

Analysis of Emplacement Borehole Rock and Liner Behavior for a Repository at Yucca Mountain

Manuscript Completed: August 1989
Date Published: September 1989

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Prepared for
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Washington, DC 20555
NRC FIN D1016


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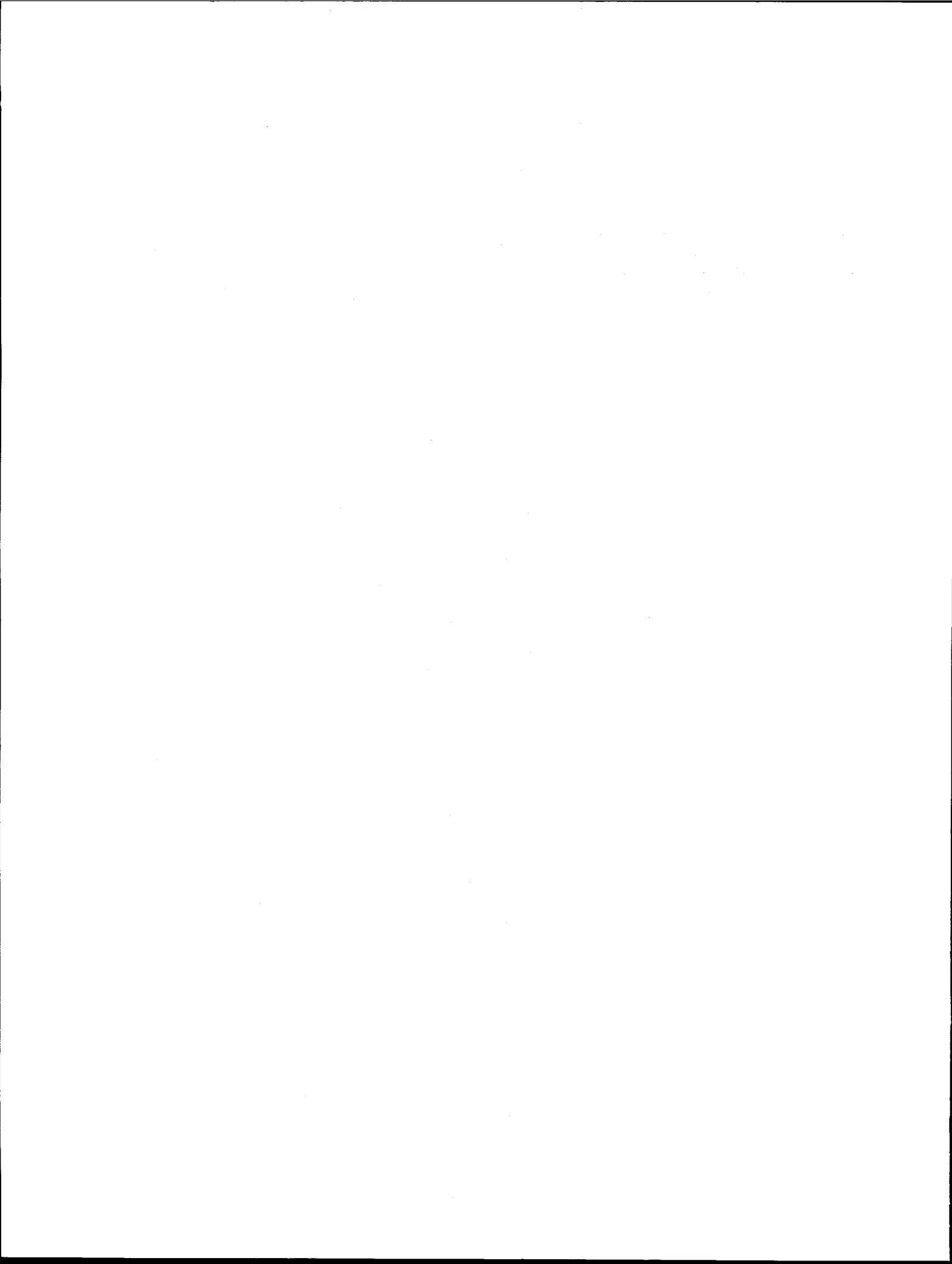
ABSTRACT

This report presents the results of studies aimed at assessing the quasi-static behavior of both the rock surrounding an emplacement borehole and the lining within an emplacement borehole for a nuclear waste repository in tuff. Two-dimensional thermo-mechanical analyses of conditions similar to those representative of the horizontal emplacement option were performed using a distinct element code. Three different behavior models (equivalent continuum, wedge, and parallel joint) were used to investigate the state of deformation at 0 and 100 years following waste emplacement. Three different rock strength assumptions were studied corresponding to "design," "recommended" and "limit" values given in the Nevada Nuclear Waste Storage Investigation (NNWSI) Project Site Characterization Plan Conceptual Design Report (MacDougall et al., 1987). The ground reaction curve concept is introduced to study the potential liner loading resulting from thermally induced borehole closure.

Analytical solutions for various ring loadings given by Roark and Young (1975) were combined to develop solutions for appropriate liner loading configurations. Results are presented in terms of dimensionless bending stress versus flexibility ratio.

The report concludes that for the conditions and parameters assumed, liners may not be significantly loaded by borehole closure, because predicted closures will likely be less than tolerances required to install the lining. The report also concludes that gravity loading of linings by blocks which fall from the surrounding rock should not over-stress the lining.

The report discusses borehole intersections with drifts and transverse displacement by faults or shear zones as conditions which may lead to significant borehole liner loading.



FOREWORD

Reports produced by DOE have generally used SI units for rock mass properties and English units for liner properties and geometry. This report follows this convention but gives SI conversions in parentheses in most cases where English units appear.

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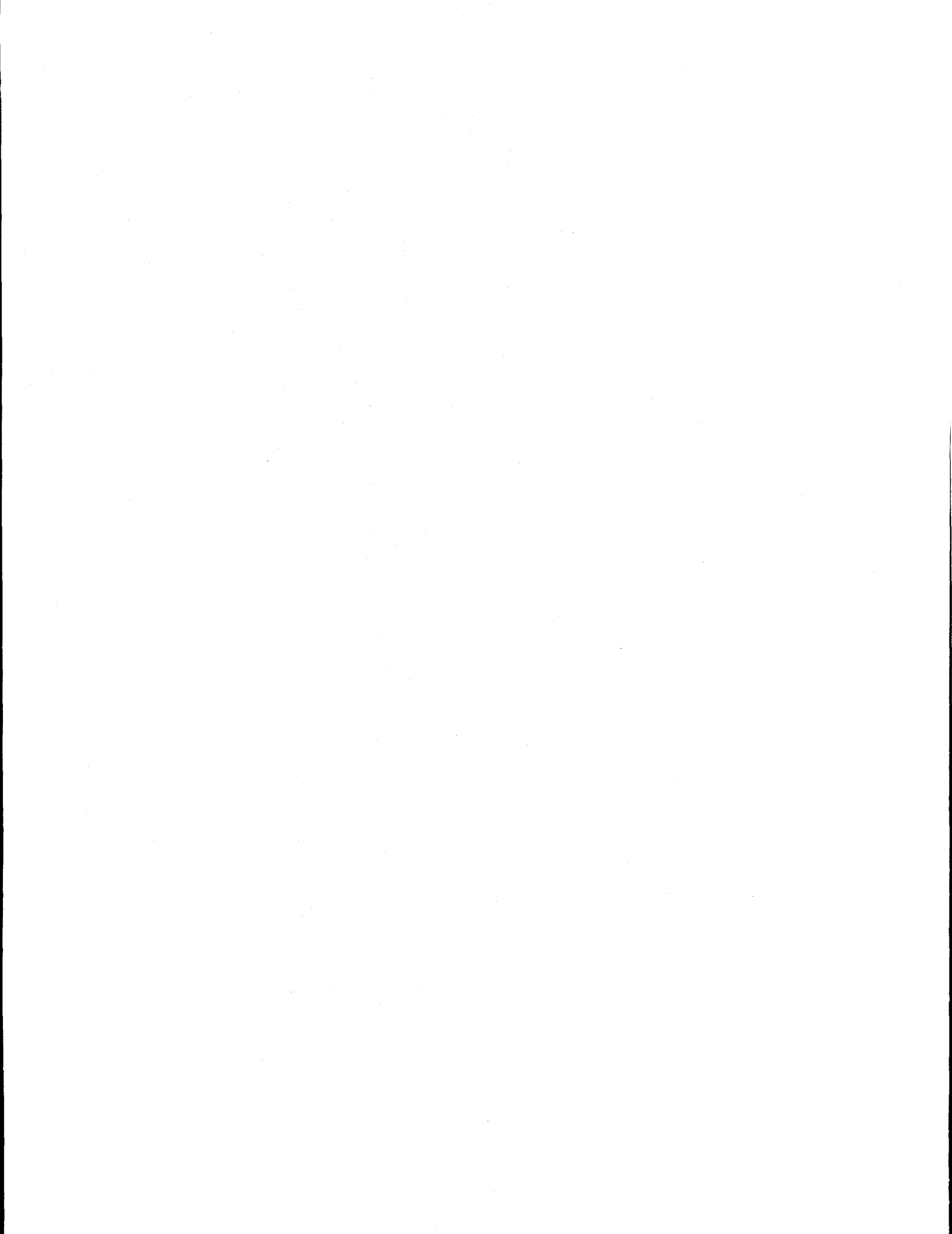
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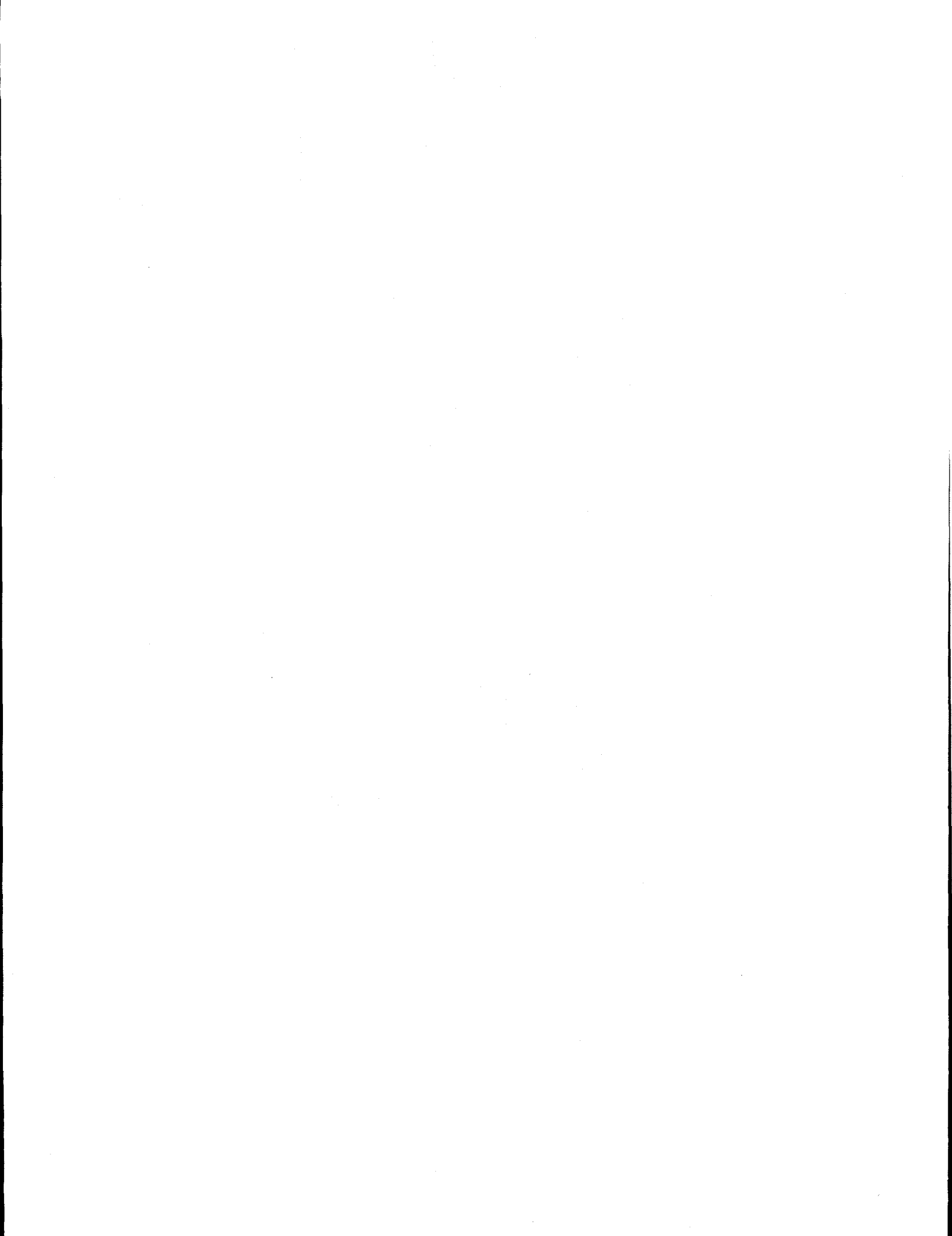
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1.0 INTRODUCTION

This report addresses the subject of borehole liner loading and resultant stresses for emplacement holes of a geologic radioactive waste repository. Waste emplacement borehole liners are intended to serve two main purposes. Primarily, they are provided to permit retrieval of any of the emplaced waste packages if this should become necessary. Secondly, the liners are intended to limit mechanical loading on the waste packages themselves for 10,000 years after closure. [See, for example, the Site Characterization Plan (SCP), U.S. DOE, 1988a, p. 8.3.4.2-28.] The concern of this report is mainly with the primary function of borehole liners (i.e., ensuring predictable access to waste packages for retrieval). Therefore, this report is limited to analysis of the behavior of the borehole liner and rock immediately surrounding waste emplacement boreholes. For the purposes of this report, analyses are limited to the first 100 years after initial waste emplacement.

1.1 Background

The Nuclear Waste Policy Act of 1982 (NWPA) which mandates the development of repositories for disposal of high-level waste and spent nuclear fuel also requires the repository to be designed and constructed to permit the retrieval of any emplaced radioactive waste. Regulations concerning waste retrieval are also issued by the Nuclear Regulatory Commission (NRC) in 10 CFR 60, and by the Environmental Protection Agency (EPA) in 40 CFR 191.14(f). These regulations dictate specific requirements which affect repository design and performance objectives.

If access to and retrieval of the waste take place through the disposal rooms and boreholes, the two most important elements in complying with the regulations are the unobstructed access to the waste container boreholes, and the unobstructed access to the waste containers inside the boreholes. This means the disposal rooms and the container boreholes must remain structurally stable for the time period required to complete the retrieval process. This report addresses only the role of borehole liners in maintaining structurally stable boreholes.

The candidate repository site is at Yucca Mountain, Nevada, where the repository horizon is proposed to be located in a densely welded tuff. The site is being evaluated by the Nevada Nuclear Waste Storage Investigation (NNWSI) Project as potentially the first radioactive waste repository in the United States. The

NNWSI project's position paper on waste retrieval is given by Flores (1986), which states that the boreholes are likely to be stable.

The Site Characterization Plan Conceptual Design Report for Yucca Mountain (MacDougall et al., 1987), subsequently referred to as the SCPCDR, and the SCP (U.S. DOE, 1988a) outline a waste retrieval philosophy and provide a list of design criteria. The retrieval time considered in both these documents is shown in Fig. 1-1. The "retrievability period" is defined as "the time during which the ability to initiate a retrieval will be maintained". This period is set to 50 years (U.S. DOE, 1986, Appendix D). The "retrieval period" is defined as "the time period required for removal of the emplaced waste from the underground repository, if a decision to retrieve the waste is made". This period is set to 34 years (Flores, 1986).

FIRST WASTE
EMPLACEMENT

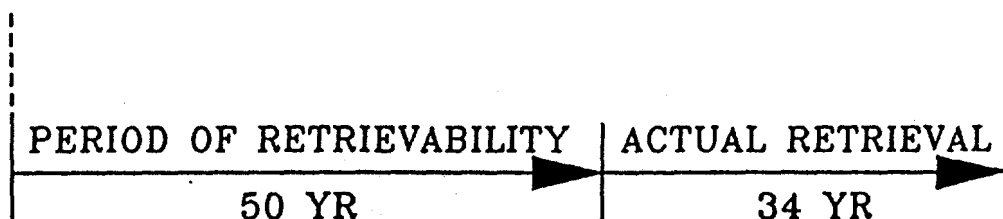


Fig. 1-1 Retrieval Time Frame for Design Purposes
[MacDougall et al., 1987]

The results of the present study will contribute to the evaluation of compliance to some of the (DOE) design criteria listed in the SCPCDR and SCP. These are:

- (a) rock fall in the emplacement boreholes will average less than 250 lb/ft of borehole;
- (b) displacement of the emplacement borehole wall will be less than 2 inches;

- (c) the lifetime of the borehole liner will be at least 84 years;
- (d) the maximum liner deflection is 2 inches in the vertical emplacement concept and 3 inches in the horizontal concept; and
- (e) in the horizontal emplacement concept, the minimum allowable radius of curvature for the horizontal axis of the borehole liner is 110 feet.

Additionally, the studies may aid in evaluating potential borehole wall temperatures. The following borehole wall design goals are reported:

- (a) 275 °C (SCP, p. 6-35 and SCP, Table B.3.2.2-4, p. 5.3.2.2-17);
- (b) 235 °C (SCP, p. 6-194); and
- (c) 220 °C (U.S. DOE, CDSCP, 1988b, Appendix P).

Another design goal which may be evaluated is the rock-mass temperature at a point 1 m from the borehole wall which should not exceed 200 °C (SCP, Table 8.3.2.2-4, p. 8.3.2.2-17).

These studies may also aid in evaluating the reasonableness of design goals for rock-induced loads on the waste packages. The SCP indicates (p. 8.3.4.2-28) that emplacement holes will be designed and constructed so that the following conditions will be met within a high level of confidence.

1. Less than 0.5 percent of the containers will be breached by anticipated tectonic processes and events during the first 1,000 years after closure. Drifts and boreholes will be inspected for fault and shear zones, and waste packages will not be emplaced across such regions.
2. For 1,000 years after closure, the stability analysis will show, with a high level of confidence, that the rock-induced load on a waste package will be less than 1000 kg.

3. For 10,000 years after closure, the stability of analysis will show, with a moderate level of confidence, that the rock-induced load on a waste package will be less than 3,000 kg.
4. Emplacement boreholes will be cleaned of debris before use.

Analyses to date of anticipated (horizontal) borehole behavior are given by Arulmoli and St. John (1987). These analyses, however, are not based on the same design shown in the SCPCDR (e.g., 33 inch borehole diameter used instead of the 37 inch diameter assumed in the SCPCDR). The analyses of Arulmoli and St. John (1987) considered elastic and inelastic material models in two-dimensional finite element calculations. The analyses predict that the boreholes will be stable, but that some uncertainty exists regarding whether there will be small (bounded by a few centimeters) regions where localized fracturing of intact rock might occur.

Appendix B of the SCPCDR presents preliminary liner stress analyses based on assumed rock loads and simple ring analysis. These analyses show very low stress levels (less than 1.5 ksi) for all cases in which 0.5-inch thick liners were assumed. Corrosion was considered by repeating analyses with thicknesses as small as 0.15 inches. Even with this thickness, stresses in the liner remained below the minimum yield stress of 30 ksi.

1.2 Objective

The objective of this report is to provide guidance regarding the types of numerical analyses which may be helpful in evaluating the adequacy/inadequacy of emplacement borehole liners, particularly during the retrieval time frame. Access to and retrieval of the waste are assumed to take place through the borehole liners.

1.3 Scope

The subject of borehole liner loading involves the evaluation of inelastic rock behavior such as the creation of new fractures in the intact rock caused by excessive movement on pre-existing discontinuities (e.g., joints), slip (caused by excessive shear stress), or opening (caused by a reduction in normal stress). These behaviors may result from the initial excavation of the borehole or the continuous heating of the rock because of the presence of radioactive waste. This study does not treat in detail the response of the rock due to borehole excavation. One reason for this is that boreholes (presumably, mainly vertical boreholes) will likely be cleared of debris before use (See, for example, p. 8.3.4.2-28 of the SCP.), and therefore will not significantly load the borehole liners.

Rigorous thermomechanical analyses of the rock mass surrounding boreholes are provided for only the horizontal waste emplacement scheme. The reasons for this are that :

- (1) present design concepts for the vertical emplacement option consider only partial liners (i.e., from the floor of the emplacement drift to the top of the waste container); and
- (2) the horizontal emplacement scheme is more amenable to two-dimensional plane strain analysis.

The heat transfer associated with the first 100 years of heating by spent fuel (SF) is predicted, along with induced thermal stresses, displacements, and inelastic rock behavior. Behavior of boreholes in which Defense High-Level Waste (DHLW) is emplaced is not studied because DHLW has a lower power output compared to SF.

Static stress analysis is given for several likely liner loading assumptions. Results of liner stress analyses are provided in dimensionless form and, therefore, are applicable to either the horizontal or vertical waste emplacement scheme. Liner stress analyses are mainly limited to consideration of elastic stress levels.

2.0 EMPLACEMENT BOREHOLE LINER DESIGN

2.1 Design Criteria

The mechanical design constraints for borehole liners given in the SCPCDR relate only to retrievability requirements. Section 2.4.4.3 of the SCPCDR describe the development of the design criteria from performance goals. The design criteria related to the borehole liners in that section are listed below (MacDougall et al., 1987).

- Rockfall in the emplacement boreholes will average less than 250 lb/ft of [the] borehole.
- Displacement of the emplacement borehole wall will be less than 2 in.
- The lifetime of the borehole liner will be at least 84 yr.
- The maximum liner deflection is 2 in. in the vertical emplacement concept and 3 in. in the horizontal concept.
- In the horizontal emplacement concept, the minimum allowable radius of curvature for the horizontal axis of the borehole liner is 110 ft.

It should be noted that these criteria are DOE-generated criteria, and have not been the subject of any rigorous examination by the NRC.

2.2 Design Description

The SCP and SCPCDR describe both vertical and horizontal emplacement options, as shown Figs. 2-1 and 2-2. Presently, the vertical borehole is envisioned to "be partially lined to provide support for the shield plug, to prevent rock from falling onto the top of the waste container, and to provide a fitting for installing the shielding closure" (MacDougall et al., 1987, p. 3-92). For vertical emplacement, a borehole of sufficient length to accommodate a single waste container is excavated in the floor of an emplacement drift. Excavation of the borehole involves the following steps: (1) drilling a small diameter pilot hole; (2) reaming the top section of the borehole to accommodate the partial liner, and (3) reaming the remainder of the borehole to the design depth at a smaller diameter.

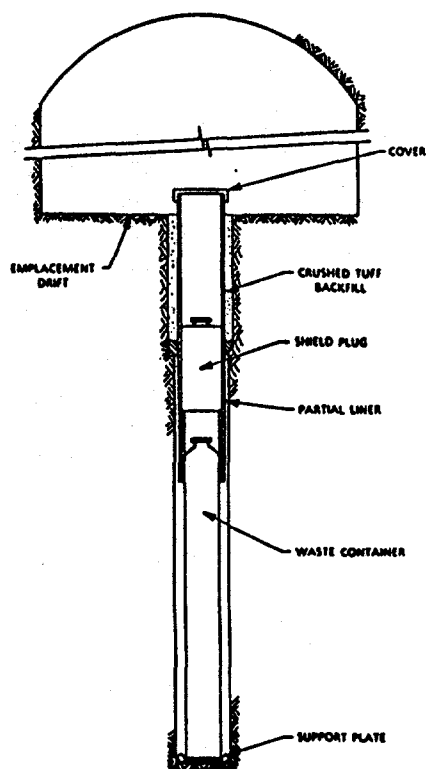


Fig. 2-1 Conceptual Design of Vertical Borehole [Fig. 3-12 of the SCPCDR, MacDougall et al., 1987]

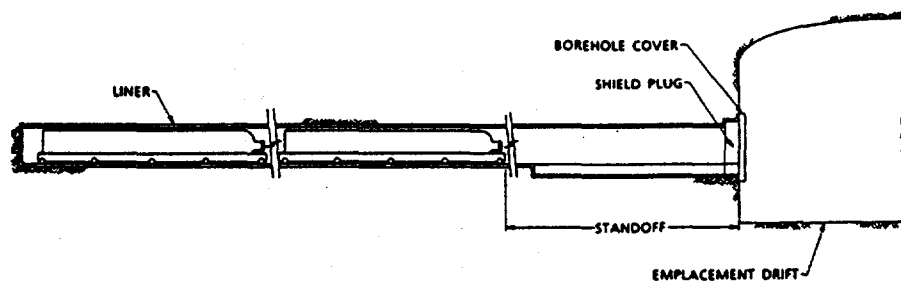


Fig. 2-2 Conceptual Design of Horizontal Borehole [Fig. 3-13 of the SCPCDR, MacDougall et al., 1987; according to Fig. 4-41 of the SCPCDR, borehole diameter = 37 in.]

The exact planned diameter and thickness of the partial liner for the vertical emplacement hole was not found in the SCPCDR or in supporting documents. However, in Fig. 4-34 of the SCPCDR, it is noted that the borehole diameter is 29 in. The outer diameter of the waste container is given as 26 in. (SCPCDR, p. 2-3). Based on this information, a borehole liner outer diameter of 28 in. is assumed in this report for the vertical emplacement mode.

No explicit reference to vertical borehole liner thickness is given. However, in Section 7.3.3.1 of the SCP, it is stated that the "liner will probably consist of welded units having a wall thickness of approximately 0.24 in. to 0.4 in. (0.6 cm to 1.0 cm based on the expected maximum load imposed by any rock that sloughs from the borehole walls or based upon loads imposed during liner installation" (SCP, p. 7-33). A wall thickness of 0.5 in. (1.27 cm) is assumed in this report. The arrangement of vertical boreholes within a typical panel is shown in Fig. 2-3.

In the horizontal emplacement scheme, a number of waste containers are emplaced in a long horizontal borehole. The steel liner is installed during drilling, and extends the entire length of the horizontal borehole. DOE acknowledges that excavation and lining of long horizontal boreholes will require development of new equipment based on existing technology. The procedure for constructing a horizontal borehole consists of the following:

- (1) installing a collar in the outer portion of the borehole and installing the first liner section and in-hole power unit;
- (2) lengthening the borehole by drilling and adding liner sections;
- (3) withdrawing the drilling equipment from the borehole; and
- (4) preparing the collar for attaching shielding closure.

Most information concerning the present design for horizontal borehole liners is given in Appendix B of the SCPCDR. Based on this appendix, it is assumed that the liner radius is 18.0 in., that the liner thickness is 0.5 in., and the borehole radius is 37 in. These values have also been used in this report. The arrangement of horizontal boreholes within a typical panel are shown in Fig. 2-4. Appendix B of the SCPCDR also assumes that the liner is composed of low carbon steel with a yield stress of at least 30 ksi. A stress-strain relation for annealed low carbon steel is shown in Fig. 2-5.

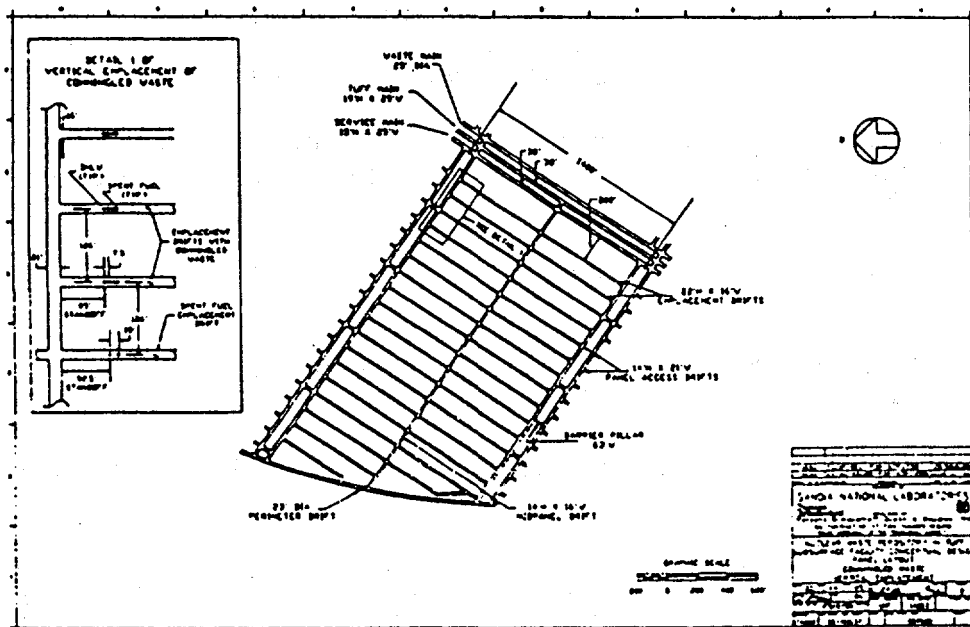


Fig. 2-3 Plan and Cross-Sectional Views of the Vertical
Commingled SF and DHLW Emplacement Configuration
[SCPCDR, Chapter 4, MacDougall et al., 1987]

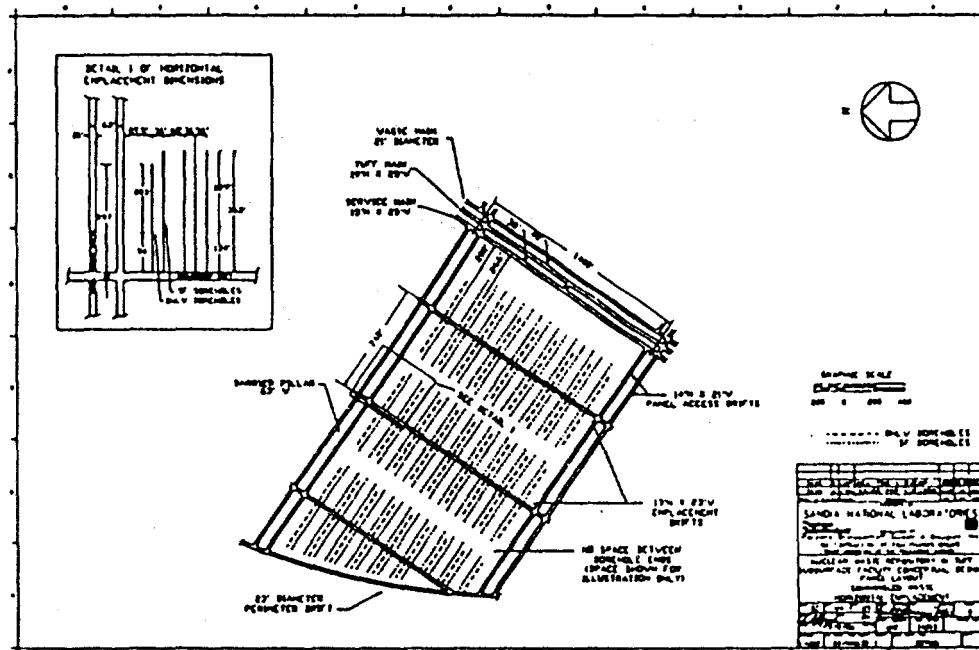
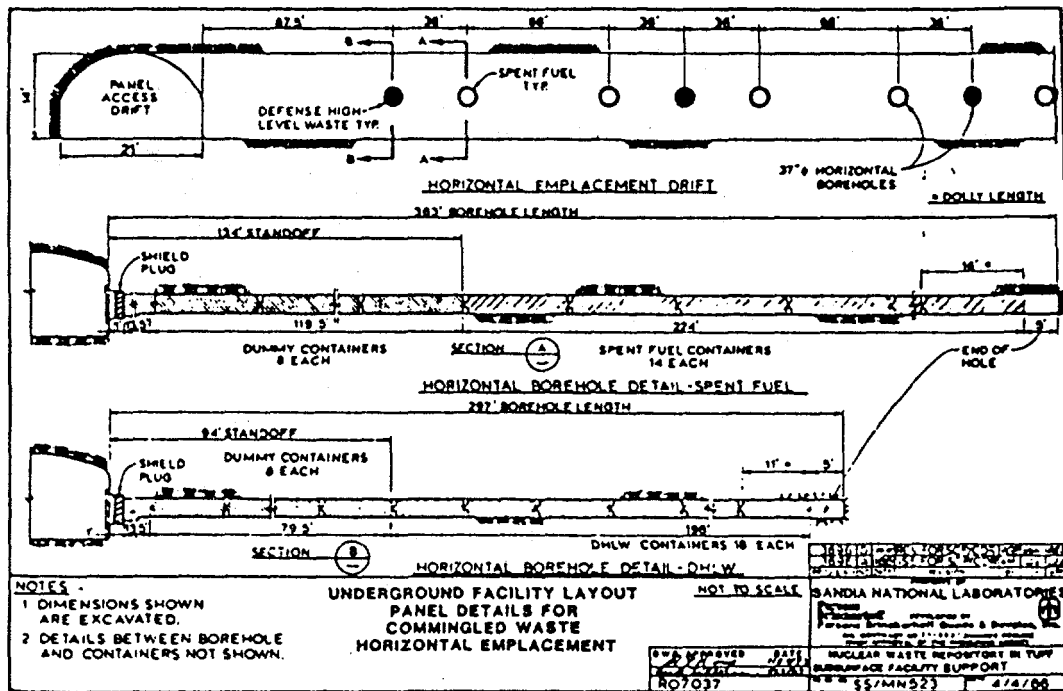


Fig. 2-4 Plan and Cross-Sectional Views of the Horizontal Commingled SF and DHLW Emplacement Configuration [MacDougall et al., 1987, Chapter 4]

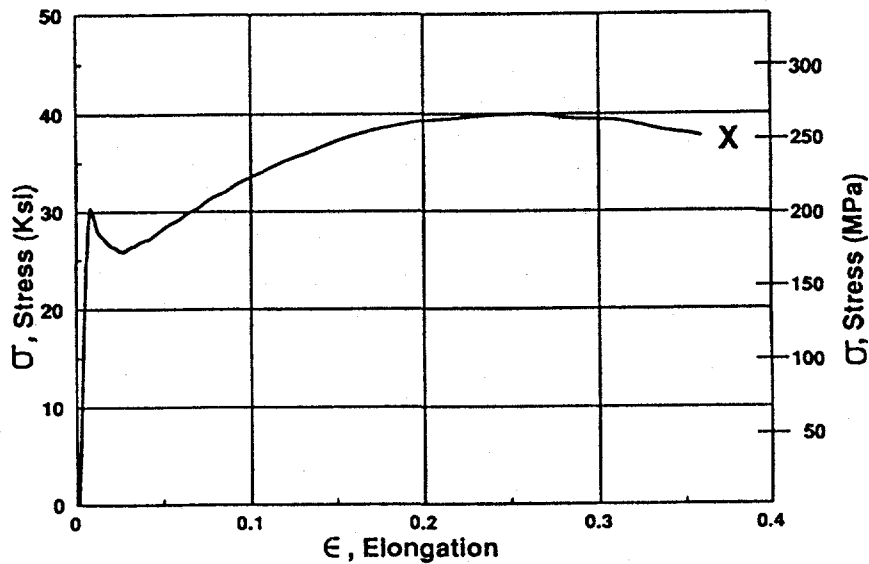


Fig. 2-5 Stress-Elongation Relation for Annealed Low Carbon Steel (The X on the plot indicates the point of rupture.) [after Keyser, 1980]

2.3 Design Considerations

Design of borehole liners involves considerably more than specifying the liner radius, length, and thickness. However, as previously discussed, even these basic dimensions have not been selected yet. Some considerations which may be part of the liner design include:

- (1) full or partial liner for the vertical emplacement option;
- (2) liner material selection;
- (3) backfilling/grouting behind the liner; and
- (4) installation tolerances.

Each of these design considerations is discussed separately below.

2.3.1 Full or Partial Lining for the Vertical Emplacement Option

The reference design for vertical emplacement in the SCP and SCPCDR shows only a partial liner extending from the emplacement drift floor to the top of the waste container. Flores (1986) indicates that in one design being considered, no liner is used, and the hole is simply backfilled with crushed tuff. Full lining for vertical emplacement boreholes may also be necessary (see, for example, p. 8.3.4.2-27 of the SCP), depending on the stability of the boreholes.

2.3.2 Liner Material Selection

The liner material must be selected to satisfy structural requirements as well as being compatible with the environment in which it is emplaced. The SCP gives the following two design goals for the borehole liner (see SCP, page 8.3.4.2-31):

- (1) The corrosion rate of the borehole liner by uniform corrosion will be within a factor of 2 of that for the container material.
- (2) The borehole liner shall be a member of the same alloy family as the container material (i.e., if the container material is an austenitic stainless steel, then the liner will also be an austenitic stainless steel).

Appendix B of the SCPCDR assumes a corrosion rate on the order of 2 mpy (mills per year) for a low carbon steel liner. At issue here is the required amount of "superficial" material needed to service the 84 year expected lifetime. Sealing of the liner had also been suggested (Flores, 1986) to inhibit corrosion. The role of stress in enhancing corrosion is apparently not discussed in the SCPCDR or supporting documents.

2.3.3 Backfilling/Grouting Behind Liner

Various enhancements to improve the structural performance of the liner have been suggested. Flores (1986) mention a preliminary study indicating that grouting the liner is possible. According to Flores (1986), grouting could serve to improve resistance to corrosion and increase structural support but that there are potentially undesirable aspects associated with grouting which is detrimental to many materials over the long term.

2.3.4 Installation Tolerance

Neither the SCP or the SCPCDR or supporting documents discuss the tolerance required to install borehole liners. Appendix B of the SCPCDR assumes the following:

Borehole diameter = 37.0 in.

Liner diameter = 36.0 in.

Liner thickness = 0.5 in.

Depending on how the liner diameter is defined, the installation tolerance could range from zero to 0.5 inches. As will be discussed later, the installation tolerance could be significant in determining the liner loading for cases where the borehole converges and contacts the lining.

3.0 ANALYSIS APPROACH

The analysis is divided into two parts. In the first part, the thermomechanical behavior of the rock immediately surrounding the emplacement borehole is studied using the distinct element numerical method. In the second part the mechanical behavior of the borehole liner is studied using analytic expressions.

As noted earlier, behavior of emplacement borehole linings is important:

- (1) during construction;
- (2) following waste emplacement but prior to closure when the retrieval option must be maintained; and
- (3) for the 1,000 year period following closure when "substantially complete" containment is required.

The design of the borehole liner and waste packages require assessment of possible loads resulting from displacement of rock surrounding the emplacement borehole.

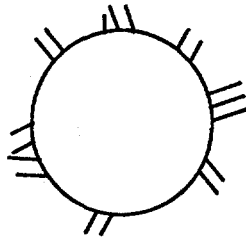
Emplacement borehole thermomechanical analysis for either the vertical or horizontal emplacement option is similar. Loading of the liner and/or waste package could result from either failure of the intact rock or by movement on discontinuities. Discontinuities in the rock mass divide the rock into individual blocks which may slide or separate relative to each other.

The analyses presented here consider the following three possible modes of behavior for rock surrounding an emplacement borehole.

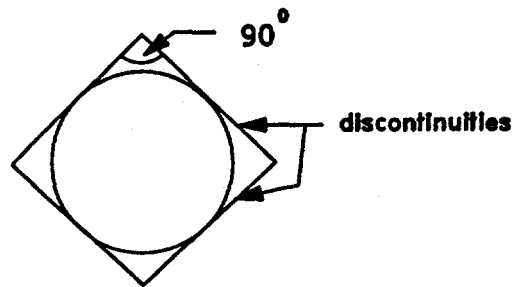
Continuum Model — In this case the rock mass surrounding an emplacement borehole is treated as an equivalent continuum using rock mass properties. Discontinuities are not explicitly considered [see Fig. 3-1(a)].

Wedge Model — In this case wedges with 90° apex angles are present at the borehole crown, invert, and springline [see Fig. 3-1(b)].

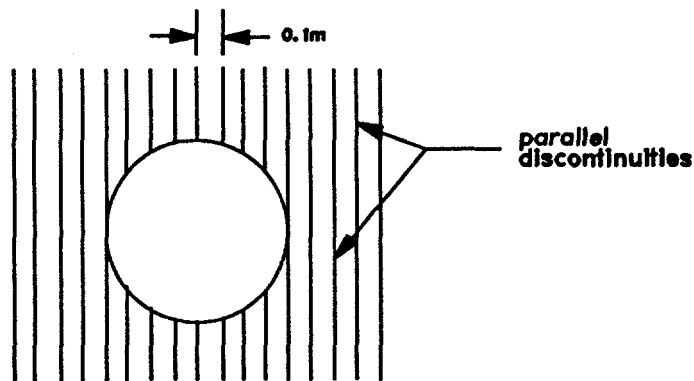
Parallel Joint Model — In this case parallel joints with 0.1 m spacing are present around the borehole [see Fig. 3-1(c)].



(a) continuum model



(b) wedge model



(c) parallel joint model

Fig. 3-1 Problem Configurations for Analysis of Emplacement Borehole Behavior

The concept of a ground reaction curve is used to quantify the mechanical behavior of the borehole periphery. The concept of a ground reaction curve is frequently used to describe the behavior of tunnel closure resulting from insitu stresses subject to varying amounts of internal pressure. In this study, it is assumed that borehole closure used to compute ground reaction curves results only from heating of the rock mass. The ground reaction curve is obtained by supplying different internal pressure to the borehole periphery and computing the amount of radial displacement at several points on the borehole periphery. Note that different points in the borehole periphery may have different ground reaction curves. Nevertheless, the concept of a ground reaction curve provides a convenient method for evaluating the mechanical effect of any air gaps between the borehole liner and the rock. It should be noted that the air gap at any time must take into account the thermal expansion of the liner.

The liner loading is evaluated by graphical intersection of the ground reaction curve and the liner reaction curve as shown in Fig. 3-2. The ground reaction curve must be determined numerically for problems involving non-linear material behavior, whereas the liner curve is derived from standard analytic solutions for the circular ring, as shown below. As shown in Fig. 3-2, the ground reaction curve may consist of a linear (elastic) part at high internal pressures, and a non-linear part at low internal pressures. At equilibrium, the borehole liner (external) pressure equals the borehole (internal) pressure. The liner external pressure can then be used as input to analytic expressions to determine axial stresses, bending stresses, etc., in the borehole liner.

The preceding procedure requires that the liner support reaction curve or stiffness be known. The stiffness of an emplacement liner can be assumed to be that of a hollow cylinder of the thickness t and external radius a . For a thick wall cylinder in plane strain the expression for the stiffness is:

$$K_{ss} = \frac{P_i}{u_a} = \frac{E (2a - t)t}{(1 + \nu) a [(1 - 2\nu)a^2 + (a - t)^2]} \quad (3-1)$$

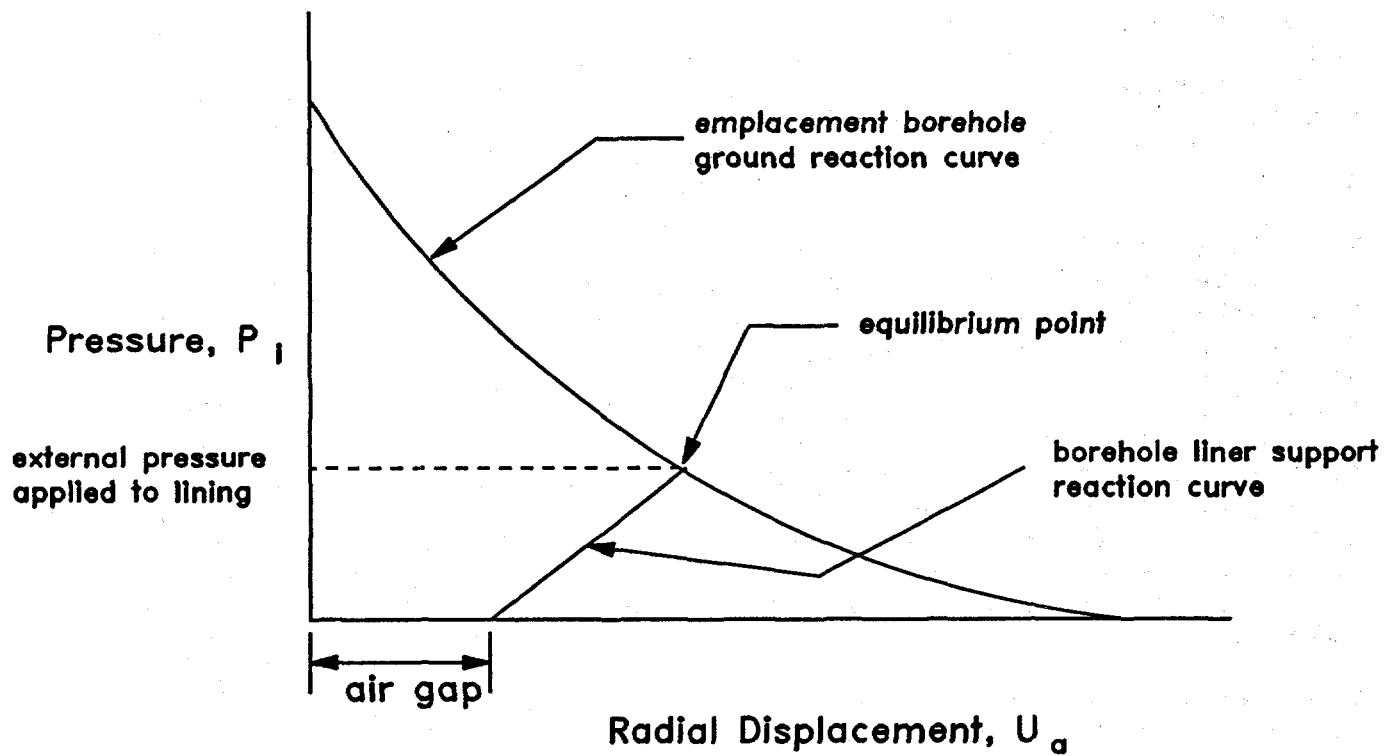


Fig. 3-2 Determination of Liner Loading Based on the Concept of Ground Reaction Curve

For a thin wall cylinder ($t \leq 0.04a$) this can be reduced to:

$$K_{ss} = \frac{Et}{a^2} \quad (3-2)$$

where E is the elastic modulus of the borehole liner, and
v is the Poisson's ratio.

3.1 Numerical Analysis

3.1.1 Assumptions and Idealizations

The emplacement borehole being modelled is assumed to be in the center of a waste emplacement panel consisting of continuous parallel holes for spent fuel emplacement. The holes are assumed to be infinite in length and spaced 20.7 m center to center. This spacing corresponds to the spacing between adjacent spent fuel also shown in Fig. 2-4. By ignoring the presence of Defense High Level Waste, assuming that all boreholes are spaced 20.7 m apart and assuming that all waste is emplaced instantaneously in the panel, symmetry can be imposed to reduce computation time. Board (1988) showed that explicit consideration of the Defense High Level Waste in a horizontal commingled array does not significantly affect the temperatures near spent fuel boreholes. Assuming that all waste is emplaced instantaneously results in higher predicted temperatures throughout the rock than if sequential waste emplacement is performed. This is because instantaneous waste emplacement imposes an adiabatic boundary condition mid-way between two emplacement holes, thereby reducing the volume of rock which is being heated.

The analyses neglect any affects of discontinuities on the thermal conductivity of the rock mass. Based on the results of the G-Tunnel Heated Block Test (Zimmerman et al., 1986) and other tests involving thermal conductivity of rock masses, this assumption appears reasonable. The analyses ignore the effects of fluid (i.e., air and water) convection in the rock mass and emplacement borehole. The analyses also ignore affects of boiling of pore water, which could effect heat transfer rates.

The welded tuff at the proposed repository horizon is expected to be about 80% saturated (SCPCDR, Chapter 2). Therefore, when the rock temperature reaches approximately 100 °C, the pore water can be expected to boil (assuming atmospheric pressure). If pore water boiling is not included in the analysis, the predicted rock temperature will be conservative because the energy that would have been expended in the phase change (liquid to vapor) is available to elevate rock temperatures instead.

The thermal properties used assume fully saturated conditions. Board (1988) showed that using saturated properties resulted in borehole wall temperatures slightly (less than 10%) lower than temperatures predicted using dry properties.

A linear stiffness Mohr-Coulomb joint model is used for all analyses involving explicit representation of joints. While more complex models exist, such as the continuously yielding model (Cundall and Lemos, 1988) and the Barton Bandis Model (Barton, 1982), the fundamental effects are similar to the simple Mohr-Coulomb model.

3.1.2 Numerical Model

The computer code UDEC [Universal Distinct Element Code (Itasca, 1989)] was used to simulate the thermomechanical response of the rock. The UDEC model considers a two-dimensional section of an emplacement borehole perpendicular to the hole axis (i.e., plane strain conditions are assumed).

As discussed previously, three different conceptual behavior models are considered (i.e., continuum, wedge and parallel joint). The UDEC representation of each of these models is discussed separately below. All UDEC models have initial and boundary conditions as shown in Fig. 3.3. Each model is one quadrant of the hole and surrounding rock. The bottom and left boundaries shown in the figure are lines of symmetry. Each model is divided into a series of concentric "rings", with increasing spacing between "ring" cuts. In this way, the block zoning can be increased away from the hole. Because temperature and stress gradients are greatest near the hole, this zoning provides improved solution accuracy. The joints forming the rings are "glued" by setting the cohesion and tensile strength of the contacts to values much higher than the anticipated stresses. These "glued" joints are also assigned high stiffness parameters. Therefore, the presence of "glued" joints does not significantly affect overall mechanical behavior.

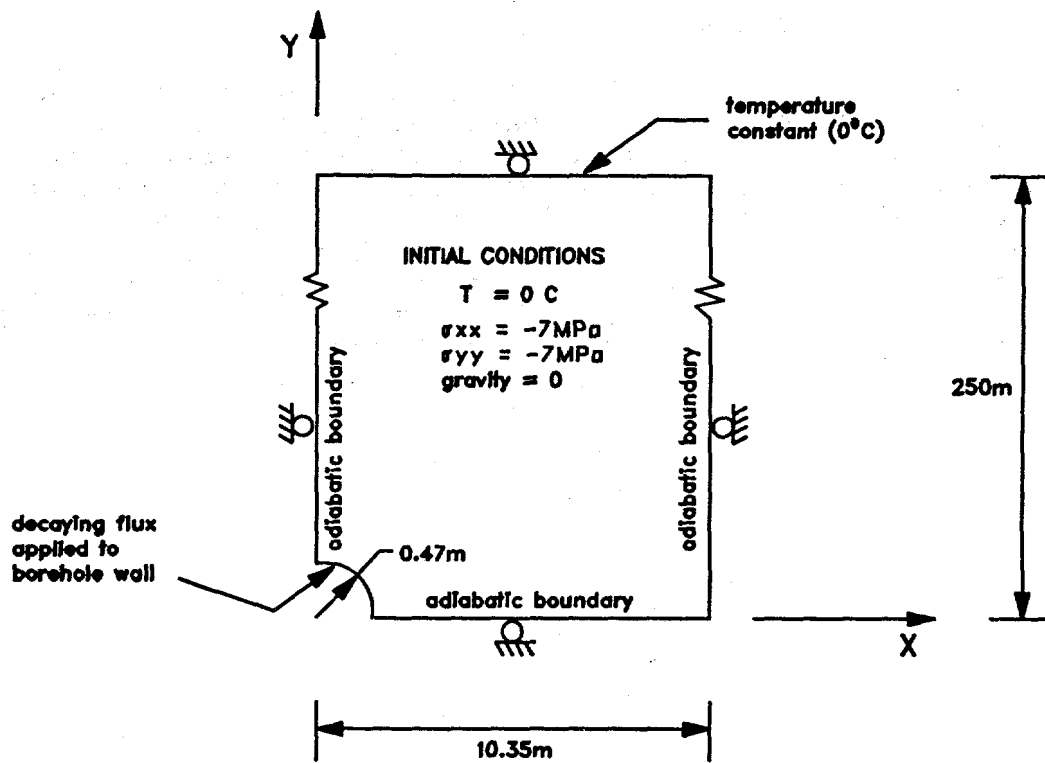
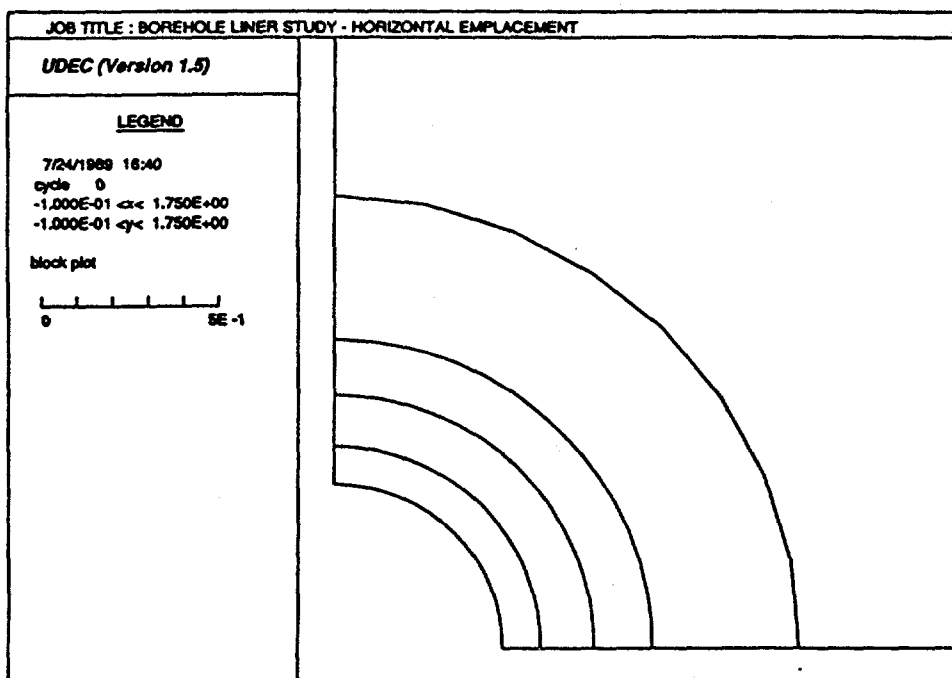


Fig. 3-3 Model Used to Study Emplacement Borehole Behavior
(compression stresses assumed negative)

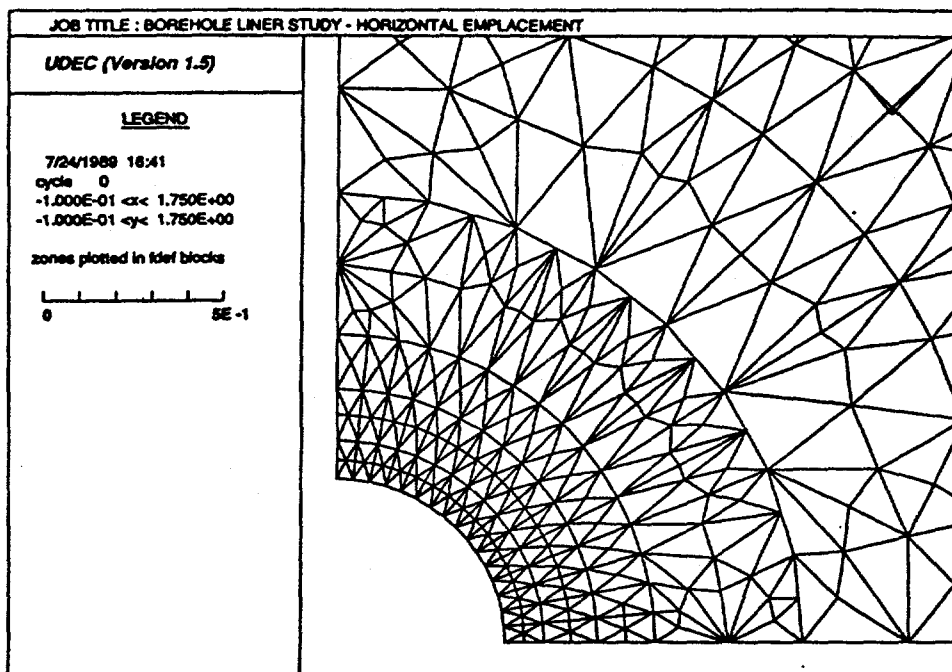
The problem geometry for the continuum behavior model is shown in Fig. 3-4. In this model, behavior of the rock is assumed to be that of an isotropic material with a Mohr-Coulomb constitutive relation. The material parameters used are those of the rock mass. Joints are not explicitly modeled, but are generally assumed to be accounted for by the rock mass parameters.

The problem geometry for the wedge behavior is shown in Fig. 3-5. In this model, the rock mass parameters and a Mohr-Coulomb constitutive relation are used to describe the solid material. However, intersecting orthogonal joints are introduced around the borehole to study the behavior of rock blocks which potentially may detach and load the lining.

The problem geometry for the parallel joint model is shown in Fig. 3-6. In this model, vertical parallel joints introduced with 0.1 meter spacing are introduced in the emplacement borehole near field (within 2 meters of the borehole). On the emplacement borehole near field, intact rock properties are used for the rock between joints. The far field is represented by a continuum with rock mass properties. As shown in Section 3.1.9, the parallel joint model may be the most realistic, given the mainly vertical jointing expected at repository depth at Yucca Mountain.

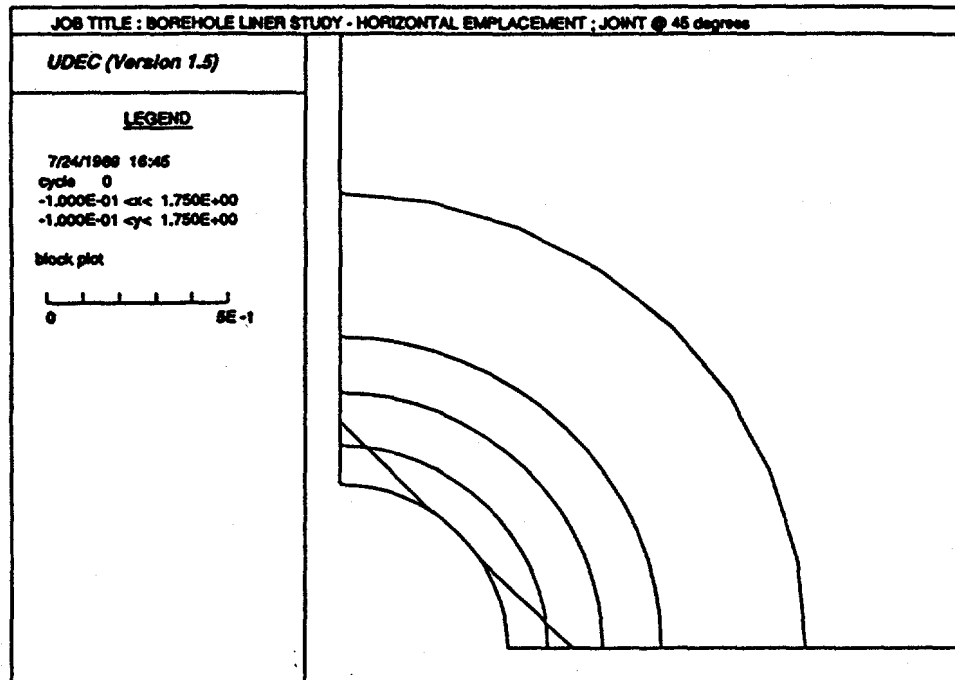


(a) location of "glued" joints used to improve discretization

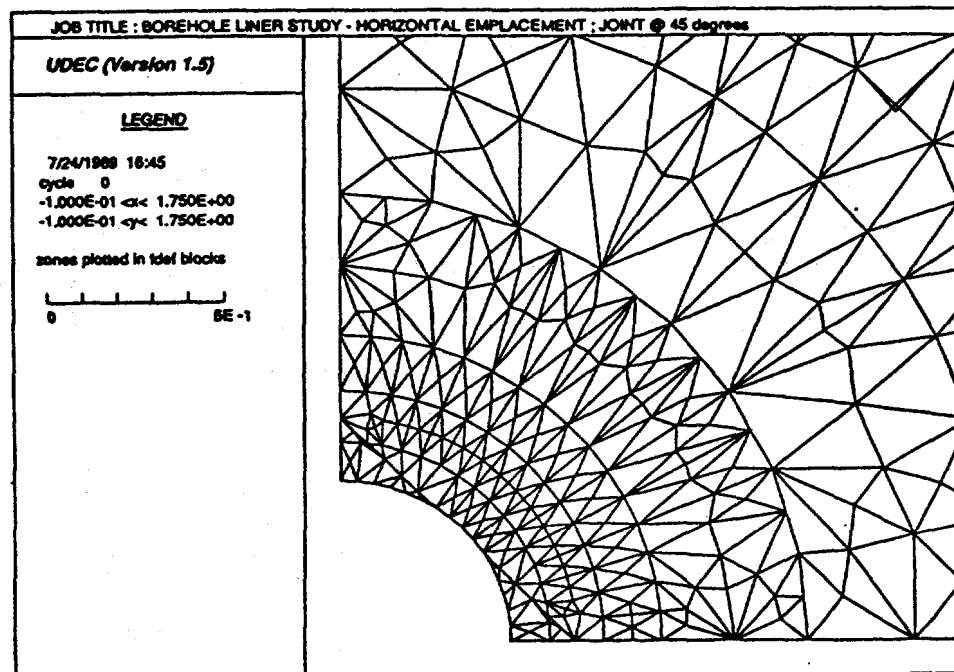


(b) discretization into finite difference zones

Fig. 3-4 Continuum Model — Emplacement Borehole Near-Field UDEC Problem Geometry

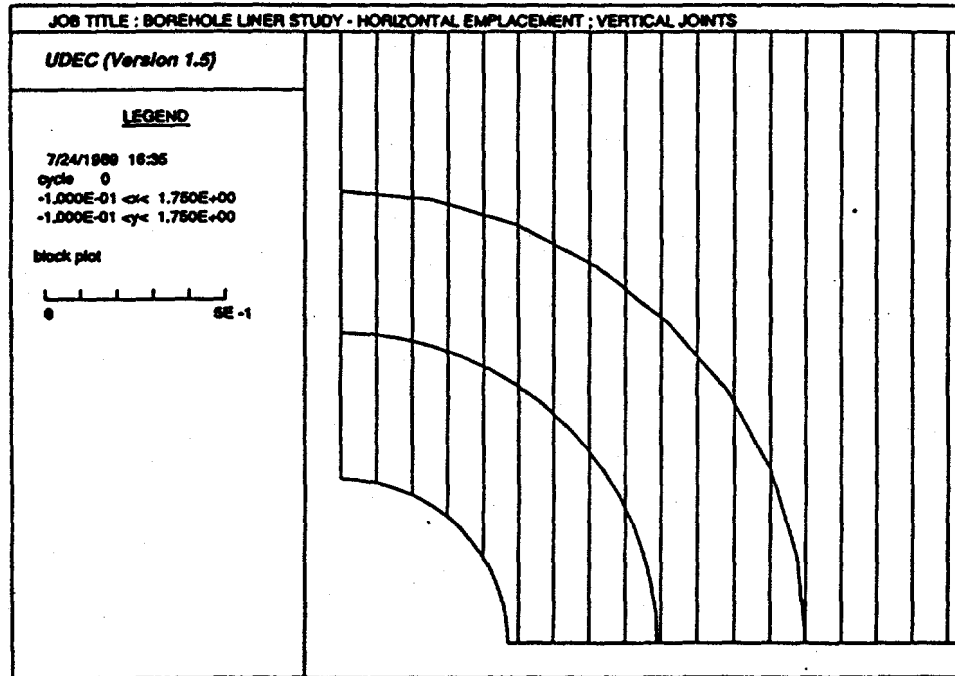


(a) location of "glued" joints and joints forming wedges

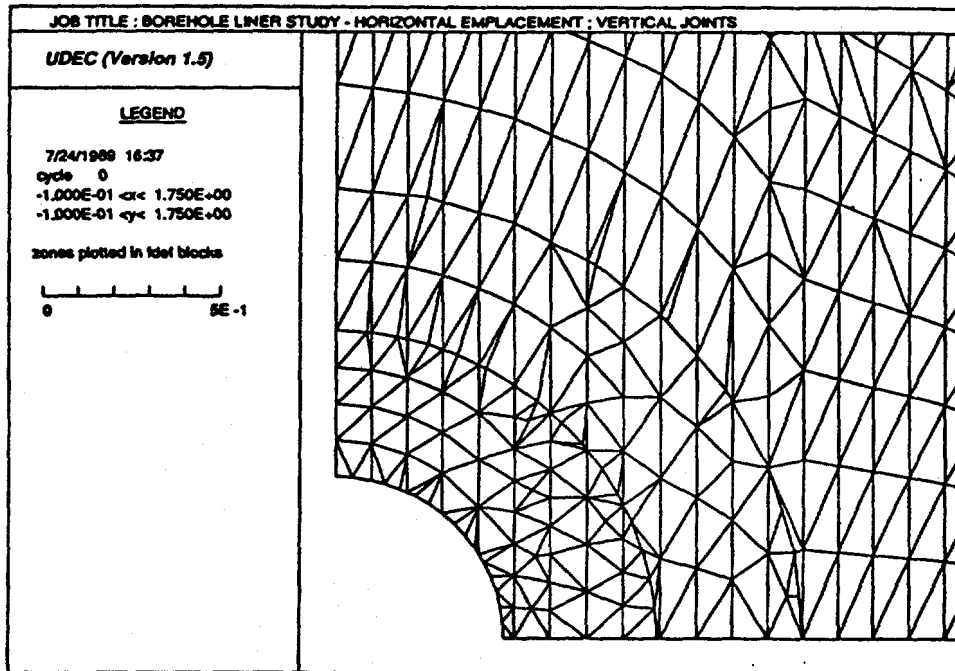


(b) discretization into finite difference zones

Fig. 3-5 Wedge Model — Emplacement Borehole Near-Field UDEC Problem Geometry



(a) location of "glued joints and parallel joints



(b) discretization into finite difference zones

Fig. 3-6 Parallel Joint Model — Emplacement Borehole Near-Field
UDEC Problem Geometry

3.1.3 Areal Power Density

The Areal Power Density (APD), also called thermal loading (expressed in terms of W/m^2 or kW/acre), may vary depending on the geometric scale of the problem domain being considered. On a far-field scale, which includes the total repository area, the APD currently considered for design and performance assessment purposes is 14.1 W/m^2 (57 kW/acre) (Johnstone et al., 1984). On the scale of the problem domain considered in this work (i.e., one waste emplacement borehole), the APD is approximately 31.7 W/m^2 (128 kW/acre) for the layout consisting only of spent fuel. Because waste emplacement panel stand-off distances, Defense High Level Waste, etc., are not included in the present model, the APD is higher than for the far-field analysis.

3.1.4 Waste Form Characteristics

The initial power of a SF container at the time of emplacement may range from 2.3 kW to 3.4 kW. In this study, the initial power was taken as 3.2 kW.

According to Peters (1983), the normalized thermal decay characteristics of SF for waste ten years after removal from the reactor are described by the following expressions:

$$\begin{array}{lcl} \text{Spent Fuel} & P(t) = & 0.54 \exp(\ln(0.5)t/89.3) + \\ & & 0.44 \exp(\ln(0.5)t/12.8) \end{array}$$

where $P(t)$ = normalized power, and

t = time in years.

Variation of the normalized power with time, as described by the above expression and as stated by Mansure (1985) for SF, is illustrated in Fig. 3-7. It is observed from the plots that the two approximations for heat output from spent fuel SF are similar.

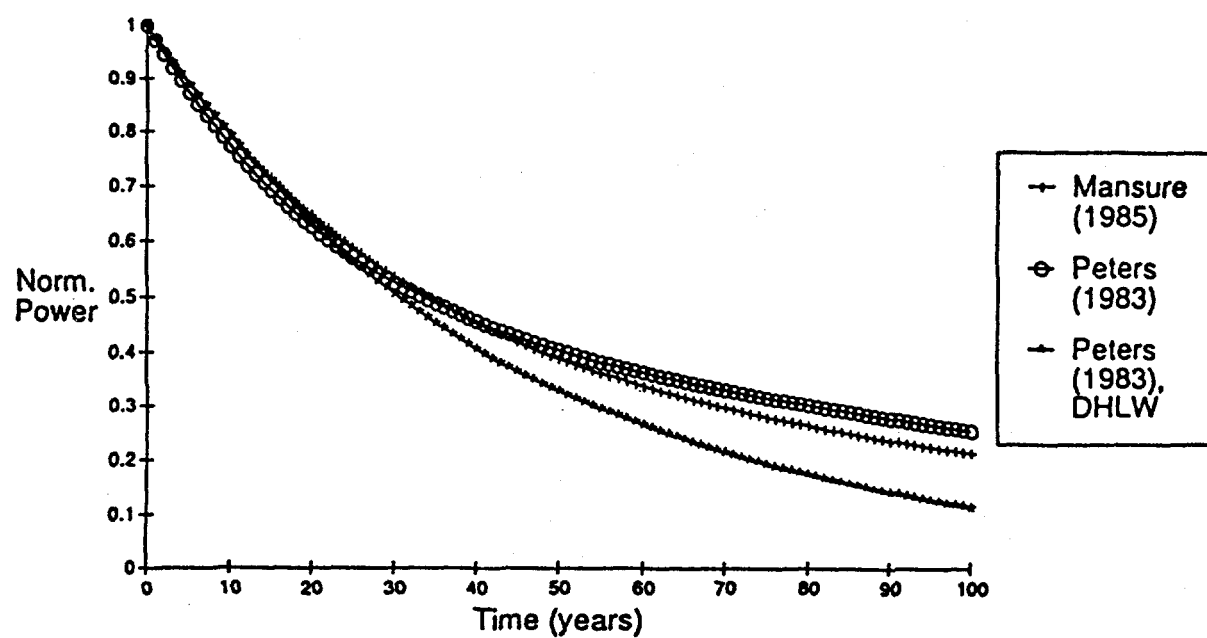


Fig. 3-7 Comparison of Normalized Power Decay Characteristics for Spent Fuel and Defense High-Level Waste

3.1.5 Rock Mass Thermal Properties

The thermal properties used in the numerical studies in this work were the "recommended" values taken from Chapter 2 of the SCPCDR. They are specific to the rock at the repository horizon, designated as thermal/mechanical unit TSw2 in the SCPCDR, Chapter 2.

The values of the thermal properties used in the analyses are given in Table 3-1.

Table 3-1

THERMAL PROPERTIES OF TSw2 TUFF
[MacDougall et al., 1987]

<u>Property</u>		<u>Value</u>
Thermal Conductivity	(W/m-K)	2.29
Specific Heat Capacity	(J/kg-K)	931
Coefficient of Thermal Expansion	($\times 10^{-6} \text{ K}^{-1}$)	8.8
Density	(kg/m ³)	2320

3.1.6 Elastic Properties

The rock elastic properties used in the numerical studies were the "recommended" values taken from Chapter 2 of the SCPCDR for unit TSw2. The values used in the mechanical analyses are given in Table 3-2.

Table 3-2

ELASTIC PROPERTIES OF TSw2 TUFF
[MacDougall et al., 1987]

<u>Property</u>	<u>Value</u>
Rock Mass Deformation Modulus (GPa)	15.2
Rock Mass Poisson's Ratio	0.22
Joint Normal Stiffness (GPa/m)	100
Joint Shear Stiffness (GPa/m)	100
Intact Rock Elastic Modulus (GPa)	30.4
Intact Rock Poisson's Ratio	0.22

3.1.7 Strength Properties

Considerable uncertainty exists concerning the strength parameters for welded tuff at repository depth. In order to evaluate various assumptions concerning strength parameters, three sets of values were used as reprinted in Chapter 2 of the SCPCDR. One set of parameters represent the "design" parameters. The "design" parameters are those on which the Conceptual Design is based. Another set of data are the "recommended" values, these values represent more current estimates for the properties. The third set of parameters are referred to here as the "limit" values. The "limit" values are the "recommended" values minus the "range". Table 3-3 summarizes the strength parameters used in this study.

In the present study, joints which fail in tension or shear have their cohesion strength component of joint shear strength reduced to zero in subsequent calculations. The friction angle is assumed constant throughout the analysis.

Table 3-3

STRENGTH PROPERTIES OF TSw2 TUFF
[MacDougall et al., 1987]

<u>Property</u>	<u>Value</u>		
	<u>"Design"</u>	<u>"Recommended"</u>	<u>"Limit"</u>
Rock Mass Internal Friction Angle	29.2°	23.5°	15.9°
Rock Mass Cohesion (MPa)	22.1	17.8	12.1
Intact Rock Internal Friction Angle	29.2°	23.5°	15.9°
Intact Rock Cohesion (MPa)	50.0	34.0	22.6
Intact Rock Tensile Strength (MPa)	16.9	19.2	NA
Joint Friction Angle	38.7°	28.4°	11.3°
Joint Cohesion (MPa)	1.0	0.1	0.0

It is apparent from Table 3-3 that strength values may not be as high as initially thought. However, all of the data presented in the SCPCDR are based on very limited information. In order to give a better understanding of the strength values presently being used, reported test data for intact TSw2 material have been plotted in Fig. 3-8.

Figure 3-8 shows the Mohr circle construction using data from Table 16 of Nimick and Schwartz (1987). Two tests with 5 MPa confining pressure have been omitted. Superimposed on the plot are the Mohr-Coulomb failure envelopes for intact rock given in the SCPCDR. The upper envelope with $c = 50$ MPa and $\phi = 29.2$ degrees corresponds to the "design" values for TSw2. The lower envelope represents "recommended" strength parameters.

It should also be noted that the SCP reports the same "design" properties in Table 6-12. The SCP refers to the "recommended" values as "expected" values on p. 8.3.2.5-16.

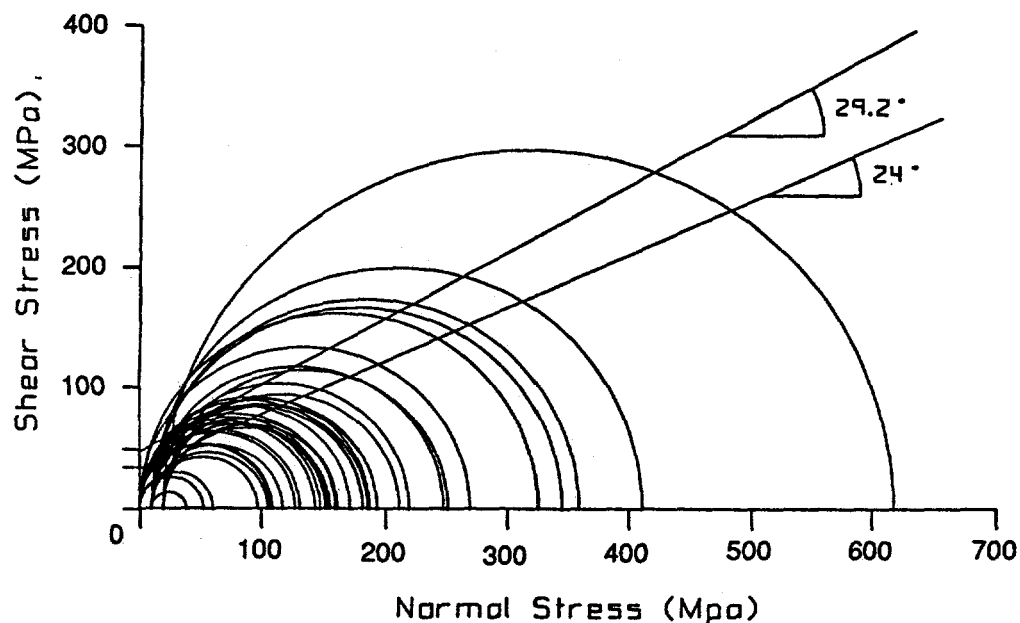


Fig. 3-8 Mechanical Construction for Intact TSW2 Tuff Based on Data in Nimick and Schwartz (1987) [Upper envelope represents SCPCDR "design" strength parameters. Lower envelope represents SCPCDR "recommended" strength parameters.]

3.1.8 In-Situ Conditions

Parameters describing in-situ conditions at the Nevada Test Site which have been used for this study were obtained from Chapter 2 of the SCPCDR. The reported temperature range for the repository horizon is 23 °C to 29 °C. An initial temperature of 0 °C was assumed for this study. Therefore, temperatures reported as results are "induced" temperatures, to which initial temperatures must be added to obtain total temperatures. The reported in-situ stresses are presented in Table 3-4. In the current work, field principal stresses were assumed to be equal at 7 MPa. Although the field principal stresses are not likely to be equal, the induced thermal stresses will likely be much larger than the field stresses. Christianson and Brady (1989) showed the mechanical behavior around a horizontal borehole would not be significantly different if ratios of vertical-to horizontal in-situ stress of 1.0 or 3.0 were assumed. By ignoring the effect of gravity, a constant in-situ stress throughout the region could be modeled (i.e., initial stress gradient could be ignored). These assumptions are reasonably justified because only near-field behavior is considered in this study. The effect of gravity cannot be ignored when considering the loading of horizontal borehole liners by loosened blocks, as discussed later.

Table 3-4

MEAN VALUES AND RANGES FOR FIELD PRINCIPAL STRESSES
AT YUCCA MOUNTAIN
[MacDougall et al., 1987]

Parameter	Mean Value*	Range
Vertical Stress (MPa)	7.0	5.0 to 10.0
Ratio of Minimum Horizontal Stress to Vertical Stress	0.5	0.3 to 0.8
Ratio of Maximum Horizontal Stress to Vertical Stress	0.6	0.3 to 1.0
Bearing of Minimum Horizontal Stress	N57°W	N50°W to N65°W
Bearing of Maximum Horizontal Stress	N32°E	N25°E to N40°E

*Average value for a depth of approximately 300 m.

3.1.9 Natural Fracture Frequency

Current knowledge of rock structure at the Yucca Mountain site is summarized in the SCPCDR. Table 3-5, obtained from the report, indicates the values for fracture frequency for joints of various orientations in the Tuff units at Yucca Mountain, recommended for design and performance assessment studies. The table indicates that the jointing for the TSw2 unit is mostly vertical. For three or more fractures to intersect an emplacement borehole, a fracture frequency greater than 1.0 is required. Using the values in Table 3-5 for the TSw2 unit, it is unlikely that joints of dip less than 70° are frequent enough to consistently form potentially unstable blocks in horizontal boreholes. However, because Table 3-5 is generated from only four exploratory boreholes, implying that the data base is rather limited, joint angles of 90° and 45° have been considered in the analyses. In order for the joints to form blocks which could potentially slip into borehole, it would require at least two (and more likely, three) intersections of that joint set with the excavation in addition to cross-cutting joints of another orientation.

Table 3-5

RECOMMENDED VALUES FOR FRACTURE FREQUENCY IN THERMAL/MECHANICAL
UNITS AT YUCCA MOUNTAIN
[MacDougall et al., 1987]

Thermal/ Mechanical Unit ^c	Fracture Frequency (fractures/m) at 10° Intervals of Angles of Inclination																	
	0°-10°		10°-20°		20°-30°		30°-40°		40°-50°		50°-60°		60°-70°		70°-80°		80°-90°	
TCu ^d	0.40 ^e	0.90 ^f 0.05 ^g	0.80	1.90 0.09	0.50	1.00 0.05	0.50	1.00 0.05	0.40	0.60 0.10	0.50	0.90 0.20	1.20	2.00 0.70	2.1	2.80 1.20	15.7	28.0 1.9
PTn	0.20	NA ^h NA	0.30	NA NA	0.20	NA NA	0.10	NA NA	0.20	NA NA	0.10	NA NA	0.40	NA NA	0.3	NA NA	2.8	NA NA
TSu1 ^{d,i}	0.20	0.50 0.05	0.20	0.60 0.05	0.20	0.60 0.05	0.10	0.30 0.05	0.20	0.40 0.05	0.20	0.50 0.05	0.30	0.70 0.10	1.7	2.60 0.70	13.2	32.5 2.5
TSu2 ^{d,i}	0.20	0.50 0.05	0.20	0.60 0.05	0.20	0.60 0.05	0.10	0.30 0.05	0.20	0.40 0.05	0.20	0.50 0.05	0.30	0.70 0.10	1.7	2.60 0.70	13.2	32.5 2.5
TSu3 ^{d,i}	0.20	0.50 0.05	0.20	0.60 0.05	0.20	0.60 0.05	0.10	0.30 0.05	0.20	0.40 0.05	0.20	0.50 0.05	0.30	0.70 0.10	1.7	2.60 0.70	13.2	32.5 2.5
Chn1v ^d	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.08	0.09 0.05	0.5	1.50 0.05	0.8	1.2 0.1
Chn1s ^d	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.08	0.09 0.05	0.5	1.50 0.05	0.8	1.2 0.1
Chn2 ^d	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.08	0.09 0.05	0.5	1.50 0.05	0.8	1.2 0.1
Chn3 ^d	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.08	0.09 0.05	0.5	1.50 0.05	0.8	1.2 0.1
PTv ^d	0.05	0.05 0.05	0.10	0.20 0.05	0.08	0.10 0.05	0.10	0.20 0.05	0.08	0.10 0.05	0.10	0.20 0.05	0.30	0.50 0.05	0.6	0.70 0.50	1.0	1.7 0.2
CFUn	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.10	NA NA	0.1	NA NA	0.4	NA NA
3Pv ^d	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.06 0.05	0.20	0.40 0.05	0.30	0.50 0.05	0.60	1.30 0.05	1.4	3.80 0.10	6.5	18.9 0.2
CFMn1	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.30	NA NA	0.05	NA NA	0.1	NA NA	0.4	NA NA
CFMn2	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.30	NA NA	0.05	NA NA	0.1	NA NA	0.4	NA NA
CFMn3	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.05	NA NA	0.30	NA NA	0.05	NA NA	0.1	NA NA	0.4	NA NA
TSu ^d	0.07	0.09 0.05	0.06	0.06 0.05	0.05	0.06 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.05	0.05 0.05	0.30	0.50 0.05	0.2	0.20 0.20	3.9	7.0 0.7

- See Appendix O. No specific design value was used at the onset of the conceptual design.
- Fracture frequencies in this table were calculated as the average (arithmetic mean) of values from the four drillholes for which information is available. A mean value and a range are presented only for those units represented in at least two of the drillholes of Table 6 of Appendix O. Degrees are measured downward from the horizontal.
- Figure 2-6 provides a definition of thermal/mechanical units.
- Represented in at least two drillholes.
- Mean value.
- Upper bound.
- Lower bound.
- NA--not available.
- Units TSu1, TSu2, and TSu3 are assumed to have the same fracture frequencies for this table.

3.2 Analytical Method Used for Liner Stress Analysis

3.2.1 Analysis of Circular Borehole Liner

The stress analysis of the circular borehole liner by analytical method is presented here. Two loading cases are considered: (1) uniform radial pressure on top of the liner and uniform base reaction; and (2) concentrated load on top and uniform base reaction. Analytical solutions for various ring loadings are given by Roark and Young (1975). The appropriate loading configuration is obtained by combining the desired loading cases based on the concept of superposition.

3.2.2 Load Combinations

Load Case 1: Uniform radial pressure on top and bottom of the liner is obtained by combining three load types, as shown in Fig. 3-9. Figure 3-9(a) shows the concentrated load applied on top and bottom corresponding to load type number 1 in Table 17 of Roark and Young (1975). Figures 3-9(b) and (c) correspond to load type number 12 in the same table.

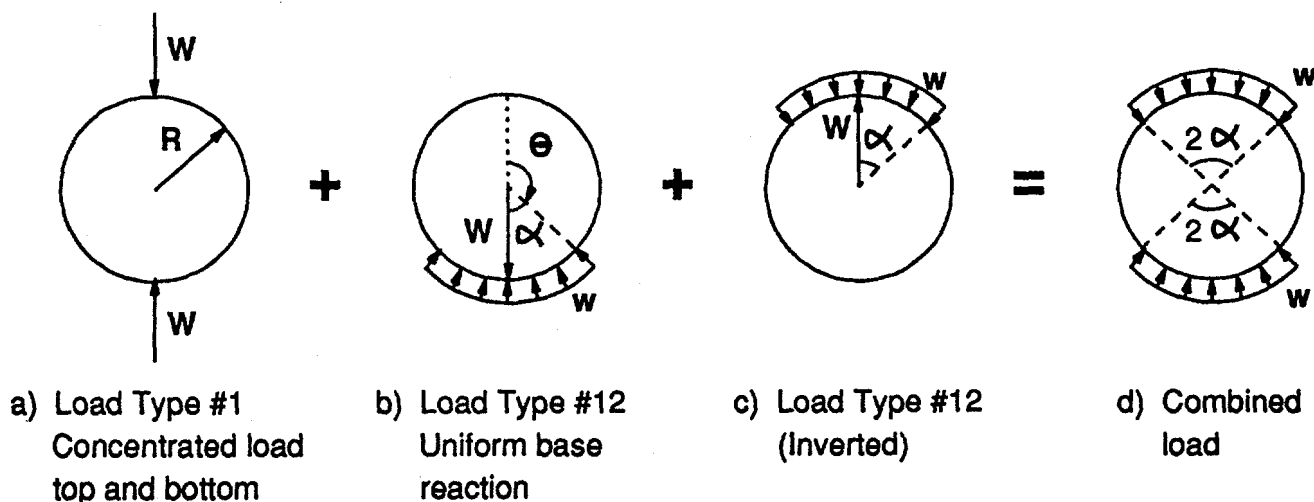


Fig. 3-9 Combination of Load Types to Obtain Uniform Pressure on Top and Uniform Base Reaction — Load Case 1

Load Case 2: Concentrated load on top and uniform base reaction is obtained by combining load types 1 and 12, as shown in Fig. 3-10.

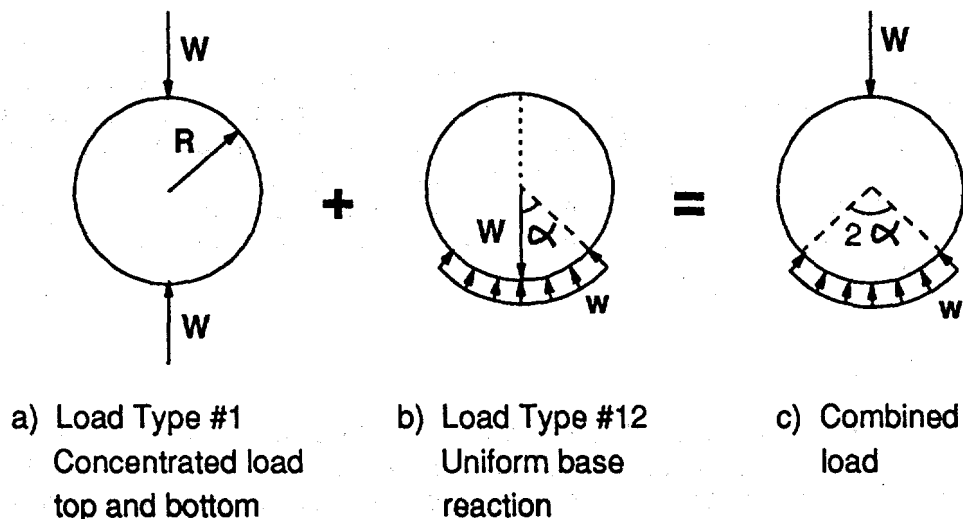


Fig. 3-10 Combination of Load Types to Obtain Concentrated Load on Top and Uniform Base Reaction

3.2.3 Analytical Solution

The general formulas for moment, axial thrust and radial shear at any position at an angle x (shown in Fig. 3-11) are given by Roark and Young (1975):

$$M_x = M_A - T_A R(1 - u) + V_A R z + L T_M$$

$$T_x = T_A u + V_A z + L T_T \quad (3-1)$$

$$V_x = -T_A z + V_A u + L T_V$$

where for load type number 1, $M_A = WR/\pi$,

$$T_A = 0,$$

$$V_A = 0,$$

$$LT_M = - WRz/2,$$

$$LT_T = - Wz/2,$$

$$LT_V = - Wu/2 \text{ and}$$

and for load type number 2,

$$M_A = - wR^2 [1/\pi (\theta + 2s - \theta c) - 1 + c],$$

$$T_A = - wR [1/\pi (s - \theta c) + c],$$

$$V_A = 0,$$

$$LT_M = - wR^2 [1 - \cos(x - \theta)] \langle x - \theta \rangle^0,$$

$$LT_T = - wR [1 - \cos(x - \theta)] \langle x - \theta \rangle^0 \text{ and}$$

$$LT_V = - wR \sin(x - \theta) \langle x - \theta \rangle^0,$$

$$\text{where } \theta = \pi - \alpha,$$

$$z = \sin x,$$

$$u = \cos x,$$

$$c = \cos \theta,$$

$$s = \sin \theta, \text{ and}$$

$$\langle x - \theta \rangle^0 = 1, \text{ if } x > \theta$$

$$= 0, \text{ if } x < \theta.$$

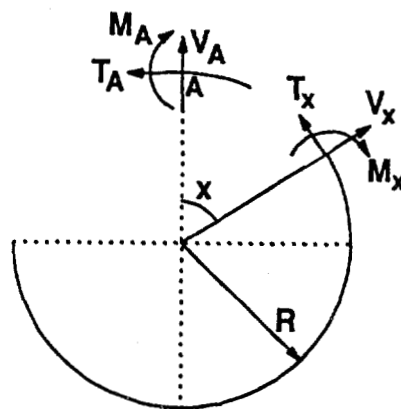


Fig. 3-11 Internal Axial Force, Shear Force, and Moment at A and X

4.0 RESULTS

4.1 Results of Numerical Modeling

4.1.1 Borehole Mechanical Response at Time of Excavations (Time = 0 yr.)

Predicted borehole closures (i.e., inward radial displacement) for each of the three models and for the three strength assumptions discussed previously are shown in Table 4-1. It should be noted that the results shown in the Table and all subsequent results are presented in terms of radial closure or radial displacement. In all cases, the sense of displacement is inward, unless otherwise noted. In addition, closure refers to the displacement of the modeled periphery. Due to symmetry, it is assumed that identical radial displacements would occur in other quadrants. Minor differences between crown and springline stresses for the continuum and wedge models likely result from differences in discretization and boundary location.

Table 4-1

MECHANICAL RESPONSE AT ZERO YEARS RADIAL INWARD DISPLACEMENT (mm)

<u>Model</u>	<u>Strength Values</u>	<u>Springline</u>	<u>$\theta = 45^\circ$</u>	<u>Crown</u>
Continuum	Design	0.266	0.267	0.268
	Recommended	0.266	0.267	0.268
	Limit	0.266	0.267	0.268
Wedge	Design	0.685	0.407	0.687
	Recommended	0.647	0.407	0.648
	Limit	0.629	0.407	0.629
Parallel Discontinuity	Design	0.456	0.270	0.151
	Recommended	0.522	0.326	0.171
	Limit	0.683	0.517	0.286

In all continuum cases, the mechanical results at time = 0 yr. indicate mainly elastic behavior. The analytic expression for radial displacement of a cylindrical hole in a uniformly stressed linear elastic medium is given as

$$U_r = \frac{Pa}{2G} \quad (4-1)$$

where U_r = radial displacement of hole periphery,

P = in-situ stress,

a = hole radius, and

G = Shear modulus.

For the continuum model, with $G = 6.23$ GPa, $a = 0.17$ m and $P = 7$ MPa a displacement of $2.64e-4$ m is predicted. The UDEC results were $2.67e-4$ m, or a difference of less than 1% compared to the analytic expression. These results indicate that the "glued" joints, problem discretization, etc., were chosen reasonably. The displacement field for the continuum model at $t = 0$ years is shown in Fig. 4-1.

It is interesting to note, that in the case of the wedge model, the greatest displacements occurred for the case of the "design" properties. The likely reason for this is that in the case of the "design" properties, the rock mass and particularly the wedge itself had higher strength values than the other strength assumptions. For all strength assumptions, the shear strength of the discontinuity bounding the wedge is exceeded. Therefore, the larger displacements occur for the more rigid wedges, which in this case are the "design" properties.

Figure 4-2 shows the displacement field surrounding the emplacement borehole at zero years for the "design" strength values. The figure indicates that the joints forming the wedge "fail" and that the wedges move essentially as rigid blocks toward the excavation.

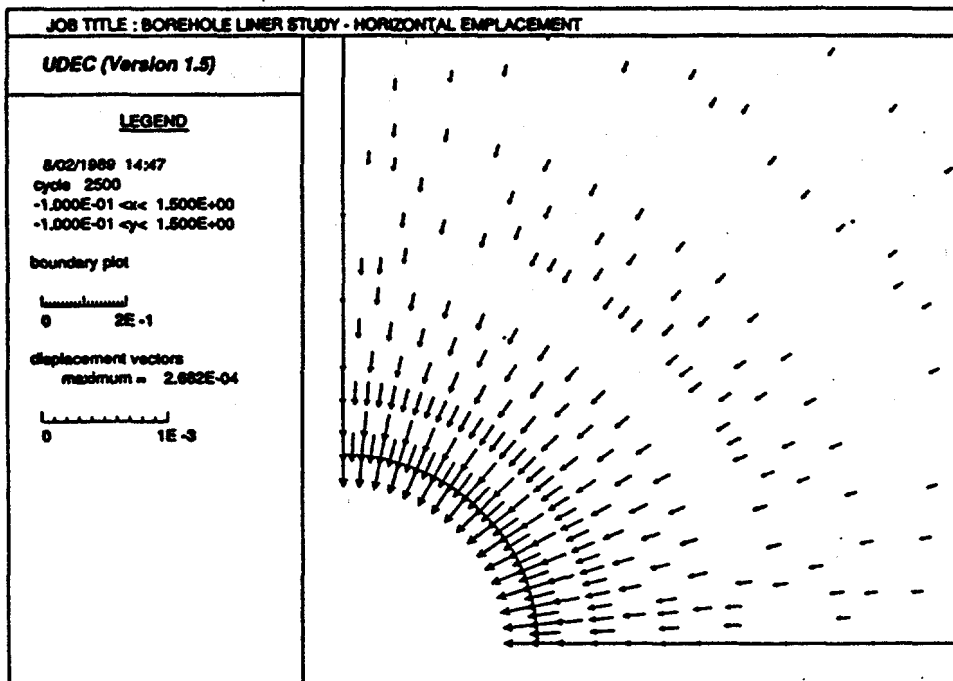


Fig. 4-1 Excavation Induced Displacements for Continuum Model and All Strength Assumptions

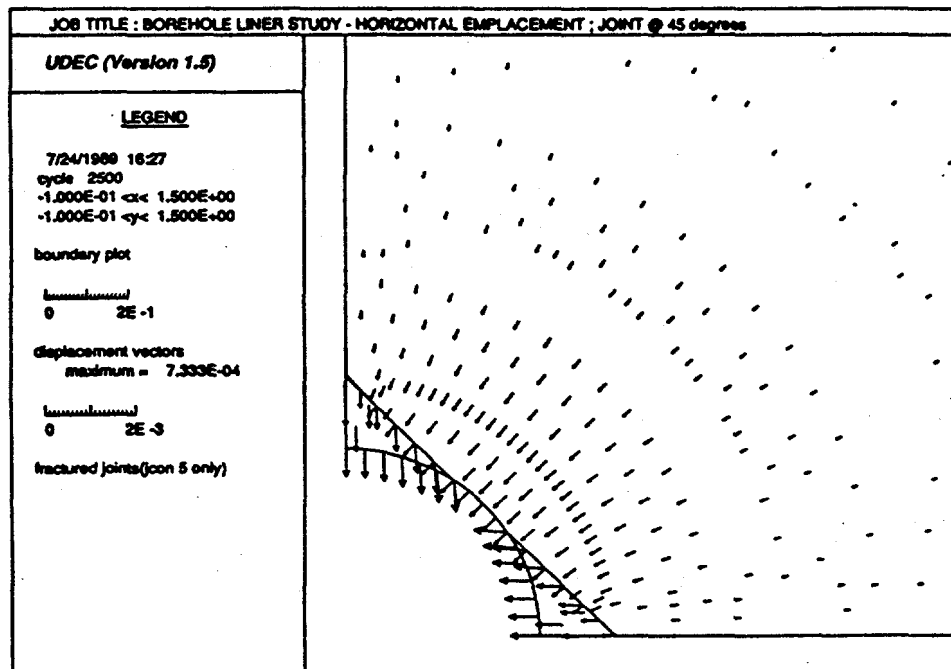
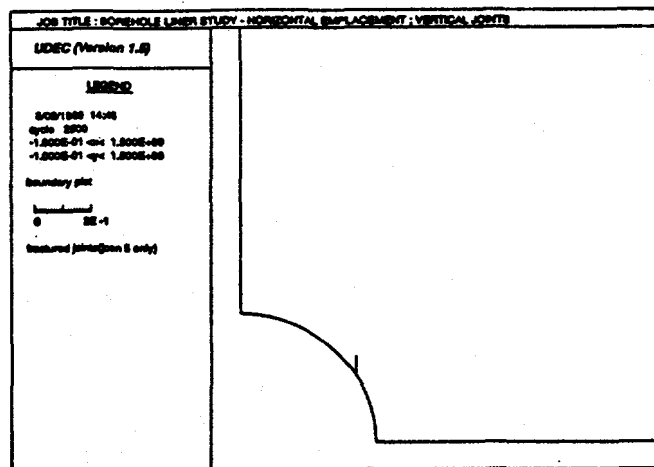


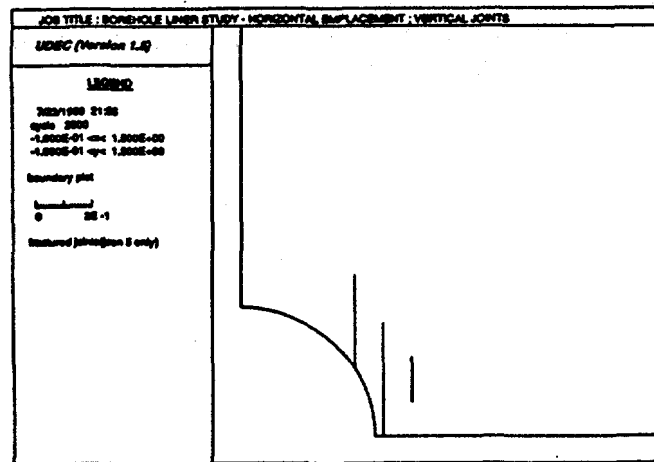
Fig. 4-2 Excavation Induced Displacements for Wedge Model and "Design" Strength Values

Figures 4-3(a) through 4-3(c) show the extent of "failed" vertical joints for the parallel joint model for the various strength assumptions. The figures show increasing extent of "failed" joint with decreasing strength. The region of failed joints is similar to the region predicted by post-processing boundary element results (see Fig. 38(a) of Christianson and Brady, 1989).

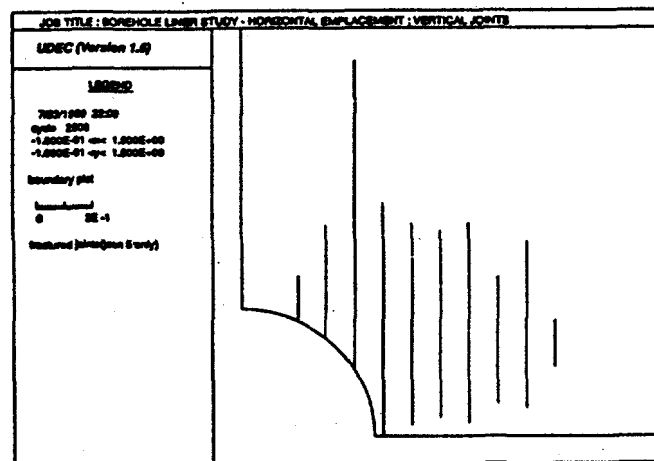
The boundary element results were "post-processed" in the sense that the boundary element code was used to predict the liner elastic stress distribution. The resultant stress distribution was then evaluated based on postulated joint orientation (vertical in this case) and strength to determine the region where joint shear strength would be exceeded. The post-processing procedure does not, therefore, take explicit account of joint location or stress redistribution due to joint slip as done in UDEC. Nevertheless, the two procedures yield similar results. The displacement field for the parallel joint model with "recommended" design strengths is shown in Fig. 4-4.



(a) "design" strength



(b) "recommended" strength



(c) "limit" strength

Fig. 4-3 Location of "Failed" Joints Induced by Borehole Excavation

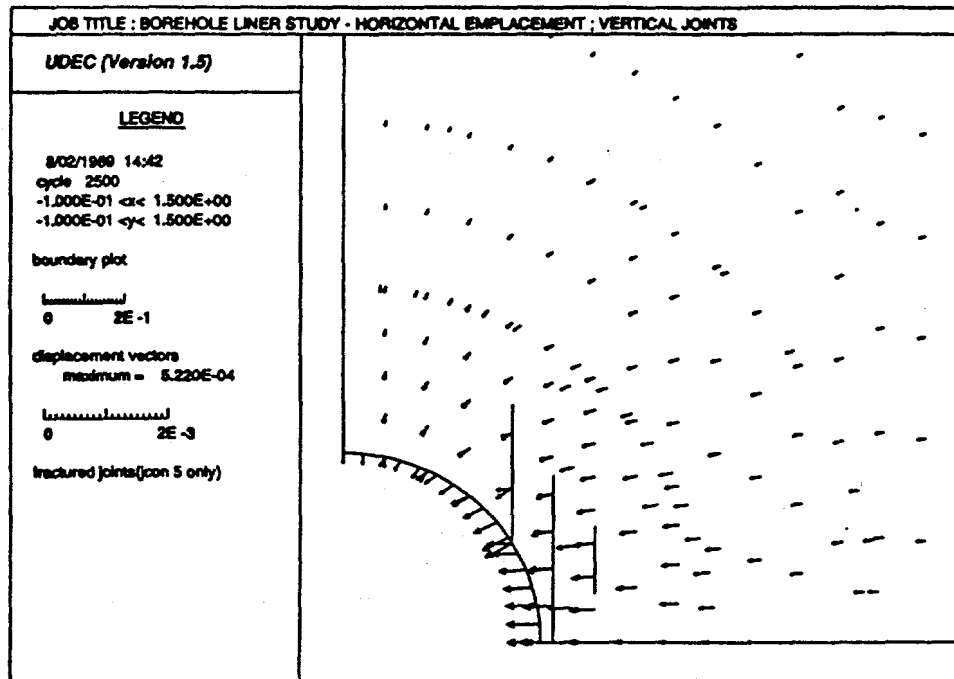


Fig. 4-4 Excavation Induced Displacements for Parallel Joint Continuity Model and "Recommended" Strength Values

4.1.2 Thermal Results

The calculated induced temperatures at the borehole wall and at a distance of 1.13 m from the borehole wall are shown in Fig. 4-5. If assumed initial temperatures of 23 °C to 26 °C are added to the temperature shown in Fig. 4-5, they would agree closely with those shown in Fig. 32 of Christianson and Brady (1989). Christianson and Brady used the program STRES3D* to model an entire waste emplacement panel. In STRES3D, each waste container is represented by one or more point heat sources, and the effects of the emplacement drifts are ignored. Christianson and Brady (1989) calculated a maximum borehole wall temperature of 226 °C for the horizontal emplacement scheme. For a point 1 m distant from the hole wall, they calculated 196 °C. These temperatures satisfy the previously stated DOE design goals. It is noted that the borehole temperatures determined in this study and the study of Christianson and Brady (1989) are slightly different from

*STRES3D is a three-dimensional analytical thermoelastic program based on a superposition of point heat sources (St. John and Christianson, 1980).

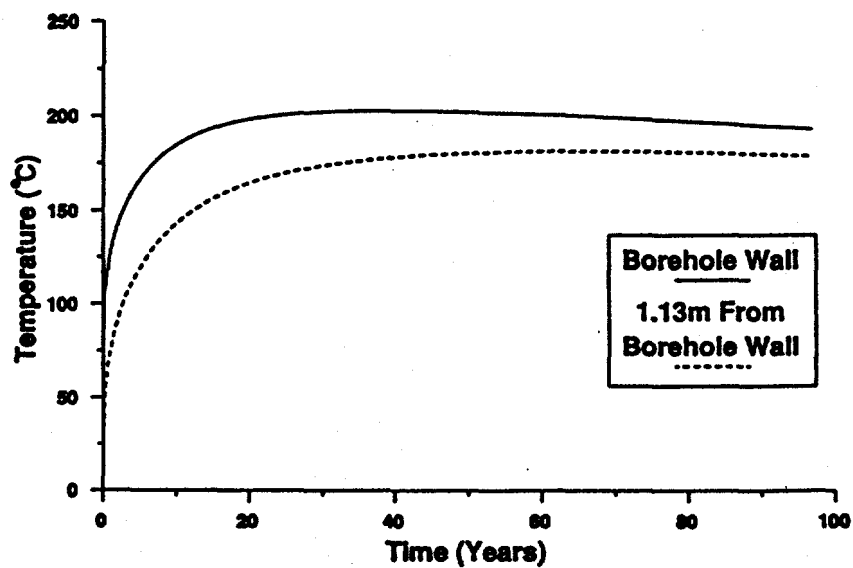


Fig. 4-5 Predicted Induced Borehole Wall Temperatures

those reported by Arulmoli and St. John (1987). The discrepancies can be explained by slightly different waste emplacement configurations and waste power and decay characteristics assumed in the various studies. The near field distribution of induced temperatures at 100 yr. are shown in Fig. 4-6.

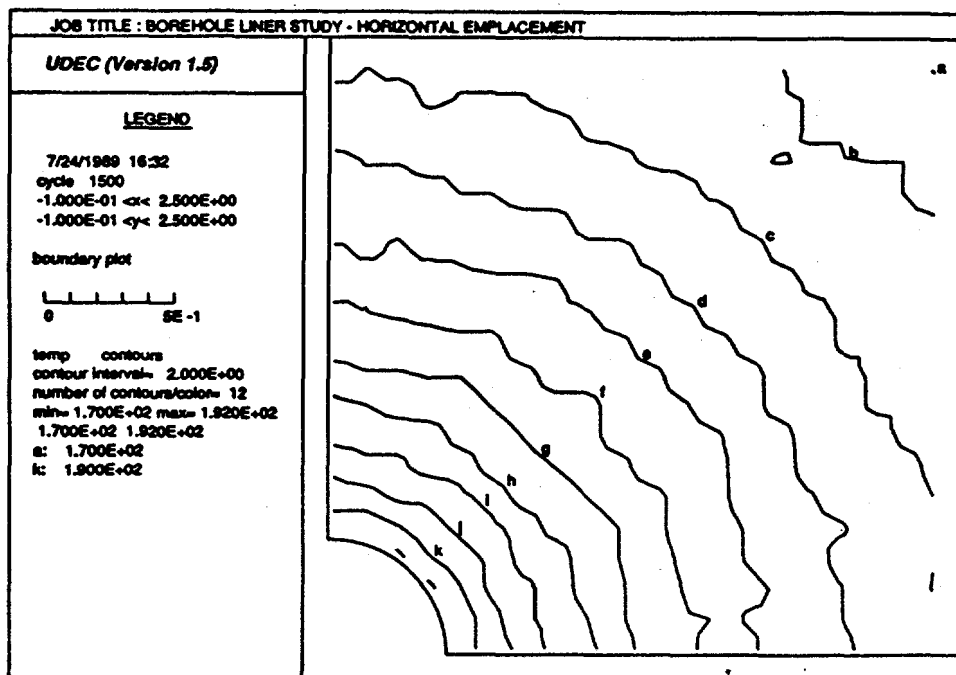


Fig. 4-6 Induced Temperature Distribution in the Vicinity of the Borehole at 100 Years

4.1.3 Borehole Mechanical Response at Time = 100 Years

Borehole heating and mechanical boundary conditions induce higher horizontal stresses compared to vertical stresses. For all models and strength assumptions this means greater closure at the springline (i.e., along the horizontal axis) compared to the crown. In fact, for many models, and strength assumptions, displacement at the crown (i.e., along the vertical axis) were outward.

The induced displacements for the continuum case assuming "recommended" strength values are shown in Fig. 4-7. The figure shows mainly inward horizontal displacements near the springline and mainly outward vertical displacements near the crown. Figure 4-8 shows the equilibrium stress state for this model, and Fig. 4-9 shows the extent of rock mass failure. The extent of rock mass failure appears to be limited, that is within about one-tenth meter from the borehole periphery.

The induced displacement field for the "wedge" model with "recommended" strength values is shown in Fig. 4-10. Essentially rigid block movement of wedges is indicated. The equilibrium stresses for this case are shown in Fig. 4-11, which shows that the wedges are unstressed.

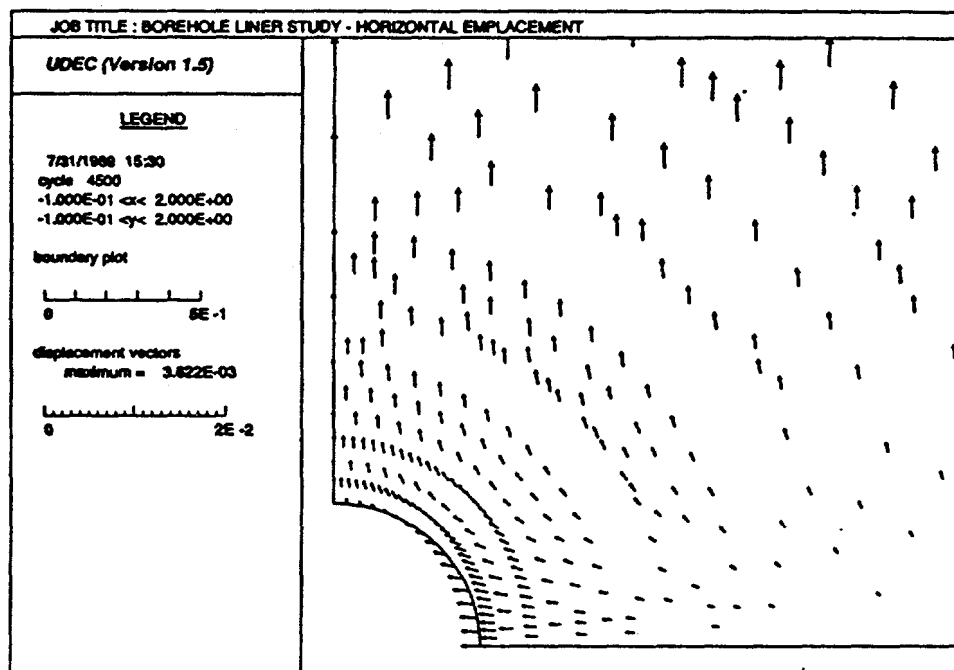


Fig. 4-7 Thermally-Induced Displacements for Continuum Model with "Recommended" Strength Values at 100 Years

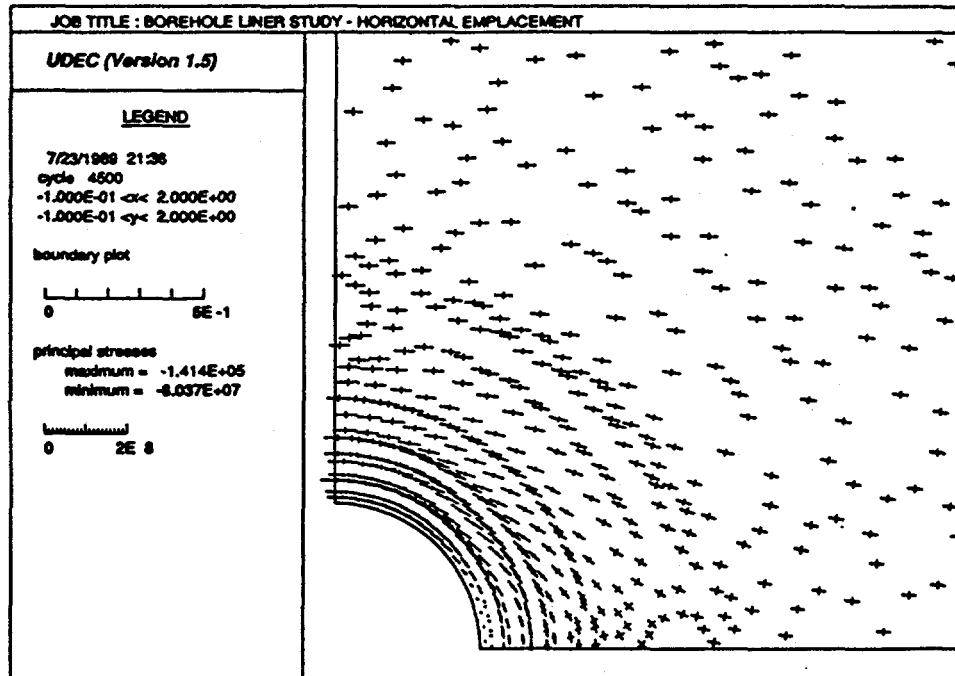


Fig. 4-8 Principal Stress Distribution for Continuum Model with "Recommended" Strength Values at 100 Years

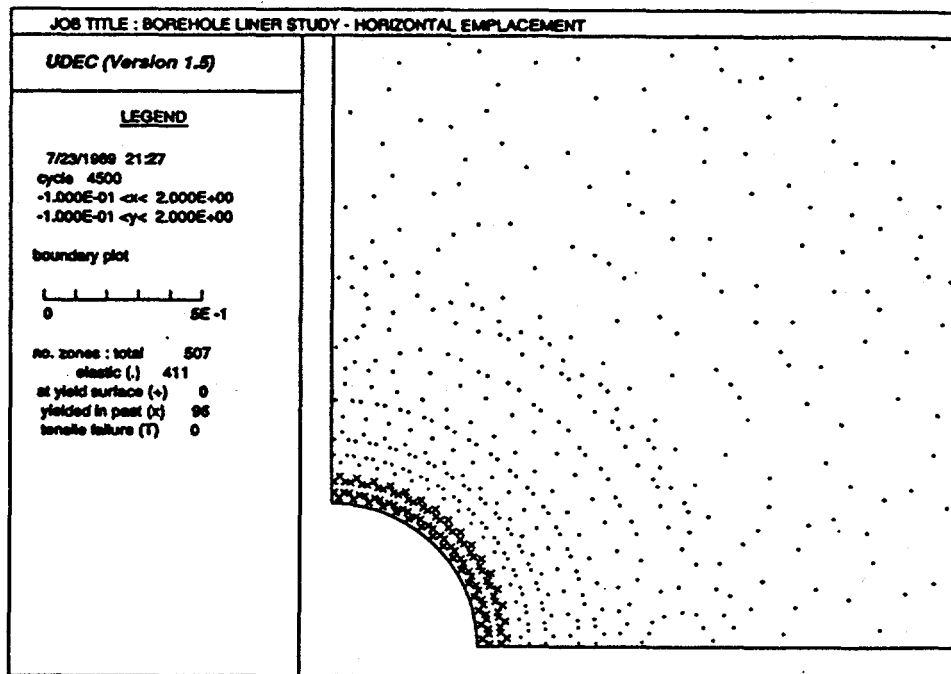


Fig. 4-9 Location of "Failed" Zones for Continuum Model with "Recommended" Strength Values at 100 Years

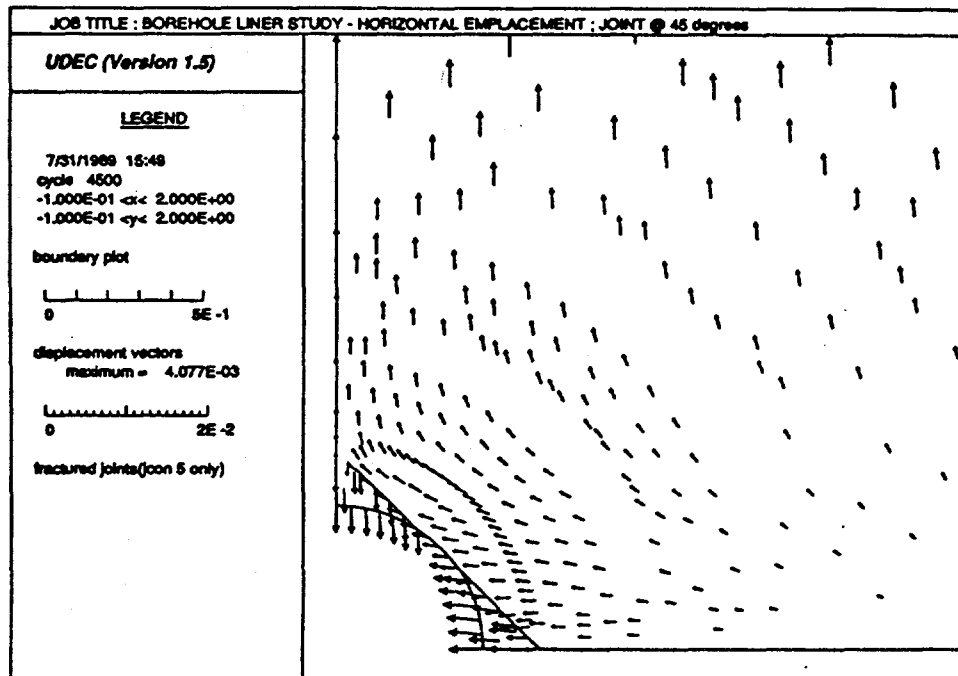


Fig. 4-10 Thermally-Induced Displacements for Wedge Model with "Recommended" Strength Values at 100 Years

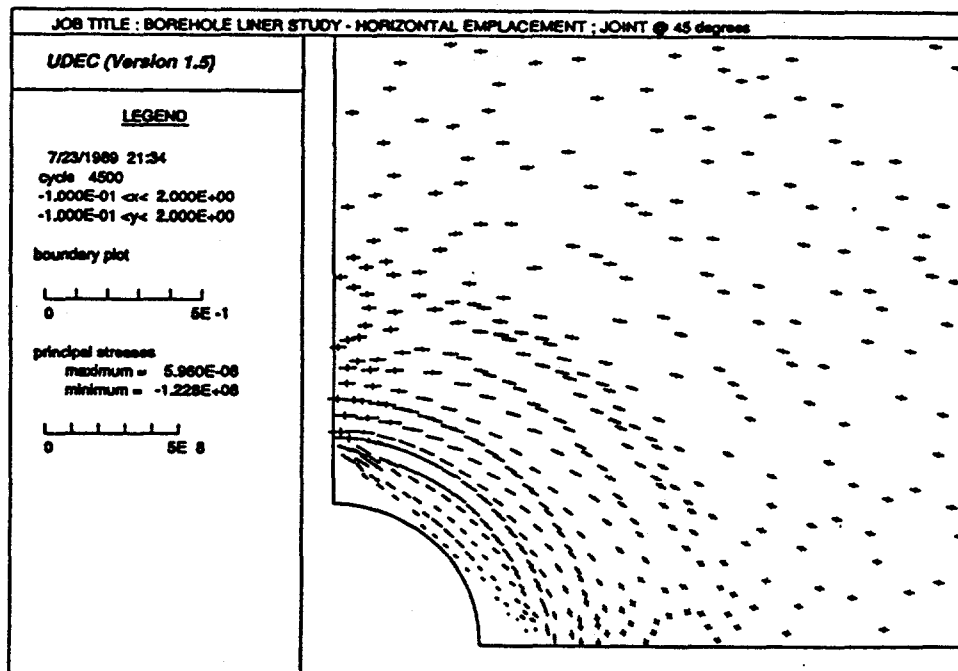


Fig. 4-11 Principal Stress Distribution for Wedge Model with "Recommended" Strength Values at 100 Years

The induced displacement field for the parallel joint model with "recommended" strength values is shown in Fig. 4-12. This figure also shows the extent of "failed" joints. The region of "failed" joints is greater than the same region at time = 0 yr., before heating was initiated. Figure 4-13 shows the relative shear displacement on joints. Most significant shear is restricted to a region within about two-tenths meter from the borehole periphery. The equilibrium stress state for this model is shown in Fig. 4-14. The effect of the joints is to deflect stresses away from the springline area and concentrate them in the crown region.

The borehole ground reaction curves for nine cases (i.e., three problem geometries and three strength assumptions) are shown in Figs. 4-15 through 4-23. Recall that these curves were obtained by applying internal pressures to the borehole periphery during the mechanical calculation at $t = 100$ yr. Because the radial displacements for all points on the borehole periphery are different, ground reaction curves for only points at the crown, springline and quarter points (i.e., $\theta = 45^\circ$) are presented. In many cases the displacement at the crown is outward and no curve is presented.

Many of the ground reaction curves appear to be bilinear, with a steeply descending portions at high internal pressures and a more gradually descending portion at lower internal pressures. The usual interpretation of such curves is that the steeply descending portion represents elastic behavior, and the gradually descending portion represents inelastic behavior.

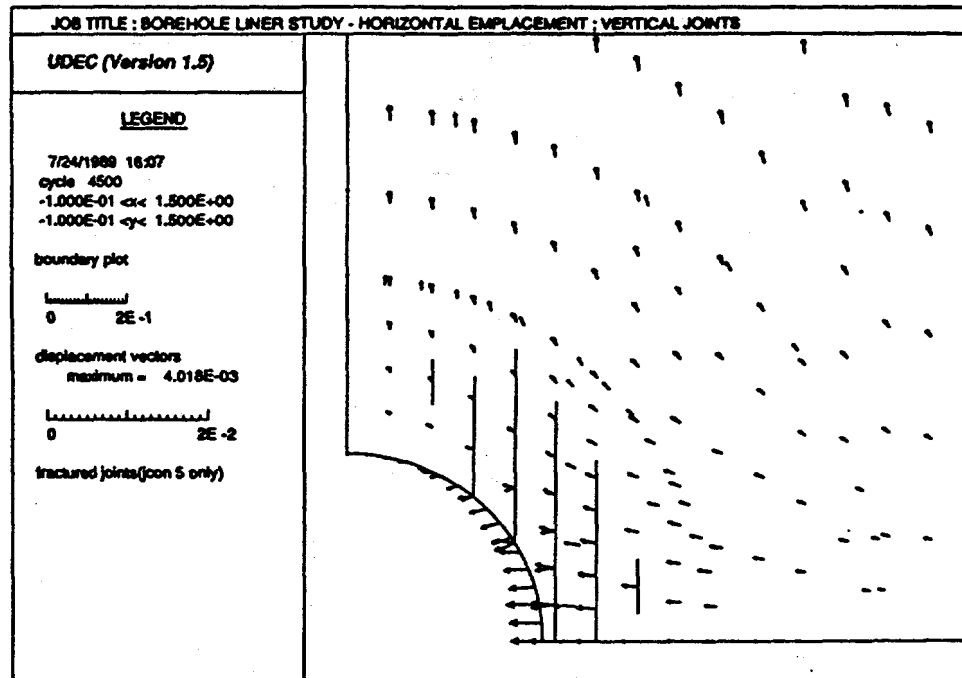


Fig. 4-12 Thermally-Induced Displacements for Parallel Joint Model with "Recommended" Strength Values at 100 Years

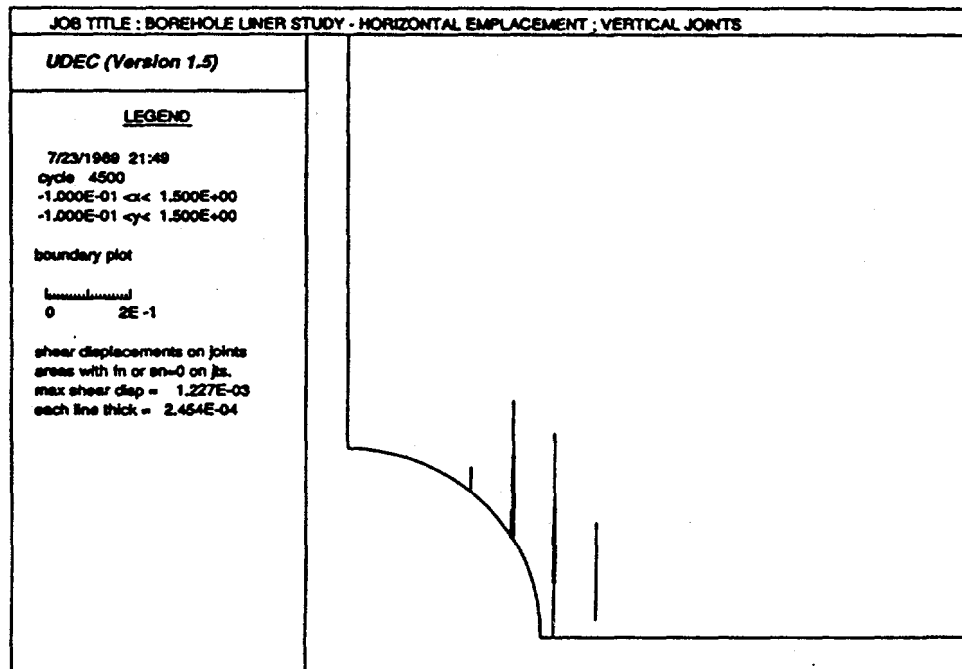


Fig. 4-13 Joint Displacements for Parallel Joint Model with "Recommended" Strength Values at 100 Years

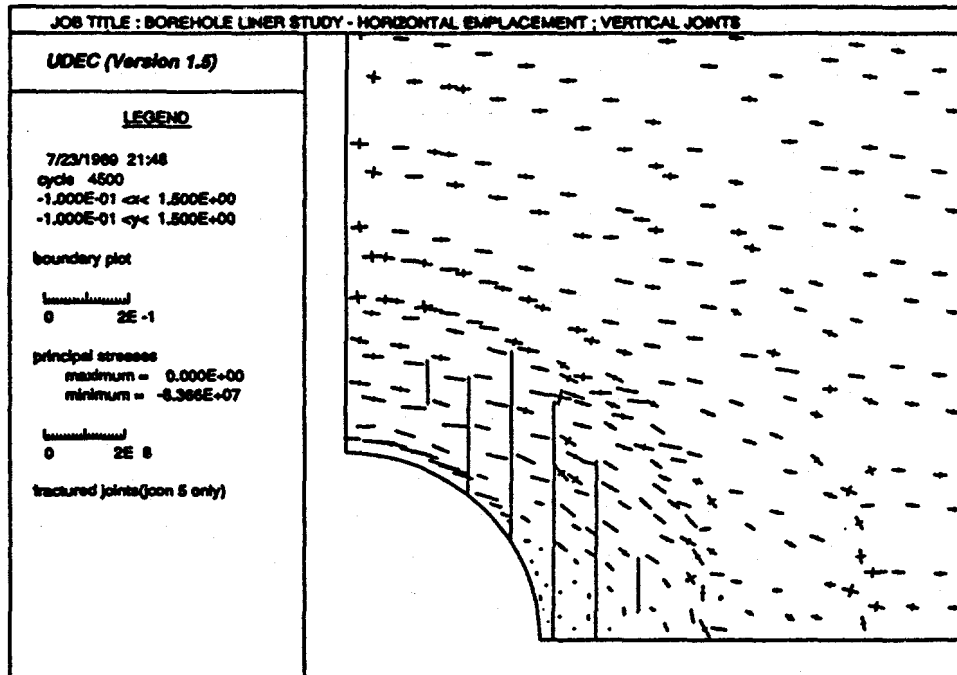


Fig. 4-14 Distribution of Principal Stresses for Parallel Joint Model with "Recommended" Strength Values at 100 Years

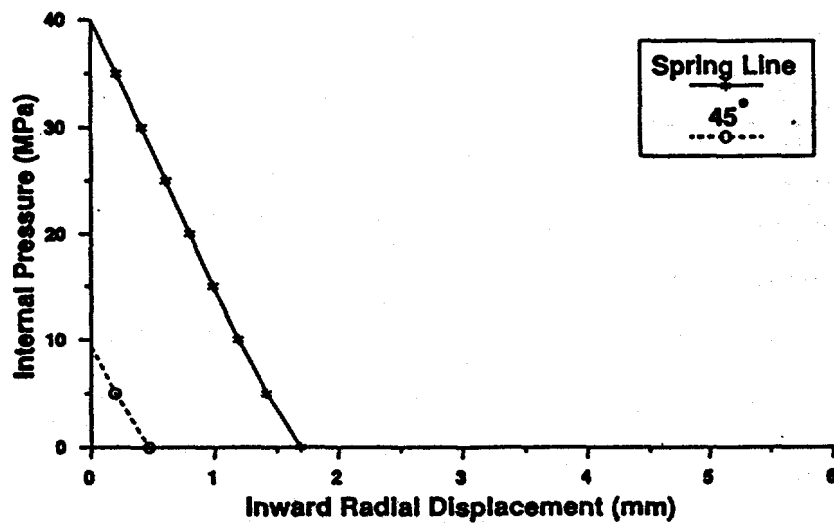


Fig. 4-15 Ground Reaction Curves for Emplacement Borehole at 100 Years (continuum model, "design" strength values)

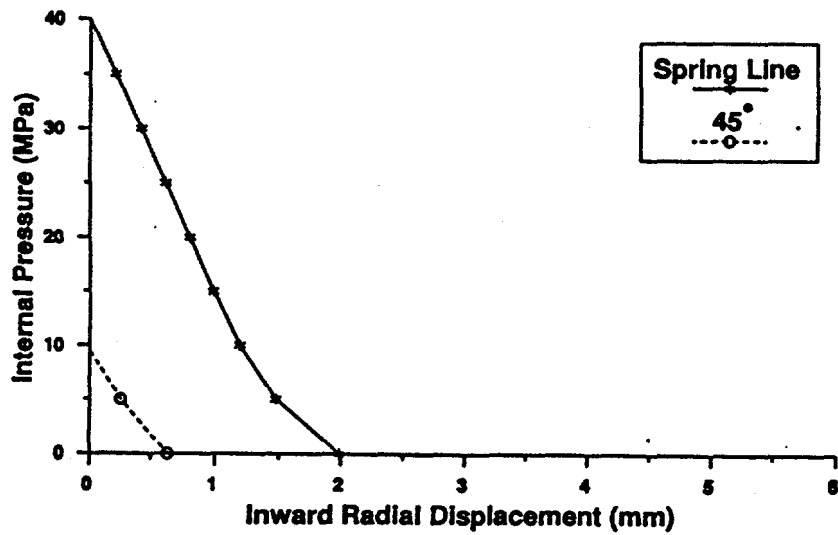


Fig. 4-16 Ground Reaction Curves for Emplacement Borehole at 100 Years (continuum model, "recommended" strength values)

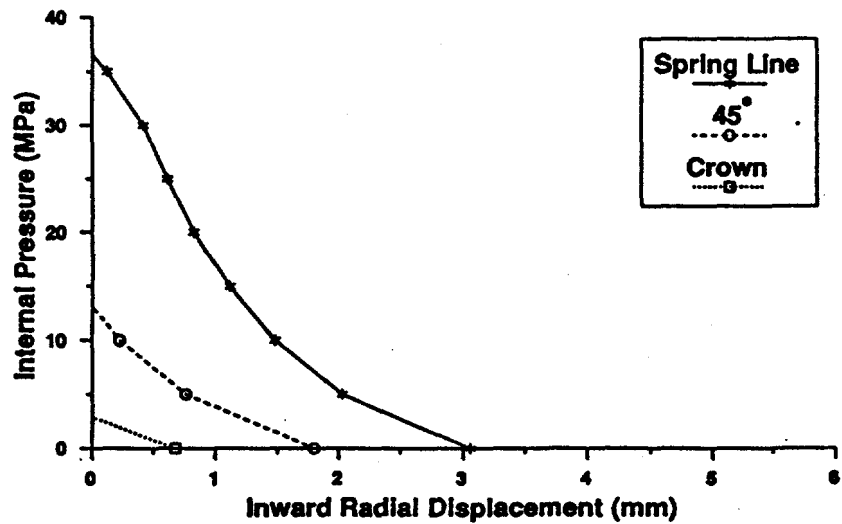


Fig. 4-17 Ground Reaction Curves for Emplacement Borehole at 100 Years (continuum model, "limit" strength values)

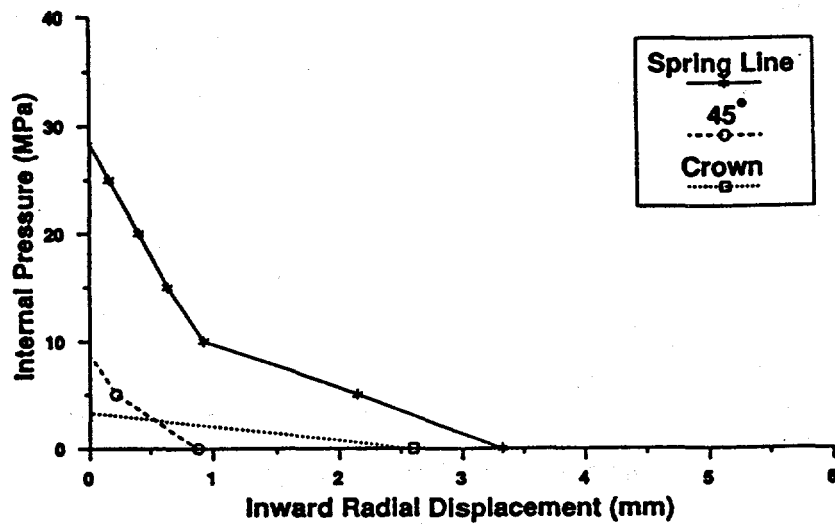


Fig. 4-18 Ground Reaction Curves for Emplacement Borehole at 100 Years (wedge model, "design" strength values)

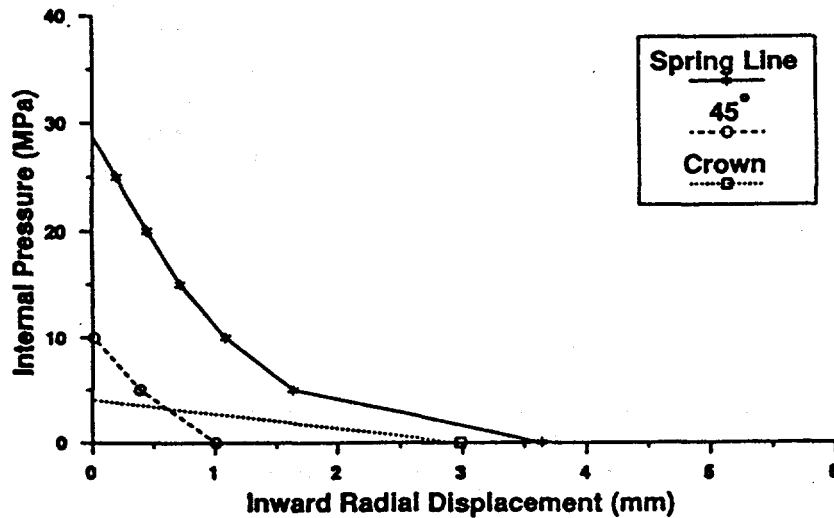


Fig. 4-19 Ground Reaction Curves for Emplacement Borehole at 100 Years (wedge model, "recommended" strength values)

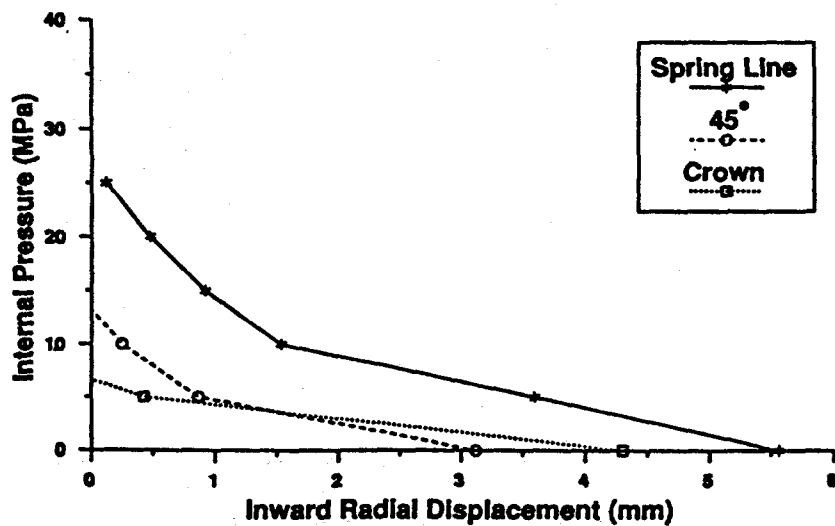


Fig. 4-20 Ground Reaction Curves for Emplacement Borehole at 100 Years (wedge model, "limit" strength values)

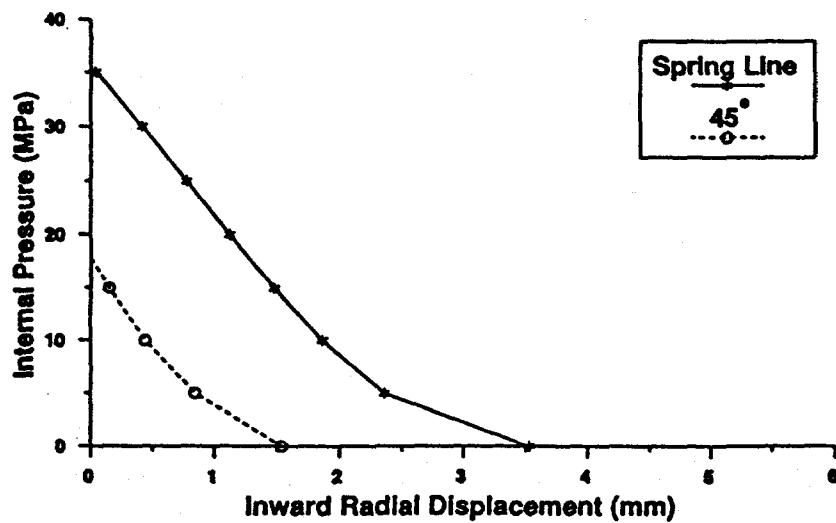


Fig. 4-21 Ground Reaction Curves for Emplacement Borehole at 100 Years (parallel joint models, "design" strength values)

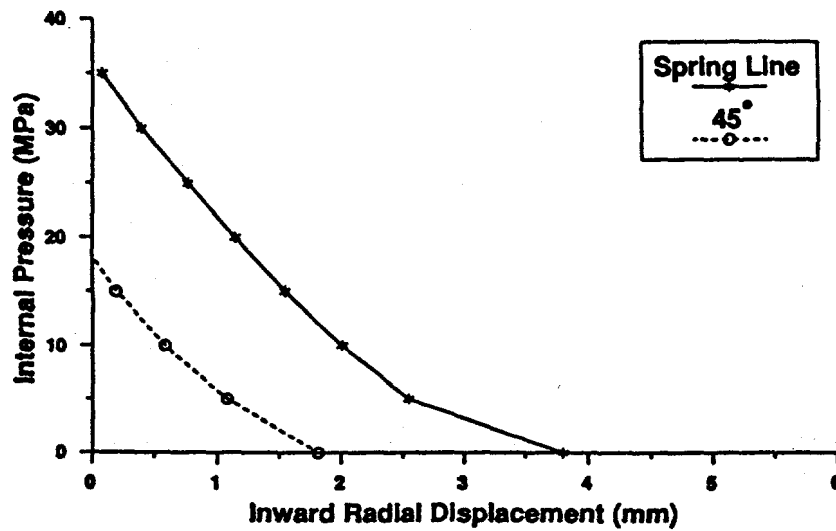


Fig. 4-22 Ground Reaction Curves for Emplacement Borehole at 100 Years (parallel joint model, "recommended" strength values)

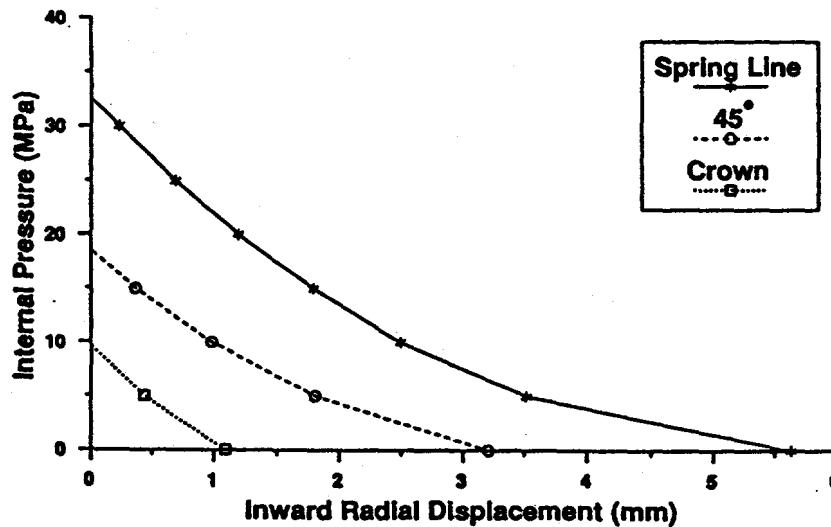


Fig. 4-23 Ground Reaction Curves for Emplacement Borehole at 100 Years (parallel joint model, "limit" strength values)

4.2 Results of Analytic Studies

Computer program LINER11 (Appendix B) evaluates the bending moments, axial thrusts and radial shear forces and corresponding stresses for the two different load cases [i.e., Load Case 1 (Fig. 3-9) and Load Case 2 (Fig. 3-10).]

4.2.1 Verification

The computer program is verified by using following input data from Appendix B of the SCPCDR:

liner diameter	36.0 in.
liner thickness	0.5 in.
rock load angle	60°
base reaction angle	20°
rock load	W = 20.4 lb for 1 in. liner length

The results for Load Case 1 at positions $x = 0^\circ, 30^\circ, 90^\circ$ and 180° , obtained using the computer code and hand calculations are presented in Table 4-2. Bending moment and bending stresses along the circumference of the liner, $x = 0$ to 180° at intervals of 5° , are evaluated and compared with the results reported by MacDougall et al., (1987) and presented in Tables 4-3 and 4-4. These two tables show identical results. Table 4-5 presents the results comparing the output from the computer code and hand calculations for Load Case 2 and the numerical values are virtually identical.

Table 4-2

VERIFICATION OF COMPUTER CODE (LINER11) FOR LOAD CASE 1

x (deg)	<u>Bending Moment (in-lb)</u>		<u>Axial Thrust (lb)</u>		<u>Shear Force (lb)</u>	
	<u>Calc.</u>	<u>Computer</u>	<u>Calc.</u>	<u>Computer</u>	<u>Calc.</u>	<u>Computer</u>
0°	75.6	75.6	-2.46	-2.46	0.0	0.2e ⁻⁵
30°	32.4	32.3	-4.86	4.87	-8.98	-8.97
90°	-63.6	-63.7	-10.2	-10.2	-0.27	-0.269
180°	99.12	99.0	-1.16	1.16	0.0	0.3e ⁻⁴

Table 4-3

BENDING MOMENTS AND STRESSES COMPUTED USING LINER11
FOR LOAD CASE 1

<u>Angle (Degrees)</u>	<u>Bending Moment (in-lb)</u>	<u>Bending Stress (psi)</u>
	.756E+02	.181E+04
5	.744E+02	.178E+04
10	.707E+02	.170E+04
15	.646E+02	.155E+04
20	.561E+02	.135E+04
25	.453E+02	.109E+04
30	.323E+02	.776E+03
35	.186E+02	.446E+03
40	.564E+01	.135E+03
45	-.646E+01	-.155E+03
50	-.176E+02	-.422E+03
55	-.277E+02	-.664E+03
60	-.366E+02	-.879E+03
65	-.444E+02	-.107E+04
70	-.509E+02	-.122E+04
75	-.562E+02	-.135E+04
80	-.600E+02	-.144E+04
85	-.625E+02	-.150E+04
90	-.637E+02	-.153E+04
95	-.634E+02	-.152E+04
100	-.617E+02	-.148E+04
105	-.587E+02	-.141E+04
110	-.542E+02	-.130E+04
115	-.485E+02	-.116E+04
120	-.415E+02	-.996E+03
125	-.332E+02	-.798E+03
130	-.238E+02	-.572E+03
135	-.133E+02	-.319E+03
140	-.179E+01	-.429E+02
145	.107E+02	.256E+03
150	.239E+02	.575E+03
155	.380E+02	.911E+03
160	.526E+02	.126E+04
165	.677E+02	.163E+04
170	.833E+02	.200E+04
175	.951E+02	.228E+04
180	.990E+02	.238E+04

Table 4-4

BENDING MOMENTS AND STRESSES REPORTED BY MACDOUGALL ET AL. (1987)
FOR LOAD CASE 1

Angle (Degrees)	Bending Moment (in-lb)	Bending Stress (Ksi)
0	75.6	1.81
5	74.4	1.78
10	70.7	1.70
15	64.6	1.55
20	56.1	1.35
25	45.3	1.09
30	32.3	0.78
35	18.6	0.45
40	5.6	0.14
45	-6.5	-0.16
50	-17.6	-0.42
55	-27.7	-0.66
60	-36.6	-0.88
65	-44.4	-1.07
70	-50.9	-1.22
75	-56.2	-1.35
80	-60.0	-1.44
85	-62.5	-1.50
90	-63.7	-1.53
95	-63.4	-1.52
100	-61.7	-1.48
105	-58.7	-1.41
110	-54.2	-1.30
115	-48.5	-1.16
120	-41.5	-1.00
125	-33.2	-0.80
130	-23.8	-0.57
135	-13.3	-0.32
140	-1.8	-0.04
145	10.7	0.26
150	23.9	0.57
155	38.0	0.91
160	52.6	1.26
165	67.7	1.63
170	83.3	2.00
175	95.1	2.28
180	99.0	2.38

Table 4-5

VERIFICATION OF COMPUTER CODE (LINER11) FOR LOAD CASE 2

x (deg)	<u>Bending Moment (in-lb)</u>		<u>Axial Thrust (lb)</u>		<u>Shear Force (lb)</u>	
	<u>Calc.</u>	<u>Computer</u>	<u>Calc.</u>	<u>Computer</u>	<u>Calc.</u>	<u>Computer</u>
0°	116.61	117.0	-0.034	-0.033	-10.2	-10.2
30°	24.88	24.7	-5.13	-5.13	-8.85	-8.82
90°	-66.38	-66.4	-10.2	-10.2	0.033	0.033
180°	101.81	102.0	-0.86	-0.86	0.0	0.3e ⁻⁴

4.2.2 Stress Analysis

4.2.2.1 Complete Stress Analysis

In the first segment of the analysis the bending, axial and shear stresses are computed along the circumference of a liner (x = 0 to 180°) for the following input data:

liner diameter	D = 28 in. (71 cm)
liner thickness	= 0.5 in. (1.27 cm)
rock load for unit length of the liner	W = 20.4 lb. (9.25 kg)
Load Case 1, rock load angle and base reaction angle	(2α) = 60°
Load Case 2, base reaction angle	(2α) = 60°
base reaction	w = 1.457 lb/in. ² (0.01 MPa)

The bending, axial and shear stresses, for the Load Case 1 and Load Case 2 are shown in Figs. 4-24 and 4-25. It should be noted that in these figures and in all subsequent figures of this section, the stresses are presented in a dimensionless form. The dimensionless stress signifies stress per unit base reaction. The usefulness of presenting the data in this manner is that the actual stress value can be determined for any rock load W , by multiplying the dimensionless stress by the base reaction w given as:

$$w = \frac{W}{2R \sin(\pi - \alpha)}$$

The results presented in Figs. 4-24 and 4-25 as well as in Tables 4-6 and 4-7 indicate that the axial and shear stresses are small compared to the bending stresses and can be neglected for the present analysis. The maximum dimensionless bending stress is 1374 for Load Case 1 (Fig. 4-24, Table 4-6) and 2130 for Load Case 2 (Fig. 4-25, Table 4-7). The base reaction, w , for this example is 1.457 psi (0.01 MPa). Thus, the actual maximum bending stress for Load Case 1 is $(1.457 \times 1376 =) 2,000$ psi (13.8 MPa) and for Load Case 2 is $(1.457 \times 2130 =) 3,100$ psi (21.4 MPa). The maximum stresses indicate that they are far below the yield stress for low carbon steel which is 30 ksi (206.84 MPa).

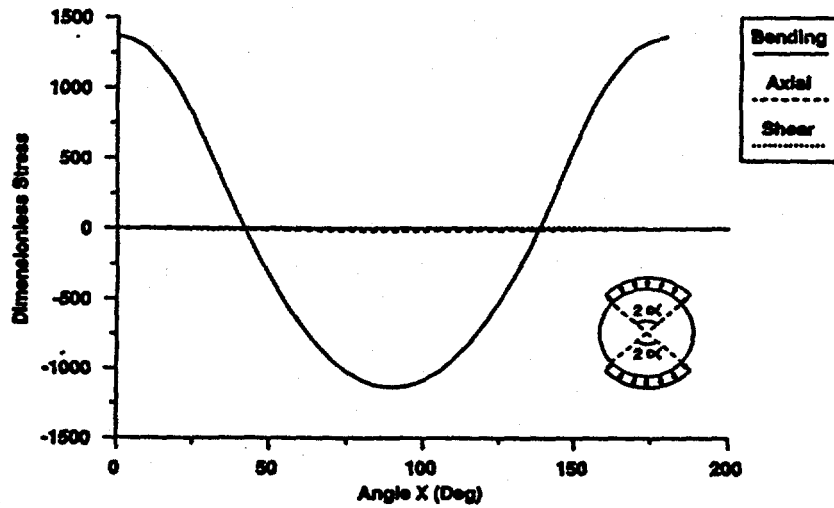


Fig. 4-24 Dimensionless Bending, Axial and Shear Stresses for 28 in. (71 cm) Diameter Borehole Liner for Load Case 1, $2\alpha = 60^\circ$

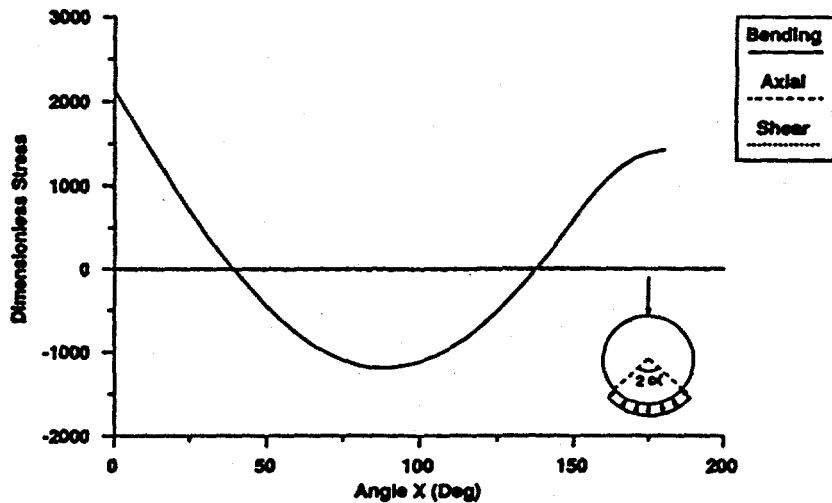


Fig. 4-25 Dimensionless Bending, Axial and Shear Stress for 28 in. (71 cm) Diameter Borehole Liner for Load Case 2, $2\alpha = 60^\circ$

Table 4-6

DIMENSIONLESS BENDING, AXIAL AND SHEAR STRESSES FOR LOAD CASE 1
(Diameter = 28 in., $2\alpha = 60^\circ$)

<u>Angle (Degrees)</u>	<u>Dimensionless Stress</u>		
	<u>Bending</u>	<u>Axial</u>	<u>Shear</u>
5	.137E+04	-.547E+01	.191E-05
10	.134E+04	-.560E+01	-.308E+01
15	.128E+04	-.600E+01	-.614E+01
20	.116E+04	-.667E+01	-.915E+01
25	.101E+04	-.760E+01	-.121E+02
30	.810E+03	-.878E+01	-.149E+02
35	.571E+03	-.102E+02	-.177E+02
40	.319E+03	-.117E+02	-.167E+02
45	.818E+02	-.131E+02	-.156E+02
50	-.139E+03	-.144E+02	-.144E+02
55	-.341E+03	-.156E+02	-.131E+02
60	-.523E+03	-.167E+02	-.117E+02
65	-.683E+03	-.177E+02	-.102E+02
70	-.821E+03	-.185E+02	-.862E+01
75	-.936E+03	-.192E+02	-.698E+01
80	-.103E+04	-.197E+02	-.528E+01
85	-.109E+04	-.201E+02	-.354E+01
90	-.113E+04	-.203E+02	-.178E+01
95	-.114E+04	-.204E+02	-.399E-05
100	-.113E+04	-.203E+02	.178E+01
105	-.109E+04	-.201E+02	.354E+01
110	-.103E+04	-.197E+02	.528E+01
115	-.936E+03	-.192E+02	.698E+01
120	-.821E+03	-.185E+02	.862E+01
125	-.683E+03	-.177E+02	.102E+02
130	-.523E+03	-.167E+02	.117E+02
135	-.341E+03	-.156E+02	.131E+02
140	-.139E+03	-.144E+02	.144E+02
145	.818E+02	-.131E+02	.156E+02
150	.319E+03	-.117E+02	.167E+02
155	.571E+03	-.102E+02	.177E+02
160	.810E+03	-.878E+01	.149E+02
165	.101E+04	-.760E+01	.121E+02
170	.116E+04	-.667E+01	.915E+01
175	.128E+04	-.600E+01	.614E+01
180	.134E+04	-.560E+01	.308E+01
	.137E+04	-.547E+01	.149E-04

Table 4-7

DIMENSIONLESS BENDING, AXIAL AND SHEAR STRESSES FOR LOAD CASE 2
(Diameter = 28 in., $2\alpha = 60^\circ$)

Angle (Degrees)	Dimensionless Stress		
	<u>Bending</u>	<u>Axial</u>	<u>Shear</u>
5	.213E+04	-.605E+00	-.204E+02
10	.183E+04	-.238E+01	-.203E+02
15	.154E+04	-.414E+01	-.200E+02
20	.125E+04	-.586E+01	-.195E+02
25	.966E+03	-.755E+01	-.190E+02
30	.693E+03	-.917E+01	-.182E+02
35	.432E+03	-.107E+02	-.174E+02
40	.184E+03	-.122E+02	-.164E+02
45	-.475E+02	-.136E+02	-.152E+02
50	-.262E+03	-.149E+02	-.140E+02
55	-.457E+03	-.160E+02	-.126E+02
60	-.632E+03	-.171E+02	-.112E+02
65	-.786E+03	-.180E+02	-.968E+01
70	-.916E+03	-.187E+02	-.807E+01
75	-.102E+04	-.194E+02	-.641E+01
80	-.110E+04	-.199E+02	-.470E+01
85	-.116E+04	-.202E+02	-.295E+01
90	-.119E+04	-.204E+02	-.118E+01
95	-.117E+04	-.203E+02	.605E+00
100	-.112E+04	-.200E+02	.238E+01
105	-.105E+04	-.195E+02	.414E+01
110	-.952E+03	-.190E+02	.586E+01
115	-.830E+03	-.182E+02	.755E+01
120	-.684E+03	-.174E+02	.917E+01
125	-.516E+03	-.164E+02	.107E+02
130	-.327E+03	-.152E+02	.122E+02
135	-.118E+03	-.140E+02	.136E+02
140	.108E+03	-.126E+02	.149E+02
145	.351E+03	-.112E+02	.160E+02
150	.608E+03	-.968E+01	.171E+02
155	.851E+03	-.823E+01	.180E+02
160	.105E+04	-.703E+01	.152E+02
165	.121E+04	-.609E+01	.123E+02
170	.132E+04	-.541E+01	.930E+01
175	.139E+04	-.500E+01	.624E+01
180	.142E+04	-.486E+01	.313E+01
			.153E-04

4.2.2.2 Maximum Stress Analysis

Several computer runs were made for Load Case 1 and Load Case 2. The bending stresses were evaluated from maximum bending moments for a range of liner thicknesses. Curves showing dimensionless stress versus flexibility ratio for a set of base reaction load angles (2α) are shown in Figs. 4-26 to 4-29. Flexibility ratio is given by $R^3/6I$ where I is the second moment of area of the liner cross section over a unit width. Flexibility ratio increases with decreasing liner thickness. The thickness of the liner was varied from 1.0 in. (2.54 cm) to 0.2 in. (0.51 cm).

The set of curves in Figs. 4-26 to 4-29 show that dimensionless stress increases with increasing flexibility ratio. Dimensionless stress also increases with increasing base reaction angle 2α . The maximum bending stress for Load Case 1 approaches a limiting value at $2\alpha = 80^\circ$ and then decreases with further increase of 2α . The bending stress for Load Case 2, however, increases with increasing 2α .

Bending stress values presented in Tables 4-8 and 4-9 were obtained from Figs. 4-26 to 4-29 and correspond to a base reaction $w = 1$ psi. Table 4-8 presents the maximum and minimum bending stresses for the range of 2α from 30° to 80° for Load Cases 1 and 2 and for liner thicknesses 0.5 in. (1.27 cm) and 0.2 in. (0.51 cm). Flexibility ratio for a 28 in. diameter liner with liner thickness 0.5 in. (1.27 cm) is 43.9×10^3 and for 0.2 in. (0.51 cm) is 686×10^3 . Table 4-9 presents the results for a 36 in. diameter liner at flexibility ratios corresponding to 0.5 in. (1.27 cm) and 0.2 in. (0.51 cm) thick liner.

Table 4-8

BENDING STRESS FOR 28 IN. DIAMETER LINER
[Bending stresses are in ksi (MPa)]

Flexibility Ratio $\times 10^3$	Load Case 1		Load Case 2	
	Maximum ($2\alpha=80^\circ$)	Minimum ($2\alpha=30^\circ$)	Maximum ($2\alpha=90^\circ$)	Minimum ($2\alpha=30^\circ$)
43.9	0.884 (6.1)	0.802 (5.5)	0.991 (6.8)	2.58 (17.8)
686	7.96 (54.9)	5.01 (34.6)	6.19 (42.7)	16.1 (111.0)

Table 4-9

BENDING STRESS FOR 36 IN. DIAMETER LINER
[Bending stresses are in ksi (MPa)]

Flexibility Ratio $\times 10^3$	Load Case 1		Load Case 2	
	Maximum ($2\alpha=80^\circ$)	Minimum ($2\alpha=30^\circ$)	Maximum ($2\alpha=90^\circ$)	Minimum ($2\alpha=30^\circ$)
93.3	1.61 (11.1)	1.03 (7.1)	3.32 (22.9)	1.27 (8.8)
1460	10.2 (70.3)	6.46 (44.5)	20.7 (142.8)	7.96 (54.9)

It is clear from Tables 4-8 and 4-9 that bending stresses for a 0.5 in. (1.27 cm) thick liner with 28 in. (71 cm) diameter and 36 in. (91 cm) diameter and for Load Cases 1 and 2 vary between 0.802 ksi (5.5 MPa) and 3.32 ksi (23.9 MPa). These stress values are below 30 ksi yield stress for low carbon steel. The stresses for 0.2 in. (0.51 cm) thick liner are higher. For Load Case 2 and 36 in. diameter the stress is as high as 20.7 ksi (142.8 MPa), which is still below the yield stress.

The analysis presented here can provide a design guide for 28 in. and 36 in. diameter liners and for two cases of loading. The design procedure involves estimation of the applied angle of base reaction (2α) and evaluation of base reaction load w . The next step is to determine the dimensionless bending stress from Figs. 4-26 to 4-29 for a flexibility ratio corresponding to the liner thickness. The dimensionless bending stress is then multiplied by w to obtain the actual bending stress which can be compared to the allowable limits of yield stress of the liner material.

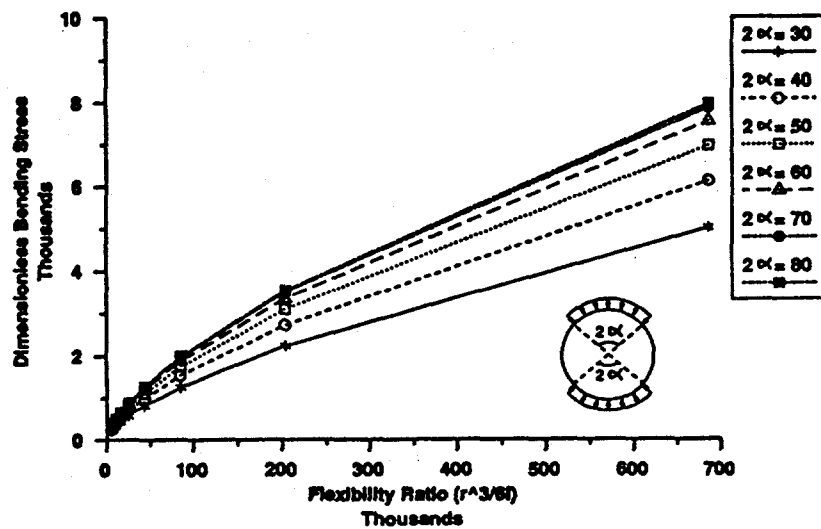


Fig. 4-26 Dimensionless Maximum Bending Stress for 28 in. (71 cm) Diameter Borehole Liner for Load Case 1

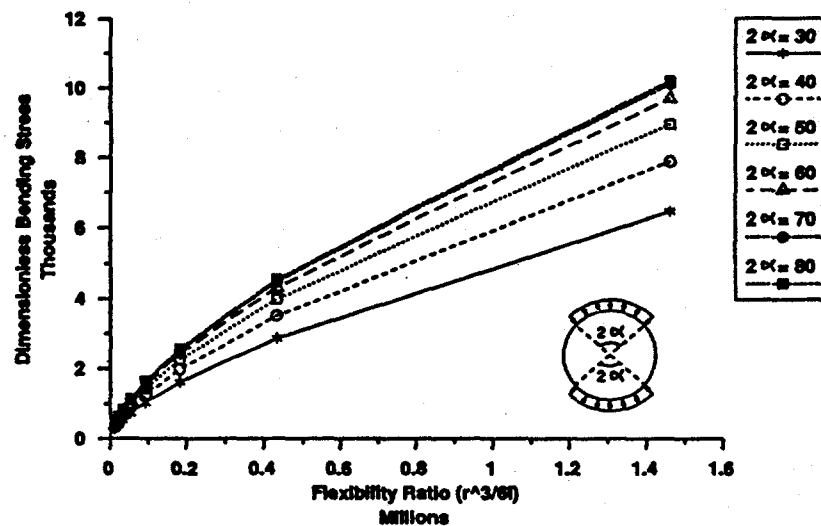


Fig. 4-27 Dimensionless Maximum Bending Stress for 36 in. (91 cm) Diameter Borehole Liner for Load Case 1

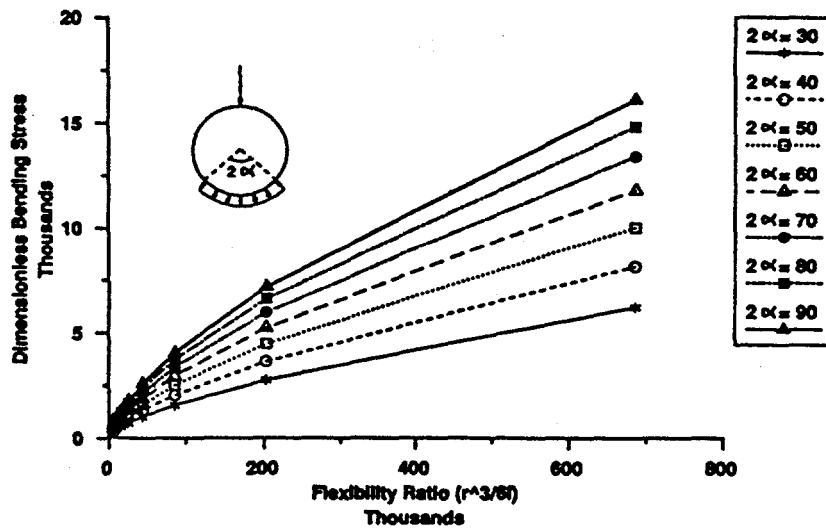


Fig. 4-28 Dimensionless Maximum Bending Stress for 28 in. (71 cm) Diameter Borehole Liner for Load Case 2

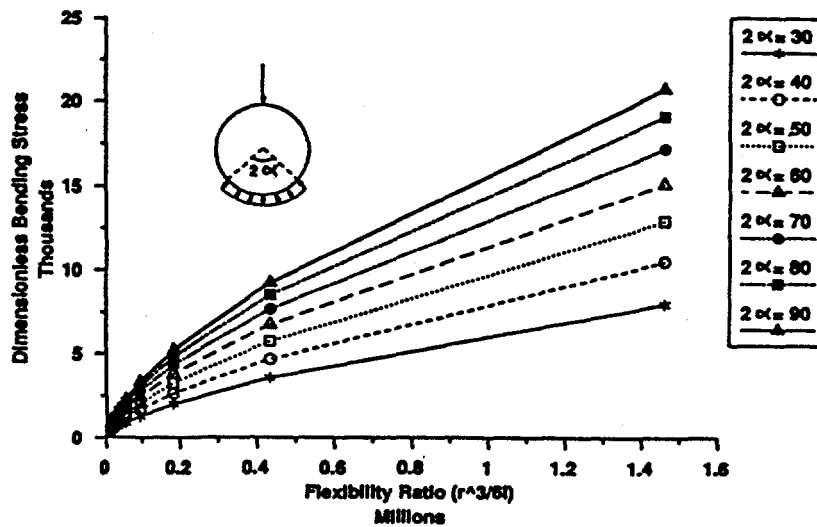


Fig. 4-29 Dimensionless Maximum Bending Stress for 36 in. (91 cm) Diameter Borehole Liner for Load Case 2

5.0 DISCUSSION

5.1 Installation Tolerance and Borehole Closure

The borehole closures predicted here are all less than one-quarter inch (6 mm). The clearance space or installation tolerance between the borehole wall and any liner is likely to be one-quarter inch or larger. Therefore, it is unlikely that borehole closure will significantly load any lining.

It should be noted that the results presented thus far do not address the issue of borehole liner thermal expansion. It is reasonable to ignore borehole liner thermal expansion based on the following.

Radial expansion, u_r , of a thin-walled cylinder with radius, r , heated uniformly is given by

$$u_r = r \beta \Delta T$$

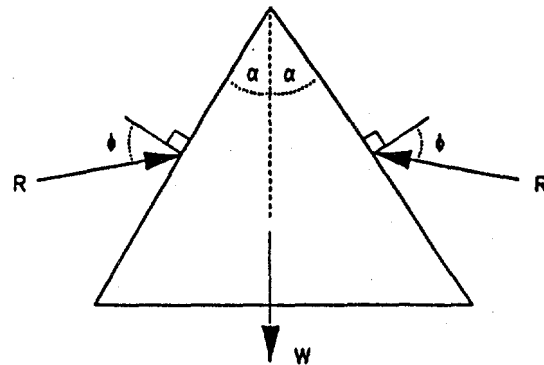
where β = coefficient of linear thermal expansion, and

ΔT = temperature change.

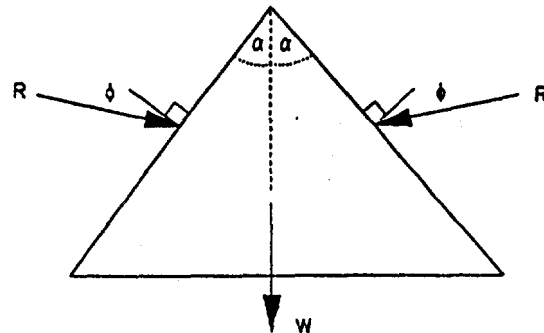
For steel with $\beta = 11.7 \times 10^{-6}/^\circ\text{C}$ [see, for example, AISC (1970), p. 6-12], and $\Delta T = 250^\circ\text{C}$, the radial expansion of a 36 in. diameter cylinder is 0.053 in. (1.35 mm). For a cylinder with a 28 in. diameter, the calculated radial expansion is 0.041 in. (1.04 mm). Note that radial expansion is independent of liner thickness.

5.2 Gravity Loading of Borehole Liner

Blocks which are kinematically capable of potentially falling onto the lining can be identified by superimposing assumed joint patterns onto the borehole geometry and either inspecting visually or using topologic methods such as given by Yow (1985). Stability of potential wedges depends primarily on the joint friction angle and wedge geometry as shown in Fig. 5-1.



favorable: $\phi > \alpha$



unfavorable: $\phi < \alpha$

Fig. 5-1 Conditions Favorable and Unfavorable for Wedge Stability, Based on Closed Form Solutions

The force required to support individual unstable wedges can be estimated analytically. The analytic solution for the static equilibrium of a two-dimensional symmetric wedge, such as shown in Fig. 5-2, bounded by non-dilatant cohesionless joints with Φ greater than α is given by Brady and Brown (1985) as:

for $K_N \gg K_S$

$$A = W - 2 H_0 \sin \alpha \sin(\Phi - \alpha) / \sin \Phi \quad (5-1)$$

for $K_N = K_S$

$$A = W - 2 H_0 \tan(\Phi - \alpha) \quad (5-2)$$

where A = required support force,

W = weight of wedge,

H_0 = horizontal force representing tangential stress flow around the hole,

K_N = joint normal stiffness, and

K_S = joint shear stiffness.

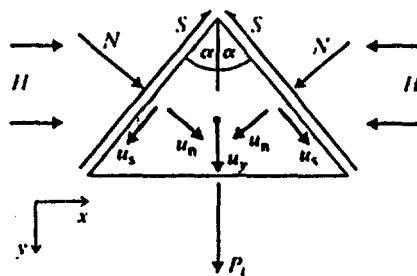


Fig. 5-2 Problem Geometry and Parameters Used in Deriving Formulae for Determining Force Required to Support an Isolated Wedge

Results shown in Section 4 confirm the notion given in Appendix B of the SCPCDR that gravity loading by isolated wedges does not significantly stress borehole liners.

5.3 Intersection of Borehole Liners and Emplacement Drifts

This report considered the 2-D plain strain behavior of a borehole. The assumption inherent in these analyses is that the borehole is infinitely long and does not intersect any drifts, etc. Christianson and Brady (1989) examined horizontal borehole stability near intersections with drifts by assuming an insitu stress ratio of 13 vertical to 1 horizontal. These authors noted that the vertical tangential stress is initially high compared with the horizontal tangential stress directed parallel to the drift axis. As heating proceeds, the vertical tangential stress at the drift wall for a period becomes tensile and then returns to a compressive state. The authors state that this stress path could conceivably lead to initial rock mass failure at the borehole collar, followed by loosening and detachment of broken material, and then reloading, resulting in appreciable transfer of load to the borehole liner.

5.4 Long-Term Exposure of Tuff to Elevated Temperatures, Stress and Radiation Levels

Implicit in the analyses presented here is the assumption that the tuff thermomechanical properties do not change with time or elevated temperature and stress levels. Initial studies of these long-term effects are reported by Blacic et al. (1986). These authors observed "relatively large differences in tensile strength, compressive strength, and permeability between control and altered samples" (p. 26). They noted that thermal properties were unaffected by hydrothermal exposure, and concluded "that large changes in tuff mechanical properties may result from hydrothermal alteration, without correlated large changes in mineralogy or thermal properties," (p. 27). If tuff mechanical properties were to degrade with time and exposure, then the results of this study could be significantly changed.

Exposure of tuff to radiation is not discussed here. DOE has not developed a specific plan to investigate radiation effects on thermal and mechanical rock properties. SCP section 8.3.4.3.4.1.5 describes an activity to establish effects of radiation on water chemistry. Radiation-field effects are also described in SCP Section 7.4.1.4.

5.5 Redundancy of Circular Rings

All of the lining analyses presented in the study have involved elastic analyses of representative ring structures. Nothing has been discussed about the ultimate capacity of the rings. Capacity greater than that predicted by initial yield may result from passive reactions which the lining develops against the rock, preventing unrestricted deformation. The level of ultimate capacity achieved is therefore a function of the loading conditions and problem geometry (i.e., deformation required to develop passive reactions).

5.6 Boreholes Intersected by Fault or Shear Zone

It is likely impossible to attempt to design a borehole lining to resist a potential offset of a fault or shear zone. DOE recognizes this and states that "boreholes will be inspected for fault and shear zone, and waste packages will not be emplaced across such regions," (SCP, p. 8.3.4.2-28). Analyses presented in this study do not consider the direct effect of possible transverse fault displacement across the borehole axis, nor do they consider any seismic effects. Stress analyses of linings which are deformed by displacements transverse to the borehole axis are complex because of the possible deformation modes involved as shown in Fig. 5-3. Case (a) represents the case where the liner is in intimate contact with the borehole, and displaces with it. Case (b) represents the case of lining in an oversized borehole, such that the lining only tilts to accommodate the displacement.

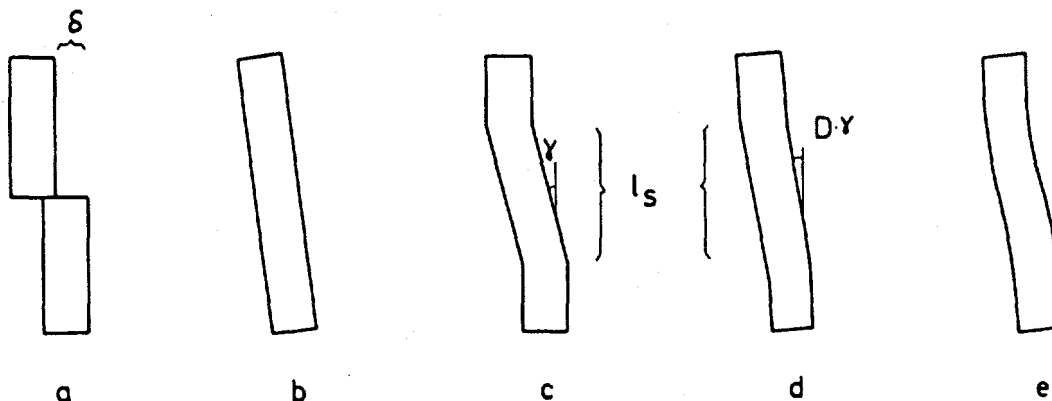


Fig. 5-3 Possible Liner Deformations Due to Rock Displacements in an Emplacement Hole (after Borgesson, 1986)

In case (c), the liner is assumed to be fixed at both ends without lifting and sheared over a certain length l_s and shear strain γ . Case (d) is similar to (c) with the exception that some tilting has occurred, reducing the shear strain in the liner by a factor D. The most probable case is case (e) which involves some bending.

5.7 Borehole Liner Thermal Stress

Circumferential and longitudinal stresses develop in long hollow cylinders with thin walls only if a temperature gradient exists through the thickness of the wall (see, for example, Roark and Young, 1975, p. 585). Assuming the outer surface is at a uniform temperature T , the inner surface is at a uniform temperature $T + \Delta T$, and the temperature gradient through the thickness is linear, then, at points remote from the ends, the maximum circumferential stress is $1/2 \Delta T \beta E / (1 - \nu)$, and the maximum longitudinal stress is also $1/2 \Delta T \beta E / (1 - \nu)$, where β = coefficient of linear thermal expansion, E = modulus of elasticity, and ν = Poisson's ratio. Since it is unlikely that significant thermal gradients will exist across the borehole liner, borehole liner thermal stresses may reasonably be ignored.

6.0 RECOMMENDATION FOR FUTURE STUDIES

Studies of borehole behavior presented here are restricted to 2-D plain strain analyses. These studies therefore do not provide vigorous analyses for the vertical emplacement option. Additionally, previous studies by Christianson and Brady (1989) have indicated that the most serious problems associated with borehole behavior may involve their intersection with emplacement drifts. Future studies therefore, should include three-dimensional analyses.

In this study, only rock strength values were systematically varied. Future studies should investigate other problem variables, including in-situ stress state.

The results of in-situ testing at Yucca Mountain should be closely monitored. In particular, results of canister-scale heater tests should be compared to analyses similar to those presented here. This study should then be updated at a later date to reflect an improved understanding of conditions and behavior at repository depth.

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APPENDIX A

UDEC INPUT COMMANDS

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*****
*
*      T H E R M A L / M E C H A N I C A L   A N A L Y S I S
*      B O R E H O L E   L I N E R   S T U D Y
*
*      Input file to UDEC1.51
*      Horizontal emplacement scheme
*
*****
*
set log on
*
thermal
set ega
head
BOREHOLE LINER STUDY - HORIZONTAL EMPLACEMENT
round = 0.003
* spacing between adjacent spent fuel holes is 20.7m (SCP Fig 6-65)
block 0 0 0 250 10.35 250 10.35 0
* borehole periphery (hole radius=0.47m -- see SCP Fig 6-65)
tunnel 0 0 0.47 64
* artificial "joints" for zoning purposes
crack 0 25 25 25
crack 0 50 25 50
crack 0 100 25 100
tunnel 0 0 0.58 64
tunnel 0 0 0.73 64
tunnel 0 0 0.89 64
tunnel 0 0 1.30 32
tunnel 0 0 2.50 16
tunnel 0 0 5.00 16
tunnel 0 0 10.0 16
tunnel 0 0 20.0 16
* generate FDEF zones
gen 0 .3 0 .3 edge 10.0
gen 0 0.35 0 0.35 edge 0.08
gen 0 0.44 0 0.44 edge 0.12
gen 0 0.54 0 0.54 edge 0.16
gen 0 0.73 0 0.73 edge 0.22
gen 0 1.24 0 1.24 edge 0.4

```



```

gen 0 2.45 0 2.45 edge 0.6
gen 0 5.00 0 5.00 edge 1.00
gen 0 10.0 0 10.0 edge 1.5
gen 0 25.0 0 25.0 edge 2.0
gen 0 25.0 25.0 50.0 quad 3.0 5.0
gen 0 25.0 50.0 100.0 quad 5.0 10.0
gen 0 25.0 100.0 200.0 quad 5.0 20.0
save hgeom.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320 fric 0.435 coh 17.8e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 50 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 1500
save mech0.sav
reset disp
start thermal calculation
thist ntcyc 1000
thist tem 0 .47
thist tem .47 0
thist tem 1.47 0
thist tem 0 1.47
* calculation of flux:
* 14 canisters (3200w/canister)/68.3m/(PI*0.94m)=222w/m/m
* normalize decay characteristics (see Peters, 1983)
thapp 0.460066 0.470903 -0.009169 0.100862 flux 120 -2.46079e-10
thapp 0.431549 0.463644 0.082876 0.188678 flux 120 -2.46079e-10
thapp 0.386447 0.438567 0.171736 0.269244 flux 120 -2.46079e-10
thapp 0.326495 0.396636 0.253996 0.339462 flux 120 -2.46079e-10

```

thapp	0.253996	0.339462	0.326495	0.396636 flux 120	-2.46079e-10
thapp	0.171736	0.269244	0.386447	0.438567 flux 120	-2.46079e-10
thapp	0.082876	0.188678	0.431549	0.463644 flux 120	-2.46079e-10
thapp	-0.009169	0.100862	0.460066	0.470903 flux 120	-2.46079e-10

*

thapp	0.460066	0.470903	-0.009169	0.100862 flux 97.7	-1.716788e-9
thapp	0.431549	0.463644	0.082876	0.188678 flux 97.7	-1.716788e-9
thapp	0.386447	0.438567	0.171736	0.269244 flux 97.7	-1.716788e-9
thapp	0.326495	0.396636	0.253996	0.339462 flux 97.7	-1.716788e-9
thapp	0.253996	0.339462	0.326495	0.396636 flux 97.7	-1.716788e-9
thapp	0.171736	0.269244	0.386447	0.438567 flux 97.7	-1.716788e-9
thapp	0.082876	0.188678	0.431549	0.463644 flux 97.7	-1.716788e-9
thapp	-0.009169	0.100862	0.460066	0.470903 flux 97.7	-1.716788e-9

* set upper boundary to zero

tfix 0 -1 26 249 251

* run in 10 year cycles

run delt 4000 t= 2000 s 100000 age 3.15e8 implicit tol .04

save th10y.sav

rest th10y.sav

run delt 5000 t= 2000 s 100000 age 6.31e8 implicit tol .04

save th20y.sav

run delt 1.0e4 t= 2000 s 100000 age 9.46e8 implicit tol .04

save th30y.sav

run delt 2e4 t= 2000 s 100000 age 1.26e9 implicit tol .04

save th40y.sav

run delt 4e4 t= 2000 s 100000 age 1.58e9 implicit tol .04

save th50y.sav

run delt 1e5 t= 2000 s 100000 age 2.365e9 implicit tol .04

save th75y.sav

run delt 1e5 t= 2000 s 100000 age 3.15e9 implicit tol .04

save th100y.sav

*

```

*****
*
*           T H E R M A L / M E C H A N I C A L   A N A L Y S I S
*           B O R E H O L E   L I N E R   S T U D Y
*
*   Input file to UDEC1.51
*   Horizontal emplacement scheme-- joint at 45 degrees
*
*
*****
set log on
*
thermal
set ega
head
BOREHOLE LINER STUDY - HORIZONTAL EMPLACEMENT ; JOINT @ 45 degrees
round = 0.003
* spacing between adjacent spent fuel holes is 20.7m (SCP Fig 6-65)
block 0 0 0 250 10.35 250 10.35 0
* borehole periphery (hole radius=0.47m -- see SCP Fig 6-65)
tunnel 0 0 0.47 64
* artificial "joints" for zoning purposes
crack 0 25 25 25
crack 0 50 25 50
crack 0 100 25 100
tunnel 0 0 0.58 64
tunnel 0 0 0.73 64
tunnel 0 0 0.89 64
tunnel 0 0 1.30 32
tunnel 0 0 2.50 16
tunnel 0 0 5.00 16
tunnel 0 0 10.0 16
tunnel 0 0 20.0 16
* "real" joint
crack 0 0.65 0.65 0
* delete small block
del bl 13344
* generate FDEF zones
gen 0 .3 0 .3 edge 10.0
gen 0 0.35 0 0.35 edge 0.08
gen 0 0.03 0.6 0.64 edge 0.08
gen 0.6 0.64 0 0.03 edge 0.08
gen 0 0.44 0 0.44 edge 0.12
gen 0 0.09 0.44 0.54 edge 0.12
gen 0.44 0.54 0 0.09 edge 0.12
gen 0 0.54 0 0.54 edge 0.16
gen 0 0.73 0 0.73 edge 0.22

```

```

gen 0 1.24 0 1.24 edge 0.4
gen 0 2.45 0 2.45 edge 0.6
gen 0 5.00 0 5.00 edge 1.00
gen 0 10.0 0 10.0 edge 1.5
gen 0 25.0 0 25.0 edge 2.0
gen 0 25.0 25.0 50.0 quad 3.0 5.0
gen 0 25.0 50.0 100.0 quad 5.0 10.0
gen 0 25.0 100. 200. quad 5.0 20.
save hgeomj.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320 fric 0.435 coh 17.8e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
* calculation of flux:
* 14 canisters(3200w/canister)/68.3m/(PI*0.94m)=222w/m/m
* normalize decay characteristics (see Peters,1983)
thapp 0.467510 0.470226 -0.004607 0.050675 flux 120 -2.46079e-10
thapp 0.460292 0.468414 0.041506 0.096255 flux 120 -2.46079e-10
thapp 0.448641 0.462090 0.087218 0.140908 flux 120 -2.46079e-10
thapp 0.432670 0.451316 0.132091 0.184204 flux 120 -2.46079e-10
thapp 0.412531 0.436195 0.175692 0.225726 flux 120 -2.46079e-10
thapp 0.388420 0.416874 0.217600 0.265074 flux 120 -2.46079e-10
thapp 0.360567 0.393538 0.257413 0.301870 flux 120 -2.46079e-10
thapp 0.329243 0.366412 0.294747 0.335758 flux 120 -2.46079e-10
thapp 0.294747 0.335758 0.329243 0.366412 flux 120 -2.46079e-10
thapp 0.257413 0.301870 0.360567 0.393538 flux 120 -2.46079e-10
thapp 0.217600 0.265074 0.388419 0.416874 flux 120 -2.46079e-10
thapp 0.175692 0.225726 0.412531 0.436195 flux 120 -2.46079e-10

```

```

thapp    0.132091    0.184204    0.432670    0.451316 flux 120 -2.46079e-10
thapp    0.087218    0.140908    0.448641    0.462090 flux 120 -2.46079e-10
thapp    0.041506    0.096255    0.460292    0.468414 flux 120 -2.46079e-10
thapp    -0.004607    0.050675    0.467511    0.470226 flux 120 -2.46079e-10
*
thapp    0.467510    0.470226    -0.004607    0.050675 flux 97.7 -1.716788e-9
thapp    0.460292    0.468414    0.041506    0.096255 flux 97.7 -1.716788e-9
thapp    0.448641    0.462090    0.087218    0.140908 flux 97.7 -1.716788e-9
thapp    0.432670    0.451316    0.132091    0.184204 flux 97.7 -1.716788e-9
thapp    0.412531    0.436195    0.175692    0.225726 flux 97.7 -1.716788e-9
thapp    0.388420    0.416874    0.217600    0.265074 flux 97.7 -1.716788e-9
thapp    0.360567    0.393538    0.257413    0.301870 flux 97.7 -1.716788e-9
thapp    0.329243    0.366412    0.294747    0.335758 flux 97.7 -1.716788e-9
thapp    0.294747    0.335758    0.329243    0.366412 flux 97.7 -1.716788e-9
thapp    0.257413    0.301870    0.360567    0.393538 flux 97.7 -1.716788e-9
thapp    0.217600    0.265074    0.388419    0.416874 flux 97.7 -1.716788e-9
thapp    0.175692    0.225726    0.412531    0.436195 flux 97.7 -1.716788e-9
thapp    0.132091    0.184204    0.432670    0.451316 flux 97.7 -1.716788e-9
thapp    0.087218    0.140908    0.448641    0.462090 flux 97.7 -1.716788e-9
thapp    0.041506    0.096255    0.460292    0.468414 flux 97.7 -1.716788e-9
thapp    -0.004607    0.050675    0.467511    0.470226 flux 97.7 -1.716788e-9
* do mechanical cycles
cy 1500
save mech0j.sav
reset disp
* start thermal calculation
thist ntcyc 1000
thist tem 0 .47
thist tem .47 0
thist tem 1.47 0
thist tem 0 1.47
* set upper boundary to zero
tfix 0 -1 26 249 251
* run in 10 year cycles
run delt 4000 t= 2000 s 100000 age 3.15e8 implicit tol .01
save th10yj.sav
run delt 5000 t= 2000 s 100000 age 6.31e8 implicit tol .01
save th20yj.sav
run delt 1.1e4 t= 2000 s 100000 age 9.46e8 implicit tol .01
save th30yj.sav
run delt 1.7e4 t= 2000 s 100000 age 1.26e9 implicit tol .01
save th40yj.sav
run delt 1.9e4 t= 2000 s 100000 age 1.58e9 implicit tol .01
save th50yj.sav
run delt 2.4e4 t= 2000 s 100000 age 2.365e9 implicit tol .01
save th75yj.sav
run delt 3.5e4 t= 2000 s 100000 age 3.15e9 implicit tol .01
save th100yj.sav
* -----

```

```

*****
*
*          T H E R M A L / M E C H A N I C A L   A N A L Y S I S
*          B O R E H O L E   L I N E R   S T U D Y
*
* Input file to UDEC1.51
* Horizontal emplacement scheme-- vertical joints @ 0.1 m spacing*
*
*
*****
start
set log on
*
thermal
set ega
head
BOREHOLE LINER STUDY - HORIZONTAL EMPLACEMENT ; VERTICAL JOINTS
round = 0.003
* spacing between adjacent spent fuel holes is 20.7m (SCP Fig 6-65)
block 0 0 0 250 10.35 250 10.35 0
crack 0 100 25 100
* borehole periphery (hole radius=0.47m -- see SCP Fig 6-65)
tunnel 0 0 0.47 64
del 0 .5 0 .5
* artificial "joints" for zoning purposes
crack 0 25 25 25
crack 0 50 25 50
* tunnel 0 0 0.58 64
* tunnel 0 0 0.73 64
tunnel 0 0 0.89 64
tunnel 0 0 1.30 32
tunnel 0 0 2.50 16
tunnel 0 0 5.00 16
tunnel 0 0 10.0 16
tunnel 0 0 20.0 16
* "real" joints
jreg 0 0 0 2.5 2.5 2.5 2.5 0
jset 90 0 10 0 0 0 0.1 0
* generate FDEF zones
gen 0 0.5 0 0.7 edge .15
gen 0 0.85 0 0.4 edge .15
gen 0 1.3 0 1.1 edge .25
gen 0 2.5 0 2.0 edge .4

```

```

* gen 0 .3 0 .3 edge 10.0
* gen 0 0.35 0 0.35 edge 0.08
* gen 0 0.03 0.6 0.64 edge 0.08
* gen 0.6 0.64 0 0.03 edge 0.08
* gen 0 0.44 0 0.44 edge 0.12
* gen 0 0.09 0.44 0.54 edge 0.12
* gen 0.44 0.54 0 0.09 edge 0.12
* gen 0 0.54 0 0.54 edge 0.16
* gen 0 0.73 0 0.73 edge 0.22
* gen 0 1.24 0 1.24 edge 0.4
gen 0 2.45 0 2.45 edge 0.6
gen 0 5.00 0 5.00 edge 1.00
gen 0 10.0 0 10.0 edge 1.5
gen 0 25.0 0 25.0 edge 2.0
gen 0 25.0 25.0 50.0 quad 3.0 5.0
gen 0 25.0 50.0 100.0 quad 5.0 10.0
gen 0 25.0 100. 200. quad 5.0 20.
save hgeomv.sav
* define rock mass material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320 fric 0.435 coh 17.8e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* define intact rock mass properties (CDR Chapter 2)
prop m 2 k 18.1e9 g 12.46e9 dens 2320 fric 0.56 coh 50e6
* rock thermal properties (CDR Chapter 2)
prop m 2 con 2.29 thexp 8.8e-6 spec 931
* joints
prop mat=2 jkn=1e11 jks=1e11 jcoh=1e6 jfric=0.8
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3 mat=1 jcon=2 jmat=1
* assign properties to near field
change 0 2.5 0 2.4 mat=2
change angle 89 91 jmat=2 jcon=5
* Assume uniform stress field
insitu stress -7e6 0 -7e6 nodis
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32

```

*

* calculation of flux:

* 14 canisters(3200w/canister)/68.3m/(PI*0.94m)=222w/m/m

* normalize decay characteristics (see Peters,1983)

thapp	0.467510	0.470226	-0.004607	0.050675	flux 120	-2.46079e-10
thapp	0.460292	0.468414	0.041506	0.096255	flux 120	-2.46079e-10
thapp	0.448641	0.462090	0.087218	0.140908	flux 120	-2.46079e-10
thapp	0.432670	0.451316	0.132091	0.184204	flux 120	-2.46079e-10
thapp	0.412531	0.436195	0.175692	0.225726	flux 120	-2.46079e-10
thapp	0.388420	0.416874	0.217600	0.265074	flux 120	-2.46079e-10
thapp	0.360567	0.393538	0.257413	0.301870	flux 120	-2.46079e-10
thapp	0.329243	0.366412	0.294747	0.335758	flux 120	-2.46079e-10
thapp	0.294747	0.335758	0.329243	0.366412	flux 120	-2.46079e-10
thapp	0.257413	0.301870	0.360567	0.393538	flux 120	-2.46079e-10
thapp	0.217600	0.265074	0.388419	0.416874	flux 120	-2.46079e-10
thapp	0.175692	0.225726	0.412531	0.436195	flux 120	-2.46079e-10
thapp	0.132091	0.184204	0.432670	0.451316	flux 120	-2.46079e-10
thapp	0.087218	0.140908	0.448641	0.462090	flux 120	-2.46079e-10
thapp	0.041506	0.096255	0.460292	0.468414	flux 120	-2.46079e-10
thapp	-0.004607	0.050675	0.467511	0.470226	flux 120	-2.46079e-10

*

thapp	0.467510	0.470226	-0.004607	0.050675	flux 97.7	-1.716788e-9
thapp	0.460292	0.468414	0.041506	0.096255	flux 97.7	-1.716788e-9
thapp	0.448641	0.462090	0.087218	0.140908	flux 97.7	-1.716788e-9
thapp	0.432670	0.451316	0.132091	0.184204	flux 97.7	-1.716788e-9
thapp	0.412531	0.436195	0.175692	0.225726	flux 97.7	-1.716788e-9
thapp	0.388420	0.416874	0.217600	0.265074	flux 97.7	-1.716788e-9
thapp	0.360567	0.393538	0.257413	0.301870	flux 97.7	-1.716788e-9
thapp	0.329243	0.366412	0.294747	0.335758	flux 97.7	-1.716788e-9
thapp	0.294747	0.335758	0.329243	0.366412	flux 97.7	-1.716788e-9
thapp	0.257413	0.301870	0.360567	0.393538	flux 97.7	-1.716788e-9
thapp	0.217600	0.265074	0.388419	0.416874	flux 97.7	-1.716788e-9
thapp	0.175692	0.225726	0.412531	0.436195	flux 97.7	-1.716788e-9
thapp	0.132091	0.184204	0.432670	0.451316	flux 97.7	-1.716788e-9
thapp	0.087218	0.140908	0.448641	0.462090	flux 97.7	-1.716788e-9
thapp	0.041506	0.096255	0.460292	0.468414	flux 97.7	-1.716788e-9
thapp	-0.004607	0.050675	0.467511	0.470226	flux 97.7	-1.716788e-9

* do mechanical steps

cy 1500

save mech0v.sav

reset disp

* start thermal calculation

thist ntcyc 1000

thist tem 0 .47

thist tem .47 0

thist tem 1.47 0

thist tem 0 1.47

* set upper boundary to zero


```
tfix 0 -1 26 249 251
* run in 10 year cycles
run del t= 4000 t= 2000 s 100000 age 3.15e8 implicit tol .01
save th10yv.sav
run del t= 0.7e4 t= 2000 s 100000 age 6.31e8 implicit tol .01
save th20yv.sav
run del t= 0.9e4 t= 2000 s 100000 age 9.46e8 implicit tol .01
save th30yv.sav
run del t= 1.0e4 t= 2000 s 100000 age 1.26e9 implicit tol .01
save th40yv.sav
run del t= 1.1e4 t= 2000 s 100000 age 1.58e9 implicit tol .01
save th50yv.sav
run del t= 1.25e4 t= 2000 s 100000 age 2.365e9 implicit tol .01
save th75yv.sav
run del t= 1.30e4 t= 2000 s 100000 age 3.15e9 implicit tol .01
save th100yv.sav
ret
```

```

*****
*
*          T H E R M A L / M E C H A N I C A L   A N A L Y S I S
*          B O R E H O L E   L I N E R   S T U D Y
*
*   Input file to UDEC1.51
*   Horizontal emplacement scheme
*   Mechanical analysis at zero years
*
*****
set log on
* ---- continuum model ---- "recommended " values
rest hgeom.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320 fric 0.435 coh 17.8e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 50 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0r.sav
pr h 1 2 5 6
* -----
* ---- continuum model ---- "design " values
rest hgeom.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320
prop m 1 fric 0.56 coh 22.1e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931

```

```

* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 50 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0d.sav
pr h 1 2 5 6
* -----
* ---- continuum model ---- "limit " values
rest hgeom.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320
prop m 1 fric 0.285 coh 12.1e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669

```

```

hist ncyc 50 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech01.sav
pr h 1 2 5 6
* -----
* 45 degree joints "recommended" values
rest hgeomj.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320 fric 0.435 coh 17.8e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* 45 degree joints
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0jr.sav
pr h 1 2 5 6
* -----
* 45 degree joints "design" values
rest hgeomj.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320
prop m 1 fric 0.56 coh 22.1e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints

```

```

prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* 45 degree joints
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0jd.sav
pr h 1 2 5 6
* -----
* 45 degree joints "limit" values
rest hgeomj.sav
* define material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320
prop m 1 fric 0.285 coh 12.1e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* 45 degree joints
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3
* Assume uniform stress field
insitu stress -7e6 0 -7e6
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0

```

```

bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
* excavate borehole
del bl 669
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0jl.sav
pr h 1 2 5 6
* -----vertical joints "recommended" values -----
rest hgeomv.sav
* define rock mass material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320 fric 0.435 coh 17.8e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* define intact rock mass properties (CDR Chapter 2)
prop m 2 k 18.1e9 g 12.46e9 dens 2320
prop m 2 fric 0.435 coh 34e6
* rock thermal properties (CDR Chapter 2)
prop m 2 con 2.29 thexp 8.8e-6 spec 931
* joints
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3 mat=1 jcon=2 jmat=1
* assign properties to near field
change 0 2.5 0 2.4 mat=2
change angle 89 91 jmat=2 jcon=5
* Assume uniform stress field
insitu stress -7e6 0 -7e6 nodis
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0vr.sav
pr h 1 2 5 6

```

```

* -----
* -----vertical joints "design" values -----
rest hgeomv.sav
* define rock mass material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320
prop m 1 fric 0.56 coh 22.1e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints
prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* define intact rock mass properties (CDR Chapter 2)
prop m 2 k 18.1e9 g 12.46e9 dens 2320
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
* rock thermal properties (CDR Chapter 2)
prop m 2 con 2.29 thexp 8.8e-6 spec 931
* joints
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3 mat=1 jcon=2 jmat=1
* assign properties to near field
change 0 2.5 0 2.4 mat=2
change angle 89 91 jmat=2 jcon=5
* Assume uniform stress field
insitu stress -7e6 0 -7e6 nodis
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0vd.sav
pr h 1 2 5 6
* -----
* -----vertical joints "limit" values -----
rest hgeomv.sav
* define rock mass material properties (CDR Chapter 2)
prop m 1 k 9.05e9 g 6.23e9 dens 2320
prop m 1 fric 0.285 coh 12.1e6
* rock thermal properties (CDR Chapter 2)
prop m 1 con 2.29 thexp 8.8e-6 spec 931
* glue joints

```

```

prop mat=1 jkn=1e12 jks=1e12 jcoh=1e20 jten=1e20
* define intact rock mass properties (CDR Chapter 2)
prop m 2 k 18.1e9 g 12.46e9 dens 2320
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
* rock thermal properties (CDR Chapter 2)
prop m 2 con 2.29 thexp 8.8e-6 spec 931
* joints
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
* conditions during solution
damp auto
mscale on
set dscan 10000
* use Mohr-Coulomb constitutive relation
change con 3 mat=1 jcon=2 jmat=1
* assign properties to near field
change 0 2.5 0 2.4 mat=2
change angle 89 91 jmat=2 jcon=5
* Assume uniform stress field
insitu stress -7e6 0 -7e6 nodis
* boundary conditions for symmetry
bound -1 .1 -1 251 xvel 0
bound -1 25 -1 .1 yvel 0
bound 10.3 10.4 -1 251 xvel 0
bound -1 25 249 251 yvel 0
hist ncyc 100 ty 1 xdis (0.47,0) ydis (0,0.47) damp unbal
hist xdis 0.32 0.32 ydis 0.32 0.32
*
cy 2500
save mech0v1.sav
pr h 1 2 5 6
* -----
ret

```



```

*****
*
*          T H E R M A L / M E C H A N I C A L   A N A L Y S I S
*          B O R E H O L E   L I N E R   S T U D Y
*
*   Input file to UDEC1.51
*   Horizontal emplacement scheme
*   Analysis of mechanical behavior at 100 years
*
*****
set log on
* do mechanical steps for vertical joint case --CDR values-----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
hist n 250
cy 3000
print hist 1 2 5 6
save m100yv.sav
* ----- 5 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 15 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0

```

```

bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 25 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 30 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 35 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 40 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 45 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 50 MPa -----
rest th100yv.sav
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
prop m 2 fric 0.435 coh 34e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* do mechanical steps for vertical joint case --CDR "design" values-----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
hist n 250
cy 3000
print hist 1 2 5 6
save m100yvd.sav
* ----- 5 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6

```

```

bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 15 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 25 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6

```

```

bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 30 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 35 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 40 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 45 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6

```

```

bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 50 MPa -----
rest th100yv.sav
prop m 1 fric 0.56 coh 22.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.8 jcoh=1.0e6
prop m 2 fric 0.56 coh 50e6 ten 16.9e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* do mechanical steps for vertical joint case --CDR values minus range-----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
hist n 250
cy 3000
print hist 1 2 5 6
save ml100yvm.sav
* -----
* ----- 5 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0

```

```

hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 15 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 25 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 30 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0

```

```

hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 35 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 40 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 45 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 50 MPa -----
rest th100yv.sav
prop m 1 fric 0.285 coh 12.1e6
prop m 2 jkn 1e11 jks 1e11 jfric 0.2 jcoh=0
prop m 2 fric 0.285 coh 22.6e6 ten 15.2e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0

```



```

hist n 250
cy 3000
pr his 1 2 5 6
* -----
ret
* -----
* do mechanical steps for continuum case   CDR "values" -----
rest th100y.sav
hist n 250
cy 3000
pr h 1 2 5 6
save m100yv.sav
* ----- 5 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 10 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 15 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 20 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 25 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0

```

```

bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 30 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 35 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 40 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 45 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* ----- 50 MPa -----
rest th100y.sav
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr h 1 2 5 6
* -----
* do mechanical steps for continuum case -- CDR value minus range -----
rest th100y.sav
prop m 1 fric 0.285 coh 12.1e6

```

```

hist n 250
cy 3000
print hist 1 2 5 6
save ml00ym.sav
* ----- 5 MPa -----
rest thl00y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest thl00y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 15 MPa -----
rest thl00y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest thl00y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 25 MPa -----
rest thl00y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -25e6 0 -25e6

```

```

bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 30 MPa -----
rest th100y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 35 MPa -----
rest th100y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 40 MPa -----
rest th100y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 45 MPa -----
rest th100y.sav
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 50 MPa -----
rest th100y.sav

```

```

prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* do mechanical steps for continuum case -- CDR "design" values-----
rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6
hist n 250
cy 3000
print hist 1 2 5 6
save m100yd.sav
* ----- 5 MPa -----
rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 15 MPa -----
rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6

```

```
bound -1 .5 -1 .5 stress -20e6 0 -20e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 25 MPa -----
```

```
rest th100y.sav
```

```
prop m 1 fric 0.56 coh 22.1e6
```

```
bound -1 .5 -1 .5 stress -25e6 0 -25e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 30 MPa -----
```

```
rest th100y.sav
```

```
prop m 1 fric 0.56 coh 22.1e6
```

```
bound -1 .5 -1 .5 stress -30e6 0 -30e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 35 MPa -----
```

```
rest th100y.sav
```

```
prop m 1 fric 0.56 coh 22.1e6
```

```
bound -1 .5 -1 .5 stress -35e6 0 -35e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 40 MPa -----
```

```
rest th100y.sav
```

```
prop m 1 fric 0.56 coh 22.1e6
```

```
bound -1 .5 -1 .5 stress -40e6 0 -40e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 45 MPa -----
```

```

rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 50 MPa -----
rest th100y.sav
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* do mechanical steps for wedge joint case --CDR joint values -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
hist n 250
cy 3000
print hist 1 2 5 6
save m100yjb.sav
* ----- 5 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 15 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 25 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 30 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 35 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5

```



```

prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 40 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 45 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 50 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.54 jcoh=0.1e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* do mechanical steps for wedge joint case --CDR "design" values -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
hist n 250
cy 3000

```

```

print hist 1 2 5 6
save m100yjd.sav
* ----- 5 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -5e6 0 -5e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 10 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 15 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 20 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000

```

```

pr his 1 2 5 6
* -----
* ----- 25 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 30 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 35 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
* ----- 40 MPa -----
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
prop m 1 fric 0.56 coh 22.1e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000

```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 45 MPa -----
```

```
rest th100yj.sav
```

```
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
```

```
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
```

```
prop m 1 fric 0.56 coh 22.1e6
```

```
bound -1 .5 -1 .5 stress -45e6 0 -45e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 50 MPa -----
```

```
rest th100yj.sav
```

```
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
```

```
prop m 2 jkn 1e11 jks 1e11 jfric 0.80 jcoh=1.0e6
```

```
prop m 1 fric 0.56 coh 22.1e6
```

```
bound -1 .5 -1 .5 stress -50e6 0 -50e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* do mechanical steps for wedge joint case --CDR values minus range-----
```

```
rest th100yj.sav
```

```
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
```

```
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
```

```
prop m 1 fric 0.285 coh 12.1e6
```

```
hist n 250
```

```
cy 3000
```

```
print hist 1 2 5 6
```

```
save m100yjm.sav
```

```
* ----- 5 MPa -----
```

```
rest th100yj.sav
```

```
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
```

```
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
```

```
prop m 1 fric 0.285 coh 12.1e6
```

```
bound -1 .5 -1 .5 stress -5e6 0 -5e6
```

```
bound -1 11 -1 .01 yvel 0
```

```
bound -1 .01 -1 11 xvel 0
```

```
hist n 250
```

```
cy 3000
```

```
pr his 1 2 5 6
```

```
* -----
```

```
* ----- 10 MPa -----
```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -10e6 0 -10e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 15 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -15e6 0 -15e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 20 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -20e6 0 -20e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 25 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -25e6 0 -25e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 30 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -30e6 0 -30e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 35 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -35e6 0 -35e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 40 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -40e6 0 -40e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 45 MPa -----

```

```

rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -45e6 0 -45e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6

```

```

* -----
* ----- 50 MPa -----

```

```
rest th100yj.sav
change 0 0.65 0 0.65 angle -46 -44 jmat 2 jcon=5
prop m 2 jkn 1e11 jks 1e11 jfric 0.20 jcoh=0.0e6
prop m 1 fric 0.285 coh 12.1e6
bound -1 .5 -1 .5 stress -50e6 0 -50e6
bound -1 11 -1 .01 yvel 0
bound -1 .01 -1 11 xvel 0
hist n 250
cy 3000
pr his 1 2 5 6
* -----
```

APPENDIX B

LINER11

```

program liner11
c
c this program calculates the moment (m), axial force (t) and shear
c force (v) at various section of a circular liner. Load Case 1: Radial
c uniform load is applied on top and bottom, Load Case 2: Concentrated
c load on top and uniform base reaction. Formulas for moment, shear and
c axial forces and respective stresses sigm, sigt and sigv are obtained
c from "Formulas for stress and strain", Roark and Young.
c
c
c dimension xm(50),v(50),t(50),sigm(50),sigv(50),sigt(50),xang(50),
+ rx(15),smax(15),bmax(15),amax(15)
c open (16,file='linerox.out')
c
c write (6,*) ' Case 1: Uniform Pressure Top and Bottom'
c write (6,*) ' Case 2: Conc. Load Top and Unifm Pressure Bottom'
c write (6,*) ' Read Case (1 or 2): '
c read (5,*) icafe
c write (6,*) ' Read alphad and betad (in deg.) : '
c read (5,*) alphd, betad
c
c r=radius , thk= thickness of liner,
c alpha= rock load angle; beta = base reaction angle
c
c thk=0.5
c w=20.4
c
c pi=4.0*atan(1.0)
c alpha=(pi/180.)*alphd
c beta=(pi/180.)*betad
c
c pp = uniformly distributed load, w= concentrated load
c theta= pi-alpha/2.
c x=angle where mom, shear and axial force is determined
c
c
c if (icafe.eq.1) then
c write (16,*) 'LINER ANALYSIS Case 1'
c write (16,*) ' Uniform Load Top and Uniform Reaction Bottom'
c write (16,105) w,alphd,betad
105 format (2x,'Total Load      = ',f10.3,/,2x,

```



```

+ 'top angle (deg.) = ',f10.3,3x,'bottom angle (deg.) = ',f10.3)
  elseif (icase.eq.2) then
    write (16,*) 'LINER ANALYSIS Case 2'
    write (16,*) ' Concentrated Load Top and Uniform Reaction Bottom'
    write (16,125) w,betad
125  format (2x,'Total Load      = ',f10.3,/,2x,
+ 'bottom angle (deg.) = ',f10.3)
    endif
c
c  :vary radius of the liner from 10 inch to 20 inch
  rx(1)=28.0/2.0
  rx(2)=36.0/2.0
  ir=2
  do 4 n=1,ir
    r=rx(n)
c
    ppa=w/(2.0*r*sin(pi-alpha/2.))
    ppb=w/(2.0*r*sin(pi-beta/2.))
    write (16,*) 'Applied Pressure top and bottom (lb/inch): ',ppa,ppb
c
c  :vary angle x from 0 to 180 deg, increment 5 deg
  x=0.0
  xx=pi-x
  i=0
c
c          symmetric problem
  xmax=pi
c
c          values calculated every 5 deg.
  delx=pi/36
1  continue
  i=i+1
c
  write (6,*) ' i ',i
  xang(i)=x
  z=sin(x)
  u=cos(x)
c
c  case 1
c  concentrated load applied at top and bottom
c
c    write (16,*) 'case 1'
c
  xma1=w*r/pi
  ta1=0.0
  va1=0.0
  altml=-w*r*z/2.0
  alttl=-w*z/2.0
  altvl=-w*u/2.0
c

```

```

xm1=xmom(xma1,tal,r,u,val,z,altm1)
t1=xt(tal,val,z,u,altr1)
v1=xv(tal,val,altv1,z,u)
c   write (16,*) 'xang, xm1,t1,v1 ',xang(i),xm1,t1,v1
c
c   case 2
c   concentrated load applied at bottom and uniform reaction
c
c   theta=pi-beta/2.0
c   s=sin(theta)
c   c=cos(theta)
c
c   xma2=-ppb*r*r*((theta+2.*s-theta*c)/pi-1.0+c)
c   ta2=-ppb*r*((s-theta*c)/pi+c)
c   va2=0
c   if ((x-theta).ge.0.) then
c       xth=x-theta
c       altm2=-ppb*r*r*(1.-cos(xth))
c       altr2=-ppb*r*(1.-cos(xth))
c       altv2=-ppb*r*sin(xth)
c   else
c       altm2=0.0
c       altr2=0.0
c       altv2=0.0
c   endif
c
c   xm2=xmom(xma2,ta2,r,u,va2,z,altm2)
c   t2=xt(ta2,va2,z,u,altr2)
c   v2=xv(ta2,va2,altv2,z,u)
c
c   if (icase.eq.1) then
c   case 3
c   concentrated load applied at top and uniform reaction
c
c   write (16,*) 'case 3'
c
c   theta=pi-alpha/2.0
c
c   z1=sin(xx)
c   u1=cos(xx)
c   s=sin(theta)
c   c=cos(theta)
c
c   xma3=-ppa*r*r*((theta+2.*s-theta*c)/pi-1.0+c)
c   ta3=-ppa*r*((s-theta*c)/pi+c)
c   va3=0

```

```

c      if ((xx-theta).ge.0.) then
          xth=xx-theta
          altm3=-ppa*r*r*(1.-cos(xth))
          altt3=-ppa*r*(1.-cos(xth))
          altv3=-ppa*r*sin(xth)
      else
          altm3=0.0
          altt3=0.0
          altv3=0.0
      endif

c      xm3=xmom(xma3,ta3,r,u1,va3,z1,altm3)
      t3=xt(ta3,va3,z1,u1,altt3)
      v3=xv(ta3,va3,altv3,z1,u1)
      endif

c      if (icase.eq.1) then
          xm(i)=xm1+xm2+xm3
          t(i)=t1+t2+t3
          v(i)=v1+v2+v3
c      shear is antisymmetry for case 3 w.r.t. case 2
          v(i)=v1+v2-v3
          elseif (icase.eq.2) then
              xm(i)=xm1+xm2
              t(i)=t1+t2
              v(i)=v1+v2
          endif

c      calculate stresses
c      ara=1.0*thk
      ymomi=(1./12.)*(thk*thk*thk)
      c=thk/2.0
      sigm(i)=xm(i)*c/ymomi
      sigt(i)=t(i)/ara
      sigv(i)=v(i)/ara

c      x=x+delx
      xx=xx-delx
      if (x.le.xmax) go to 1

c      determine maximum value of bending moment and shear force
c
c      bmmax=0.
      axmax=0.
      shmax=0.
      bmmin=0.

```

```

axmin=0.
shmin=0.
do 60 nn=1,i
bmmax=amax1(bmmax,xm(nn))
axmax=amax1(axmax,t(nn))
shmax=amax1(shmax,v(nn))
bmmin=amin1(bmmin,xm(nn))
axmin=amin1(axmin,t(nn))
shmin=amin1(shmin,v(nn))
60 continue
c
write (16,*) 'max. +ve ben.,axi.,shf.'
write (16,119) bmmax,axmax,shmax
write (16,*) 'max. -ve ben.,axi.,shf.'
write (16,119) bmmin,axmin,shmin
119 format (3(2x,e9.3))
c
if (abs(bmmax).gt.abs(bmmin)) then
bmmax(n)=bmmax
else
bmmax(n)=bmmin
endif
c
if (abs(axmax).gt.abs(axmin)) then
amax(n)=axmax
else
amax(n)=axmin
endif
c
if (abs(shmax).gt.abs(shmin)) then
smax(n)=shmax
else
smax(n)=shmin
endif
c
write (16,112) r,thk
112 format (/,2x,'Radius of bore hole (inch) = ',f10.5/,
+ 'Thickness of liner (inch) = ',f10.5)
write (16,108)
108 format (' ang',6x,'ben.m',7x,'ax.f',7x,'sh.f',6x,'ben.st',6x,
+ 'ax.st',6x,'sh.st')
do 2 nx=1,i
xang1= xang(nx)*180/pi
2 write (16,109) xang1,xm(nx),t(nx),v(nx),sigm(nx),sigt(nx),
+ sigv(nx)
4 continue
c

```

```

109 format (f6.2,2x,6(e9.3,2x))
c
    write (16,114)
114 format (/,/,2x, ' Maximum values of BM, AF and SF')
    write (16,111)
111 format ('radius',4x,'ben.m',7x,'ax.f',7x,'sh.f',6x,'flex.r',6x,
+ 'nd bst',6x,' ')
    ymomi=(1./12.)*(thk*thk*thk)
    c=thk/2.0
    do 3 n=1,ir
        flexr=rx(n)*rx(n)*rx(n)/(6.*ymomi)
c        bm=bmax(n)/(w*rx(n))
        bstres=bmax(n)*c/(ymomi*ppb)
    3 write (16,109) rx(n),bmax(n),amax(n),smax(n),flexr,bstres
c
c :vary thickness liner from 0.1 inch to 1.0 inch, increment 0.1
    write (16,118)
118 format (/, ' Maximum stresses:')
    it=1
    do 5 n=1,ir
        r =rx(n)
        write (16,116) r
116 format (/,/,2x,'Radius of bore hole (inch) = ',f10.5)
        write (16,115)
115 format (' thk',6x,'flex.rt',3x,'nd bn.st',4x,'comp.rt',3x,
+ 'nd ax.st',3x,'nd sh.st')
        dthk=0.1
        thk=0.2
31 continue
c
c calculate stresses
    area=1.0*thk
    ymomi=(1./12.)*(thk*thk*thk)
    c=thk/2.0
c stresses non-deminsionalized w.r.t. base reaction ppb
    sigmmax=bmax(n)*c/(ymomi*ppb)
    sigtmax=amax(n)/(area*ppb)
    sigvmax=smax(n)/(area*ppb)
c
c flexibility ratio and compressiblity ratio
    flexr= r*r*r/(6.*ymomi)
    compr=r/thk
    write (16,109) thk,flexr,sigmmax,compr,sigtmax,sigvmax
    thk=thk+dthk
    if (thk.le.1.1) go to 31
5 continue
c

```

```

    stop
    end
c*****
    function xnom (ama,ta,rc,uc,va,zc,altm)
c  moment
    xnom=ama-ta*rc*(1.-uc)+va*rc*zc+altm
    return
    end
c
    function xt (ta,va,zc,uc,altt)
c  axial force
    xt=ta*uc+va*zc+altt
    return
    end
c
    function xv (ta,va,altv,zc,uc)
c  shear force
    xv=-ta*zc+va*uc+altv
    return
    end
c

```

BIBLIOGRAPHIC DATA SHEET

(See instructions on the reverse)

1. REPORT NUMBER
(Assigned by NRC, Add Vol., Supp., Rev.,
and Addendum Numbers, if any.)

NUREG/CR-5427

2. TITLE AND SUBTITLE

Analysis of Emplacement Borehole Rock and Liner
Behavior for a Repository at Yucca Mountain

3. DATE REPORT PUBLISHED

MONTH	YEAR
September	1989

4. FIN OR GRANT NUMBER
D1016

5. AUTHOR(S)

L. J. Lorig, B. Dasgupta

6. TYPE OF REPORT FIN D1016
Topical

7. PERIOD COVERED (Inclusive Dates)
May - August 1989

8. PERFORMING ORGANIZATION - NAME AND ADDRESS (If NRC, provide Division, Office or Region, U.S. Nuclear Regulatory Commission, and mailing address, if contractor, provide name and mailing address.)

Itasca Consulting Group, Inc.
1313 5th Street SE, Suite 210
Minneapolis, MN 55414

9. SPONSORING ORGANIZATION - NAME AND ADDRESS (If NRC, type "Same as above"; if contractor, provide NRC Division, Office or Region, U.S. Nuclear Regulatory Commission, and mailing address.)

Division of High-Level Waste Management
Office of Nuclear Material Safety and Safeguards
U. S. Nuclear Regulatory Commission
Washington, DC 20555

10. SUPPLEMENTARY NOTES

11. ABSTRACT (200 words or less)

This report presents the results of studies aimed at assessing the quasi-static behavior of both the rock surrounding an emplacement borehole and the lining within an emplacement borehole for a nuclear waste repository in tuff. Two-dimensional thermomechanical analyses of conditions similar to those representative of the horizontal emplacement option were performed using a distinct element code. Three different behavior models (equivalent continuum, wedge, and parallel joint) were used to investigate the state of deformation at 0 and 100 years following waste emplacement. Three different rock strength assumptions were studied corresponding to "design," "recommended" and "limit" values given in the Nevada Nuclear Waste Storage Investigation (NNWSI) Project Site Characterization Plan Conceptual Design Report (MacDougall et al., 1987). The ground reaction curve concept is introduced to study the potential liner loading resulting from thermally induced borehole closure.

Analytical solutions for various ring loadings given by Roark and Young (1975) were combined to develop solutions for appropriate liner loading configurations. Results are presented in terms of dimensionless bending stress versus flexibility ratio.

12. KEY WORDS/DESCRIPTORS (List words or phrases that will assist researchers in locating the report.)

nuclear waste
geologic disposal
retrieval
borehole
liner
tuff
thermal-mechanical analysis

13. AVAILABILITY STATEMENT

Unlimited

14. SECURITY CLASSIFICATION

(This Page)

Unclassified

(This Report)

Unclassified

15. NUMBER OF PAGES

16. PRICE