

Exceptional service in the national interest

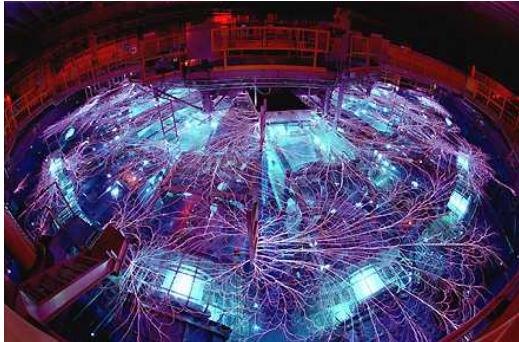


Overview of Sandia National Laboratories, Technical Area V, and the 90's Medical Isotope Production Program

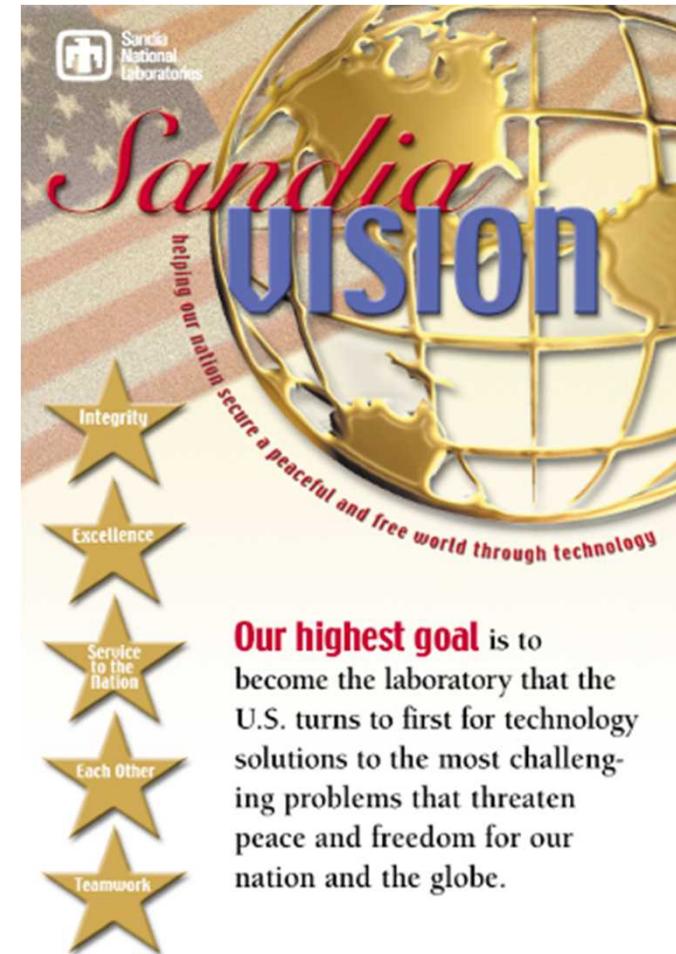


Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2014-17395 PE

The laboratory the U.S. turns to first



- National Security Laboratory
- Broad mission in developing science and technology applications to meet our rapidly changing, complex national security challenges
- Safety, security and reliability of our nation's nuclear weapon stockpile



Our highest goal is to become the laboratory that the U.S. turns to first for technology solutions to the most challenging problems that threaten peace and freedom for our nation and the globe.

Sandia's Impact



Cleanroom invented 1963

\$50 billion worth of cleanrooms built worldwide. It's used in hospitals, laboratories and manufacturing plants today.



2008 Satellite Takedown

Red Storm computing helps shoot down rogue satellite.



Fukushima Quake

Sandia helps cleanup radioactive wastewater.



9/11

Sandia sets contingency plans for release of materials and aircraft attacks on critical facilities immediately after 9/11. Search dogs are equipped with cameras for search and rescue K-9 handlers. The capability allowed search efforts to be carried out in spaces inaccessible to humans.



Hurricane Katrina

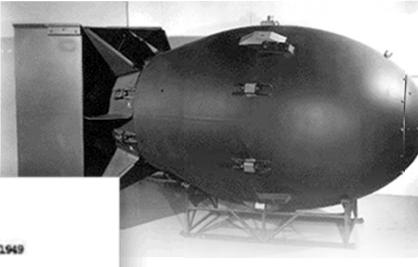
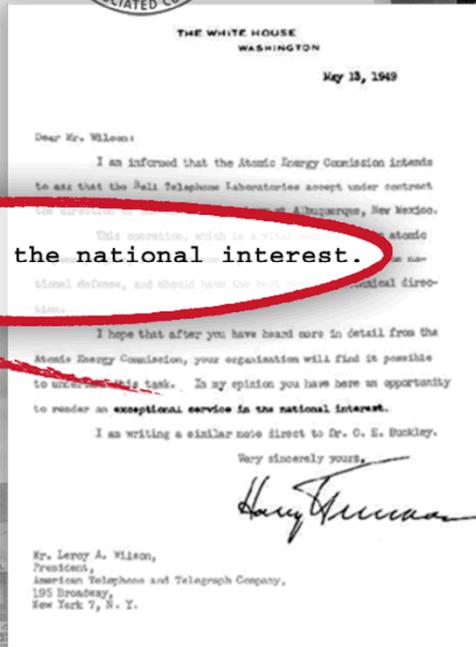
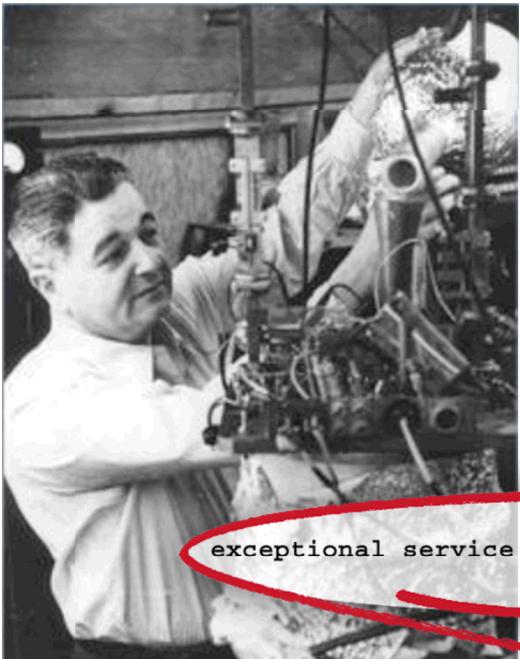
Sandia is called to assess flooding and infrastructure failures.



Gulf Oil Spill

Sandia works to help to develop an approach for securing the damaged well head, stopping the leak, and minimizing the severity of the oil spill.

Sandia's History

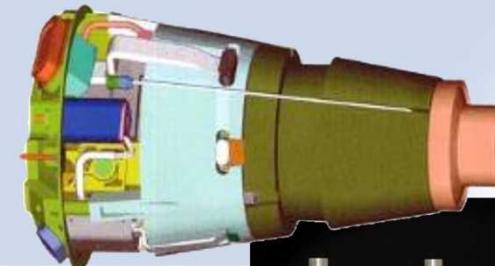


- Sandia's roots can be traced to the Manhattan Project. J. Robert Oppenheimer established "Z Division" at Sandia Base near Albuquerque immediately after World War II, to perform stockpile development activities.
- In 1949, at the urging of the Atomic Energy Commission, President Truman encouraged the American Telephone and Telegraph Company to accept management and operating responsibility for the Sandia operation. His letter to AT&T President Leroy Wilson contained a phrase that captures the ethos of Sandia to this day: "In my opinion, you have here an opportunity to render an **exceptional service in the national interest.**" The AT&T Bell Laboratories operated Sandia from November 1949 through 1992.
- In 1993 Martin Marietta Corporation became the management and operating contractor for Sandia National Laboratories. (Martin Marietta later merged with Lockheed to form Lockheed Martin Corporation.)
- Sandia established a laboratory facility in Livermore, California, in 1956 to support the nuclear weapon development activities of the University of California Radiation Laboratory—now Lawrence Livermore National Laboratory.

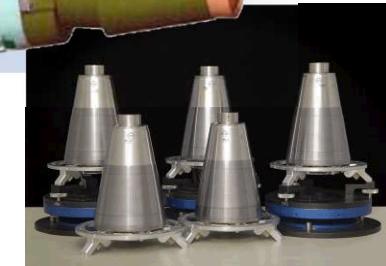
Nuclear Weapons



**Integrated,
engineered warhead
systems**



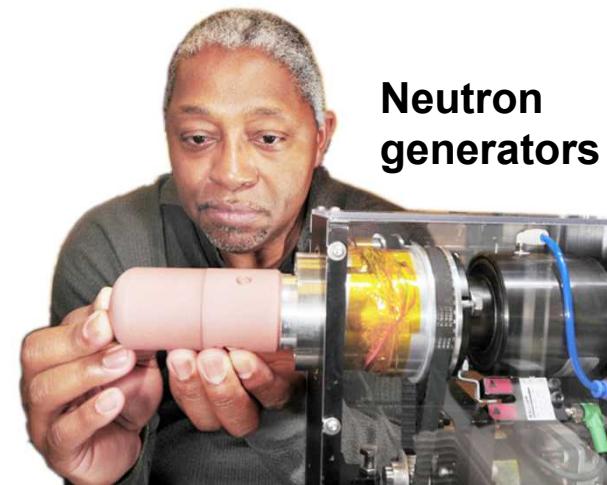
**Arming, fusing,
and firing
systems**



Safety systems



**Gas transfer
systems**



**Neutron
generators**

Emerging National Security Thrusts



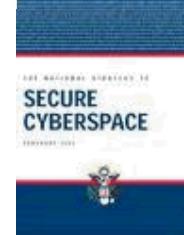
Nuclear



Energy



Cyber



Science & Technology



Sandia is a National Laboratory



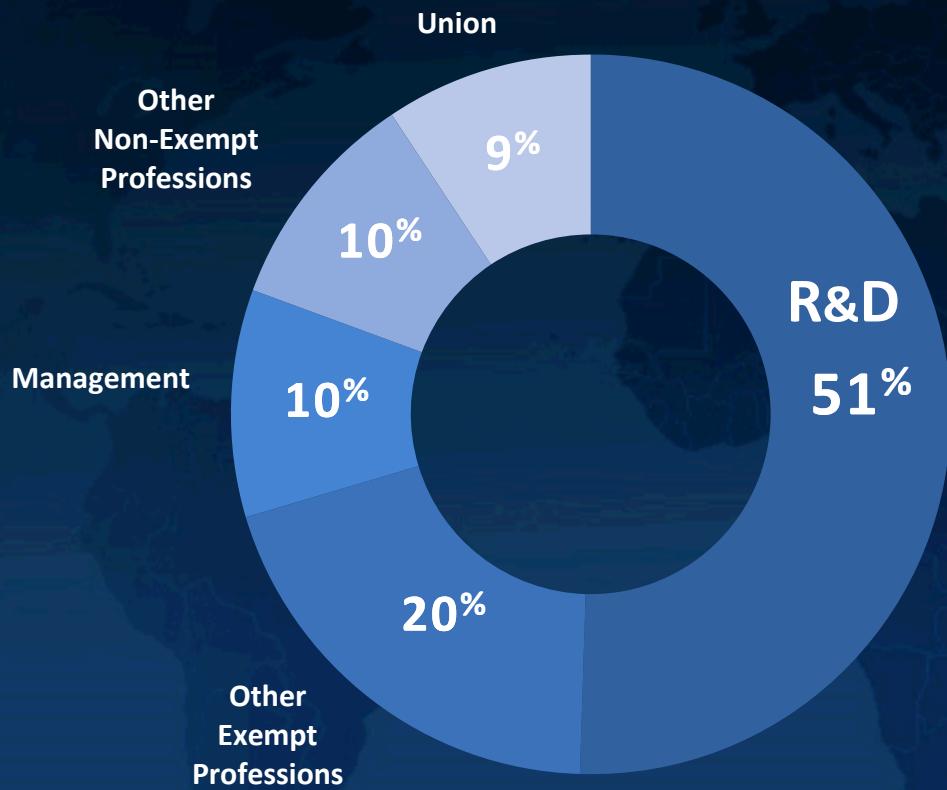
Our Workforce



Regular Employees	Highest Degree
1,728	PhD
3,580	Masters
1,721	Bachelors
8	Doctor of Medicine
31	Doctor of Law

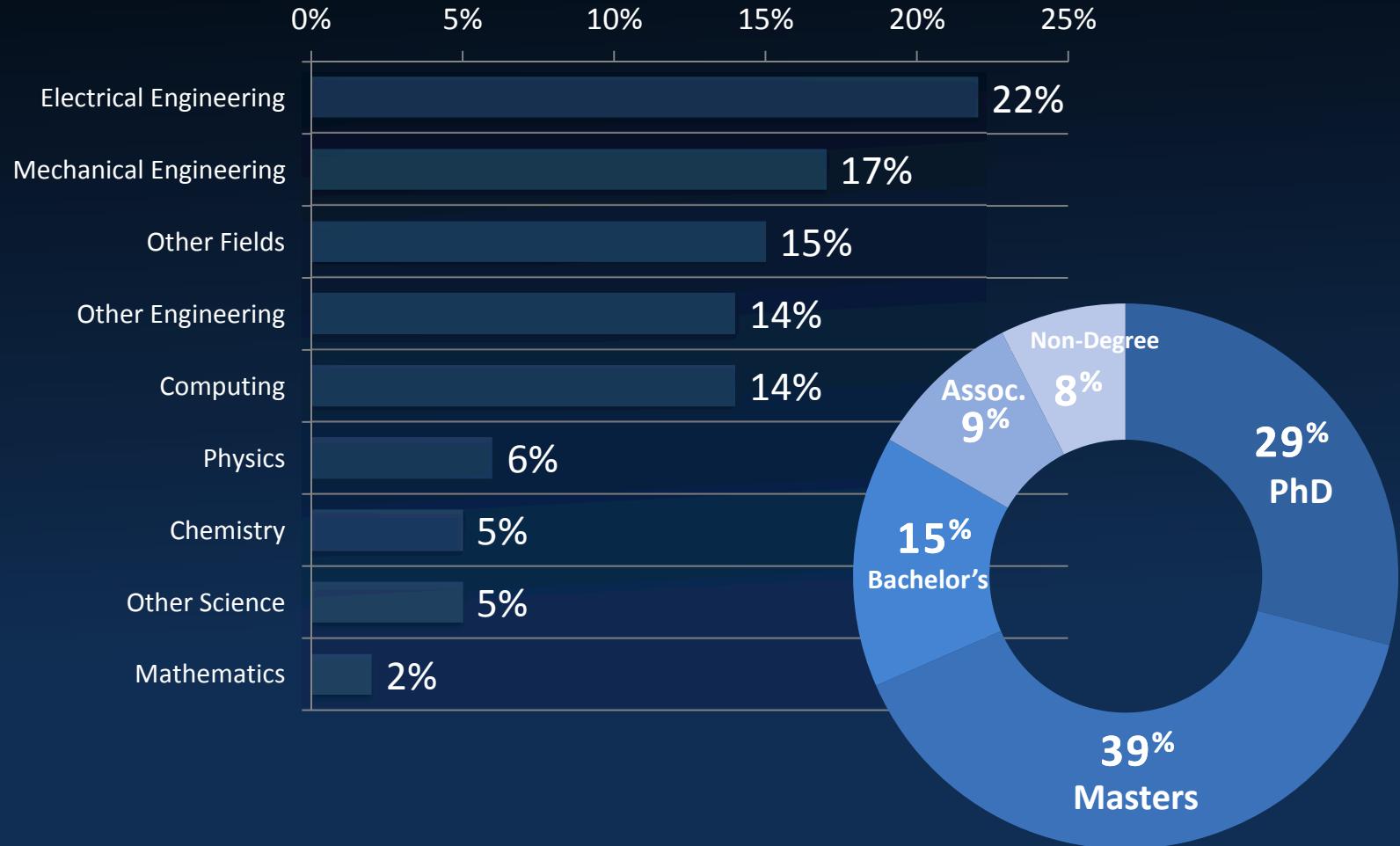
Regular Employees	Years of Service
3,098	Less than 5 years
1,554	5–9 years
2,541	10–19 years
1,652	20–29 years
766	30–39 years
25	40+ years

9,633 Regular employees
1,743 Temporary employees and contractor associates

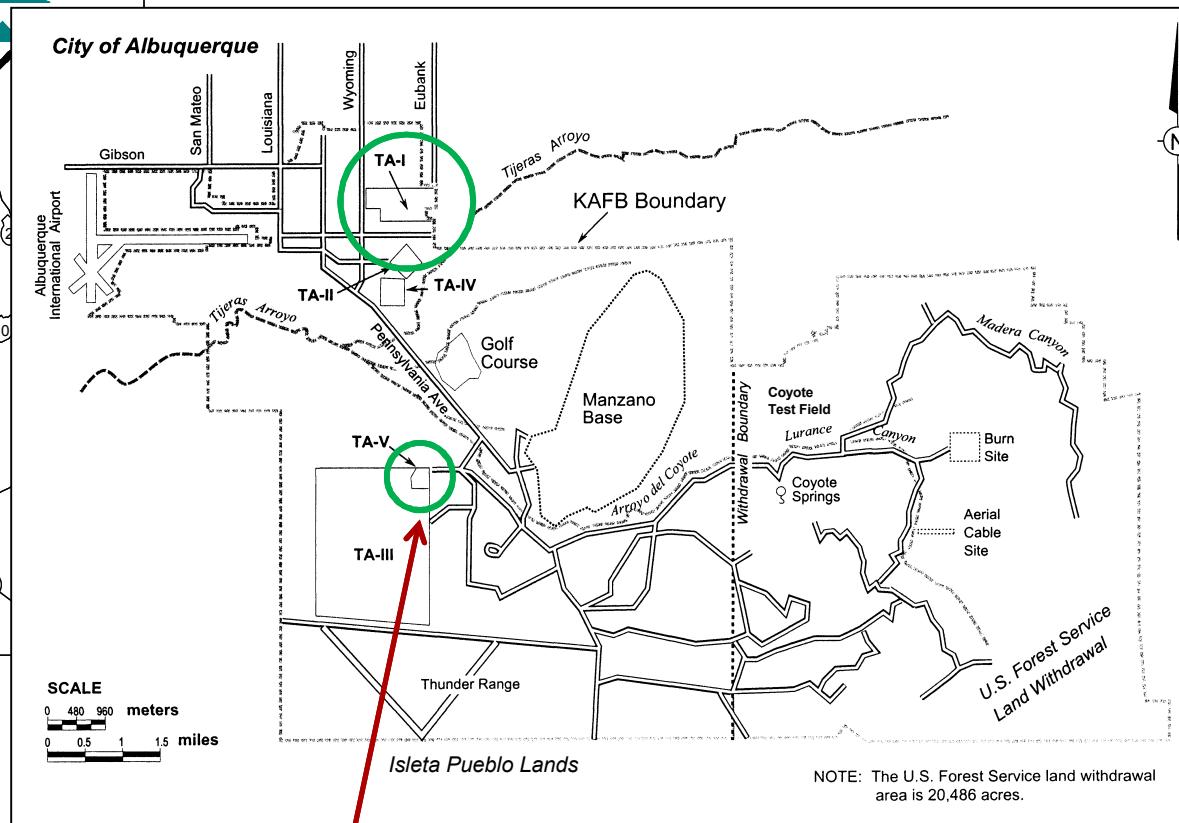
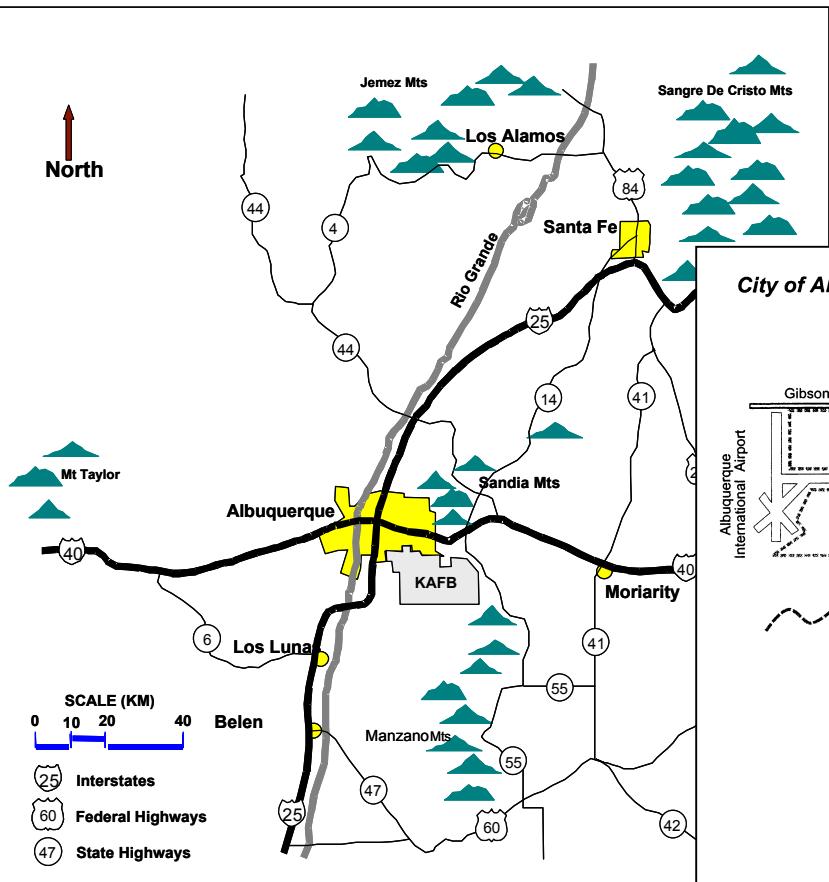


Data as of July 15, 2013

R&D by Discipline & Degree

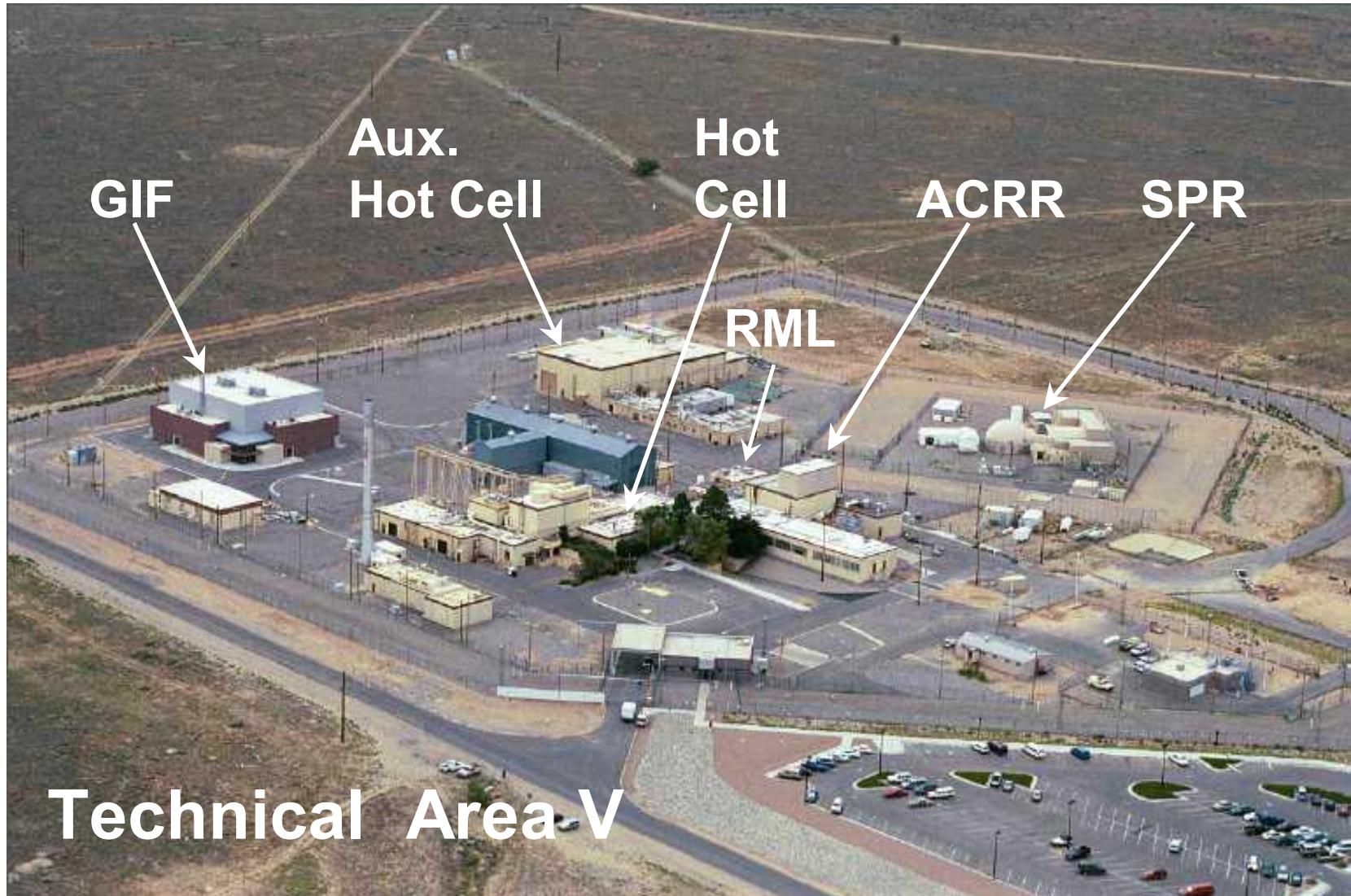


**Sandia National Laboratories (SNL)
is located on Kirtland AFB in
Albuquerque, NM.**



**Sandia's nuclear reactor facilities are in Technical Area V
- a few miles south of the main research campus.**

SNL Tech Area V



Technical Area V

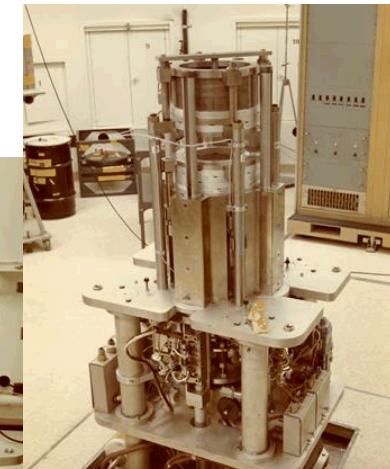
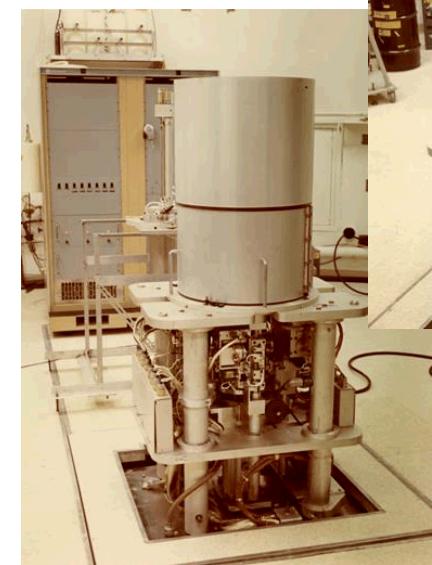
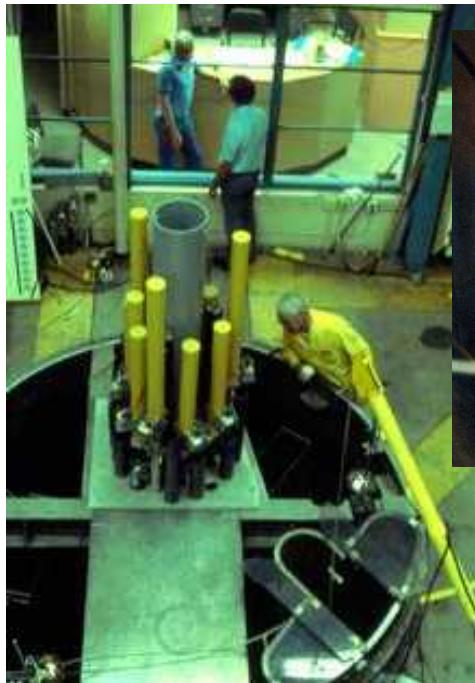
TA-V History

- TAV was constructed in 1959 as part of the Nuclear Airplane Project
 - Sandia Pulse Reactor (SPR-I) – 1961
 - Sandia Pulse Reactor (SPR-II) - 1967
 - Sandia Nuclear Assembly Reactor (SNARE) – 1962
 - Sandia Engineering Reactor (SER) – 1963
 - Annular Core Pulse Reactor (ACPR) 1967



TA-V Recent History

- TAV continued to build on its nuclear reactor success through the '70s and '80s
 - Sandia Pulse Reactor (SPR-III) - 1976
 - Annular Core Research Reactor (ACRR) – 1978
 - Critical Experiment-Space Nuclear Thermal Power (SNTP-CX) 1989)
 - ACRR-Fueled Ringed External Cavity (FREC-II) – 1988



TA-V Facilities Currently Operating



Annular Core Research Reactor



Sandia Pulse Reactor
and Critical Experiments



Radiation Metrology Laboratory



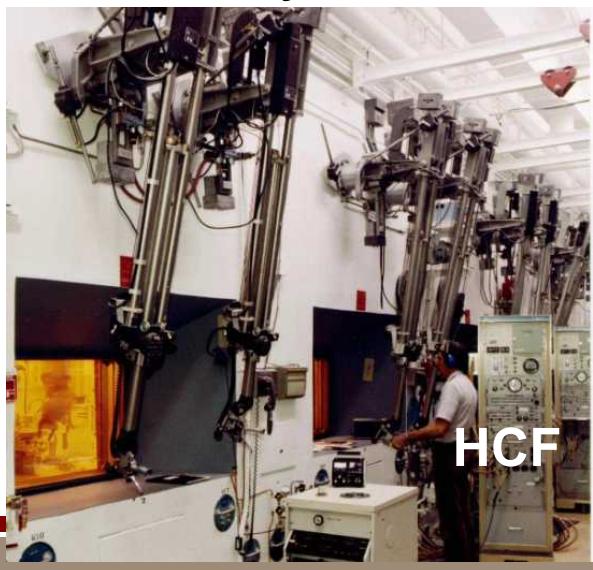
Gamma Irradiation Facility



Auxiliary Hot Cell Facility



Hot Cell Facility



Past Experiment Programs at TAV

- TAV has been involved in many nuclear experiment programs over the years
 - Weapon Component Testing – Our original and continuing mission
 - Radiation Effects Sciences – New methods base on science discovery
 - Fast Reactor Safety – CRBR, Advanced fuel/cladding testing, equation of state
 - Light Water Reactor Safety – TMI, Severe fuel damage and fission product release from debris beds
 - Nuclear Pumped Laser (FALCON) – Part of Reagan's Star Wars Defense
 - Space Thermal Nuclear Power (SNTP) – Critical experiments, particle fuel testing, element testing using hydrogen
 - Medical Isotope Production (Mo-99, I-125) – Domestic production initiative
 - Space Power (JIMO) – Advance reactors for space power
 - Nuclear Hydrogen Production – Hydrogen as transportation fuel

Current Experiment Programs at TAV

- TAV is still relevant – last research reactor standing
 - Weapon Component Testing – Our original and continuing mission
 - Radiation Effects Sciences – New methods base on science discovery
 - Burnup Credit – Critical experiments fission product reactivity effects
 - Criticality Safety – Critical experiments training for the complex
 - Advanced Reactor Concepts – Right Size Reactor Concept (RSR)
 - Advanced Power Generation Cycles – Supercritical CO₂ cycle

Mo-99 Supply History

1980s – Canada (AECL/MDS Nordion) and a domestic source (Cintichem, Inc. – Tuxedo, NY) supplying Mo-99 to US.

1989 – Cintichem reactor and processing facility shut down due to operational issues. Facilities decommissioned.

Early 1990s – Canada only supplier; some labor relations issues. Congressional action mandates DOE to develop a domestic backup supply.

1991 – DOE purchases the right to the Cintichem process, equipment, and the Drug Master File (DMF) for the production of Mo-99, I-131, Xe-133, and activation isotope I-125.

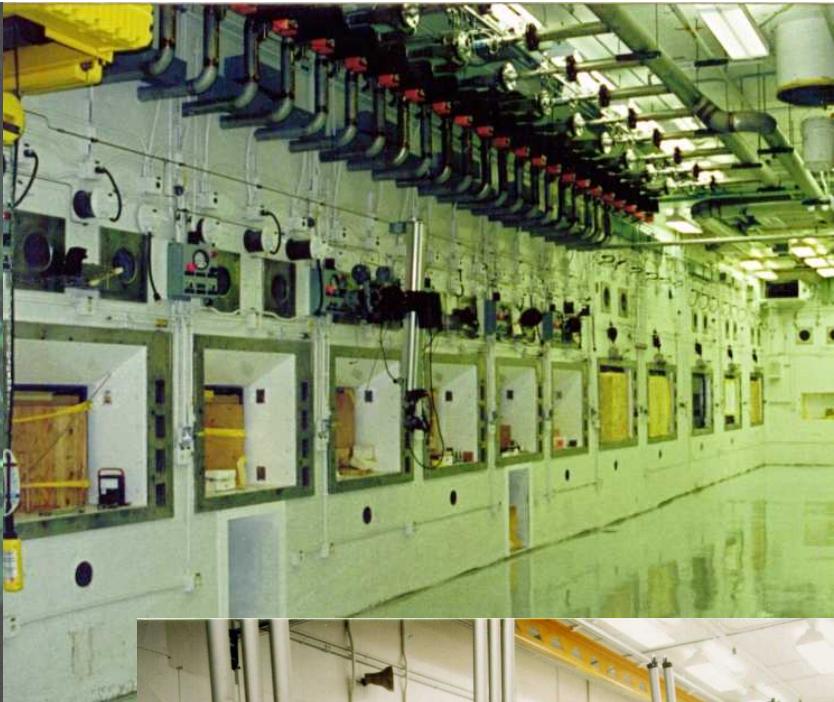
1991 – DOE identifies Omega West Reactor (OWR) and the CMR at LANL as proposed backup supply facility.

1992 – Leak discovered in OWR primary coolant pipe. Ultimately leads to OWR shutdown.

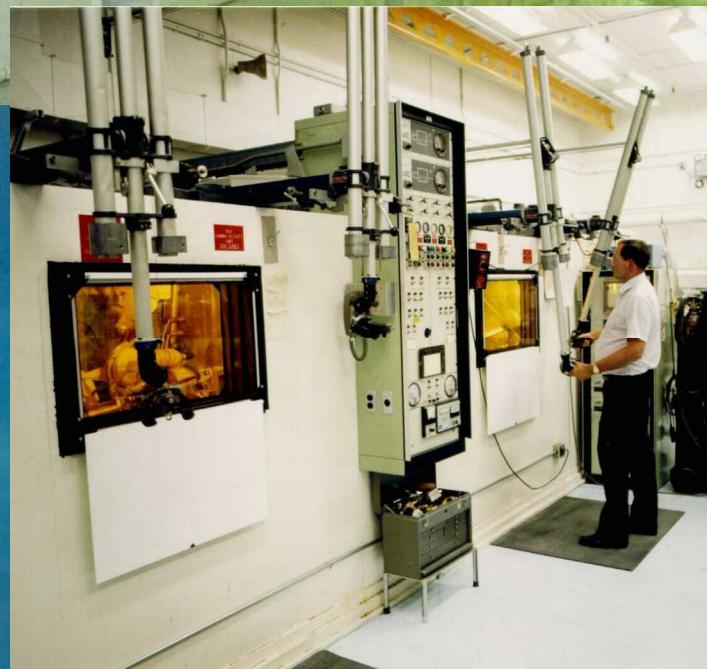
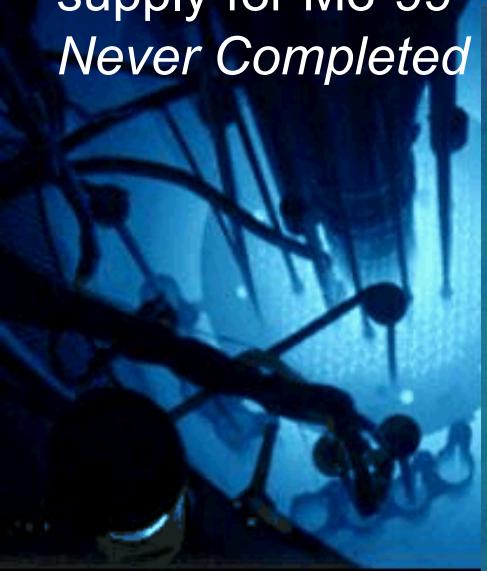
1996 – DOE selects Annular Core Research Reactor (ACRR) and the HCF at SNL to become backup facility. LANL to fabricate targets. EIS prepared and ROD signed.

1998 – Canada (AECL/MDS Nordion) petitions Clinton administration to discontinue development of a US backup supply. Canada is building two new 10 MW reactors (MAPLE 1 & 2) that will adequately supply the world.

SNL Backup Supply?



Sandia and Los Alamos
were supposed to
provide a backup
supply for Mo-99 –
Never Completed



Mo-99 Supply History (the rest of the story)



1998 – SNL/LANL modification efforts cease with ~80% completion of HCF.

Late 1990s – Mallinckrodt invests in european consortium to produce significant quantities of Mo-99.

Early and Mid 2000s – Canada (NRU reactor) and european consortium providing virtually the world's supply. No major interruptions occur.

2008 – AECL cancels the MAPLE reactors after investing ~\$500M over a 12 year period.
Major problem is a positive reactivity feedback coefficient at power.

2009 – NRU develops problems including a leak in its heavy water tank. HFR also develops a leak in its primary coolant piping.

2009 – US congress proposes The Medical Isotope Production Act to establish a domestic supply of Mo-99 using LEU.

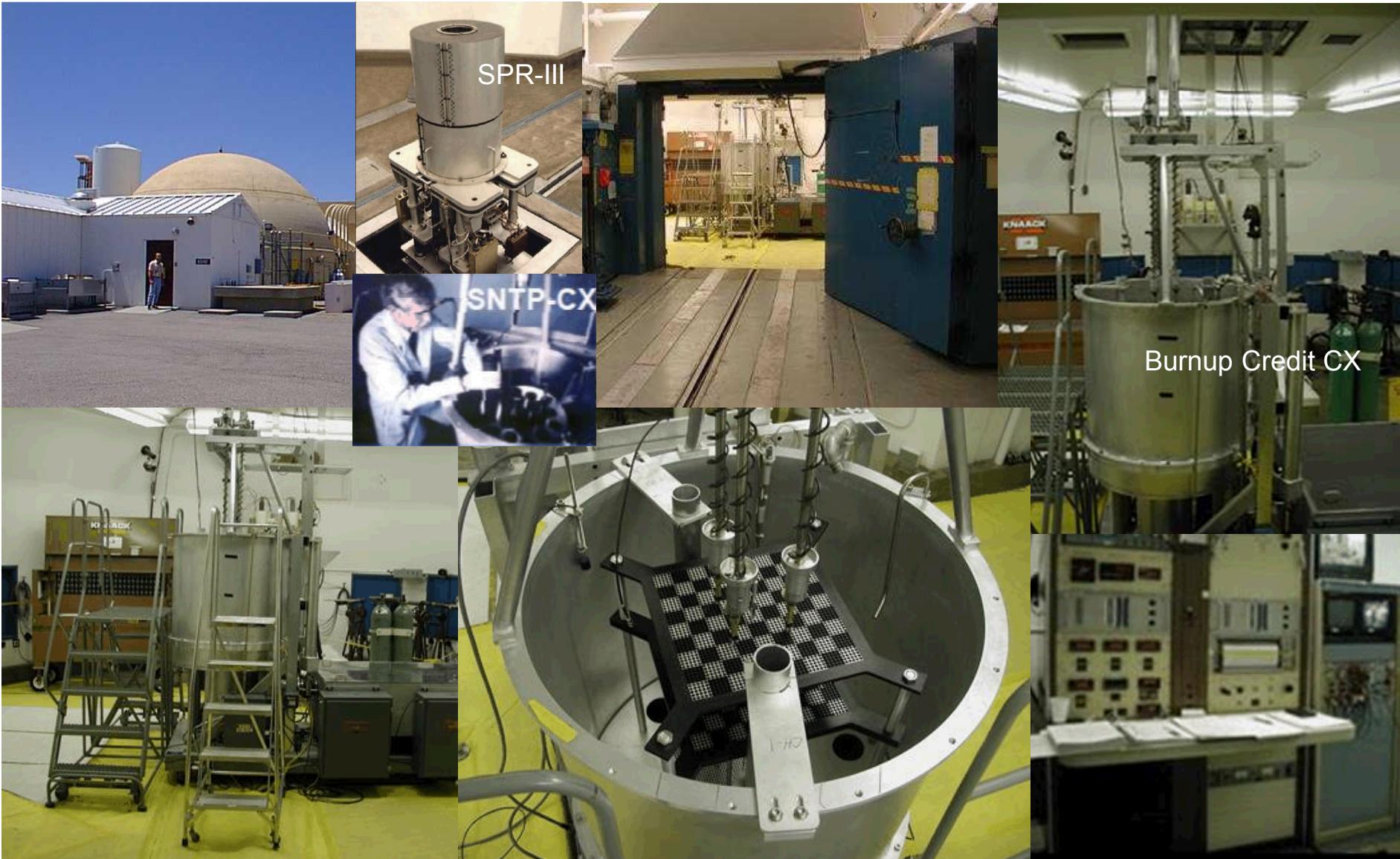
Current – Several companies are promoting various concepts for Mo-99 production. All of them will fail because they are technically flawed and/or are not economically viable.

The US finds itself in the same situation it was in during the 1990s.

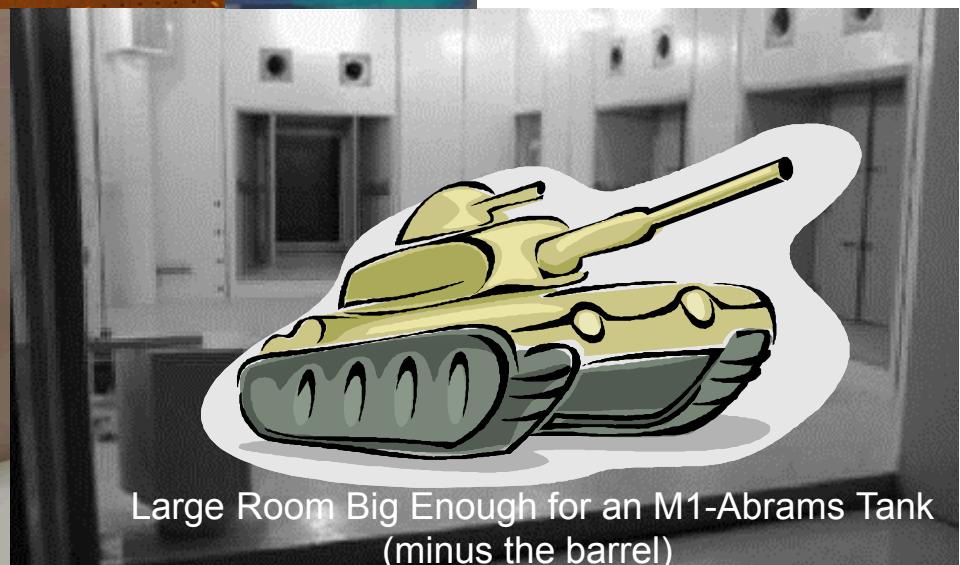
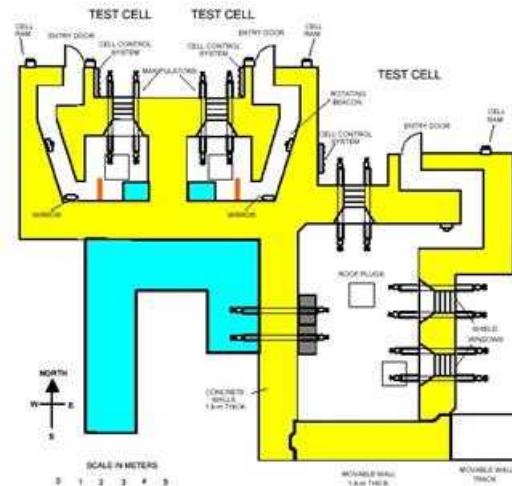
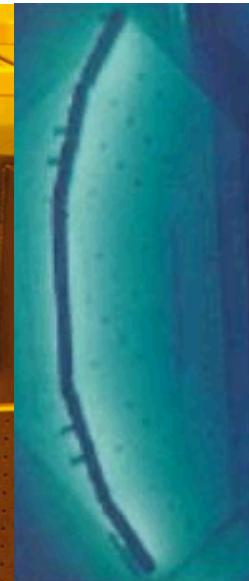
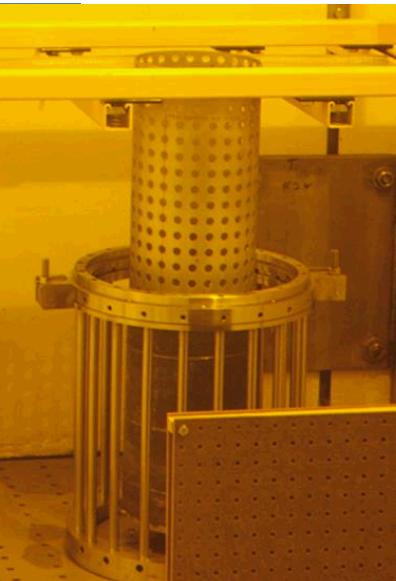
We are relying on foreign sources for a critical medical radioisotope without enough backup suppliers.

Backup

Sandia Critical Experiments



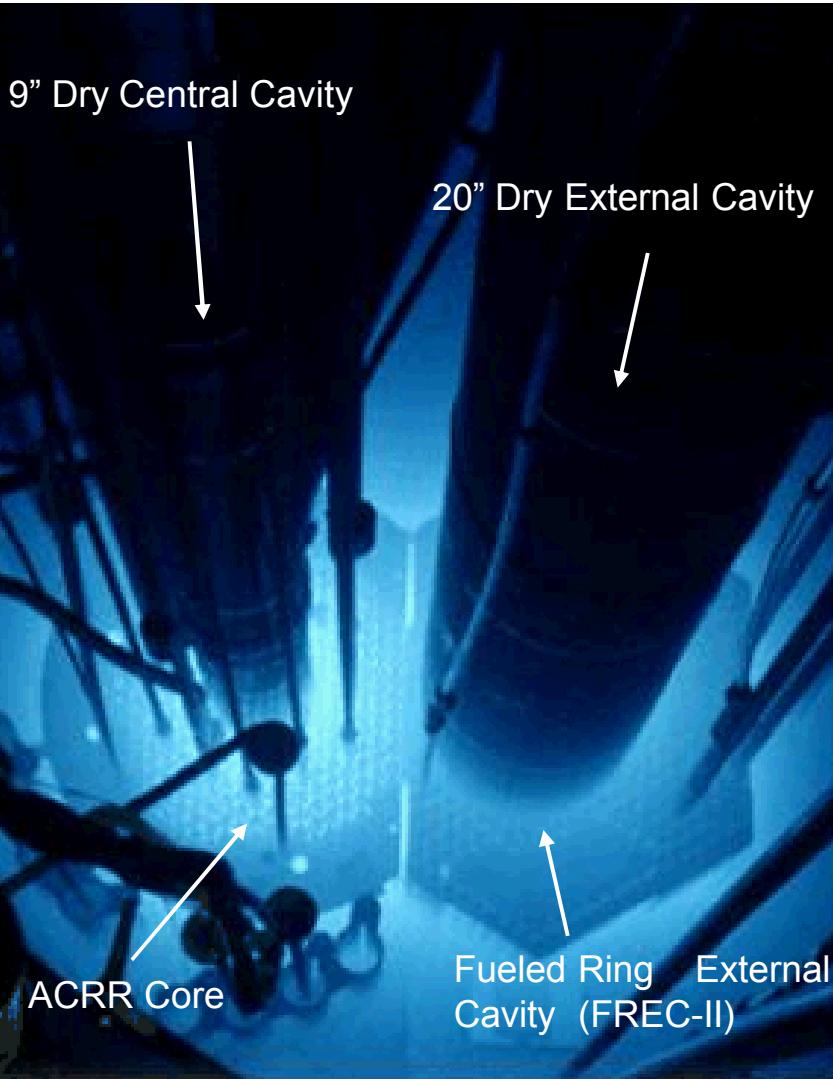
GIF Description



3 Irradiation Cells
440 kCi Co-60
1 krad/s

Large Room Big Enough for an M1-Abrams Tank
(minus the barrel)

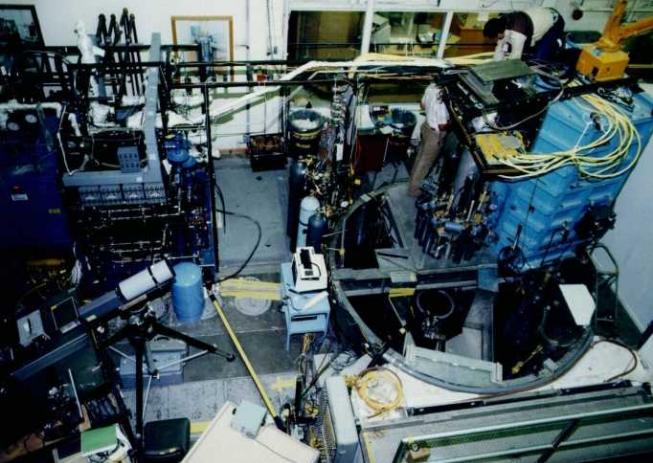
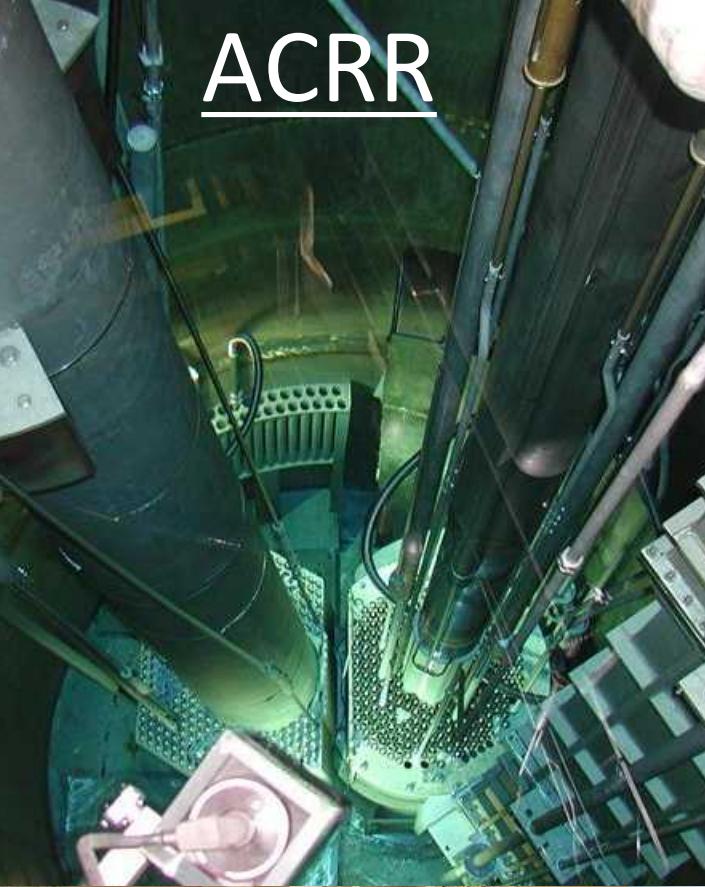
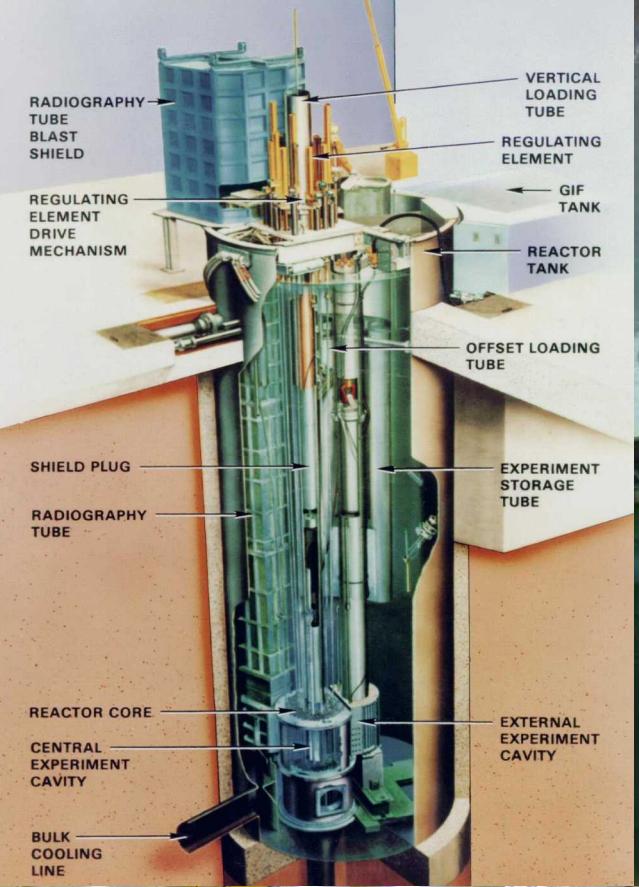
ACRR Description



ACRR and FREC-II

- 236 UO_2 -BeO fueled elements
1.5 in (3.8 cm) dia. x 20 in (51 cm)
100 g U-235 per element – 35% enr.
- Operating Power level
 MW_{th} Steady State Mode
250 MJ Pulse Mode (6 ms FWHM)
300 MJ Transient Mode (Programmable)
- Dry cavity 9 in (23 cm) diameter
Extends full length of pool through core
Neutron Flux $4\text{E}13 \text{ n/cm}^2\text{-s}$ at 2 MW
65% > 1 eV, 56% > 10 keV, 45% > 100 keV
- Epithermal Spectrum
Flux in cavity can be tailored for desired energy spectrum (Poly, B4C)
- Open-pool type reactor
Fuel elements cooled by natural convection
Pool cooled by HX and cooling tower
- FREC-II uses previous ACPR fuel
TRIGA type (UZrH) – 20 in (51 cm) dia.
dry cavity
- Fuel burnup is minimal
- Reactor used for short duration power runs, pulses, and transients

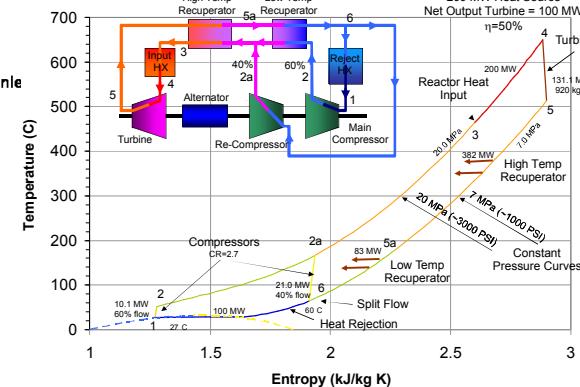
ACRR



Future Experiment Opportunities

Future Generation Reactors

- Advanced Fuel Performance Transient Testing
 - Phenomenology and Model Validation
 - Safety Margins
- Advanced Power Cycles
- Advanced Reactor Design Concepts
- Hydrogen Production



Critical Experiments

Small Reactor Technology

- NASA Missions
 - Nuclear Propulsion
 - Space Power
- Commercial Space Propulsion
 - Space Tug
- Medical Isotope Production
 - Target Reactor Concept

