

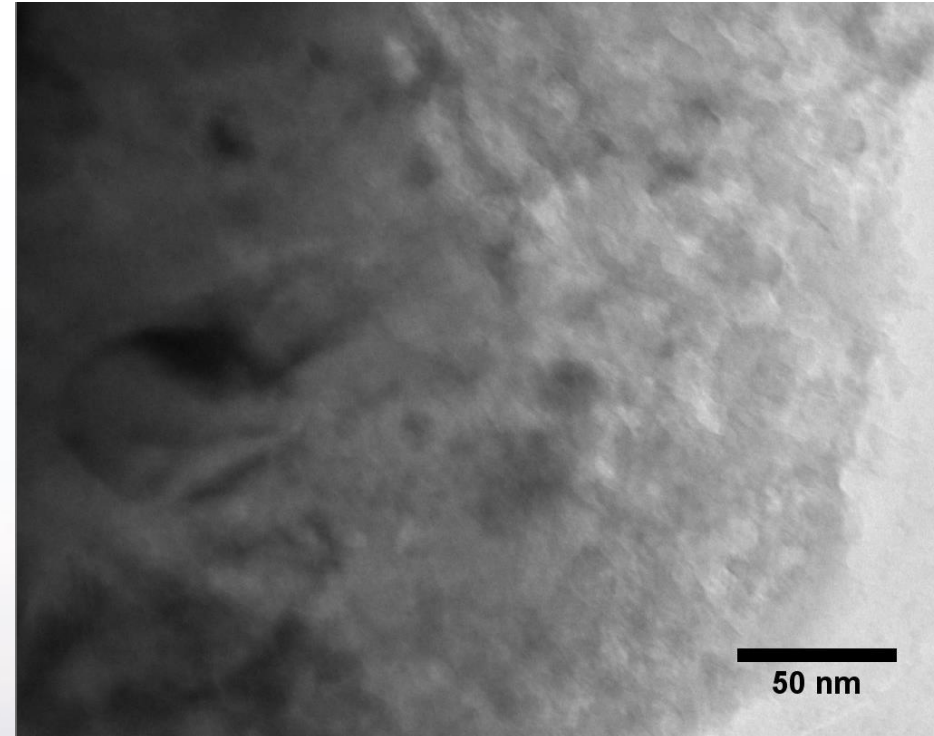
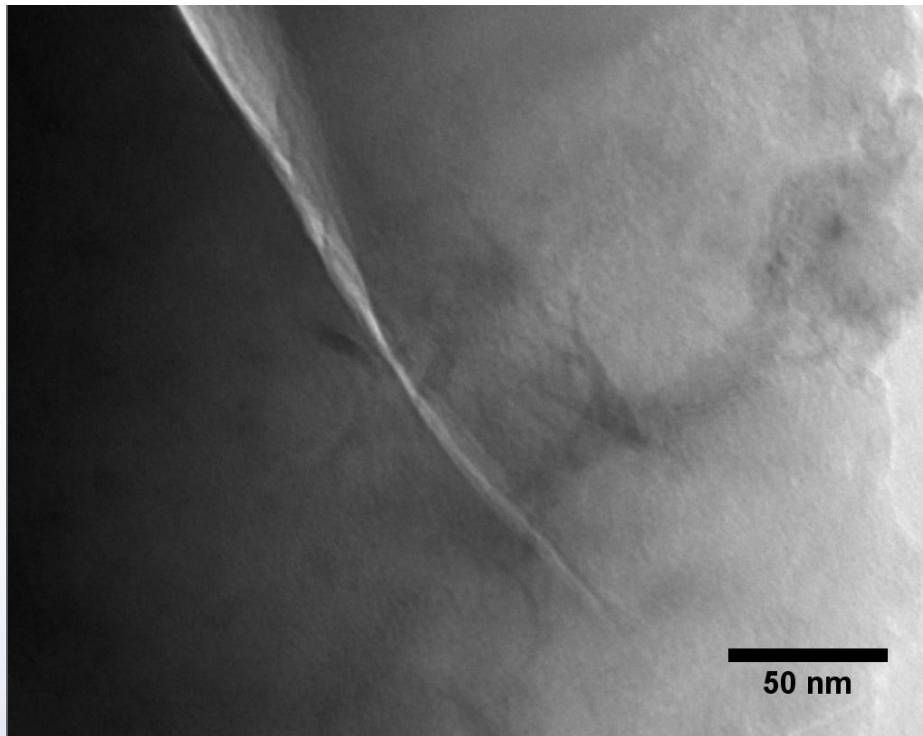
Using Ion Irradiation *In situ* TEM to Support Tritium Science

SAND2017-11664C

C. Taylor, B. Muntifering, C. Snow, D. Senior, & K. Hattar

Sandia National Laboratories

September 13, 2017



Utilizing *In situ* TEM microscopy to deconvolute governing environments and elucidate the underlying mechanisms.

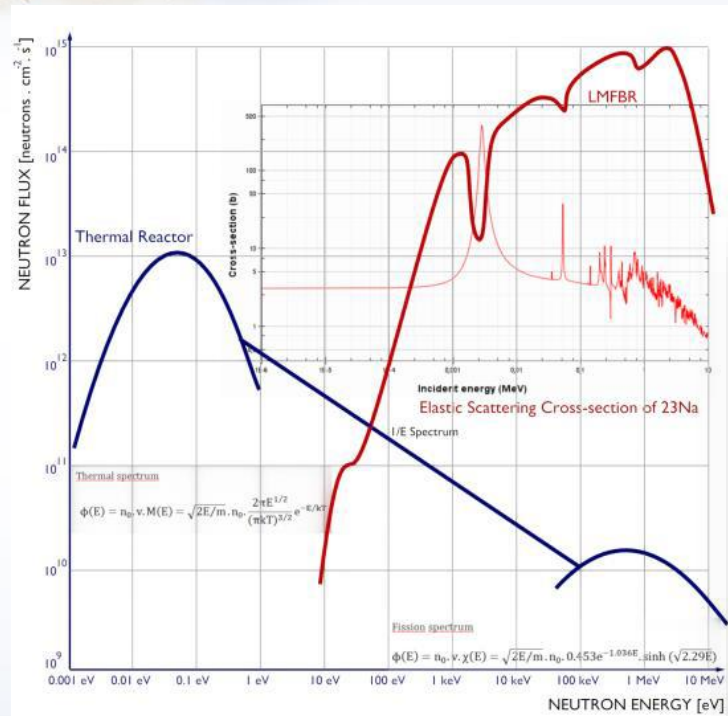


Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

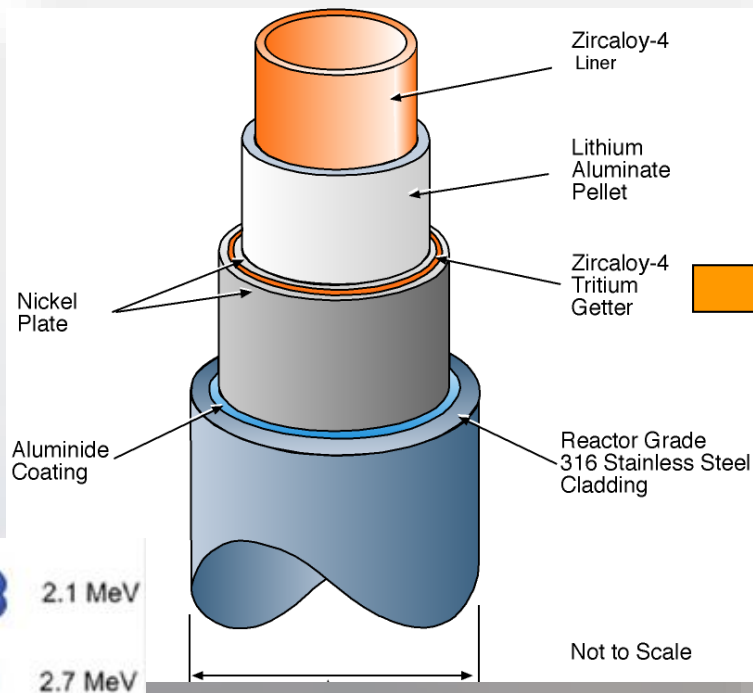


Sandia National Laboratories

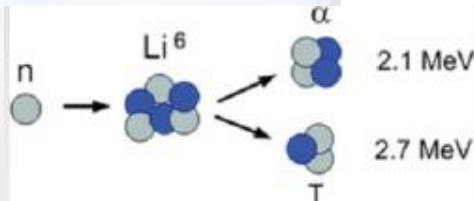
TPBAR Design & Reactor Environment



Tritium Producing Burnable Absorber Rod (TPBAR)



- Displacement Damage
- Helium Implantation
- Tritium Implantation
- Elevated Temperatures

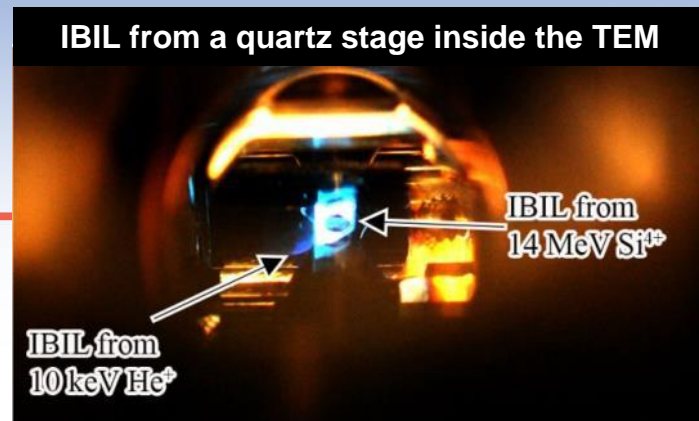
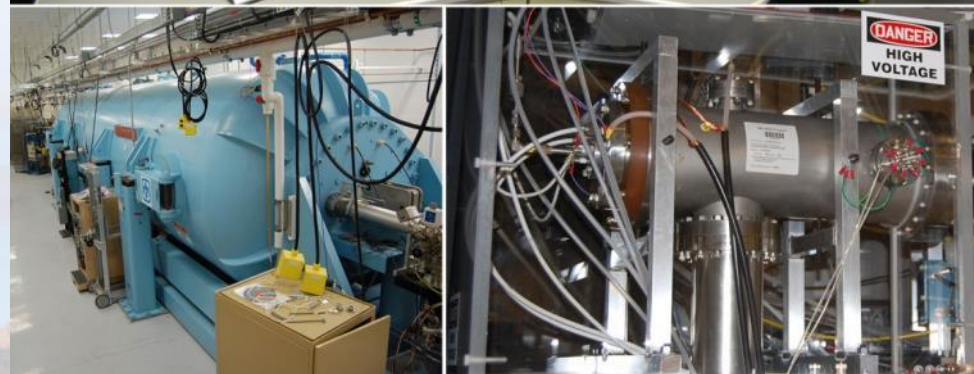
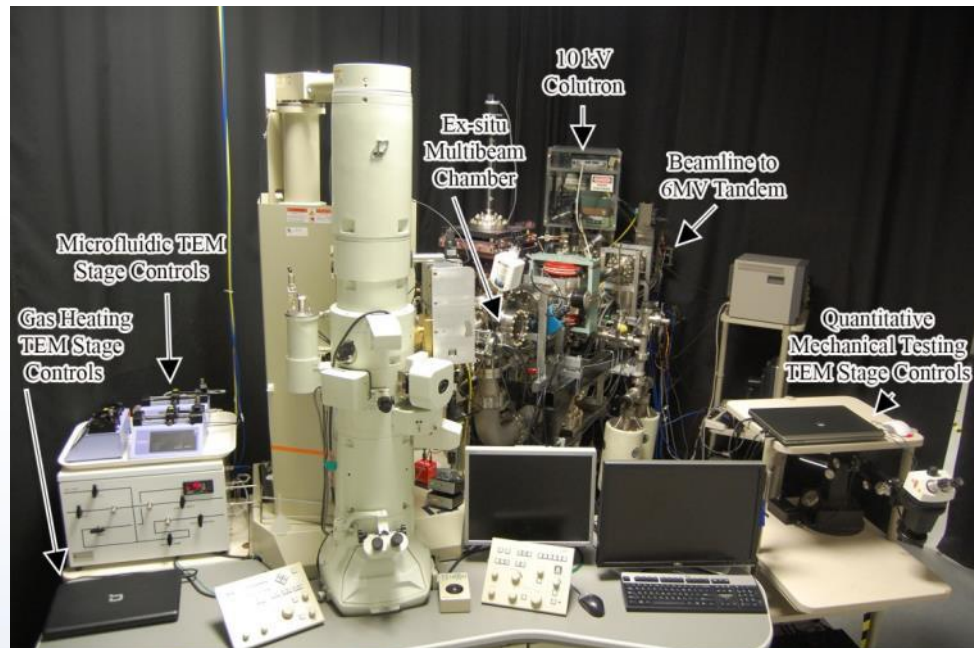


Simulating neutron irradiation in a reactor is complicated, and TPBAR adds the additional complication of ³H production

Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

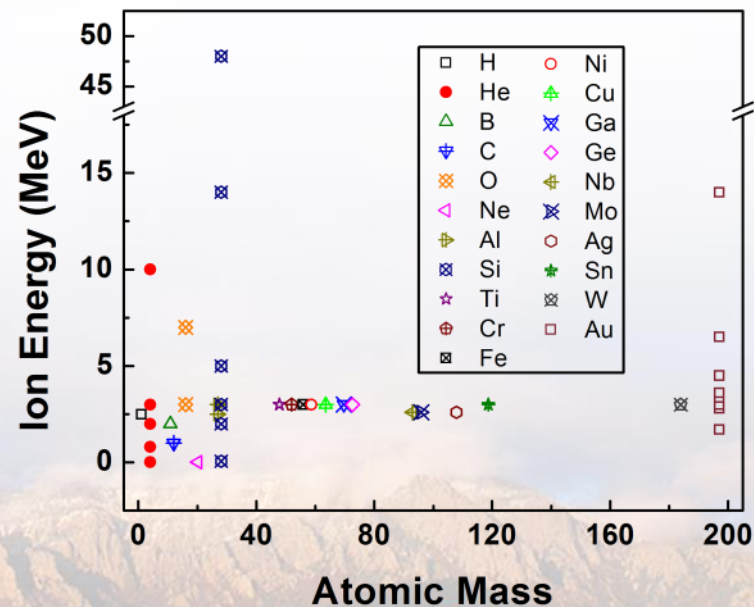
Collaborator: D.L. Buller

10 kV Colutron - 200 kV TEM - 6 MV Tandem



Direct real time observation
of ion irradiation,
ion implantation, or both
with nanometer resolution

Ion species & energy introduced into the TEM



Benefits & Limitations of *in situ* TEM

Benefits

1. Real-time nanoscale resolution observations of microstructural dynamics

Limitations

1. Predominantly limited to microstructural characterization
 - Some work in thermal, optical, and mechanical properties
2. Limited to electron transparent films
 - Can often prefer surface mechanisms to bulk mechanisms
 - Local stresses state in the sample is difficult to predict
3. Electron beam effects
 - Radiolysis and Knock-on Damage
4. Vacuum conditions
 - 10^{-7} Torr limits gas and liquid experiments feasibility
5. Local probing
 - Portions of the world study is small

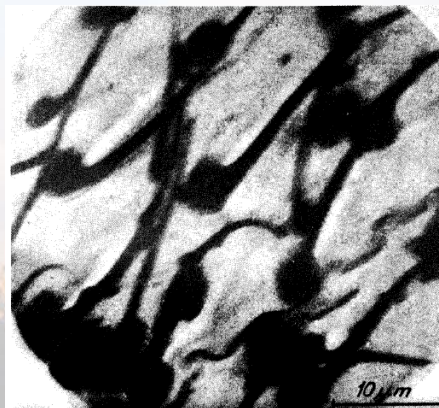


Fig. 6: Wing surface of the house fly.
(First internal photograph, $U = 60$ kV, $M_s = 2200$)
(Diestel, E., and Müller, H.O.: Z. Wiss. Mikroskopie 52, 53-57 (1955))

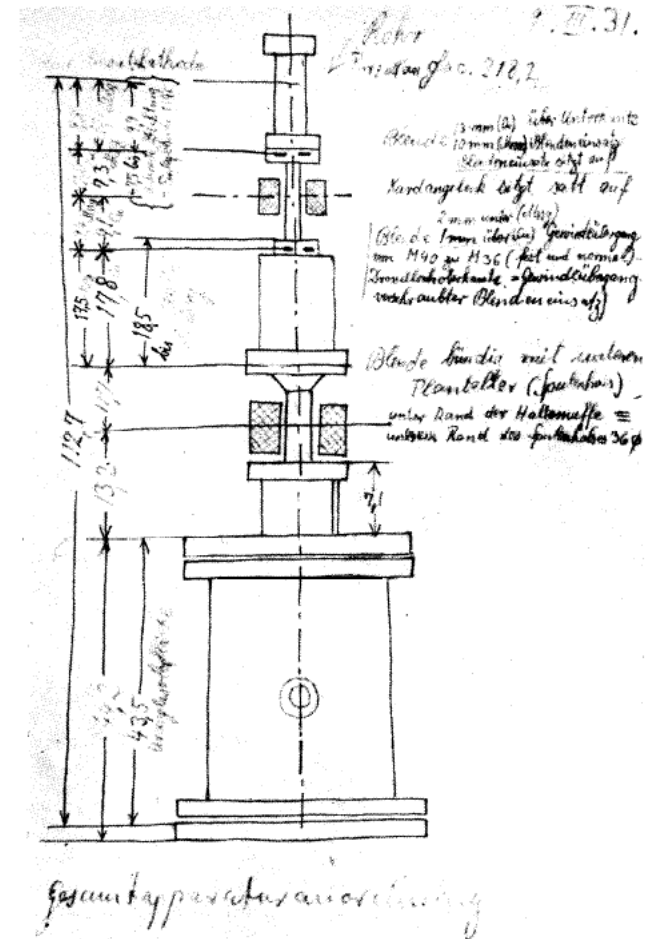
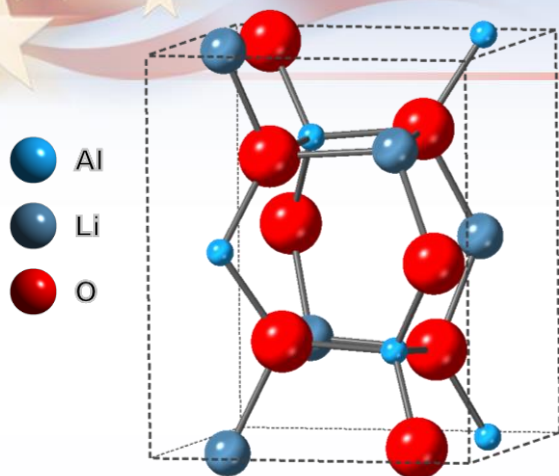


Fig. 2: Sketch by the author (9 March 1931) of the cathode ray tube for testing one-stage and two-stage electron-optical imaging by means of two magnetic electron lenses (electron microscope) [8].

LiAlO₂ Background

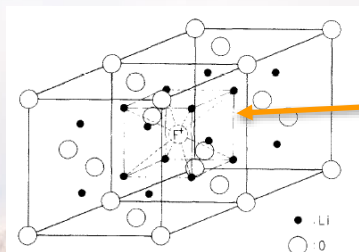


γ -LiAlO₂ is tetragonal
(space group: P 41 21 2)

Previous Work

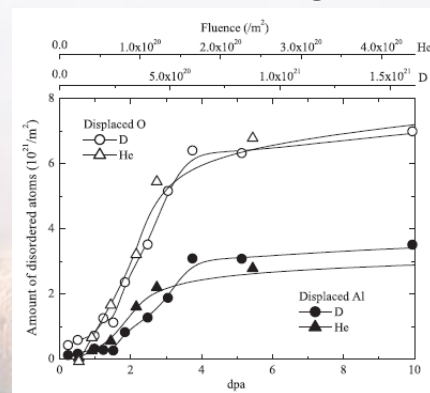
- Structural defects
 - Luo *et al* JNM 372 (2008) 53-58
- Volume swelling
 - Noda JNM 179-181 (1991) 37-41
- ³H detrapping
 - Oyaidzu *et al* JNM 375 (2008) 1-7
- Gas diffusion and release
 - Raffray *et al* JNM 210 (1994) 143-160

- H isotopes are thought to trap in oxygen vacancies
 - ²H release occurs at the same temperature as defect annealing in implanted LiAlO₂



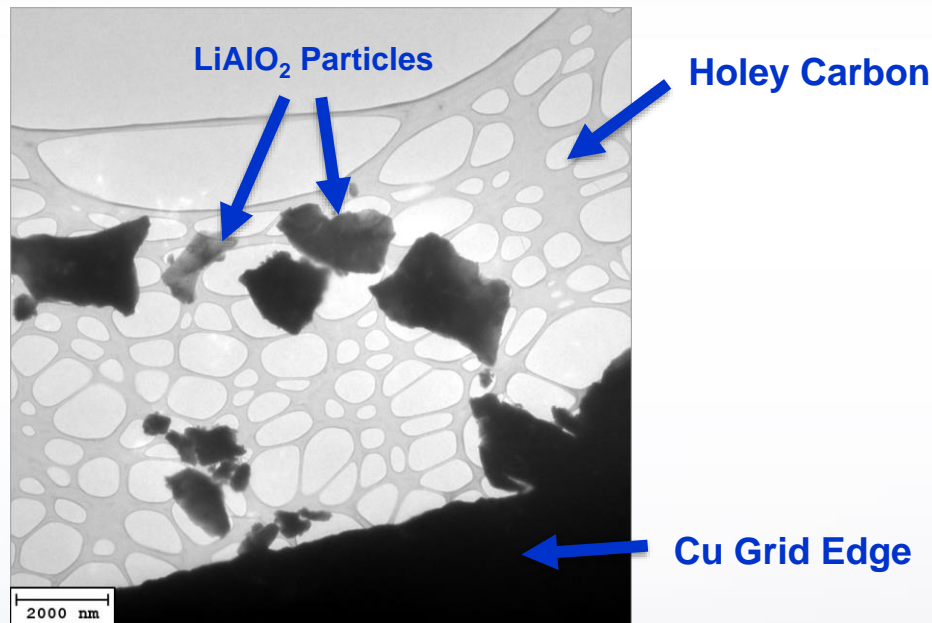
Can be
determined with
luminescence

Noda JNM 179-181 (1991) 37-41



LiAlO₂ in-situ ion irradiation parameters

- Powders were drop-cast onto TEM grids

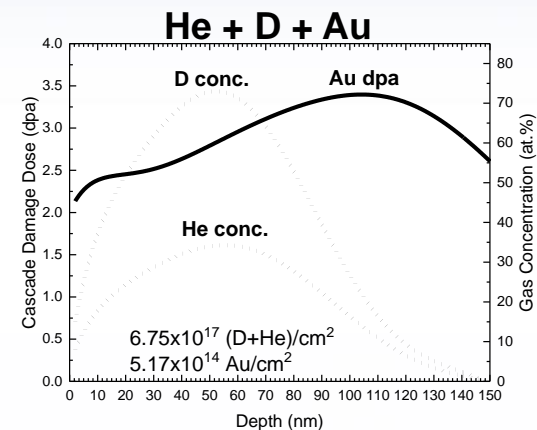
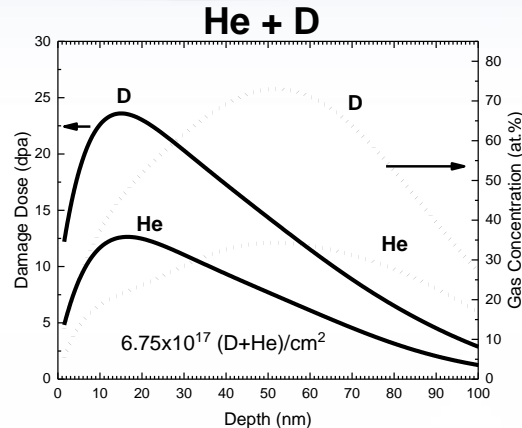
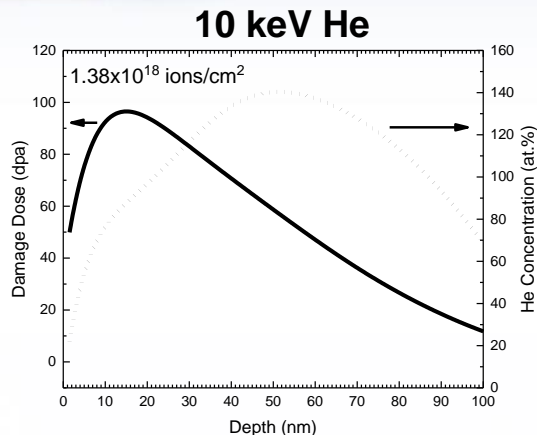


- Samples were heated to **310°C** using Hummingbird HT stage
- Three sets of irradiations:
 - 10 keV He → simulates He accumulation from ⁶Li transmutation and ³H decay
 - 10 keV He + 5 keV D → simulates He and ³H interaction
 - 10 keV He + 5 keV D + **1.7 MeV Au** → simulates gas build-up + displacement cascades

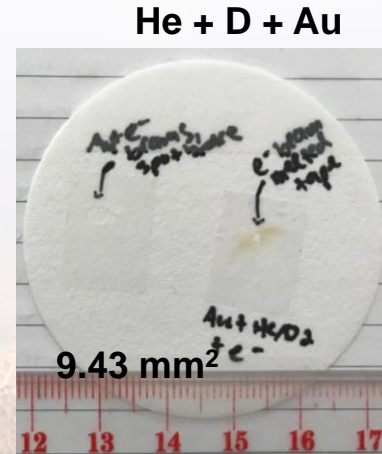
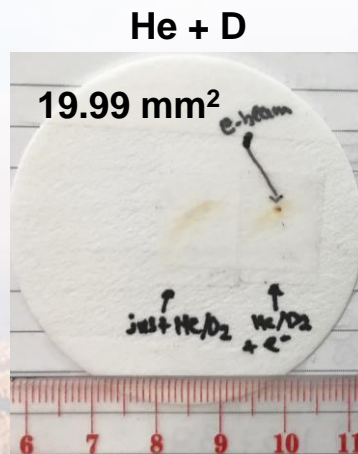
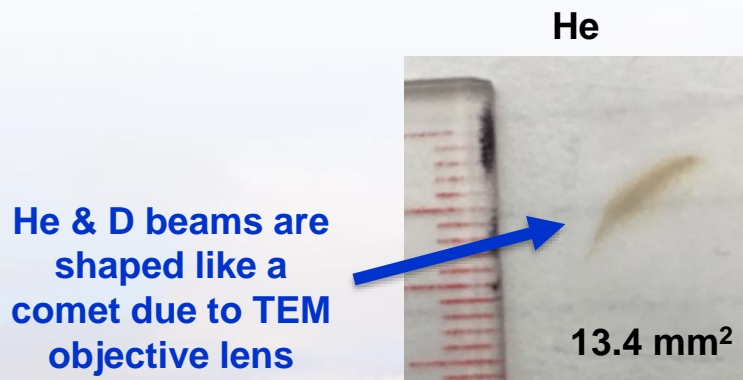


LiAlO₂ in-situ ion irradiation parameters

Most He/D diffuses
out of thin film
immediately

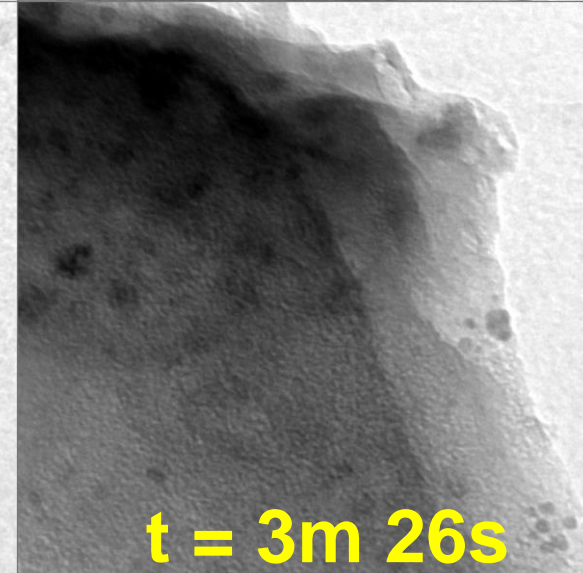
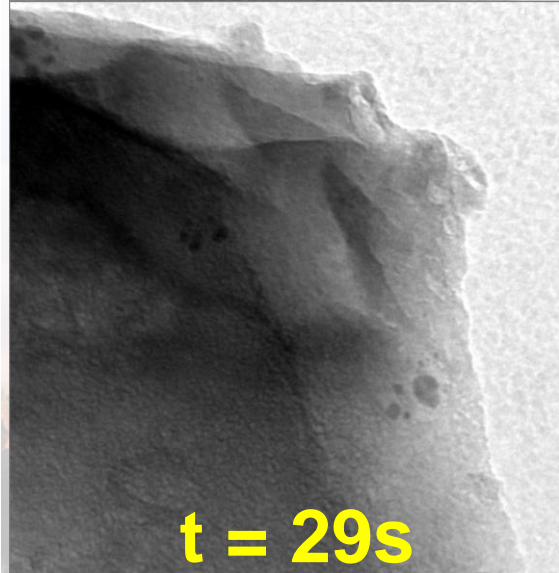
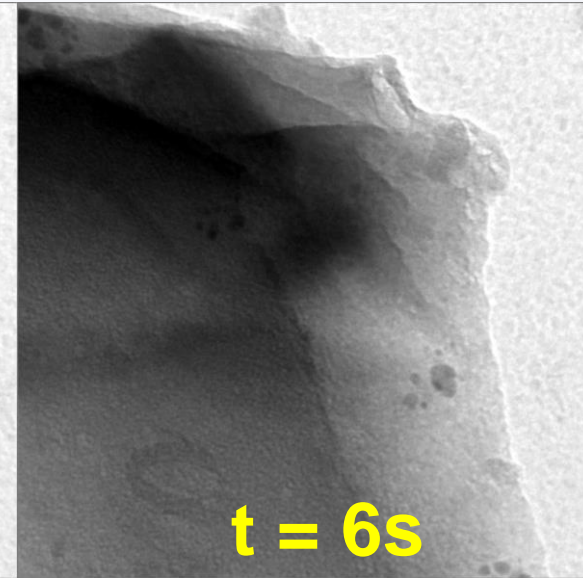
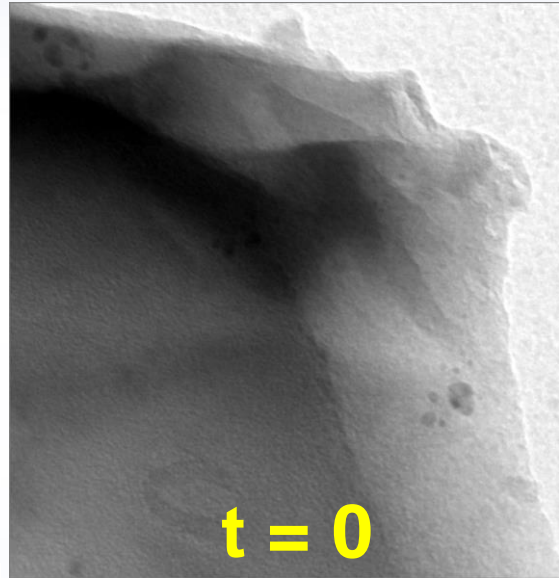
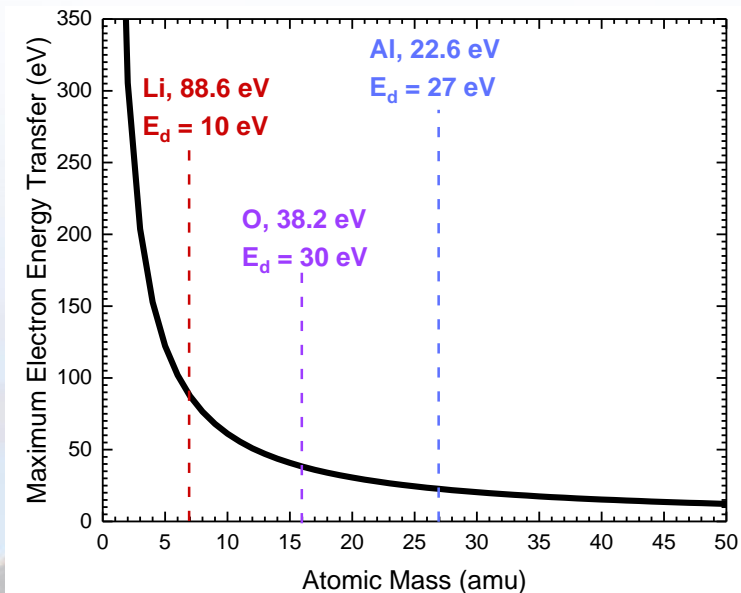


- Burn spots were used (1) to confirm that electron beam spot overlaps ion beam spot and (2) to determine the ion beam irradiation area.



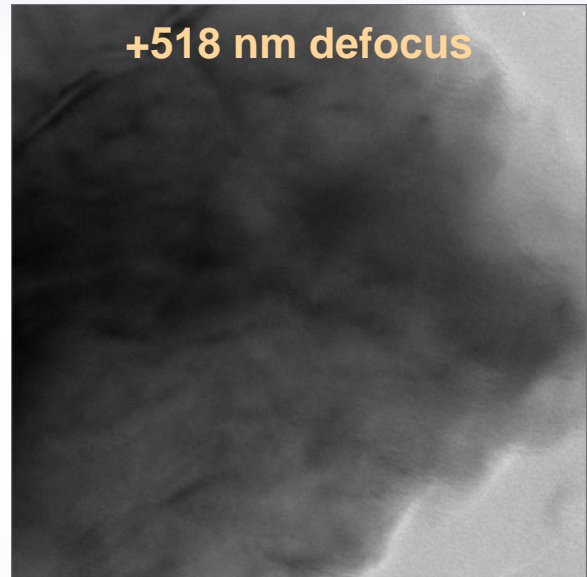
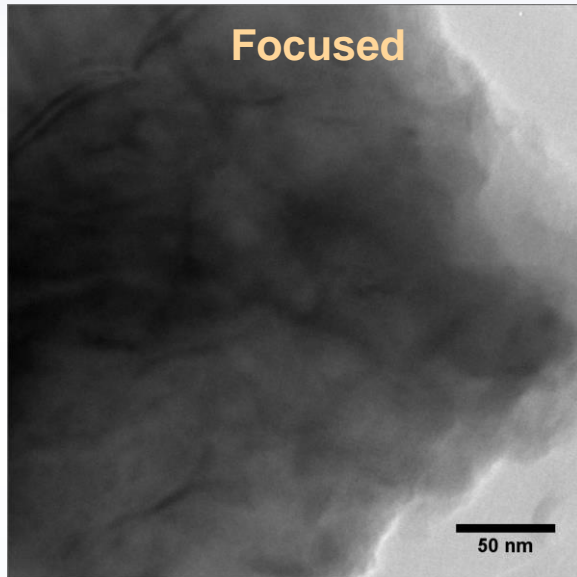
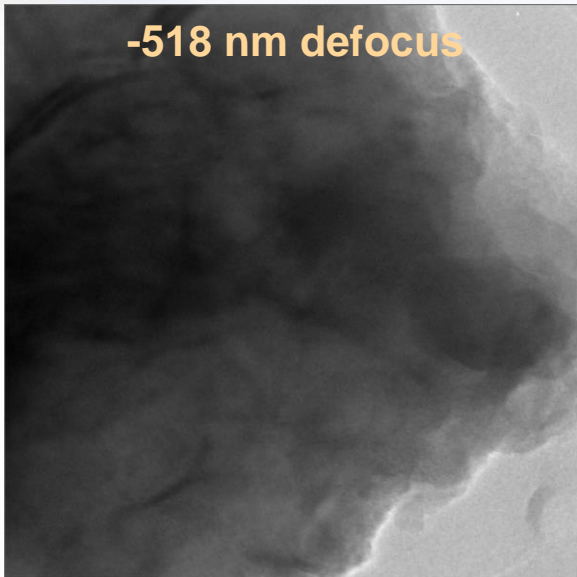
Electron beam induced void growth

- Voids were observed to form under the electron beam in several particles
- Rate of void formation is not consistent between particles
- Possibly due to electron beam displacing Li and O atoms

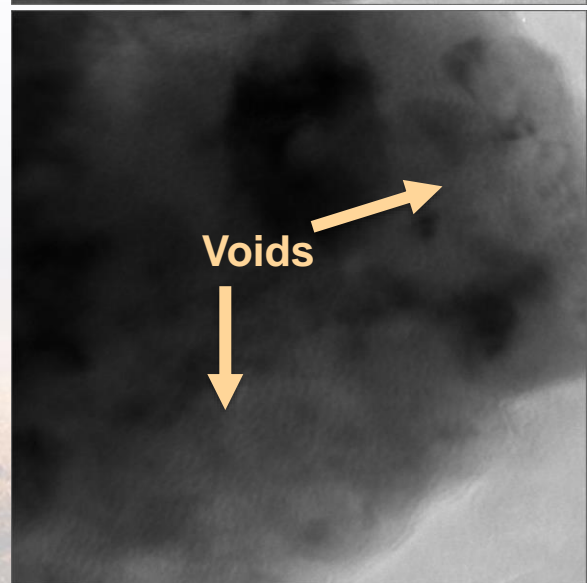
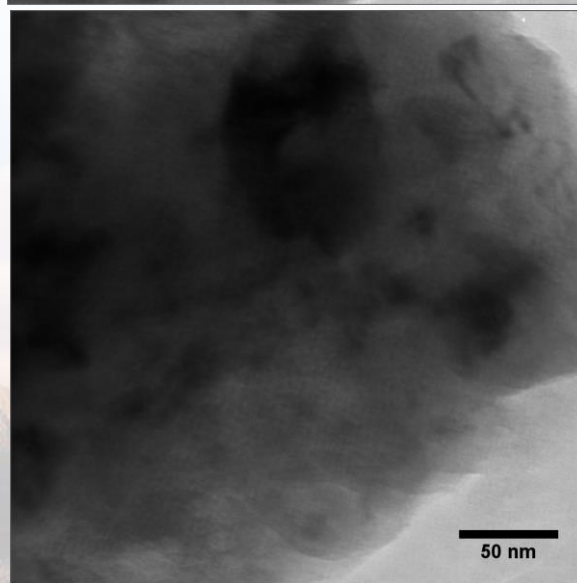
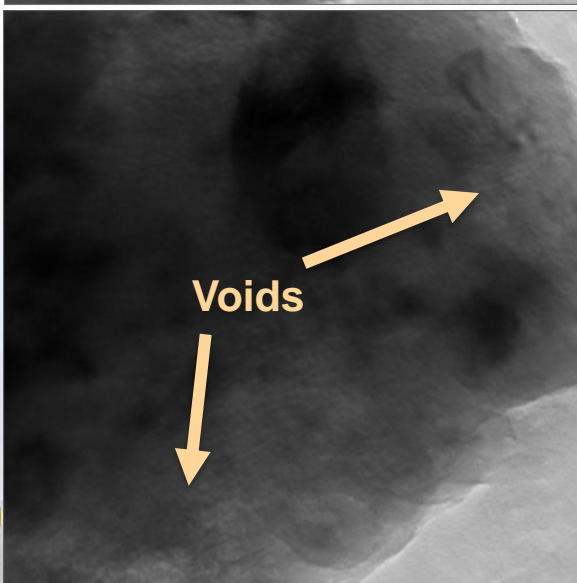


In-situ He implantation @ 310°C

Before



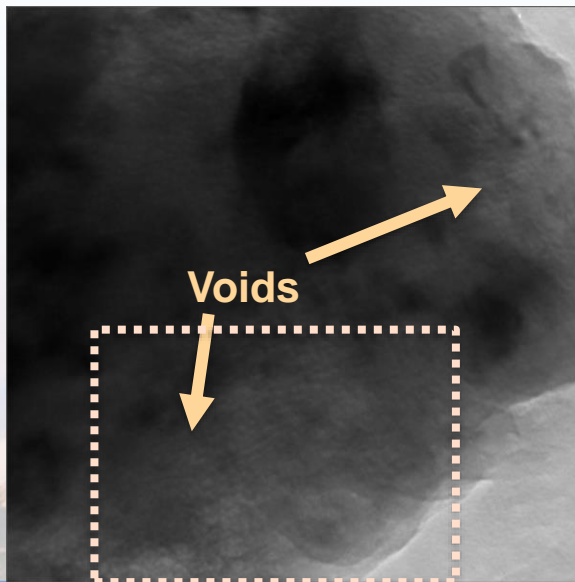
After



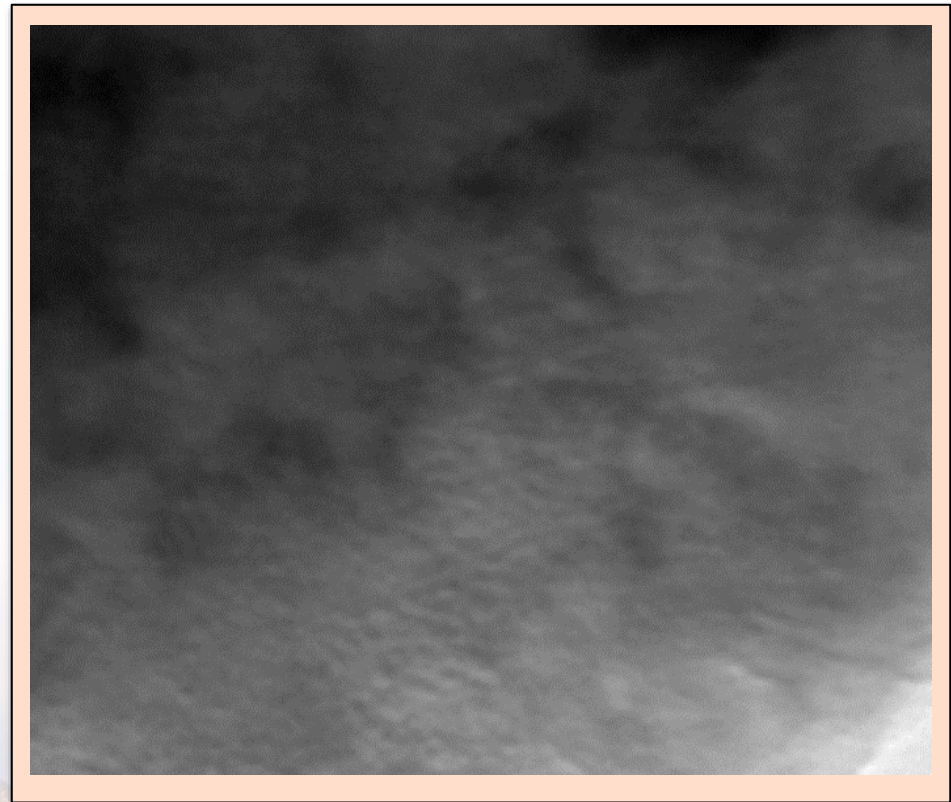
In-situ He implantation @ 310°C

- Each frame = 1 min of irradiation
- Because the voids are difficult to see in powders, I paused the video at a few points to show overfocus images
- Electron beam on for most of experiment
- Bubbles formed after ~13 min (1.5×10^{17} He/cm²)

After Irradiation

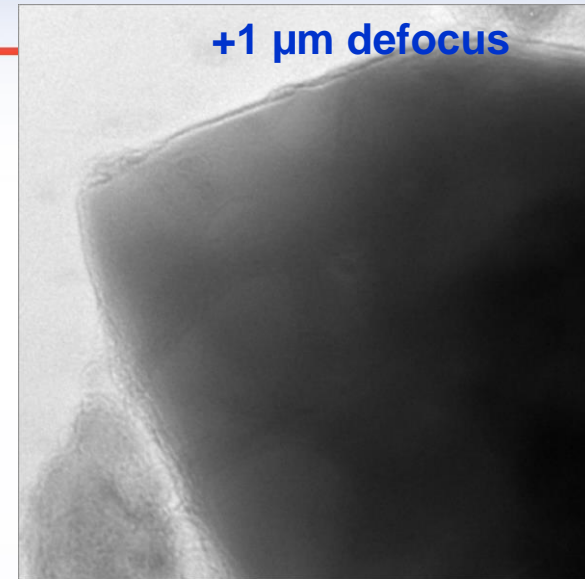
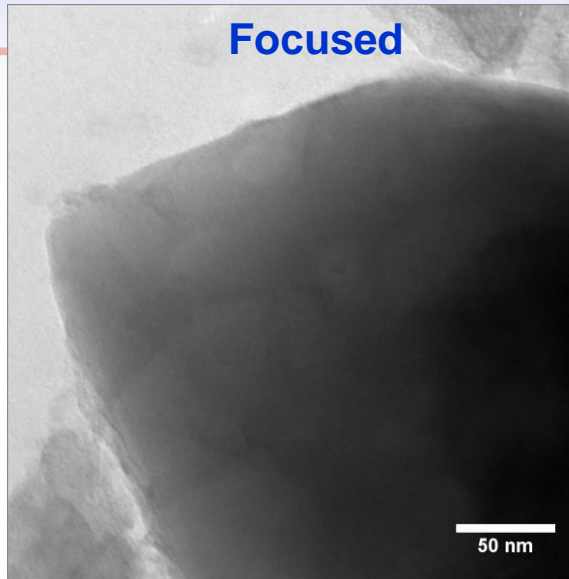
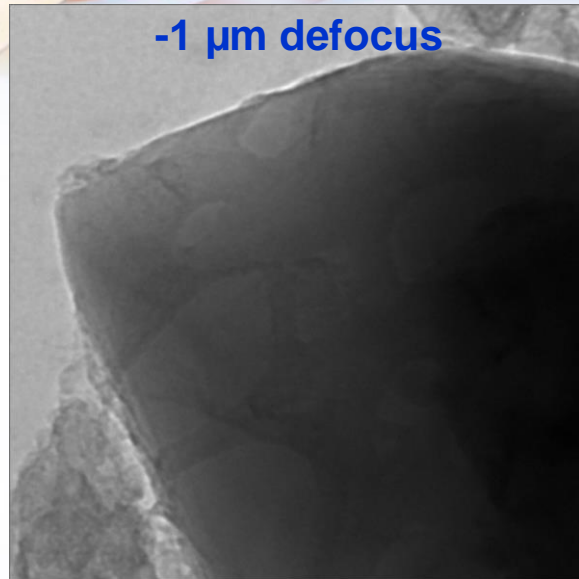


In-situ Video

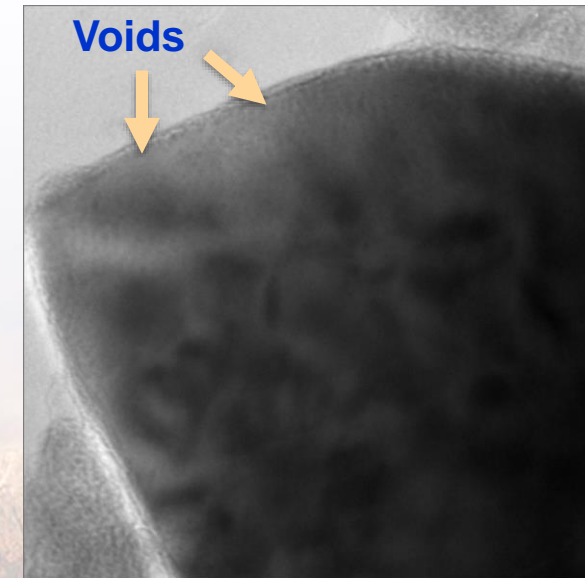
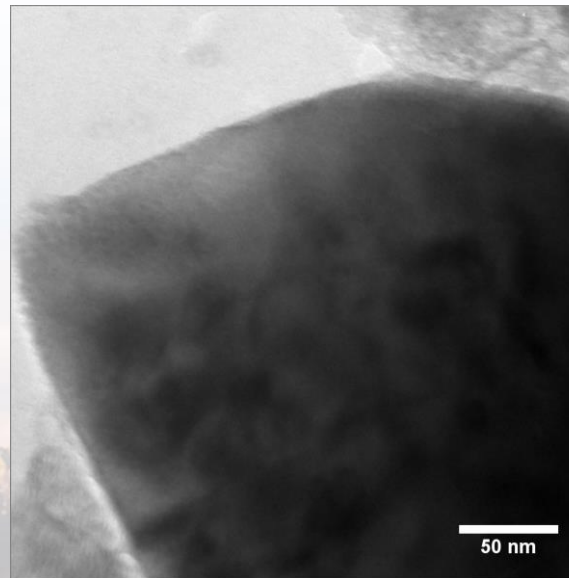
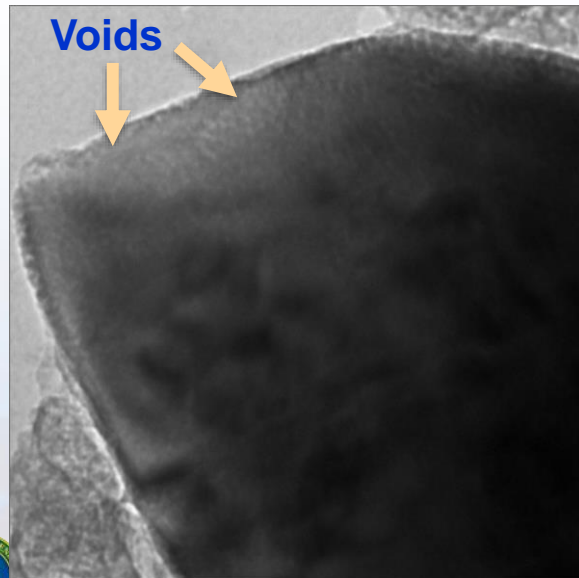


In-situ He + D irradiation @ 310°C

Before



After

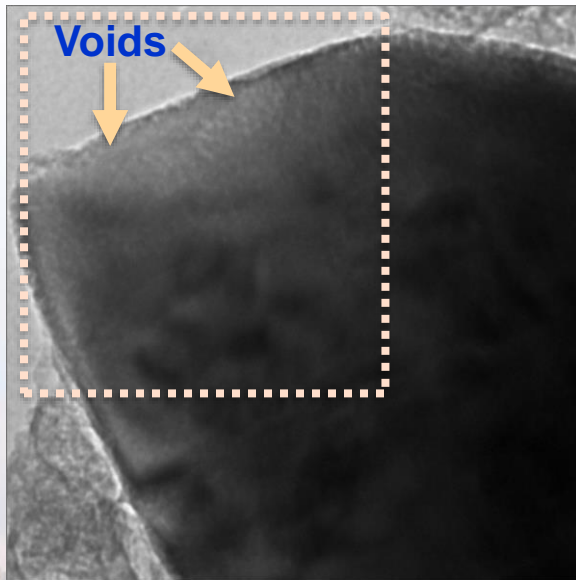


Sandia National Laboratories

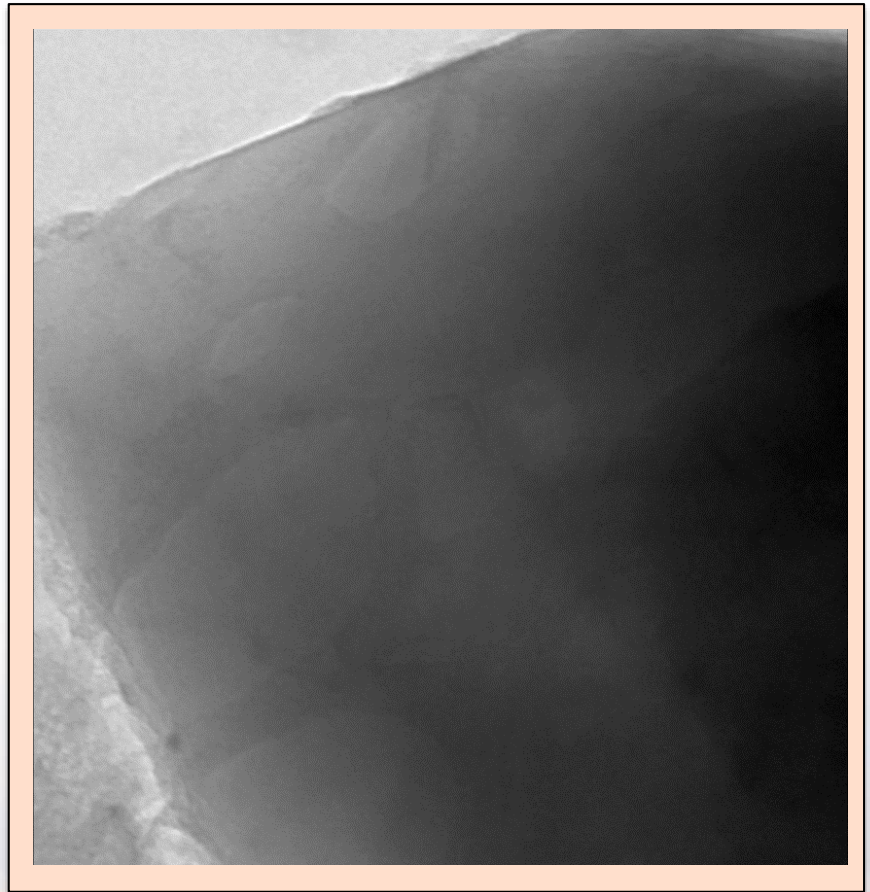
In-situ He + D irradiation @ 310°C

- Each frame = 5 min of irradiation
- All underfocus images
- Electron beam was off except for imaging
- Bubbles formed after ~60 min (1.7×10^{17} He/cm², 3.4×10^{17} D/cm²)

After Irradiation



In-situ Video



In-situ He + D + Au @ 310°C

Before

-518 nm defocus

Focused

+518 nm defocus

After

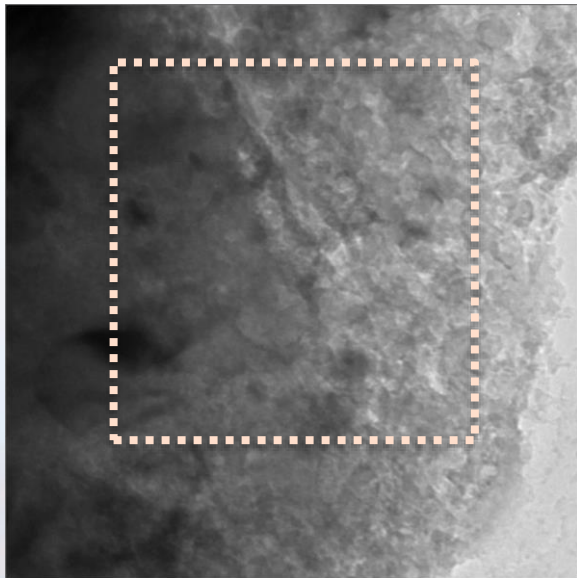
No single eucentric:
Drastic increase in
surface roughness!



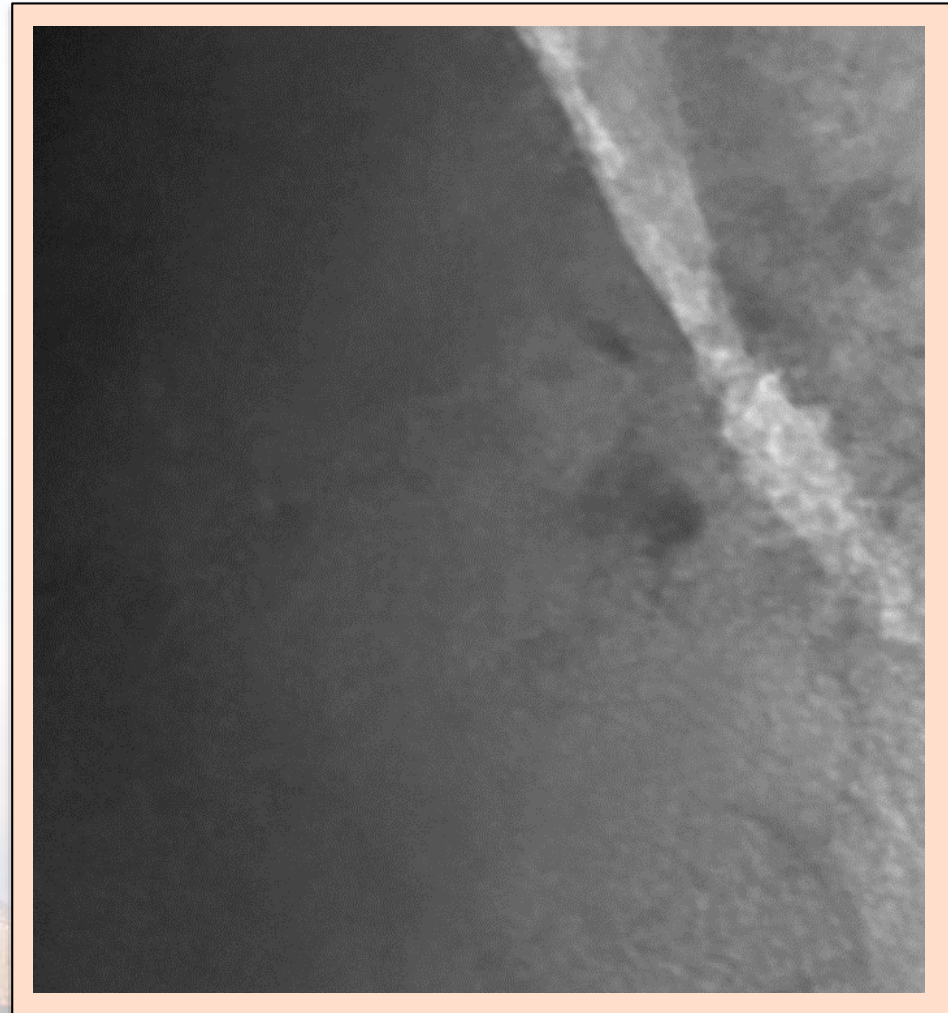
In-situ He + D + Au @ 310°C

- Each frame = 5 min of irradiation
- Pre-existing voids could have an effect on this final microstructure
- Electron beam was on for most of the experiment

After Irradiation



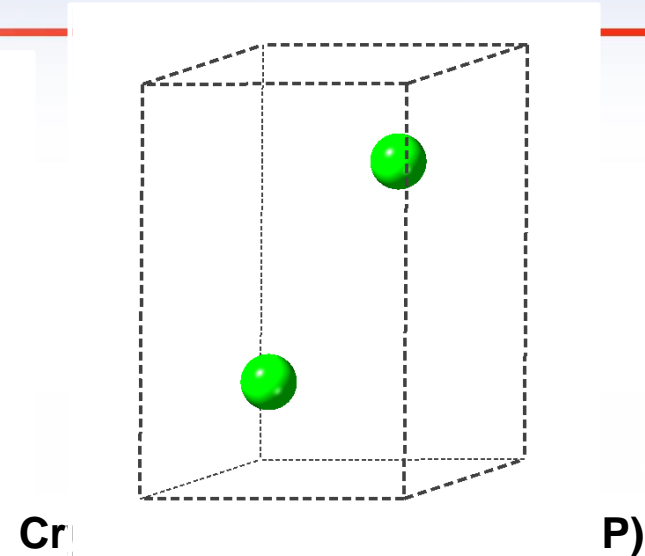
In-situ Video



Zircaloy Background

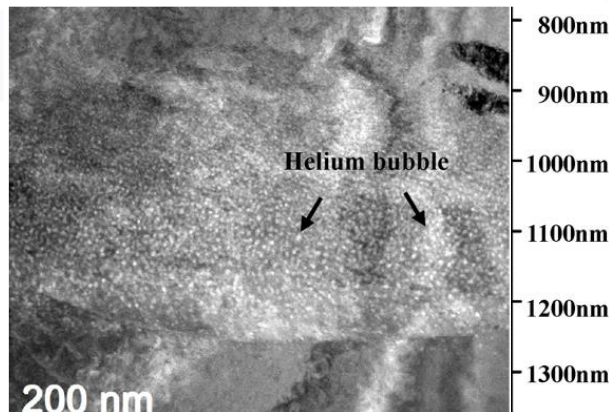
What is Zircaloy?

- Zircaloy-2: predominantly used as fuel cladding for BWRs
 - α -Zr, 1.5% Sn, 0.15% Fe, 0.1% Cr, 0.05% Ni
- Zircaloy-4: Removed the Ni and increased Fe content for less H uptake in certain reactor conditions
 - α -Zr, 1.5% Sn, 0.2% Fe, 0.1% Cr
- Zr-Nb alloys (e.g. Zirlo) are also common
- α -Zr has a **hexagonal close-packed (HCP)** crystal structure up to 810°C

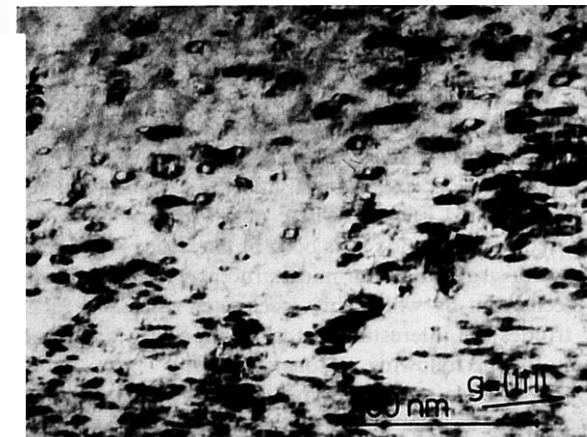


Gas and defect behavior in Zr/Zr alloys

- ^3H , H, and He diffusion and release
- Bubble formation
- Irradiation induced metallic precipitate formation



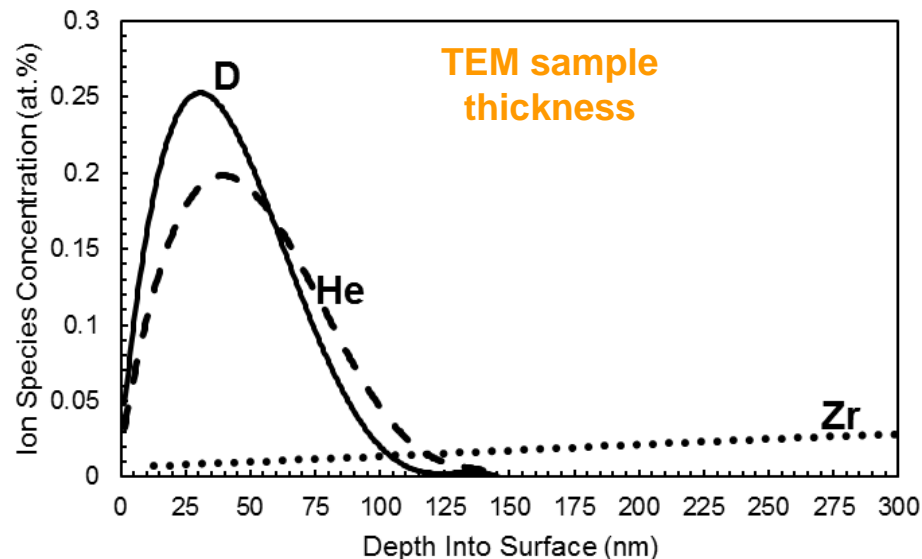
He bubbles in Zr-Nb alloy
Shen et al Mat Char 107
(2015) 309-316



TEM of Zr tritide after 325d
Schober et al JNM 141-143
(1986) 453-457

Zr alloy in-situ ion irradiation parameters

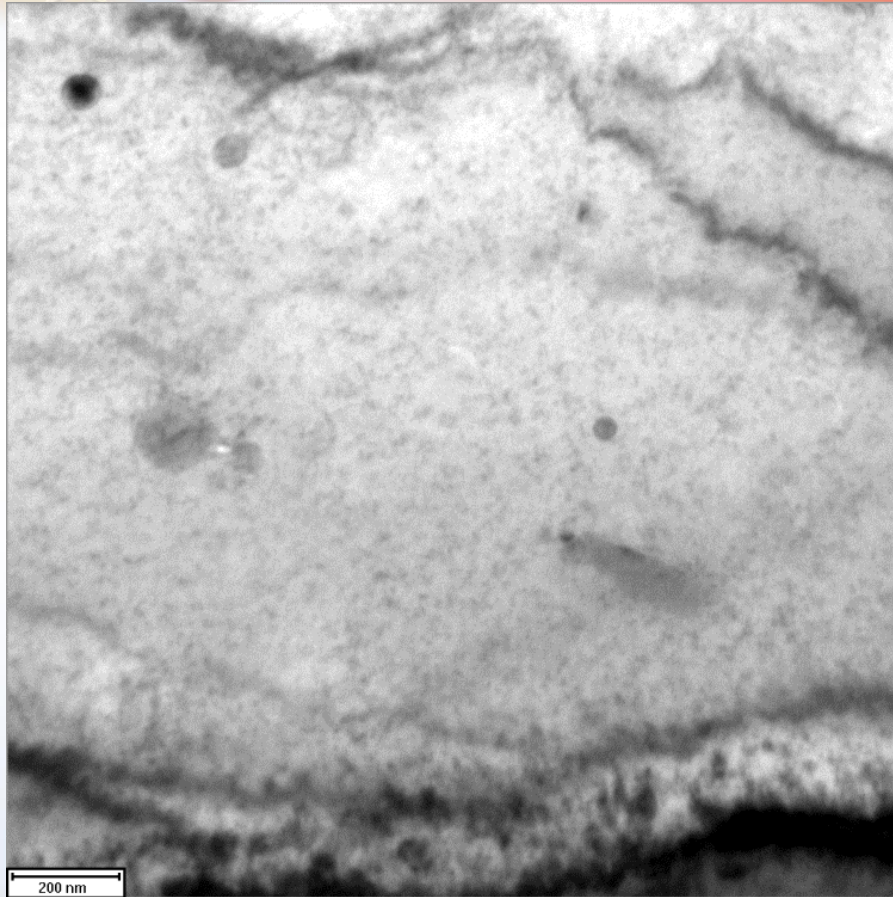
- Samples were prepared by electropolishing zirconium alloy samples (mostly ZIRLO)
- Several sets of irradiations done at 310°C, including:
 - 10 keV He → simulates He accumulation from ^6Li transmutation and ^3H decay
 - 10 keV He + 5 keV D + 3 MeV Zr → simulates gas build-up + displacement cascades
- SRIM, a Monte Carlo based program for simulating the number of displacements produced by an ion, was used to predict damage dose and concentration profiles.
- These preliminary experiments were run overnight and the exact gas concentrations/damage doses are not all known



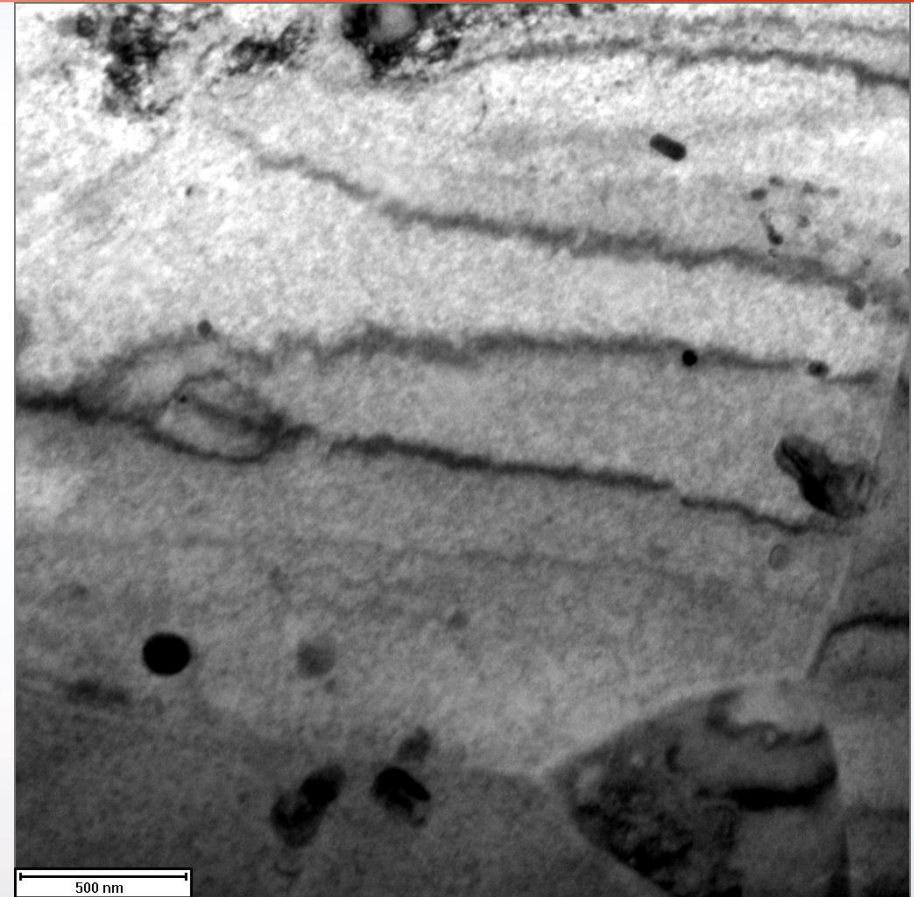
He and D profiles are implanted within the TEM sample, while most Zr passes through the sample, leaving only cascade damage.



10 keV He⁺ Implantation at 310°C



**After Implantation.
Damage, No Cavities.**

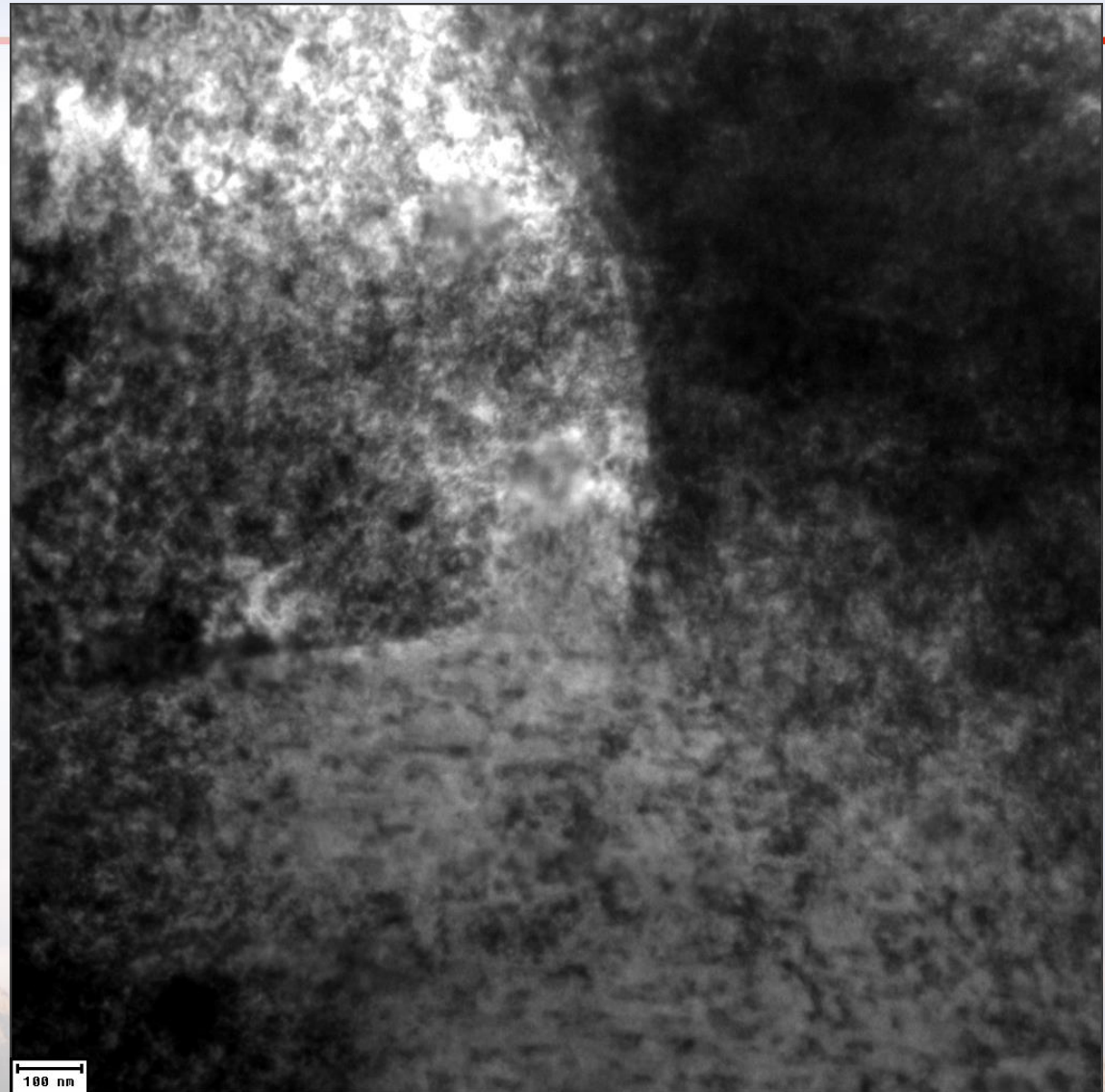
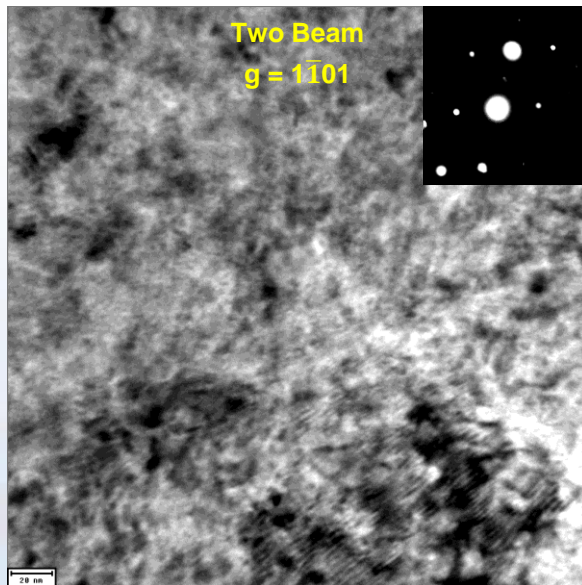


**Still no cavities after subsequent
irradiation with 3 MeV Zr.**

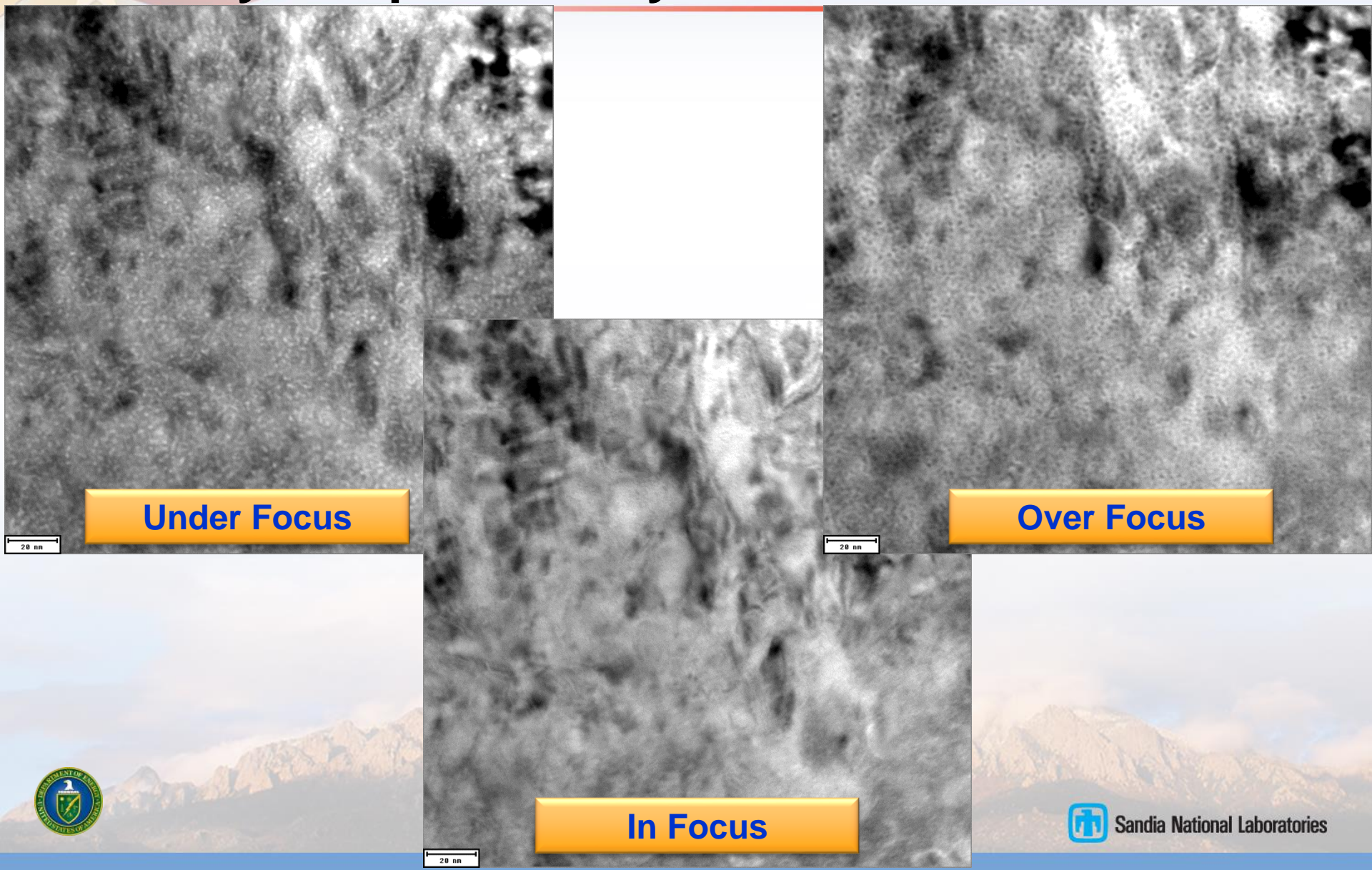
Concurrent D & He Implantation & Zr Irradiation

After triple beam irradiation

- Very dense, complex defect structure
- No visible cavities
- Fuzzy defects difficult to characterize



Cavities were observed in He implanted Zr alloy samples 30 days after irradiation



Feasibility of Studying Zircaloy 2 at Nominally 1 atm

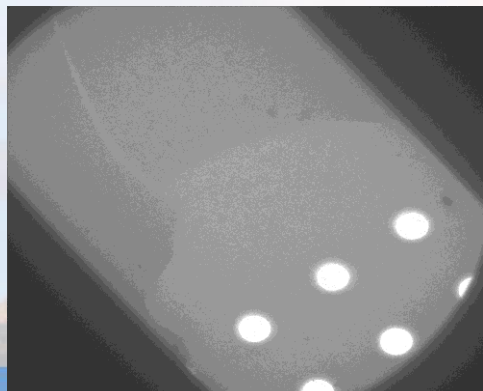
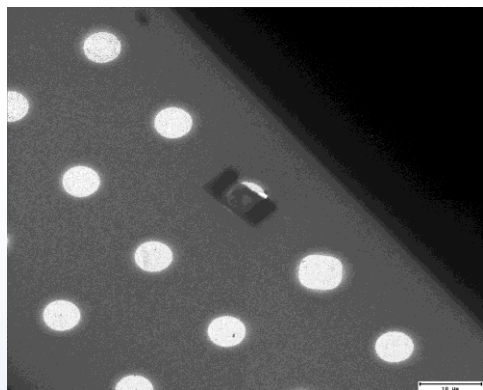
Collaborators: S. Rajasekhara and B.G. Clark



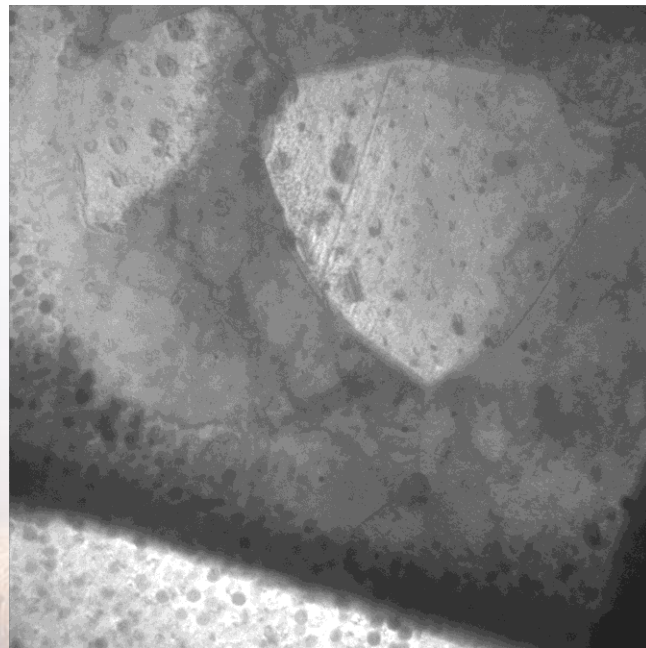
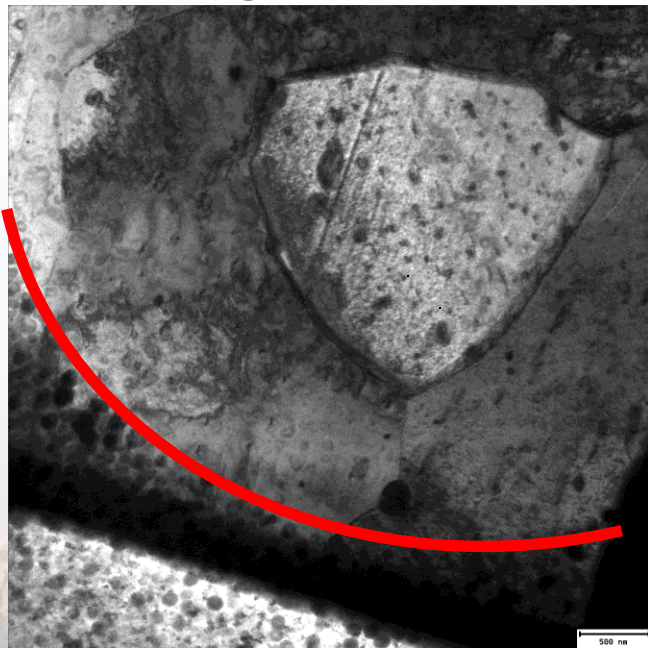
Vapor-Phase Heating TEM Stage

- Compatible with a range of gases
- *In situ* resistive heating
- Continuous observation of the reaction channel
- Chamber dimensions are controllable
- Compatible with MS and other analytical tools

Vacuum & Single Window



Nominally 1 atm H₂ & Two Windows

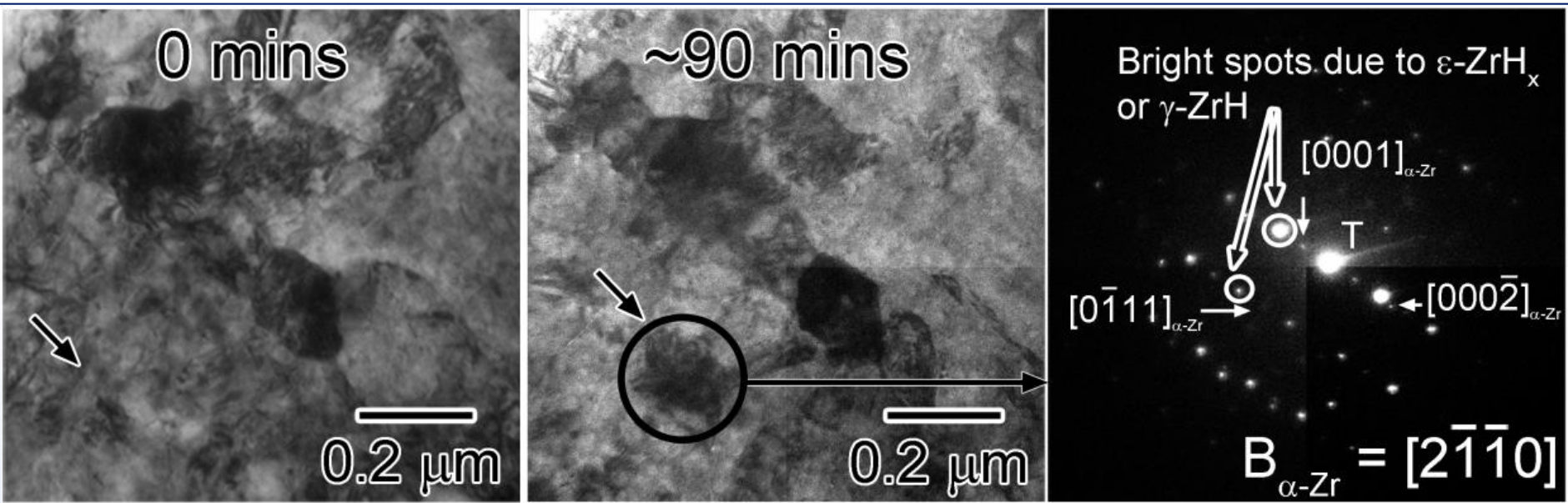


Most features are observed in both despite the decreased resolution resulting from the additional SiN window and 5 μm of air

In situ Observation of Hydride Formation in Zirlo

Collaborators: S. Rajasekhara and B.G. Clark

Absolute hydrogen pressure: 327 torr (~ 0.5 atm),
Ramp rate: 1°C/s , Final temperature: $\sim 400^\circ\text{C}$, Dwell time: ~ 90 mins



Hydride formation shown, for the first time by use of a novel TEM gas-cell stage, at elevated temperature and hydrogen pressure

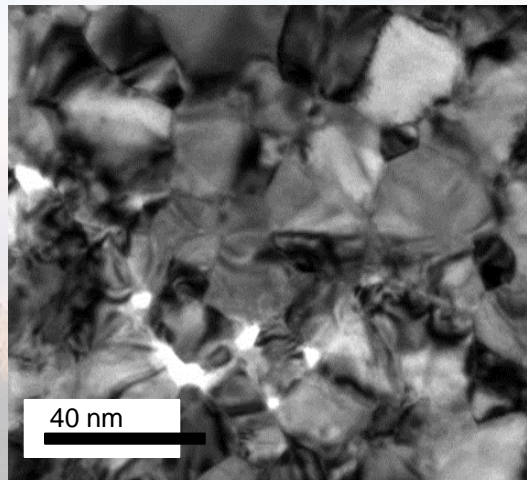
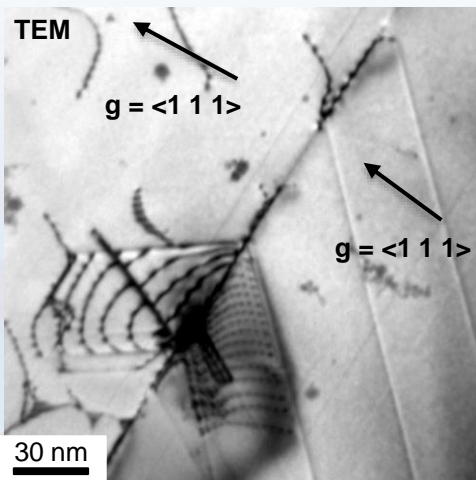
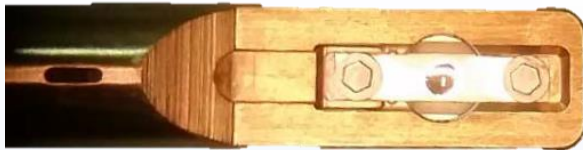
In situ Mechanical Testing

Qualitative “Bulk” Mechanical Testing

Minimal control over displacement and no “out-of-box” force information

- Successful in studies in observing dislocation-GB interactions/mechanisms
- Ideally both grains have kinematic BF 2-beam conditions: challenging in ST holder

Traditional Gatan Heating and Straining Holder

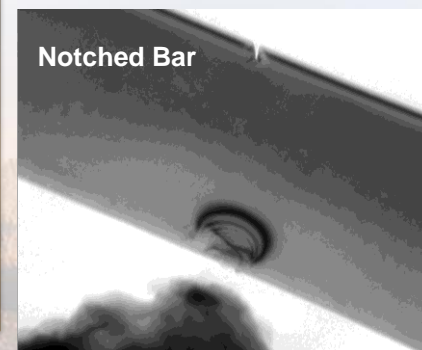
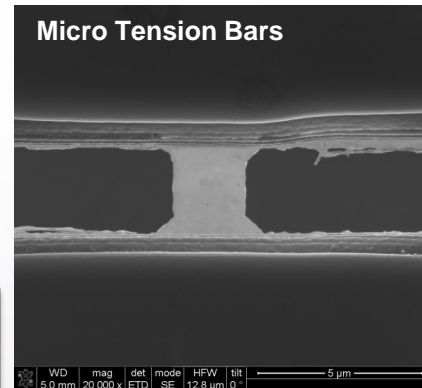


Quantitative Mechanical Testing

Minimal control over displacement and no “out-of-box” force information

- Sub nanometer displacement resolution
- Quantitative force information with μN resolution

Hysitron PI-95 Holder



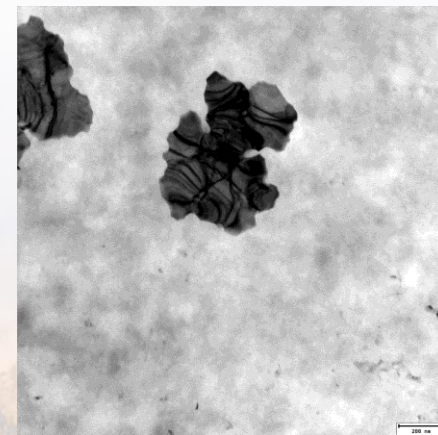
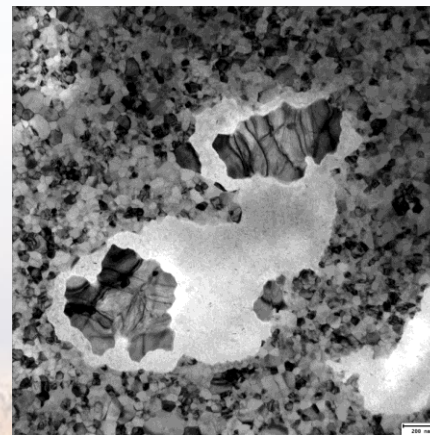
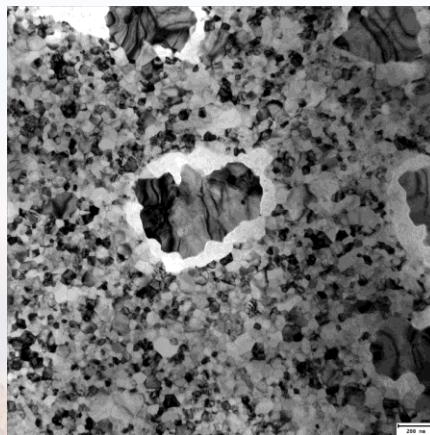
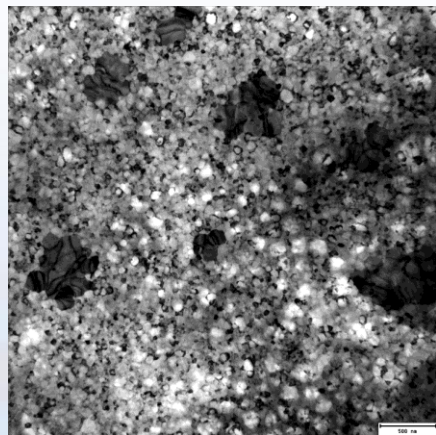
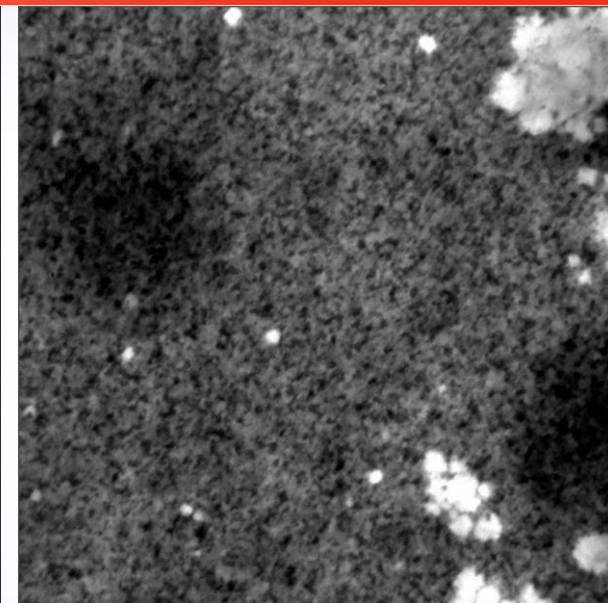
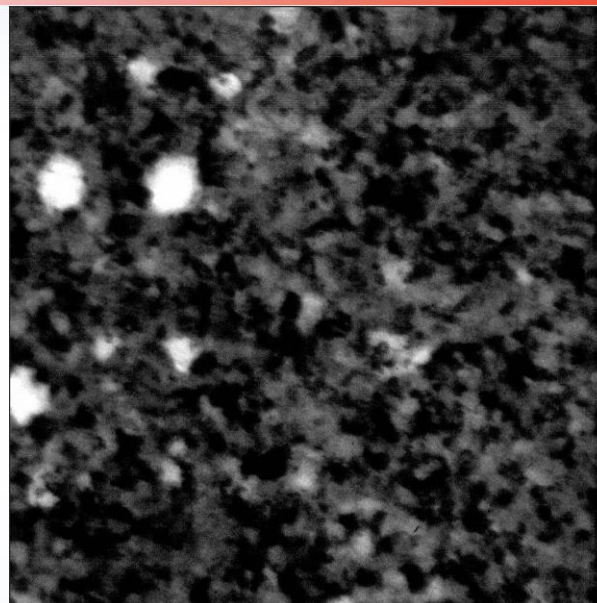
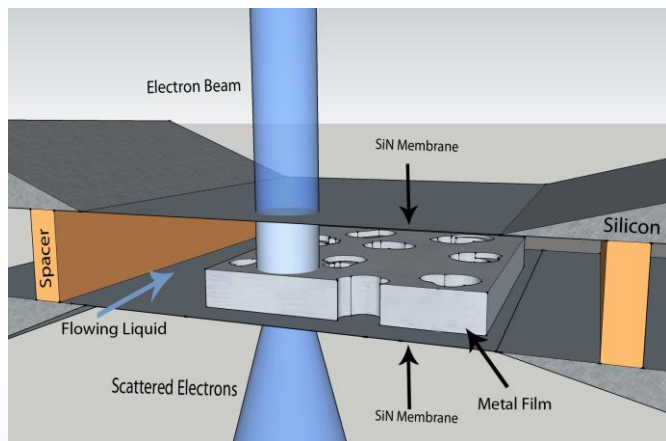
- 1) Indentation
- 2) Tension
- 3) Fatigue
- 4) Creep
- 5) Compression
- 6) Bend

Can We Gain Insight into the Corrosion Process through *In situ* TEM?

Contributors: D. Gross, J. Kacher, I.M. Robertson & Protochips, Inc.

Microfluidic Stage

- Mixing of two or more channels
- Continuous observation of the reaction channel



**Pitting mechanisms during dilute flow of acetic acid over 99.95% nc-PLD Fe involves many grains.
Large grains resulting from annealing appear more corrosion tolerant**

Summary

Zr Alloys

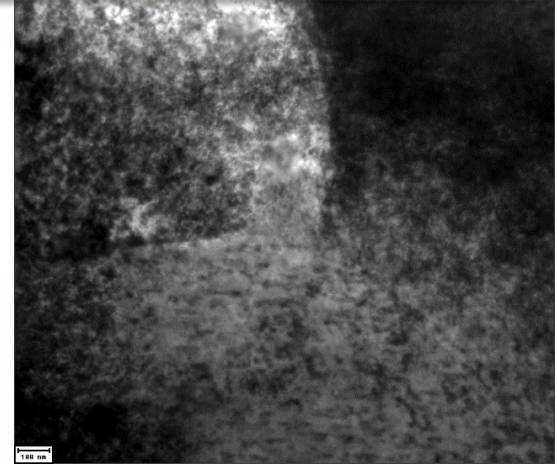
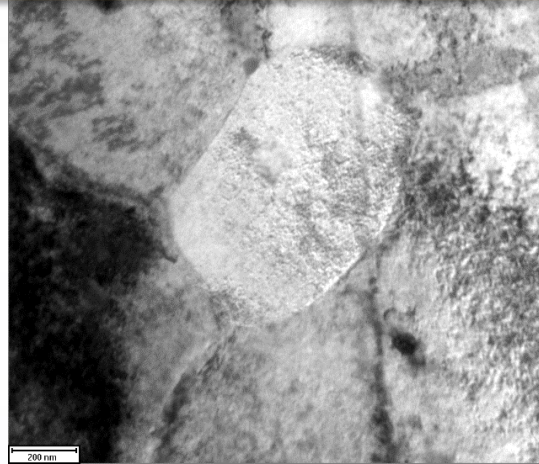
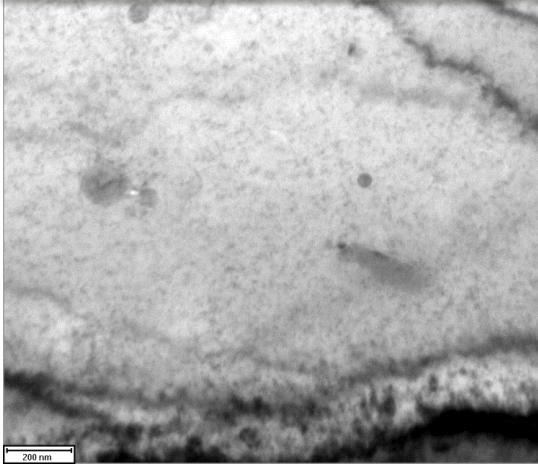
He accumulation



Damage + He



Damage + He + ^3H



LiAlO₂

He accumulation



$^3\text{H} + \text{He}$



Damage + He + ^3H

