

Advanced Data Analytics in Analytical Electron Microscopy

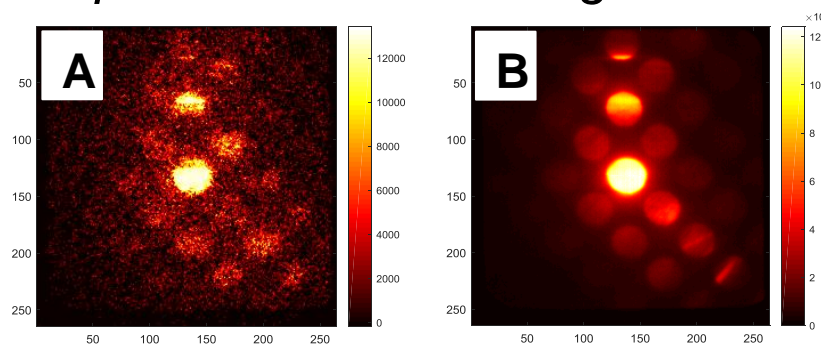
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Materials Characterization Tetrahedron

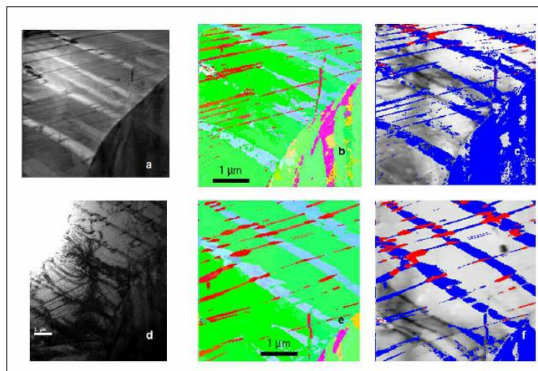
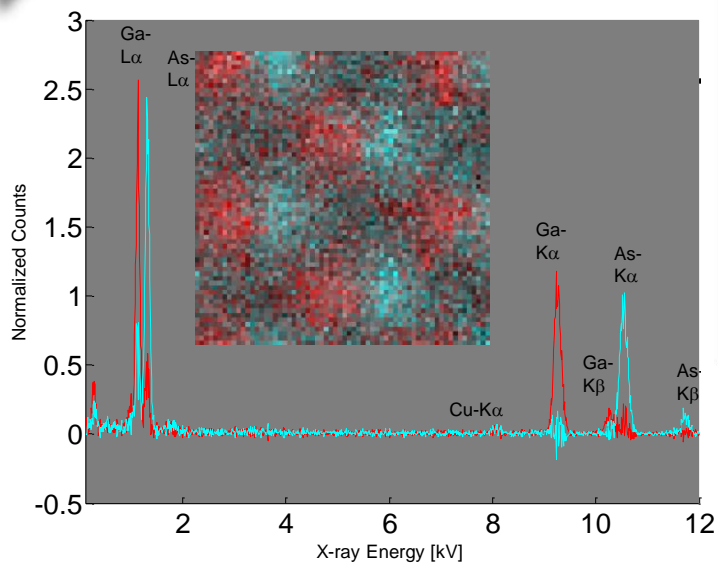
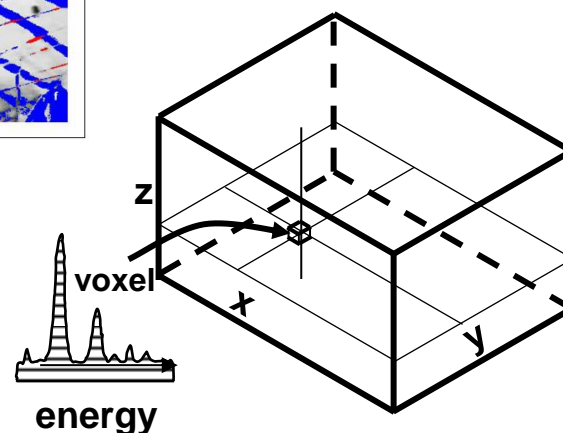
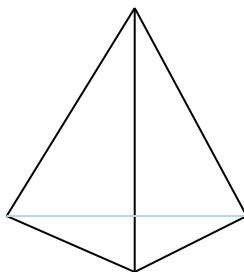


Figure 7:
Austenitic stainless (304) steel
containing three distinct
phases: γ -Fe matrix, δ -Fe
bands and Fe_3C martensite
at band intersections.
(a) and (d) bright-field images
acquired without precession.
(b) and (e) EDS maps coupled to
(a) and (d) respectively, showing
orientation.
(c) and (f) EDS maps coupled to
(a) and (d) respectively, showing
phase.
Step size: 22 nm, precession
angle: 0.4 $^\circ$, acquisition time: 1
hour 9 minutes.

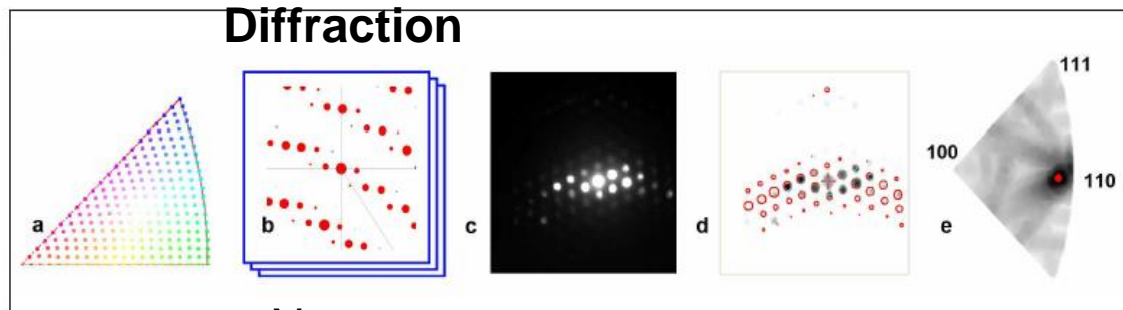
Data Analysis



Imaging

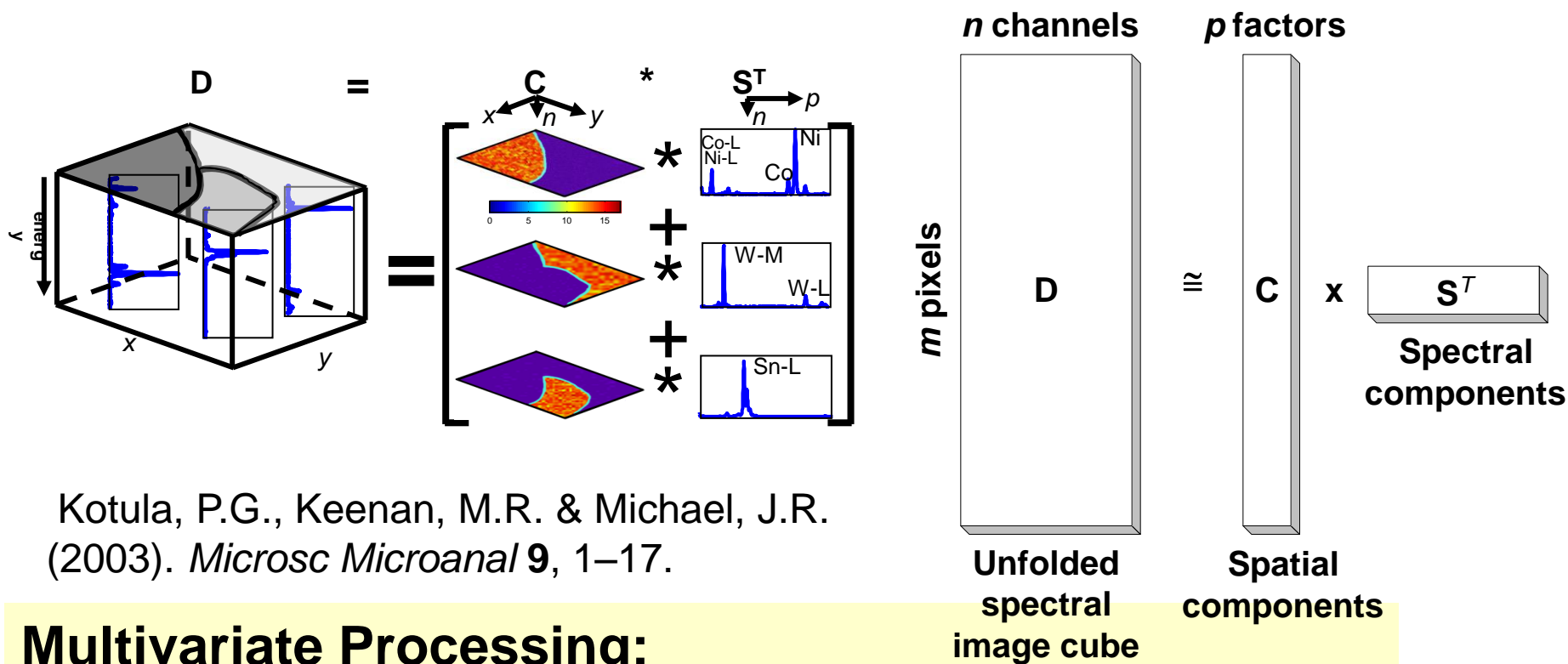
Microanalysis

Diffraction



Nanomegas

Multivariate Statistical Analysis (spectroscopy)

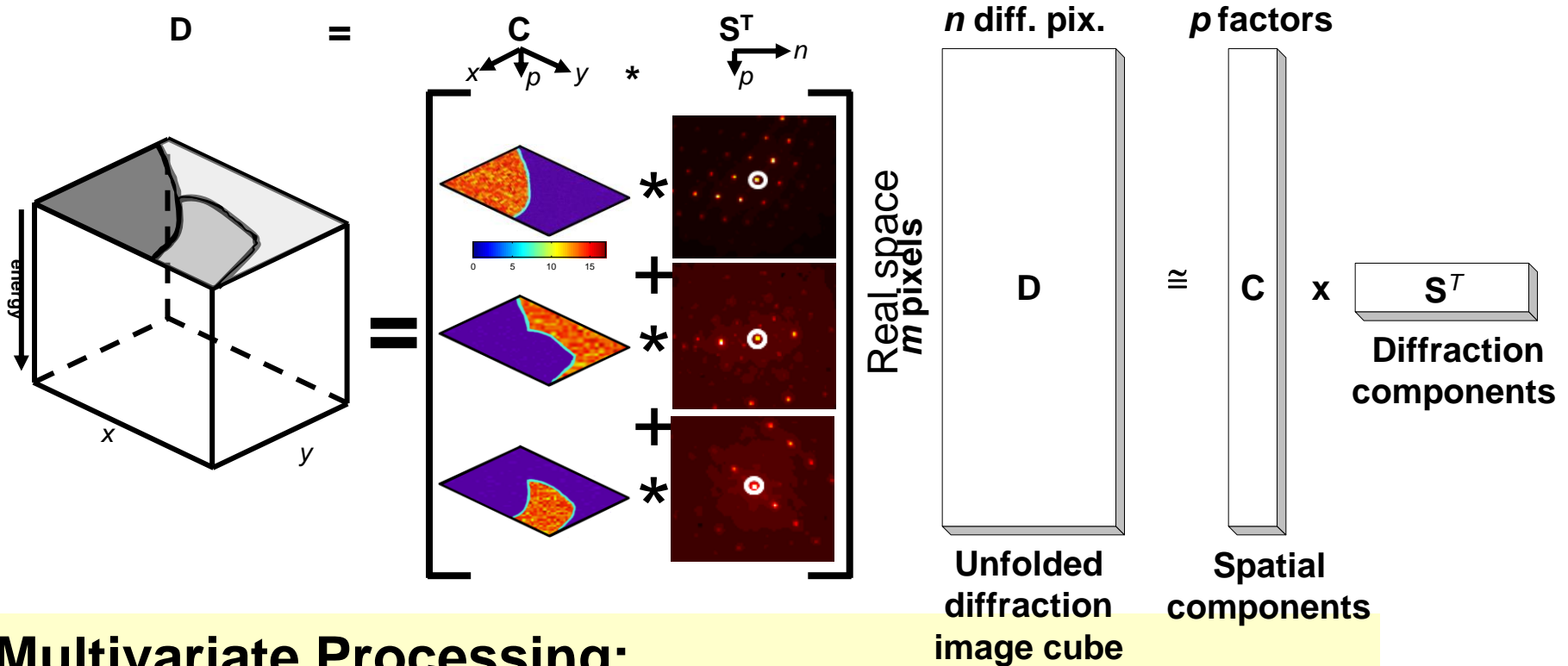


Kotula, P.G., Keenan, M.R. & Michael, J.R.
(2003). *Microsc Microanal* 9, 1–17.

Multivariate Processing:

- Scale data for Poisson counting statistics
- Determine the number, p , of components to keep
- Factor the data matrix (D) into C and S
- Inverse scale the components

Multivariate Statistical Analysis (diffraction)



Multivariate Processing:

- Scale data for noise...do we know this?
- Determine the number, p , of components to keep
- Factor the data matrix (D) into C and S
- Inverse scale the components



What are the basic steps of MSA for spectroscopic data?

- Scale data for non-uniform noise*
 - Assumption here-we know the noise structure in these counting experiments
 - Down-weights large variations in intense spectral or image features which are due to noise
 - Rank 1 approximation to the noise
 - In the image domain divide by the square-root of the mean image (**G**)
 - In the spectral domain divide by the square-root of the mean spectrum (**H**)
 - Essentially the same answer as maximum likelihood methods with but far less computational complexity**

$$\tilde{\mathbf{D}} = \mathbf{GDH}$$

- Factor the data: Keenan, M.R., Multivariate analysis of spectral images composed of count data, in Techniques and applications of hyperspectral image analysis, H. Grahn and P. Geladi, Editors. 2007, John Wiley & Sons: Chinchester.
- Inverse-scale for noise
- For diffraction data we don't necessarily know the noise *a priori*

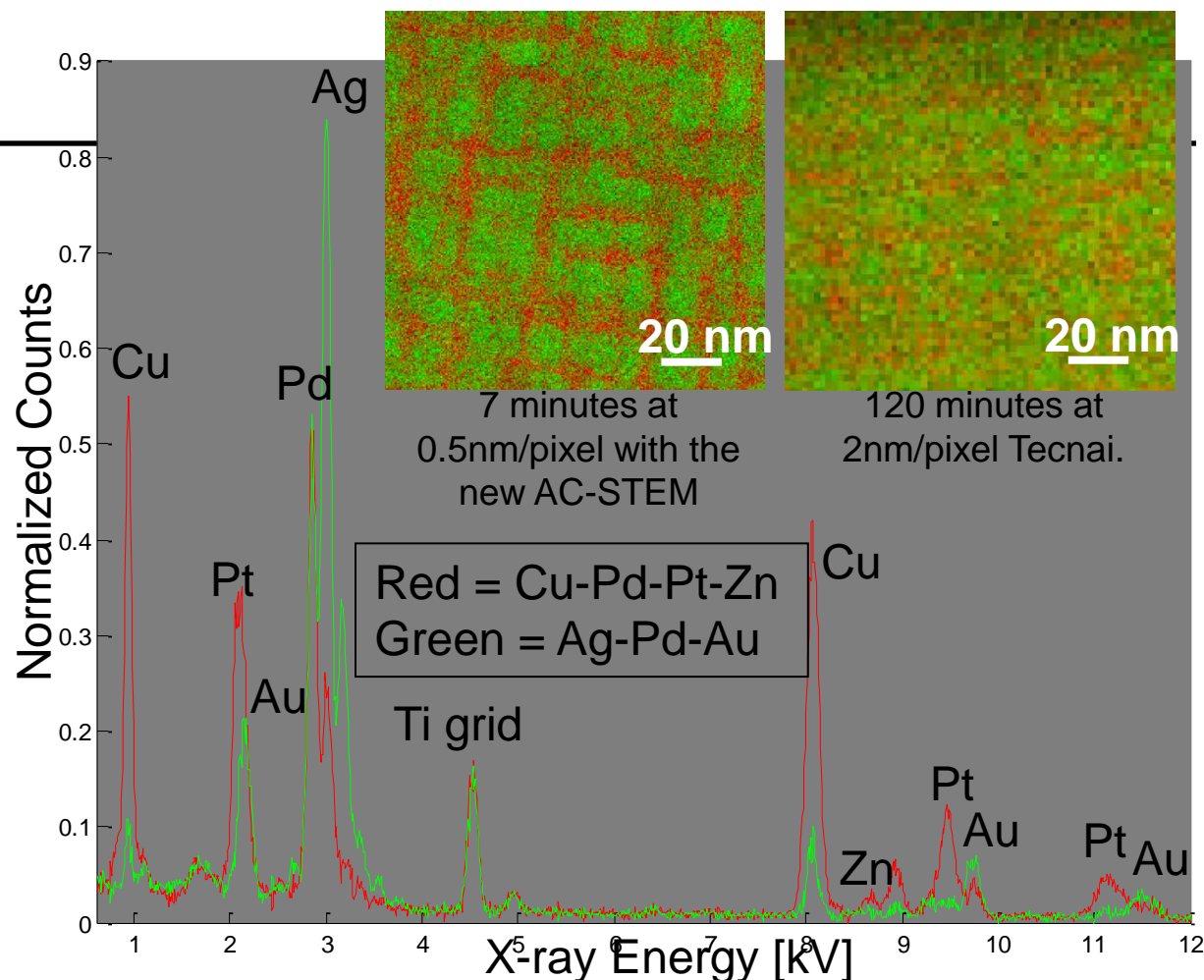
*M.R. Keenan and P.G. Kotula, *Surf. Int. Anal.* **36** (2004) 203-212

M.R. Keenan, *J. Vac. Sci. Tech. A* **23 [4] (2005) 746-750

Sub-nm microanalysis of electrical contact materials

Titan G2 80-200 Cs
probe corrected
with ChemiSTEM
(SuperX)
MSA analysis

Paliney 7, electrical
contact material
nanometer-scale
spinodal decomposition.

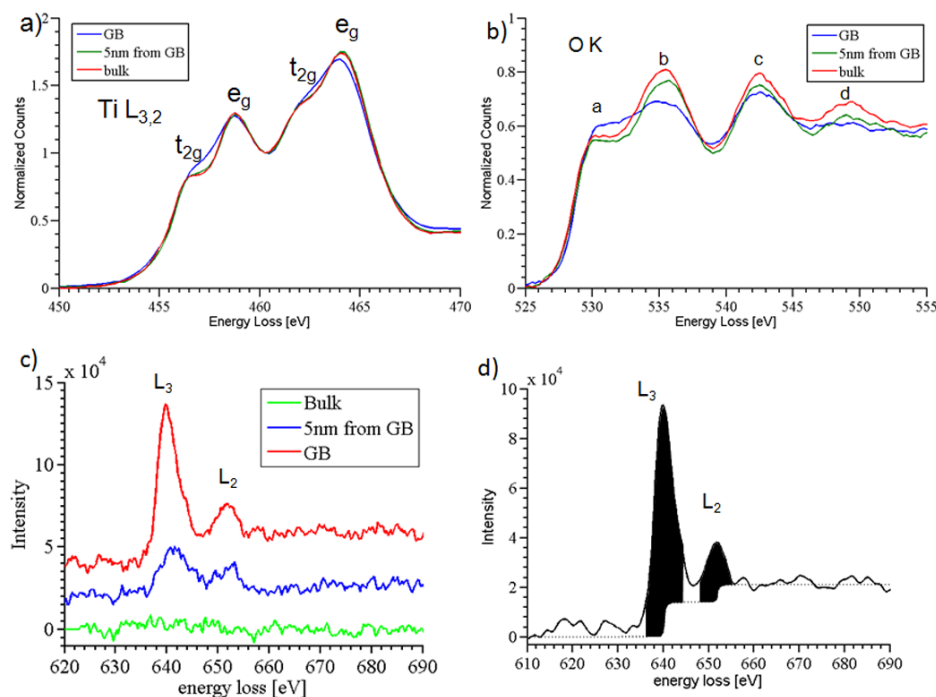
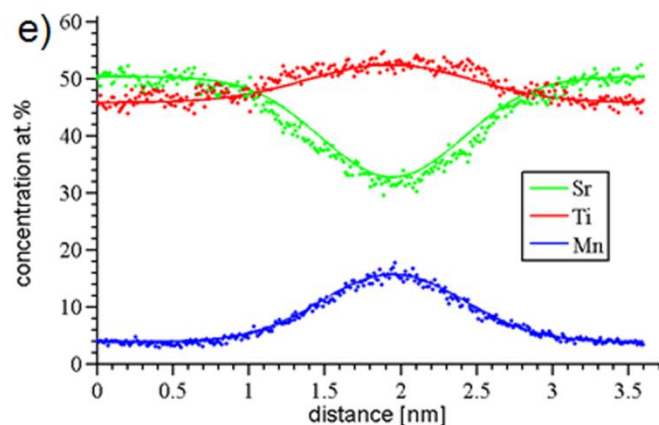
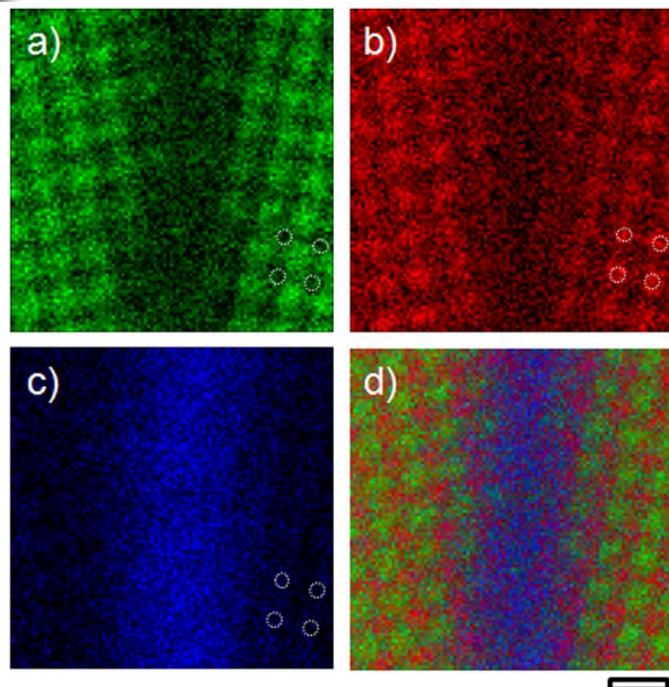


The new AEM is at least **70x** better than our older AEM
(Philips/FEI Tecnai F30-ST)

Analysis of Mn-doped STO $\Sigma=13$ Boundary

$\Sigma 13$ (510)/[001]

Quantitative EDS and EELS



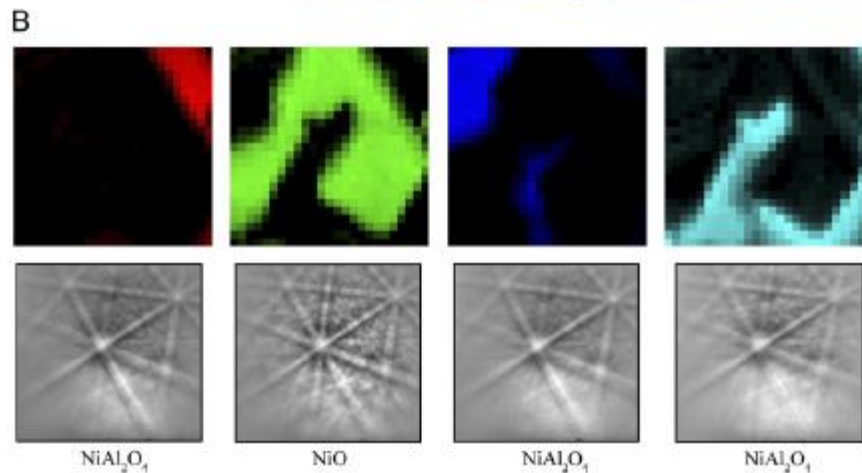
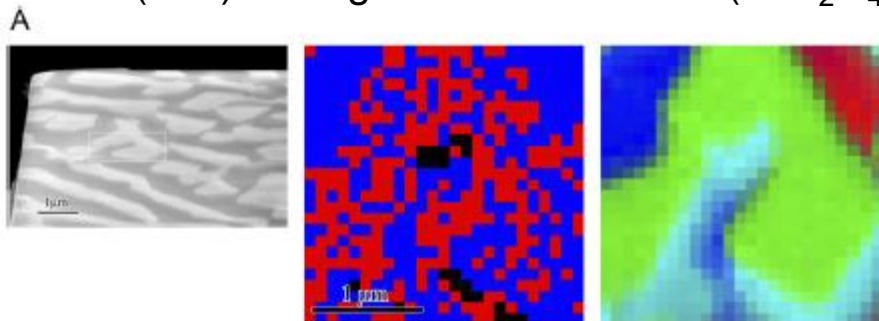
Mn²⁺ at boundary
Mn⁴⁺ in bulk near boundary
(substitutional with Ti)

FWTM enrichment at the boundary less than 2nm

H. Yang, P.G. Kotula, Y. Sato, Y. Ikuhara, N.D. Browning. *Materials Research Letters* (2013). DOI: 10.1080/21663831.2013.856815

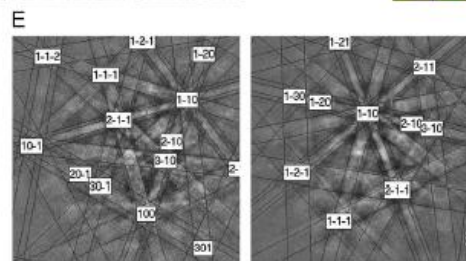
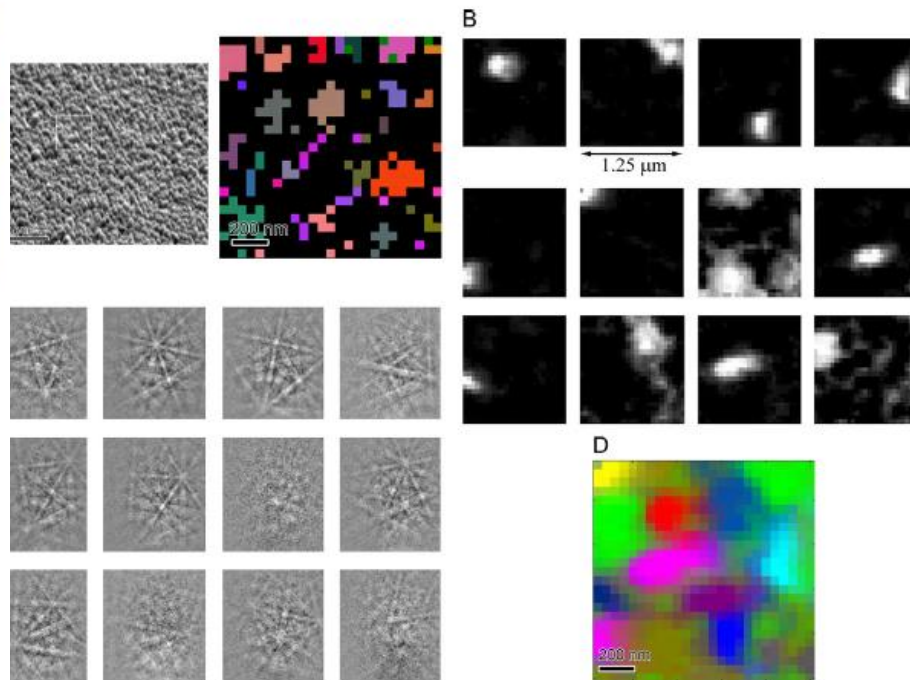
EBSD/MSA*

Fm3m (NiO) distinguished from Fd3m (NiAl₂O₄)



*Hough transforms used for MSA versus the raw patterns

Fine Al grains



Direct Electron camera: Re-thinking a STEM detector

Traditional STEM detectors are annular (LADF/HAADF) or round (BF)

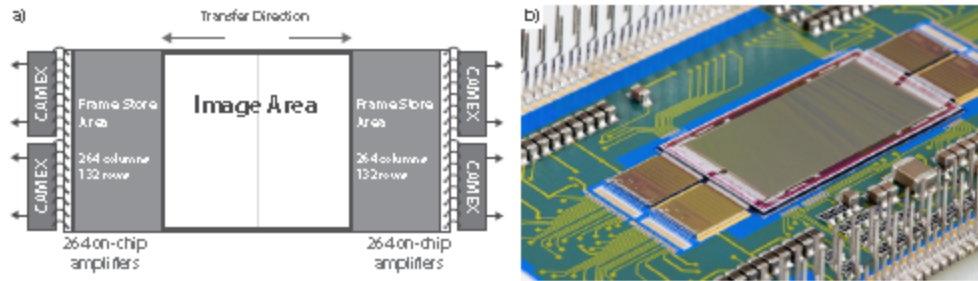


Figure 2. (a) Schematic view of the pnCCD demonstrating its multi parallel readout scheme. The collected charge in the image area is quickly transferred in two directions into the frame store area. Each column is read out via its own on-chip amplifier and connected to individual inputs of one of four readout ASICs called CAMEX. (b) Image of the pnCCD and the four CAMEX, mounted on a ceramic holder.

STEM CBED patterns

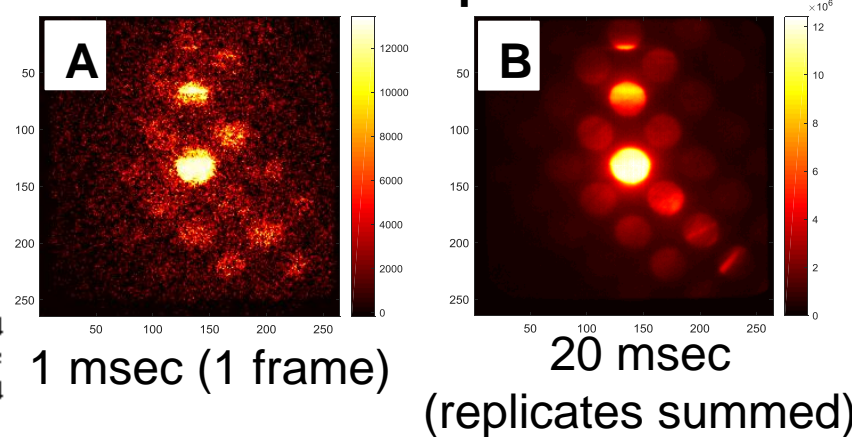
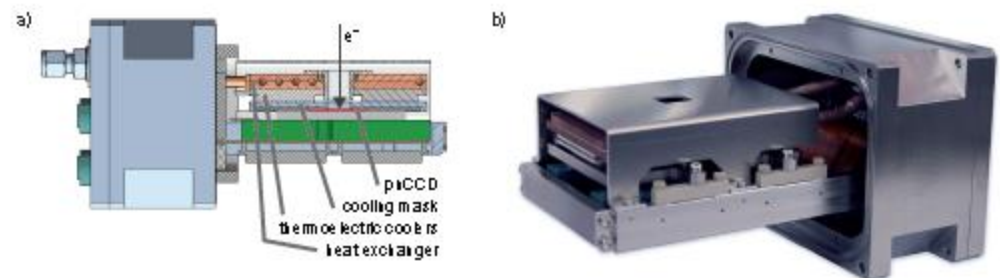


Table 1. Specifications overview of the pnCCD used for the (S)TEM-camera.

physical pixel size	$48 \times 48 \mu\text{m}^2$
pixels in image area	264×264
image area	$12.7 \times 12.7 \text{ mm}^2$
readout rate	
full frame	1,150 fps
4× binning	4,000 fps
SNR (see section 4.2)	up to 380:1

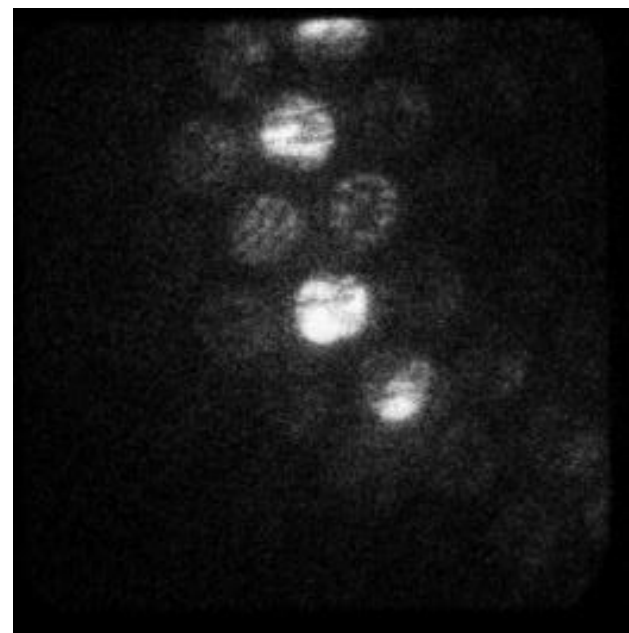


H. Ryll, et al., (2016) “A pnCCD-based, fast direct single electron imaging camera for TEM and STEM.” J. Inst.

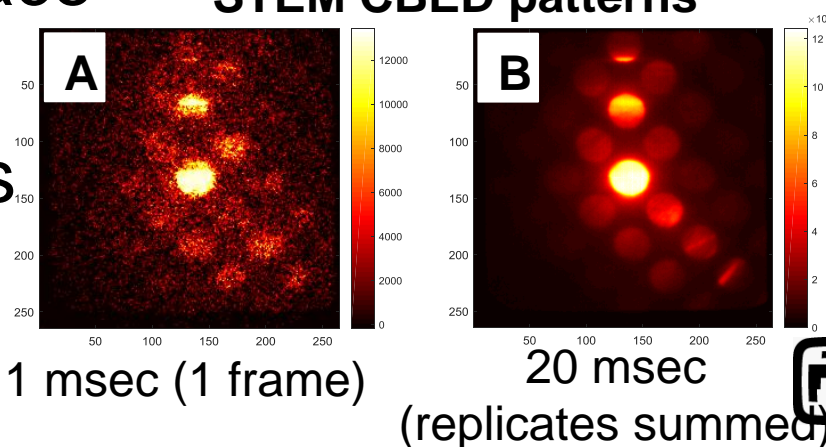
<http://dx.doi.org/10.1088/1748-0221/11/04/P04006>

STEM-CBED and MSA...A Tale of Big Data

- Titan G2 80-200 STEM
- pnCCD mounted below the projection chamber
- 4.8 mrad convergence angle in probe with 30 pA
- 256x256 real-space pixels
- 264x264 reciprocal-space pixels
- 4×10^9 data elements as summed
- No “small” dimension



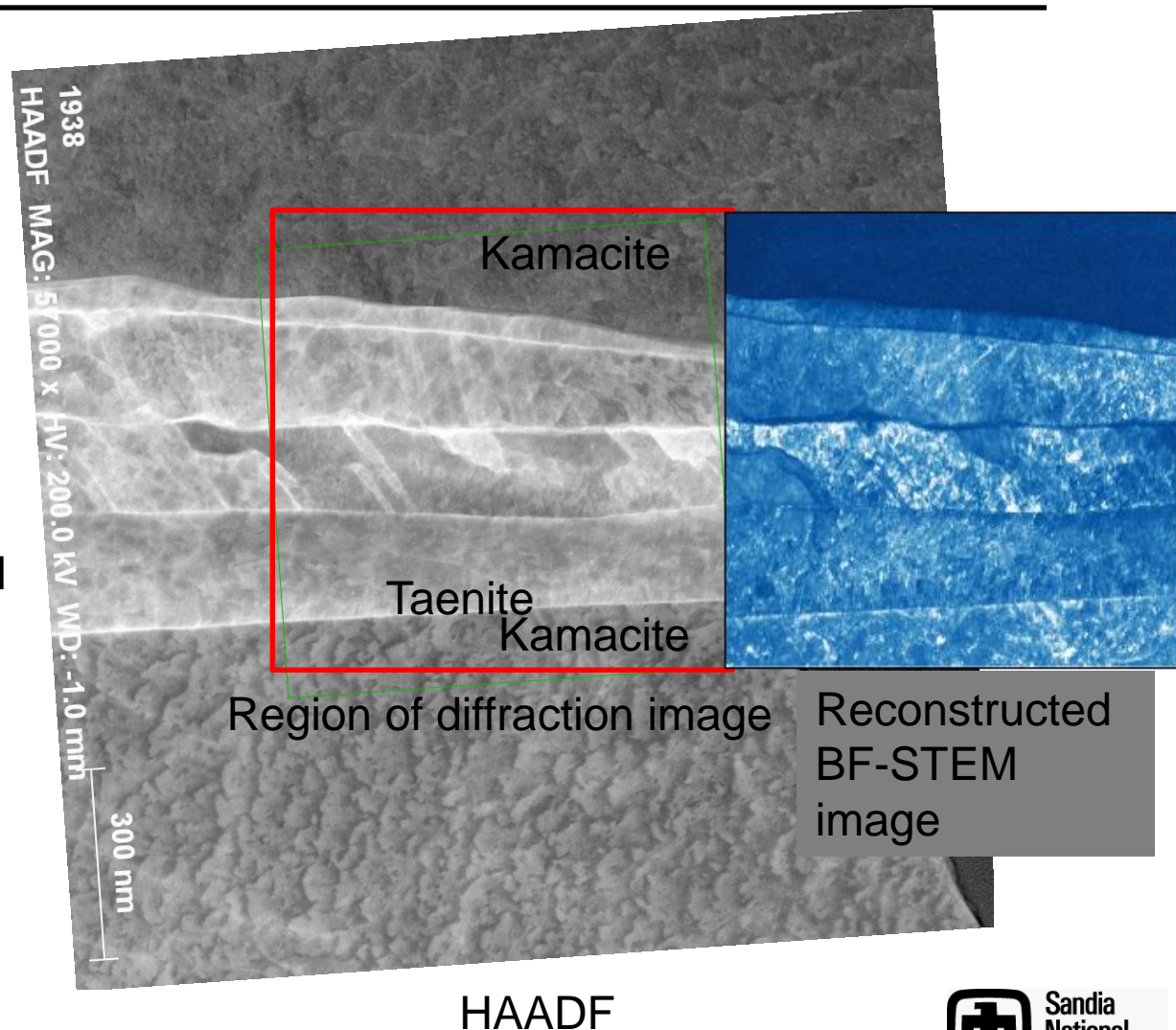
STEM CBED patterns



STEM-CBED and MSA...A Tale of Big Data

Arltunga meteorite*, Fe-Ni particle

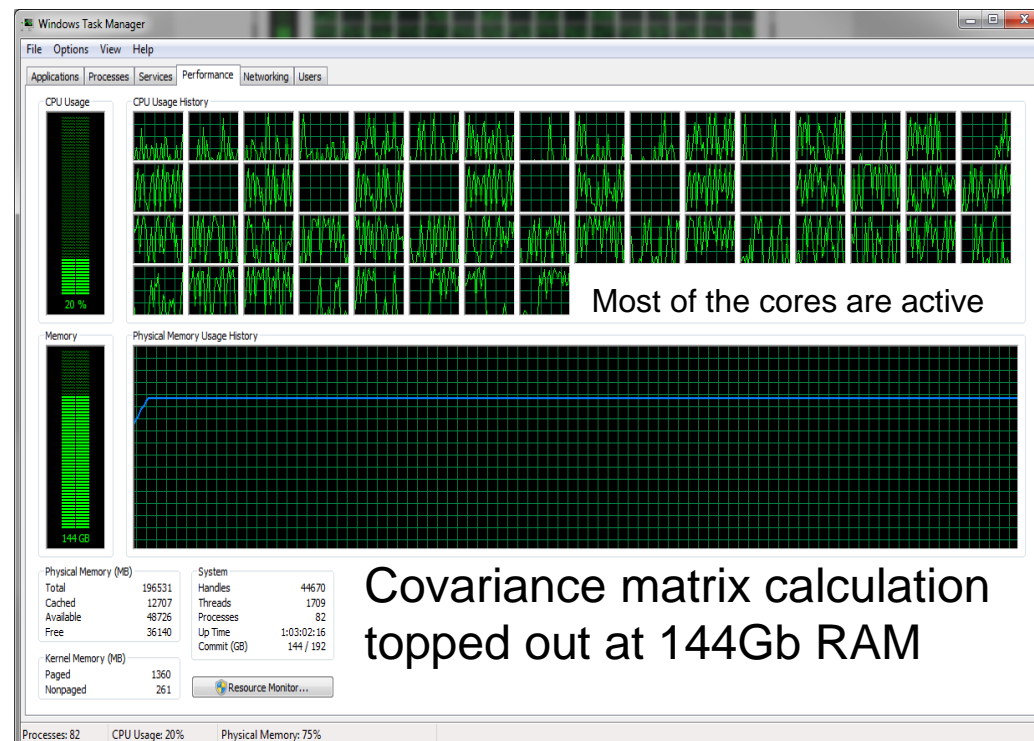
- Data set is 182.7 Gbytes
 - 256x256 real-space pixels
 - 264x264 reciprocal-space pixels
 - 20 msec/pixel total recorded as 20, 1msec diffraction patterns
 - Stored as 2-byte signed integers on a SSD
 - We used the replicate diffraction patterns to determine the noise variance for scaling the data prior to MSA



*Sample courtesy Joe Goldstein (dec)

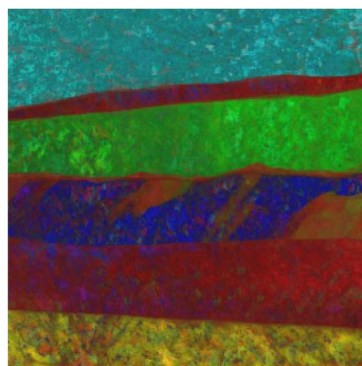
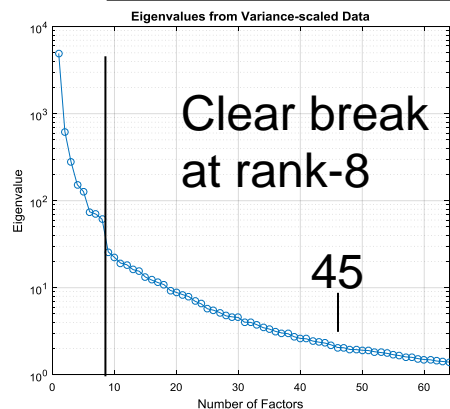
STEM-CBED MSA about 2 hours (non-optimized)

- The covariance matrix is 65536x65536!
 - We typically solve very large problems but one dimension (spectral) is small and therefore calculating the covariance matrix is efficient
 - 16M pixels by 4096 channels has more data elements
- Brute force, this can be solved with a **~\$14k computer (~\$5k today)**
 - Intel XEON 2, two 28-core processors with 192 Gbytes RAM, Matlab 2016A (64-bit)
 - ~2 hours total calculation time
 - Reading data and calculating the variance images, **93 min.**
 - Calculating the covariance matrix, **13 minutes**
 - Eigenanalysis, **21 minutes.**
 - PCA-Varimax (rank=8) **45 sec.**
 - Data read time could be optimized greatly (e.g., HDF-5)

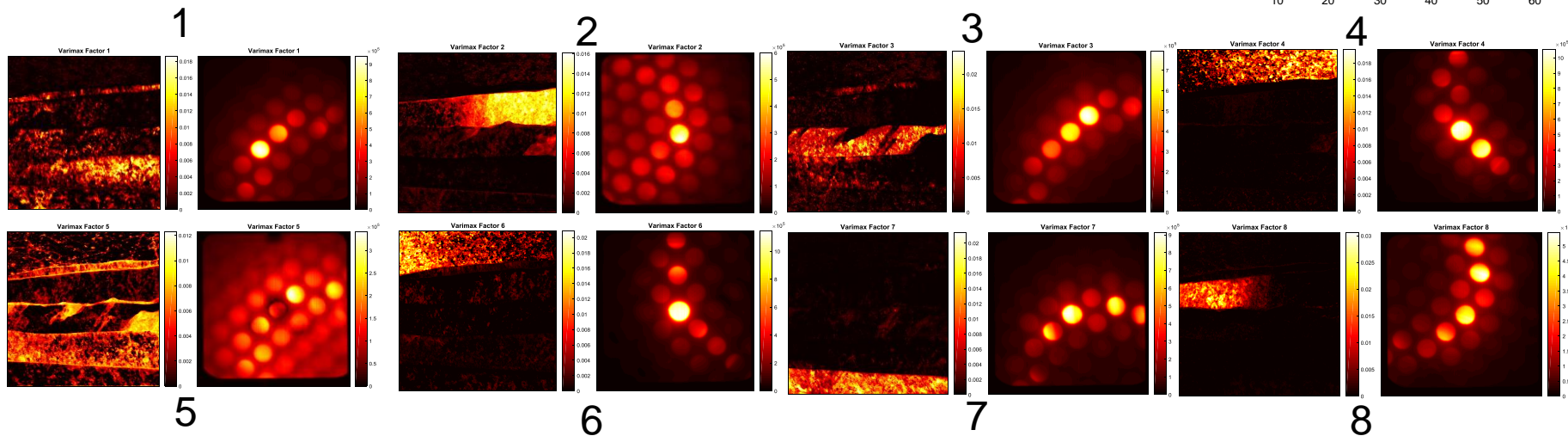
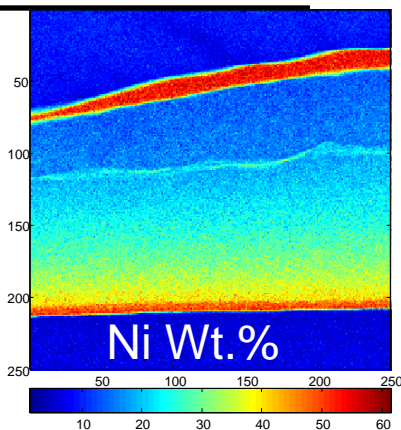


STEM-CBED and MSA...Real-space simplicity

38 Gbyte in, 9 Mbyte after MSA, Compression factor of ~21000



Red = 1+5 (fcc)
Green = 2+8 (fcc)
Blue = 3 (fcc)
Cyan = 4+6 (bcc)
Yellow = 7 (bcc)

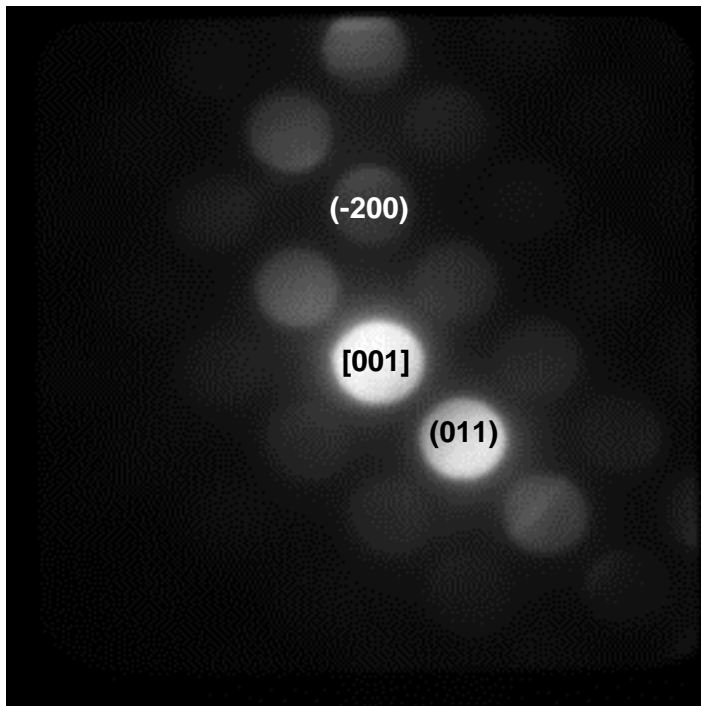


First-pass MSA breaks out largely by crystallographic phase/orientation

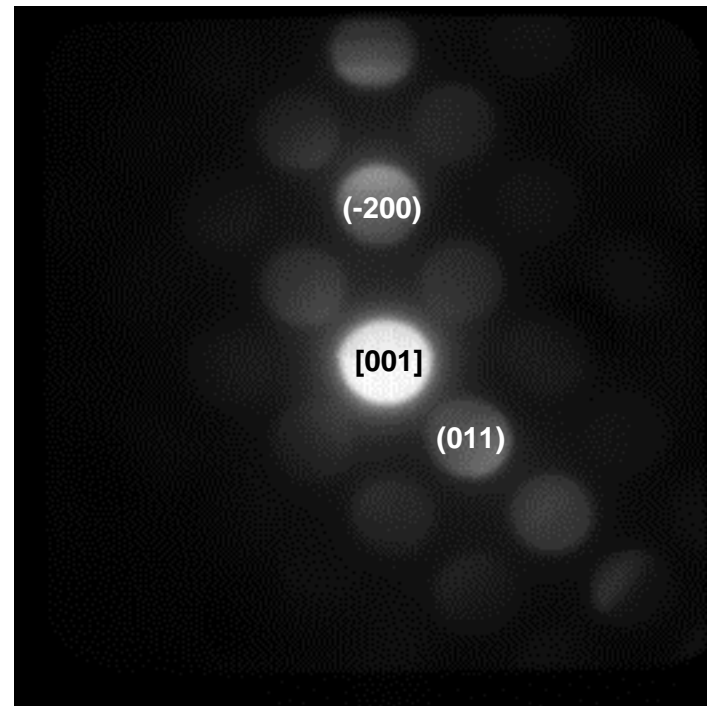
9-component model

Top BCC phase described by at just two factors

Component 4



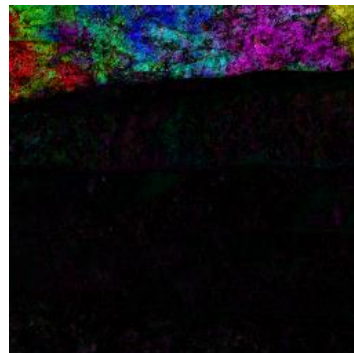
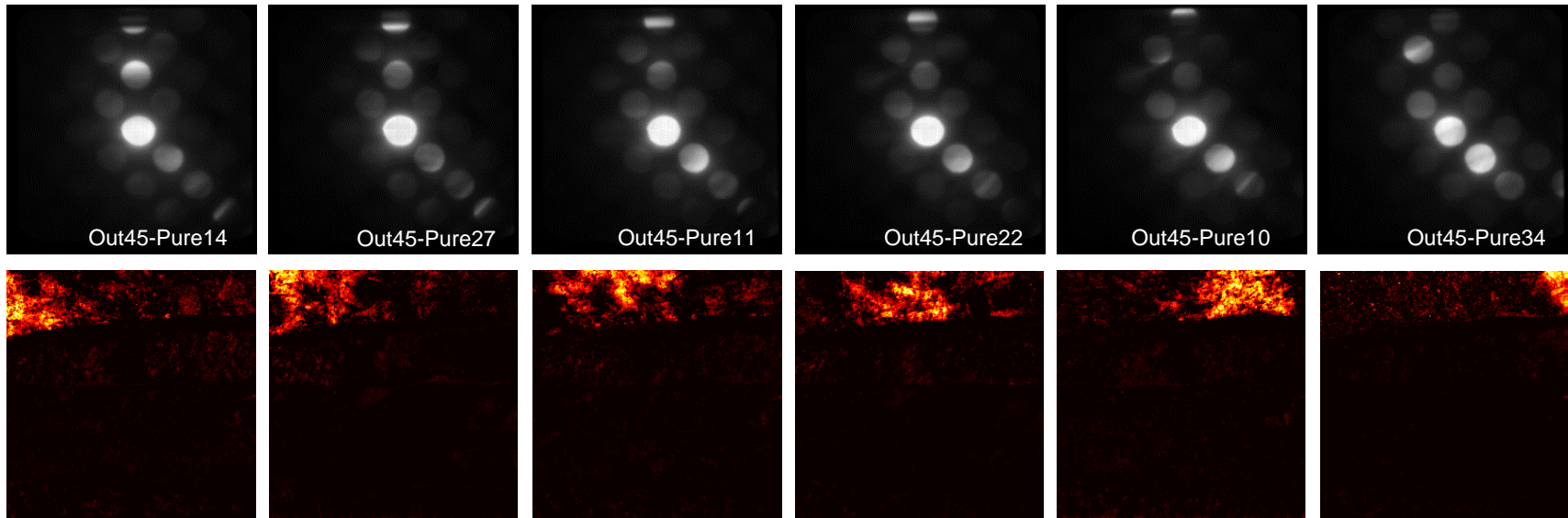
Component 6



Both BCC near $[001]$ slightly different orientations

45-component model

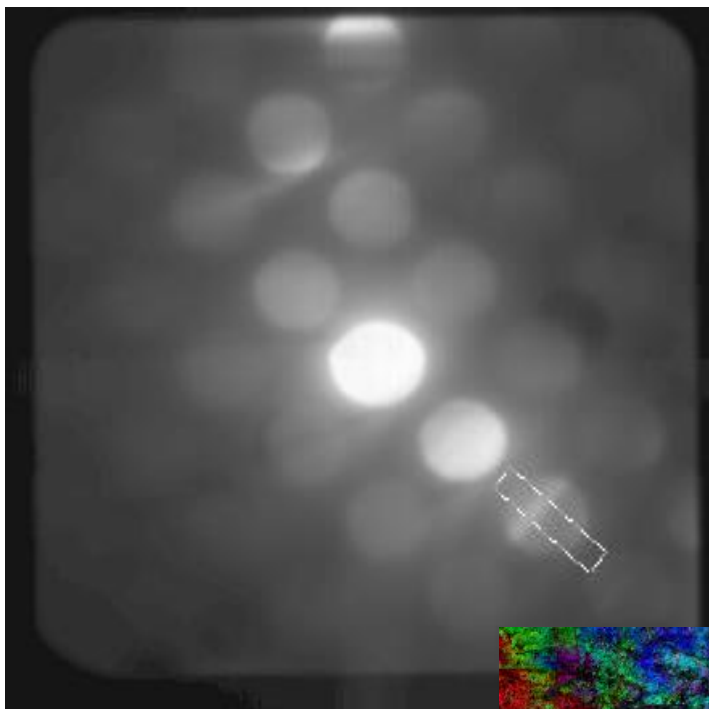
Top BCC phase described by at lease six factors



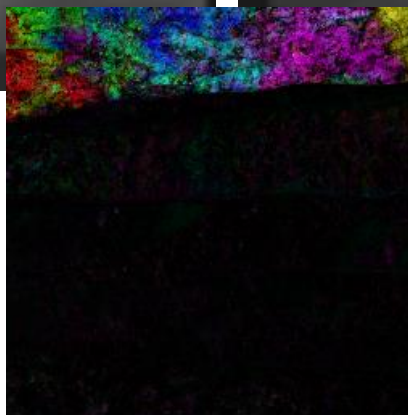
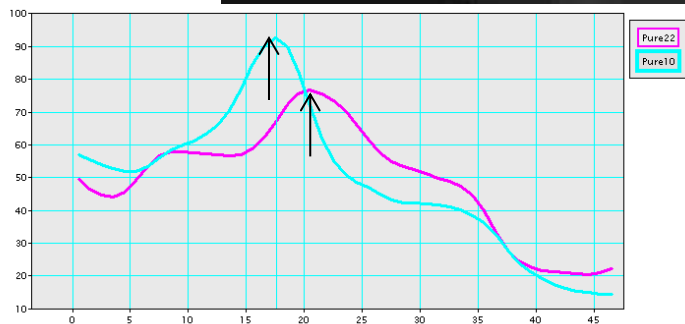
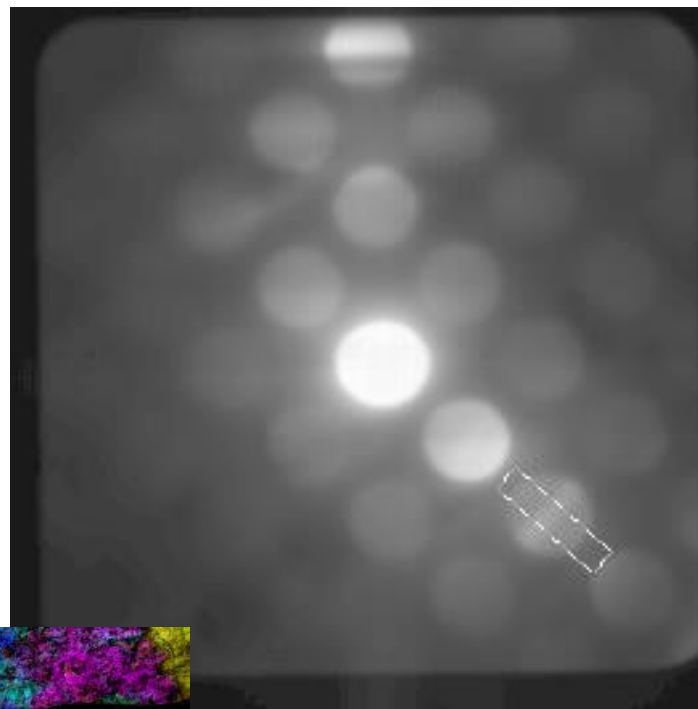
Red = 14
Green = 27
Blue = 11
Cyan = 22
Magenta = 10
Yellow = 34



10



22



Red = 14
Green = 27
Blue = 11
Cyan = 22
Magenta = 10
Yellow = 34

Kikuchi Band shift of 4 pixels corresponds to 0.03° tilt of the crystal

Conclusions

- Data analytics makes it possible to make sense of large, noisy redundant data sets by reducing their dimensionality
- Relatively straight forward for spectral images
- More complicated for image or diffraction series
- Direct electron cameras can replace conventional STEM detectors and allow for retrospective analysis.
 - Replicate diffraction patterns allow us to determine the noise variance from the data itself
 - Rank estimation determines the level of detail (8 versus 45 shown)

