

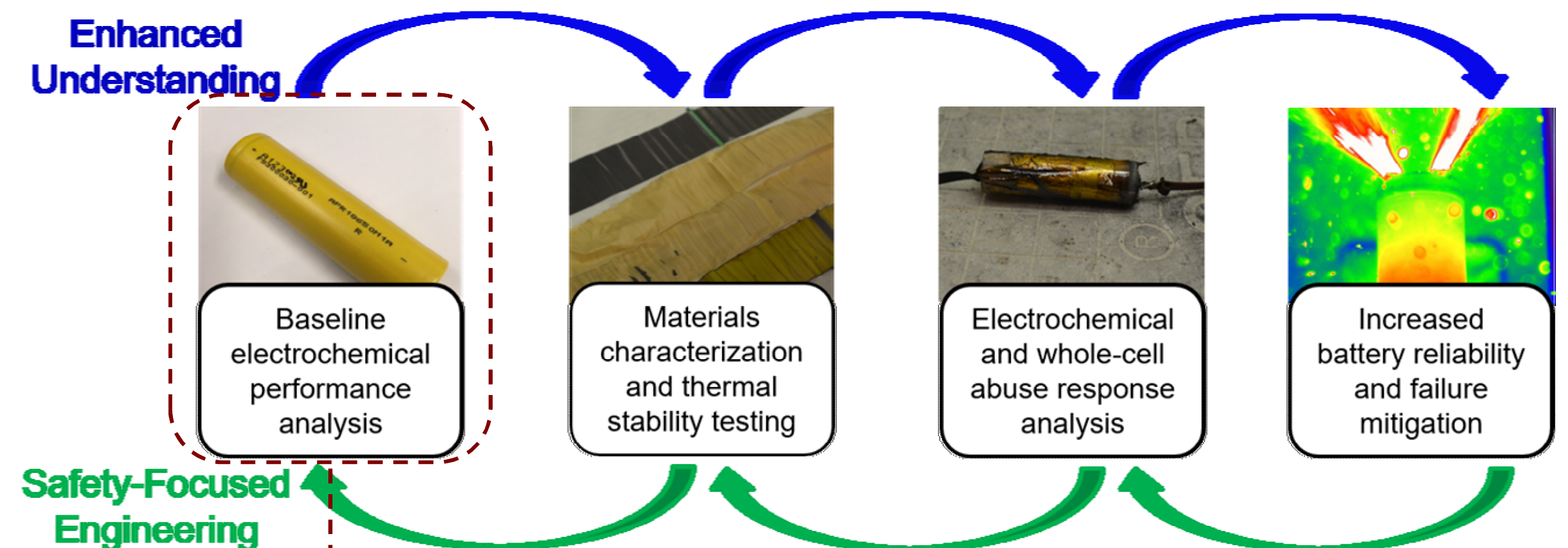
SNL Energy Storage Technology and Systems – Energy Storage Safety
 Funded by Dr. Imre Gyuk
 U.S. Department of Energy; Office of Electricity; Energy Storage Systems Program

Comparative Electrochemical Performance of Commercial 18650-Format Lithium-ion Cells

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Introduction

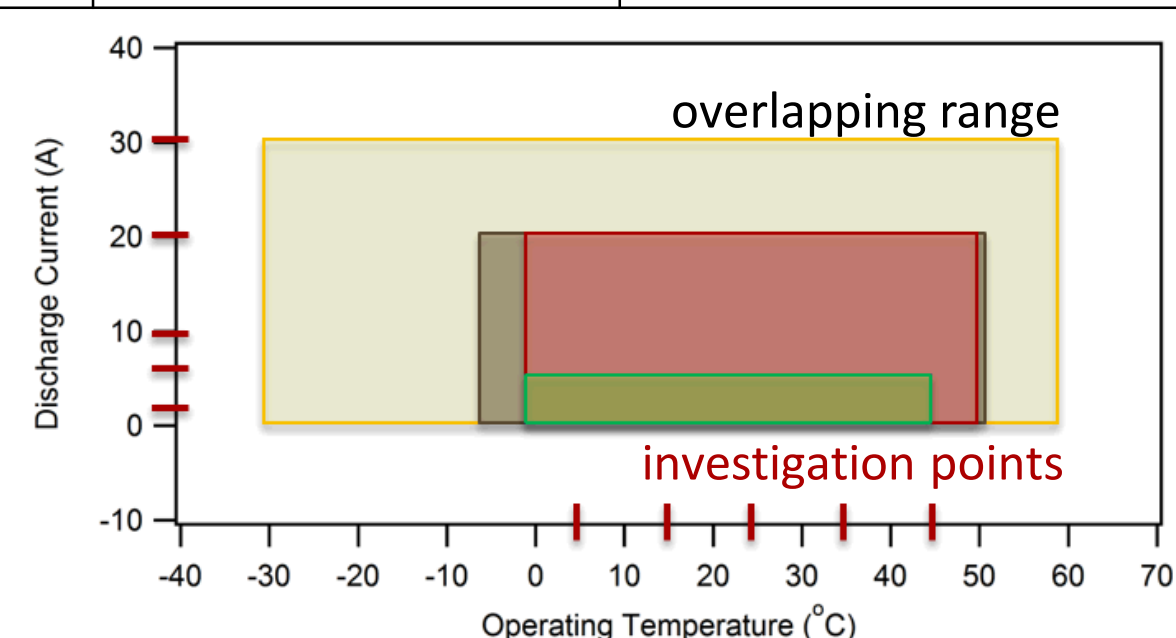
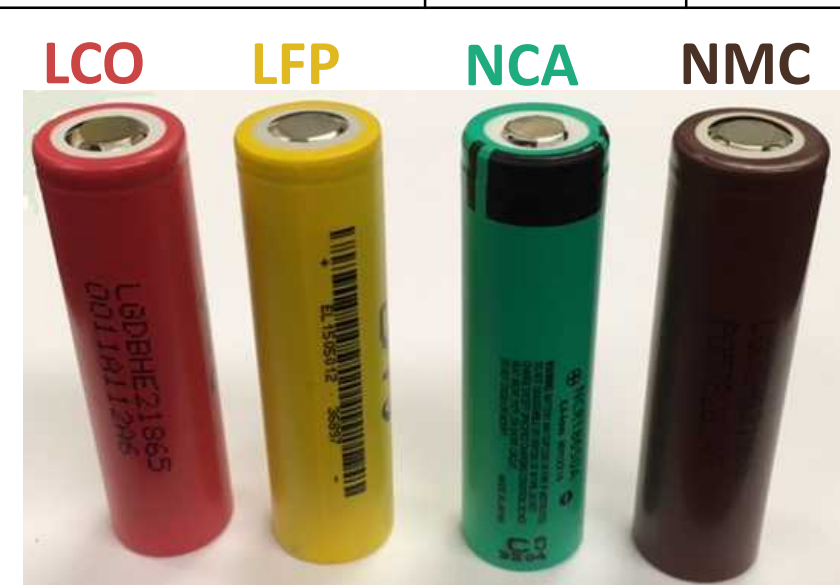
- Stationary energy storage systems (ESS) are increasingly deployed to maintain a robust and resilient grid
- As system size increases, financial and safety issues become important topics
- Holistic approach: electrochemistry, materials, and whole-cell abuse will fill knowledge gaps
- Electrochemical performance helps define safety and reliability
- Detailed studies on the electrochemical performance as a function of application conditions have been limited
- Cells have application-specific operation and performance characteristics



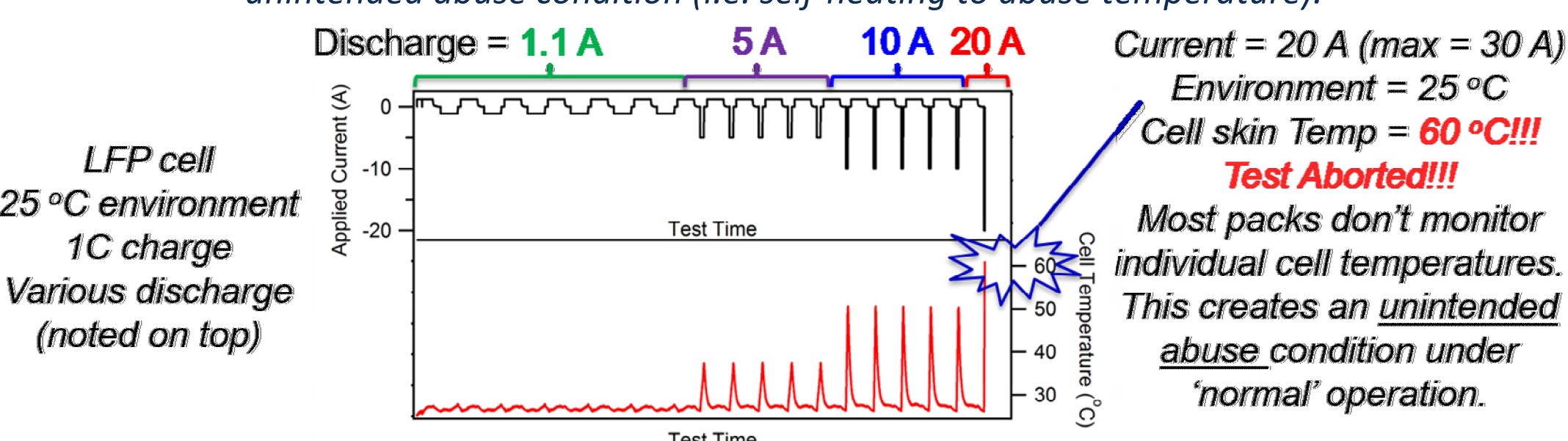
Cell Chemistry

Manufacturer specifications often lack fidelity and parametric detail to ascertain the reliability and operational performance.

Battery	LCO	LFP	NCA	NMC
Capacity	2.5 Ah	1.1 Ah	2.9 Ah	3.0 Ah
Max Discharge Current	20 A	30 A	6 A	20 A
Energy Density	533.3 Wh/L	212.1 Wh/L	569.7 Wh/L	612.1 Wh/L
Cost per Capacity	852.3 \$/kWh	2842.8 \$/kWh	835.1 \$/kWh	594.0 \$/kWh

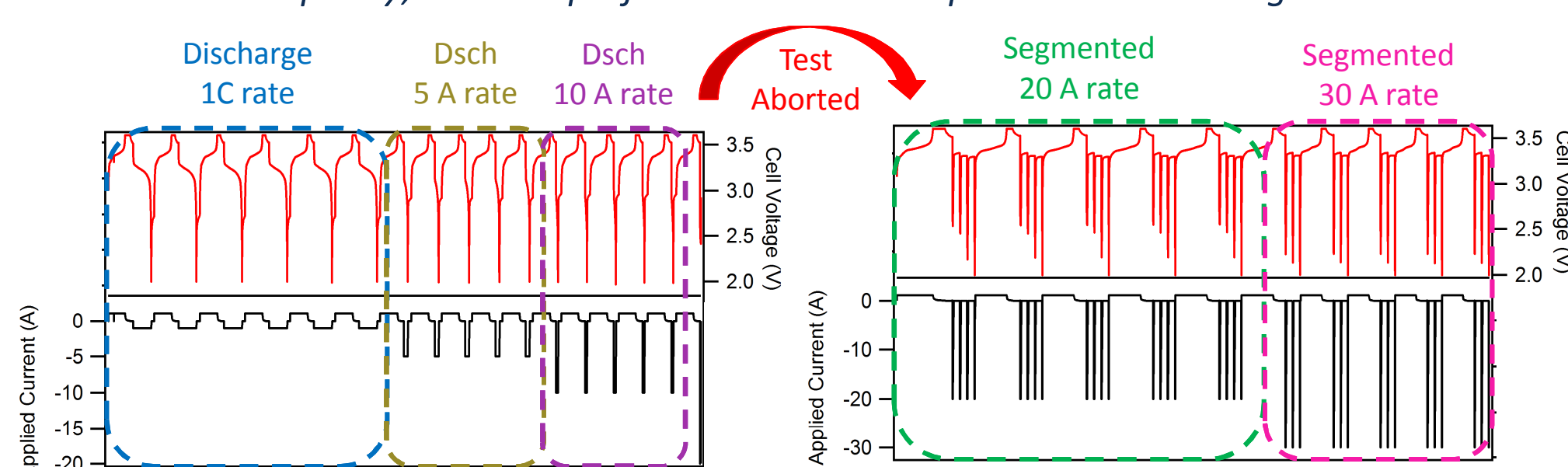


Compounding conditions such as discharge current and temperature can interact to create an unintended abuse condition (i.e. self-heating to abuse temperature).



Test Procedure

Operation guidelines include temperature, maximum charging/discharging currents, and nominal capacity; minimal performance data is reported in these ranges.



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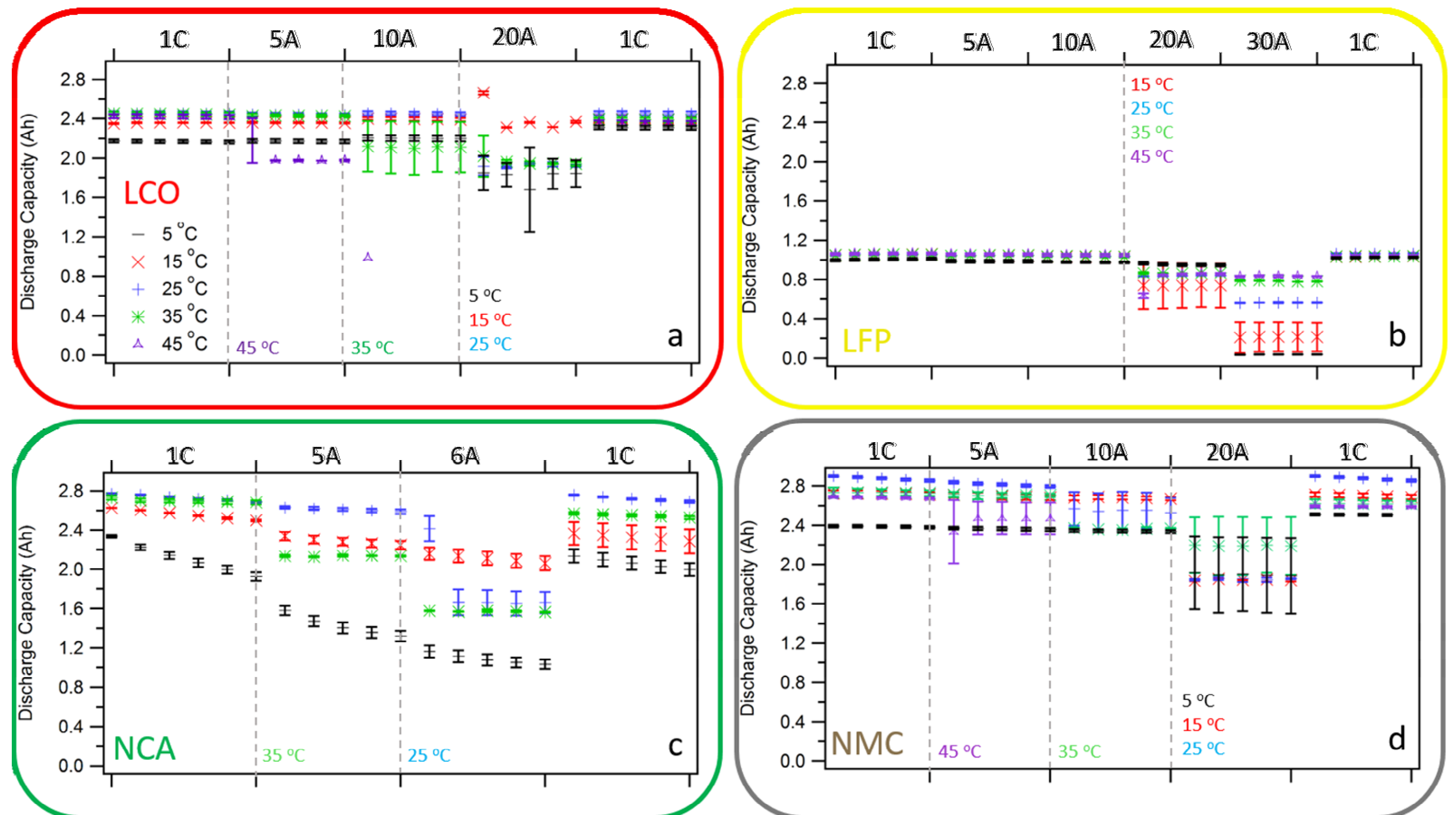


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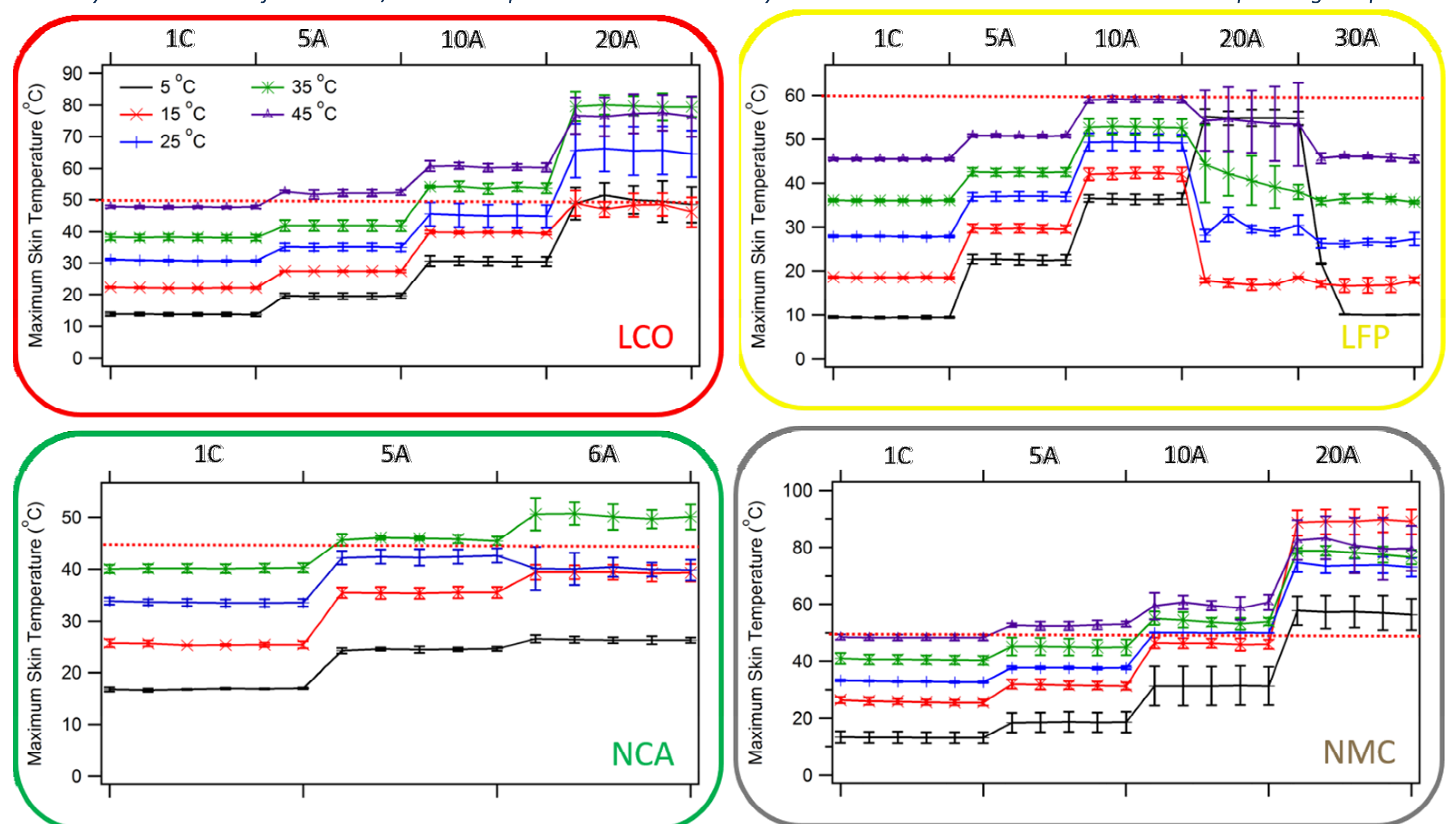
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Performance

Environment temperature and discharge current have a profound effect on performance, most of which is reversible (exception: NCA and NMC). Dashed lines indicate the cells self-heated and segmented discharging was used. Final five cycles at 1C and 25 °C check for irreversible capacity loss.



Significant self-heating occurs within normal operating conditions. Abuse temperatures leave cells in an unknown, potentially damaged state. These cells may have reduced lifetimes and/or be more prone to thermal runaway. Red dashed line is the maximum allowable operating temperature.



Conclusions

- Notable deviations in performance vs. chemistry, must consider application requirements
- Must carefully study compounding conditions to avoid unintended abuse conditions
- Some conditions caused irreversible capacity loss resulting in lifetime decay
- Without detailed performance data, safety and reliability is not fully understood