

Development of (Miniaturized) Trapped Yb Ion Clocks

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Outline

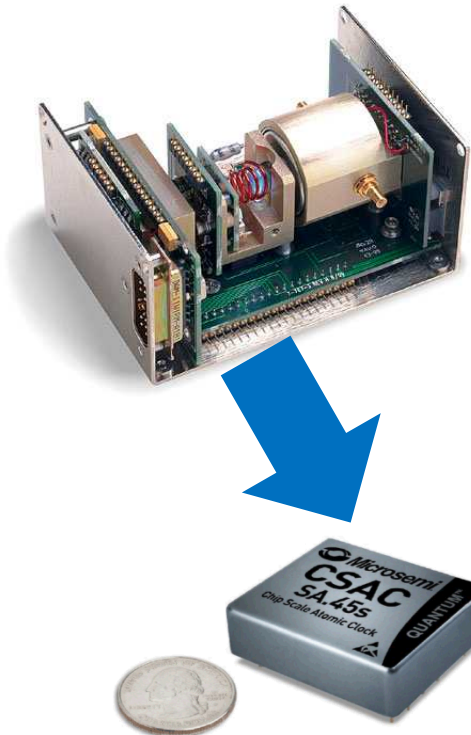
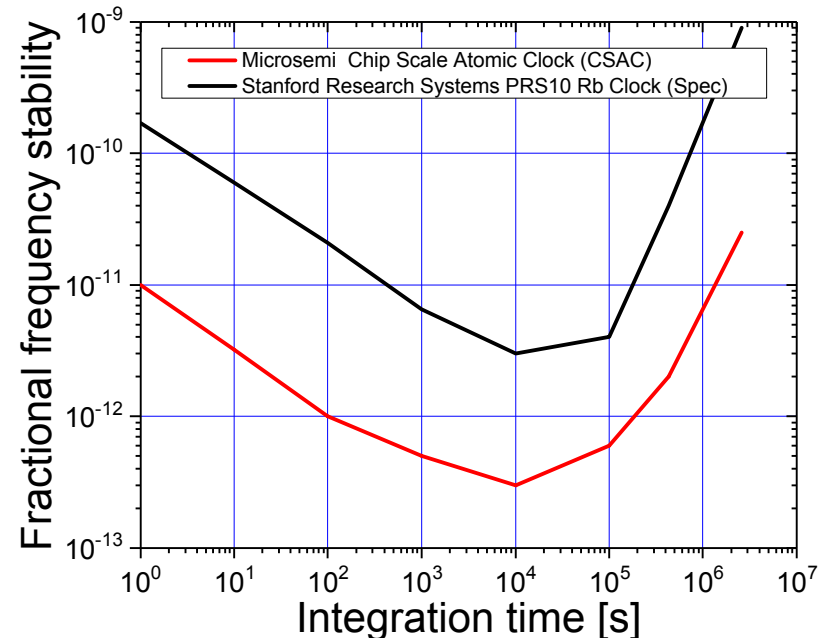
- Introduction
 - Why trapped ions for miniaturization?
- Miniaturized vacuum package: 1 cm³
 - Pulsed-mode ion clock performance
- F-state trapping
- Current focus: microwave optical double resonance continuous operation
- Alternative ion clock: Alkali Mediated Atomic Clock
- Conclusion

Atomic Clock Miniaturization

- Rubidium Vapor Cell Clocks
 - Excellent for miniaturization
 - Relatively poor long-term stability

PRS10 Rb Clock
Lamp pumped
Power: 14 W
Size: 262 cm³

Microsemi CSAC
Laser pumped
Power: 0.12 W
Size: 17 cm³

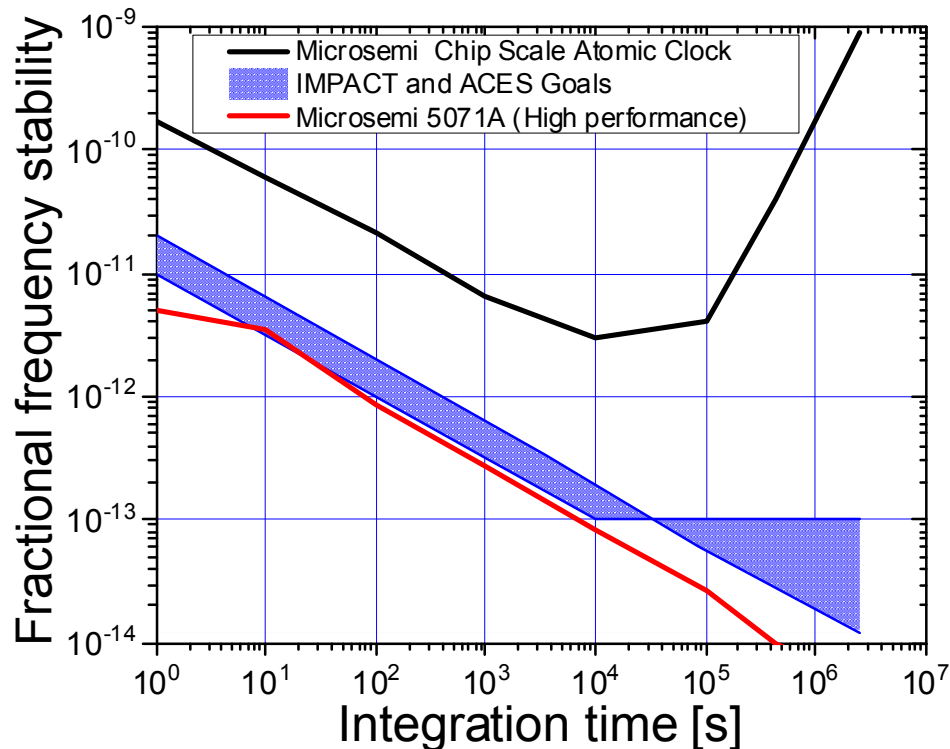


Miniaturization with Long-Term and Environmental Stability

- Achieve Cs Beam Clock performance in a mass and power constrained package
- DARPA programs:
 - IMPACT: improved long-term stability
 - ACES: improved environmental stability

Applications--Excellent timing for:

- Rapid GPS acquisition, and GPS denied navigation and timing
- Nano/pico (cube) satellites
- Pulsed radio and spread spectrum communications



Microsemi 5071A

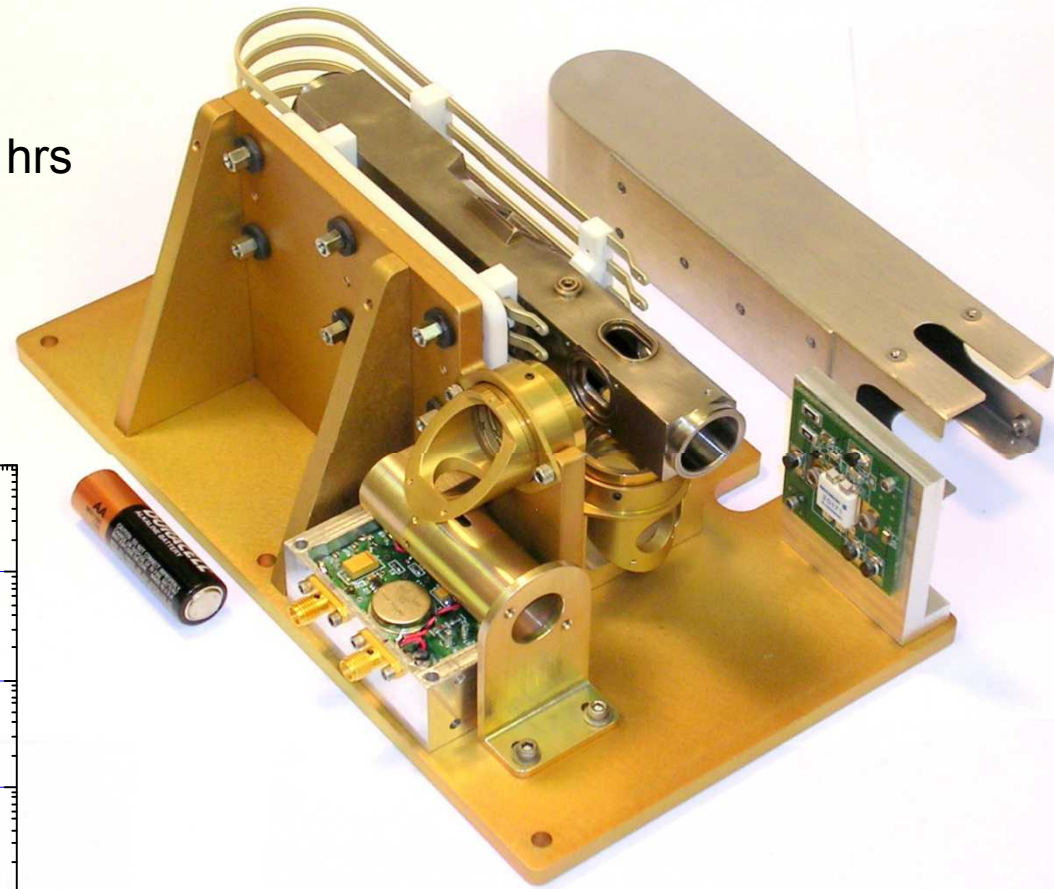
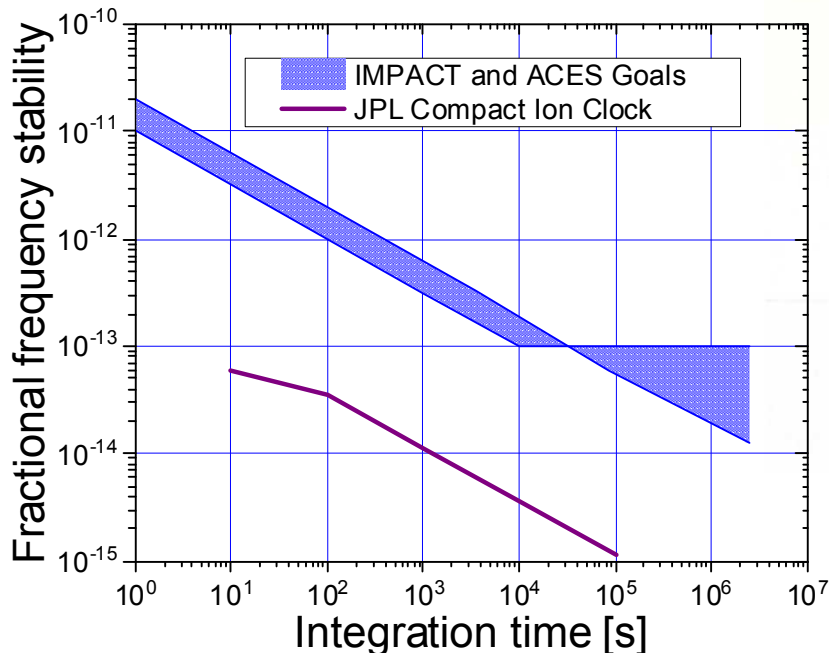


Miniature primary frequency standard



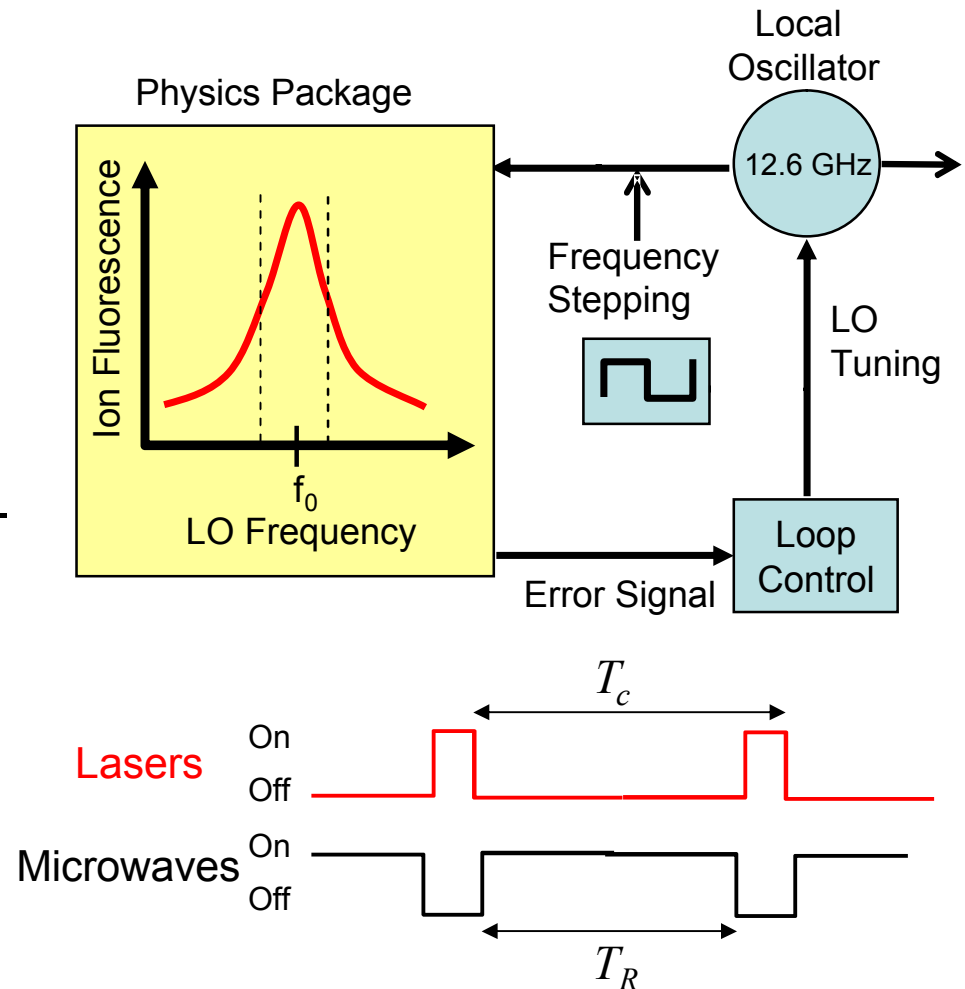
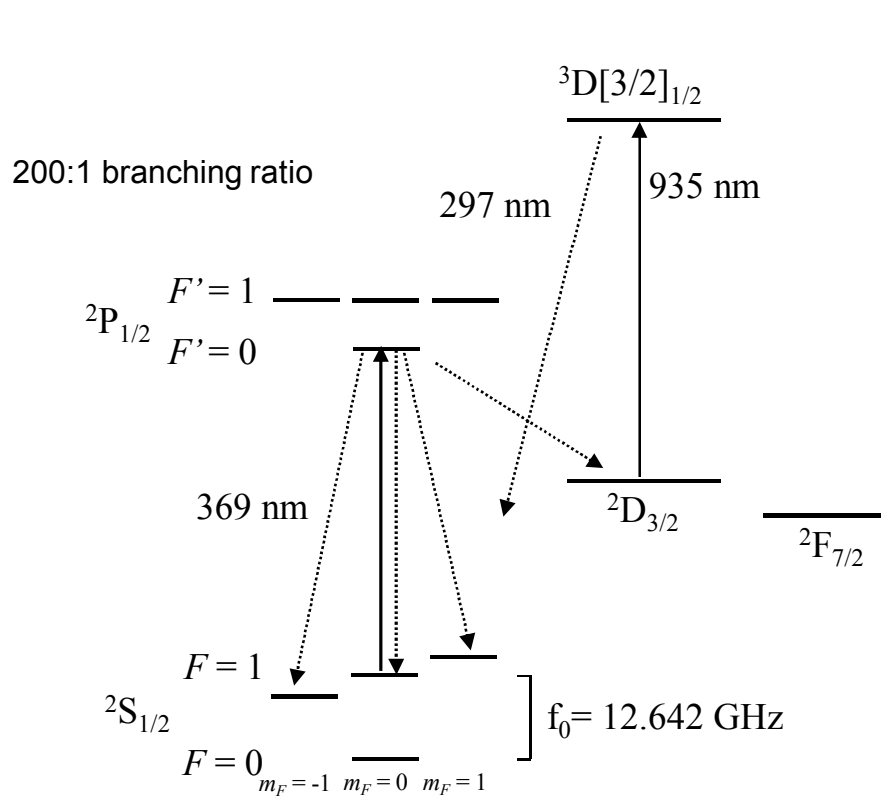
Trapped Ion Clock for Miniaturization

- Trapped ion clocks are already compact while delivering excellent performance.
- Low mass, size, power
- Trapped ion lifetime: up to 10,000 hrs
- Coherence time: > 100s
- Other approaches:
 - Miniature fountain clock
 - Miniature optical clock

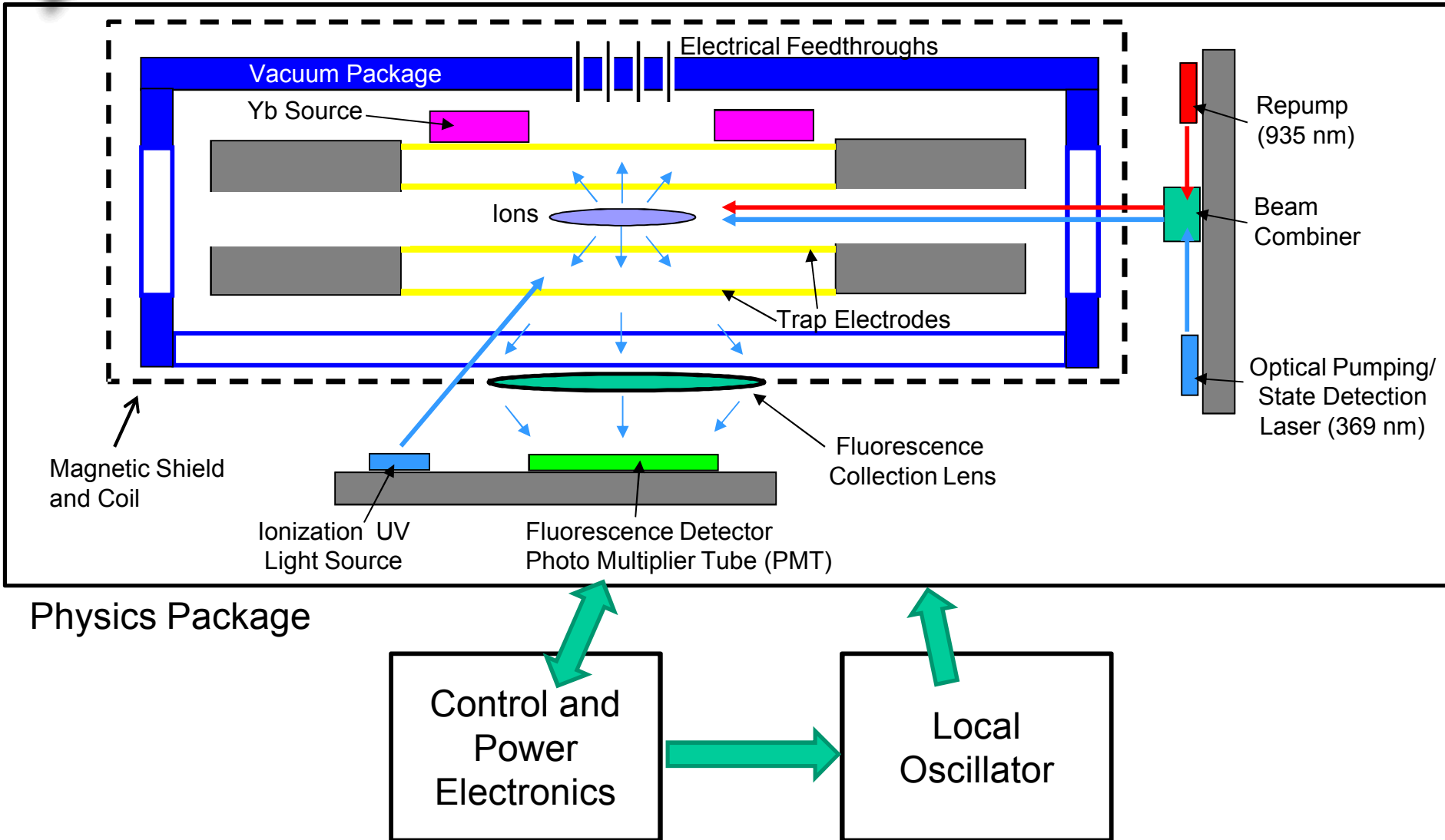


^{199}Hg Trapped Ion Clock from JPL

Atomic Frequency Reference with $^{171}\text{Yb}^+$

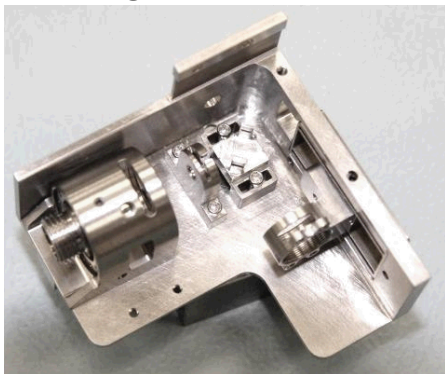


Critical Elements of the $^{171}\text{Yb}^+$ Clock

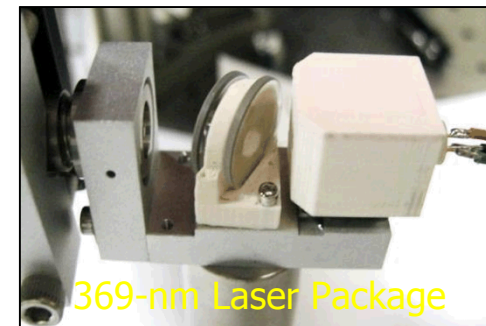
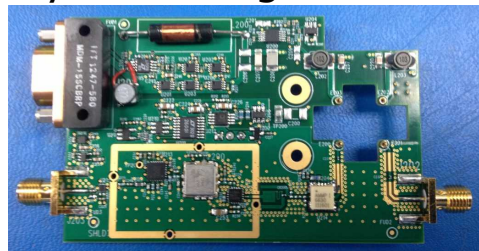


Complete Physics Package

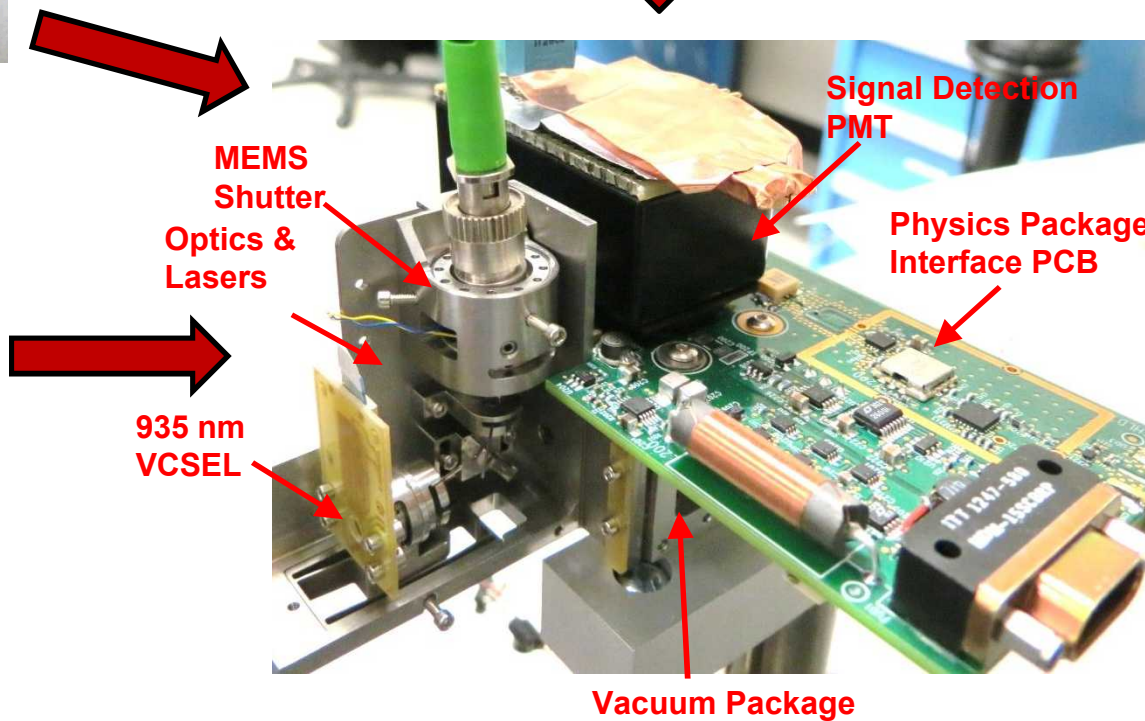
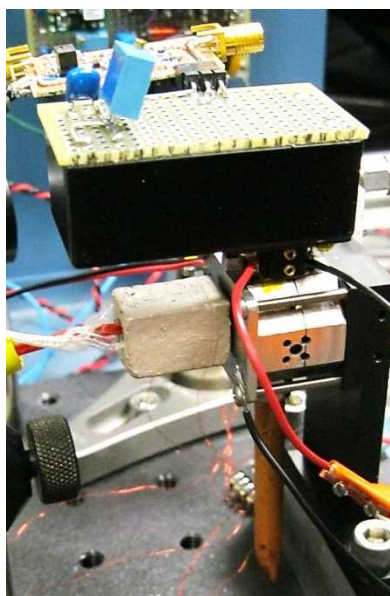
Integrated Optics



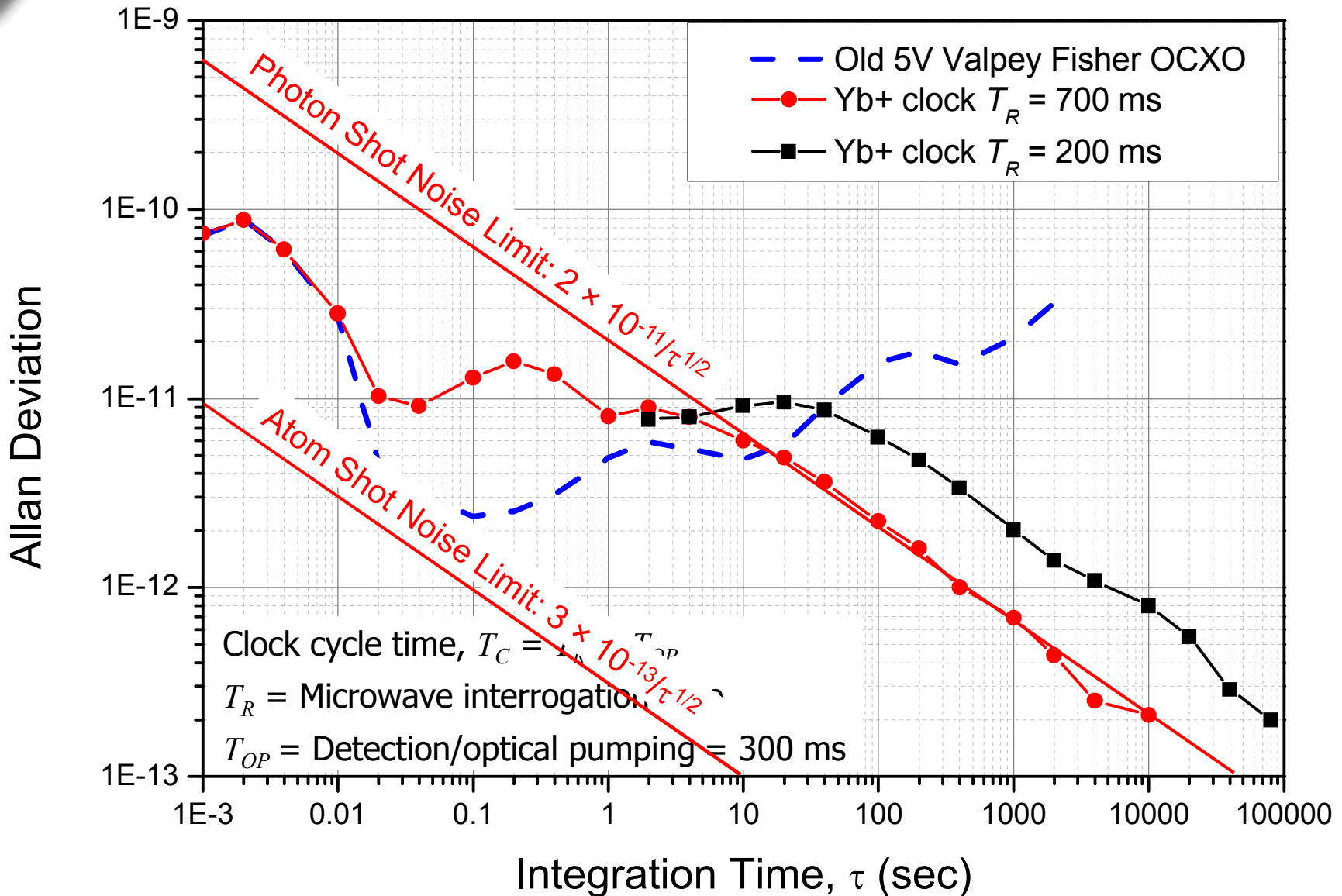
Physics Package Interface



Vacuum Package



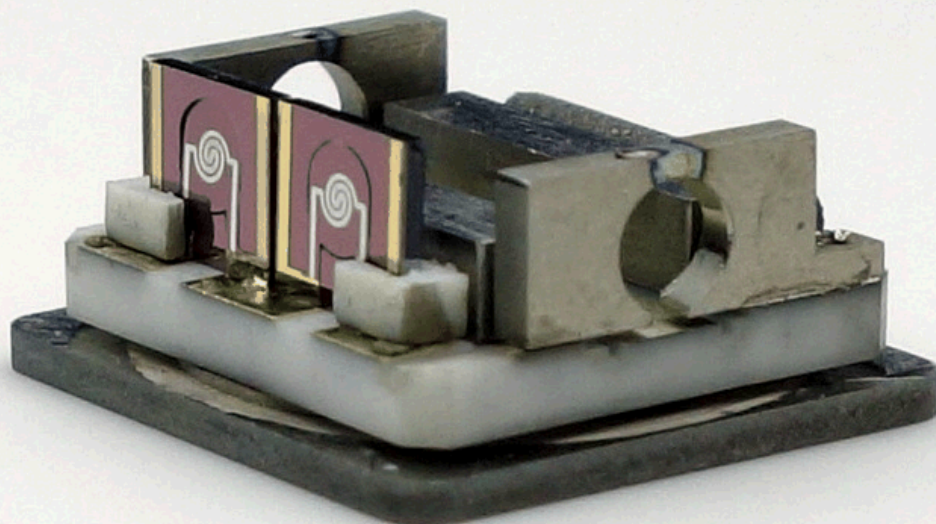
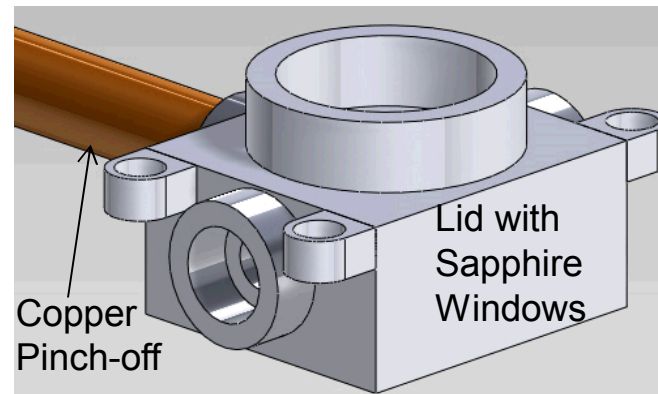
Integrated Clock Performance



Co-Fired Hybrid Ceramic/Titanium Package

- High temperature co-fired ceramic (HTCC) simplifies the electrical vacuum feedthroughs and internal connections.
- Make the ion trap an integral part of the vacuum package for maximum miniaturization.
- Integrated Yb sources: Silicon micro hotplate
- CuAg braze the Ti parts to the HTCC
- AuGe solder Si hotplates to HTCC
- E-beam weld the base to the lid
- Size of package cube: 0.8 cm^3

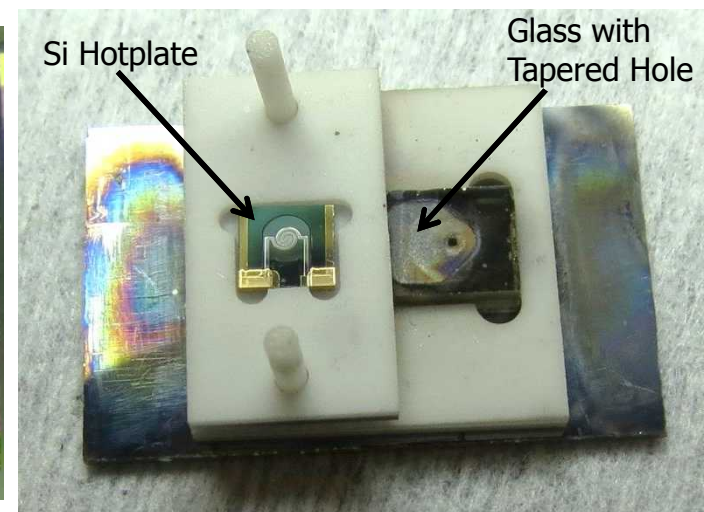
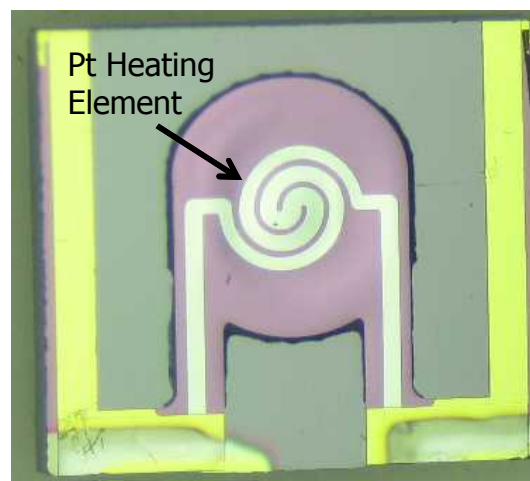
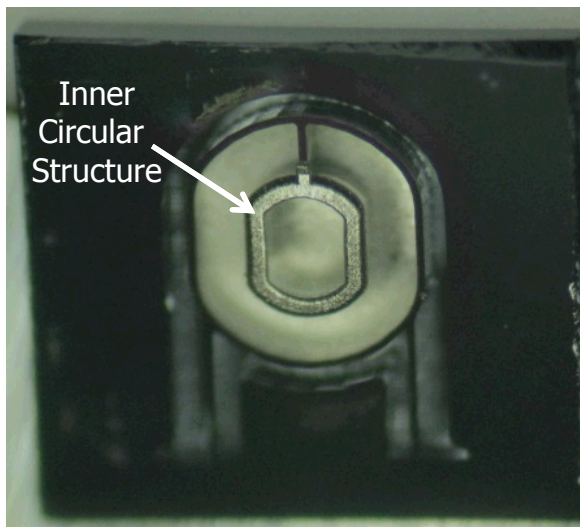
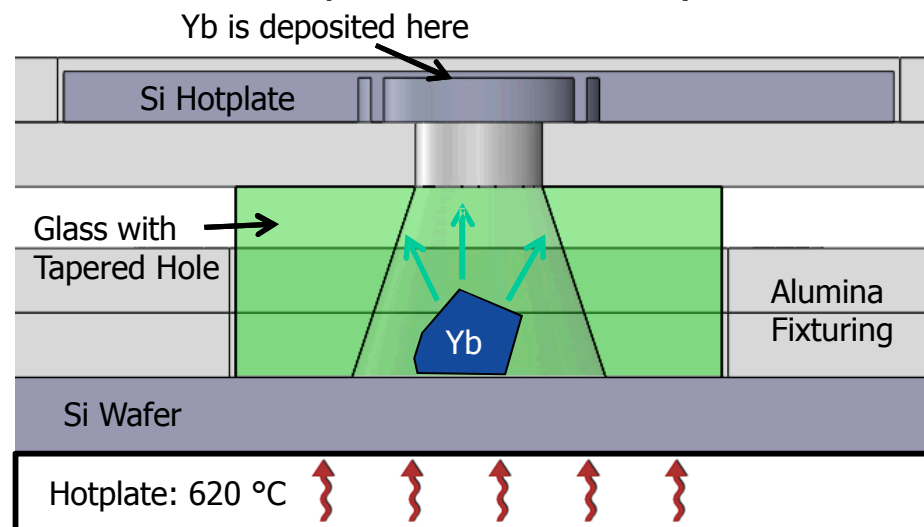
Exploded View



Yb sources: Silicon Micro Hotplate

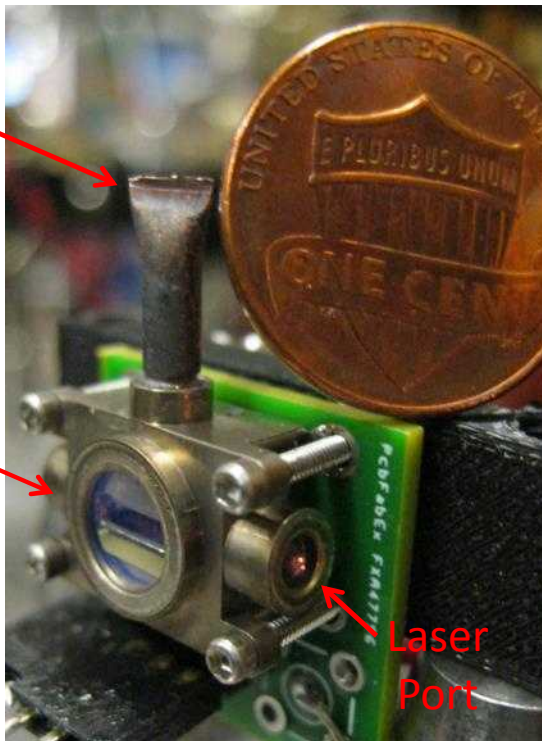
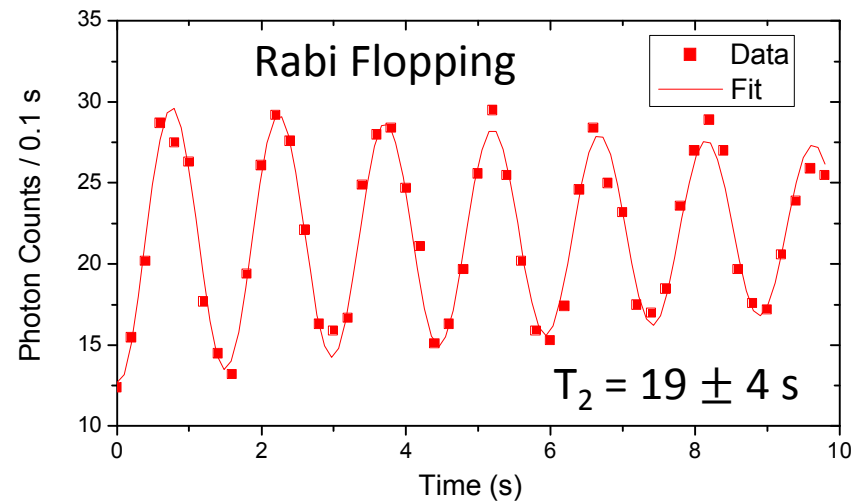
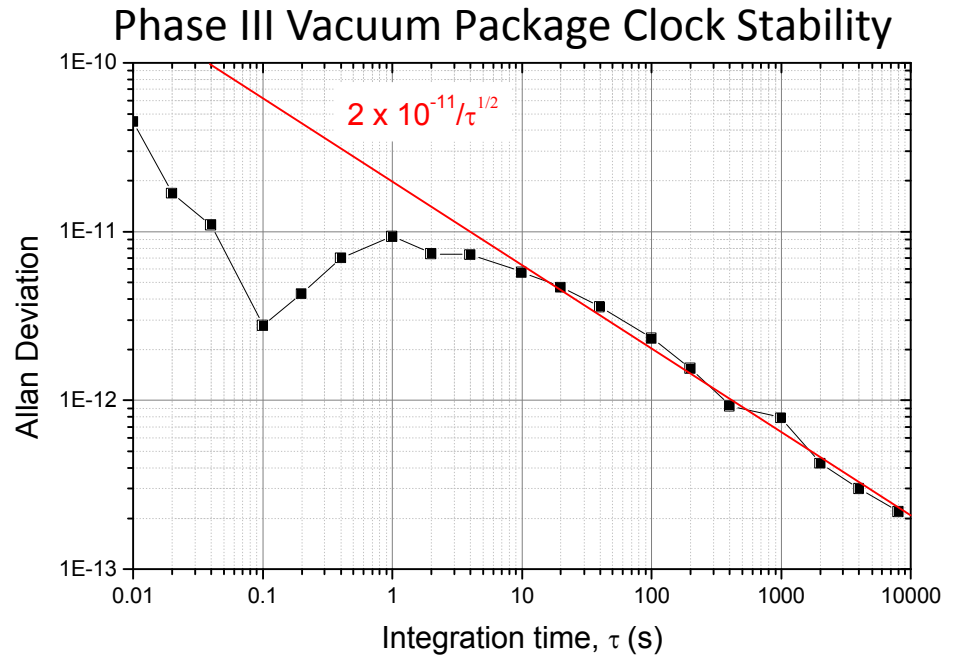
- Evaporate Yb into the Si micro hotplates
- Heat base to 620 °C for 2 hours in vacuum
- 30-50% is deposited into the Si micro hotplate: 0.5-0.8 mg
- Inner circular structure in hotplate prevents CTE mismatch between Yb and Si from cracking the Si.
- Typical power for Yb evaporation: $1.5 \text{ V} \times 0.17 \text{ A} = 255 \text{ mW}$

Yb Deposition Assembly



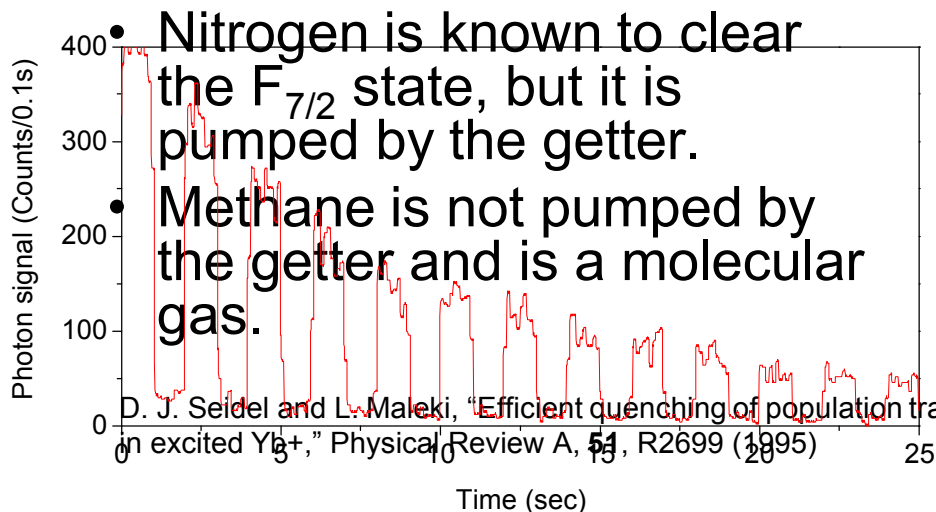
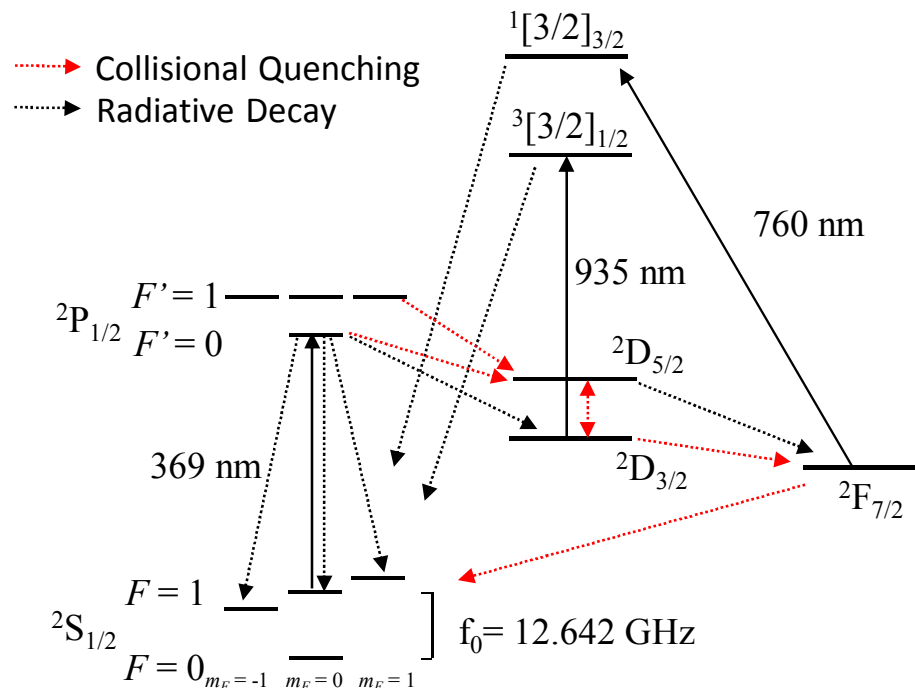
Performance of the Phase III Vacuum Package

- The vacuum package was pinched-off on Thursday, October 30th, 2014.
- Trapped ion lifetime is ~50 hours.
- Achieving Phase III performance
 - $T_{\text{microwave}} = 700$ ms
 - $T_{\text{optical pumping}} = 300$ ms
- Magnetic field correlations removed



F-State Trapping Problem

- Collisions of Yb ions in the $P_{1/2}$ and $D_{3/2}$ states with He will transfer Yb ions into the $F_{7/2}$ state.
- Noble gasses do not quench the $F_{7/2}$ state.
- Lasers at 760 nm, 638 nm, or 864 nm will clear the F-state.
 - Another laser is too complicated.



F-State trapping in the 3 cm³ vacuum package.

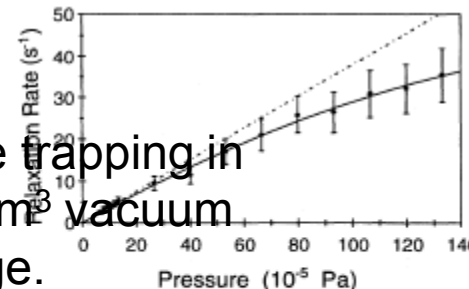
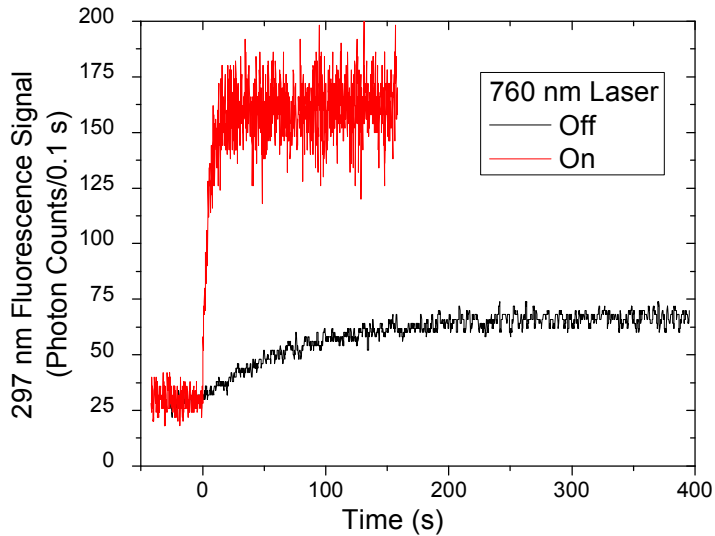


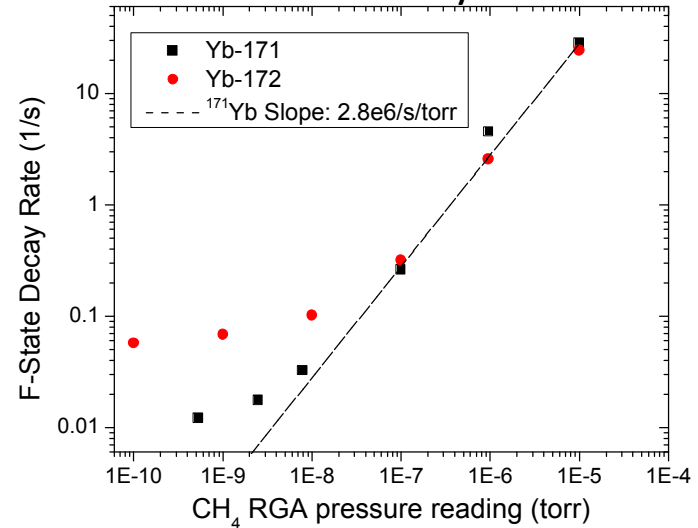
FIG. 3. Quenching rate of ytterbium's trap state vs N_2 buffer-gas pressure. The curved line represents a least-squares fit to the data to the polynomial $\Gamma_{31} = aP + bP^2$; $a = 3.63 \pm 0.12 \times 10^4 / s Pa$ and $b = -7.45 \pm 1.15 \times 10^6 / s Pa^2$, while the straight line represents a linear least-squares fit to pressures $\leq 26.6 \times 10^{-5} Pa$.

Testing Methane as a Quenching Gas

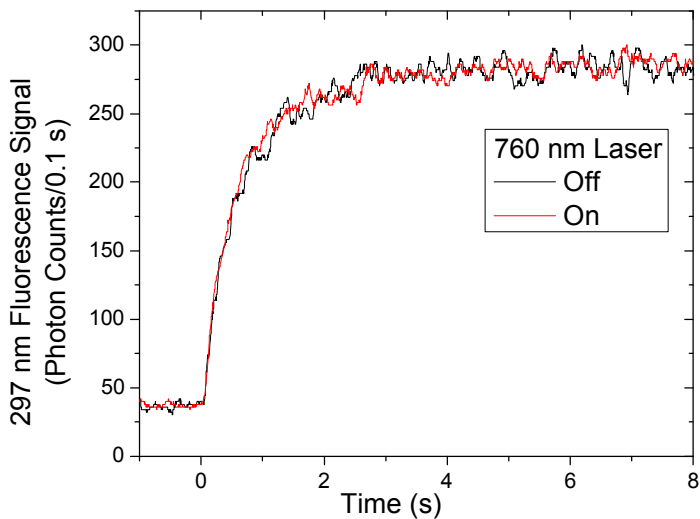
Methane Pressure = 5.3×10^{-10}



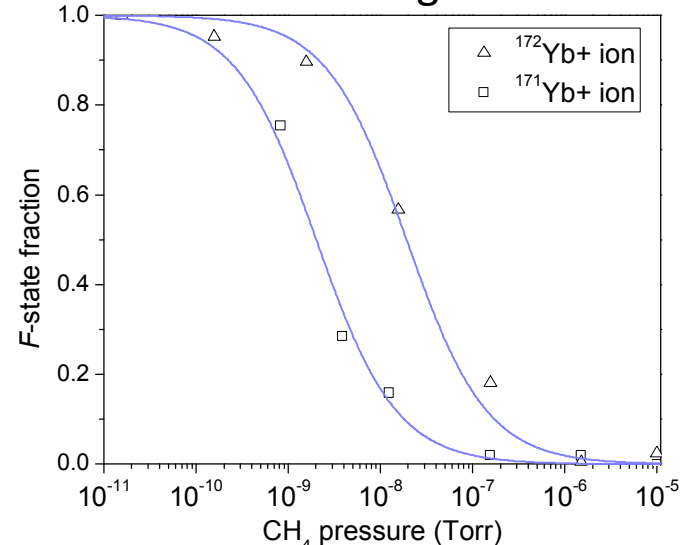
F-State Decay Rate



Methane Pressure = 1×10^{-6}



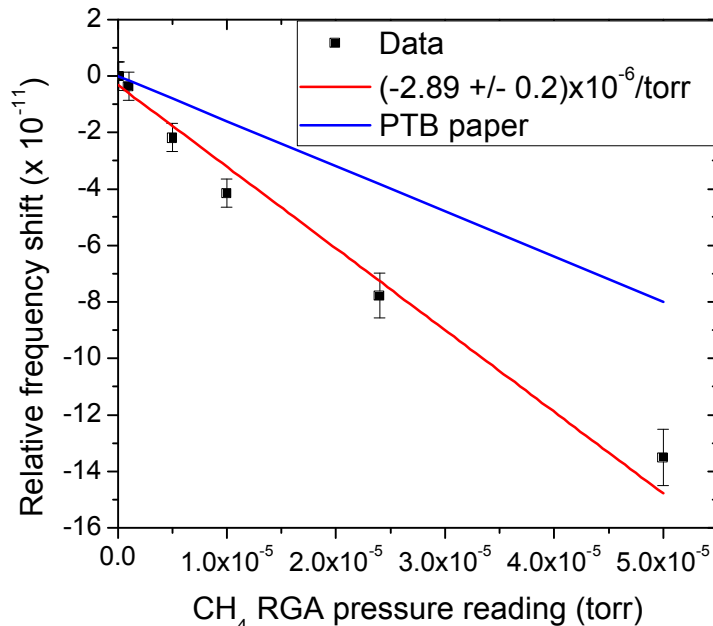
Fraction Remaining in the F-State



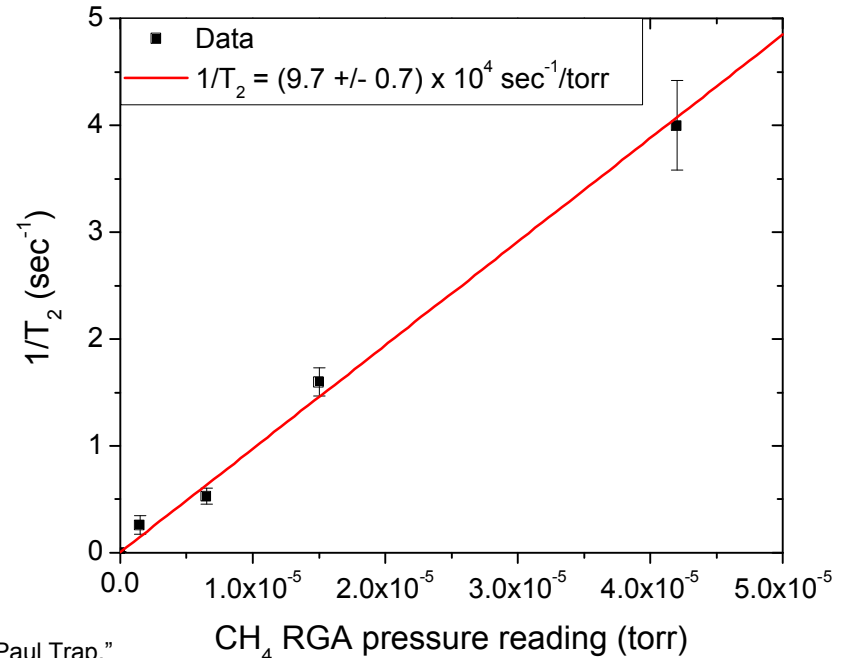
Methane Effects on the Clock State

- Estimated methane pressure required for F-State quenching in ^{171}Yb
 - 10^{-8} to 10^{-7} Torr
- F-state Fraction
 - $< 20\%$
- Effects on the ^{171}Yb ground state
 - Frequency shift due to collisions
 - 10^{-14} to 10^{-13}
 - Relaxation and decoherence of ^{171}Yb ground state due to collisions
 - $T_2 = 1000$ to 100 s

Frequency Pulling of Methane



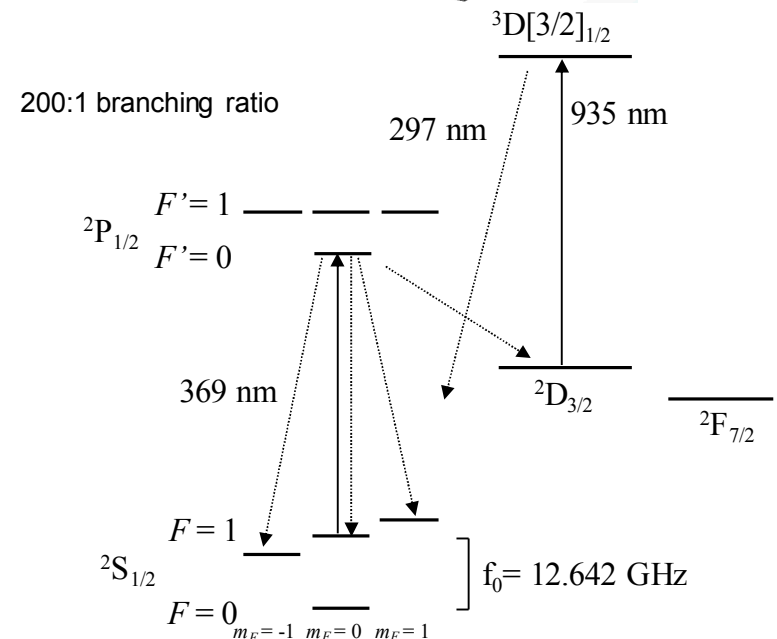
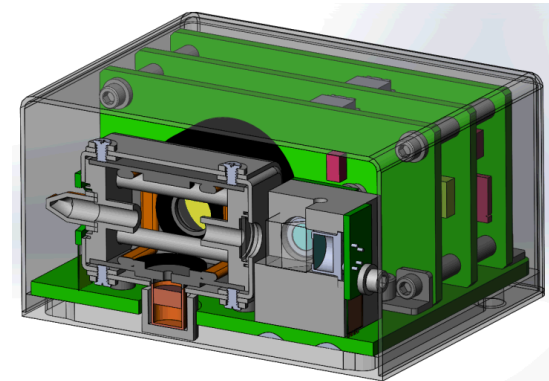
Decoherence Rate in ^{171}Yb Ground State





DARPA ACES Portable Ion Clock Technology (PICT)

- Optical pumping and detection laser using the first ever VCSEL at 369 nm
 - Power consumption goal: 10 mW
 - Previously the 369 nm laser consumed 300-400 mW
- Microwave Optical Double Resonance (MODR) operation, with **continuous feedback from the ions**
 - High bandwidth clock and laser locks
 - Previously used pulsed-mode operation
- Design for high SNR by suppressing the scattering of 369 nm light and optimizing collection efficiency
 - Previously used 297 nm fluorescence
- Suppression of the unwanted low lying *F*-state with methane eliminating a laser normally used in Yb⁺ frequency standards



Methane Experiments

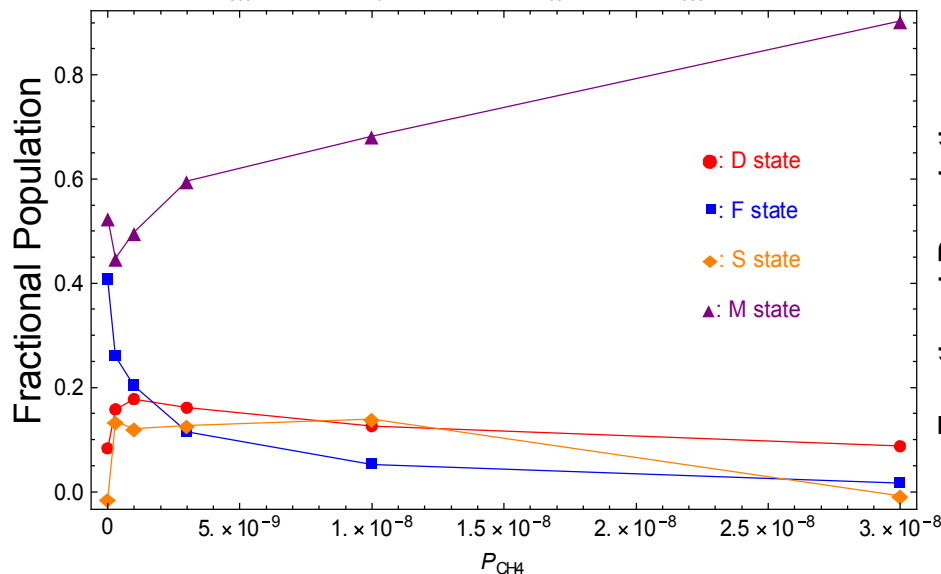
- Set microwave and 369 nm optical power to give 150 Hz linewidth
 - 369 nm laser power: 260 nW
- Observe evidence for formation of YbH^+ molecule

- Increasing methane pressure gives more YbH^+
- Molecule formed out of the $D_{3/2}$ state
- Tuned to a YbH^+ dissociation transition at 369.482 nm and observe rapid signal recovery

369 nm Laser Only

State Populations : $F = 1$ to $F' = 0$

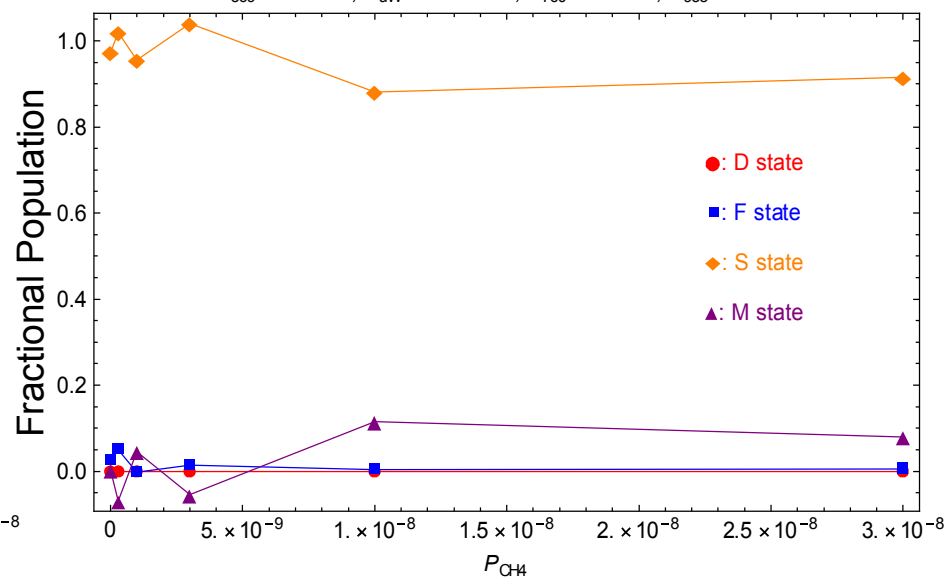
$P_{369} \sim 0.26 \text{ uW}$, $P_{\text{uW}} = -56 \text{ dBm}$, $P_{760} = 0 \text{ mW}$, $P_{935} = 0 \text{ mW}$



369 nm and 935 nm Lasers

State Populations : $F = 1$ to $F' = 0$

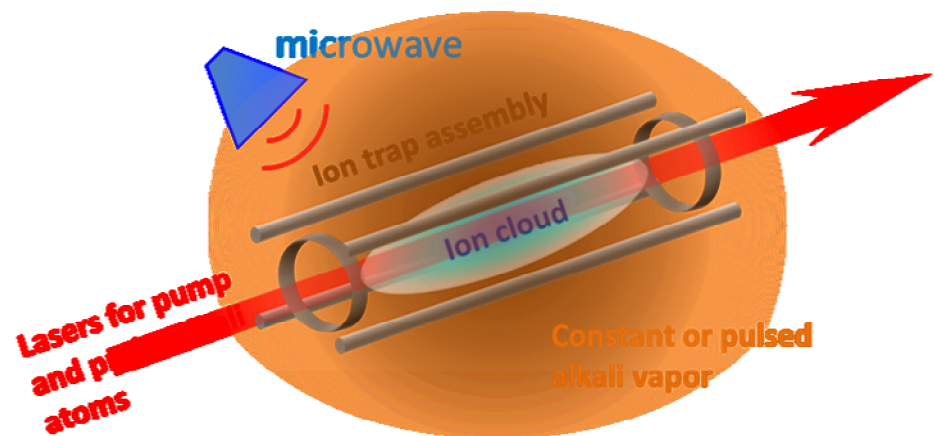
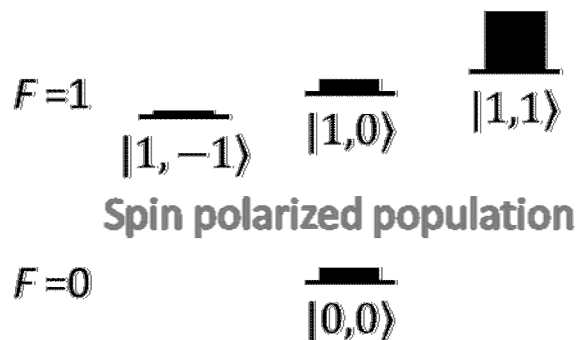
$P_{369} \sim 0.26 \text{ uW}$, $P_{\text{uW}} = -56 \text{ dBm}$, $P_{760} = 0 \text{ mW}$, $P_{935} \sim 1.2 \text{ mW}$



Alkali Mediated Atomic Clock

- Utilize spin-dependent ion-alkali interactions
- Eliminate the UV laser source
- Use NIR laser technology for alkali-metal atoms, which is significantly more mature.
- No F-state and D-state clear required.
- Challenges: Need large ion-alkali spin exchange cross section. small ion-alkali ion charge exchange

¹⁷¹Yb ion ground-state hyperfine sublevels

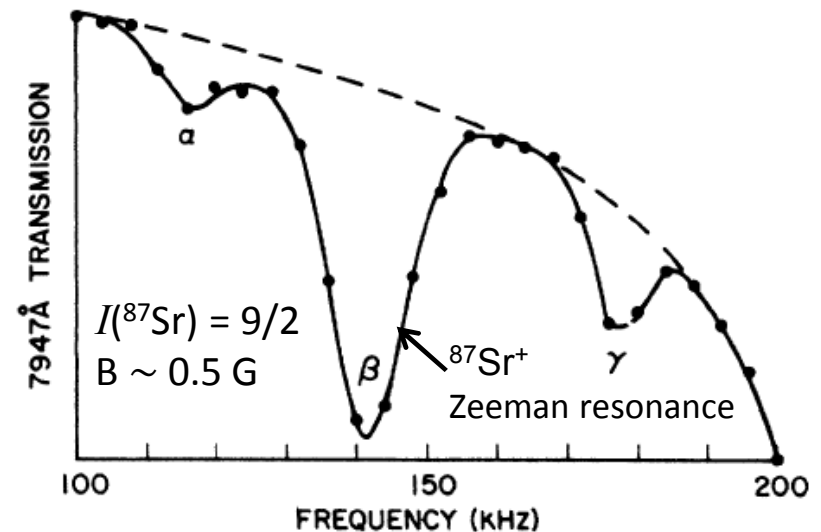
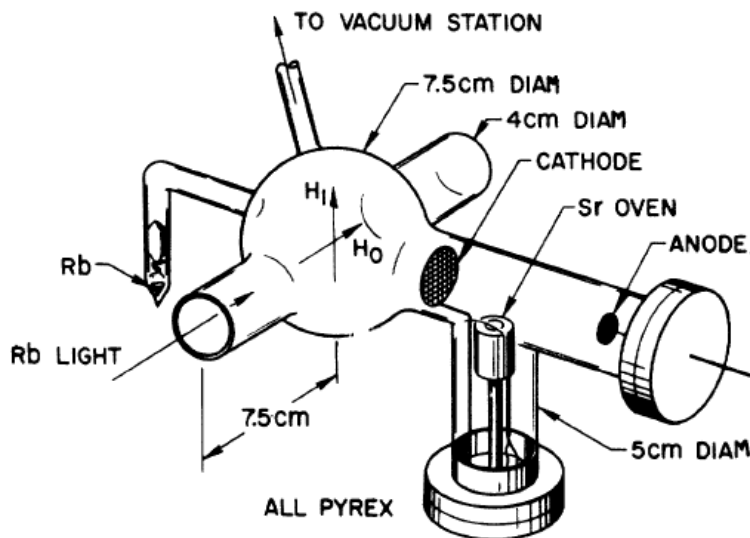


Technical Approach

History of Alkali-Mediated RF Spectroscopy of Ions

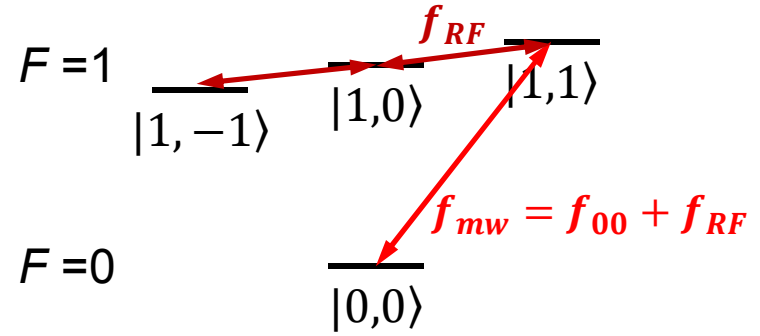
- From 1965 to 1969, $^3\text{He}^+$ hyperfine splitting frequency was precisely measured to be $(8\,665\,649\,867(10)\text{ Hz})$ via thermal Cs.
- In 1971, Zeeman resonances of Sr^+ and Cd^+ were measured via thermal Rb.
- In 1973, Zeeman resonances of Hg^+ was measured via thermal Rb.
- In 2013, Rb- Yb^+ spin-exchange interaction was utilized in the ultracold Rb- Yb^+ system.

Experiment of Sr^+ Zeeman spectroscopy via Rb- $^{87}\text{Sr}^+$ spin-exchange:

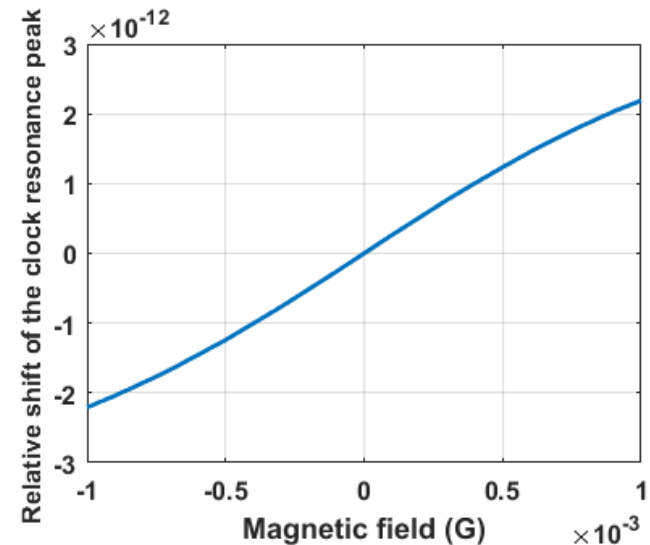
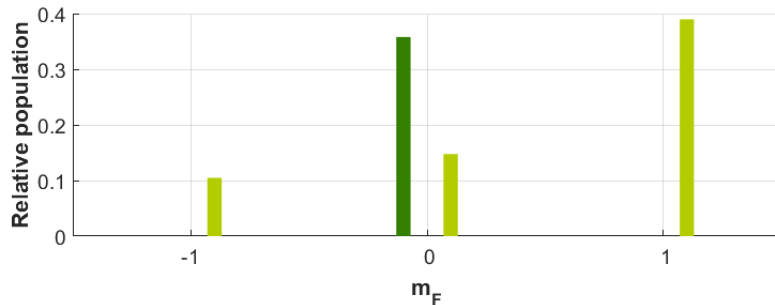
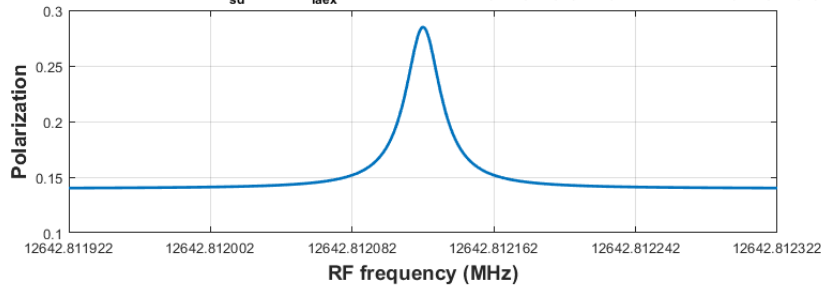


RF-Stimulated-Raman for continuous microwave interrogation

- Full-level density matrix modeling.
- RF-stimulated-Raman interrogation give a good signal.
- When $f_{mw} - f_{RF} = f_{00}$, a spin-polarization peak shows up

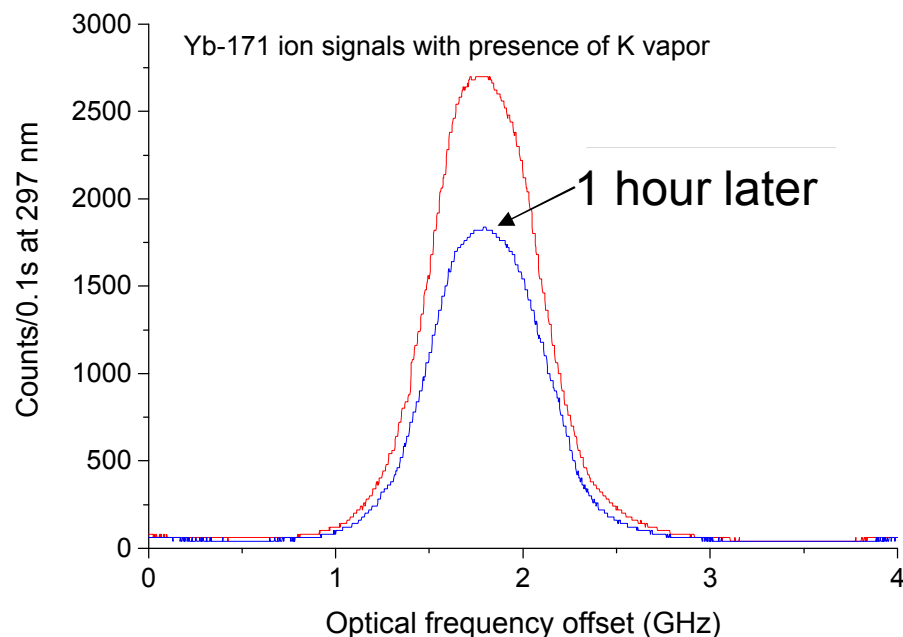


Yb-171 II, $B=0.1G$, Temp=25C; $\Gamma_{sd}=0 \text{ s}^{-1}$; $\Gamma_{iaex}=10 \text{ s}^{-1}$; $B1=5e-05G$ (ex,ey,ez)=(1,0,0); $B2=0.00015G$ (ex,ey,ez)=(1,0,0)



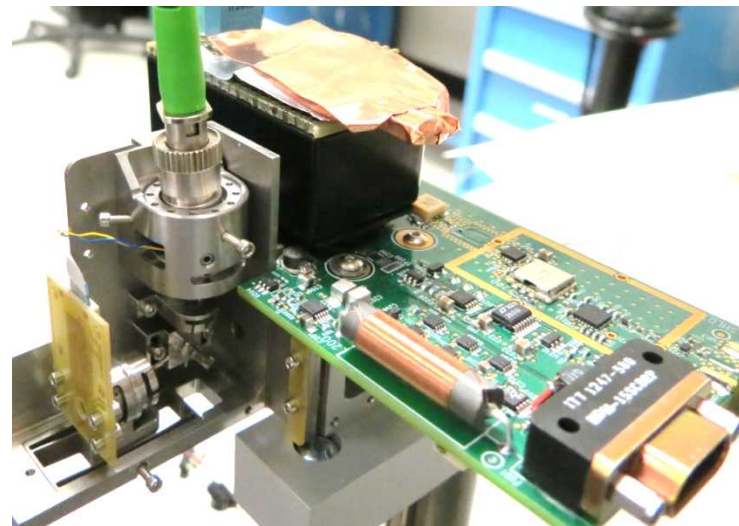
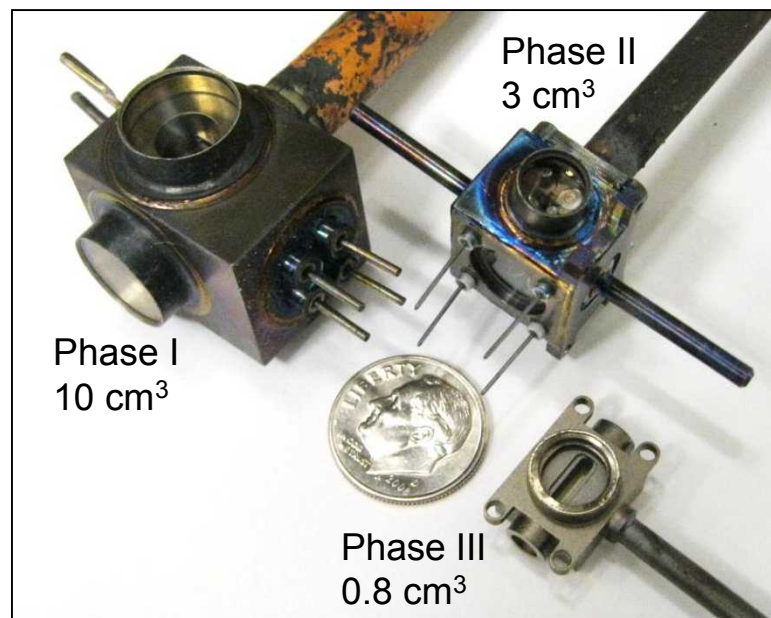
Current Status

- Trapped ions in the presence of potassium
 - Directly detect ion fluorescence
- Trapped ion lifetime reduce with the potassium getter
 - Likely due to other gasses
 - Evidence for photo association due to the 369 nm light
 - Ion-alkali charge exchange not a limiting factor



Conclusion

- Developed a clock prototype using the sealed 3 cm³ vacuum package
 - Long-term stability: 6×10^{-14} @ 1 month
- Complete integrated physics package shows $2 \times 10^{-11} / \sqrt{\tau}$
 - Power: < 1 W, Size: < 100 cm³
- Hybrid metal/ceramic vacuum package shows $2 \times 10^{-11} / \sqrt{\tau}$
- Solved many problems and developed new technologies
 - Miniature vacuum packages
 - Simple ionization technique
 - F-state quenching with methane
 - Miniature Yb sources
 - 740 nm VCSELs
 - Low-power RF drive for the ion trap
- Need for technological improvements
 - 369 nm laser with low-power and long-term stability
 - Low power local oscillator
 - Improve signal-to-noise ratio
 - Detect 369 nm fluorescence



Miniaturized Ion Clock Teams

- **IMPACT**
 - Peter Schwindt
 - Heather Partner
 - Yuan-Yu Jau
 - Nan Yu
 - John Prestage (JPL)
 - James Kellogg (JPL)
 - Darwin Serkland (JPL)
 - Robert Boye
 - Ron Manginell
 - Matthew Moorman
 - Adrian Casias
 - Dan Boschen (Microsemi)
 - David Mailoux (Microsemi)
 - David Scherer (Microsemi)
 - Igor Kosvin (Microsemi)
- **ACES: PICT**
 - Richard Overstreet (Microsemi)
 - Peter Schwindt
 - Yuan-Yu Jau
 - Thai Hoang
 - Jeff Hunker
 - Matthew Moorman
- **ACES: AMIC**
 - Yuan-Yu Jau
 - Peter Schwindt
 - Thai Hoang
 - Jeff Hunker

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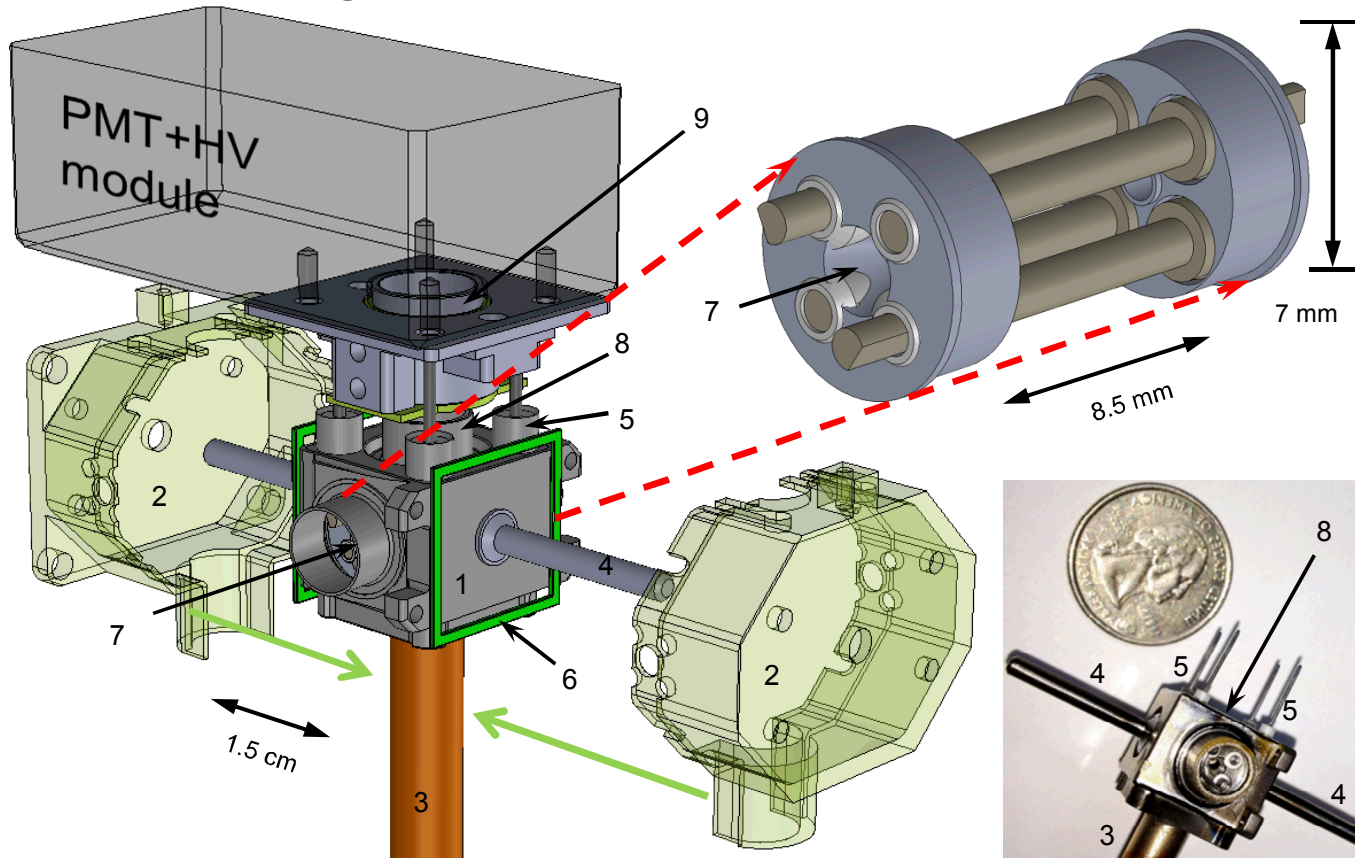


Back up slides

3 cm³ Vacuum Package and Ion Trap

Vacuum package w/ Detector

Ion-trap electrodes



1. Vacuum package
2. μ -metal shield
3. Copper pump-out tube
4. Yb oven appendage
5. Electrical feedthroughs
6. C-field coils
7. Laser port (sapphire)
8. Fluorescence collection window (sapphire)
9. Lens and filters tube

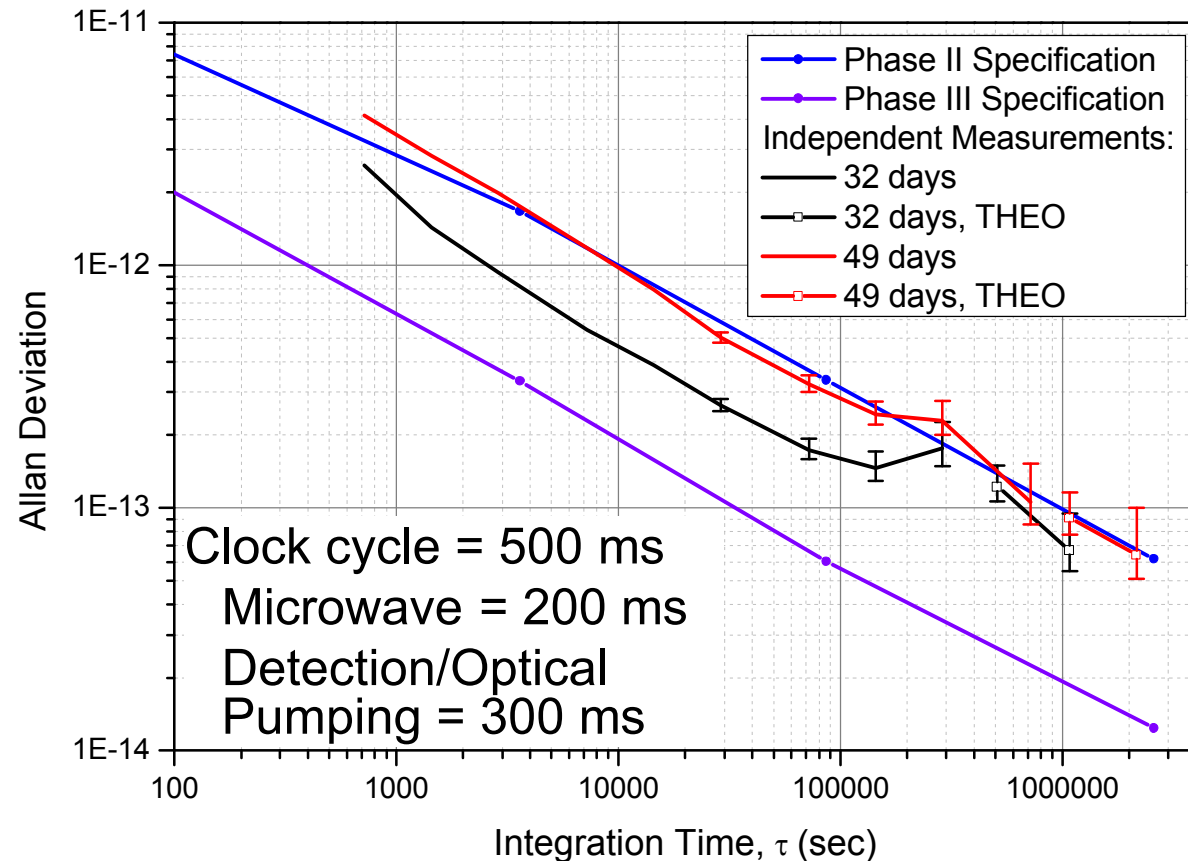
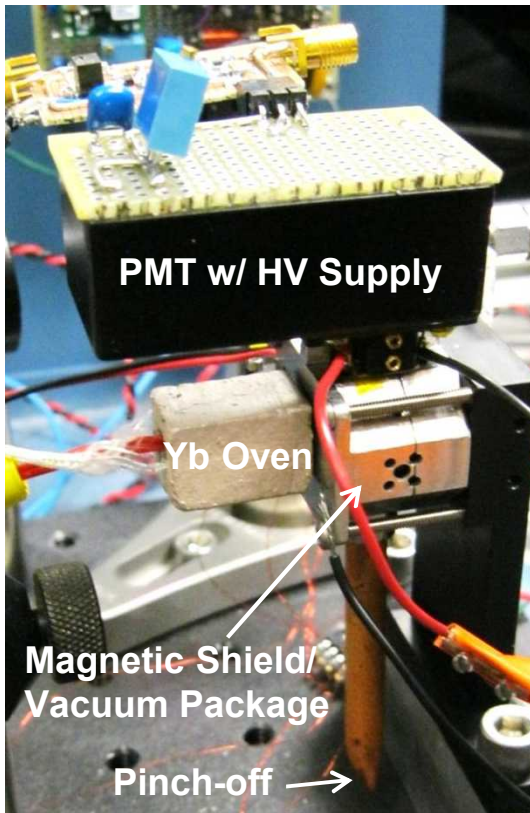
- Titanium body with sapphire windows.
- Linear Quadrupole RF Paul Trap
- Pinched off since April 25th, 2012

- Buffer gas cooling with He
- Getter Pumped.
- Trapped ion lifetime > 3 weeks.

Independent Testing of Long-Term Stability

- Bread board clock with 935 nm VCSEL and MEMS shutter
- Large doubled 369 nm laser
- Blu-ray burner diode at 405 nm to create ions.
- Allan deviation derived from data sets of 6 days, 26 days, 3 days, 4 days, and 10 days.
- 49 days of data

Integrated Vacuum Package



Miniature Laser Sources

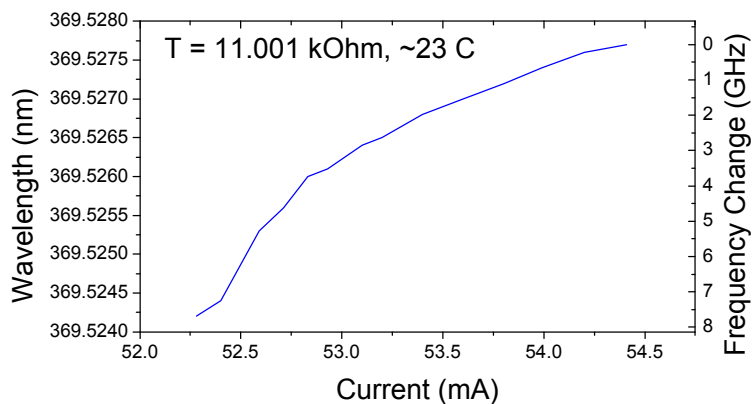
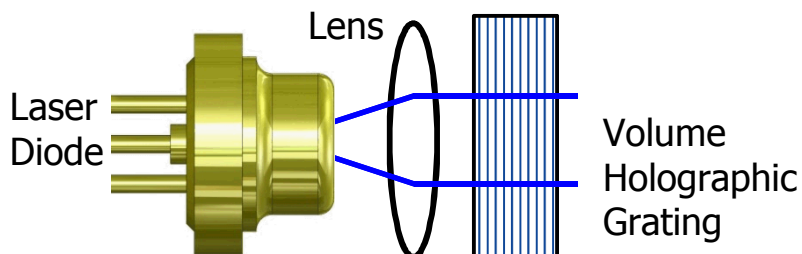
369 nm Direct Diode

Nichia diode packaged by Ondax. Size: 1 cm³

Mode-hop free tuning: 8 GHz

Power consumption: 260 mW (laser) + 100 mW (TEC)

Power output: 1-5 mW



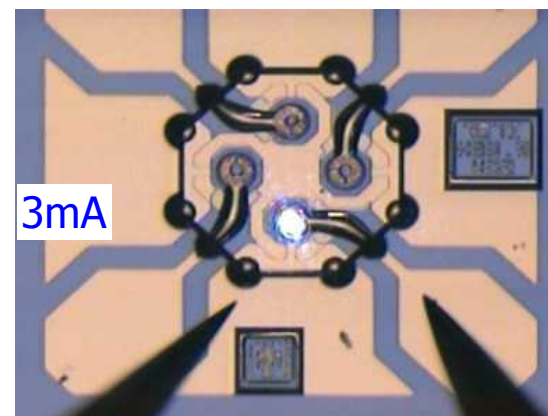
935 nm VCSEL

935 nm VCSEL fabricated at Sandia.

Single mode P > 1 mW

Power consumption: 2.5 mW (laser) + 18 mW (heater)

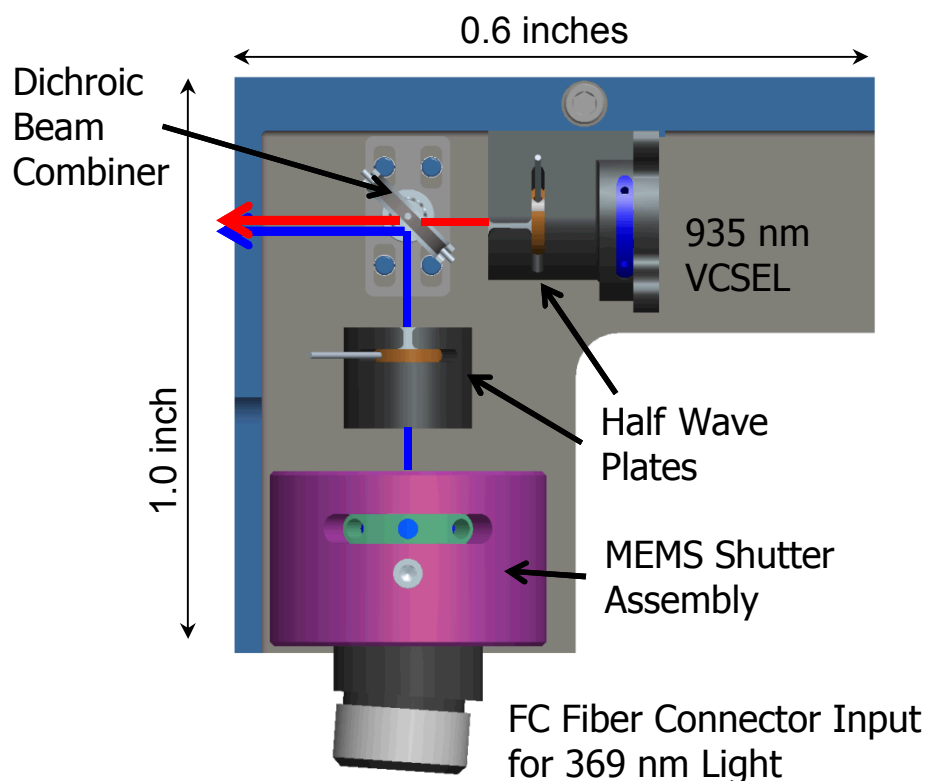
935nm VCSEL (V122571)



Optics Package

Integrated Optics Package

- 369-nm light from an optical fiber: flexibility of sources
- 935-nm VCSEL with temperature control mounted on a PCB
- Mix of adjustable and fixed optical components achieving good overlap of two beam with themselves and with the ions.



369-nm Laser Package

- The package provides temperature control for the 369 nm external cavity diode laser.
- Intensity and polarization control are implemented by the ND filters and the half waveplate (HWP) prior to the light being coupled into the optical fiber.

