

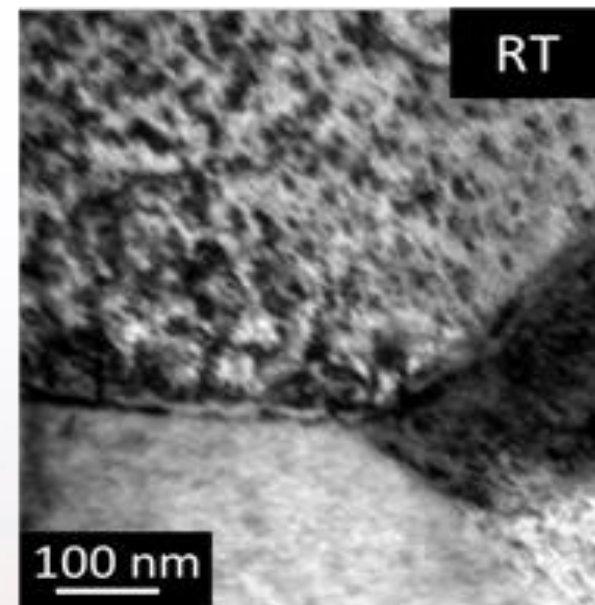
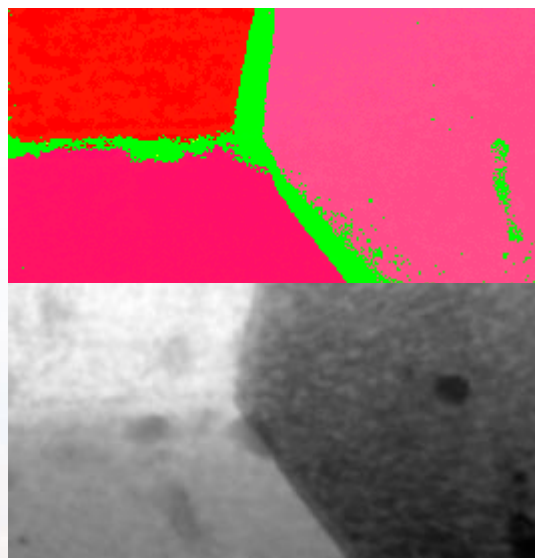
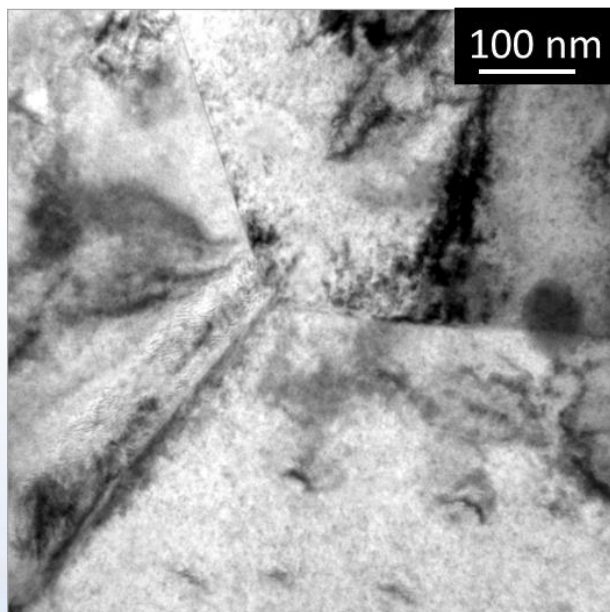
Examining Synergistic Effects Between Damage and Gas Accumulation with In-situ TEM

SAND2017-5099C

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1. Sandia National Laboratories
2. Pacific Northwest National Laboratory

May 9th, 2017



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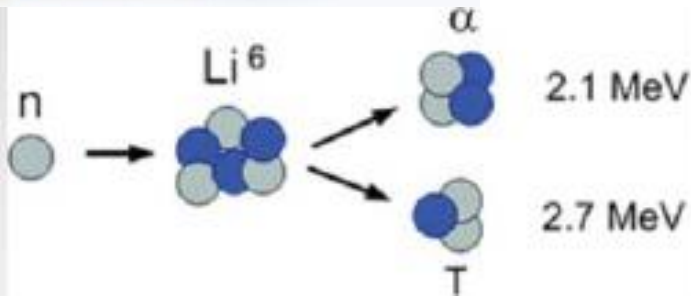


Outline

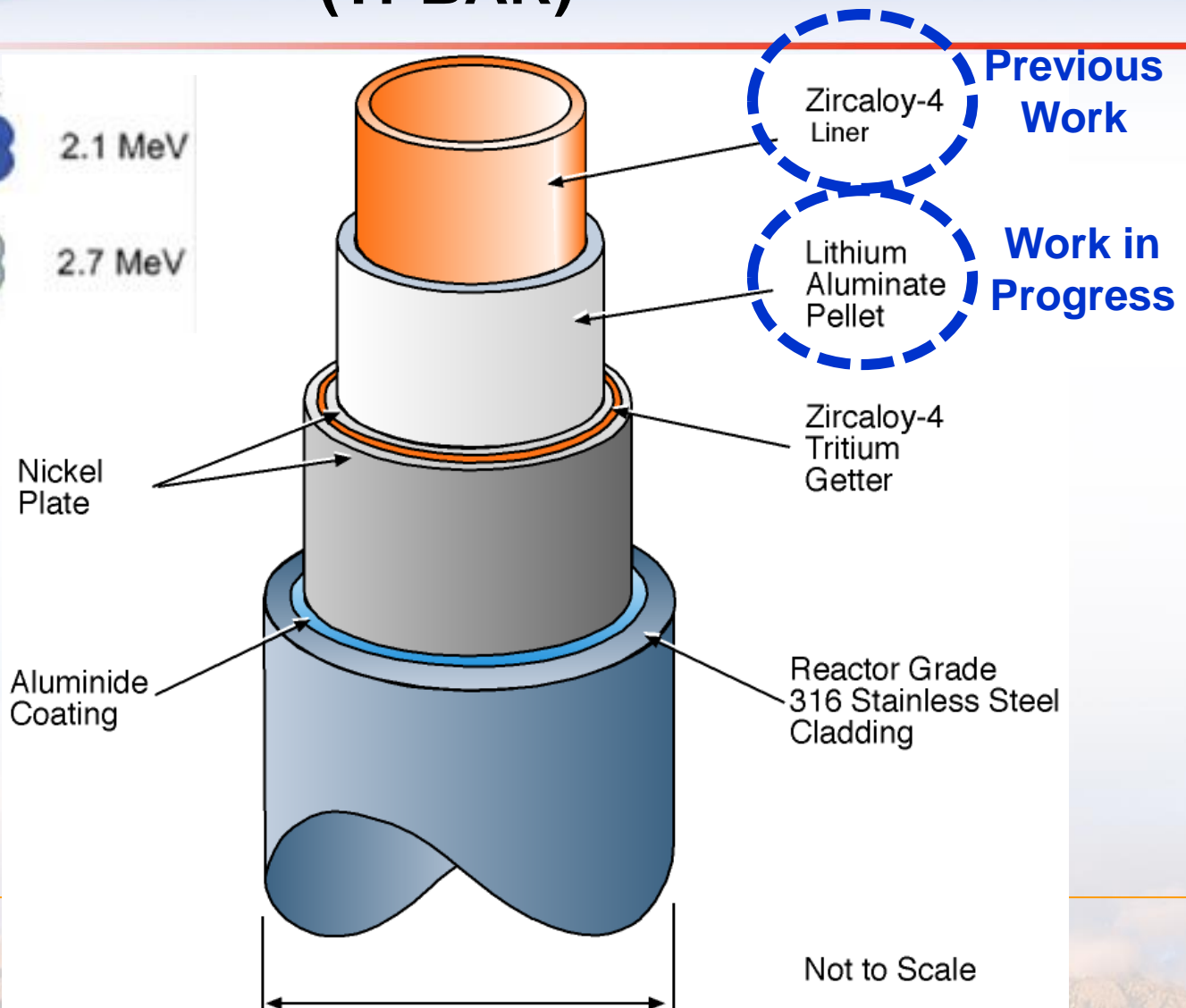
1. TPBAR Background
2. Accelerated Aging of Neutron Damage and Gas Accumulation using Ion Beams
3. Overview of in-situ Transmission Electron Microscopy Irradiation Facility at SNL
4. **Zircaloy**
 - A. Background and Experimental Plan
 - B. In-situ TEM Results
 - i. Self Ion (Zr) irradiation
 - ii. 10 keV He implantation
 - iii. 10 keV He followed by Zr irradiation
 - iv. Concurrent He + Zr irradiation
 - v. Concurrent He + D + Zr irradiation
5. **LiAlO₂**
 - A. Background and Planned Experiments
 - B. Sample Description and Images
6. Summary



Tritium Producing Burnable Absorber Rod (TPBAR)

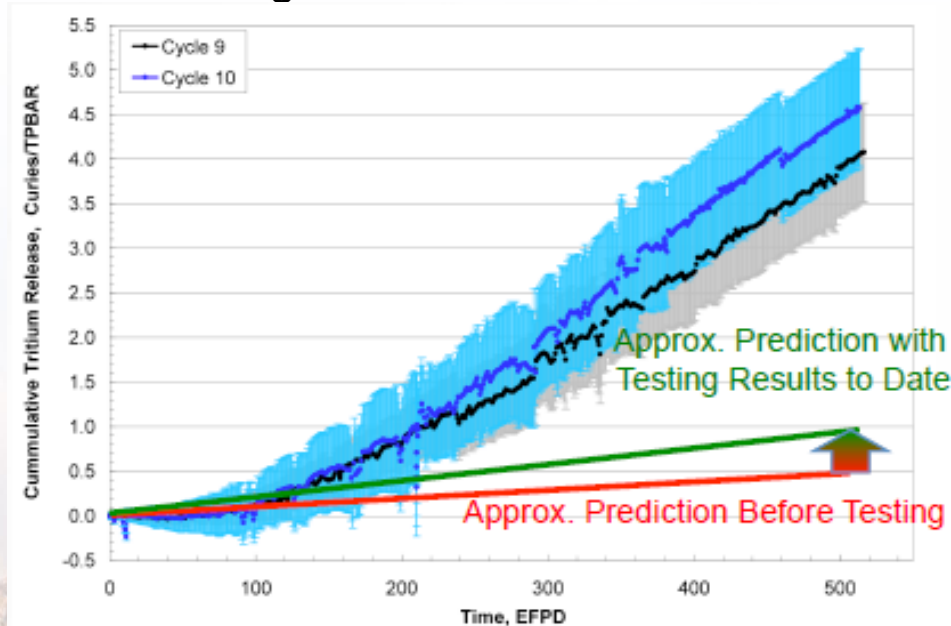


- Displacement Damage
- Helium Implantation
- Tritium Implantation
- Elevated Temperatures



Understanding Tritium Permeation in TPBAR

- TPBAR ^3H permeation is higher than predictive performance models
 - In 2004, during Cycle 6, the predicted levels were ~ 0.5 Ci/TPBAR/cycle and actual levels were ~ 4 Ci/TPBAR/cycle (0.04% of total ^3H produced)
- Mechanisms responsible for differences between predictions and observations are not well understood
- Currently building an understanding of fundamental ^3H -defect interactions



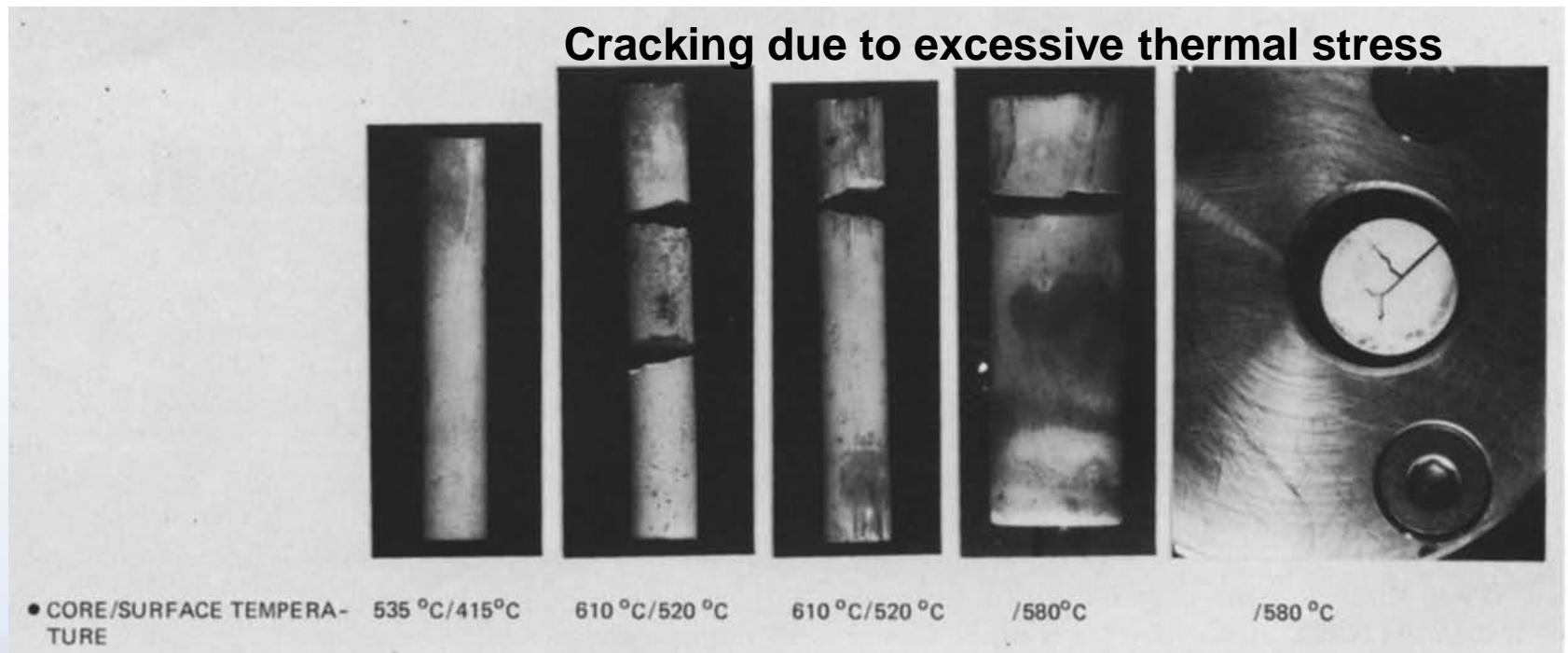
Burkes, Senior, Longoni and Johns, TFG Meeting
2016, Rochester, NY



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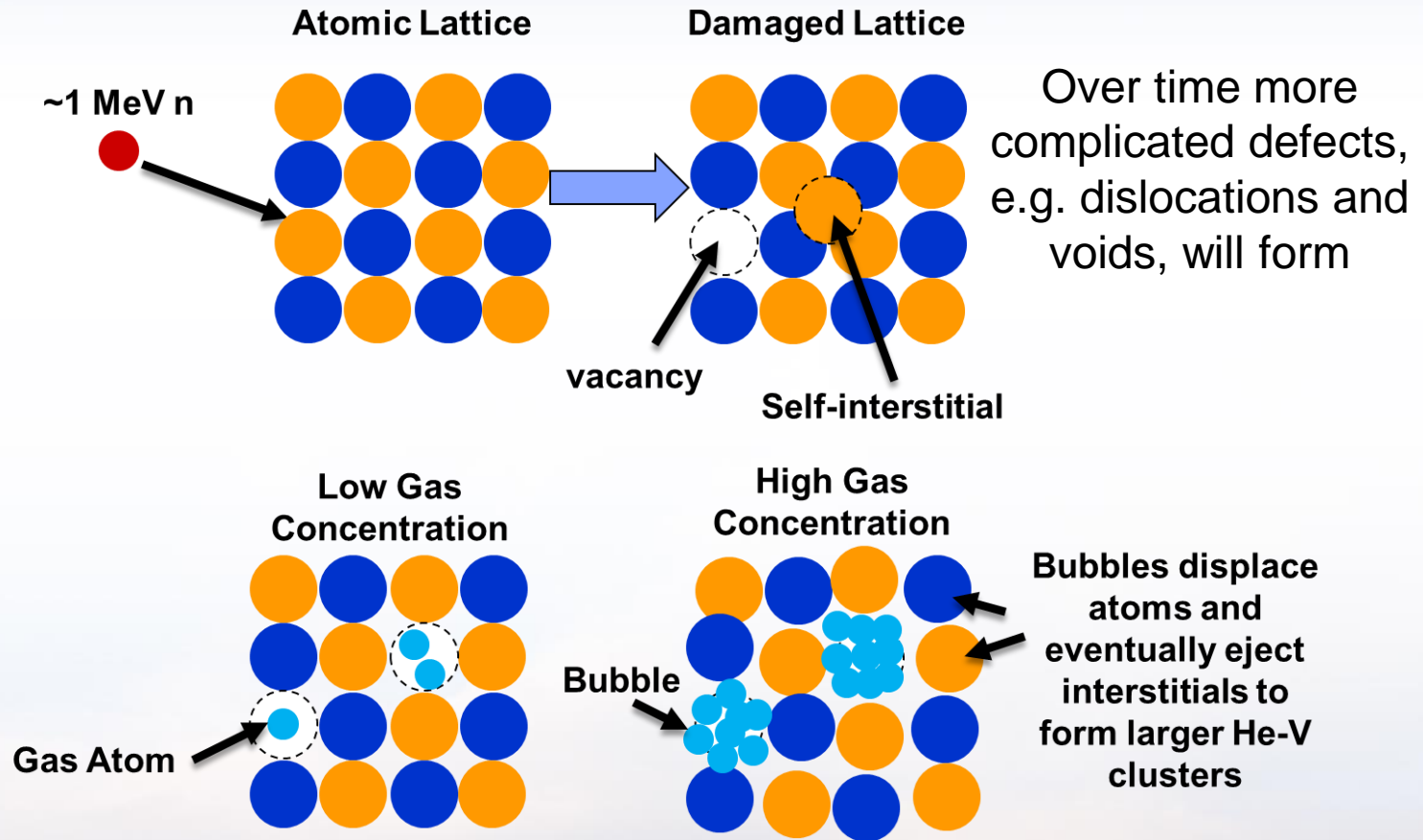
Traditional Experiments use Fast Reactor Irradiations

- In-reactor irradiations of bulk LiAlO_2 at high flux test reactors
- Typically quantify **macroscopic** (e.g. porosity, volume, cracking) and **mechanical** property changes



Botter *et al* JNM 160 (1988) 48-57

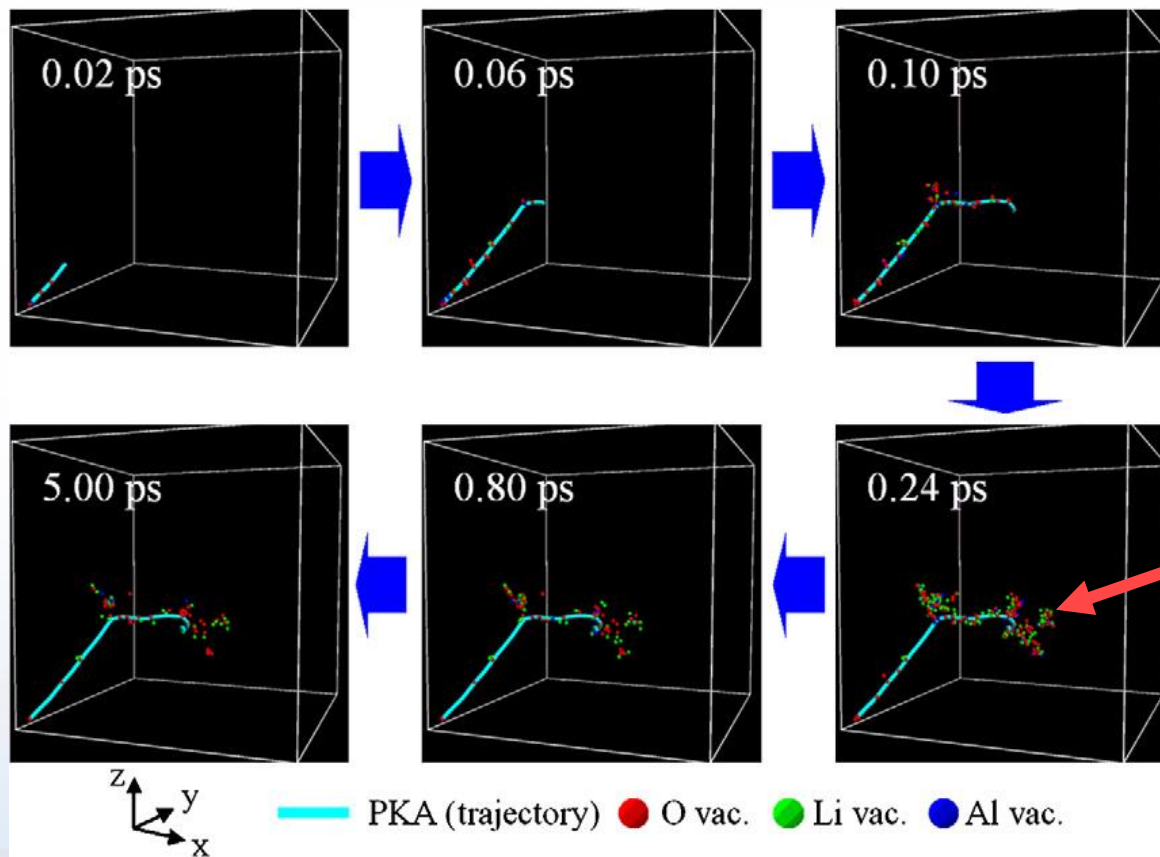
Fundamental Interaction of Neutron Irradiation Damage and Gas Accumulation May Play a Role



The constantly changing damage state changes the way gas atoms accumulate in the material

High Energy Ions Can Produce Multiple Defects in Displacement Cascade

MD simulation of displacement cascade in LiAlO_2 (PKA = 5 keV)



Many defects form
due to impact of ONE
ion (most eventually
recombine)

Tsuchihira *et al*/ JNM 414 (2011) 44-52

Accelerated Aging by Ion Beam Irradiation

Benefits

- Predict material behavior in radiation environment from a fundamental point of view
- Isolate specific variables (e.g. ion, damage, gas, temperature).
- Damage that would normally occur over several months or years in a reactor can be simulated in a matter of minutes or hours with an ion accelerator, **without activation**

Ion irradiation is used to understand fundamental mechanisms occurring due to radiation damage at the atomic scale.

Limitations

- Higher ion flux than reality
- Difficult to predict dose rate effects
- Injected ions can influence the damage properties or chemistry of material
- Only irradiates surface layers

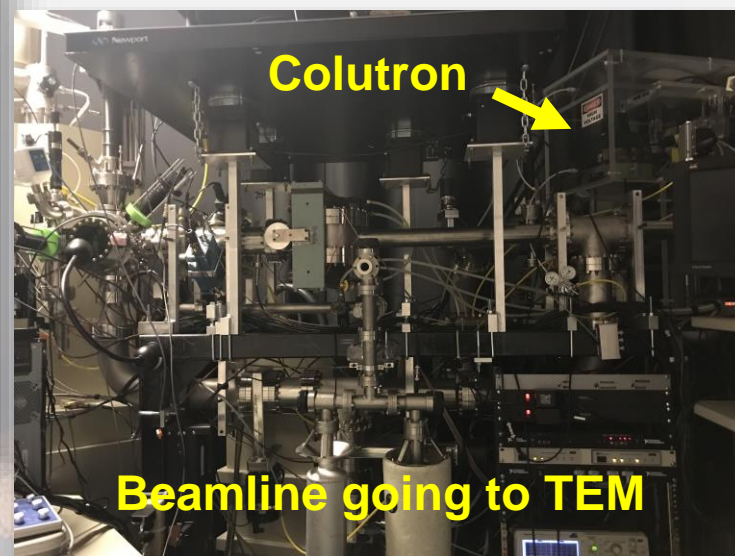
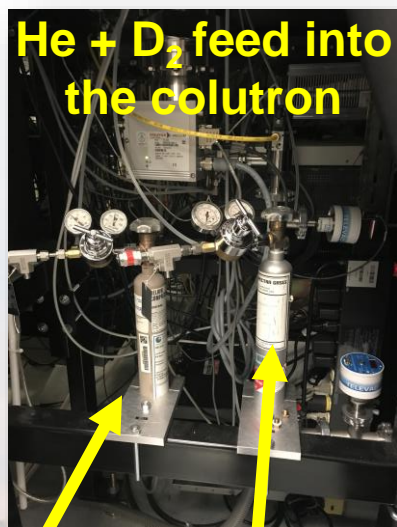
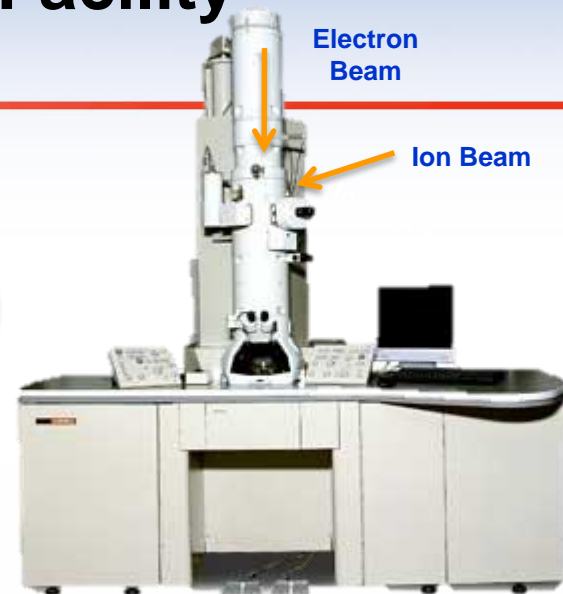


In situ Ion Irradiation TEM Facility

Capabilities

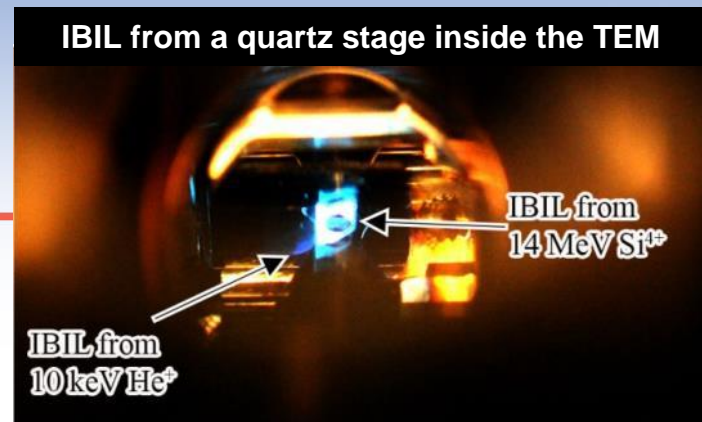
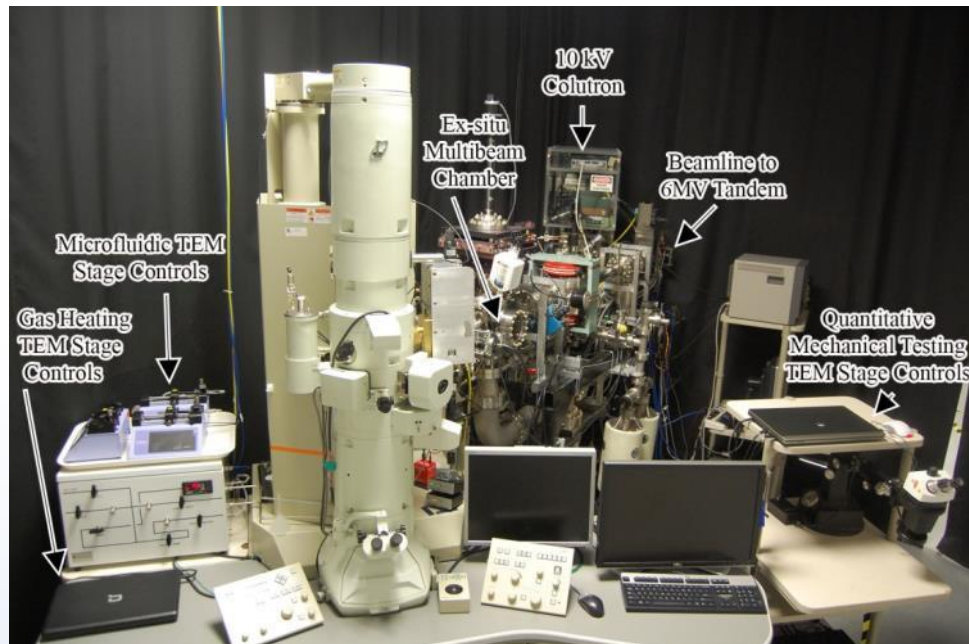
- 200 kV LaB₆ TEM
- Ion beams considered:
 - Range of Sputtered Ions
 - 10 keV D₂²⁺
 - 10 keV He⁺
- All beams hit same location
- Nanosecond time resolution (DTEM)
- Precession scanning (EBSD in TEM)
- *In situ* PL, CL, and IBIL
- *In situ* vapor phase stage
- *In situ* liquid mixing stage
- *In situ* heating
- Tomography stage (2x)
- *In situ* cooling stage
- *In situ* straining stage

We have produced
430 eV He with the
Colutron –below
knock-on energy!

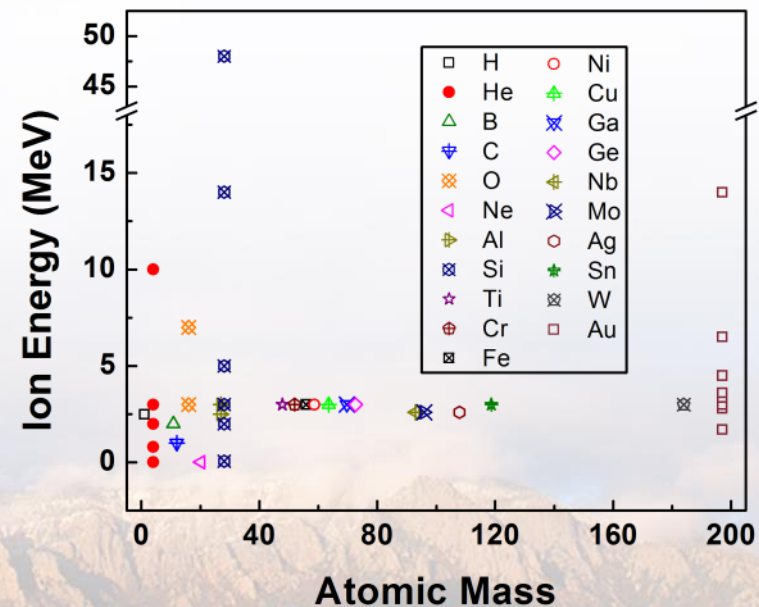


Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

10 kV Colutron - 200 kV TEM - 6 MV Tandem



Direct real time observation of ion irradiation, ion implantation, or both with nanometer resolution



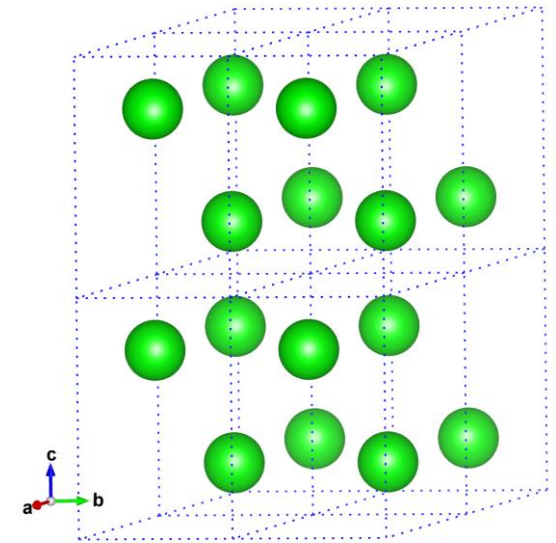
Zircaloy Background

What is Zircaloy?

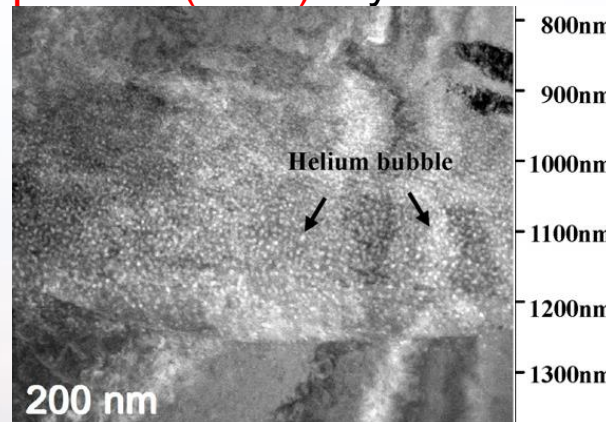
- Zircaloy-2: predominantly used as fuel cladding for BWRs
 - α -Zr, 1.5% Sn, 0.15% Fe, 0.1% Cr, 0.05% Ni
- Zircaloy-4: Removed the Ni and increased Fe content for less H uptake in certain reactor conditions
 - α -Zr, 1.5% Sn, 0.2% Fe, 0.1% Cr
- Zr-Nb alloys (e.g. Zirlo) are also common
- α -Zr has a **hexagonal close-packed (HCP)** crystal structure up to 810°C

Gas and defect behavior in Zr/Zr alloys

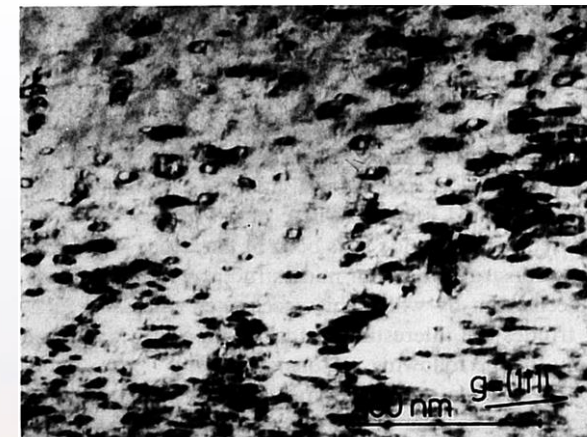
- ^3H , H, and He diffusion and release
- Bubble formation
- Irradiation induced metallic precipitate formation



Crystal Structure of α -Zr (HCP)



He bubbles in Zr-Nb alloy
Shen et al Mat Char 107 (2015) 309-316

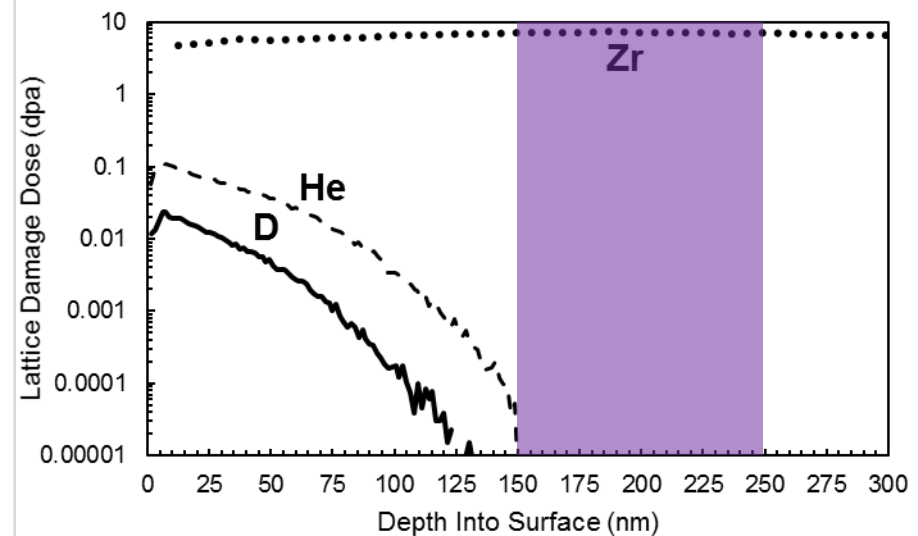
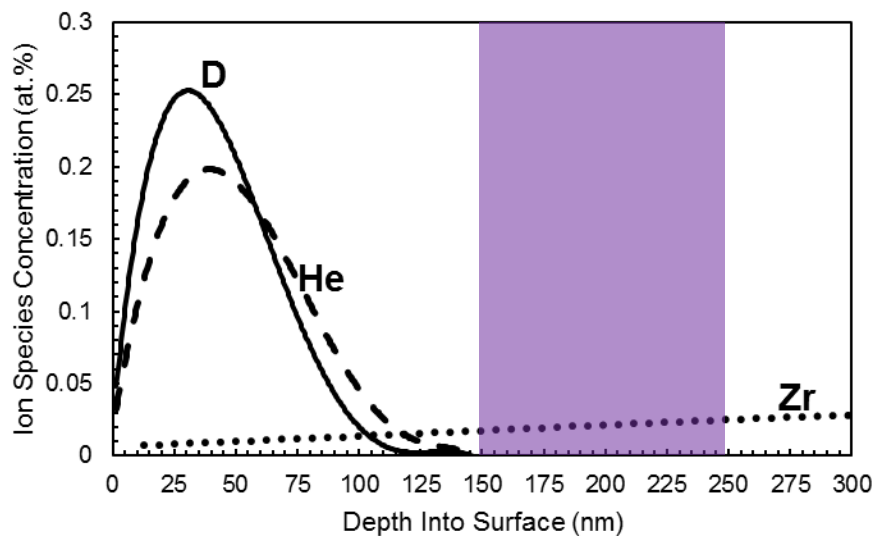


TEM of Zr tritide after 325d
Schober et al JNM 141-143 (1986) 453-457



Relative Damage and Gas Distributions in Zr

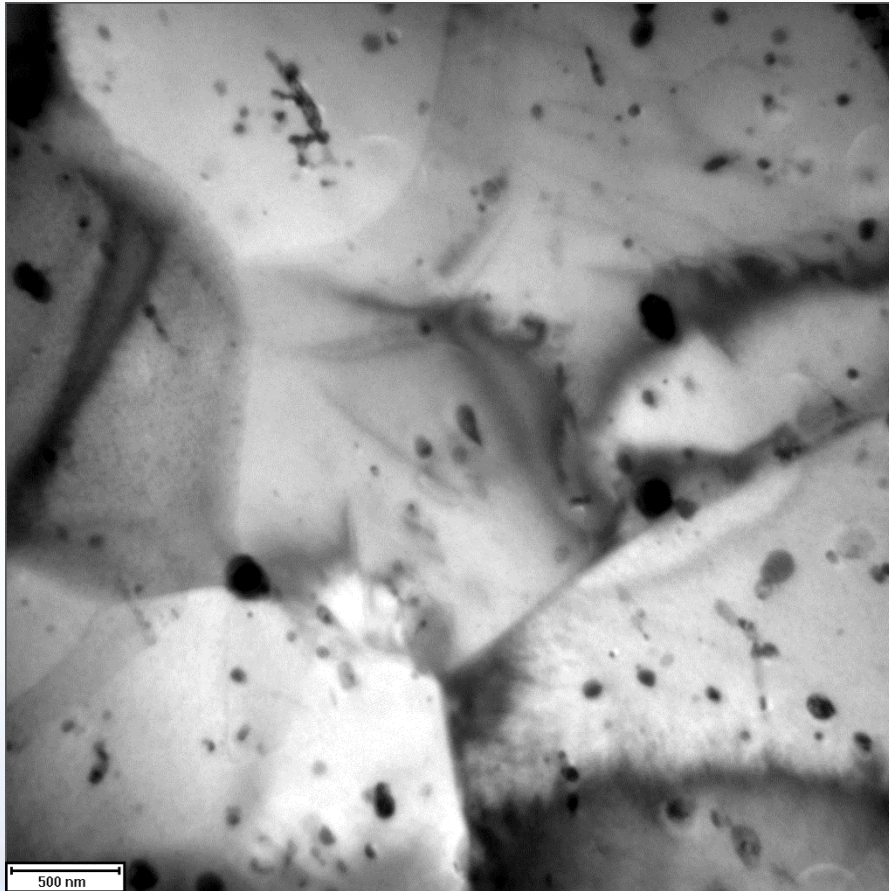
- Ion concentration and damage are scaled based on the irradiation time
- Most Zr travels through entire TEM foil
- Zr produces two orders of magnitude higher damage than He
- These experiments were aimed at observing kinetic effects in-situ, so experiments were run overnight and the exact gas concentrations/damage doses are not all known



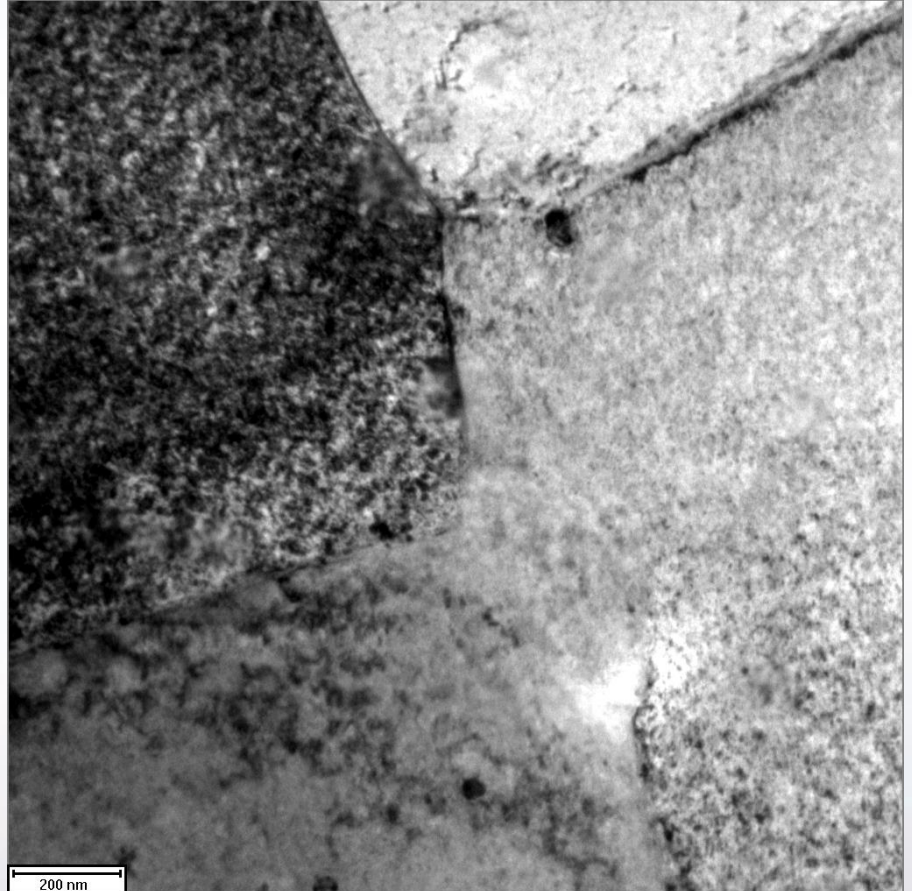
SRIM calculations of 10 keV He, 5 keV D, 3 MeV Zr implantation depth and damage



3 MeV Self Ion Irradiation at 310 C

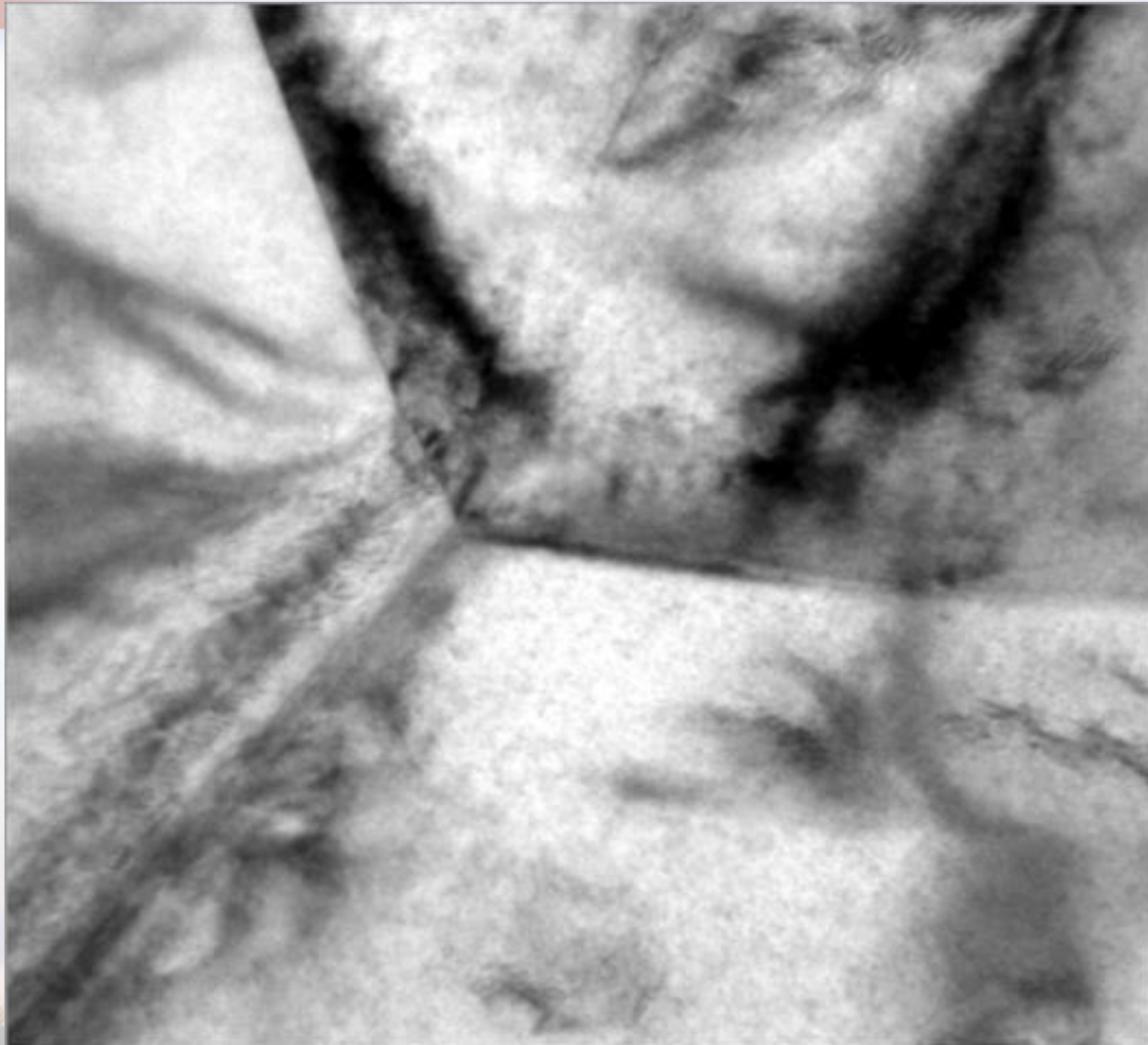


Before Irradiation

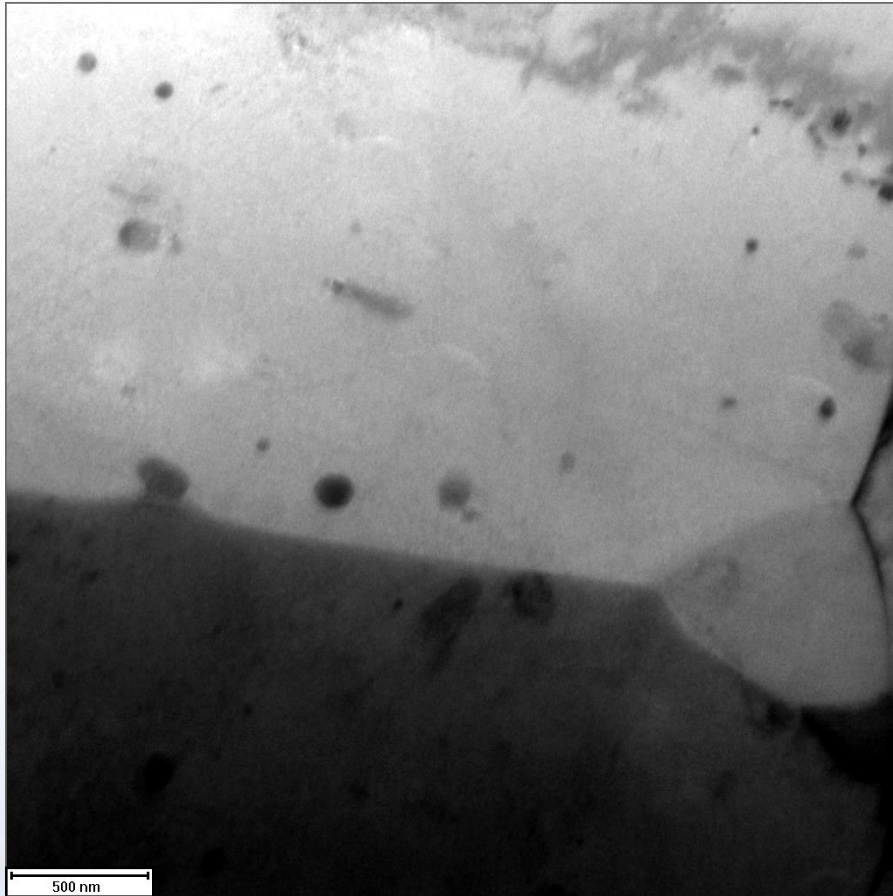


After Irradiation ≈ 7 DPA

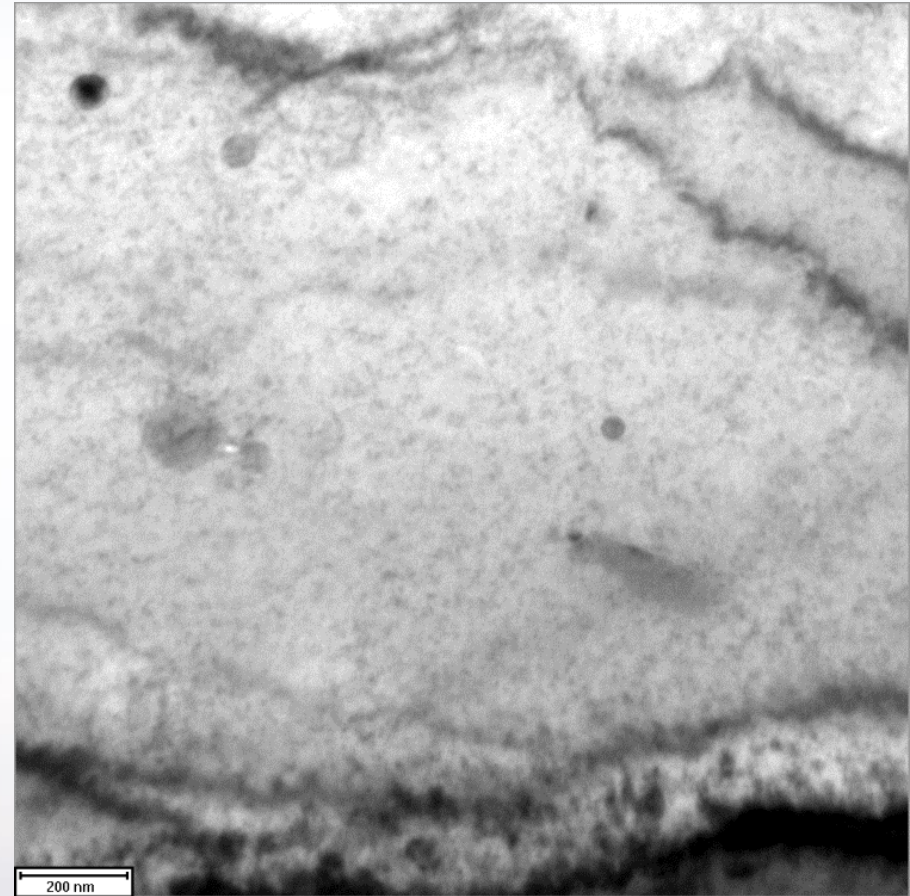
3 MeV Self Ion Irradiation at 310 C



10 keV He⁺ Implantation at 310 C



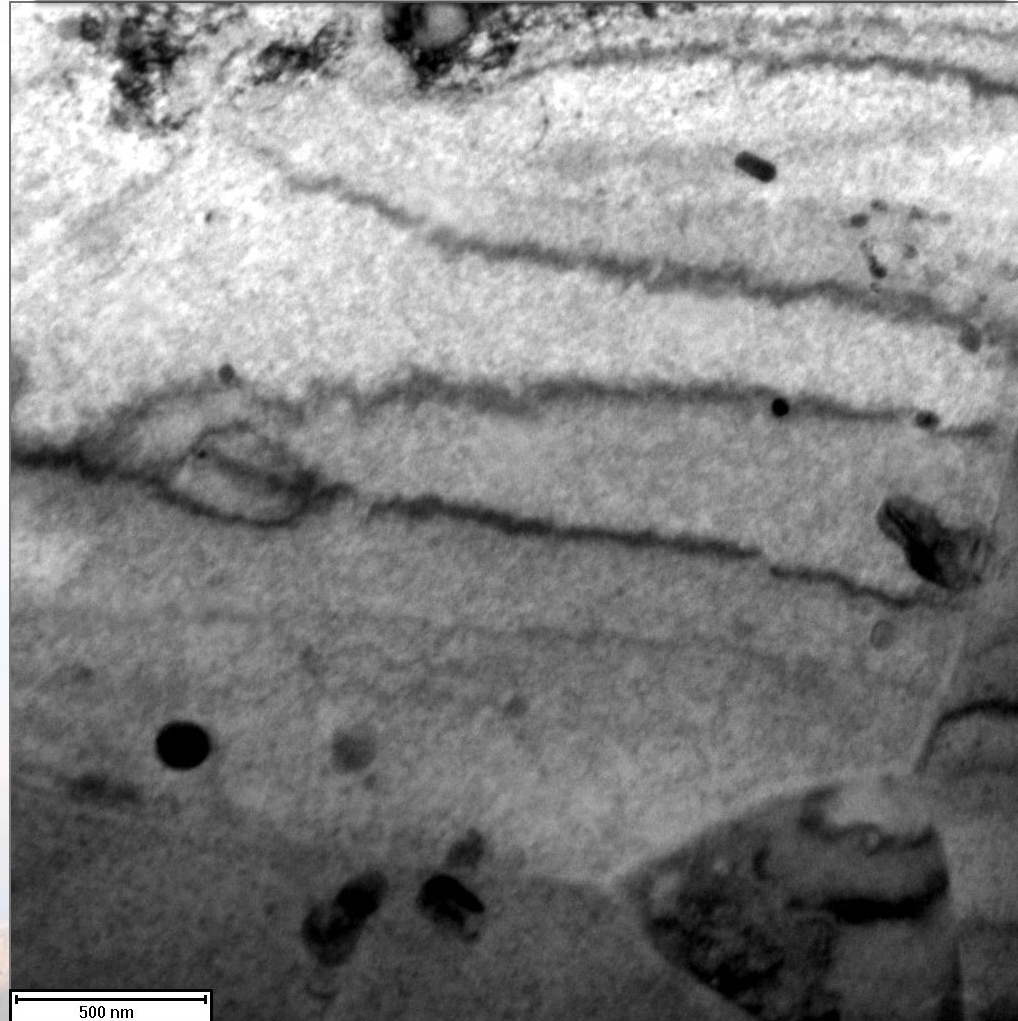
Before Implantation



**After Implantation Damage,
No Cavities**

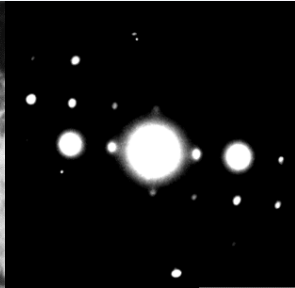
3 MeV Self Ion Irradiation after He⁺ Implantation

High Density of Defects but No Cavities



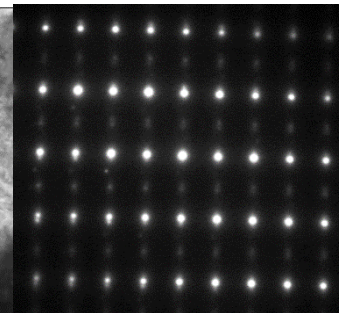
3 MeV Self Ion Irradiation after He⁺ Implantation

Two Beam
 $g = 0002$

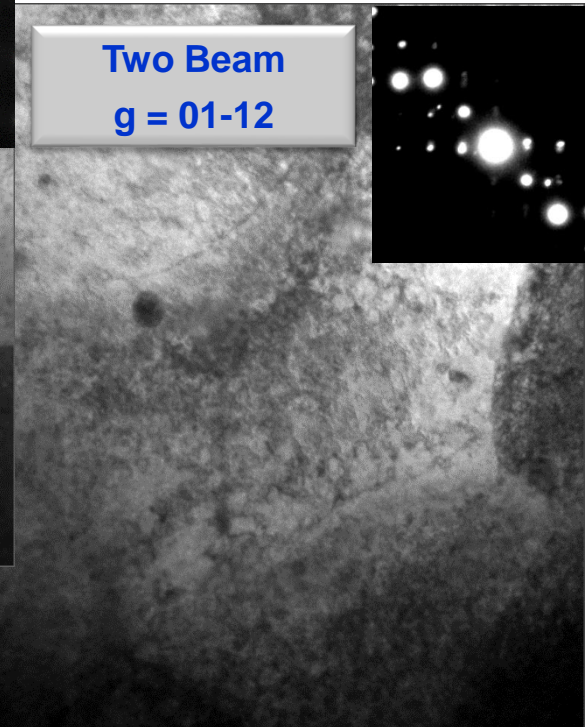
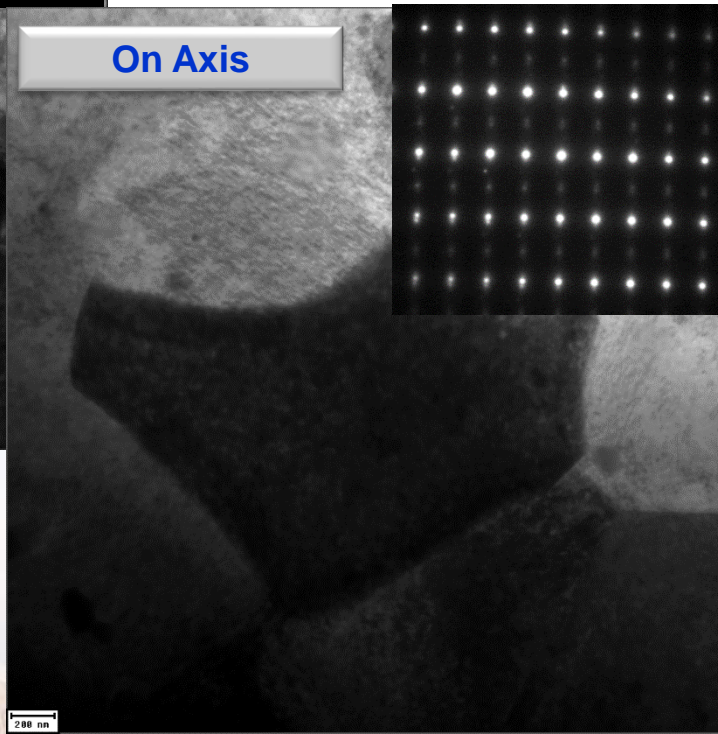
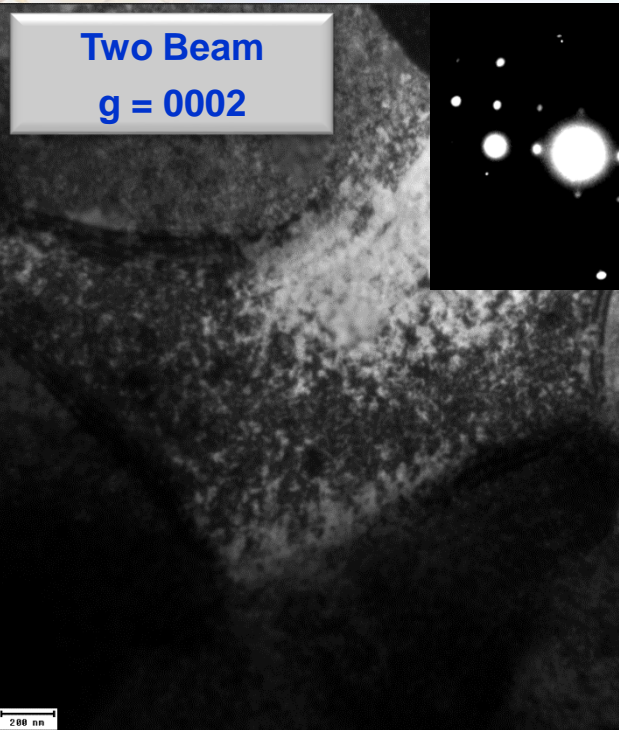
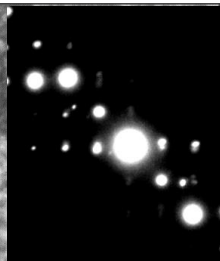


No distinct quantifiable defect structures were observed

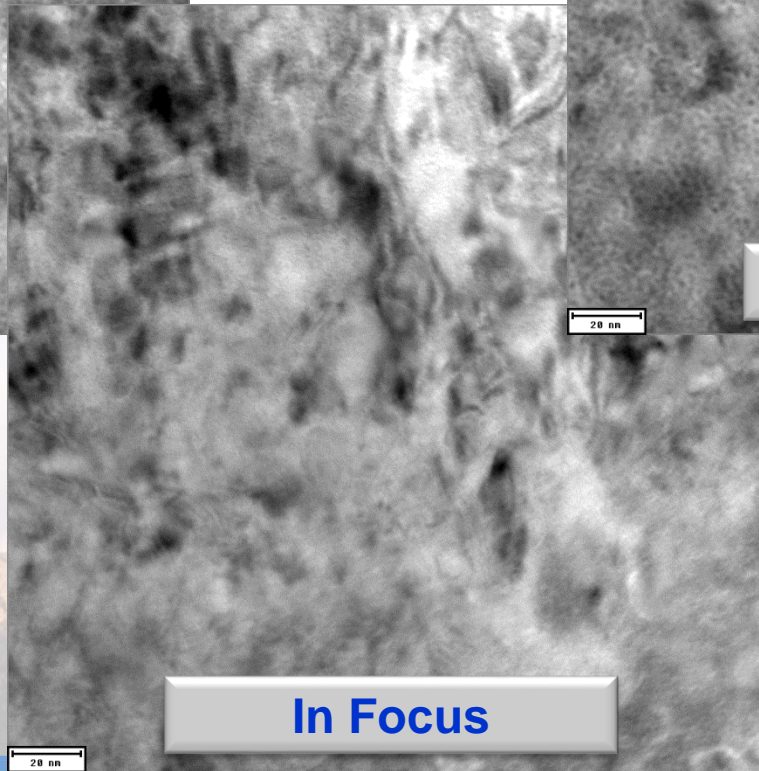
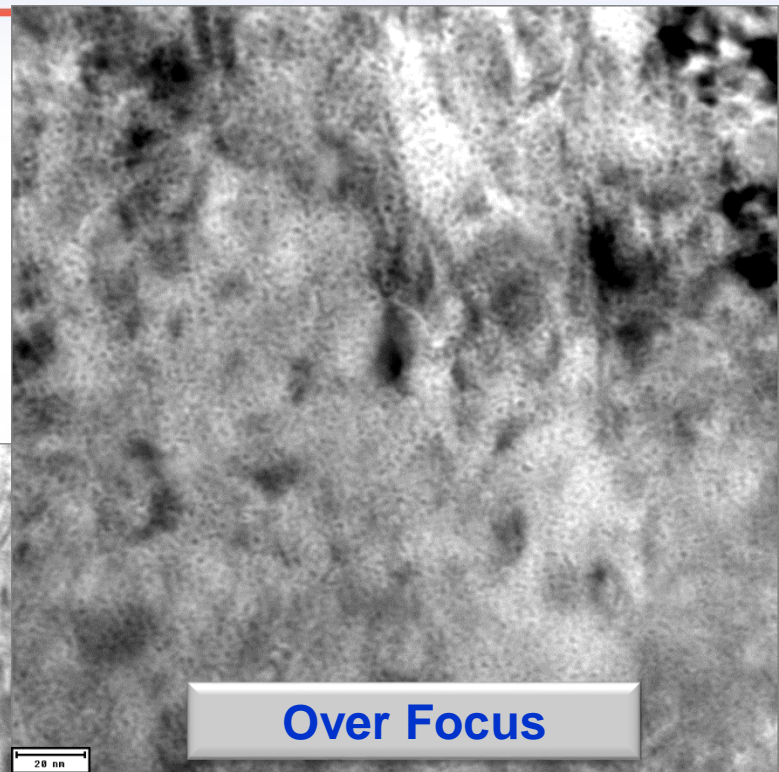
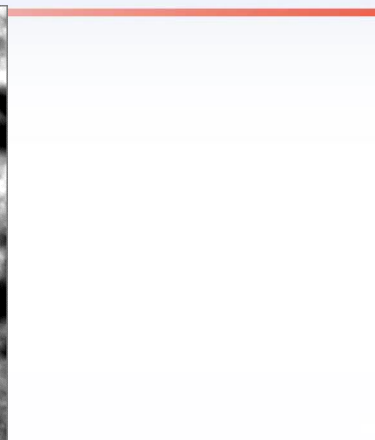
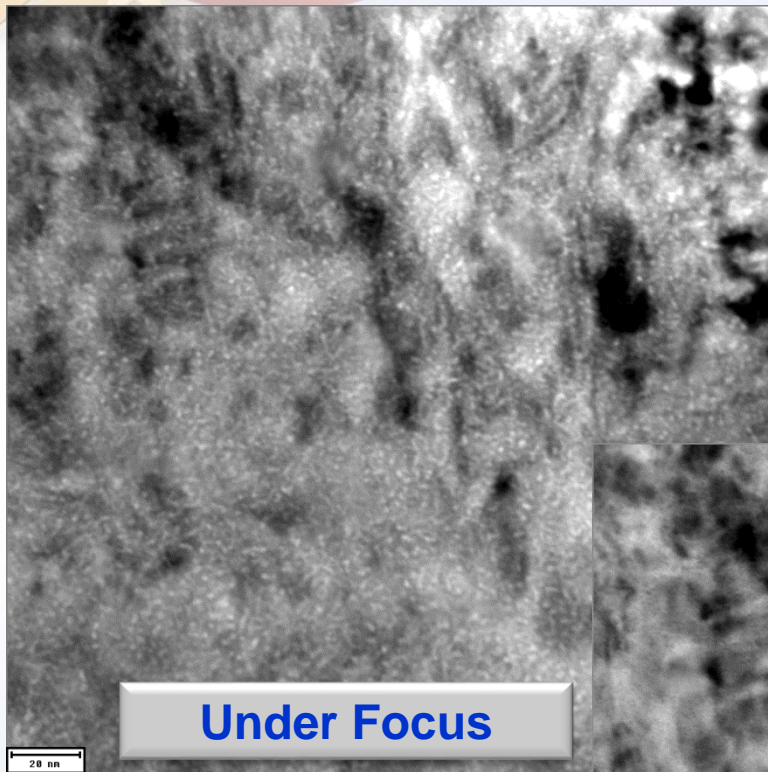
On Axis



Two Beam
 $g = 01-12$



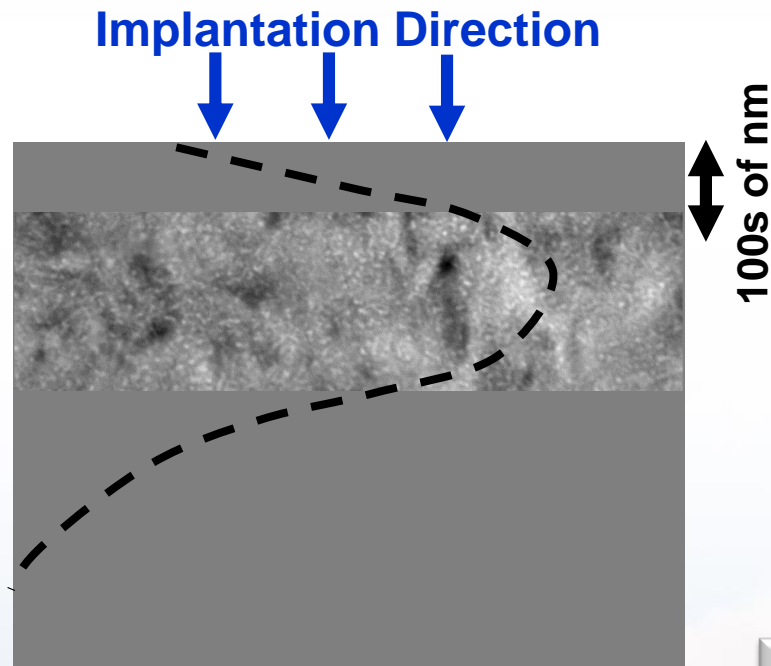
Through Focus Imaging of Cavities: 30 Days Later



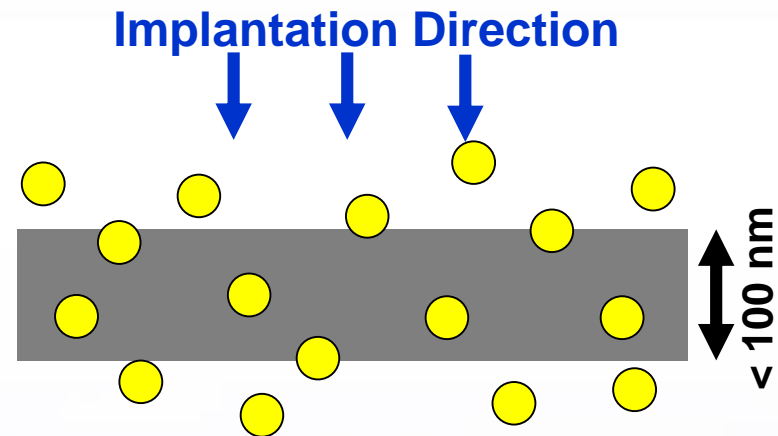
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Why is finding bubbles after 30 days interesting?

- In-situ ion irradiation produces a different set of issues due to surface effects



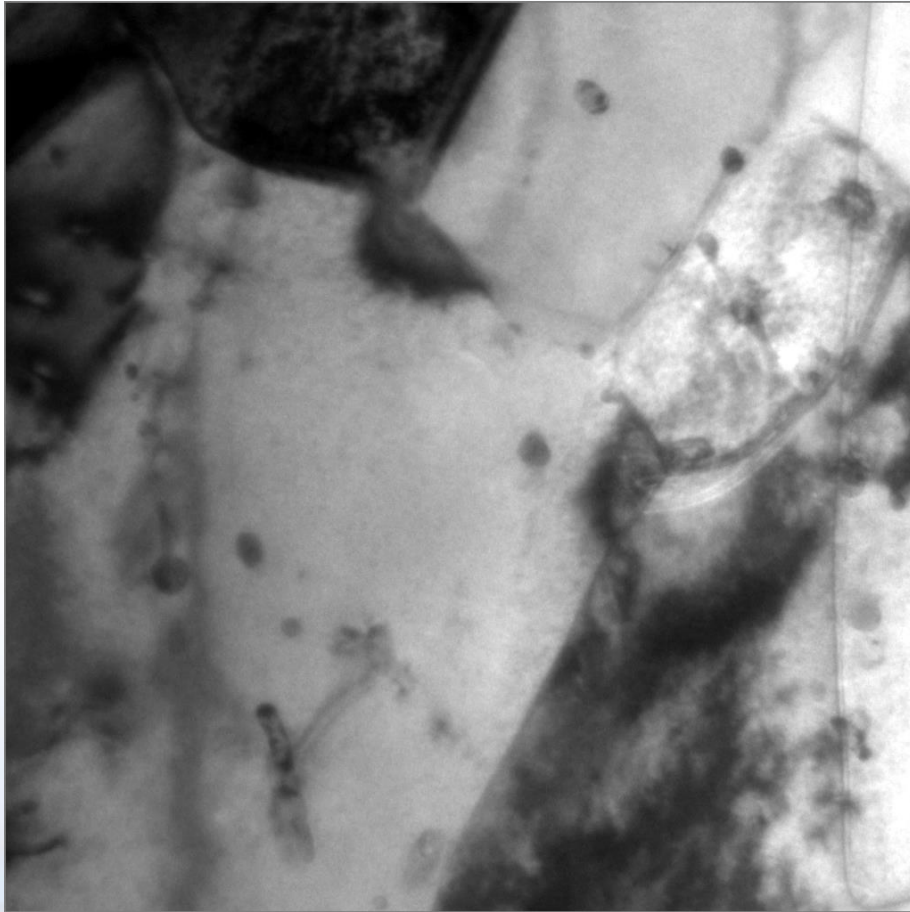
Bulk Irradiation: He/D diffuses at the same rate, but becomes trapped by defects before reaching surface.



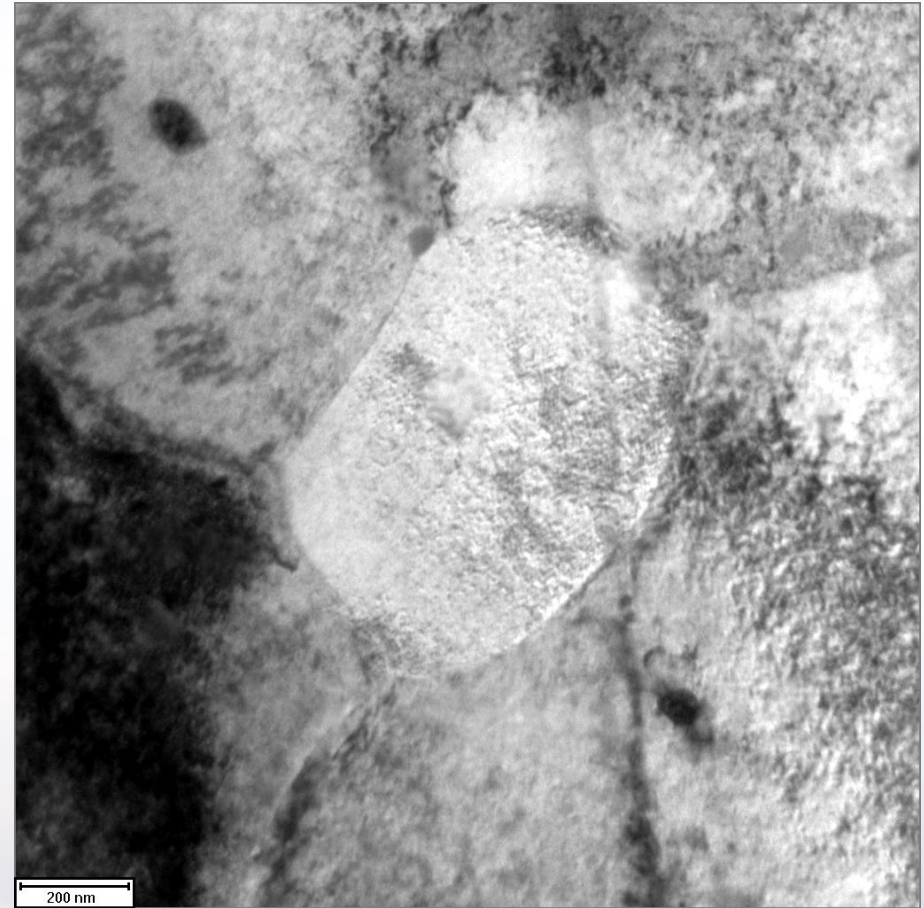
Thin-Film Irradiation: Much of the He/D diffuses to the surface before being trapped by a defect

Bubbles form in bulk at a much lower fluence than in thin-films. If there was not enough He/D to form bubbles in-situ, why did they form after 30 d? Some other mechanism is occurring.

Concurrent He⁺ Implantation and Self Ion Irradiation



**Before
Implantation/Irradiation**

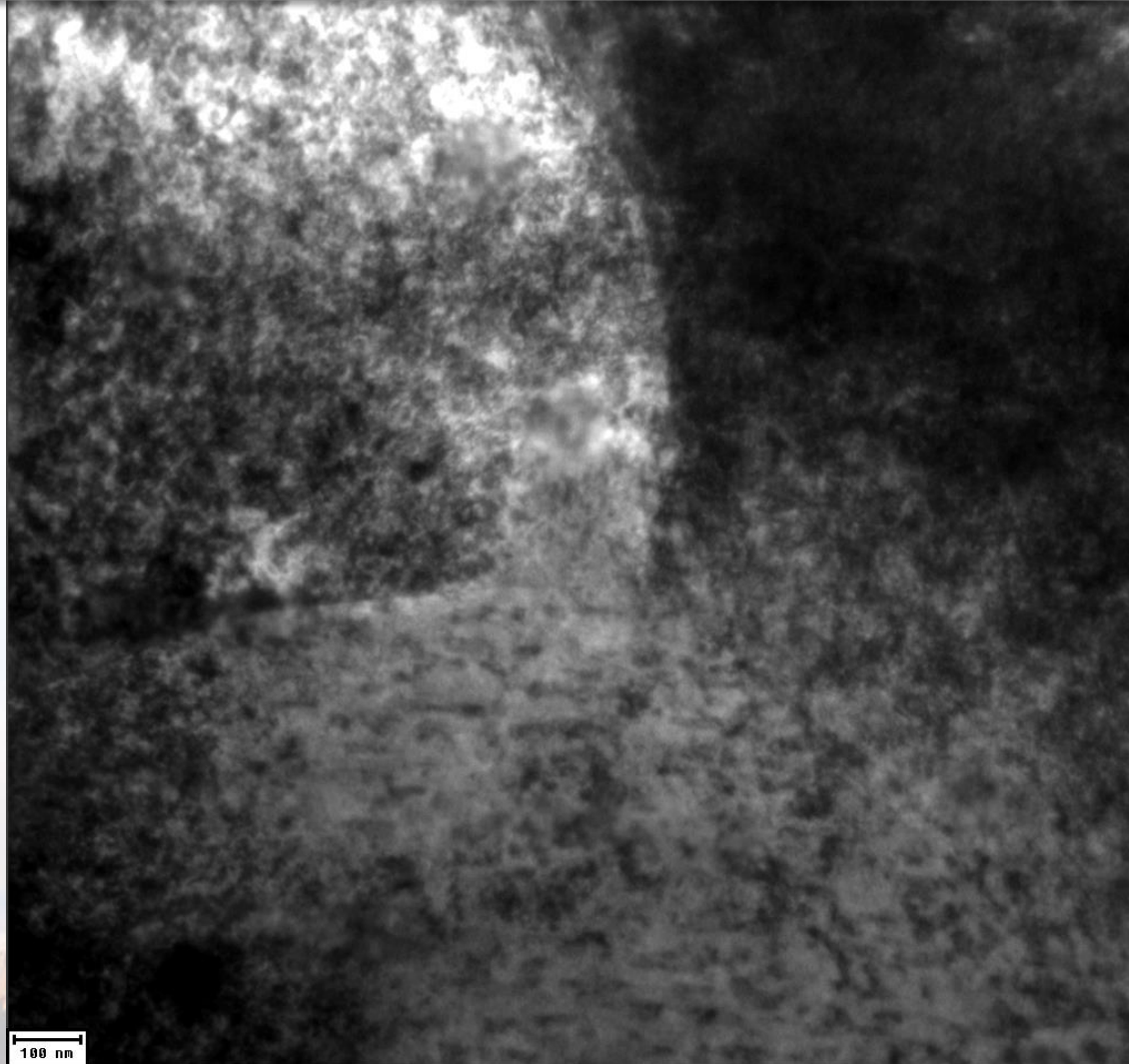


**After
Implantation/Irradiation
Damage, No Cavities**



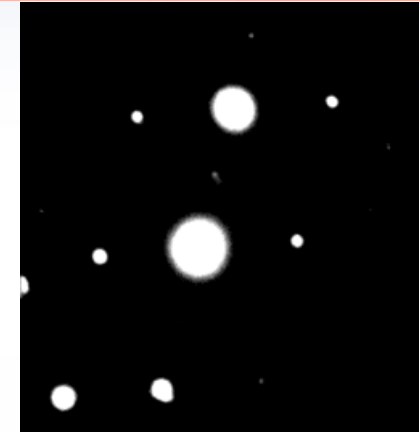
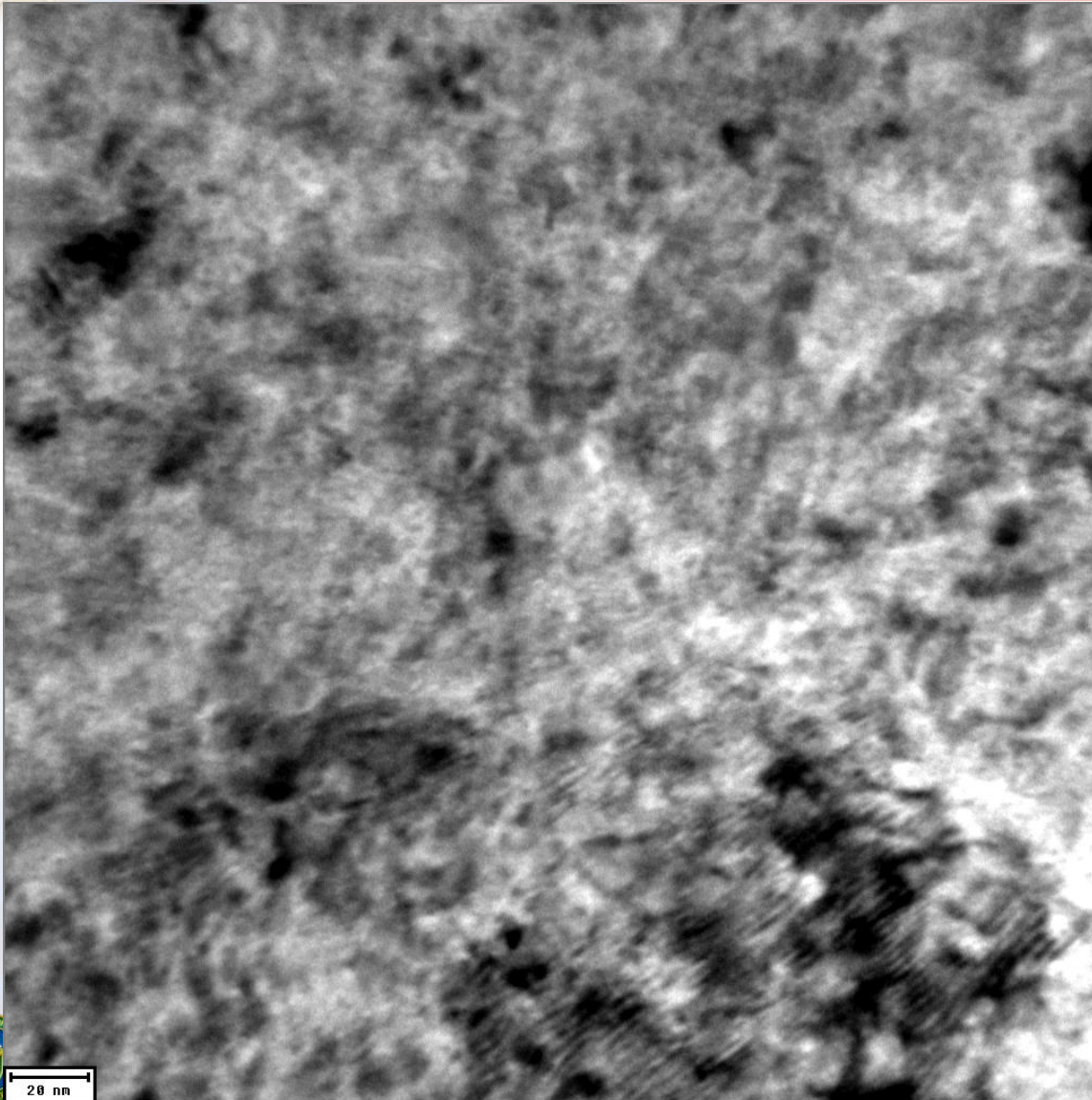
Concurrent D & He Implantation & Zr Irradiation

After Implantation/Irradiation Damage, No Cavities



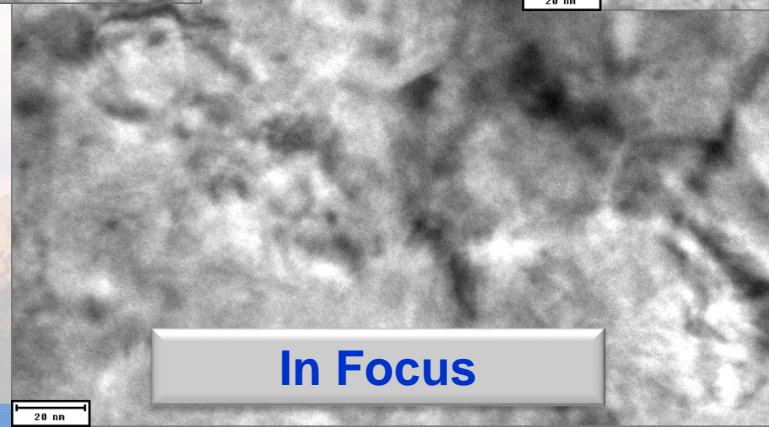
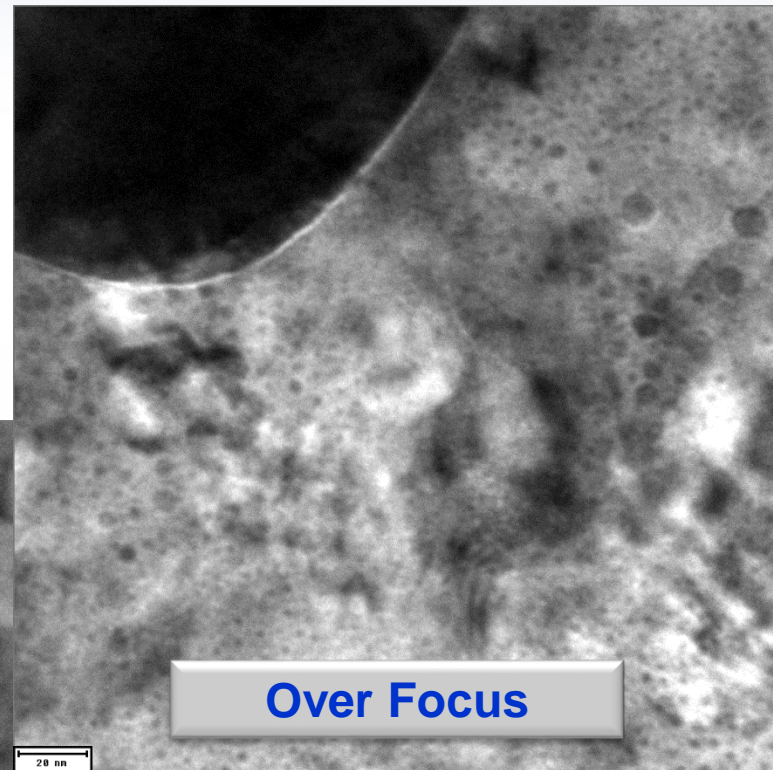
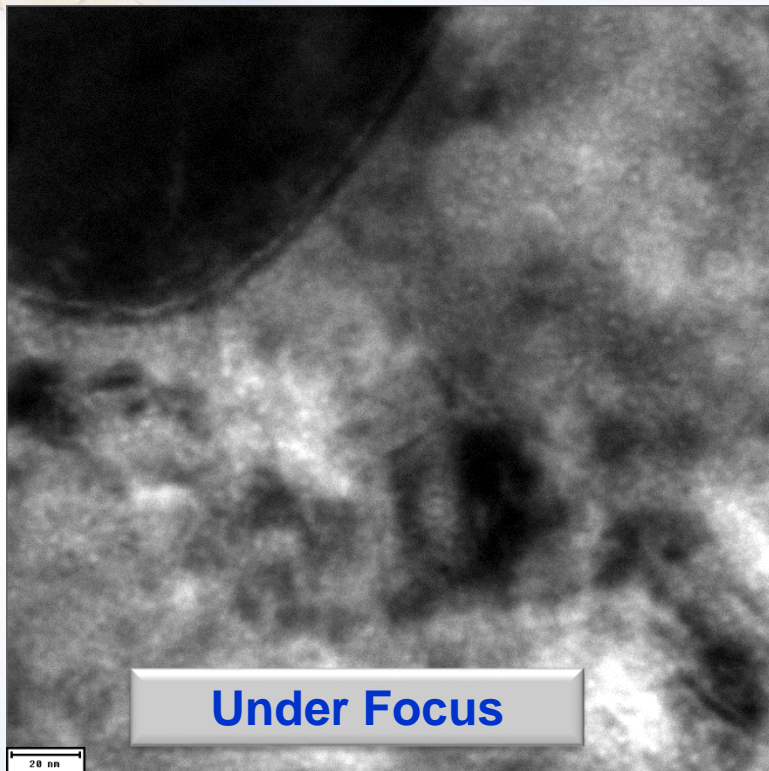
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Concurrent D & He Implantation & Zr Irradiation



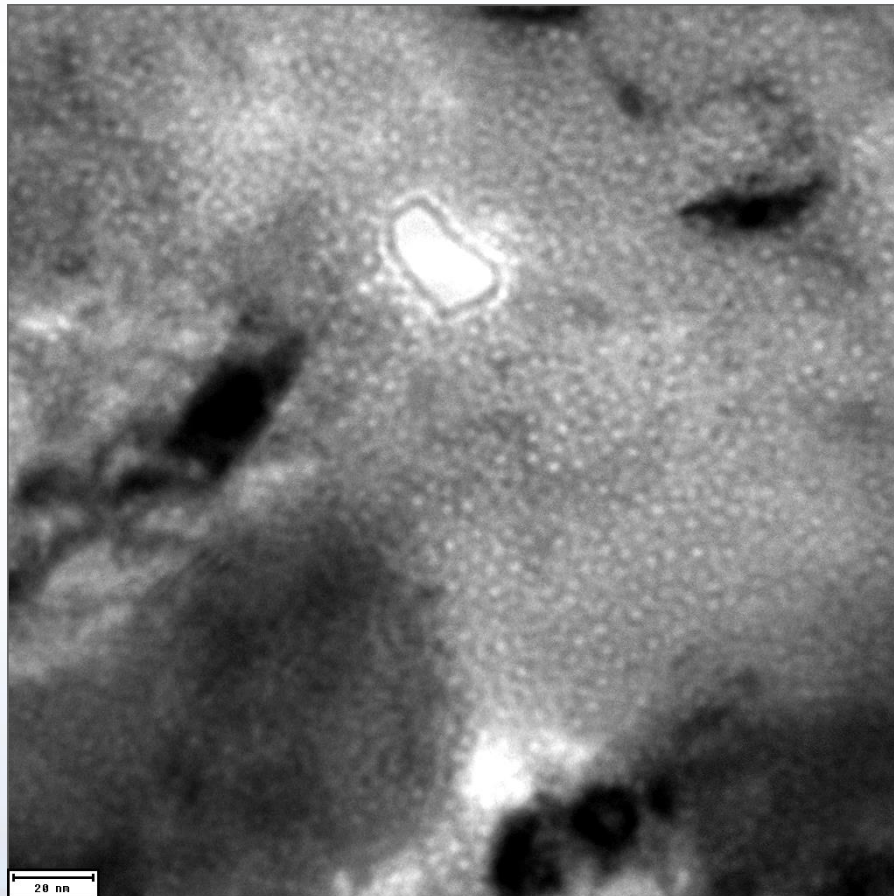
Two Beam
 $g = 1\bar{1}01$

Through Focus Images: 30 Days Later

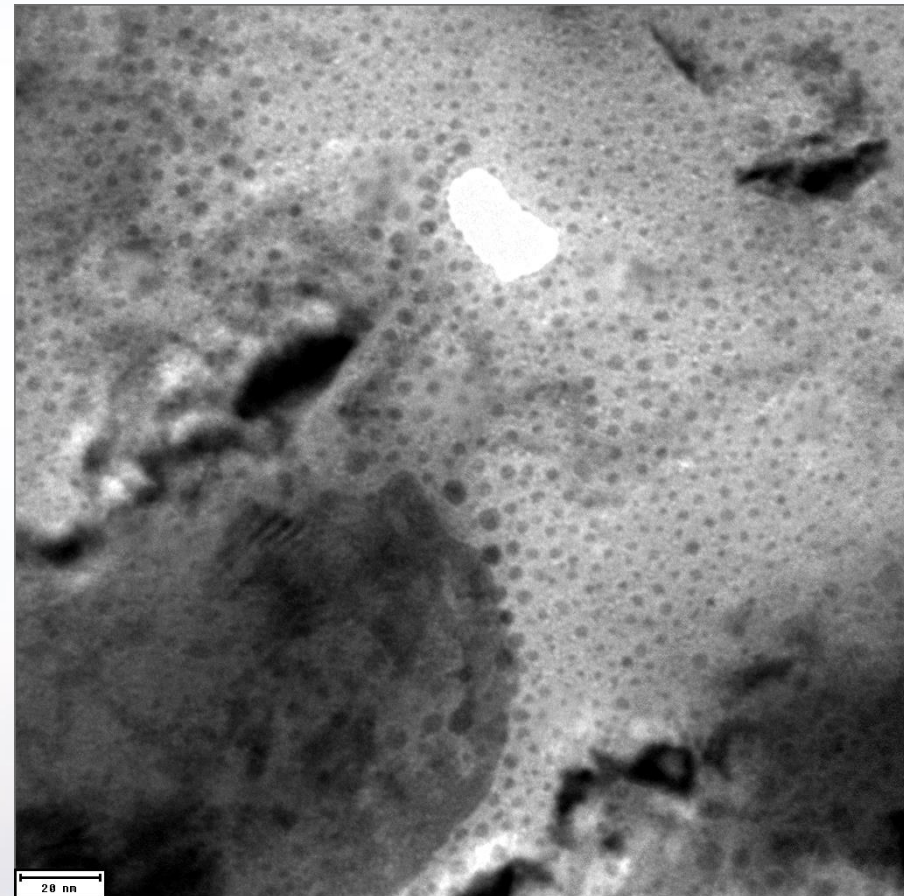


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Through Focus Images: 30 Days Later



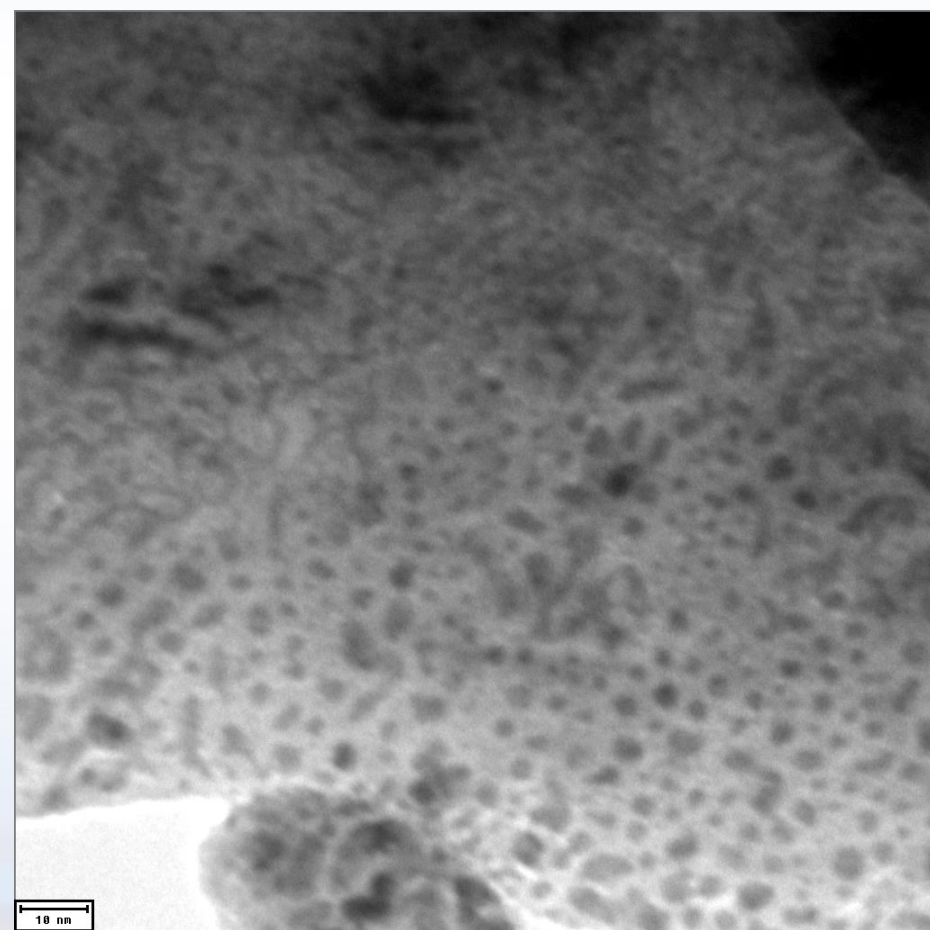
Under Focus



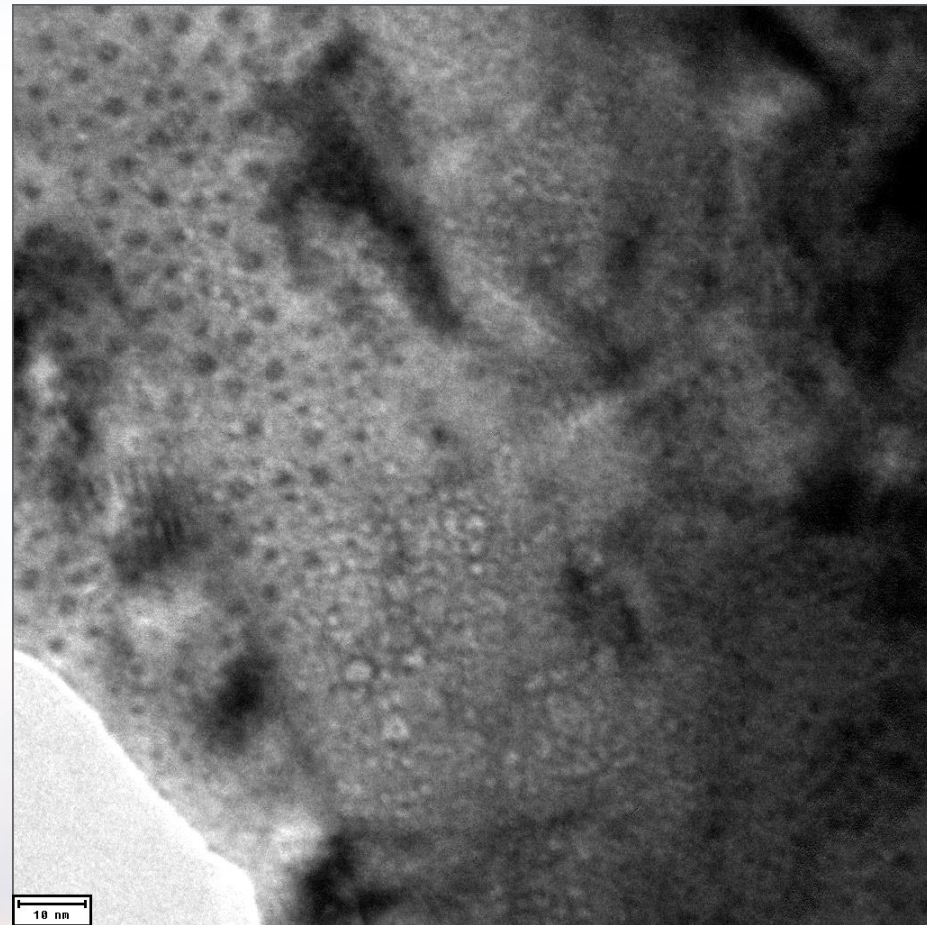
Over Focus



Surface Effects?



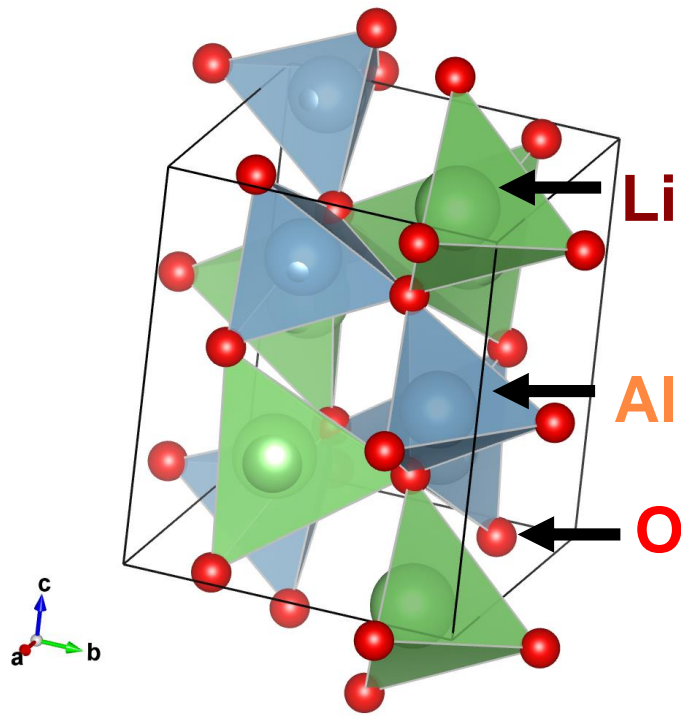
Under Focus



Under Focus



LiAlO₂ Background



γ -LiAlO₂ is tetragonal
(space group: P 41 21 2)

LiAlO₂ transforms to
/precipitates out LiAl₅O₈
(cubic spinel) under electron
irradiation and some ion
irradiation conditions.

How is LiAlO₂ used in the TPBAR?

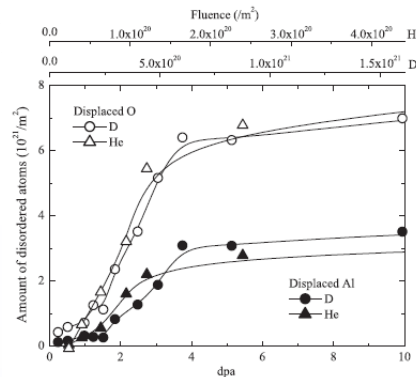
- $^6\text{Li}(n, \alpha)^3\text{H}$, emitting ^3H (~2.75 MeV) and ^4He (~2.05 MeV)
- ^3H β -decays to ^3He
- Experiences displacive damage and gas accumulation at high temperature in reactor
- In addition to TPBAR, LiAlO₂ has been considered as a candidate for ^3H production in fusion reactors

Previous Work

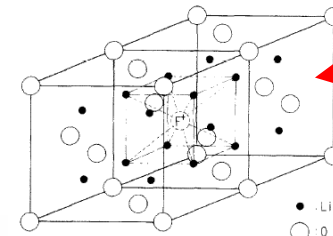
- Structural defects
 - Luo *et al* JNM 372 (2008) 53-58
- Volume swelling
 - Noda JNM 179-181 (1991) 37-41
- ^3H detrapping
 - Oyaidzu *et al* JNM 375 (2008) 1-7
- Gas diffusion and release
 - Raffray *et al* JNM 210 (1994) 143-160

Gas Behavior LiAlO_2 Background

- H isotopes are thought to trap in oxygen vacancies
 - ^2H release occurs at the same temperature as defect annealing in implanted LiAlO



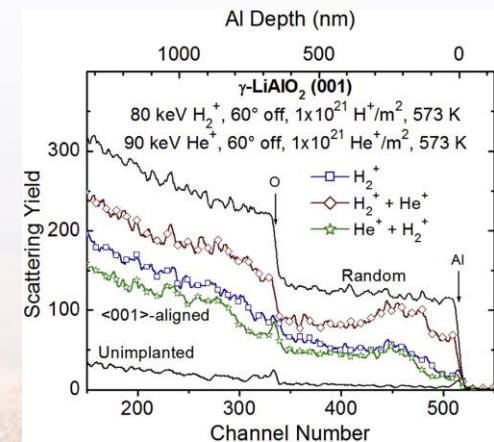
Katsui *et al.* NIMB 268
(2010) 2735-2739



Noda JNM 179-181
(1991) 37-41

Can be
determined with
luminescence

- Subsequent H + He implantation results in a higher ion channeling yield than subsequent He + H implantation
 - Synergistic effects between H isotopes and He are not well understood
 - Defect trapping of H isotopes in LiAlO_2 is not well understood

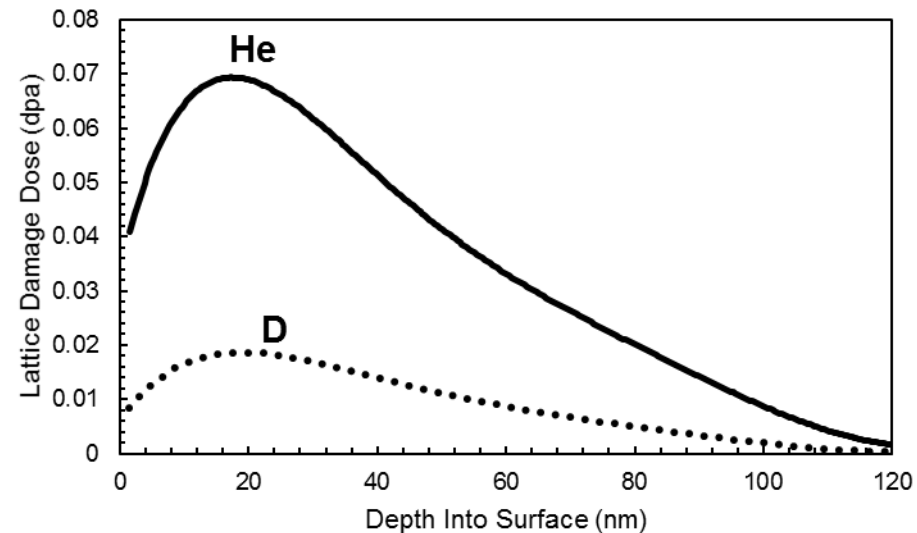
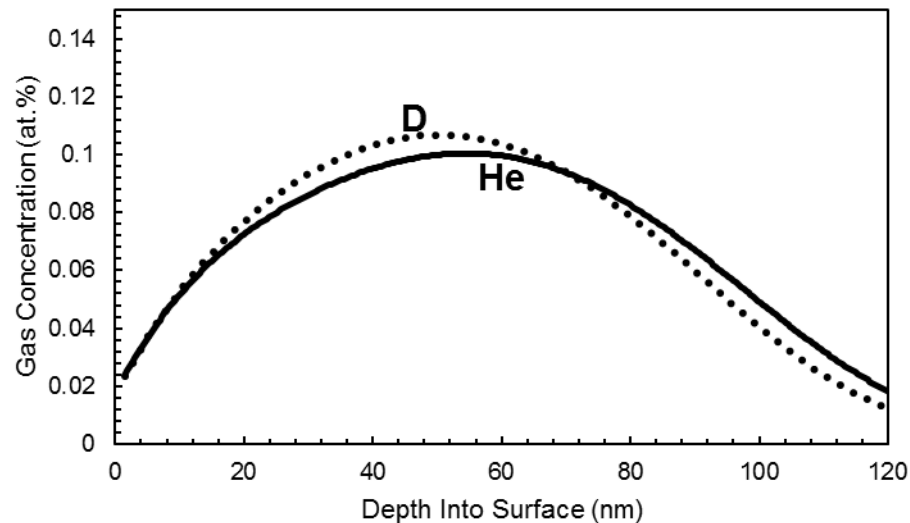


Jiang *et al* JNM 484 (2017) 374-381



Understanding Synergy Between Damage and Gas Bubble Formation

- Helium is known to form bubbles in materials, especially when defect traps are present
- May be a synergy between He and ^3H behavior, so we are planning dual beam implantations using ^2H to simulate ^3H
 - He bubbles may form and affect ^2H diffusion or trapping
- Bubble nucleation will be observed *in-situ* with the TEM

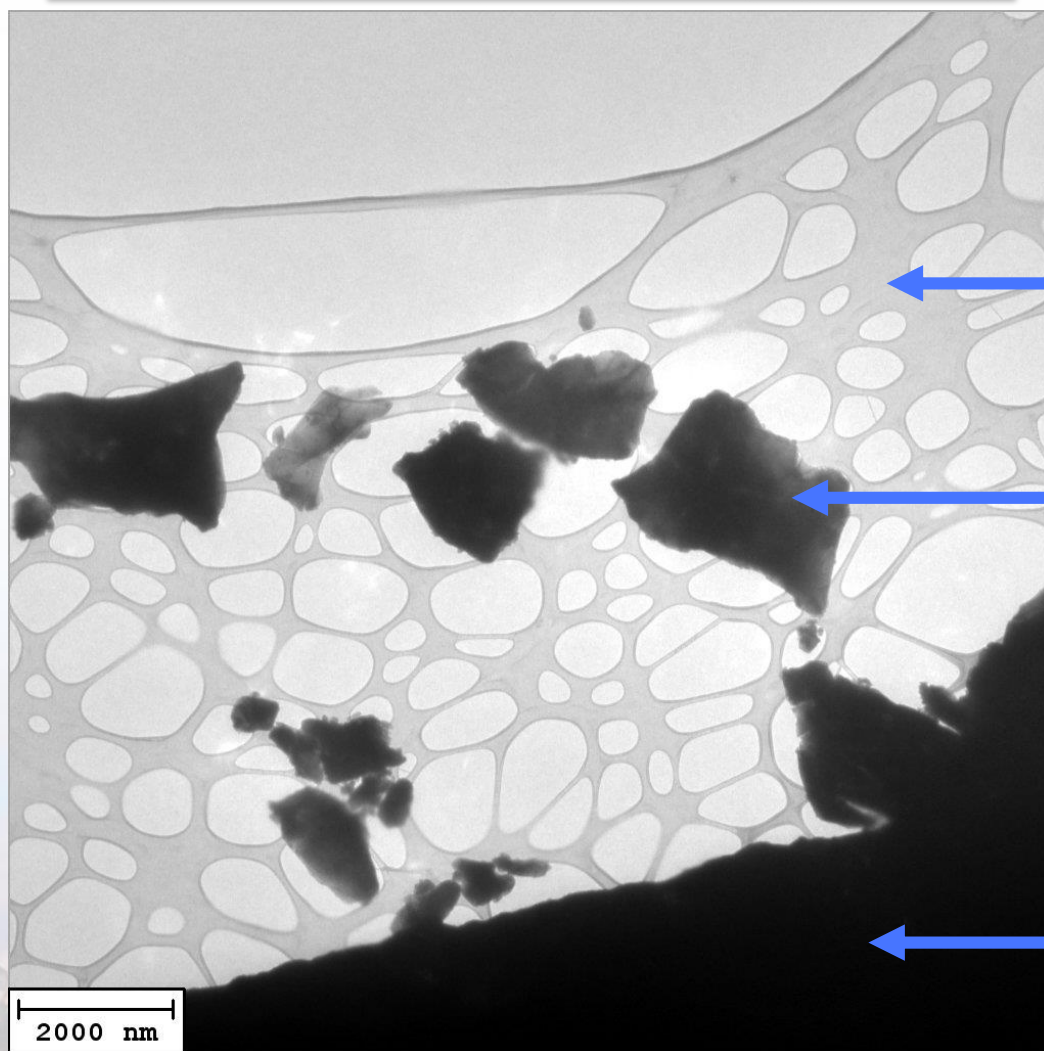


SRIM calculations of 10 keV He and 5 keV D implantation depth and damage



In-Progress TPBAR Work: LiAlO_2 Pellet

LiAlO_2 Powder Deposited on a TEM Grid



Holey C film

LiAlO_2 particle

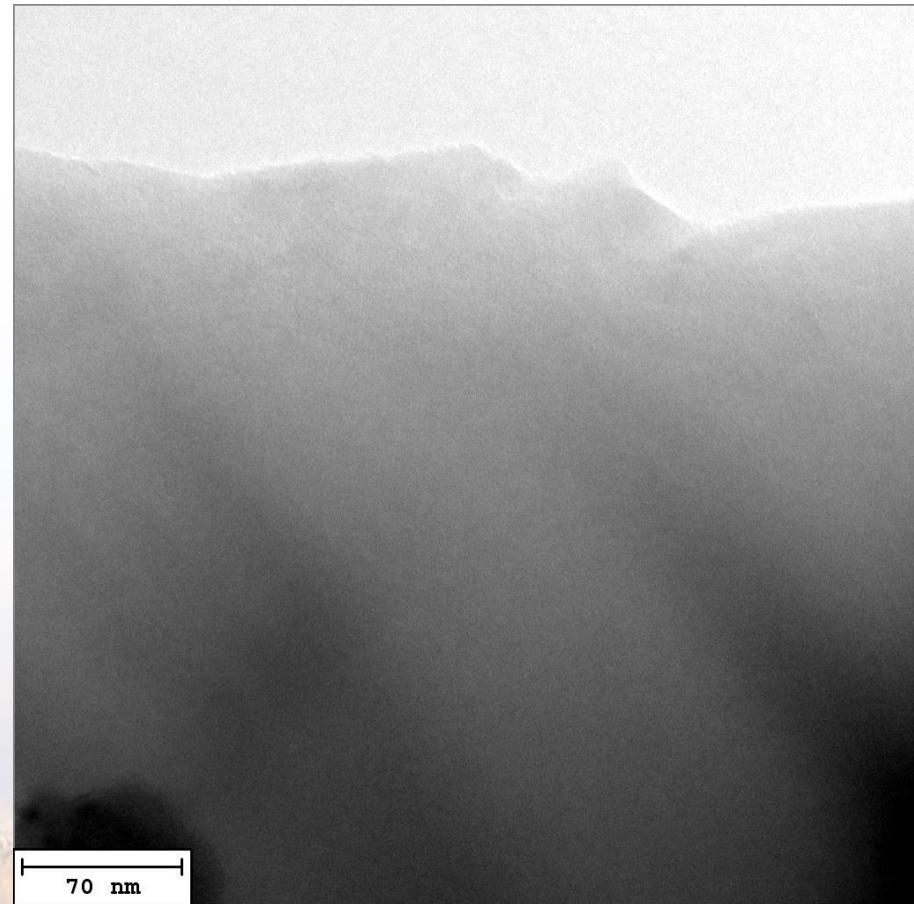
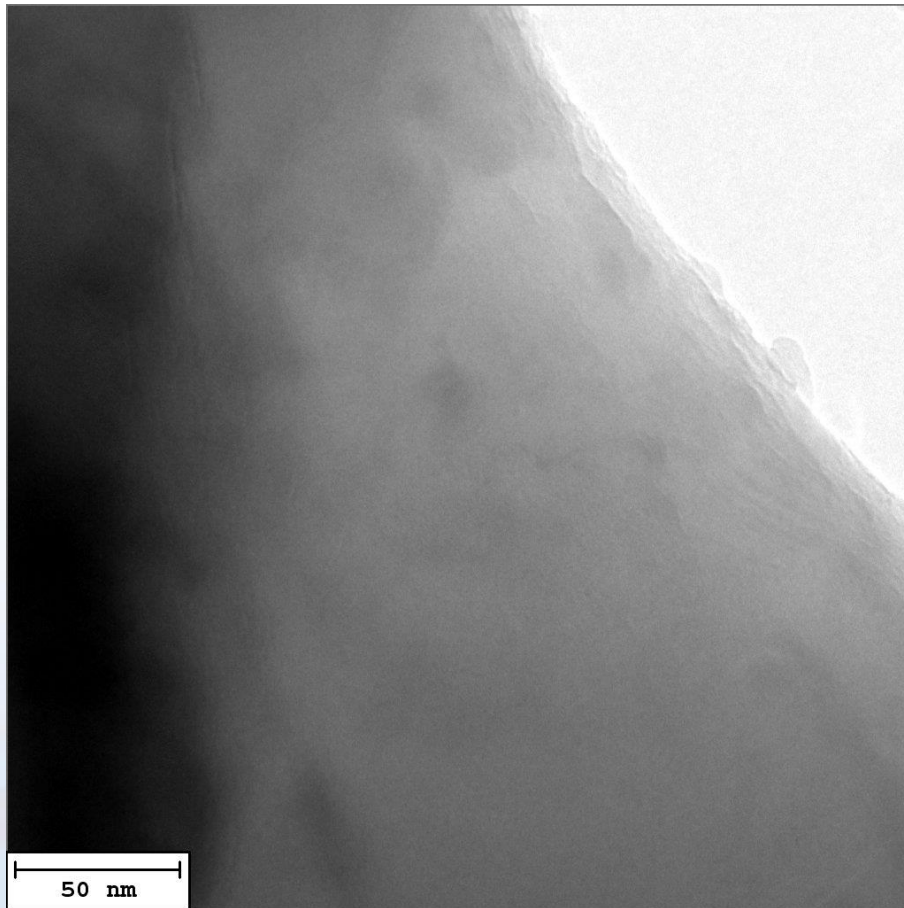
Cu grid



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Current In-Progress TPBAR Work: LiAlO_2 Pellet

Some particles contain regions thin enough for TEM imaging of bubbles



Summary

- Synergistic effects between damage and gas accumulation are being simulated in TPBAR materials, in-situ, at the SNL I³TEM facility, using heavy ion irradiation and D₂ + He implantation
- Aimed at understanding fundamental defect interactions that affect ³H retention
- In-situ triple beam irradiations can be coupled with **HT TEM stage** for more accurate simulation of reactor conditions
- In Zr alloys, various irradiation/implantation conditions resulted in no bubble formation in-situ, but bubbles were observed in irradiated thin foils 30 days later

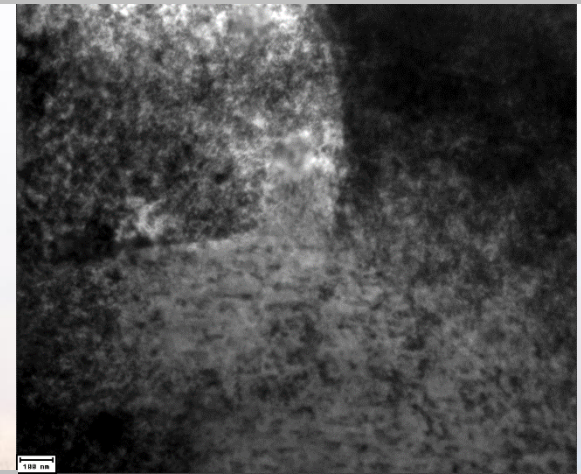
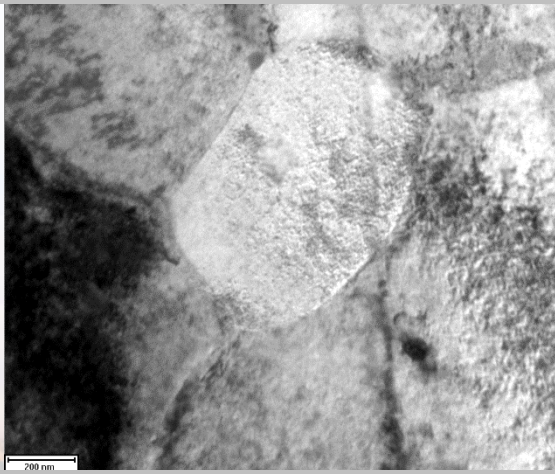
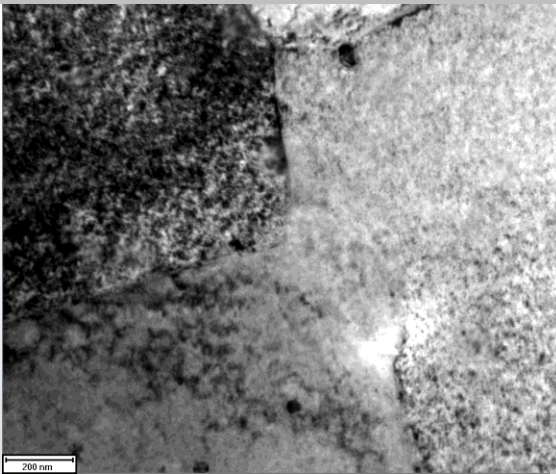
Single Ion Damage



Damage + He



Damage + He + ²H



All at reactor temperature