

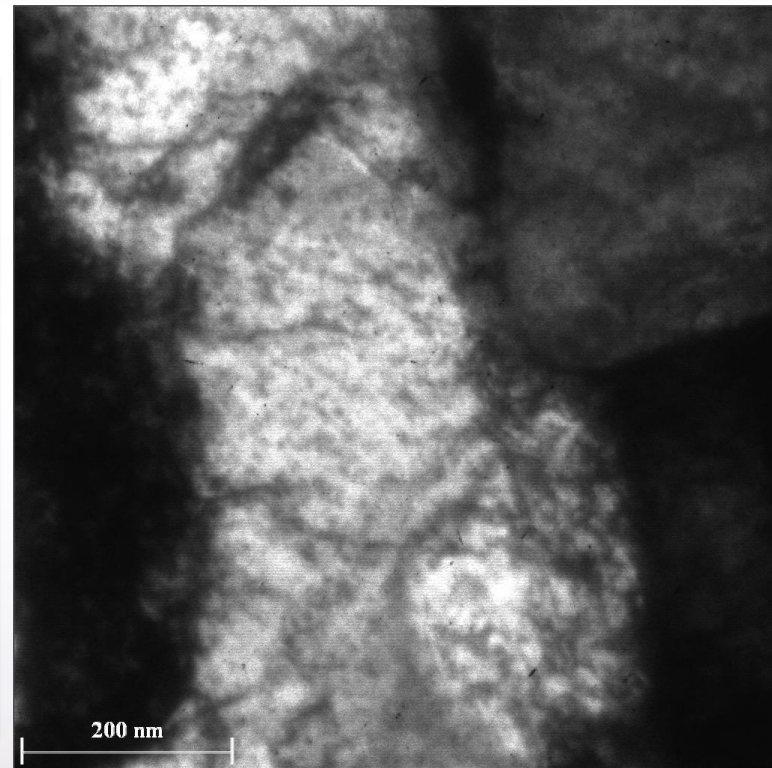
# Exploring Complex Evolution in a Simulated Reactor Environment via *In situ* Electron Microscopy

SAND2017-10288C

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Ion Beam Lab at Sandia National Laboratories

September 6, 2017

*In situ* TEM  
microscopy  
has recently  
undergone  
significant growth  
providing  
capabilities to  
investigate the  
structural evolution  
that occurs due to  
various extreme  
environments and  
combinations  
thereof



## Collaborators:

- IBL: D.C. Bufford, D. Buller, C. Chisholm, B.G. Clark, J. Villone, B.L. Doyle, S. H. Pratt, M. Steckbeck & M.T. Marshall
- Sandia: B. Boyce, T.J. Boyle, P.J. Cappillino, J.A. Scott, B.W. Jacobs, M.A. Hekmaty, D.B. Robinson, J.A. Sharon, W.M. Mook, F. Abdeljawad, & S.M. Foiles
- External: A. Minor, L.R. Parent, I. Arslan, H. Bei, E.P. George, P. Hosemann, D. Gross, J. Kacher, & I.M. Robertson

This work was partially supported by the US Department of Energy, Office of Basic Energy Sciences.

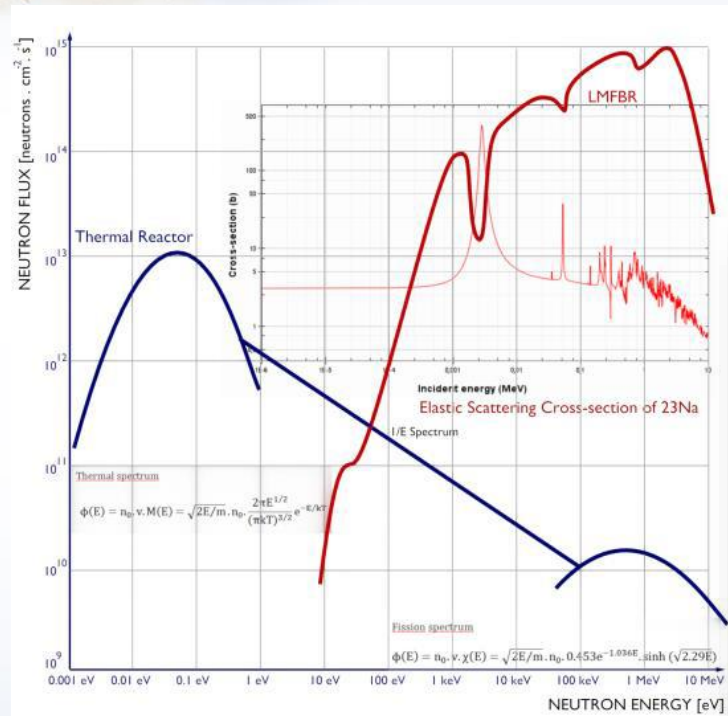
Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.



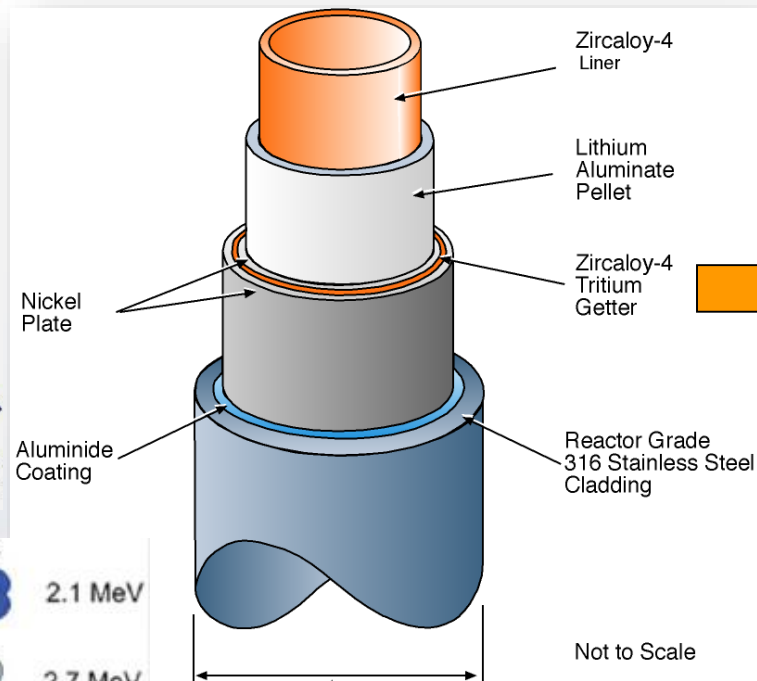
Sandia National Laboratories



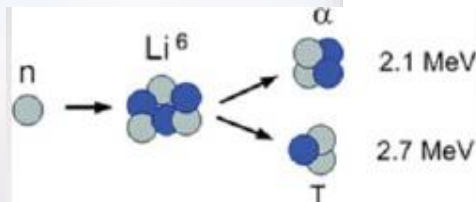
# TPBAR Design & Reactor Environment



## Tritium Producing Burnable Absorber Rod (TPBAR)



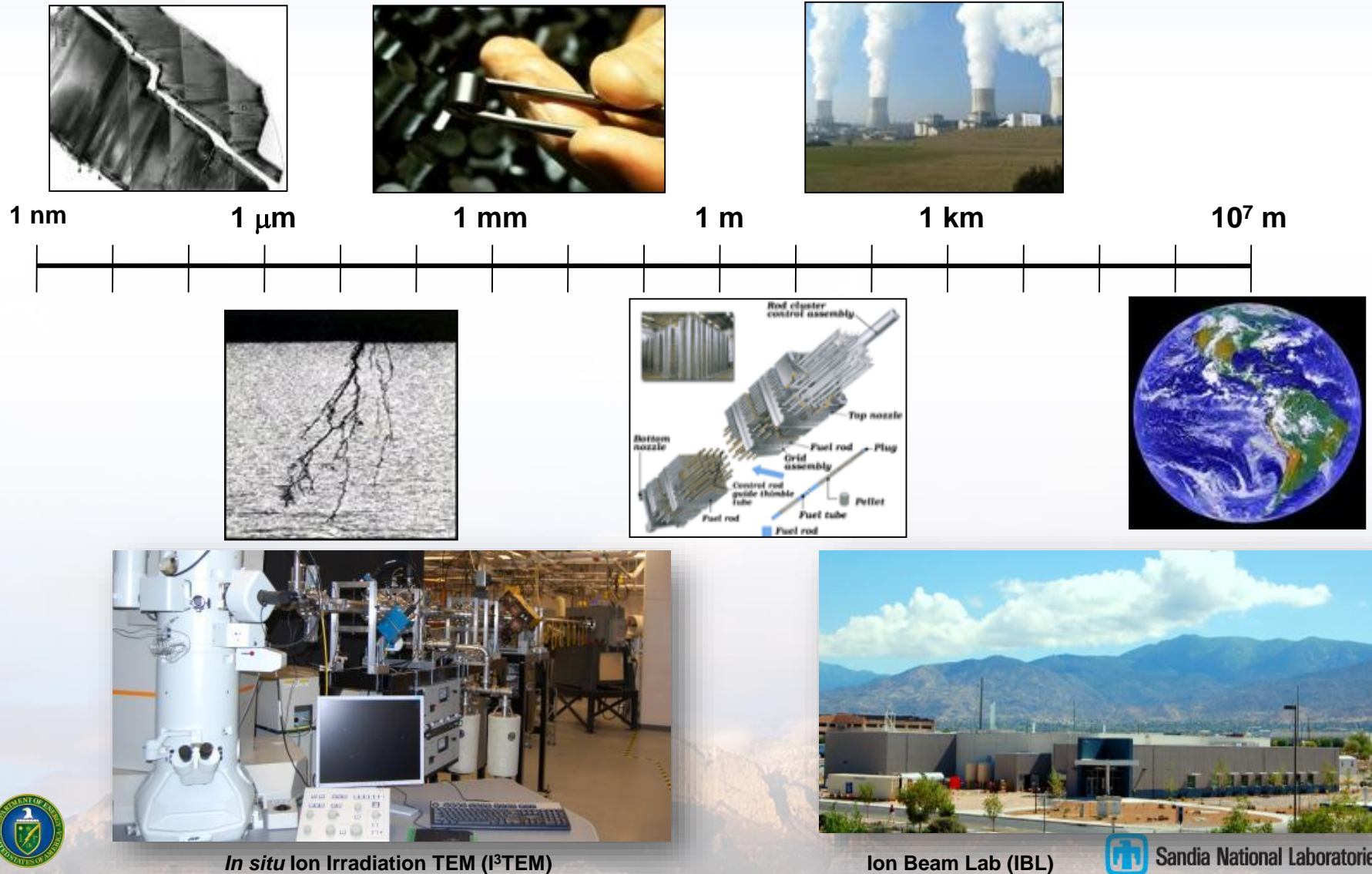
- Displacement Damage
- Helium Implantation
- Tritium Implantation
- Elevated Temperatures



Simulating neutron irradiation in a reactor is complicated, and TPBAR adds the additional complication of <sup>3</sup>H production



# Investigating the **nm** Scale to Understand the **km** Scale



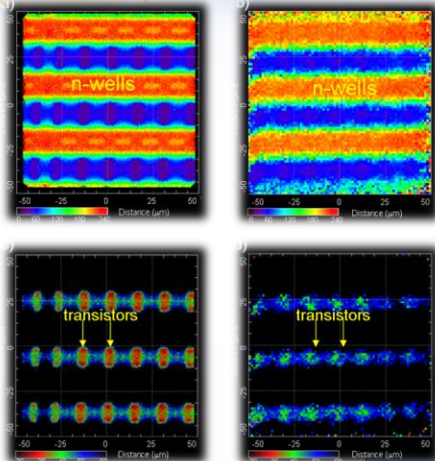
*In situ* Ion Irradiation TEM (I<sup>3</sup>TEM)

Ion Beam Lab (IBL)



Sandia National Laboratories

# Sandia's Ion Beam Laboratory



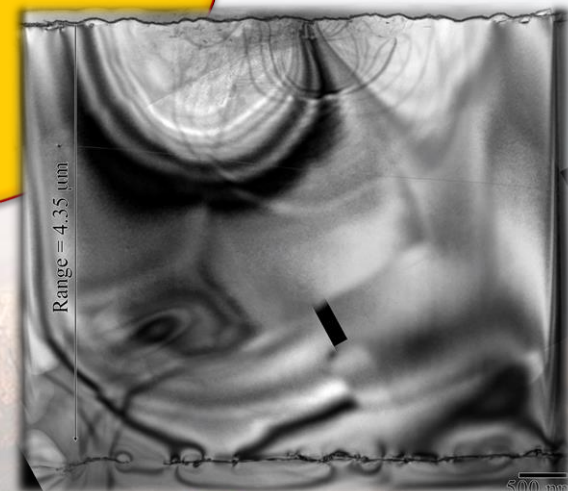
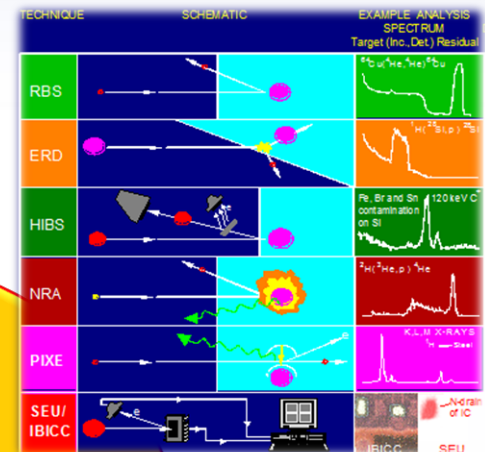
Ion Beam Analysis (IBA)

Radiation Effects  
Microscopy (REM)



Ion Beam  
Modification (IBM)

*In situ* Ion Irradiation  
Transmission Electron  
Microscopy  
(I<sup>3</sup>TEM)





# Benefits & Limitations of *in situ* TEM

## Benefits

1. Real-time nanoscale resolution observations of microstructural dynamics

## Limitations

1. Predominantly limited to microstructural characterization
  - Some work in thermal, optical, and mechanical properties
2. Limited to electron transparent films
  - Can often prefer surface mechanisms to bulk mechanisms
  - Local stresses state in the sample is difficult to predict
3. Electron beam effects
  - Radiolysis and Knock-on Damage
4. Vacuum conditions
  - $10^{-7}$  Torr limits gas and liquid experiments feasibility
5. Local probing
  - Portions of the world study is small

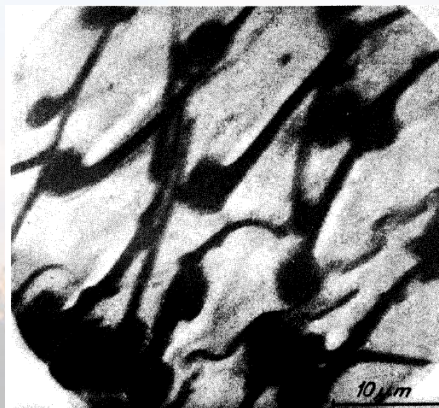


Fig. 6: Wing surface of the house fly.  
(First internal photograph,  $U = 60$  kV,  $M_e = 2200$ )  
(Dietel, E. and Müller, H.O.: Z. Wiss. Mikroskopie 52, 53-57 (1955))

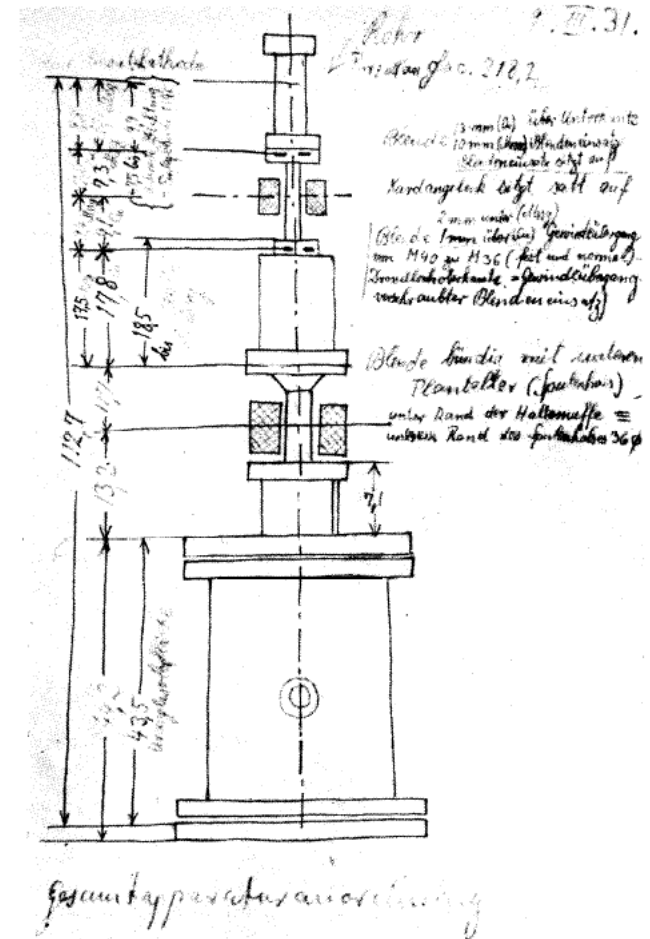
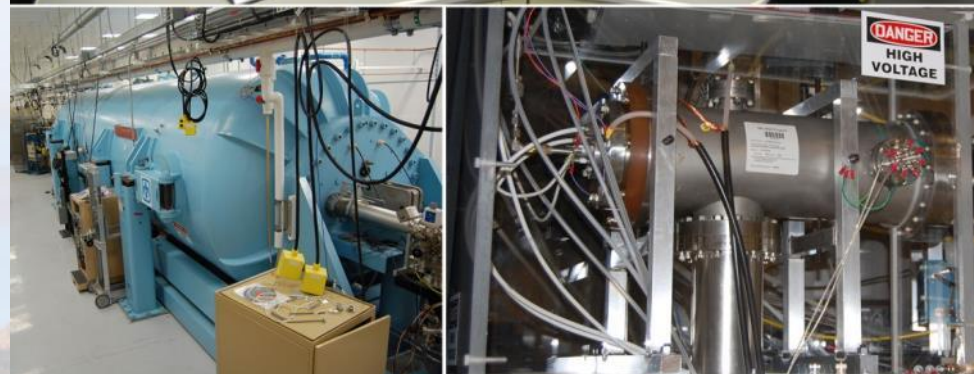
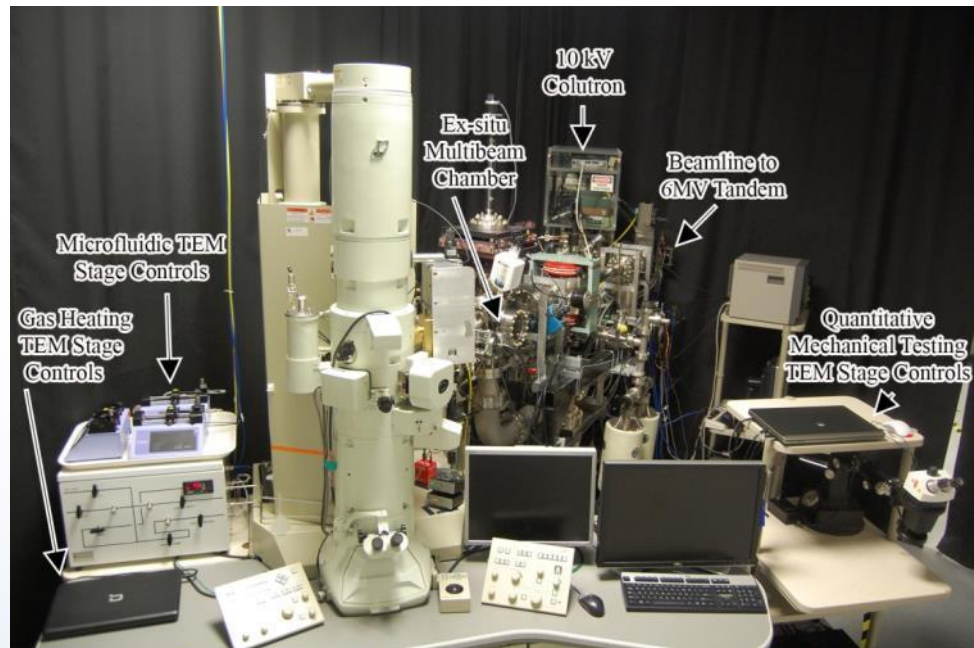


Fig. 2: Sketch by the author (9 March 1931) of the cathode ray tube for testing one-stage and two-stage electron-optical imaging by means of two magnetic electron lenses (electron microscope) [8].

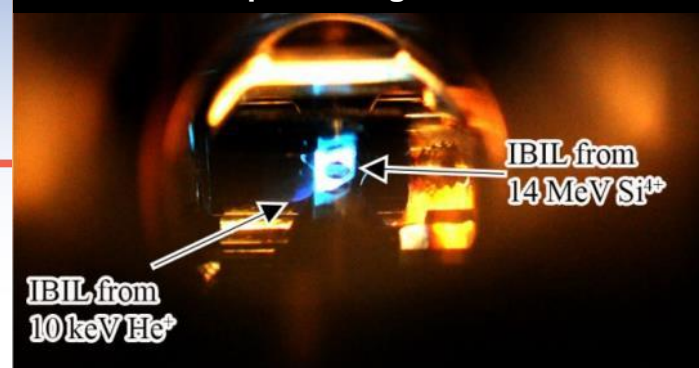
# Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

Collaborator: D.L. Buller

10 kV Colutron - 200 kV TEM - 6 MV Tandem

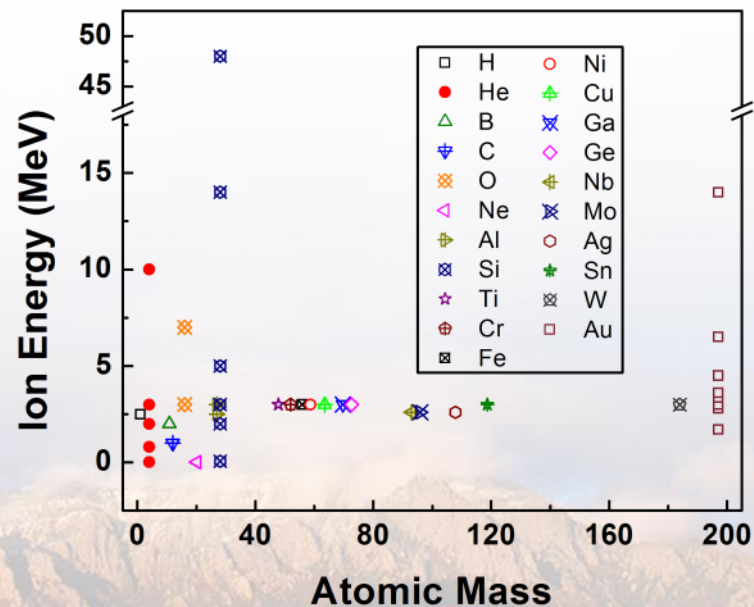


IBIL from a quartz stage inside the TEM



Direct real time observation  
of ion irradiation,  
ion implantation, or both  
with nanometer resolution

Ion species & energy introduced into the TEM

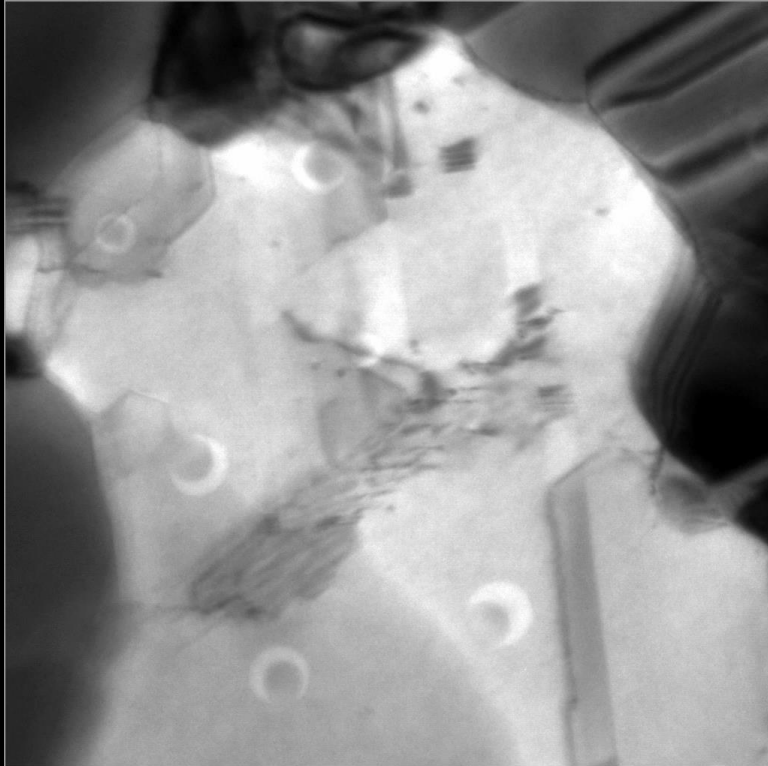




# Dose Rate Effects

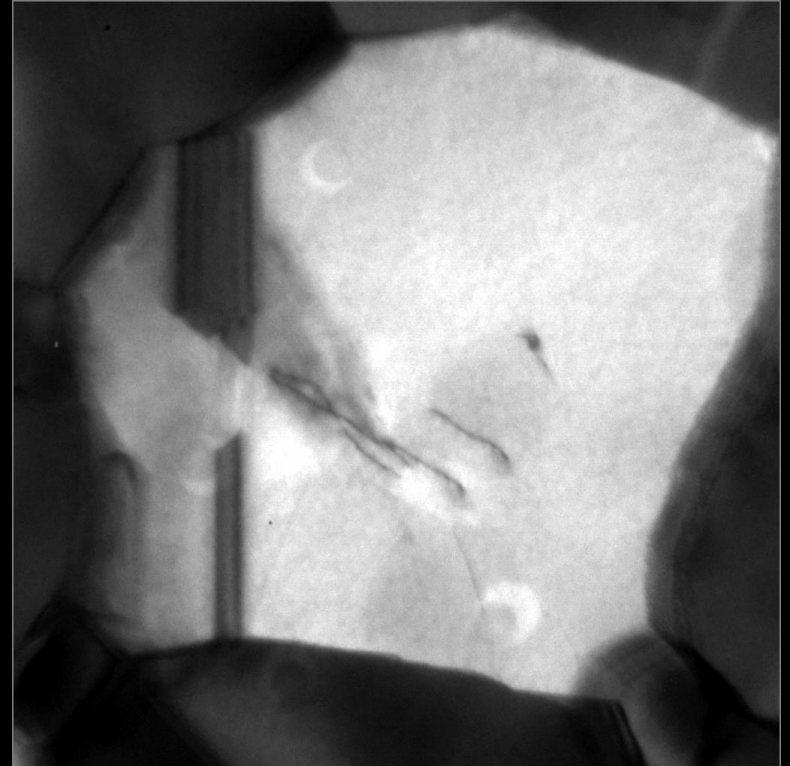
Collaborators: C. Chisholm , P. Hosemann, & A. Minor

$7.9 \times 10^9$  ions/cm<sup>2</sup>/s



**VS**

$6.7 \times 10^7$  ions/cm<sup>2</sup>/s



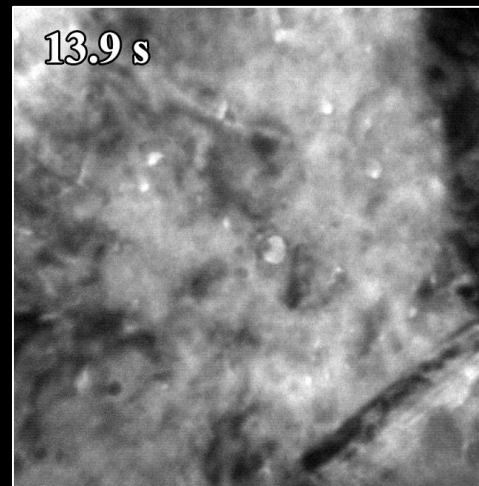
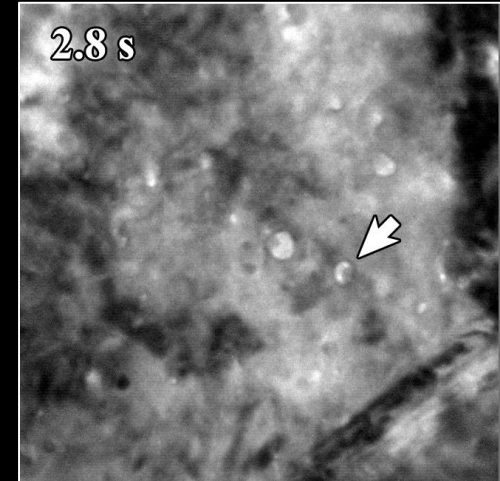
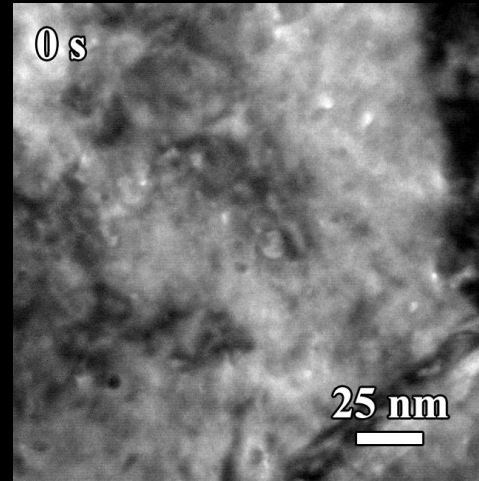
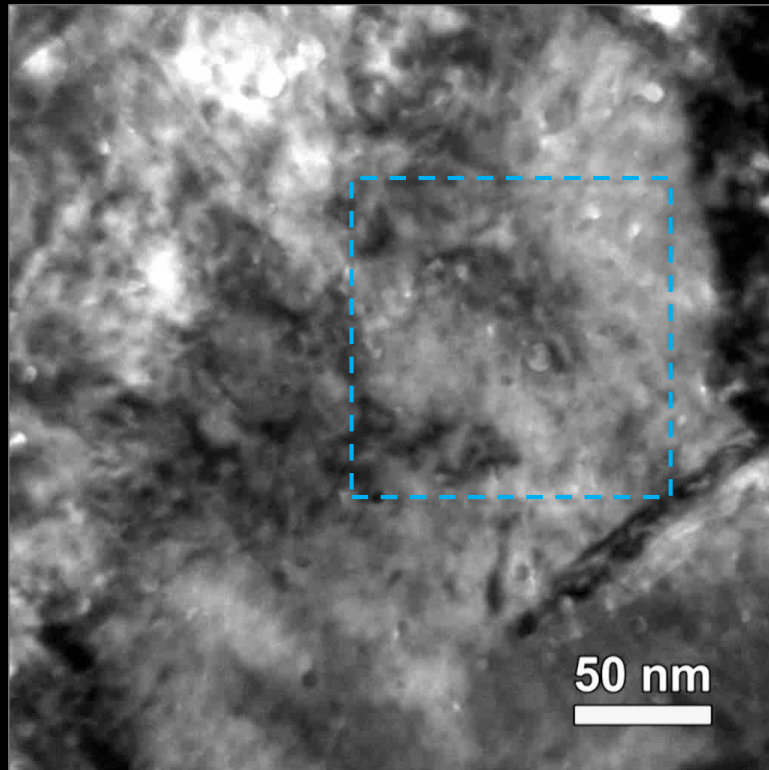
Improved vibrational and ion beam stability permits us to work at 120kx or higher permitting imaging of single cascade events

# Simultaneous *In situ* TEM Triple Beam:

## 2.8 MeV Au<sup>4+</sup> + 10 keV He<sup>+</sup>/D<sub>2</sub><sup>+</sup>

Collaborator: D.C. Bufford

Video playback speed x1.5.



### ■ Approximate fluence:

- Au  $1.2 \times 10^{13}$  ions/cm<sup>2</sup>
- He  $1.3 \times 10^{15}$  ions/cm<sup>2</sup>
- D  $2.2 \times 10^{15}$  ions/cm<sup>2</sup>

### ■ Cavity nucleation and disappearance

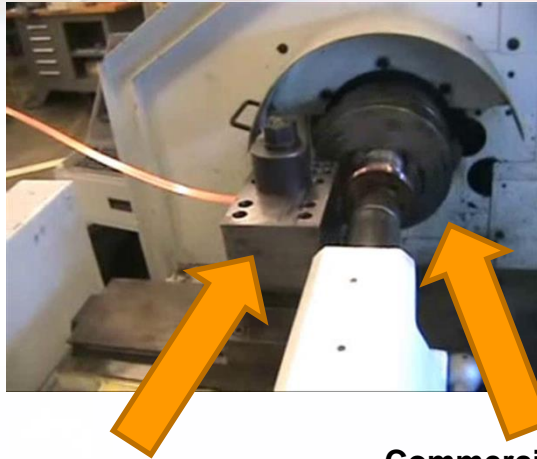
In-situ triple beam He, D<sub>2</sub>, and Au beam irradiation has been demonstrated on Sandia's I<sup>3</sup>TEM!

Intensive work is still needed to understand the defect structure evolution that has been observed.



# What Insight into Structural Stability is Gained from I<sup>3</sup>TEM Experiments?

Collaborators: O. El-Atwani, J. P. Allain, D. Buller, & J.A. Scott

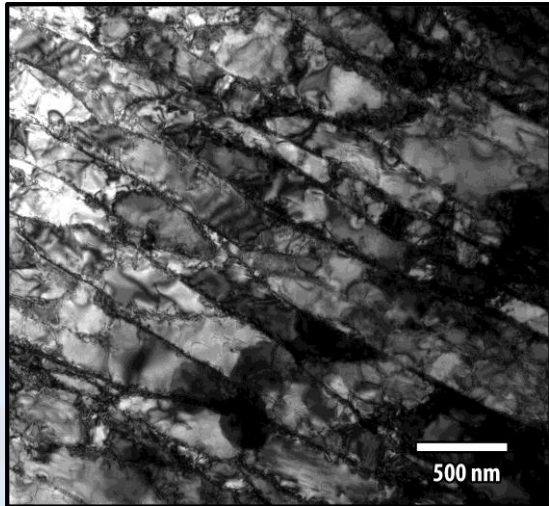


Extrusion  
Machining tooling

Commercially  
available lathe

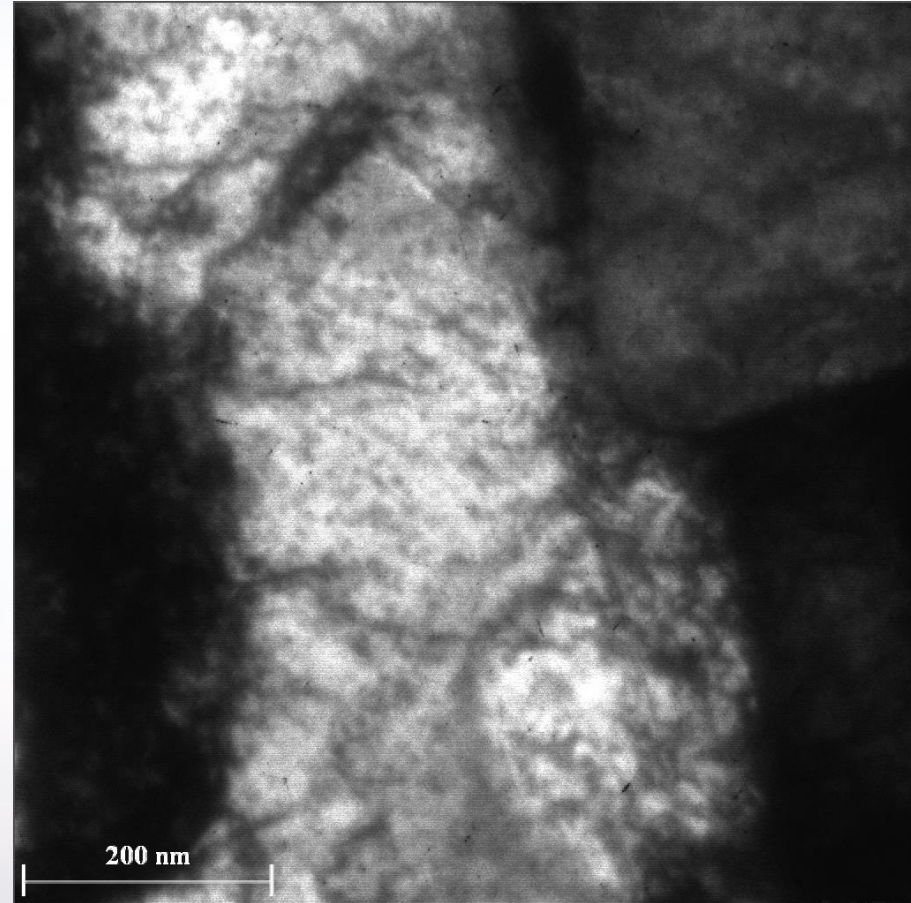
From NW  
components through  
proposed NE  
cladding to waste  
storage:

Understanding  
Radiation Damage is  
Essential



UFG Tungsten

- I<sup>3</sup>TEM W  
irradiation and He  
implantation of  
SPD-W developed  
for ITER  
applications



I<sup>3</sup>TEM is providing insight into:

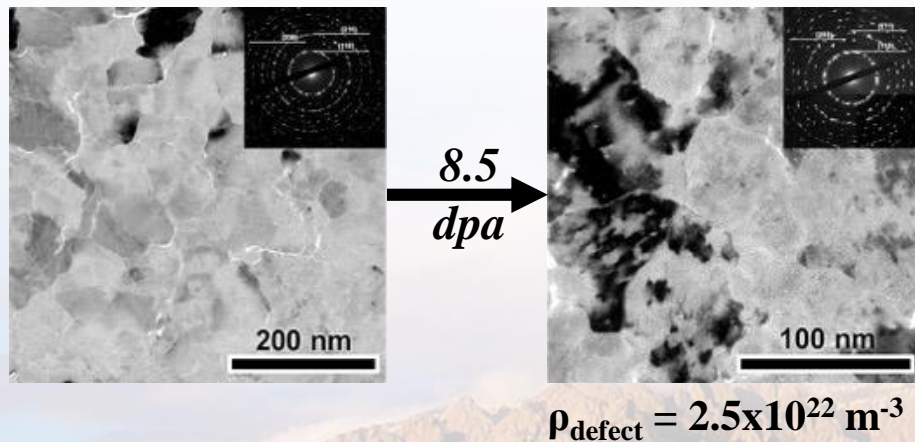
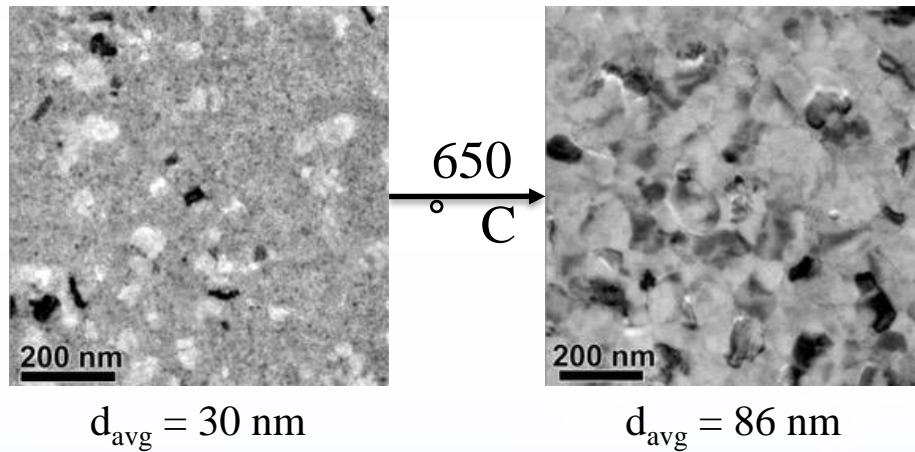
- 1) Loop formation
- 2) Loop stability & migration
- 3) Rad & structural defect interactions



# Scaling down to Nanocrystalline Tungsten Alloys

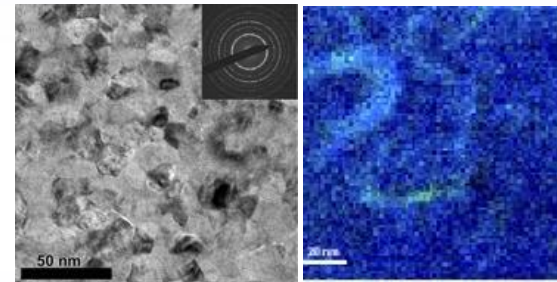
Collaborators: O.K. Donaldson, T. Kaub, G. Thompson, and J. Trelewicz

## Nanocrystalline W

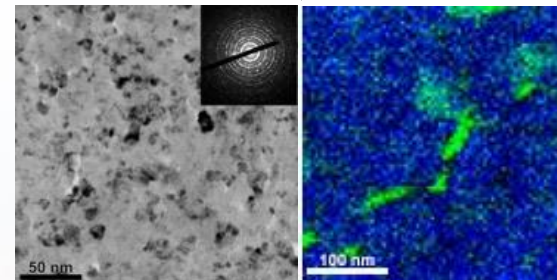


Alloying does not negatively effect radiation tolerance, while improving thermal and mechanical properties

## Nanocrystalline W-20at.%Ti

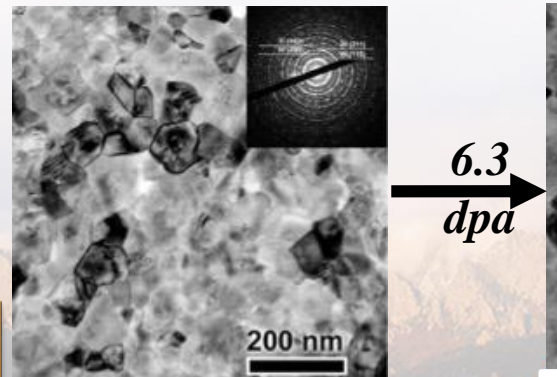


1000° C      Anneal

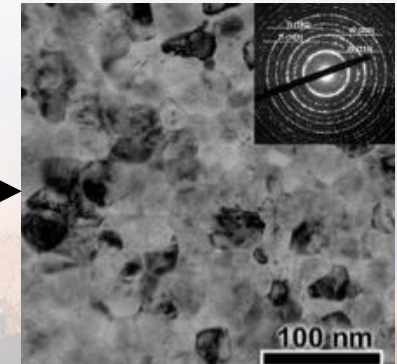


Grain growth is hampered by the addition of Ti

Ti solute is heterogeneously distributed after annealing



6.3 dpa

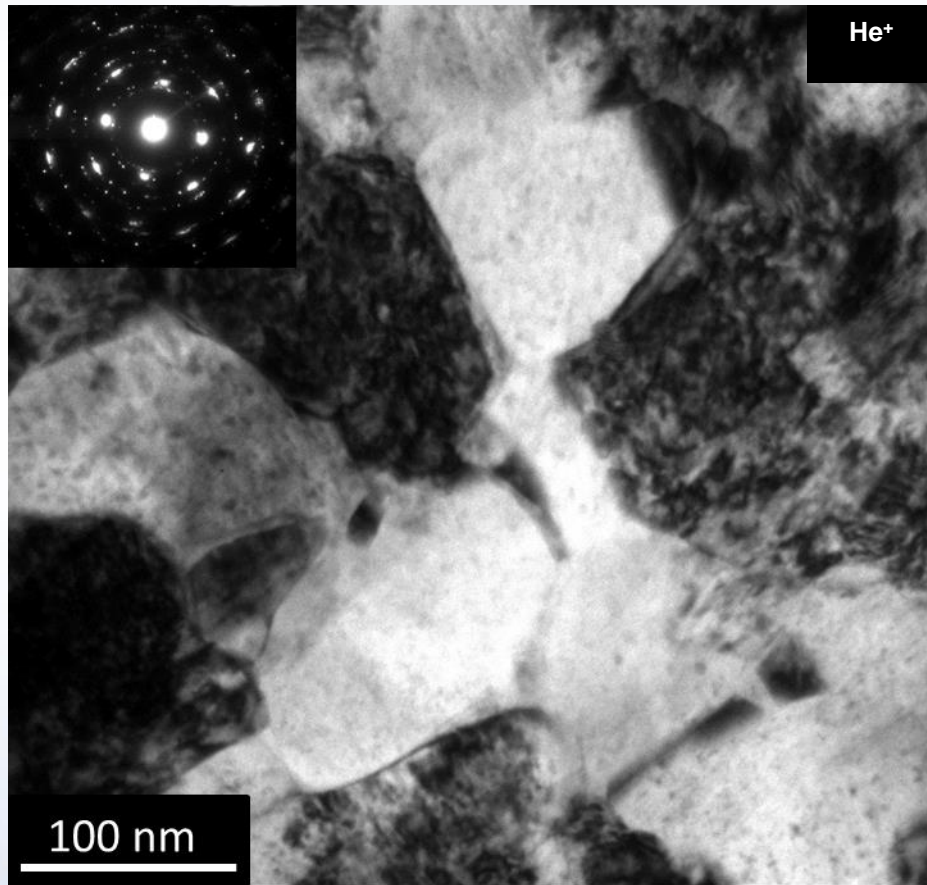


$\rho_{\text{defect}} = 2.8 \times 10^{22} \text{ m}^{-3}$



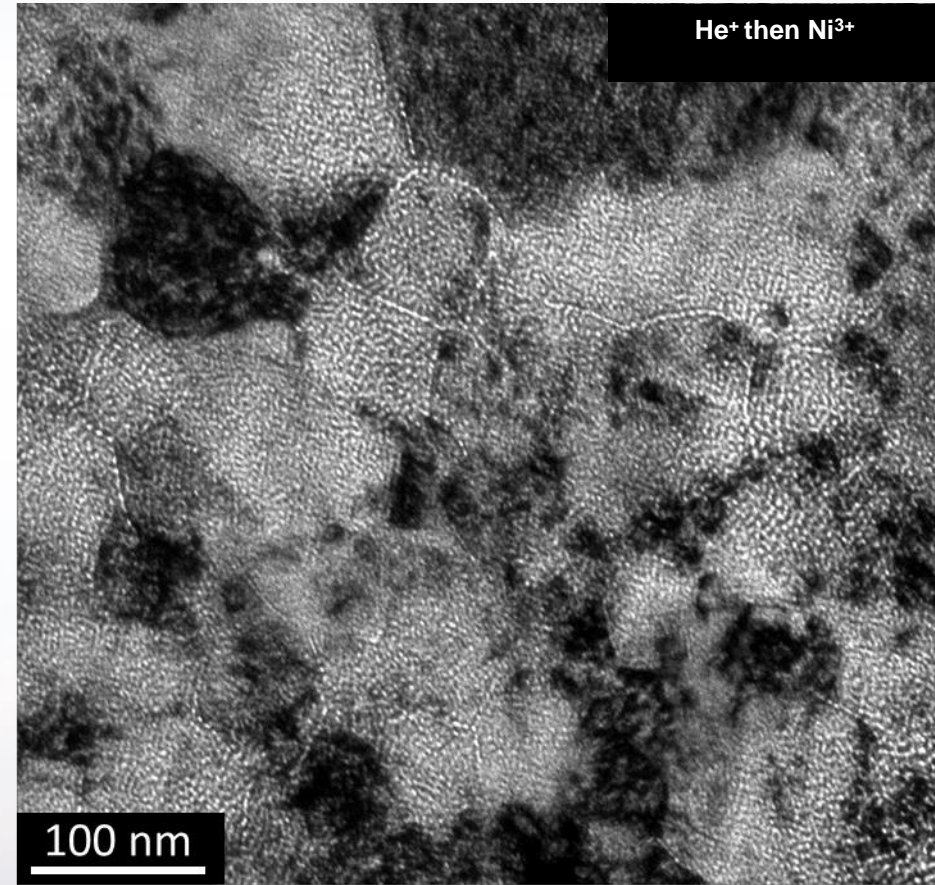
# 10 keV He<sup>+</sup> Implantation followed by 3 MeV Ni<sup>3+</sup> Irradiation

Collaborator: B. Muntifering & J. Qu



10<sup>17</sup> He<sup>+</sup>/cm<sup>2</sup>

Visible damage to the sample

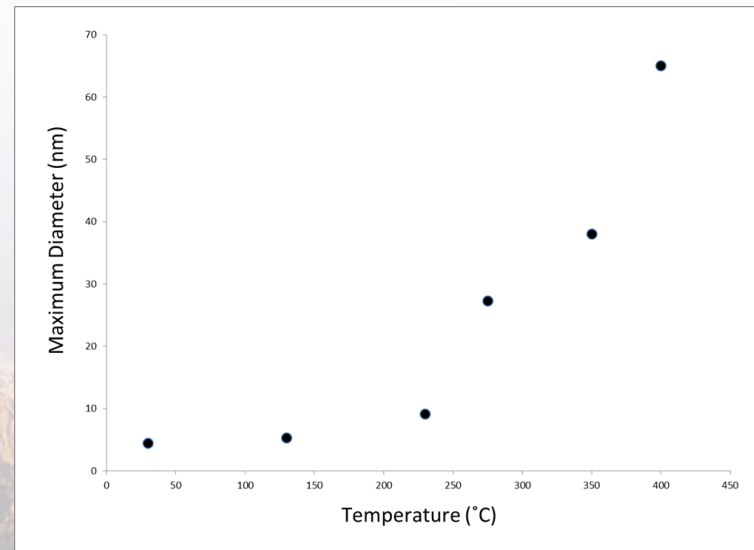
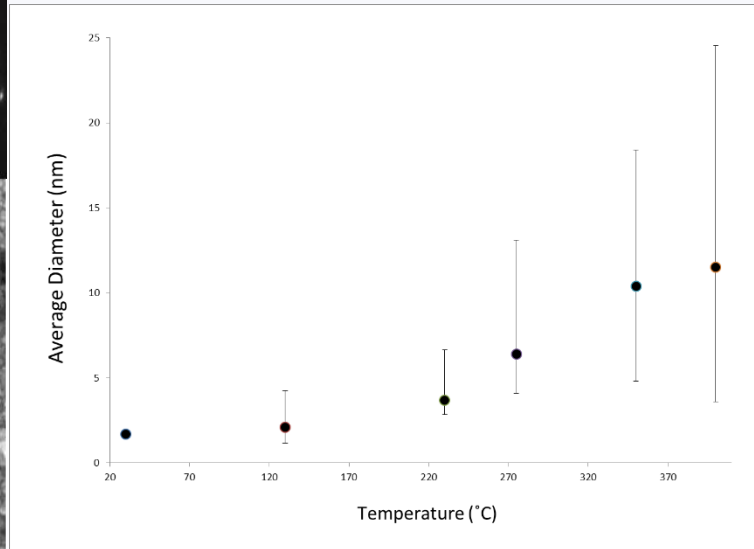
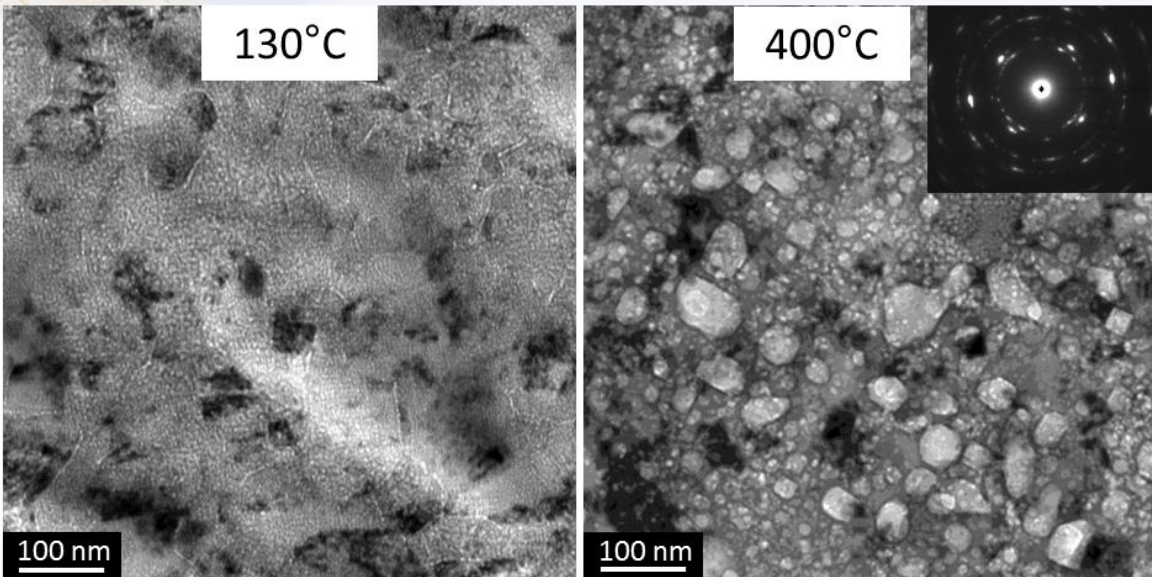


0.7 dpa Ni<sup>3+</sup> irradiation

High concentration of cavities along  
grain boundaries



# Cavity Growth during In-situ Annealing of 10 keV He<sup>+</sup> Implanted and then 3 MeV Irradiated Ni<sup>3+</sup>



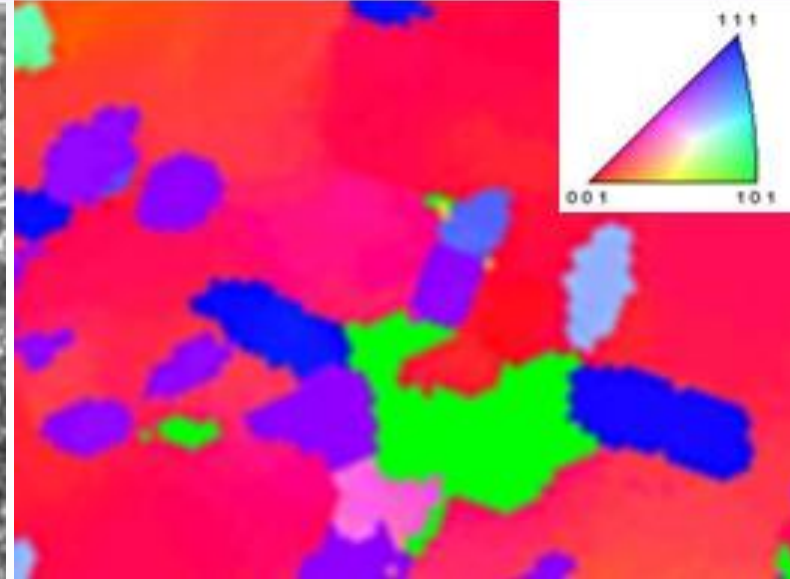
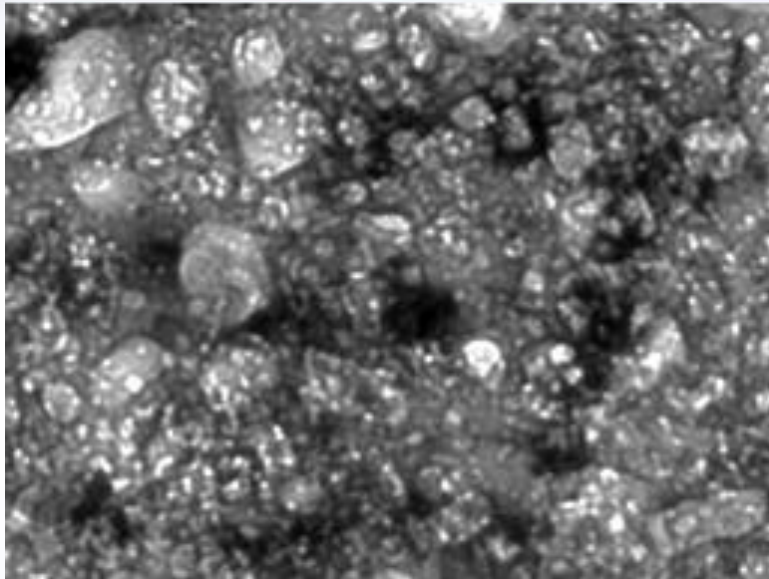
Bubble to cavity transition and cavity evolution can be directly studied



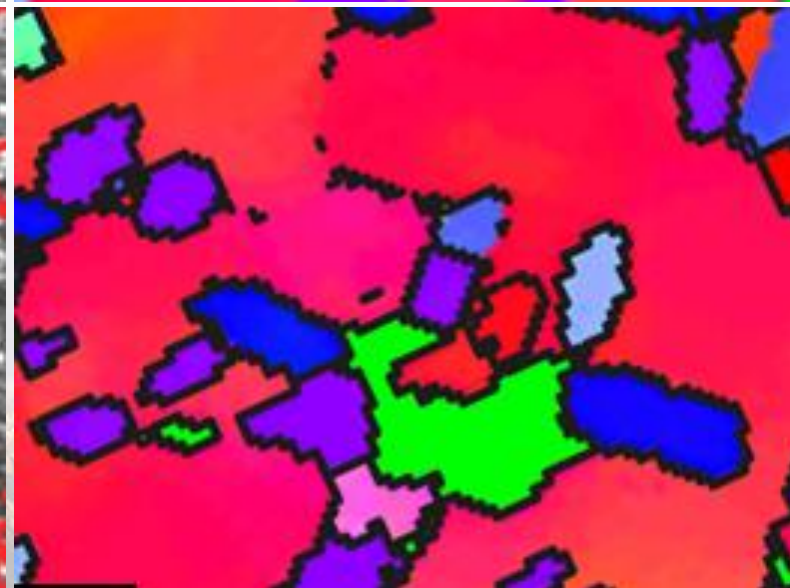
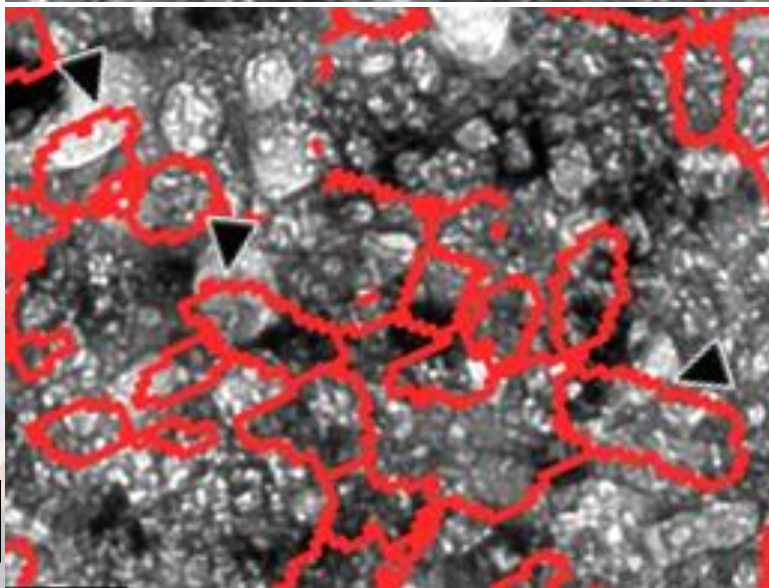


# Precession Electron Diffraction Reveals Hidden Grain Structure

Cavities in  
helium  
implanted,  
self-ion  
irradiated,  
nc nickel film  
annealed to  
400 °C



Cavities  
span  
multiple  
grains at  
identified  
grain  
boundaries



100 nm

# *In situ* Qualitative Mechanical Testing

## Gatan straining TEM Holder

- Minimal control over displacement and no “out-of-box” force information
- Successful in studies in observing dislocation-GB interactions/mechanisms
- Ideally both grains have kinematic BF 2-beam conditions: challenging in ST holder

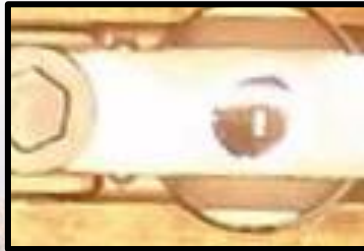
## Traditional Gatan Heating and Straining Holder



## Thin film tension “jig”:



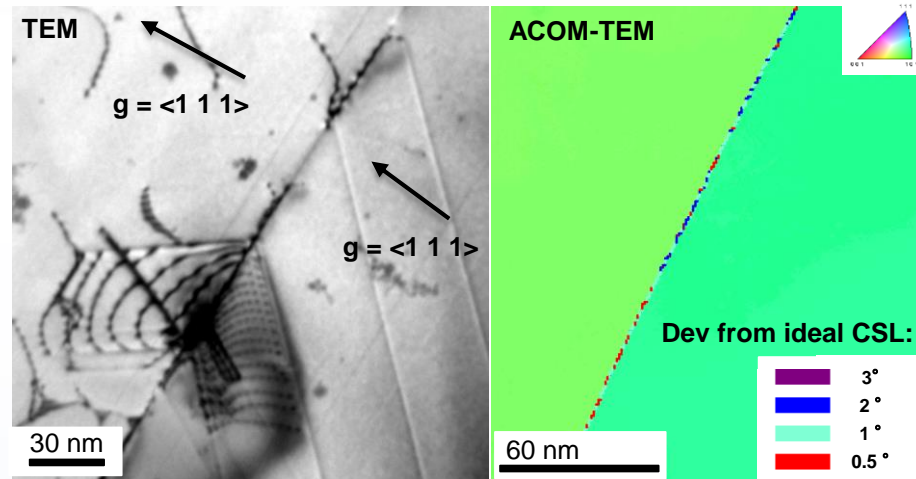
## Traditional jet thinned disk



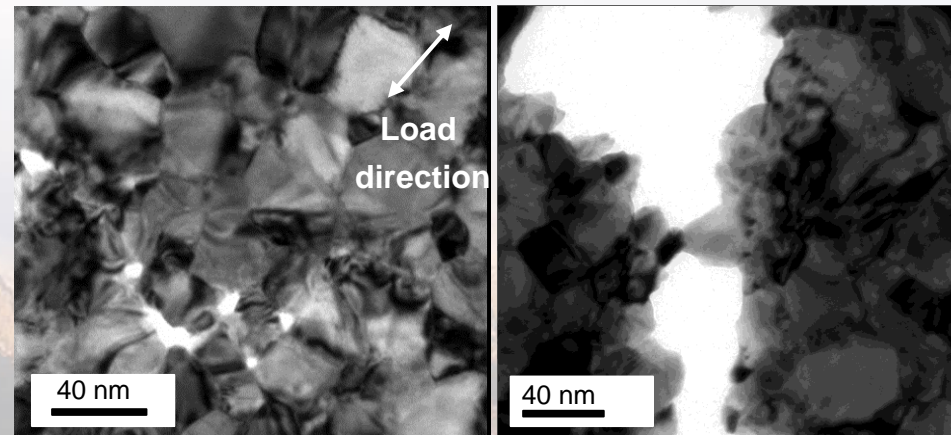
12 x 2.5 mm jigs, MEMs device, or jet thinned disk



## Dislocation interactions as a function of GB character ( $\Sigma 3$ twin GB below):



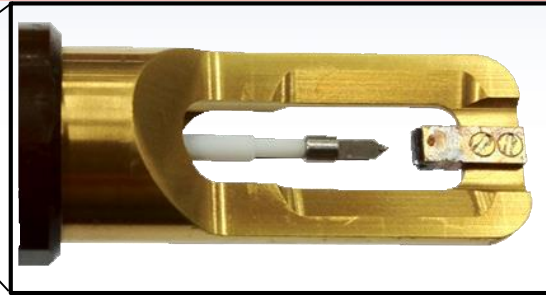
## Observe deformation mechanisms in nanocrystalline metals during tensile straining:





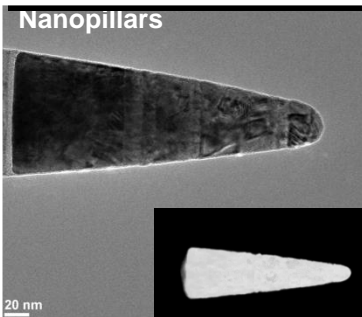
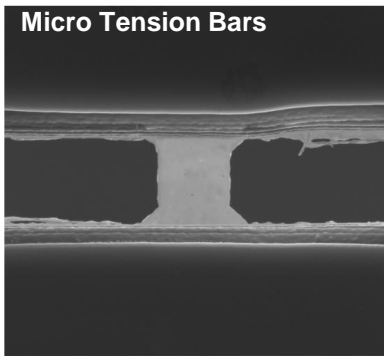
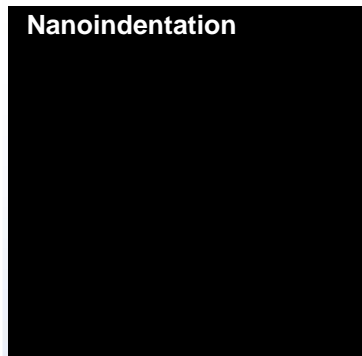
# *In situ* Quantitative Mechanical Testing

Collaborators: Douglas Stauffer , Eric Hintsala, S.A. Syed Hysitron Bruker Inc.



## Hysitron PI95 In Situ Nanoindentation TEM Holder

- Sub nanometer displacement resolution
- Quantitative force information with  $\mu\text{N}$  resolution
- Concurrent real-time imaging



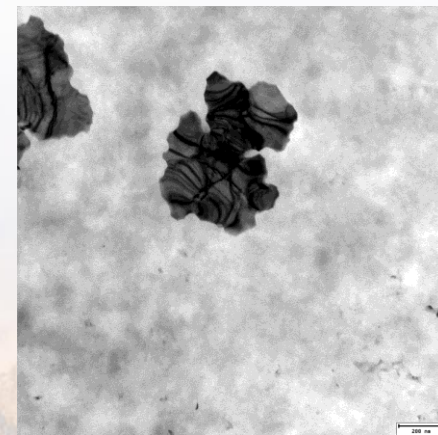
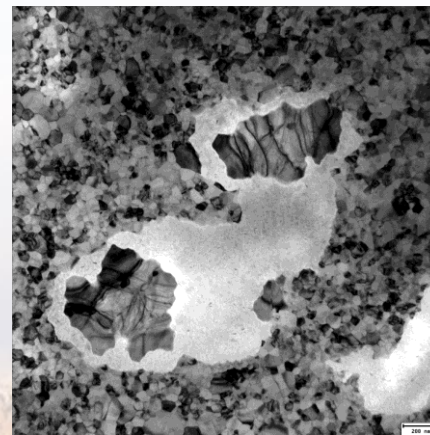
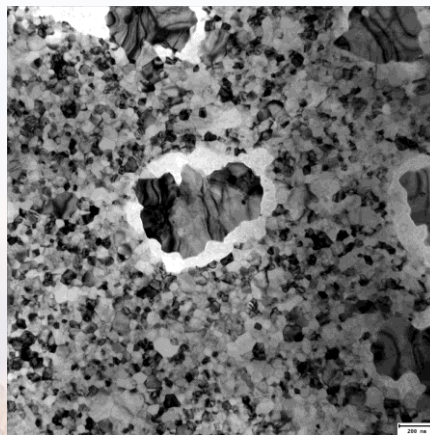
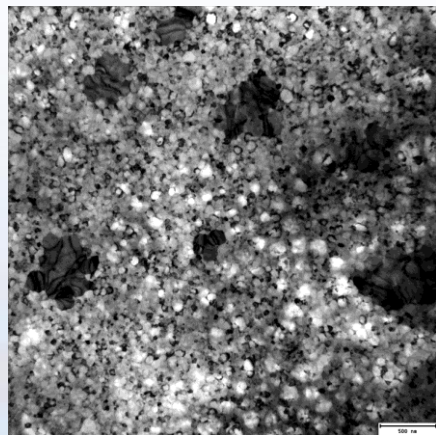
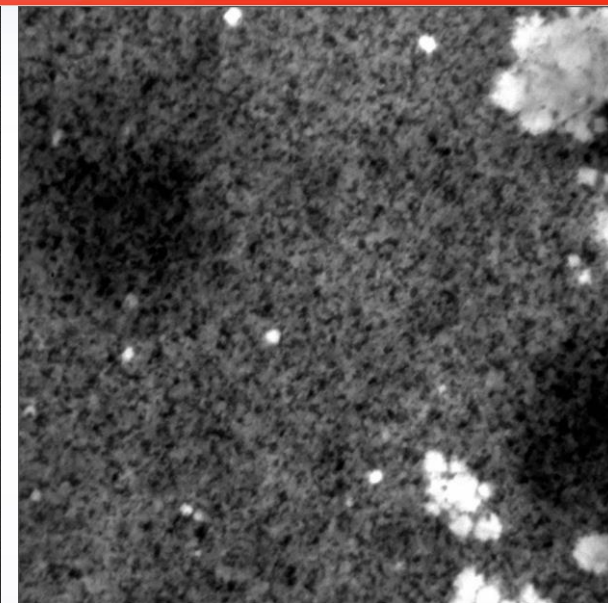
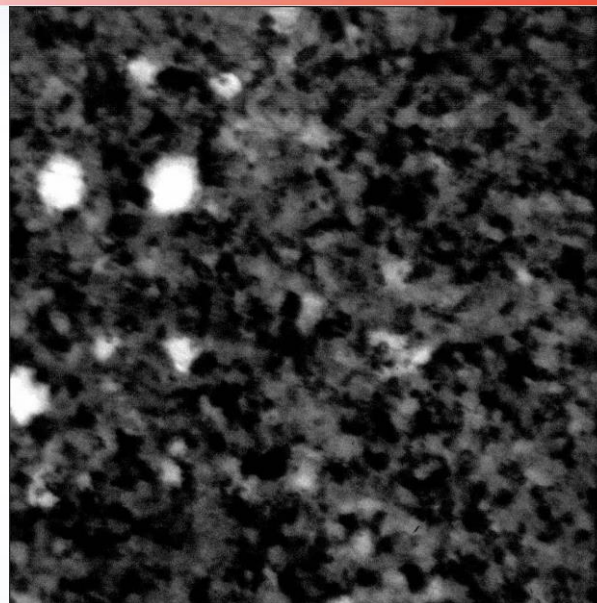
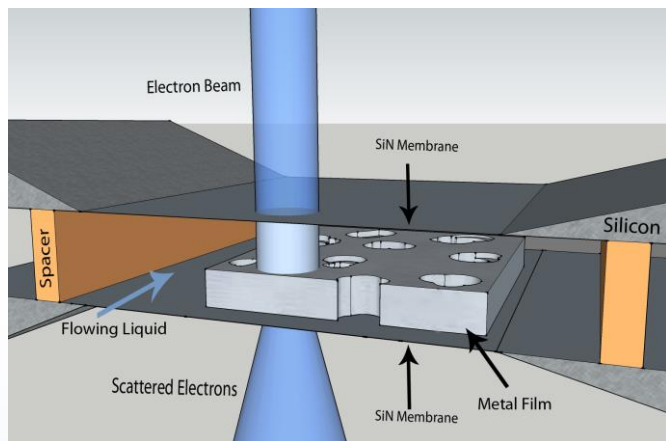
- A variety of sample geometries
- Load functions examined at I<sup>3</sup>TEM:
  - 1) Indentation
  - 2) Tension
  - 3) Fatigue
  - 4) Creep
  - 5) Compression

# Can We Gain Insight into the Corrosion Process through *In situ* TEM?

Contributors: D. Gross, J. Kacher, I.M. Robertson & Protochips, Inc.

## Microfluidic Stage

- Mixing of two or more channels
- Continuous observation of the reaction channel

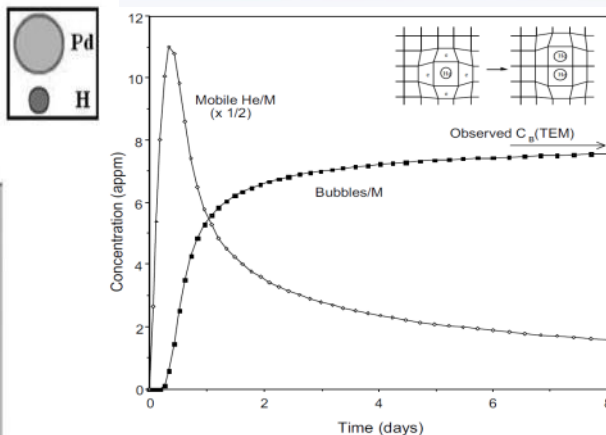
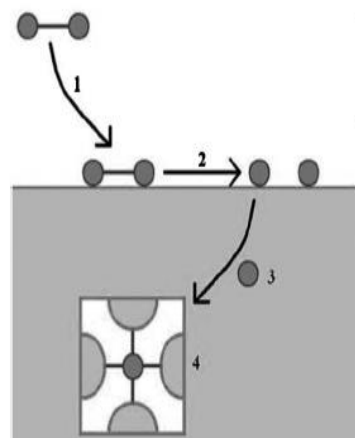


**Pitting mechanisms during dilute flow of acetic acid over 99.95% nc-PLD Fe involves many grains.  
Large grains resulting from annealing appear more corrosion tolerant**



# In situ TEM Hydrogen Exposure

Contributors: B.G. Clark, P.J. Cappillino, B.W. Jacobs, M.A. Hekmaty, D.B. Robinson, L.R. Parent, I. Arslan. & Protochips, Inc.



R. Delmelle, J., Phys. Chem. Chem. Phys. (2011) p.11412

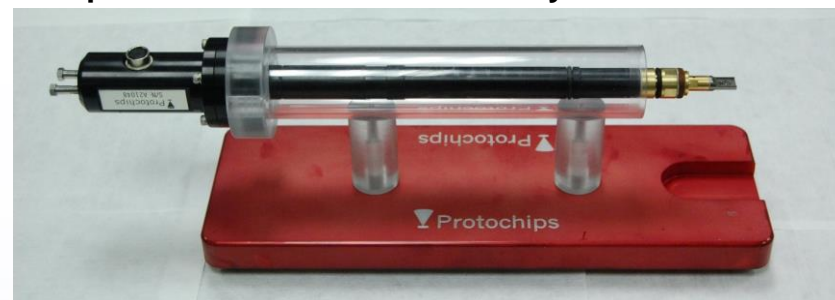
Cowgill, D., Fusion Sci. & Tech., 28 (2005) p. 539

Trinkaas, H. et al., JNM (2003) p. 229

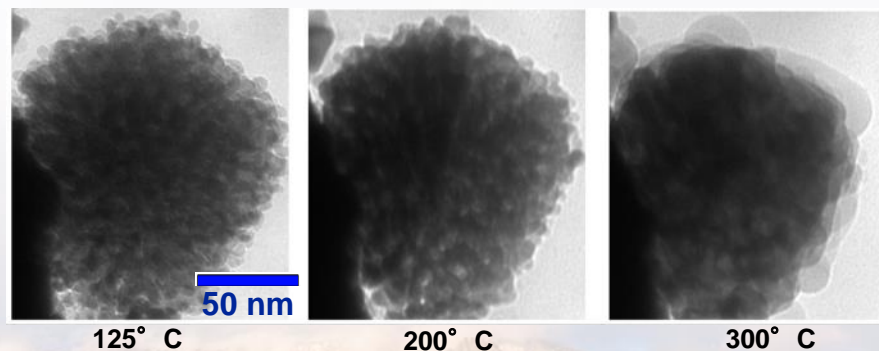
Thiebaut, S. et al. JNM (2000) p. 217

## Vapor-Phase Heating TEM Stage

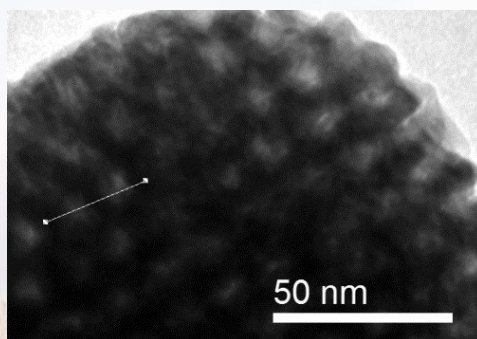
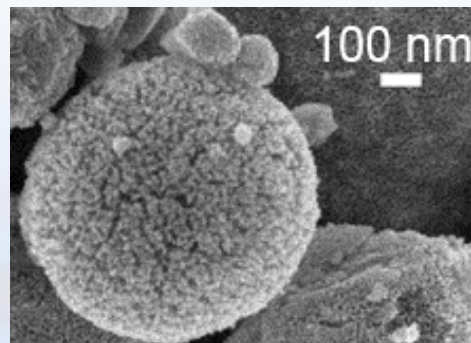
- Compatible with a range of gases
- *In situ* resistive heating
- Continuous observation of the reaction channel
- Chamber dimensions are controllable
- Compatible with MS and other analytical tools



- 1 atm H<sub>2</sub> after several pulses to specified temp.



Harmful effects may be mitigated in nanoporous Pd



New *in situ* atmospheric heating experiments provide great insight into nanoporous Pd stability



# Feasibility of Studying Zircaloy 2 at Nominally 1 atm

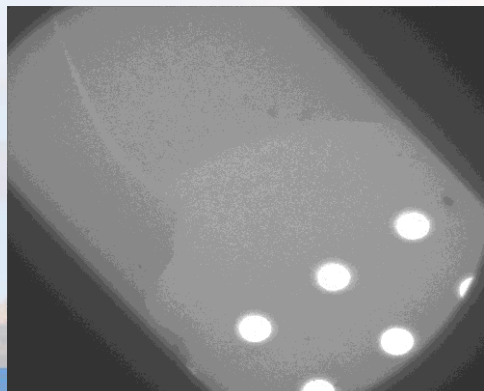
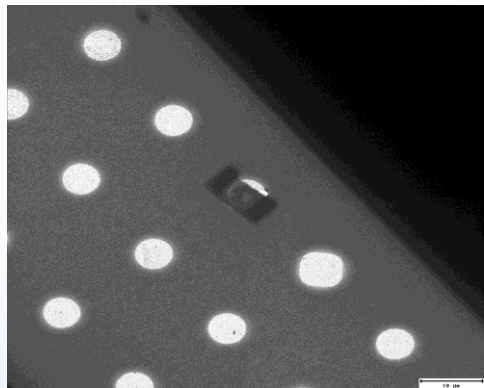
Collaborators: S. Rajasekhara and B.G. Clark



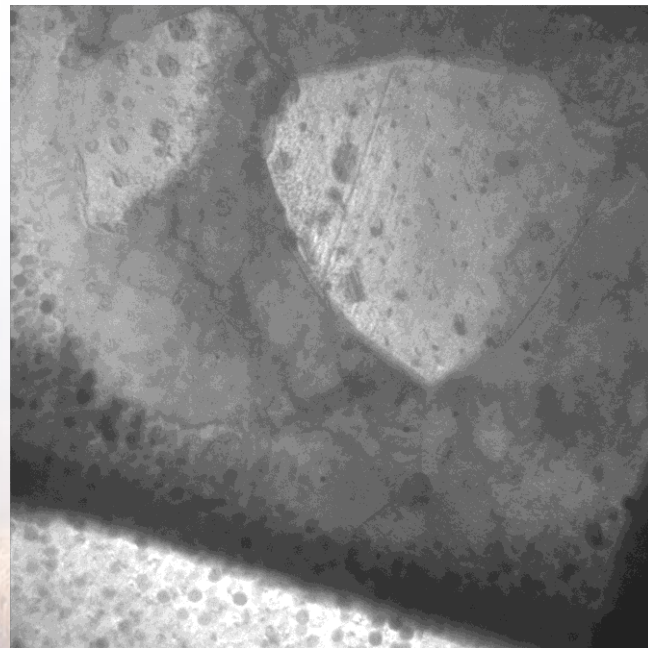
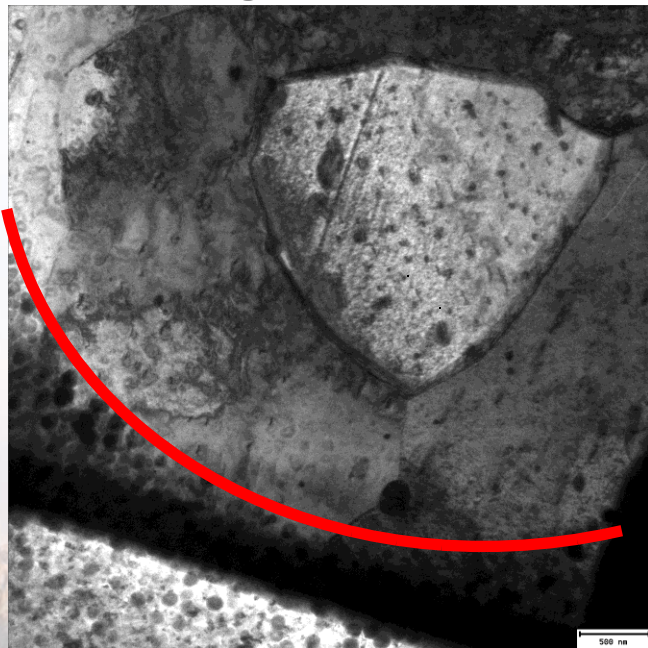
## Vapor-Phase Heating TEM Stage

- Compatible with a range of gases
- *In situ* resistive heating
- Continuous observation of the reaction channel
- Chamber dimensions are controllable
- Compatible with MS and other analytical tools

**Vacuum &  
Single Window**



**Nominally 1 atm H<sub>2</sub>  
& Two Windows**



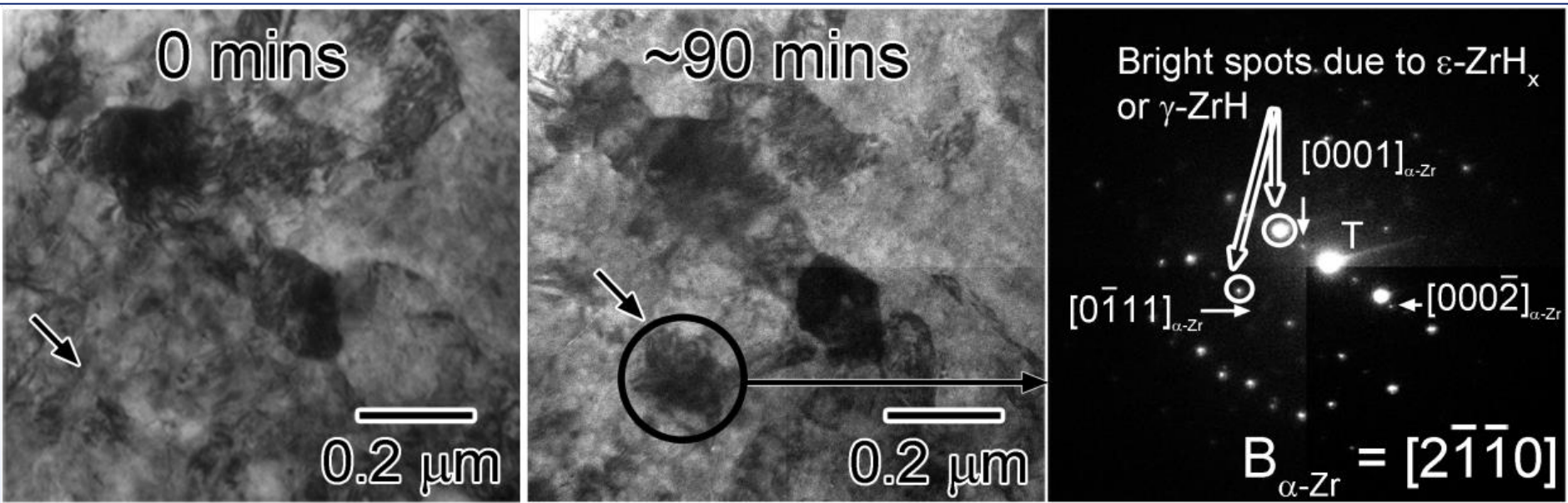
Most features are observed in both despite the decreased resolution resulting from the additional SiN window and 5 μm of air



# *In situ* Observation of Hydride Formation in Zirlo

Collaborators: S. Rajasekhara and B.G. Clark

Absolute hydrogen pressure: 327 torr ( $\sim 0.5$  atm),  
Ramp rate:  $1^\circ\text{C/s}$ , Final temperature:  $\sim 400^\circ\text{C}$ , Dwell time:  $\sim 90$  mins

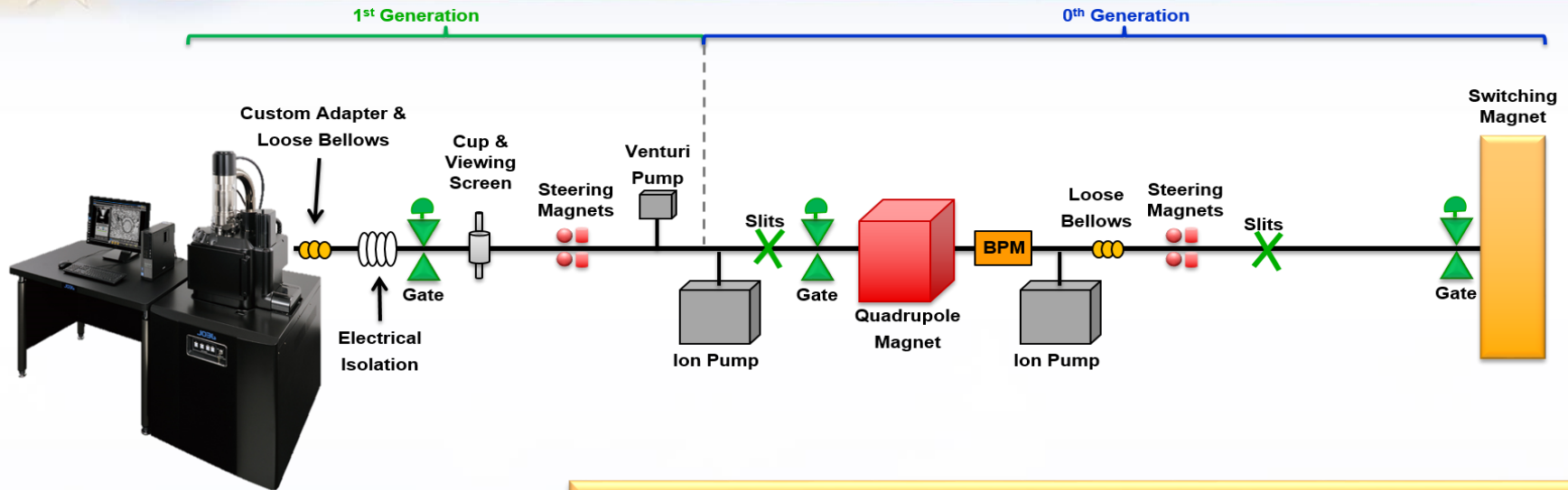


Hydride formation shown, for the first time by use of a novel TEM gas-cell stage, at elevated temperature and hydrogen pressure

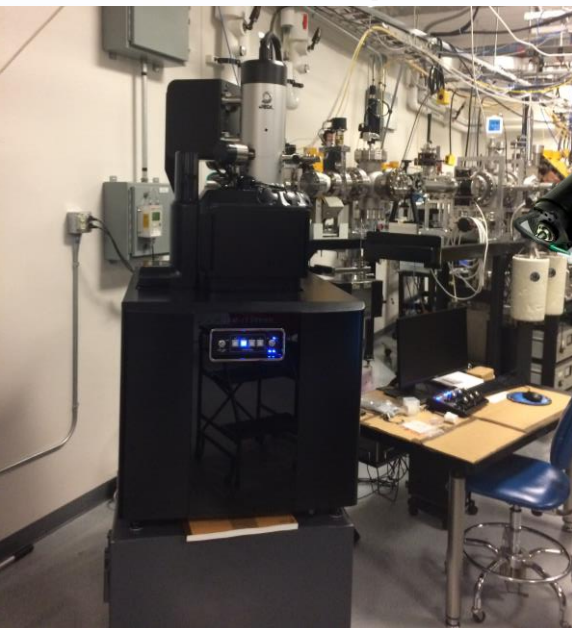
# Schematic of the *In situ* SEM Beamline

Collaborators: D.L. Buller & S. Briggs

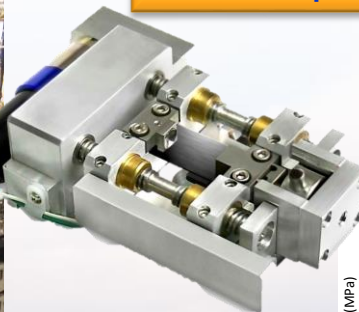
8/24/2017



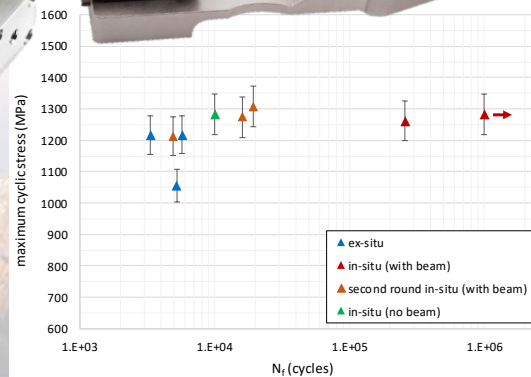
Beam Line planned for the *in situ* SEM will be developed in phases. Ultimate plan is for multiple accelerators being attached for dual or triple beam experiments.



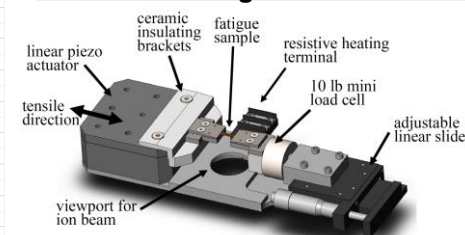
MTI Fullam  
Straining Heating



Hysitron PI85  
Nanoindenter



Custom-built Piezo  
Fatigue tester

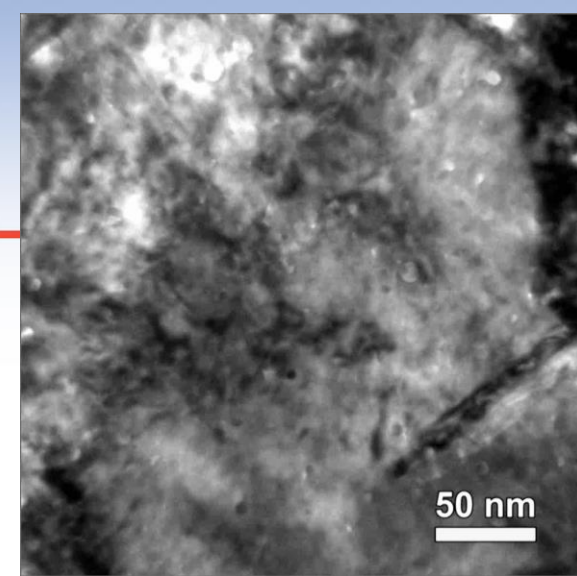
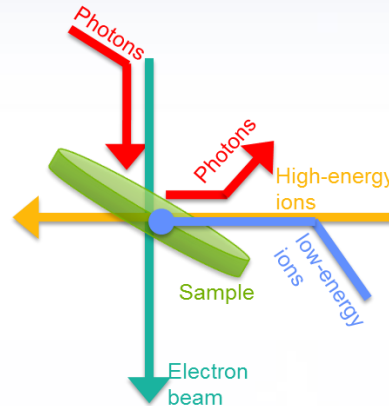




# Summary

## Sandia's I<sup>3</sup>TEM capabilities:

- *In situ* high energy ion irradiation from H to Au
- *In situ* gas implantation
- Heating up to 1,000 °C
- Quantitative and bulk straining
- Two-port microfluidic cell
- Gas flow/heating stage
- Electron tomography
- Precession Electron Diffraction



**Sandia's I<sup>3</sup>TEM although still under development is providing a wealth of interesting initial observations and harsh environments**

**Currently applying the current I<sup>3</sup>TEM capabilities to various material systems in combined and harsh environmental conditions**

## Sandia's I<sup>3</sup>TEM future capabilities being developed:

- In situ ion irradiation TEM in liquid or gas (currently capable)
- DTEM: Nanosecond resolution (laser optics being developed)
- Beamline: Add 1 MV NEC Tandem & convert 90° magnet to bend beams 45°

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This work was partially supported by the US Department of Energy, Office of Basic Energy Sciences.

Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

