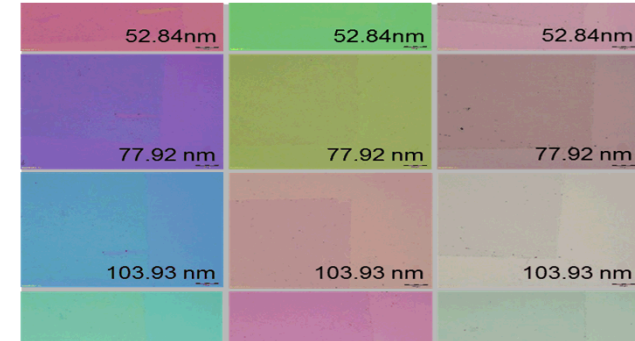
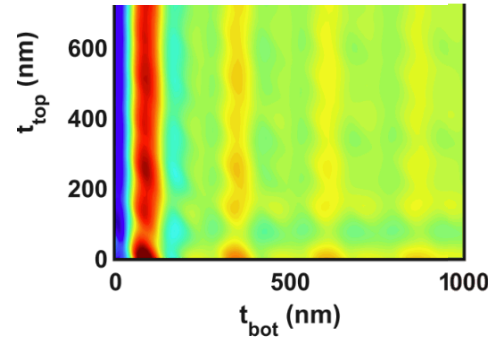


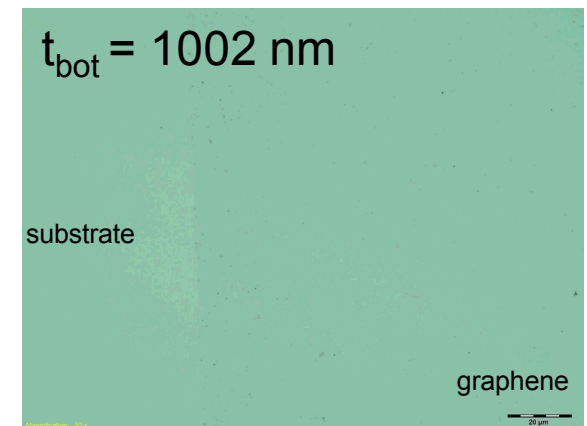
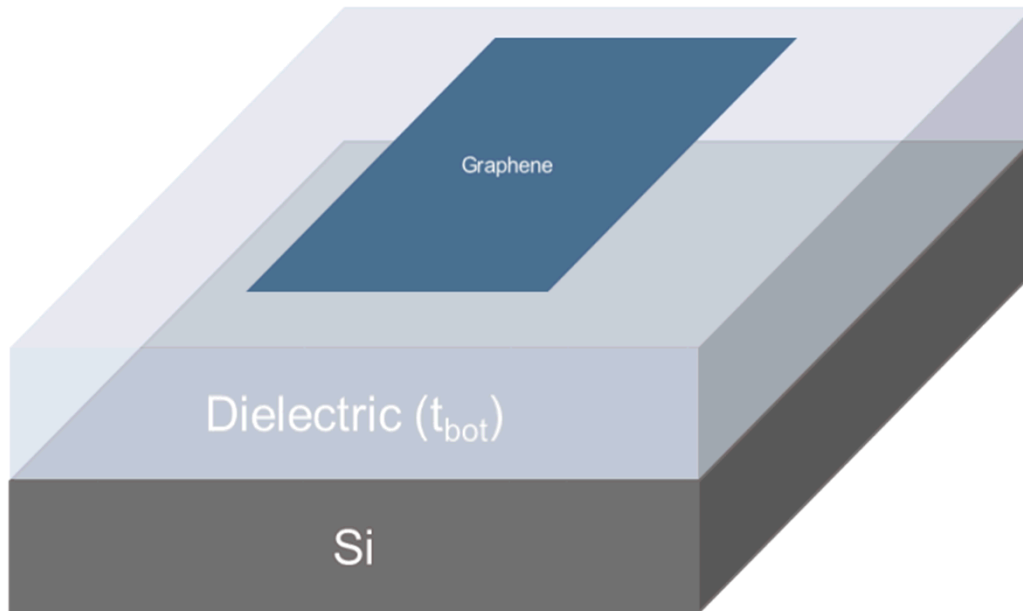
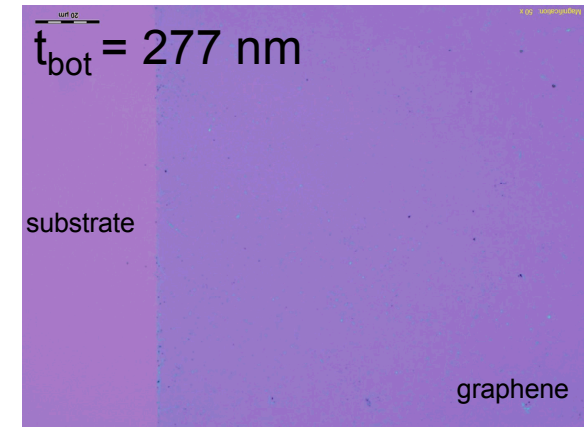
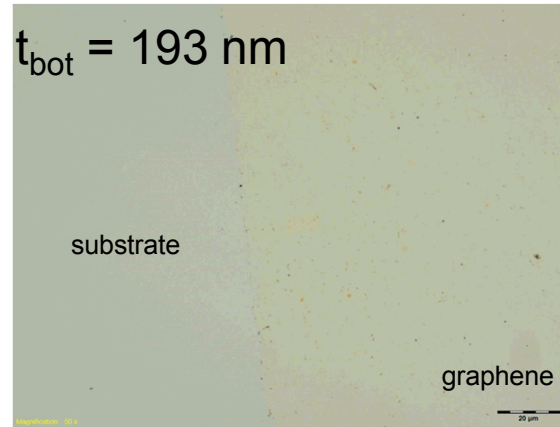
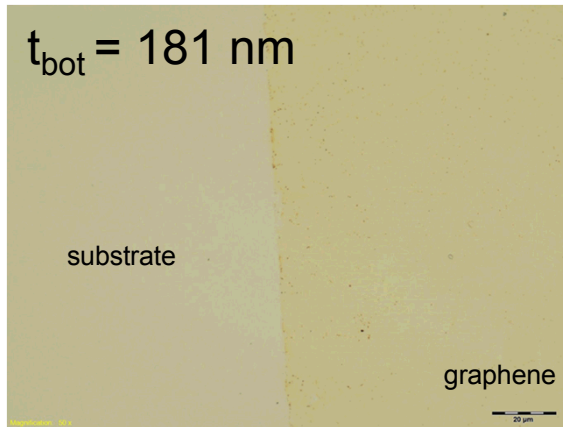
Exceptional service in the national interest



Optical Contrast of Passivated Graphene Films

Isaac Ruiz

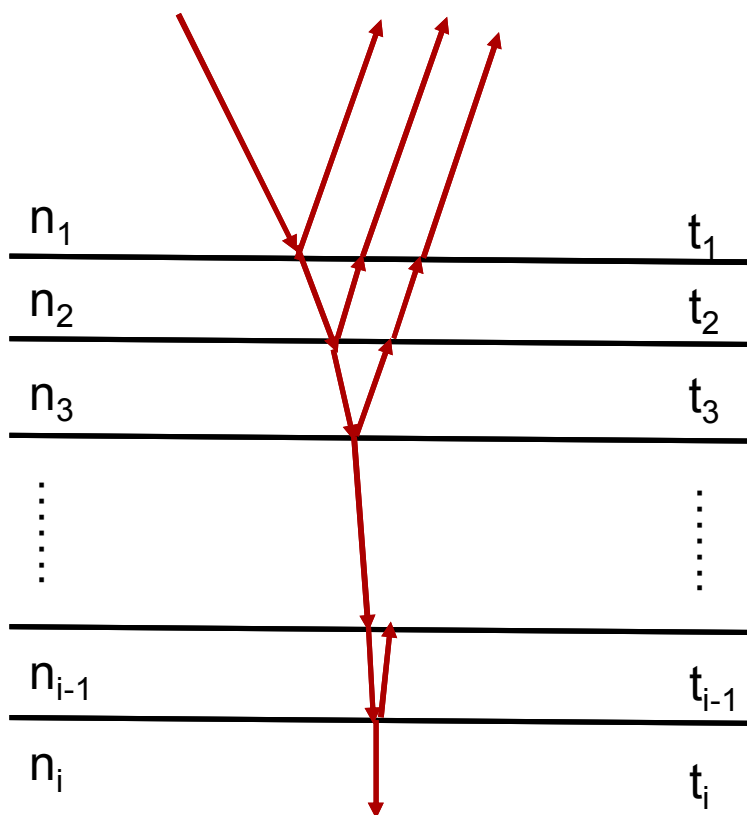
Optical Contrast of Graphene



Optical Model

$$S = H_{1,2}L_2H_{2,3}L_3\dots L_{n-1}H_{n-1,n} = \begin{pmatrix} S_{11} & S_{12} \\ S_{21} & S_{22} \end{pmatrix}$$

Incident Light Reflected Light



$$H_{i,j} = \begin{pmatrix} 1 & \frac{Q_{i,j}}{\tau_{i,j}} \\ \frac{Q_{i,j}}{\tau_{i,j}} & 1 \end{pmatrix}$$

$$L_j = \begin{pmatrix} e^{-i\beta_j} & 1 \\ 1 & e^{+i\beta_j} \end{pmatrix}$$

$$\beta_j = \frac{2\pi}{\lambda} n_j t_j$$

$$Q_{i,j} = \frac{Q_{\perp} + Q_{\parallel}}{2}$$

$$\tau_{i,j} = \frac{\tau_{\perp} + \tau_{\parallel}}{2}$$

$$Q_{\perp} = \frac{n_i \cos \Phi_i - n_j \cos \Phi_j}{n_i \cos \Phi_i + n_j \cos \Phi_j}$$

$$\tau_{\perp} = \frac{2n_j \cos \Phi_i}{n_i \cos \Phi_i + n_j \cos \Phi_j}$$

$$Q_{\parallel} = \frac{n_j \cos \Phi_i - n_i \cos \Phi_j}{n_i \cos \Phi_j + n_j \cos \Phi_i}$$

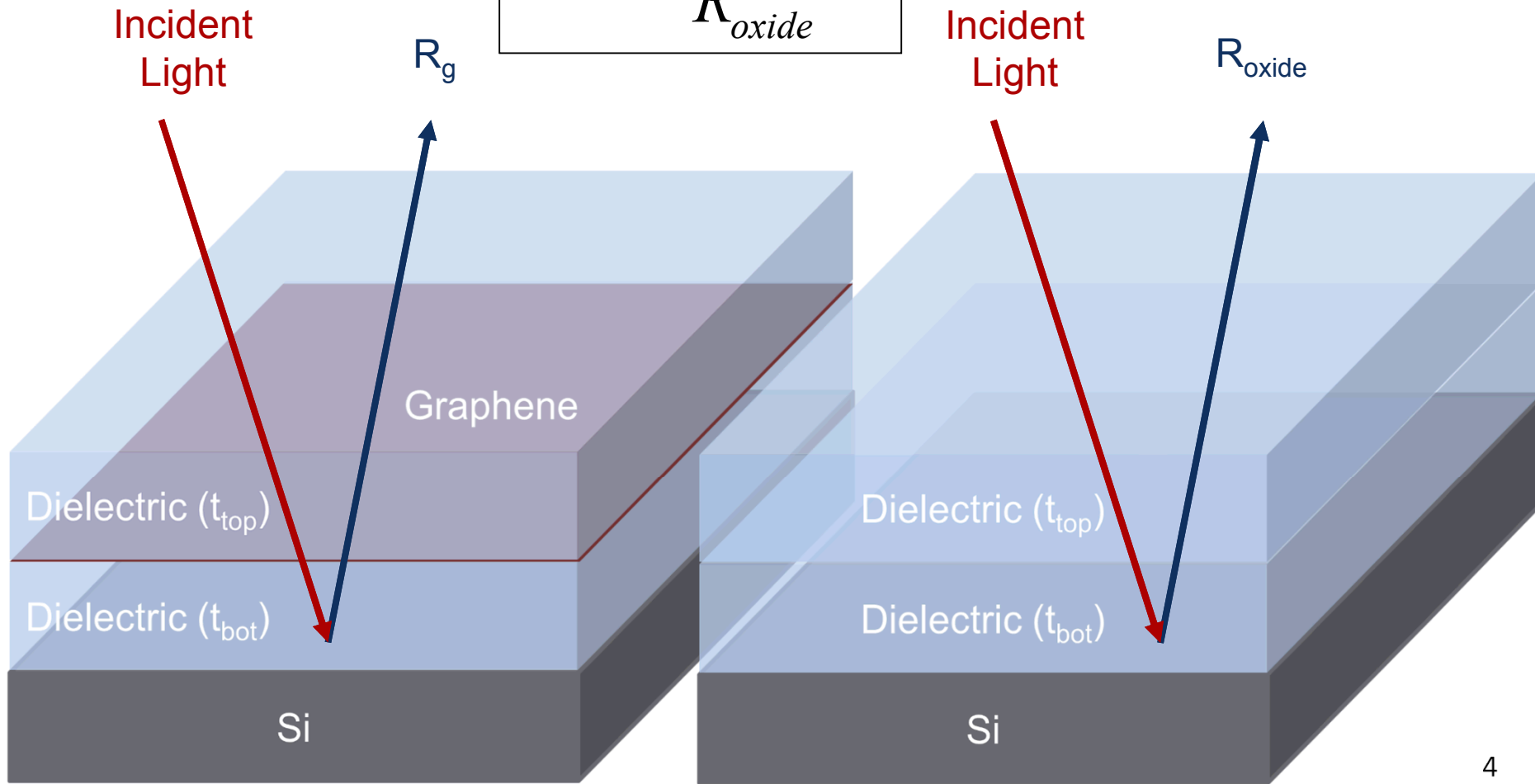
$$\tau_{\parallel} = \frac{2n_j \cos \Phi_j}{n_i \cos \Phi_i + n_j \cos \Phi_i}$$

$$R_k = \left| \frac{S_{12}}{S_{22}} \right|^2$$

$$C = \frac{R_{oxide} - R_g}{R_{oxide}}$$

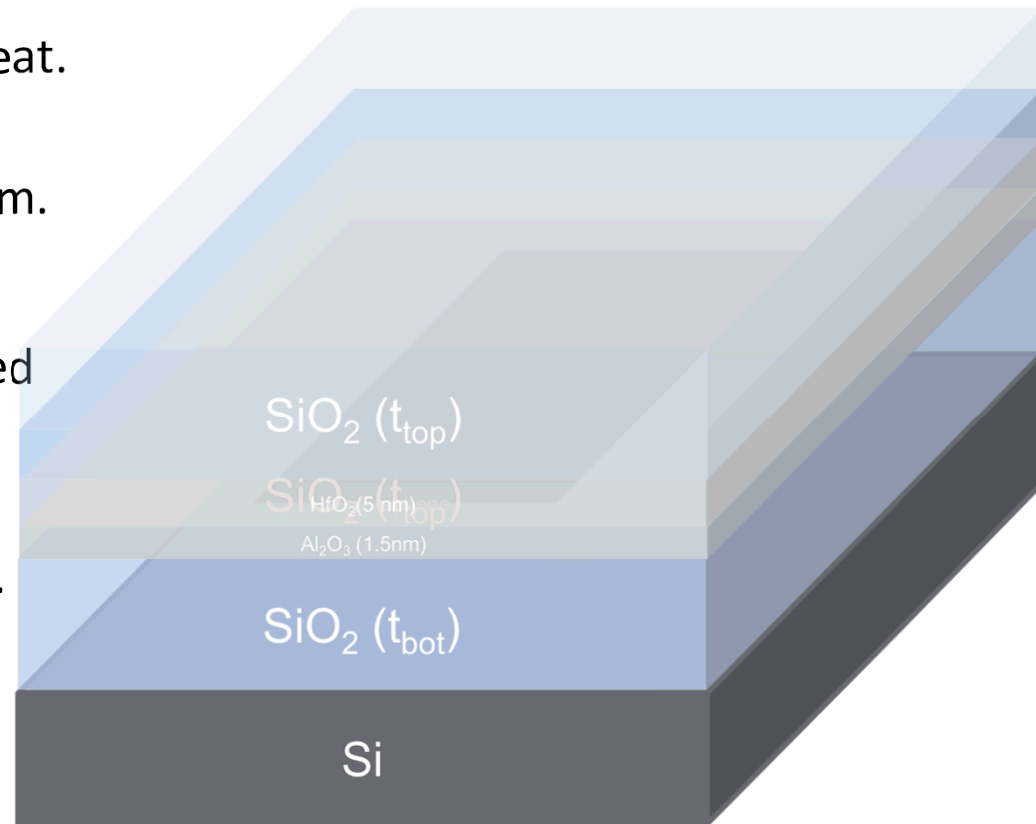
Reflectivity Calculation

$$C = \frac{R_{oxide} - R_g}{R_{oxide}}$$



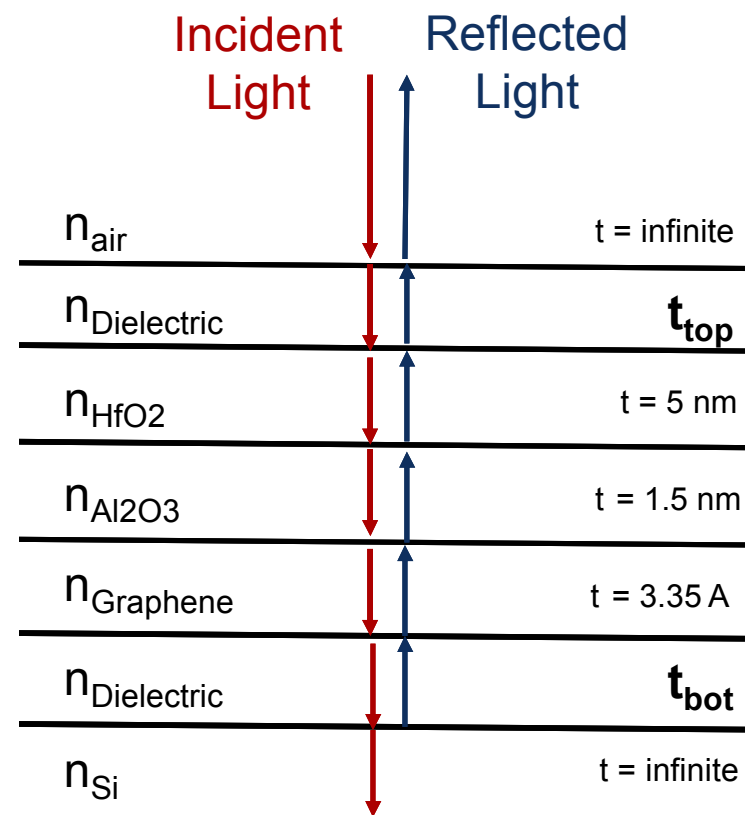
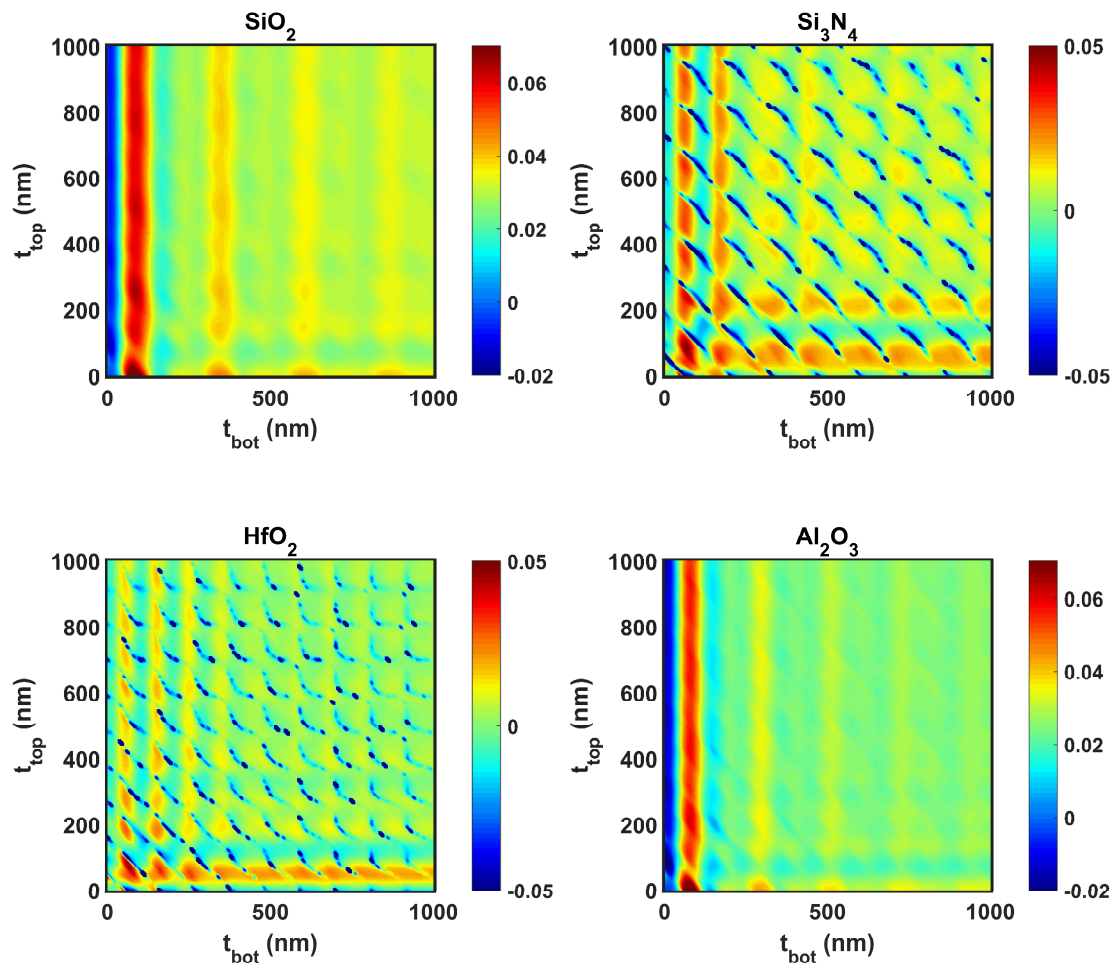
Experimental Stacking

- Depositing dielectrics on graphene is difficult.
 - Adhesion to graphene is not great.
 - Many deposition processes are destructive for the graphene film.
- Solution
 - Protective Al layer, is evaporated by e-beam.
 - Oxidized to form Al_2O_3
 - Thin HfO_2 for added protection.
 - Then SiO_2 can be deposited by PECVD without damaging graphene.

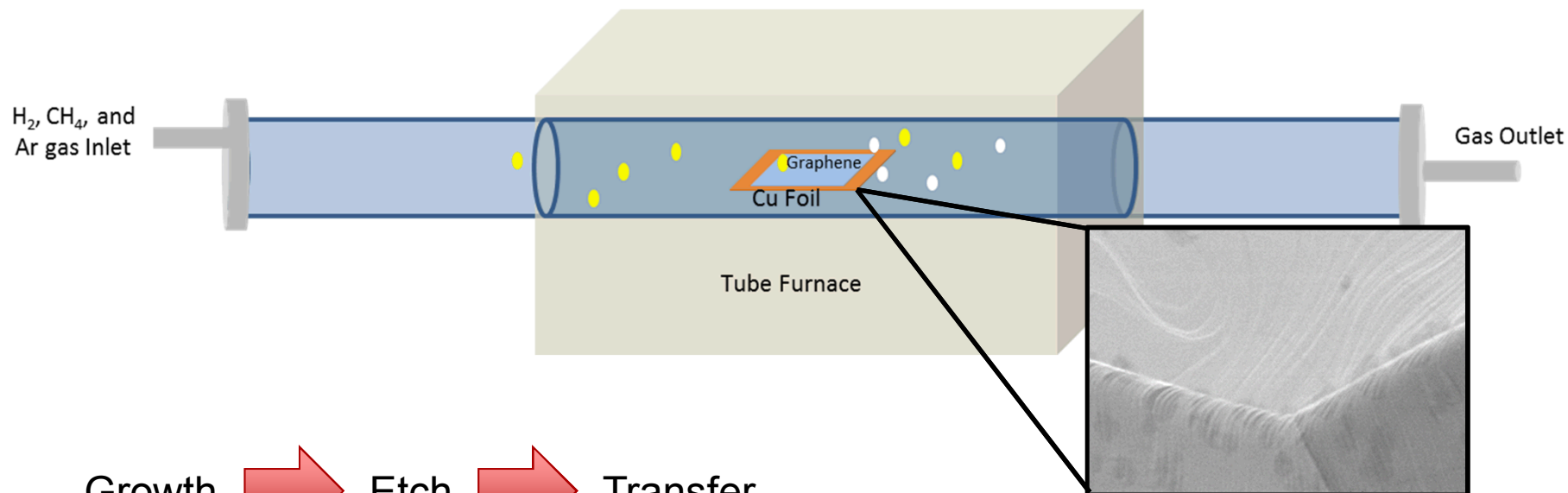


Optical Model Results

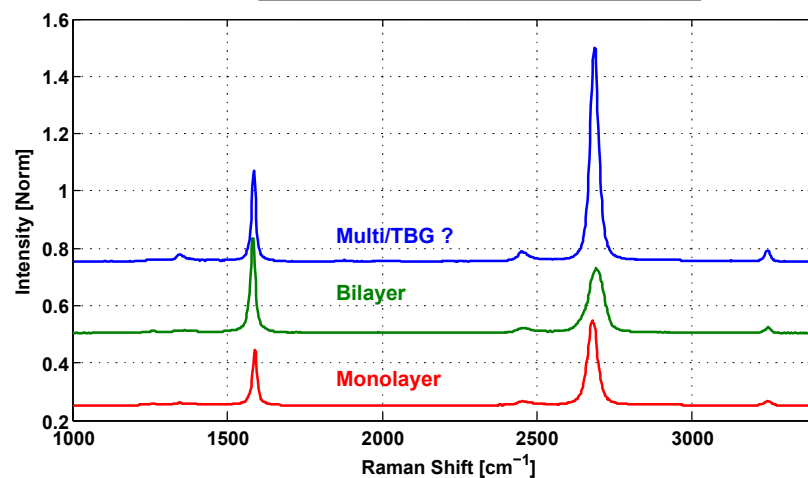
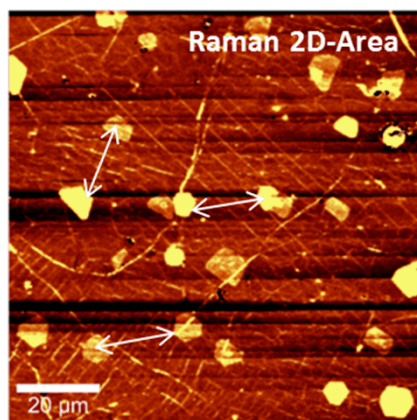
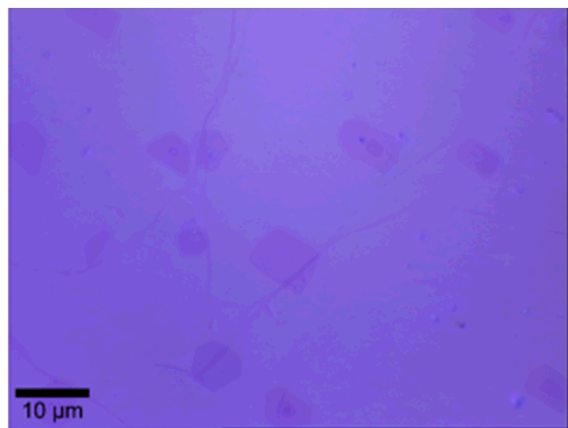
7 layers



Graphene Synthesis

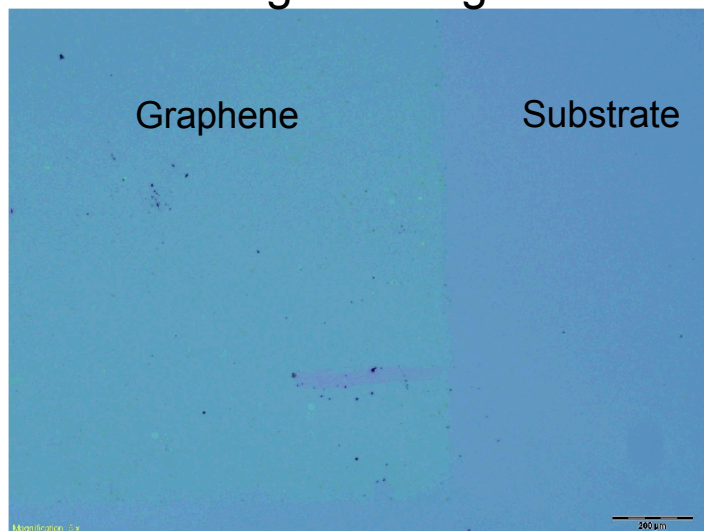


Growth → Etch → Transfer



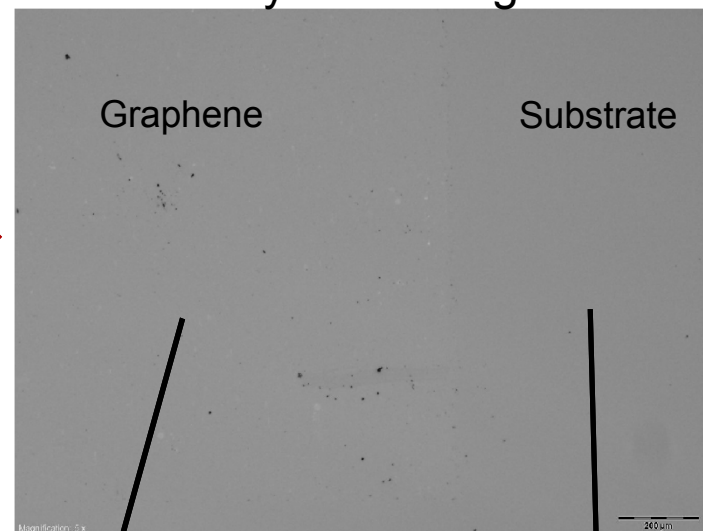
Contrast Measurement

Original Image



Convert to
greyscale

Greyscale Image



Measured with Olympus MX80
Objective lenses

LMPlanFI 5X/0.13

LMPlan 100X/0.80

Illuminated with 100W mercury apo lamp

Model U-LH100HGAPO

Measure Grey Index
Average for a clean region
Of graphene (R_g)

Measure Grey Index
Average for a clean region
SiO₂ substrate (R_{oxide})

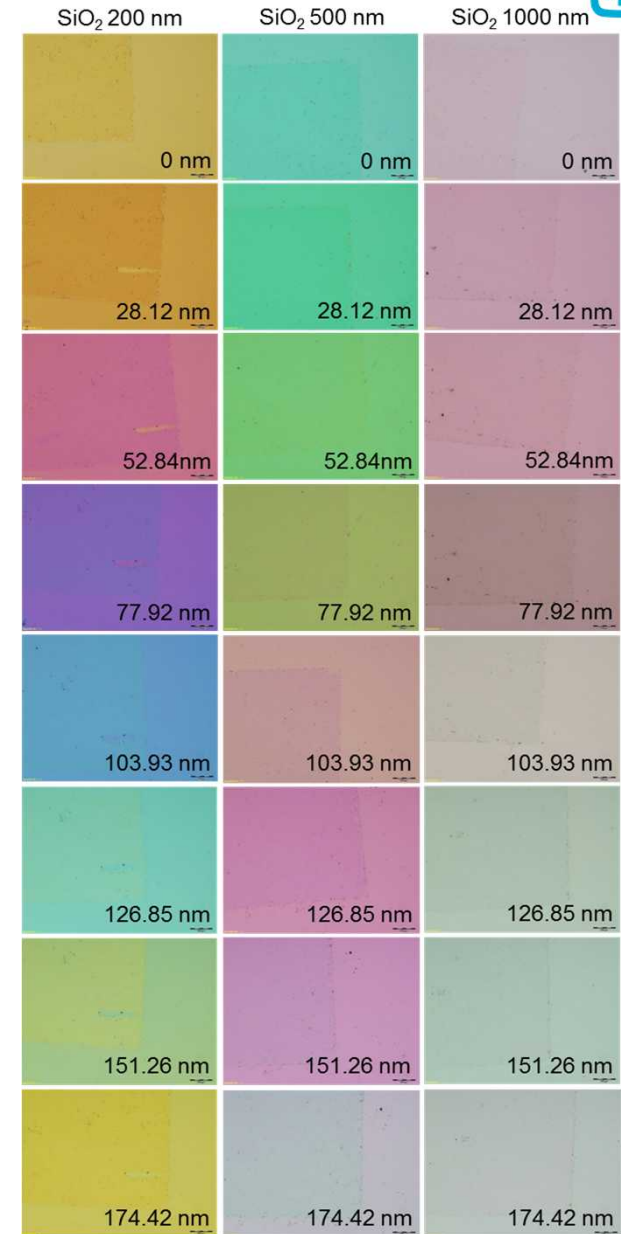
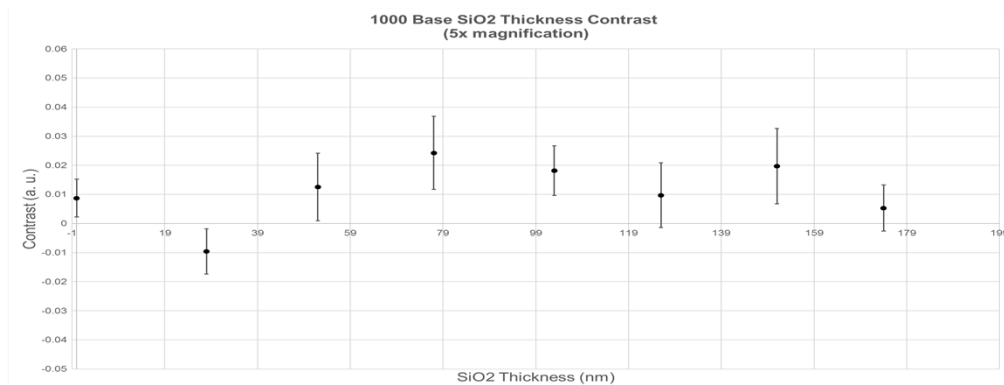
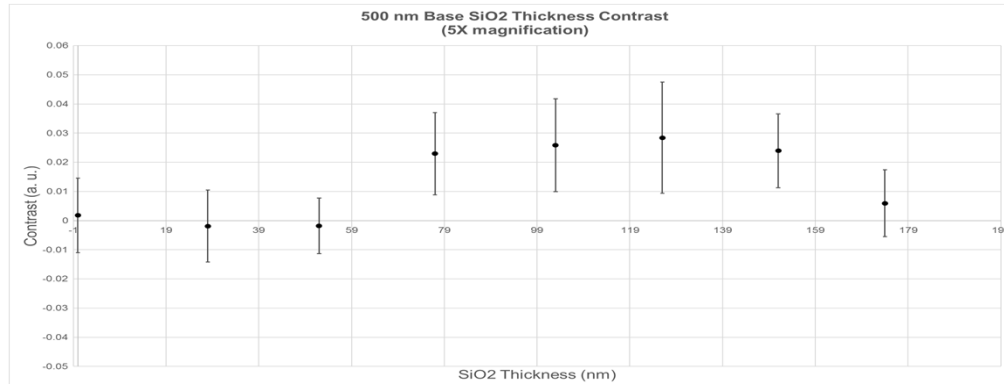
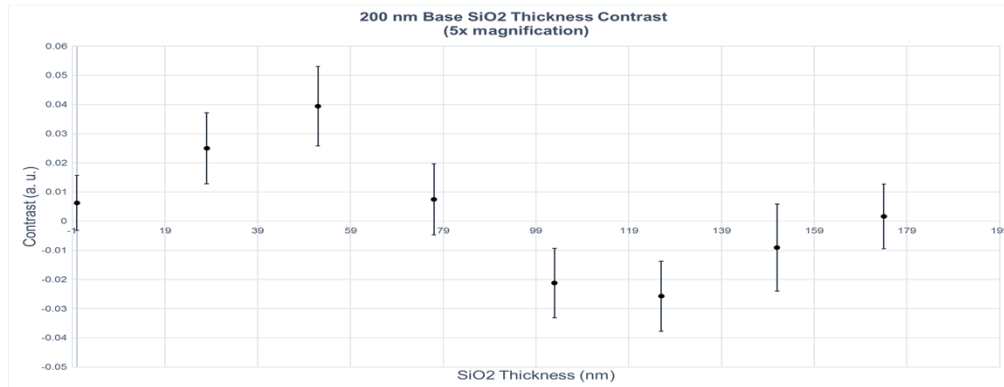
$$C = \frac{R_{oxide} - R_g}{R_{oxide}}$$

Slide 8

RI1 Ruiz, Isaac, 9/29/2016

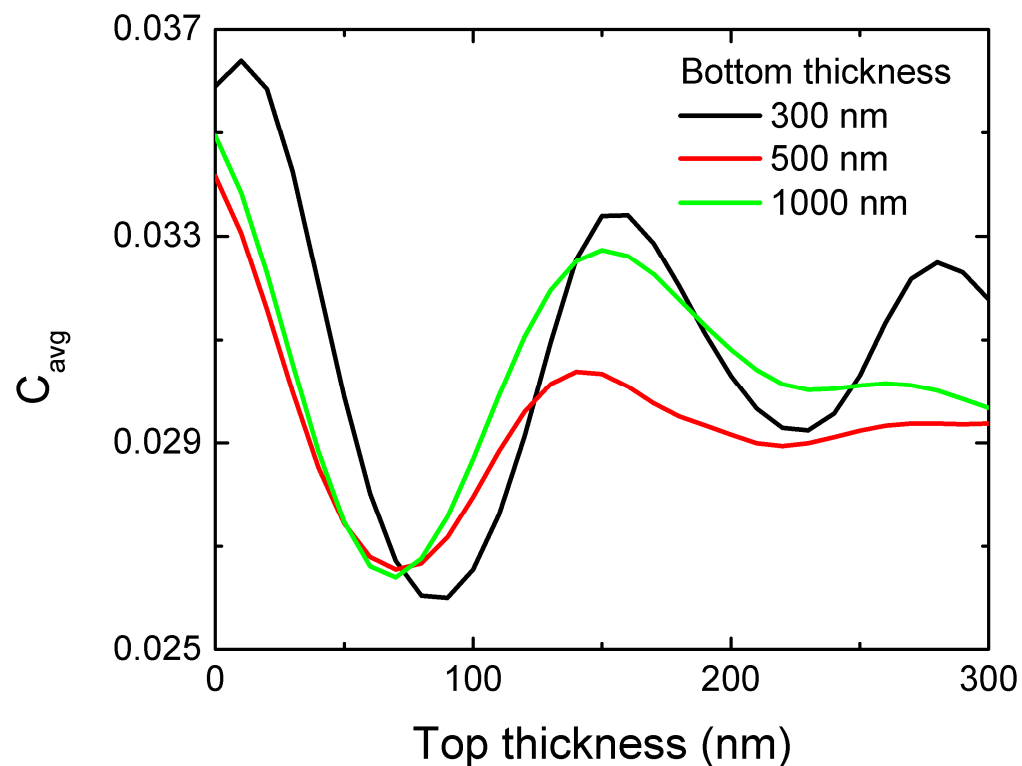
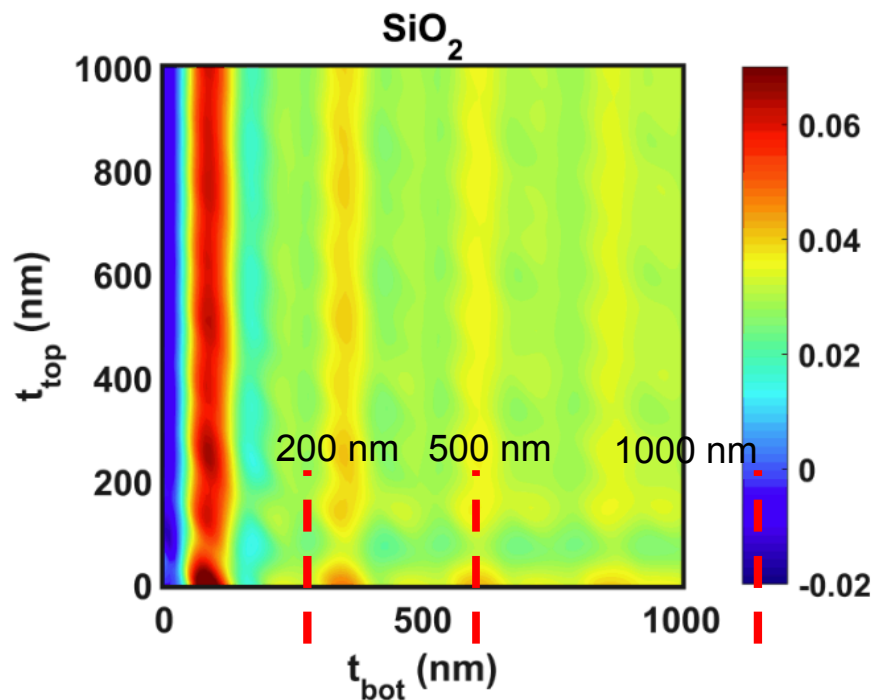
RI2 Ruiz, Isaac, 9/29/2016

Experimental Results

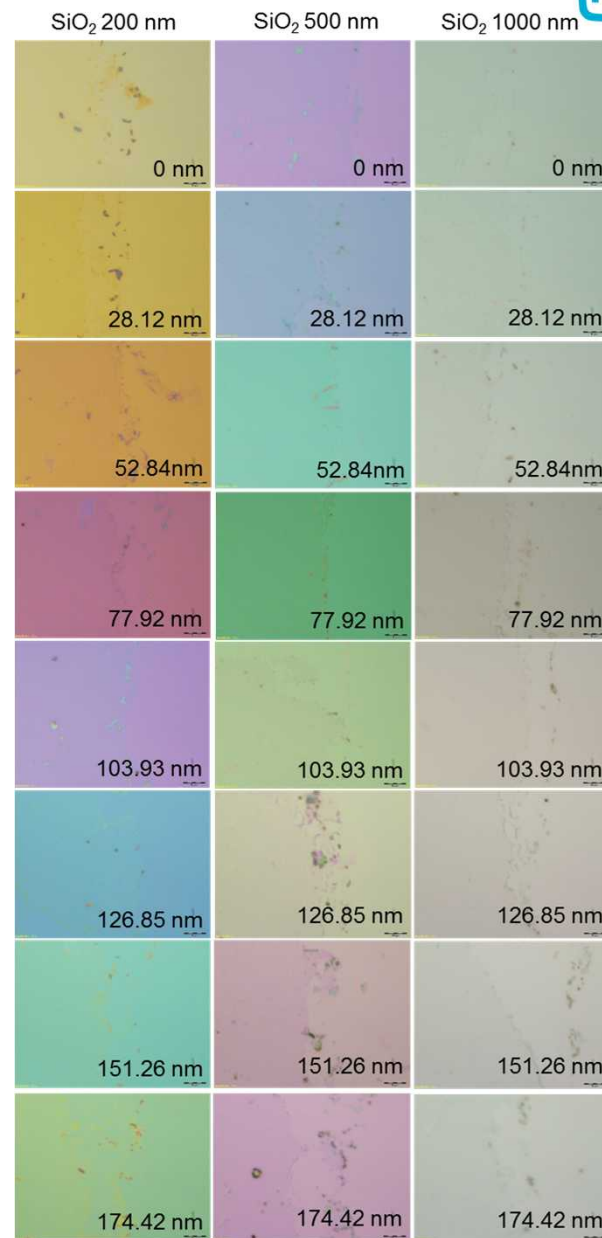
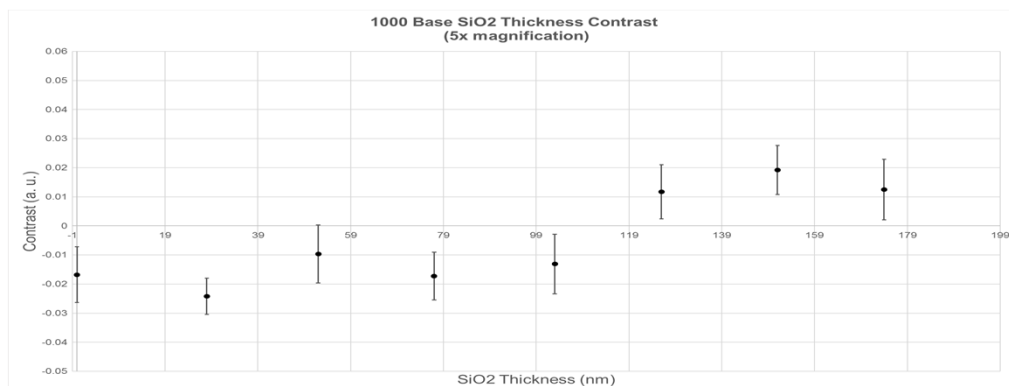
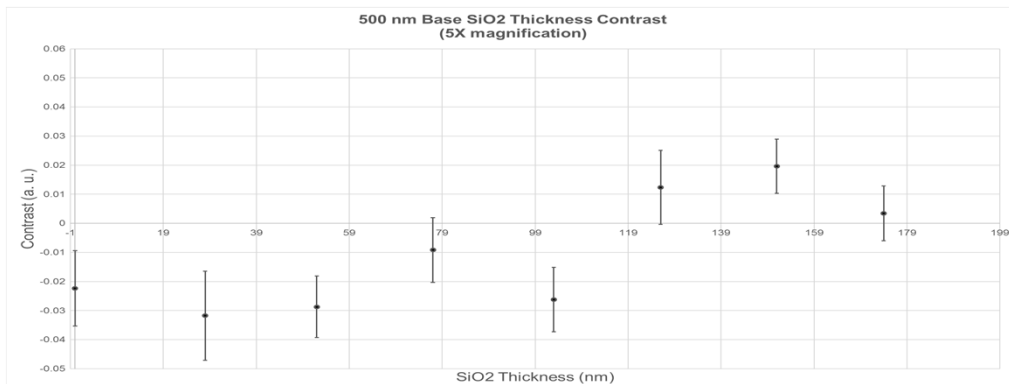


Low Magnification
LMPlanFI 5X/0.13

Comparison to Model

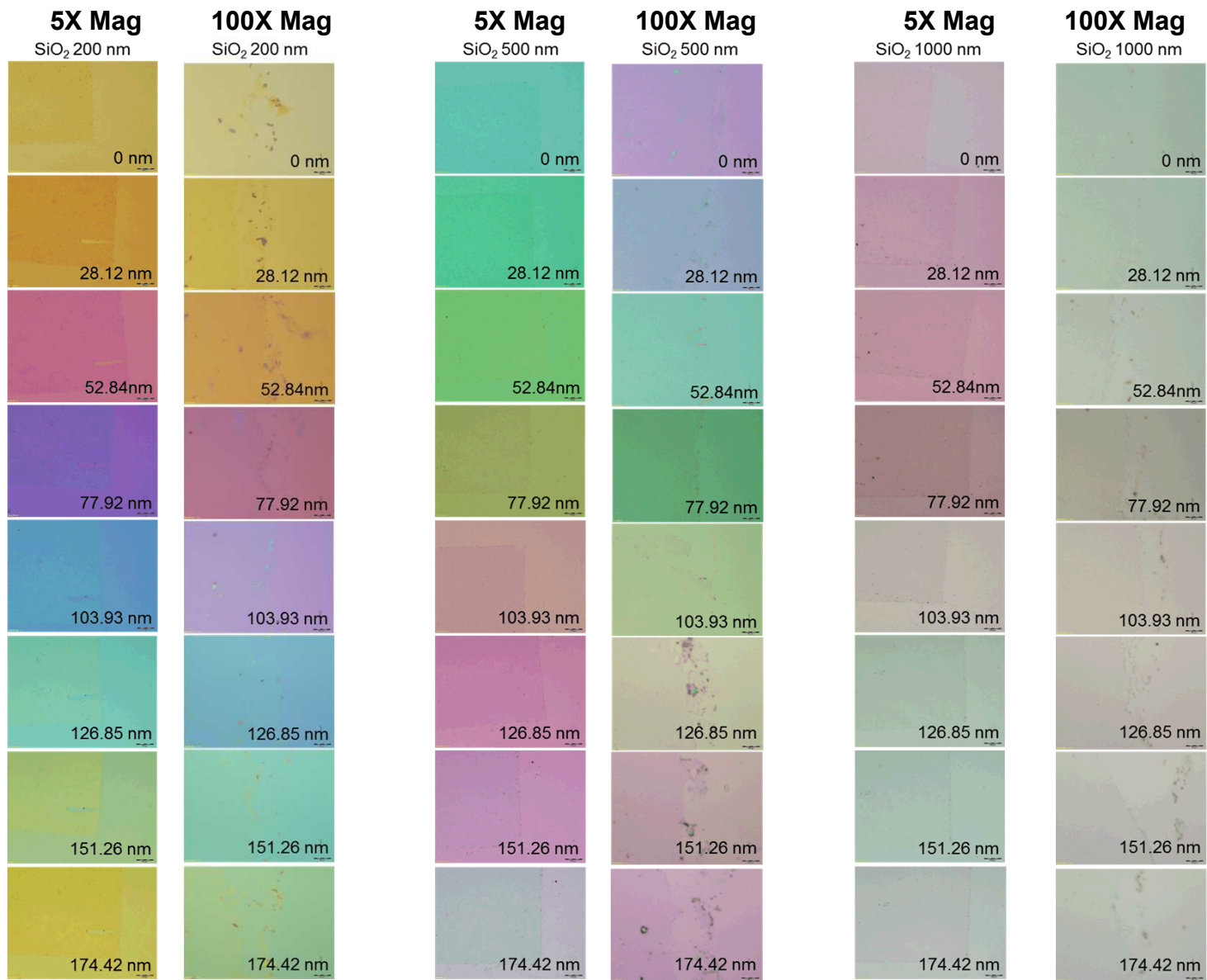


High Optical Mag



Low Magnification
LMPlanFI 100X/0.80

High Mag vs Low Mag



Future Work

- Angle of incidence is an important factor making graphene visible.
 - Must be taken into account in model
- Measure accurate optical constants
 - Dielectrics
 - Graphene
- Experimentally check the interesting variability in contrast predicted for HfO_2 and Si_3N_4

Conclusion

- Developed model to calculate reflectivity of multilayer stacks.
 - Calculated contrast of passivated graphene films in 7 layer stack.
- Experimentally fabricated buried graphene stacks within SiO_2 .
- Found that the contrast varies greatly depending on the oxide thickness and the angle of the incident light.
- Set fourth a plan to make the model more robust and match experimental data.

Thank You

SNL Researchers

Stephen W. Howell

Michael Goldflam

Bruce L. Draper