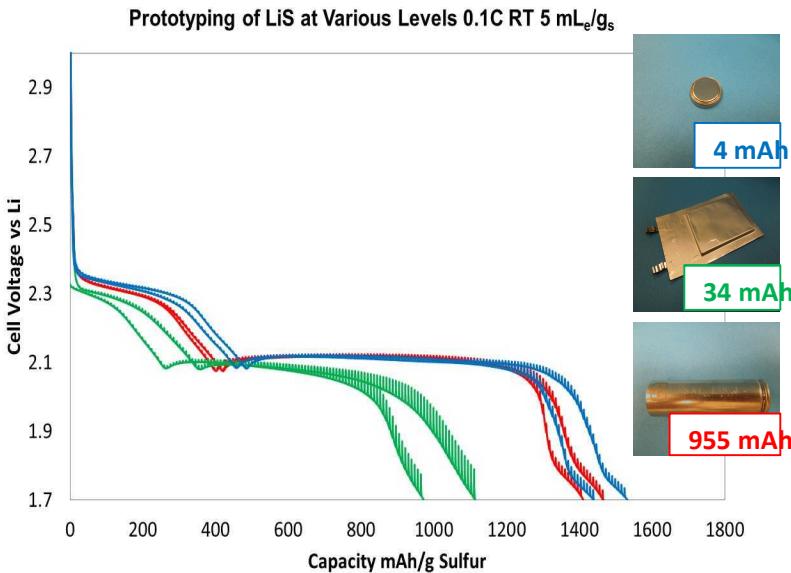
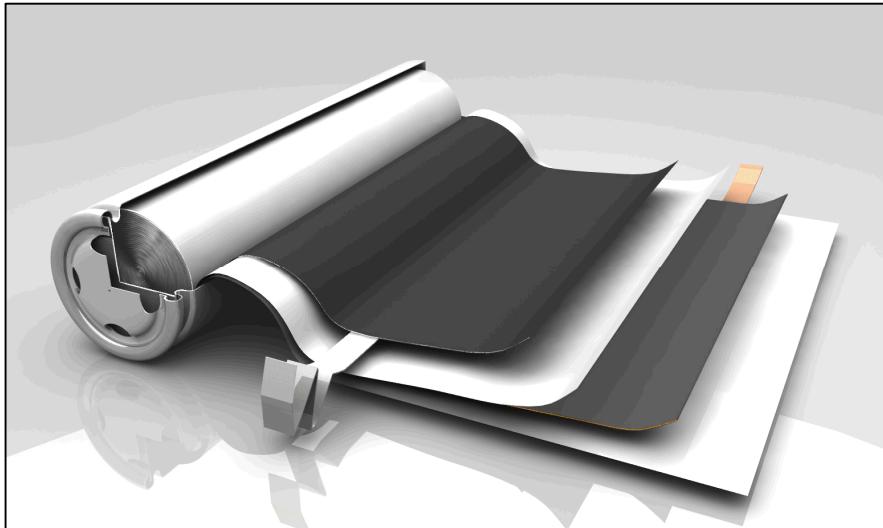


Lithium/Lithium-ion Prototyping

Needs for prototyping capabilities:

- Customizable solutions
- Control over materials/processes
- Small lots
- Flexibility and agility across programs and customers



Prototyping for advanced materials development

- Cradle-to-grave development of advanced materials
- LiS 18650 development: Realization of nearly the theoretical capacity in spiral wound 18650 cell formats (60% active material)

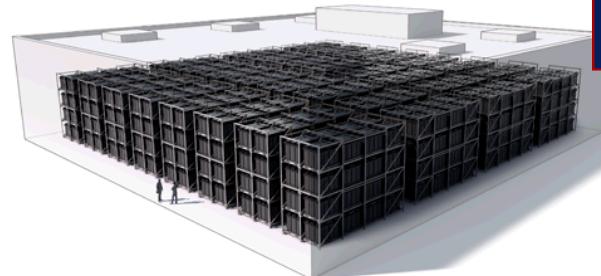
Lithium-Ion Battery Challenges

- **Energetic thermal runaway**
 - Anode and cathode decomposition reactions
- **Electrolyte flammability**
 - Low flashpoint electrolyte solvents
 - Vent gas management
 - Fuel-air deflagrations
- **Thermal stability of materials**
 - Separators, electrolyte salts, active materials
- **Failure propagation from cell-to-cell**
 - Single point failures that spread throughout an entire battery system
- **Managing residual stored energy**
- **Diagnostics/prognostics to understand stability in the field**

Advanced Battery Diagnostics



Transportation



Grid Storage

Advanced Battery
Diagnostics



*Development of advanced diagnostics for **battery health and stability***

***Predict** life, performance, and safety issues*

***Inform** vehicle occupants, workers, and responders*