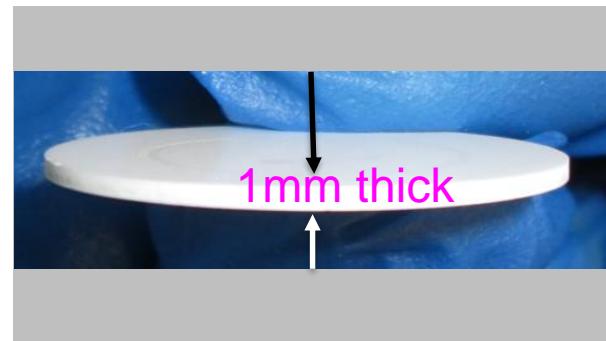
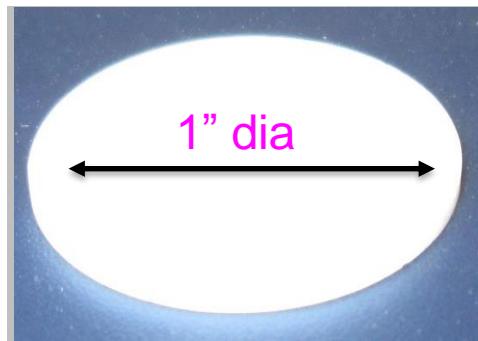
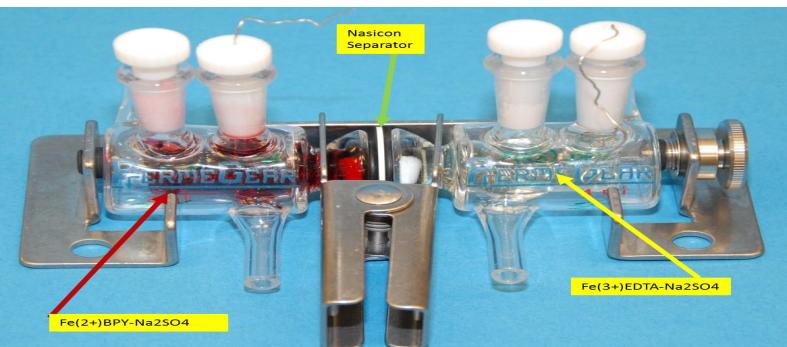


Exceptional service in the national interest



Studies of Earth Abundant Metal complexes for Near Neutral Aqueous Redox Flow Battery (RFB) for Grid Storage



PRiME 2016/230th ECS Meeting (October 2-7, 2016)

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Takeaways

- This is an exploratory research project
- Explored the feasibility of using Sodium (**Na**) **Super-Ionic Conductor (NaSICON)** with a typical composition of $\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$, {produced by our industry partner (Ceramatec)}, as a separator in RFBs
 - Measured ionic conductivity of NaSICON (Solid state) is ~3 mS/cm
 - Calculated ionic conductivity in aqueous solution containing 0.4M Na_2SO_4 as supporting electrolyte is ~6 mS/cm which is virtually similar to that of solid state measurement
- Demonstrated full-cell performance of two earth abundant iron complexes in a sodium sulfate electrolyte NaSICON Na-ion RFBs.

Holy Grail of Electricity Storage is Large-Scale Grid Energy Storage



- Burning fossil fuel to generate electricity needs to be replaced with renewable energy sources
- Wind, Solar and Tidal sources of renewable energy are stochastic in nature
- Large-Scale Grid energy storage is a must to harvest and store the intermittent energy to wean our dependence off of the conventional energy sources such as fossil, hydro etc.
- Among the many potential options Redox-Flow-battery (RFB) looks very attractive since
 - The storage of catholyte and the anolyte is decoupled from the cell reaction location
 - Normally ion permeable membrane is used as a separator
 - Additionally, non-aqueous electrolytes are being investigated for enhancing cell voltage
 - Others have used metallic anodes (Li or Na) to improve cell voltage

Potential Problems with the current Approaches

- Use of Non-aqueous solvents, although yields higher cell voltages, exhibits propensity for combustion as amply shown by the problems with Li-ion batteries
- Use of molten sodium and lithium enhance thermal problems as well
- Li and Na when used as anodes at room temperature the integrity of the interface decreases with cycling which leads to cell performance degradation
- Use of redox couples containing expensive metals like Co and Ru could drive up the cost
- Finally, environmental consequences need to be addressed

Our Approach to mitigating these problems

- Use of aqueous solutions----Freedom from fire
- At or near PH 7-----minimize hardware corrosion
- We use cheaper and earth abundant elements such as Fe, Mn and their complexes
- Replace polymer based separators with a ceramic disc of high ionic conductivity and voltage stability
 - Although the overall goal of this exploratory research effort is to produce a large scale cell pack the current work focuses on:
 - Evaluating ceramic disc for electrochemical properties
 - Developing low cost redox couples for use in aqueous solutions

Materials studied in our work

Sodium Superionic Conductor Solid Separator

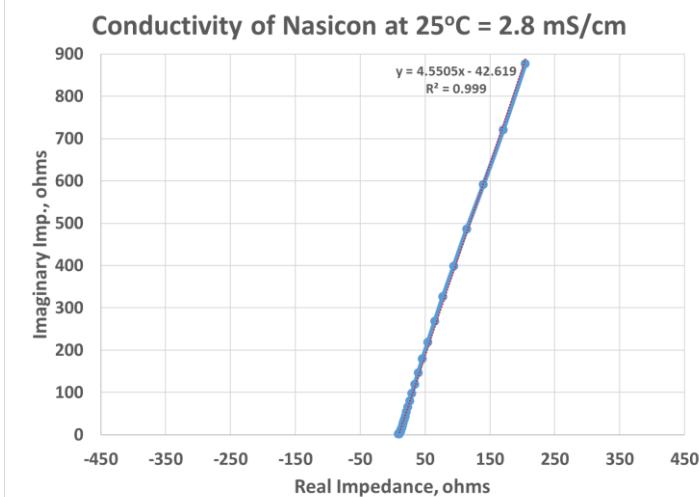


1" Dia and 1mm thick



Impedance Plot

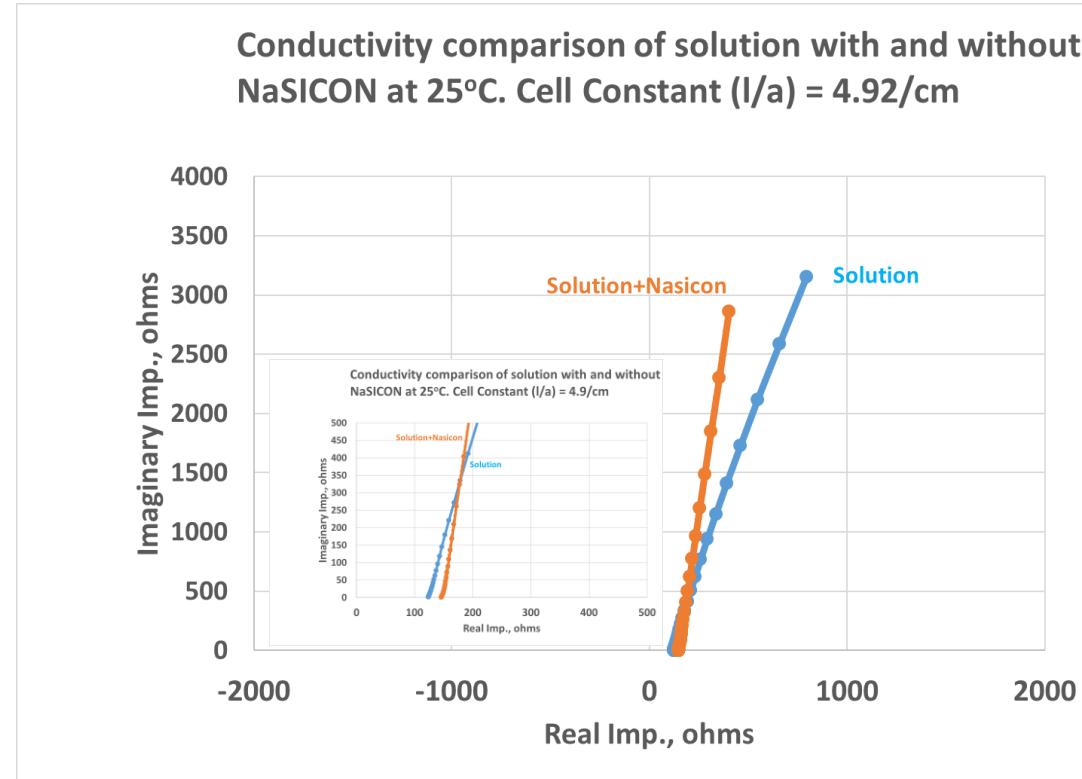
■ NaSICON ($\text{Na}_3\text{Zr}_2\text{Si}_2\text{PO}_{12}$)



Solid State Conductivity ~ 3mS/cm
Similar value has been reported by others in:

*Chem. Mater., Publication Date (Web): 20 Jun 2016
and in Ionics (2015) 21:3031–3038*

Impedance comparison at 25°C of 0.4 M Na₂SO₄ solution w and w/o NaSICON



	Resistance (ohms)	Conductivity mS/cm
Solution (W/O NaSICON)	118	41.6
Solution (With NaSICON)	147	33.5
NaSICON	29	5.6

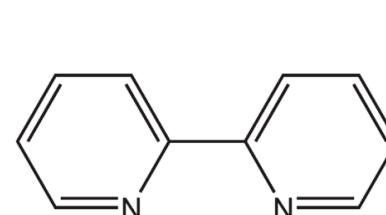
For NaSICON:
Solution conductivity is comparable to solid state conductivity

Materials Continued

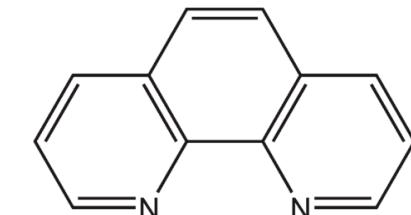
Innocent Ligand Metal Complexes

- Fe complexes: Chelating agents: Phenanthroline, EDTA BPY, $(\text{CN})_6$ etc.
- Mn complexes: Chelating agents: EDTA etc.

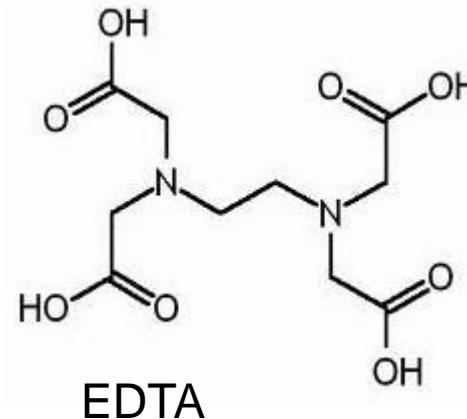
Structure of Ligands



Bipyridine



Phenanthroline

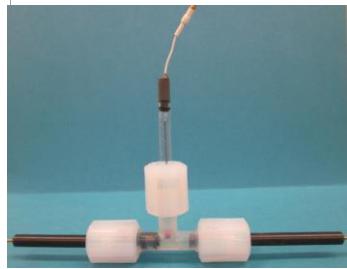
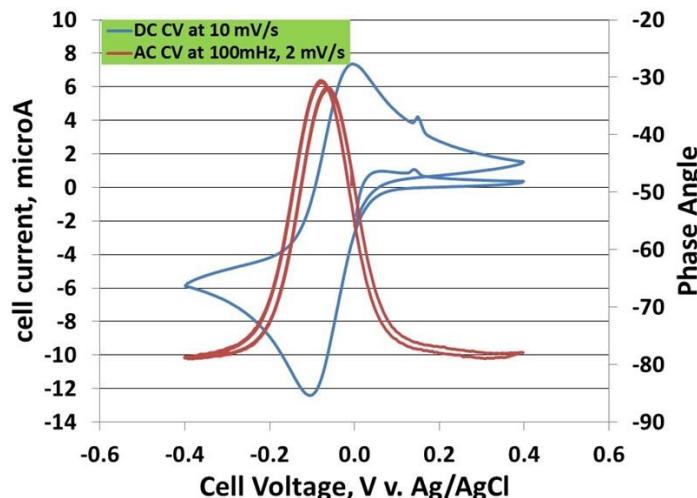


EDTA

Anolyte Solution. Redox Properties

4 mM Fe(3+) EDTA, 0.4M Na₂SO₄

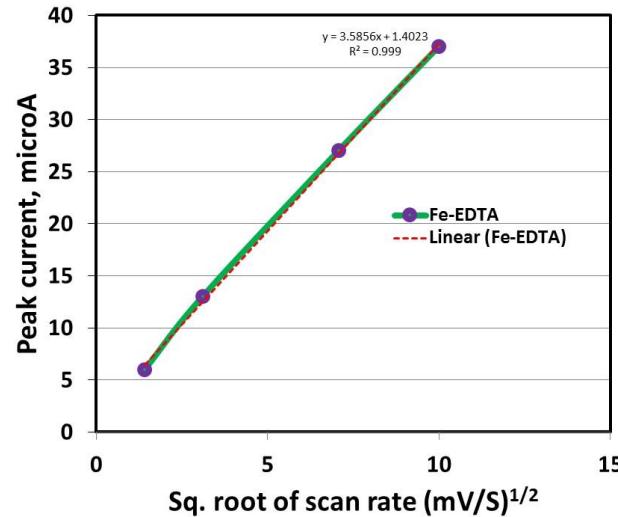
Comparison of AC & DC plots for Fe(3+) EDTA in water containing 0.4M Na₂SO₄.



Tee cell with an Ag/AgCl reference electrode

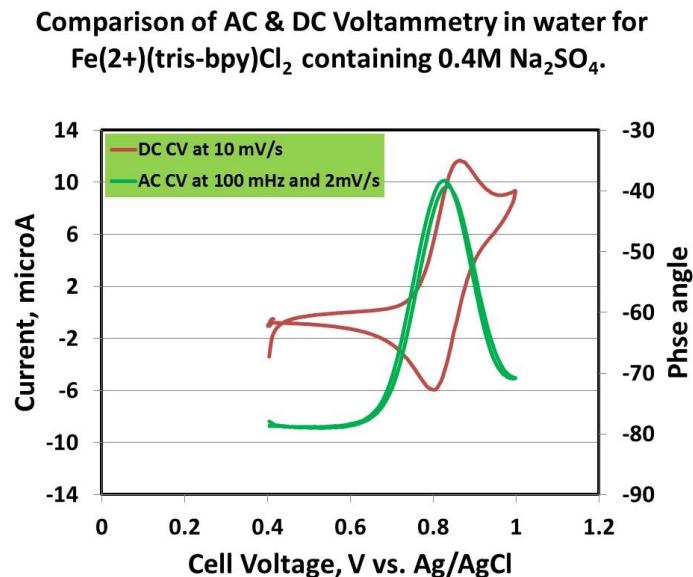
I_p Varies linearly with $\sqrt{\text{SCAN RATE}}$

Fe-EDTA, 4mM in water containing 0.4M Na₂SO₄.
(Scan rate)^{1/2} vs peak current

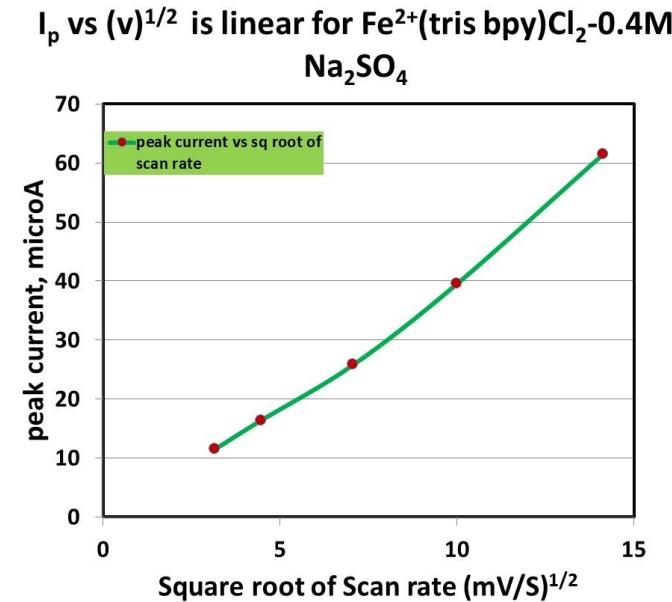


Catholyte Solution. Redox Properties

Fe(2+) tris BPY, 0.4 M Na₂SO₄

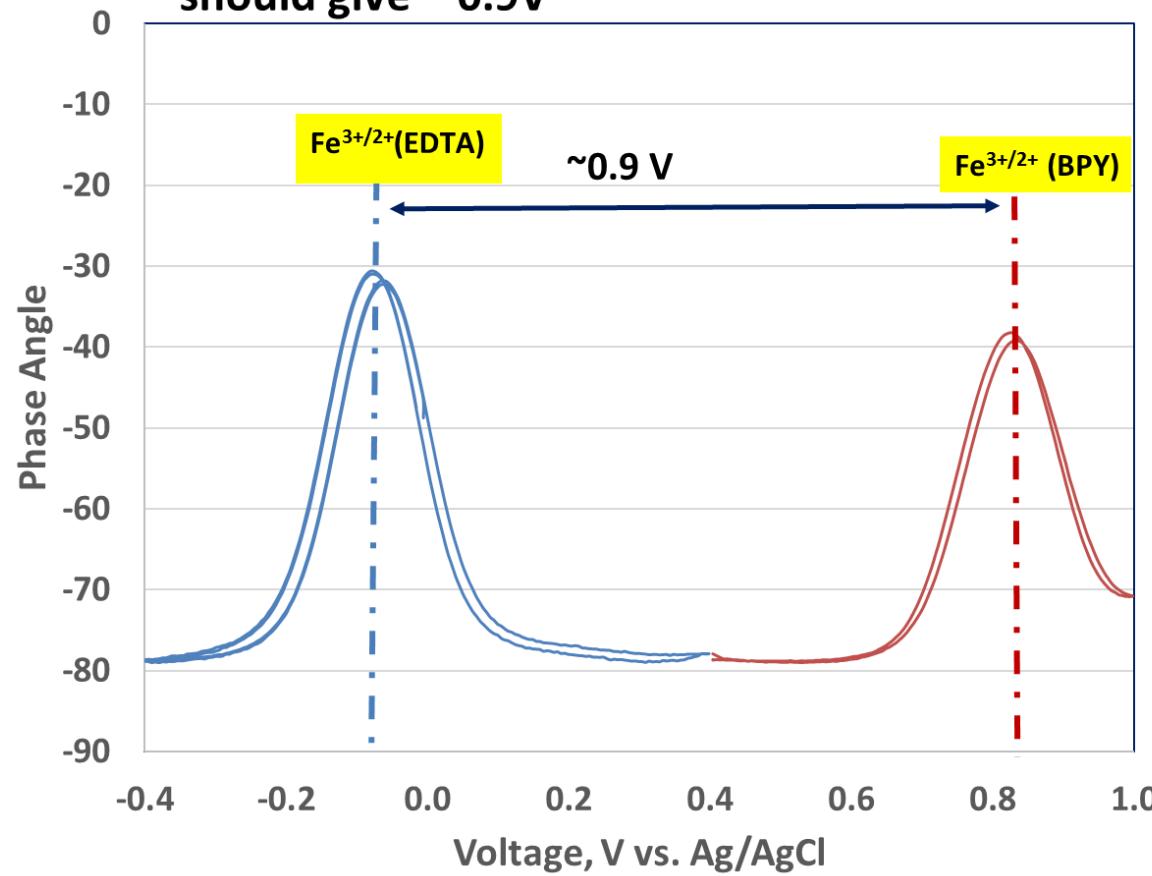


I_p linear with $\sqrt{\text{scan rate}}$



AC Voltammetry peak voltages against Ag/AgCl

The two redox couples when paired in a cell
should give $\sim 0.9\text{V}$



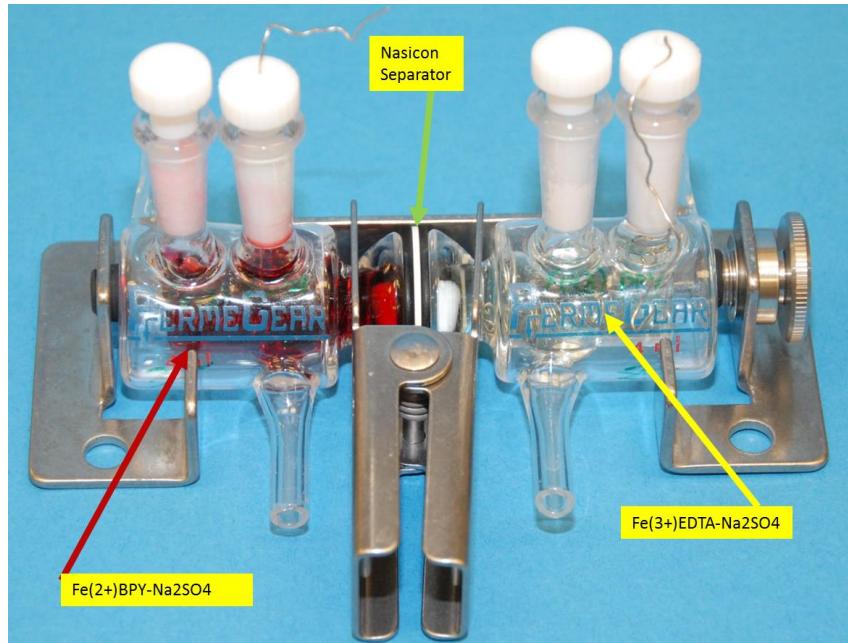
Partial List of Redox Couples Evaluated

Anolyte 

Metal Complex	Ox/Red peak potential vs Ag/AgCl	Peak Reversibility	Tested Salts
Fe(edta) ^{2-/3-}	0.0/-0.1	Reversible	Na ₂ SO ₄
Fe(phen) ^{2+/3+}	+ 0.9 V / + 0.84 V	Reversible Unstable	Na ₂ SO ₄ , Na ₃ PO ₄ , Na ₂ HPO ₄ , NaH ₂ PO ₄ , NaCl
Fe(tiron) ^{3-/4-}	+ 0.9 V / + 0.4 V	Irreversible	Na ₂ SO ₄
Fe(CN) ₆ ^{2-/3-}	+ 0.18 V / + 0.29 V	Reversible Stable	Na ₂ SO ₄
Mn(phen) ^{3+/4+}	N/A	N/A	Na ₂ SO ₄
Mn(edta) ^{2-/3-}	none	N/A	Na ₂ SO ₄
Fe(bpy) ^{2+/3+}	+ 0.86 V / + 0.80 V	Reversible Unstable	Na ₂ SO ₄ , Na ₂ HPO ₄ , NaH ₂ PO ₄ ,

Electrochemical Cell

Electrochemical cell

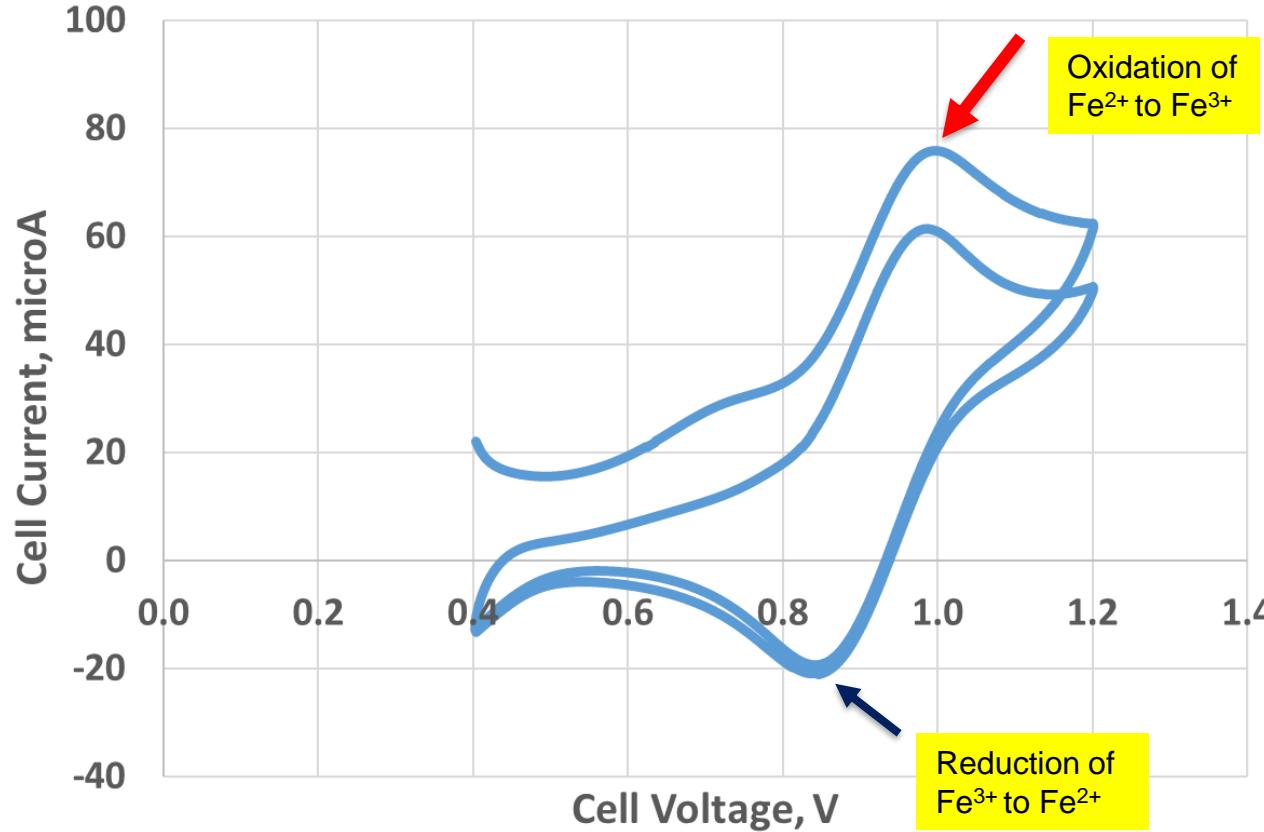


Typical solution composition

- Supporting Salt: Na_2SO_4 at 0.4m in de-ionized water
- Redox couple: 4 mM metal (Fe or Mn) chloride or sulfate
- Chelating agent: at 8-12 mM

Cyclic voltammetry of the full cell

Full Cell CV. $\text{Fe(3+)EDTA//Nasicon//Fe(2+)BPY}$ -0.4 M
 Na_2SO_4 . Scan rate = 5 mV/sec

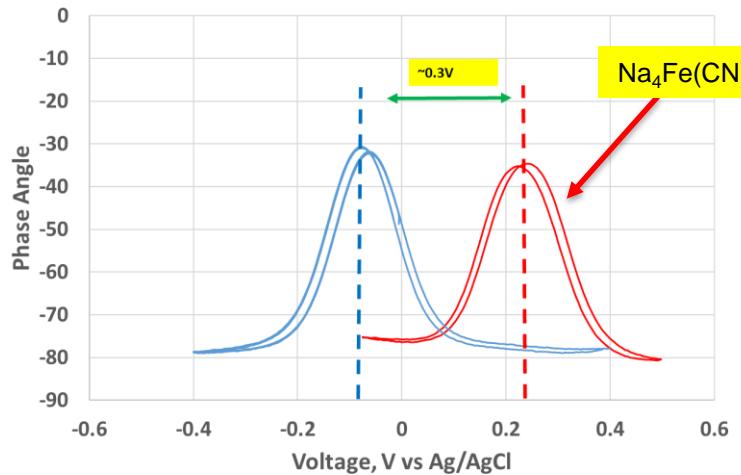


Full cell cycling

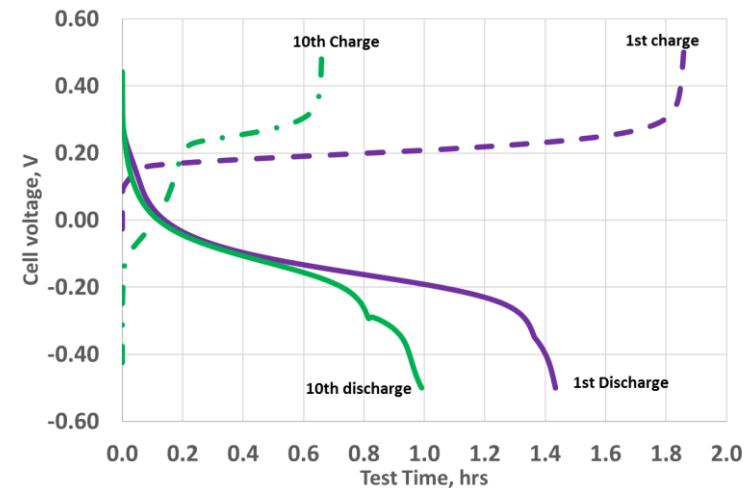
These couples when paired should give $\sim 0.3V$

Charge Discharge Traces

AC Voltammetry. Peak positions for the redox couples Fe^{3+} (EDTA) and $Fe^{2+}(CN)_6^{4-}$



Full Cell. 4mM $Na_4Fe(CN)_6$ // Nasicon // 0.4mM $Fe(3+)$ -EDTA-0.4M Na_2SO_4 .
Charge current = 50 μA ; discharge current = 20 μA



Catholyte: $Na_4Fe(CN)_6$

Full cell Measurement--Results

- Fe^{3+} (EDTA) was used as anolyte
- Fe^{2+} chelated with phenanthroline or Bipyridine were used as catholyte
- Overall cell reaction:
 - Charging
 - The anolyte gets reduced to Fe^{2+} (EDTA) and
 - The catholyte gets oxidized to Fe^{3+} (Phe or BPY)
- Unfortunately at high voltages the Fe^{3+} complexes are not stable and form bi-nuclear Fe complexes aided by the presence of OH^- in water. Consequently, the performance degradation was severe.

Summary

- Demonstrated that NaSICON can be used as separator in Na-RFB
 - High voltage Fe^{3+} complexes {e.g. $\text{Fe}(3+) \text{BPY}$ } as cathode are unstable. However, low voltage cathodes ($\text{Na}_4\text{Fe}(\text{CN})_6$) appear to be stable
 - Low voltage Fe^{3+} complexes {e.g. $\text{Fe}(3+) \text{EDTA}$ } as anode are stable
- Future Work
 - Synthesize new redox couples based on Cr or Ti
 - These show redox activity at negative voltages (-0.6V Vs Ag/AgCl) and hence can be used as **anode** and will be paired with a cathode like $\text{Na}_4\text{Fe}(\text{CN})_6$

Acknowledgment



The authors would like to thank Dr. Imre Gyuk of the DOE Office of Electricity for the support.

