

# Craig-Bampton Substructuring of Linear Viscoelastic Finite Element Models

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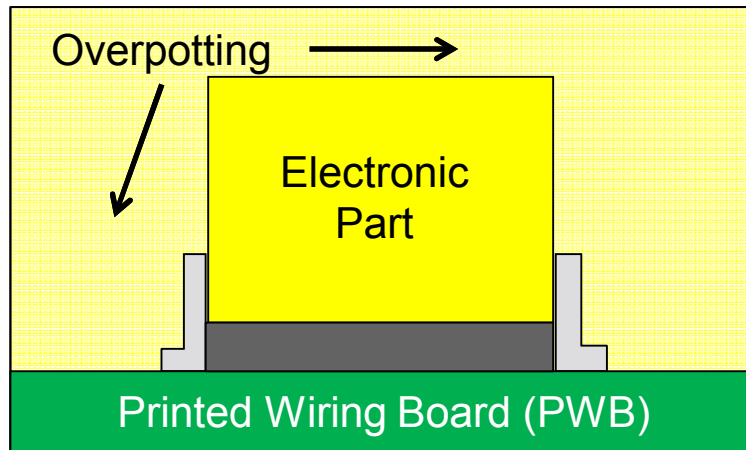
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# What is our goal?

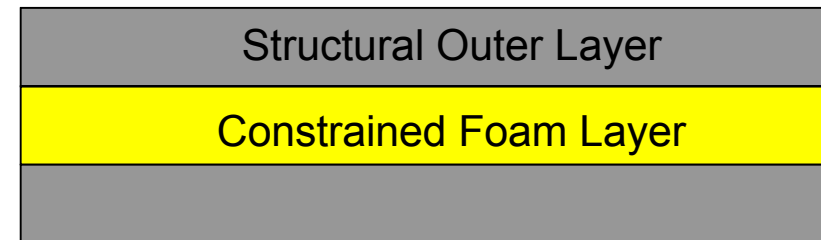
- Develop a Craig-Bampton type reduced order model (ROM) for subcomponent finite element models with **linear viscoelastic material behavior**
- Reduce computational burden of repetitive numerical solutions for large scale assemblies while preserving accuracy
- Incorporate **non-viscous damping** into subcomponent models via material property data

# Applications with Linear Viscoelastic Behavior

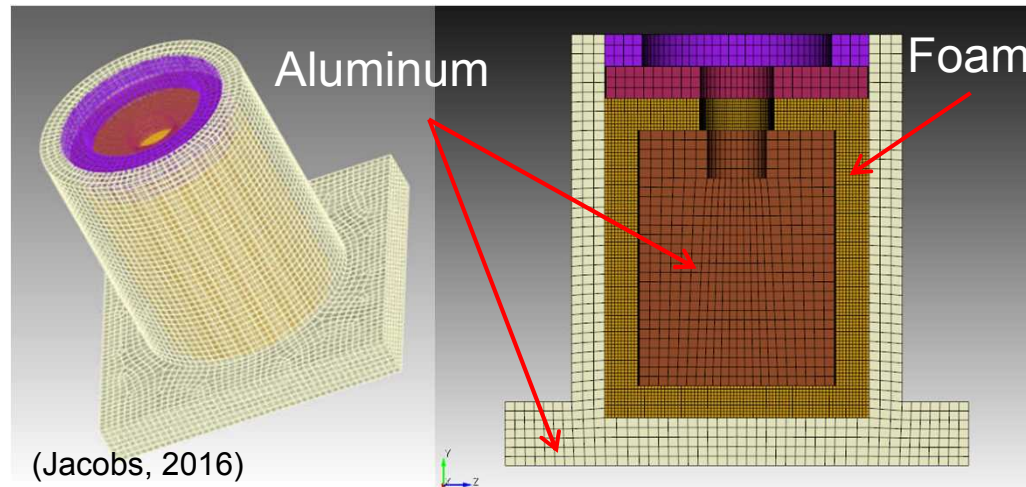
## Encapsulation



## Sandwich Structured Composites



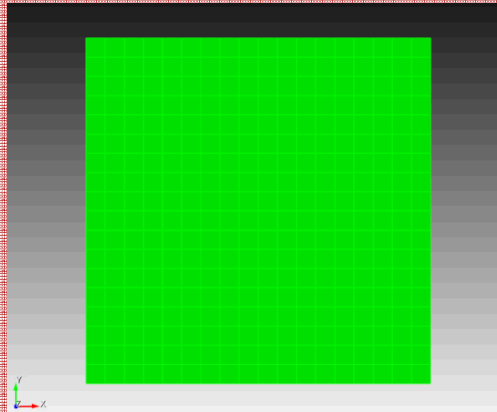
## Ministack



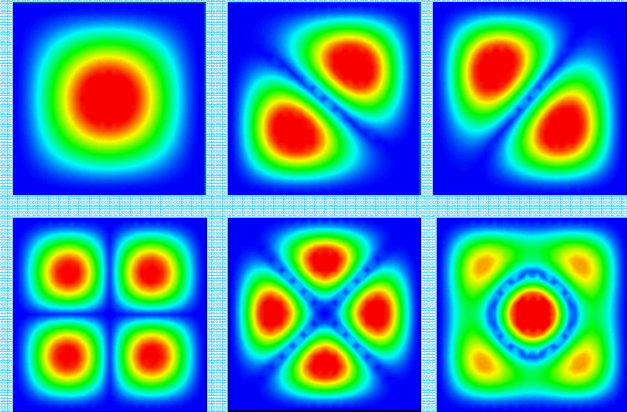
# Substructuring Approach

FE mesh in physical coordinates

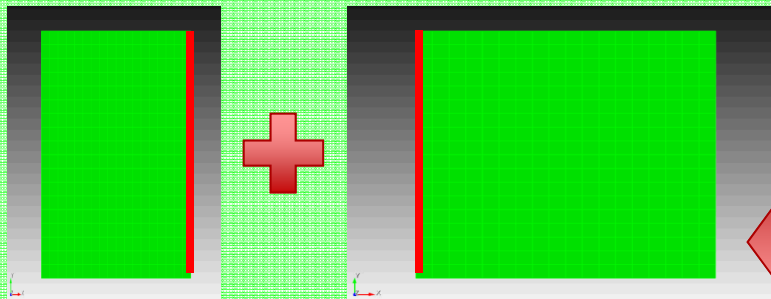
$$\mathbf{M}\ddot{\mathbf{x}} + \mathbf{K}\mathbf{x} + \mathbf{f}_{matl}(\mathbf{x}, \dot{\mathbf{x}}) = \mathbf{f}(t)$$



Determine appropriate subcomponent basis based on the physical equations of motion



Assemble each subcomponent equations along shared interface DOF



Project full equations of motion onto a small set of basis vectors

Related by transformation:  
 $\mathbf{x}(t) = \mathbf{T}_{CB}\mathbf{q}(t)$  with  $\mathbf{q}(t) \ll \mathbf{x}(t)$

$$\therefore \hat{\mathbf{M}}\ddot{\mathbf{q}} + \hat{\mathbf{K}}\mathbf{q} + \mathbf{f}_{matl}(\mathbf{q}, \dot{\mathbf{q}}) = \hat{\mathbf{f}}(t)$$

# Linear Viscoelasticity with Prony Series

- **Stress dependent upon time**

$$\sigma(t) = \int_0^t E(t - \tau) \frac{d\epsilon}{d\tau} d\tau$$

- **Prony series**

$$E(t) = E_\infty + (E_g - E_\infty)\zeta(t)$$

$$\zeta(t) = \sum_{i=1}^N E_i e^{-t/\tau_i}$$

Relaxation modulus: describes time- and history-dependent behavior!

⋮  
(skipping detailed mathematics)

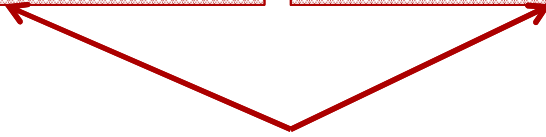
- **Subcomponent FEA equations of motion**

$$\mathbf{M}\ddot{\mathbf{x}} + \mathbf{K}_{v,K} \int_0^t \zeta_K(t - \tau) \dot{\mathbf{x}}(\tau) d\tau + \mathbf{K}_{v,G} \int_0^t \zeta_G(t - \tau) \dot{\mathbf{x}}(\tau) d\tau + \mathbf{K}_e \mathbf{x} = \mathbf{f}(t)$$

\*Typically have many degrees-of-freedom!

- The transformation basis of a Craig-Bampton reduction employs:
  - Fixed interface modes
  - Static constraint modes
- Partition the subcomponent equations of motion into interior DOF and boundary DOF as

$$\begin{bmatrix} \mathbf{M}_{ii} & \mathbf{M}_{ib} \\ \mathbf{M}_{bi} & \mathbf{M}_{bb} \end{bmatrix} \begin{Bmatrix} \ddot{\mathbf{x}}_i \\ \ddot{\mathbf{x}}_b \end{Bmatrix} + \boxed{\begin{bmatrix} \mathbf{K}_{K,ii} & \mathbf{K}_{K,ib} \\ \mathbf{K}_{K,bi} & \mathbf{K}_{K,bb} \end{bmatrix} \int_0^t \zeta_K(t-\tau) \begin{Bmatrix} \dot{\mathbf{x}}_i \\ \dot{\mathbf{x}}_b \end{Bmatrix} d\tau} + \boxed{\begin{bmatrix} \mathbf{K}_{G,ii} & \mathbf{K}_{G,ib} \\ \mathbf{K}_{G,bi} & \mathbf{K}_{G,bb} \end{bmatrix} \int_0^t \zeta_G(t-\tau) \begin{Bmatrix} \dot{\mathbf{x}}_i \\ \dot{\mathbf{x}}_b \end{Bmatrix} d\tau} + \begin{bmatrix} \mathbf{K}_{e,ii} & \mathbf{K}_{e,ib} \\ \mathbf{K}_{e,bi} & \mathbf{K}_{e,bb} \end{bmatrix} \begin{Bmatrix} \mathbf{x}_i \\ \mathbf{x}_b \end{Bmatrix} = \begin{Bmatrix} \mathbf{0} \\ \mathbf{f}_{ext}(t) \end{Bmatrix}$$



How to deal with viscoelastic terms?

# Linearized Complex Fixed Interface Modes

- **Restrain all the boundary DOF and retain the interior portion of the EOM**

$$\mathbf{M}_{ii}\ddot{\mathbf{x}}_i + \mathbf{K}_{K,ii} \int_0^t \zeta_K(t-\tau) \dot{\mathbf{x}}_i d\tau + \mathbf{K}_{G,ii} \int_0^t \zeta_G(t-\tau) \dot{\mathbf{x}}_i d\tau + \mathbf{K}_{e,ii} \mathbf{x}_i = \mathbf{0}$$

- **Compute “linearized complex fixed interface eigenmodes”**
  - Iterative approach that uses linearized quadratic eigensolver in Sierra/SD

**Linearized quadratic eigenvalue problem: for each mode, iterate until  $\text{Im}(\lambda_r) = \omega_0$**

$$\left( \lambda_r^2 \mathbf{M}_{ii} + \lambda_r \mathbf{K}_{K,ii} \sum_{j=1}^{N_K} \frac{K_{coeff,j}}{\lambda_0 + 1/\tau_{K,j}} + \lambda_r \mathbf{K}_{G,ii} \sum_{j=1}^{N_K} \frac{G_{coeff,j}}{\lambda_0 + 1/\tau_{G,j}} + \mathbf{K}_{e,ii} \right) \boldsymbol{\varphi}_r = \mathbf{0} \quad \text{with } \lambda_0 = i\omega_0$$



$$\boldsymbol{\Phi}_{LCFI} = \begin{bmatrix} \text{Re}(\boldsymbol{\varphi}_1 & \boldsymbol{\varphi}_2 & \dots & \boldsymbol{\varphi}_m) & \text{Im}(\boldsymbol{\varphi}_1 & \boldsymbol{\varphi}_2 & \dots & \boldsymbol{\varphi}_m) \\ & \mathbf{0} & & & & \mathbf{0} & & \end{bmatrix}$$

# Pseudo-Static Constraint Modes


- Ignore inertia term; subcomponent EOM in the frequency domain becomes

$$\left( i\omega \begin{bmatrix} \mathbf{K}_{K,ii} & \mathbf{K}_{K,ib} \\ \mathbf{K}_{K,bi} & \mathbf{K}_{K,bb} \end{bmatrix} \sum_{j=1}^{N_K} \frac{K_{coeff,j}}{i\omega + 1/\tau_{K,j}} + i\omega \begin{bmatrix} \mathbf{K}_{G,ii} & \mathbf{K}_{G,ib} \\ \mathbf{K}_{G,bi} & \mathbf{K}_{G,bb} \end{bmatrix} \sum_{j=1}^{N_G} \frac{G_{coeff,j}}{i\omega + 1/\tau_{G,j}} + \begin{bmatrix} \mathbf{K}_{e,ii} & \mathbf{K}_{e,ib} \\ \mathbf{K}_{e,bi} & \mathbf{K}_{e,bb} \end{bmatrix} \right) \begin{Bmatrix} \mathbf{X}_i \\ \mathbf{X}_b \end{Bmatrix} = \begin{Bmatrix} \mathbf{0} \\ \mathbf{F}_{ext} \end{Bmatrix}$$

- Set  $\mathbf{X}_b = \mathbf{I}$ ,  $\omega \gg 0$ , and solve top equation for  $\mathbf{X}_i$

$$\left( i\omega \mathbf{K}_{K,ii} \sum_{j=1}^{N_K} \frac{K_{coeff,j}}{i\omega + 1/\tau_{K,j}} + i\omega \mathbf{K}_{G,ii} \sum_{j=1}^{N_G} \frac{G_{coeff,j}}{i\omega + 1/\tau_{G,j}} + \mathbf{K}_{e,ii} \right) \mathbf{X}_i = - \left( i\omega \mathbf{K}_{K,ib} \sum_{j=1}^{N_K} \frac{K_{coeff,j}}{i\omega + 1/\tau_{K,j}} + i\omega \mathbf{K}_{G,ib} \sum_{j=1}^{N_G} \frac{G_{coeff,j}}{i\omega + 1/\tau_{G,j}} + \mathbf{K}_{e,ib} \right)$$

- Resulting complex, pseudo-static modes split into real and imaginary parts




$$\Psi_{PSCM} = \begin{bmatrix} \text{Re} \left\{ \begin{Bmatrix} \mathbf{X}_i \\ \mathbf{I}_{bb} \end{Bmatrix} \right\} & \text{Im} \left\{ \begin{Bmatrix} \mathbf{X}_i \\ \mathbf{I}_{bb} \end{Bmatrix} \right\} \end{bmatrix}$$



# Assembly of Viscoelastic CB-ROMs

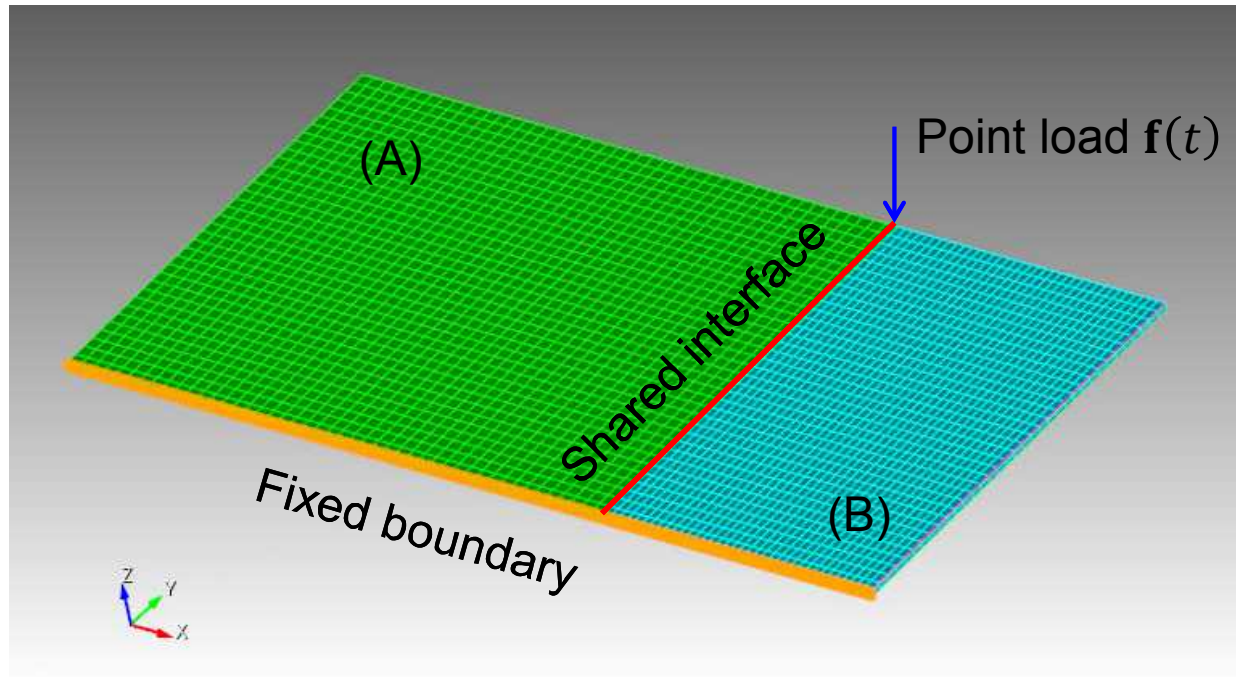
- Subcomponent transformation matrix defined as

$$\begin{Bmatrix} \mathbf{x}_i \\ \mathbf{x}_b \end{Bmatrix} = \begin{bmatrix} \text{Re}(\Phi) & \text{Im}(\Phi) & \text{Im}(\mathbf{X}_i) & \text{Re}(\mathbf{X}_i) \\ \mathbf{0} & \mathbf{0} & \mathbf{0} & \mathbf{I}_{bb} \end{bmatrix} \begin{Bmatrix} \mathbf{q}_k^r \\ \mathbf{q}_k^i \\ \mathbf{x}_b^i \\ \mathbf{x}_b^r \end{Bmatrix} = \mathbf{T}_{CB} \mathbf{q}$$


$$\hat{\mathbf{M}} \ddot{\mathbf{q}} + \hat{\mathbf{K}}_K \int_0^t \zeta_K(t-\tau) \dot{\mathbf{q}}(\tau) d\tau + \hat{\mathbf{K}}_G \int_0^t \zeta_G(t-\tau) \dot{\mathbf{q}}(\tau) d\tau + \hat{\mathbf{K}}_e \mathbf{q} = \mathbf{T}_{CB}^T \mathbf{f}_{ext}(t)$$

- Primal assembly through constraint applied to **real part** of pseudo-static constraint mode

$$\begin{Bmatrix} \mathbf{q}^{(A)} \\ \mathbf{q}^{(B)} \end{Bmatrix} = \begin{Bmatrix} \mathbf{q}_k^{r,(A)} \\ \mathbf{q}_k^{i,(A)} \\ \mathbf{x}_b^{i,(A)} \\ \mathbf{x}_b^{r,(A)} \\ \mathbf{q}_k^{r,(B)} \\ \mathbf{q}_k^{i,(B)} \\ \mathbf{x}_b^{i,(B)} \\ \mathbf{x}_b^{r,(B)} \end{Bmatrix} = \mathbf{L} \begin{Bmatrix} \mathbf{q}_k^{r,(A)} \\ \mathbf{q}_k^{i,(A)} \\ \mathbf{x}_b^{i,(A)} \\ \mathbf{x}_b^{r,(A)} \\ \mathbf{q}_k^{r,(B)} \\ \mathbf{q}_k^{i,(B)} \\ \mathbf{x}_b^{i,(B)} \\ \mathbf{x}_b^{r,(B)} \end{Bmatrix} = \mathbf{L} \ddot{\mathbf{q}}_u$$



## ■ Viscoelastic Sandwich Plates

- Aluminum 6061-T6 (linear elastic)
- PMDI 22 foam (linear viscoelastic)



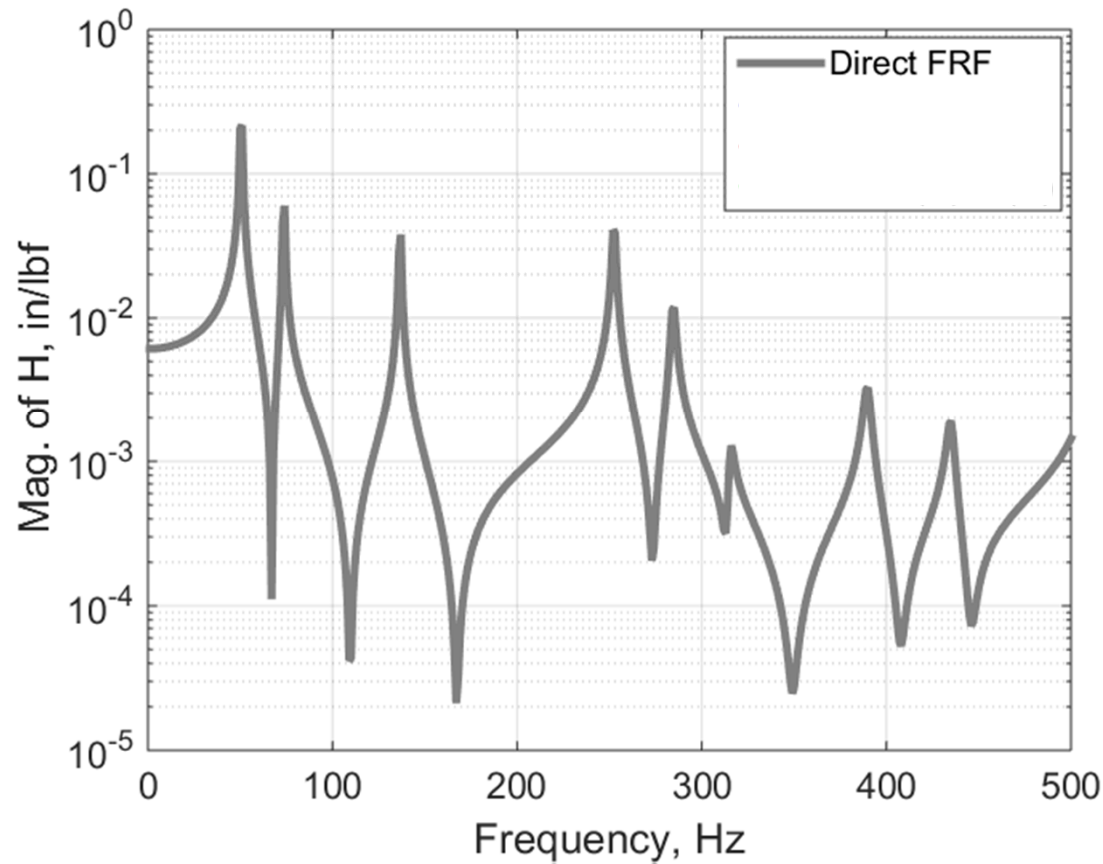
# Modal Bases

- Goal: predict response up to 500 Hz
  - Rule of thumb: keep modes up to 2x frequency of interest
  - 1155 interface DOF

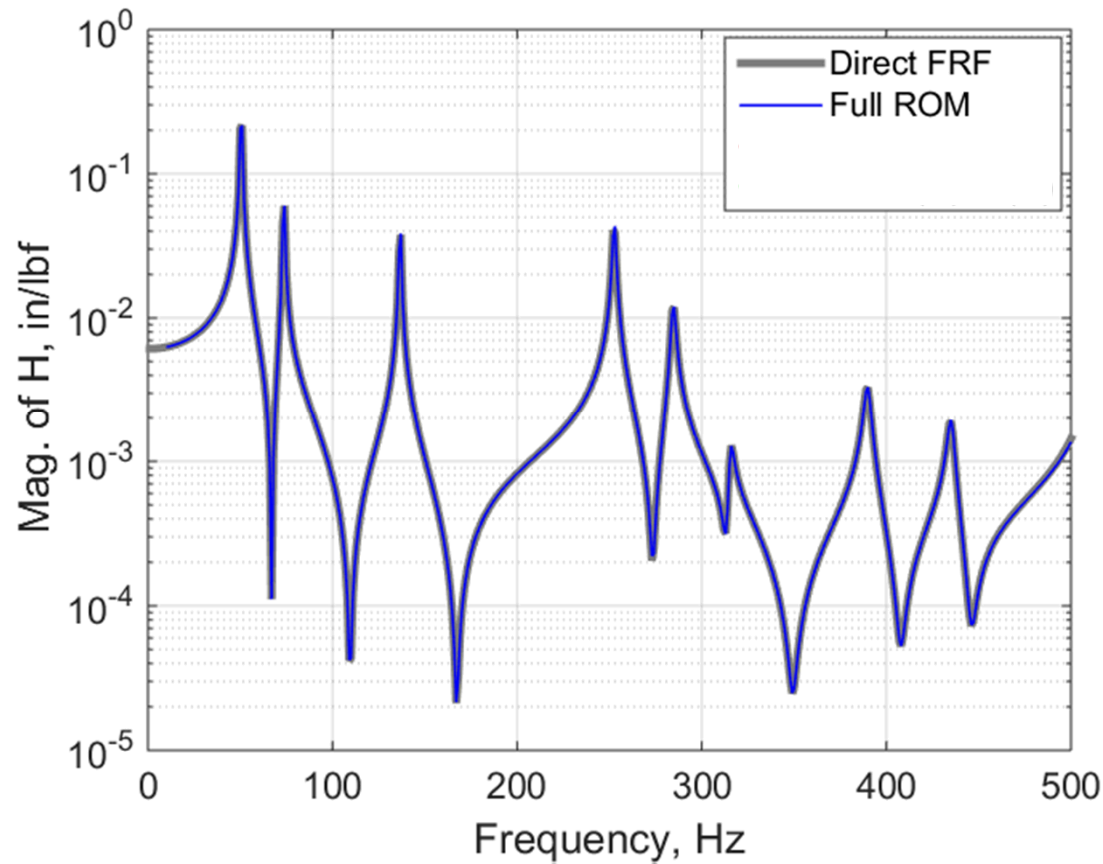
$$f_n = \frac{Im(\lambda)}{2\pi}$$

Fixed-Interface Mode	Subcomponent (A)- 16"x12" plate	Subcomponent (B)- 8"x12" plate
1	74.5 Hz	148.8 Hz
2	205.3 Hz	362.5 Hz
3	304.5 Hz	602.5 Hz
4	439.3 Hz	756.5 Hz
5	465.6 Hz	822.4 Hz
6	676.1 Hz	-
7	720.1 Hz	-
8	792.4 Hz	-
9	836.1 Hz	-
10	980.5 Hz	-

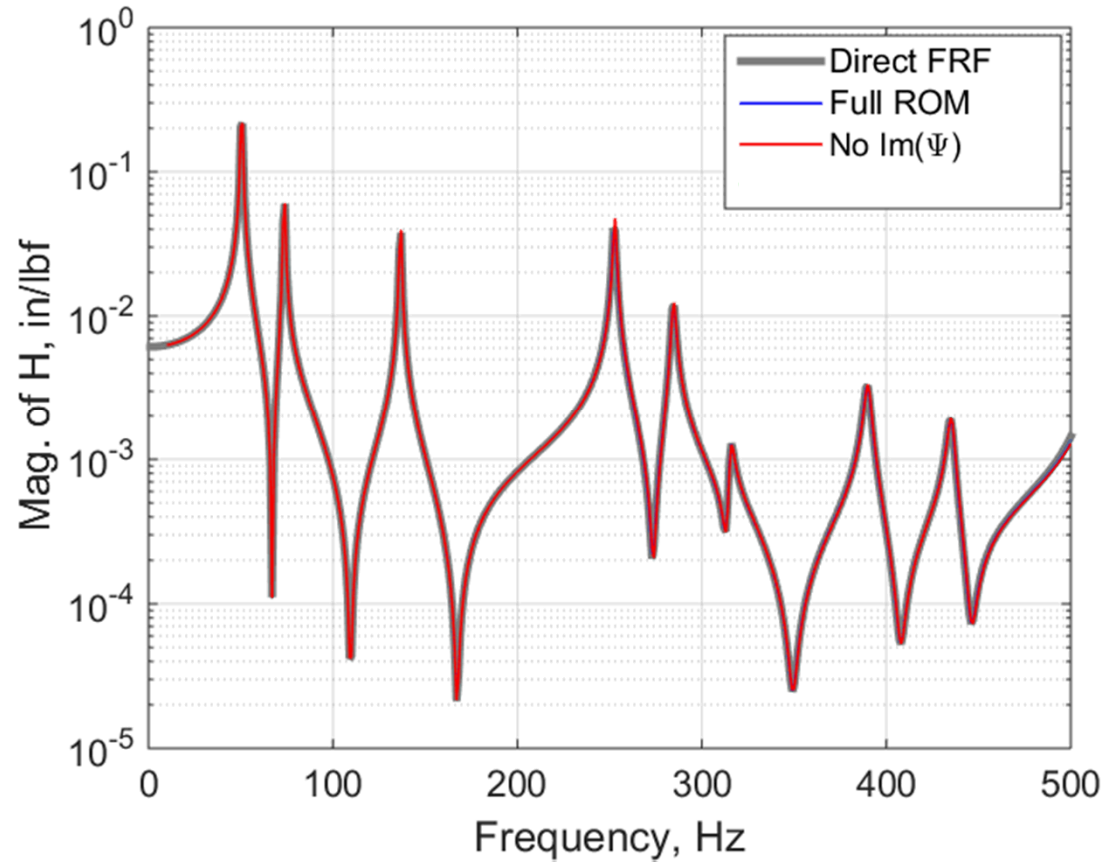
# FRF Results Comparison



# FRF Results Comparison

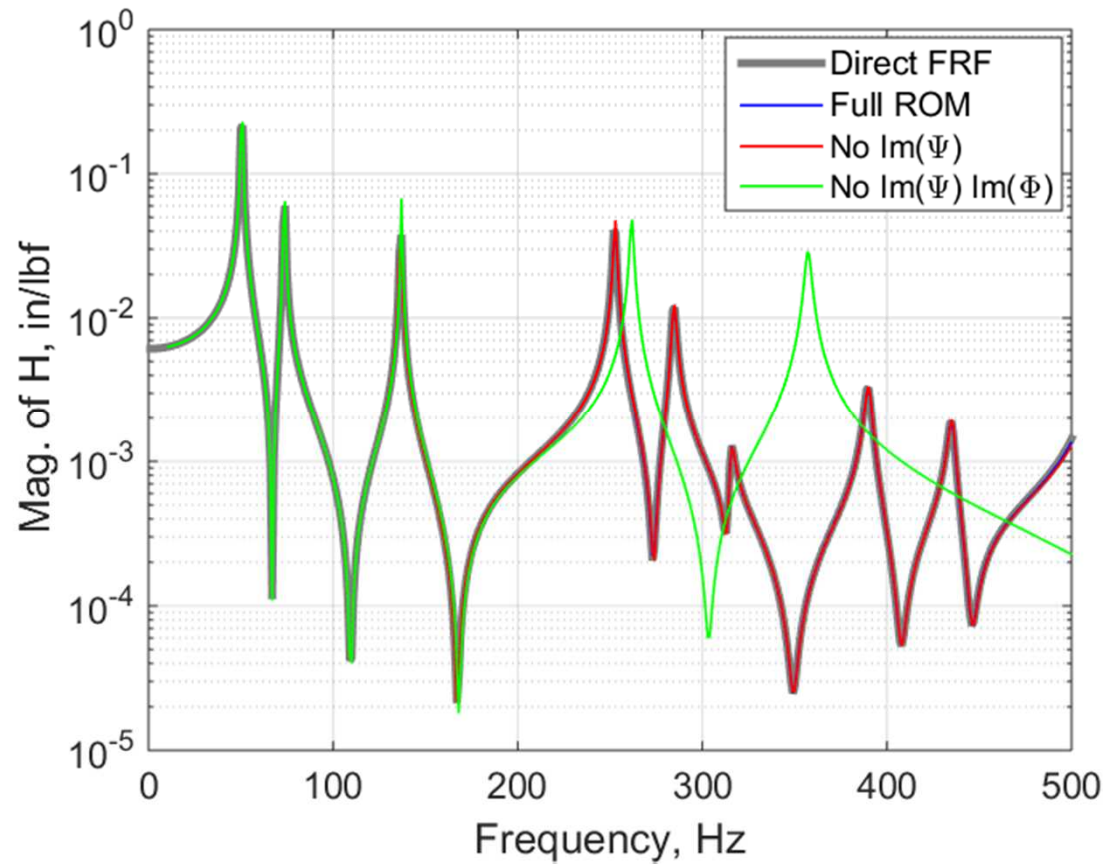


# FRF Results Comparison



$$\begin{Bmatrix} \mathbf{q}^{(A)} \\ \mathbf{q}^{(B)} \end{Bmatrix} = \begin{Bmatrix} \mathbf{q}_k^{r,(A)} \\ \mathbf{q}_k^{i,(A)} \\ \mathbf{x}_{b,i}^{r,(A)} \\ \mathbf{x}_b^{r,(A)} \\ \mathbf{q}_k^{r,(B)} \\ \mathbf{q}_k^{i,(B)} \\ \mathbf{x}_{b,i}^{r,(B)} \\ \mathbf{x}_b^{r,(B)} \end{Bmatrix} = \mathbf{L} \begin{Bmatrix} \mathbf{q}_k^{r,(A)} \\ \mathbf{q}_k^{i,(A)} \\ \mathbf{x}_{b,i}^{r,(A)} \\ \mathbf{q}_k^{r,(B)} \\ \mathbf{q}_k^{i,(B)} \\ \mathbf{x}_{b,i}^{r,(B)} \\ \mathbf{x}_b^{r,(B)} \end{Bmatrix} = \mathbf{L} \ddot{\mathbf{q}}_u$$

# FRF Results Comparison



$$\begin{Bmatrix} \mathbf{q}^{(A)} \\ \mathbf{q}^{(B)} \end{Bmatrix} = \begin{Bmatrix} \mathbf{q}_k^{r,(A)} \\ \mathbf{q}_{i_1}^{r,(A)} \\ \mathbf{q}_{i_2}^{r,(A)} \\ \mathbf{x}_b^{r,(A)} \\ \mathbf{q}_k^{r,(B)} \\ \mathbf{q}_{i_1}^{r,(B)} \\ \mathbf{q}_{i_2}^{r,(B)} \\ \mathbf{x}_b^{r,(B)} \end{Bmatrix} = \mathbf{L} \begin{Bmatrix} \mathbf{q}_k^{r,(A)} \\ \mathbf{q}_{i_1}^{r,(A)} \\ \mathbf{q}_{i_2}^{r,(A)} \\ \mathbf{q}_k^{r,(B)} \\ \mathbf{q}_{i_1}^{r,(B)} \\ \mathbf{q}_{i_2}^{r,(B)} \\ \mathbf{x}_b^{r,(B)} \end{Bmatrix} = \mathbf{L} \ddot{\mathbf{q}}_u$$

# FRF Results Comparison

FRFs of Plate Assembly		
Model	Number of DOF	Solution Time
Full FEA model	130,305	~27,300 s
Full ROM	3,495	1,834 s
No $\text{Im}(\Psi)$	1,185	117.7 s
No $\text{Im}(\Psi)$ or $\text{Im}(\Phi)$	1,170	108.4 s

- ROM size determined by number of pseudo-static constraint modes



# Conclusions

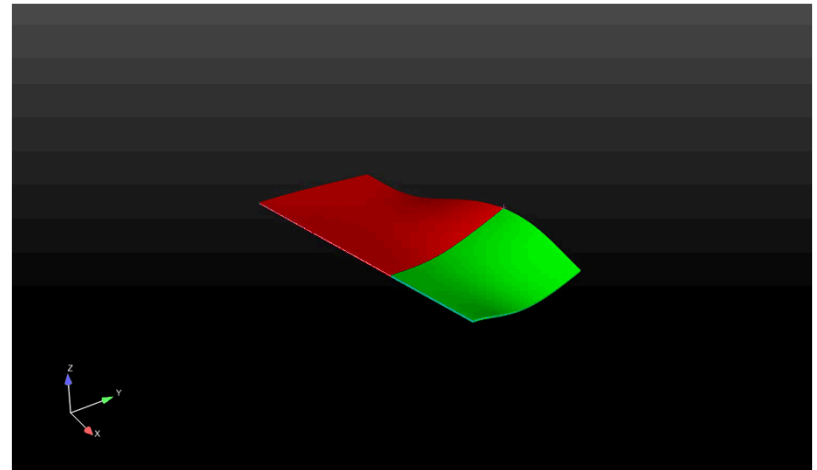
- Developed a **Craig-Bampton substructuring approach** to reduce the size of a finite element model with linear viscoelastic material behavior
  - Linearized complex fixed-interface modes
  - Pseudo-static constraint modes
- Mode selection based on **frequency of linearized complex mode** solution; FRF computed from ROM agrees well with full order model
- Obtained reduced assembly models with **non-viscous damping** from Prony series representation of the viscoelastic material

# Any Questions?

- This research was supported by the Laboratory Directed Research and Development program at Sandia National Laboratories, a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

- Contact Information

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# Extra Slides