

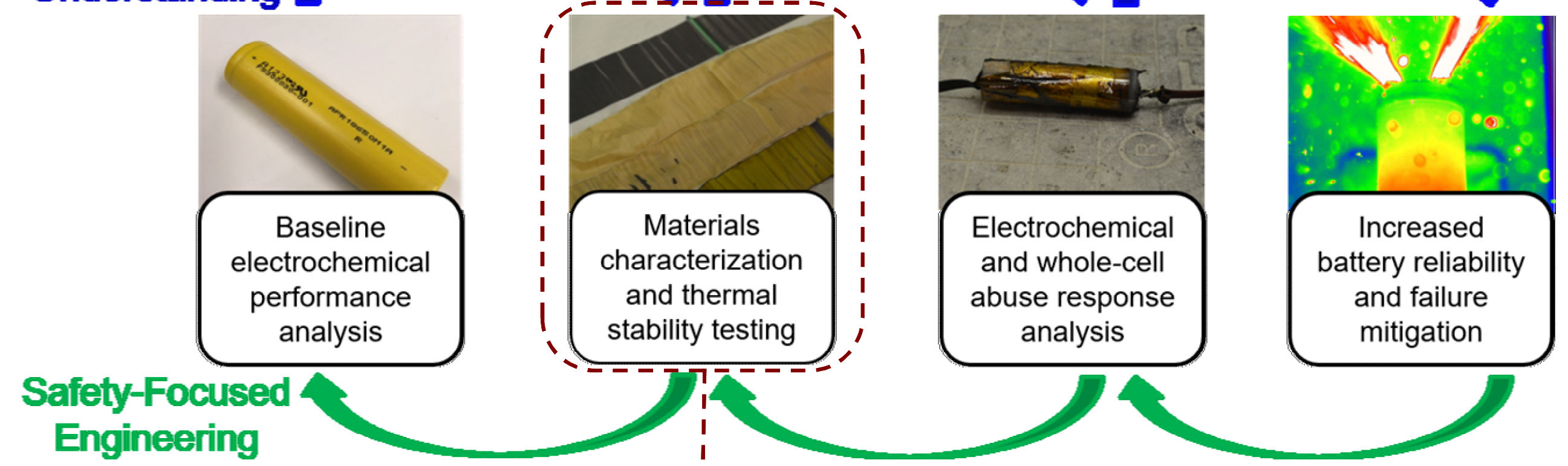
Multi-scale Thermal Stability Study of Lithium-ion Batteries as a Function of Chemistry and State of Charge

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Introduction

- Stationary energy storage systems (ESS) are increasingly deployed to maintain a robust and resilient grid
- Unknown safety and reliability in lithium-ion batteries (LiB) increases cost and slows adoption in ESS
- Holistic approach: materials and whole-cell abuse will fill knowledge gaps
- The few studies on commercial lithium-ion battery thermal stability focus on whole cell failure without component analysis
- A deeper understanding of commercial cell thermal runaway is required to develop failure mitigation strategies and/or inherently safe cells

Enhanced Understanding

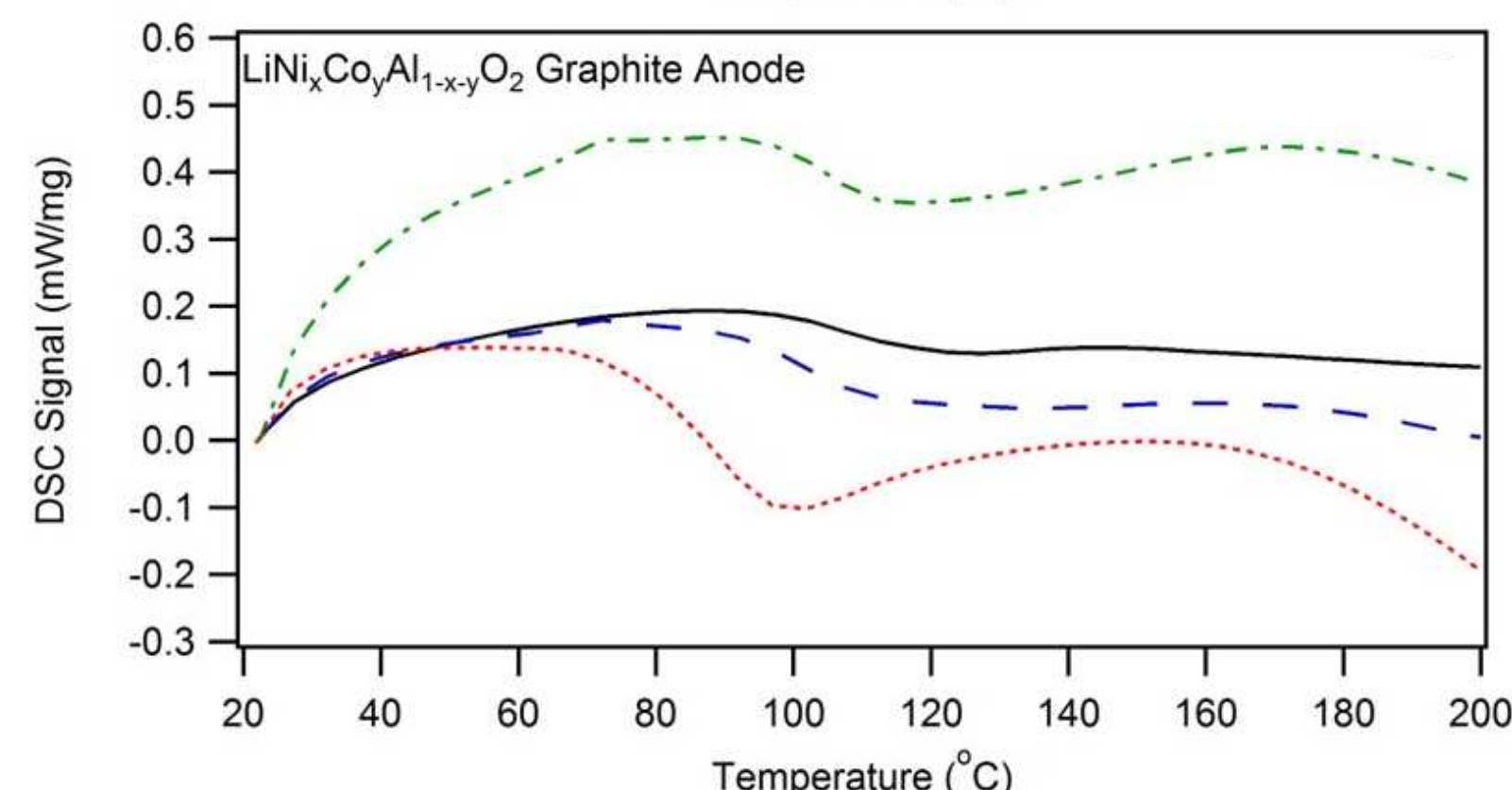
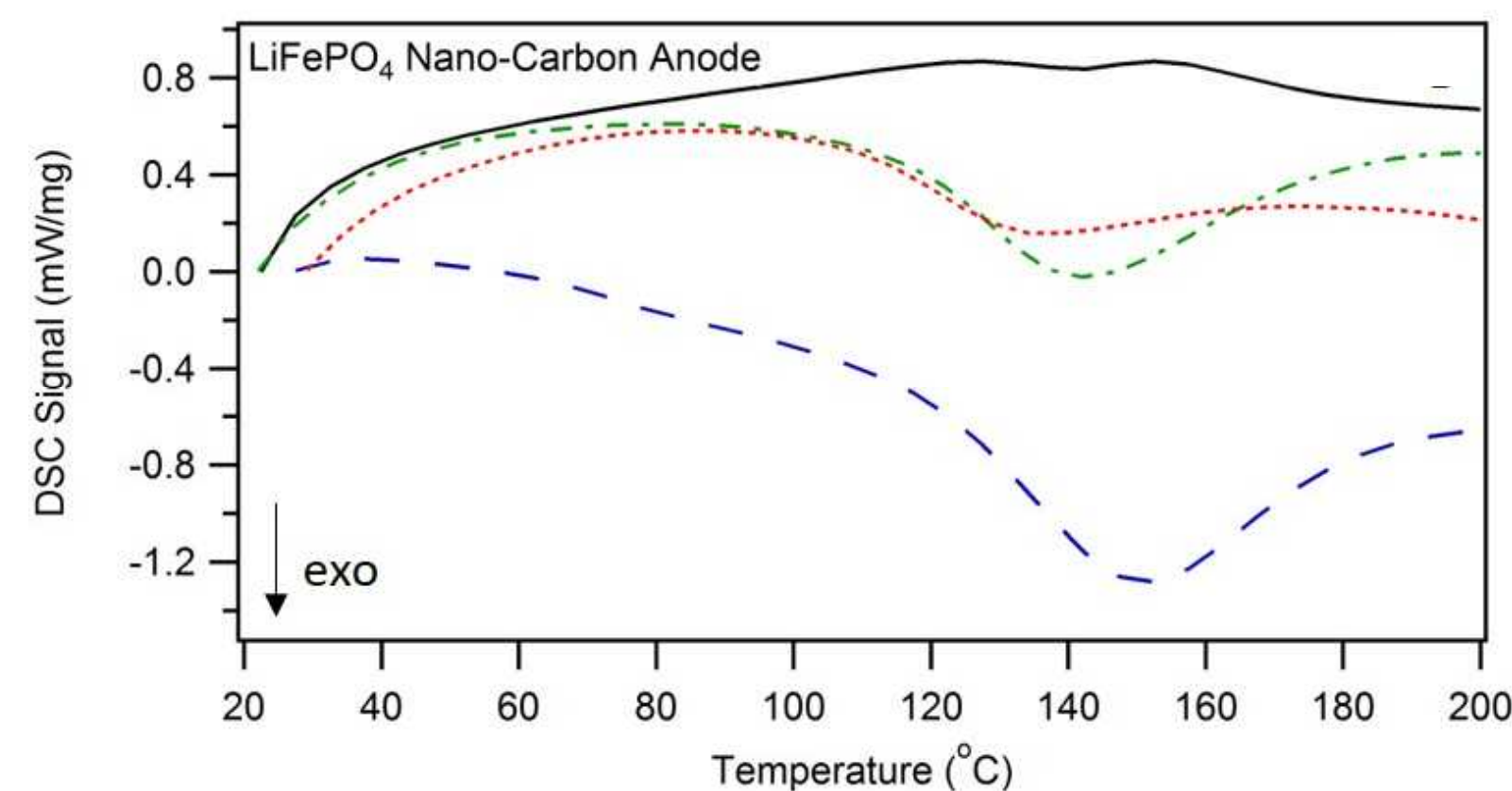
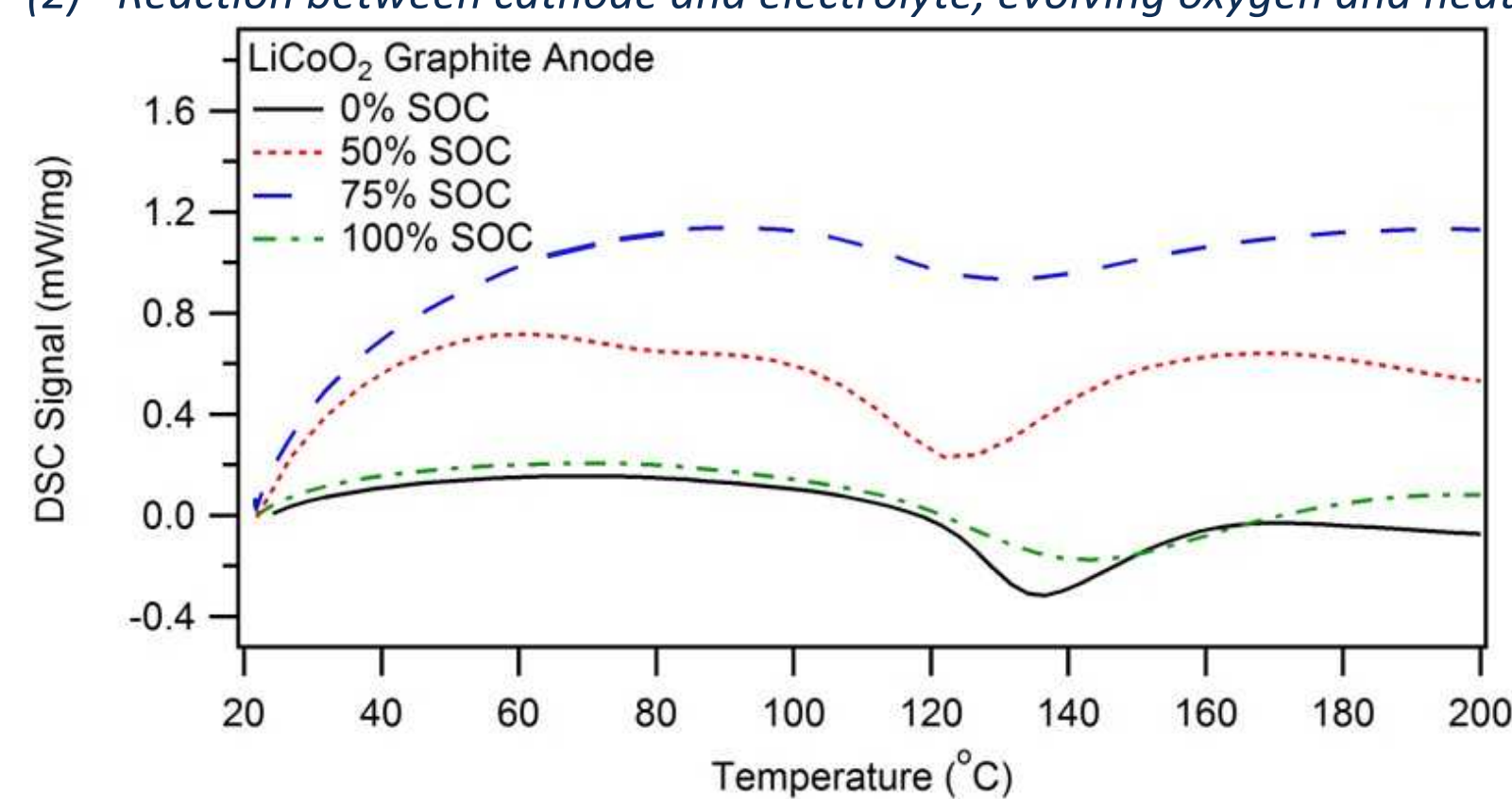


Safety-Focused Engineering

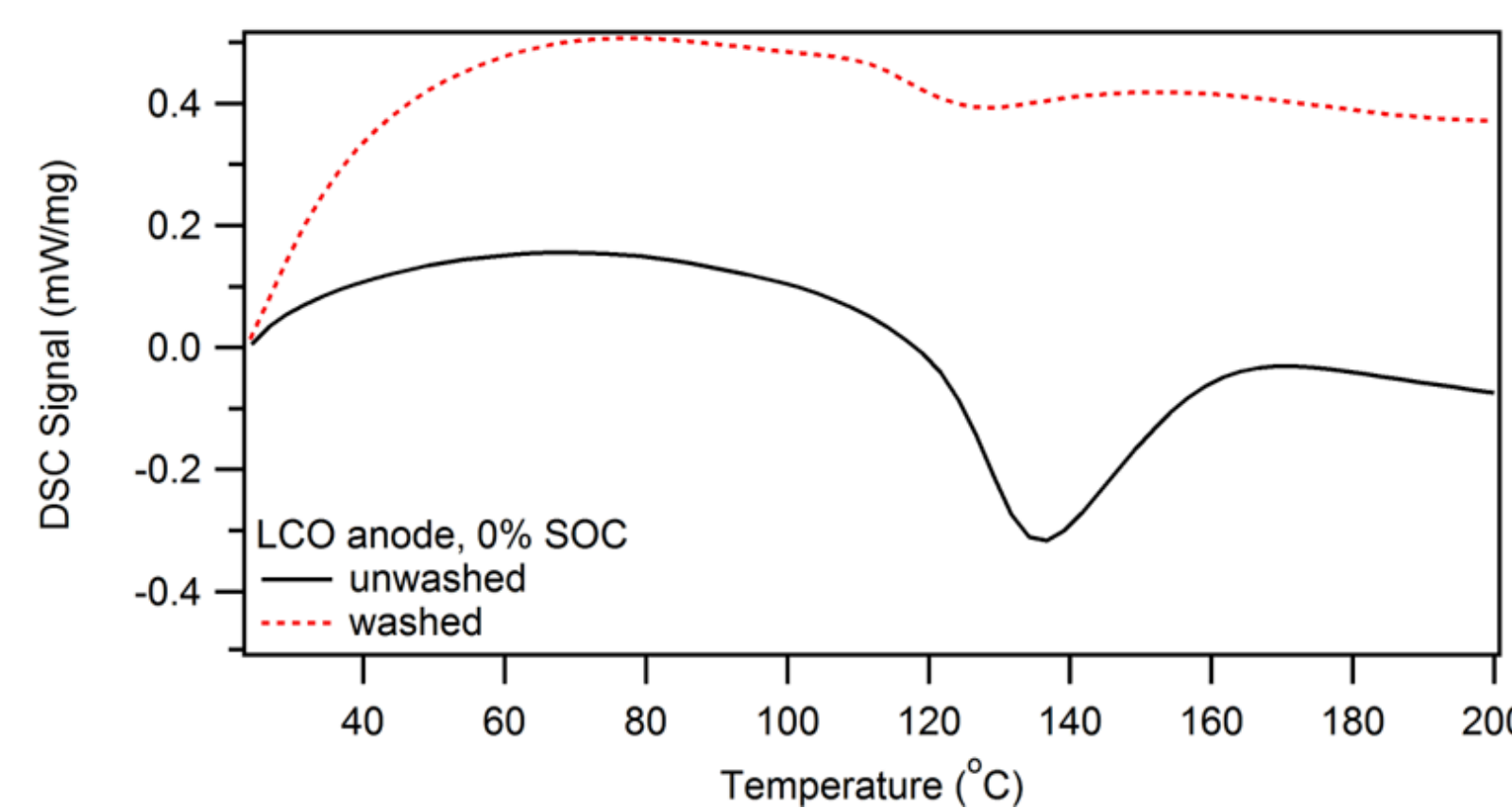
Anode Failure

The thermal runaway process can be generally broken into two main steps:

- (1) Decomposition of solid-electrolyte interface and reaction between intercalated lithium ions and electrolyte
- (2) Reaction between cathode and electrolyte, evolving oxygen and heat



DSC measurements on anode materials show an exothermic peak with onset between 100-150°C.



Exothermic peak is from metastable SEI + electrolyte decomposition. Washing the anode in DMC removes metastable SEI/electrolyte and also eliminates the exotherm.

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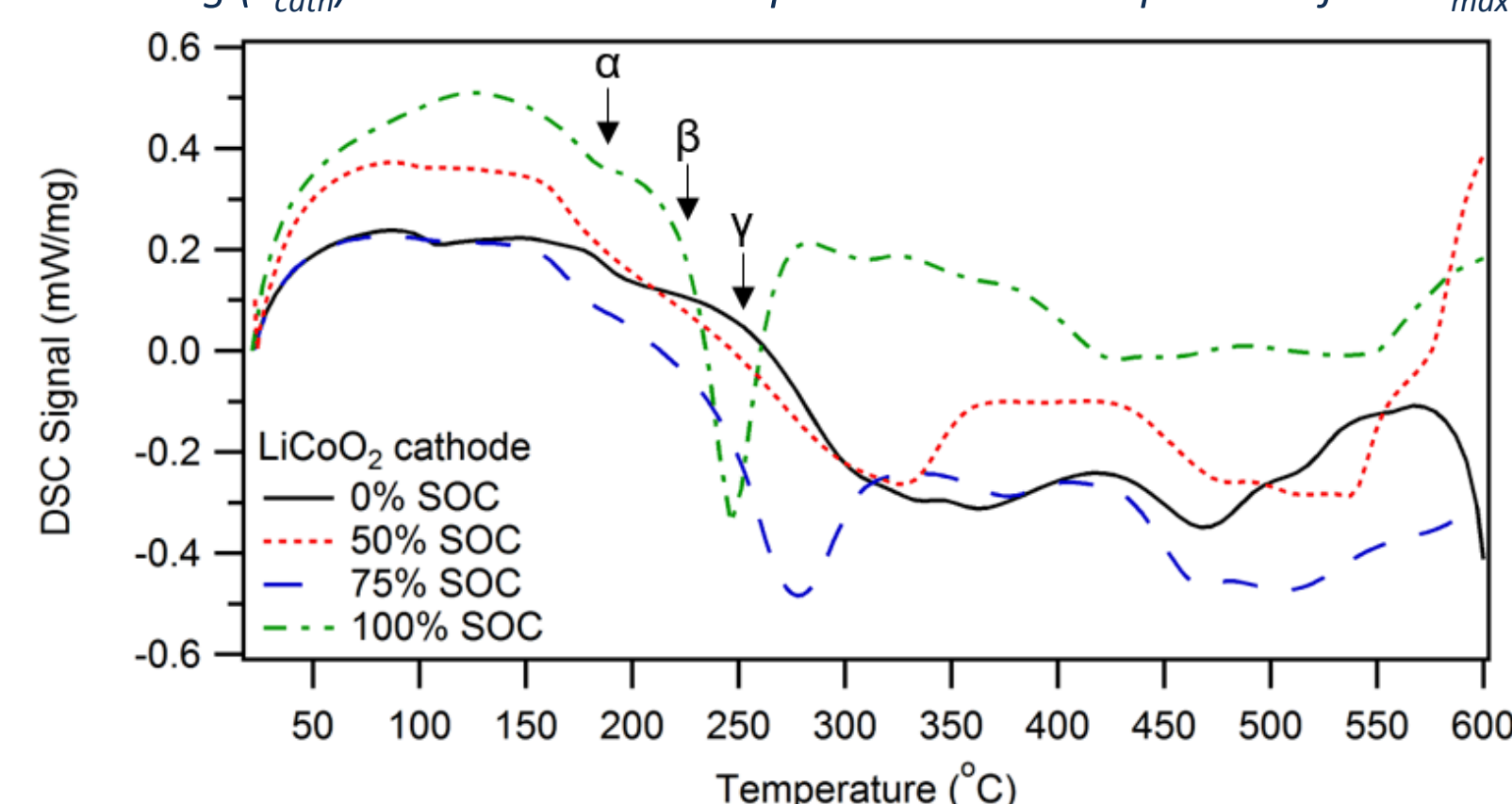


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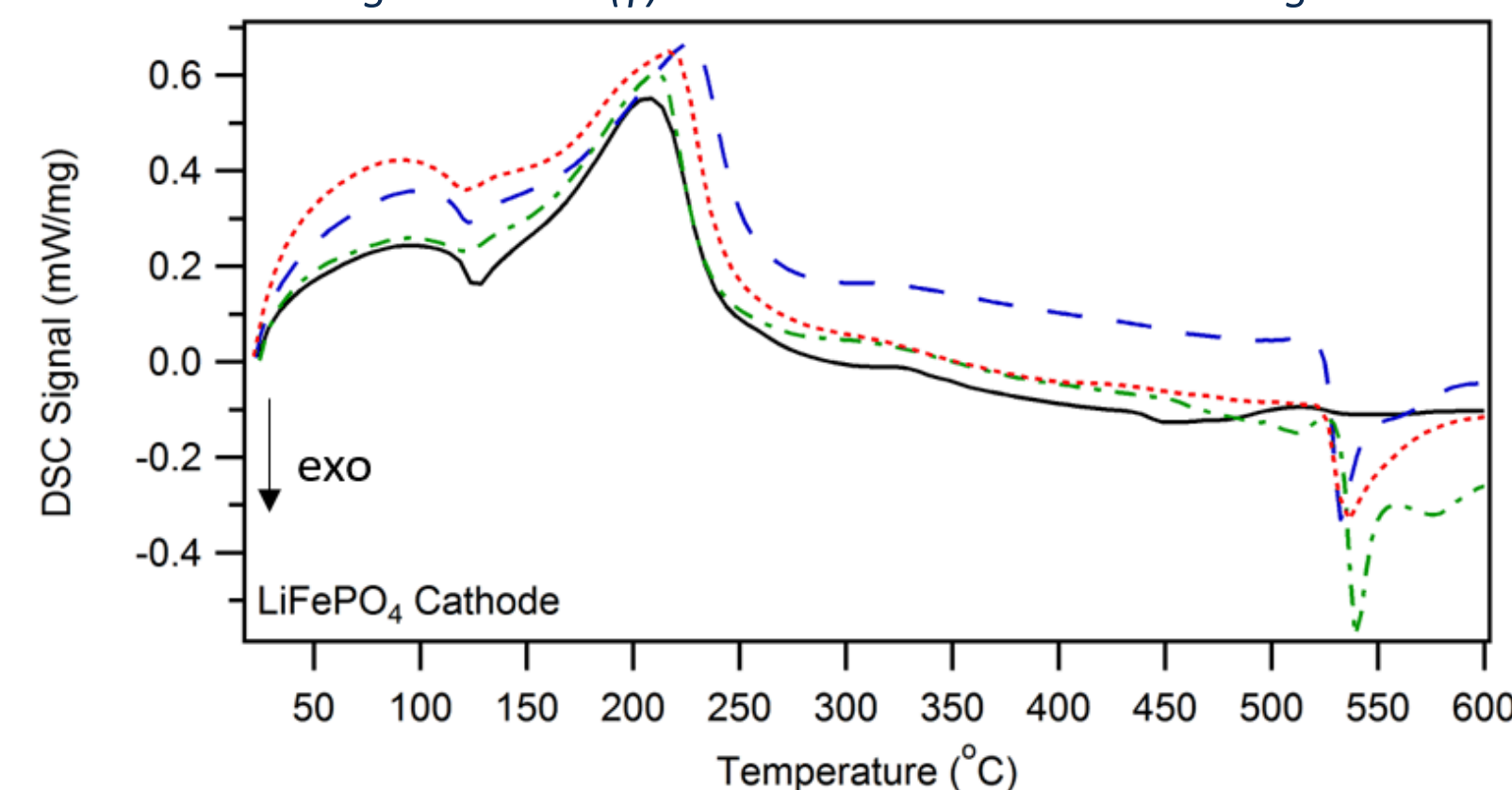
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Cathode Failure

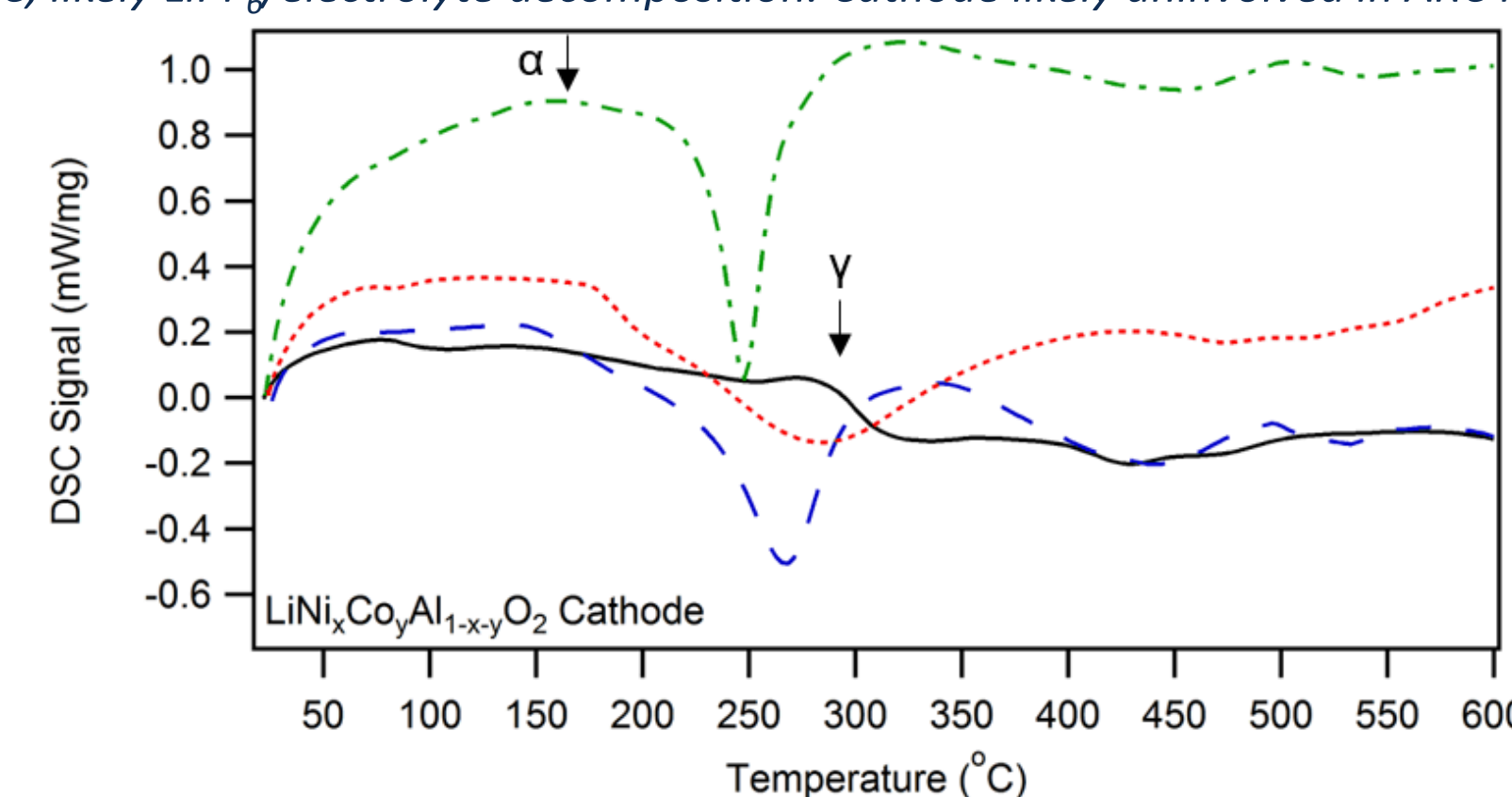
Cathode decomposition reaction is detected in ARC by a sudden, large increase in self heating (T_{cath}). The cathode decomposition is also responsible for HR_{max} .



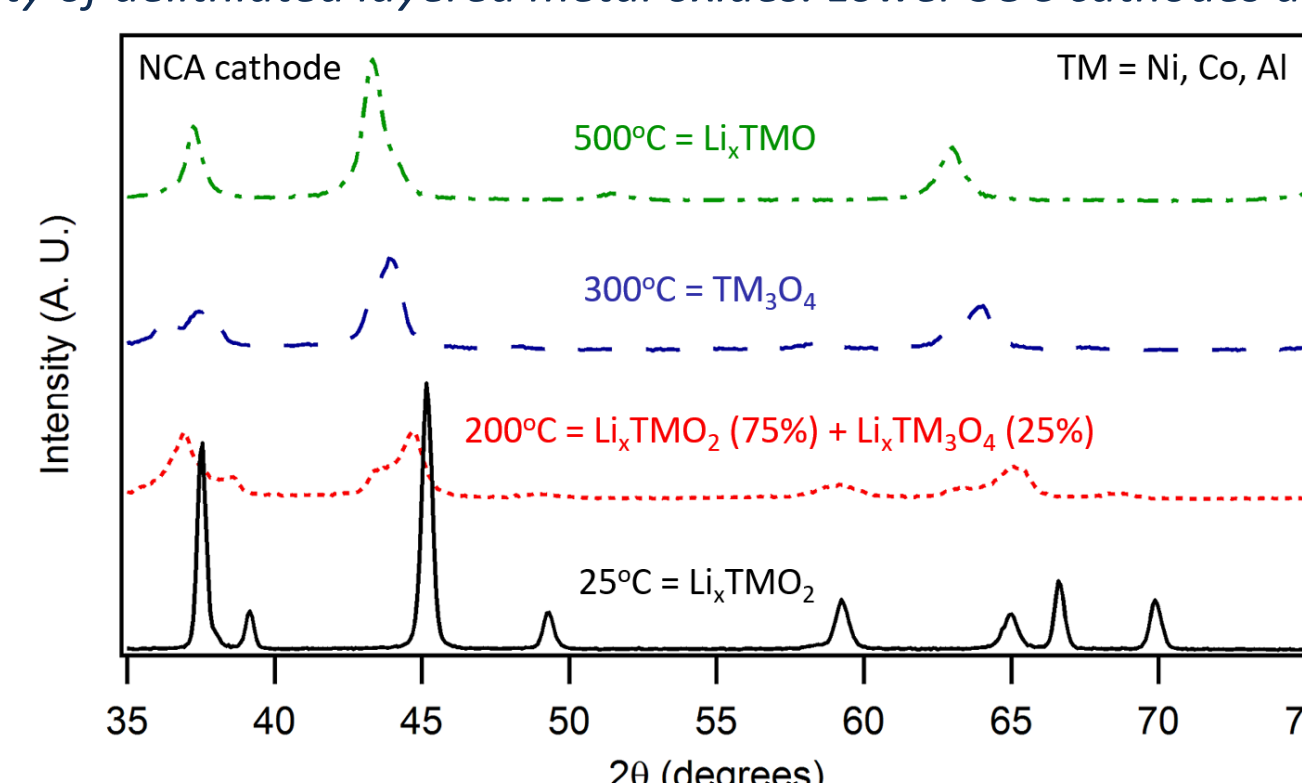
Exotherm onset (α) followed by a large peak (β) at high SOC matches well ARC and XRD. Lower SOC have higher onsets (γ) and minimal exotherm due to greater stability



Cathode stable until > 500°C at all SOC, minimal exotherm noted. Endotherm exists 125-250°C, likely LiPF₆/electrolyte decomposition. Cathode likely uninvolved in ARC response.

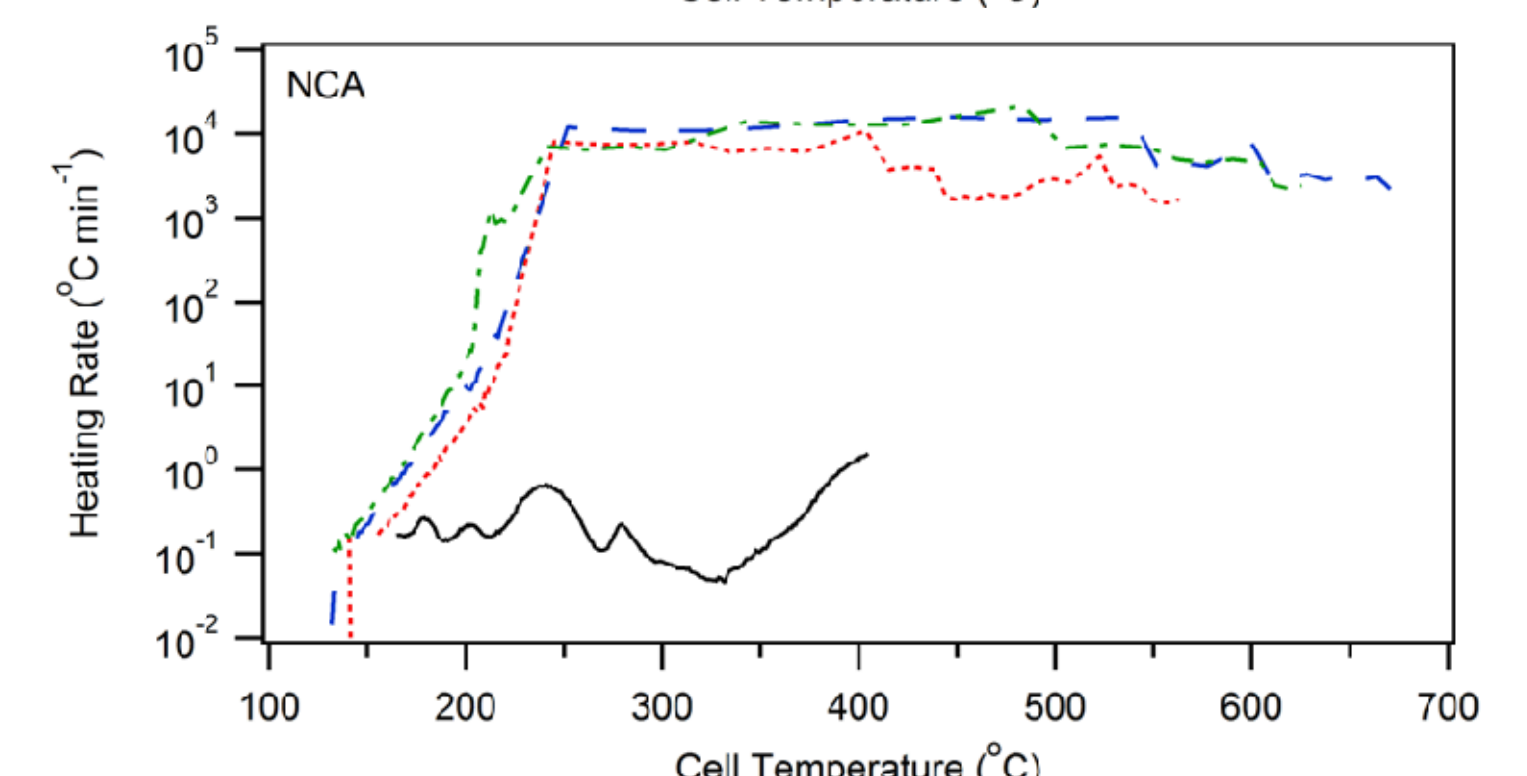
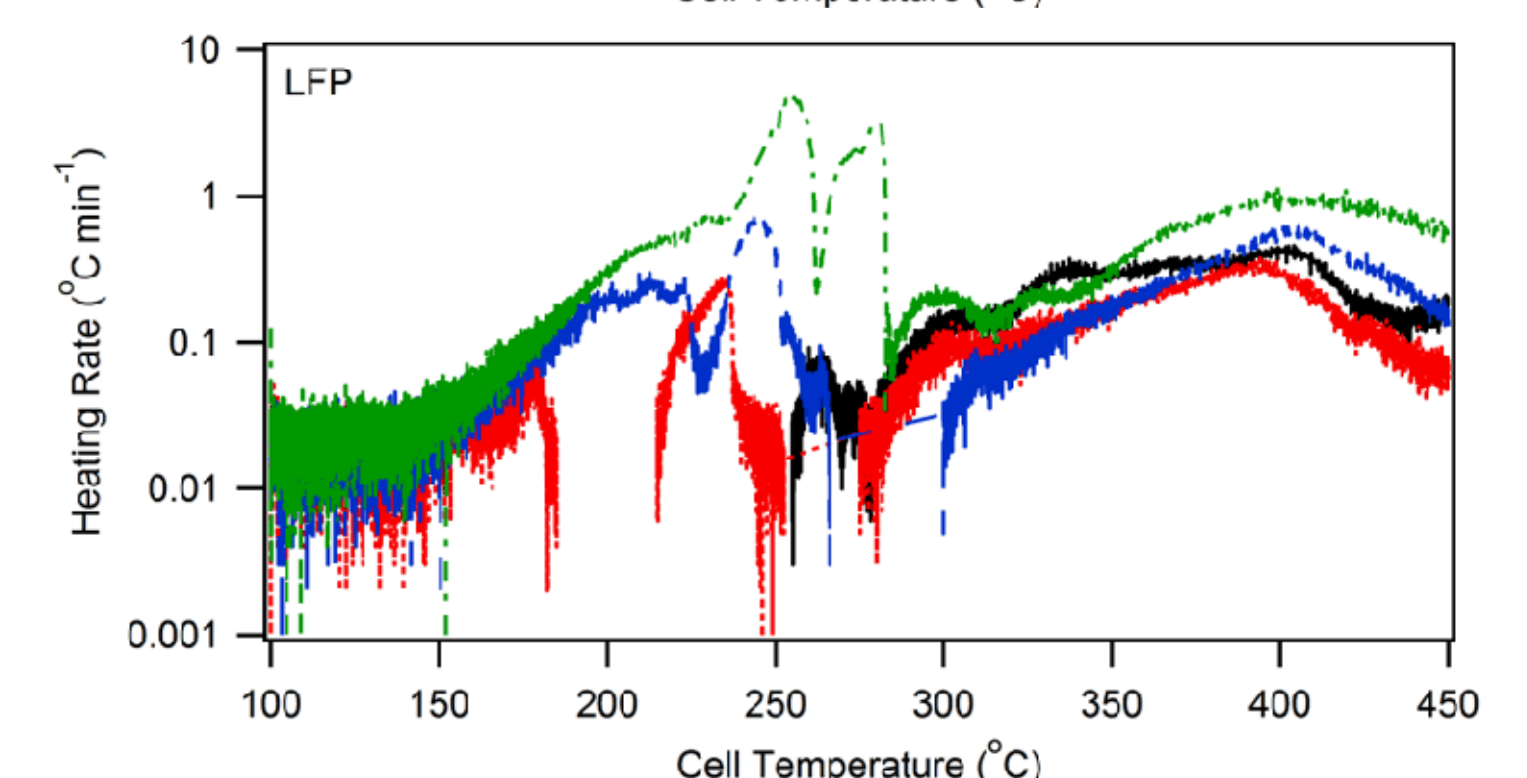
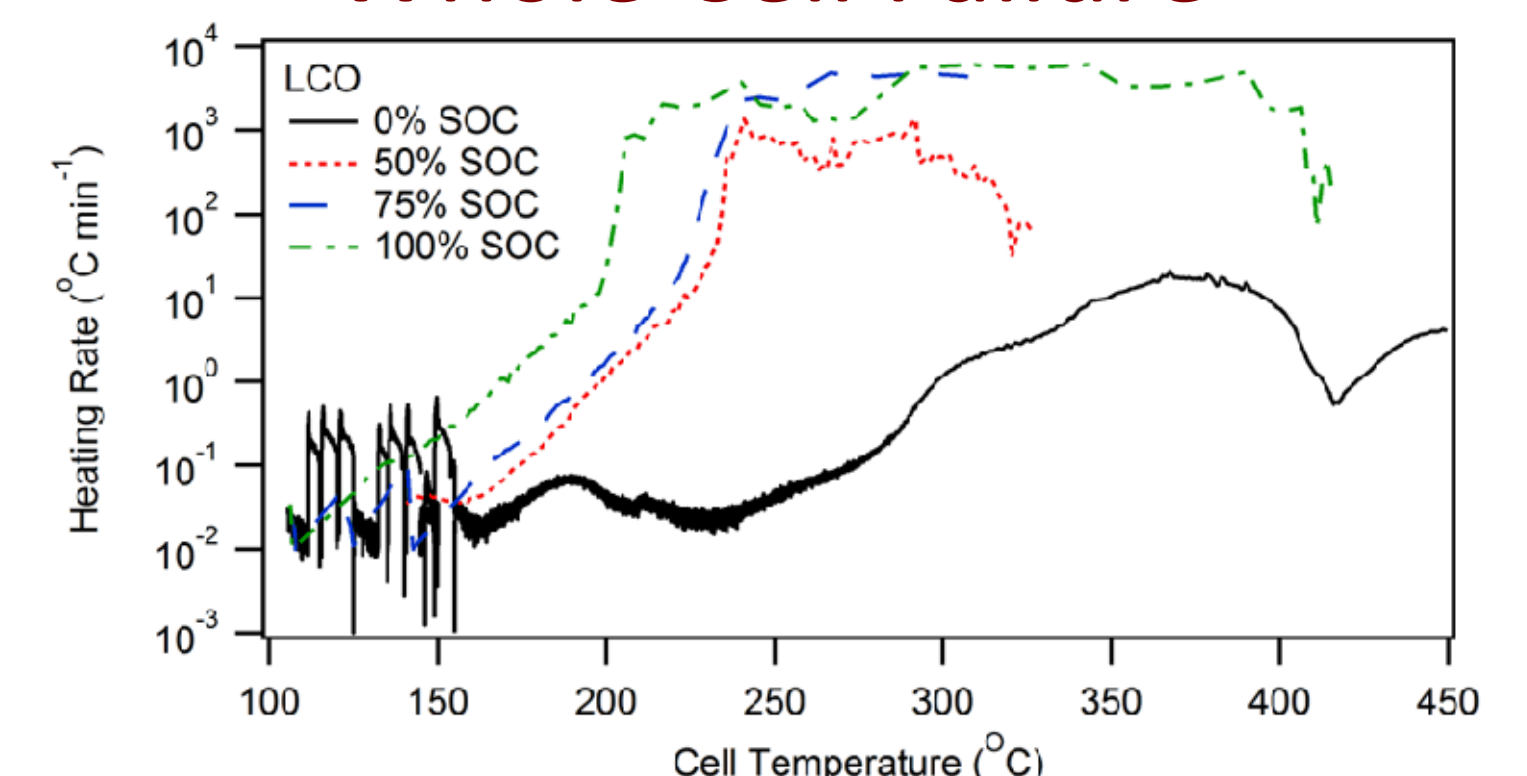


Similar to LCO, exotherm onset (α) followed by large peak at high SOC due to metastability of delithiated layered metal oxides. Lower SOC cathodes are stable (γ).



NCA cathode decomposition takes place below 200°C with Li_xTM_{1-x}O₂ releasing O₂ and heat, turning into Li_xTM₃O_{4-x}. Cathode involvement is likely responsible for HR_{max} .

Whole Cell Failure



Cathode chemistry and SOC have the most profound impact on thermal runaway behavior, as they dictate HR_{max} .

Cell	SOC (%)	T_{onset} (°C)	T_{exo} (°C)	HR_{max} (°C min ⁻¹)	$HR_{max,norm}$ (°C min ⁻¹ Ah ⁻¹)
	50	106.2	197.8	1361.1	544.4
	100	106.4	168.4	6053.5	2421.4
	50	100.8	---	0.3	0.3
	100	100.9	240.5	4.5	4.1
	50	140.7	182.2	10810.3	3603.4
	100	132.5	165.9	21480.4	7160.1

$T_{onset} = HR > 0.033^{\circ}\text{C min}^{-1}$ $T_{exo} = HR > 1^{\circ}\text{C min}^{-1}$

Conclusions

- Variability in ARC (T_{onset} , T_{cath} , & HR_{max}) can be traced back to cell component chemistry and SOC
- SEI decomposition is the onset of thermal runaway
- Stable cathodes (LFP at all SOC, LCO and NCA at 0% SOC) do not contribute to ARC heating rates
- Metastable (delithiated) cathodes decompose energetically at lower temperatures
- NCA releases the most O₂ at low temperatures (< 200°C), resulting in large HR_{max} values