

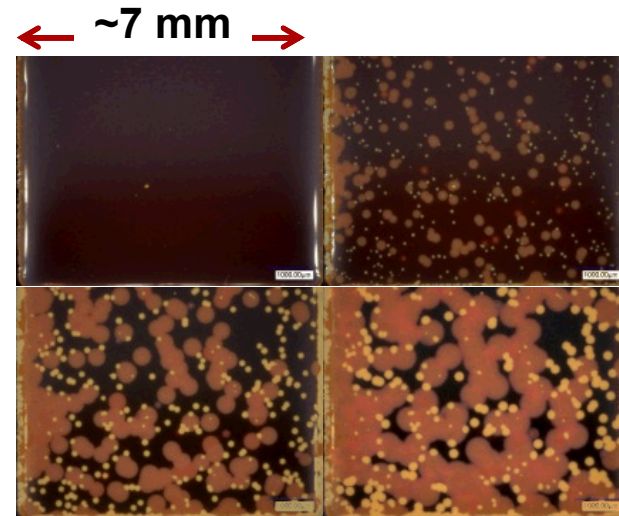
# Quasi-Isentropic Compression of Vapor-Deposited HNAB – Experiments and Analysis

C. D. Yarrington, A. S. Tappan, P. E. Specht, and R. Knepper

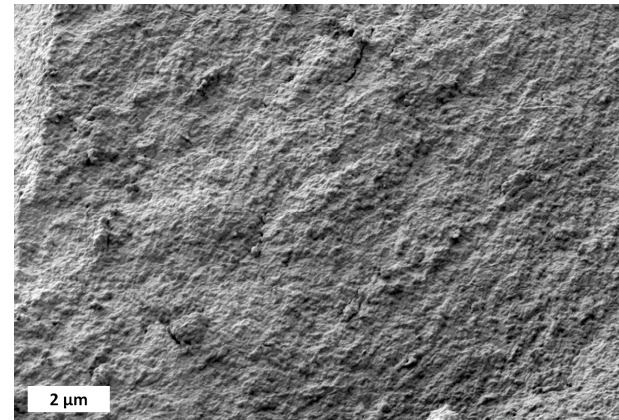
20th Biennial Conference of the APS Topical Group on  
Shock Compression of Condensed Matter,  
St. Louis, Missouri, July 9 – 14, 2017.

# HNAB explosive films

- Vapor-deposited hexanitroazobenzene (HNAB)
- Amorphous (as deposited) then crystallizes (days to weeks)
- Final films are principally HNAB-II, isotropic, nanocrystalline, and >99.5% dense



**HNAB crystallization, time-lapse  
65 °C, 24 min./image.**



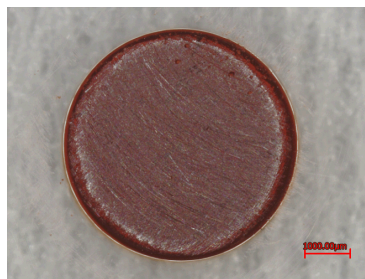
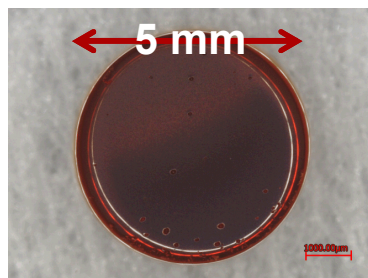
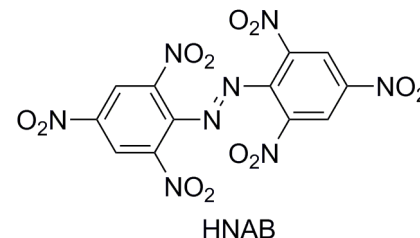
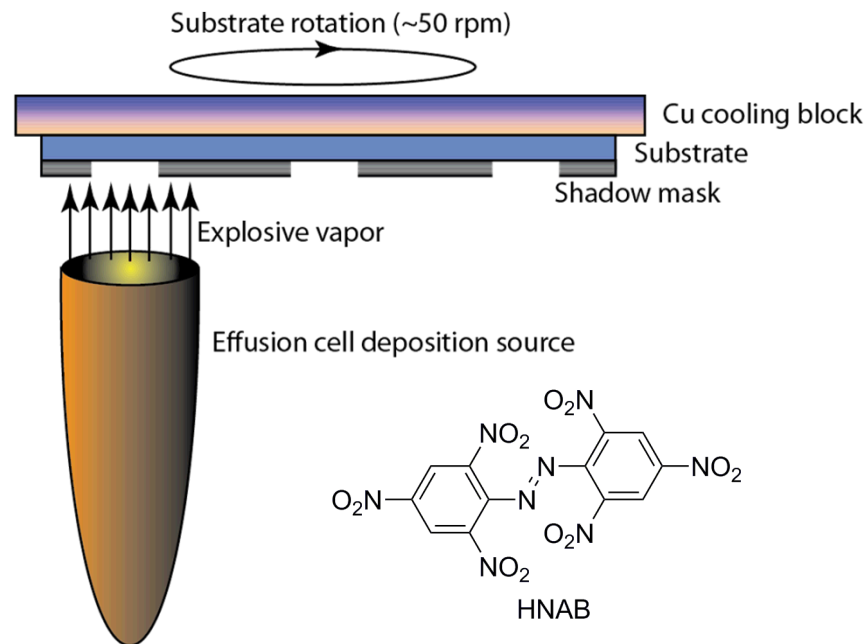
**Fracture cross-section micrograph  
of 35 °C crystallized HNAB.**

Knepper, R., Browning, K., Wixom, R.R., Tappan, A.S., Rodriguez, M.A., and Alam, M.K., "Microstructure Evolution during Crystallization of Vapor-Deposited Hexanitroazobenzene Films," *Propellants, Explosives, Pyrotechnics*, vol. 37, pp. 459 – 467, 2012.

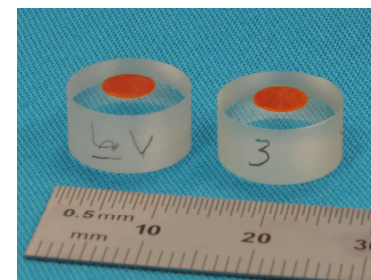
Tappan, A.S., Wixom, R.R., and Knepper, R., "Geometry effects on detonation in vapor-deposited hexanitroazobenzene (HNAB)," *AIP Conference Proceedings*, vol. 1793, no. 1, p. 030036, 2017/01/13, 2015.

# HNAB physical vapor deposition

- Vacuum thermal evaporation
- Cooled substrate holder
- 0.2 to 0.3  $\mu\text{m}$  Al reflector
- 189 and 169  $\mu\text{m}$  HNAB
- Crystallization of amorphous HNAB nucleated by gentle roughening



Optical micrographs of HNAB after deposition (left), after roughening (middle) and after crystallization.



HNAB films on PMMA and LiF.

# Quasi-Isentropic Compression

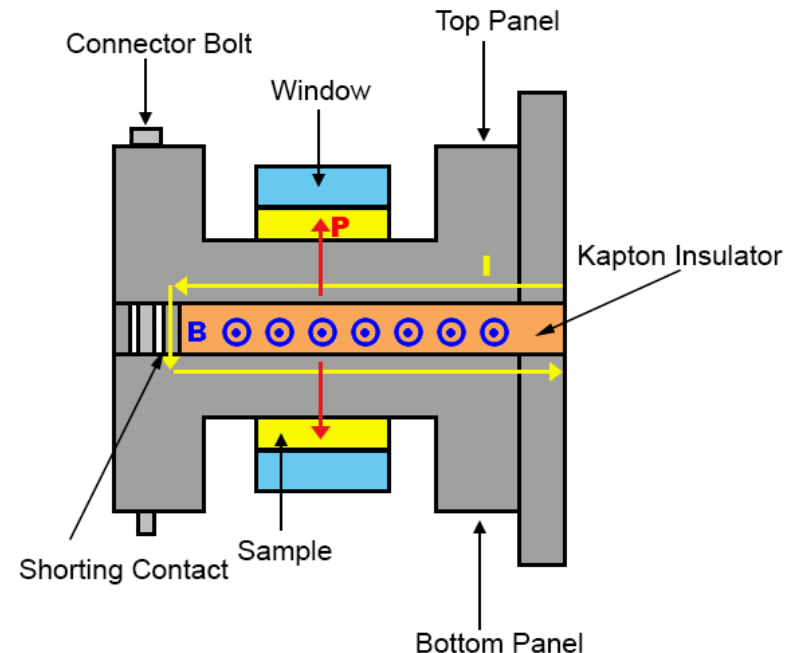
- A continuous measurement of the HNAB quasi-isentrope was obtained through magnetic ramp compression
  - Quasi-isentropic because not completely reversible

- Current flow generates a magnetic field between the top and bottom panels

- The resulting Lorentz force,  $\mathbf{P} = \mathbf{I} \times \mathbf{B}$ , compresses the sample [1]

$$P = k_e \frac{B^2}{2\mu} = k_e \frac{\mu}{2} \left( \frac{I}{w} \right)^2$$

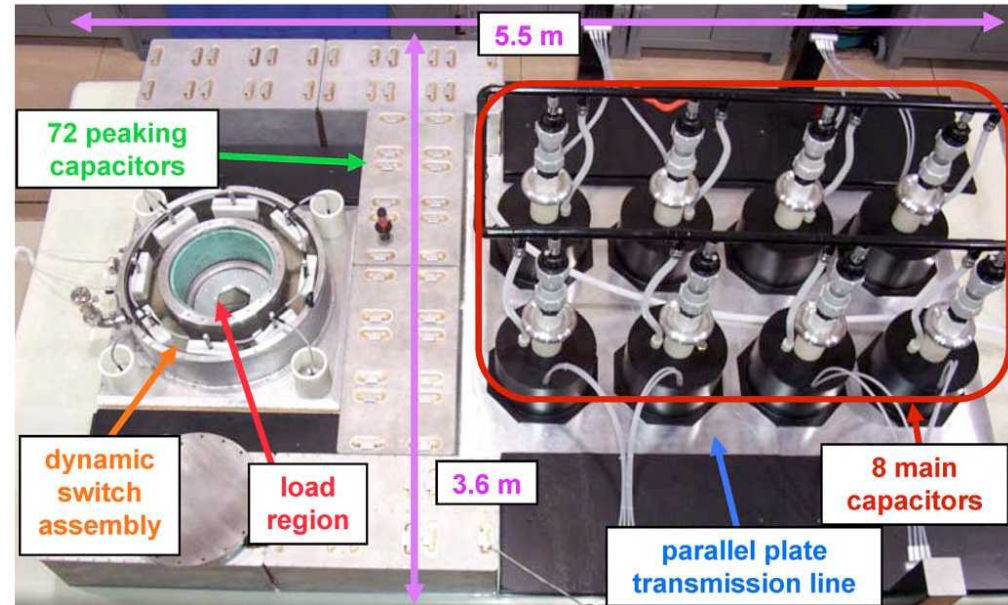
- Experiments performed on the VELOCE Pulsed Power Machine [1] at Sandia National Laboratories





# VELOCE Pulsed Power Machine

- VELOCE [1] is a compact pulsed power machine located at the Dynamic Integrated Compression Experimental (DICE) facility at Sandia National Laboratories
  - 3 MA of current
  - Rise times from 440 to 550 ns
  - Pressures from 5 -20 GPa

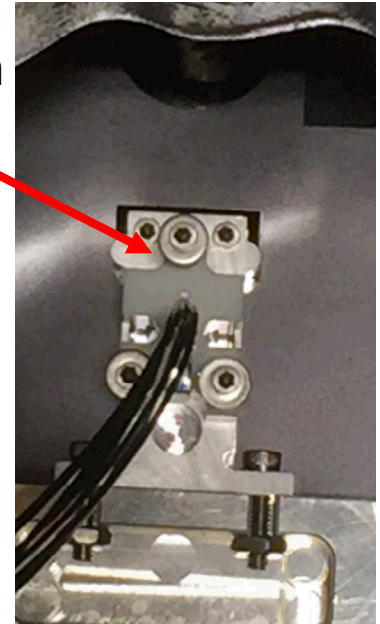


From T. Ao et al., Rev. Sci. Instrum. **79**, 013903 (2008).

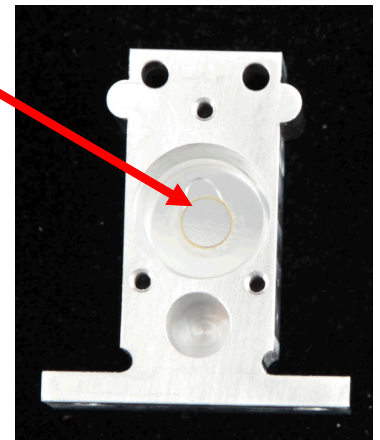
# Experimental Parameters

- Al 6061 panels with a 1.5 mm floor thickness
- Samples were bonded to the panel with Sylgard<sup>®</sup> 527 silicone and secured with a compression system
- Velocity records were recorded with both VISAR and PDV

Compression System



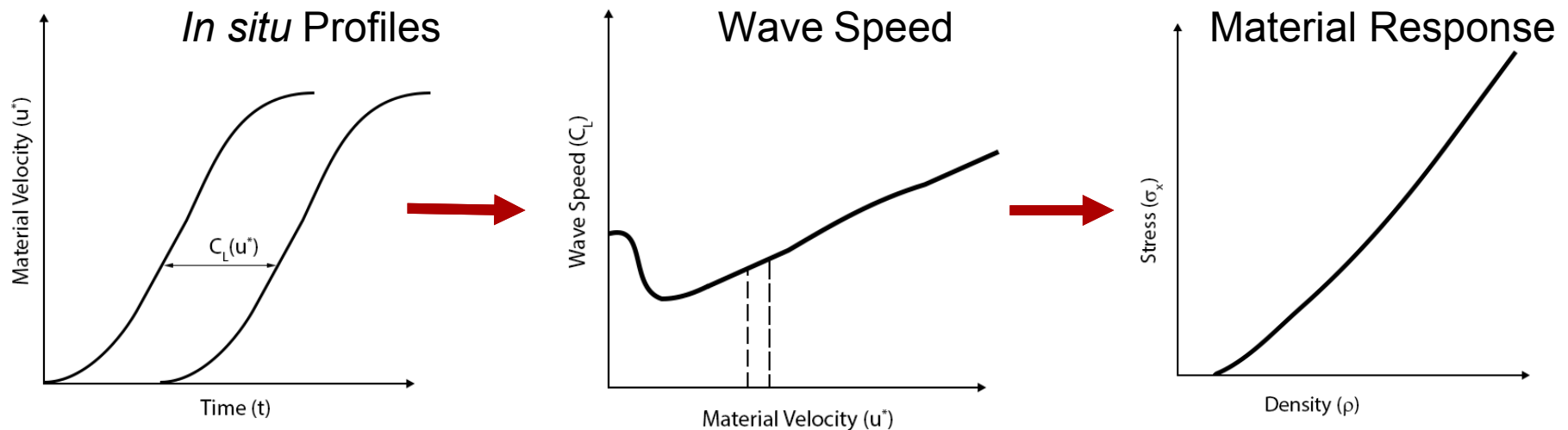
HNAB-II



Experiment	HNAB Thickness	Window	Current	Rise Time
1	169 $\mu\text{m}$	LiF	1.9 MA	493 ns
2	189 $\mu\text{m}$	PMMA	2.1 MA	504 ns

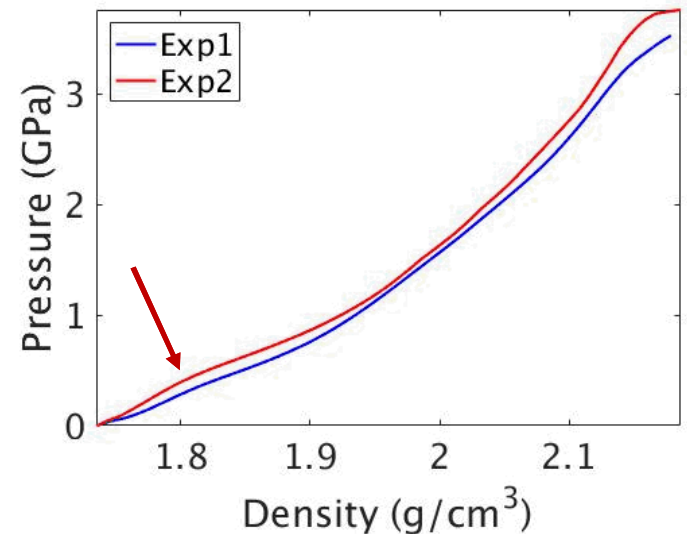
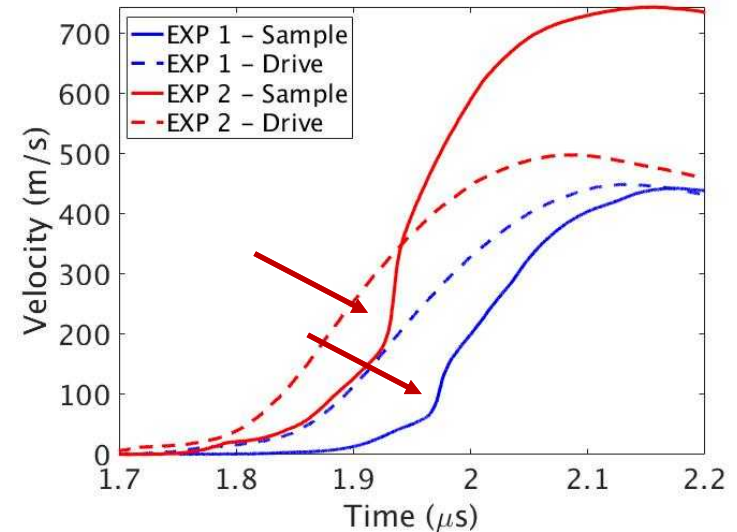
# Quasi-Isentrope Determination

- Quasi-isentrope is determined with Lagrangian, or *in situ*, material velocities at two locations in the sample [2]
  - Direct Lagrangian analysis
    - $dv = -\frac{-du^*}{\rho_0 C_L(u^*)} \quad d\sigma_x = \rho_0 C_L(u^*) du^*$
- Usually velocimetry measurements are at window interfaces and must be mapped to *in situ* velocities
  - Inverse Lagrangian analysis (ILA) [2]



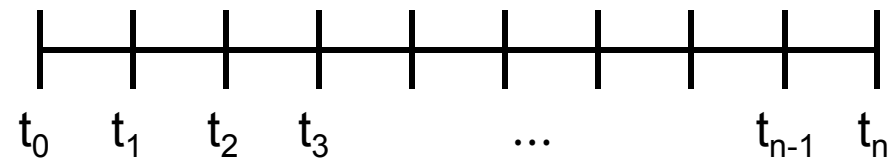
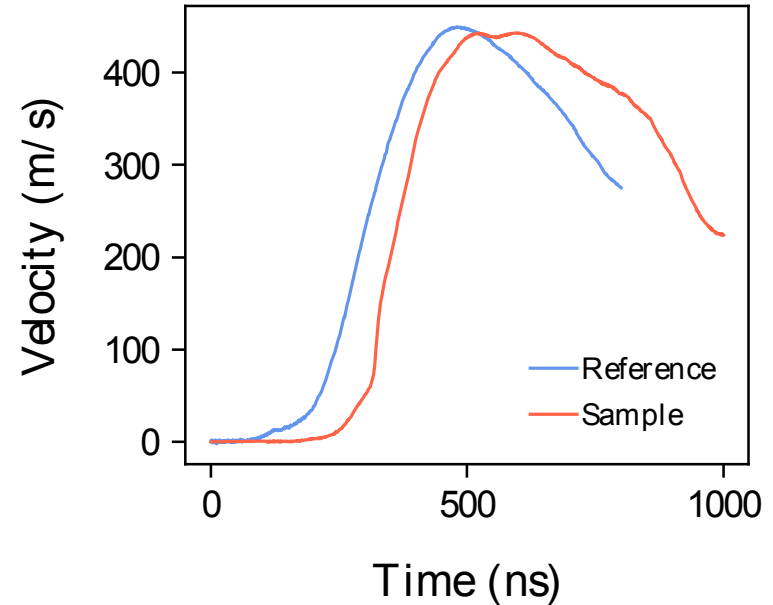
# Experimental Results

- Interface velocity records from each experiment indicated a low pressure ( $\sim 0.6$  GPa) phase change in HNAB-II
- Phase transition cast doubt on the obtained quasi-isentrope
  - Invalidates the isentropic flow assumptions underlying the analysis method
  - Current efforts are underway to perform ILA through phase transitions



# EOS – Alternate Determination Methods

- Backward integration technique (Hayes, 2001)
  - Time partitioned
  - Equations of motion marched backwards in space
  - Visar record is initial condition
  - Must know material response of reference material
- Each velocite shot has sample side (HNAB-II) and reference side (1100-Al) that are subjected to the same drive conditions

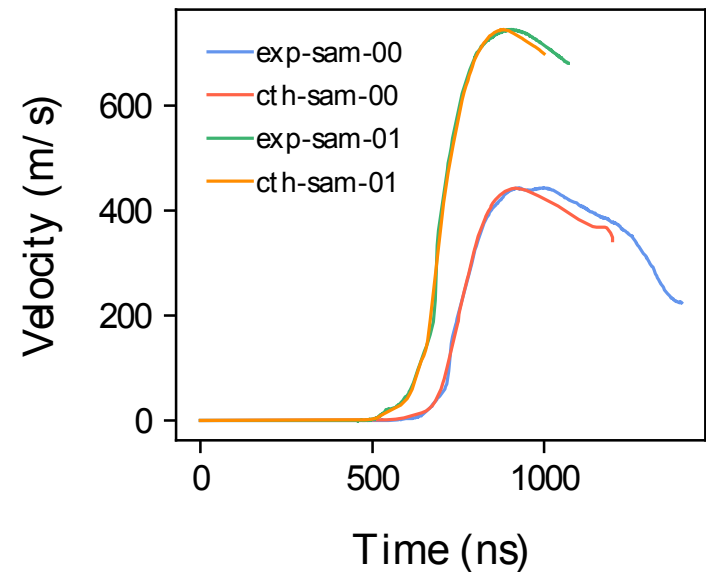
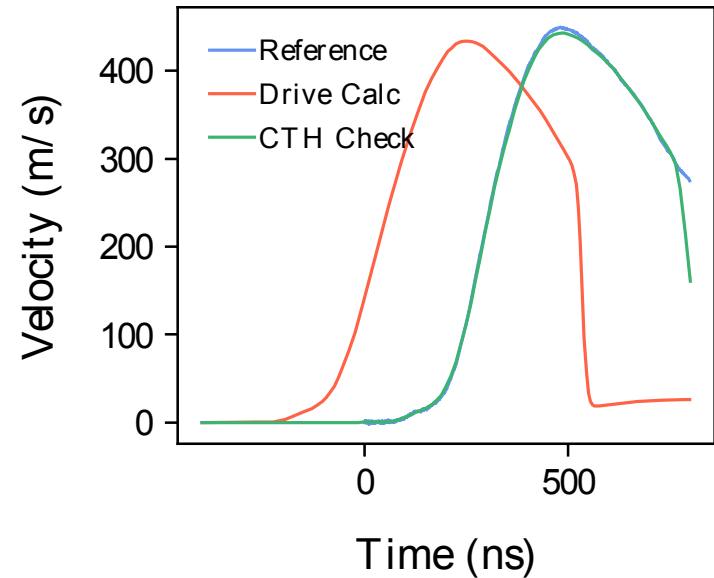


Each iteration takes the solution back  $dx$ , until the drive surface is reached



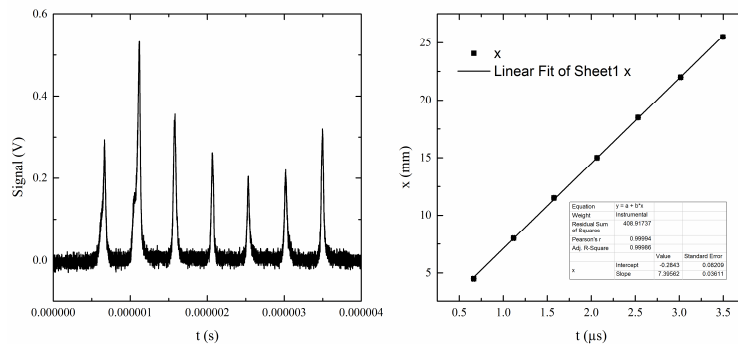
# Drive Verification and EOS determination

- The drive conditions are verified by running a standard forward calculation using the drive stress history
- Sample geometry run in a forward calculation with unknown EOS and constitutive model
- DAKOTA is used to optimize Mie-Gruneisen and EPPVM constitutive model parameters

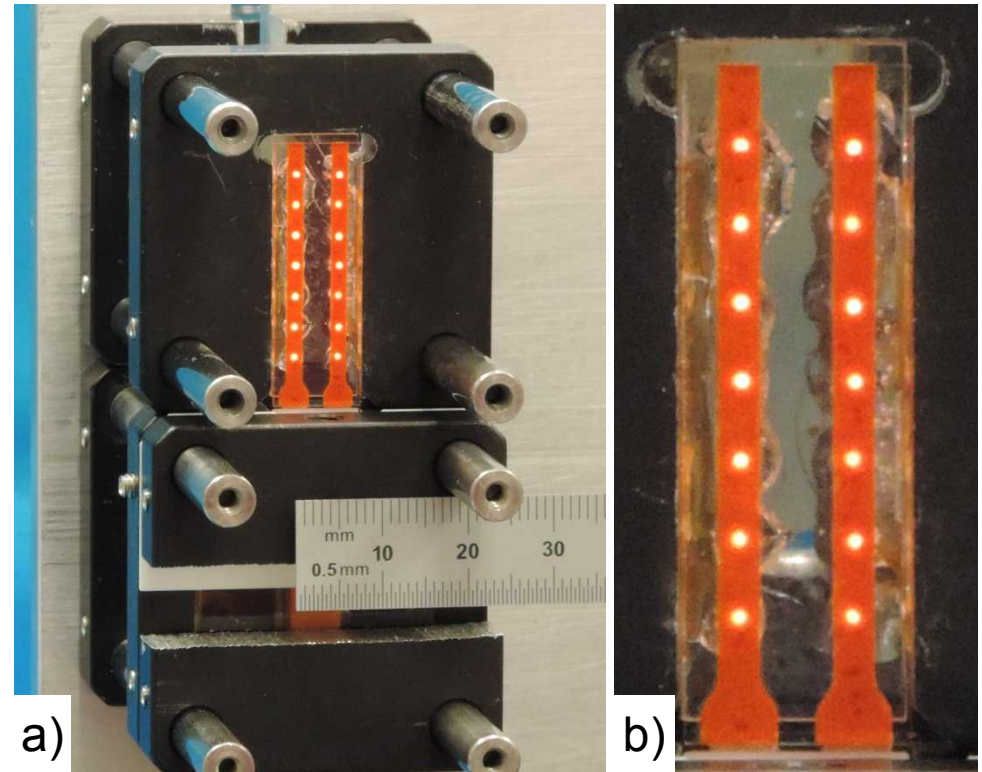


# Critical detonation thickness experiment

- Two experiments (HNAB lines) each shot
- Optical fibers deliver detonation light to photodetector



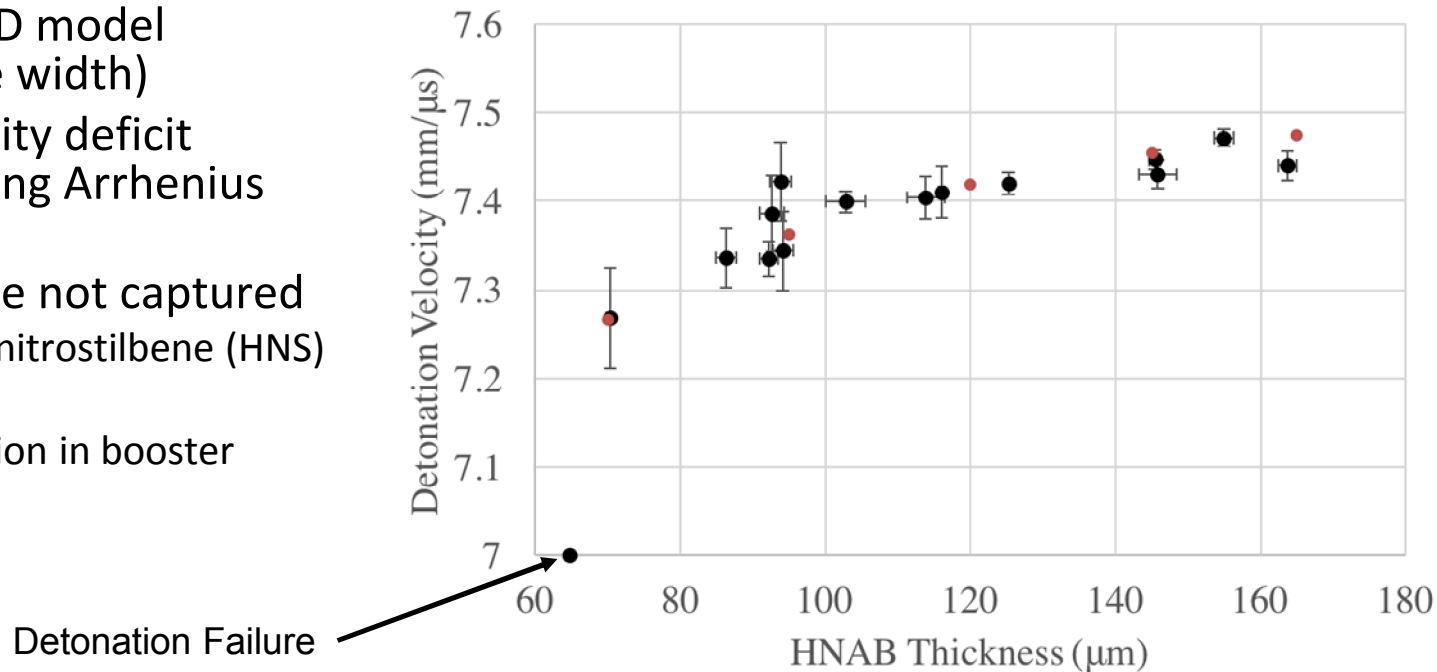
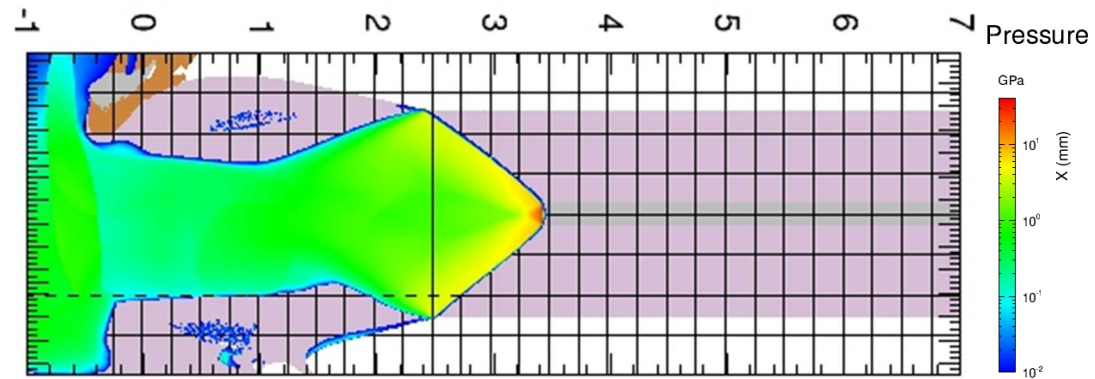
**Optical fiber data is used to produce a linear fit to position versus time, where the slope is the velocity.**



**Photographs of critical detonation thickness experiment. Optical fibers illuminated to highlight position.**

# Model Fitting and Results

- Density: 1.735 g/cm<sup>3</sup>
- Steady roll off in velocity at decreased thicknesses
- Failure to propagate at thickness < 65 μm
- Two material PETN model for detonator to match average density
- Cross sectional 2D model (assumed infinite width)
- Detonation velocity deficit captured well using Arrhenius Reactive Burn
- Detonation failure not captured
  - Similar to Hexanitrostilbene (HNS)
  - 3D effects
  - Density resolution in booster



# Conclusions

- Amorphous deposited HNAB crystallized at room temperature through gentle abrasive nucleation
- VELOCE crystalline HNAB-II samples prepared through deposition on LiF windows
- Backward integration used to define drive conditions
- HNAB-II EOS and strength parameterization obtained through optimization of continuum model with the VISAR data
- ARB model optimized against experimental velocity vs. thickness data
- Good match to performance data obtained, however further refinement needed to capture failure

# Acknowledgements

- Michael P. Marquez, Nicole Cofer, and M. Barry Ritchey
- DICE team
  - Randy Hickman, Keith Hodge, Nicole Cofer, and Joshua Usher
- The Joint Department of Defense/Department of Energy Munitions Technology Development Program
- Laboratory Directed Research and Development



# Backup slides

Sample Identifier	HNAB Thickness	HNAB Thickness standard deviation	Window material	Notes
	μm	μm		
SCT928_6	189	1	PMMA	PMMA window #6
SCT951_3	169	4	LiF	LiF window #3

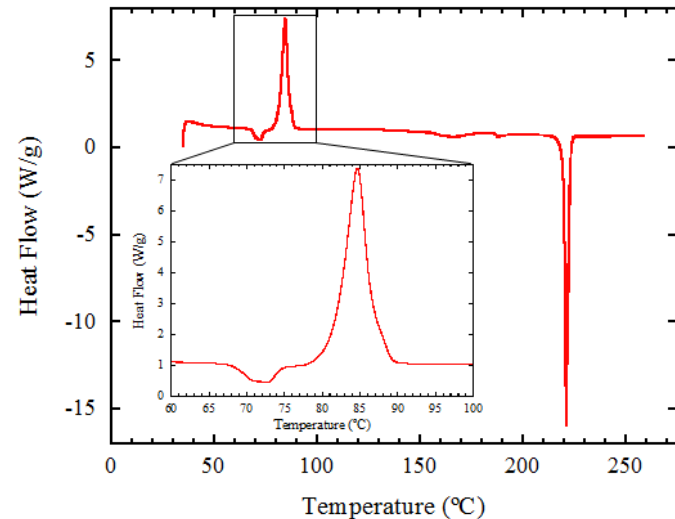
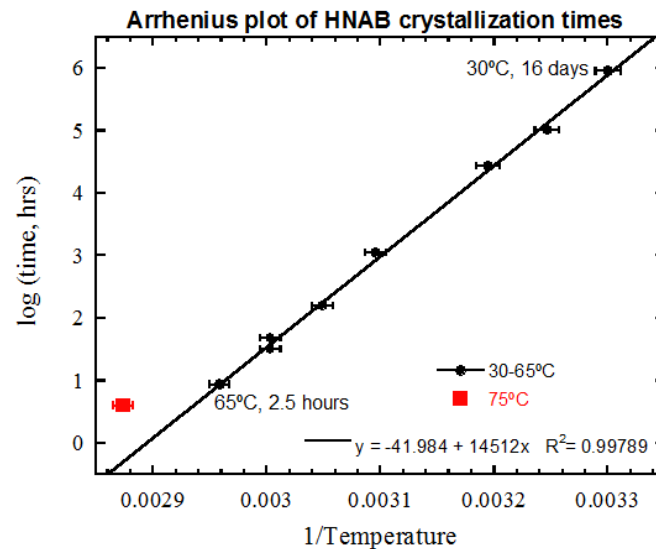
Previous work on vapor deposited HNAB shows that the HNAB crystallizes principally to the HNAB-II polymorph, which has an unstrained crystal density of 1.744 g/cm<sup>3</sup>.[\[1\]](#) The density of vapor deposited HNAB-II films is estimated to be 99.5% (1.735 g/cm<sup>3</sup>) from ion-polished cross-section data.[\[2, 3\]](#)

VELOCE samples assembled with Sylgard® 527, low-viscosity silicone.

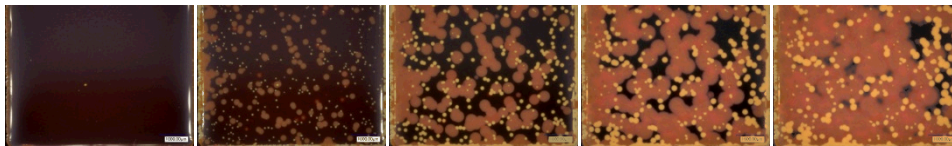
1. Graeber, E.J. and Morosin, B., "The crystal structures of 2,2',4,4',6,6'-hexanitroazobenzene (HNAB), forms I and II," *Acta Crystallographica Section B*, vol. 30, no. 2, pp. 310-317, 1974.
2. Tappan, A.S., Wixom, R.R., and Knepper, R., "Geometry effects on detonation in vapor-deposited hexanitroazobenzene (HNAB)," *AIP Conference Proceedings*, vol. 1793, no. 1, p. 030036, 2017/01/13, 2015.
3. Knepper, R., unpublished data, Sandia National Laboratories, 2017.

# HNAB crystallization

- Amorphous HNAB films crystallize over time
- Pronounced difference in crystallization above glass transition temperature ( $T_g$ ,  $\sim 70$  °C)



**DSC data from an amorphous HNAB film heated from 40–250 °C at 5 °C/min.**



**Time-lapse of HNAB crystallization, 65 °C, 24 min./image.**

Knepper, R., Browning, K., Wixom, R.R., Tappan, A.S., Rodriguez, M.A., and Alam, M.K., "Microstructure Evolution during Crystallization of Vapor-Deposited Hexanitroazobenzene Films," *Propellants, Explosives, Pyrotechnics*, vol. 37, pp. 459 – 467, 2012.