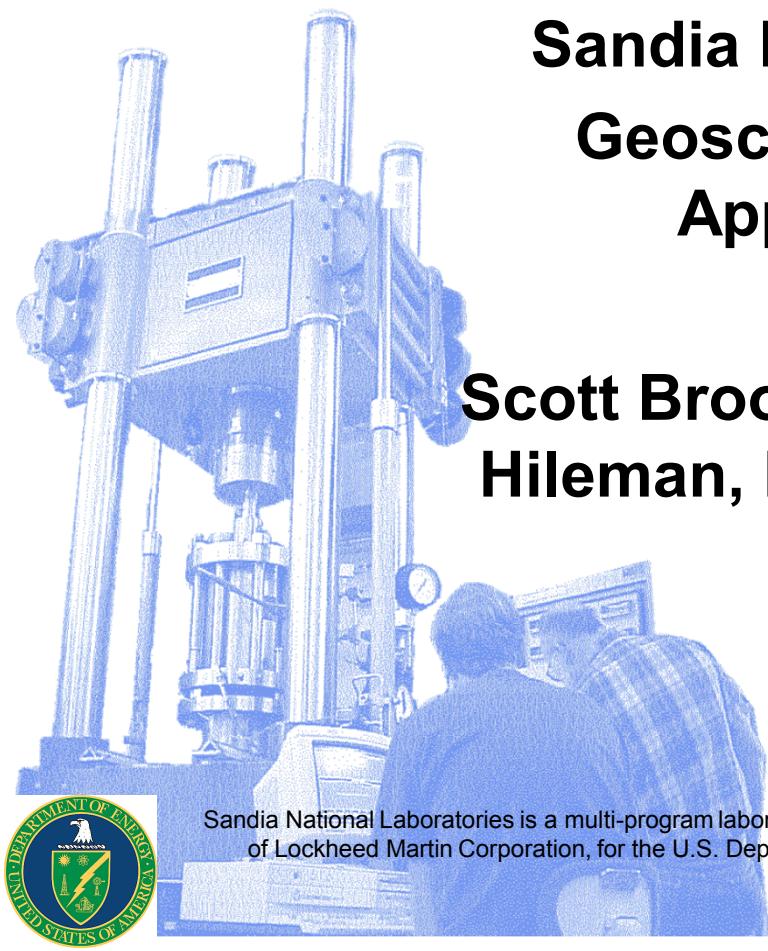




# Laboratory Testing of Waste Isolation Pilot Plant Surrogate Waste Materials

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Preliminary Results





# Disclaimer

- All test results are preliminary results from shakedown tests
- None of the tests have been performed under WIPP QA controls



# **1/4 scale waste package**

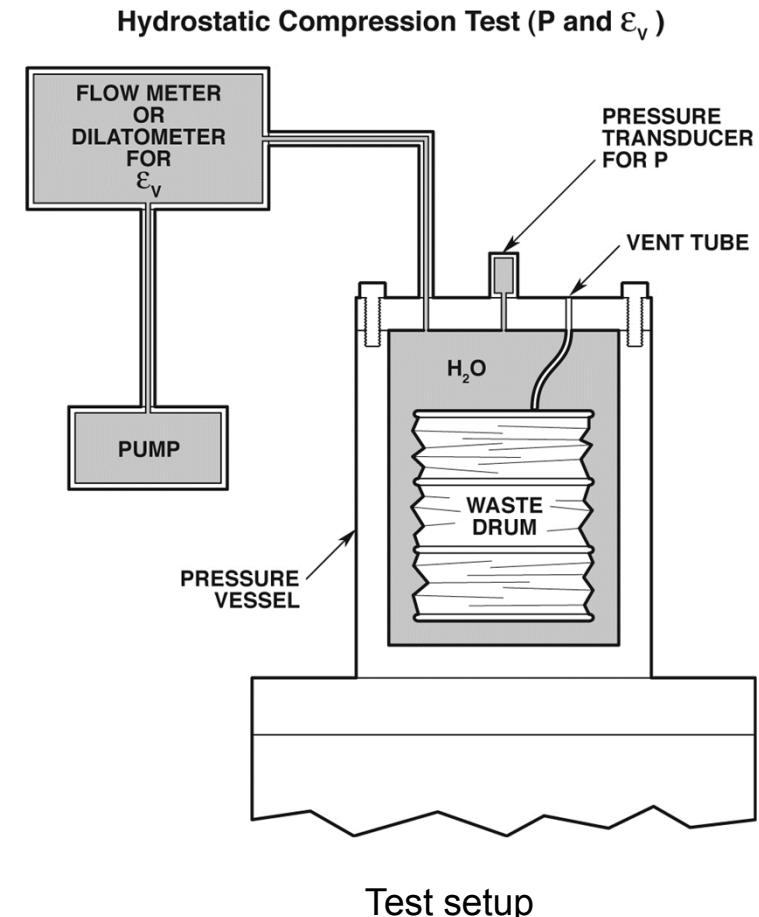
## **Purpose and Scope**

- Perform hydrostatic, uniaxial and triaxial loading tests on 1/4 scale waste packages filled with representative waste to allow determination of a complete set of model parameters.
- Perform full-scale hydrostatic and uniaxial loading tests to validate scaling assumptions and provide a basis of evaluating the model in predicting the compressive behavior of waste package systems.
- Perform hydrostatic and triaxial loading tests on simulated degraded waste representing both 50% degraded and 100% degraded cases.
- Perform a limited number of 1/4 scale and full-scale tests on alternative waste containers.

# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

- Hydrostatic Compression Tests
- Test measurements:
  - Pressure on can
  - Fluid volume necessary to crush can
  - Ventend air volume
- Determination of:
  - Pressure on waste package
  - $\varepsilon_v$  of waste package
- Either air volume or fluid volume will determine  $\varepsilon_v$





# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

- $\frac{1}{4}$  scale test matrix
- Combustible waste recipe from Wawersik, 2001
- Wawersik, 2001 scaled down the recipe of Butcher et al, 1991

Uniaxial	Hydrostatic	Triaxial	
Samples	Samples	Confining stresses	Samples per $\sigma_3$
3 to 4	3 to 4	3	3 to 4
		Total	



# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

- $\frac{1}{4}$  scale ingredients

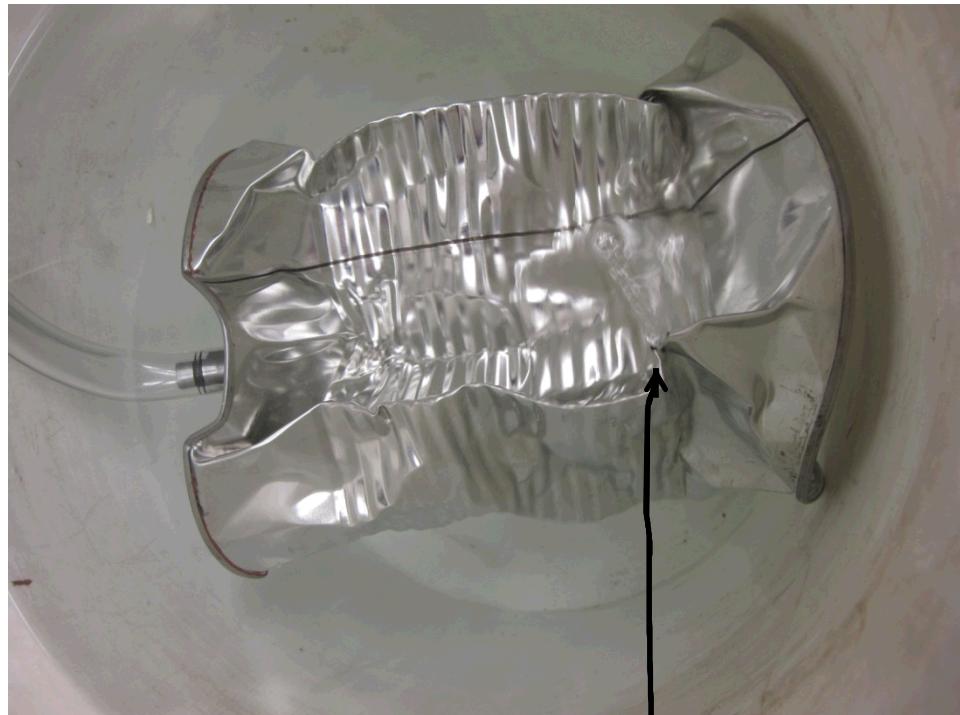


METALS: Steel Conduit, Copper Tubing, Can & Lid   PAPER, CLOTH, WOOD: Wood, Rags   PLASTICS: Polyethylene Pipe, Polyethylene Bottle, Polyvinylchloride Pipe, Gloves   SORBENTS: Portland Cement, Oilsorb



# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests



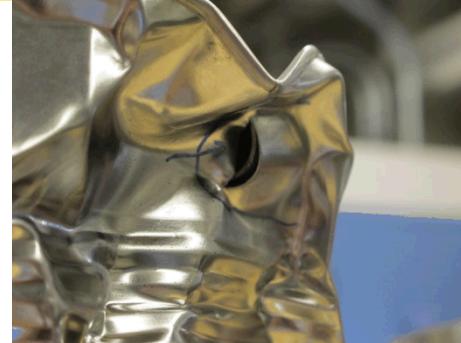
- First trial to  $\sim 1.5$  MPa
- Leak at metal fold
- “Hand” readings taken from spirometer for  $\varepsilon_V$  determination

Preliminary Results

# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

- Second trial to  $\sim 2.76$  MPa
- 3 coats of blue rubber jacket
- Leak due to puncture at steel pipe interface
- “Hand” readings taken from spirometer for  $\epsilon_V$  determination



Preliminary Results



# Experimental Process Description

## 1/4 scale waste package tests



- Third trial to target pressure (15 MPa)
- 4 coats of blue rubber jacket
- LVDT mounted on spirometer for transducer based  $\varepsilon_V$  determination



# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests



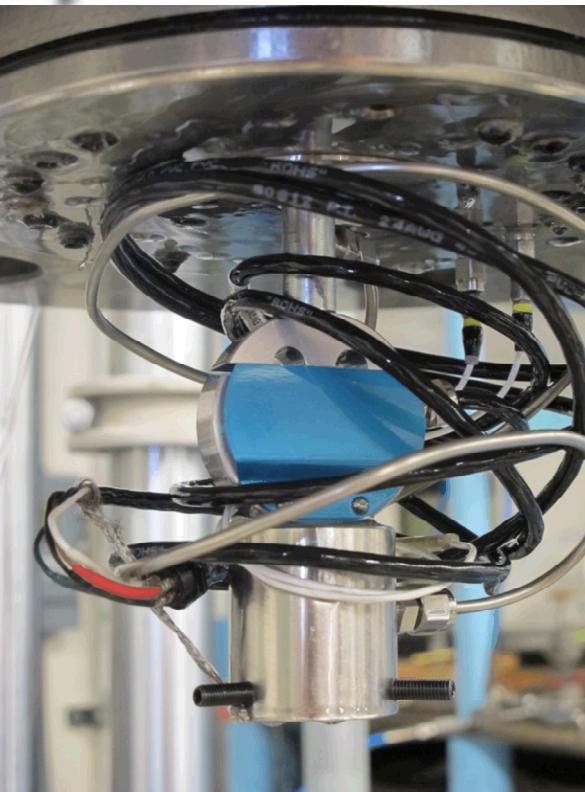
- Fourth trial to target pressure (15 MPa)
- 4 coats of blue rubber jacket
- 2 LVDT's mounted on spriometer for transducer based  $\epsilon_V$  determination and added resolution for unload/reload loops
- Sample hung on internal load cell for buoyancy measurement

Preliminary Results



# Experimental Process Description

## 1/4 scale waste package tests

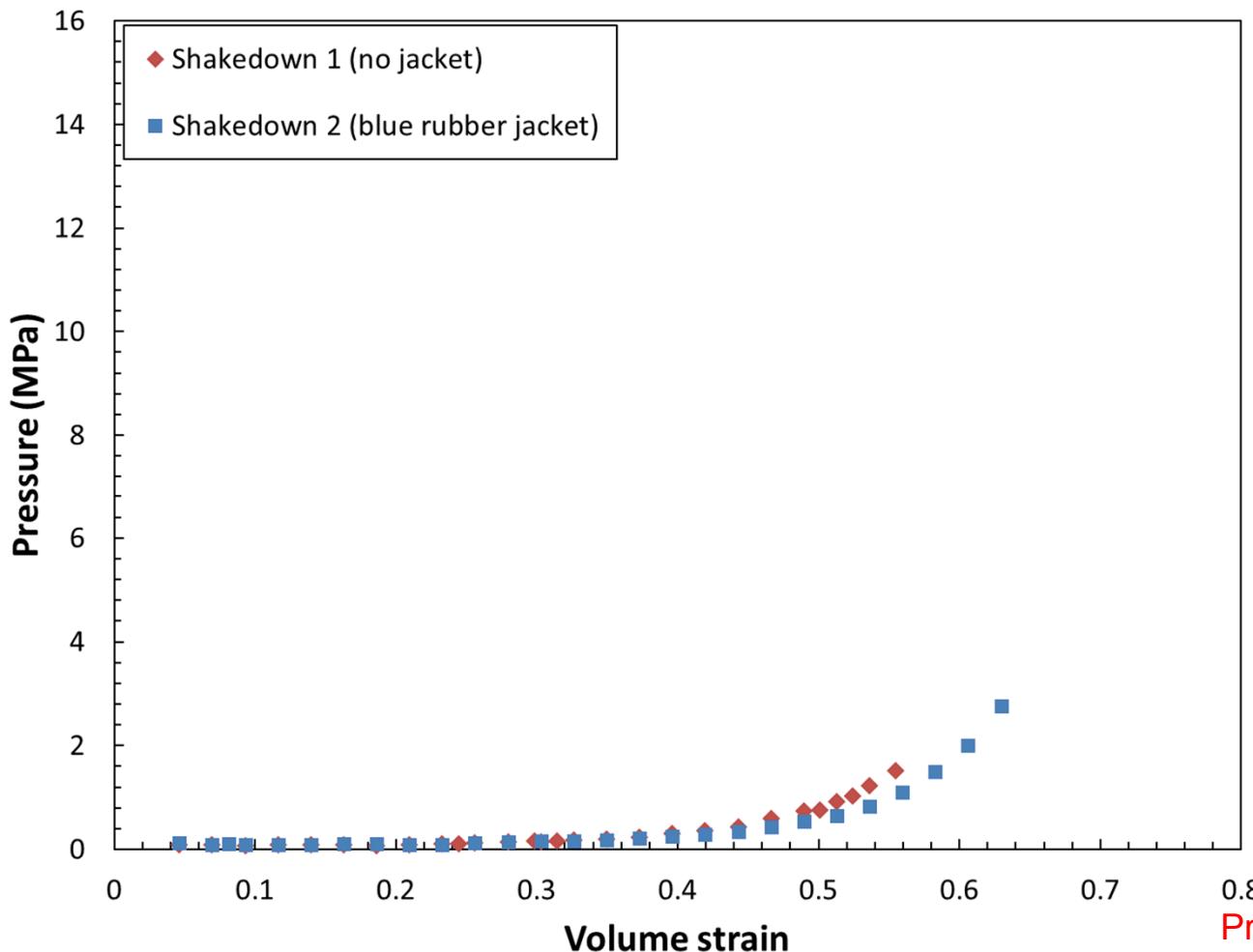


- Fifth trial to target pressure (15 MPa)
- 4 coats of blue rubber jacket
- 2 LVDT's mounted on spirometer for transducer based  $\epsilon_V$  determination and added resolution for unload/reload loops
- Sample hung on internal load cell for buoyancy measurement
- **20.7 MPa pressure transducer used**

Preliminary Results

# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

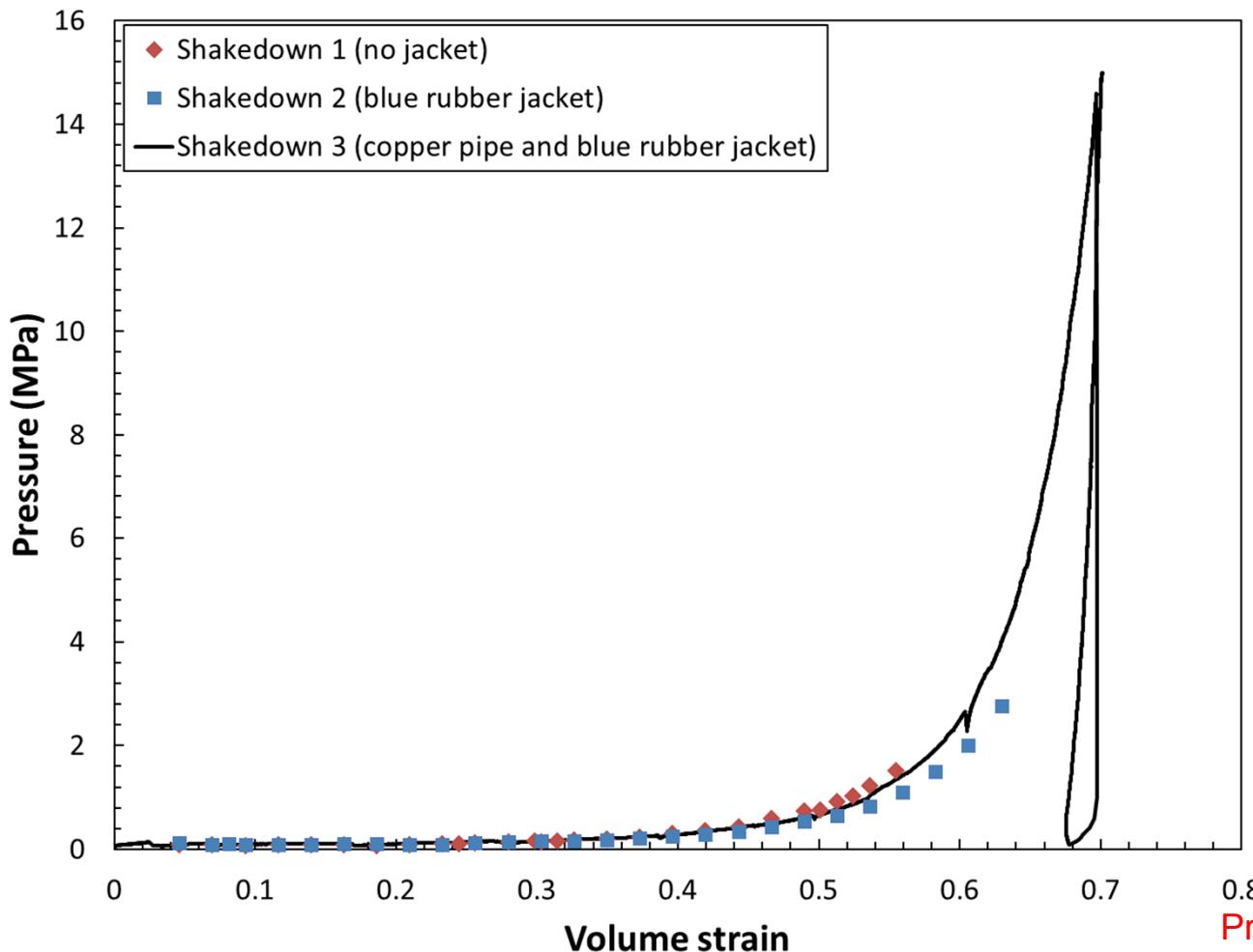


- First and second tests “hand” readings from spirometer
- Cans leaked at ~1.5 and 2.76 MPa

Preliminary Results

# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

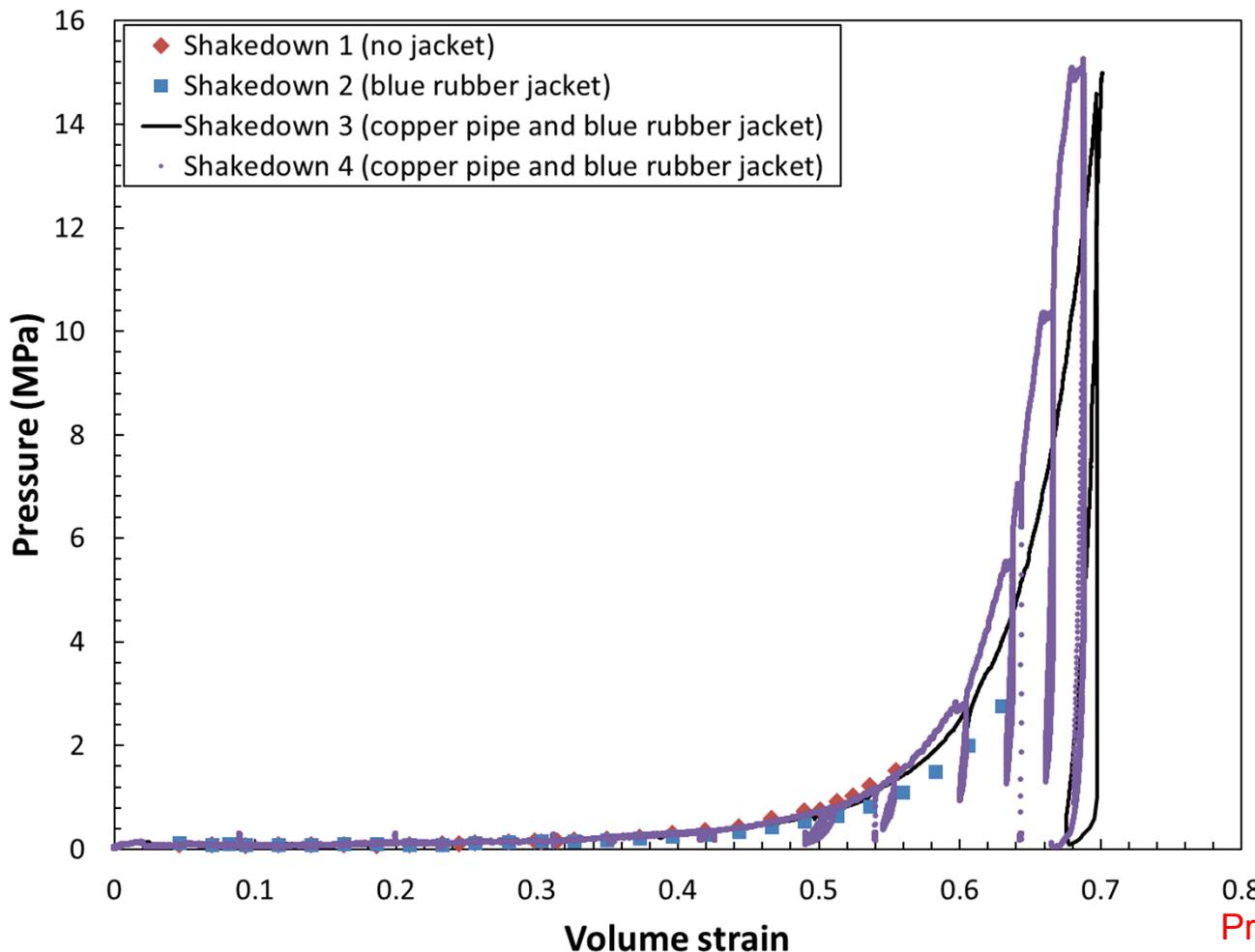


- Third test one LVDT mounted on spirometer
- Target pressure achieved (15 MPa)

Preliminary Results

# Experimental Process Description

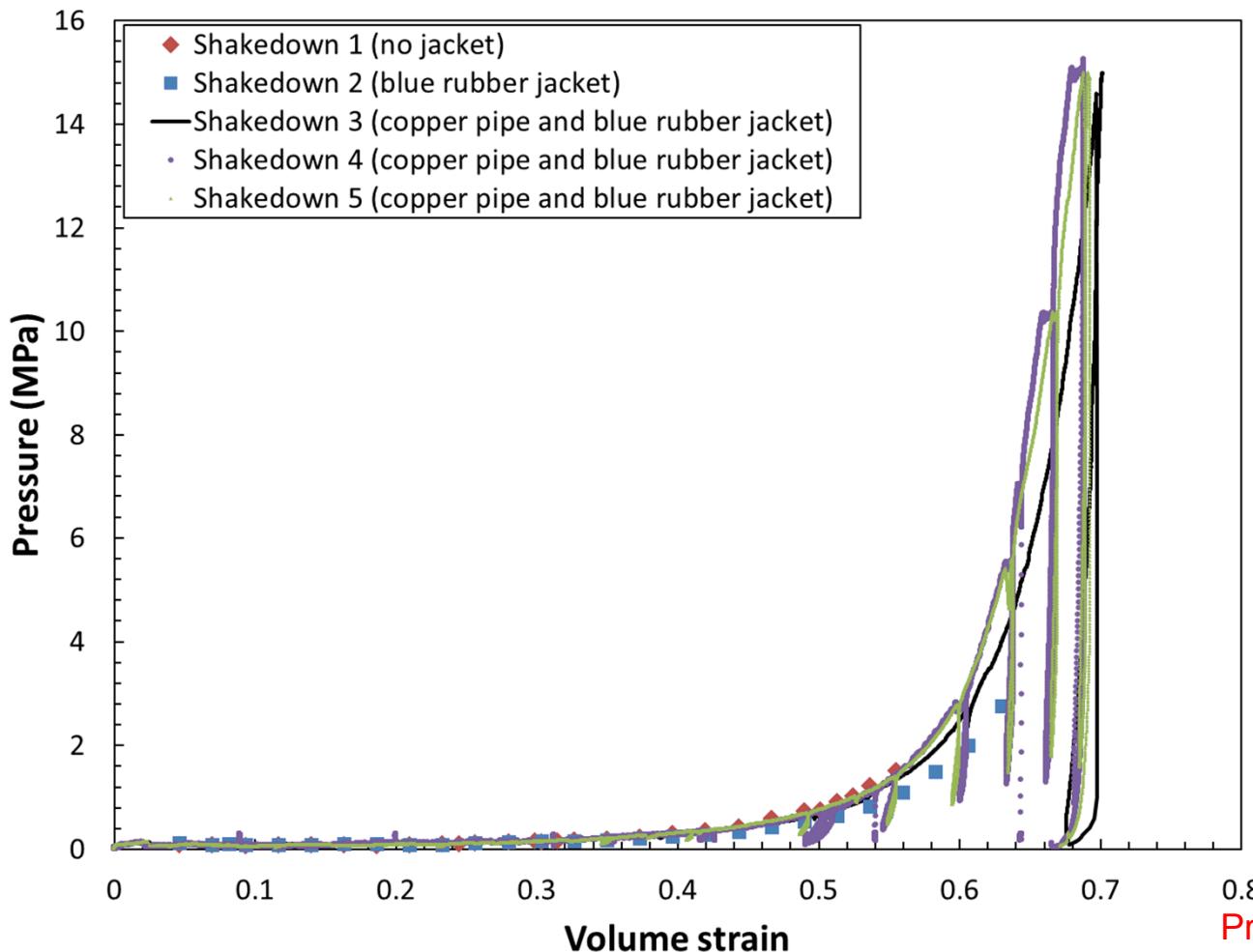
## $\frac{1}{4}$ scale waste package tests



- Fourth test 2 LVDT's mounted on spirometer for unload/reload loop slope
- Target pressure achieved (15 MPa)

# Experimental Process Description

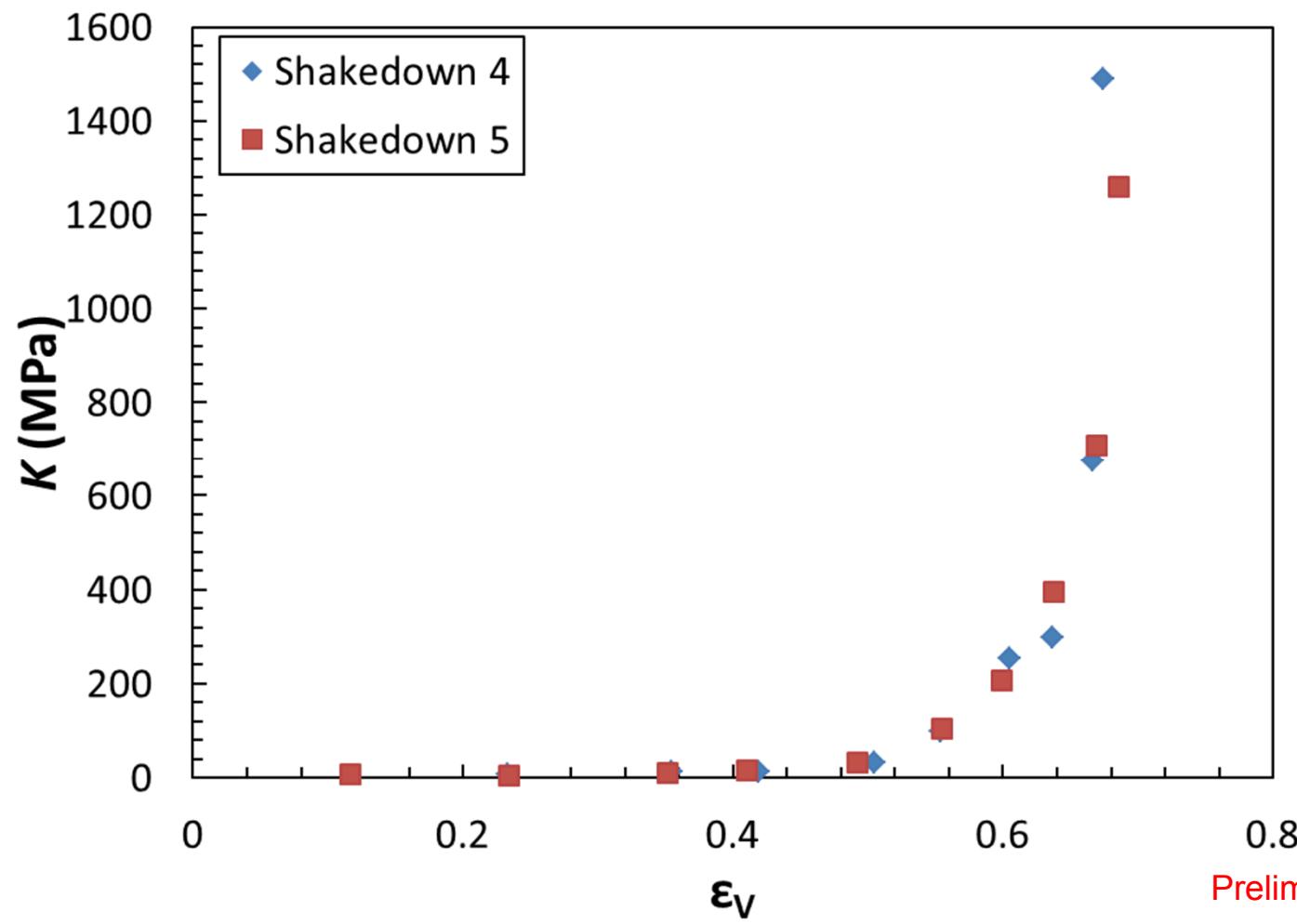
## $\frac{1}{4}$ scale waste package tests



- Fifth test 2 LVDT's mounted on spirometer for unload/reload loop slope
- Target pressure achieved (15 MPa) for three tests in a row

# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests

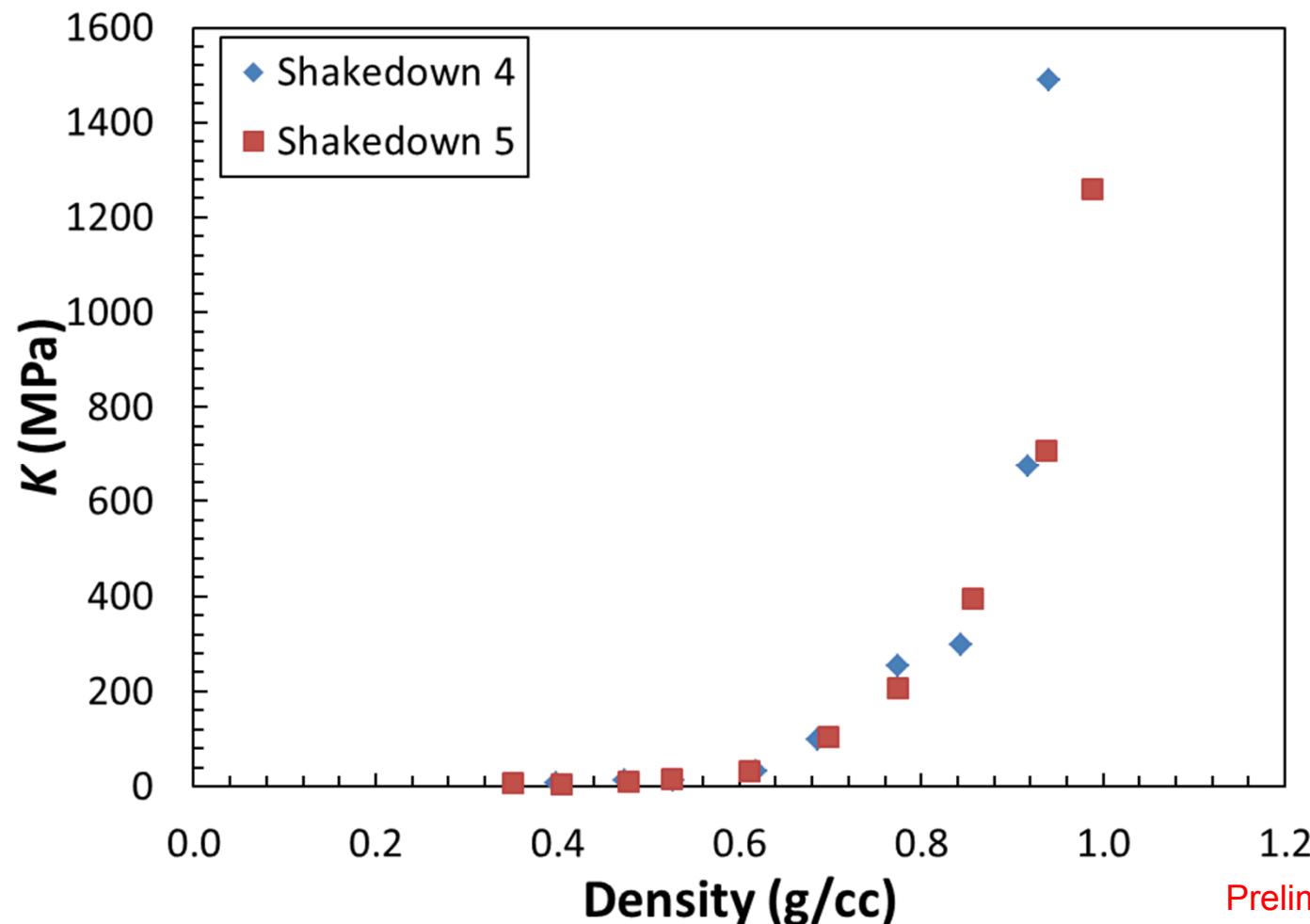


- Bulk modulus ( $K$ ) determined as a function of volumetric strain for trial tests 4 and 5 from unload/reload loops

Preliminary Results

# Experimental Process Description

## $\frac{1}{4}$ scale waste package tests



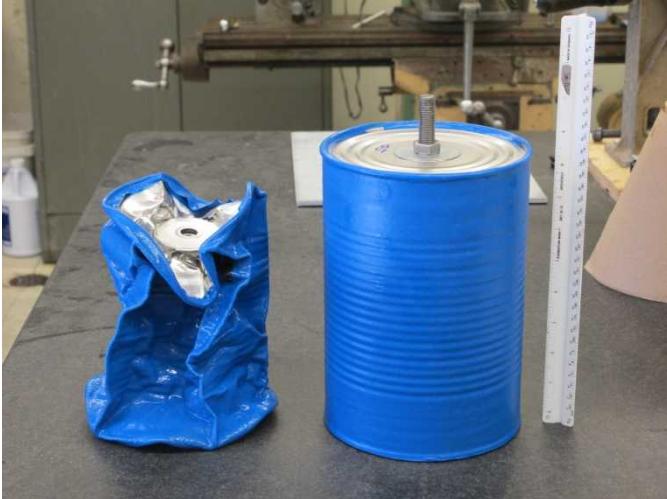
- Bulk modulus ( $K$ ) determined as a function of density for trial tests 4 and 5 from unload/reload loops
- Initial density for both cans was 0.31 g/cc

Preliminary Results



# Experimental Process Description

## 1/4 scale waste package tests



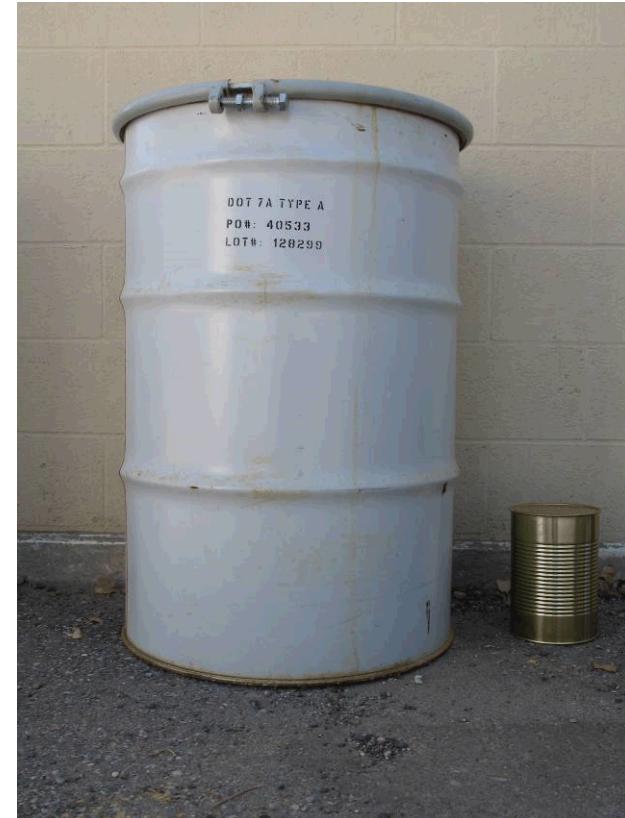
Preliminary Results



# Experimental Process Description

## Full scale waste package tests

- Uniaxial Compression Tests
- Test measurements:
  - Axial force on can
  - Fluid/air volume change
  - Axial displacement
- Determination of:
  - $\sigma_1$  applied to waste package
  - $\varepsilon_1$  of waste package
  - $\varepsilon_V$  of waste package
- Can be tested in house
- Used for model validation



# Experimental Process Description

## Full scale waste package tests



- Hydrostatic Compression Tests
- Possibly use SWRI facilities
- Test measurements:
  - Pressure on can
  - Fluid volume necessary to crush can
  - Vented air volume

- **Determination of:**
  - Pressure on waste package
  - $\epsilon_V$  of waste package
- **Either air volume, fluid volume, or buoyancy will determine  $\epsilon_V$**



# Experimental Process Description

## Full scale waste package tests

- Full scale test matrix
- Combustible waste recipe from Butcher et al, 1991

Uniaxial	Hydrostatic
Samples	Samples
3 to 4	3 to 4
Total	6 to 8



# References

- Butcher, B.M., T.W. Thompson,, R.G. VanBuskirk, and N.C. Patti. 1991. *Mechanical Compaction of Waste Isolation Pilot Plant Simulated Waste*. SAND90-1206, Albuquerque, NM: Sandia National Laboratories.
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- Wawersik, W. R., 2001, *One-Quarter-Scale Laboratory Crush Tests on Unconfined Waste Cans and a Confined Waste Package in Support of the Waste Isolation Pilot Plant (WIPP)*, Sandia Report SAND98-2574, Sandia National Laboratories, Albuquerque, NM.