

# Fabrication and Control of III-Nitride Nanowire Lasers

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Sandia MESA Facility



Center for Integrated Nanotechnologies (CINT)

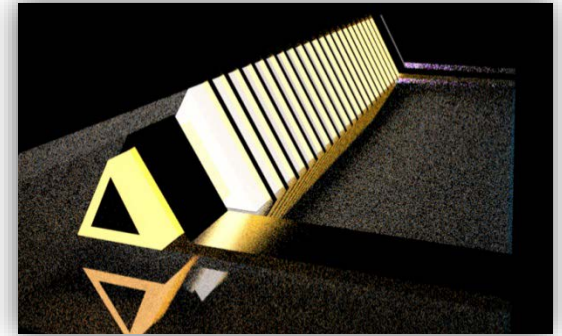


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# Nanowire Lasers

- Nanowire forms a freestanding, low loss optical cavity
- Optically pumped nanowire lasers:
  - ZnO, CdS, GaAs, GaSb, GaP, GaN, etc.
- Most commonly Fabry-Perot type lasing from end facets
- Compact and low power due to small mode volume
- Strain accommodation in GaN nanowires opens up possibility of high efficiency lasers over a wide spectral range (incl. green and yellow) through facile In incorporation



Nanowire lasers: *need to understand & control optical properties*

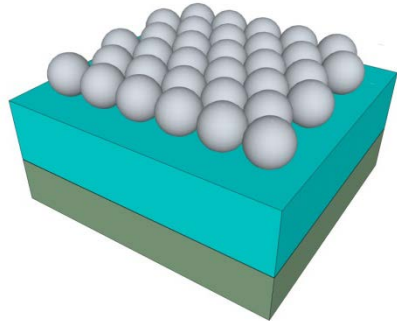
- **Mode control** – single vs. multi-mode behavior
- **Polarization control** – linear vs. elliptical
- **Wavelength tuning**
- **Beam shaping**
- **Beam steering**

1) S. Arafin, X. Liu, Z. Mi, "Review of recent progress of III-nitride nanowire lasers," *J. Nanophotonics* **7**, 074599-1 (2013)

2) C. Couteau et al., "Nanowire Lasers," *Nanophotonics* **4**, 90 (2015)

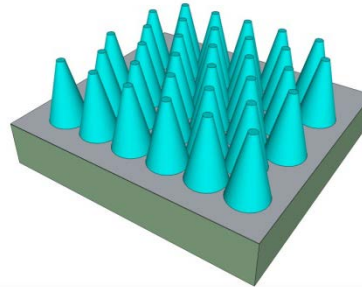


# Dry + wet top-down ordered nanowire fabrication process

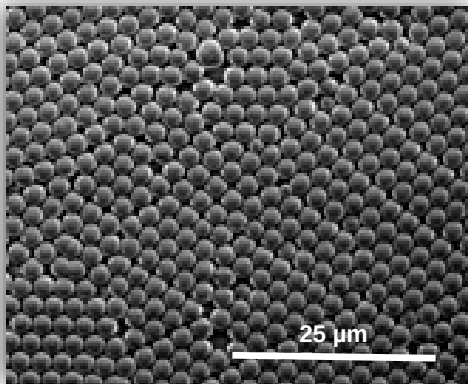
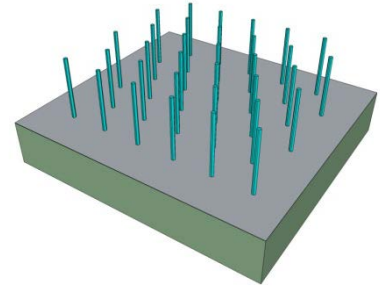


(0001) GaN on sapphire

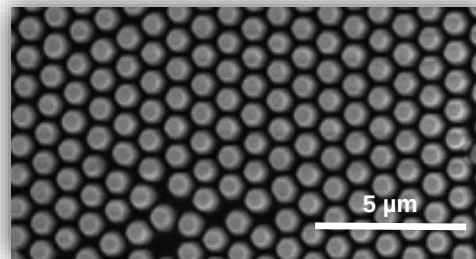
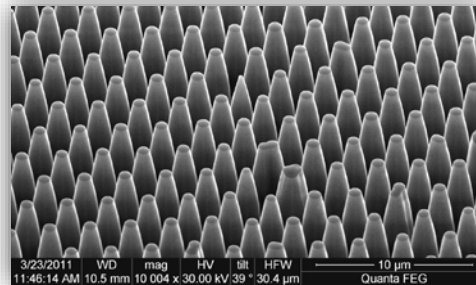
ICP etch



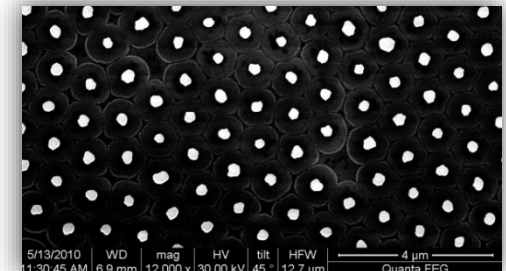
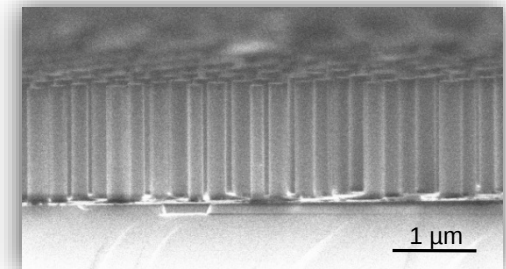
Selective  
KOH-based  
wet etch  
(AZ-400K  
developer)



Q. Li, J. J. Figiel, G. T. Wang, Appl. Phys. Lett., **94**, 231105 (2009).



Plasma etch causes sidewall damage  
Tapered; no well-defined facets



Wet etch: straight sidewalls,  
removes sidewall damage



# Straight GaN nanowires with controllable geometries

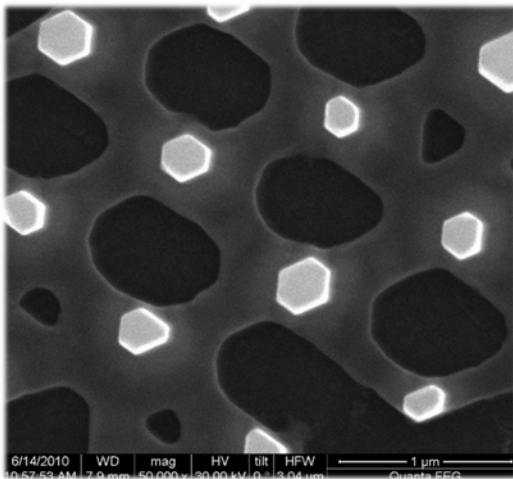
Wet etch rate negligible for top (Ga-polar) c-face & fast for semipolar facets, leads to NWs with **straight & smooth** *m*-facets

*Superior and independent control of:*

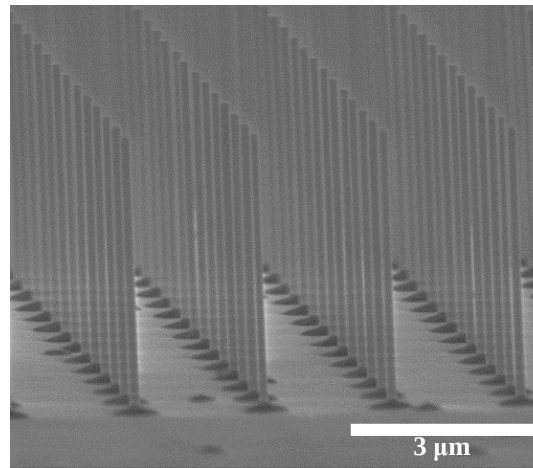
***Height (dry etch depth)***

***Diameter (wet etch time)***

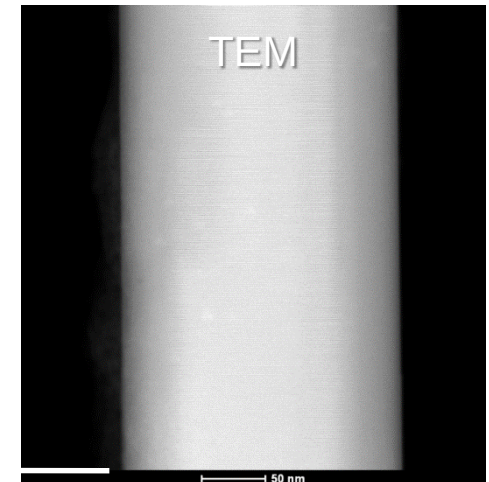
***Pitch/arrangement (defined by masking template)***



Following GaN regrowth



Mask using e-beam lithography



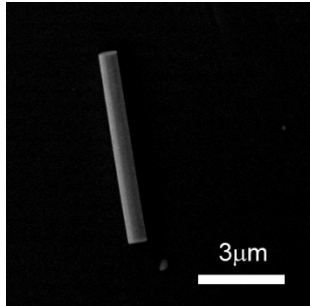
Smooth sidewall created by wet etch

See: Q. Li et al., *Optics Express* **19**, 25528 (2011)

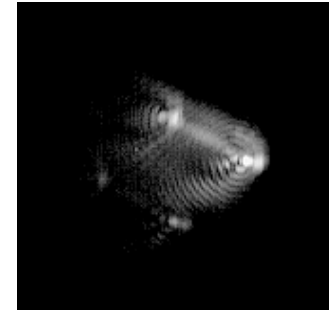
TEM: Ping Lu, SNL



# Typical GaN Nanowire Lasing: Multimode Operation



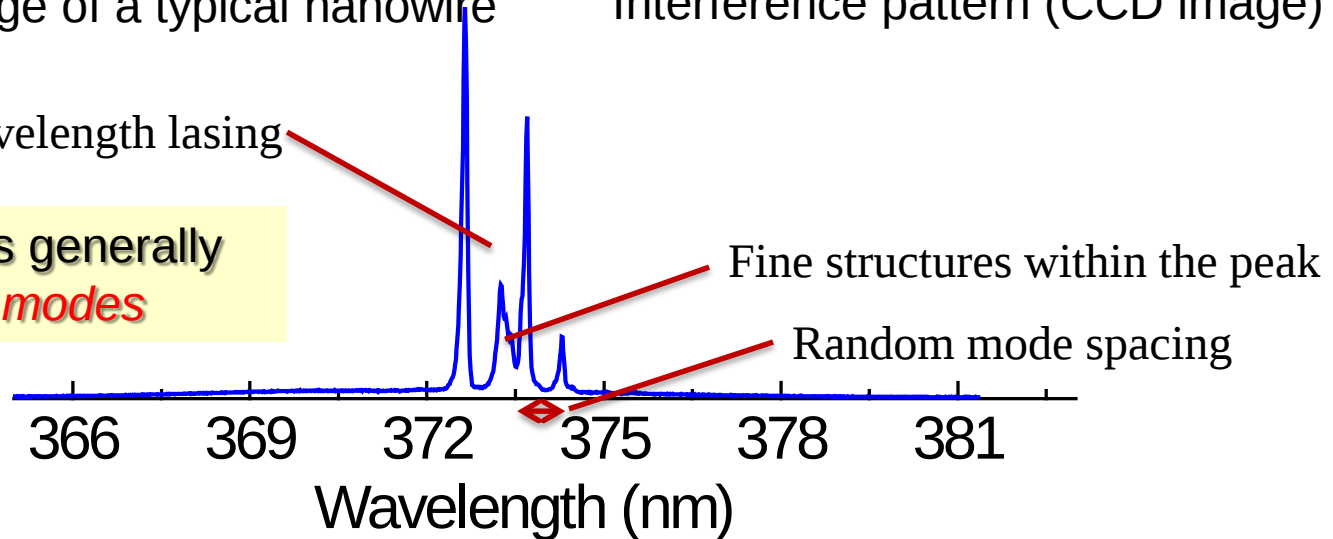
SEM image of a typical nanowire



Interference pattern (CCD image)

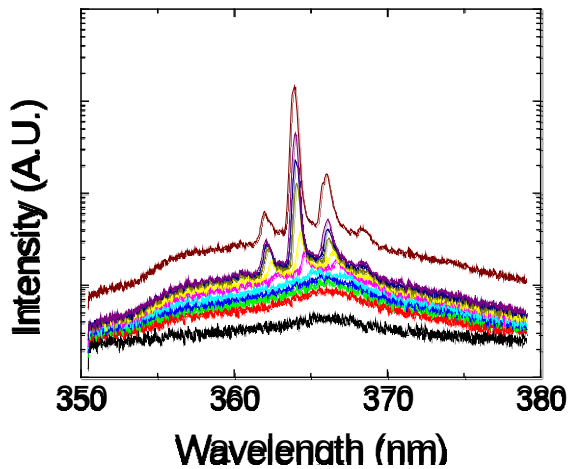
Multi-wavelength lasing

Nanowire lasers generally exhibit *multiple modes*

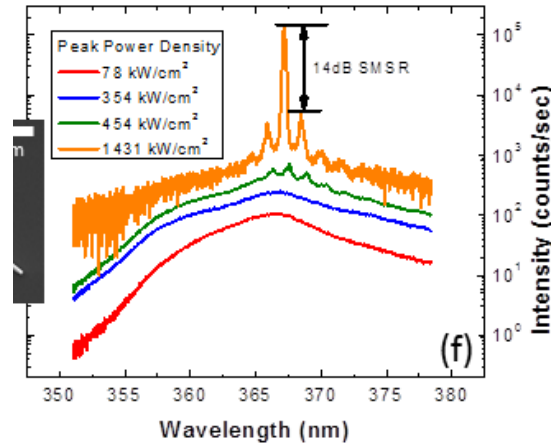


- *Single mode* behavior desired for highest resolution and beam quality; may also reduce lasing threshold due to reduced mode competition

# Method 1: Single-mode NW laser via geometry control

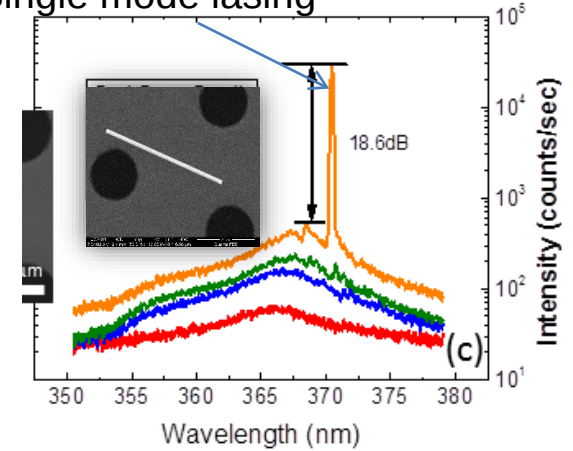


~500 nm x 4.7 μm (short)



145 nm x 7.2 μm (skinny)

Single mode lasing



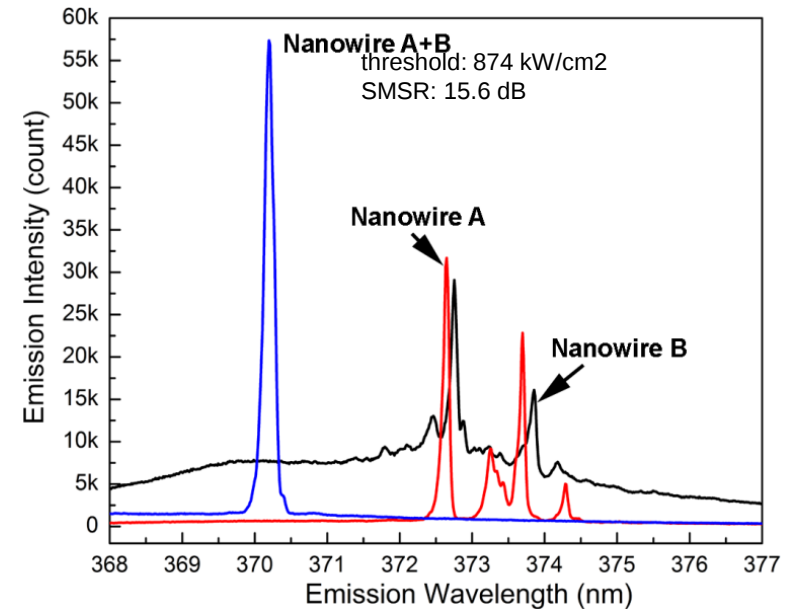
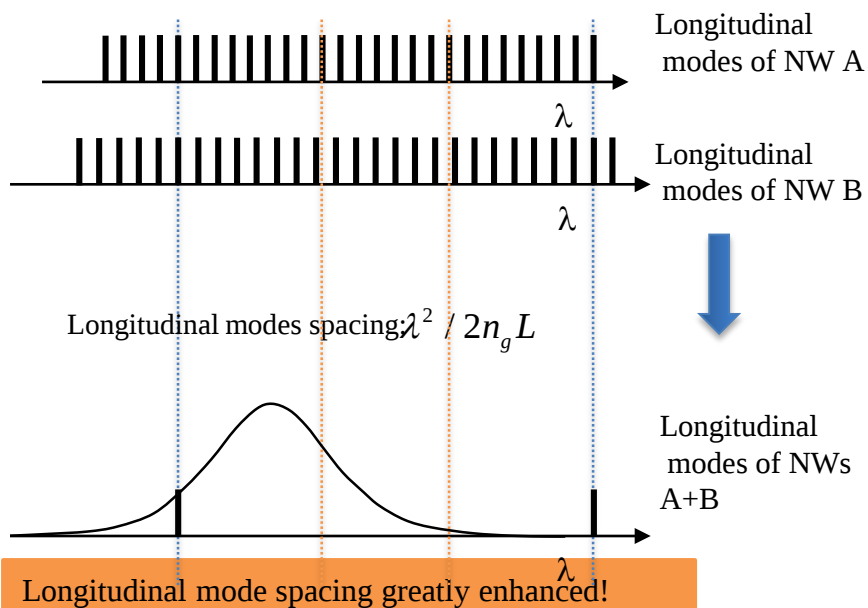
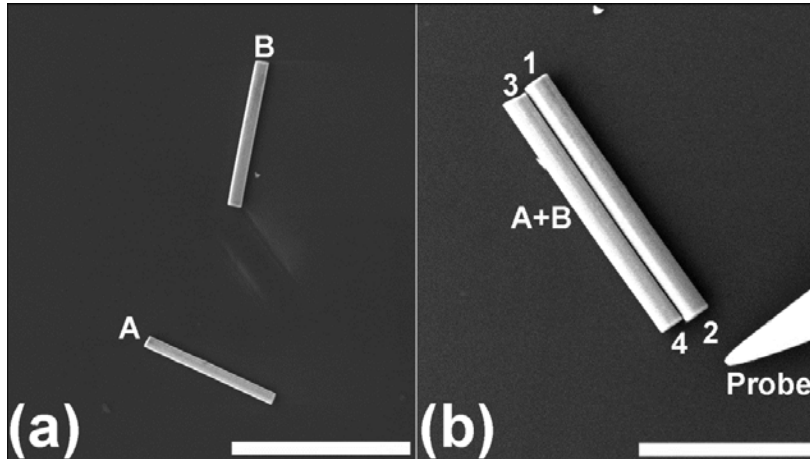
~130 nm x 4.7 μm (short & skinny)

NW diameter x length

**Single-mode:** Narrow-Linewidth (<0.1 nm), 18.6 dB Side Mode Suppression Ratio

- Reduction of diameter (<~130 nm): reduction of transverse modes
- Reduction of length: (<~6 μm length): reduction of longitudinal modes
- **Reduced dimensionality leads to single mode lasing**

# Method 2: Single-mode lasing via coupled nanowire cavities

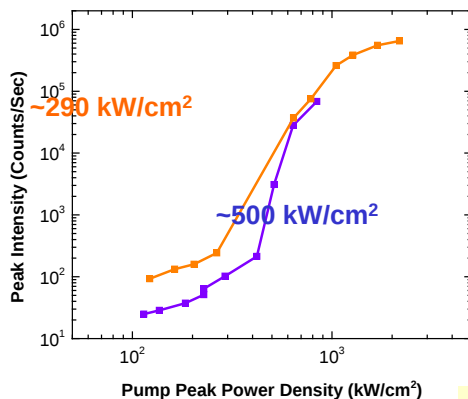
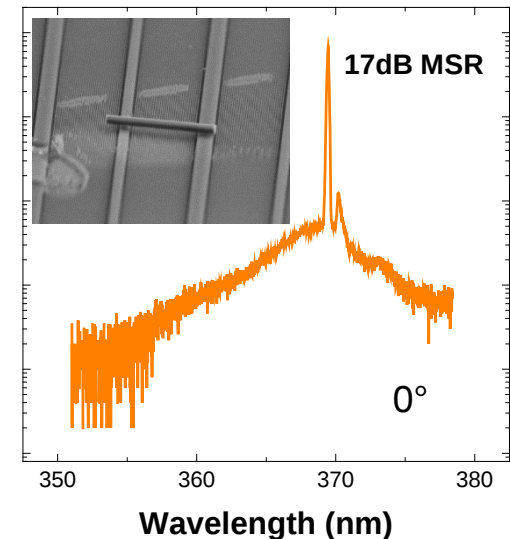
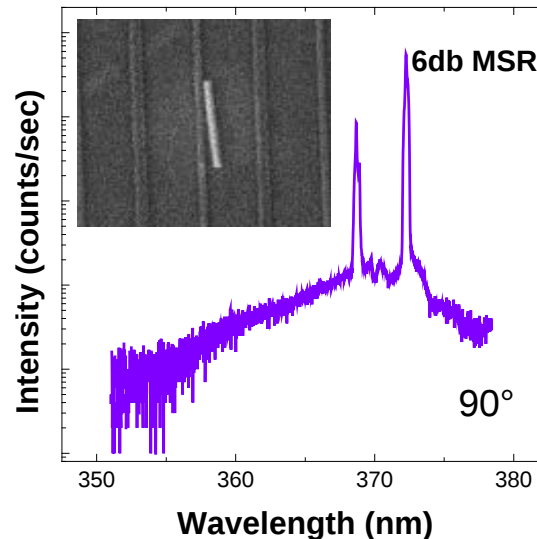
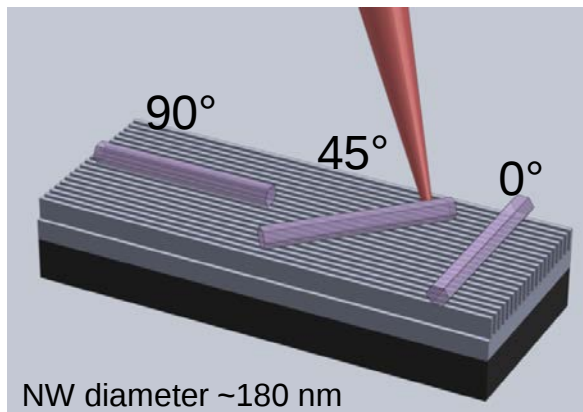


- Individual large NWs shows multiple modes.
- Coupled nanowires show single mode!
- Vernier effect – only resonant modes survive

H. Xu et al., "Single-mode lasing of GaN nanowire-pairs," *Appl. Phys. Lett.* **101** 113106 (2012)

# Method 3: Distributed Feedback (DFB) Nanowire Laser

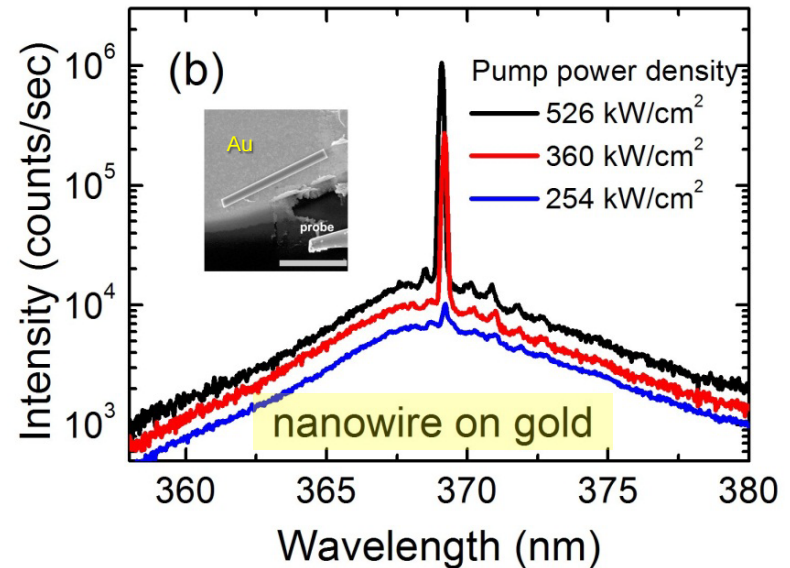
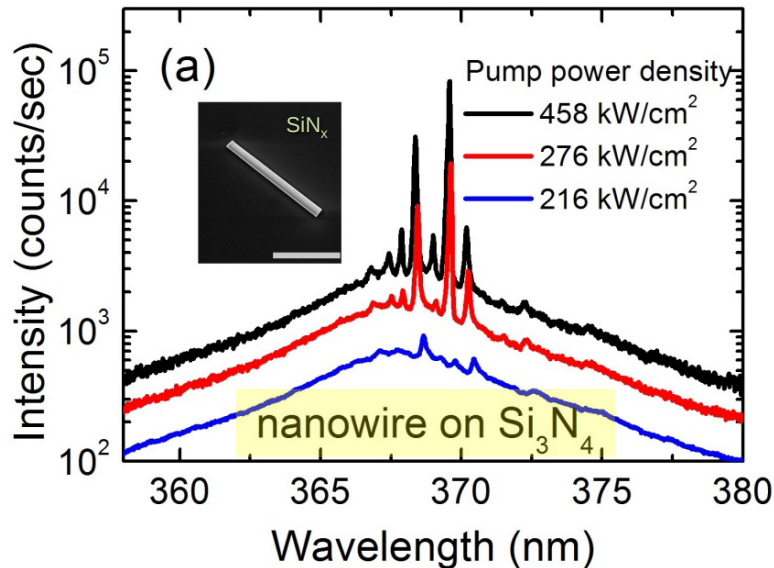
- Standard method for mode control in semiconductor lasers
- Here, single nanowires are coupled to grating substrate to achieve DFB
- Stop-band position and width tuning via nanomanipulation of the angular alignment



- At the designed alignment single-mode lasing was achieved with a 17dB mode suppression ratio.
- Observed reduction in the lasing threshold

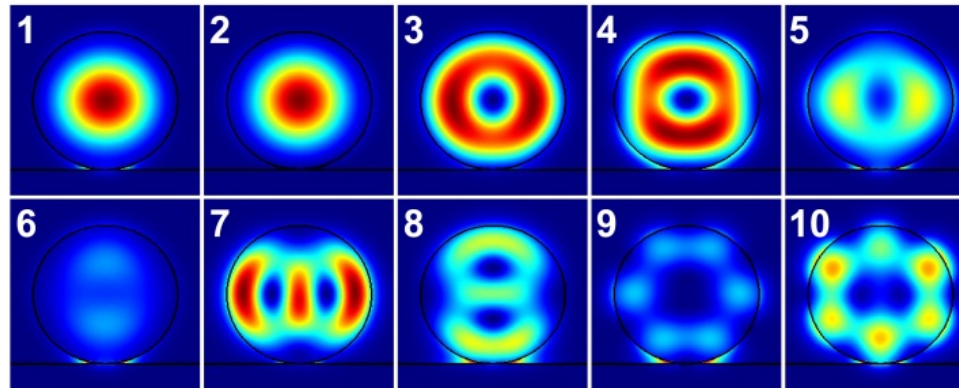
# Method 4: Metal substrate induced single-mode nanowire lasing

diameter ~350 nm, length ~5.3  $\mu\text{m}$



- NWs on  $\text{Si}_3\text{N}_4$  show multi-mode lasing
- **Same NWs moved onto gold-coated spot show single-mode lasing**
- Increase in lasing threshold of only ~13%

# Gold-substrate induced single-mode lasing



H. Xu et al., *Appl. Phys. Lett.* **101** 221114 (2012)

Transverse modes supported by a 300nm diameter nanowire on gold substrate.

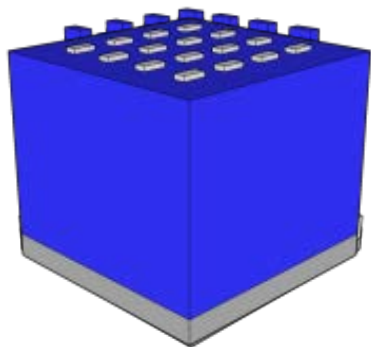
|              | Mode 1 | Mode 2 | Mode 3 | Mode 4 | Mode 5  |
|--------------|--------|--------|--------|--------|---------|
| Loss (dB/cm) | 8151   | 1730   | 4806   | 7109   | 16041   |
|              | Mode 6 | Mode 7 | Mode 8 | Mode 9 | Mode 10 |
| Loss (dB/cm) | 34858  | 7551   | 22205  | 29175  | 28706   |

Only surviving mode

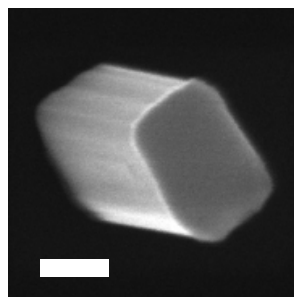
Propagation loss of different transverse modes.

Metal substrate generates a mode-dependent propagation loss

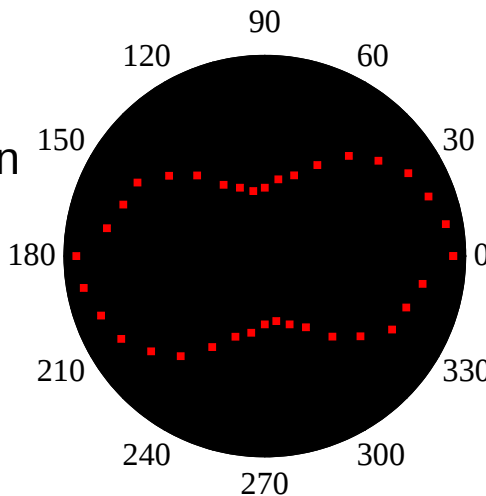
# Intrinsic polarization control from rectangular nanowire lasers



Less rectangular

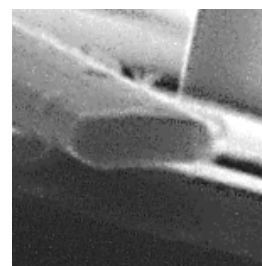
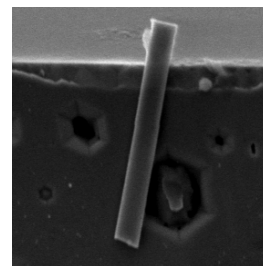


**Y = 300nm**  
**X = 450nm**

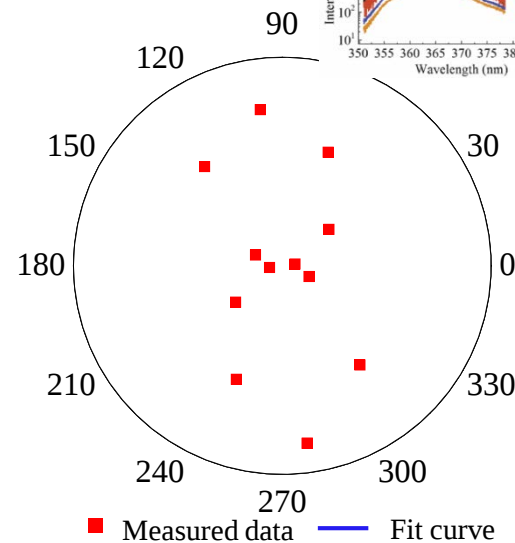


**Elliptical polarization**

More rectangular



**Y = 120nm**  
**X = 450nm**



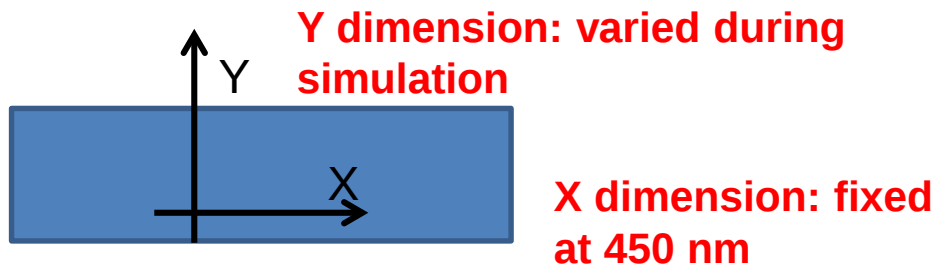
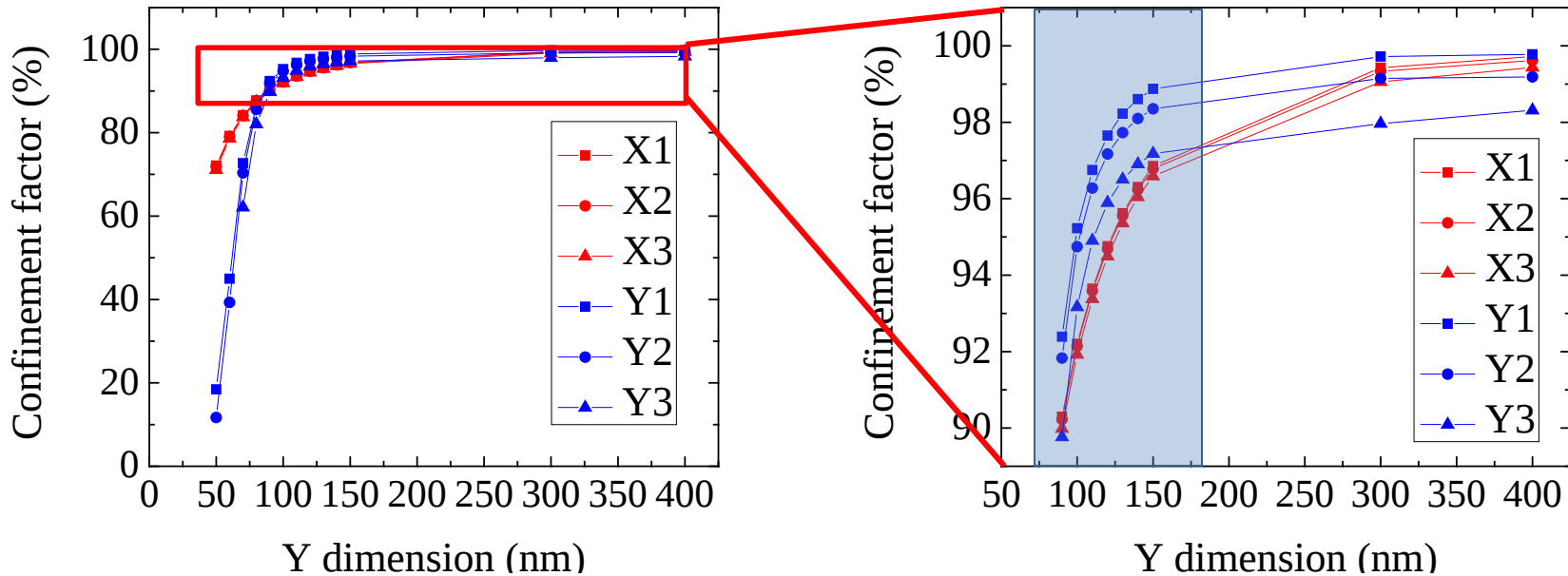
**Linear polarization**

- Top-down approach enables *cross-sectional shape control* of NWs
- Previous work: change from elliptical to linearly polarized emission when nanowire placed on gold substrate  
H. Xu et al., *Optics Express*, 22, 19198 (2014).
- Rectangular GaN nanowire lasers show *intrinsic linearly polarized emission*, obviating the need for manipulation by external environments

Li, Changyi, et al. "Intrinsic polarization control in rectangular GaN nanowire lasers." *Nanoscale* 8, 5682 (2016).

# Mode simulation of rectangular cross-sectional GaN nanowire lasers

## Calculated confinement factors of transverse modes

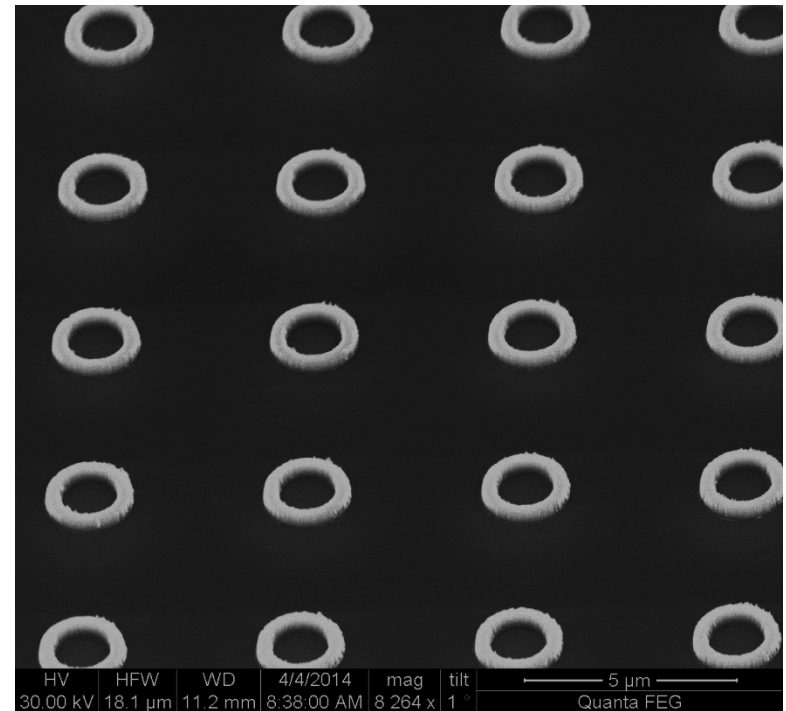
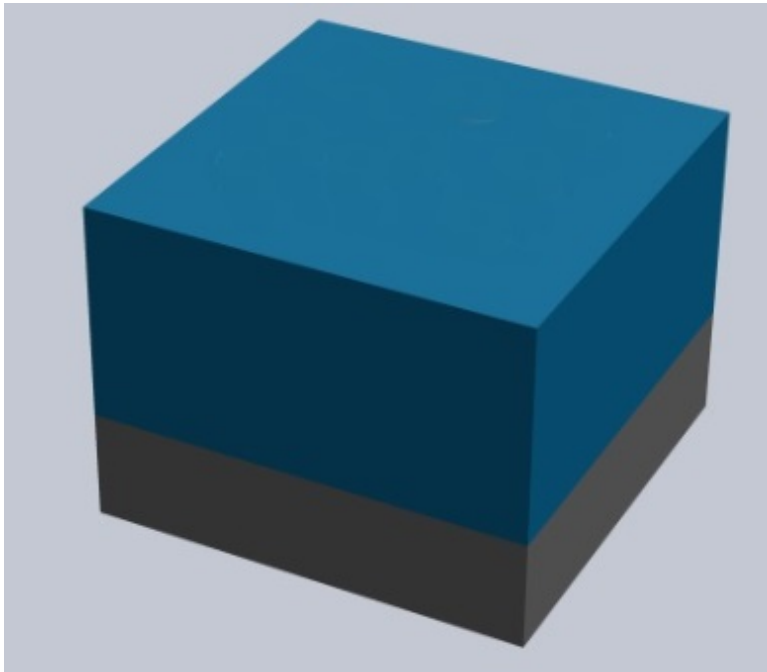


- Below Y-dimensions ~ 200 nm, confinement factors for Y-polarized modes dominate over X-polarized modes, leading to linearly polarized emission



# Cross-sectional shape control- GaN nanotubes

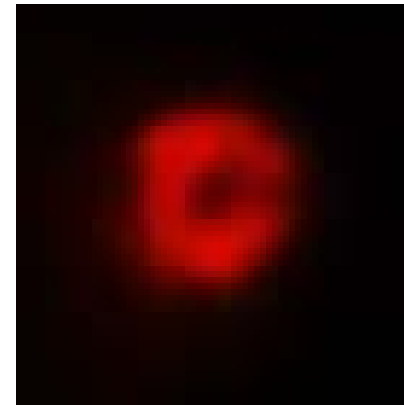
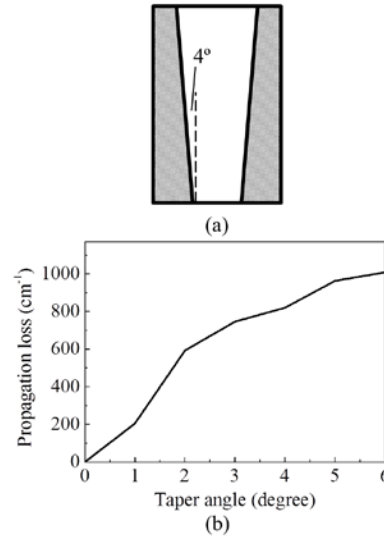
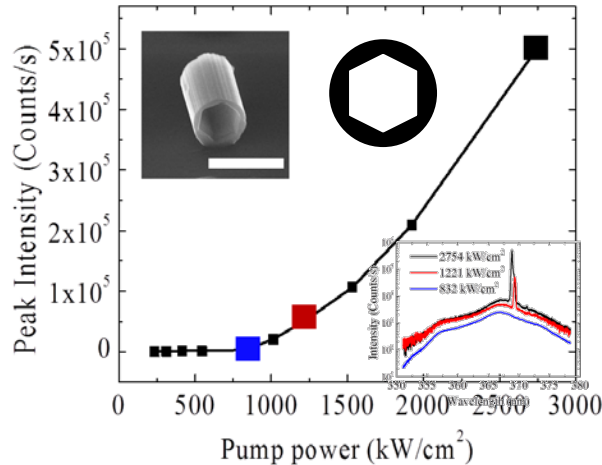
EBL Patterning growth AZO Polymer MMA Lift-off



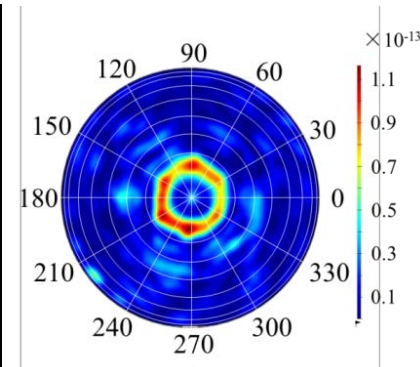
C. Li et al., "Annular-Shaped Emission from Gallium Nitride Nanotube Lasers", *ACS Photonics*, **2**, 1025 (2015).

# Annular emission from GaN nanotube lasers

- Length:  $4\mu\text{m}$
- Outer Diameter:  $1.3\mu\text{m}$
- Thickness:  $150\text{nm}$



CCD image far field lasing emission from nanotube



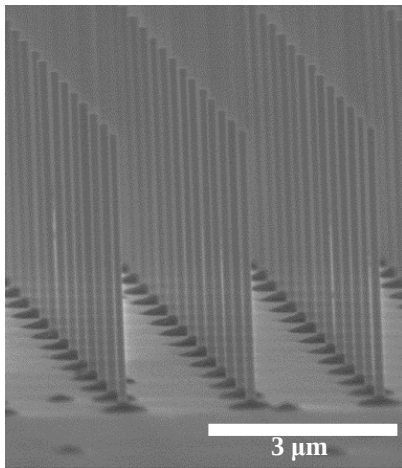
Simulated far field pattern of nanotube

Threshold pump density =  $1055\text{ kW/cm}^2$

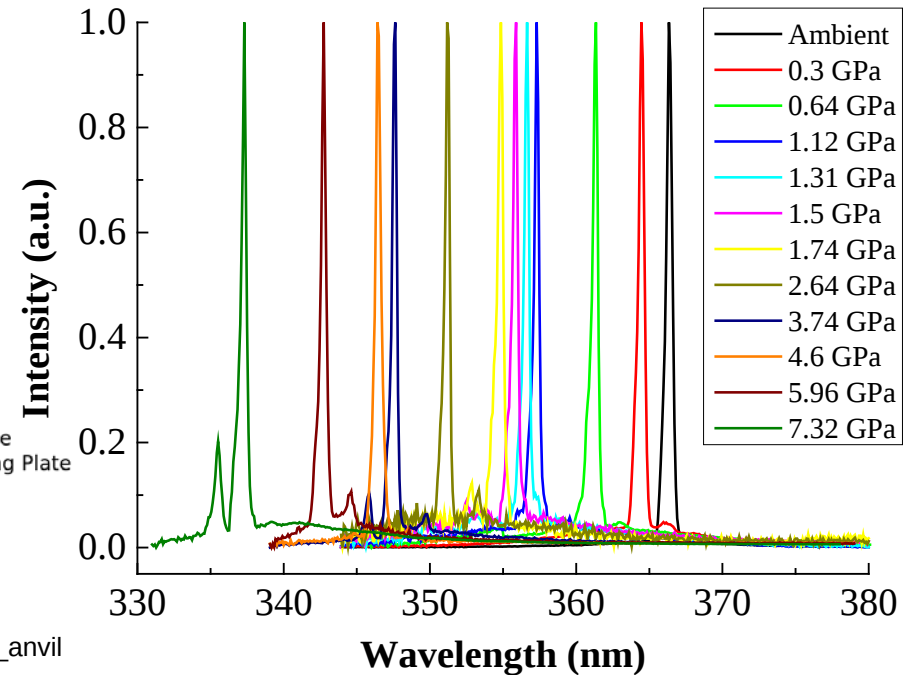
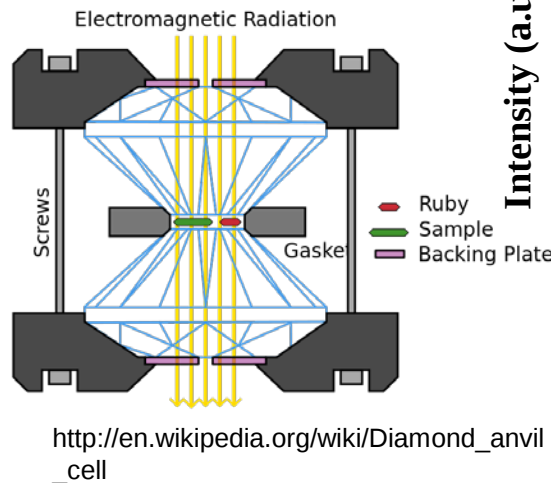
- Higher threshold of nanotube vs. nanowire may be due in part to inner taper
- Hollow nanotube geometry potentially useful for optofluidic/biosensing applications (lases in silicone oil but with higher threshold)
- Observed annular shaped emission agrees with predicted emission and shows *use of cross-sectional shape control for beam shaping* in nanowire lasers

# Continuous & dynamic bandgap/wavelength tuning in GaN NW lasers via hydrostatic pressure

NWs patterned using e-beam lithography:  
Diameter ~140 nm  
Length ~ 4  $\mu\text{m}$



*Diamond Anvil Cell:  
Hydrostatic pressure medium  
(silicone oil) transmits  
pressure isotropically*



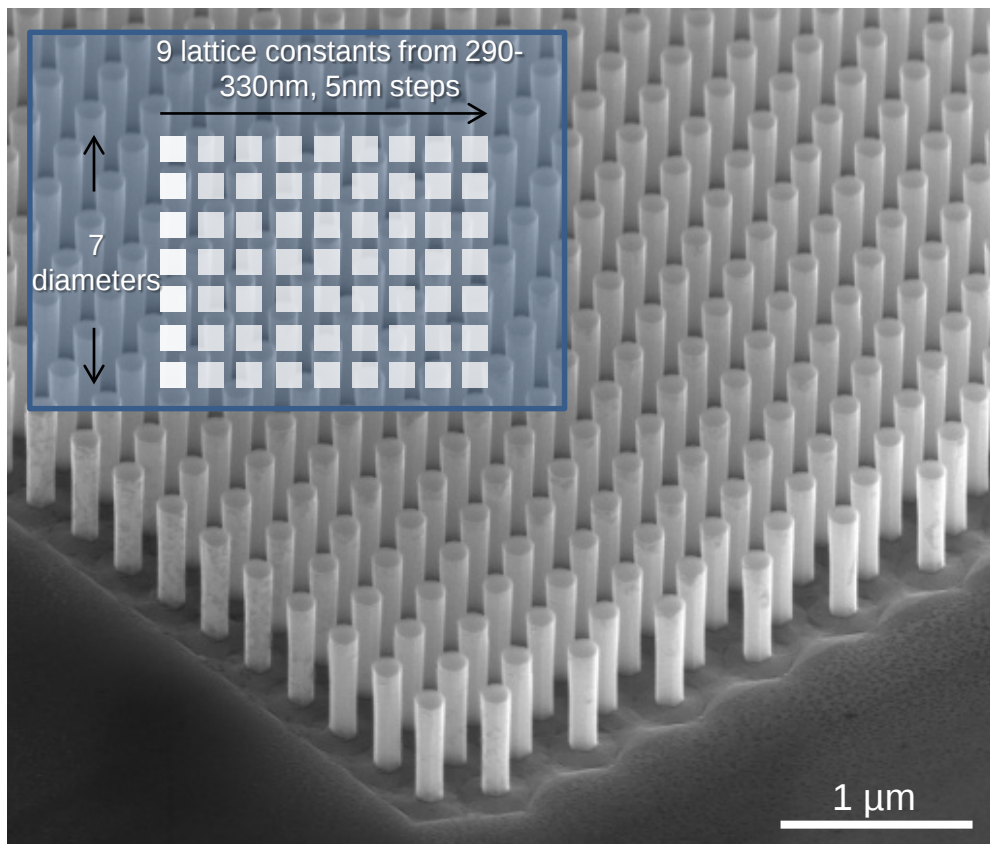
S. Liu, C. Li, J. J. Figiel, S. R. Brueck, I. Brener, G. T. Wang, *Nanoscale*, **7**, 9581 (2015).

- Applied pressure induces bandgap increase
- Continuous and reversible tuning ~30 nm lasing tuning demonstrated over ~7.3 GPa (previous works were wavelength selection)
- Well defined fine tuning (<0.1nm) possible with current setup

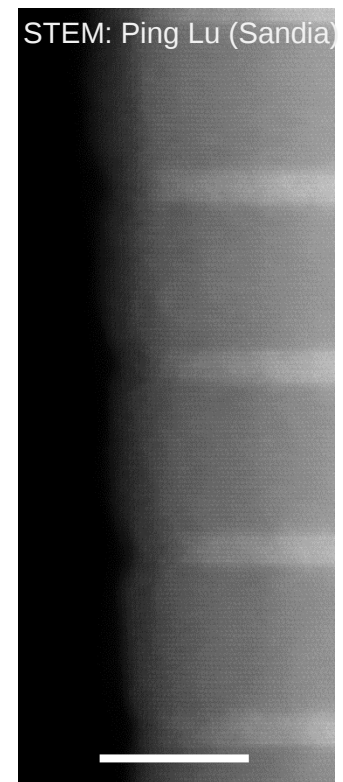
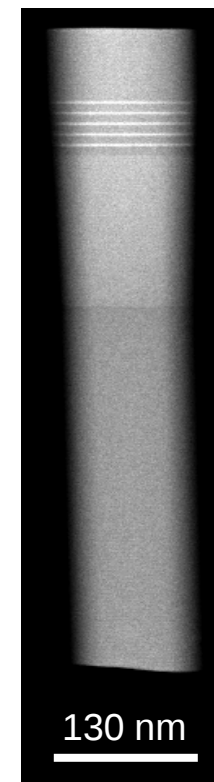


# Wavelength tuning in III-N Nanowire Photonic Crystal Lasers

Motivation: Achieve single-mode, tunable lasing on same chip. Applications in optical information processing, biology, solid state lighting, displays, etc.



Nanowire PCs fabricated by top-down method using e-beam lithographic mask



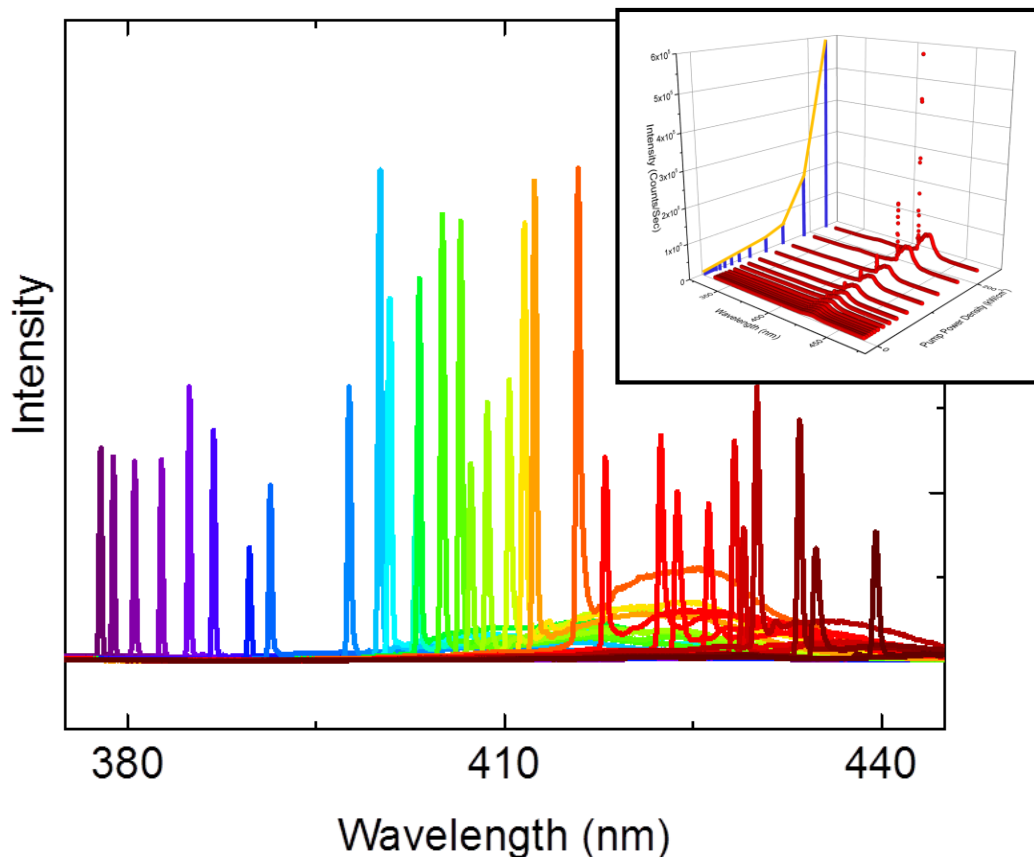
NW STEM images: 5x MQW InGaN emission centered at 420nm,  $\text{In}_{0.02}\text{GaN}$  underlayer



# Wavelength tuning in III-N Nanowire Photonic Crystal Lasers

Broad gain width of InGaN MQWs with PC design allows for tunable single mode lasing over large range on same chip

## 61 color nanowire laser array



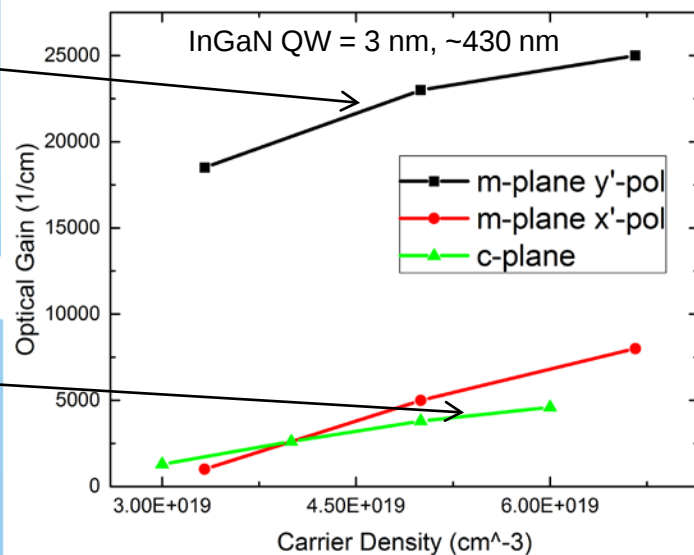
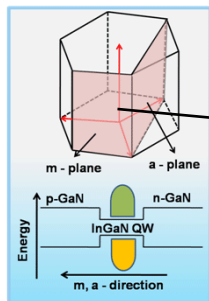
- High-yield >95% (2 of the PCLs were accidentally removed during sample handling.)
- Spectral Coverage from 380-440nm.
- Emission wavelength increases with the diameter and the lattice constant
- Thresholds are reasonable compared to other optically pumped III-N nanowire devices. (<500kW/cm<sup>2</sup> for all devices)

J.B. Wright et al., "Multi-Colour Nanowire Photonic Crystal Laser Pixels," *Scientific Reports* 3, Article number: 2982 (2013)

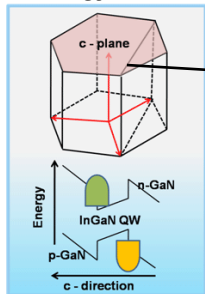
# Optical gain for axial vs radial InGaN/GaN nanowire designs

## Optical Gain - Crystallographic Dependence

### Radial NW



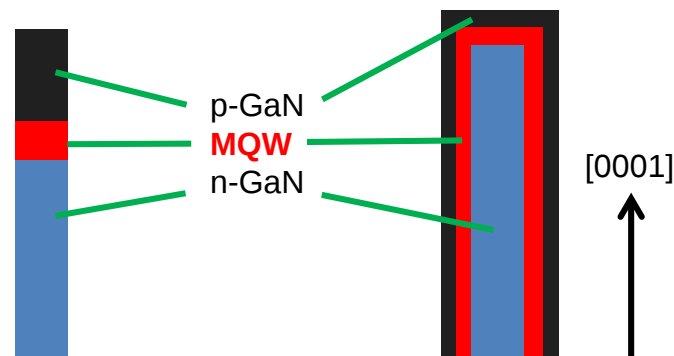
### Axial NW



Much higher optical gain for m-plane QWs (benefits radial NW design)

## Optical Gain – Axial vs. Radial Geometry

$L = 6 \mu\text{m}$ ,  $R = 250\text{nm}$ , Thickness of MQW =  $20\text{nm}$



**Axial structure**

$$V_{\text{active}} = 0.003925 \mu\text{m}^3$$

**Radial structure**

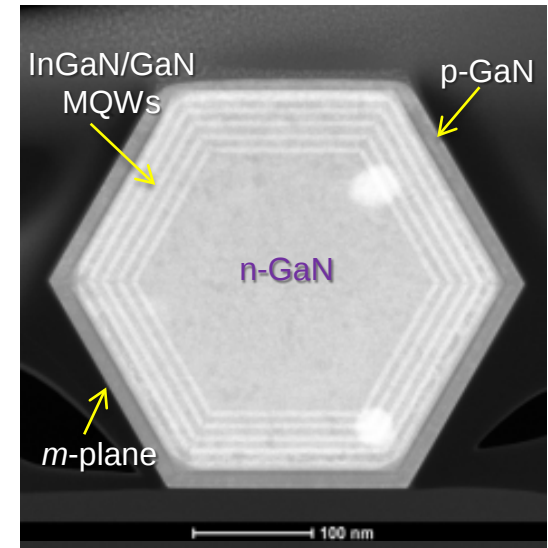
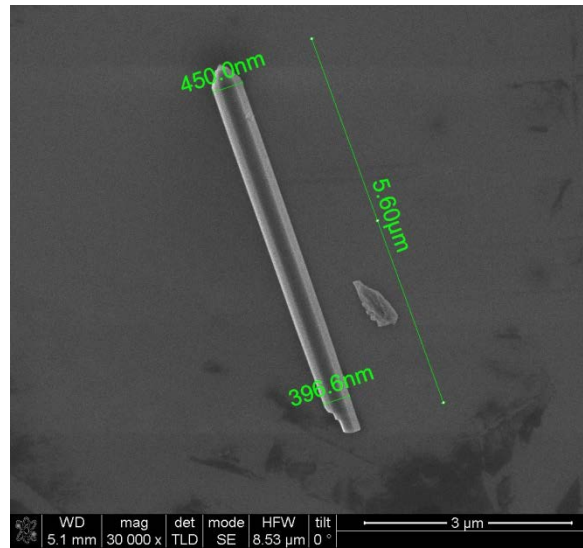
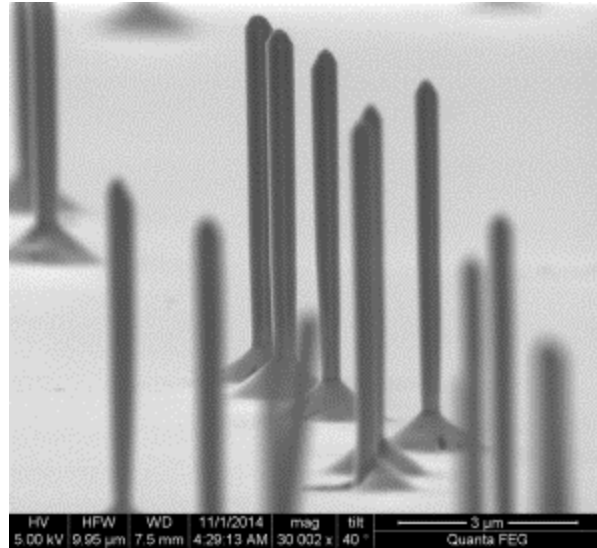
$$V_{\text{active}} = 0.1884 \mu\text{m}^3$$

Radial: 48 times larger gain region compared to axial

S.-H. Park and D. Ahn, "Optical polarization characteristics of m-plane InGaN/GaN quantum well structures and comparison with experiment," *Appl. Phys. Lett.*, **103**, pp. -, (2013)

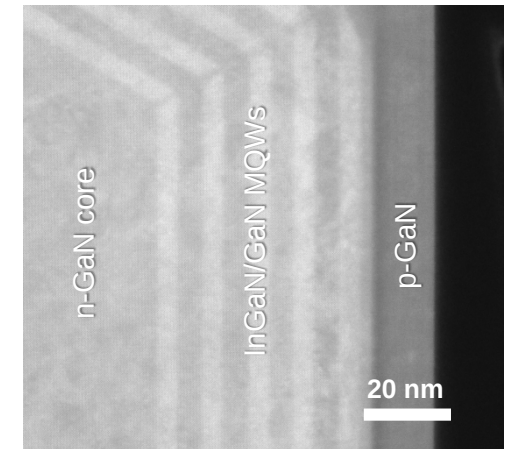
J. Piprek, R. K. Sink, M. A. Hansen, J. E. Bowers, and S. P. DenBaars, "Simulation and optimization of 420-nm InGaN/GaN laser diodes," 2000, pp. 28-39.

# Synthesis of core-shell p-i-n InGaN/GaN core-shell NW lasers



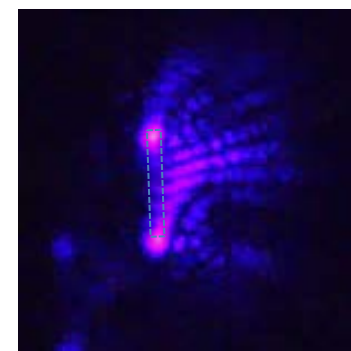
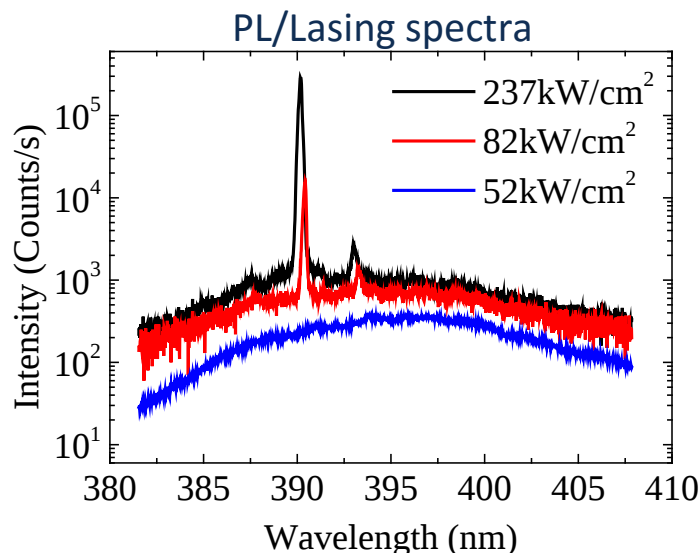
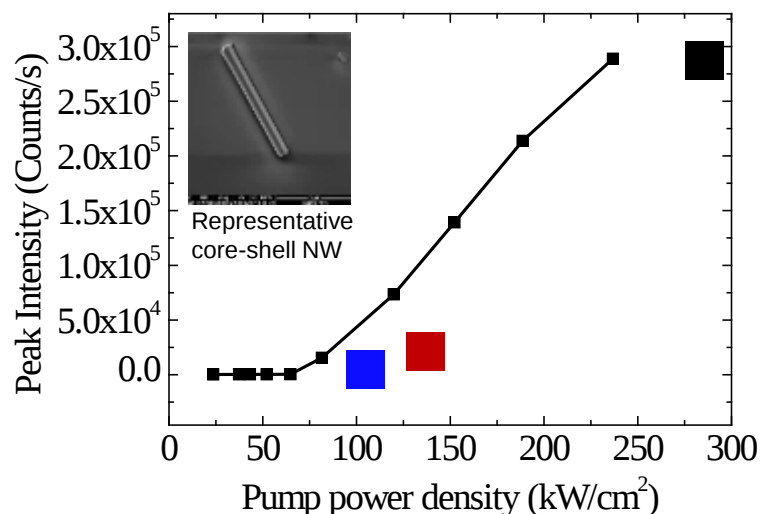
*Core-shell radial p-i-n InGaN/GaN MQW nanowires following MOCVD regrowth on top-down fabricated n-type GaN nanowires*

- Regrowth on top-down n-GaN nanowire results in taper. Growth of semipolar planes also results in non-flat tip, which may lower mirror reflectivity
- Growth conditions, layer thicknesses, varied over several runs, then nanowires tested by optical pumping for lasing



STEM by Ping Lu

# Optically pumped lasing from radial nonpolar p-i-n InGaN/GaN MQW nanowires

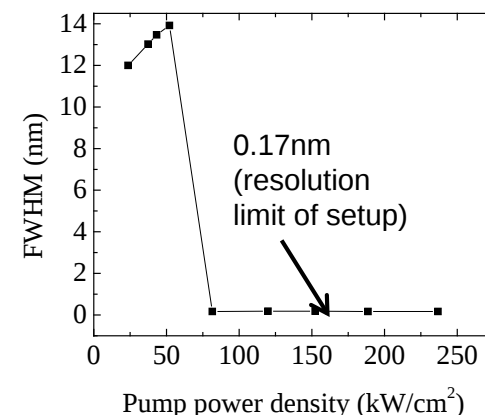


CCD image of lasing NW

Threshold pump density = 75  $\text{kW}/\text{cm}^2$

Lower than thresholds for semipolar InGaN/GaN core-shell nanowires ( $\sim 700\text{--}2000 \text{ kW}/\text{cm}^2$ ) (Qian, F et al. C. M. Nat. Mater. 2008, 7 (9), 701–706.)

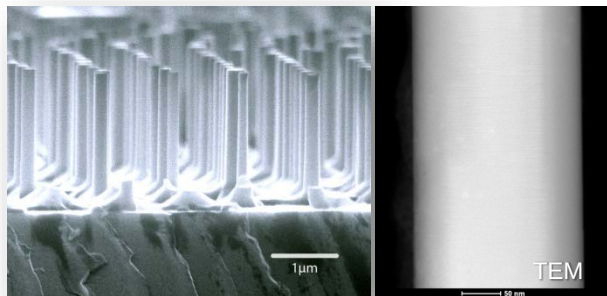
- First non-polar GaN/InGaN MQW core-shell single NW laser
- Demonstrates feasibility of p-i-n core-shell architecture for future electrically injected single nanowire lasers





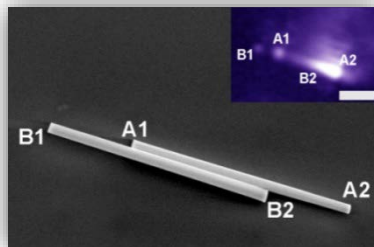
# Summary

## Precision top-down fabrication controlled geometries

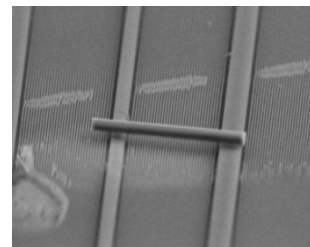


Q. Li et al., *Optics Express* **19**, 25528 (2011)

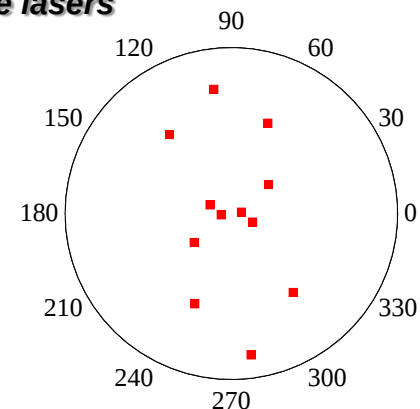
## Mode & polarization control in GaN nanowire lasers



Q. Li et al., *Optics Express* **20** 17874 (2012)  
H. Xu et al., *Appl. Phys. Lett.* **101** 113106 (2012)  
H. Xu et al., *Appl. Phys. Lett.* **101** 221114 (2012)

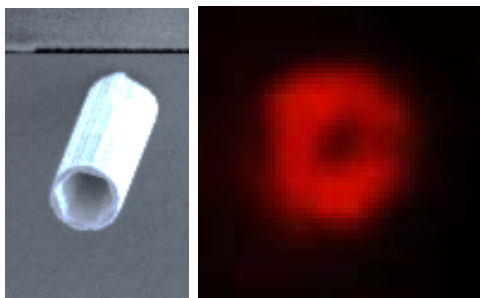


J.B. Wright et al.,  
*Appl. Phys. Lett.*,  
104, 041107 (2014).



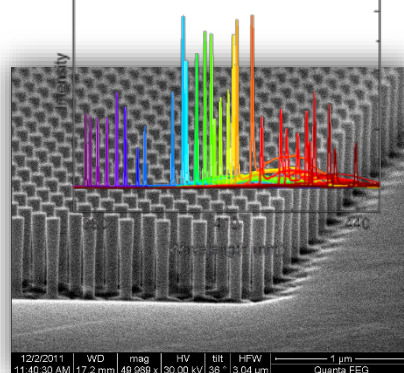
Li, Changyi, et al. *Nanoscale* **8**, 5682 (2016).

## Beam shape control nanotube lasers

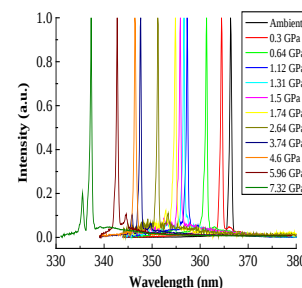


C. Li et al., *ACS Photonics*, **2**, 1025 (2015).

## Tunable wavelength nanowire lasers

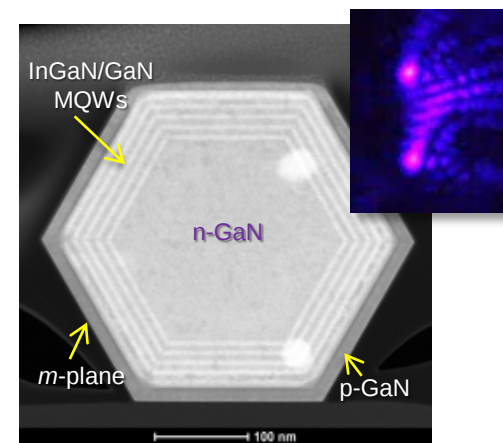


J.B. Wright et al., *Sci. Reports* **3**, Art no. 2982 (2013) doi:10.1038/srep02982



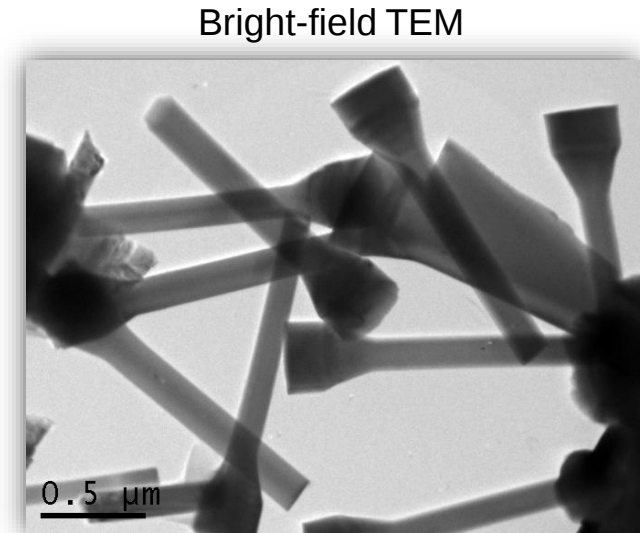
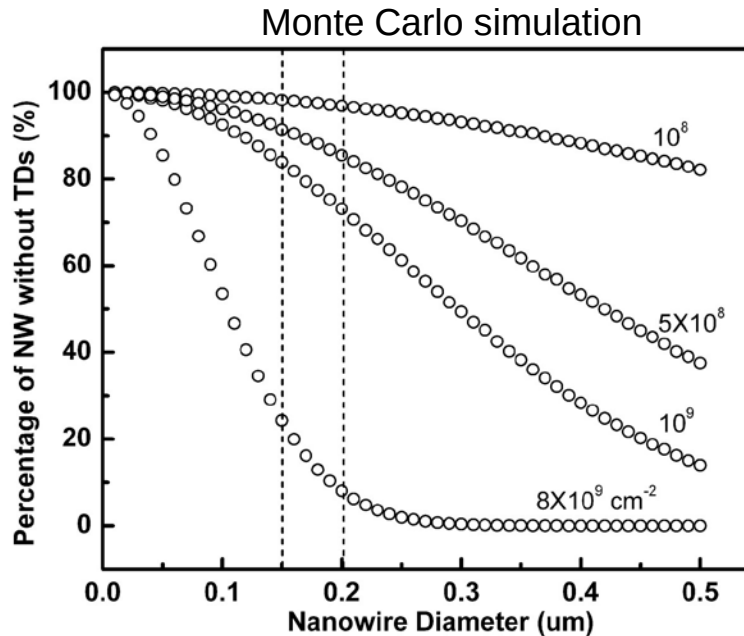
S. Liu, C. Li, J. J. Figiel, S. R. Brueck, I. Brener, G. T. Wang, *Nanoscale*, **7**, 9581 (2015).

## Nonpolar core-shell nanowire lasers



# Backup/Extra Slides

# Top-down nanowire threading dislocations

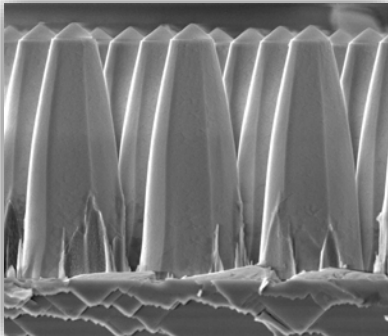


Nanowires etched from  $\sim 5 \times 10^8 \text{ cm}^{-2}$  planar LED

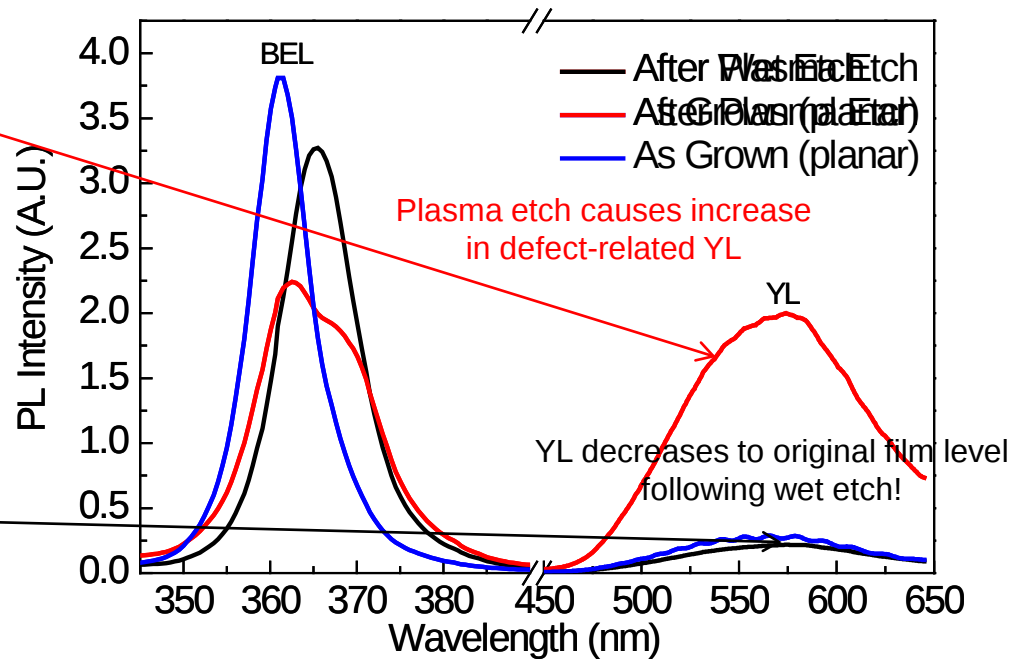
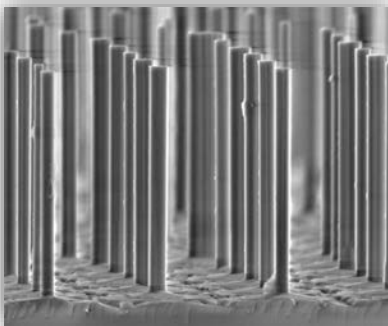
- Etched nanowires inherit the dislocation density of the parent film
- However, as the diameter approaches zero, the *fraction* of nanowires with one or more dislocations also approaches zero! [ $\# \text{ TDs per rod} \sim (\text{TDD}) \times (A_{\text{cross-section}})$ ]
- $\sim 94\%$  of nanowires  $\sim 150 \text{ nm}$  in diameter from  $\text{TDD} \sim 5 \times 10^8 \text{ cm}^{-2}$  film dislocation free!
- *Thus, nanowire LEDs can function as arrays of largely dislocation-free individual lighting elements*

# Wet etch step removes plasma etch damage

Plasma etch only



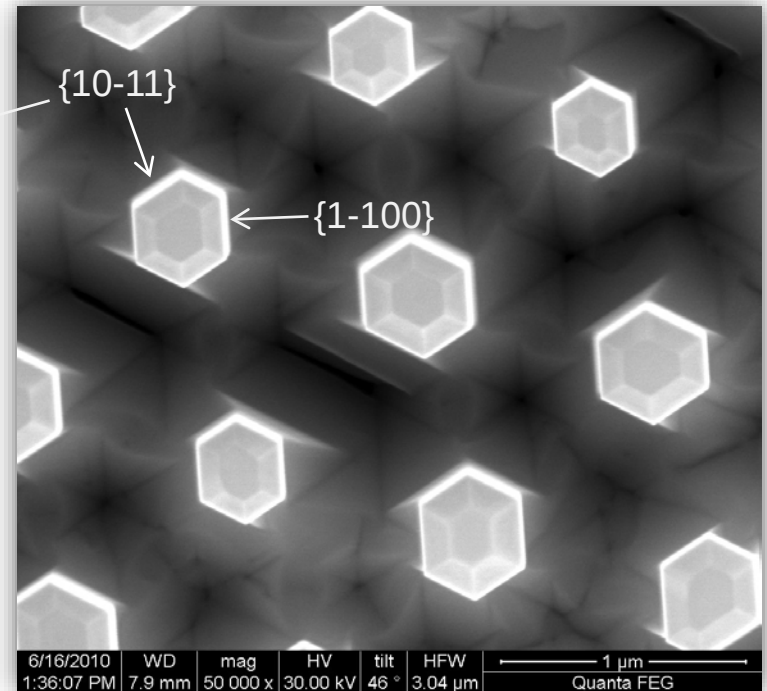
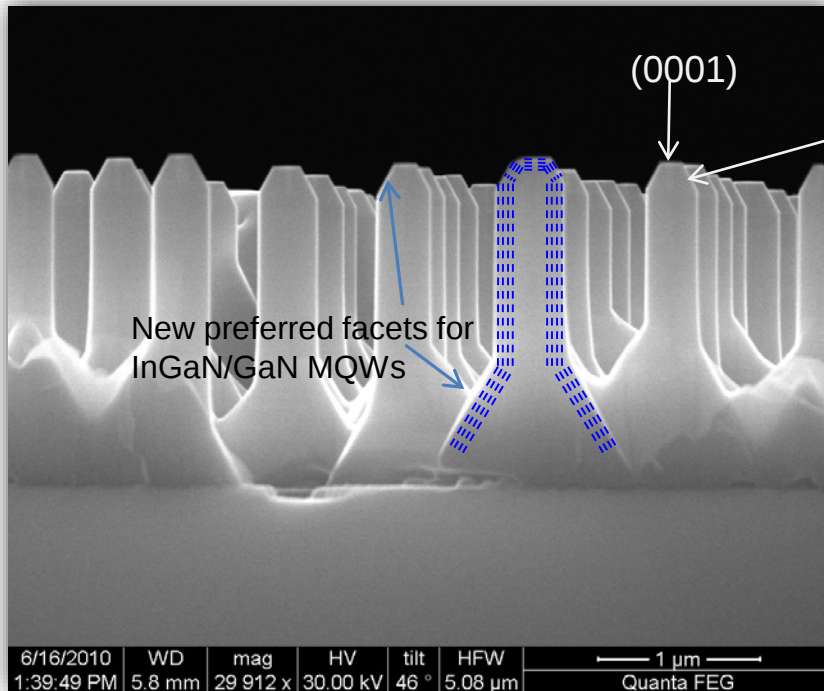
After wet etch



# Radial core-shell InGaN/GaN MQWs on top-down NWs

- Radial core-shell NW LEDs:
- Much higher active area than axial NW or planar structures
  - Reduced strain InGaN growth for higher In incorporation
  - Being pursued by a number of groups/companies (MOCVD)

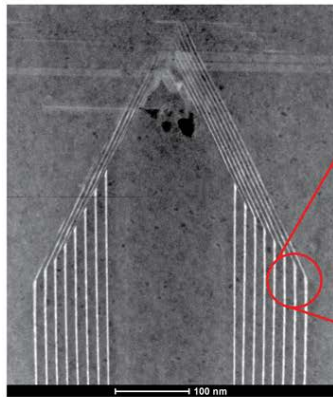
After 5-period MQW GaN/InGaN shell growth



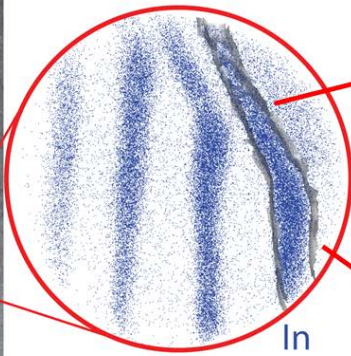
New semipolar facets form with InGaN/GaN MQW growth

# 3-D Mapping of Quantum Wells in a GaN-InGaN Core-Shell Nanowire – a Correlated Study

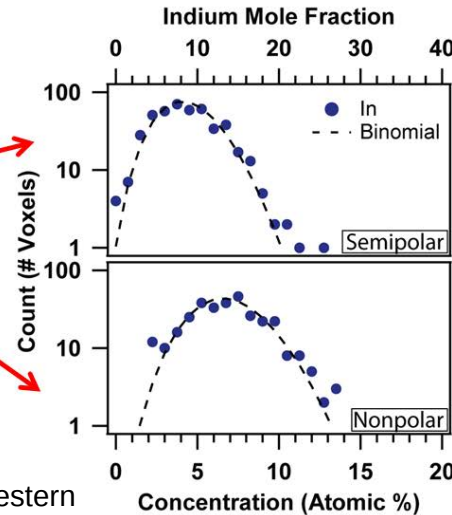
STEM-EDS



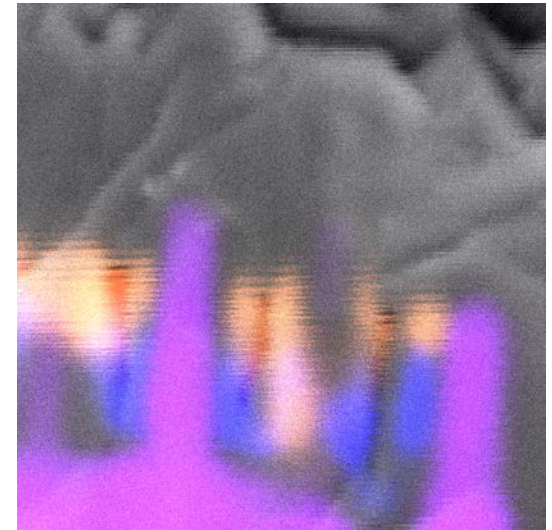
Atom probe tomography (APT)



APT: L. Lauhon, Northwestern



Cathodoluminescence



365 nm, 402 nm, 442 nm

Riley, J.; Padalkar, S.; Li, Q.; Lu, P.; Koleske, D. D.; Wierer, J. J.; Wang, G. T.; Lauhon, L. J., *Nano Lett.* **14**, 4317 (2013).

- Nonpolar and semipolar QWs from radial NW LED were imaged by APT and correlated with scanning TEM and cathodoluminescence data
- Results suggest yellow-red emission originates from In-rich tip regions, not sidewalls
- How to get long wavelength emission from m-plane sidewalls?

# Why Nanowire Lasers?

Integrated coherent nanophotonic elements for communications, sensing, imaging, lithography, lighting, etc.

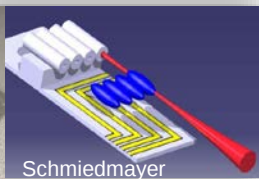
Integrated nanophotonics, atom trapping, optical MEMS

Optical nanoprobes & chem/bio detection/sterilization

atom trap



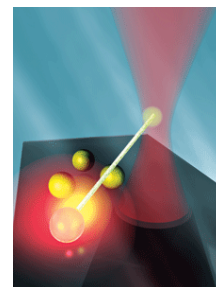
P. Schwindt (1725)



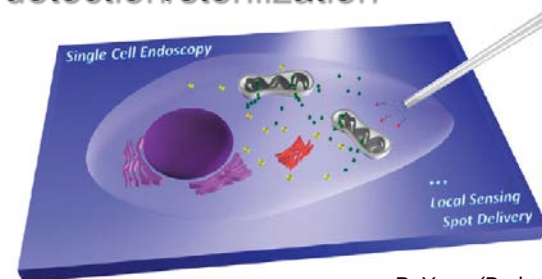
Small UV-visible laser for trapping, interconnects, switching, etc.



J. Ford, Lucent



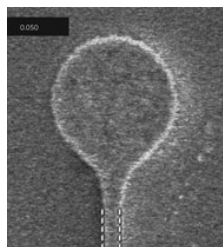
Sub- $\lambda$  resolution probes for localized excitation, detection



P. Yang (Berkeley)

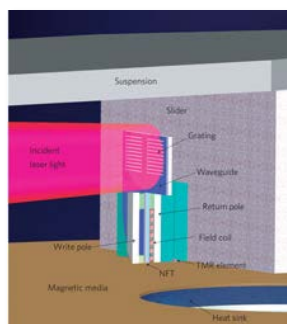
Nanolithography & Heat-assisted Magnetic Recording

Lighting, projection, & holographic displays



Nature Photonics 3, 220 (2009)

Subwavelength & efficient laser spot



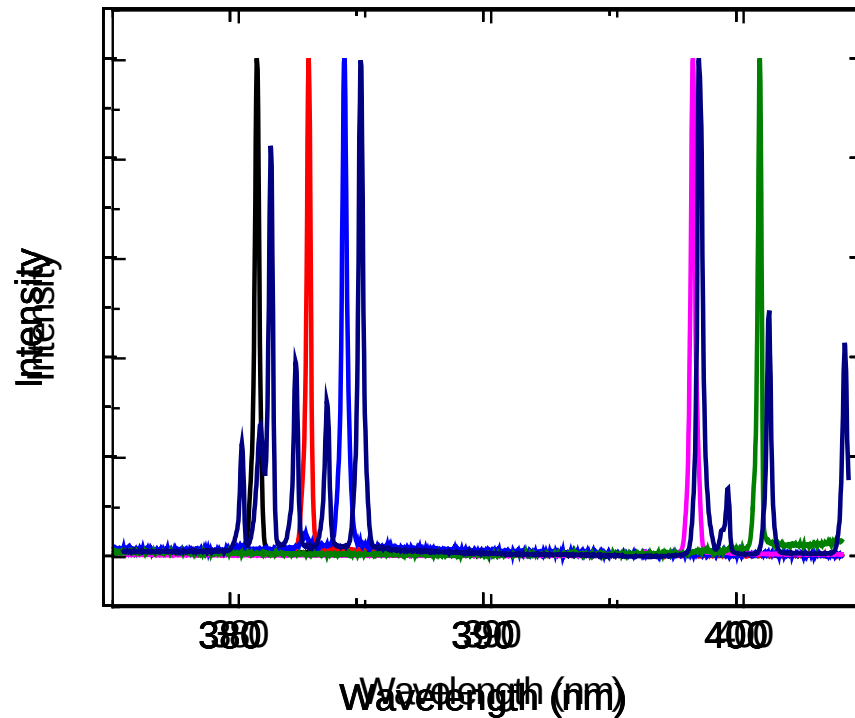
Sony Crystal LED Display prototype

Low-power, speckle-free low coherence (random laser), multicolor pixels



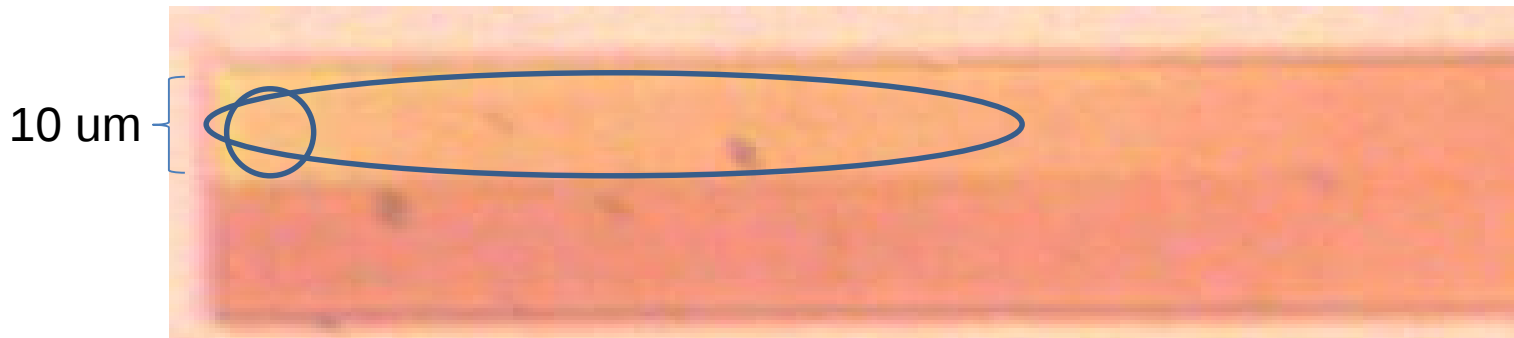


# III-N Nanowire Photonic Crystal Lasers



J.B. Wright et al., Scientific Reports 3, Article number: 2982 (2013) doi:10.1038/srep02982

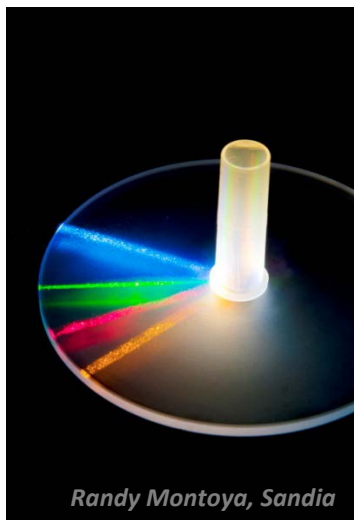
pitch: 320 nm  
diameter: 130-140nm



# Lasers for Solid State Lighting

## Advantages of lasers for lighting:

- Lasers show very high efficiency at high power
- LED and LD current densities are converging
- Carrier density is clamped at threshold
  - Circumvent the droop problem in LEDs
  - Need to reduce threshold to avoid losses
- After threshold slope efficiency is one
- Directionality, polarized emission, modulation

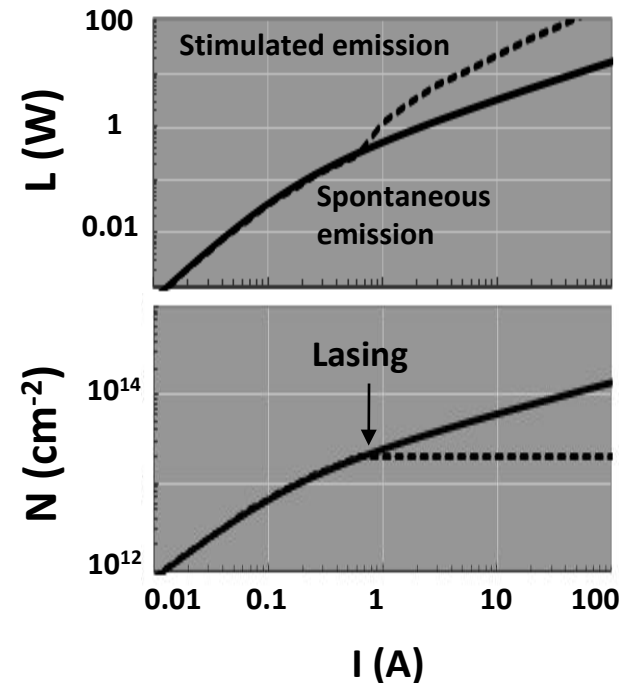


Randy Montoya, Sandia

## Laser Sources For SSL:

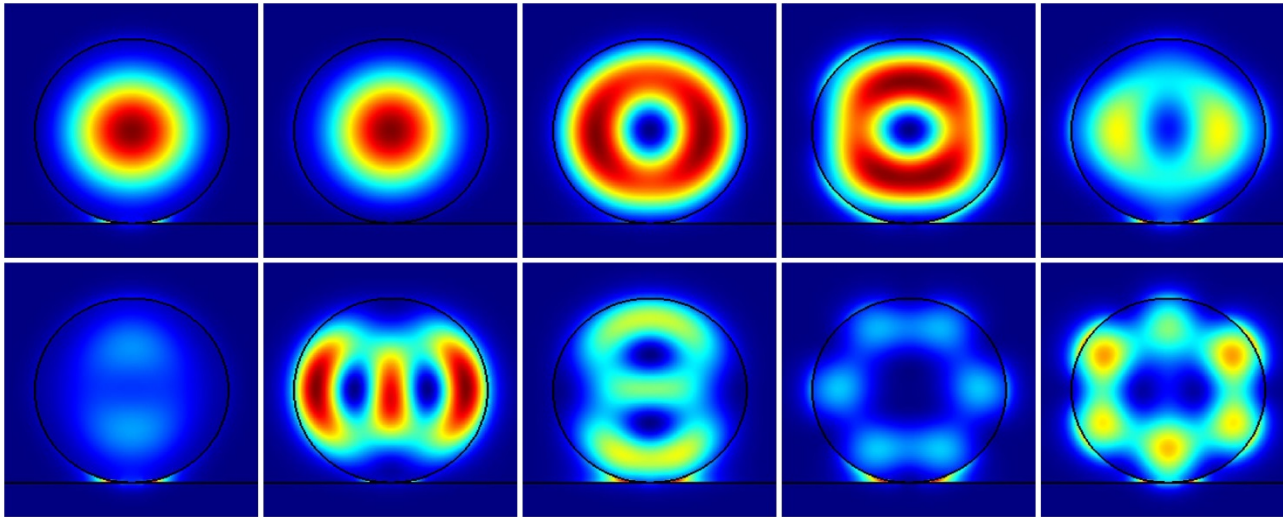
- High efficiency
- Low threshold
- Focus on III-nitrides
- **Nanowire lasers**
  - Low threshold
- **Polariton lasers**
  - Ultralow threshold
  - New physics

## Clamped carrier density



**Are narrow linewidth sources acceptable?**

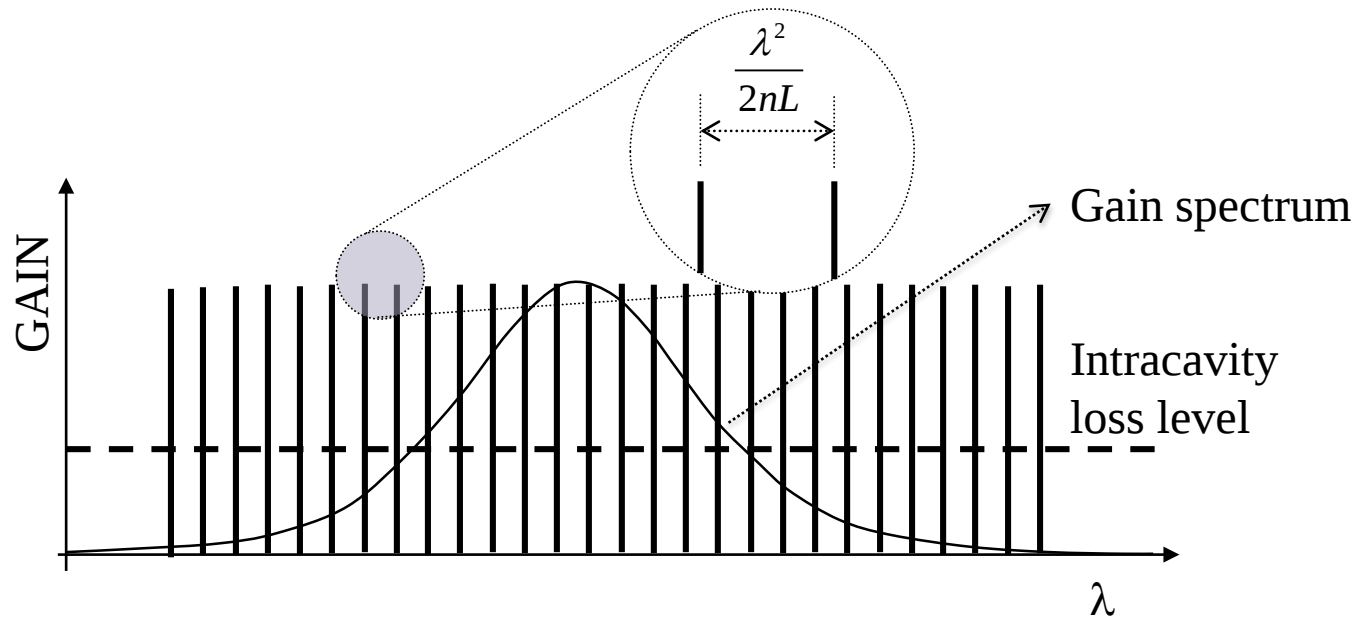
# Why Multimode Lasing Occurs



Calculated transverse modes supported by a 300 nm diameter GaN nanowire.

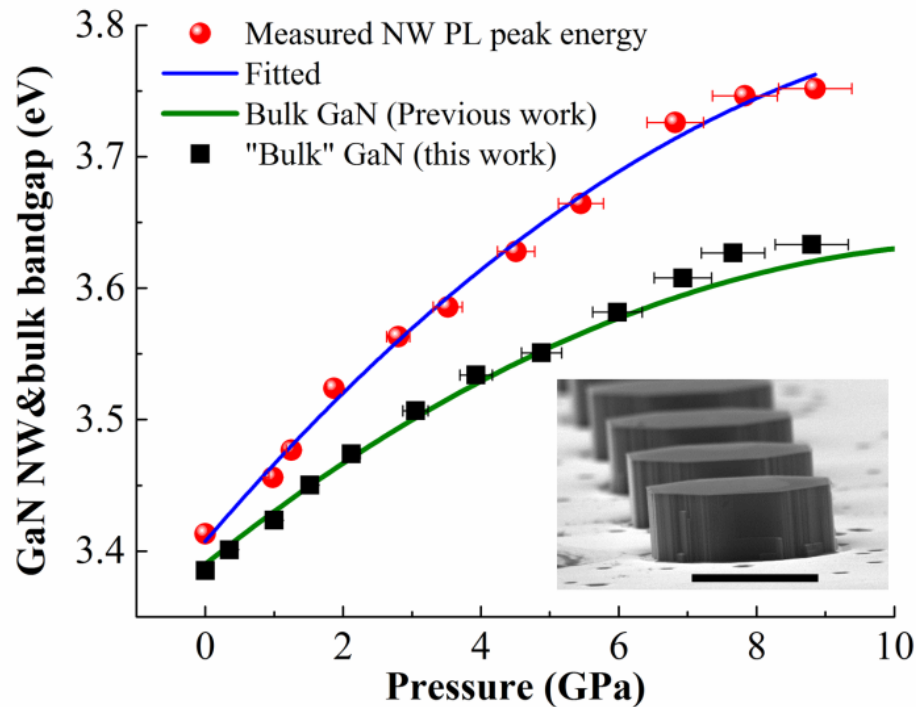
- ✓ Multiple transverse mode waveguide;
- ✓ Single-mode cutoff diameter  $\sim 120$  nm;
- ✓ Lasing in multiple transverse mode operation
- ✓ Polarization is mode-dependent

# Why Multimode Lasing Occurs



- ✓ Gain bandwidth ~7 nm;
- ✓ Longitudinal mode spacing ~1 nm;
- ✓ Several modes located in the gain spectrum;
- ✓ Multiple longitudinal mode oscillation

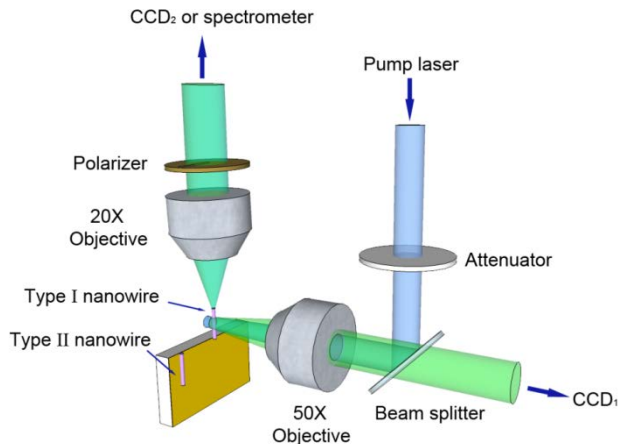
# Continuous & dynamic bandgap/wavelength tuning in GaN NW lasers via hydrostatic pressure



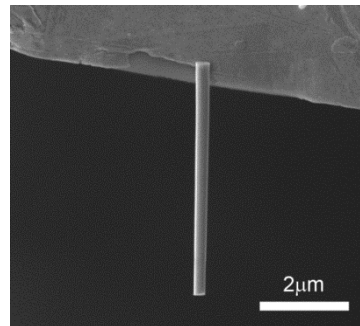
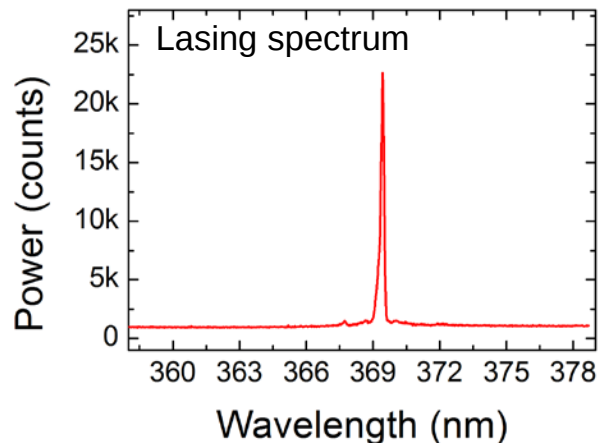
- Pressure coefficient ~40% higher for GaN NWs vs GaN micropillars or bulk GaN, allows for larger tuning range.

S. Liu, C. Li, J. J. Figiel, S. R. Brueck, I. Brener, G. T. Wang, *Nanoscale*, 7, 9581 (2015).

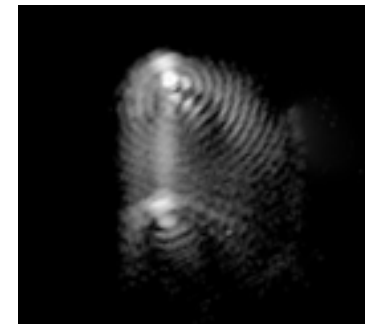
# Lasing Polarization Properties of Freestanding GaN NWs



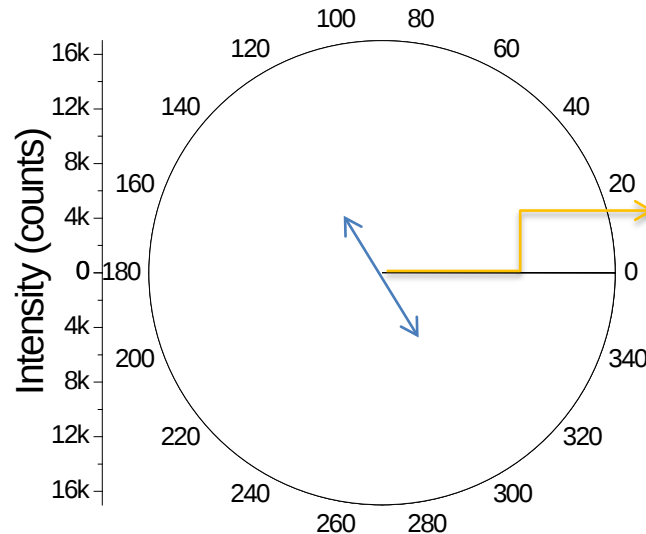
End-facet optical characterization setup



SEM image of a nanowire hanging off substrate



CCD image of lasing nanowire hanging off substrate



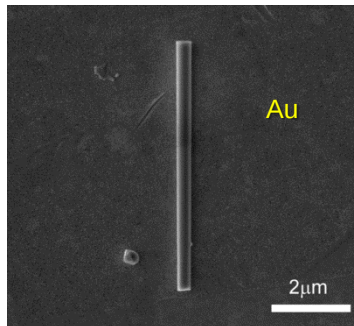
**Indicative of elliptical polarization**

Polarization angle random wrt surface

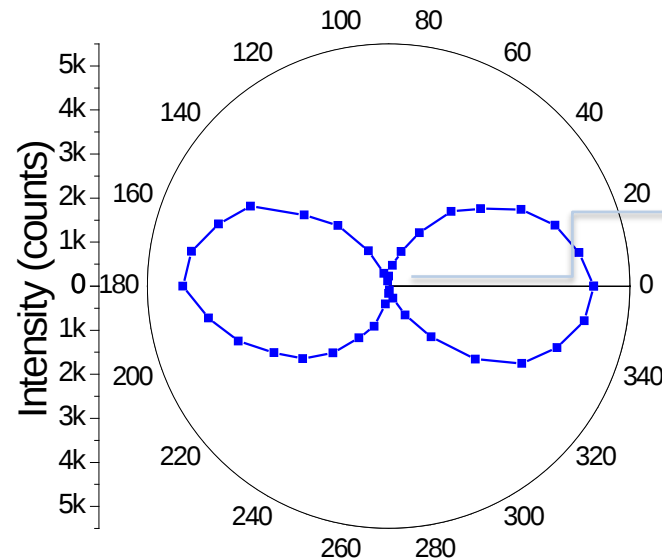
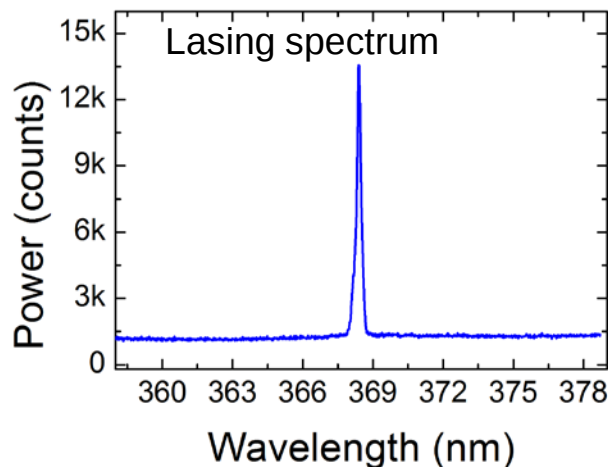
Intensity vs. the rotation of the polarizer

# Polarization Control: Nanowire on Gold Substrate

Polarization control (linear polarization) desired for many applications



nanowire on **gold**

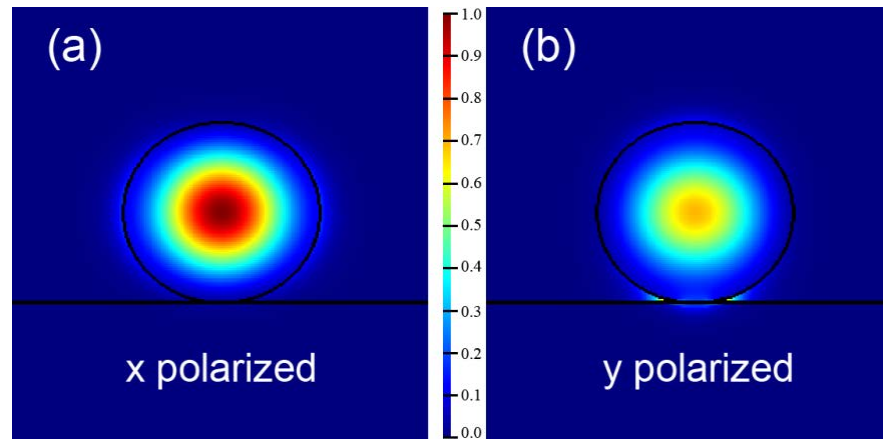


Intensity vs. the rotation of the polarizer

Indicative of  
linear  
polarization

- ✓ Single-wavelength lasing
- ✓ Linear polarization
- ✓ Large cross-polarization suppression ratio (CPSR): 21:1
- ✓ 0° polarization angle

# Why Does Linear Polarization Happen on Gold?



Fundamental modes supported by the nanowire-gold geometry

- ✓ Differently polarized modes experience different cavity losses
- ✓ Loss for x-polarized mode: 0.36 dB/mm
- ✓ Loss for y-polarized mode: 2.11 dB/mm

A nanowire on gold substrate experiences a larger cavity loss for the perpendicularly polarized mode, leading to linear polarization with a fixed polarization parallel to the substrate