

Design and Synthesis of Novel Porous Materials for Energy and Environmental Applications

Tina M. Nenoff, Dorina Sava Gallis, Marie V. Parkes, Jeffrey Greathouse, Karena W. Chapman*

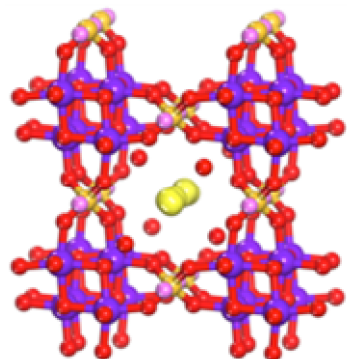
Sandia National Laboratories, Albuquerque, NM USA

* Advanced Photon Source, Argonne National Lab, Argonne, IL USA



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Novel SNL Separations and Waste Forms: Technologies for Environment and Energy Applications



R&D100 1996

JACerS, 2009, 92(9), 2144

JACerS, 2011, 94(9), 3053

Solvent Extr. & Ion Exch, 2012, 30, 33

CST, Cs⁺ removal from water to Pollucite Waste Form

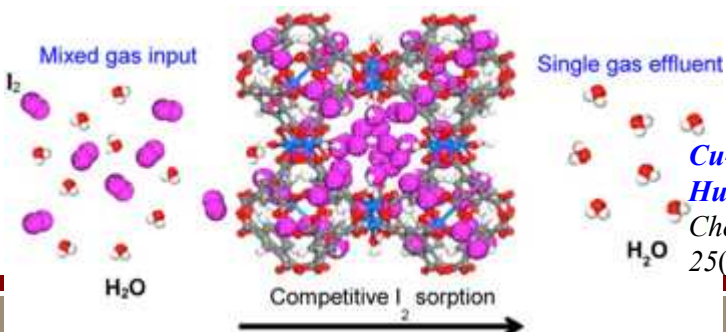
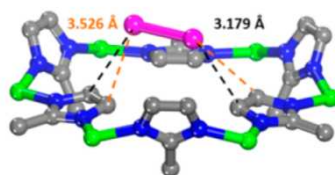
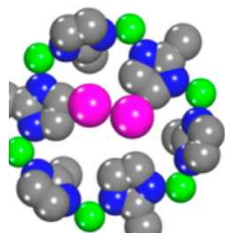
US Patents 6,479,427; 6,110,378

I₂/ZIF-8, Isolation to Waste Form

JACS, 2011, 133(32), 12398

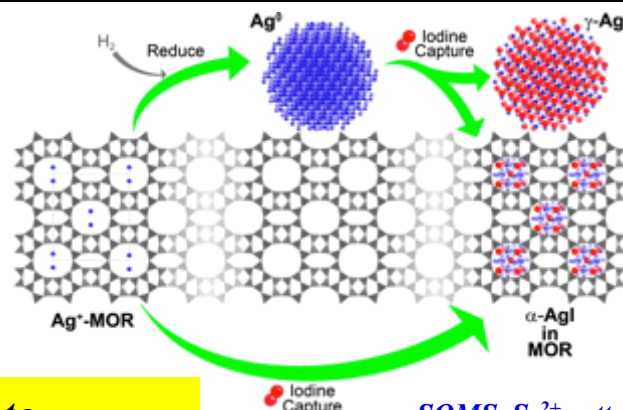
US Patent filed 2012

JACS 2013, 135, 16256



Cu-BTC: I₂ from Humid Gas Stream

Chem. Mater. 2013, 25(13), 2591



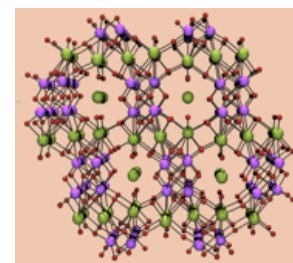
Ag-MOR

I₂(g) capture & mechanisms

JACS, 2010, 132(26), 8897

J Phys Chem Lett, 2011, 2, 2742

I&ECR 2017, 56(8), 2331



Fundamental Research to Applied to Commercial Products
Design the Separation Material To Develop the Waste Form

SOMS, Sr²⁺ getter,

1-step to Perovskite WF

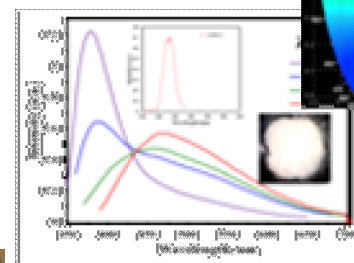
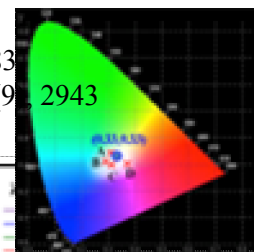
JACS, 2002, 124(3), 1704

US Patent 7,122,164

MOFs, White Light PL

JACS, 2012, 134(9), 3983

Chem Mater, 2014, 26 (9)



Binder Free MOF Pelletization

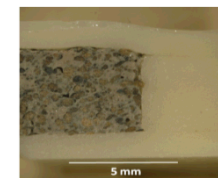
US Patent 2015

9,117,560

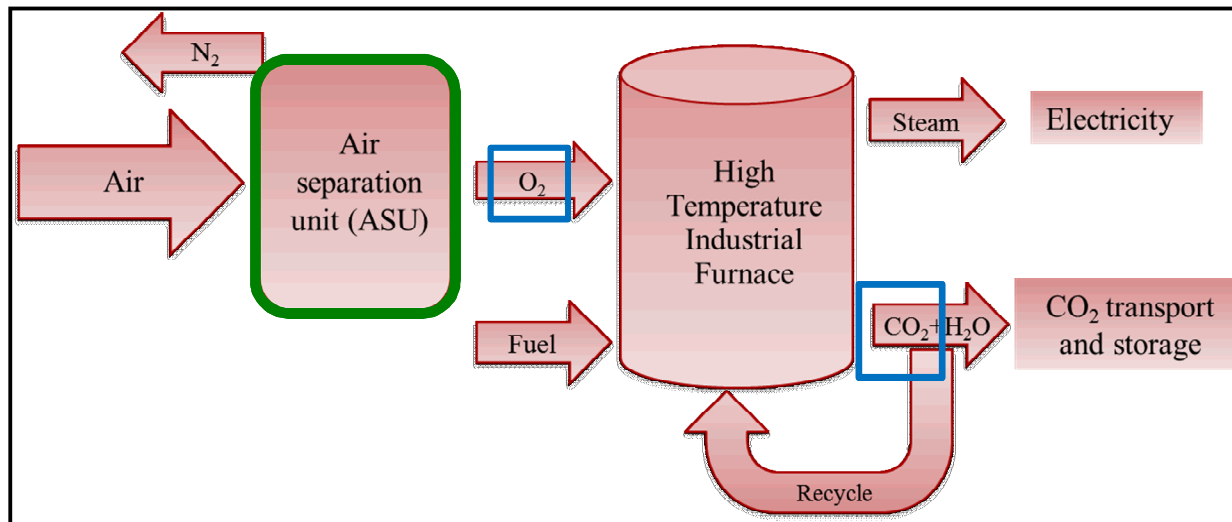
Universal Core-Shell Iodine Glass Waste Form & Getter

JACerS, 2011, 94(8), 2412

US Patent 8,262,950: 2012



O_2/N_2 air separations with MOFs to Increase the Efficiency of the *ASU*



- Oxygen-enriched (oxy-fuel) combustion: burning the fossil fuel in an O_2 rich atmosphere results in a flue gas composed mainly of CO_2 and water (little or no SO_x and NO_x emissions)
- The limiting factor of this technology is the efficiency of the cryogenic ASU, a costly and energy intensive process (primarily compression)
- Our study is focused on new highly selective materials to increase the efficiency of this separation process

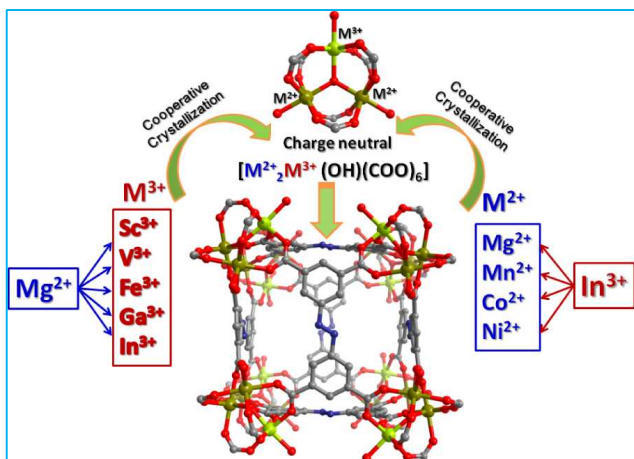
Goal: determine the O_2 and N_2 uptake dependency with temperature in MOFs with coordinatively unsaturated metal sites

Feng, Bu, et. al.: Tuned CO₂ uptake with MOFs via Mixed Metal Centers

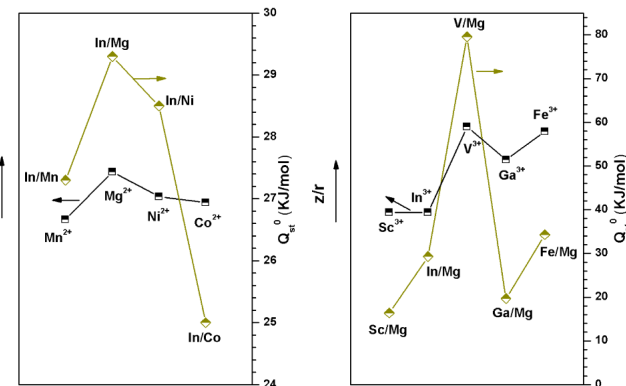
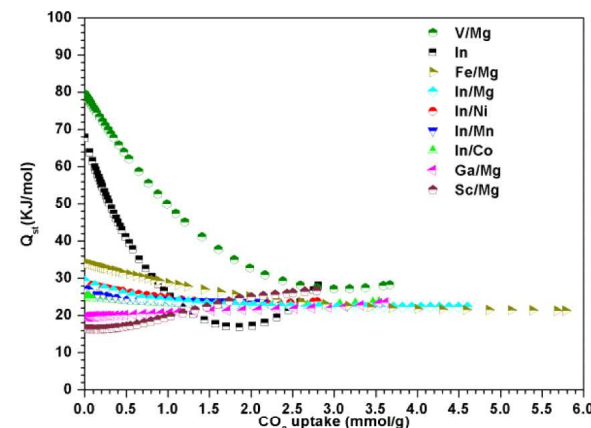
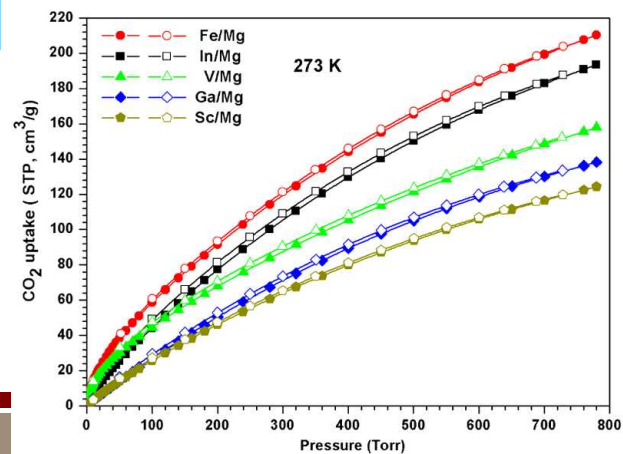
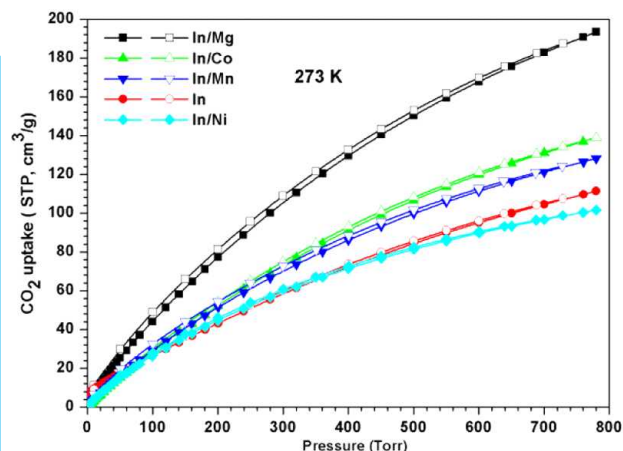
Up to 207.6 cm³/g
@ 273K, 1 bar

Systematic and Dramatic Tuning on Gas Sorption Performance in Heterometallic Metal–Organic Frameworks

Quan-Guo Zhai,[†] Xianhui Bu,^{*,‡} Chengyu Mao,[†] Xiang Zhao,[†] and Pingyun Feng^{*,†}



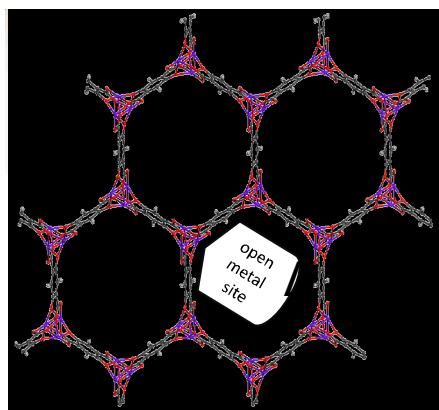
M^{2+} and M^{3+}
combinations
for CPM-200s



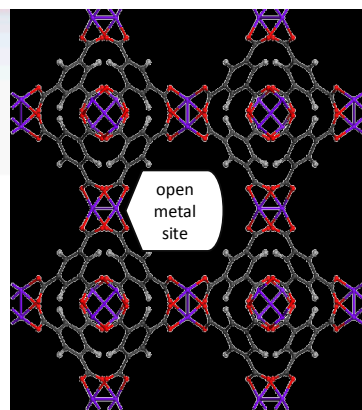
Correlation between isosteric heat at zero loading of CO₂ and charge-to-radius ratio of metal ions

MOFs with coordinatively unsaturated metal centers are promising materials for O₂/N₂ separations

- Two prototypical MOFs from this category, Cr₂(BTC)₃¹, Fe₂(DOBDC)² both show preferential adsorption O₂ vs N₂
- Plane wave DFT calculations on periodic structures: **Vienna Ab initio Simulation Package (VASP)**
 - Binding geometries for side-on and bent O₂ and bent and linear geometries for N₂ were evaluated
 - Static binding energies for O₂ and N₂ at 0 K
- Use of **DFT to determine M-O₂ vs M-N₂ binding energies**



M₂(dobdc)



M₃(btc)₂

MOF metal sites = separate O₂/N₂ by differences in bonding & electronic properties

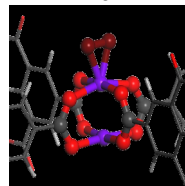
Plan wave density functional theory (DFT) calculations were performed on periodic structures of each MOF in the Vienna ab initio simulation package (**VASP**) with the Perdew-Burke-Ernzerhof (**PBE**) functional including dispersion corrections (**DFT-D2**). Geometries were optimized and **static binding energies** (ΔE_{O_2} , ΔE_{N_2}) were calculated by

$$\Delta E_{O_2} = E_{MOF+O_2} - E_{MOF} - E_{O_2}$$

The **differences in binding energies** ($\Delta\Delta E$) for oxygen and nitrogen were calculated by

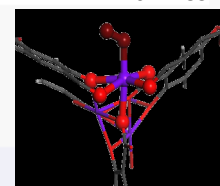
$$\Delta\Delta E = -(\Delta E_{O_2} - \Delta E_{N_2})$$

Side-on bonding
 $\angle M-X-X$ 67° - 71°



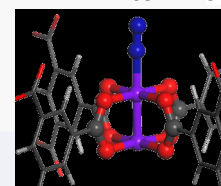
Cr₃(btc)₂(O₂)

Bent bonding
 $\angle M-X-X$ 116° - 159°



Mn₂(dobdc)(O₂)

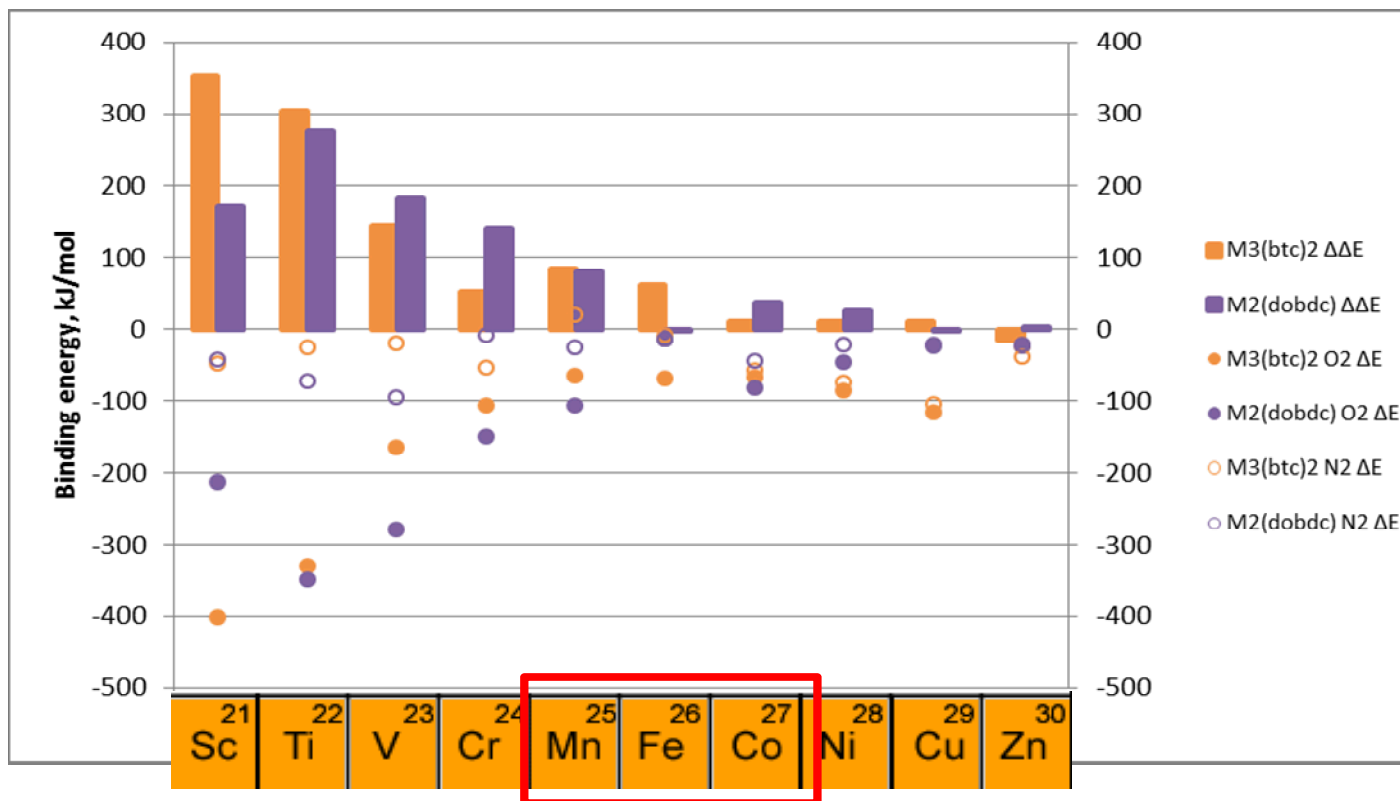
Linear bonding
 $\angle M-X-X$ 165° - 179°



Fe₃(btc)₂(N₂)

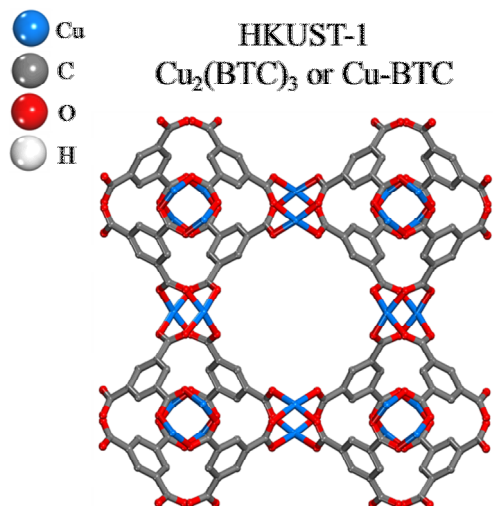
Attention Paid to Bonding Geometries

O₂ and N₂ Binding Energies Trends Across the First Row Transition Metal Series

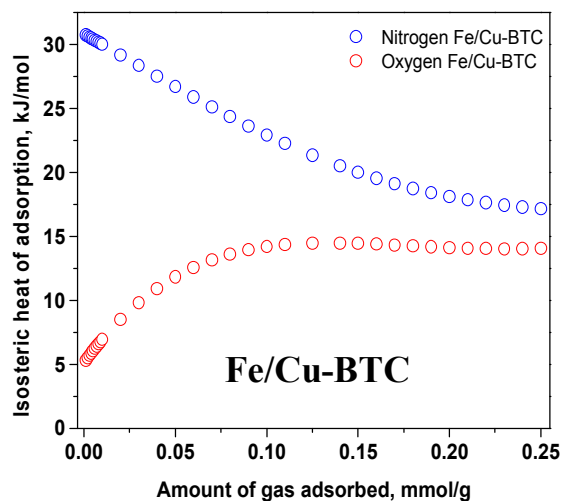
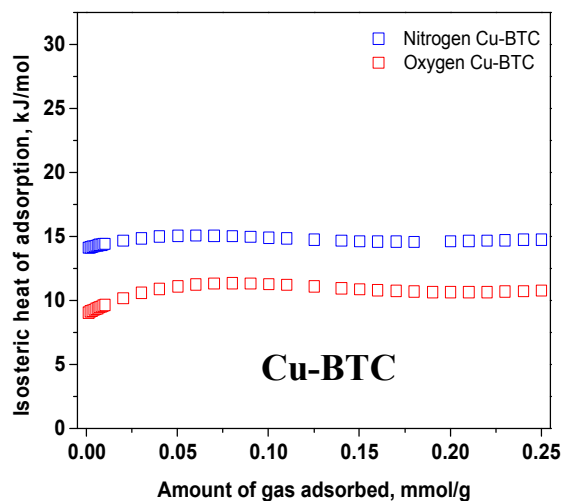
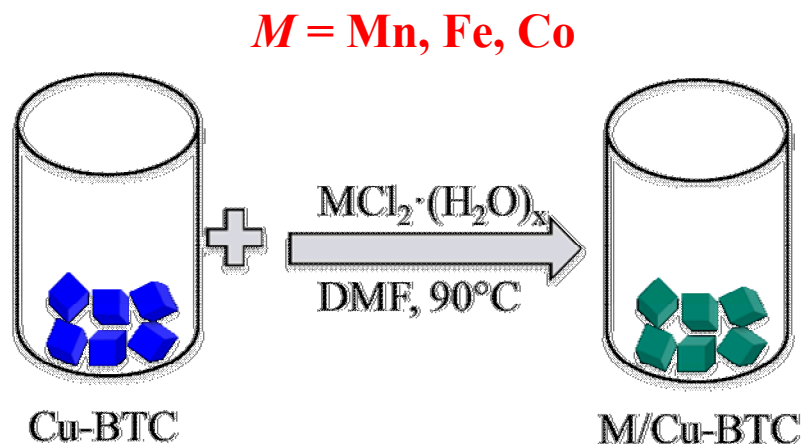


DFT predicts similar O₂ and N₂ binding to Mn, Fe, Co but with consistent stronger binding for O₂ to the metals

Postsynthetic Metal Ion Exchange to form Porous Mn-, Fe- and Co- Analogues of Cu-BTC



Chui, S. S. Y et.al Science **1999**, 283, 1148.



0 K DFT binding energy:
 Excellent prediction for 77K experiments,
 Do not correlate as well with experimental data 273-298 K
 - N₂ is preferred over O₂

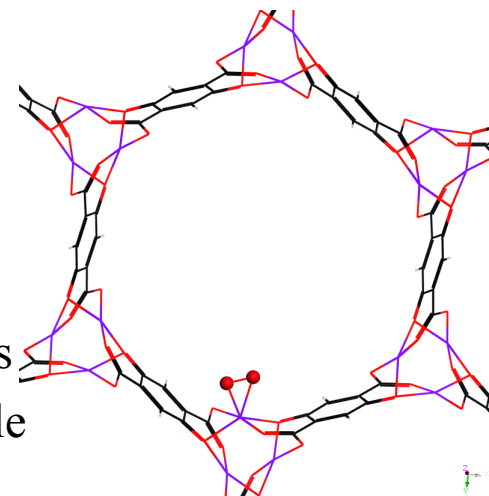
Vienna *ab initio* simulation package (VASP)

- MOF
 - $M_2(\text{dobdc})$ analogs
- Metals

21	22	23	24	25	26	27	28	29	30
Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn

- Effect of Temperature
 - 201 K
 - 258 K
 - 298 K

- AIMD simulations
 - NVT ensemble
 - 27.5 ps
 - 0.5 fs timestep
- PBE density functional with dispersion correction (PBE-D2), PAW potentials for core electrons, spin polarization



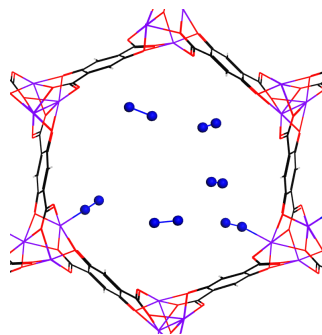
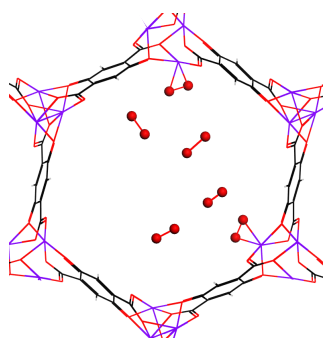
Initial Gas Positions From Static DFT

Guests

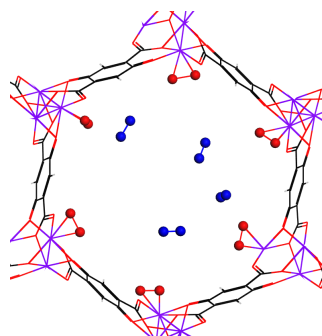
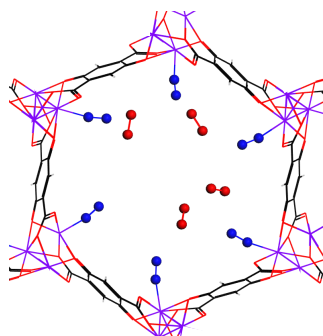
2 O₂ bound
4 O₂ unbound

2 N₂ bound
4 N₂ unbound

Single
component



Mixed gas
**Competitive
binding**



6 N₂ bound
4 O₂ unbound

6 O₂ bound
4 N₂ unbound

Temperatures

201 K
258 K
298 K

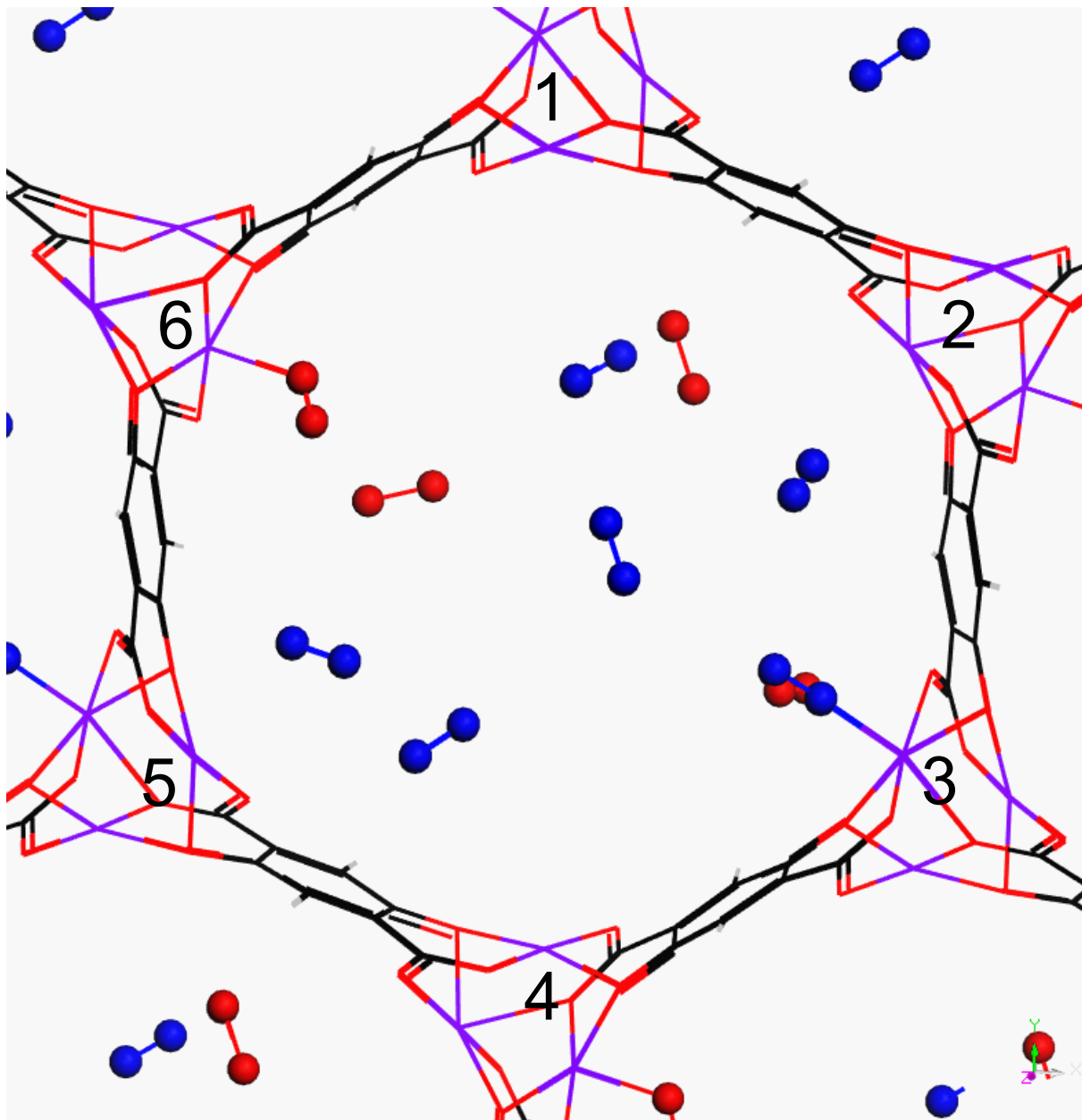
Metals

24	25	26
Cr	Mn	Fe

Red Sky Supercomputer
36 Simulations

3,800 processor-days each

<http://hpc.sandia.gov/>



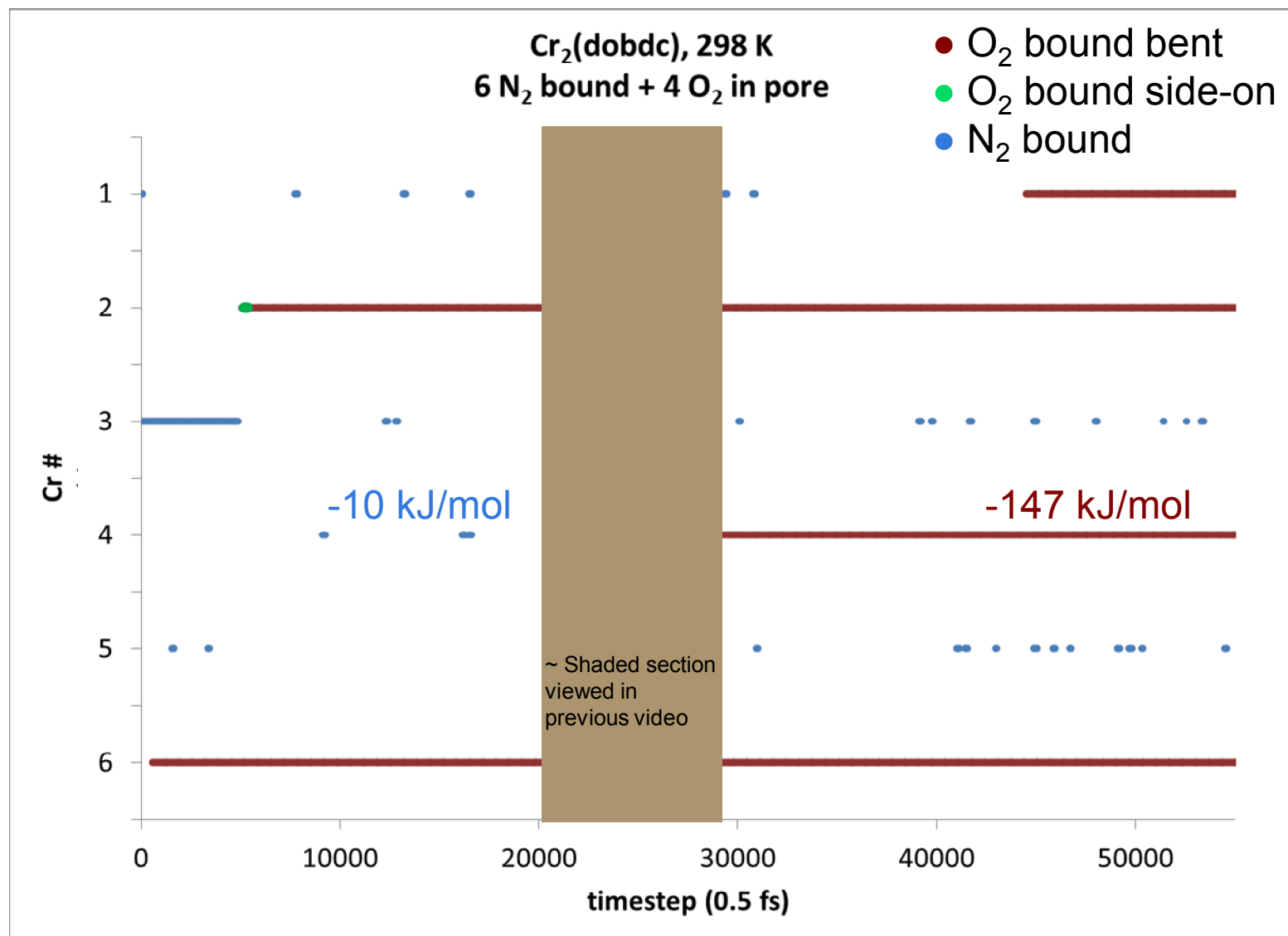
Cr₂(dobdc)
6 N₂ + 4 O₂
298 K

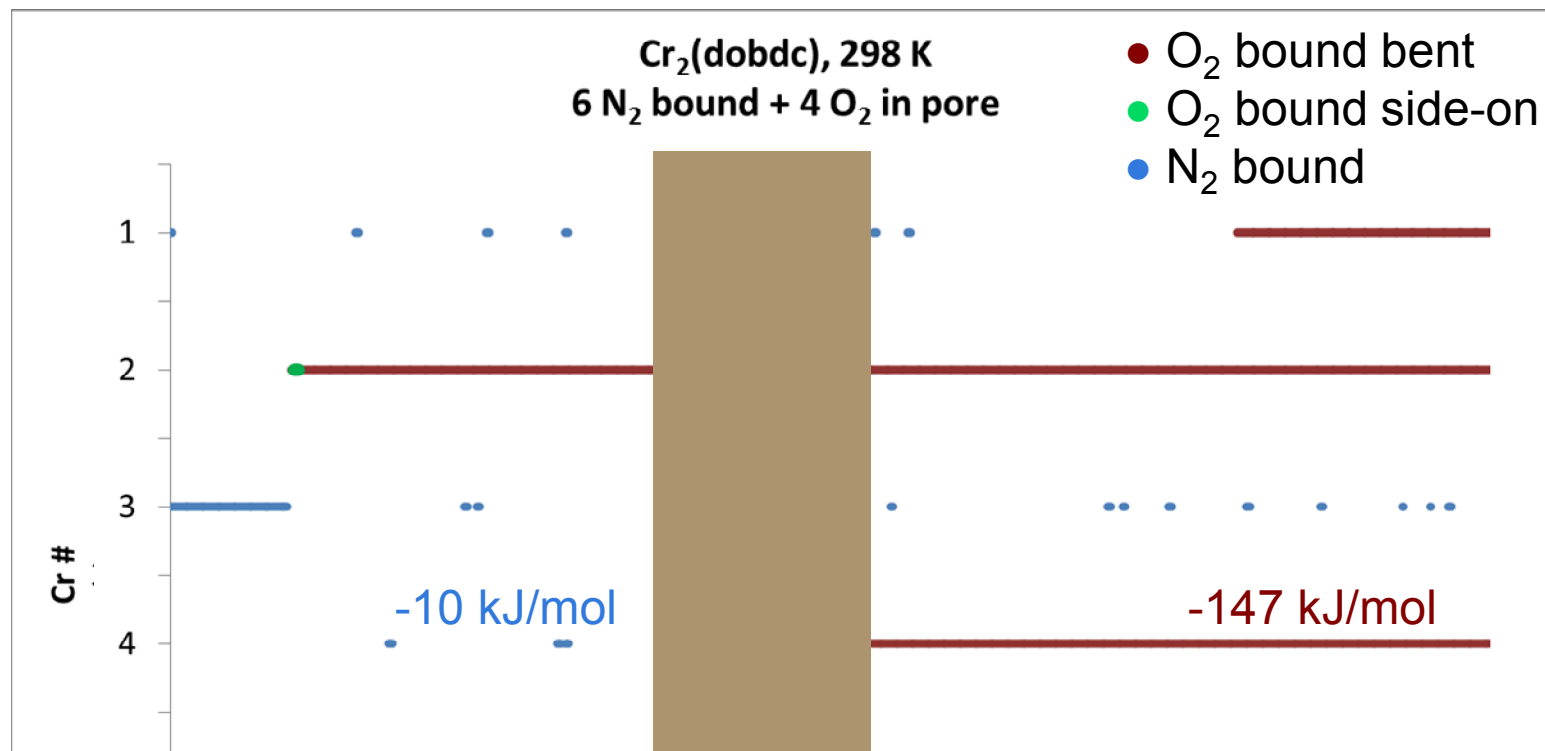
NVT
Time 2 ps – 15 ps

1 frame = 25 fs

- O₂ slow to bind, but once on metal center, binding holds
- N₂ rapid bind and release from metal centers
- O₂ long term binding is consistently 'bent'
- Selective for O₂

Gas Occupancy at Each Metal Site

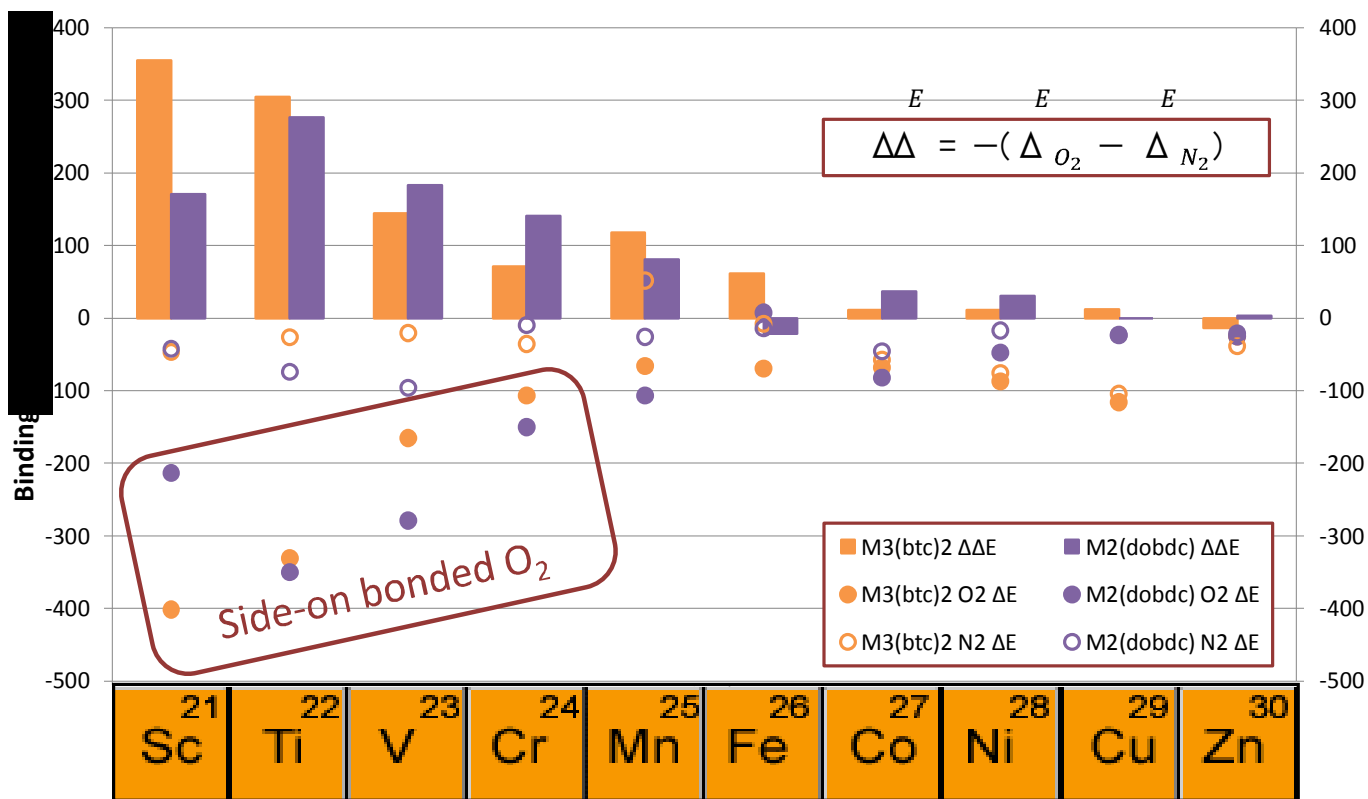




DFT for screening: predicted *O₂ preferentially bound*
 AIMD predicted *N₂ first bound but displaced by side-on O₂*
Next Step:
follow predictions of strongly side-on bound O₂

Use of Strongest *Side-On Binding* Predictions

Binding Energy Calculated as a Function of Metal Site

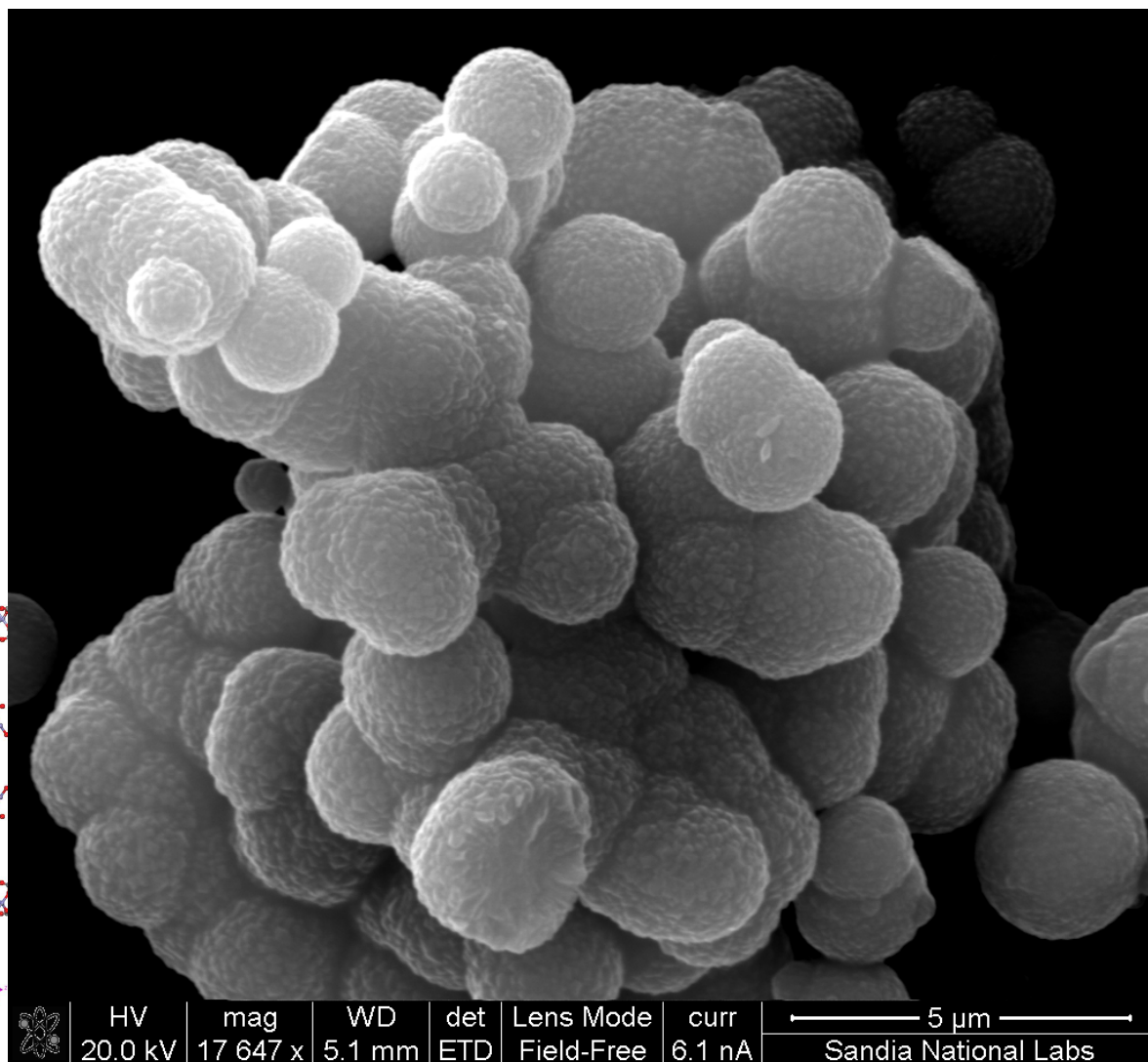
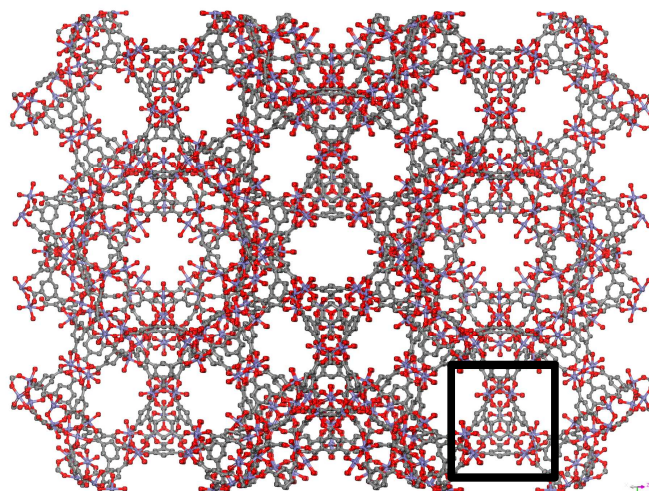


Sc-MIL-100

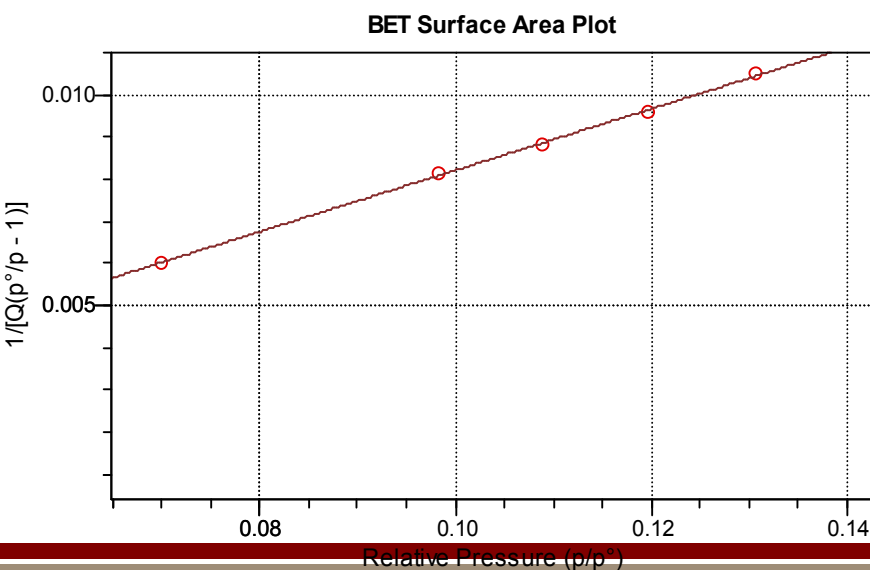
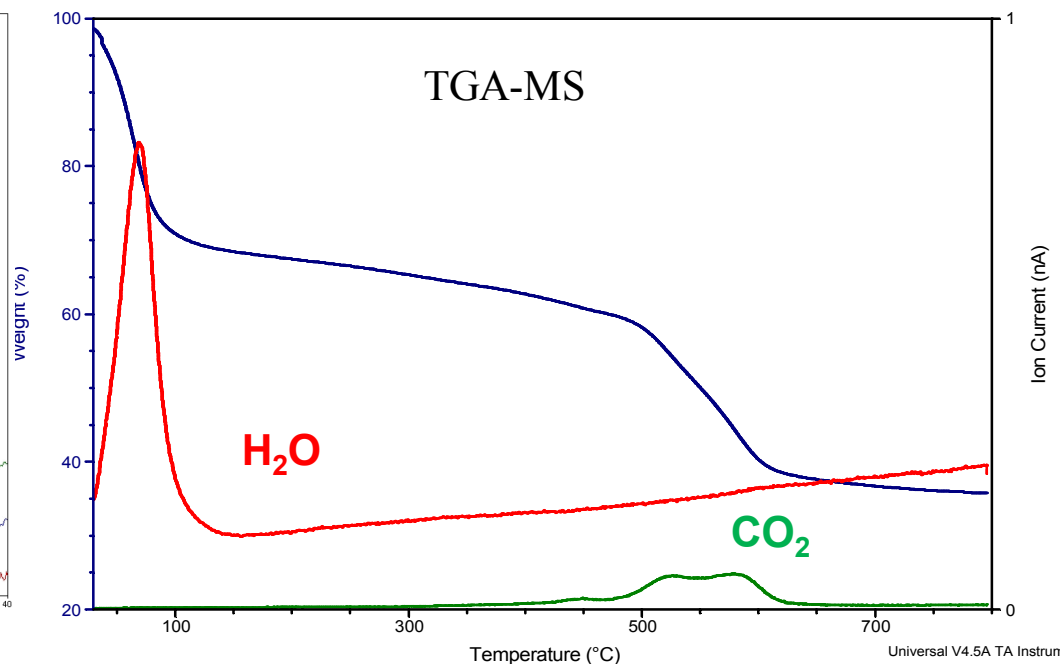
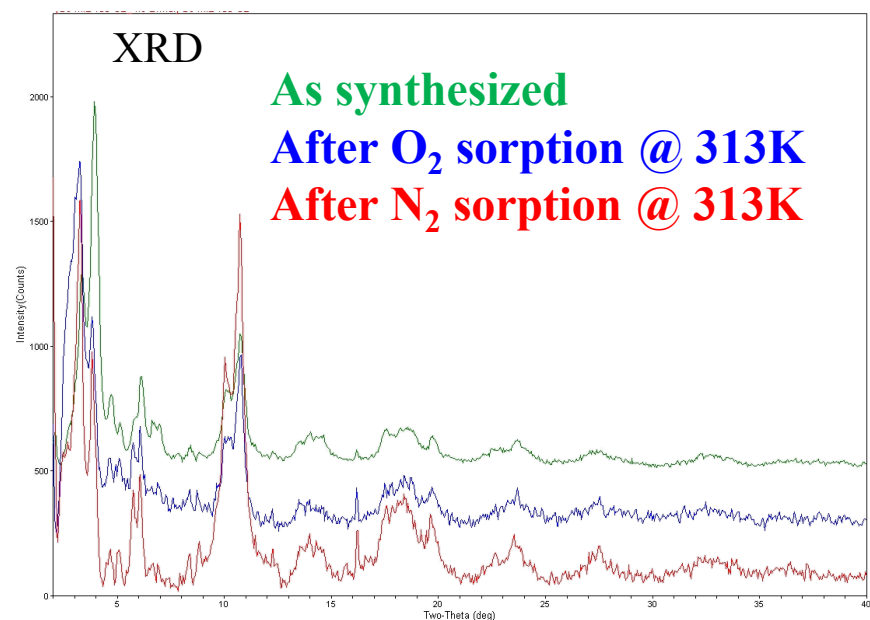
Unique synthesis:

Mixed $\text{Sc}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ and 1,3,5-benzetricarboxylic acid in N,N'-dimethylformamide and HCl.

Heated to 373K overnight

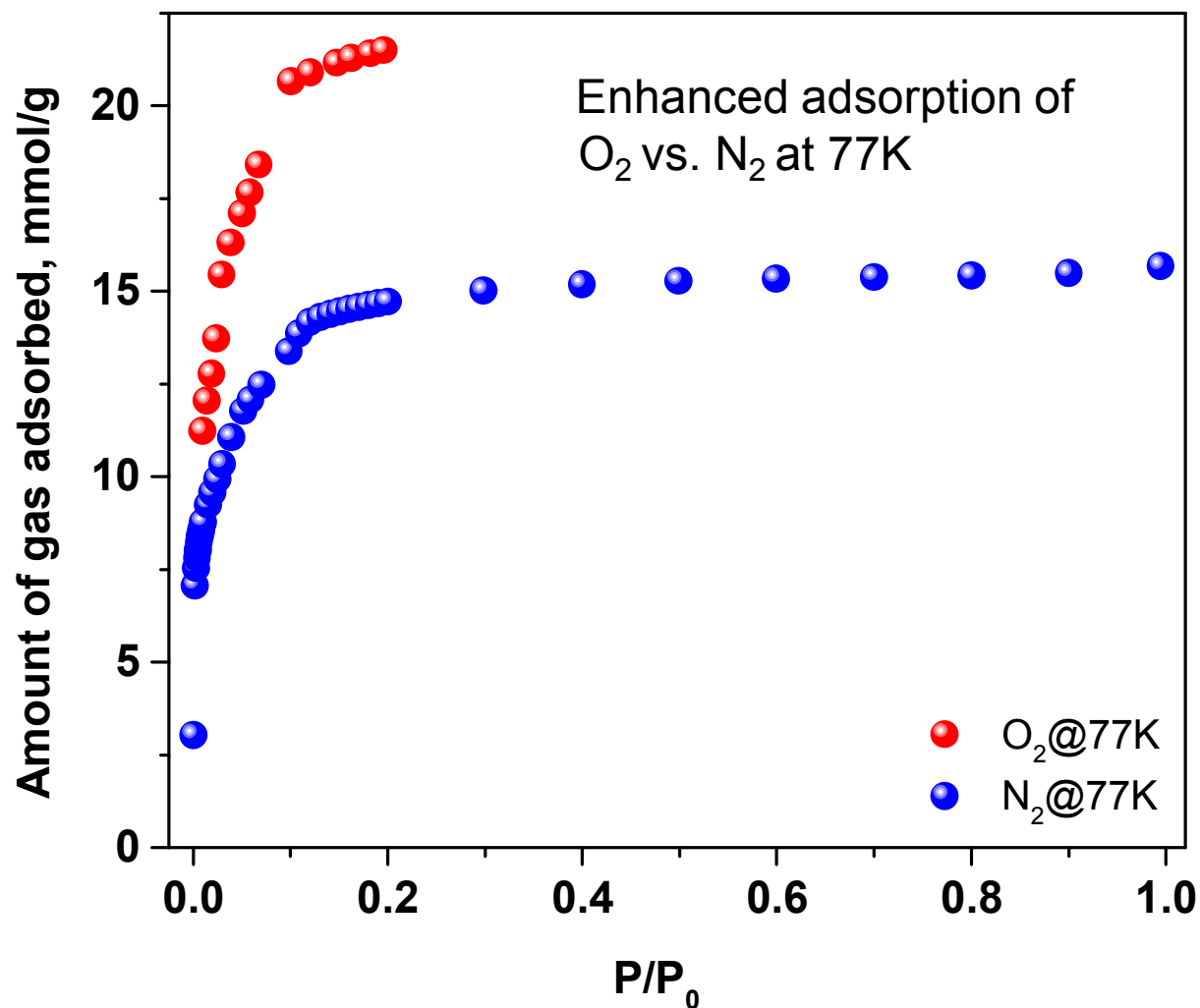


Sc-MIL-100: Stable MOF framework over Wide Temp Range and Exposure to Variety of Gases



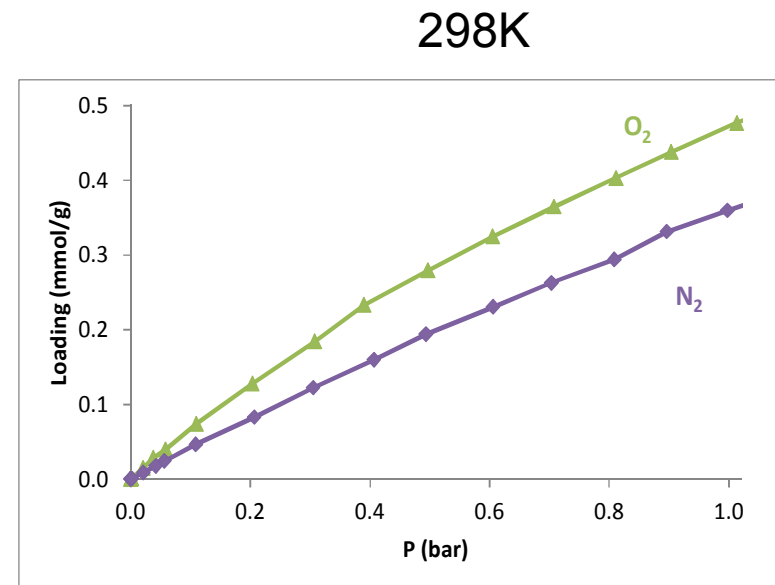
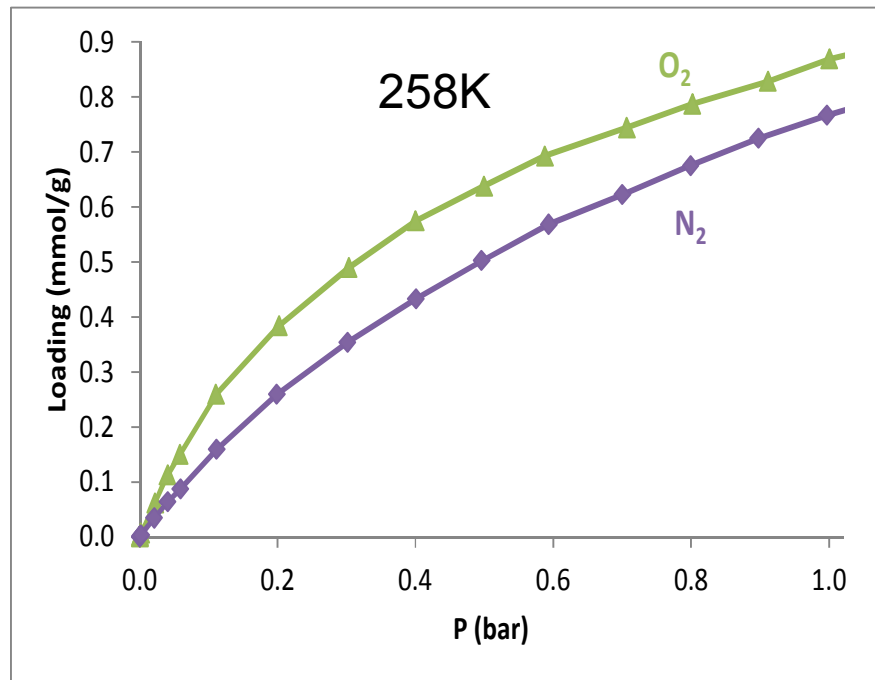
BET surface area:
 $1321.7194 \pm 24.4623 \text{ m}^2/\text{g}$

High Surface Area with Accessible Metal Centers



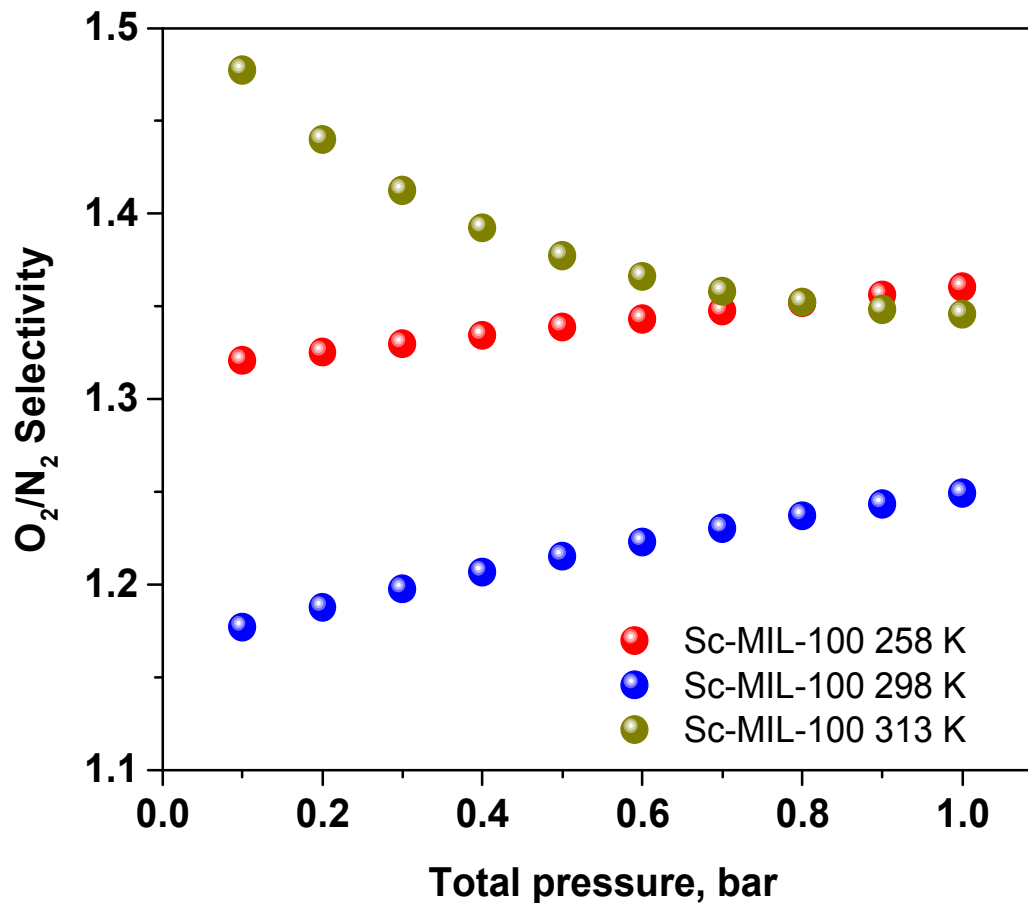
How does Sc-MIL-100 behave at more realistic operational temperatures?

- **Grand Canonical Monte Carlo (GCMC) Simulations**
- Pure gas (N_2 or O_2) adsorption over pressure range 0 - 1 bar.
- Temperature range matched with experiment: 258 K, 298 K, 313 K.
- Grand canonical ensemble (constant chemical potential, temperature, volume) using the Towhee code (Martin, *Mol. Sim.* **2013**, 39, 1212).
- Gas-gas and MOF-gas interaction energies include van der Waals and electrostatic interactions.
- Framework atoms kept at their crystallographic coordinates.



Preferred O₂ uptake but O₂/N₂ selectivity increases between 258K and 298K

Simulations of Competitive Gas Adsorption: based on GCMC data, 298K

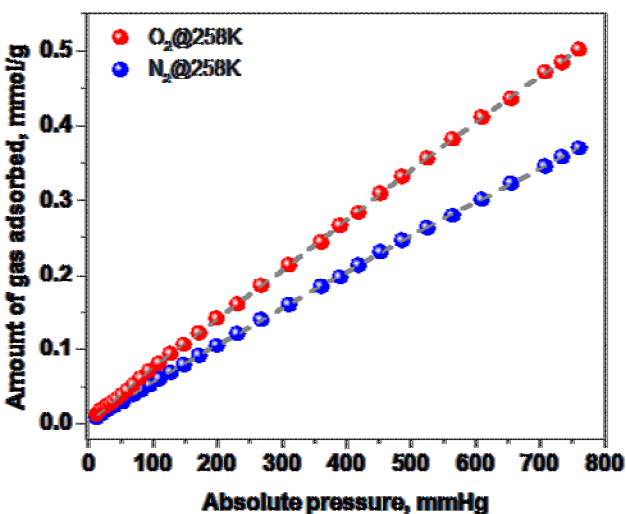


Ideal Adsorbed Solution Theory (IAST) used to calculate mixture adsorption and O_2/N_2 selectivity for **20:80 mixture ($O_2:N_2$)**.

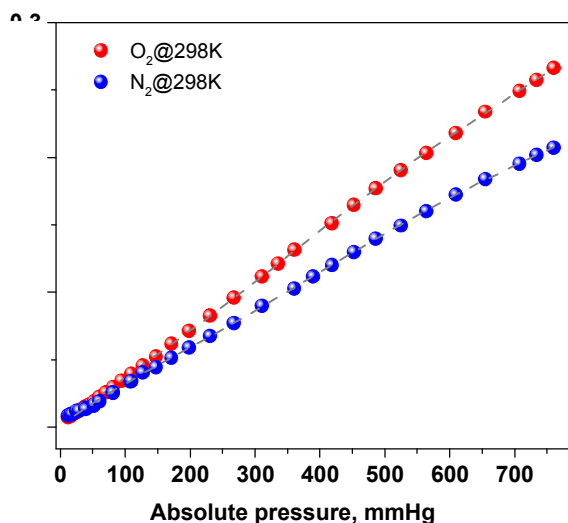
Sc-MIL-100: Enhanced Quantity of O₂ vs N₂ Adsorbed over Wide Temperature Range (at least to 313K)

— Fit using the virial eq.

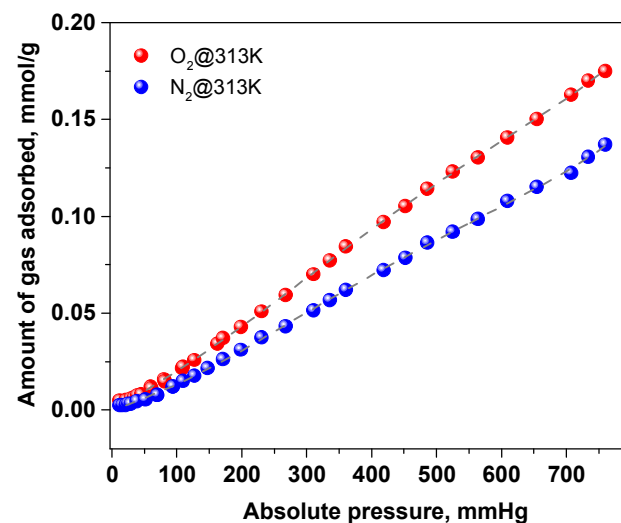
O₂ vs. N₂ @258K



O₂ vs. N₂ @298K



O₂ vs. N₂ @313K



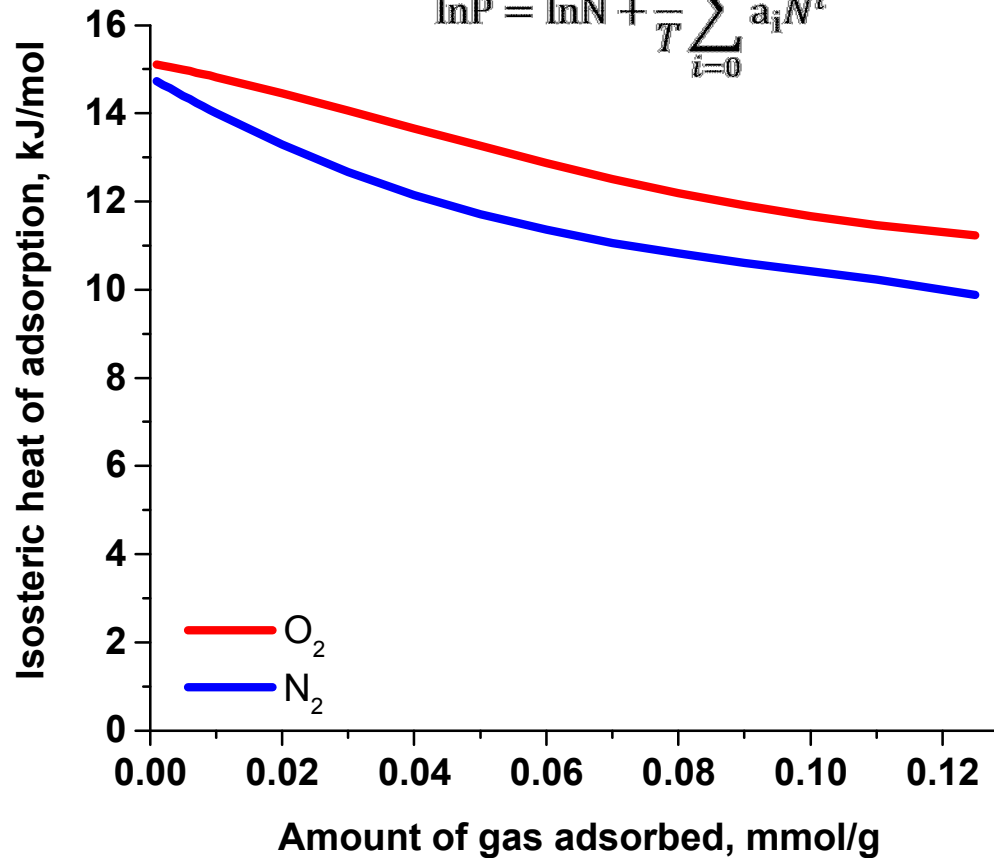
Isotherm trends mimic those predicted by GCMC

Higher Binding Energy for O₂ vs N₂

Q_{st} derived from 258K, 298K and 313 K

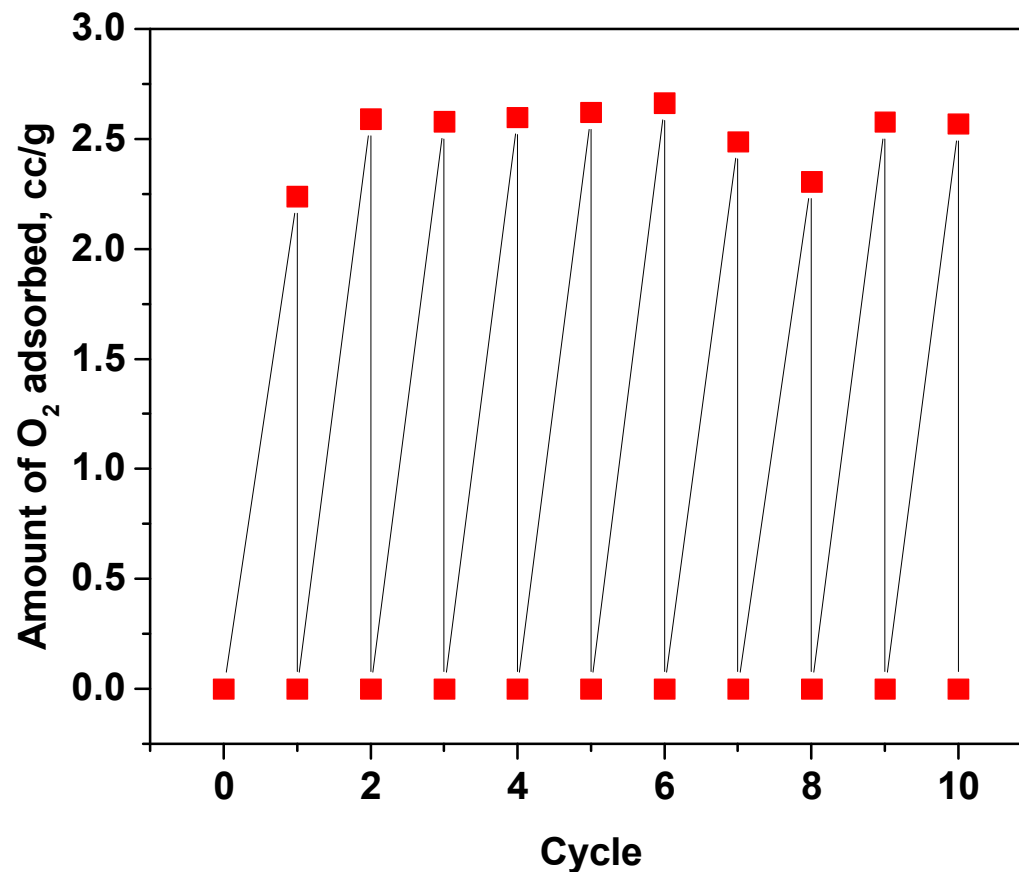
Independent Virial Fit HOA

$$\ln P = \ln N + \frac{1}{T} \sum_{i=0}^m a_i N^i$$



Sc-MIL-100 Performance:

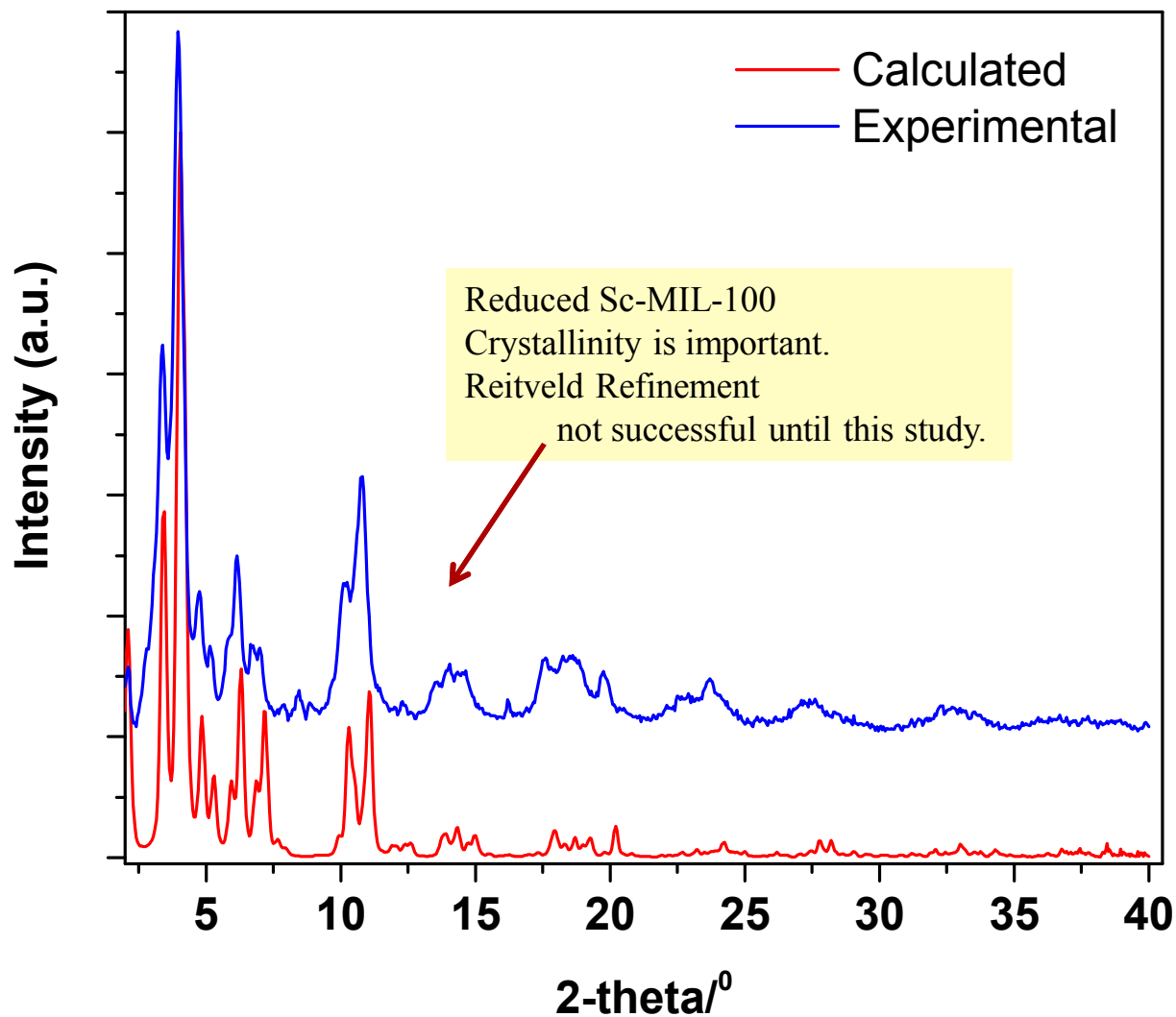
O₂ adsorption & Desorption over 10 cycles, 298 K, 1 atm



What about the structure is making Sc-MIL-100 O₂ strongly sorbing?

Structure-Property Relationship Understanding of Sc-MIL-100 Oxygen Selectivity

High Energy Synchrotron X-ray, APS/ANL



Structure-Property Analysis:

Pair Distribution Function (PDF) Analysis

*The PDF, $G(r)$, is related to the **probability** of finding an atom at a distance r from a reference atom. It is the Fourier transform of the total structure factor, $S(Q)$.*

$$G(r) = 4\pi r \rho_0 [\underbrace{g(r)}_{\substack{\uparrow \\ \text{probability}}} - 1] = (2/\pi) \int Q [\underbrace{S(Q)}_{\substack{\uparrow \\ \text{structure factor}}} - 1] \sin(Qr) dQ$$

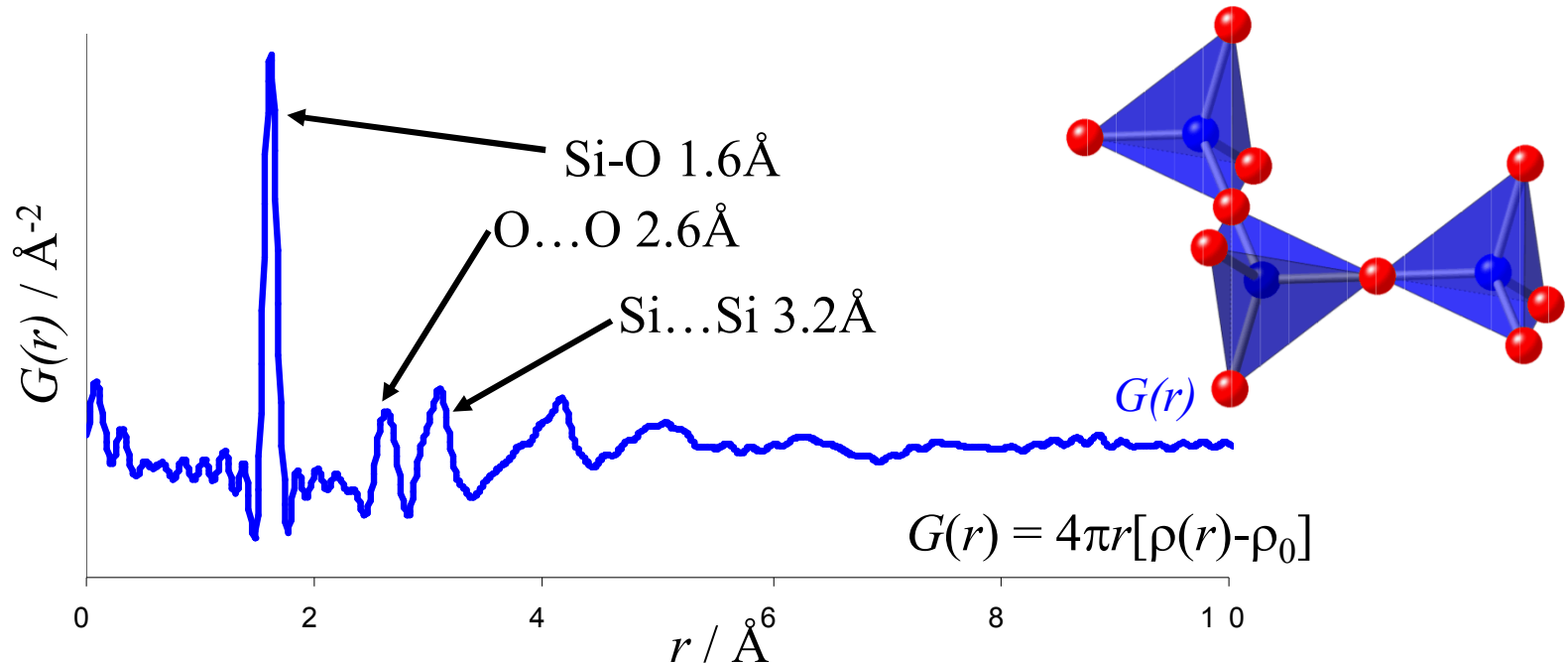
The structure factor, $S(Q)$, is related to coherent part of the diffraction intensity

$$S(Q) = 1 + \frac{[\underbrace{I^{coh}(Q)}_{\substack{\uparrow \\ \text{diffraction intensity} \\ \text{(corrected)}}}] - \sum c_i |f_i(Q)|^2}{|\sum c_i f_i(Q)|^2}$$

Apply corrections for background, absorption, Compton & multiple scattering

**Use of high energy X-rays and large area detectors key to structure resolution
Beamline 11-ID-B**

- a weighted histogram of ALL atom-atom distances

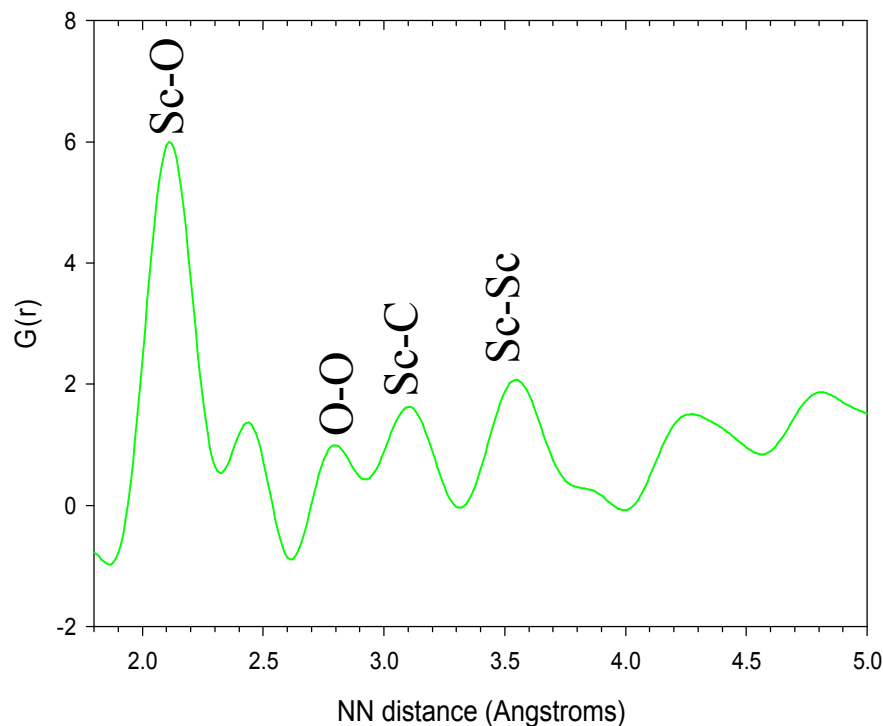


Peak position	↔	Bond length / distance
Peak area	↔	Coordination #, scattering intensity
Peak width	↔	Disorder, bond angle distribution
Peak r_{max}	↔	Particle size, coherence

} **Structural Modeling**

Sc-MIL-100: Structure-Property relationship evaluated using Differential (d)- PDF

d-Pair Distribution Function (d-PDF)



Peaks shifted to longer distances
Consistent with larger Sc incorporation
(vs. Cr-MIL-100)

d-PDF peak analysis

Bond	NN distance (Å)	Area	FWHM (Å)
Sc-O	2.11	1.5	0.19
O-O	2.81	0.3	0.22
Sc-C	3.08	0.8	0.26
Sc-Sc	3.53	0.5	0.24

- Oxo-centered trimers at nodes of MIL-100 framework inferred from M-O and M...M distances
- Narrow Sc-O peak = narrow Distribution of bond lengths
- Single M-O bond length (M-O(μ_3) or M-O (carboxylate)), suggests **M-O-M angle of 113°** << 120° of a planer trimer

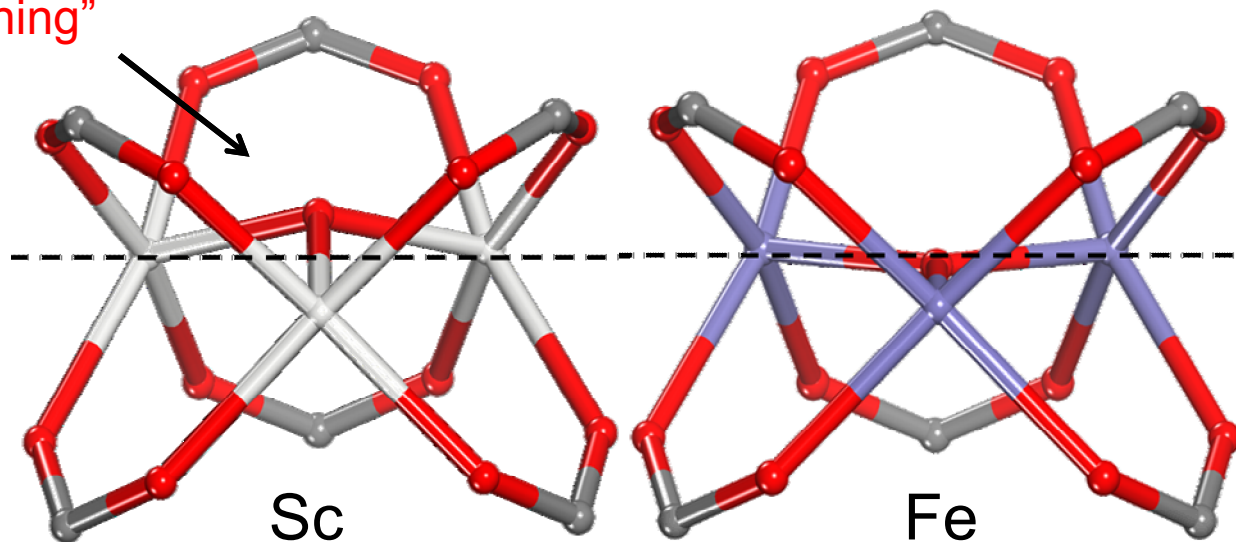
Sc-MIL-100: Structure-Property relationship evaluated.

Preferred O₂ sorption – Large Sc Distorts Cluster

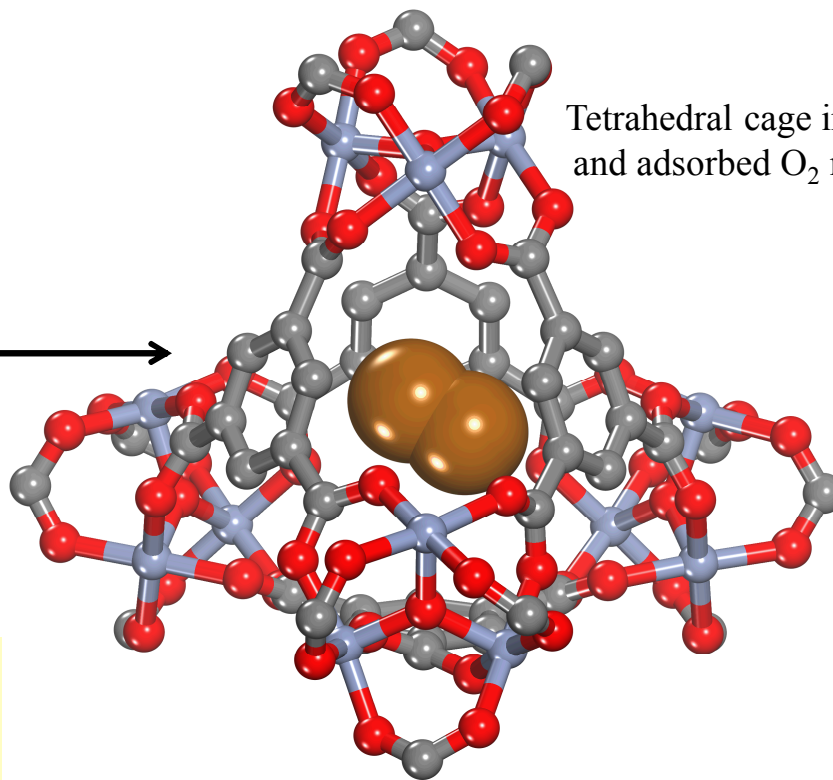
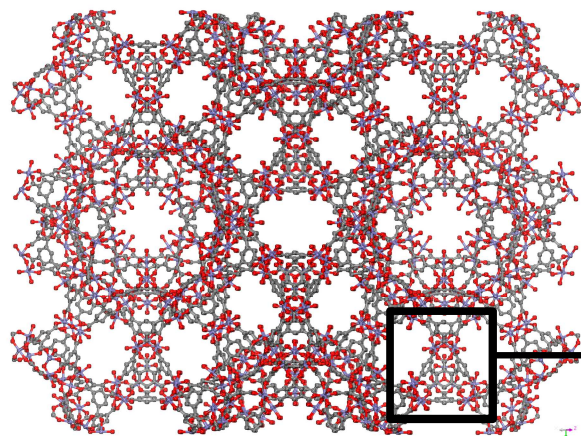
Large size of Sc atom requires **out of plane distortion** in the ozo trimer of the O(μ_3) atom.

Resultant “**puckering**” of trimer and “bending” of ligand is
probable route for enhanced O₂ sorption / insertion in Sc-MIL-100

“tulip opening”



Rietveld refinement unit cell for Sc-MIL-100: $a = 74.518(31) \text{ \AA}$, $R = 10.7\%$



GCMC-equilibrated configurations:
Cage and pore occupancy
as determined at 298K and 1 bar

P (bar)	Gas	# in Cage	# in Pore	Total
1	N ₂	21	27	48
1	O ₂	47	20	67

- Multidisciplinary teaming allows for in-depth understanding of materials structure-properties
- The collaborative use of DFT and AIMD enabled the prediction and understanding of metals needed in MOFs for selective gas binding
- **Sc-MIL-100**: Early transition metal MOFs show preference for O₂ vs N₂ over wide temperature range (up to at least 313K), as confirmed by isosteric heats of adsorption.
- Modeling pointed us toward Sc based MOFs for O₂ preferential adsorption, chemistry, crystallography, & gas testing explained why the material worked well.
- **On-going Research:**
 - Techno-economic Analysis Model* for ion exchange resins in silica removal from Industrial Water Recycle and
 - Burner Design* to Oxyfuel combustion applications
 - Novel MOFs* designed for Fission Gas Separations

Sandia National Laboratories' Sites



Albuquerque, New Mexico



**Kauai Test Facility
Hawaii**



**Tonopah Test
Range,
Nevada**



**Yucca Mountain
Nevada**



**WIPP,
New Mexico**



Pantex, Texas



Livermore, California