

Monocarba-closo-polyborate electrolytes for all solid state Li-ion batteries

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Li-polymer batteries deliver high energy, power density

Alaska Airlines Credit Card Reader Fire Causes Emergency Landing

IMPACTING TRAVEL | PATRICK CLARKE | OCTOBER 12, 2015



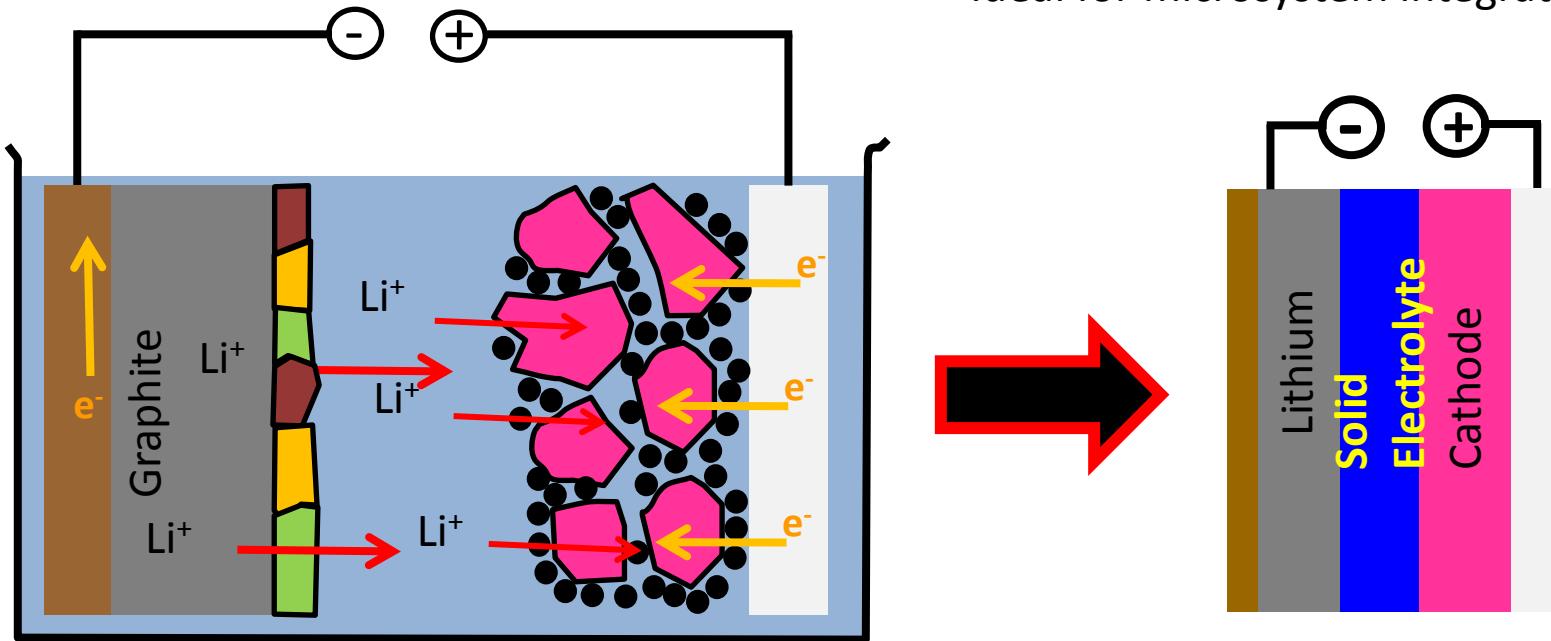
0.4 cm thick
52.3 mAh/cm²
0.26 W/cm²
>500 Cycles



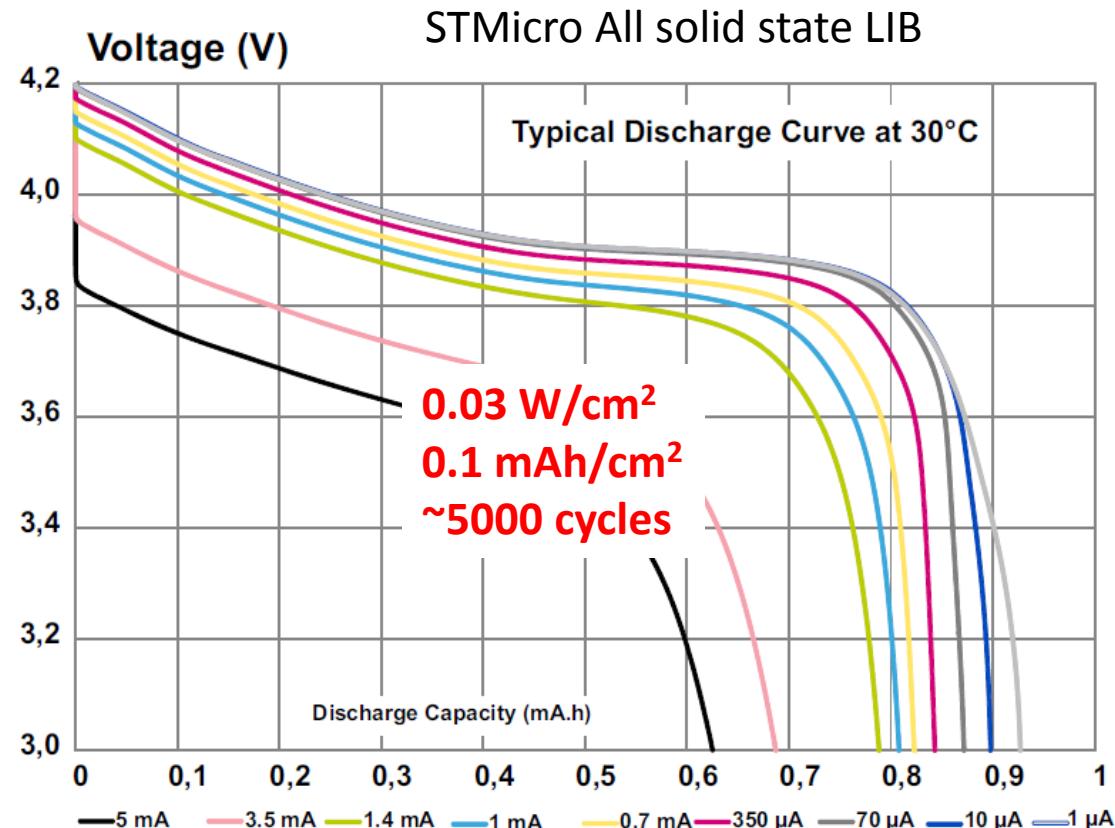
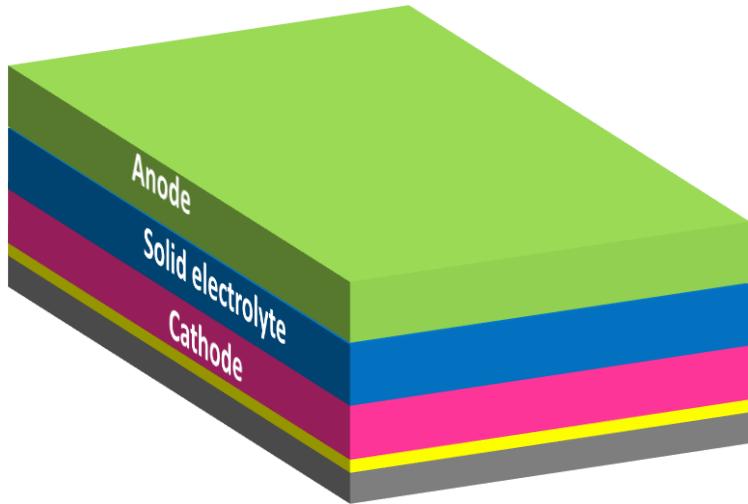
Liquid electrolytes limit battery lifetime, T, V_{oc} , safety

All solid state batteries can:

- Simplify packaging, increase Wh/L
- Operate at higher T
- Ideal for microsystem integration

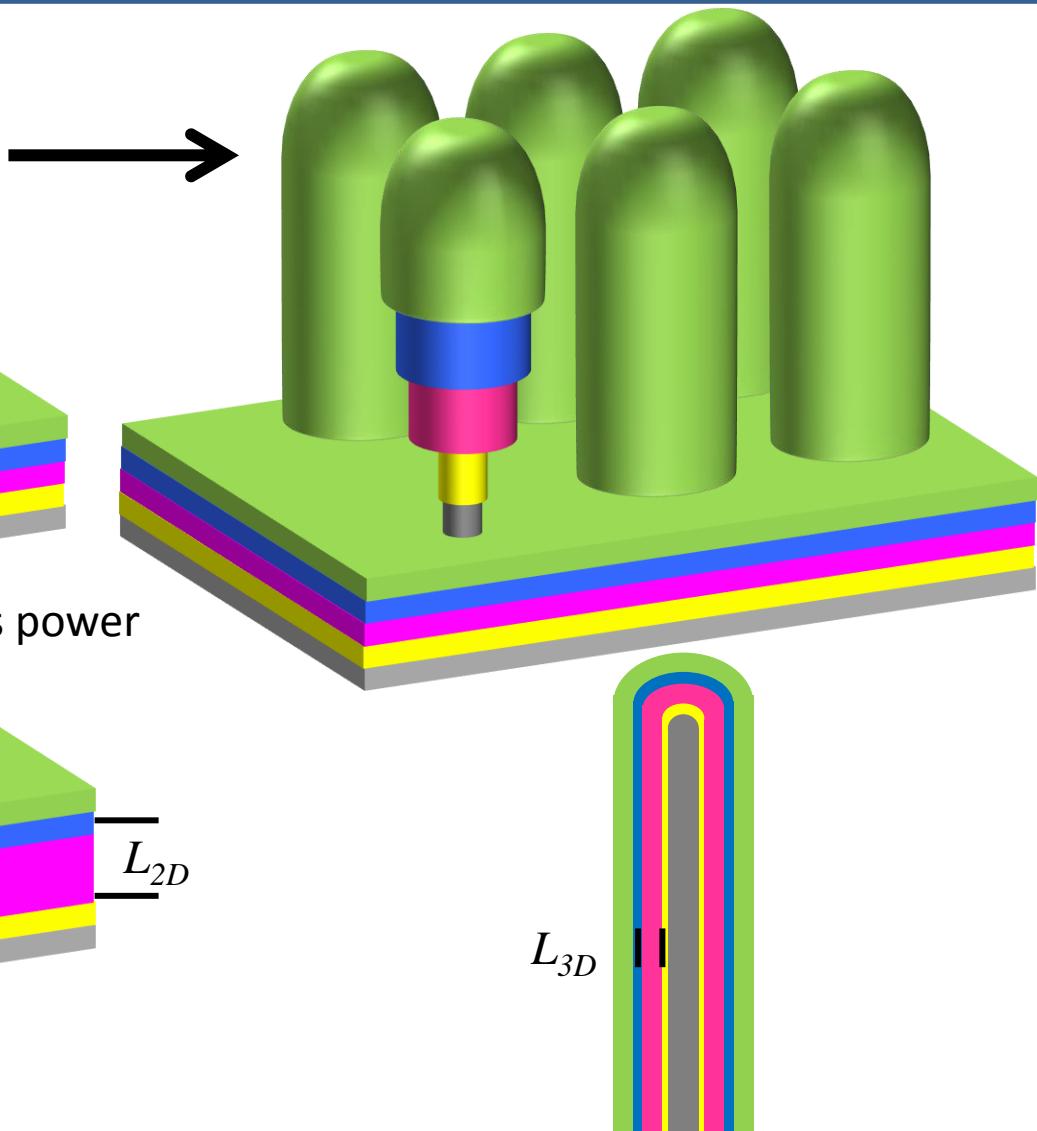


Thin Film LIB power, energy limited by Li diffusion

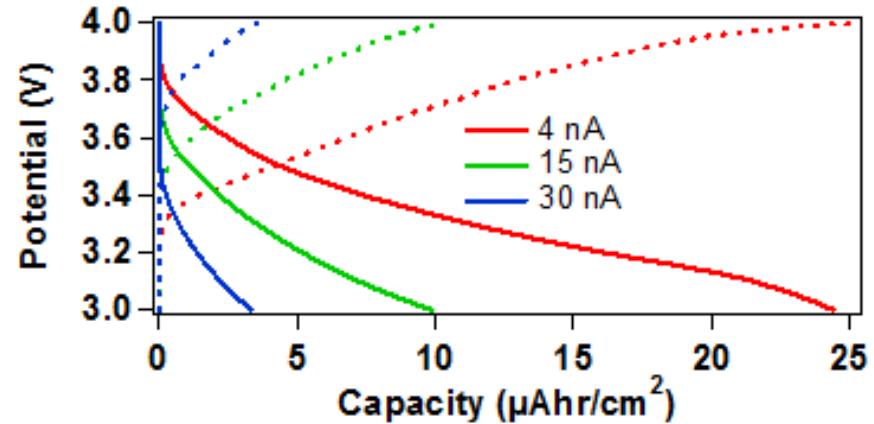
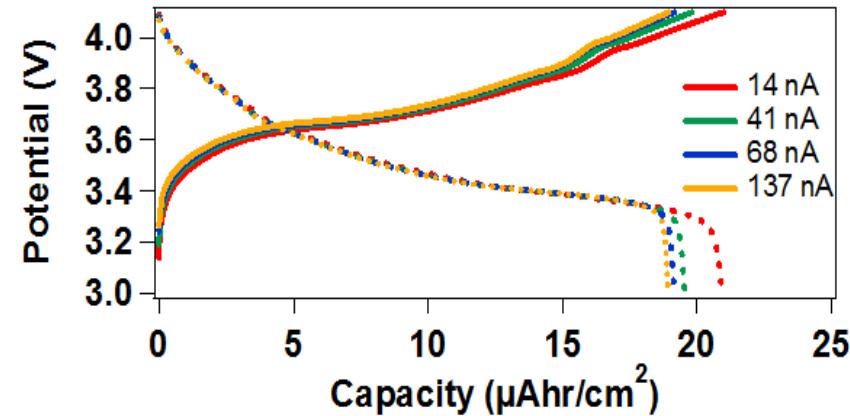
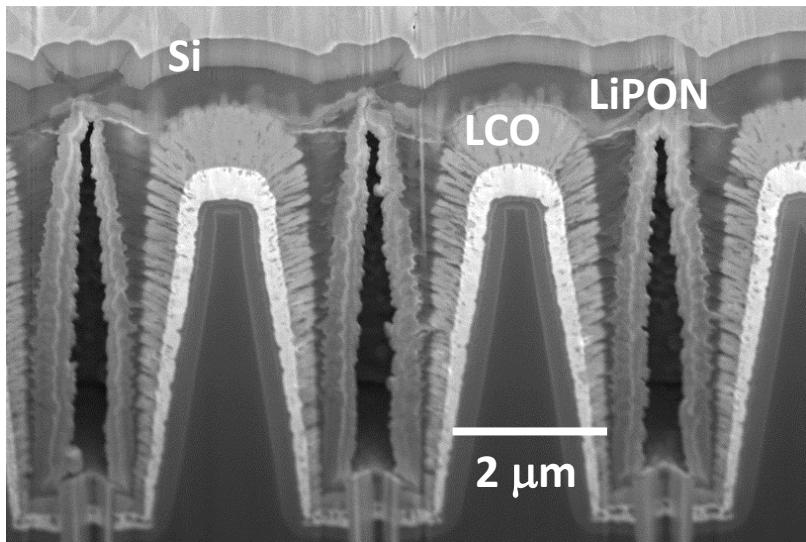
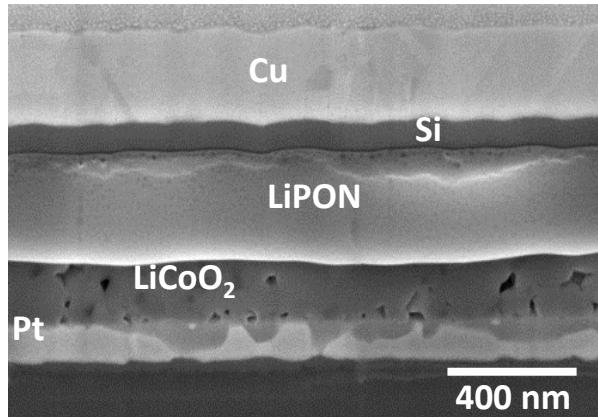


Increase energy, power density w/out new materials?

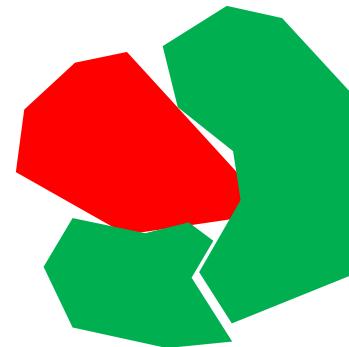
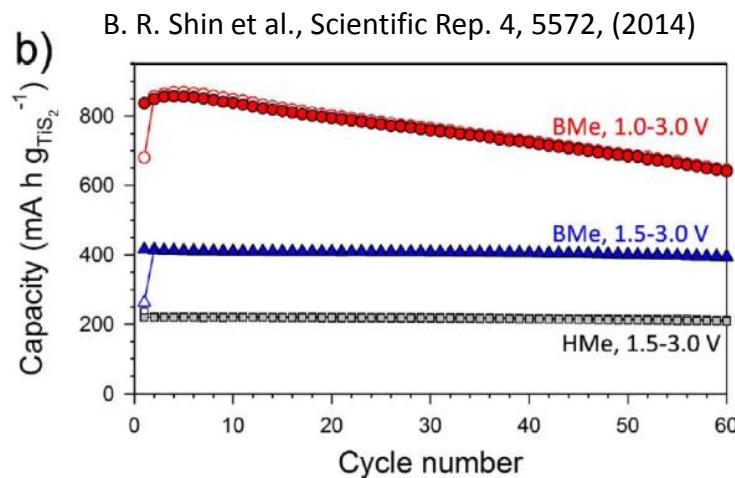
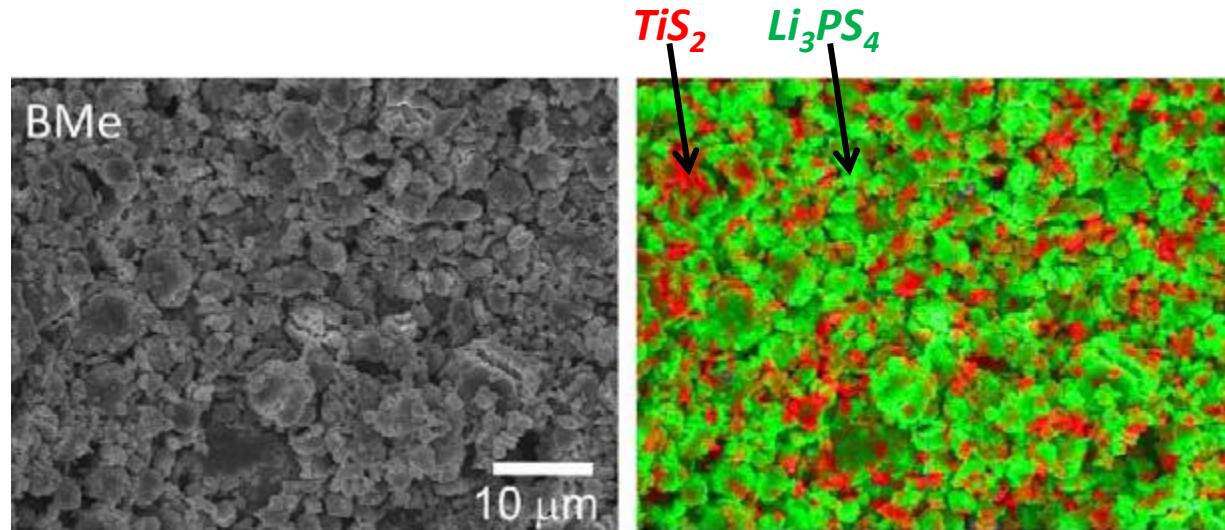
- *Decrease diffusion length*
- *Increase interface area*



Non-uniformity, low electrolyte conductivity degrade 3D SSLIB performance

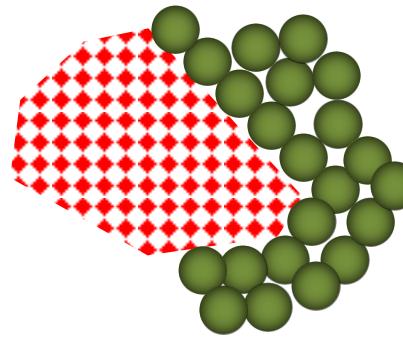
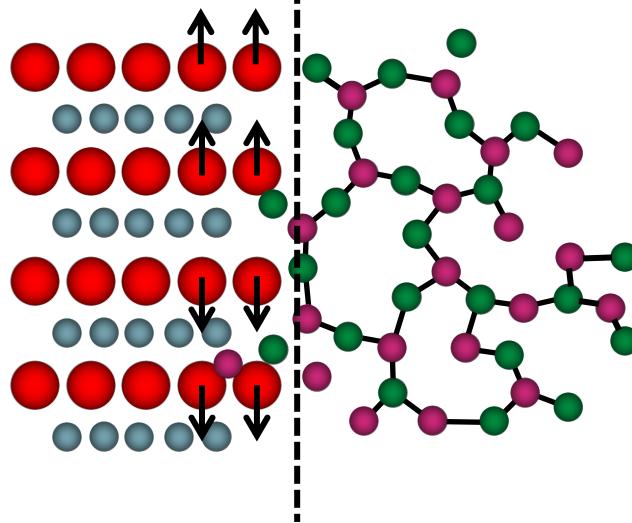


Heterogeneity, interface quality affect composite electrodes

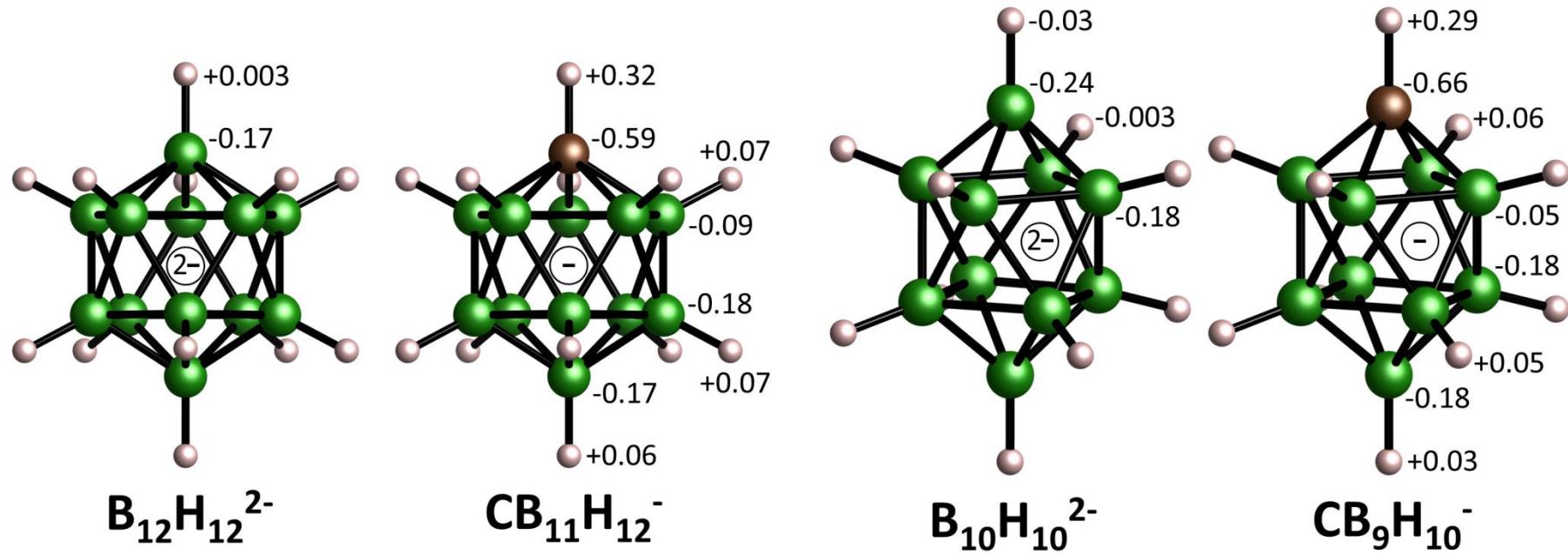


Solid electrolyte with high σ , conformativity, compliance, and stability needed for composite electrodes

Electrode | Electrolyte



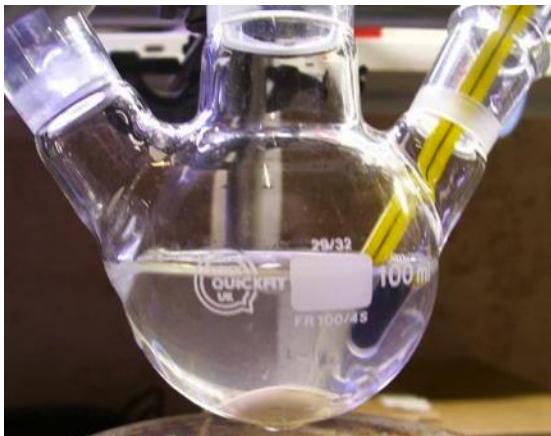
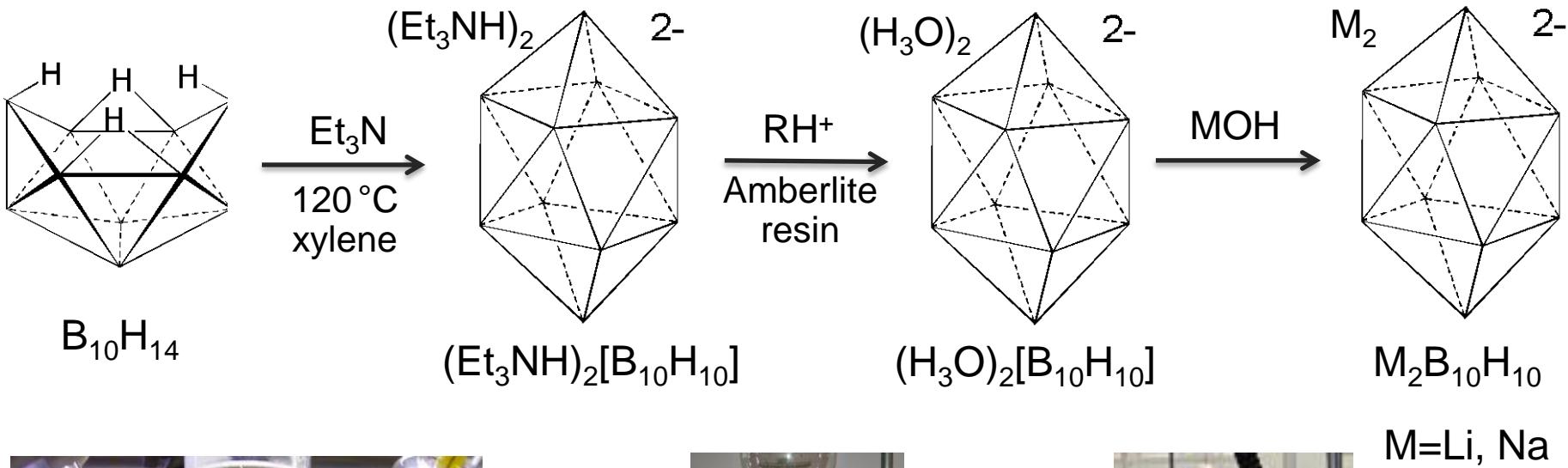
Metal *closo*-(carbo)boranes as solid electrolytes



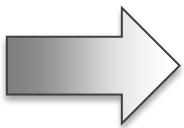
Advantages

- ⇒ Inorganic cage compounds with pronounced aromatic character
- ⇒ Extremely high chemical and thermal stability (e.g. $\text{Cs}_2\text{B}_{12}\text{H}_{12}$ stable up to 800 °C)
- ⇒ Li and Na salts display record high ionic conductivities near room temperature

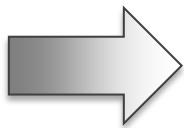
Synthesis of *closo*-borate compounds



Assembly of *closo*-decaborate anion

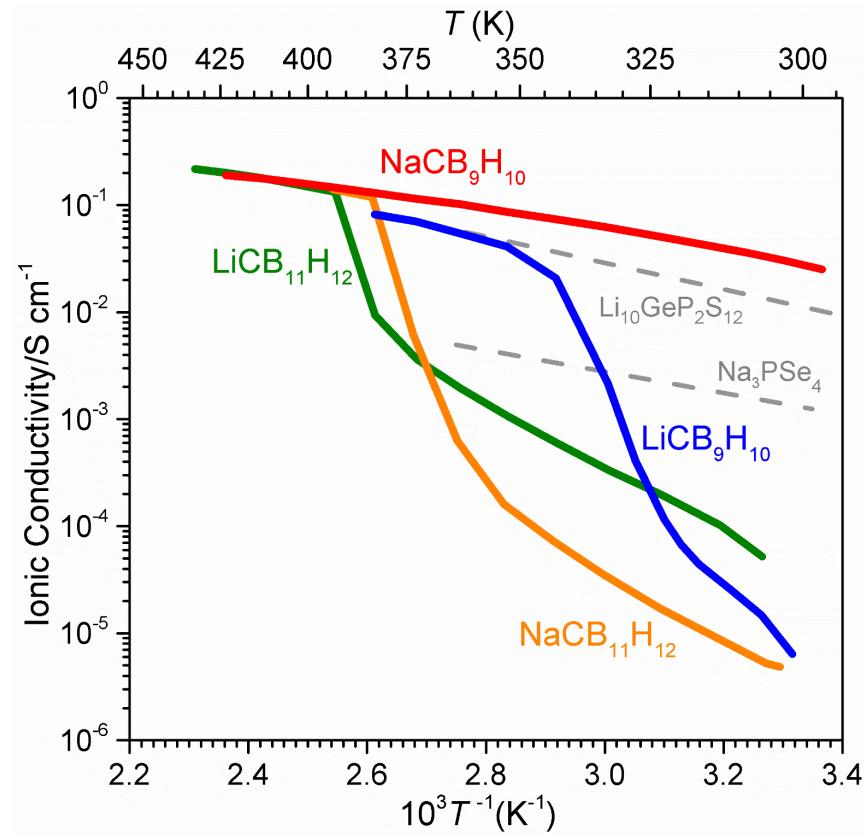
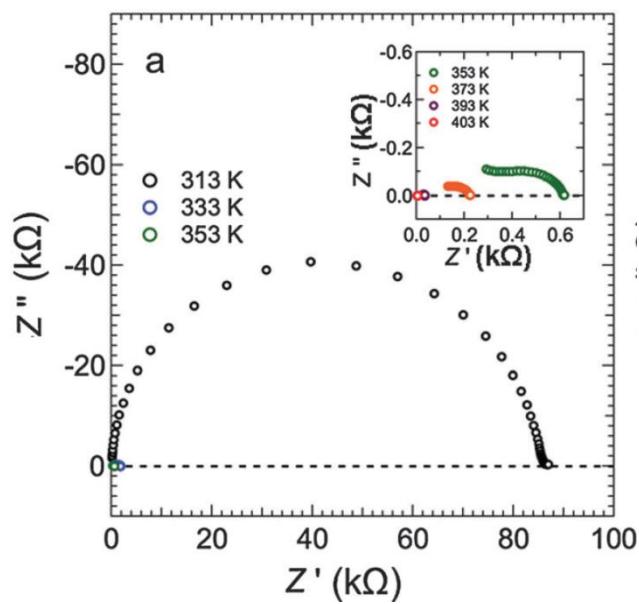


Ion exchange



Water removal

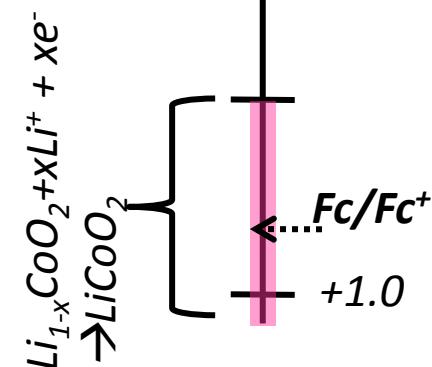
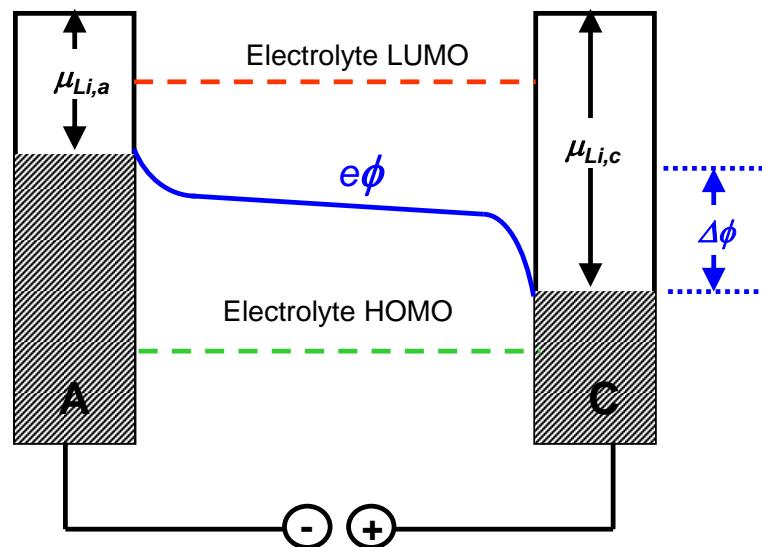
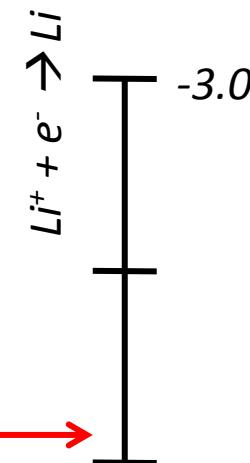
Order-disorder transition in $\text{LiCB}_{11}\text{H}_{12}$ increases σ



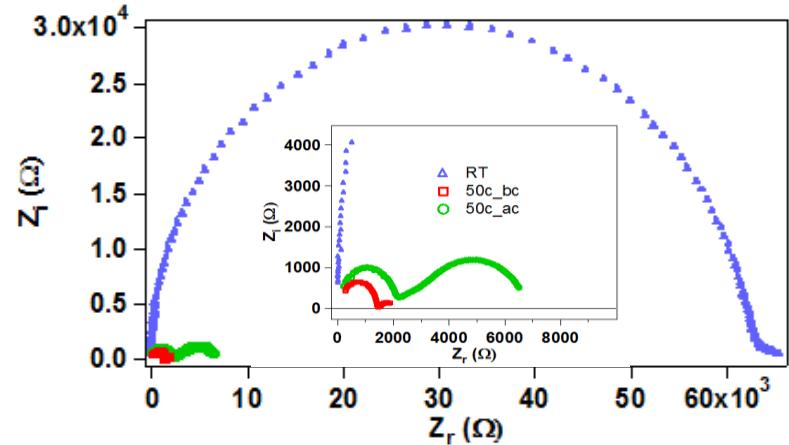
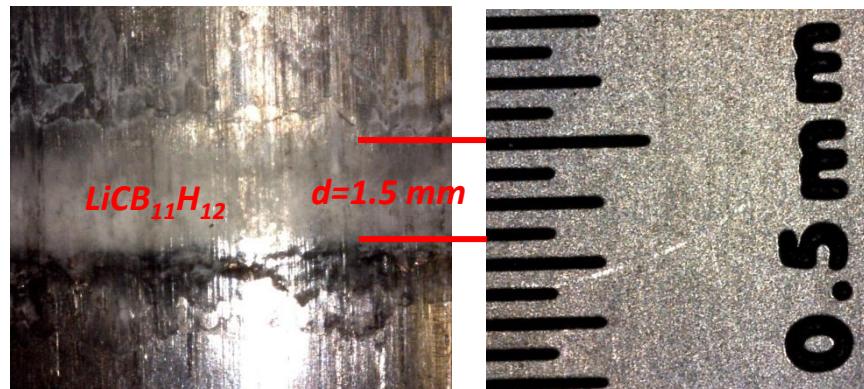
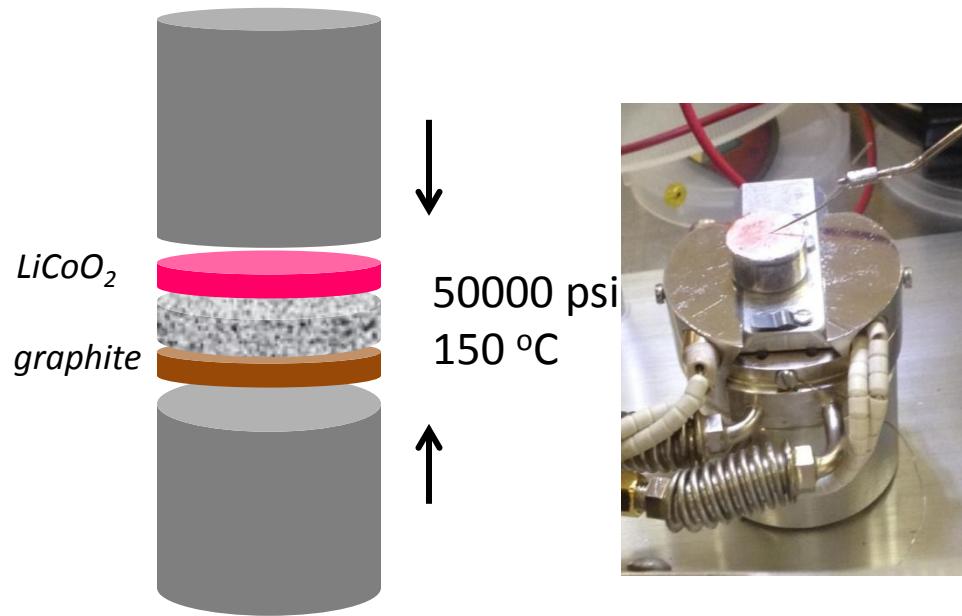
Literature: $\text{LiCB}_{11}\text{H}_{12}$ stable w.r.t LiCoO_2 ; w.r.t Li?

Boere et al., Chem. Eur. J. 19, 1784, 2013

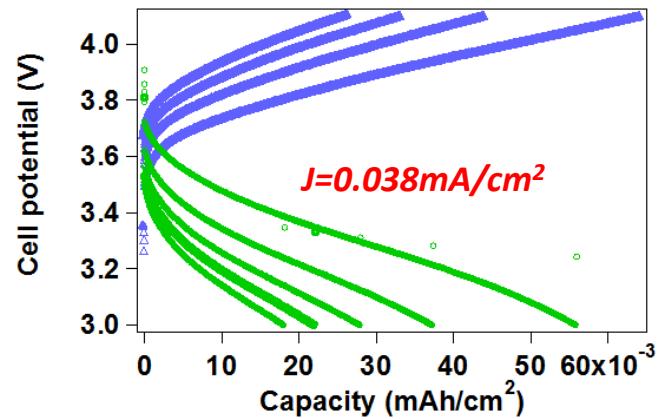
	Oxidation (in SO_2)		Reduction (in MeCN)	
	E_p^{a1} (CV)	E_p^{a1} (SWV)	E_p^{c2} (CV)	E_p^{c2} (SWV)
$[\text{HCB}_{11}\text{Cl}_{11}]^-$	2.85 ^[d]	2.85	-2.59	-2.57
$[\text{MeCB}_{11}\text{Br}_{11}]^-$	2.78 ^[e]	2.79	-2.33	-2.29
$[\text{HCB}_{11}\text{Br}_{11}]^-$	2.76 ^[e]	2.84	-2.31	-2.27
$[\text{HCB}_{11}\text{F}_{11}]^-$	2.72 ^[f]	2.80	-2.71	-2.66
$[\text{HCB}_{11}\text{H}_5\text{Br}_6]^-$	- ^[g]	2.63	-2.91	-2.83
$[\text{HCB}_{11}\text{Me}_5\text{Br}_6]^-$	2.29 ^[d]	2.27	-3.32 ^[h]	-3.32 ^[h]
$[\text{HCB}_{11}\text{H}_{11}]^-$	2.35 ^[d]	2.60	- ^[i]	- ^[i]
$[\text{HCB}_{11}\text{I}_{11}]^-$	2.15 ^[d]	2.15	-1.93	-1.88



Graphite-LiCB₁₁H₁₂-LiCoO₂ Solid state battery

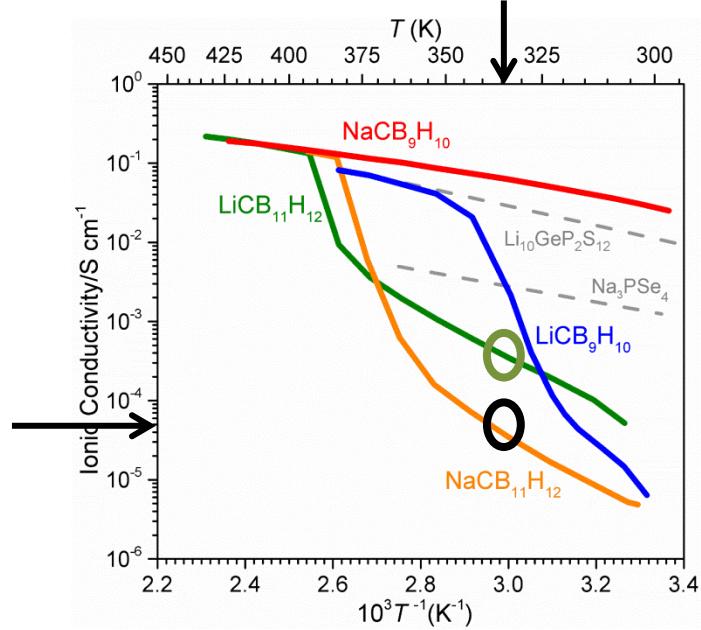
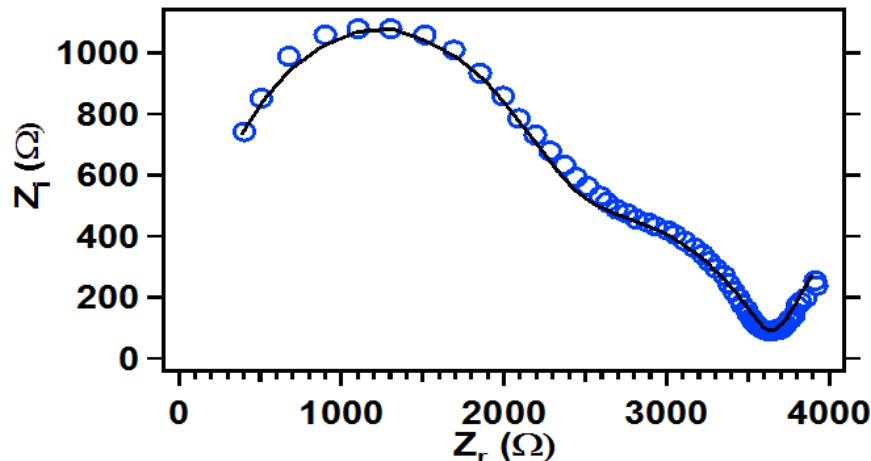
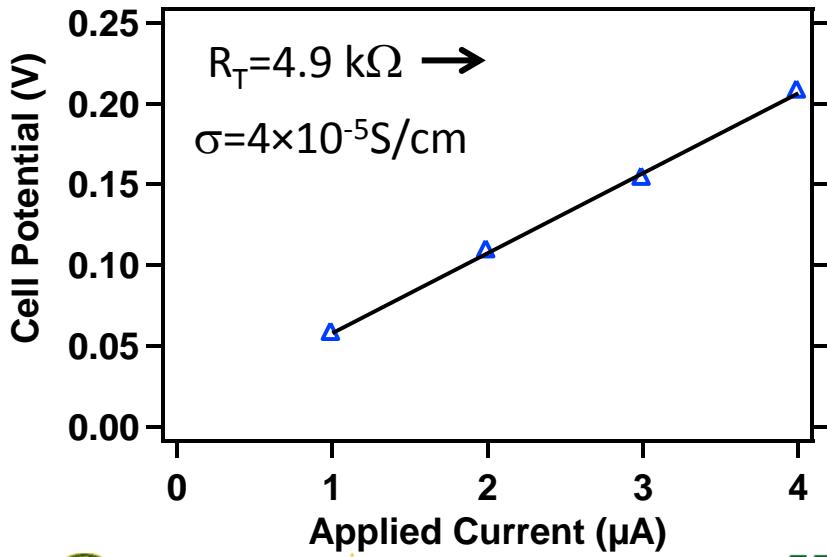
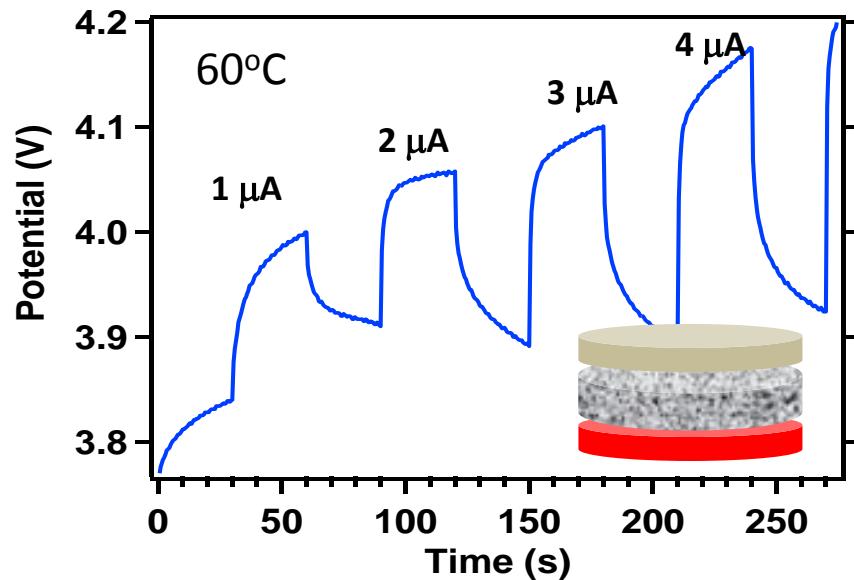


$$\sigma(25^\circ\text{C}) = 2 \times 10^{-6} \text{ S/cm}$$
$$\sigma(50^\circ\text{C}) = 8 \times 10^{-5} \text{ S/cm}$$

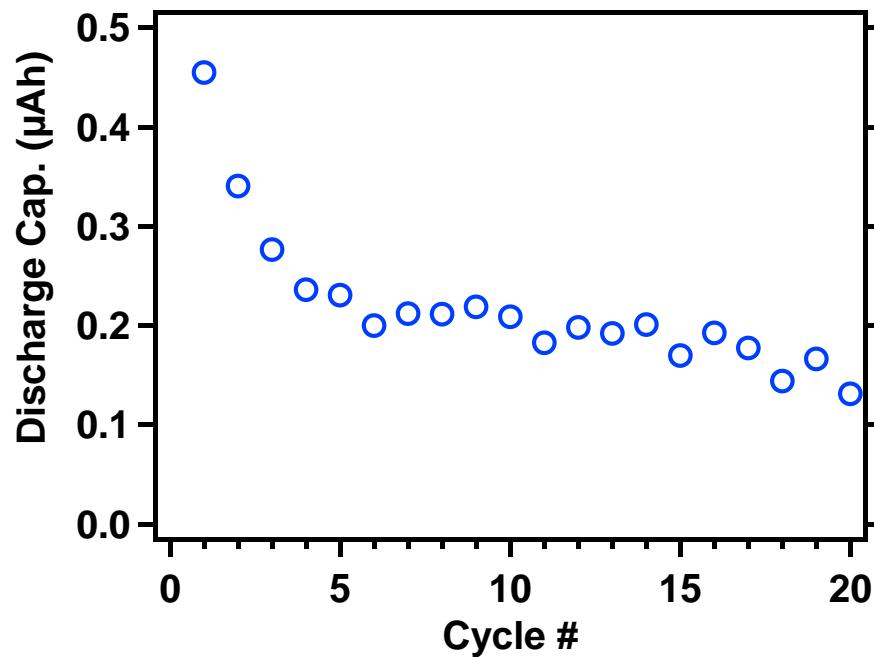
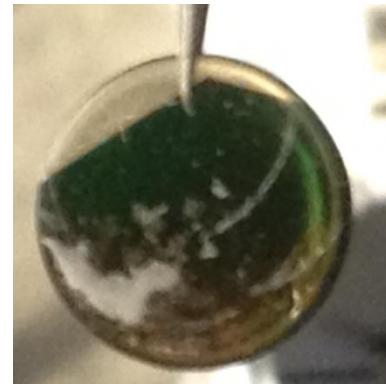


Capacity loss, EIS suggest interfacial reaction;
could be address by LiPON passivation

Li-LiCB₁₁H₁₂-LiCoO₂ High interface resistance



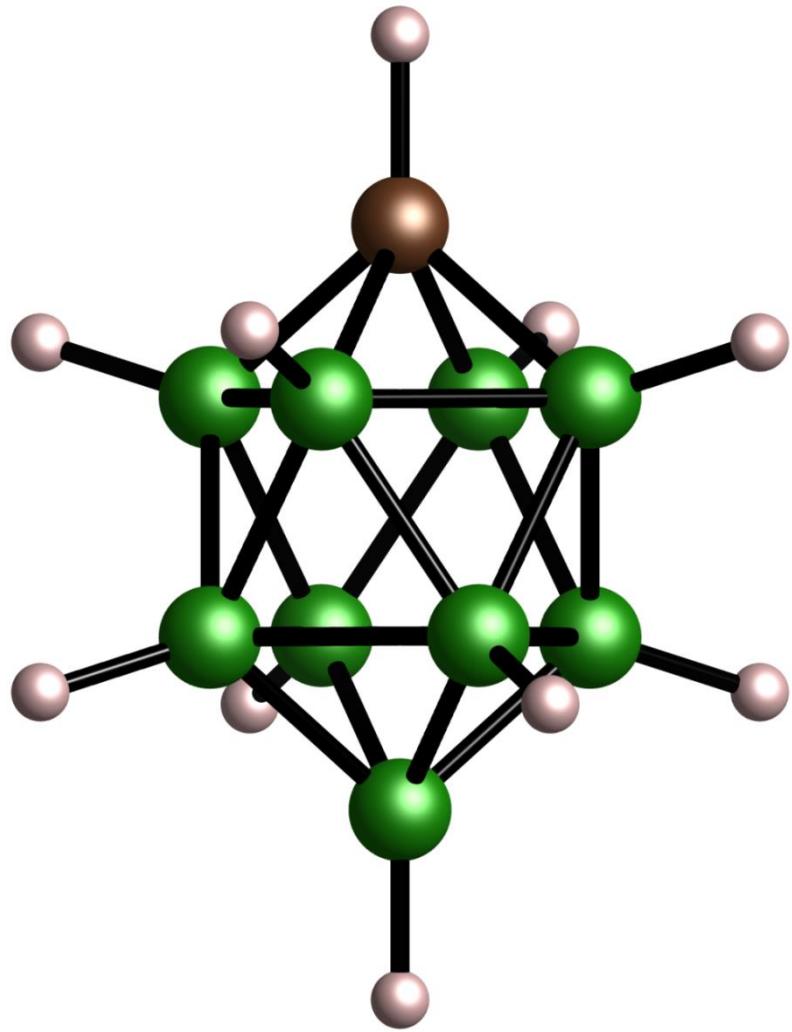
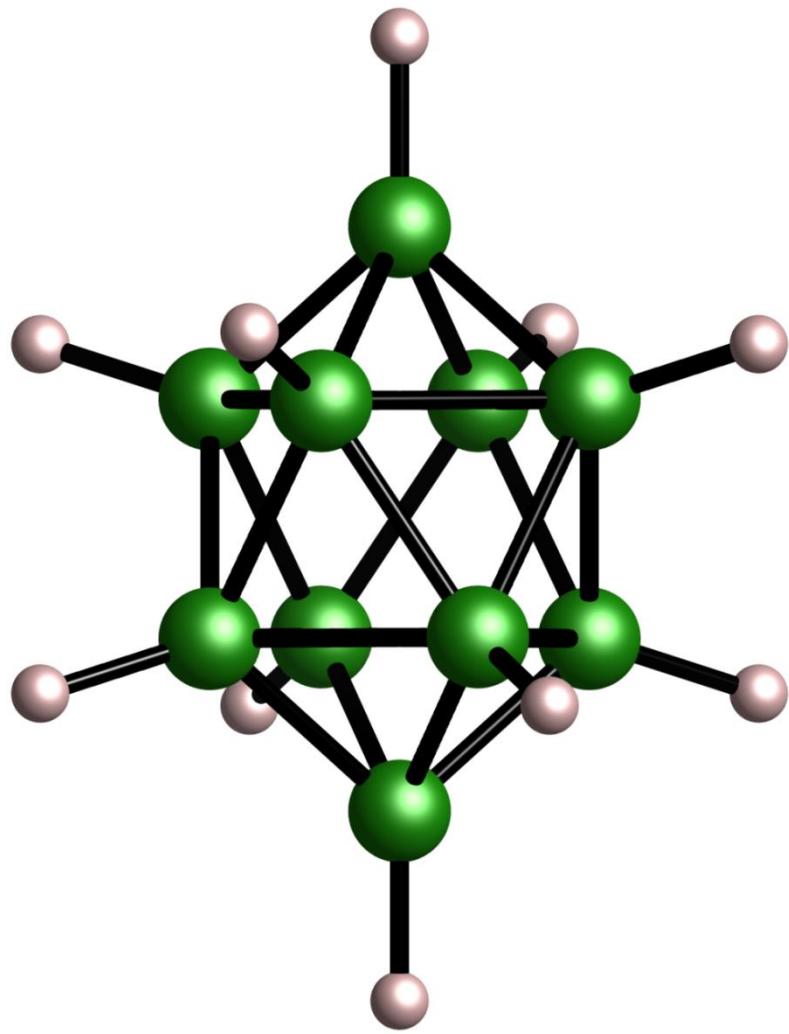
Capacity loss, optical images suggest interfacial reactions

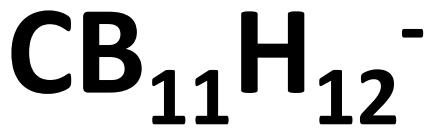
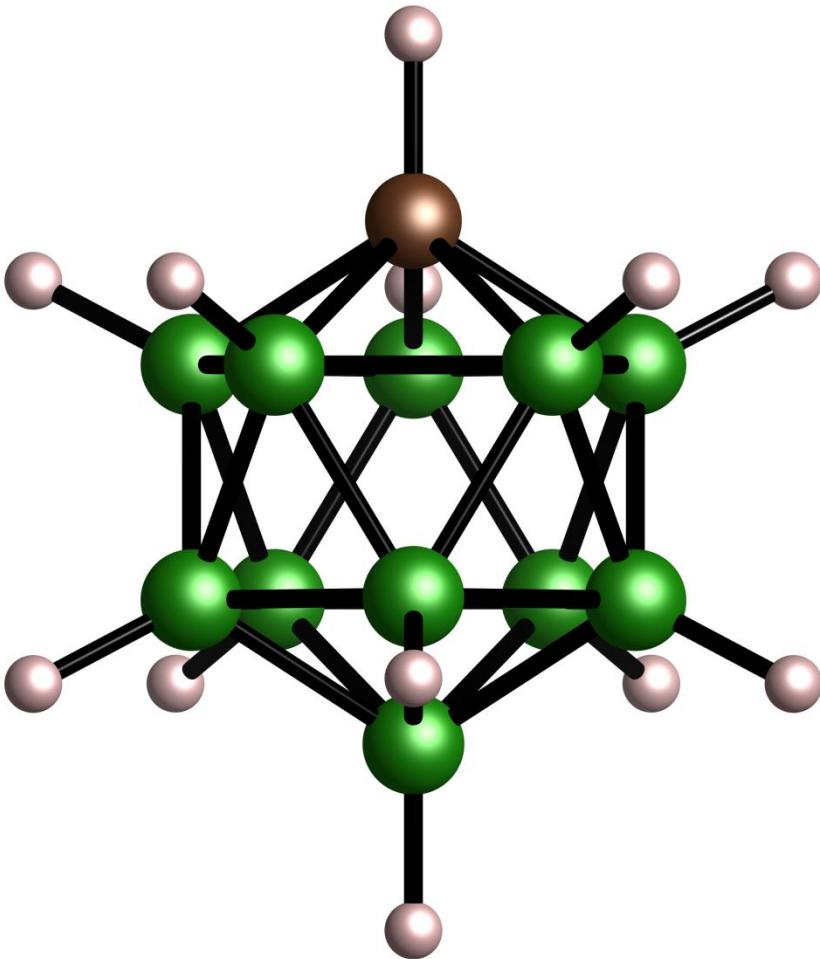
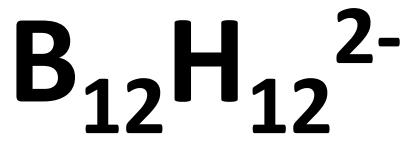
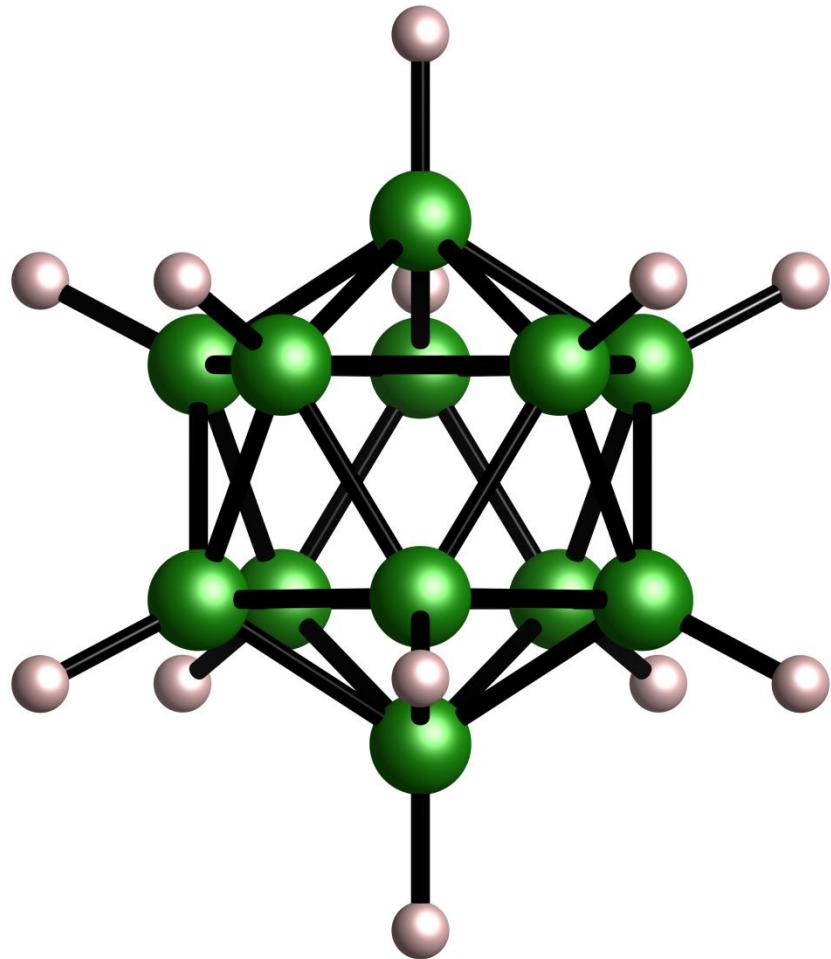


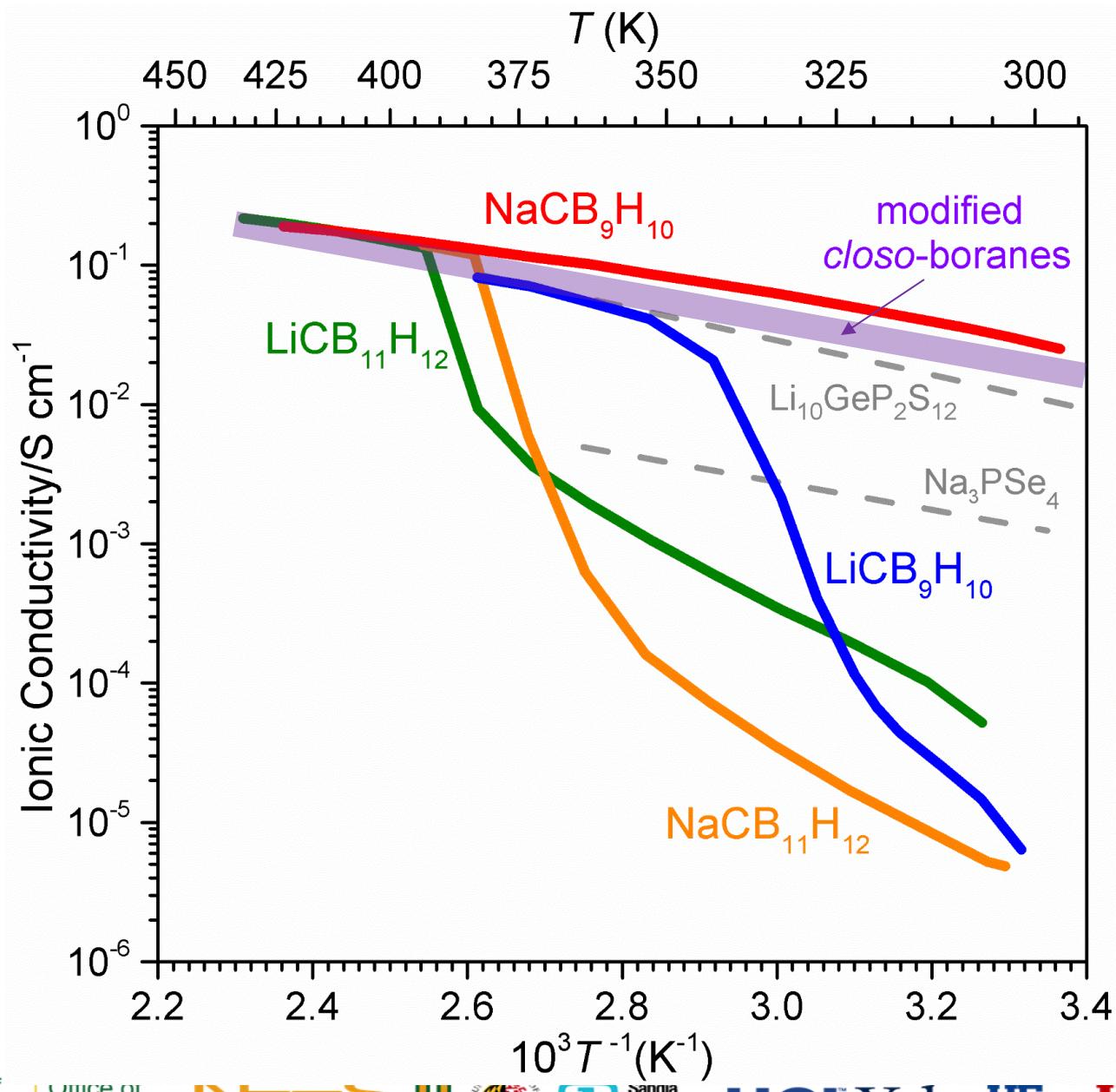
Summary

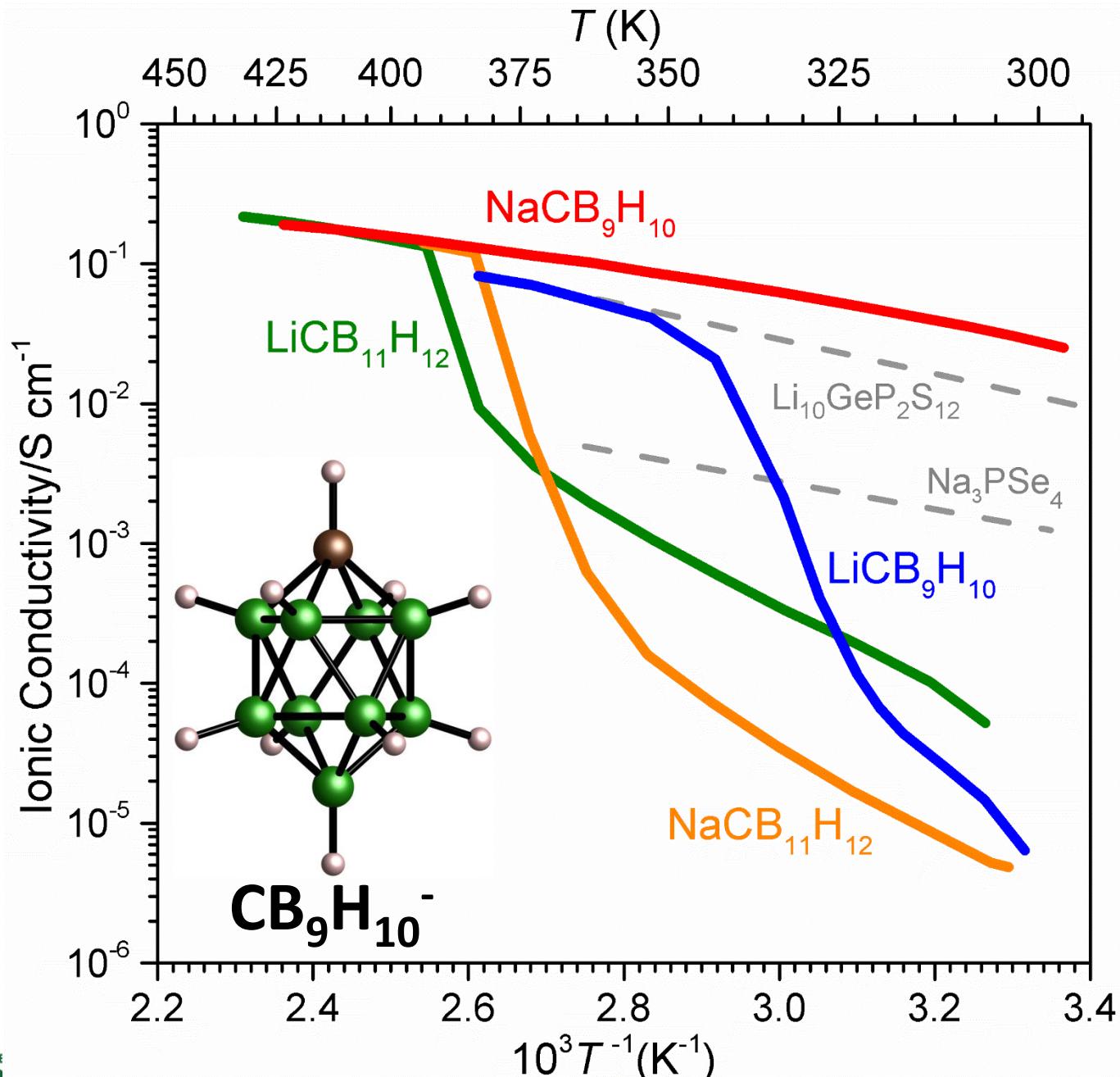
1. Nanocluster ionic salts may solve solid electrolyte interface challenge:
 - high ionic conductivity
 - conformality
 - strain compliance
2. First $\text{Li}/\text{LiCB}_{11}\text{H}_{12}/\text{LiCoO}_2$ battery demonstrated:
 - Interfacial reactions likely
3. Future work:
 - Ultrathin secondary electrolyte for stabilization
 - 3D cathode for high energy and power density

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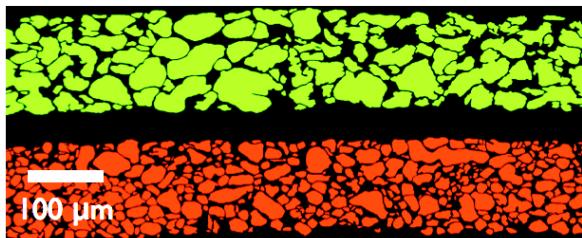
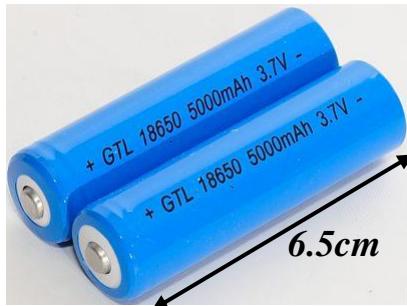




'Holy Grail': Beat Liquid Electrolyte Battery Performance

Liquid

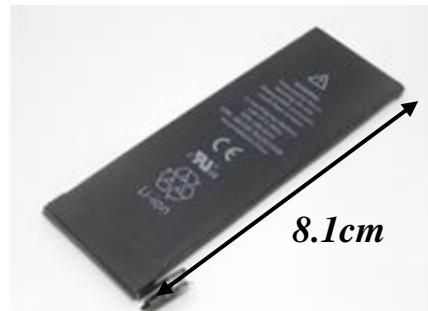
5000-2000 mAh



LiCoO₂/graphite Li ion battery M. C. Smith et al., J. Electrochem. Soc. 2009

Polymer

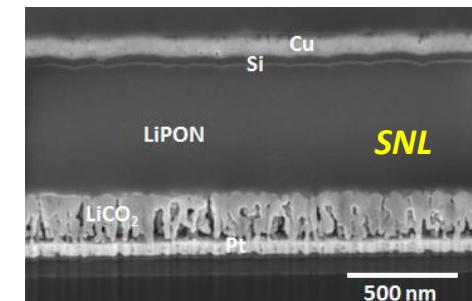
~2000 mAh (0.4cm thick)



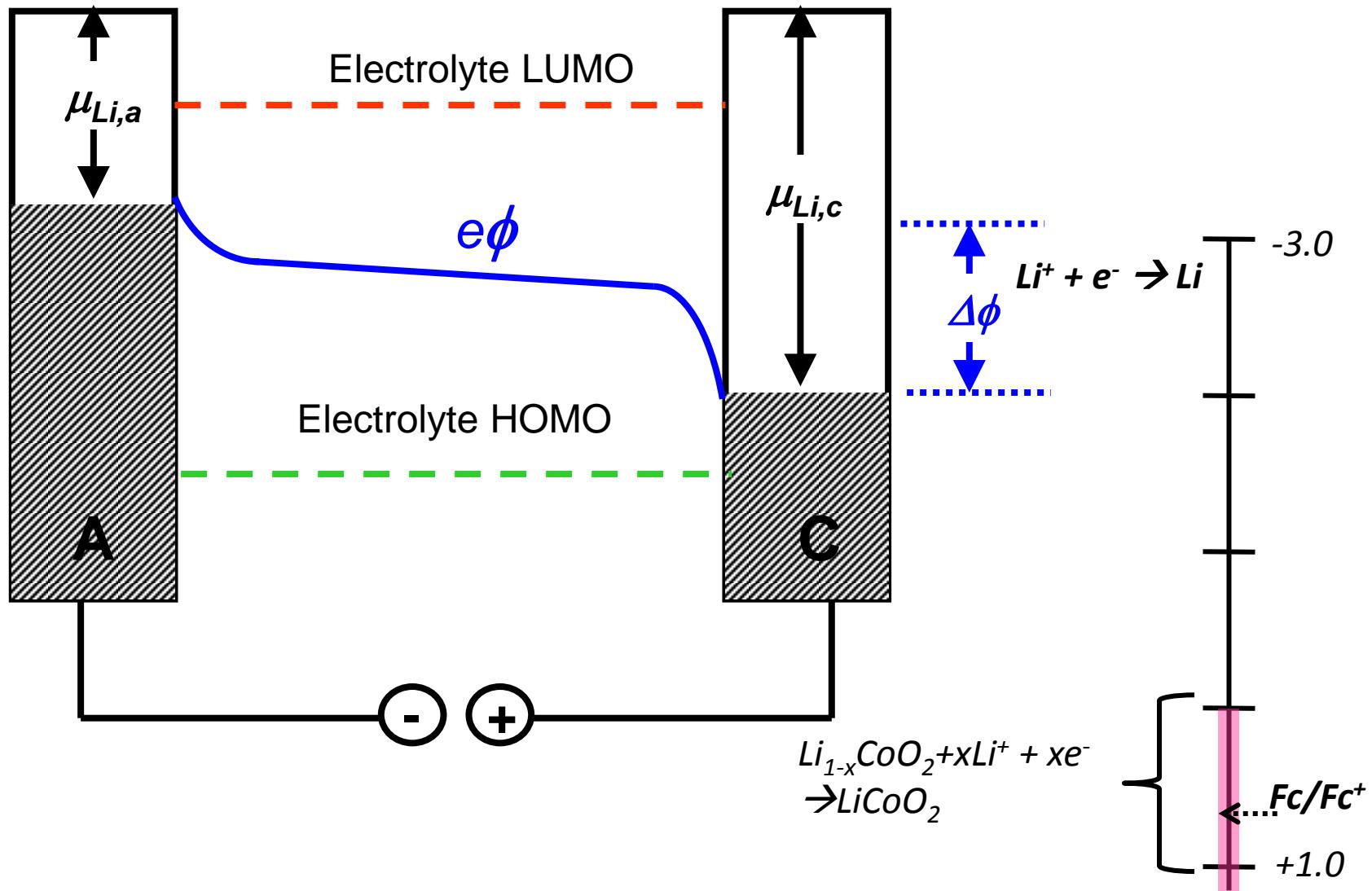
Apple iPhone Li-polymer battery

Solid state inorganic

0.7 mAh (0.02cm thick)



Thin film solid state Li-ion battery (SNL)



Electrochemical (in)stability

