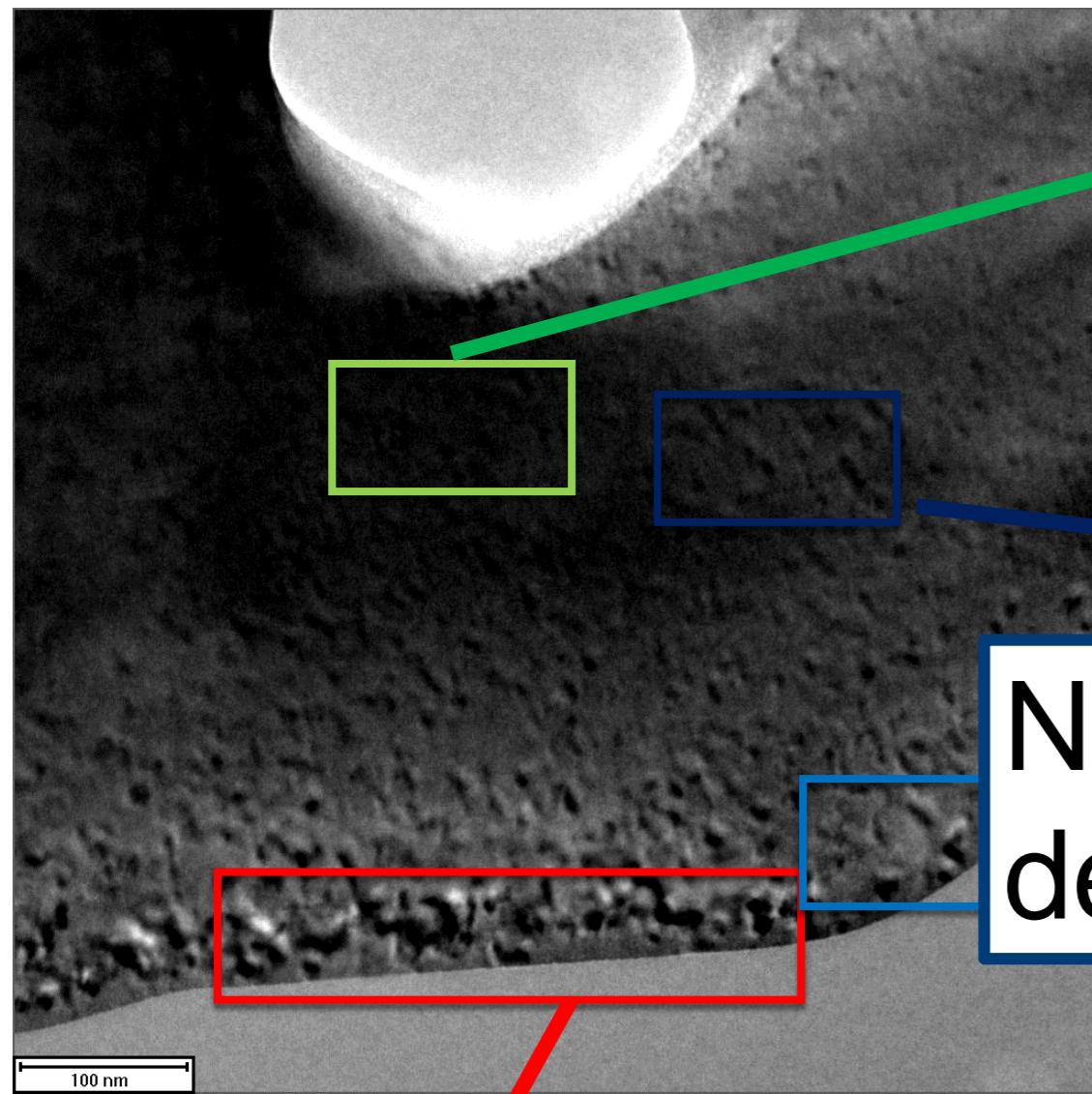


## Irradiation Conditions

- Energy of ion: 2.8 MeV Au ions
- Ion Current: 1.5 nA
- 0 – 1.6 dpa
- Room Temperature



# Defect Movement as function of time



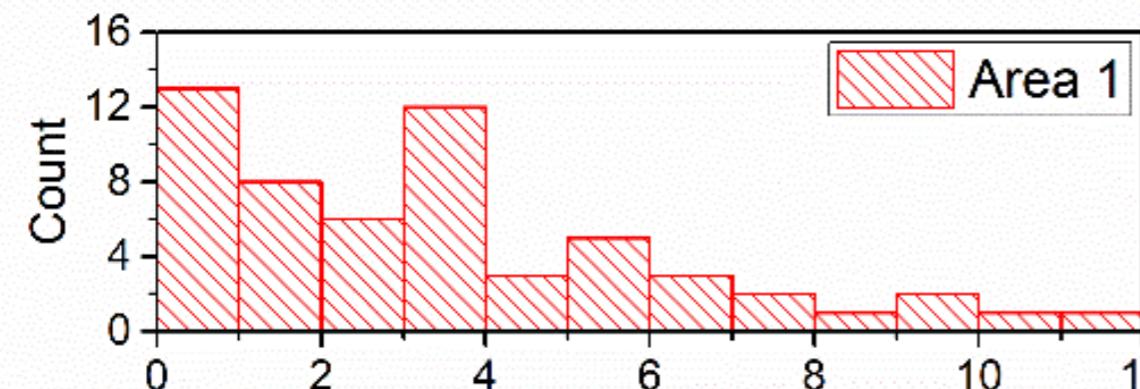
No difference between  
defect movement

Not near free surface

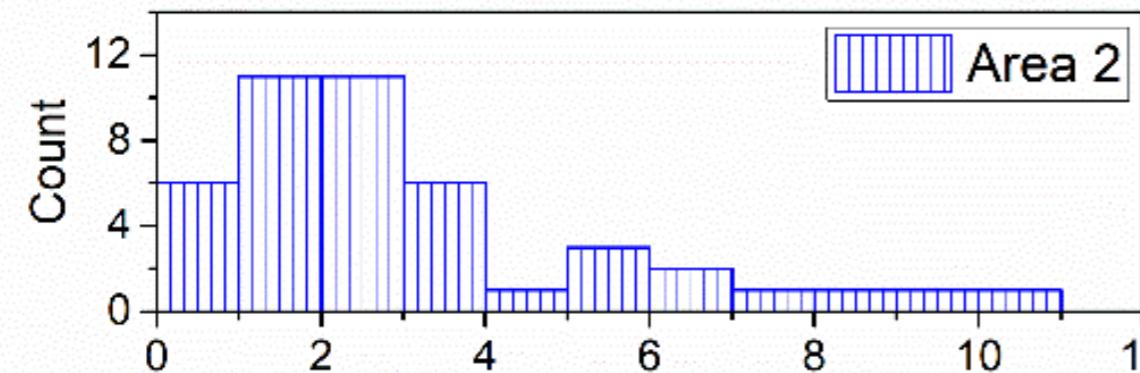
Near free surface

Free surface

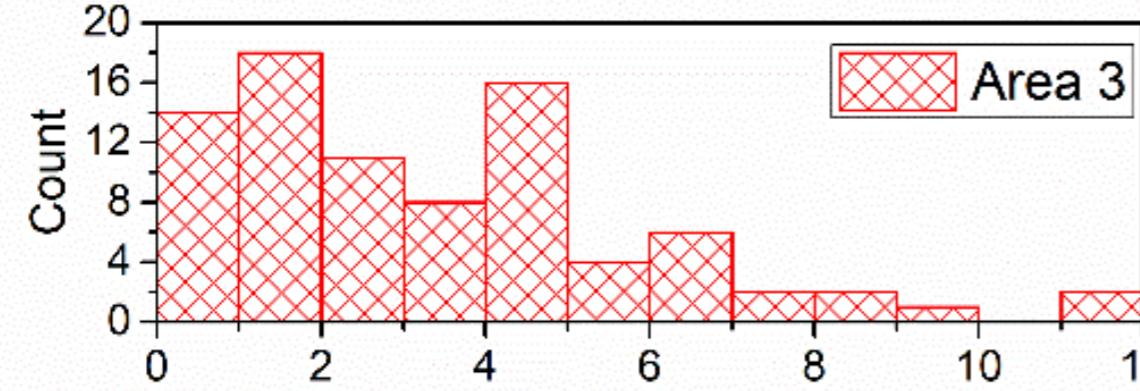
# Histograms for total displacement



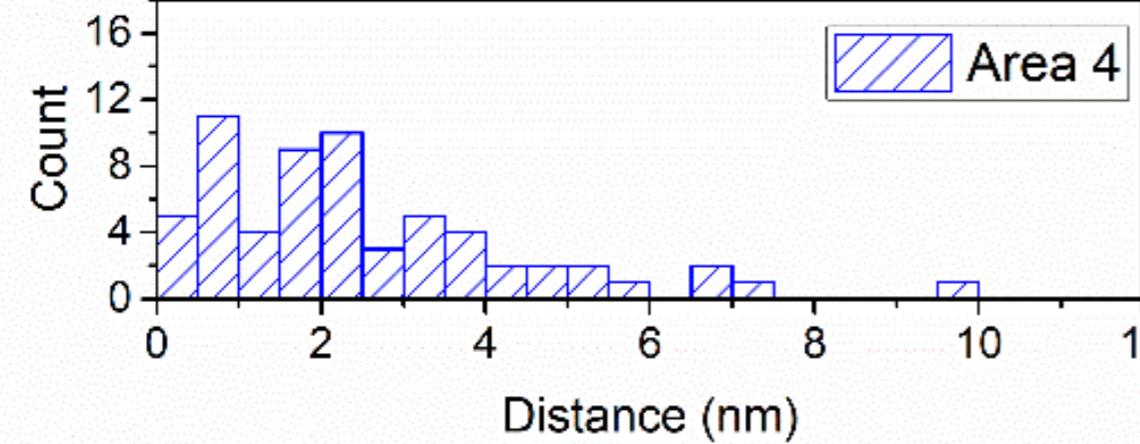
Not near  
free surface



Confirms that there  
is no net movement  
toward free surface



near free  
surface



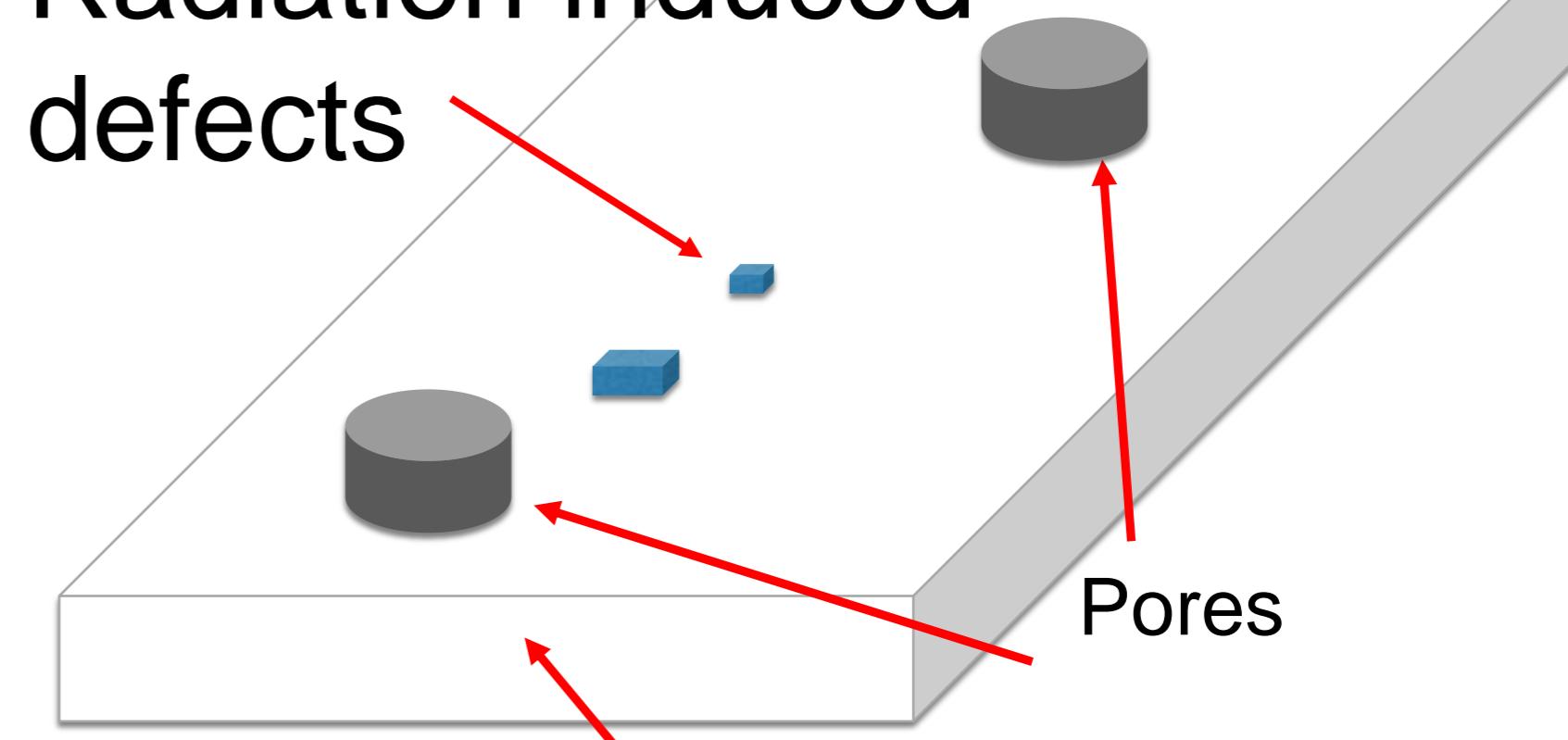
# Discussion

Defects tend to move to the free surface of the TEM lamella versus the surfaces of pores

## TEM lamella

Radiation induced defects

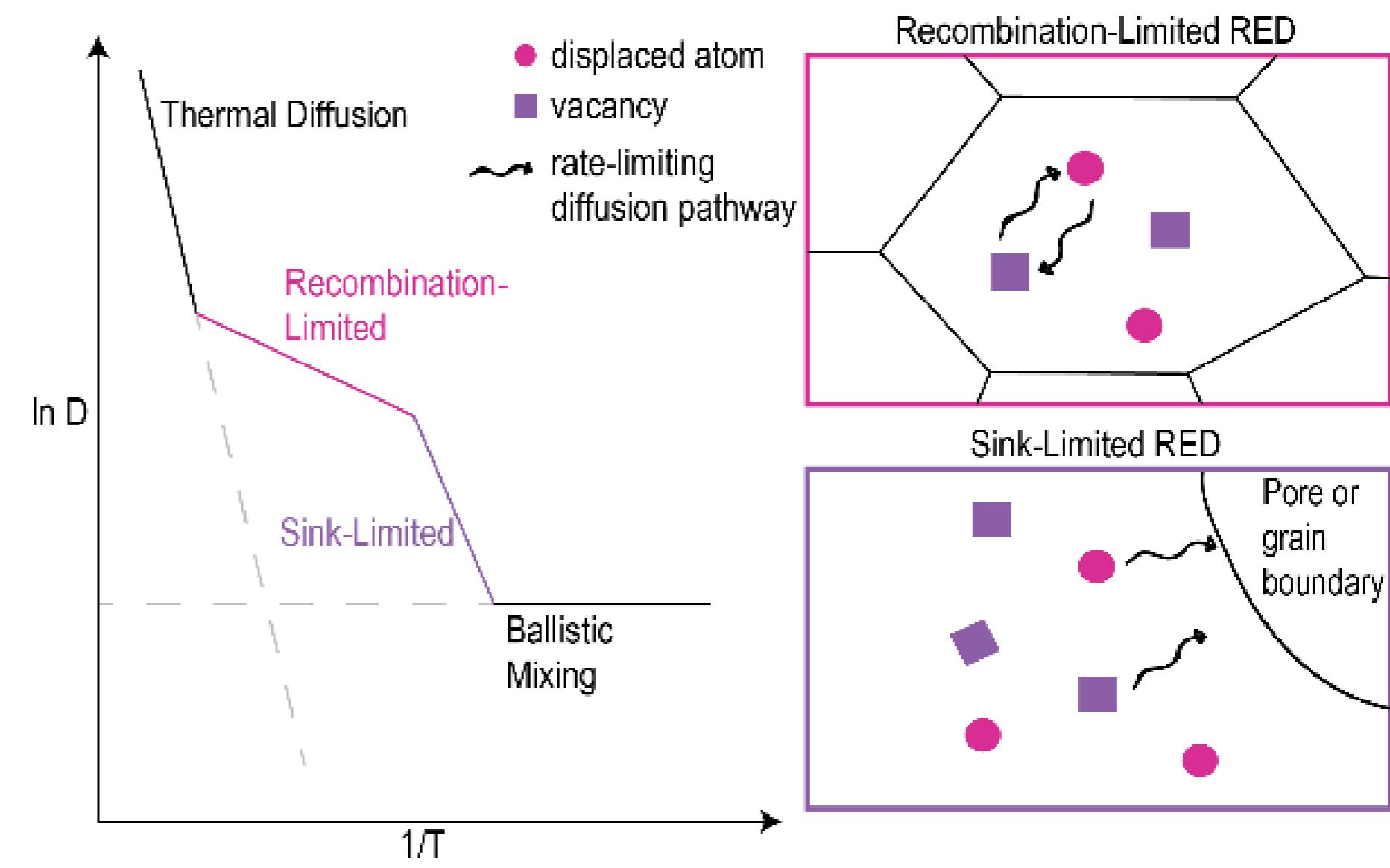
100-200 nm



# Future Work

## Objectives

- (i) identify critical microstructural dimensions as a function of temperature
- (ii) confirm RED mechanisms in YSZ (qualitative)
- (iii) correlate the first two objectives with the evolution of microstructural features.



*Rate limiting defect annihilation mechanisms as a function of temperature*

Exploring different Kinetic regimes for damage recovery

# CONCLUSION

1. Yttria stabilized Zirconia (YSZ) as nuclear ceramic
2. Our microstructural strategies for mitigating radiation damage (using pores)
3. Developed baseline defect behavior for in-situ TEM experiments at room temperature



# Backup Slides

# Initial Proposed Experiments

The first on-site experiments will utilize the heating stage to probe three initial temperature regimes: low (~300°C), intermediate (~700°C) and high (~1000°C) under the similar ion beam conditions

# Sample Preparation

Multiprep => Mechanical Polish



Section pellets and then  
thin 30 to 70  $\mu\text{m}$

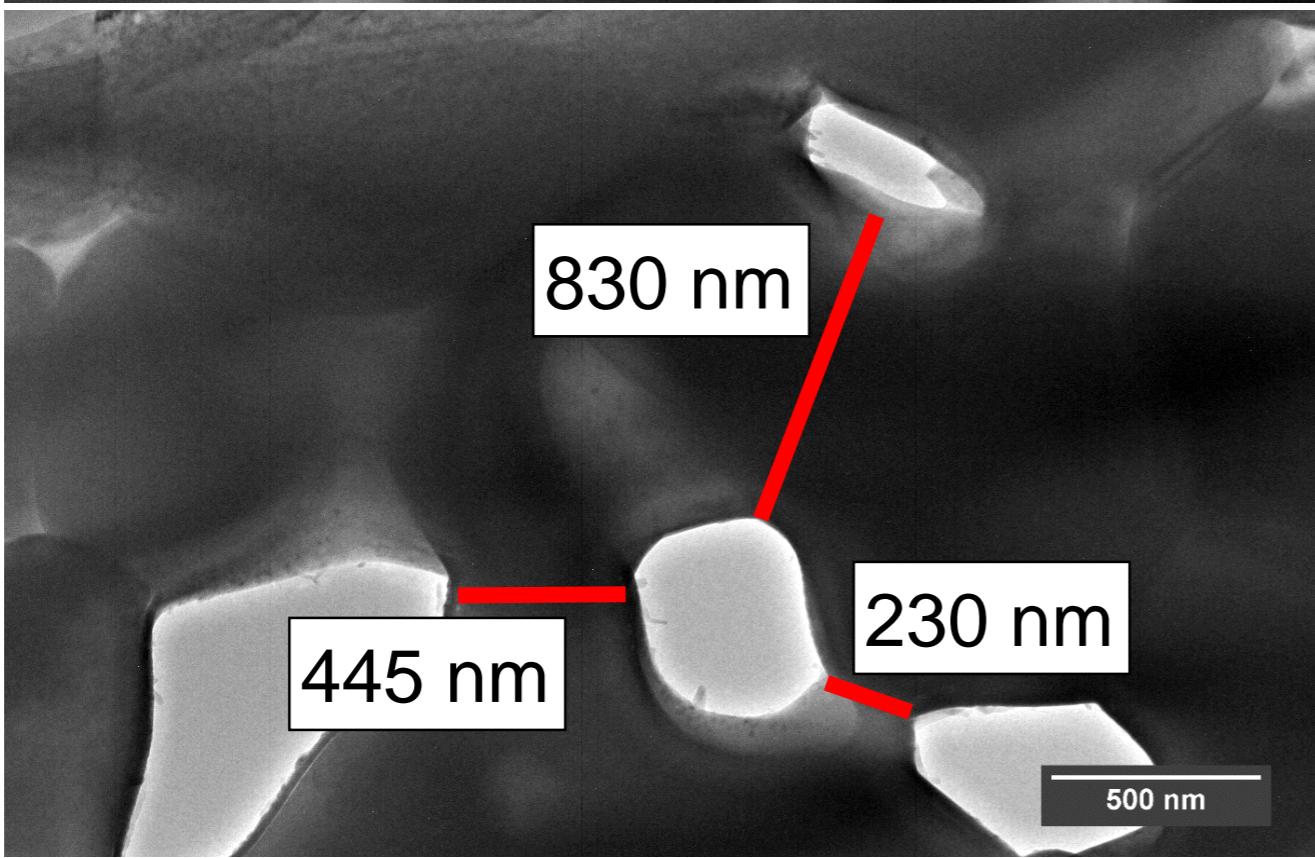
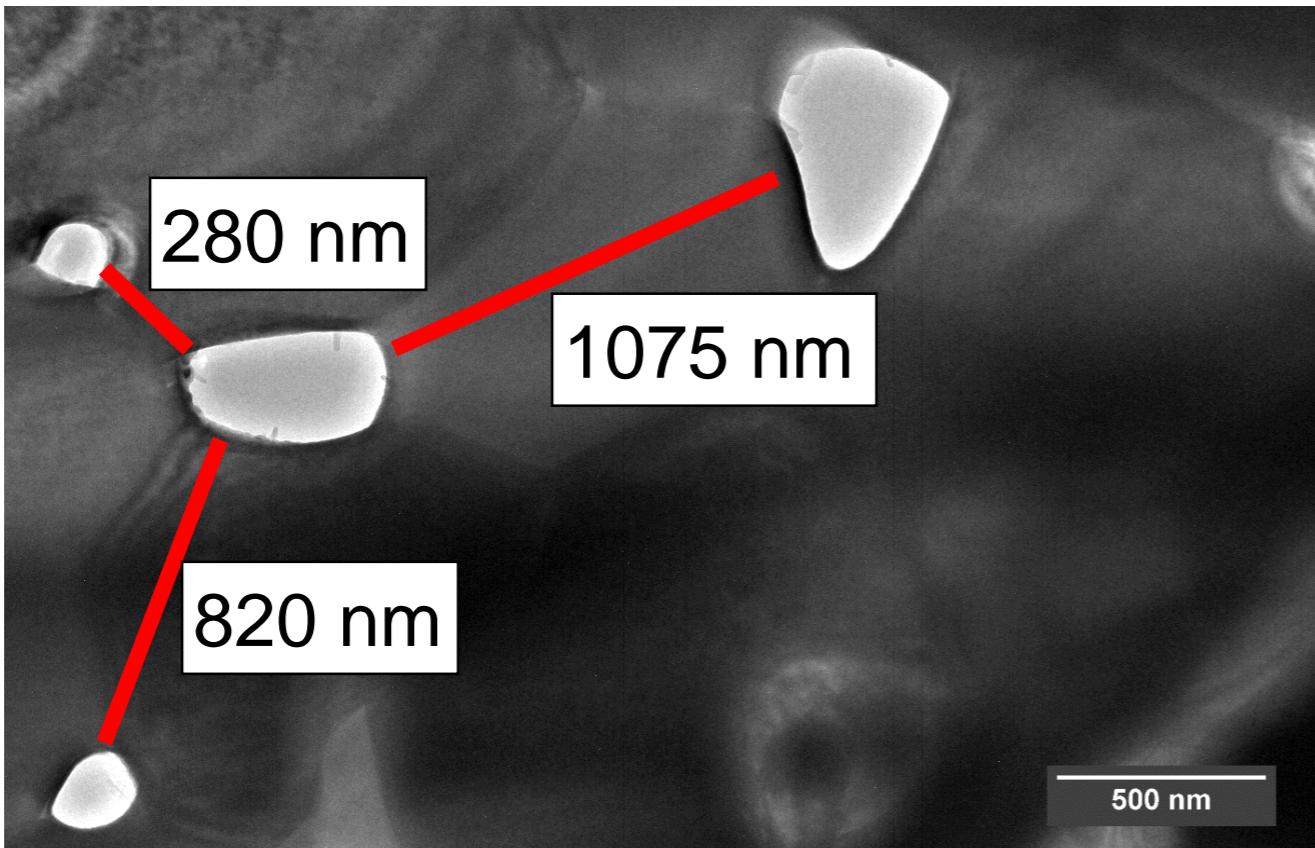
PIPs => Low energy ion milling



Mills parts of sample to  
electron transparency

PIPsed for 5 hours at 5 keV with  $\pm 5^\circ$  with a rotation of 3 rpm

# Real Microstructures



Ceramic pellets were produced through traditional ceramics processing

Ceramic powder produced through precipitation

Dry pressed and sintered in air

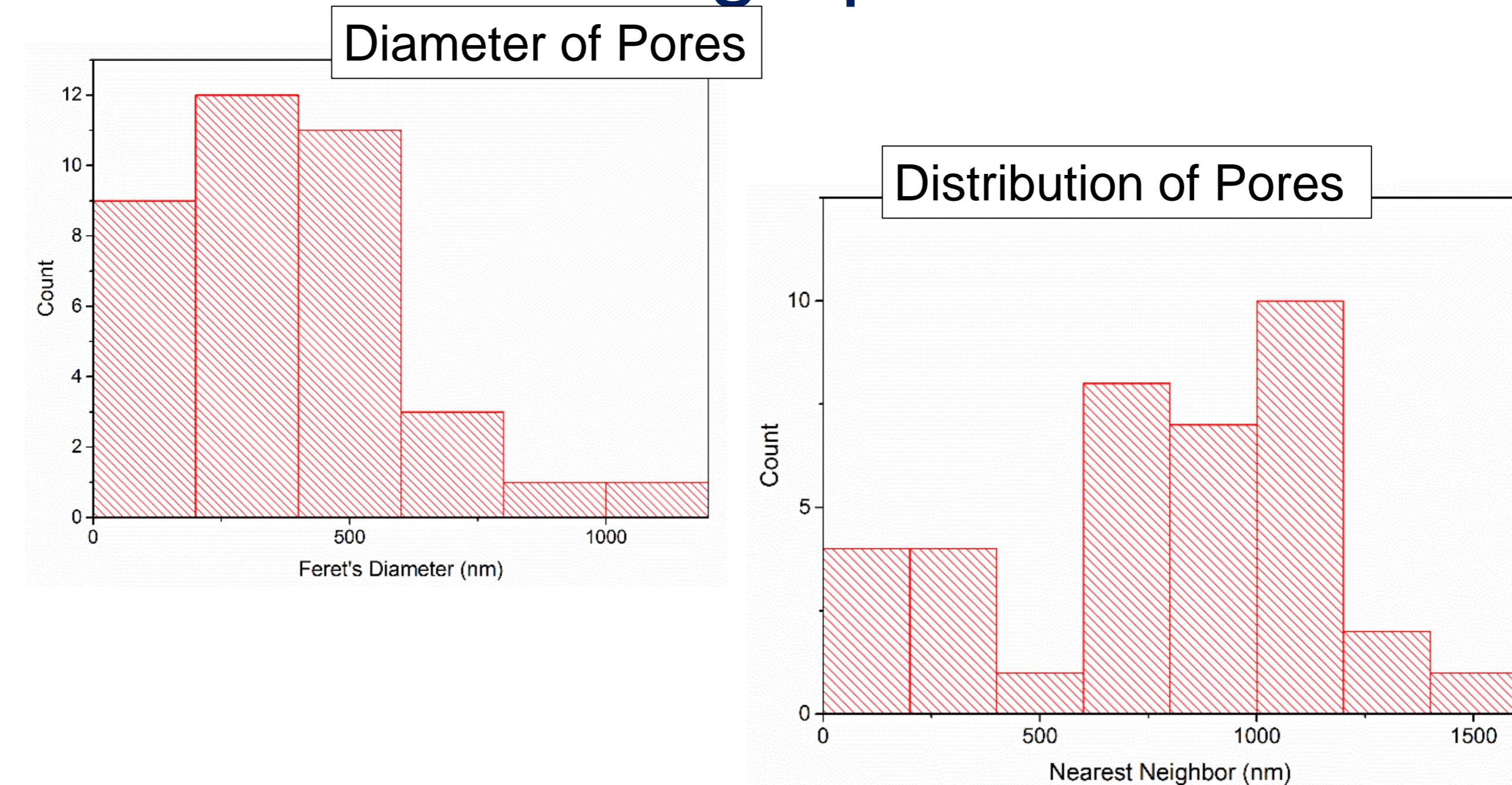
TEM samples prepared by:

Sectioning pellets with diamond saw

Thin cross-section followed by low energy ion polish

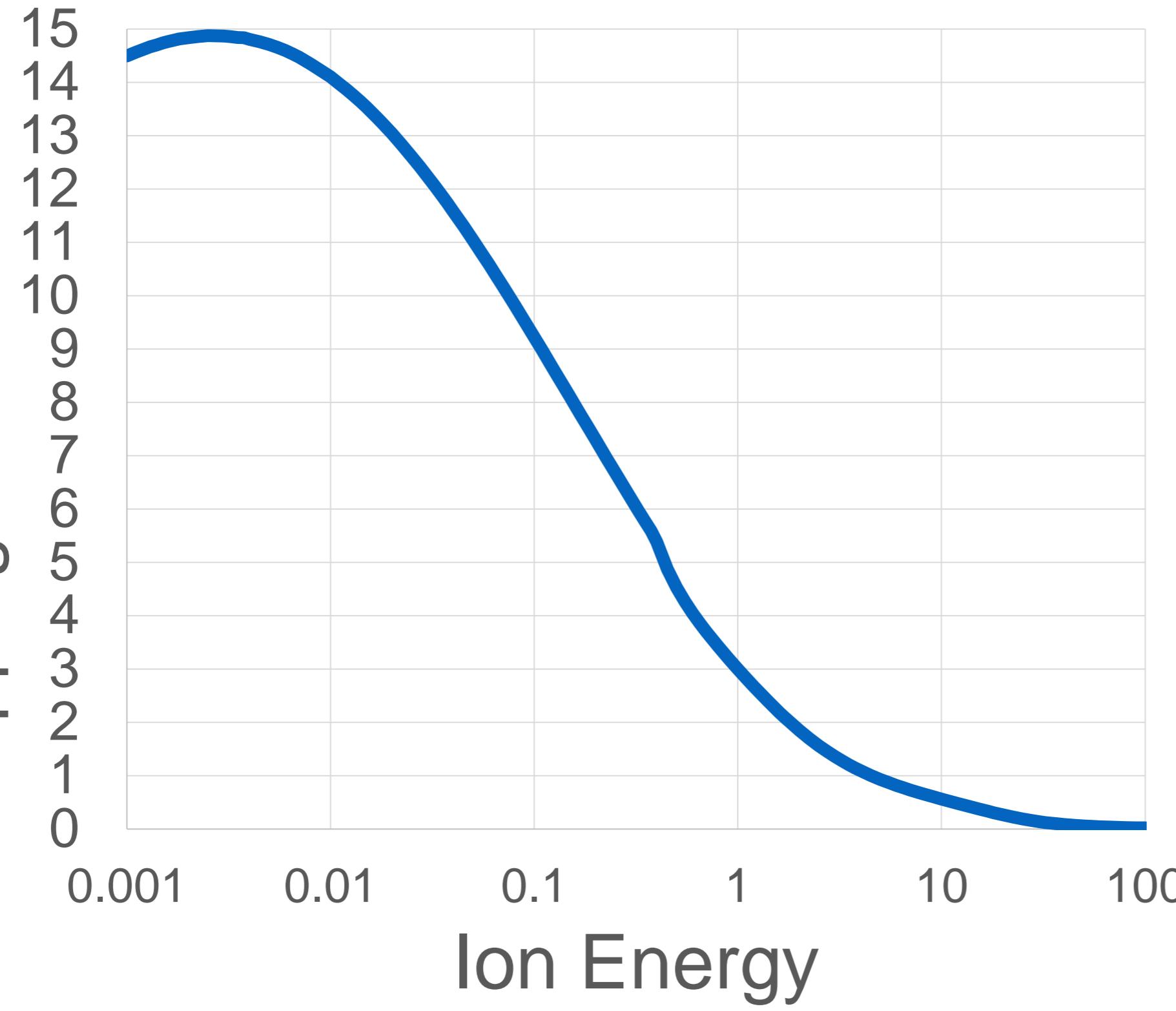
Range of strut lengths in microstructure

# A little bit of statistics on pores from TEM micrographs



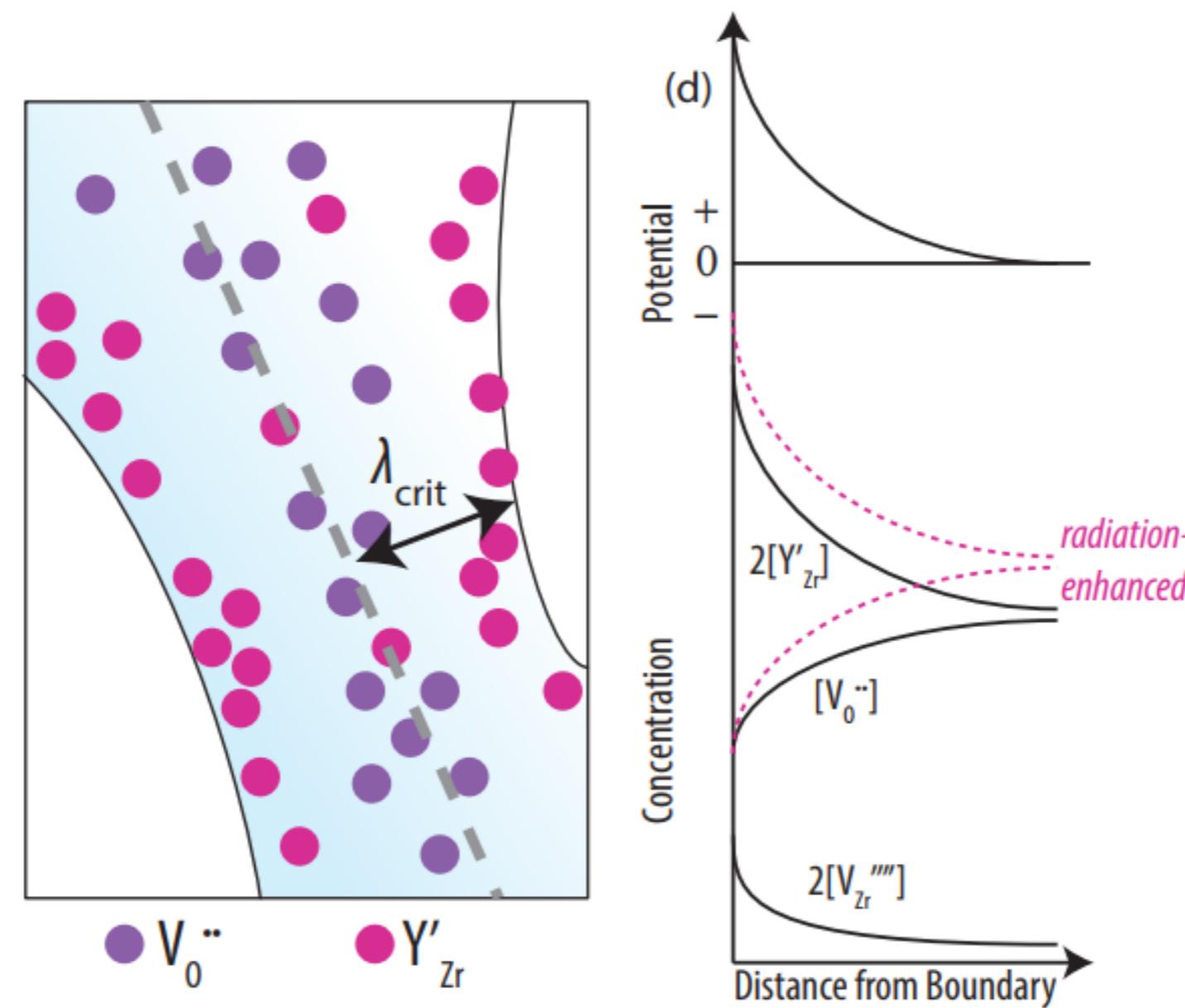
# Stopping Power

Ratio of  
Nuclear/Electronic  
Stopping Power



Gold in YSZ Ratio of Stopping power is ~1.5

# But, the porous microstructure must be stable...



Naturally occurring space charge enhancement of aliovalent dopants near surfaces may be further enhanced by RED, effectively pinning the boundaries