

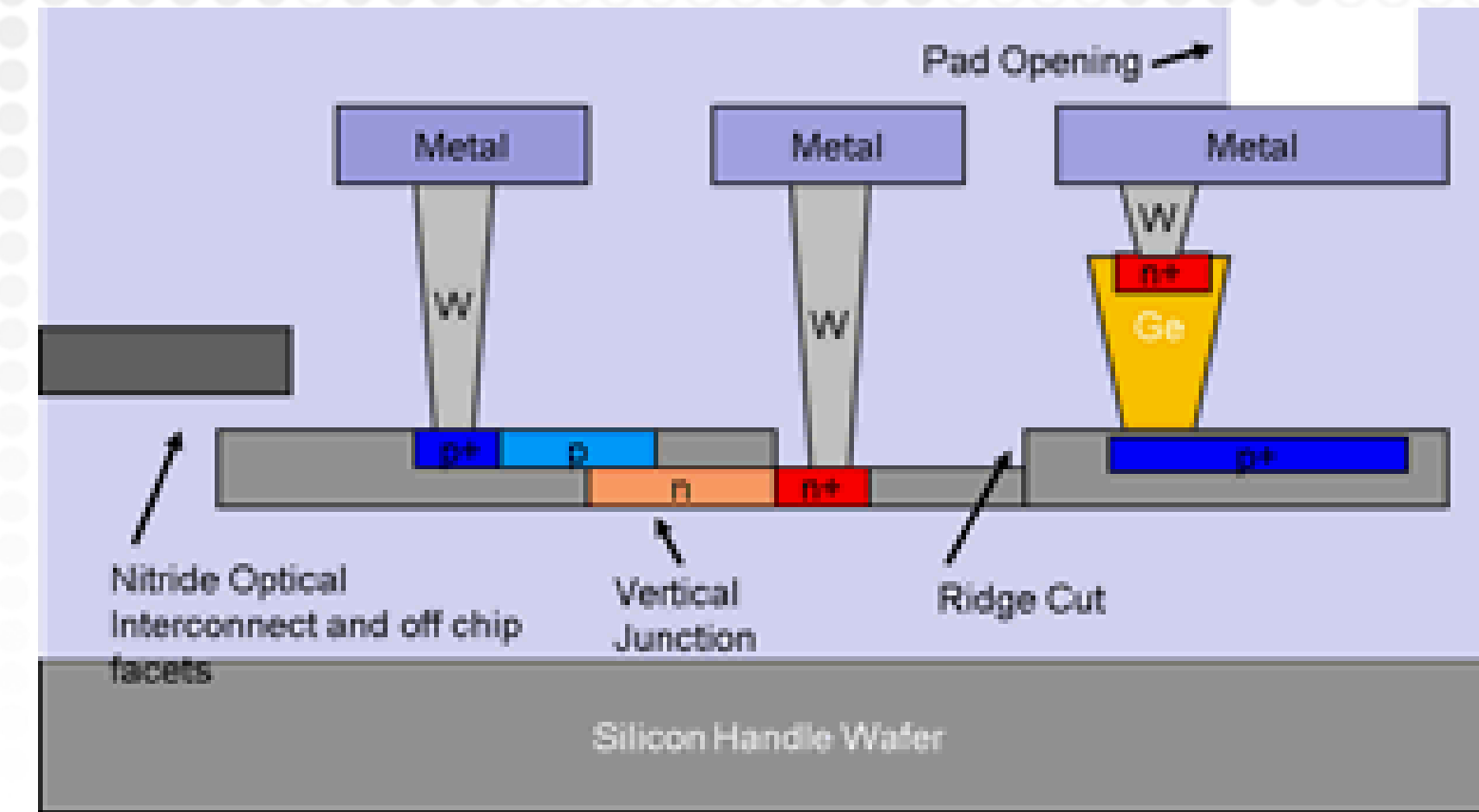
Silicon Photonics at Sandia

Role of Photonics at Sandia

- Collaborative Research and Innovative Solutions
- Not a Production Facility

Silicon Photonic Process at the MESA Facility

- 6 in. SOI wafers, 250nm device layer, 3 μm buried oxide layer
- Fully or partially etched silicon for rib or ridge waveguides
- 225nm low loss silicon nitride waveguide layer
- Selective area germanium epitaxy for photodiodes
- 4-6 ion implantation steps
- 1-2 aluminum metal layers

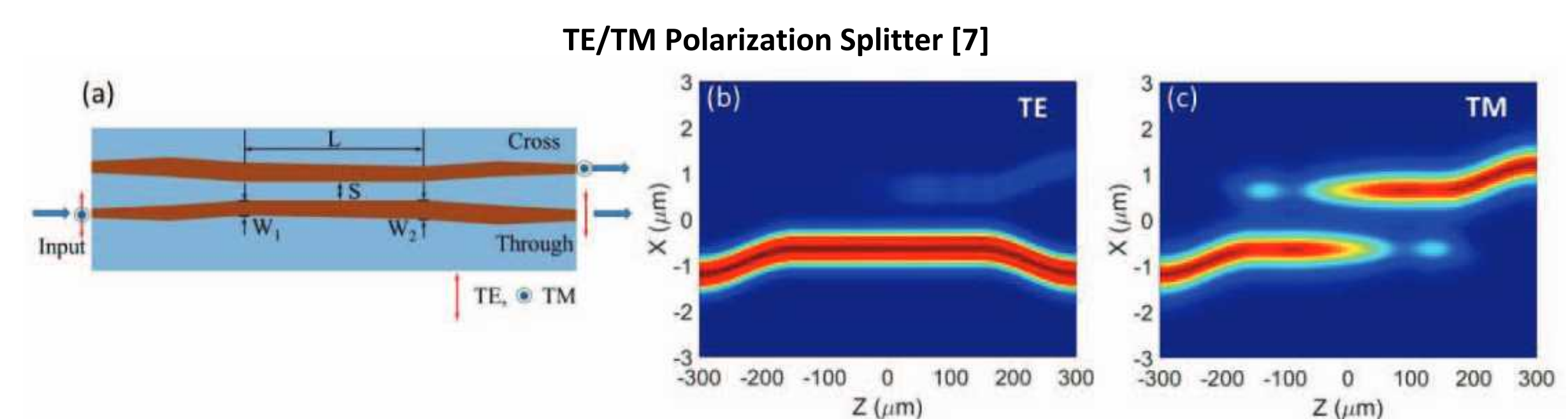


Sandia Designed & Tested Components Available Through Phoenix Opto-Designer

Passive	Qty	Si Ridge	Si Rib	Nitride	Optimal Performance
Waveguides (Si Ridge, Si Rib, Nitride)	3	X	X	X	Si Ridge – <0.7 dB/cm single mode Si Nitride – <3 dB/cm single mode
Edge Couplers	2	X		X	<1 dB/facet Insertion Loss (UHNA Fiber + Index Matching Fluid)
Grating Couplers (1D, Polarization Split, Focusing)	3	X		X	<5dB Peak Insertion Loss
Ridge $\leftrightarrow$ Rib Transition	1	X	X		
Ridge $\leftrightarrow$ Nitride Transition	1	X		X	
Nitride over Si Crossing	1	X		X	<-44 dB Crosstalk [4]
MMI Couplers	3	X		X	
Adiabatic Couplers	2	X	X	X	
Directional Couplers	1	X			
Polarization Splitter & Rotator	2	X			
Mode Filter	1	X			
Micro-Ring Filters (Standard, Adiabatic, Cascaded)	3	X	X	X	<1 nm $\rightarrow$ 75 nm FSR, Q >100,000
Active					
Ge Photodetector	1	X			>0.8 A/W @ 1.5 μm , up to 45 GHz 3dB cut-off [1]
Electro-Optic Mach-Zehnder Modulator	3	X			
Traveling Wave EO Mach-Zehnder Modulator	4	X	X		24 GHz 3dB cut-off, 0.7V/cm V_{π}^*L [5]
Thermo-Optic Mach-Zehnder Modulator	3	X			12.7 mW/pi, >20dB Extinction [2, 3]
Thermo-Optic Phase Shifter	2	X			12.7 mW/pi [2]
Thermally Tunable Micro-Ring Filter	3	X			
Electro-Optic Micro-Disk Modulator	2	X			10GHz/12.5 Gbps, <1V drive
EO Micro-Disk Modulator w/ Thermal Tuning	2	X			10GHz/12.5 Gbps, <1V drive, 21.3 μW /GHz Thermal Tuning [6]

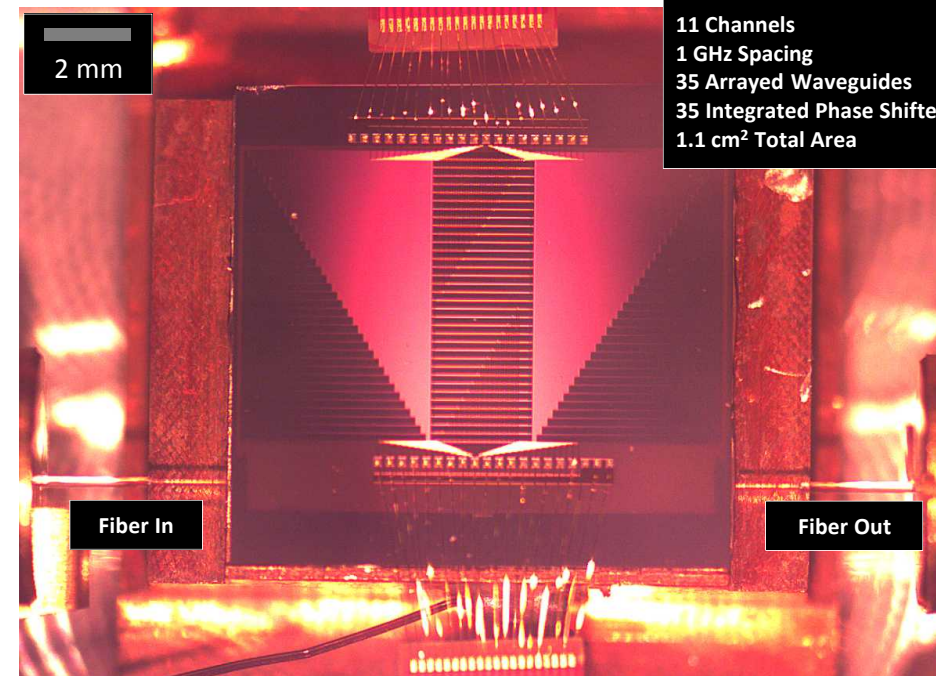
Passive Devices

- Multiple types of low loss waveguide
- Edge or grating coupled
- Adiabatic, directional and MMI splitters
- Polarization splitting and rotation

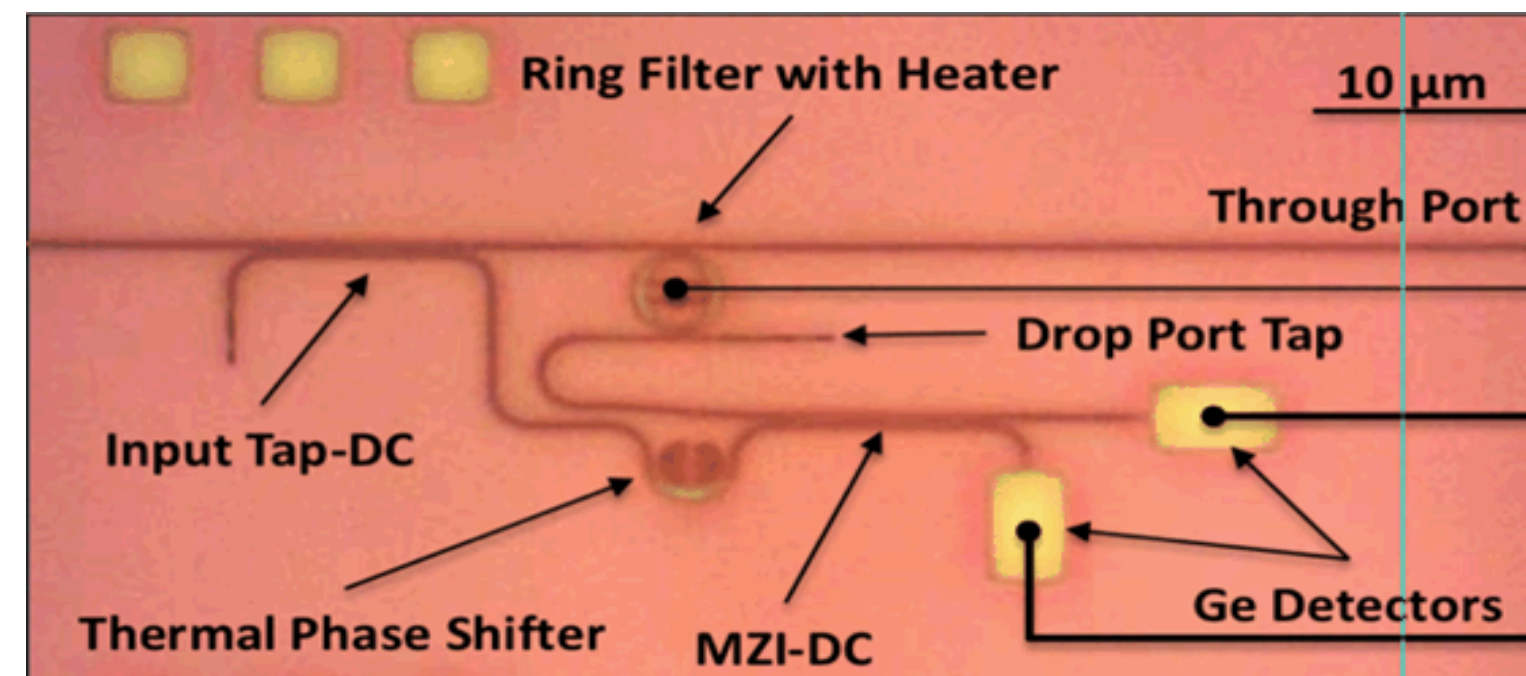


Systems Integration

High Resolution Arrayed Waveguide Grating [9]



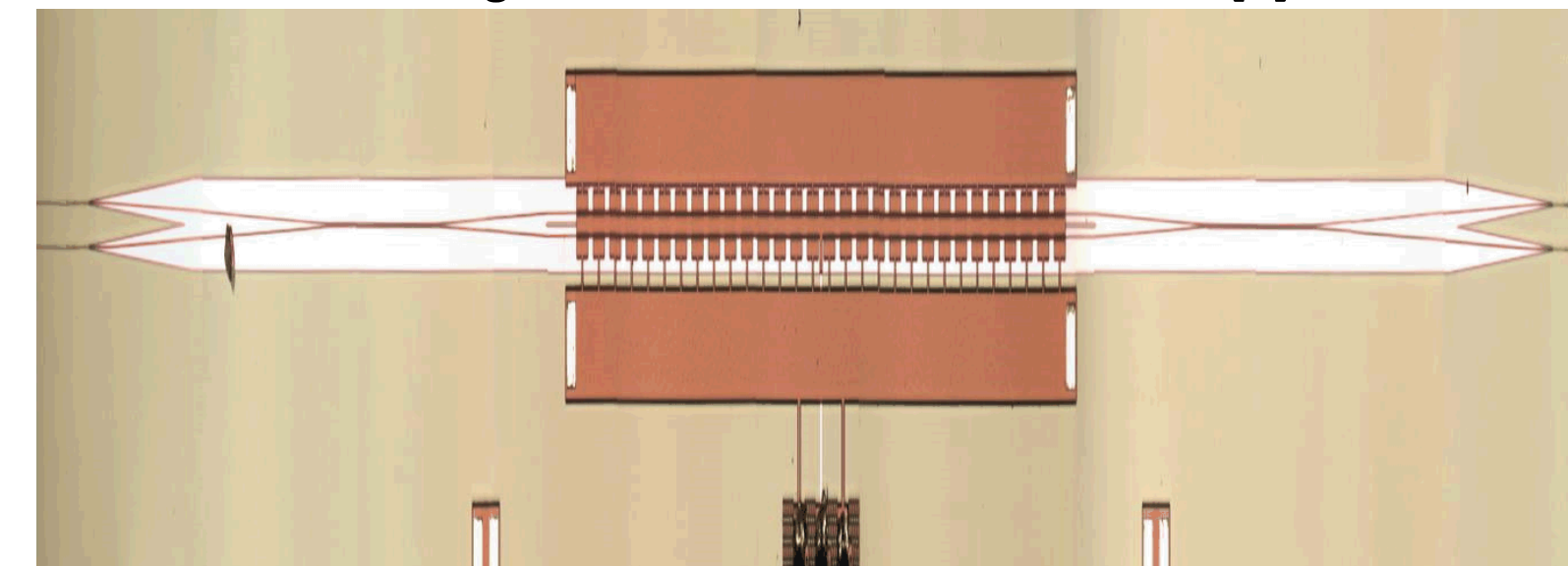
Wavelength Locked Micro-Disk Modulator [10]



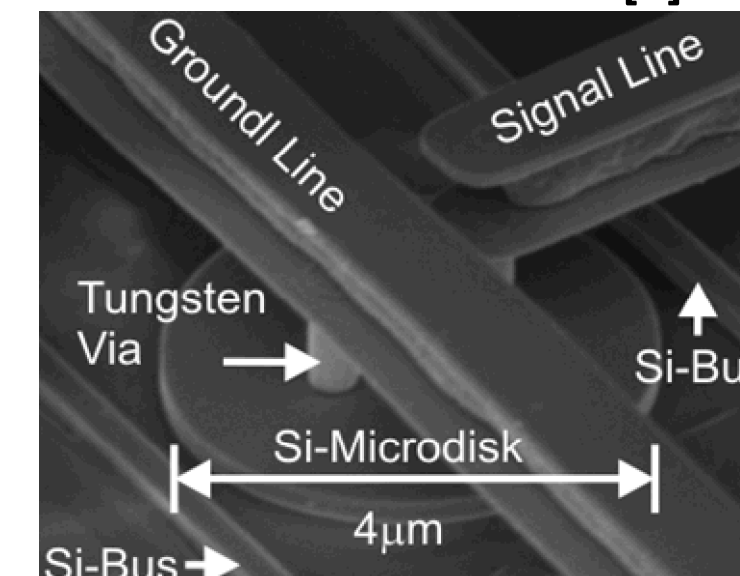
Active Devices

- High speed micro-disk and Mach-Zehnder modulators
- Thermo-optic modulators and phase shifters
- Thermal tuning of micro-rings and disks
- Germanium PIN photodiodes;

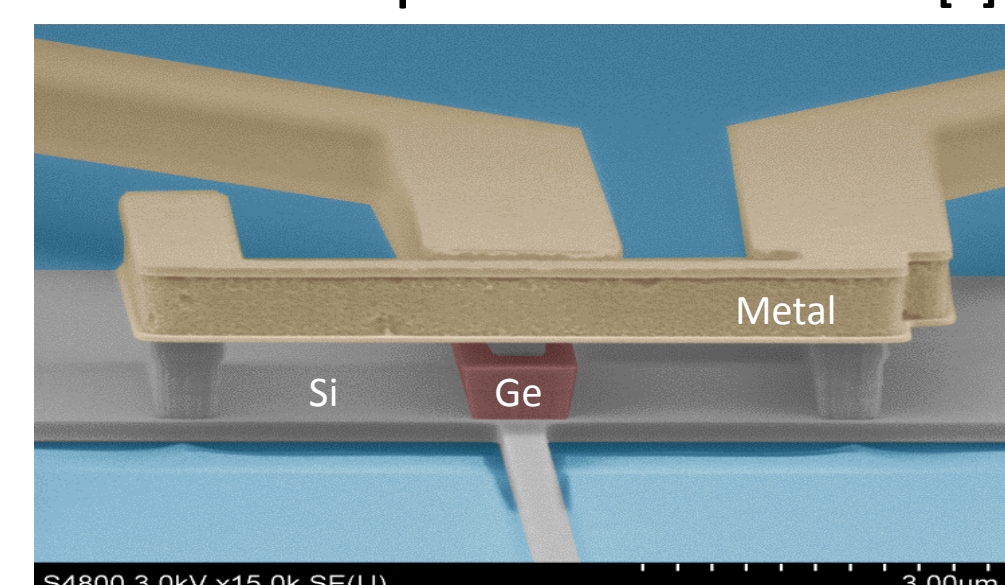
Traveling Wave Mach-Zehnder Modulator [5]



Micro-Disk Modulator [8]



Selective Area Epitaxial Germanium PIN [1]



Preliminary MPW Run Schedule

April, 2017 (Passive & Active Delivery Only)
October, 2017 (Passive, Active & Ge Delivery)
January, 2019 (Passive, Active & Ge Delivery)

Target Delivery After Tape Out

Passive Silicon – 2 Months
Active Silicon – 4 Months
Active Silicon & Ge – 8 Months

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