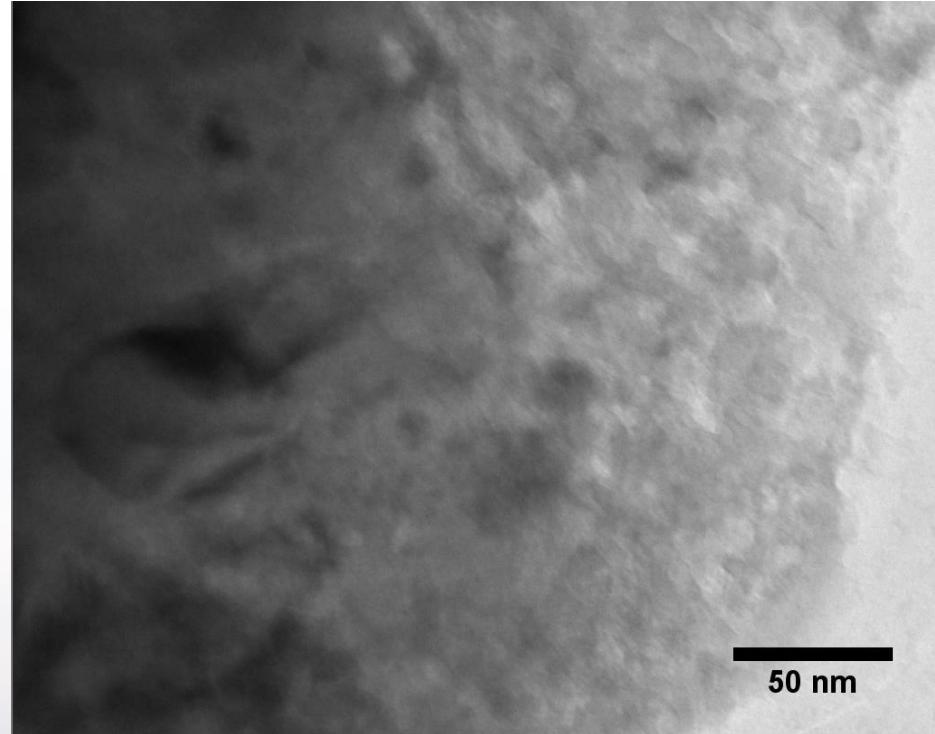
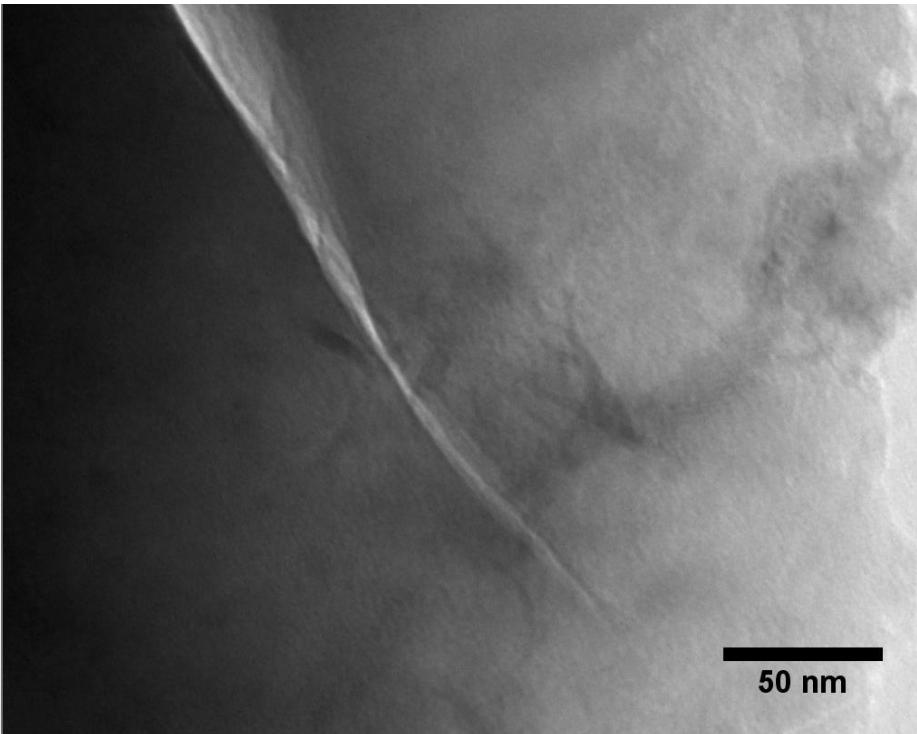




Using Ion Irradiation *In situ* TEM to Support Tritium Science

SAND2017-11664C

C. Taylor, B. Muntifering, C. Snow, D. Senor, & K. Hattar
Sandia National Laboratories
September 13, 2017



Utilizing *In situ* TEM microscopy to deconvolute governing environments
and elucidate the underlying mechanisms.

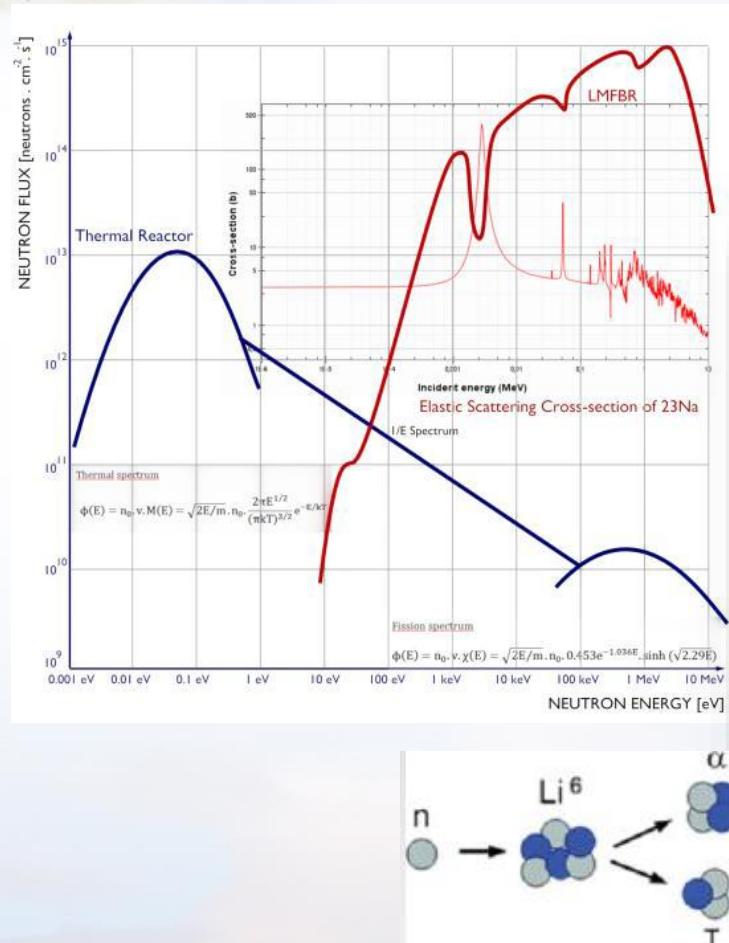


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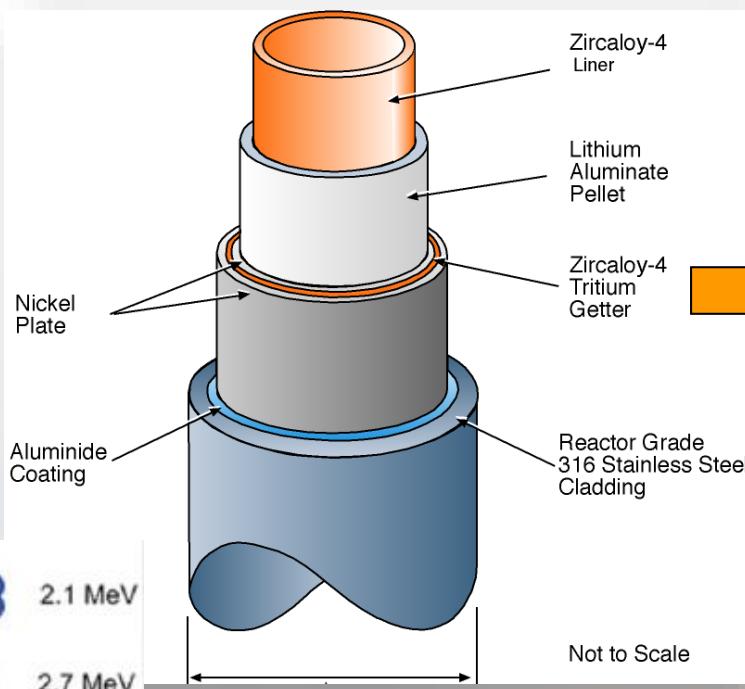


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TPBAR Design & Reactor Environment



Tritium Producing Burnable Absorber Rod (TPBAR)



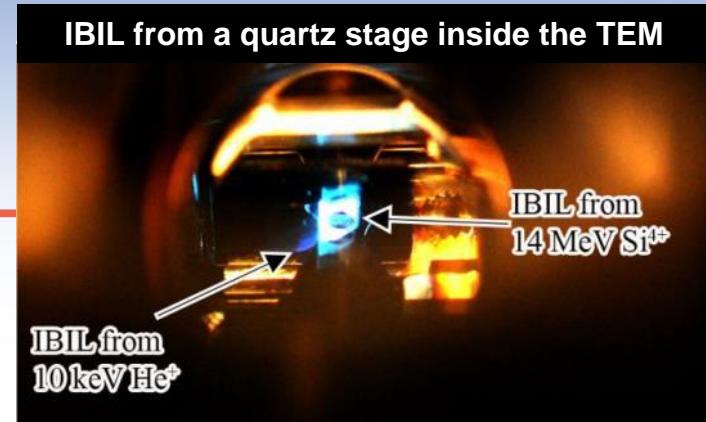
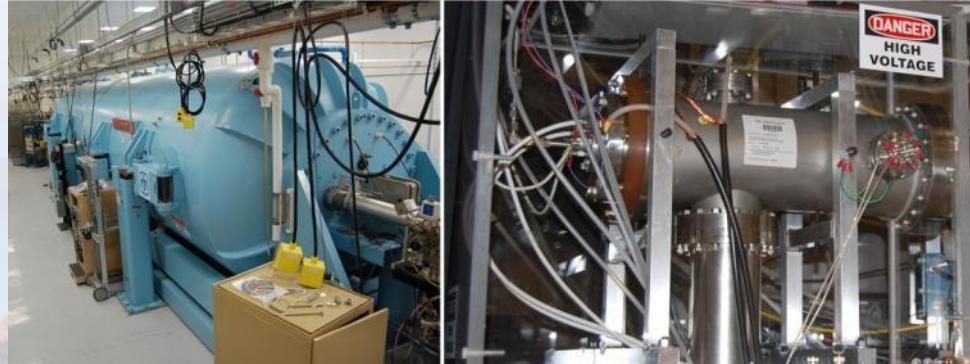
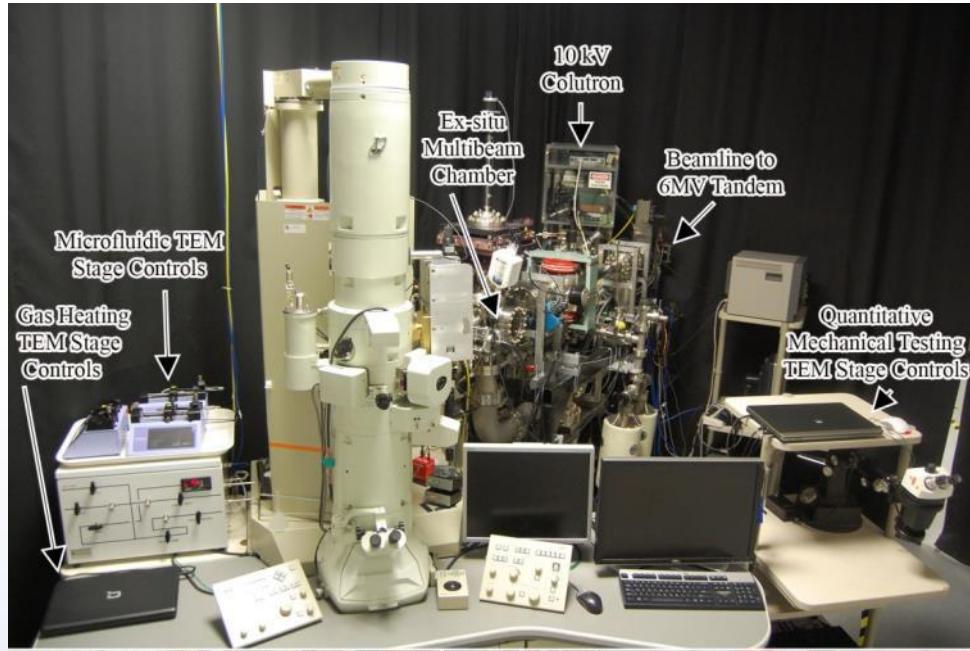
- Displacement Damage
- Helium Implantation
- Tritium Implantation
- Elevated Temperatures

Simulating neutron irradiation in a reactor is complicated, and TPBAR adds the additional complication of 3H production

Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

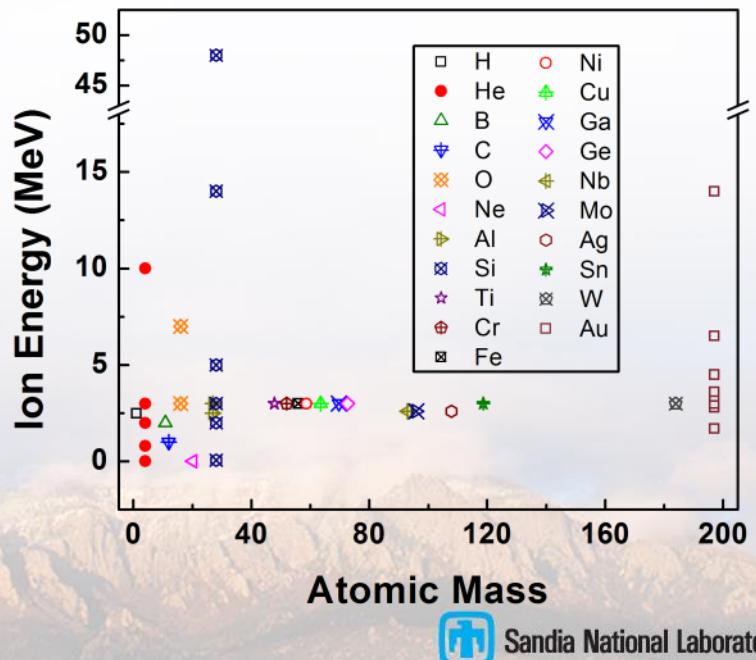
Collaborator: D.L. Buller

10 kV Colutron - 200 kV TEM - 6 MV Tandem



Direct real time observation
of ion irradiation,
ion implantation, or both
with nanometer resolution

Ion species & energy introduced into the TEM



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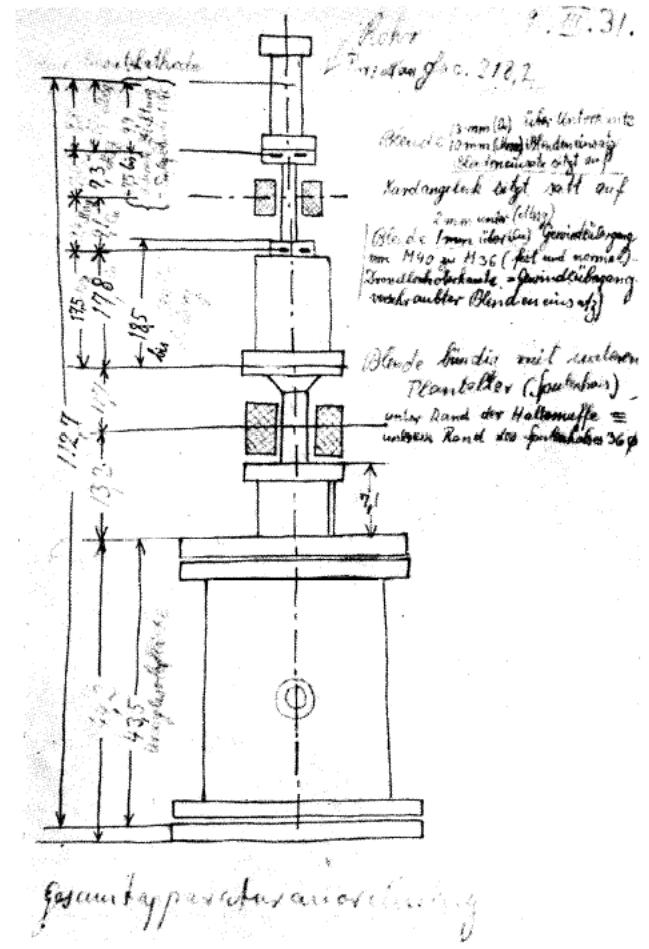
Benefits & Limitations of *in situ* TEM

Benefits

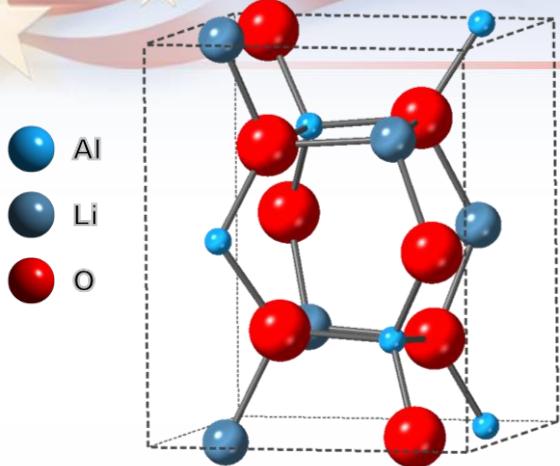
1. Real-time nanoscale resolution observations of microstructural dynamics

Limitations

1. Predominantly limited to microstructural characterization
 - Some work in thermal, optical, and mechanical properties
2. Limited to electron transparent films
 - Can often prefer surface mechanisms to bulk mechanisms
 - Local stresses state in the sample is difficult to predict
3. Electron beam effects
 - Radiolysis and Knock-on Damage
4. Vacuum conditions
 - 10^{-7} Torr limits gas and liquid experiments feasibility
5. Local probing
 - Portions of the world study is small

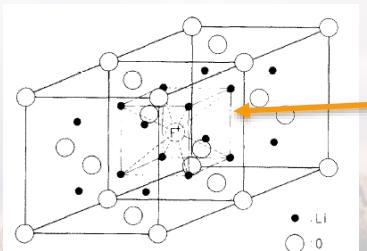


LiAlO₂ Background



γ -LiAlO₂ is tetragonal
(space group: P 41 21 2)

- H isotopes are thought to trap in oxygen vacancies
 - ²H release occurs at the same temperature as defect annealing in implanted LiAlO₂

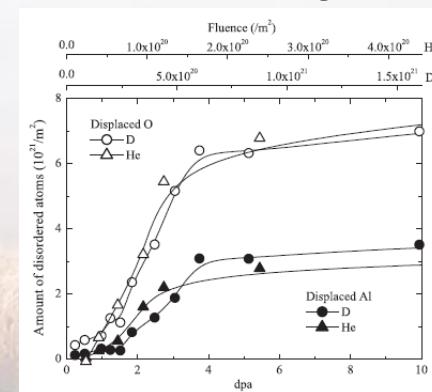


Can be
determined with
luminescence

Noda JNM 179-181 (1991) 37-41

Previous Work

- Structural defects
 - Luo *et al* JNM 372 (2008) 53-58
- Volume swelling
 - Noda JNM 179-181 (1991) 37-41
- ³H detrapping
 - Oyaidzu *et al* JNM 375 (2008) 1-7
- Gas diffusion and release
 - Raffray *et al* JNM 210 (1994) 143-160



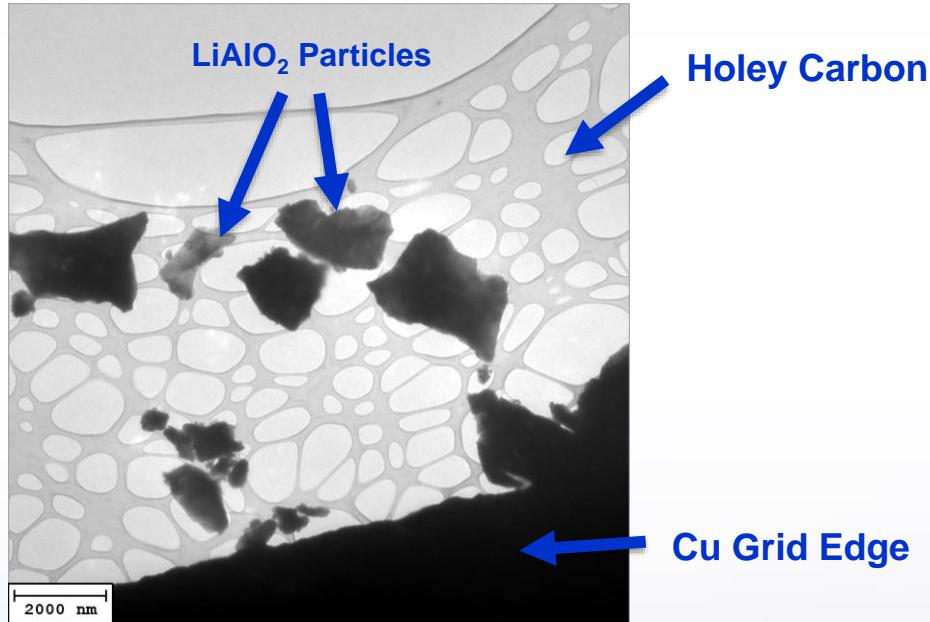
Katsui *et al*. NIMB 268 (2010) 2735-2739



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LiAlO₂ in-situ ion irradiation parameters

- Powders were drop-cast onto TEM grids



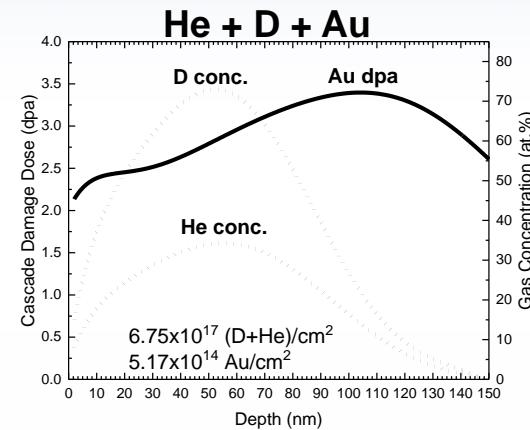
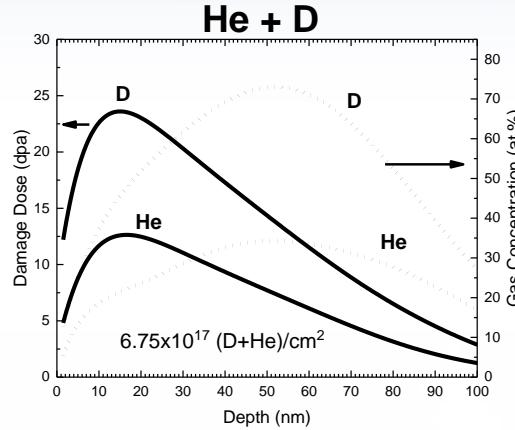
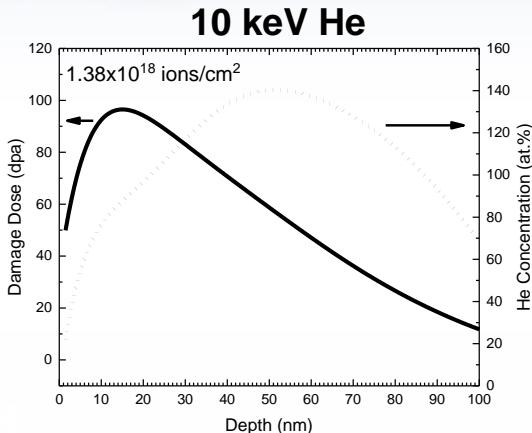
- Samples were heated to **310°C** using Hummingbird HT stage
- Three sets of irradiations:
 - 10 keV He → simulates He accumulation from ⁶Li transmutation and ³H decay
 - 10 keV He + 5 keV D → simulates He and ³H interaction
 - 10 keV He + 5 keV D + 1.7 MeV Au → simulates gas build-up + displacement cascades



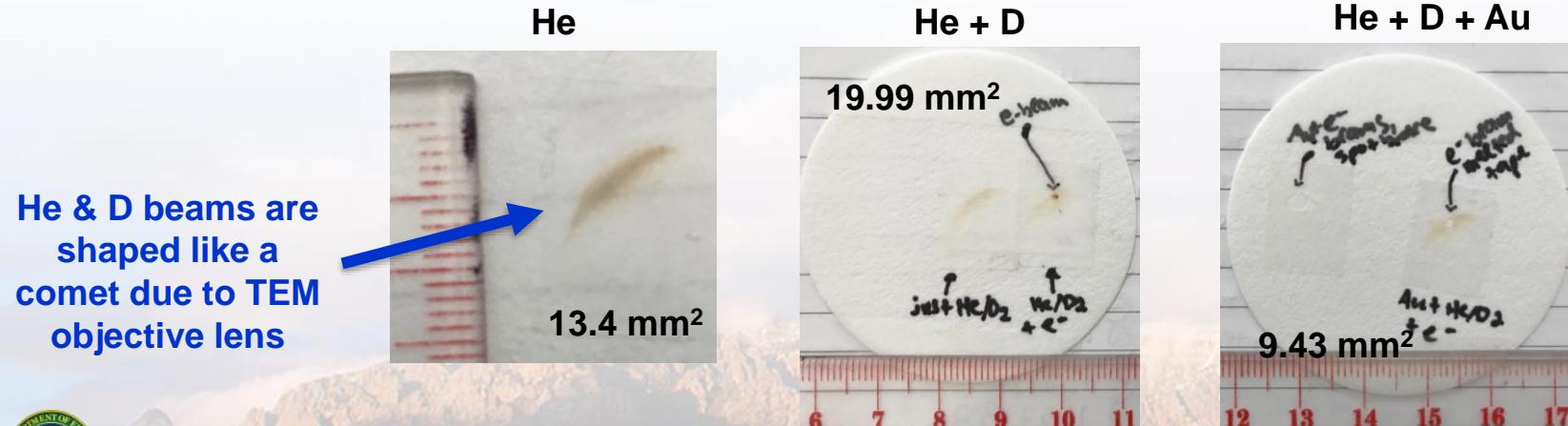
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LiAlO₂ in-situ ion irradiation parameters

Most He/D diffuses
out of thin film
immediately



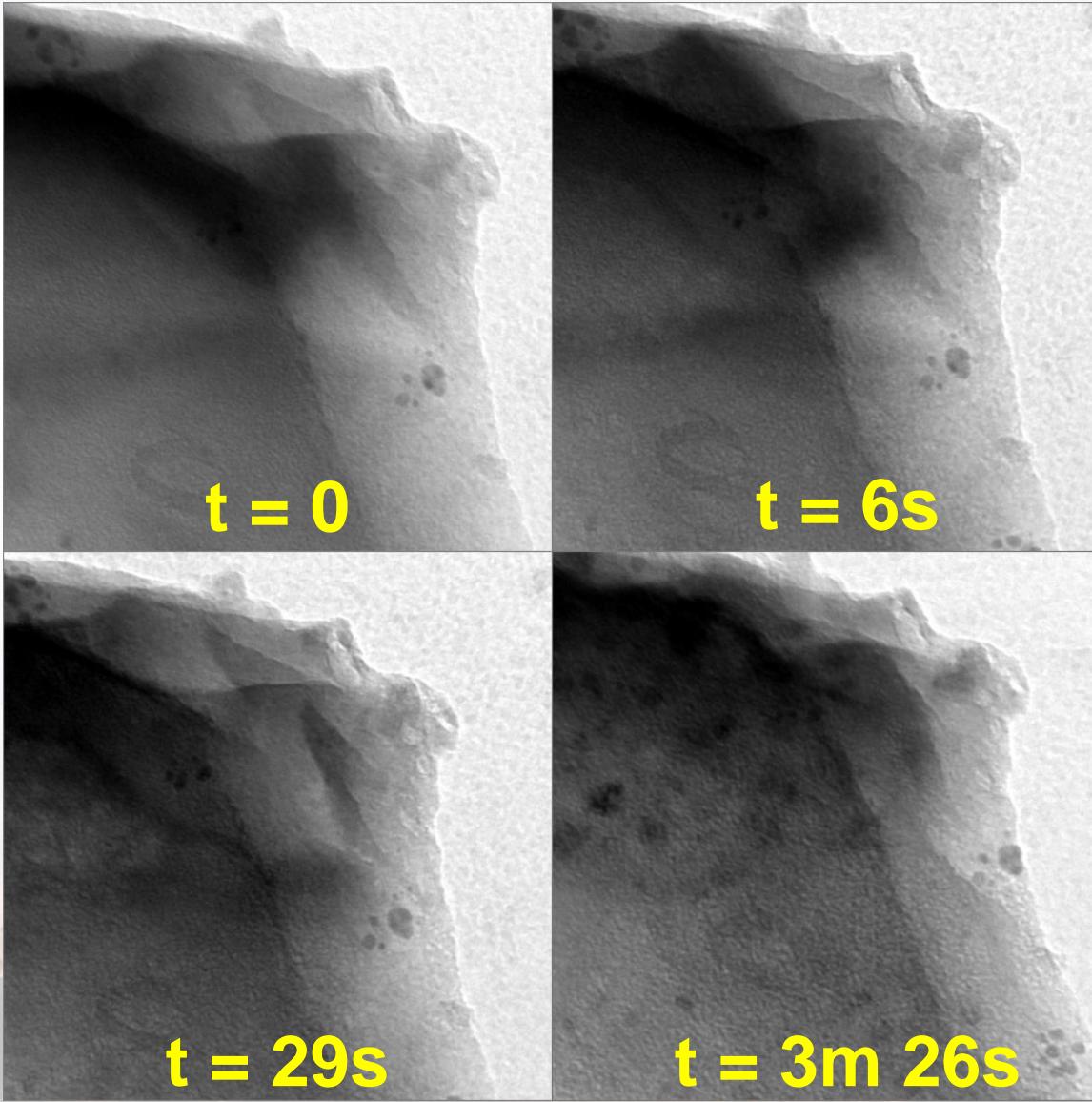
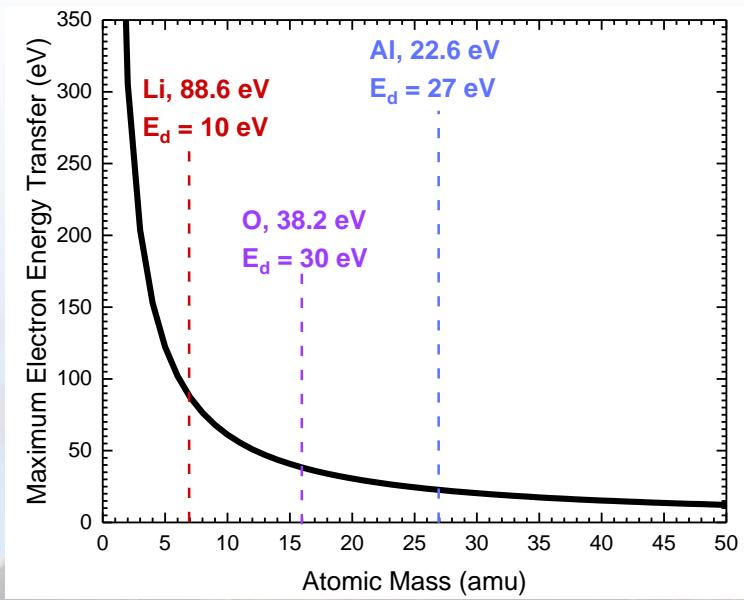
- Burn spots were used (1) to confirm that electron beam spot overlaps ion beam spot and (2) to determine the ion beam irradiation area.



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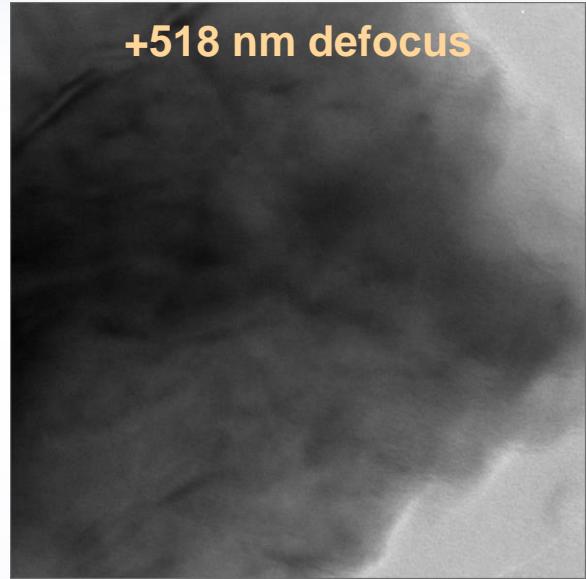
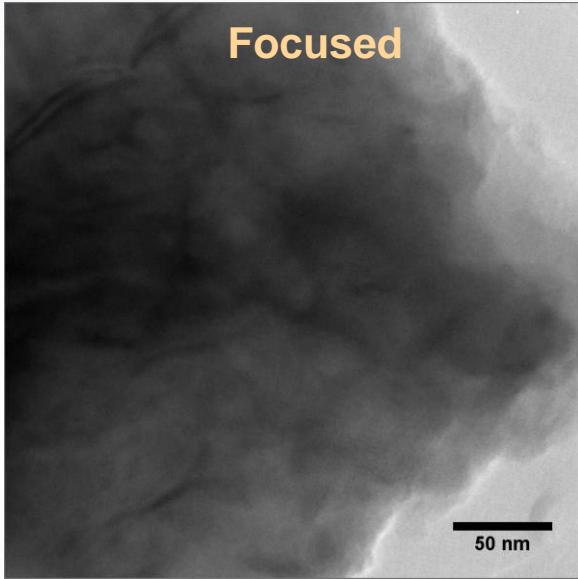
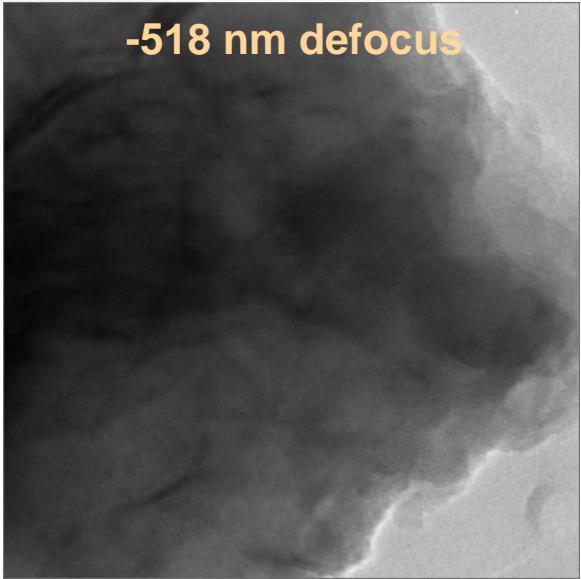
Electron beam induced void growth

- Voids were observed to form under the electron beam in several particles
- Rate of void formation is not consistent between particles
- Possibly due to electron beam displacing Li and O atoms

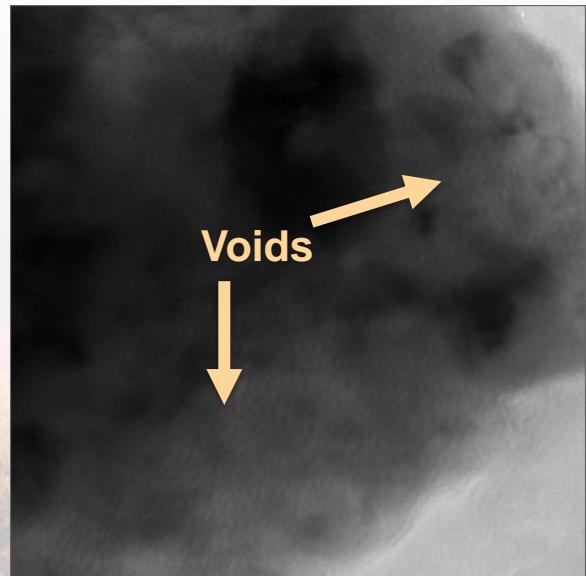
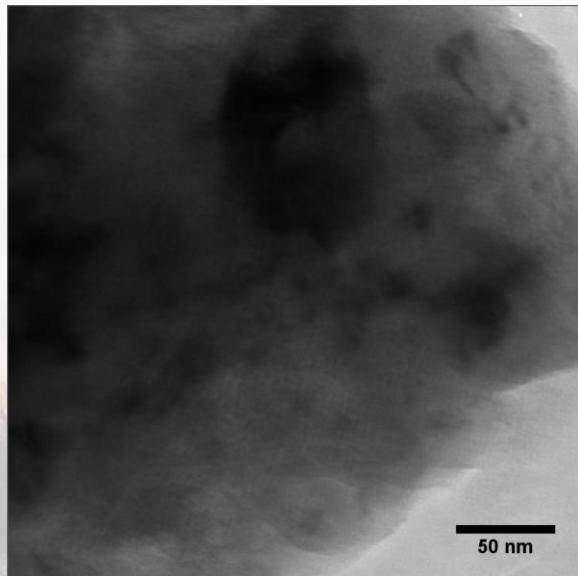
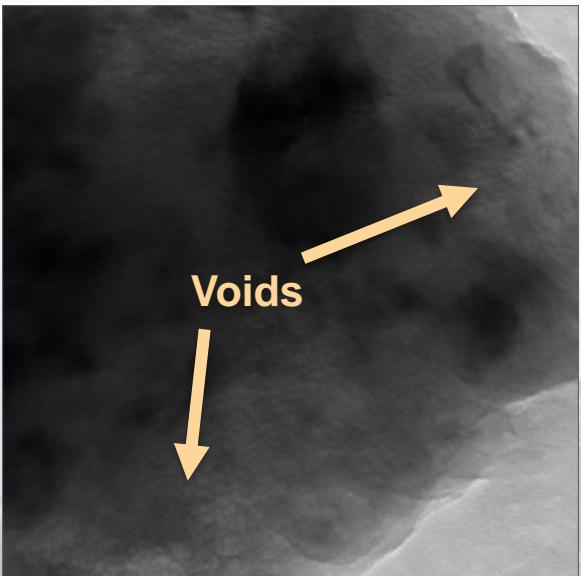


In-situ He implantation @ 310°C

Before



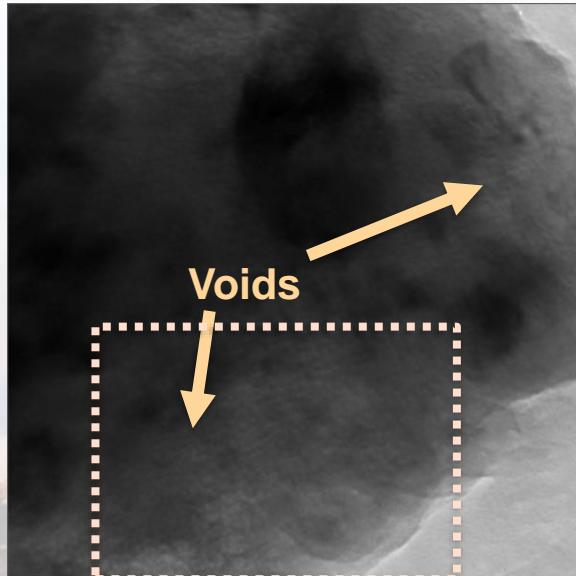
After



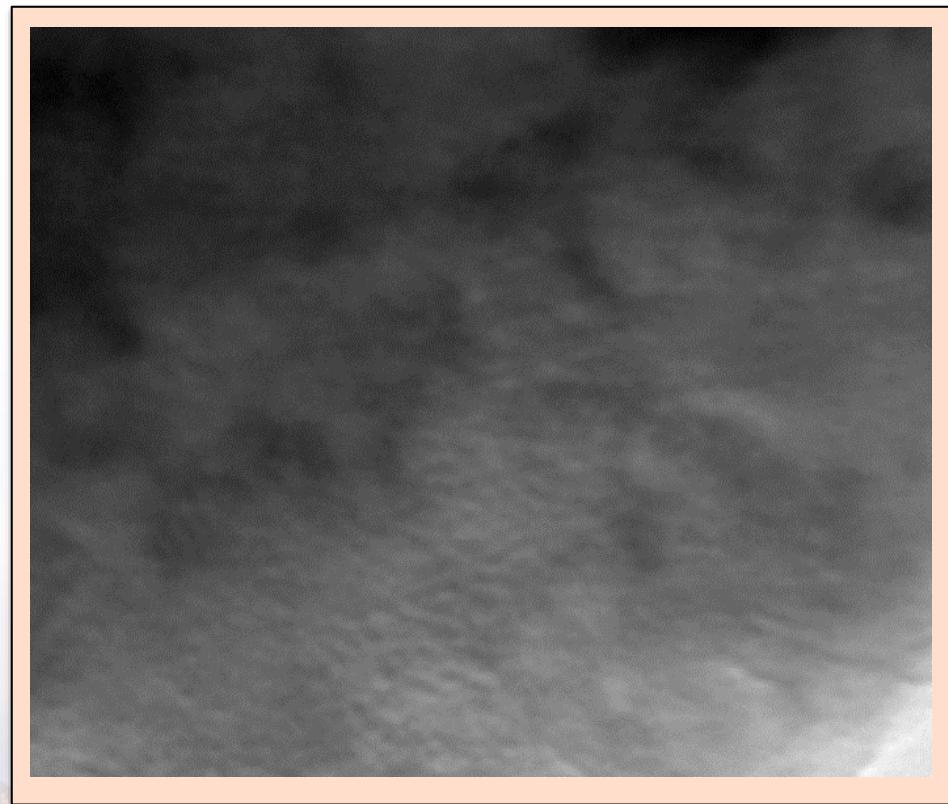
In-situ He implantation @ 310°C

- Each frame = 1 min of irradiation
- Because the voids are difficult to see in powders, I paused the video at a few points to show overfocus images
- Electron beam on for most of experiment
- Bubbles formed after ~13 min (1.5×10^{17} He/cm²)

After Irradiation



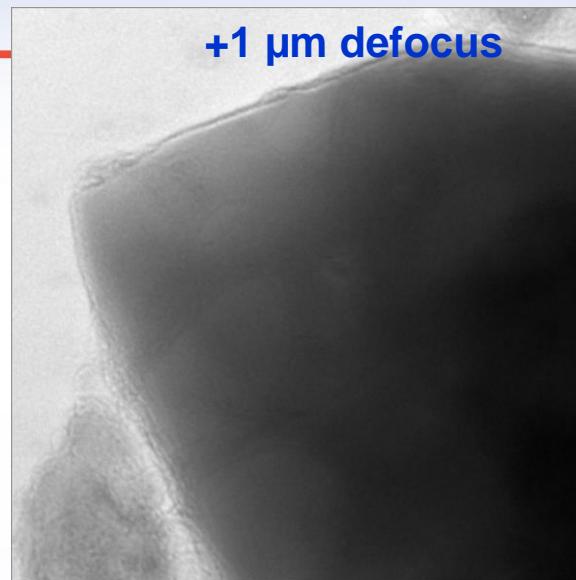
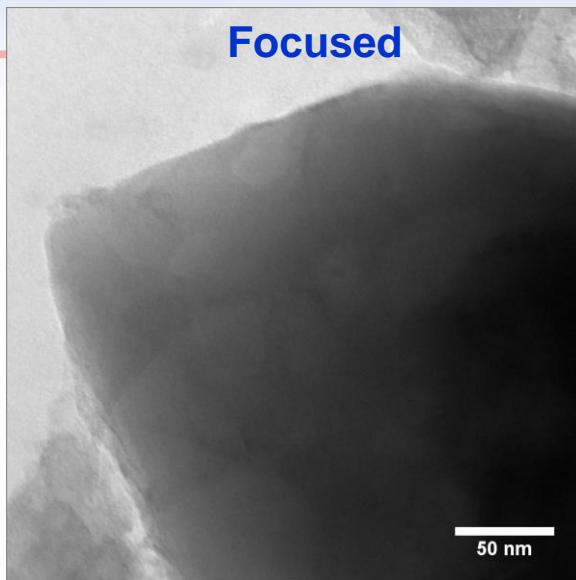
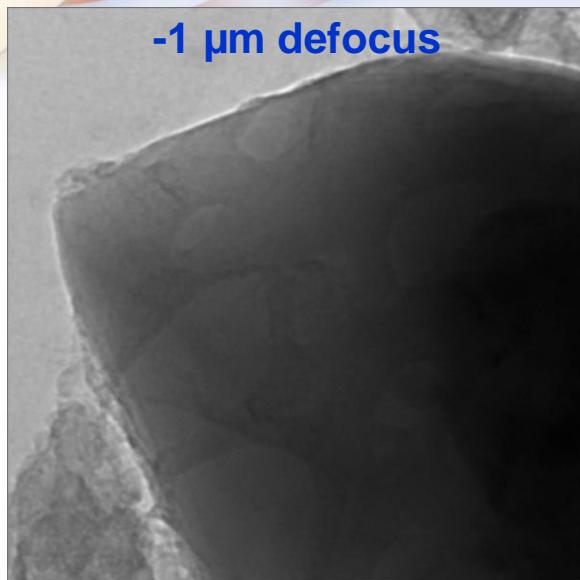
In-situ Video



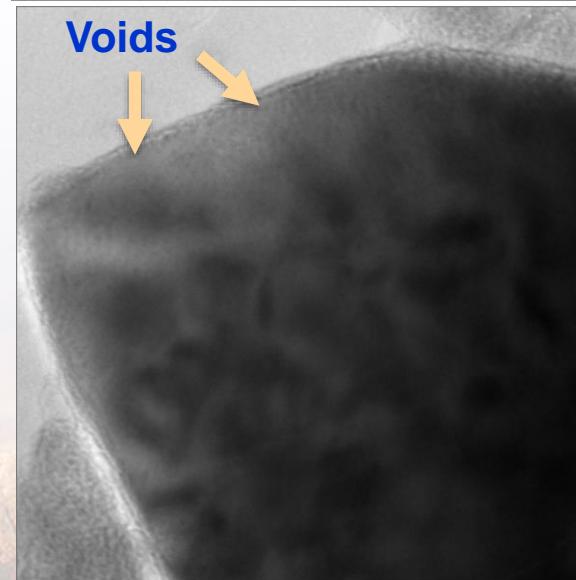
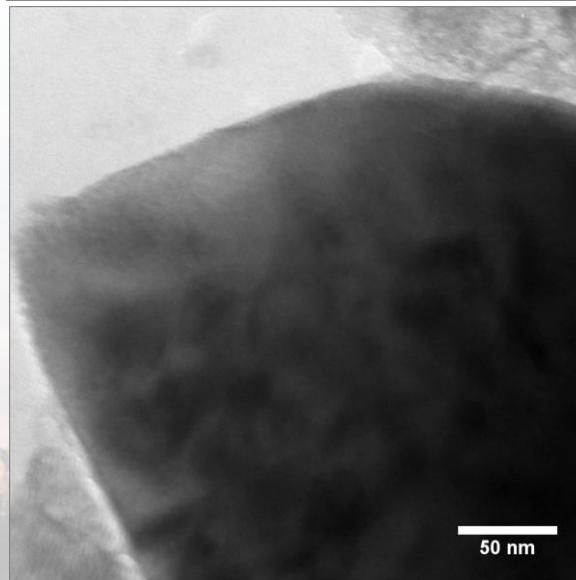
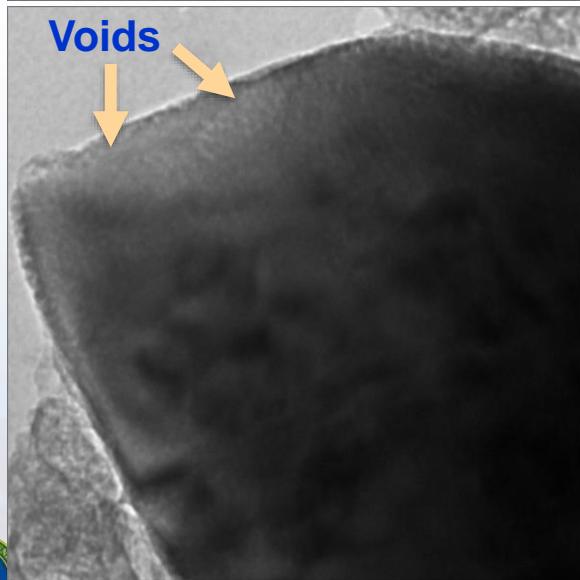
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In-situ He + D irradiation @ 310°C

Before



After

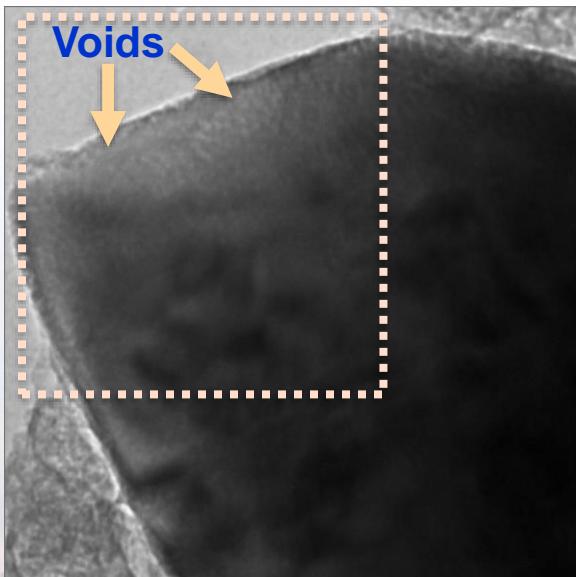


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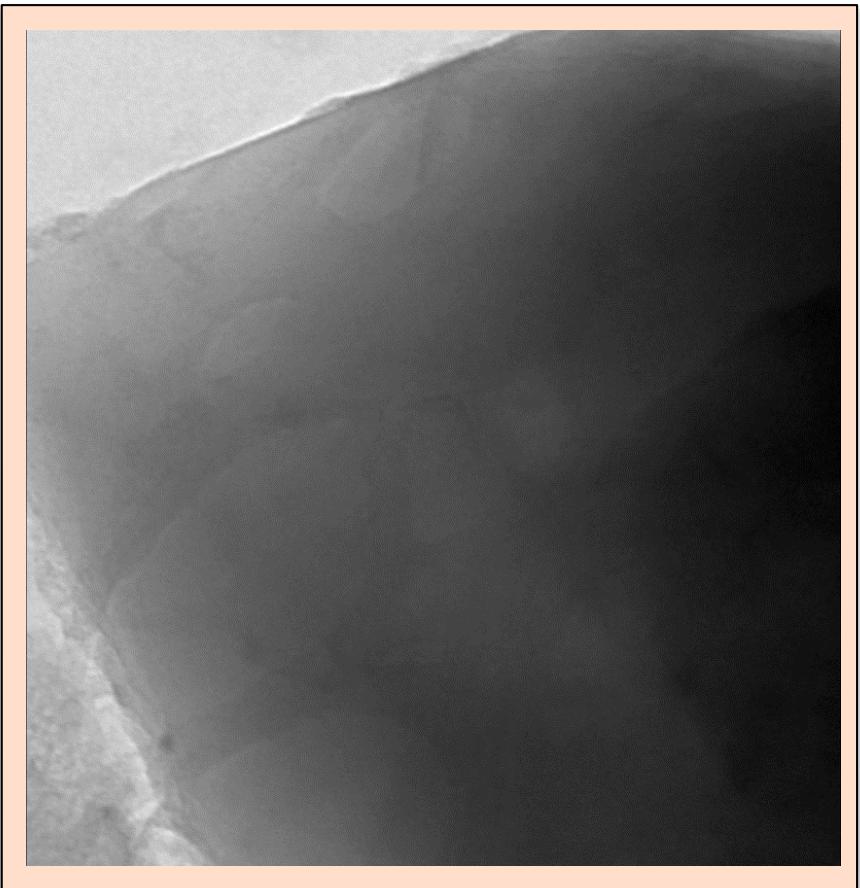
In-situ He + D irradiation @ 310°C

- Each frame = 5 min of irradiation
- All underfocus images
- Electron beam was off except for imaging
- Bubbles formed after ~60 min (1.7×10^{17} He/cm², 3.4×10^{17} D/cm²)

After Irradiation



In-situ Video

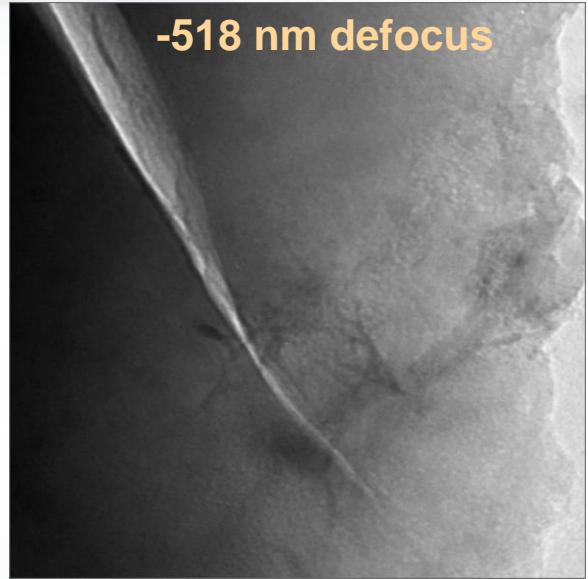


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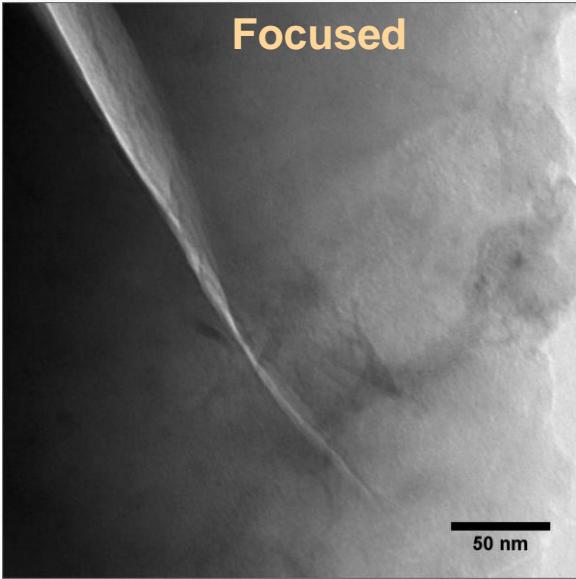
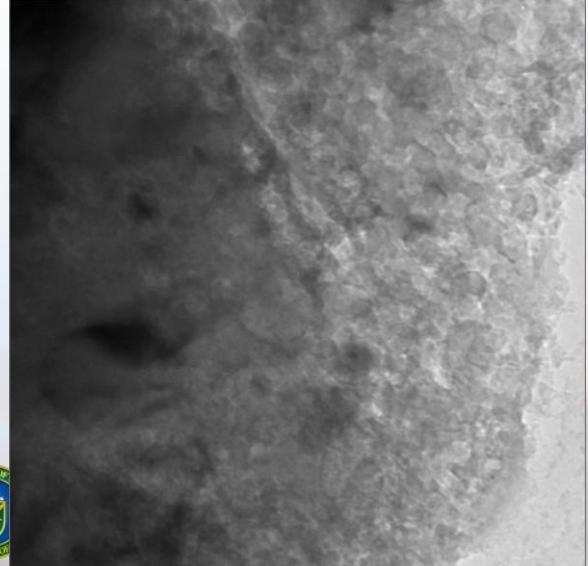
In-situ He + D + Au @ 310°C

Before



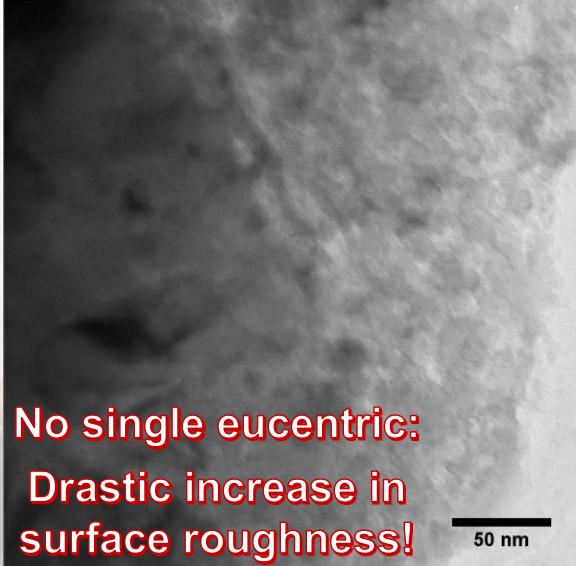
-518 nm defocus

After



Focused

50 nm



+518 nm defocus

50 nm

No single eucentric:
Drastic increase in
surface roughness!

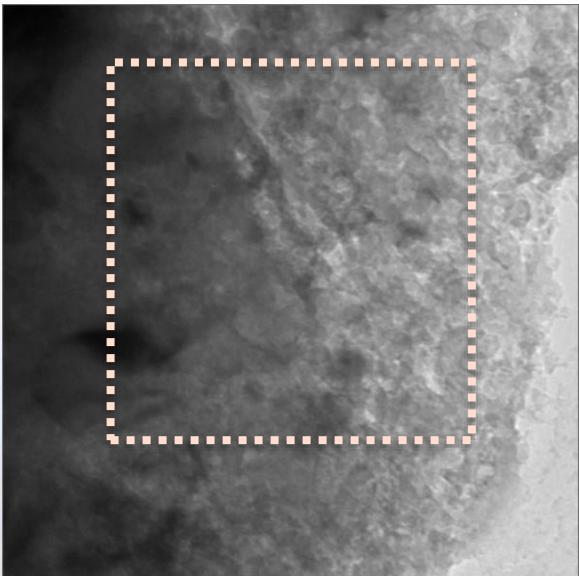




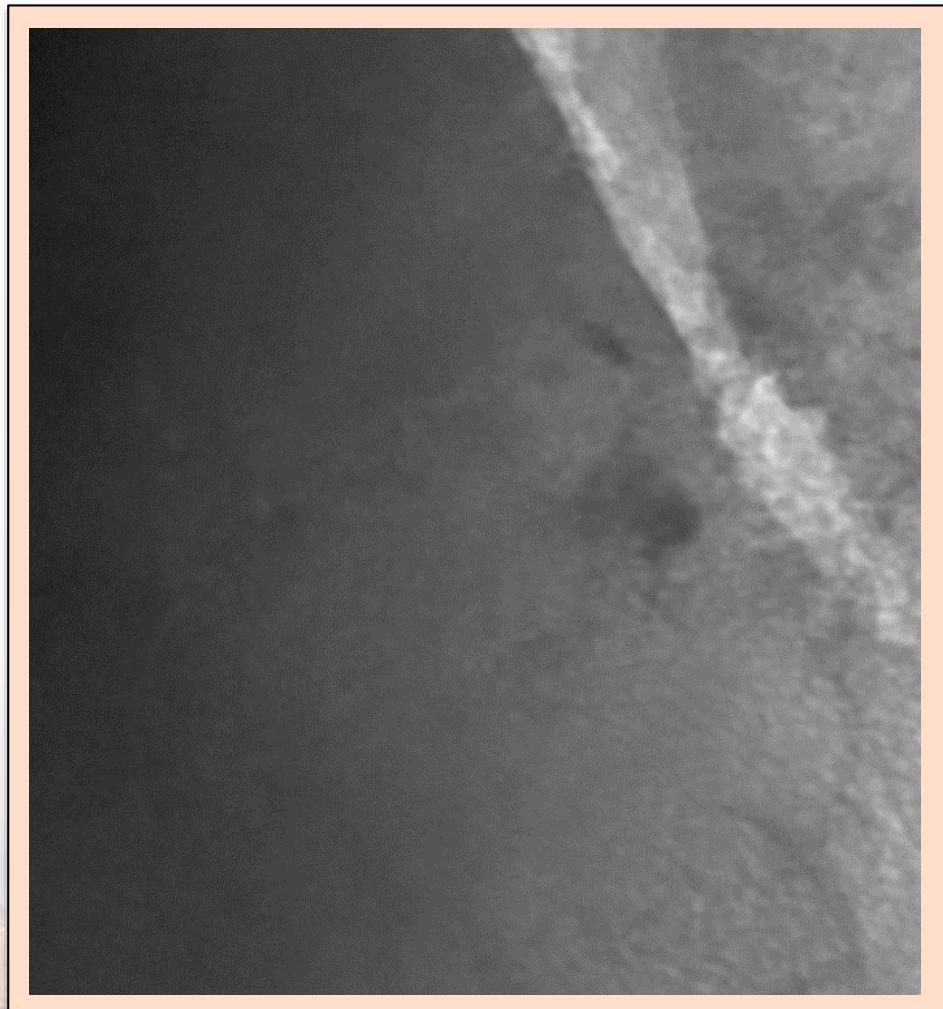
In-situ He + D + Au @ 310°C

- Each frame = 5 min of irradiation
- Pre-existing voids could have an effect on this final microstructure
- Electron beam was on for most of the experiment

After Irradiation



In-situ Video

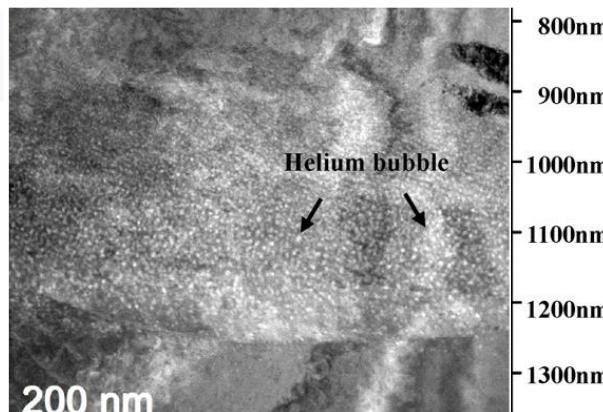
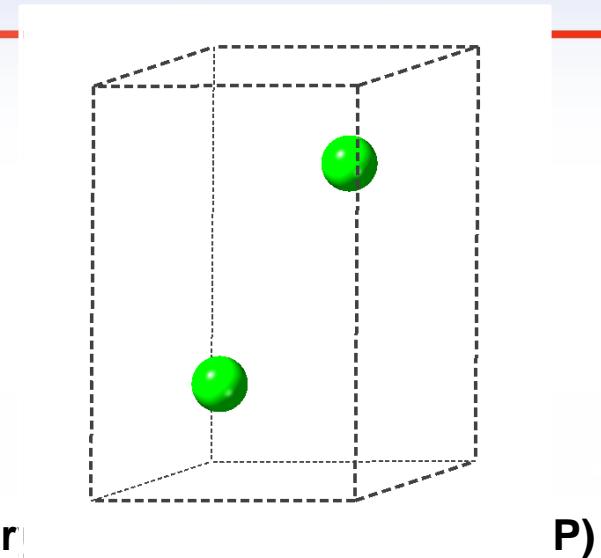


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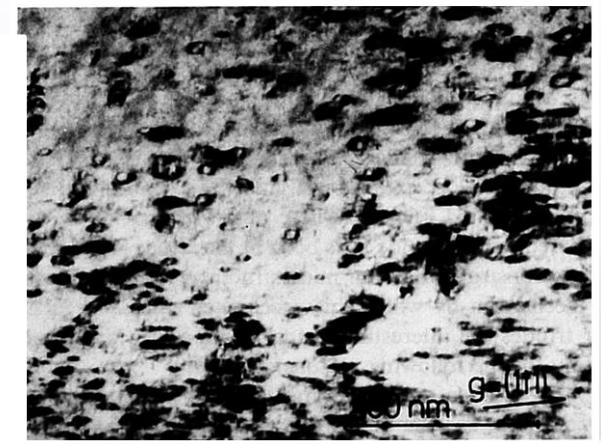
Zircaloy Background

What is Zircaloy?

- Zircaloy-2: predominantly used as fuel cladding for BWRs
 - α -Zr, 1.5% Sn, 0.15% Fe, 0.1% Cr, 0.05% Ni
- Zircaloy-4: Removed the Ni and increased Fe content for less H uptake in certain reactor conditions
 - α -Zr, 1.5% Sn, 0.2% Fe, 0.1% Cr
- Zr-Nb alloys (e.g. Zirlo) are also common
- α -Zr has a **hexagonal close-packed (HCP)** crystal structure up to 810°C



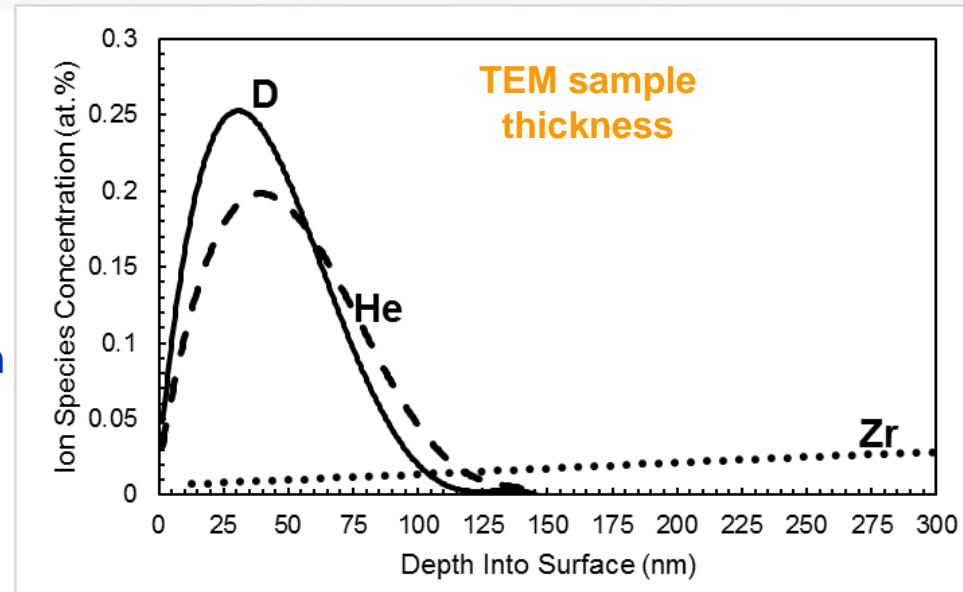
He bubbles in Zr-Nb alloy
Shen et al *Mat Char* 107
(2015) 309-316



TEM of Zr tritide after 325d
Schober et al *JNM* 141-143
(1986) 453-457

Zr alloy in-situ ion irradiation parameters

- Samples were prepared by electropolishing zirconium alloy samples (mostly ZIRLO)
- Several sets of irradiations done at 310°C, including:
 - 10 keV He → simulates He accumulation from ${}^6\text{Li}$ transmutation and ${}^3\text{H}$ decay
 - 10 keV He + 5 keV D + 3 MeV Zr → simulates gas build-up + displacement cascades
- SRIM, a Monte Carlo based program for simulating the number of displacements produced by an ion, was used to predict damage dose and concentration profiles.
- These preliminary experiments were run overnight and the exact gas concentrations/damage doses are not all known

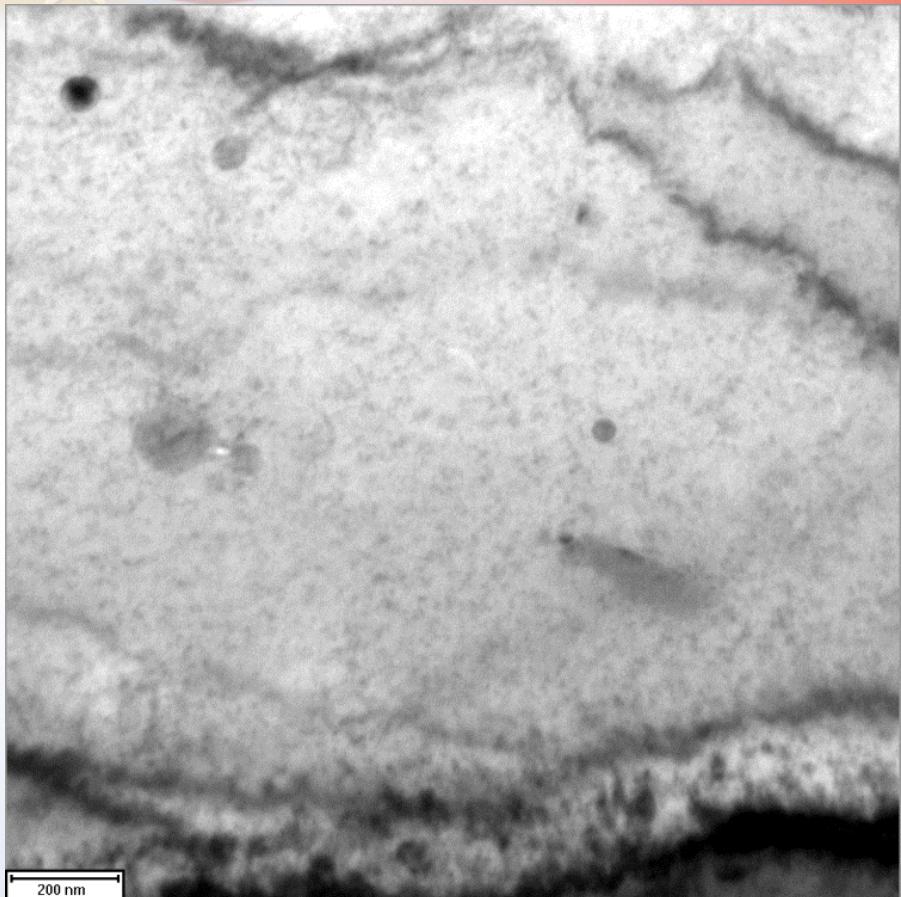


He and D profiles are implanted within the TEM sample, while most Zr passes through the sample, leaving only cascade damage.

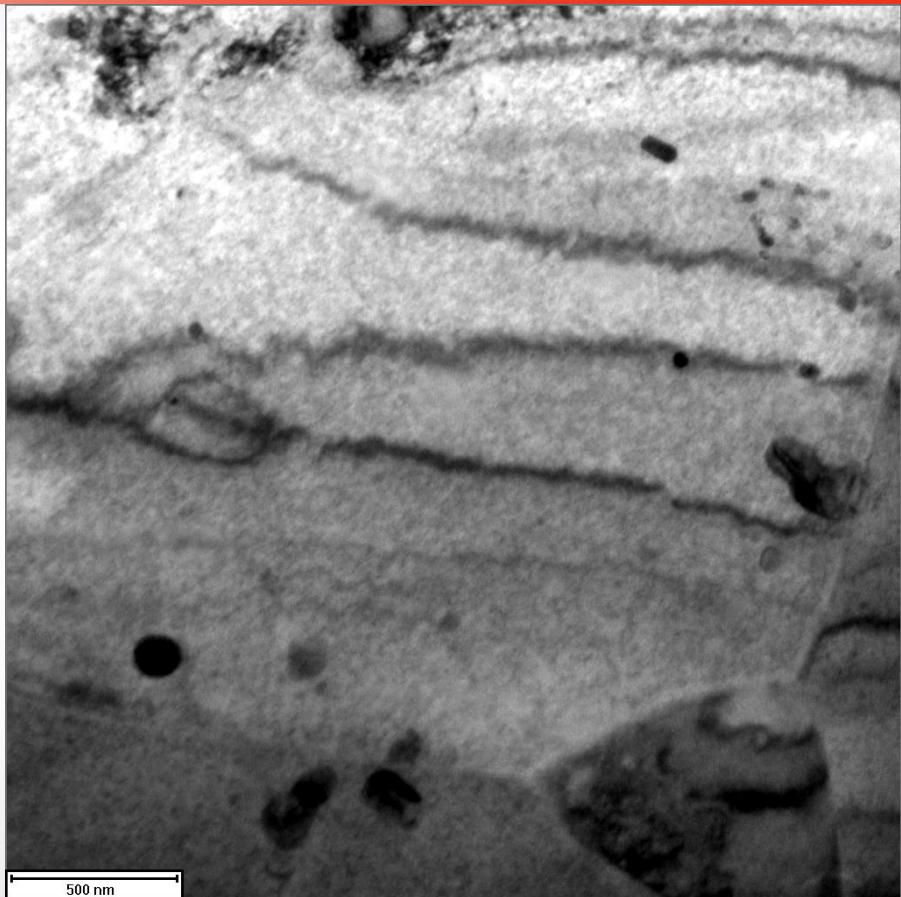


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10 keV He⁺ Implantation at 310°C



After Implantation.
Damage, No Cavities.



Still no cavities after subsequent
irradiation with 3 MeV Zr.

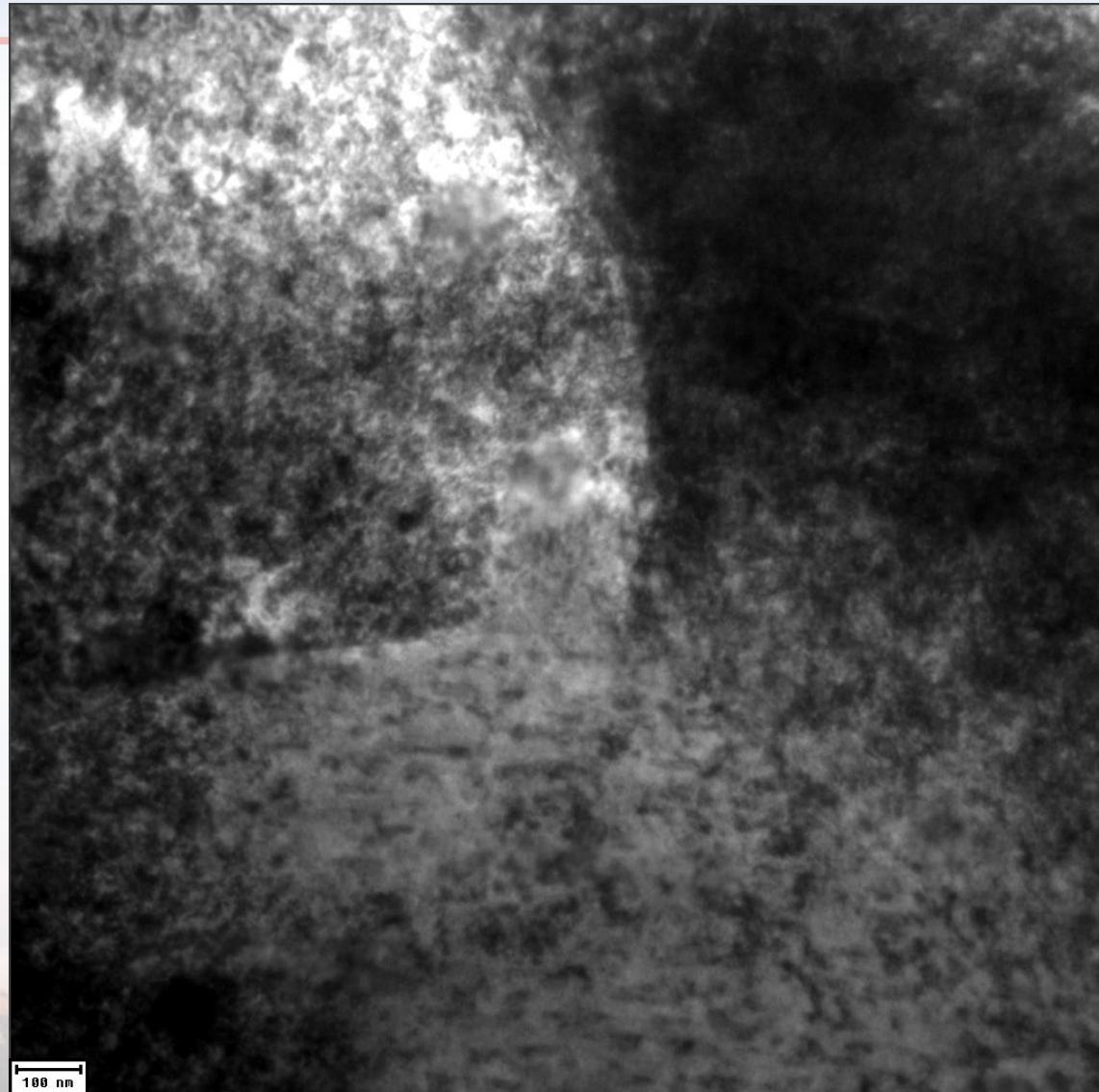
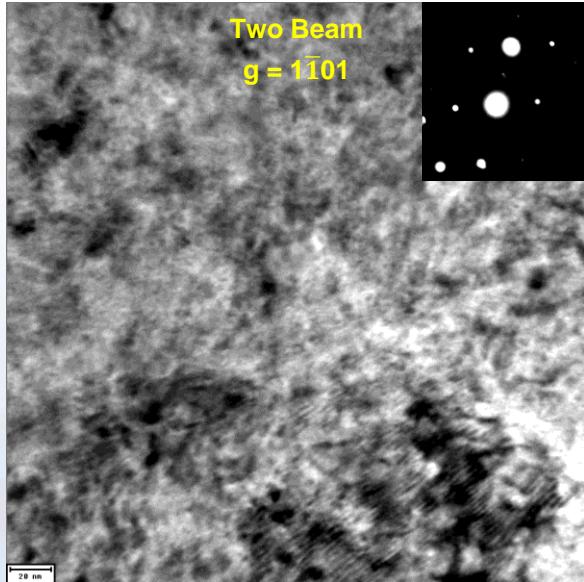


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Concurrent D & He Implantation & Zr Irradiation

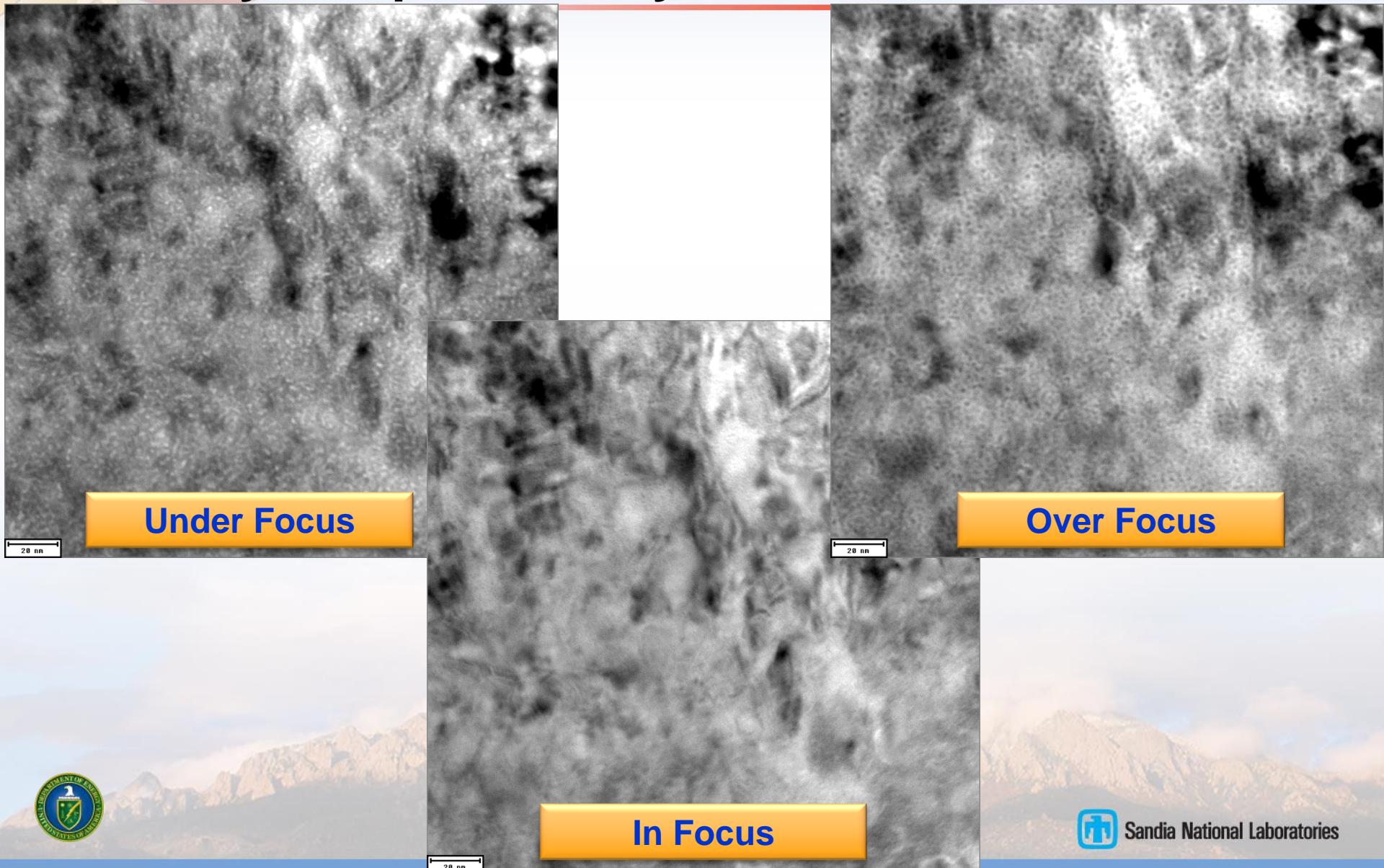
After triple beam irradiation

- Very dense, complex defect structure
- No visible cavities
- Fuzzy defects difficult to characterize



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Cavities were observed in He implanted Zr alloy samples 30 days after irradiation



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Feasibility of Studying Zircaloy 2 at Nominally 1 atm

Collaborators: S. Rajasekhara and B.G. Clark

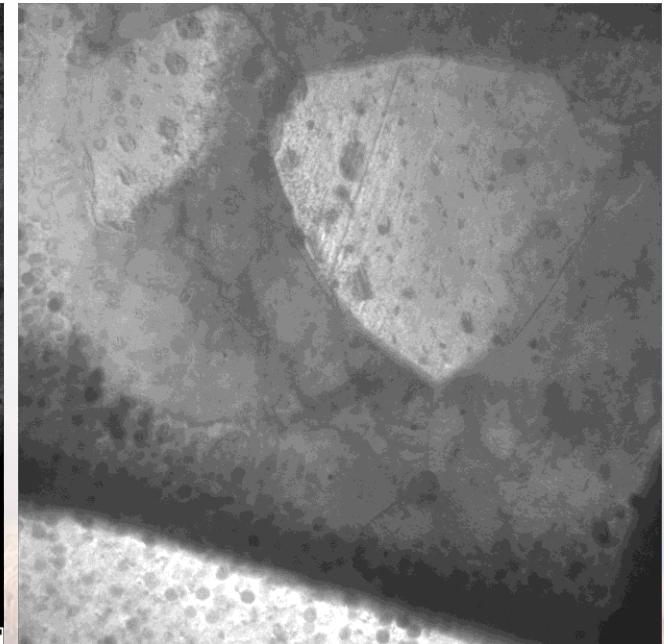
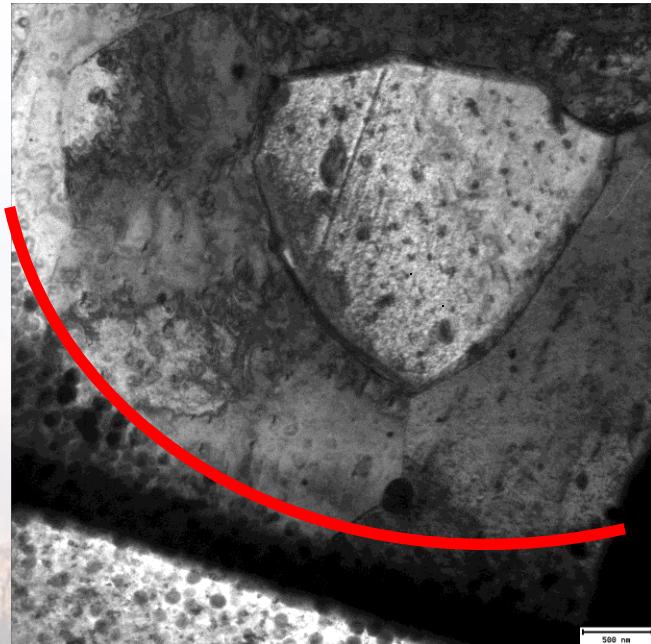
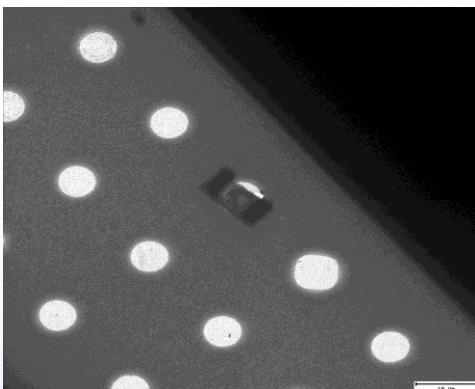


Vapor-Phase Heating TEM Stage

- Compatible with a range of gases
- *In situ* resistive heating
- Continuous observation of the reaction channel
- Chamber dimensions are controllable
- Compatible with MS and other analytical tools

Vacuum & Single Window

Nominally 1 atm H₂ & Two Windows

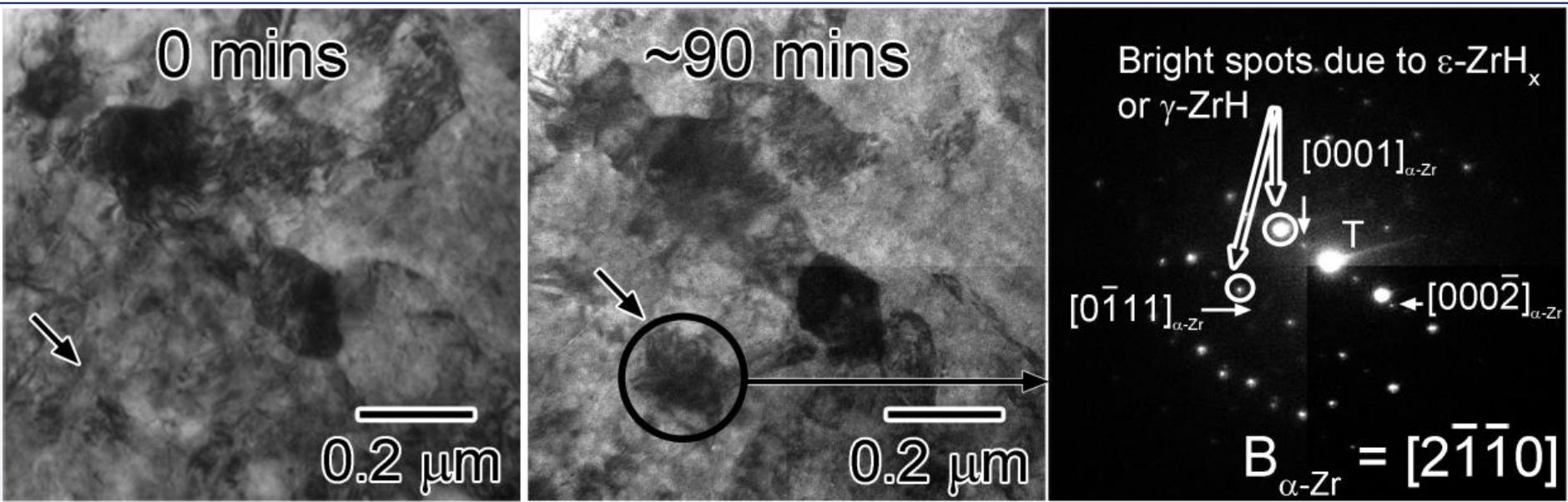


Most features are observed in both despite the decreased resolution resulting from the additional SiN window and 5 μm of air

In situ Observation of Hydride Formation in Zirlo

Collaborators: S. Rajasekhara and B.G. Clark

Absolute hydrogen pressure: 327 torr (~ 0.5 atm),
Ramp rate: 1 °C/s, Final temperature: ~ 400 C, Dwell time: ~ 90 mins



Hydride formation shown, for the first time by use of a novel TEM gas-cell stage, at elevated temperature and hydrogen pressure



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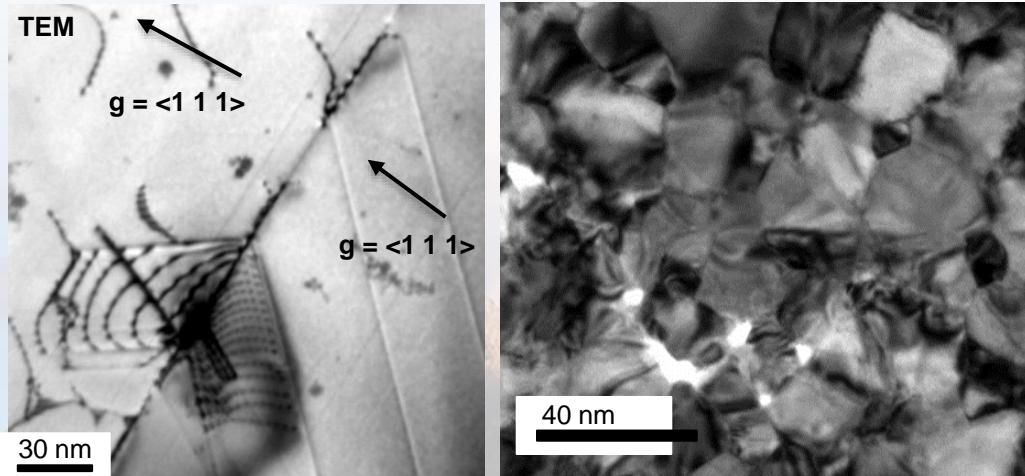
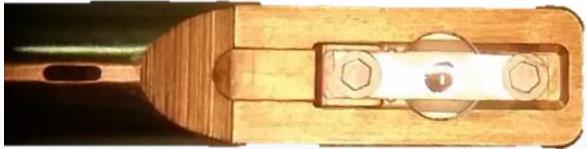
In situ Mechanical Testing

Qualitative “Bulk” Mechanical Testing

Minimal control over displacement and no “out-of-box” force information

- Successful in studies in observing dislocation-GB interactions/mechanisms
- Ideally both grains have kinematic BF 2-beam conditions: challenging in ST holder

Traditional Gatan Heating and Straining Holder



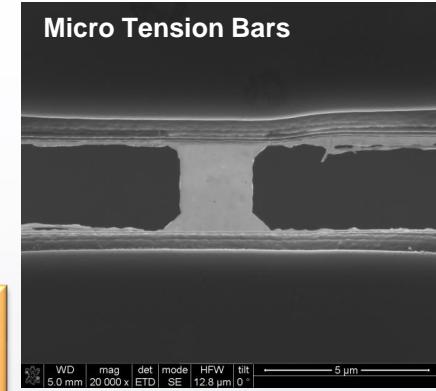
Quantitative Mechanical Testing

Minimal control over displacement and no “out-of-box” force information

- Sub nanometer displacement resolution
- Quantitative force information with μN resolution



Hysitron PI-95 Holder



Micro Tension Bars

- 1) Indentation
- 2) Tension
- 3) Fatigue
- 4) Creep
- 5) Compression
- 6) Bend



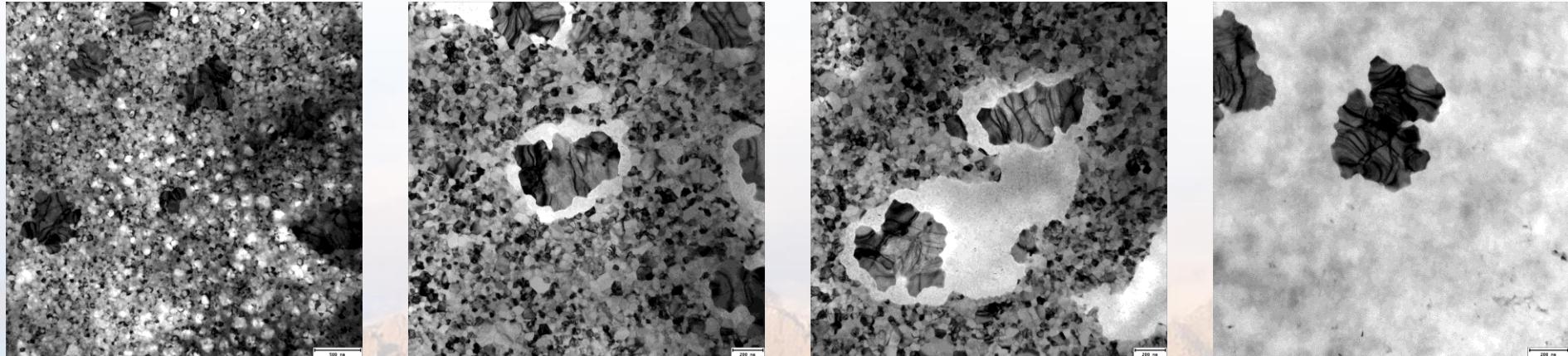
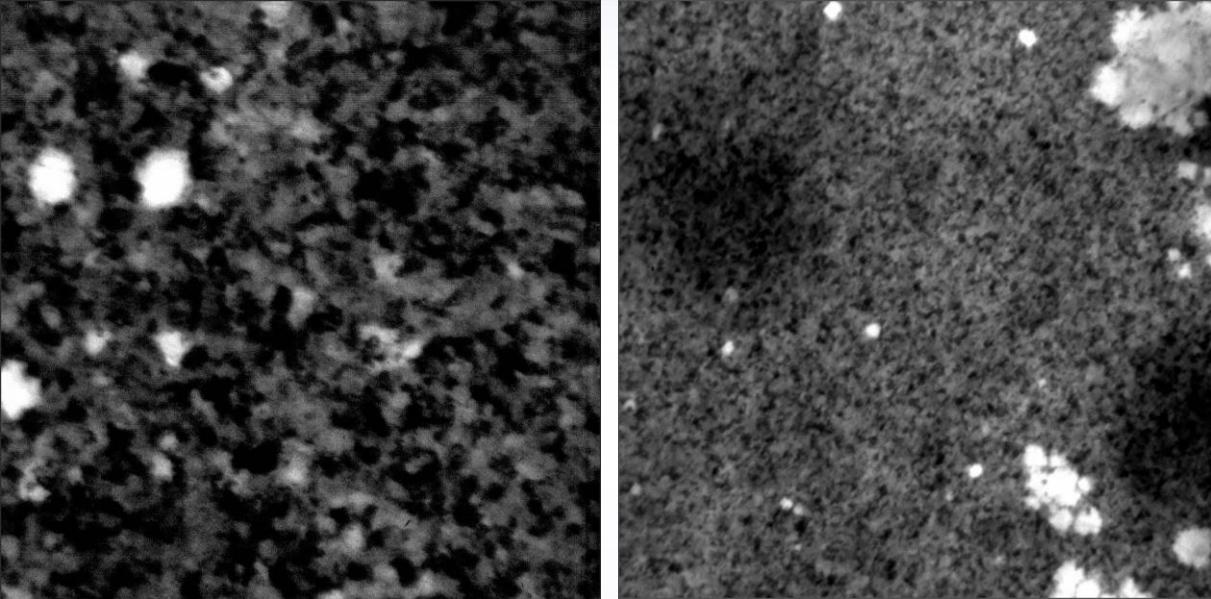
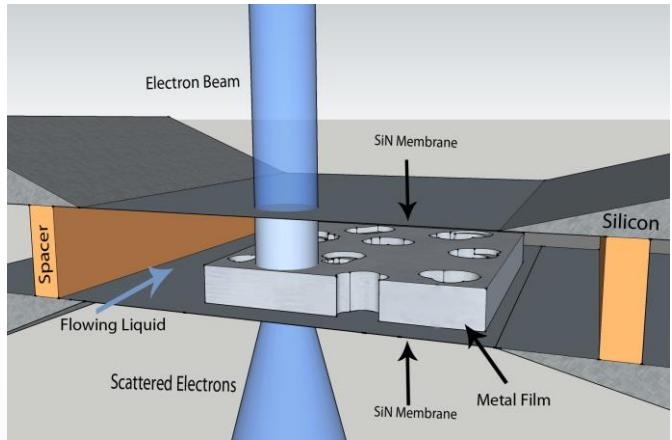
Notched Bar

Can We Gain Insight into the Corrosion Process through *In situ* TEM?

Contributors: D. Gross, J. Kacher, I.M. Robertson & Protochips, Inc.

Microfluidic Stage

- Mixing of two or more channels
- Continuous observation of the reaction channel



Pitting mechanisms during dilute flow of acetic acid over 99.95% nc-PLD Fe involves many grains.

Large grains resulting from annealing appear more corrosion tolerant

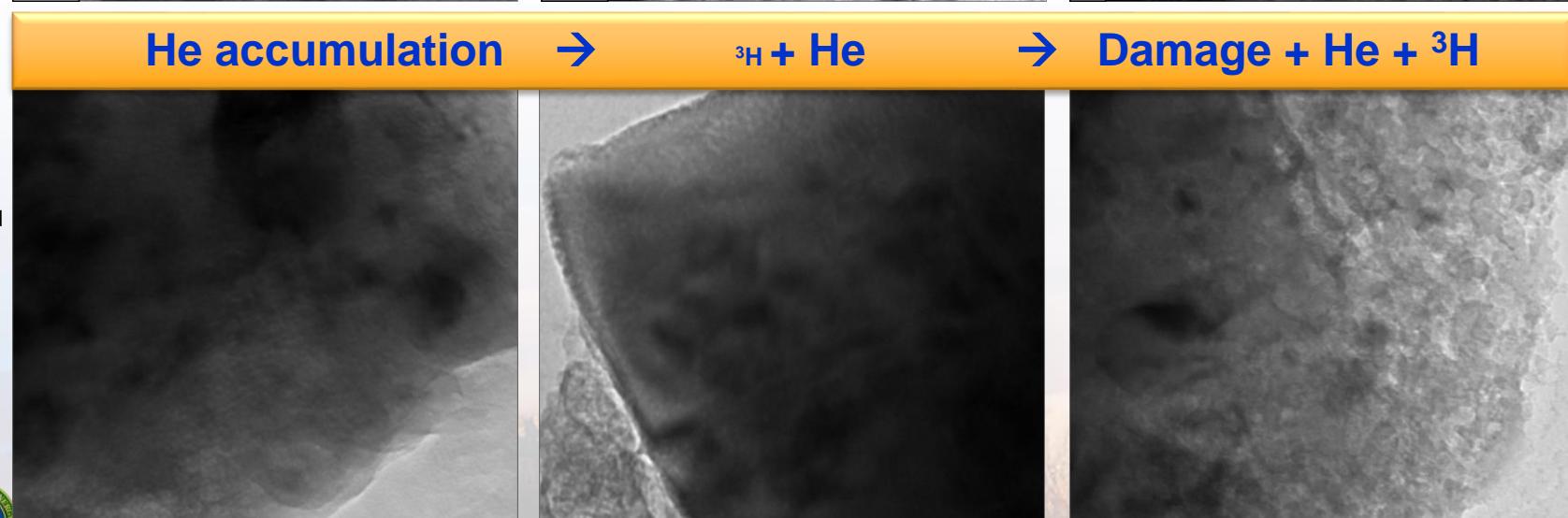


Summary

Zr Alloys



LiAlO_2



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