

*Exceptional service in the national interest*

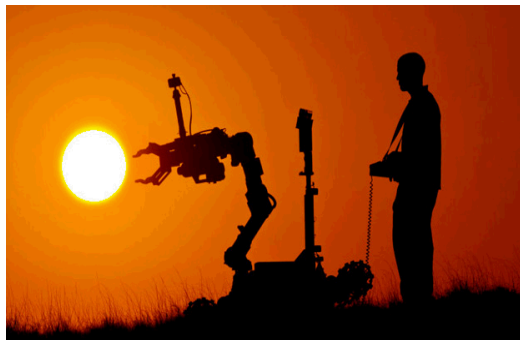
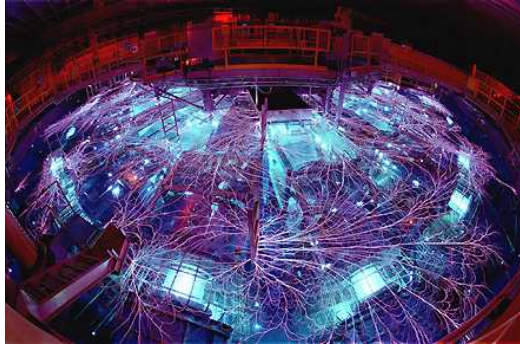


# Overview of Sandia National Laboratories, Technical Area V, and the 90's Medical Isotope Production Program

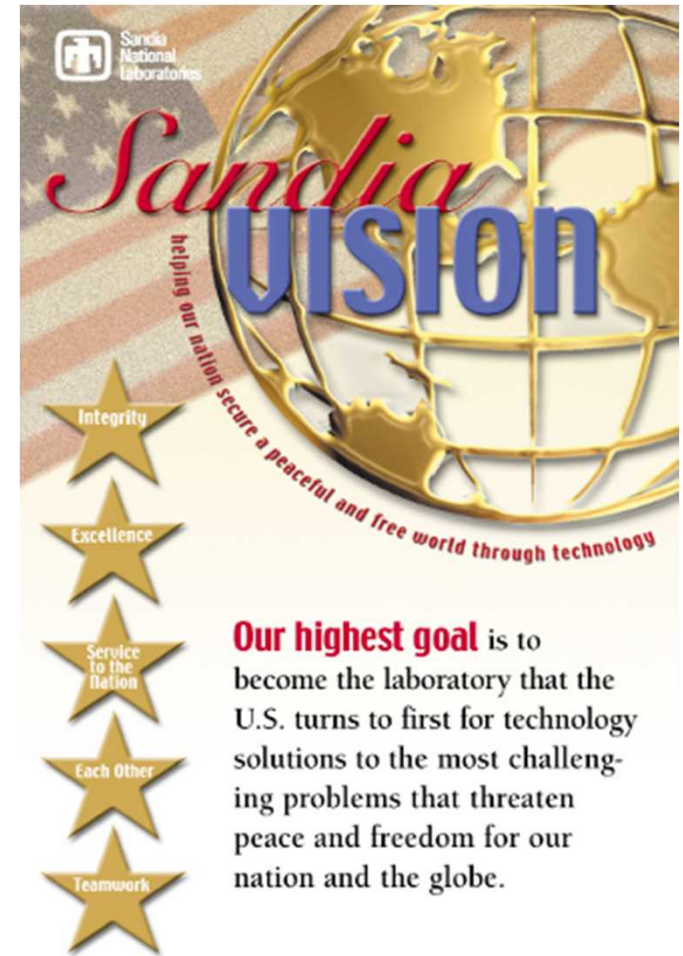


Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2014-17395 PE

# The laboratory the U.S. turns to first



- National Security Laboratory
- Broad mission in developing science and technology applications to meet our rapidly changing, complex national security challenges
- Safety, security and reliability of our nation's nuclear weapon stockpile



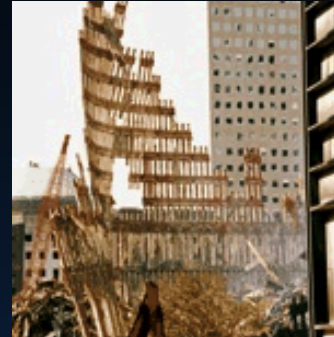


# Sandia's Impact



## **Cleanroom invented 1963**

\$50 billion worth of cleanrooms built worldwide. It's used in hospitals, laboratories and manufacturing plants today.



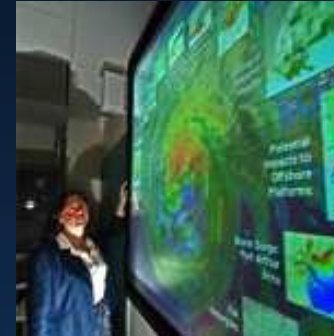
## **9/11**

Sandia sets contingency plans for release of materials and aircraft attacks on critical facilities immediately after 9/11. Search dogs are equipped with cameras for search and rescue K-9 handlers. The capability allowed search efforts to be carried out in spaces inaccessible to humans.



## **2008 Satellite Takedown**

Red Storm computing helps shoot down rogue satellite.



## **Hurricane Katrina**

Sandia is called to assess flooding and infrastructure failures.



## **Fukushima Quake**

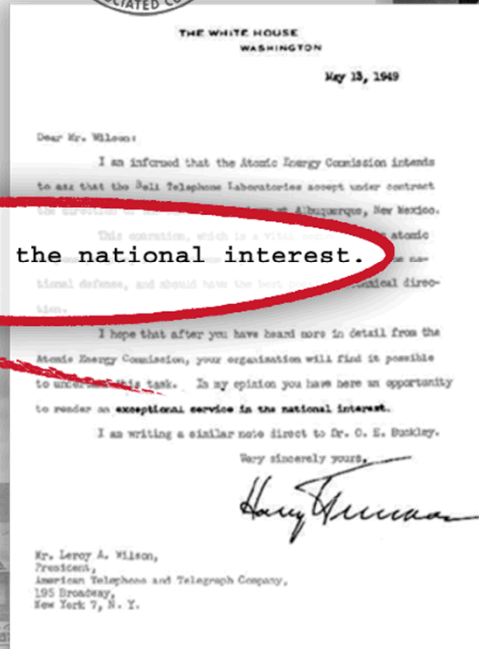
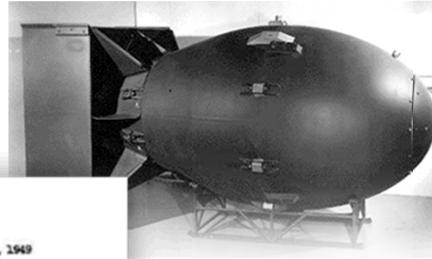
Sandia helps cleanup radioactive wastewater.



## **Gulf Oil Spill**

Sandia works to help to develop an approach for securing the damaged well head, stopping the leak, and minimizing the severity of the oil spill.

# Sandia's History

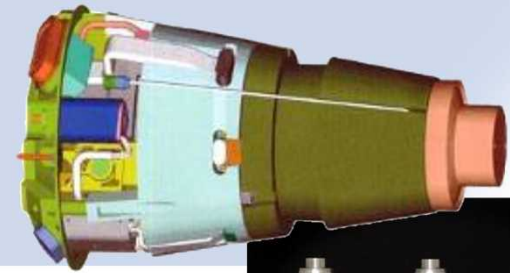


- Sandia's roots can be traced to the Manhattan Project. J. Robert Oppenheimer established "Z Division" at Sandia Base near Albuquerque immediately after World War II, to perform stockpile development activities.
- In 1949, at the urging of the Atomic Energy Commission, President Truman encouraged the American Telephone and Telegraph Company to accept management and operating responsibility for the Sandia operation. His letter to AT&T President Leroy Wilson contained a phrase that captures the ethos of Sandia to this day: "In my opinion, you have here an opportunity to render an exceptional service in the national interest." The AT&T Bell Laboratories operated Sandia from November 1949 through 1992.
- In 1993 Martin Marietta Corporation became the management and operating contractor for Sandia National Laboratories. (Martin Marietta later merged with Lockheed to form Lockheed Martin Corporation.)
- Sandia established a laboratory facility in Livermore, California, in 1956 to the support the nuclear weapon development activities of the University of California Radiation Laboratory—now Lawrence Livermore National Laboratory.

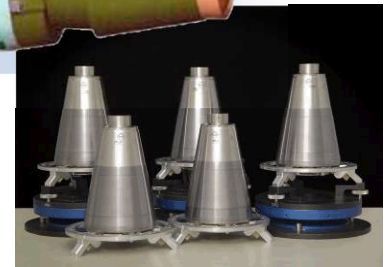
# Nuclear Weapons



**Integrated,  
engineered warhead  
systems**



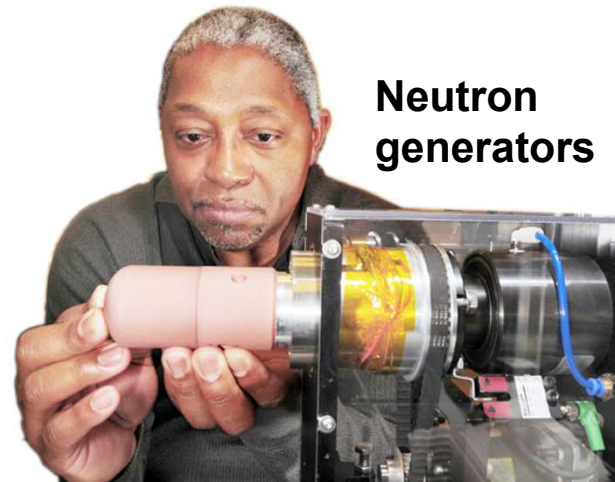
**Arming, fuzing,  
and firing  
systems**



**Safety systems**



**Gas transfer  
systems**



**Neutron  
generators**



# Emerging National Security Thrusts



Nuclear



Energy

Cyber

Science &  
Technology



# Sandia is a National Laboratory



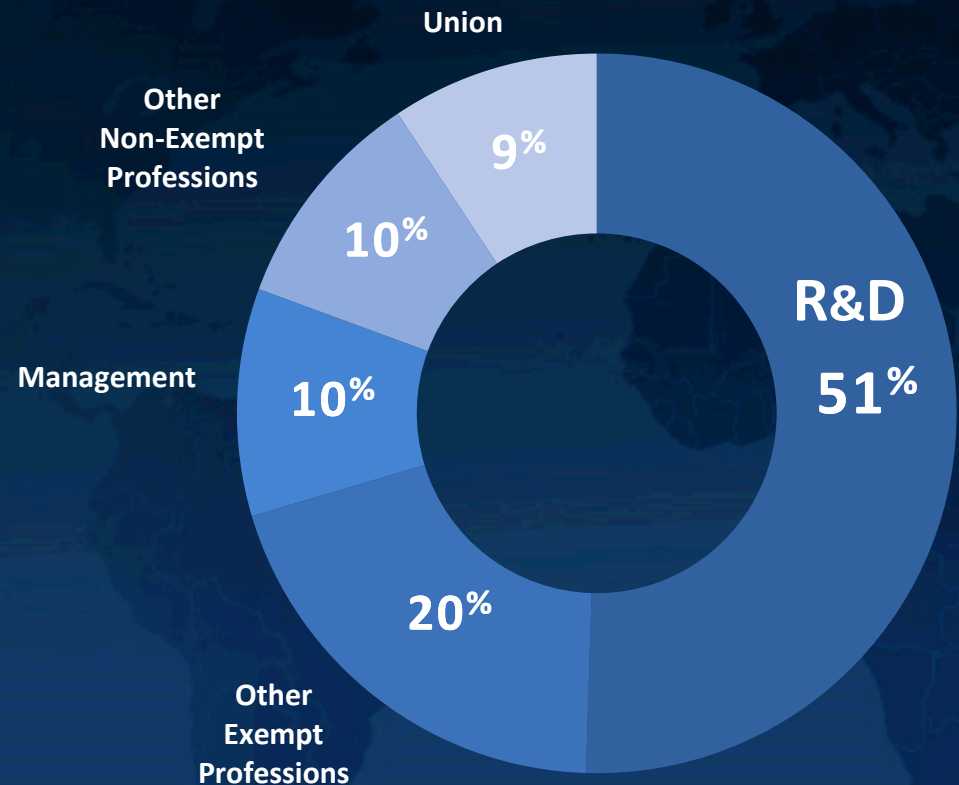
# Our Workforce

Regular Employees	Highest Degree
1,728	PhD
3,580	Masters
1,721	Bachelors
8	Doctor of Medicine
31	Doctor of Law

Regular Employees	Years of Service
3,098	Less than 5 years
1,554	5–9 years
2,541	10–19 years
1,652	20–29 years
766	30–39 years
25	40+ years

**9,633** Regular employees

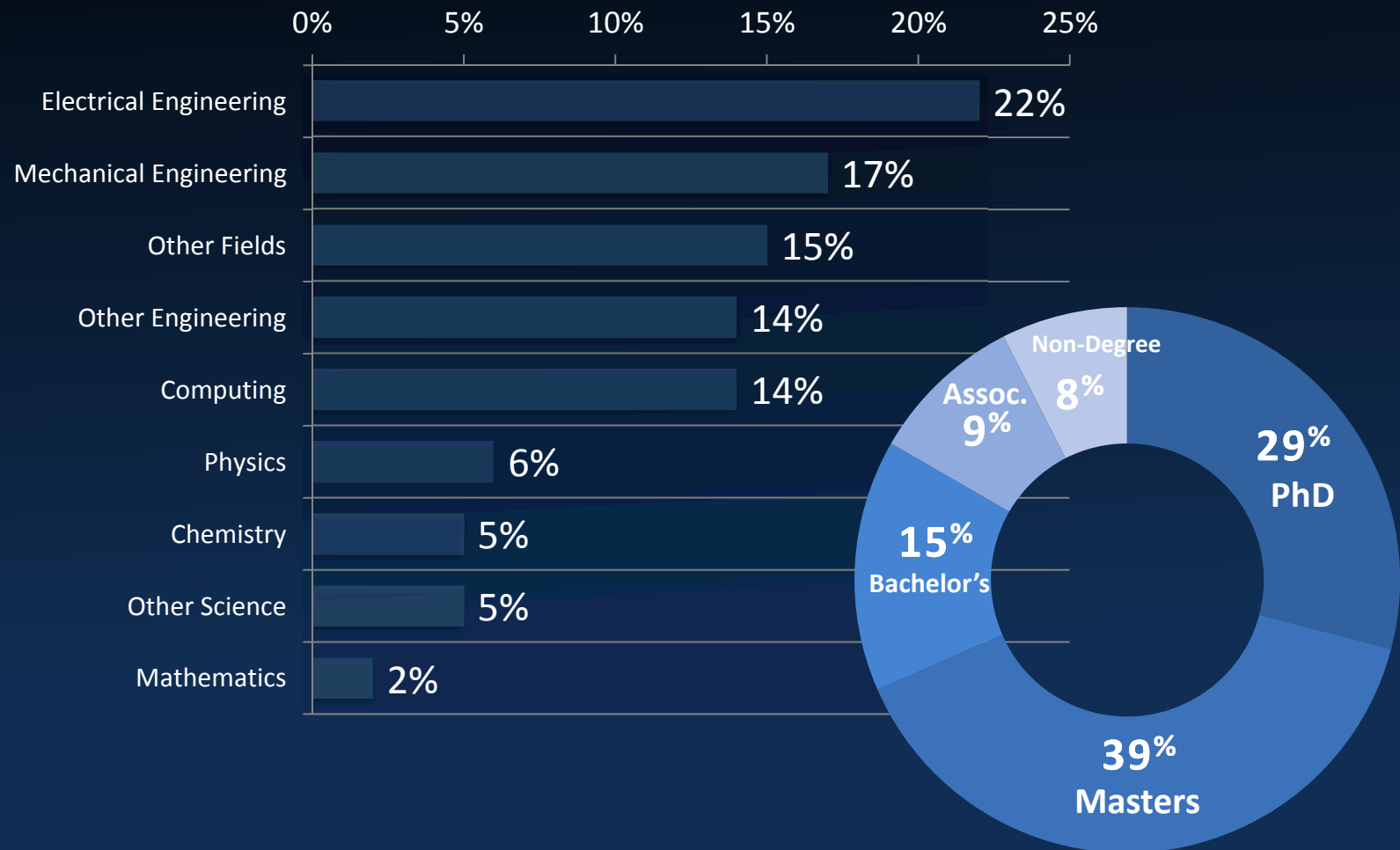
**1,743** Temporary employees and contractor associates



Data as of July 15, 2013

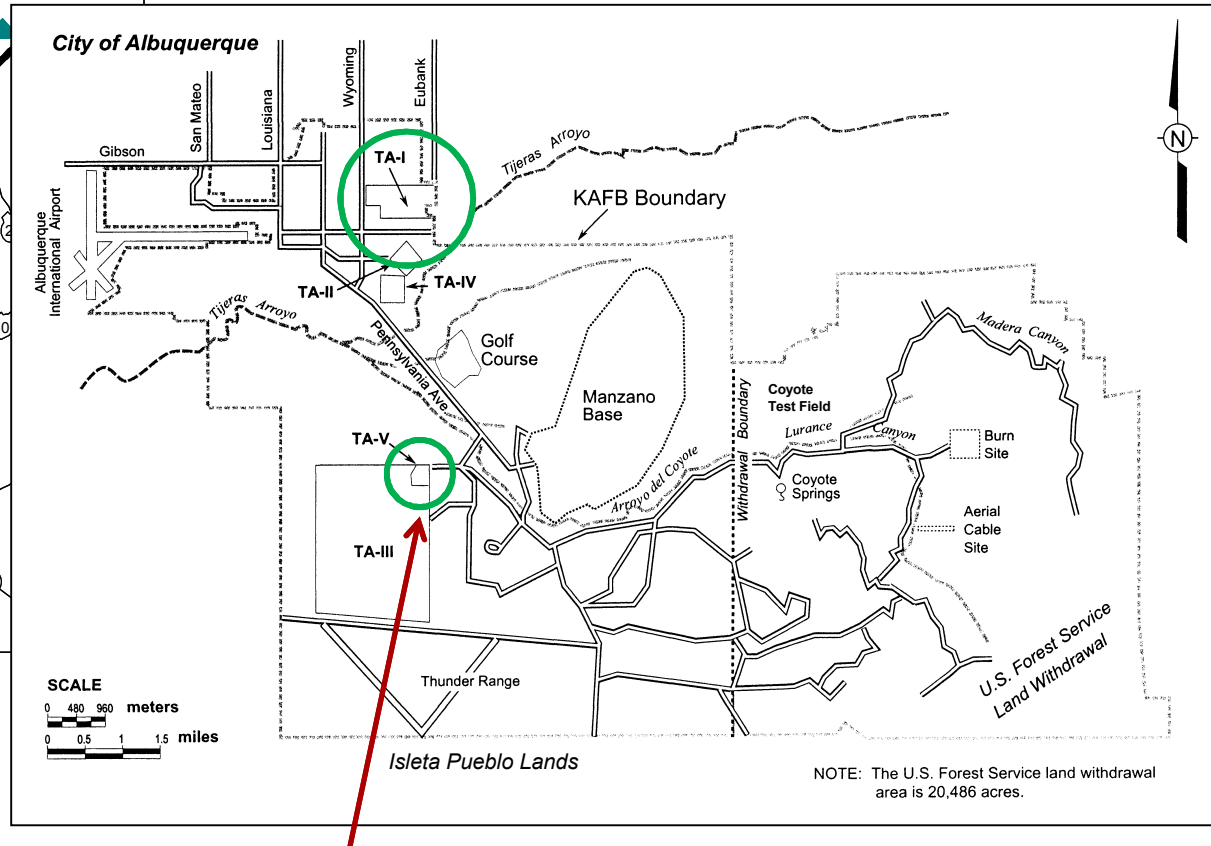
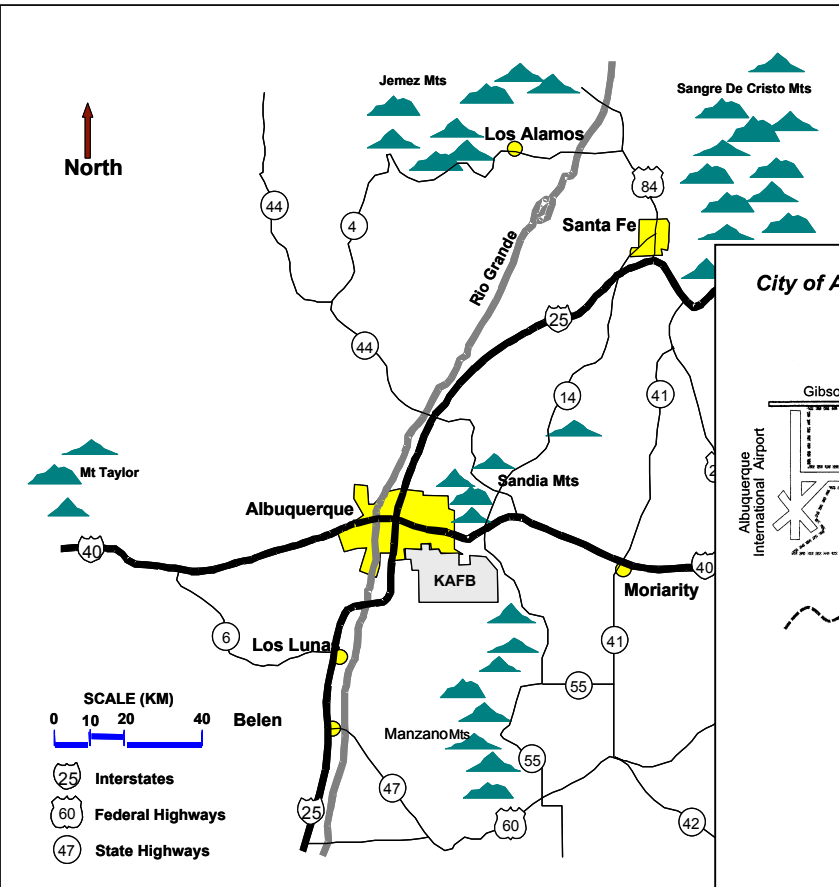


# R&D by Discipline & Degree



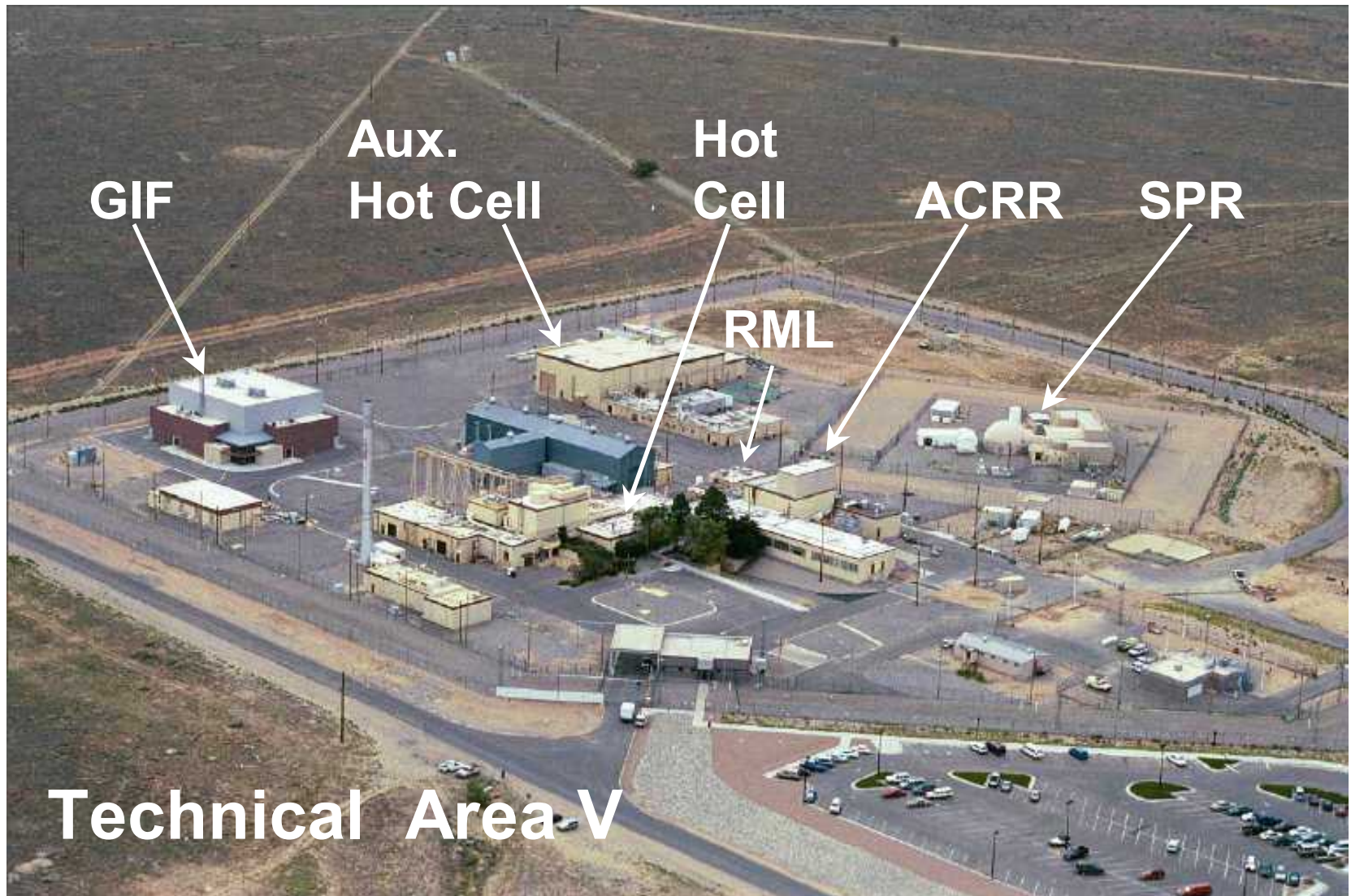
# Sandia National Laboratories - ABQ Sandia National Laboratories

**Sandia National Laboratories (SNL)  
is located on Kirtland AFB in  
Albuquerque, NM.**



**Sandia's nuclear reactor facilities are in Technical Area V  
- a few miles south of the main research campus.**

# SNL Tech Area V





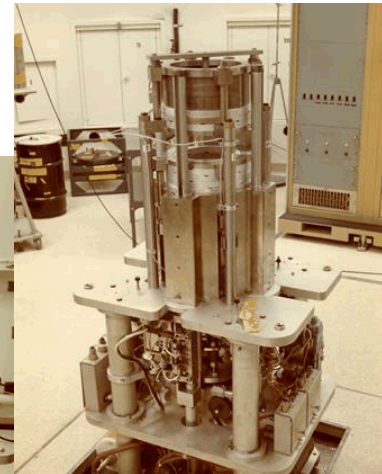
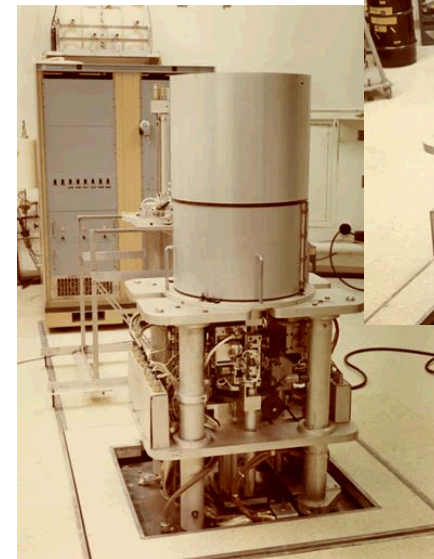
# TA-V History

- TAV was constructed in 1959 as part of the Nuclear Airplane Project
  - Sandia Pulse Reactor (SPR-I) – 1961
  - Sandia Pulse Reactor (SPR-II) - 1967
  - Sandia Nuclear Assembly Reactor (SNARE) – 1962
  - Sandia Engineering Reactor (SER) – 1963
  - Annular Core Pulse Reactor (ACPR) 1967



# TA-V Recent History

- TAV continued to build on its nuclear reactor success through the '70s and '80s
  - Sandia Pulse Reactor (SPR-III) - 1976
  - Annular Core Research Reactor (ACRR) – 1978
  - Critical Experiment-Space Nuclear Thermal Power (SNTF-CX) 1989)
  - ACRR-Fueled Ringed External Cavity (FREC-II) – 1988





# TA-V Facilities Currently Operating



**Annular Core Research Reactor**



**Sandia Pulse Reactor  
and Critical Experiments**



**Radiation Metrology Laboratory**



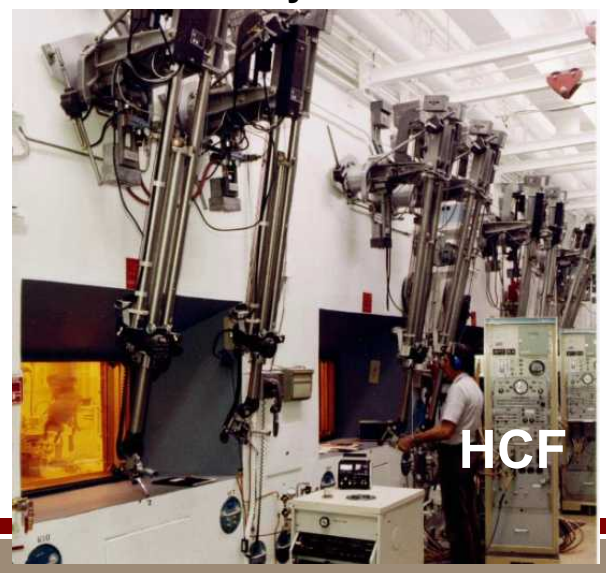
**Gamma Irradiation Facility**



**Auxiliary Hot Cell Facility**



**Hot Cell Facility**





# Past Experiment Programs at TAV

- TAV has been involved in many nuclear experiment programs over the years
  - Weapon Component Testing – Our original and continuing mission
  - Radiation Effects Sciences – New methods base on science discovery
  - Fast Reactor Safety – CRBR, Advanced fuel/cladding testing, equation of state
  - Light Water Reactor Safety – TMI, Severe fuel damage and fission product release from debris beds
  - Nuclear Pumped Laser (FALCON) – Part of Reagan's Star Wars Defense
  - Space Thermal Nuclear Power (SNTP) – Critical experiments, particle fuel testing, element testing using hydrogen
  - Medical Isotope Production (Mo-99, I-125) – Domestic production initiative
  - Space Power (JIMO) – Advance reactors for space power
  - Nuclear Hydrogen Production – Hydrogen as transportation fuel

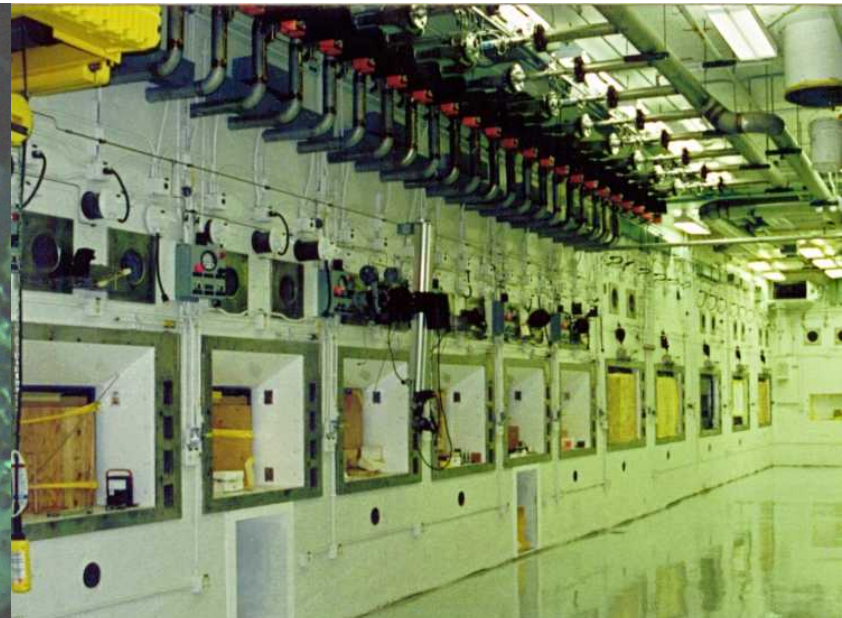
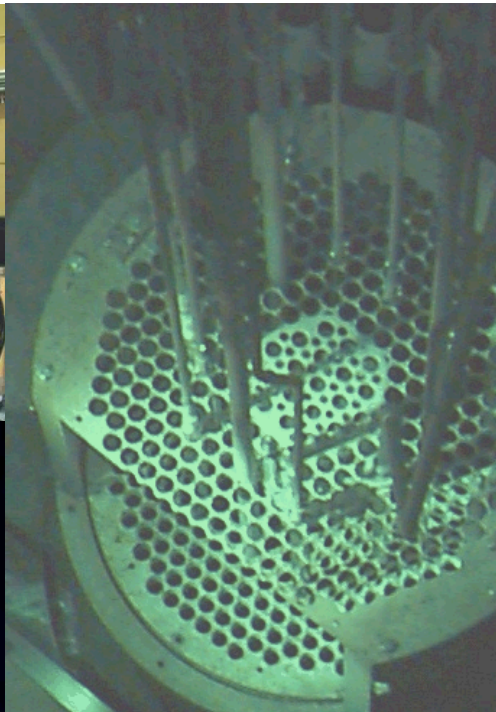
- TAV is still relevant – last research reactor standing
  - Weapon Component Testing – Our original and continuing mission
  - Radiation Effects Sciences – New methods base on science discovery
  - Burnup Credit – Critical experiments fission product reactivity effects
  - Criticality Safety – Critical experiments training for the complex
  - Advanced Reactor Concepts – Right Size Reactor Concept (RSR)
  - Advanced Power Generation Cycles – Supercritical CO<sub>2</sub> cycle

# Mo-99 Supply History

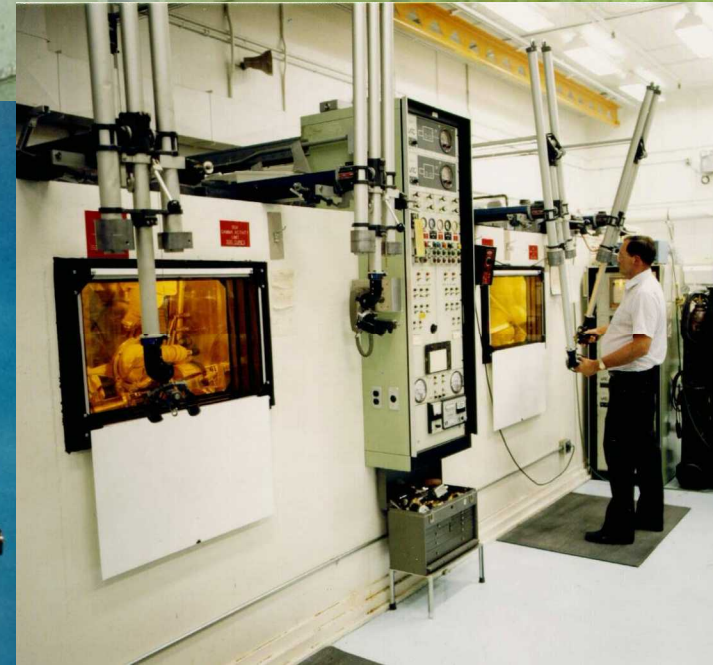
- 1980s – Canada (AECL/MDS Nordion) and a domestic source (Cintichem, Inc. – Tuxedo, NY) supplying Mo-99 to US.
- 1989 – Cintichem reactor and processing facility shut down due to operational issues. Facilities decommissioned.
- Early 1990s – Canada only supplier; some labor relations issues. Congressional action mandates DOE to develop a domestic backup supply.
- 1991 – DOE purchases the right to the Cintichem process, equipment, and the Drug Master File (DMF) for the production of Mo-99, I-131, Xe-133, and activation isotope I-125.
- 1991 – DOE identifies Omega West Reactor (OWR) and the CMR at LANL as proposed backup supply facility.
- 1992 – Leak discovered in OWR primary coolant pipe. Ultimately leads to OWR shutdown.
- 1996 – DOE selects Annular Core Research Reactor (ACRR) and the HCF at SNL to become backup facility. LANL to fabricate targets. EIS prepared and ROD signed.
- 1998 – Canada (AECL/MDS Nordion) petitions Clinton administration to discontinue development of a US backup supply. Canada is building two new 10 MW reactors (MAPLE 1 & 2) that will adequately supply the world.



# SNL Backup Supply?



Sandia and Los Alamos  
were supposed to  
provide a backup  
supply for Mo-99 –  
*Never Completed*



# Mo-99 Supply History (the rest of the story)

1998 – SNL/LANL modification efforts cease with ~80% completion of HCF.

Late 1990s – Mallinckrodt invests in european consortium to produce significant quantities of Mo-99.

Early and Mid 2000s – Canada (NRU reactor) and european consortium providing virtually the world's supply. No major interruptions occur.

2008 – AECL cancels the MAPLE reactors after a investing ~\$500M over a 12 year period. Major problem is a positive reactivity feedback coefficient at power.

2009 – NRU develops problems including a leak in its heavy water tank. HFR also develops a leak in its primary coolant piping.

2009 – US congress proposes The Medical Isotope Production Act to establish a domestic supply of Mo-99 using LEU.

Current – Several companies are promoting various concepts for Mo-99 production. All of them will fail because they are technically flawed and/or are not economically viable.

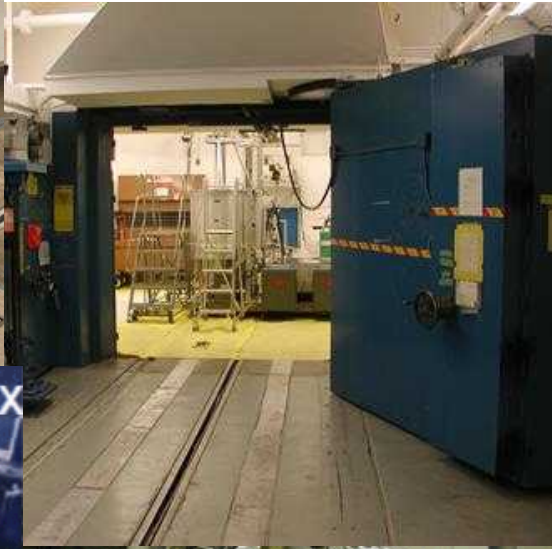
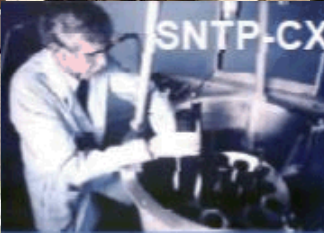
***The US finds itself in the same situation it was in during the 1990s.***

***We are relying on foreign sources for a critical medical radioisotope without enough backup suppliers.***

# Backup

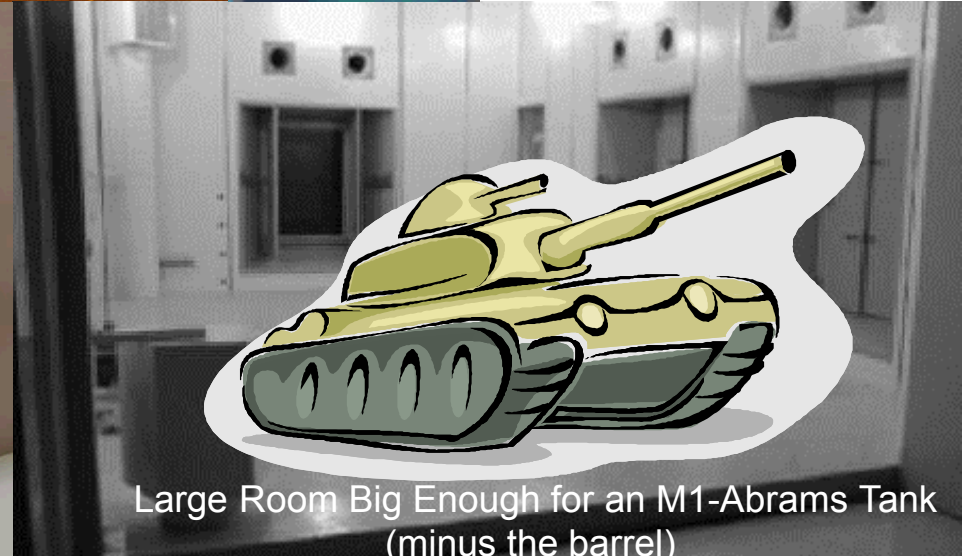
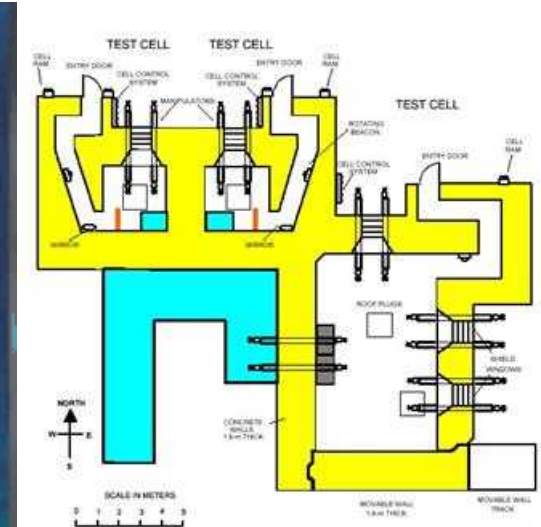
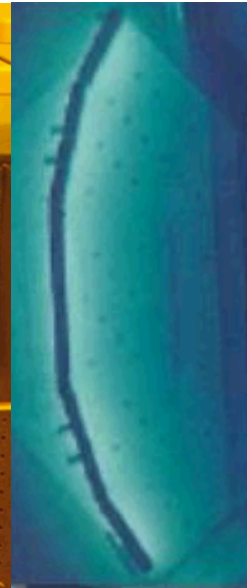
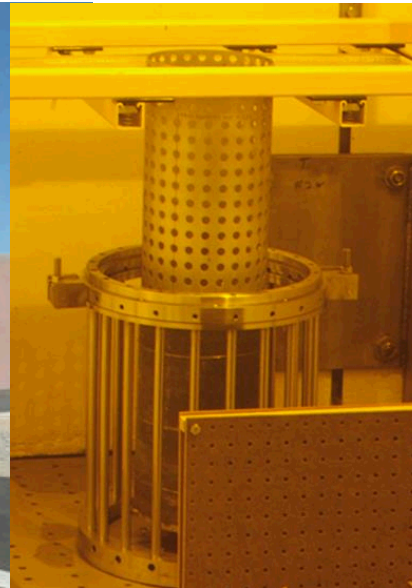


# Sandia Critical Experiments

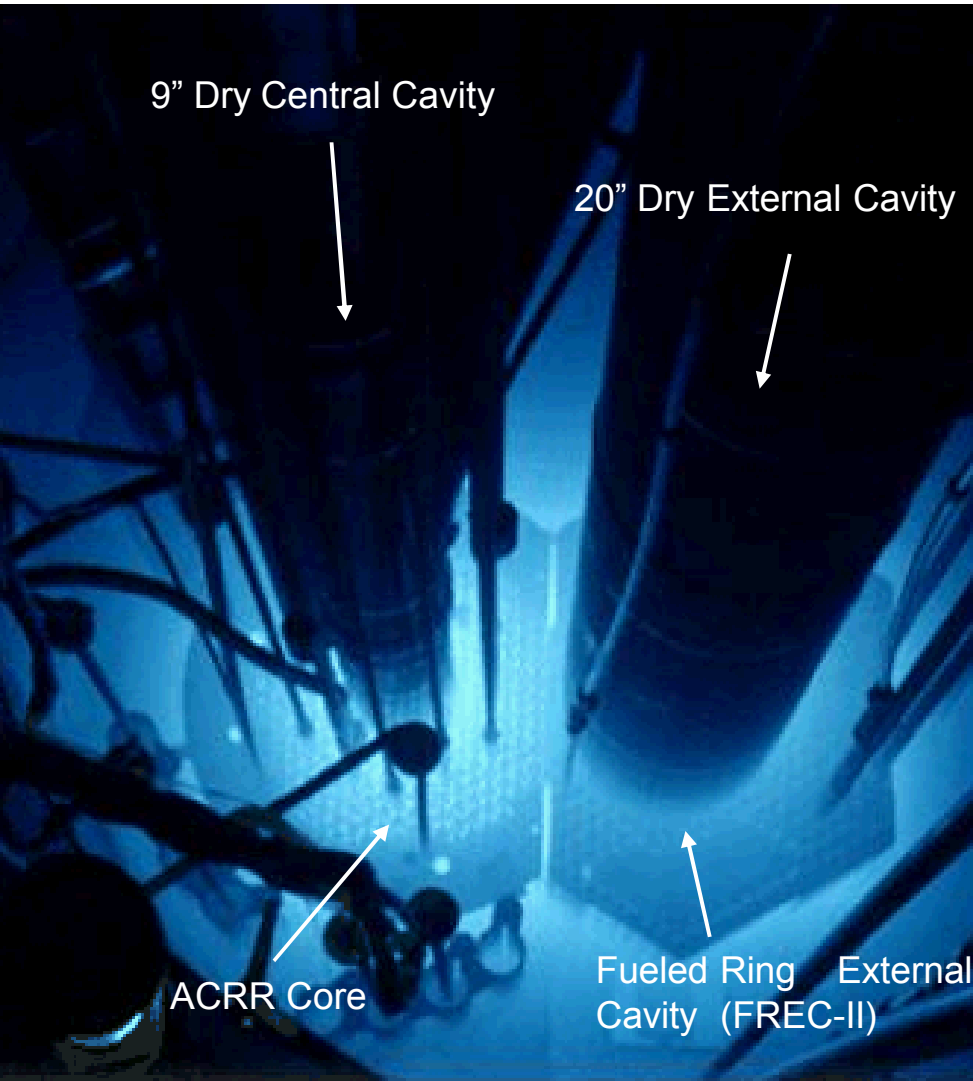




# GIF Description



# ACRR Description

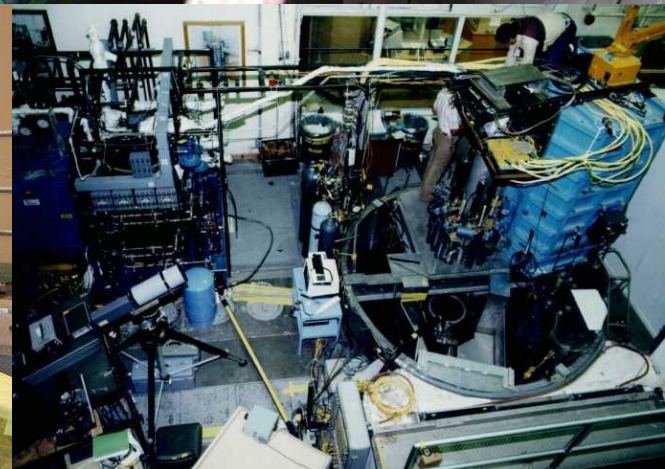
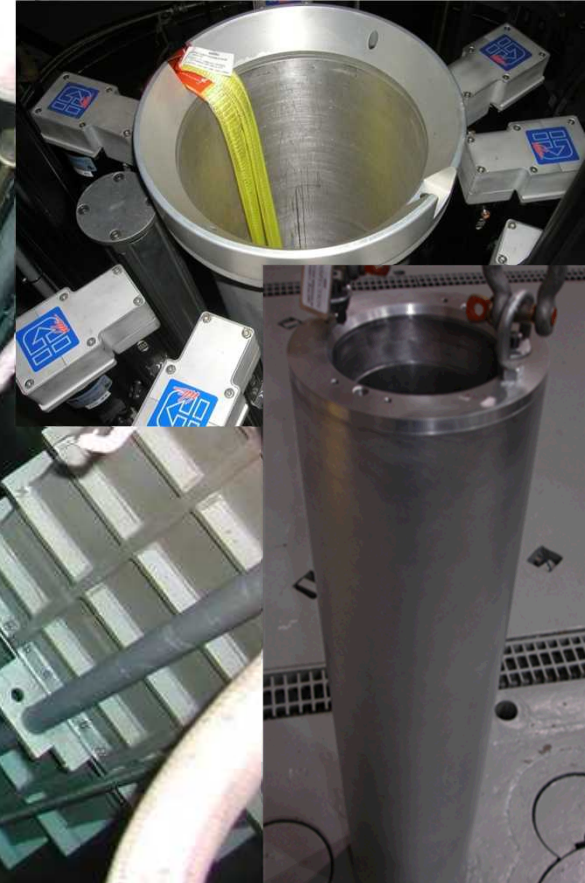
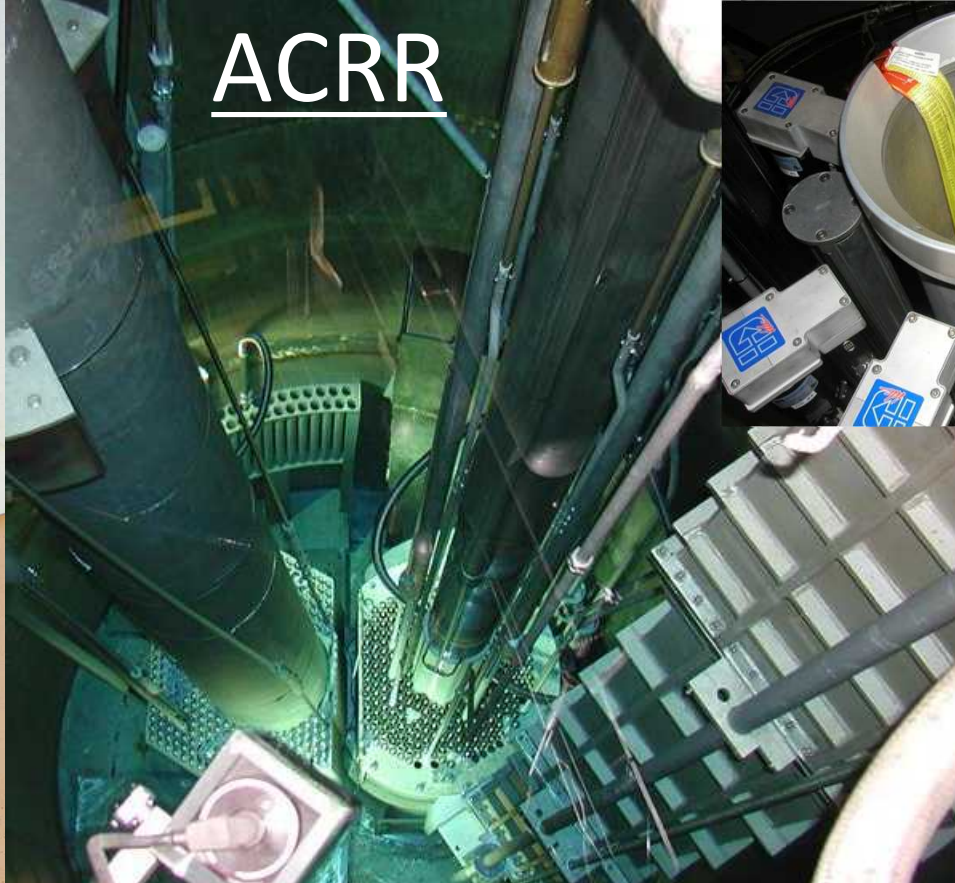
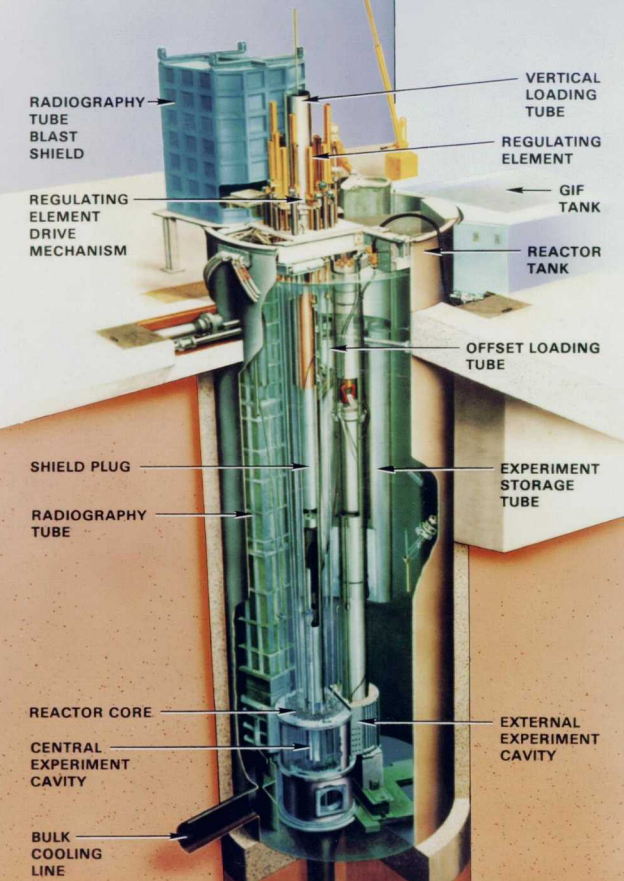


**ACRR and FREC-II**

- 236  $\text{UO}_2$ -BeO fueled elements  
1.5 in (3.8 cm) dia. x 20 in (51 cm)  
100 g U-235 per element – 35% enr.
- Operating Power level  
 $\text{MW}_{\text{th}}$  Steady State Mode  
250 MJ Pulse Mode (6 ms FWHM)  
300 MJ Transient Mode (Programmable)
- Dry cavity 9 in (23 cm) diameter  
Extends full length of pool through core  
Neutron Flux  $4\text{E}13$  n/cm<sup>2</sup>-s at 2 MW  
65% > 1 eV, 56% > 10 keV, 45% > 100 keV
- Epithermal Spectrum  
Flux in cavity can be tailored for desired energy spectrum (Poly, B4C)
- Open-pool type reactor  
Fuel elements cooled by natural convection  
Pool cooled by HX and cooling tower
- FREC-II uses previous ACPR fuel  
TRIGA type (UZrH) – 20 in (51 cm) dia. dry cavity
- Fuel burnup is minimal
- Reactor used for short duration power runs, pulses, and transients



# ACRR





# Future Experiment Opportunities

## Future Generation Reactors

### Advanced Fuel Performance Transient Testing

- Phenomenology and Model Validation
- Safety Margins

### Advanced Power Cycles

### Advanced Reactor Design Concepts

### Hydrogen Production

## Critical Experiments

## Small Reactor Technology

### NASA Missions

- Nuclear Propulsion
- Space Power

### Commercial Space Propulsion

- Space Tug

### Medical Isotope Production

- Target Reactor Concept

