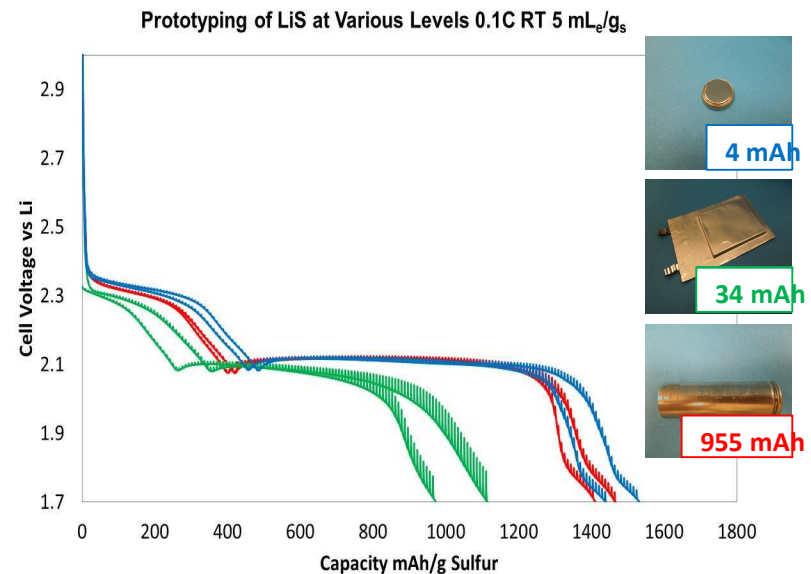
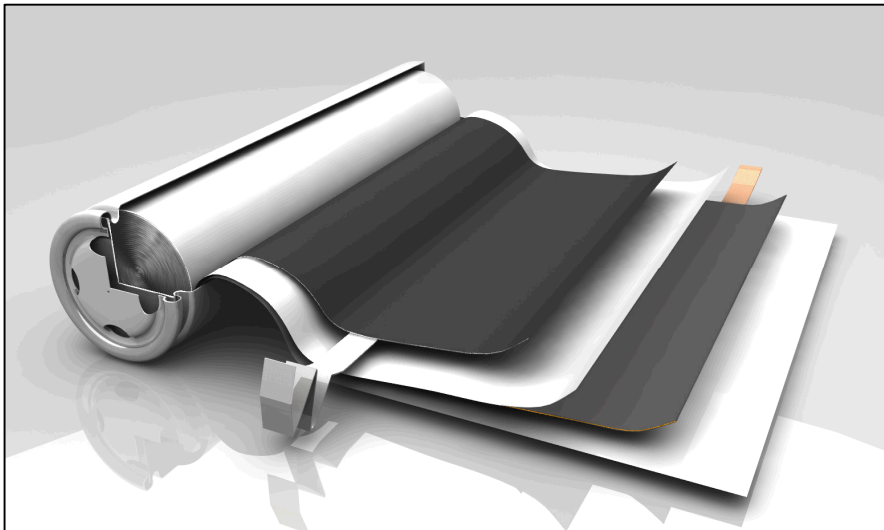


# Lithium/Lithium-ion Prototyping

## Needs for prototyping capabilities:

- Customizable solutions
- Control over materials/processes
- Small lots
- Flexibility and agility across programs and customers



## Prototyping for advanced materials development

- Cradle-to-grave development of advanced materials
- LiS 18650 development: Realization of nearly the theoretical capacity in spiral wound 18650 cell formats (60% active material)

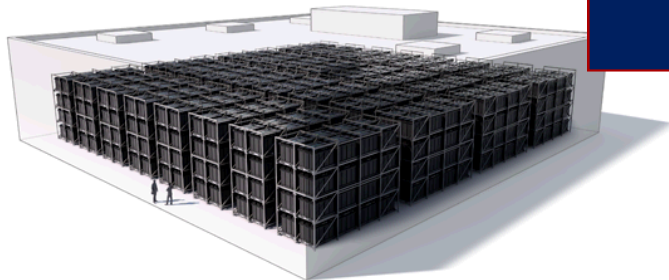
# Lithium-Ion Battery Challenges

- **Energetic thermal runaway**
  - Anode and cathode decomposition reactions
- **Electrolyte flammability**
  - Low flashpoint electrolyte solvents
  - Vent gas management
  - Fuel-air deflagrations
- **Thermal stability of materials**
  - Separators, electrolyte salts, active materials
- **Failure propagation from cell-to-cell**
  - Single point failures that spread throughout an entire battery system
- **Managing residual stored energy**
- **Diagnostics/prognostics to understand stability in the field**

# Advanced Battery Diagnostics



*Transportation*



*Grid Storage*

Advanced Battery  
Diagnostics



*Development of advanced diagnostics for **battery health and stability***

***Predict** life, performance, and safety issues*

***Inform** vehicle occupants, workers, and responders*