

DEVELOPING RADIATION RESISTANT CERAMICS THROUGH MICROSTRUCTURAL ENGINEERING

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U.S. DEPARTMENT OF
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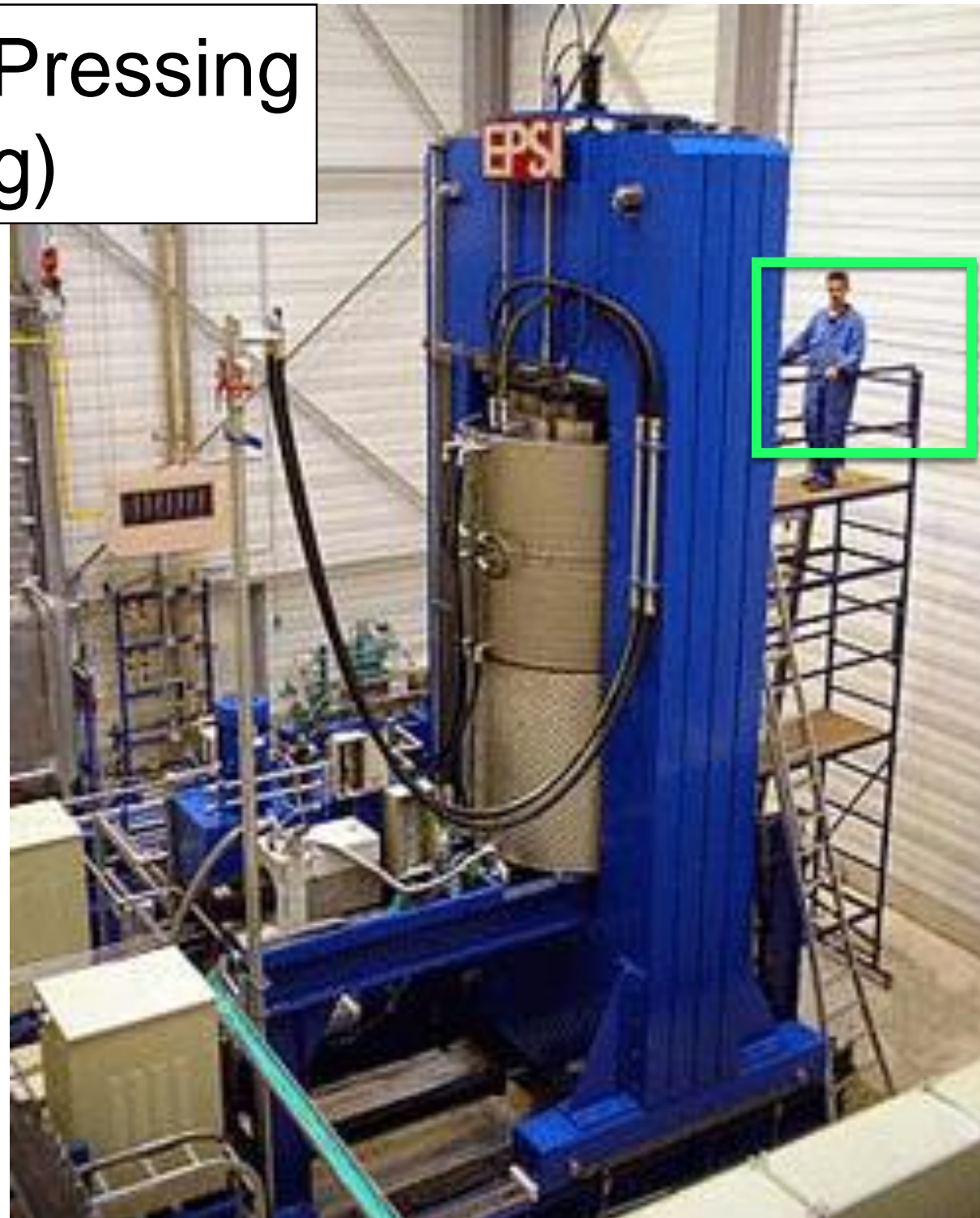
This work was performed, in part, at the Center for Integrated Nanotechnologies, an Office of Science User Facility operated for the U.S. Department of Energy (DOE) Office of Science. Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology and Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA-0003525.



Porosity...

Good or Bad?

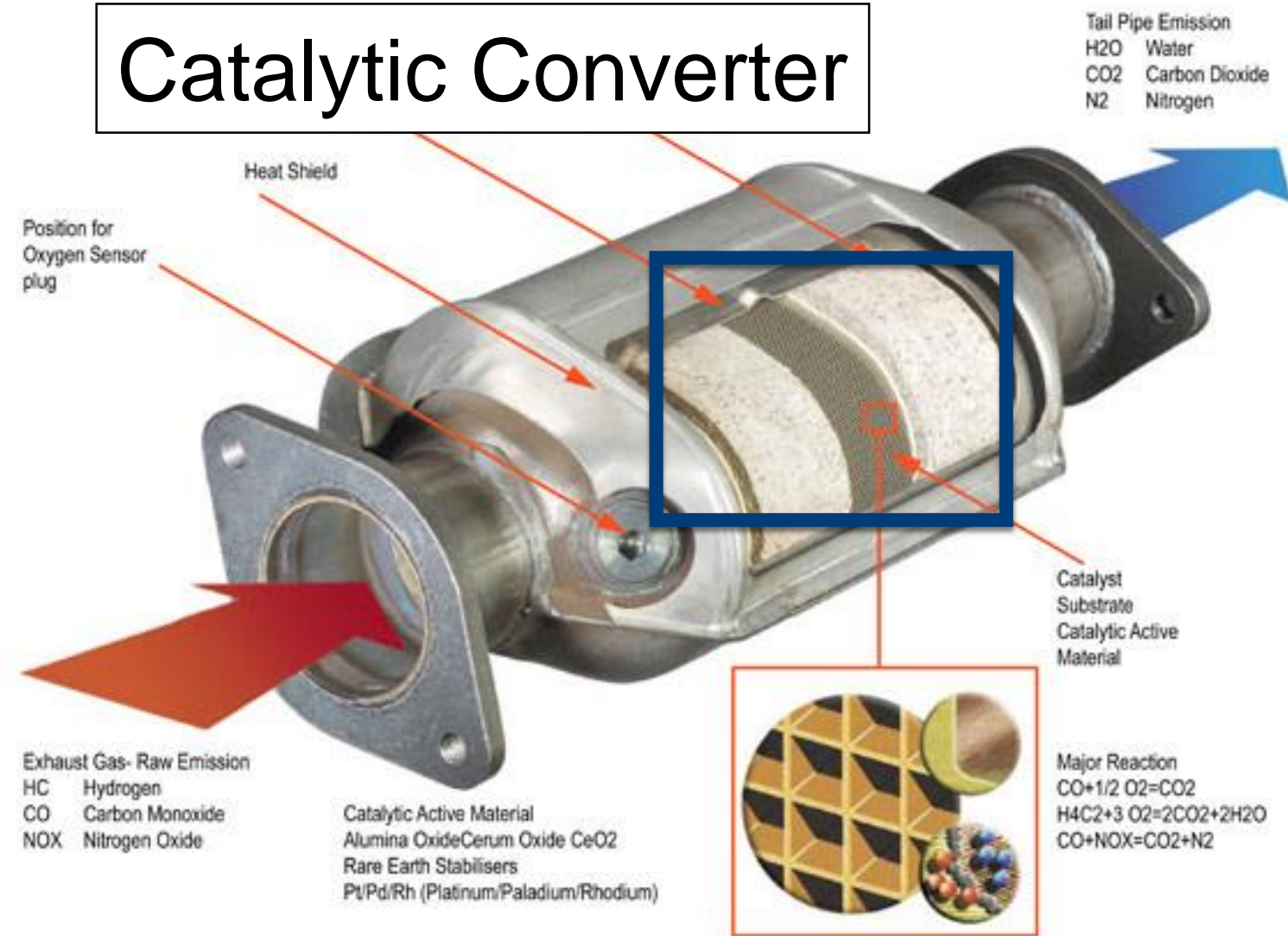
Hot Isostatic Pressing
(HIPing)



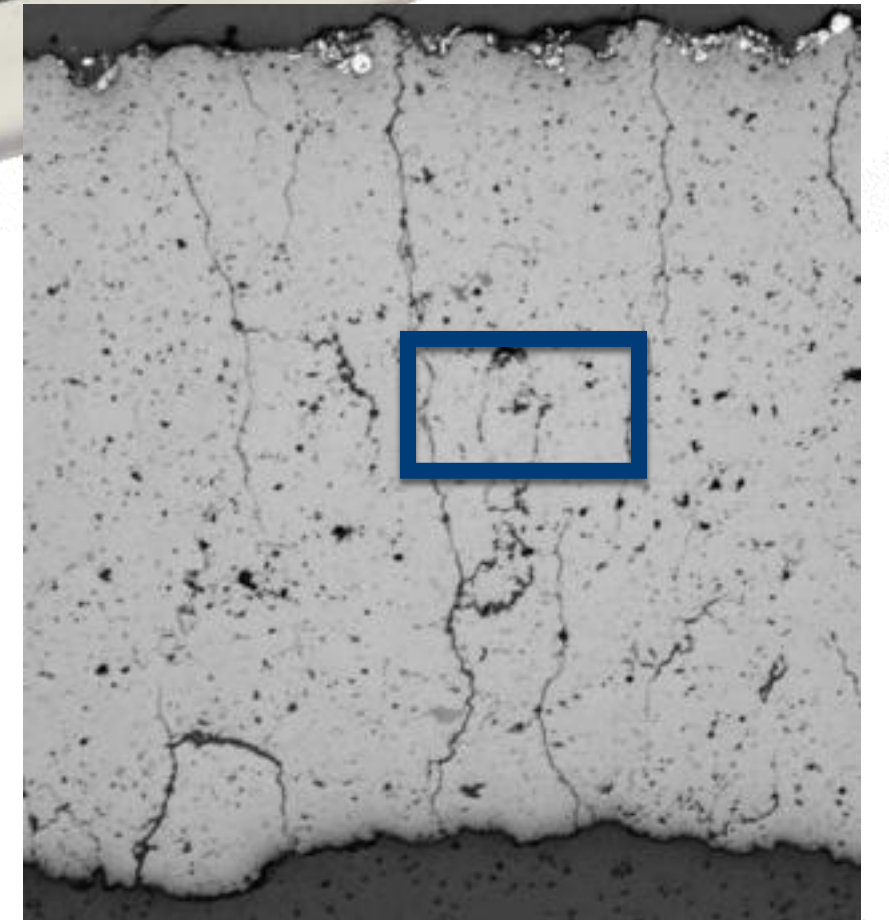
A lot of time, effort
and money has
been spent to
reduce or eliminate
porosity

Many applications take advantage of porosity

Catalytic Converter



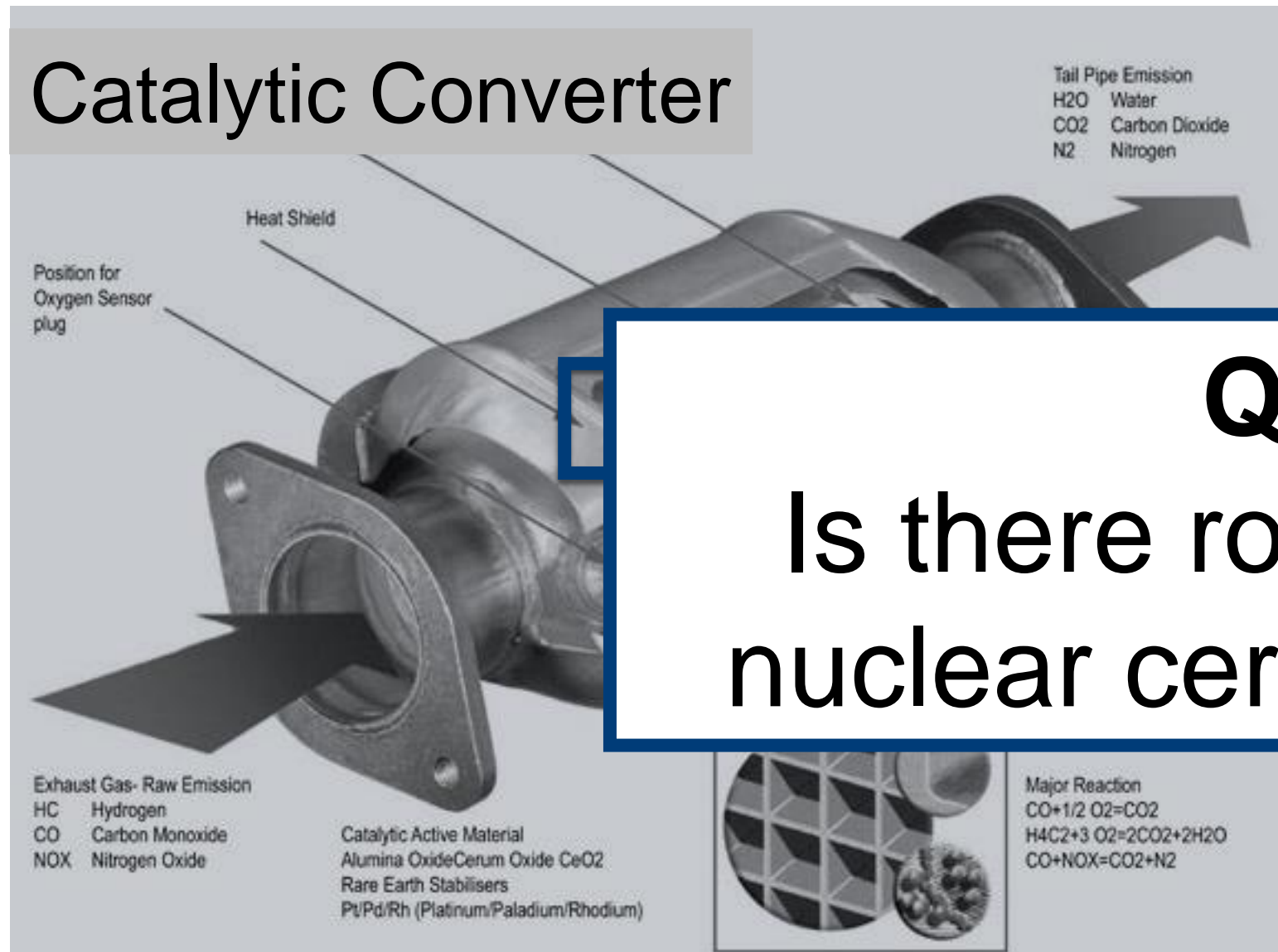
Thermal Barrier Coating



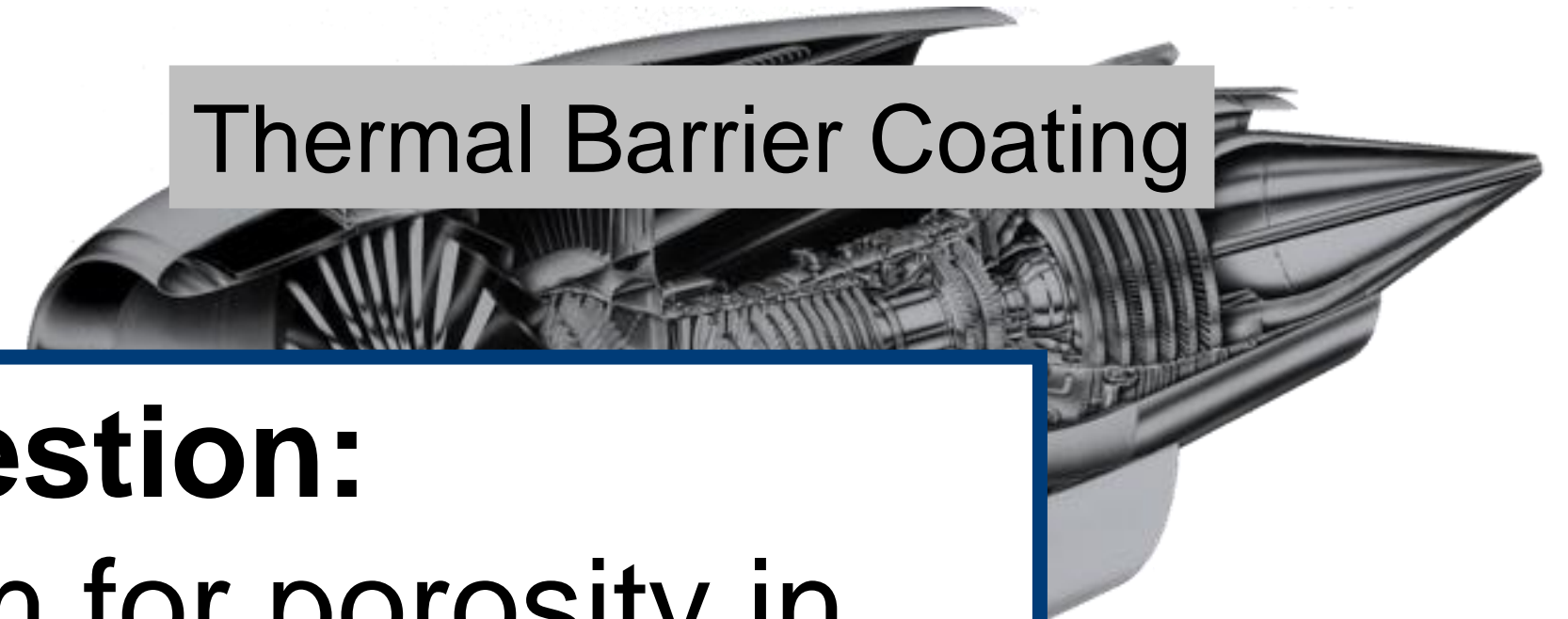
<http://mastermumier.net/catalytic-converter/>
<http://people.seas.harvard.edu/>

Many applications take advantage of porosity

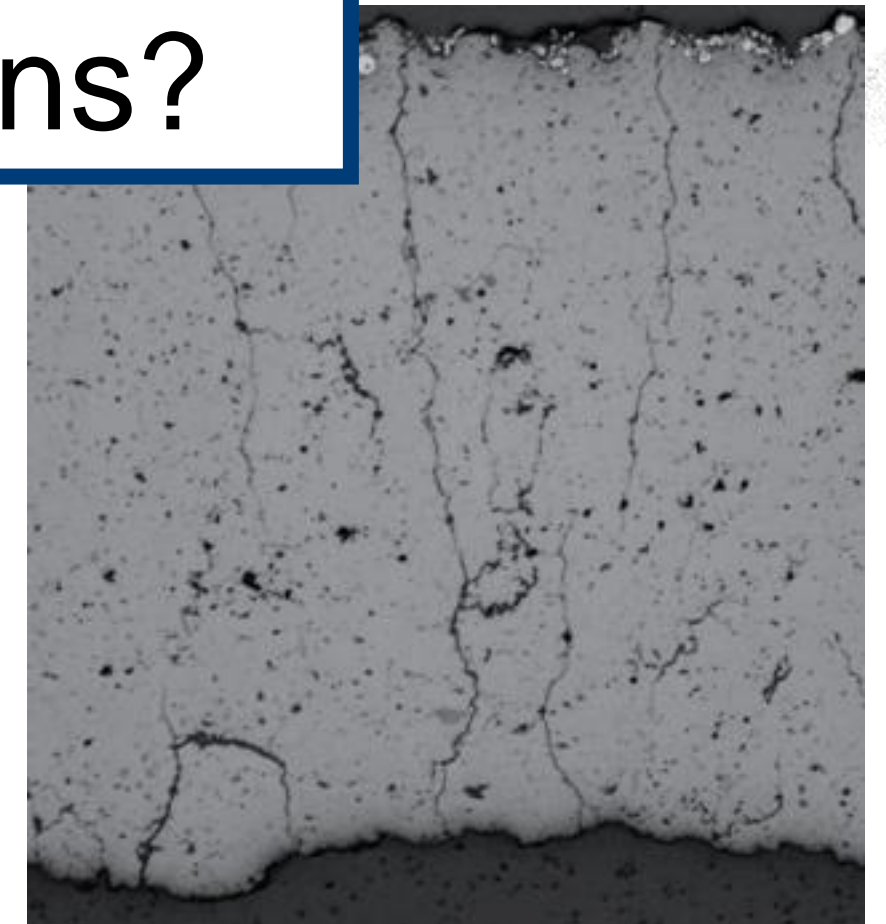
Catalytic Converter



Thermal Barrier Coating

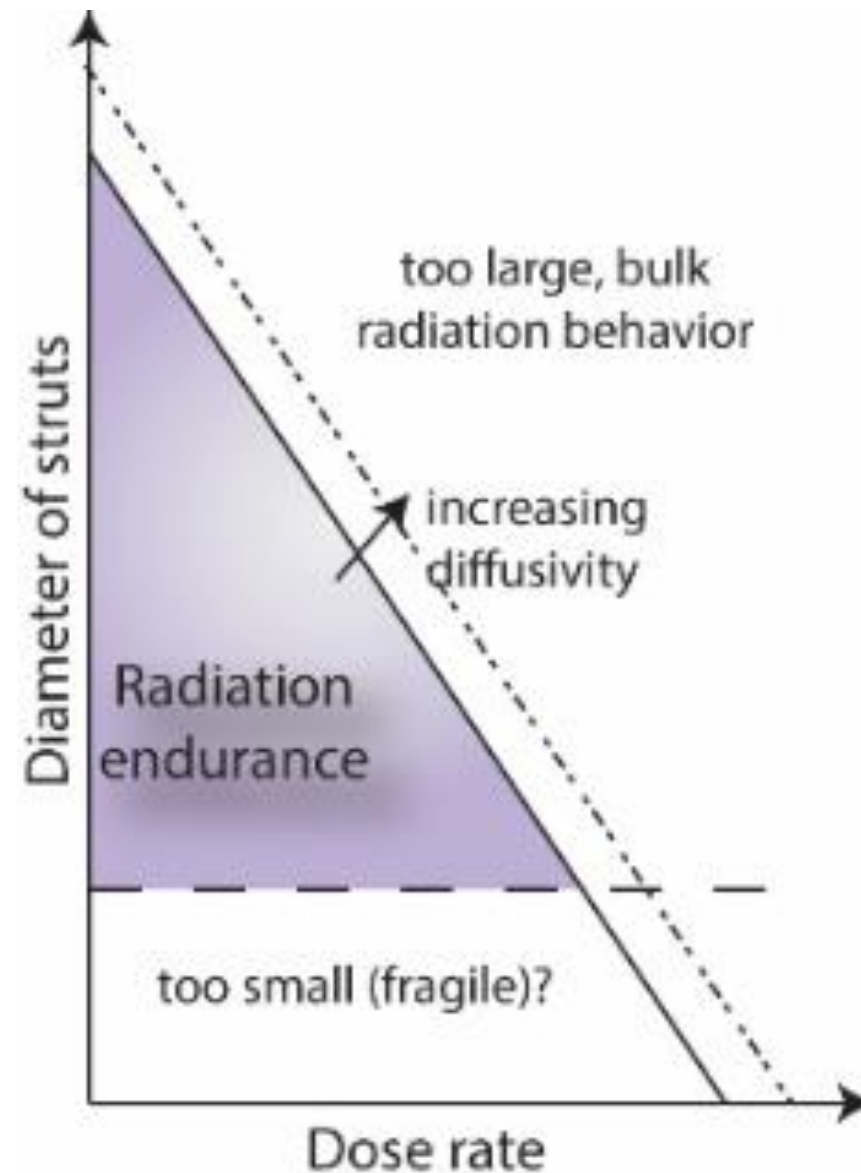


Question:
Is there room for porosity in nuclear ceramic applications?



OUTLINE OF PRESENTATION

1. Yttria stabilized Zirconia (YSZ) as nuclear ceramic and microstructural strategies for mitigating radiation damage

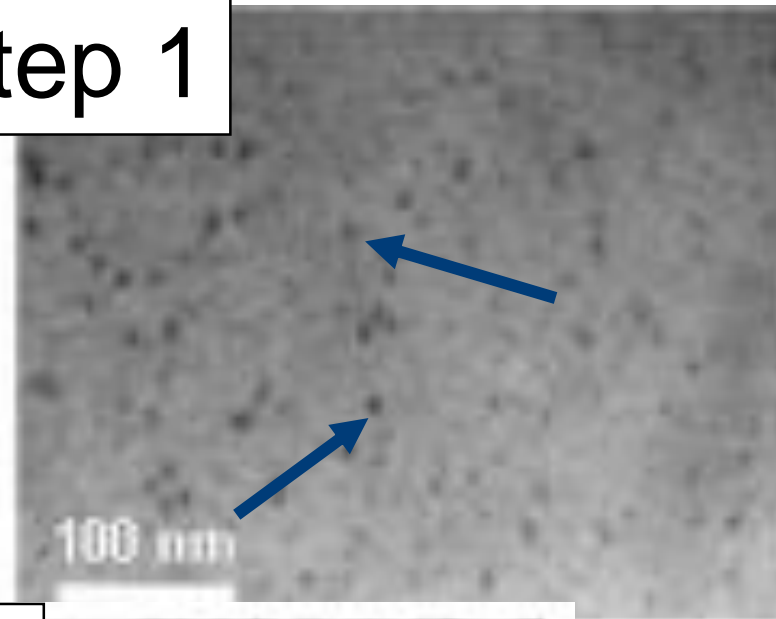


2. Preliminary in-situ observations

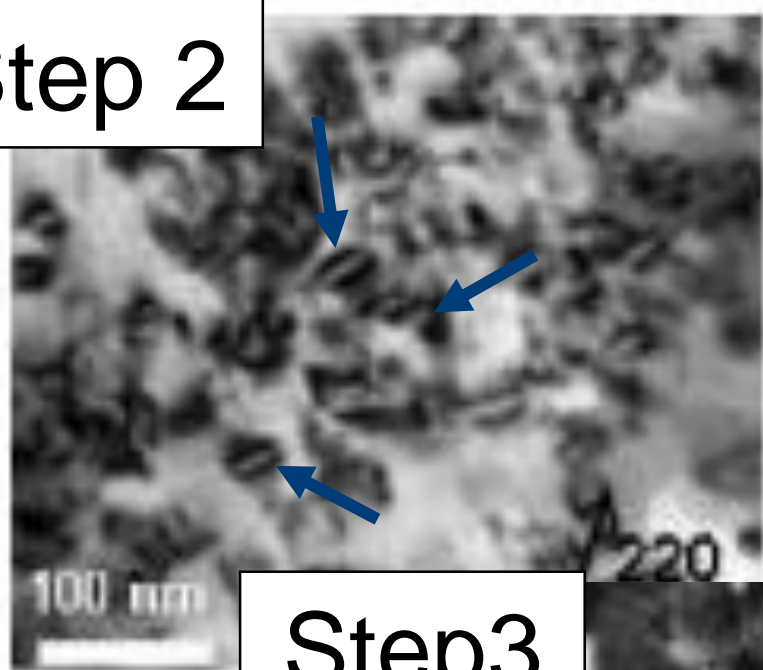


Irradiation of single crystal cubic YSZ

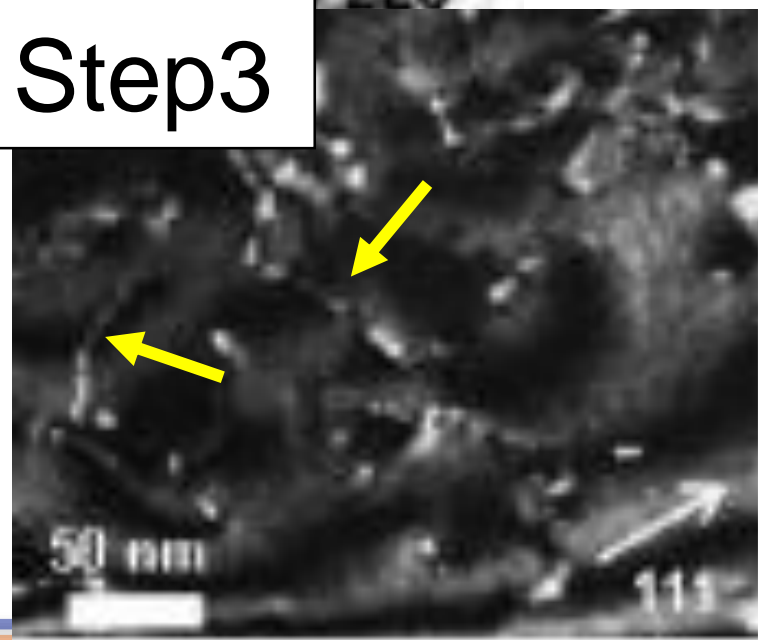
Step 1



Step 2



Step3



Damage accumulation in fluorite-structured YSZ occurs in **three different stages**

1. Formation of isolated defects
2. Rapid damage accumulation as the defects link or coalesce
3. Final saturation stage where ordering occurs and **defects begin to disappear**

How do you increase the radiation of cubic YSZ?

Increase the amount of interfaces

STEM DF Images

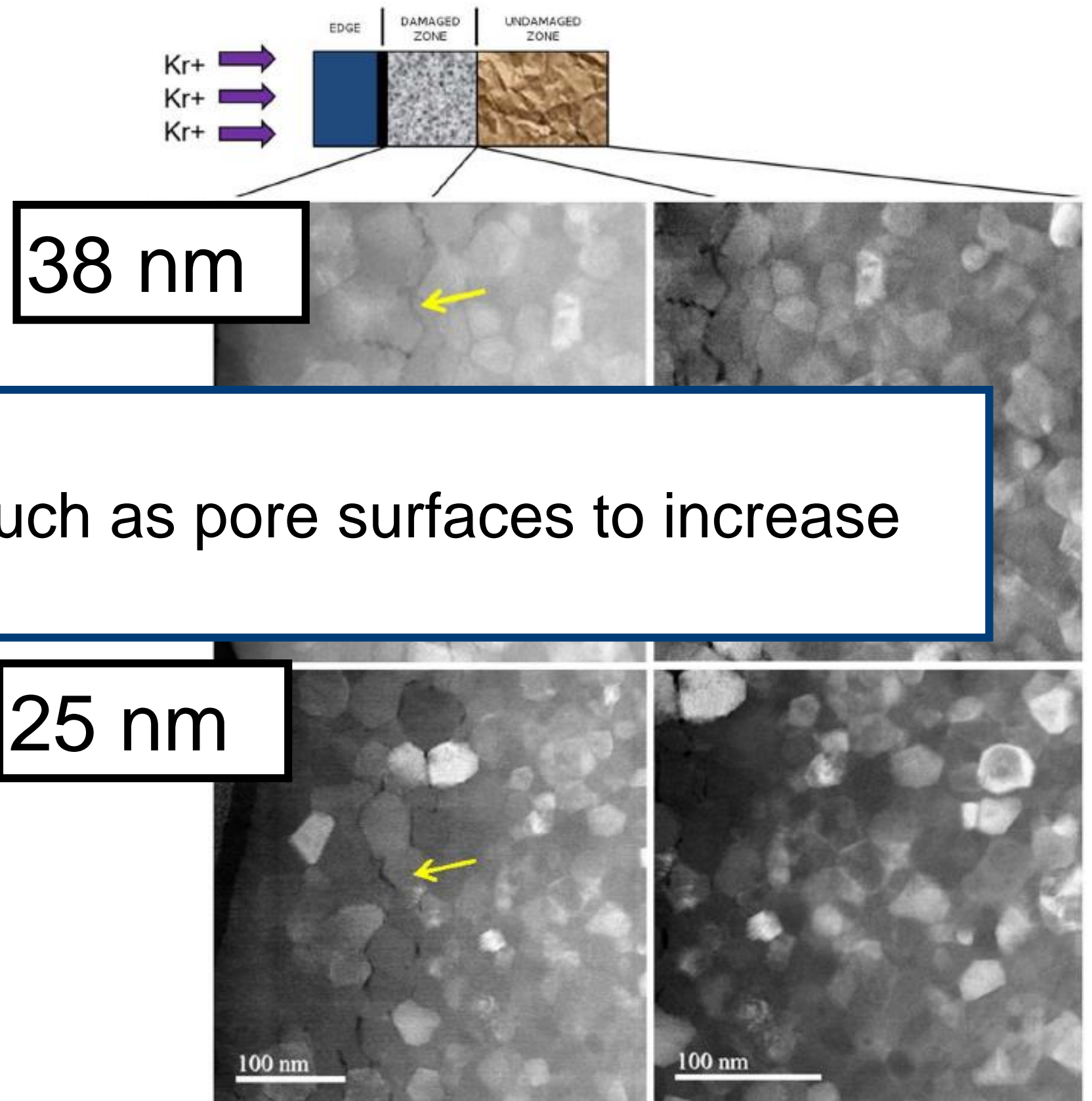
10YSZ Irradiated
with 400 keV Kr

FI
R
Question:

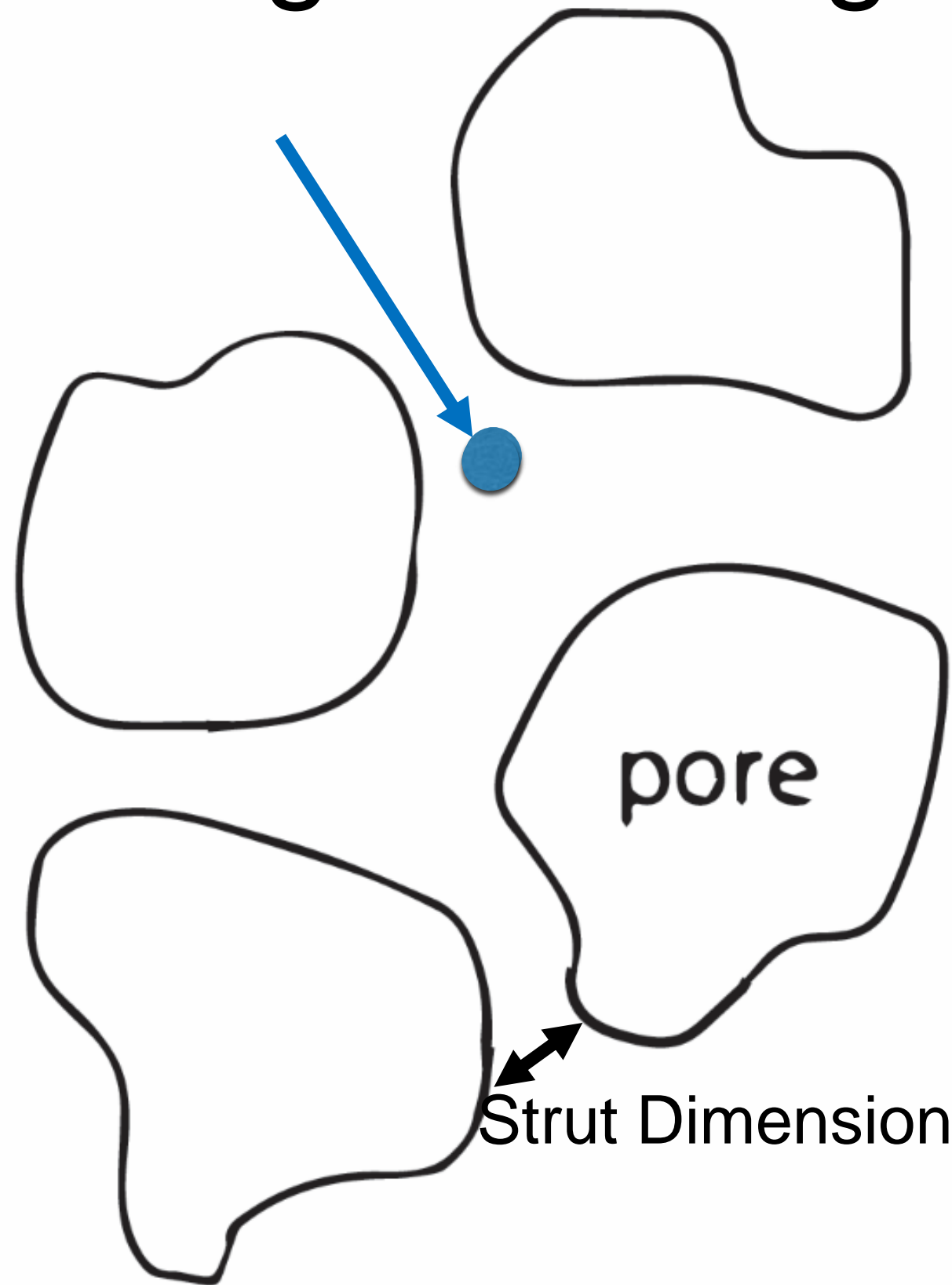
Can we use a different interface such as pore surfaces to increase radiation tolerance?

Major Observations

- Fewer defects observed in nanograin YSZ than bigger grain YSZ
- Yellow arrows indicate intergranular crack due to coarsening of grains



Thoughtful design of microstructure is needed



Example microstructure

Cascade Event cause by radiation

Defects must be able to diffuse to a pore surface (removes defect)

Strut dimension is the parameter in the microstructure that must be controlled

By controlling the critical parameter microstructure radiation tolerance can be improved

Theoretical Radiation Endurance Zone

Y-axis

Diameter of Struts

X-axis

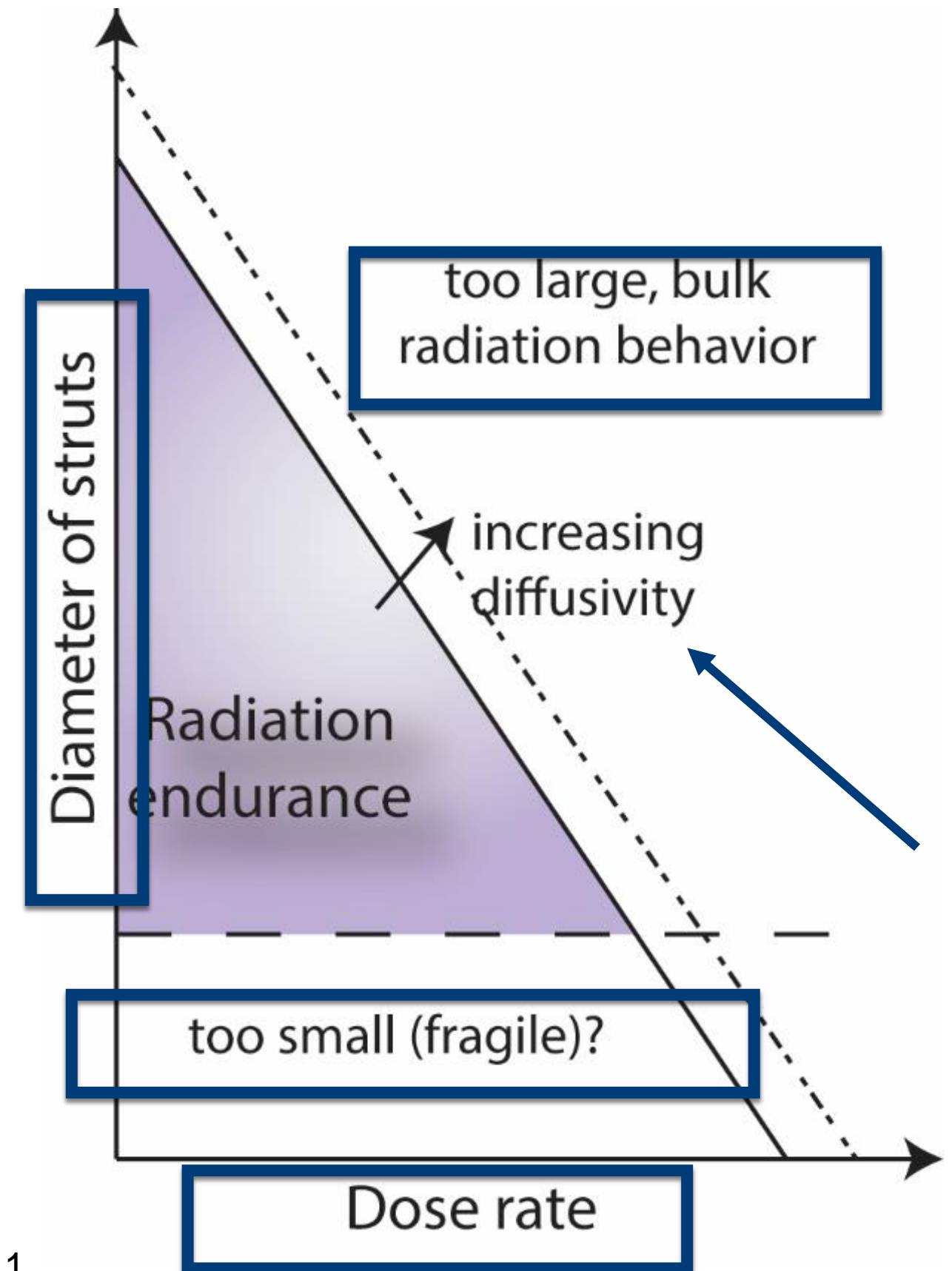
Dose rate (ion current)

Line at an angle (function of defect diffusion)

If x-axis and y-axis are balanced, material becomes is in radiation endurance zone

If **dose rate** is **too high** or **diameter** of struts **too big**, bulk radiation behavior

If diameter of strut too small, the materials is not mechanically stable



Theoretical Radiation Endurance Zone

Y-axis

Diameter of Struts

X-axis

Dose rate (ion current)

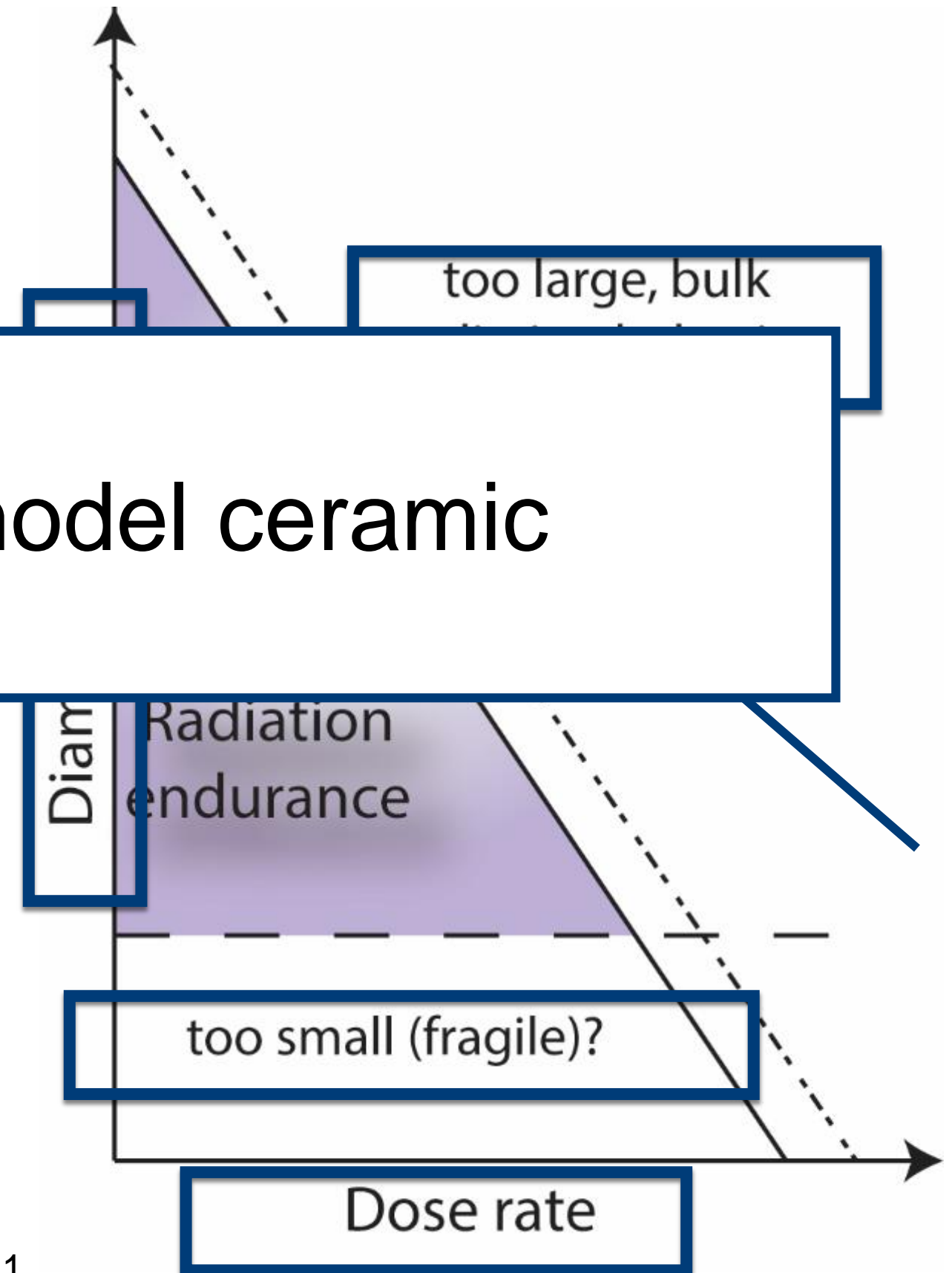
Line at an angle (function of defect diffusion)

If x-axis **Question:**

material **What does this look like in the model ceramic**
endurance **system?**

If **dose rate is too high** or **diameter of struts too big**, bulk radiation behavior

If diameter of strut too small, the materials is not mechanically stable

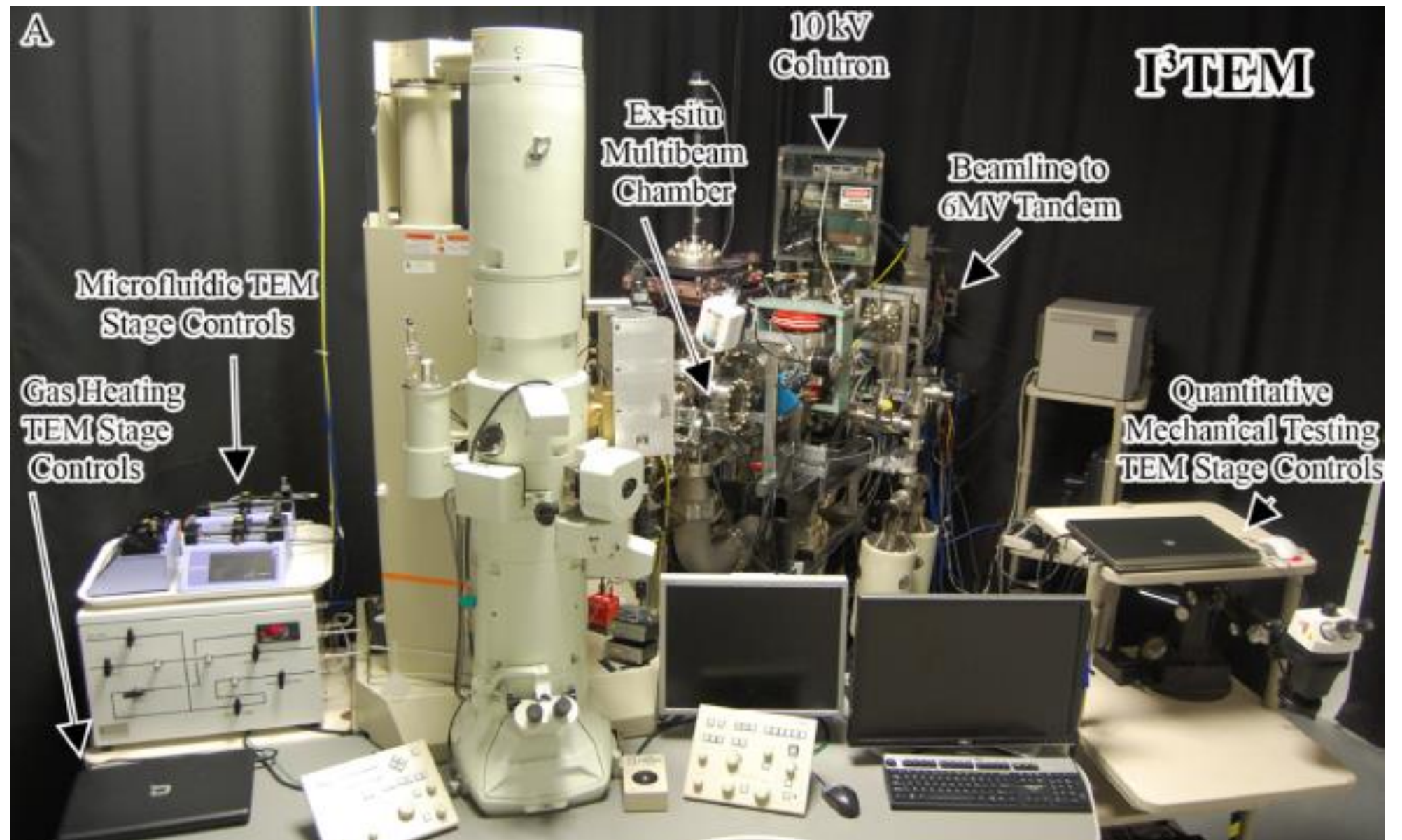


In-Situ Observation of Defect Evolution

I3TEM = In-Situ Irradiation capabilities

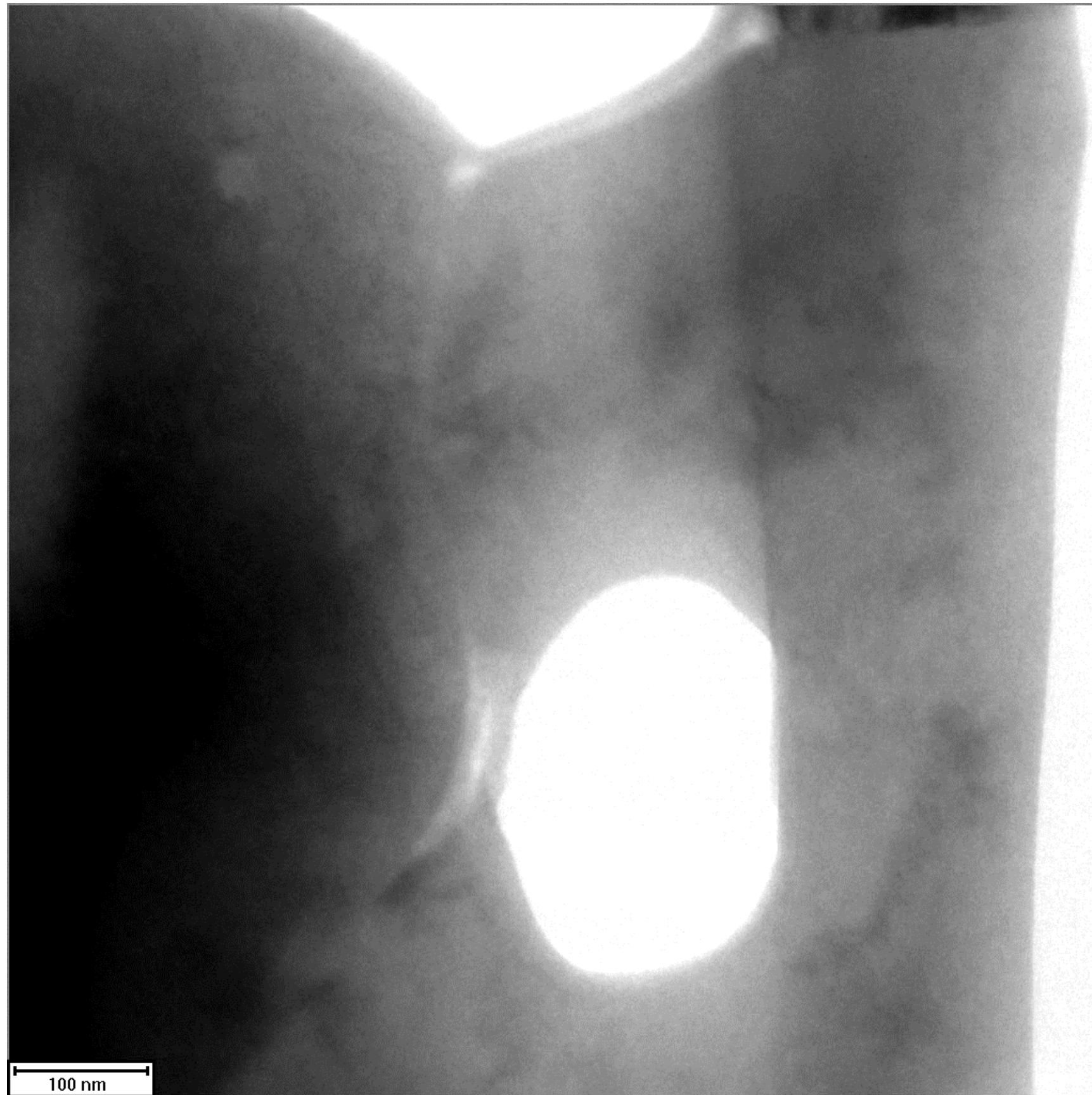


Allows for direct observation of defect migration to free surface



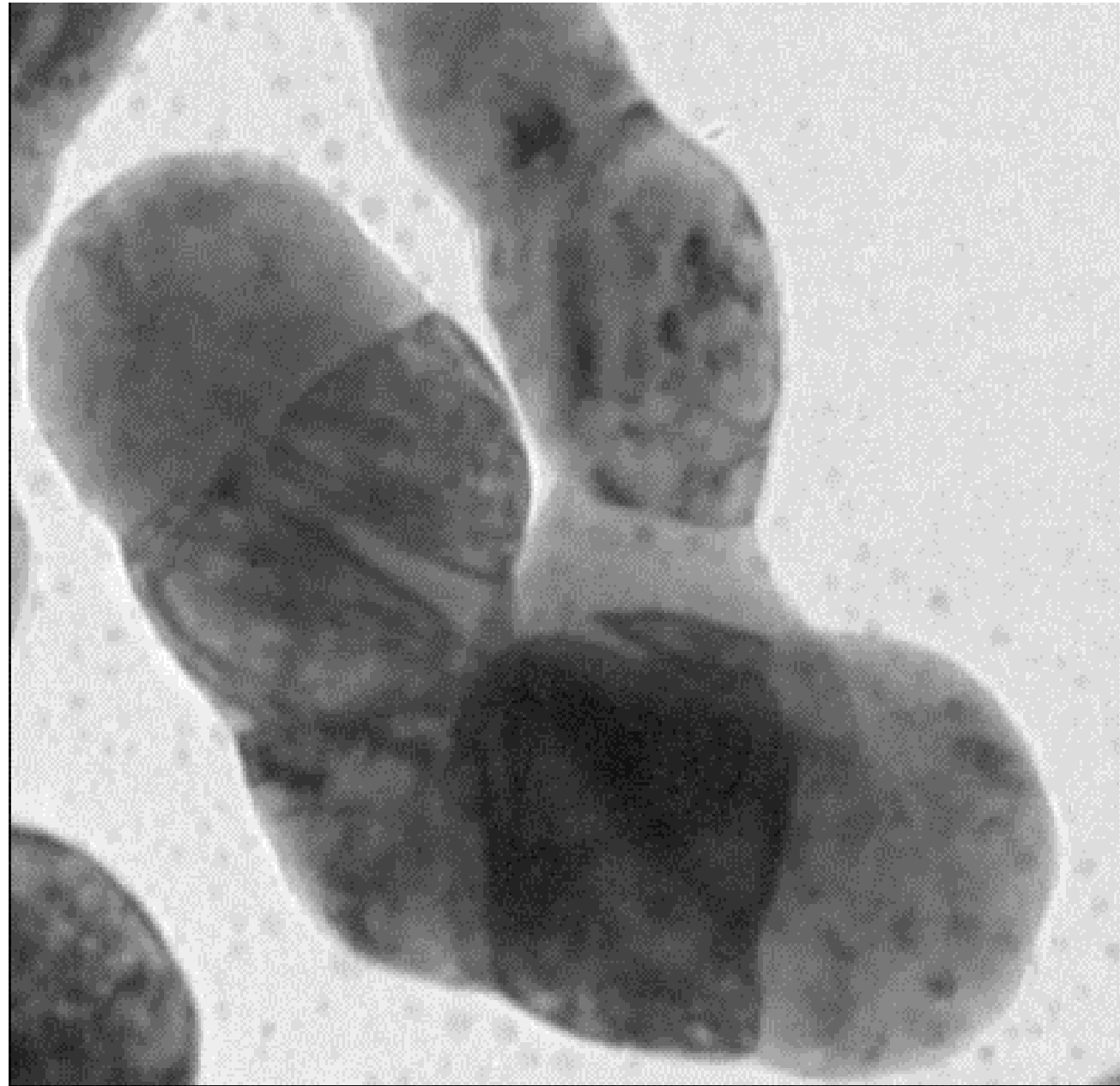
energy.gov

In-Situ Observation of Defect Evolution



- Images taken every 5 minutes
- Defects come in and out
- Microstructural changes
- Allows for direct observation of defect migration to free surface

This is an established method

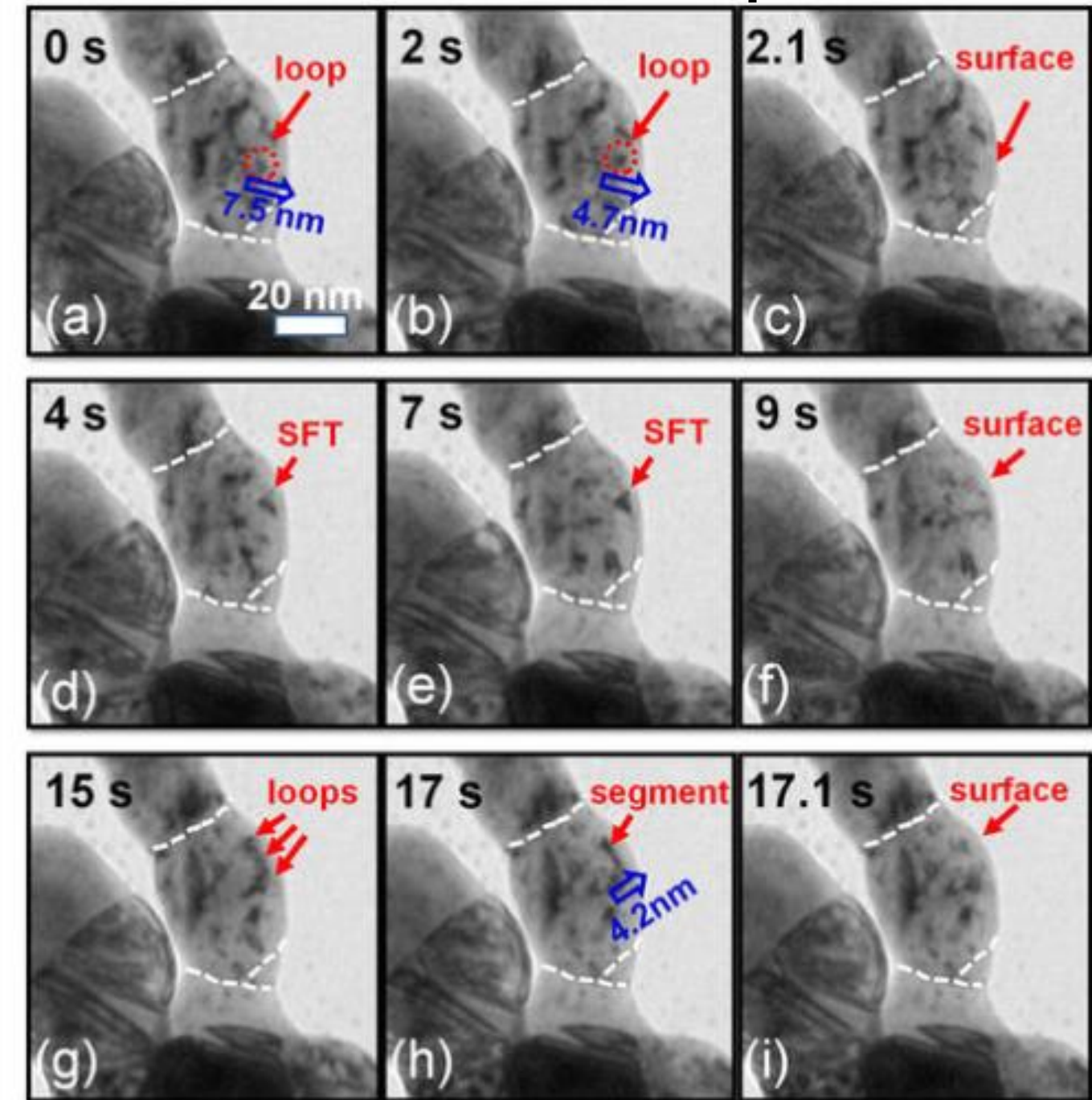


In-Situ video
showing capture
events

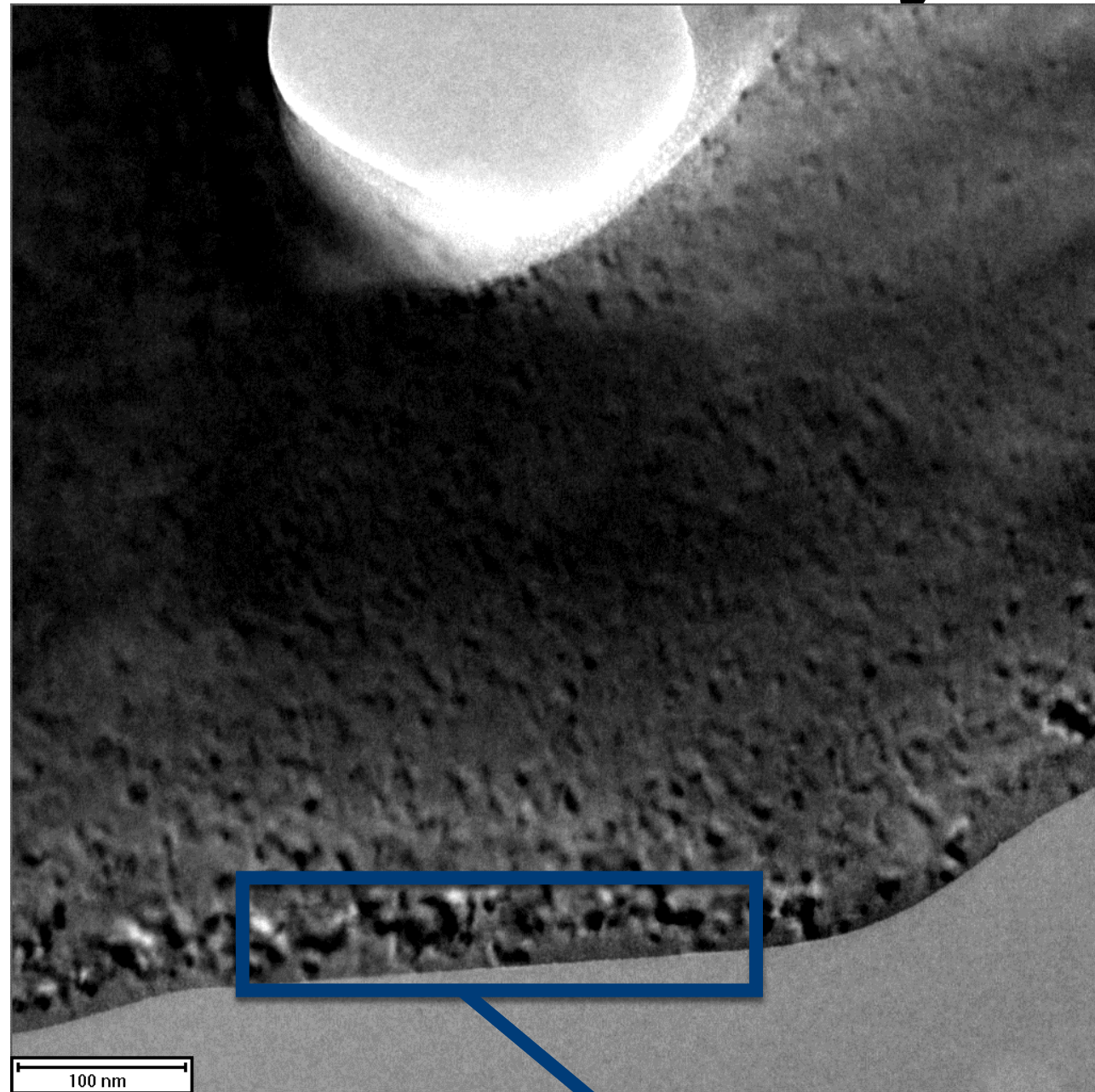
Ag irradiated
with Kr

Room
Temperature

1.18 – 1.27 dpa

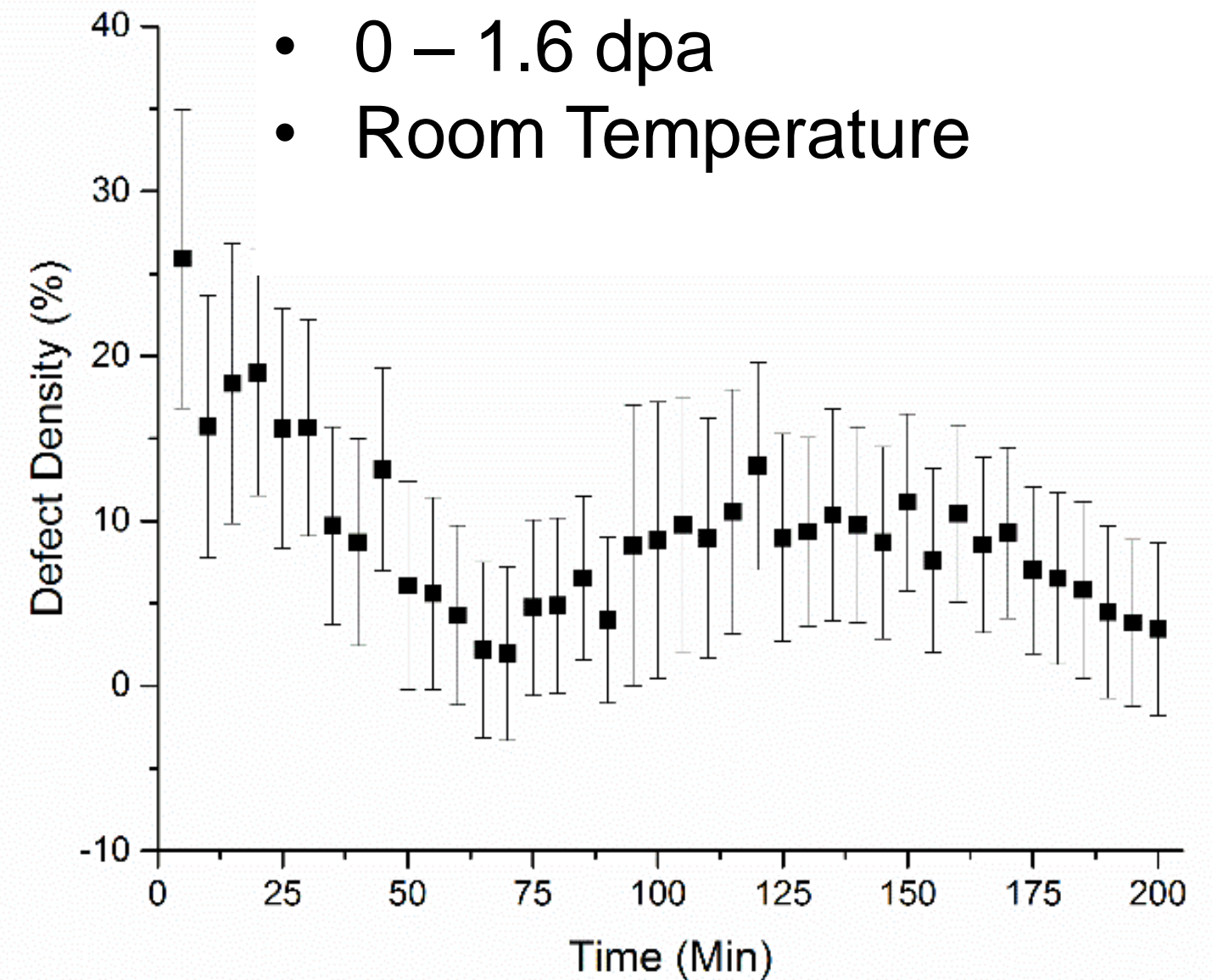


“Defects Density” near a free surface

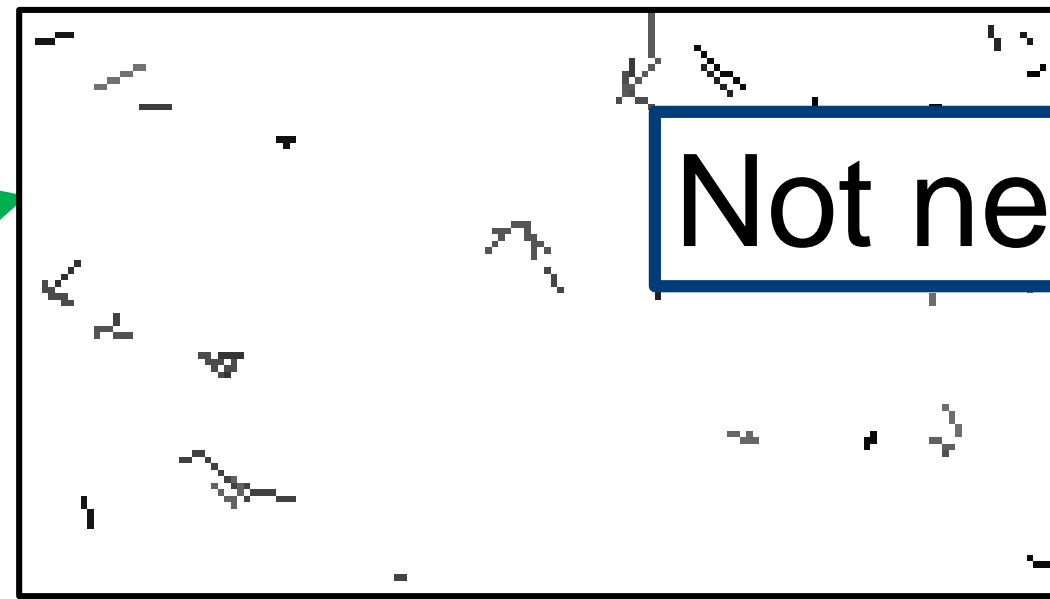
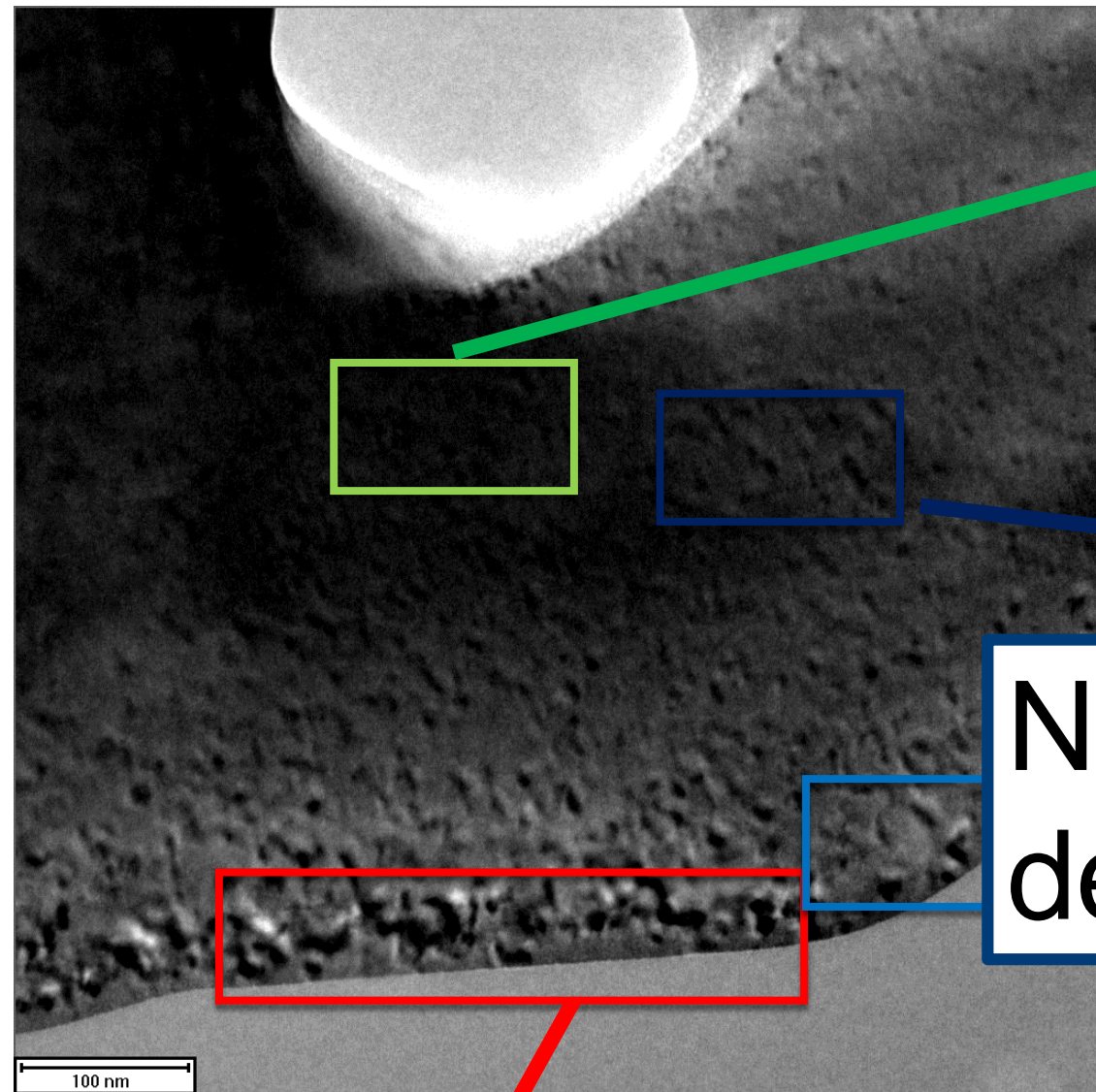


Irradiation Conditions

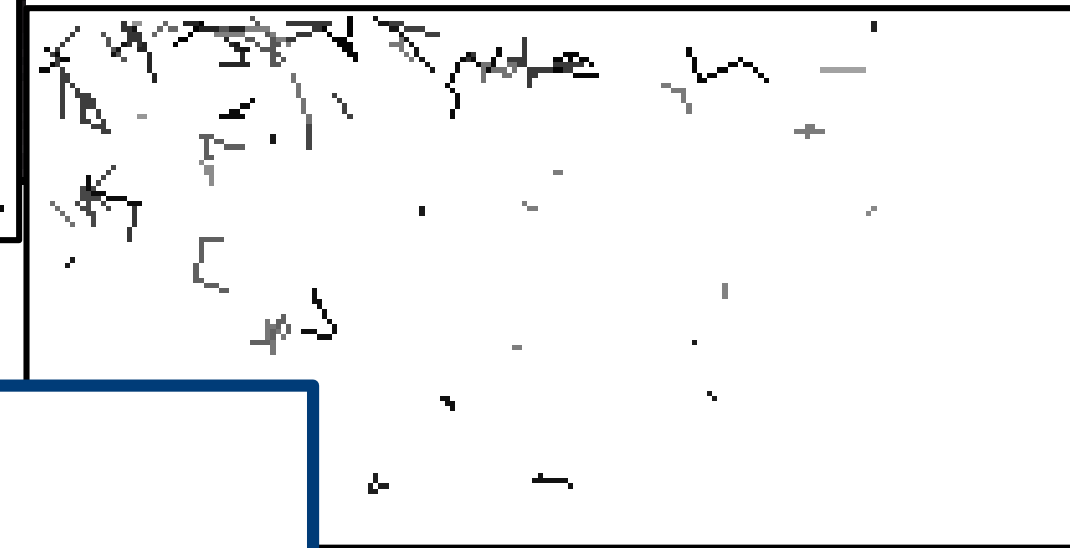
- Energy of ion: 2.8 MeV Au ions
- Ion Current: 1.5 nA
- 0 – 1.6 dpa
- Room Temperature



Defect Movement as function of time



Not near free surface

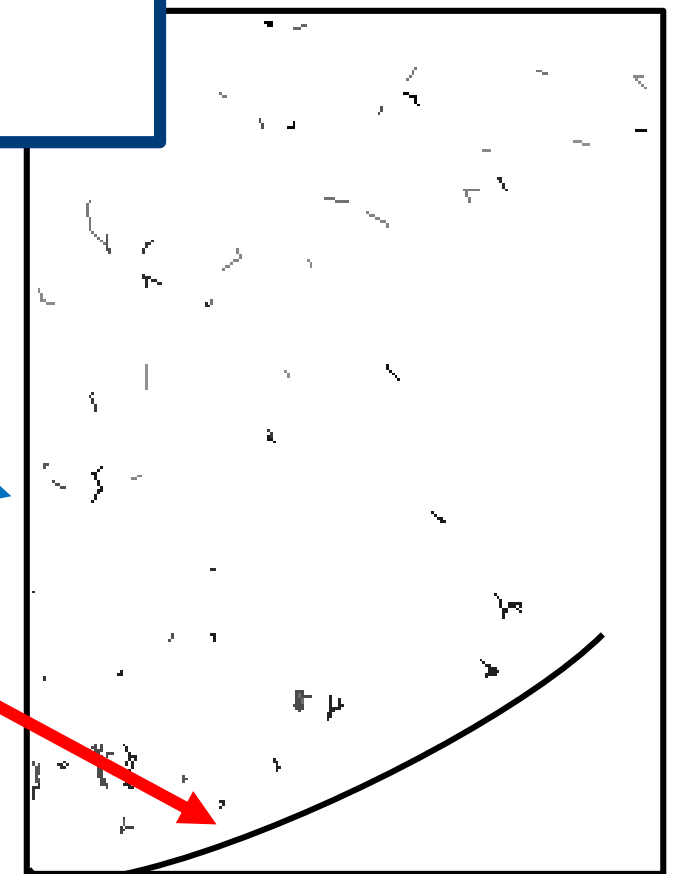


No difference between defect movement

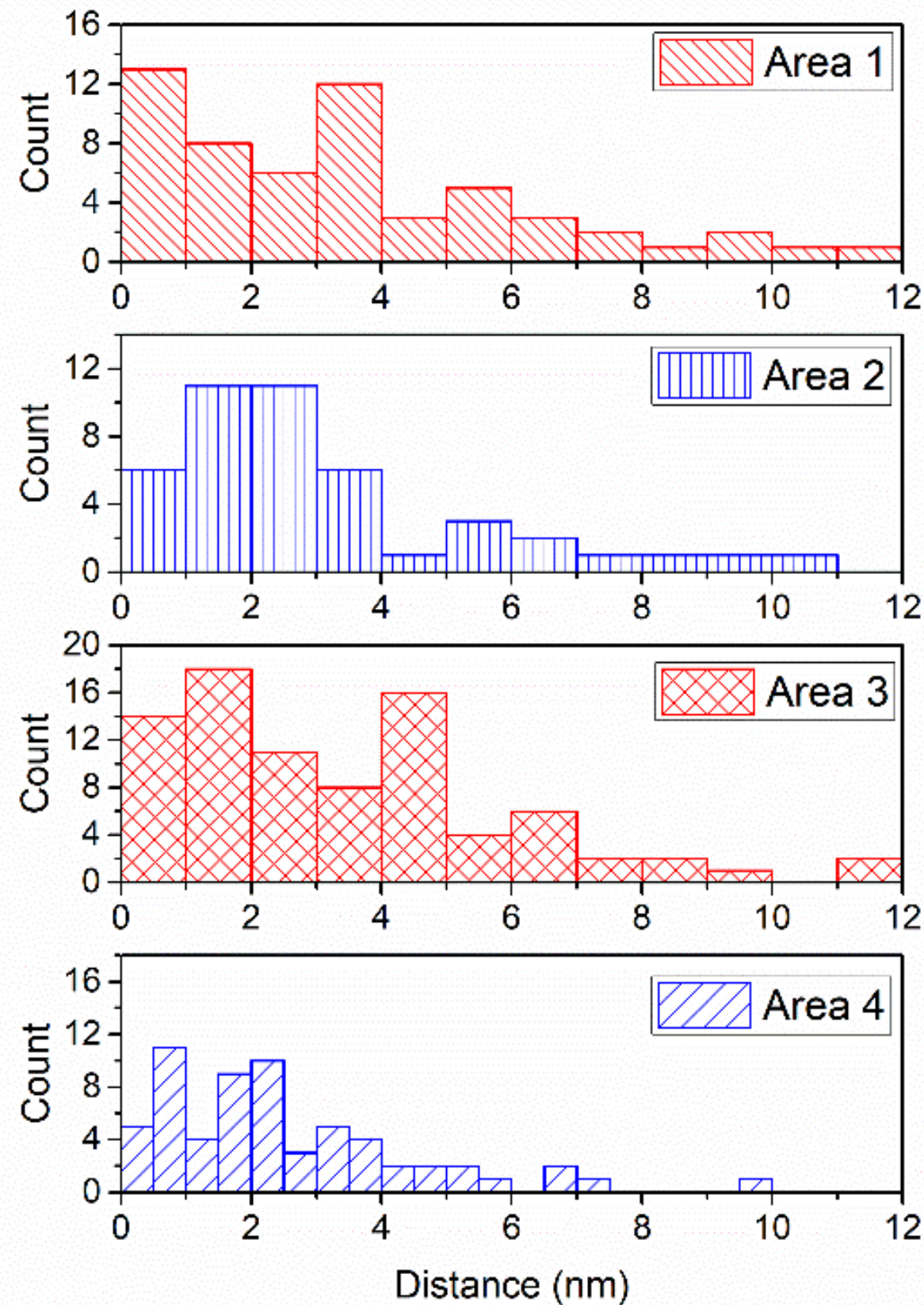
Near free surface



Free surface



Histograms for total displacement



Not near
free surface

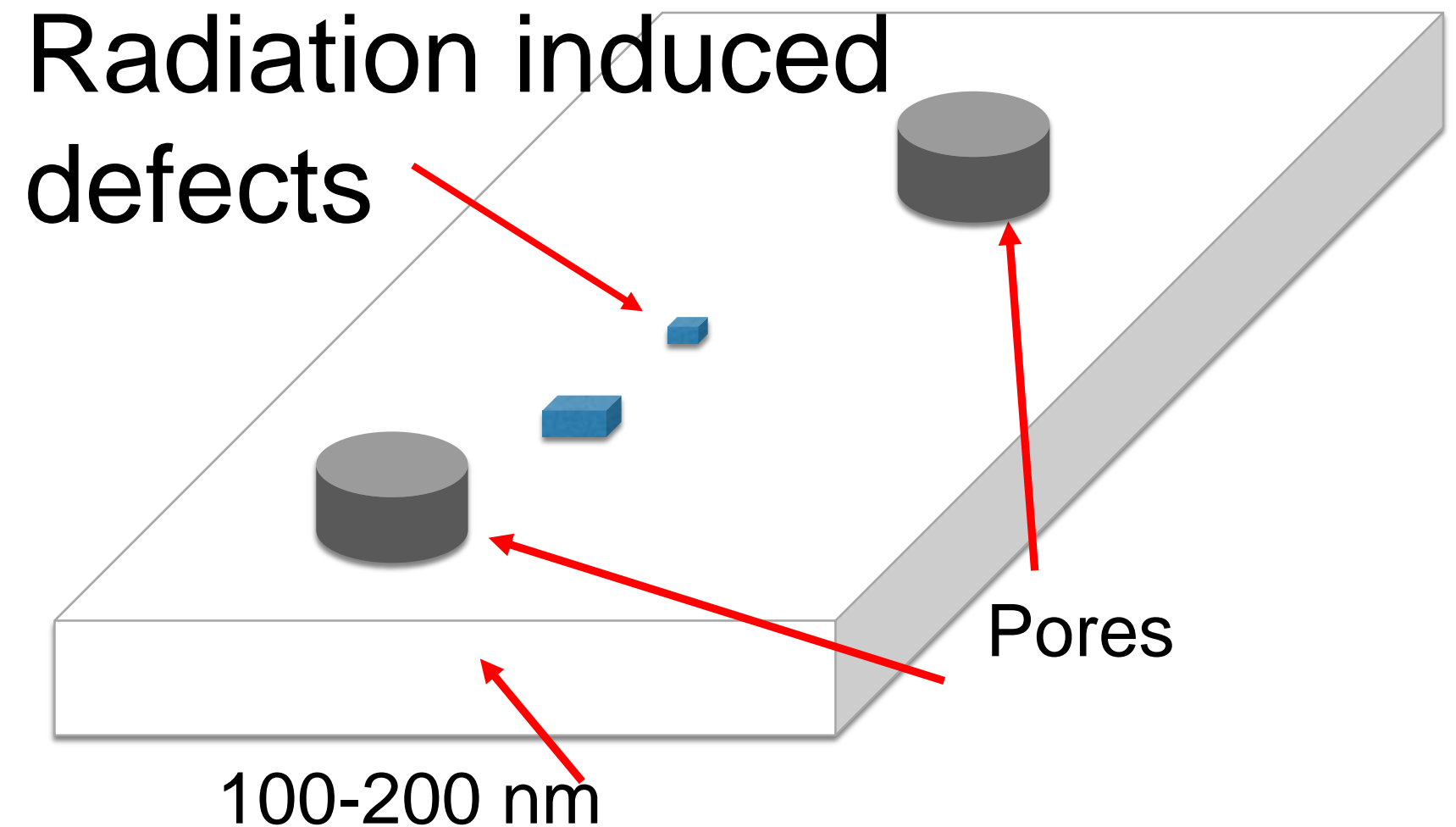
Confirms that there
is no net movement
toward free surface

near free
surface

Discussion

Defects tend to move to the free surface of the TEM lamella versus the surfaces of pores

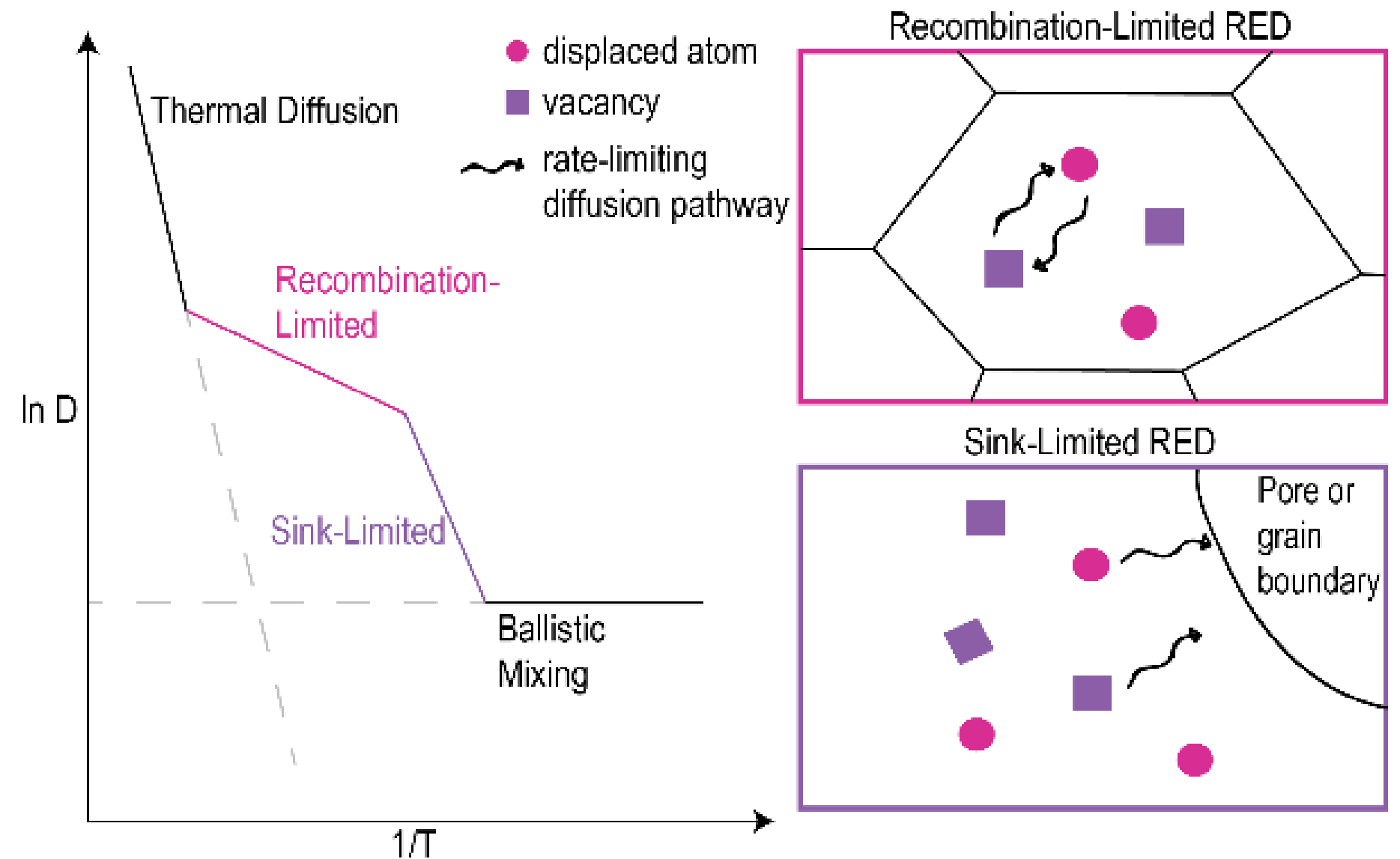
TEM lamella



Future Work

Objectives

- (i) identify critical microstructural dimensions as a function of temperature
- (ii) confirm RED mechanisms in YSZ (qualitative)
- (iii) correlate the first two objectives with the evolution of microstructural features.



Rate limiting defect annihilation mechanisms as a function of temperature

Exploring different Kinetic regimes for damage recovery

CONCLUSION

1. Yttria stabilized Zirconia (YSZ) as nuclear ceramic
2. Our microstructural strategies for mitigating radiation damage (using pores)
3. Developed baseline defect behavior for in-situ TEM experiments at room temperature



Backup Slides

Initial Proposed Experiments

The first on-site experiments will utilize the heating stage to probe three initial temperature regimes: low ($\sim 300^{\circ}\text{C}$), intermediate ($\sim 700^{\circ}\text{C}$) and high ($\sim 1000^{\circ}\text{C}$) under the similar ion beam conditions

Sample Preparation

Multiprep => Mechanical Polish



Section pellets and then
thin 30 to 70 μm

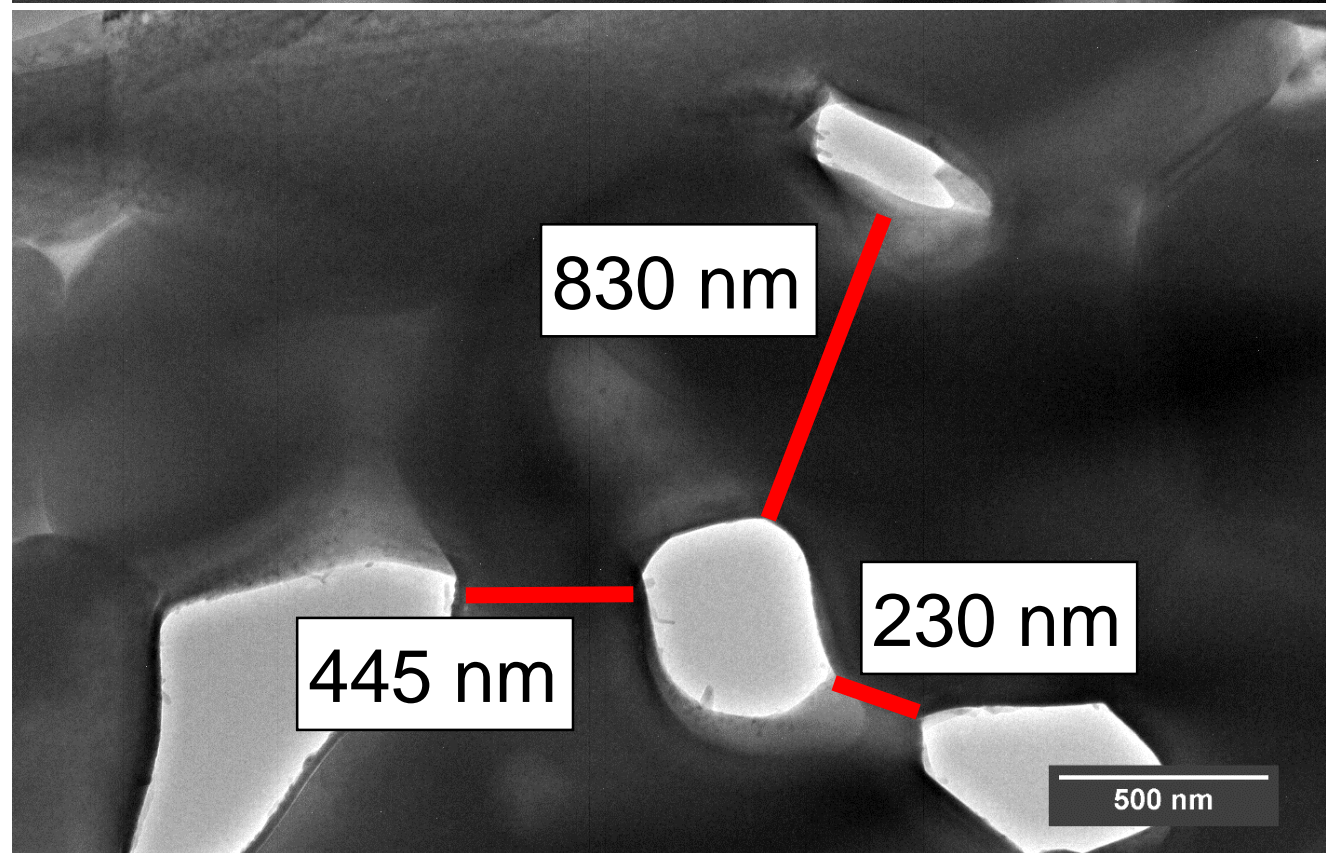
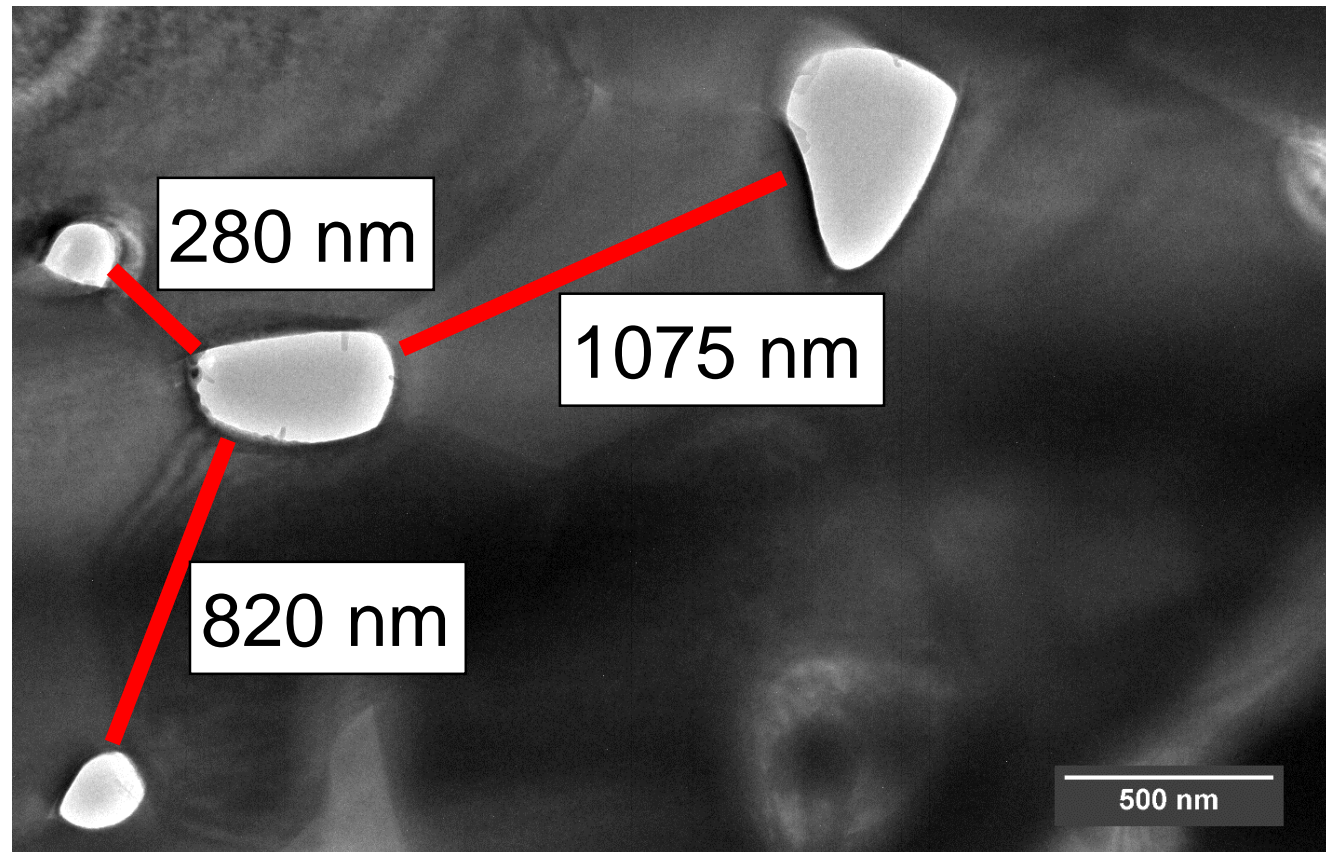
PIPs => Low energy ion milling



Mills parts of sample to
electron transparency

PIPsed for 5 hours at 5 keV with $\pm 5^\circ$ with a rotation of 3 rpm

Real Microstructures



Ceramic pellets where produce through traditional ceramics processing

Ceramic powder produced through precipitation

Dry pressed and sintered in air

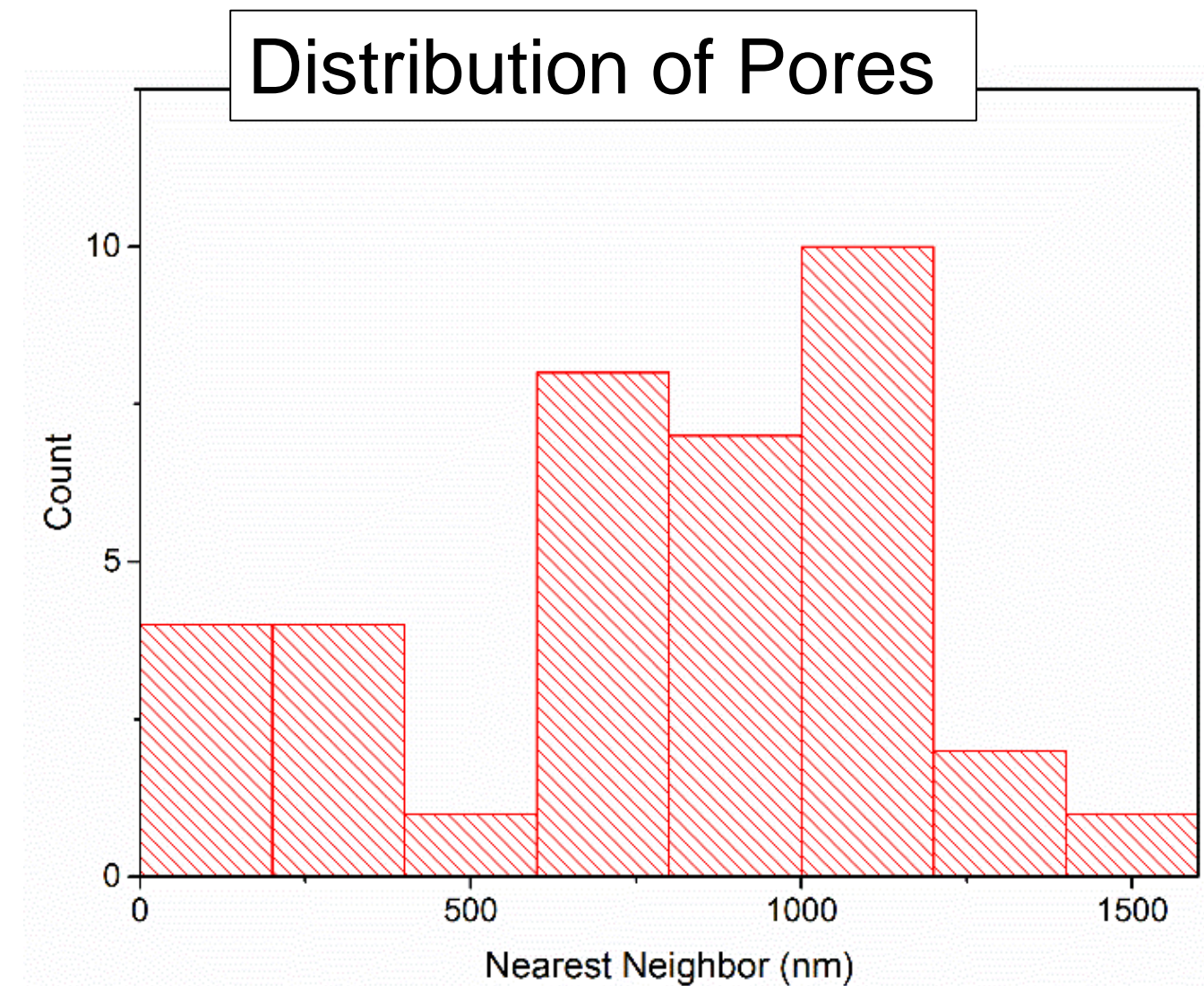
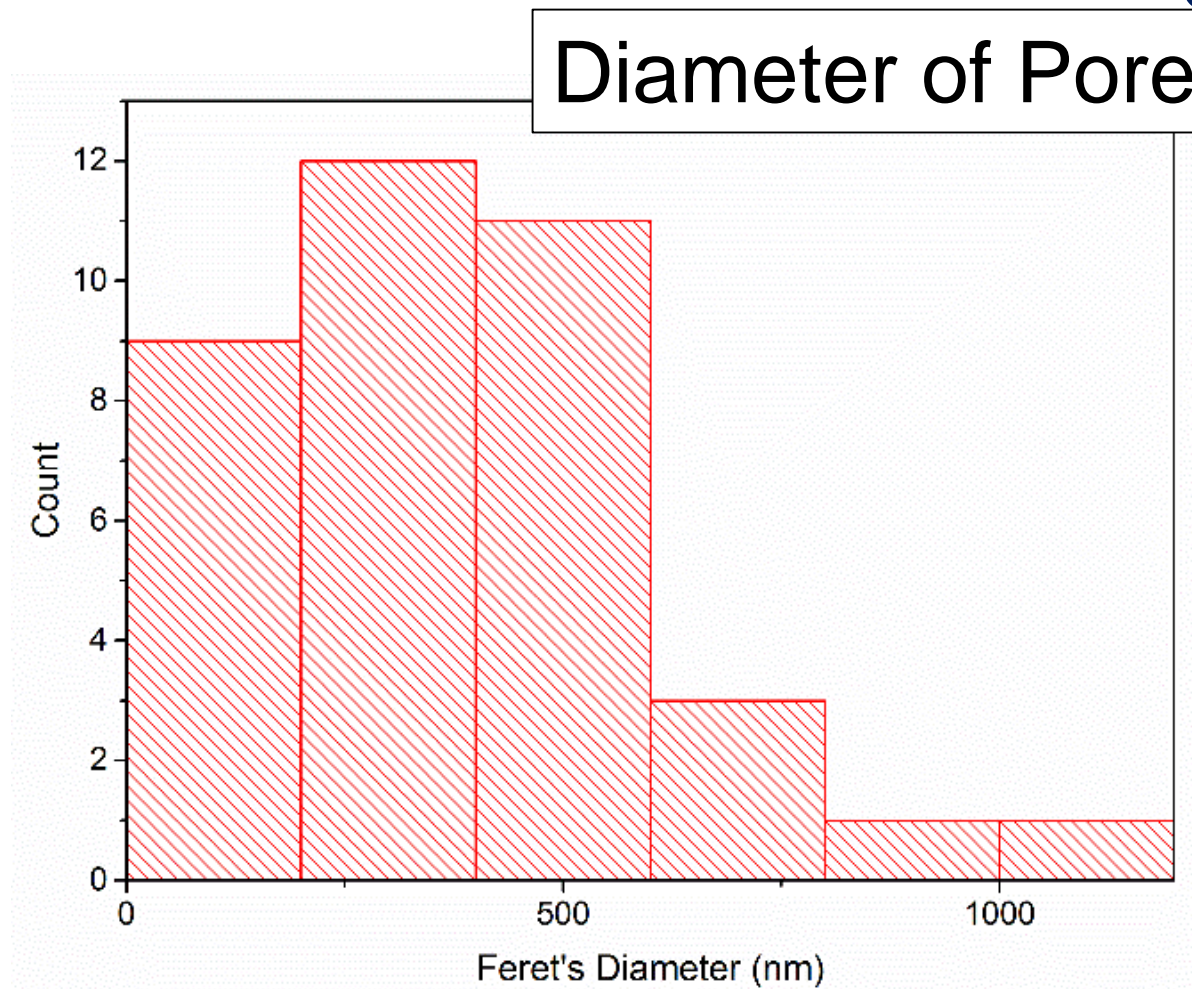
TEM samples prepared by:

Sectioning pellets with diamond saw

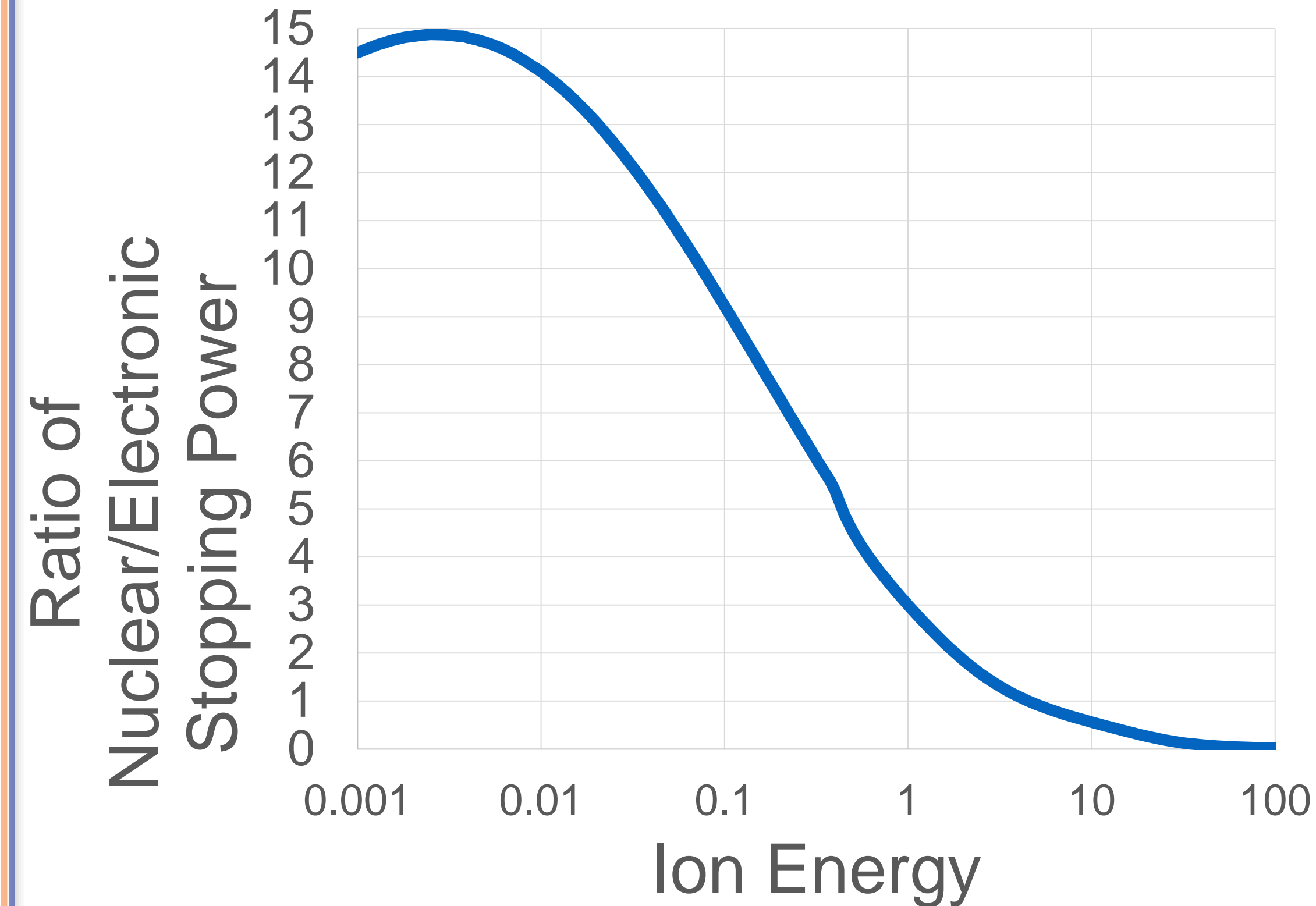
Thin cross-section followed by low energy ion polish

Range of strut lengths in microstructure

A little bit of statistics on pores from TEM micrographs

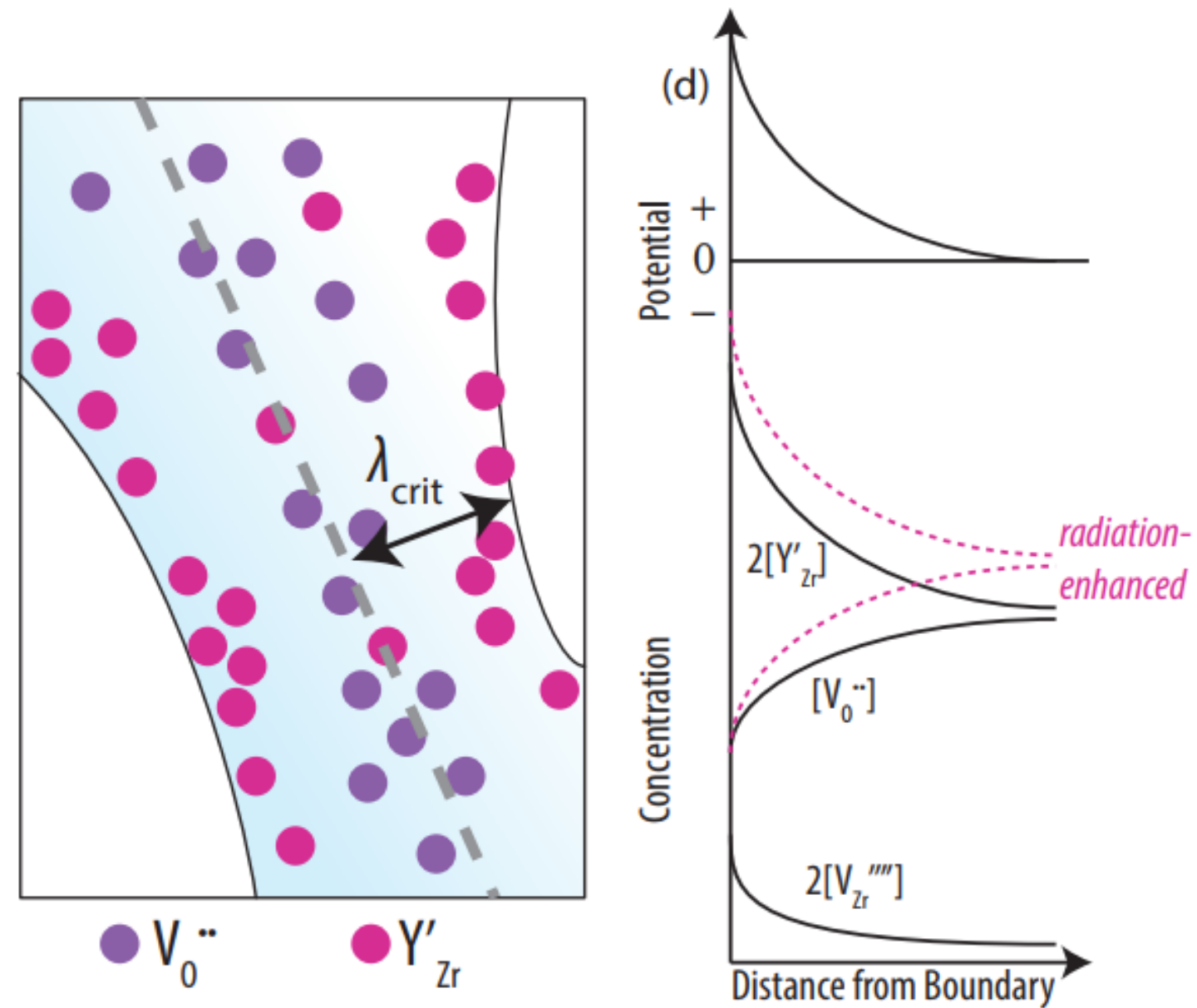


Stopping Power



Gold in YSZ Ratio of Stopping power is ~1.5

But, the porous microstructure must be stable...



Naturally occurring space charge enhancement of aliovalent dopants near surfaces may be further enhanced by RED, effectively pinning the boundaries