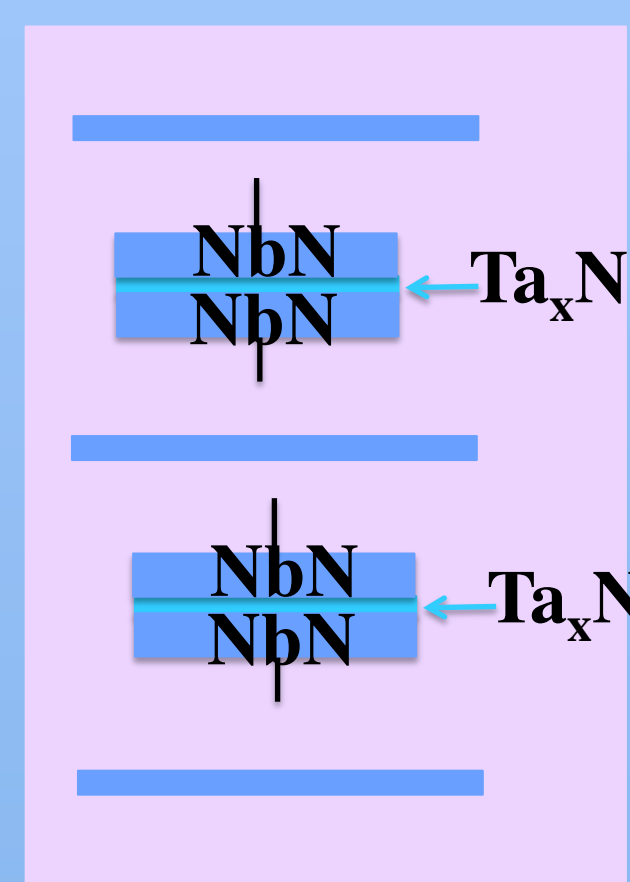


# Systematic Materials Study of NbN and Ta<sub>x</sub>N Thin Films for SNS Josephson Junctions

Nancy Missert, Lyle Brunke, M. David Henry, Steven Wolfley, Steve Howell, John Miner, and Rupert Lewis

Can nitrides offer advantages over Nb/Al-AlO<sub>x</sub>/Nb JJs for low power high-performance computing?



- Thermal stability – can use optimized dielectric, potential for 3D scaling
- Barrier properties can be tuned – self shunting, may be less susceptible to electronic defects
- High quality films and JJs previously demonstrated on crystalline substrates and/or with high temperature growth (see refs.)

Explore materials properties of NbN and Ta<sub>x</sub>N grown at *ambient temperature* on *SiO<sub>2</sub>/Si* substrates (for future scaling)

## Parallel Approach:

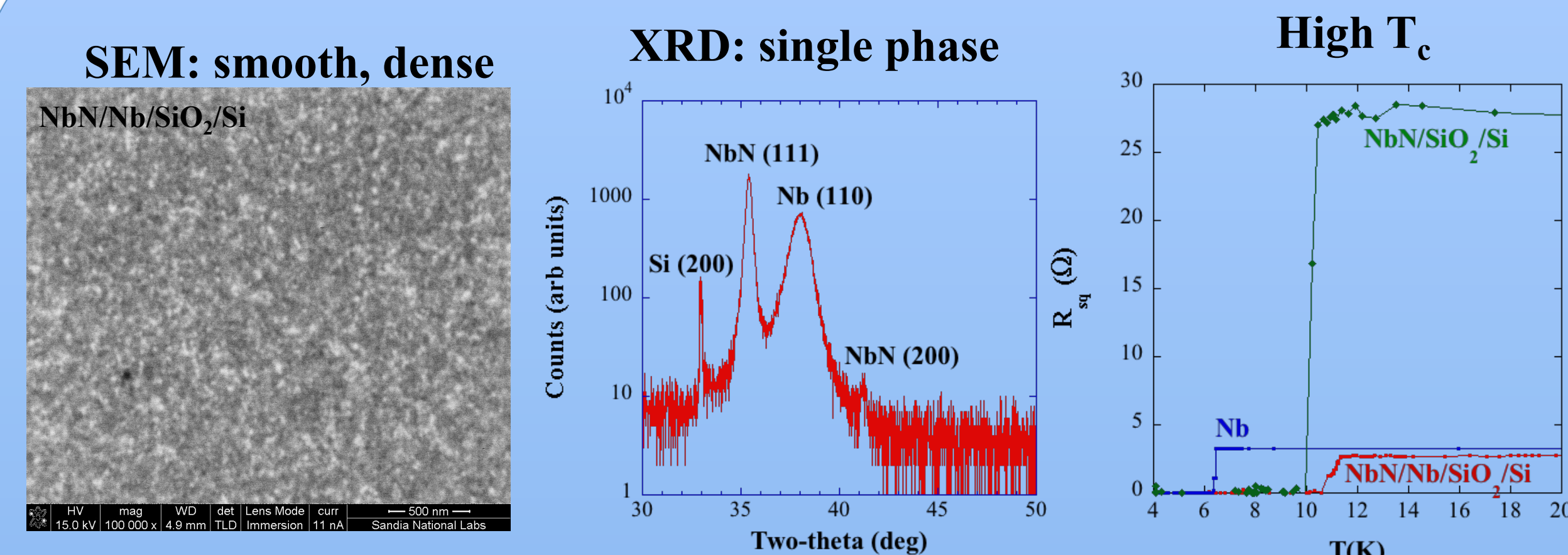
### 1) Pulsed Laser Deposition (PLD)

- small-scale - cm<sup>2</sup> chips
- flexible deposition conditions, materials
- explore materials properties of individual layers

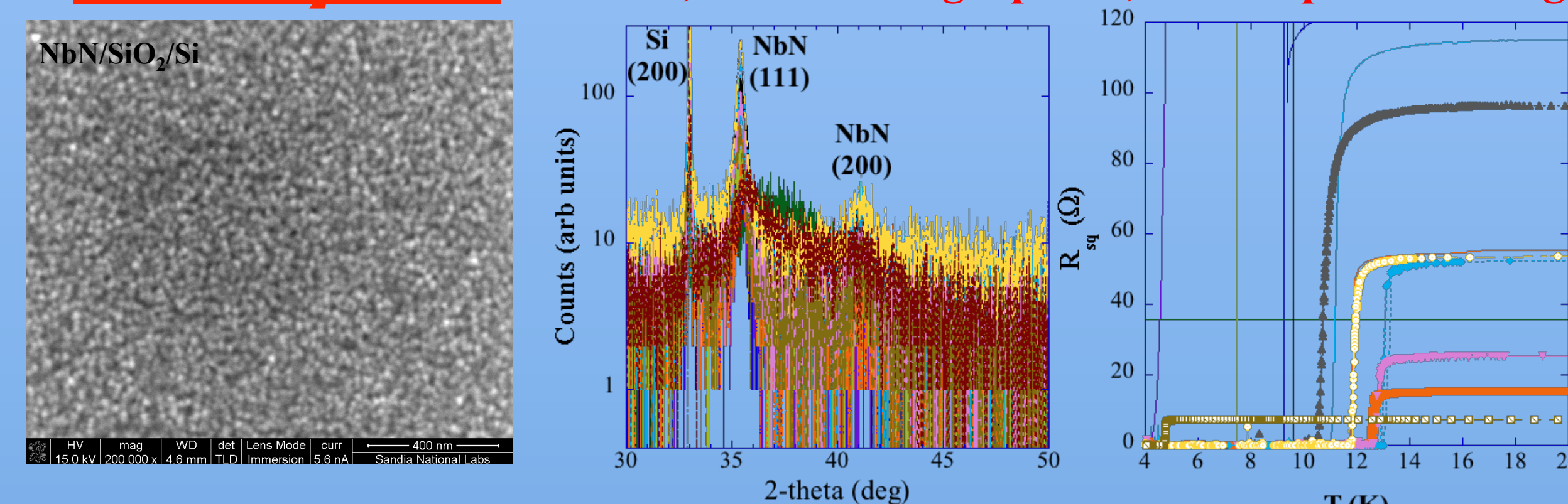
### 2) DC Reactive Magnetron Sputtering (MS)

- large-scale, 6 in wafers
- explore materials properties
- develop processing (dielectric, CMP, lithography)
- fabricate devices

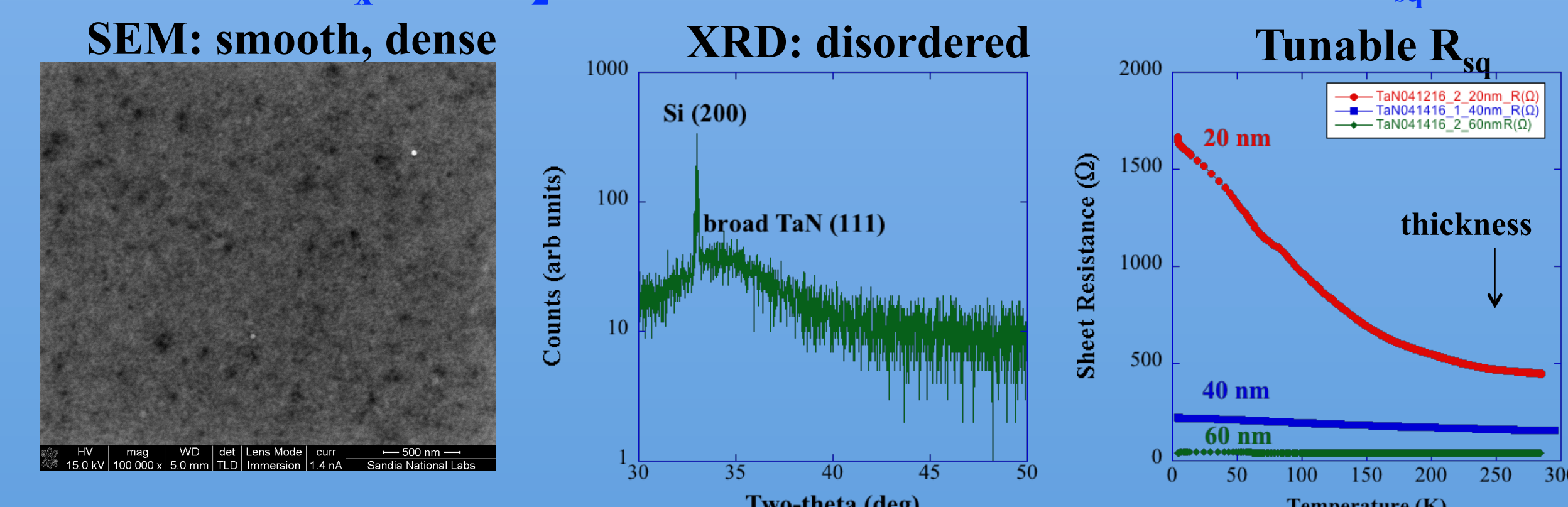
**NbN/Nb/SiO<sub>2</sub>/Si PLD:** Smooth, oriented single phase, high T<sub>c</sub> only grow within 0.06 sccm N<sub>2</sub> on MFC



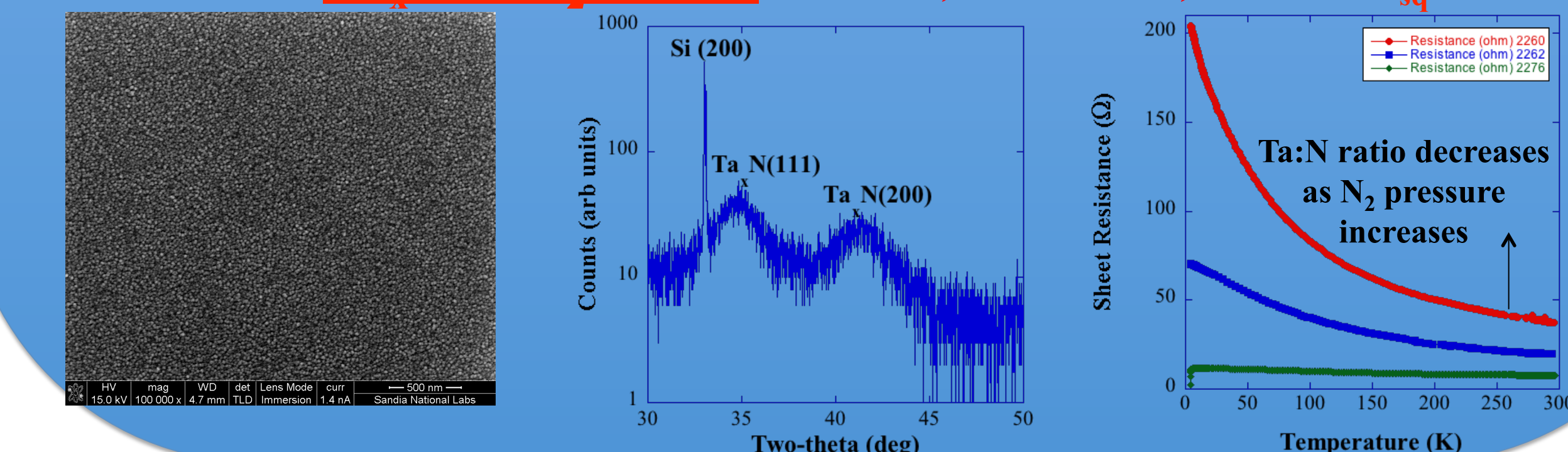
**NbN/SiO<sub>2</sub>/Si MS:** Smooth, oriented single phase, wide deposition range



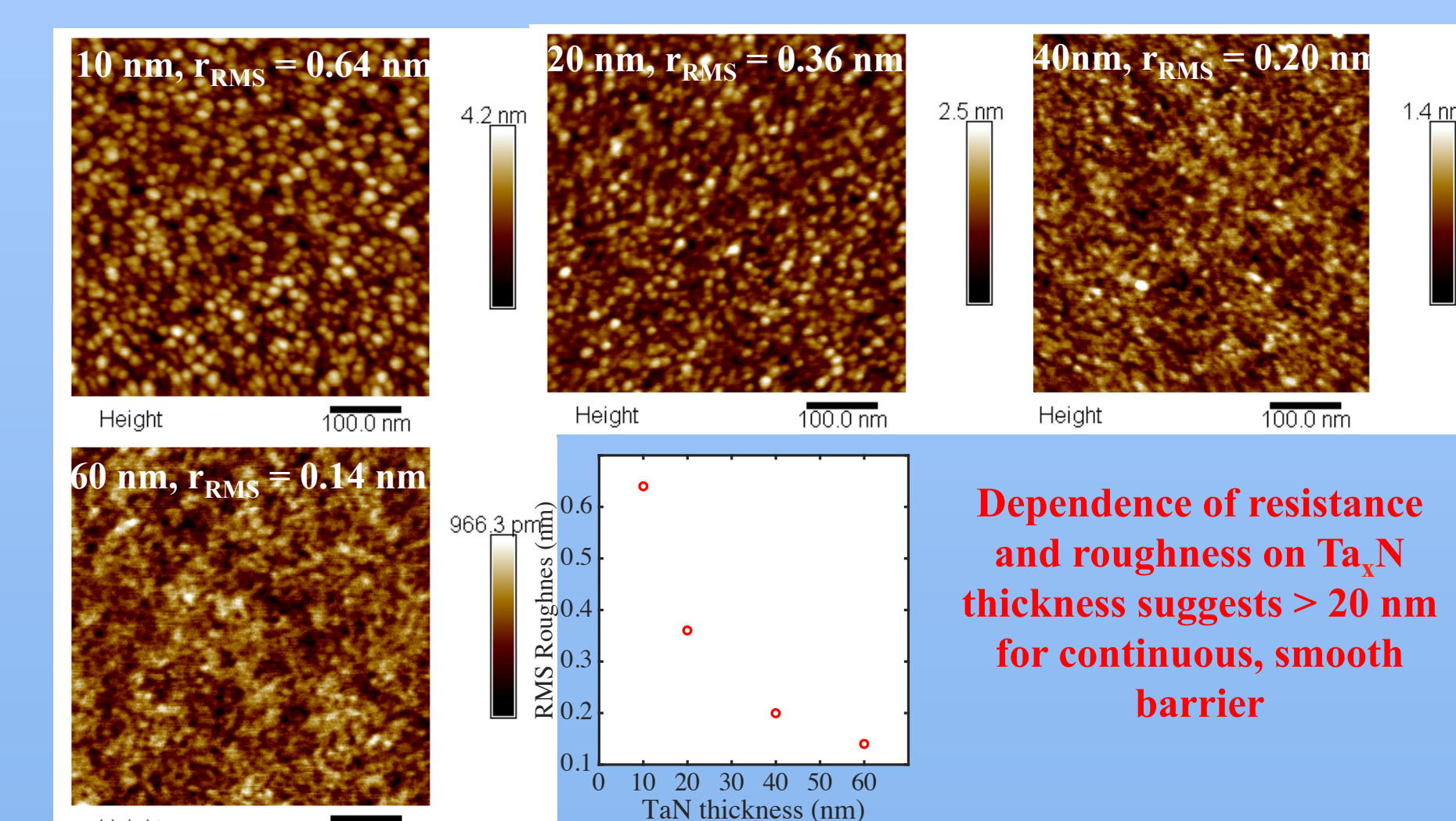
**Ta<sub>x</sub>N/SiO<sub>2</sub>/Si PLD:** Smooth, disordered, tunable R<sub>sq</sub>



**Ta<sub>x</sub>N/SiO<sub>2</sub>/Si MS:** Smooth, disordered, tunable R<sub>sq</sub>



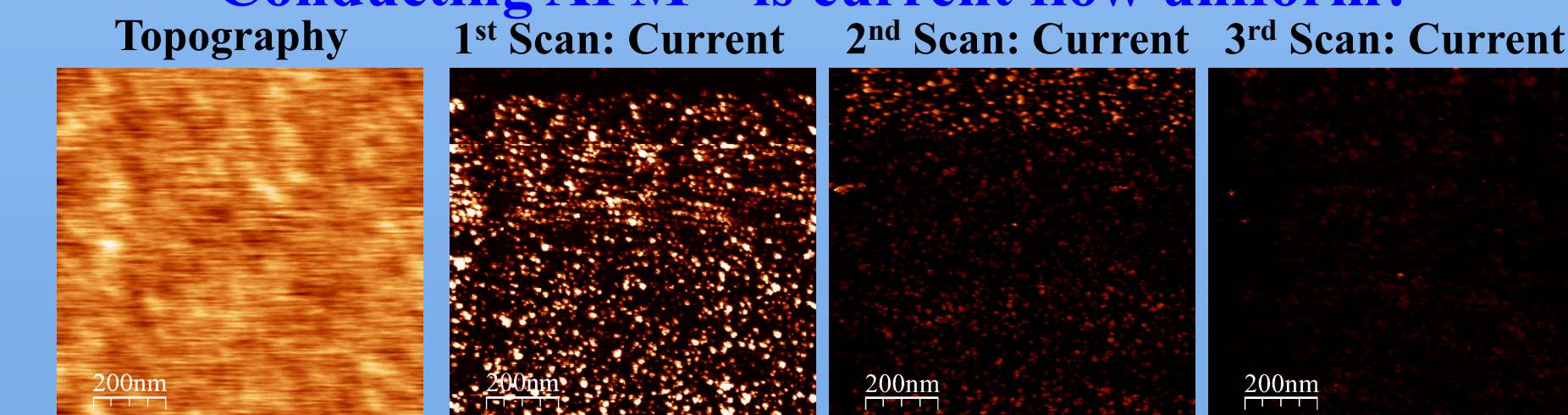
**Ta<sub>x</sub>N/SiO<sub>2</sub>/Si MS Morphology:** Roughness decreases as films get thicker



Dependence of resistance and roughness on Ta<sub>x</sub>N thickness suggests > 20 nm for continuous, smooth barrier

**Ta<sub>x</sub>N/NbN/SiO<sub>2</sub>/Si PLD:**

Conducting AFM – is current flow uniform?



Measurements performed in air after atmosphere exposure

- Non-linear I-V, loss of current with subsequent scans suggests presence of surface oxide on Ta<sub>x</sub>N – consistent with surface oxide observed on NbN
- In JJs Ta<sub>x</sub>N will be capped with NbN counterelectrode, so oxidation will not occur
- Current distribution through Ta<sub>x</sub>N layer can only be measured by protecting surface from oxidation

## Summary:

- Ambient temperature growth of NbN on SiO<sub>2</sub>/Si substrates by PLD and MS result in smooth, single phase films with T<sub>c</sub> up to 11K
- Ambient temperature growth of Ta<sub>x</sub>N on SiO<sub>2</sub>/Si substrates by PLD and MS result in smooth, disordered films with tunable sheet resistance
- Ta<sub>x</sub>N/SiO<sub>2</sub> morphology improves with thickness
- Investigation of perpendicular current flow uniformity in Ta<sub>x</sub>N films will require protection from surface oxidation

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