



Titanium and Aluminum Rod-Replacement Experiments in Fully-Reflected 6.90% Enriched UO₂ Fuel Rod Lattices

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Sandia National Laboratories**



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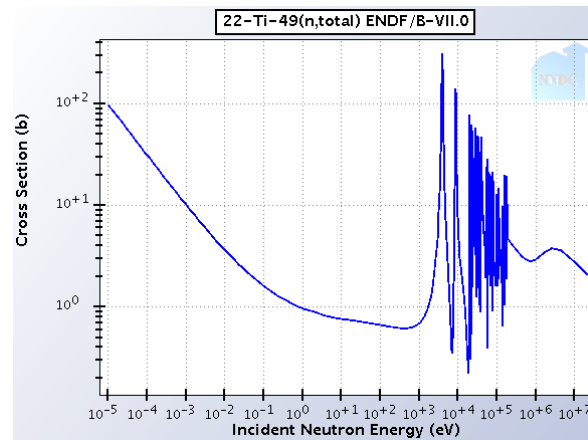
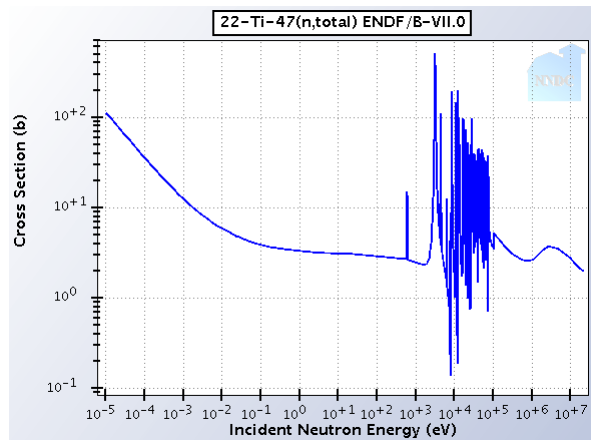
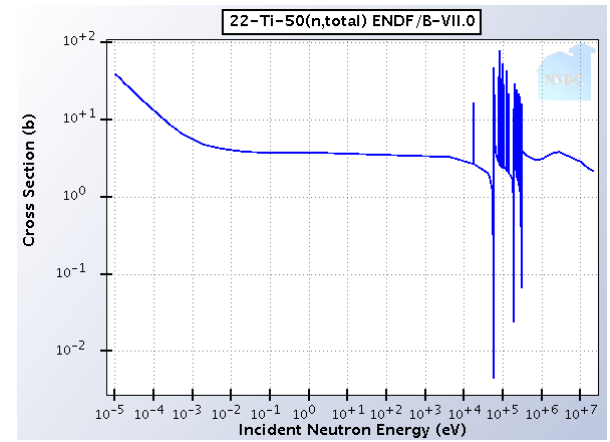
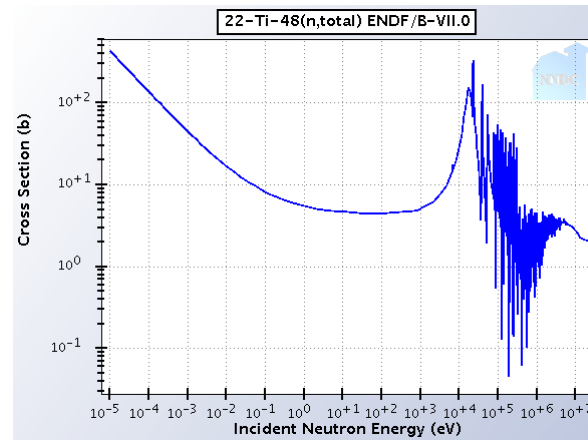
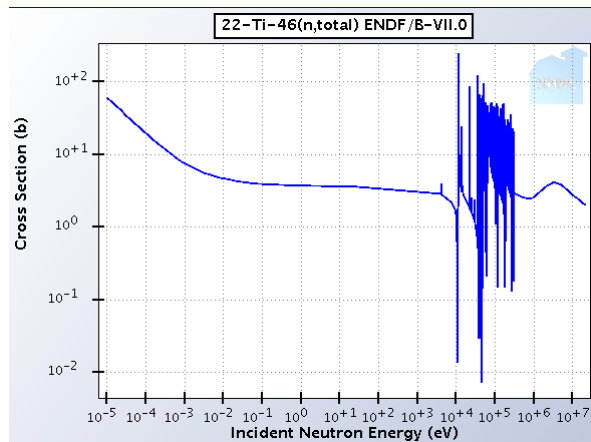


Critical Experiments with Titanium

- This experiment was done to answer a request from SRNL for integral critical experiments with titanium in a thermal system
- This experiment series was done as a set of progressive fuel-rod-replacement experiments in the 7uPCX critical assembly
- We used titanium and aluminum replacement rods
- A benchmark evaluation (LEU-COMP-THERM-097) is being prepared for publication in the *International Handbook of Evaluated Criticality Safety Benchmark Experiments*
- We are working on a set of experiments with titanium sleeves on another set of fuel rods (BUCCX)



Titanium cross sections



Thermal absorption cross sections:

^{46}Ti (8.25%): 0.6 b

^{47}Ti (7.44%): 1.7 b

^{48}Ti (73.72%): 7.9 b

^{49}Ti (5.41%): 2.2 b

^{50}Ti (5.18%): 0.18 b

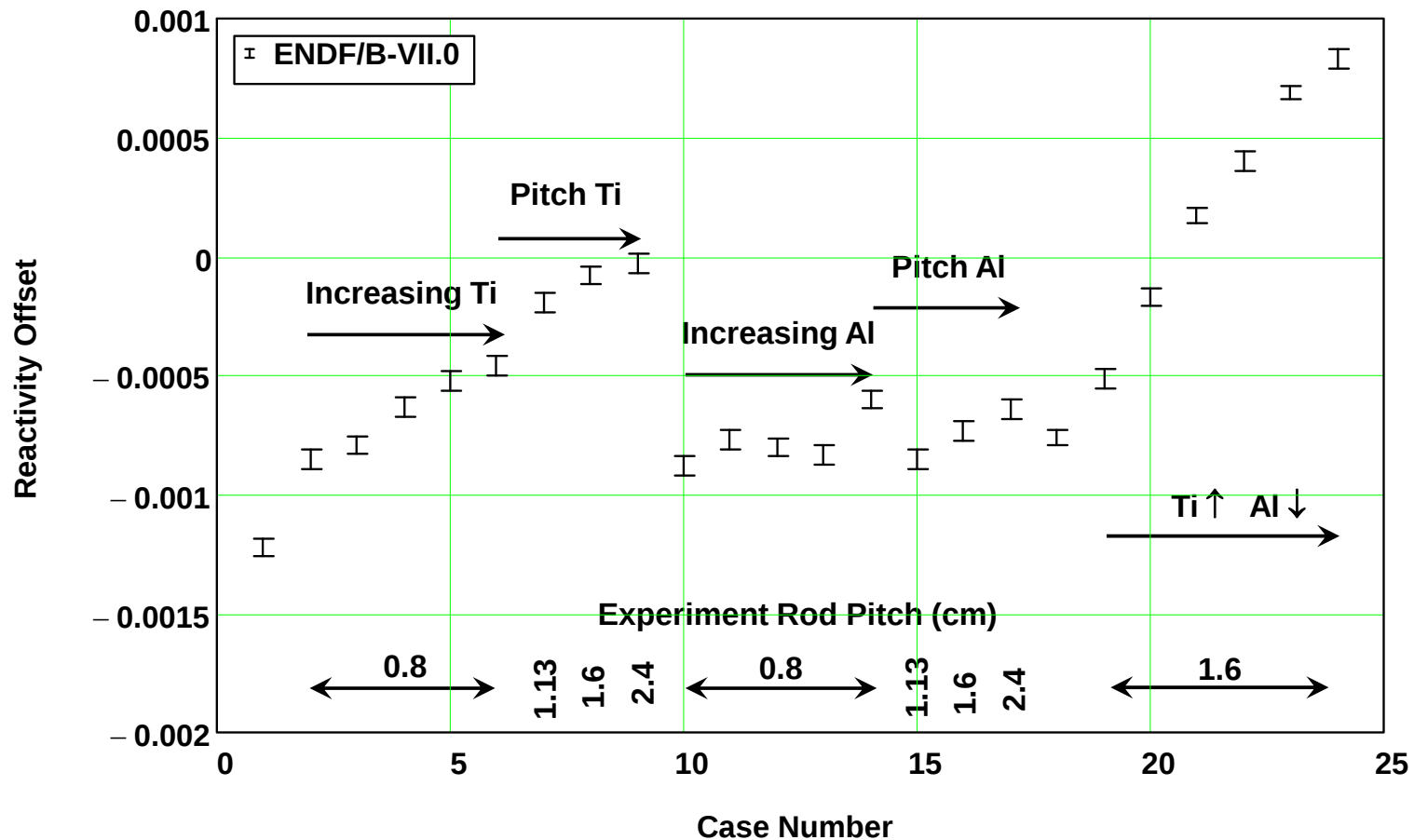
Ti (natural): 6.1b





MCNP6.1.1 + ENDF/B-VII.0

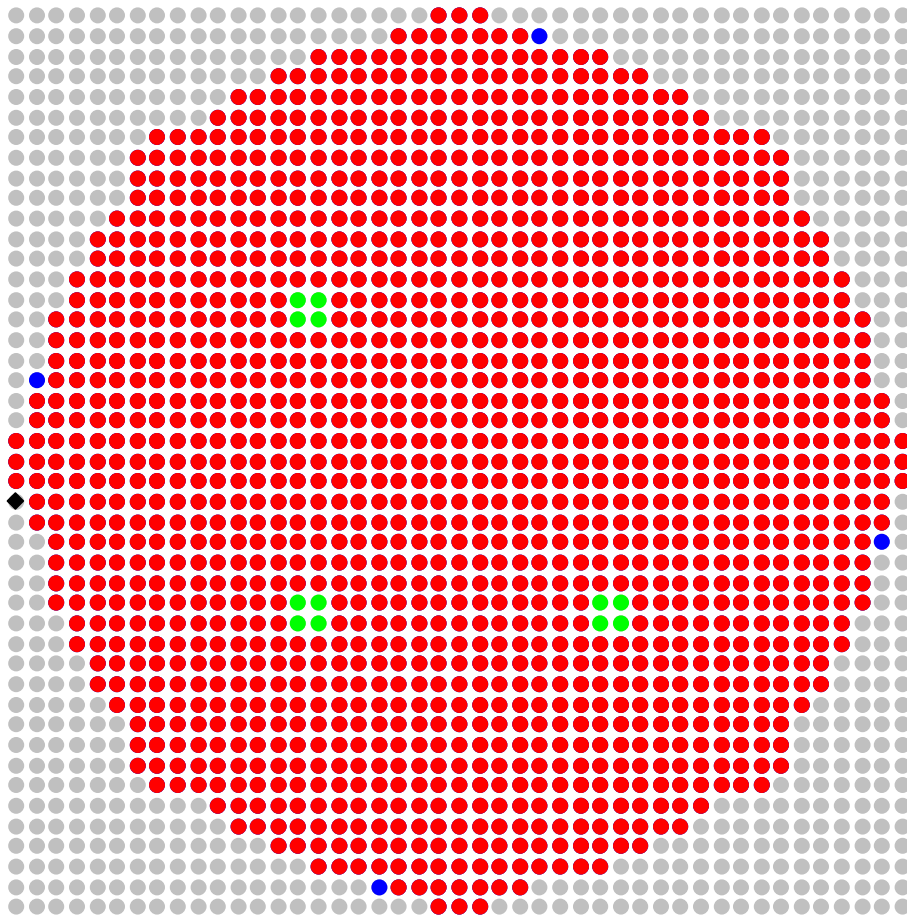
Calculation of Benchmark Models



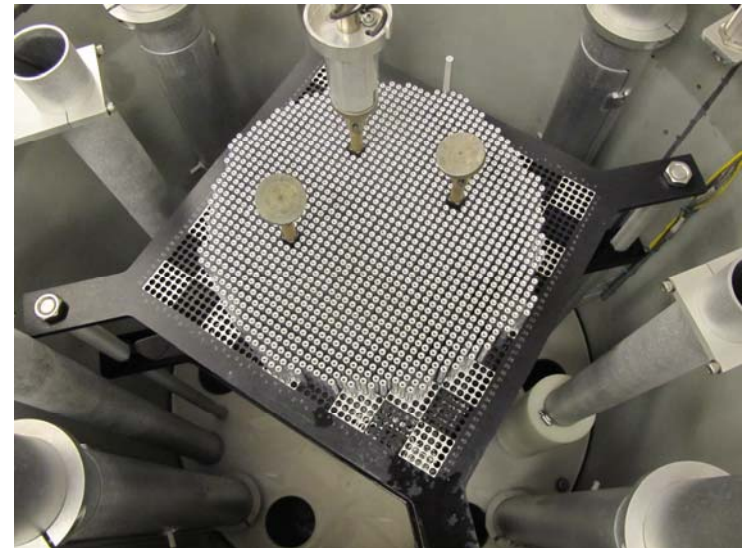
Expt.	Ti	0	4	9	16	25	36	36	36	36	0	0	0	0	0	0	0	0	0	4	9	16	25	36	Ti	Expt.	
Rods	Al	0	0	0	0	0	0	0	0	0	4	9	16	25	36	36	36	36	0	36	32	27	20	11	0	Al	Rods
	Case	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Case	



Case 1

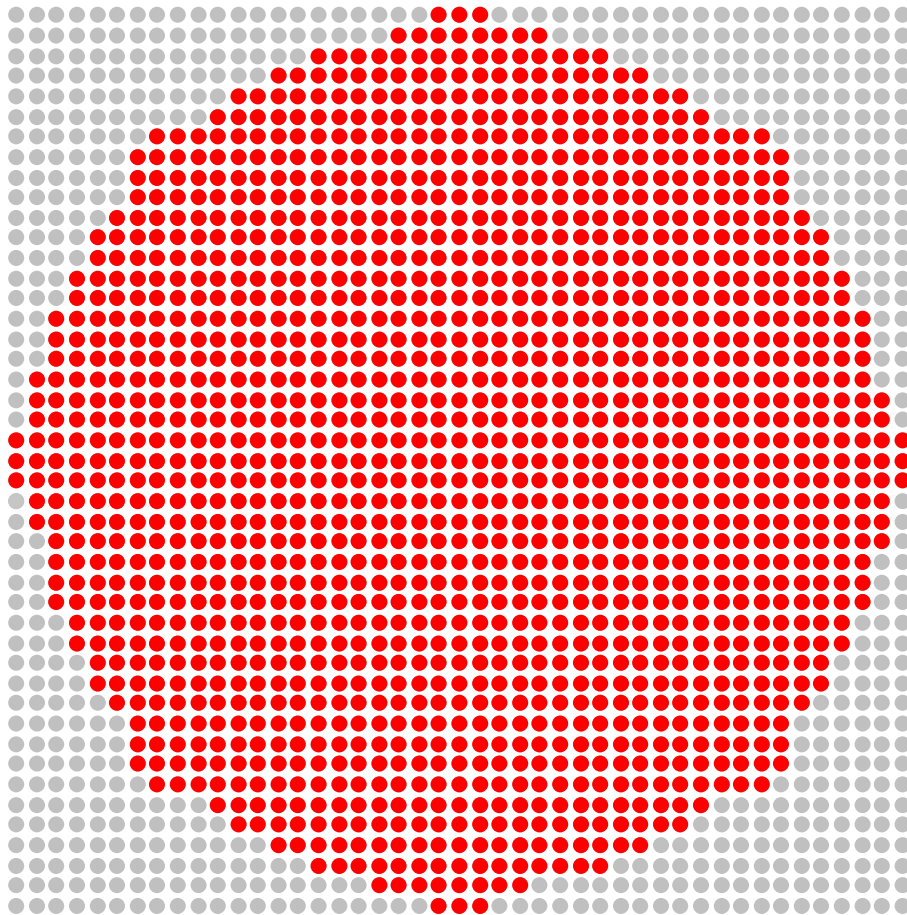


- Fuel Rod
- Incremental Fuel Rod
- ◆ Control/Safety Rod
- Empty Grid Location
- ◆ Source Location

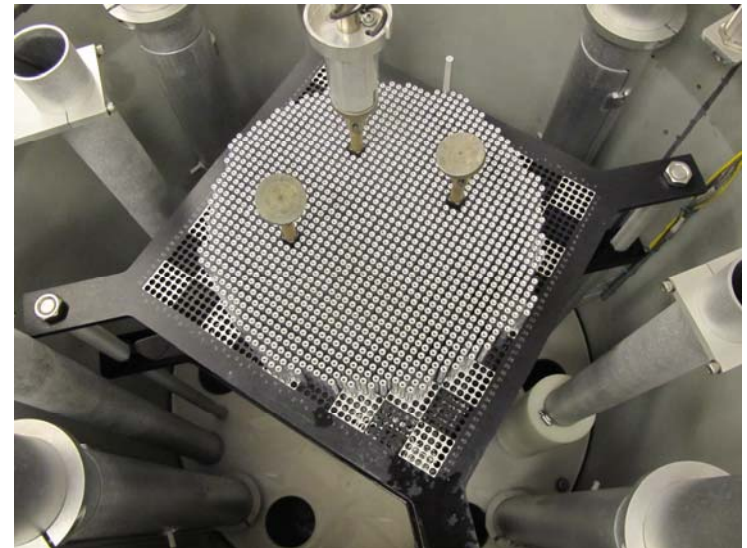




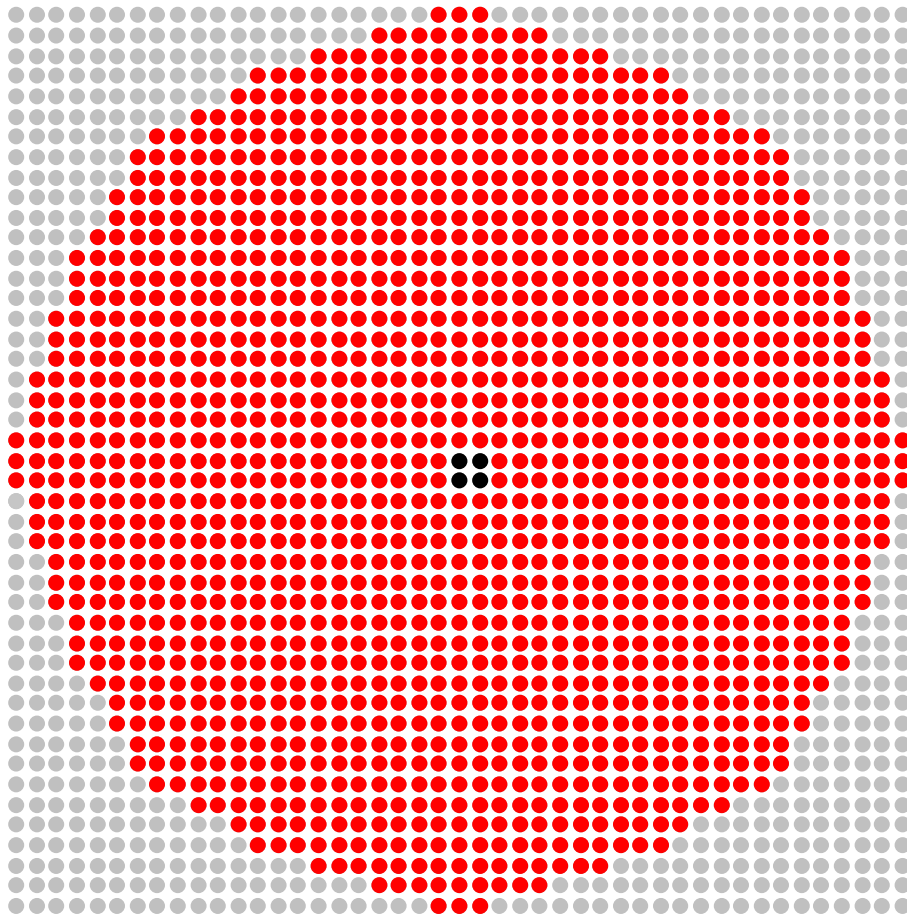
Case 1



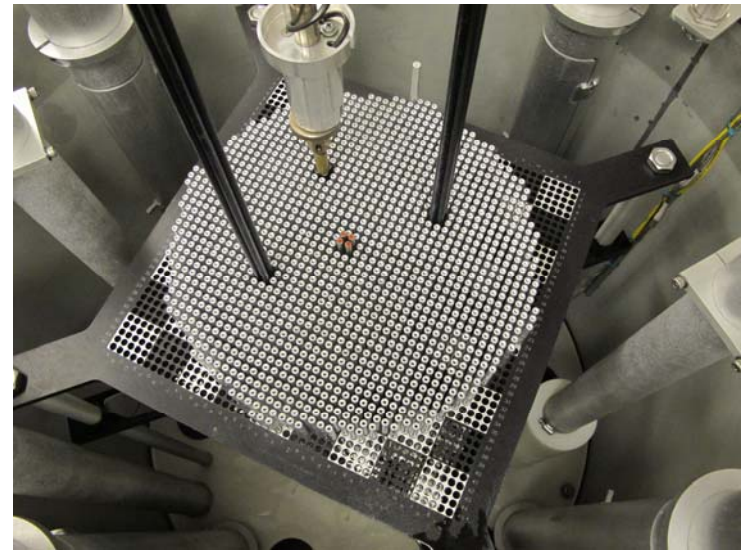
- Fuel Rod
- Empty Grid Location



Case 2

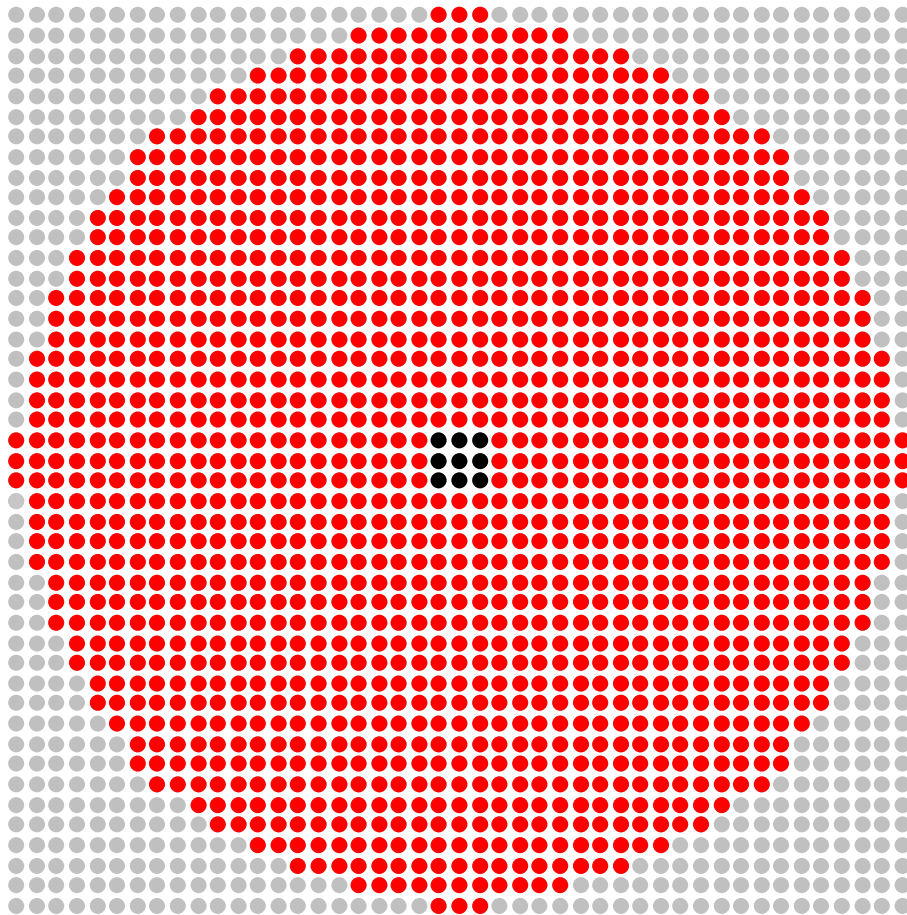


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

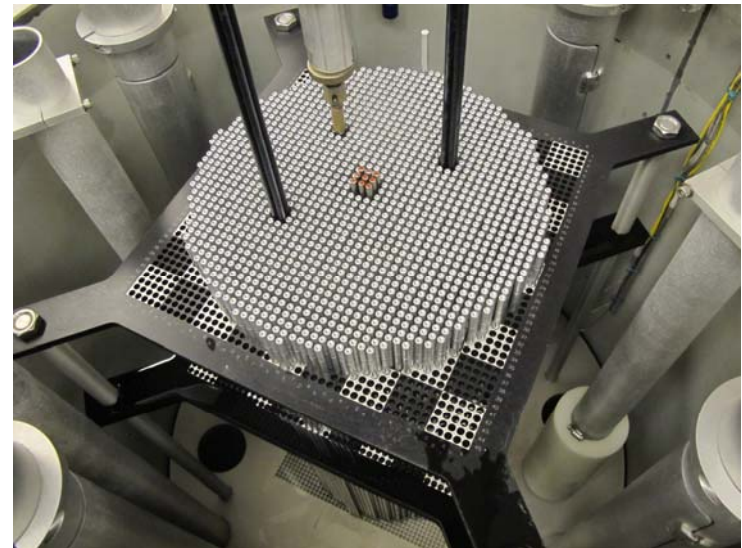




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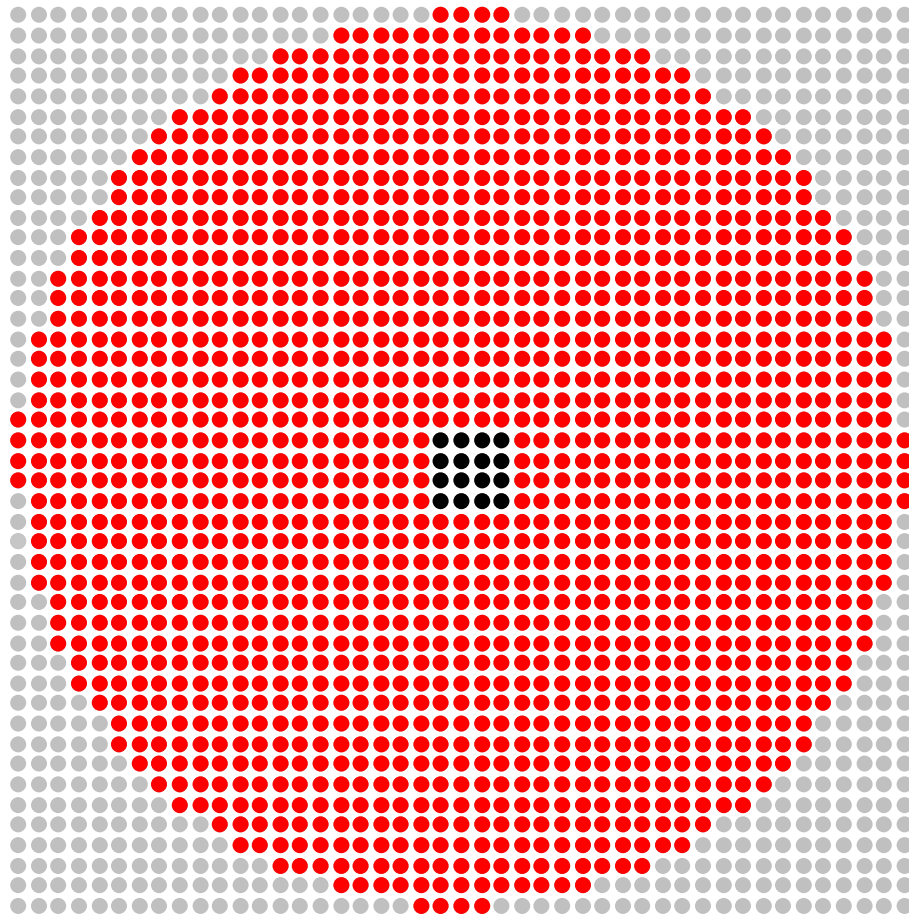


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

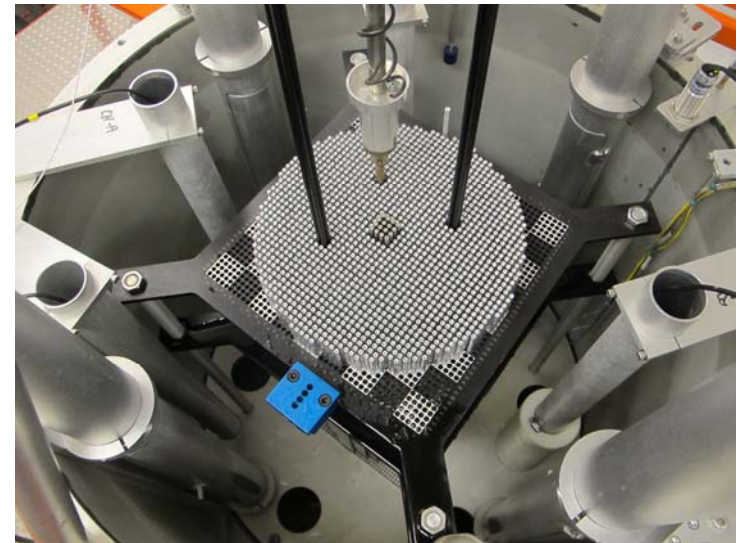




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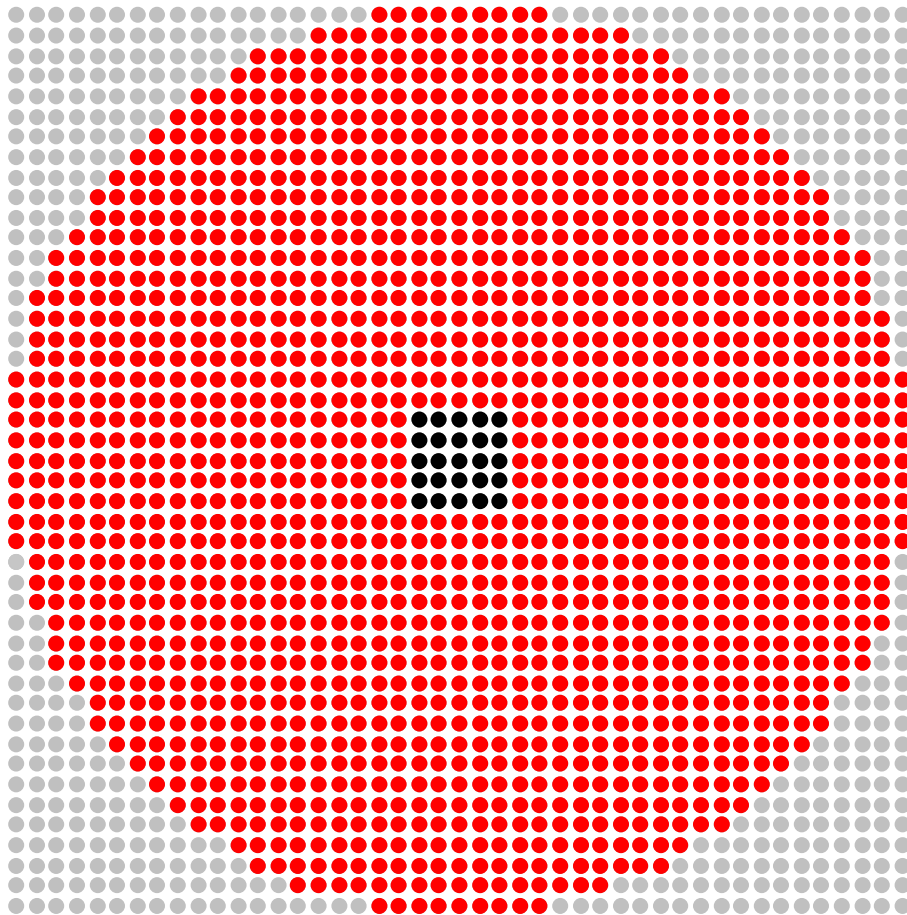


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

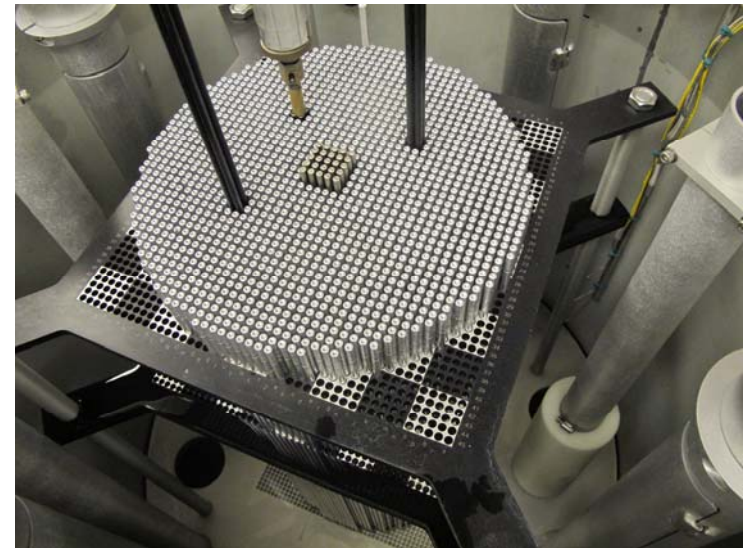




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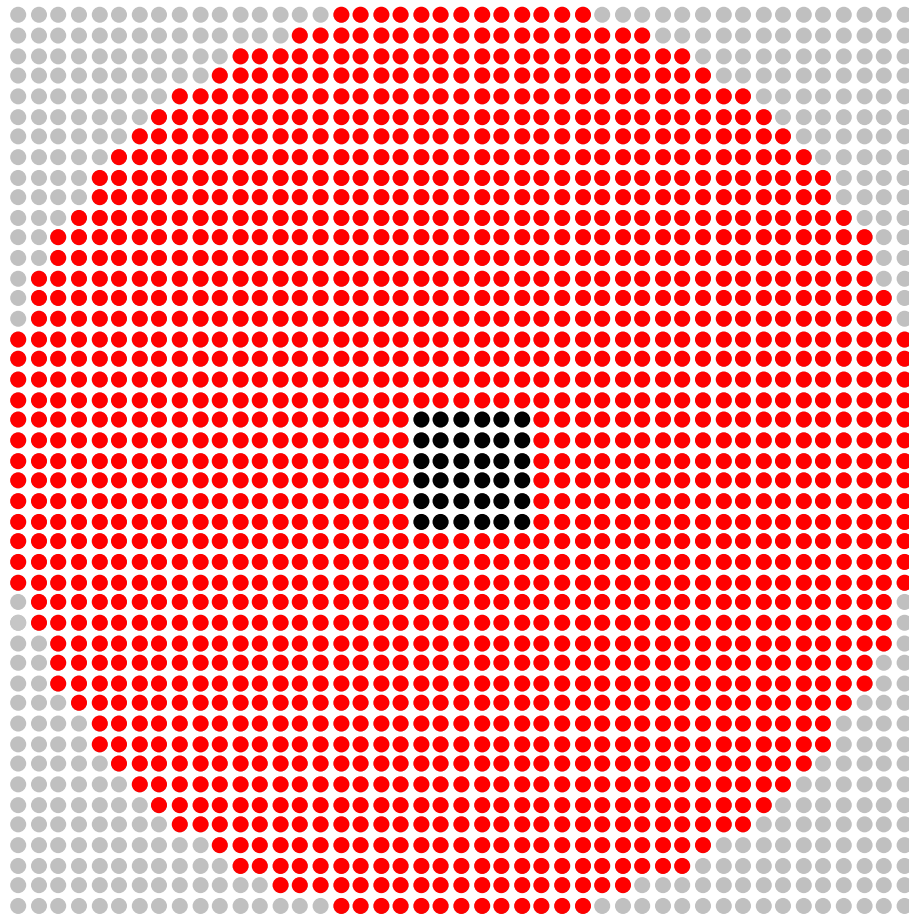


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

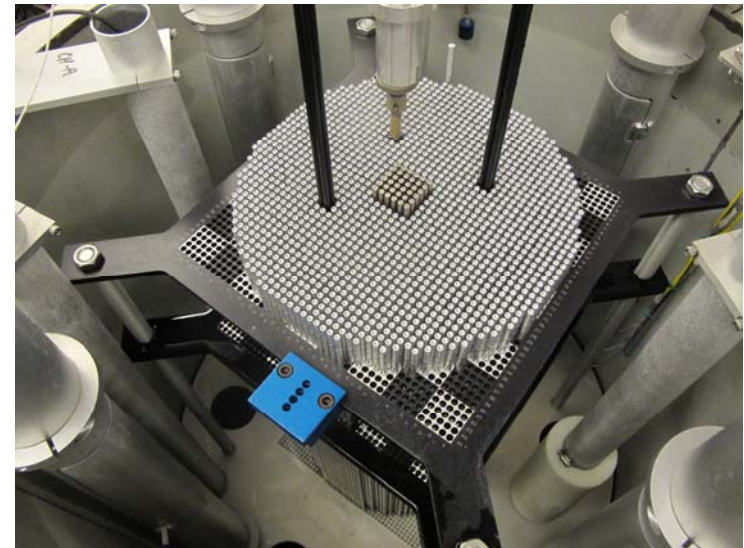




Case 6

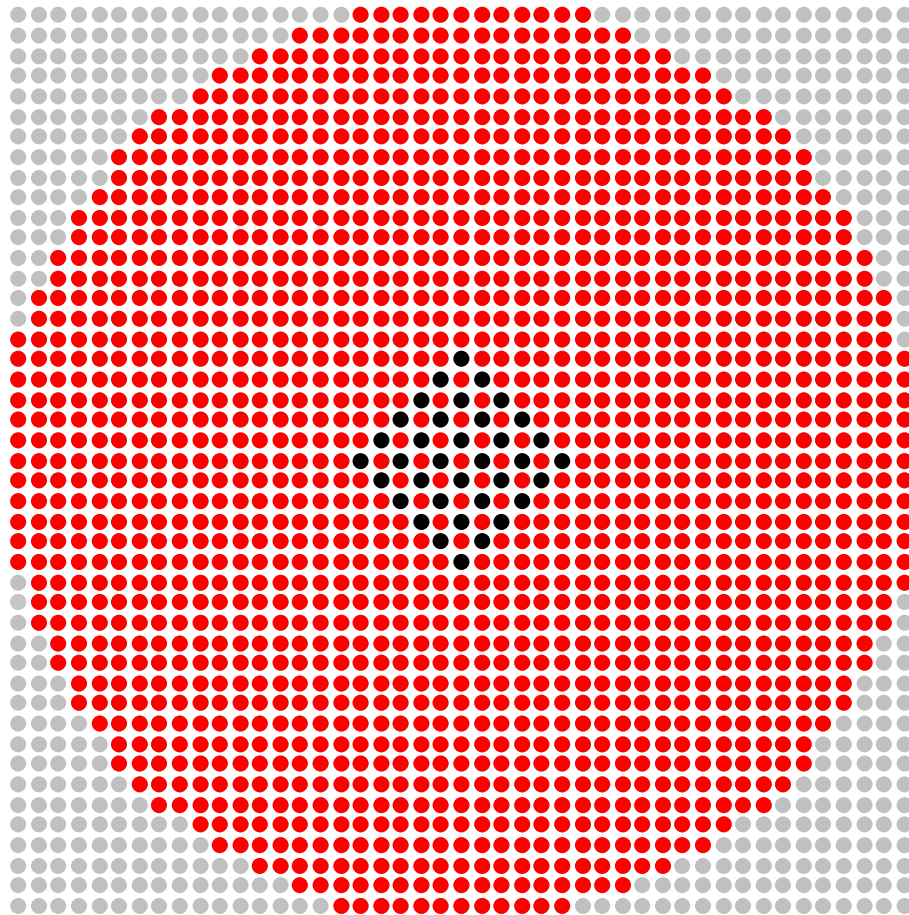


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

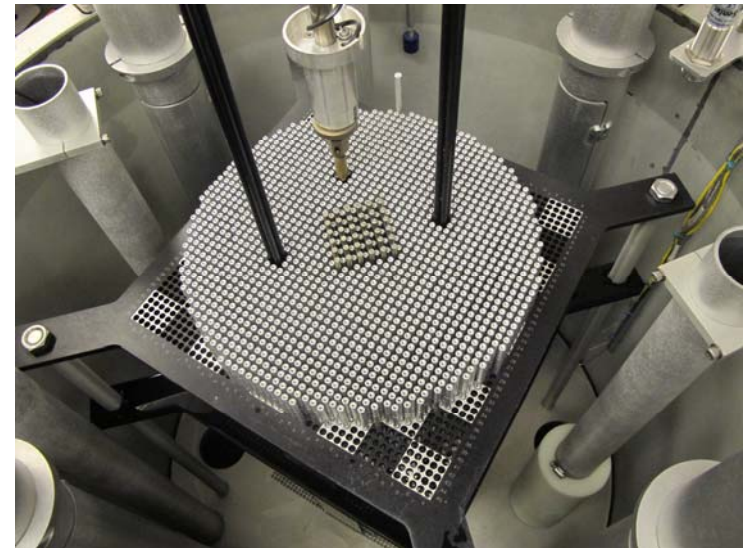




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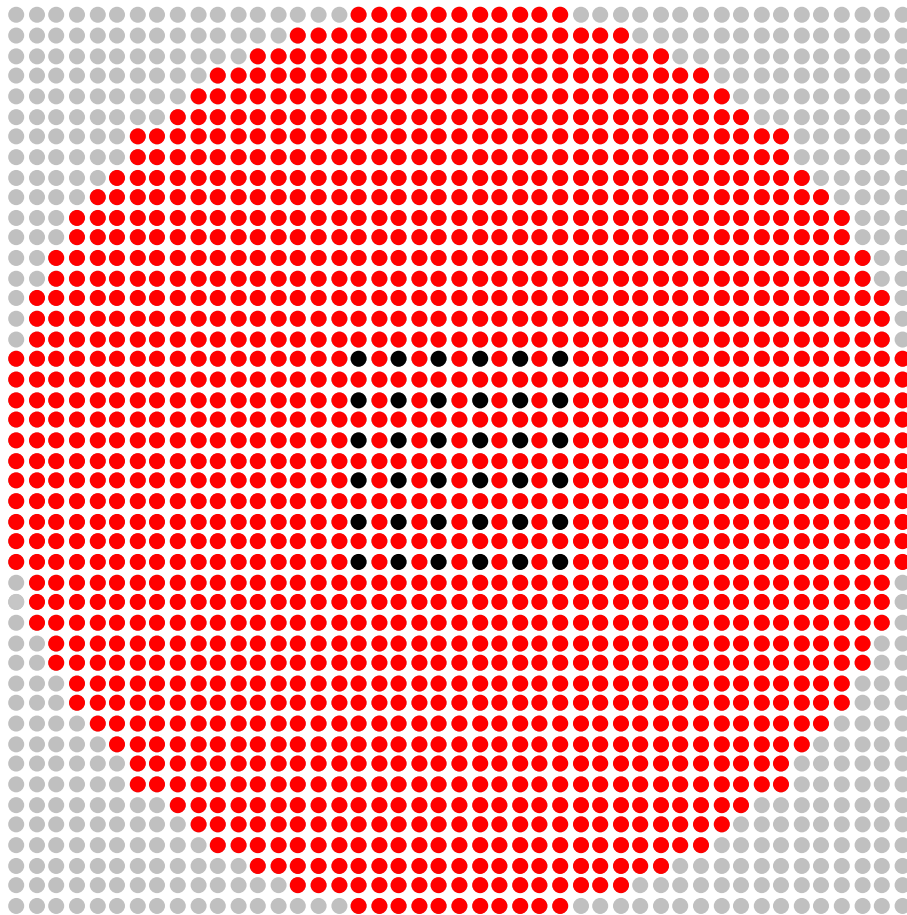


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

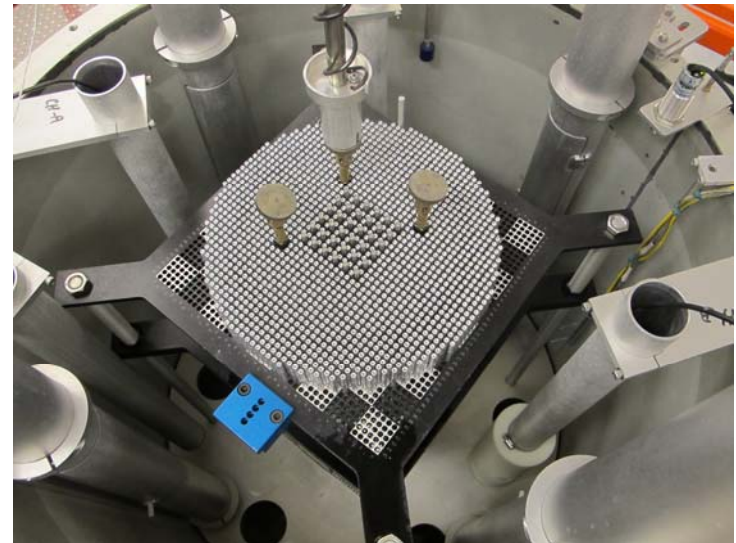




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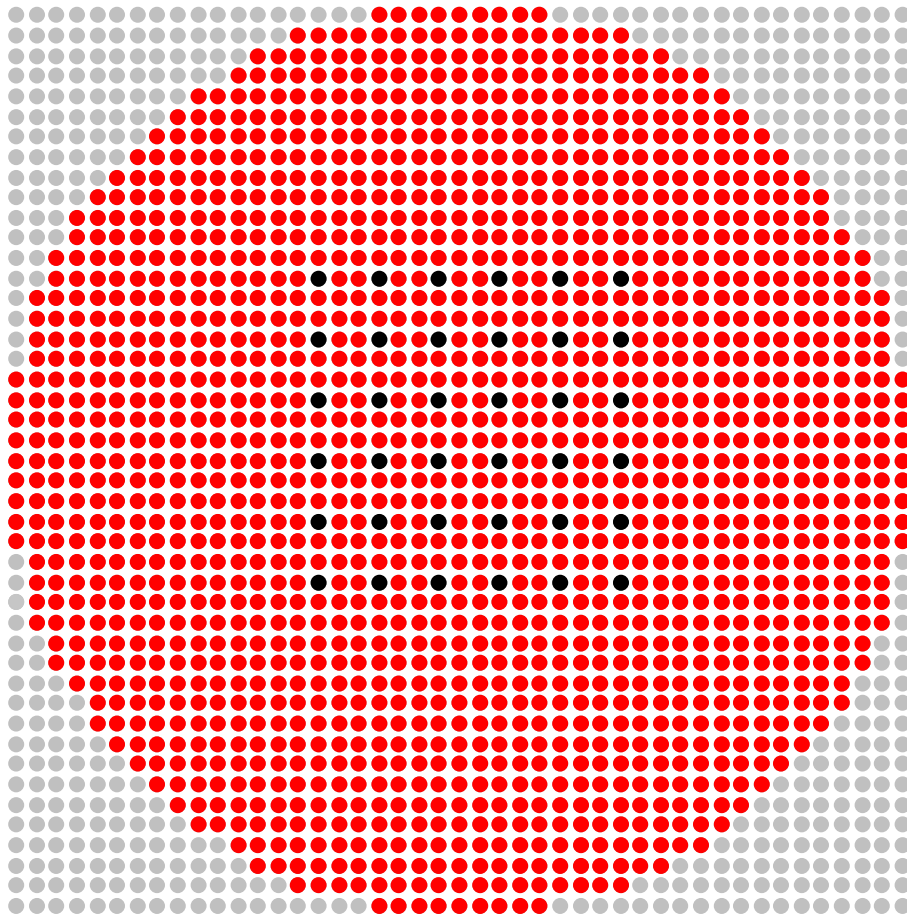


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

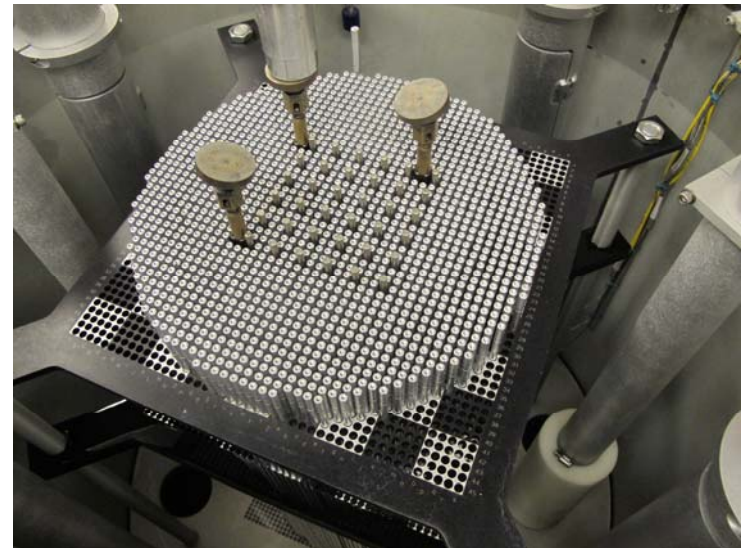




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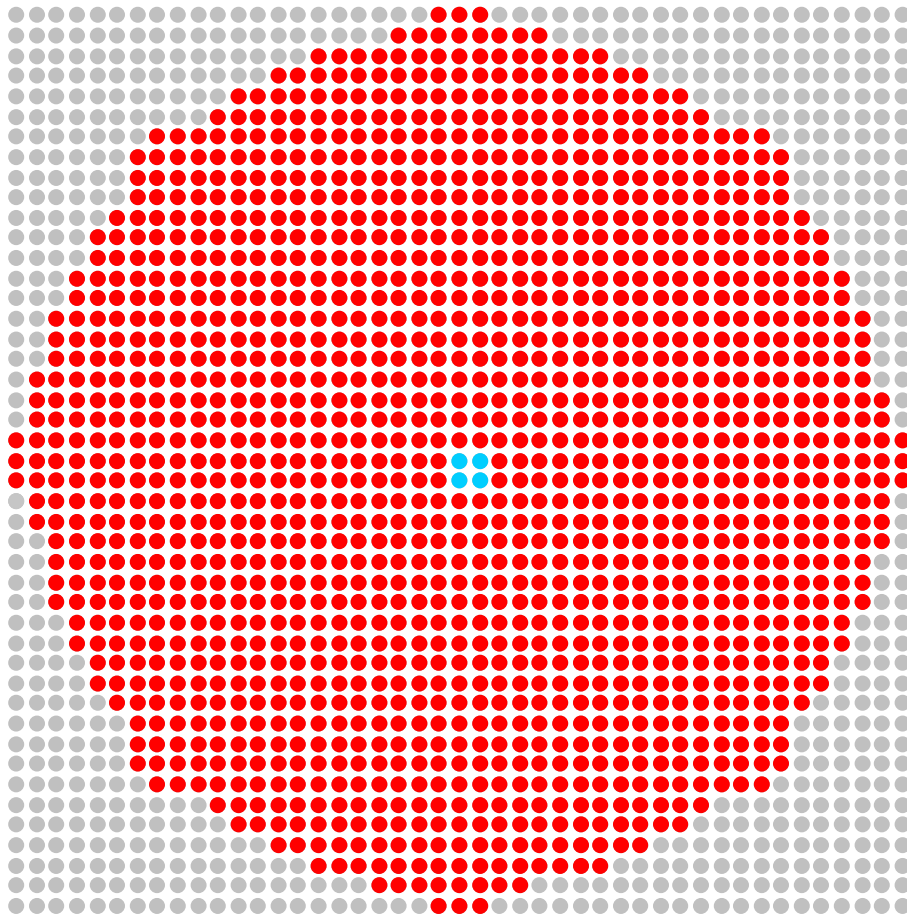


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod

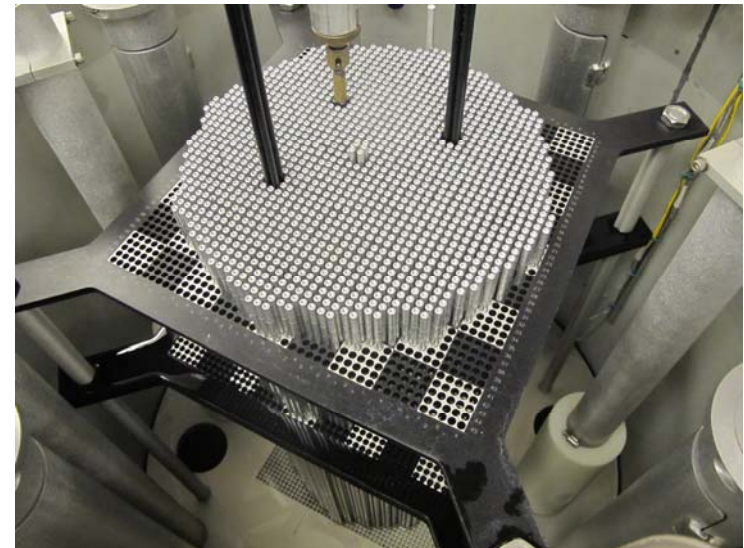




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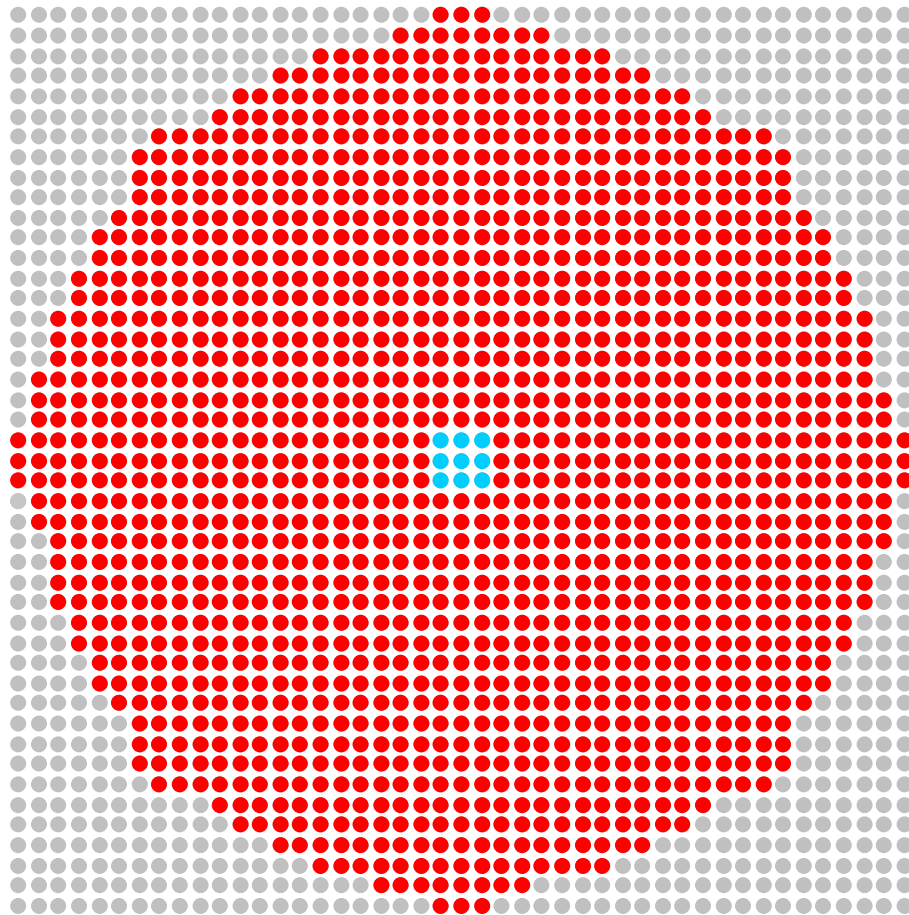


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

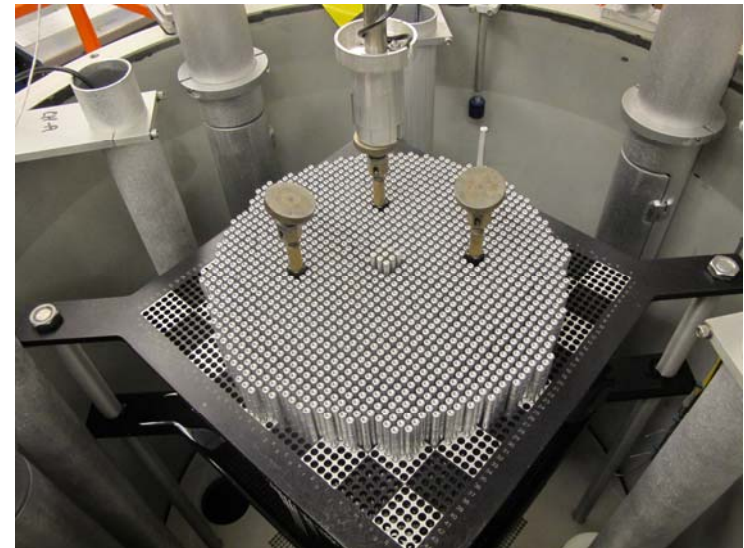




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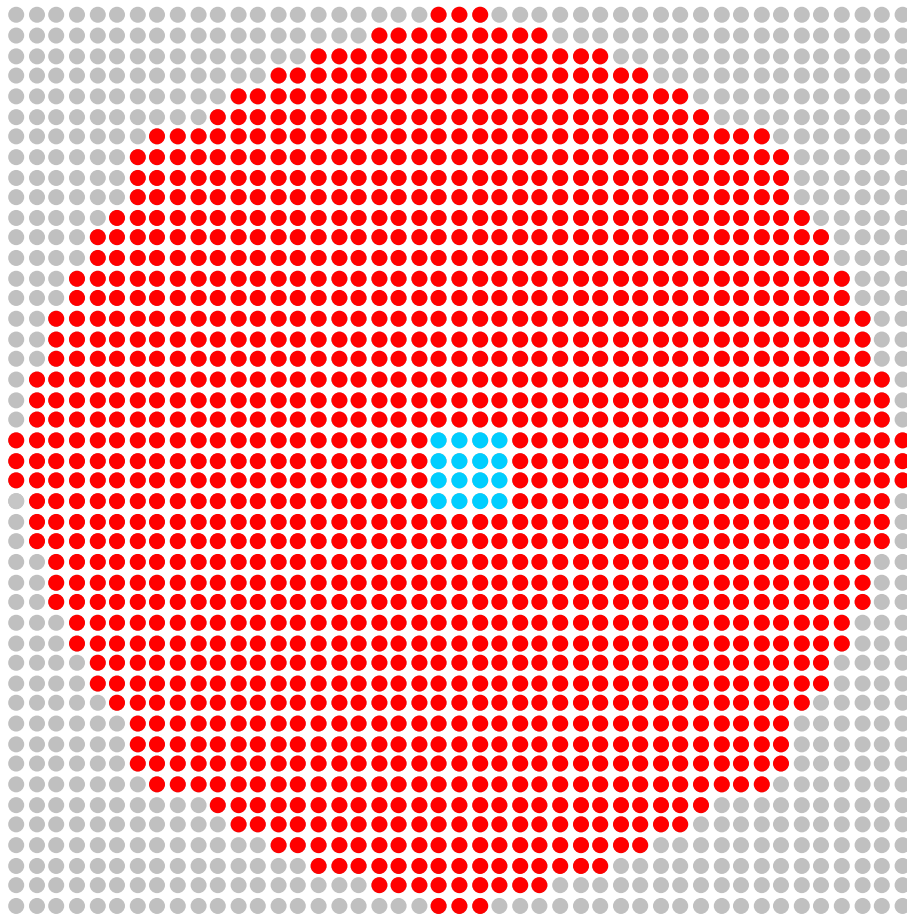


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

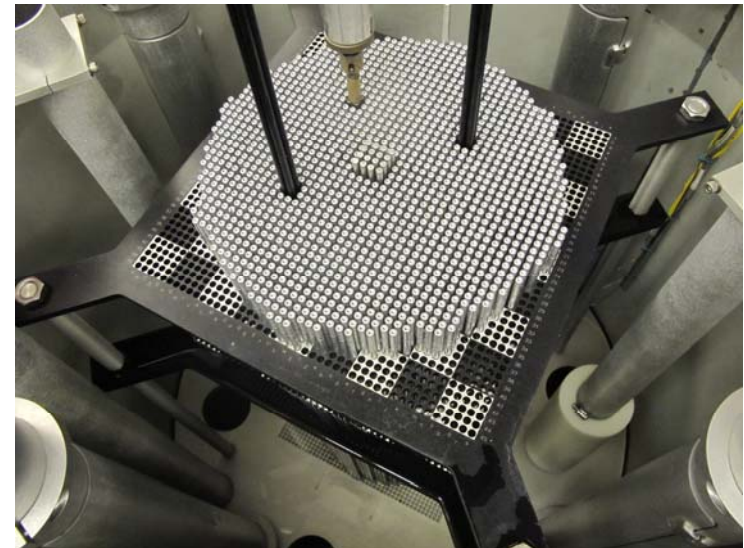




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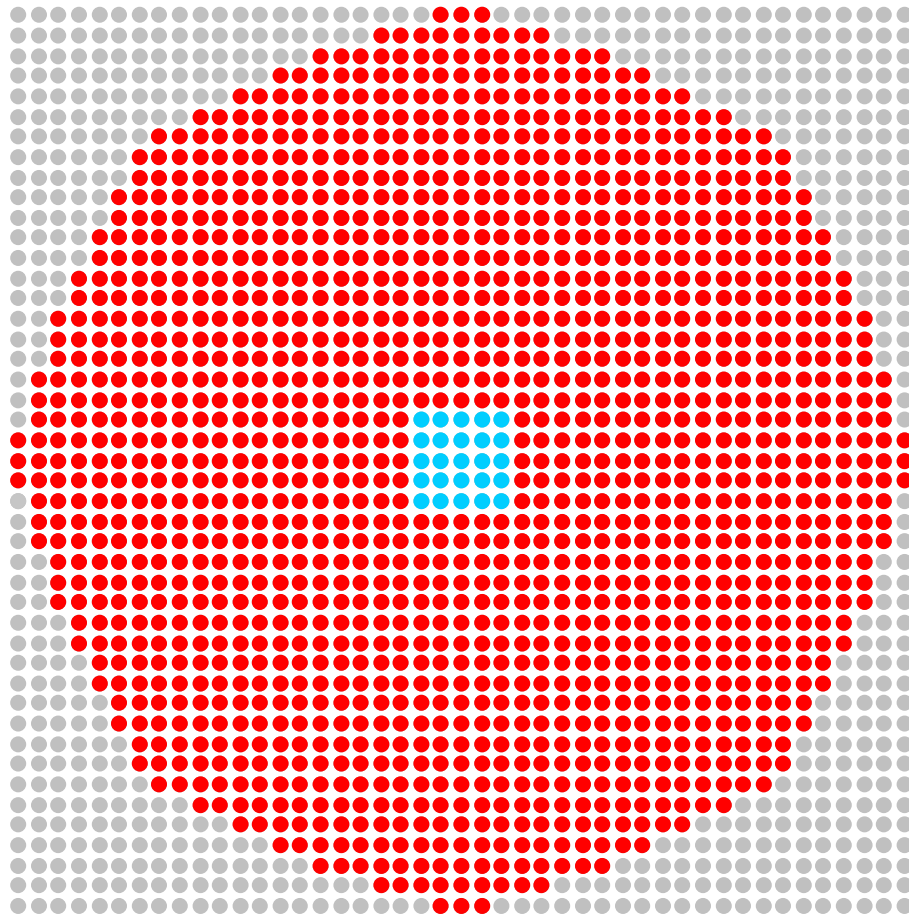


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

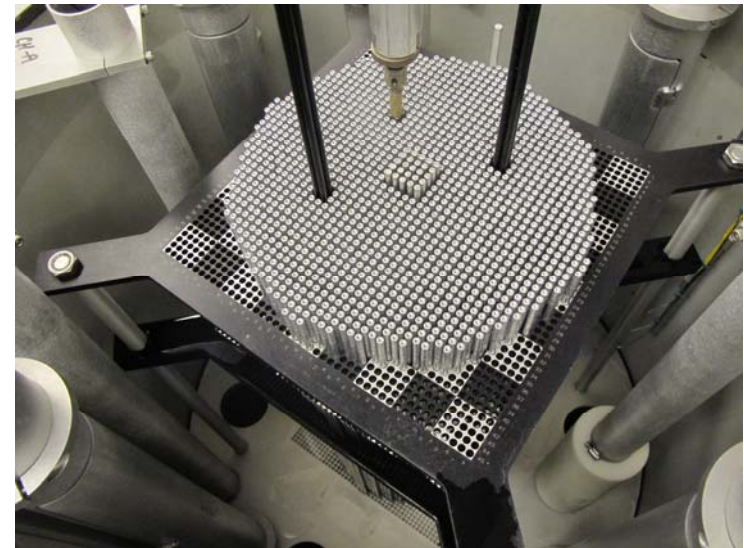




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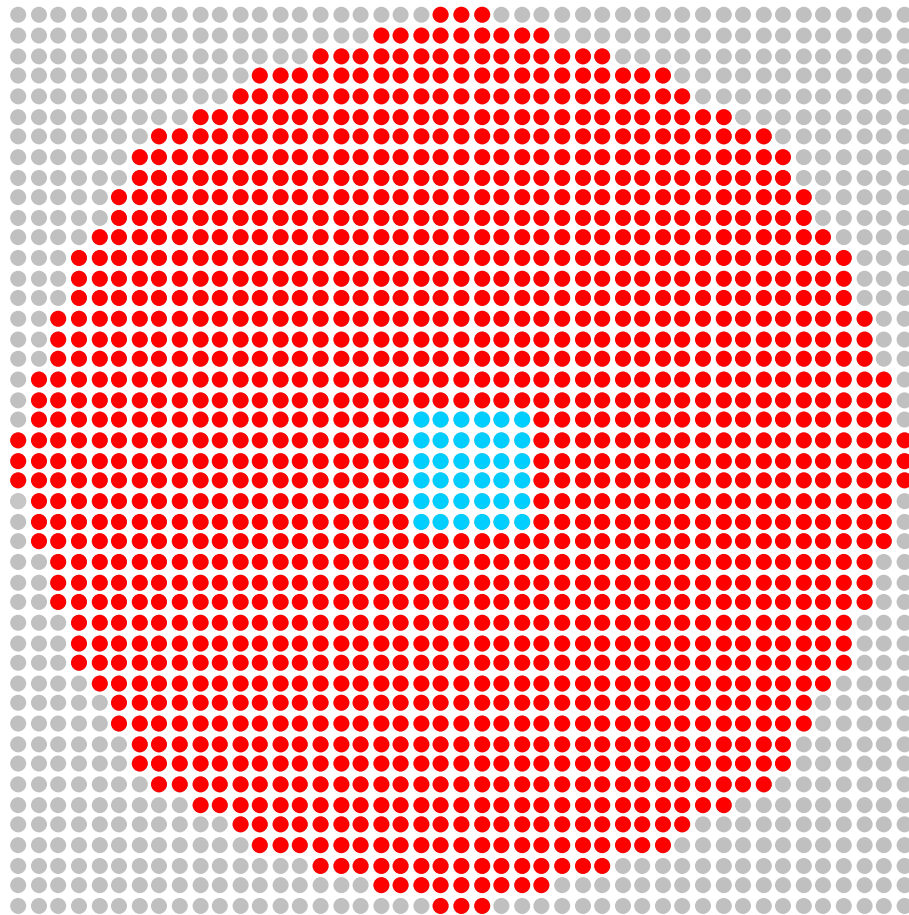


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

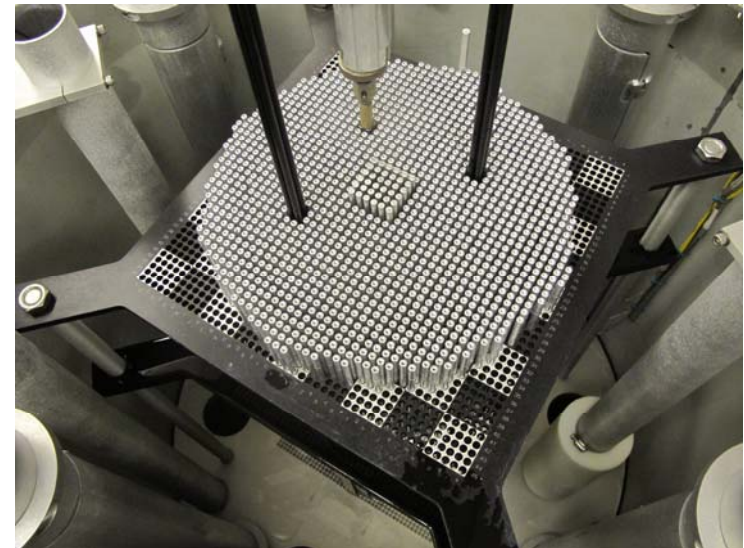




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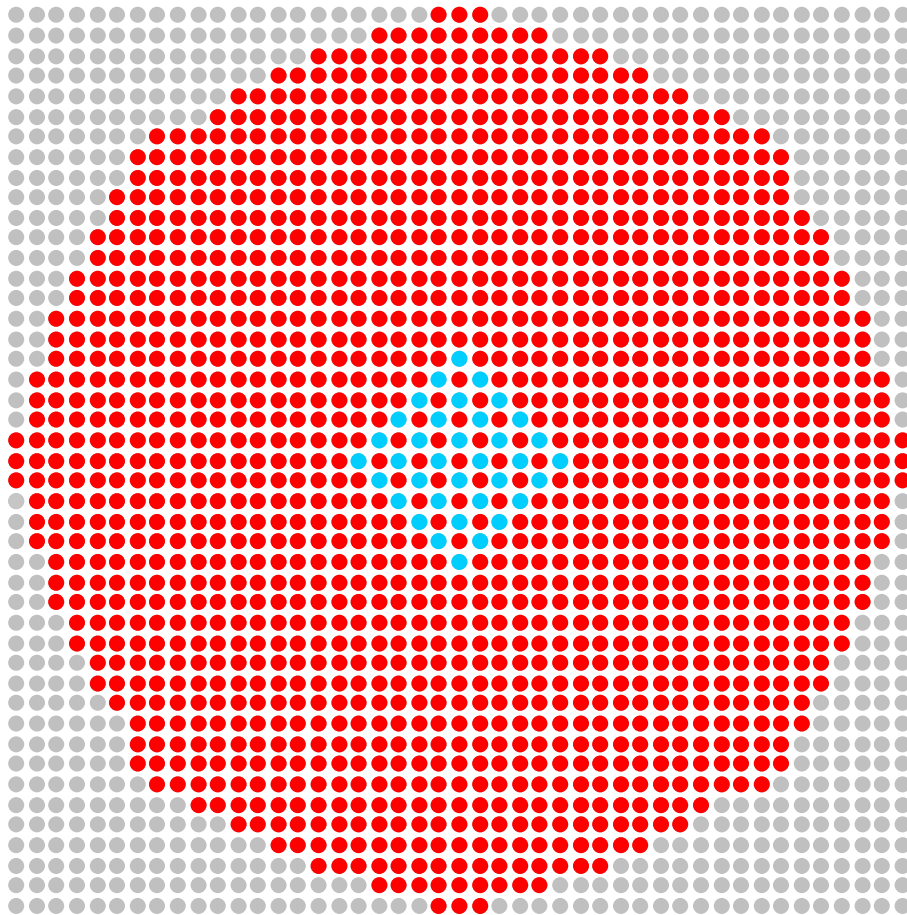


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

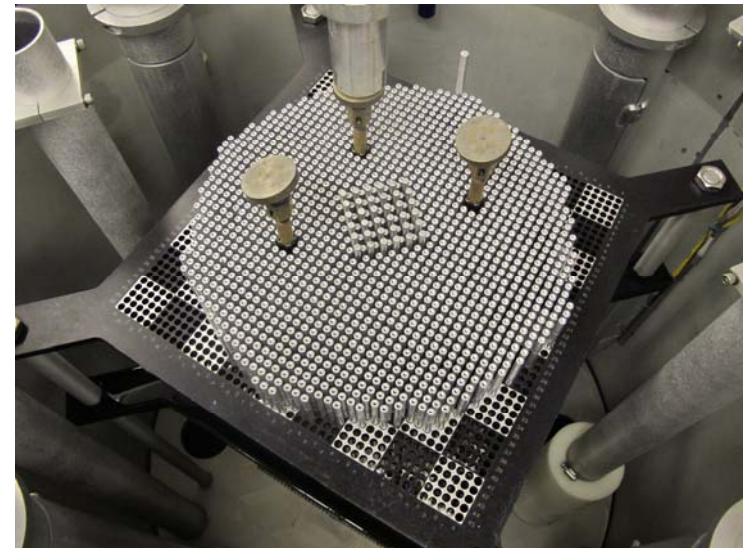




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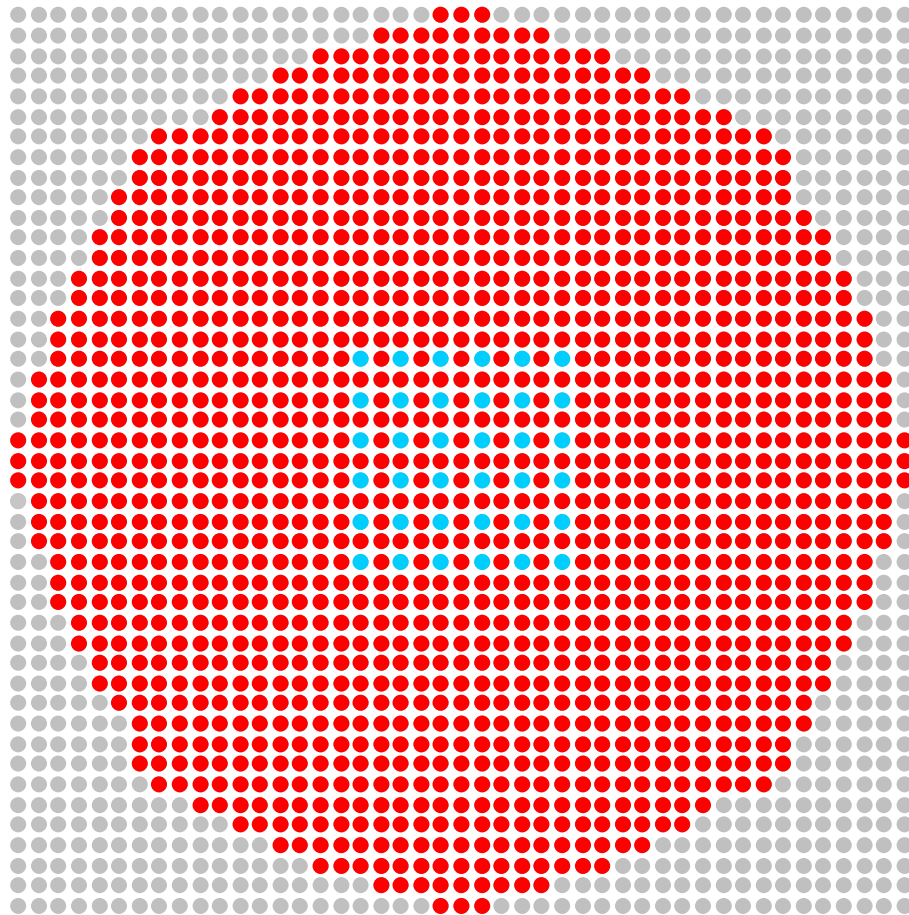


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

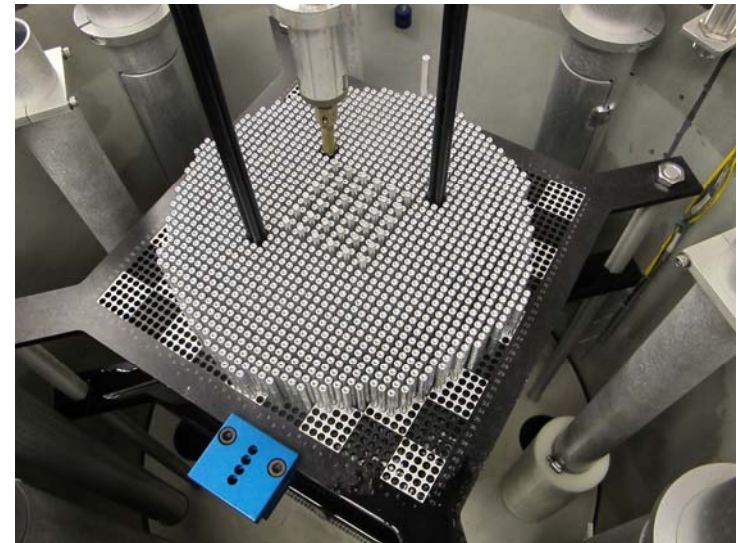




Case 16

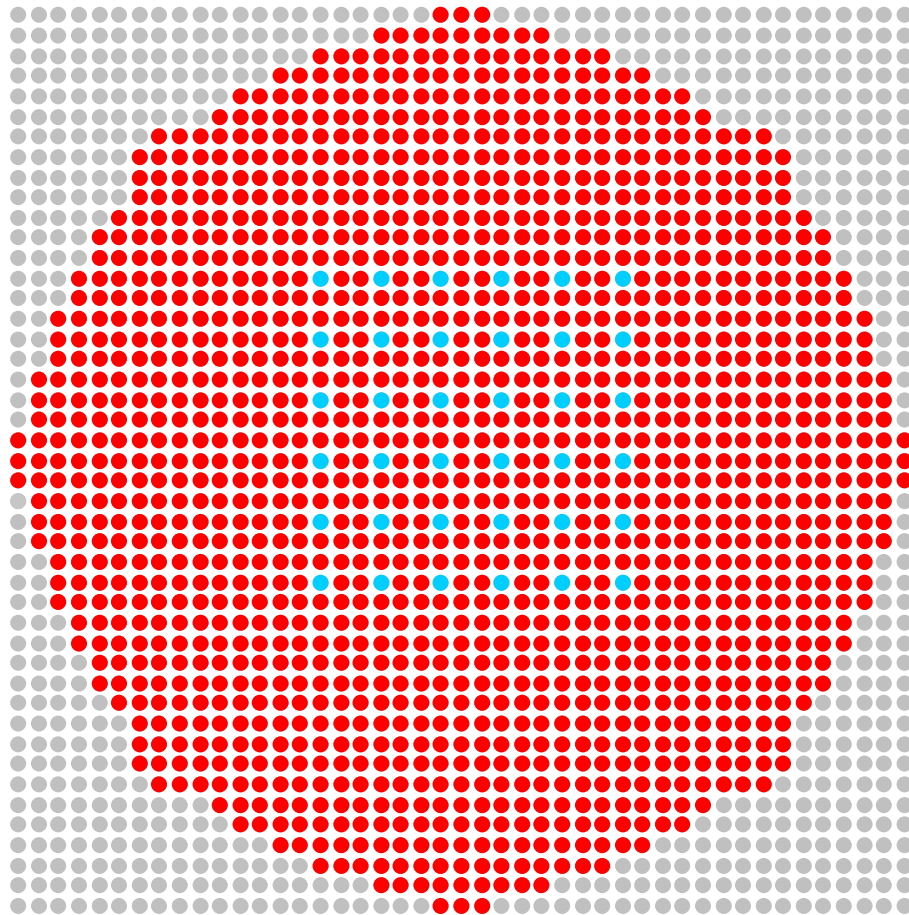


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

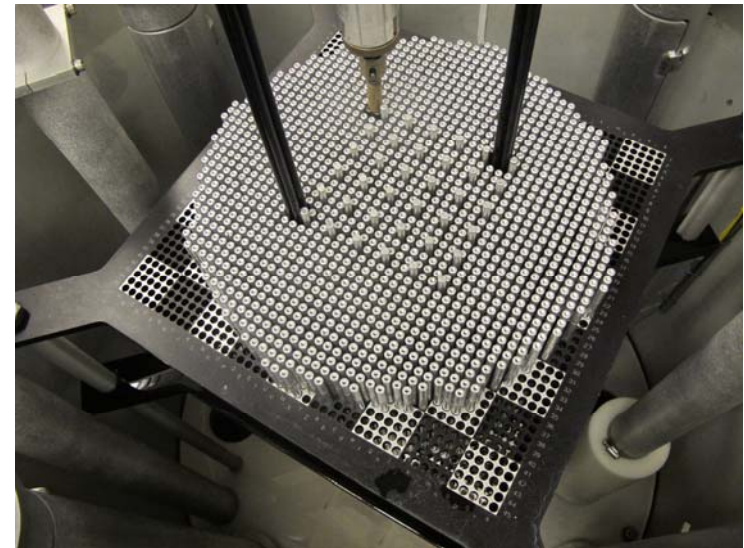




Case 17

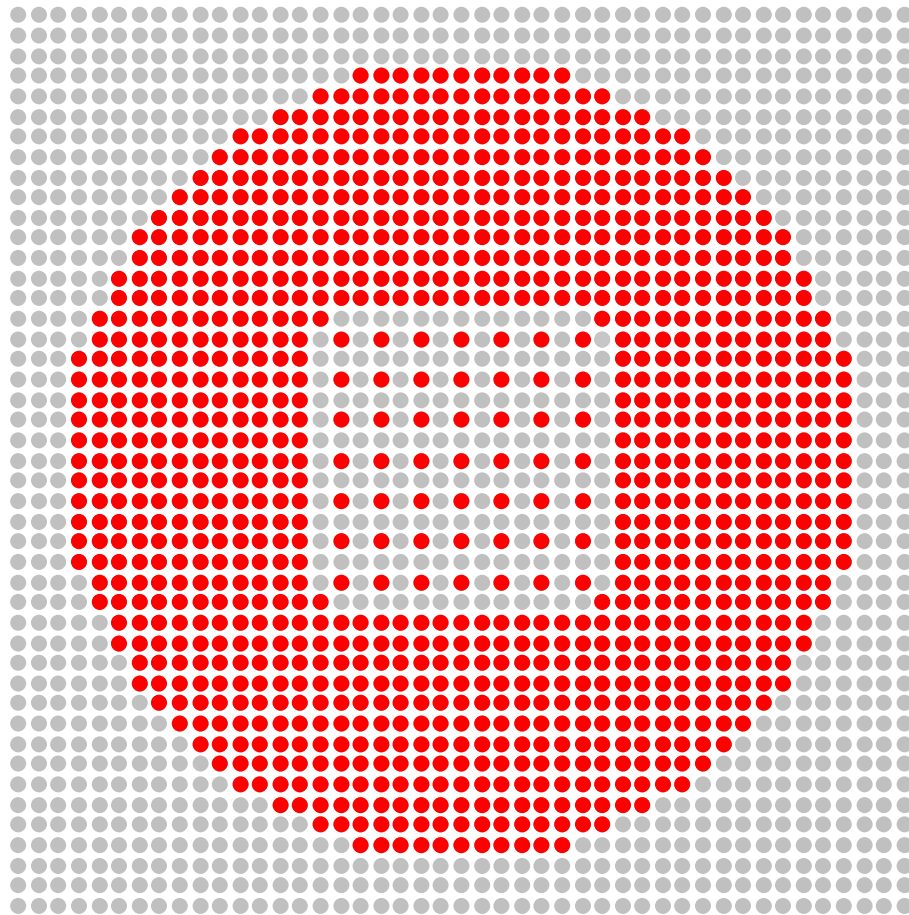


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

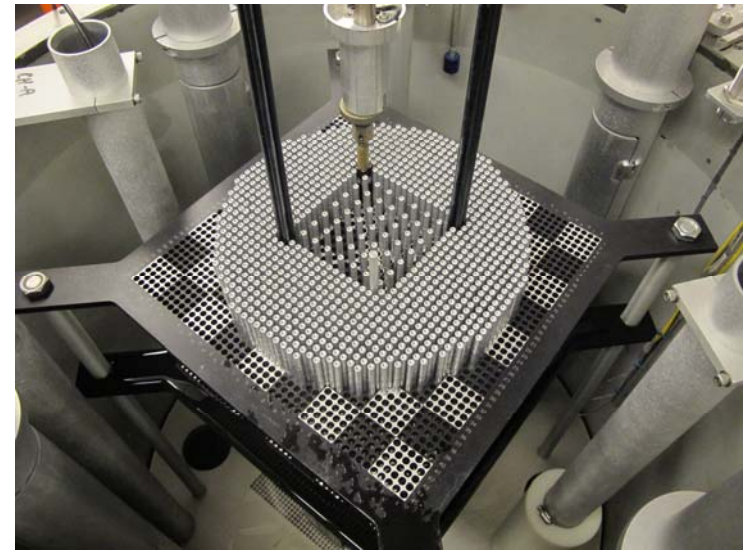




Case 18

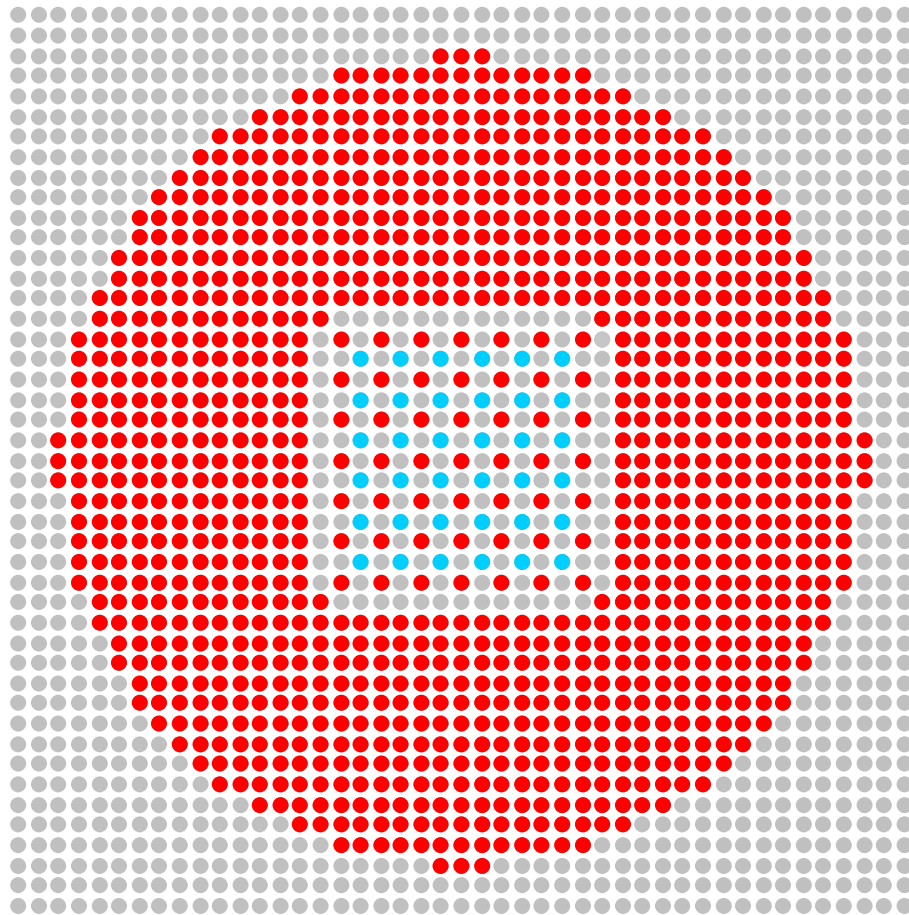


- Fuel Rod
- Empty Grid Location

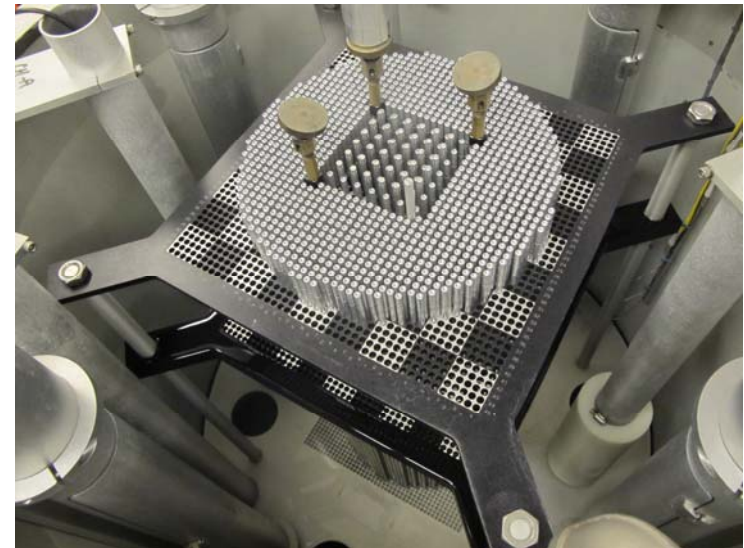




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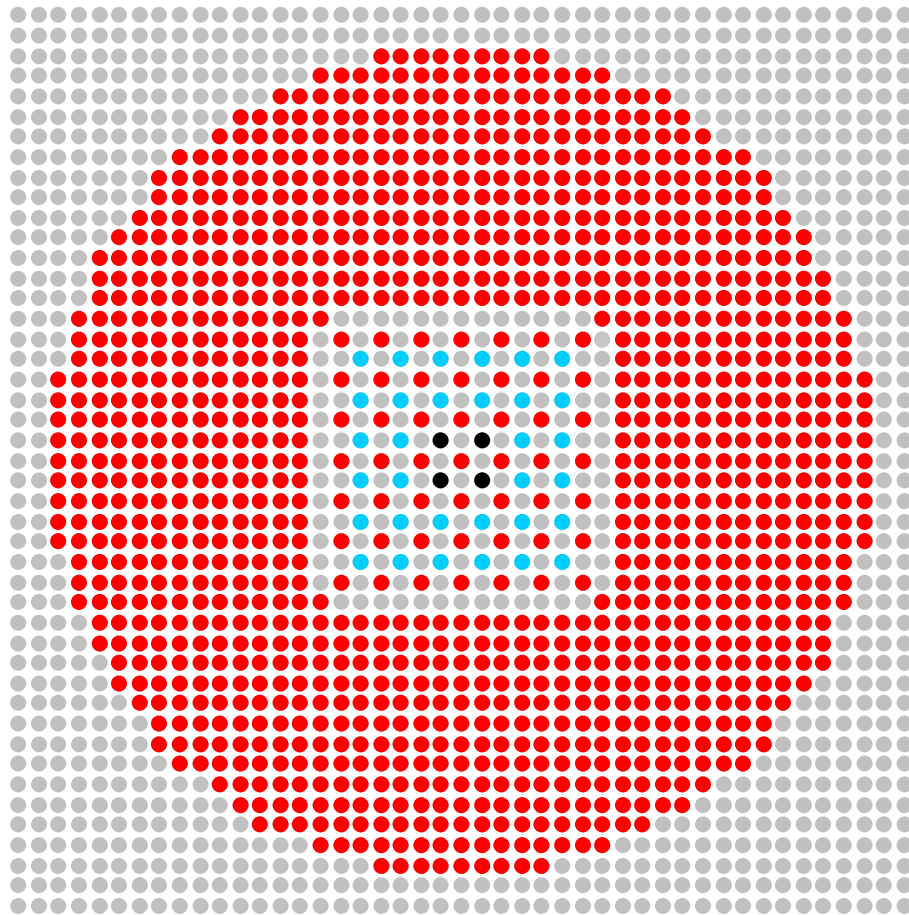


- Fuel Rod
- Empty Grid Location
- Aluminum Experiment Rod

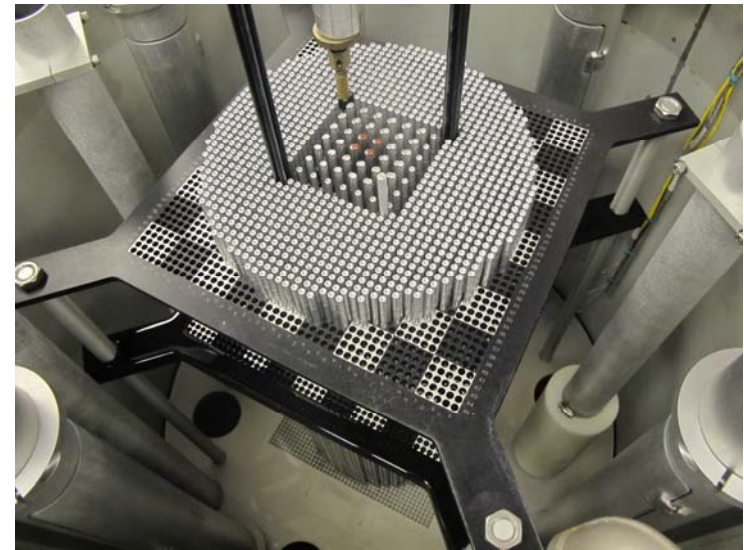




Case 20

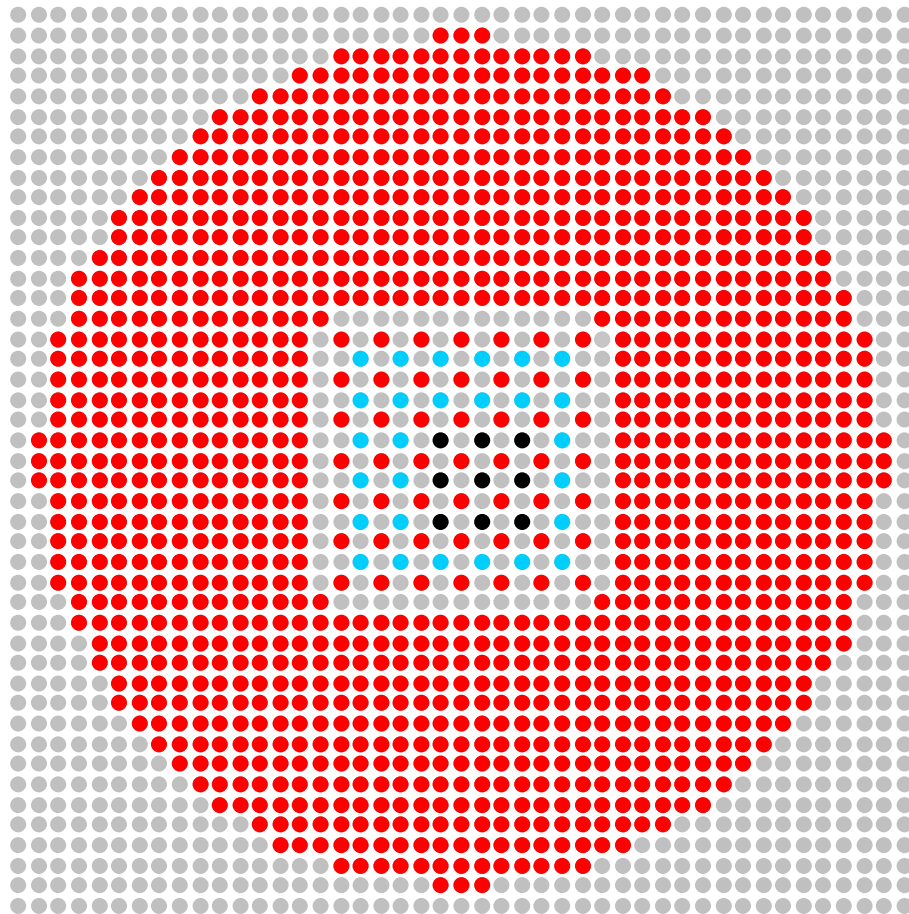


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod
- Aluminum Experiment Rod

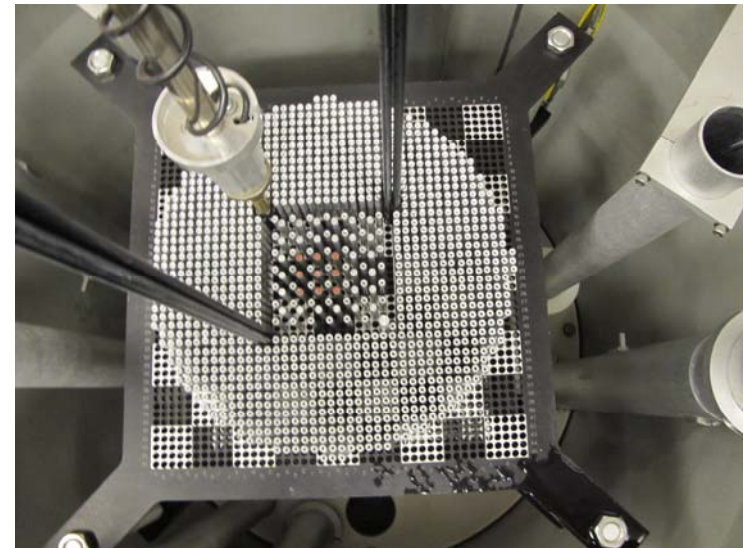




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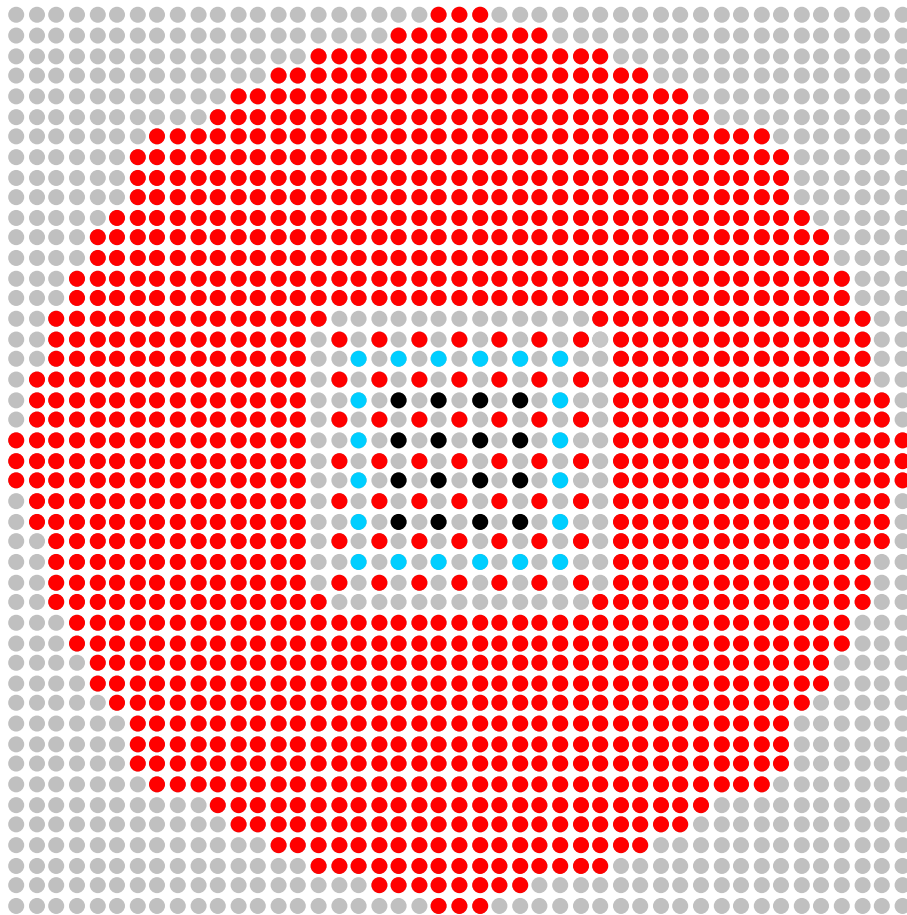


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod
- Aluminum Experiment Rod

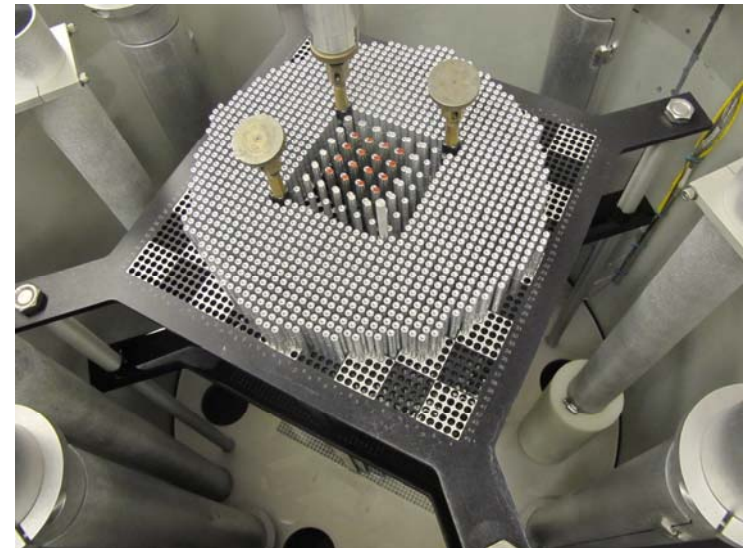




Case 22

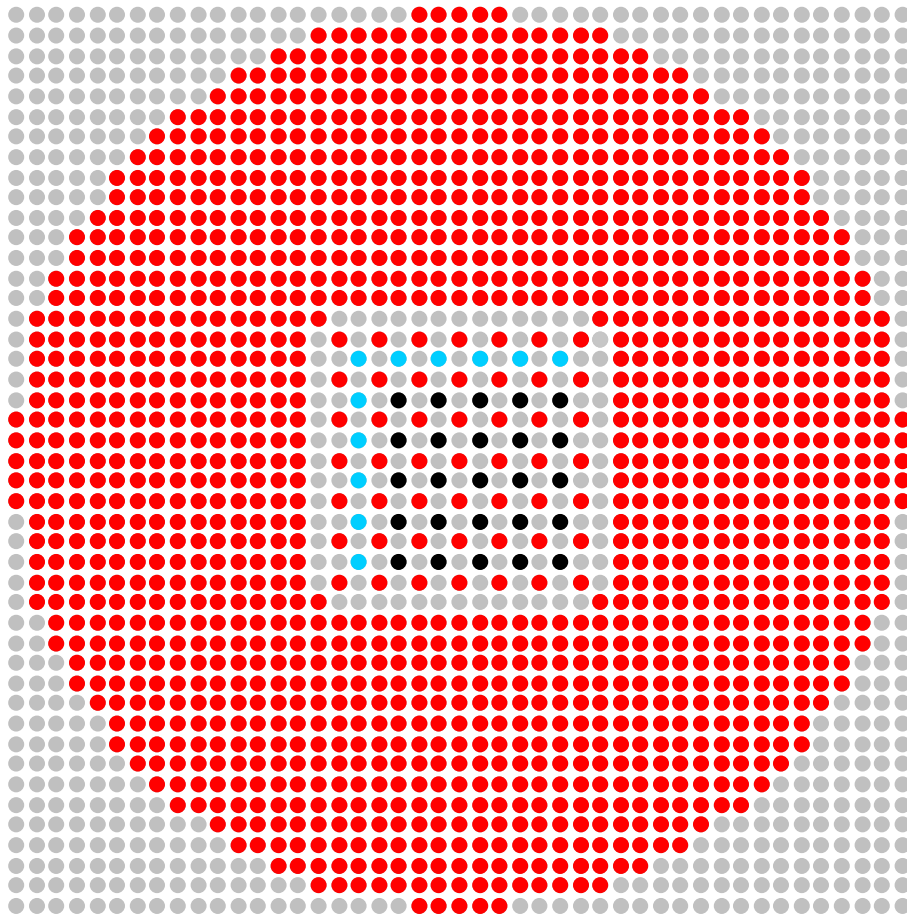


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod
- Aluminum Experiment Rod

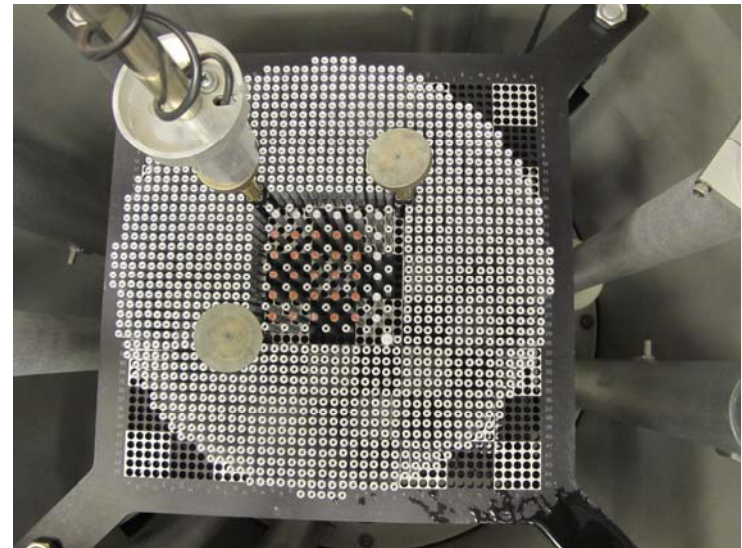




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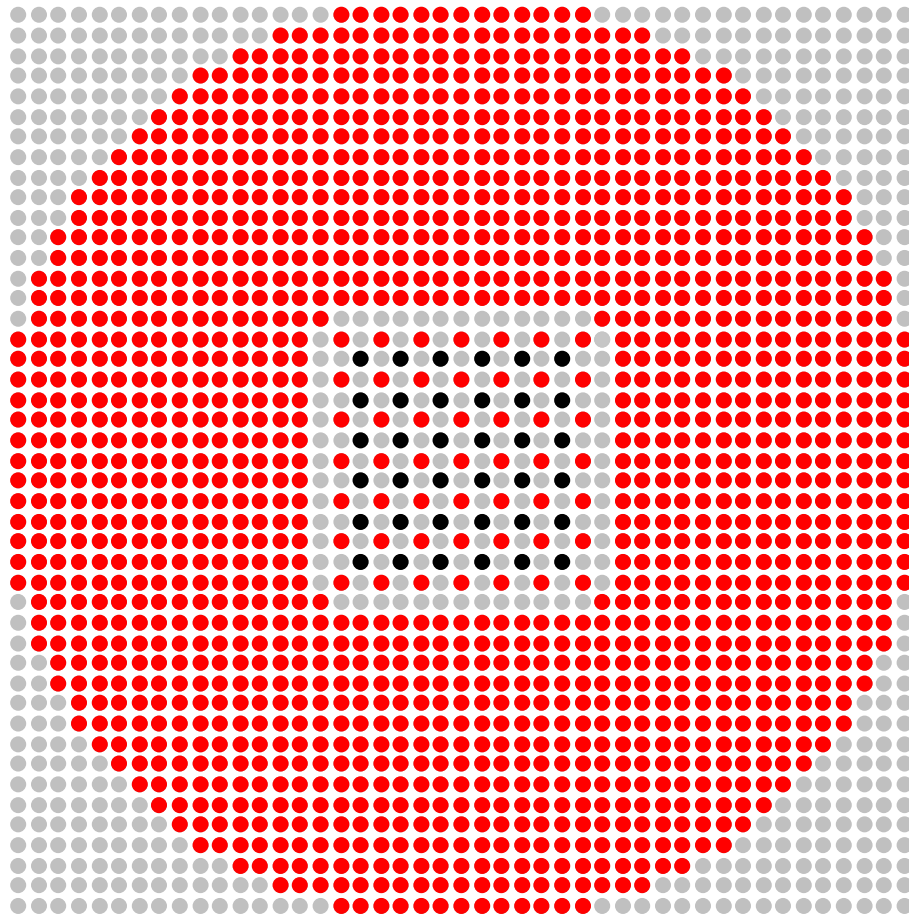


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod
- Aluminum Experiment Rod

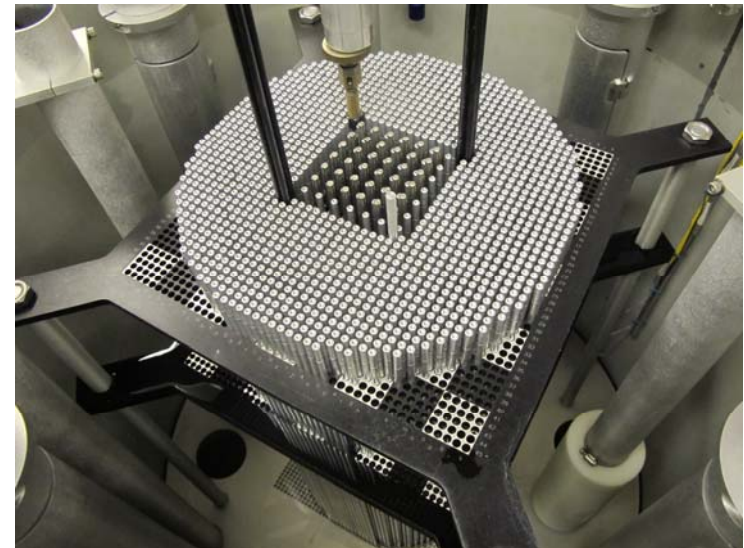




Case 24

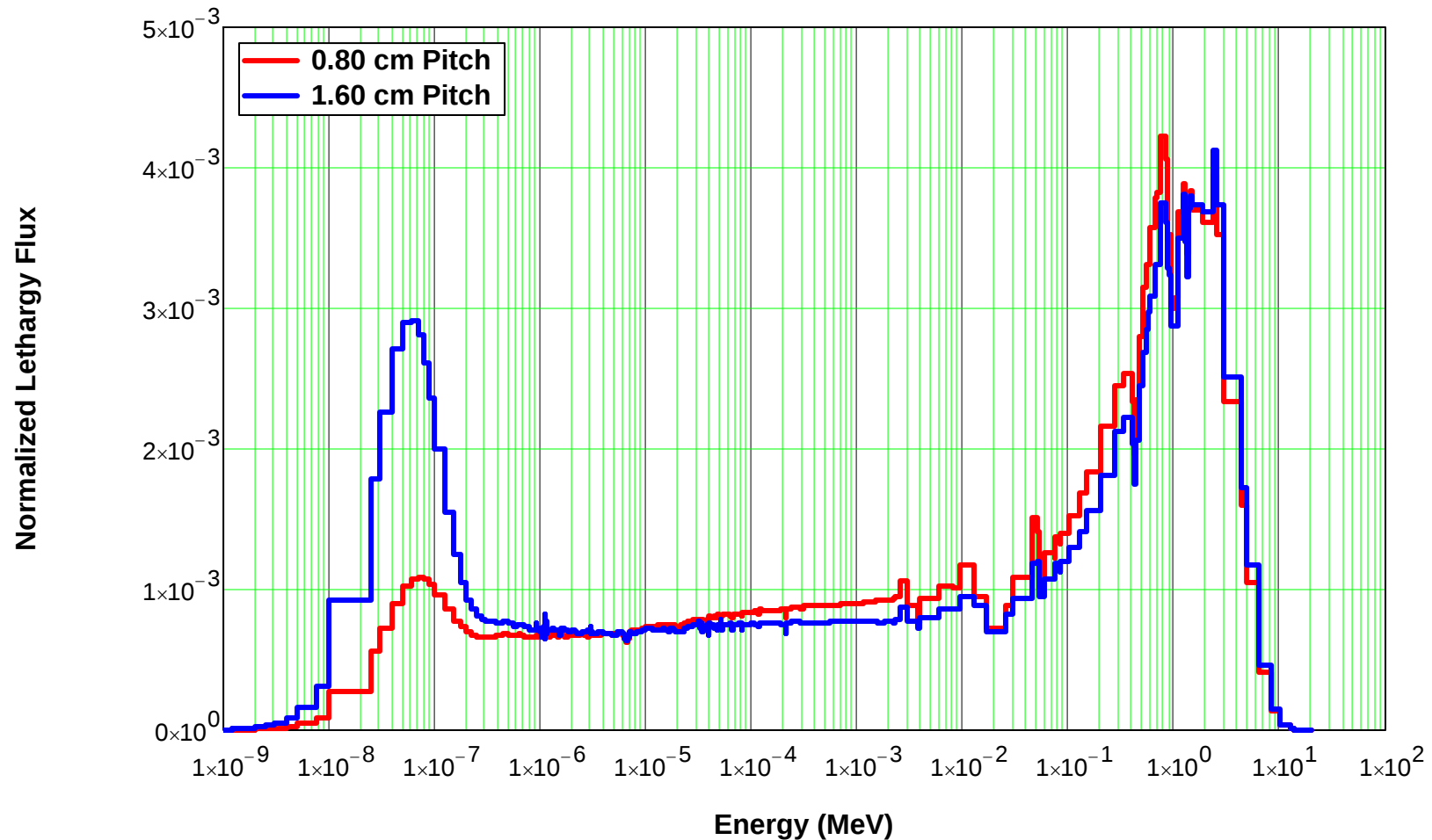


- Fuel Rod
- Empty Grid Location
- Titanium Experiment Rod



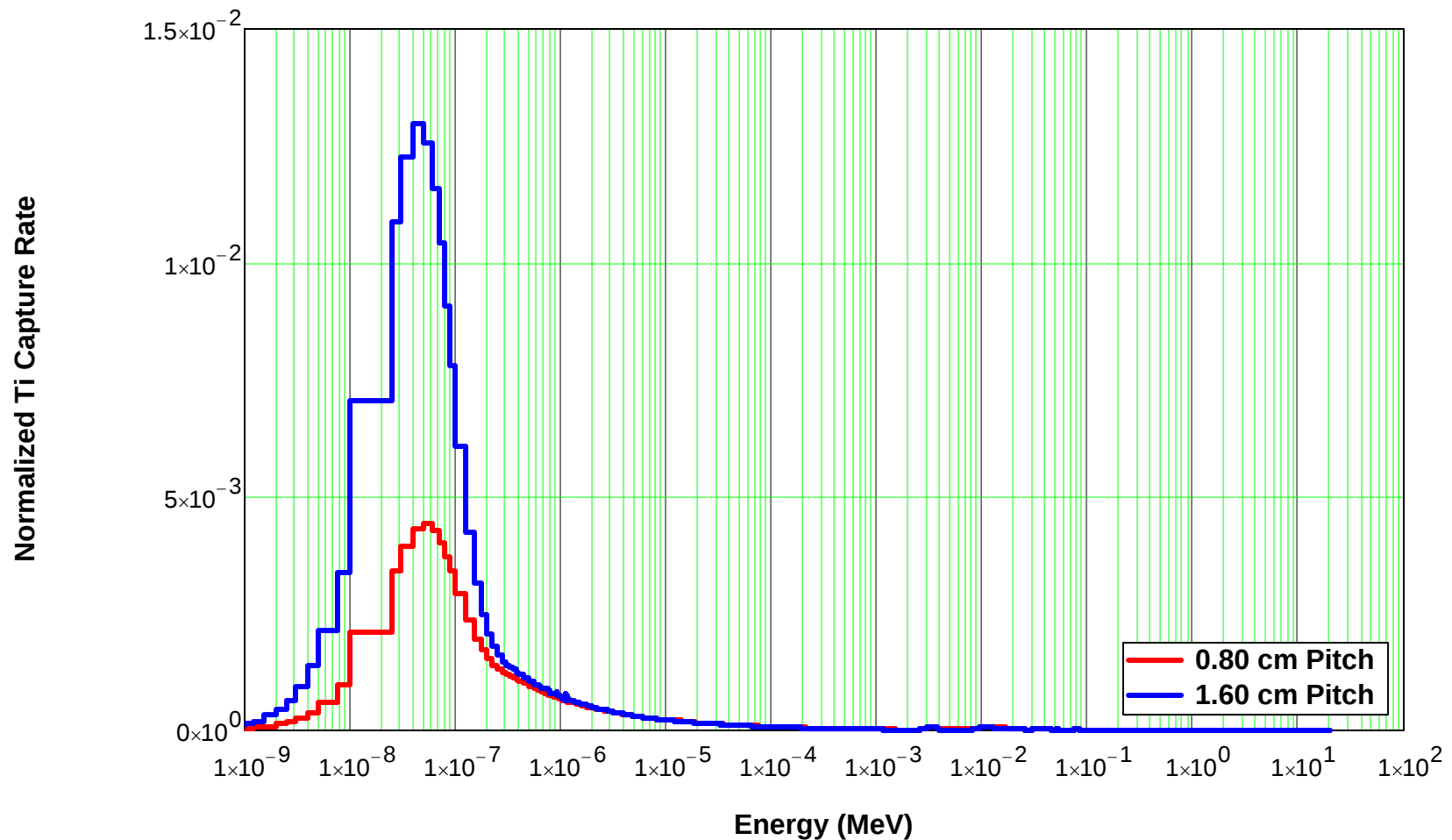


A comparison of the neutron spectra in the titanium rods





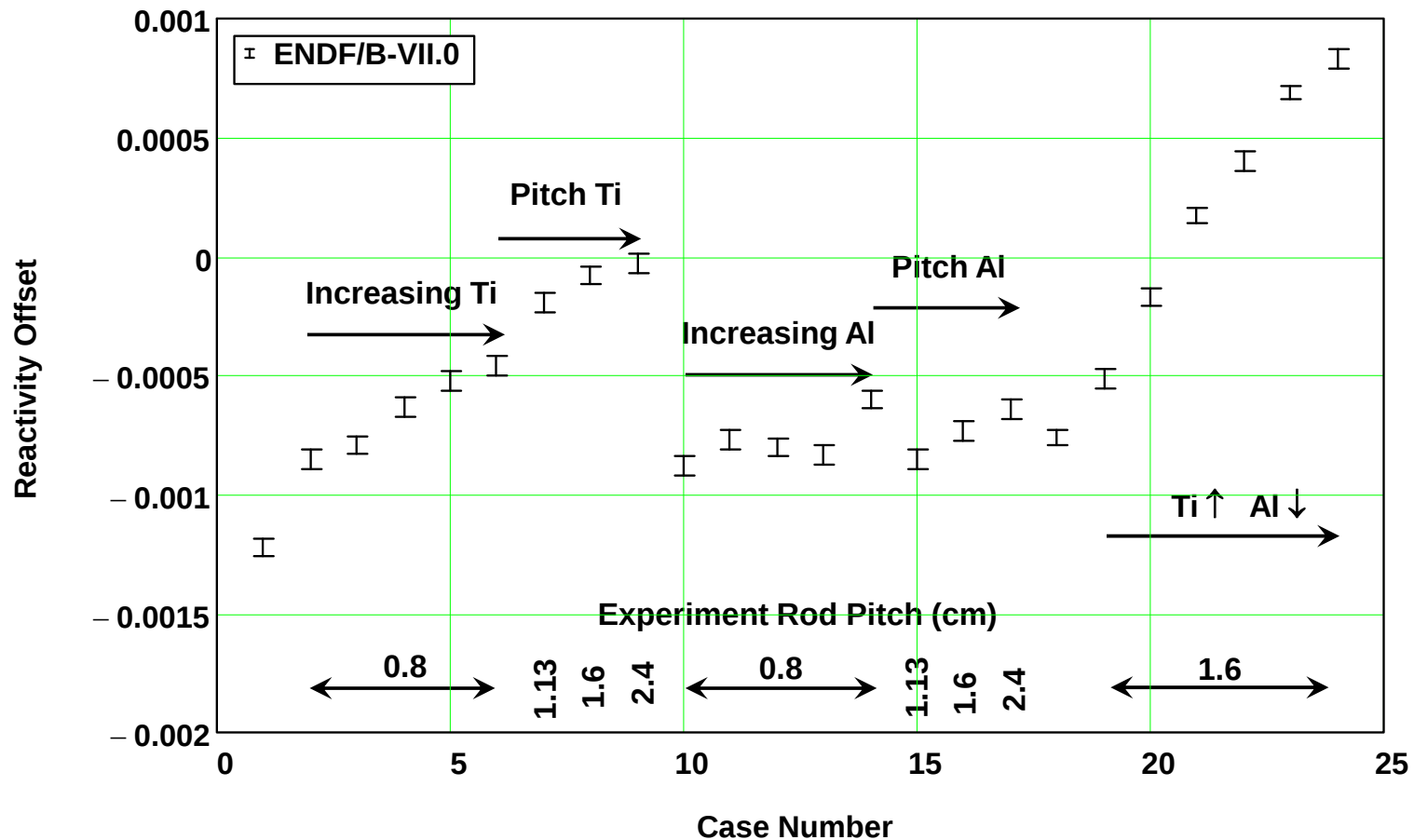
A comparison of the capture rate in the titanium rods





MCNP6.1.1 + ENDF/B-VII.0

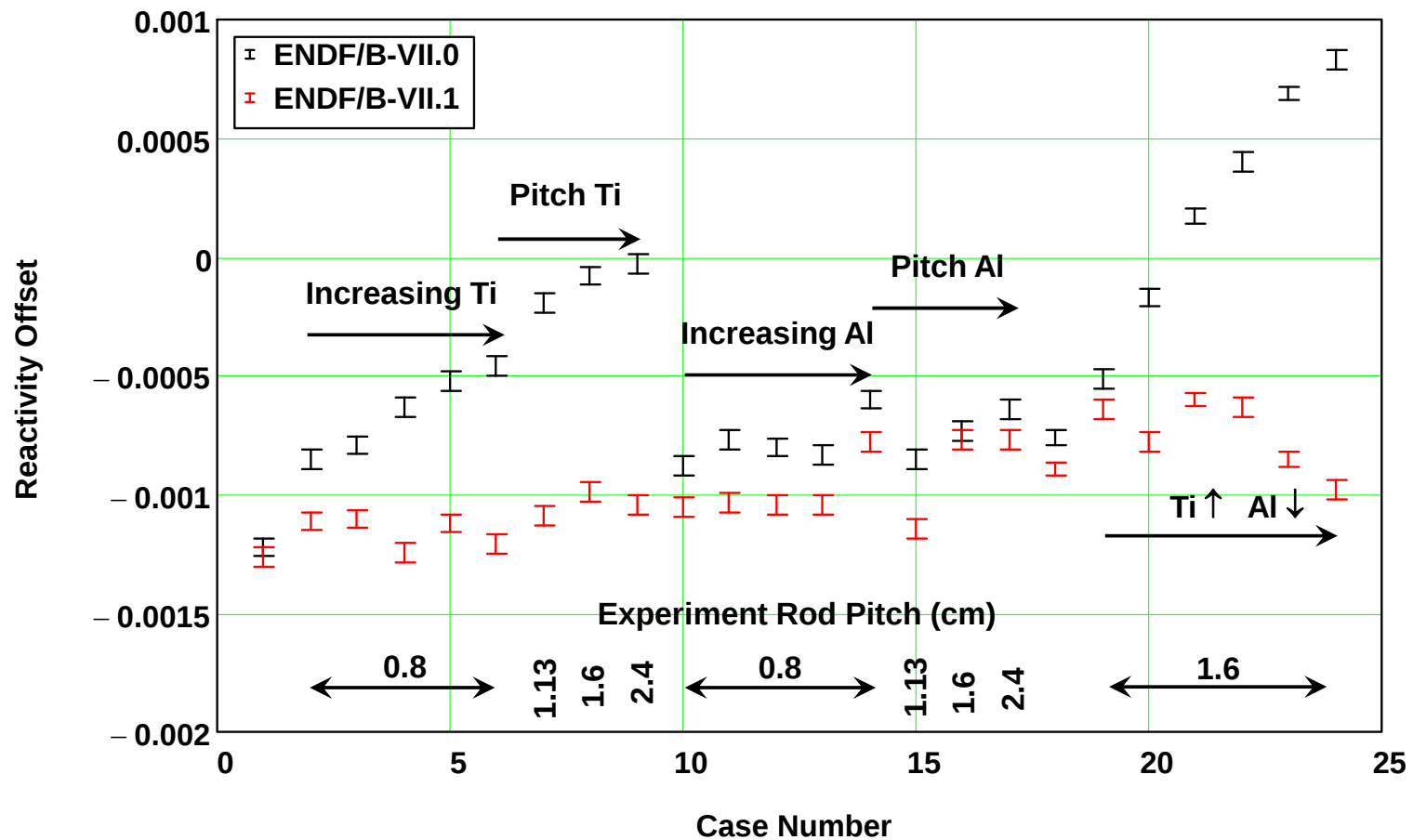
Calculation of Benchmark Models



Expt.	Ti	0	4	9	16	25	36	36	36	36	0	0	0	0	0	0	0	0	0	4	9	16	25	36	Ti	Expt.	
Rods	Al	0	0	0	0	0	0	0	0	0	4	9	16	25	36	36	36	36	0	36	32	27	20	11	0	Al	Rods
	Case	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Case	



Add ENDF/B-VII.1 cross sections

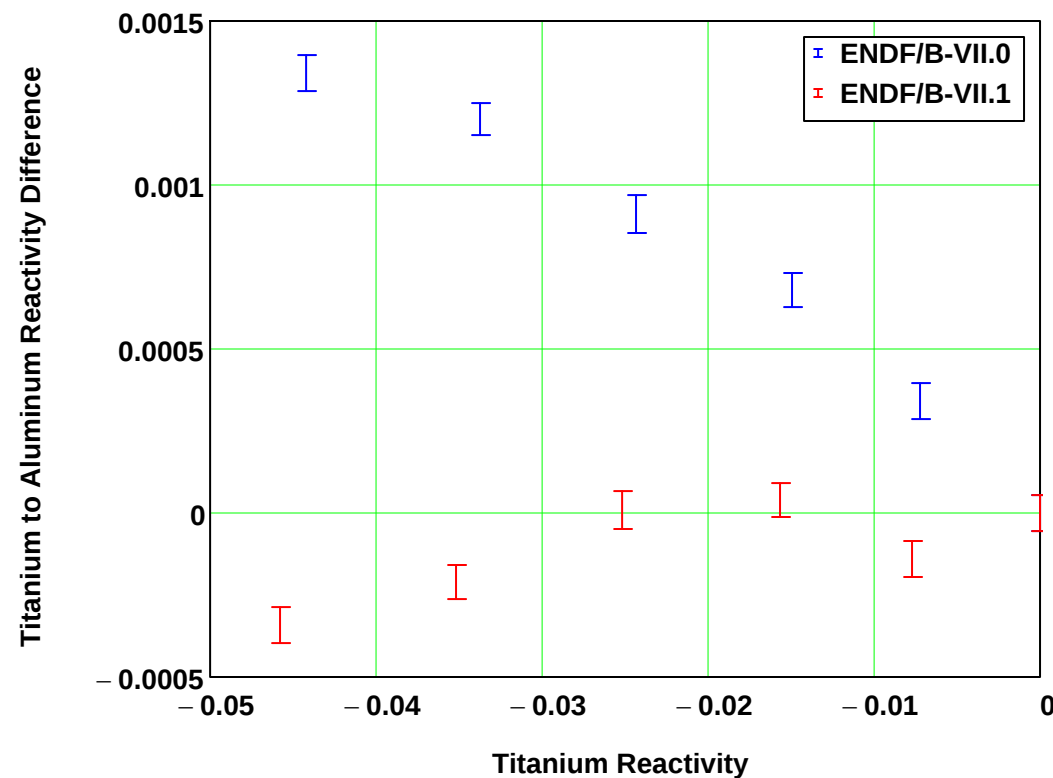


Expt.	Ti	0	4	9	16	25	36	36	36	36	0	0	0	0	0	0	0	0	0	4	9	16	25	36	Ti	Expt.	
Rods	Al	0	0	0	0	0	0	0	0	0	4	9	16	25	36	36	36	36	0	36	32	27	20	11	0	Al	Rods
	Case	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	Case	



The experiments test changes to the Ti cross sections

The ^{48}Ti capture cross section was increased about 6% between ENDF/B-VII.0 and ENDF/B-VII.1



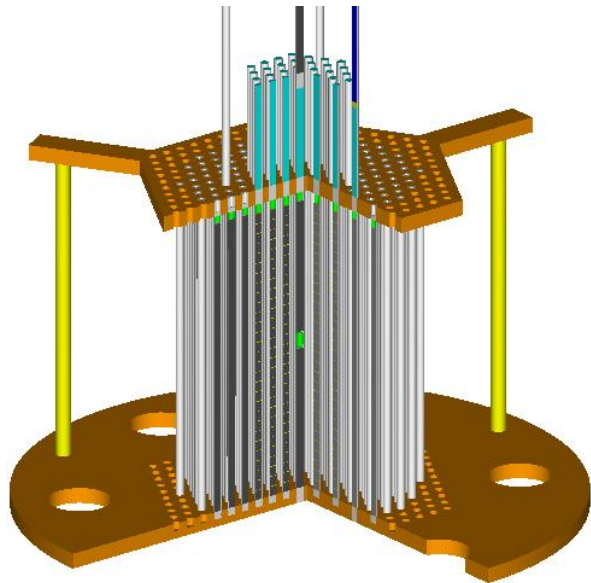


The bottom line in the LCT097 evaluation

Case	Experiment		Simplification Bias		Temperature Correction		Experiment Uncertainty	Benchmark Model	
	k_{eff}	Unc.	Δk_{eff}	Unc.	Δk_{eff}	Unc.		k_{eff}	Unc.
1	0.99940	0.00010	0.00000	0.00004	0.00000	0.00000	0.00108	0.99940	0.00109
2	0.99942	0.00012	0.00000	0.00004	0.00000	0.00000	0.00098	0.99942	0.00099
3	0.99933	0.00011	0.00000	0.00004	0.00001	0.00000	0.00098	0.99934	0.00098
4	0.99947	0.00011	0.00007	0.00004	0.00001	0.00000	0.00098	0.99955	0.00098
5	0.99941	0.00011	0.00006	0.00004	0.00000	0.00000	0.00098	0.99947	0.00098
6	0.99964	0.00010	0.00005	0.00004	0.00000	0.00000	0.00098	0.99969	0.00098
7	0.99946	0.00011	0.00006	0.00004	0.00001	0.00000	0.00098	0.99953	0.00098
8	0.99956	0.00014	0.00005	0.00004	0.00000	0.00000	0.00098	0.99961	0.00099
9	0.99948	0.00011	-0.00002	0.00004	0.00000	0.00000	0.00098	0.99946	0.00098
10	0.99913	0.00010	0.00000	0.00004	0.00000	0.00000	0.00106	0.99913	0.00107
11	0.99911	0.00010	-0.00002	0.00004	0.00000	0.00000	0.00106	0.99909	0.00107
12	0.99925	0.00010	0.00005	0.00004	0.00000	0.00000	0.00106	0.99930	0.00107
13	0.99941	0.00009	0.00014	0.00004	0.00000	0.00000	0.00106	0.99955	0.00107
14	0.99936	0.00013	0.00007	0.00004	0.00000	0.00000	0.00106	0.99943	0.00107
15	0.99959	0.00009	0.00012	0.00004	0.00001	0.00000	0.00106	0.99972	0.00107
16	0.99981	0.00009	-0.00004	0.00004	0.00001	0.00000	0.00106	0.99978	0.00107
17	0.99944	0.00010	0.00001	0.00004	0.00001	0.00000	0.00106	0.99946	0.00107
18	0.99967	0.00012	-0.00002	0.00004	0.00000	0.00000	0.00077	0.99965	0.00078
19	0.99938	0.00012	0.00013	0.00004	-0.00001	0.00000	0.00077	0.99950	0.00078
20	0.99957	0.00013	0.00009	0.00004	-0.00001	0.00000	0.00077	0.99965	0.00078
21	0.99982	0.00012	-0.00005	0.00004	-0.00001	0.00000	0.00077	0.99976	0.00078
22	0.99946	0.00010	0.00000	0.00004	-0.00001	0.00000	0.00067	0.99945	0.00068
23	0.99958	0.00011	-0.00005	0.00004	-0.00001	0.00000	0.00067	0.99952	0.00068
24	0.99961	0.00010	0.00006	0.00004	-0.00001	0.00000	0.00067	0.99966	0.00068



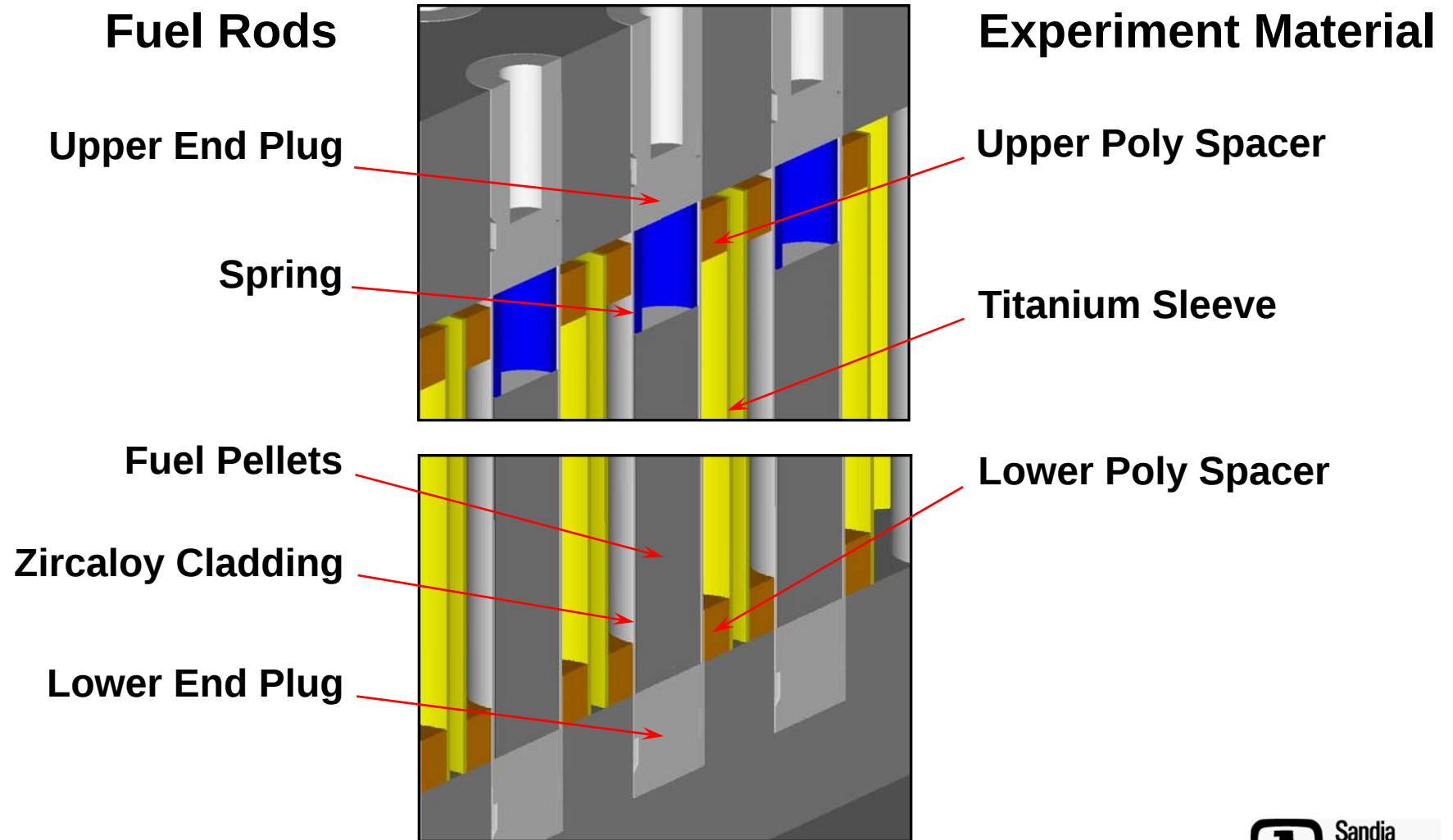
What's next at SCX? BUCCX/Ti



- In 2002, we performed some critical experiments with rhodium
- The Burnup Credit Critical Experiment (BUCCX) uses the same assembly tank but a completely different core
- We built a critical assembly in which we could insert fission product materials to measure reactivity effects
- We completed a set of experiments with rhodium foils between the fuel pellets
- The experiment is documented as LEU-COMP-THERM-079 in the International Handbook of Evaluated Criticality Safety Benchmark Experiments



The next titanium experiment uses the BUCCX assembly



Sandia Critical Experiments

