

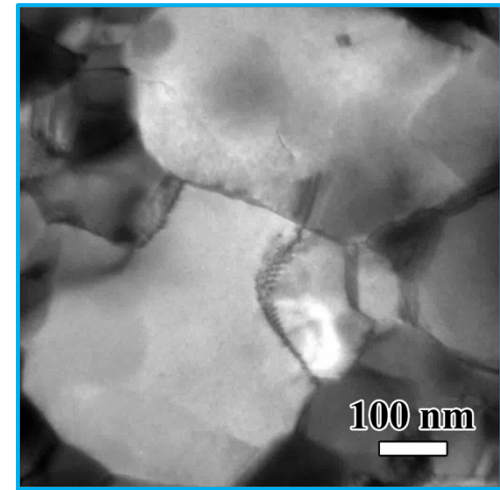
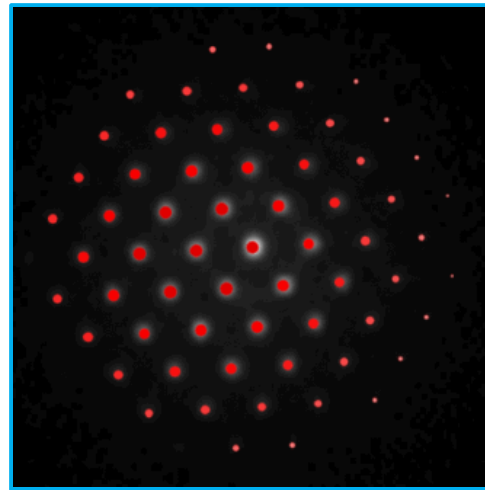
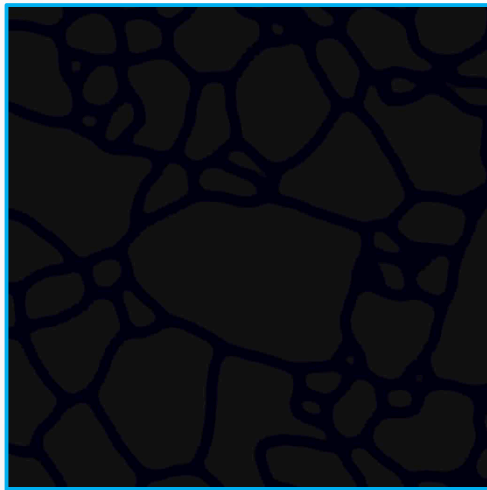


Sandia National Laboratories



6th International Conference
on Recrystallization and Grain Growth
July 17 – 21, 2016
SAND2016-7168C

Coupling *in situ* TEM and phase field modeling to better understand grain growth in nanocrystalline metals



Daniel C. Bufford, Fadi F. Abdeljawad, Stephen M. Foiles, and Khalid Hattar
Sandia National Laboratories



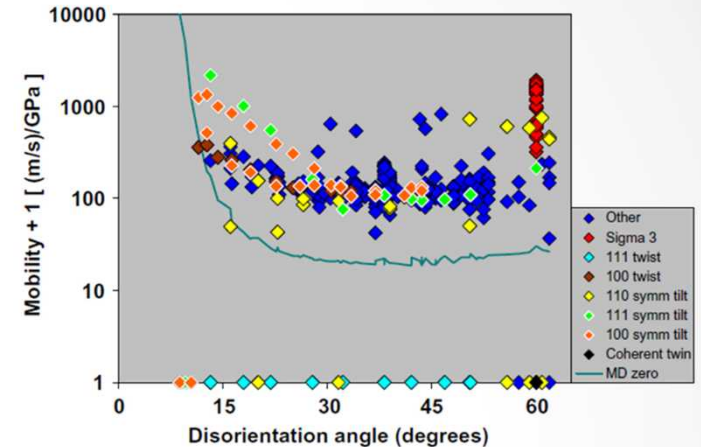
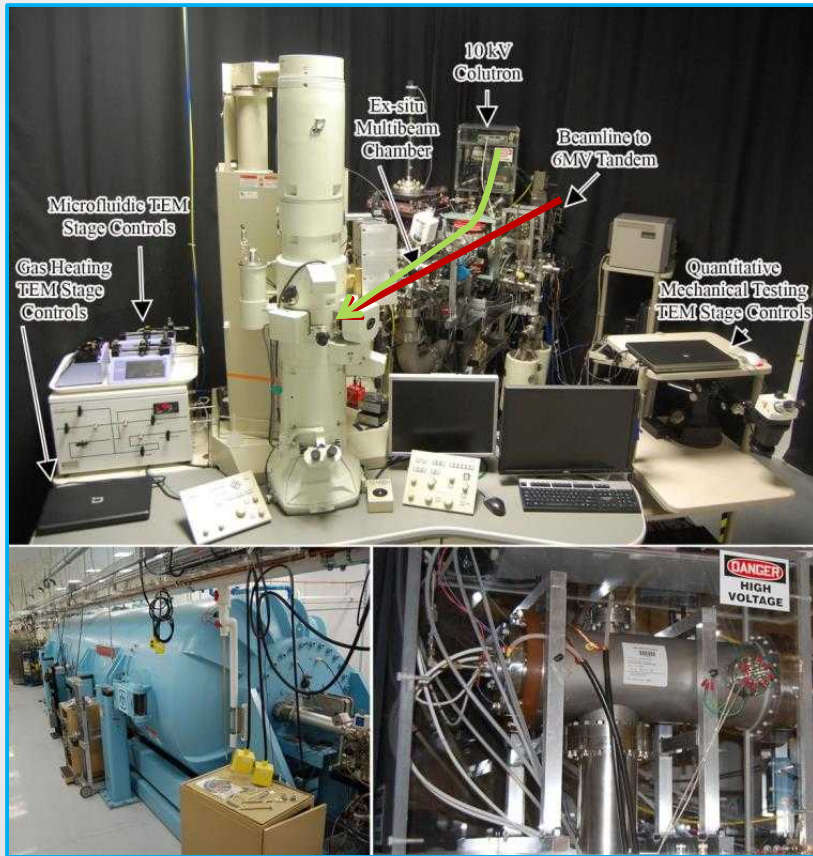
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18 February 2016

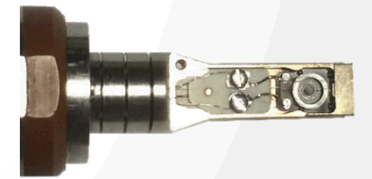
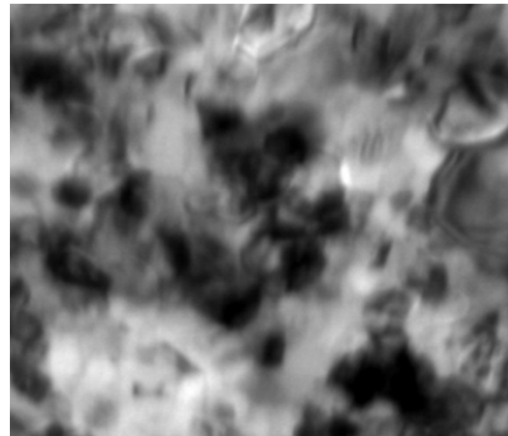
Sandia's *In situ* Ion Irradiation TEM (I³TEM)

Collaborator: D.L. Buller

- 10 kV Colutron - 200 kV TEM - 6 MV Tandem



Olmstead, *et al*, Acta Mater, 2009.

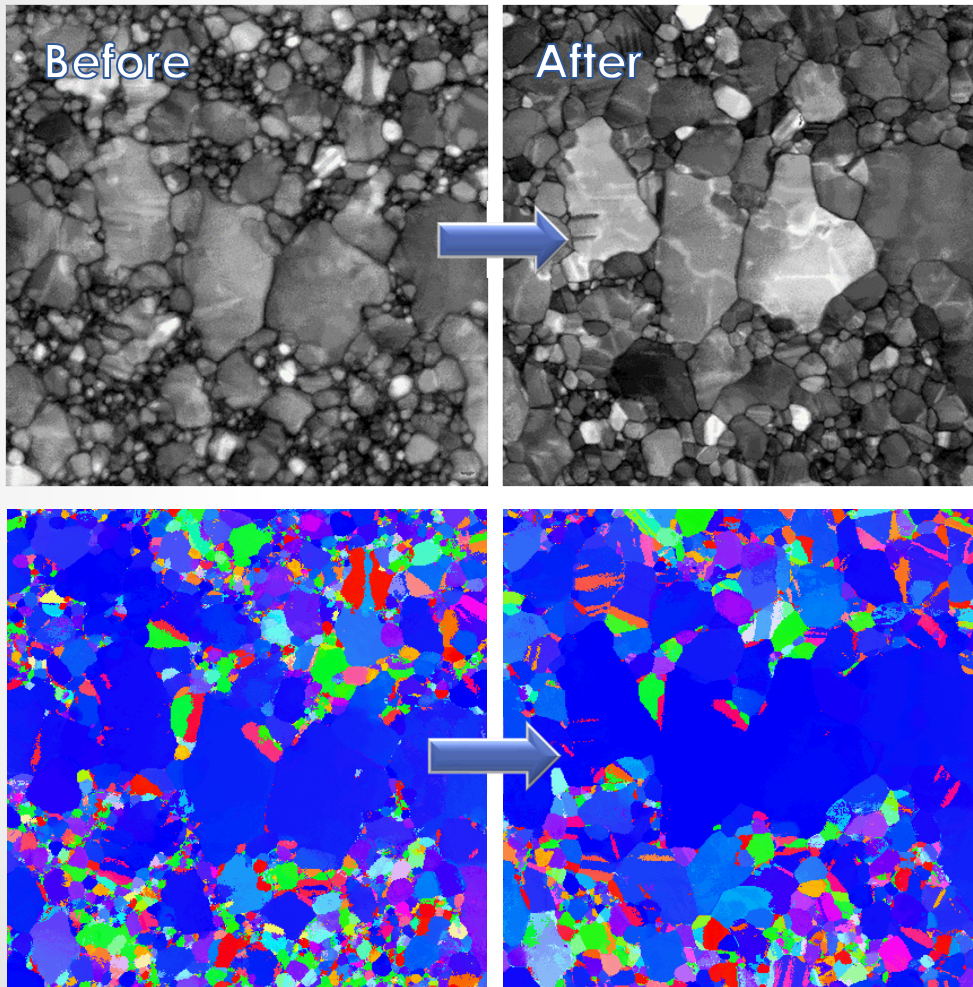


- Heating to 800 °C

Hattar, *et al*, Nucl Instr Meth Phys Res B, 2014.

Real-time observation during heating and irradiation at
length scales accessible by models.

Annealing

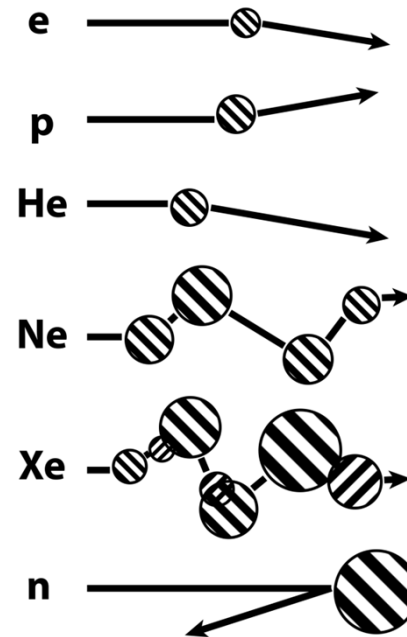
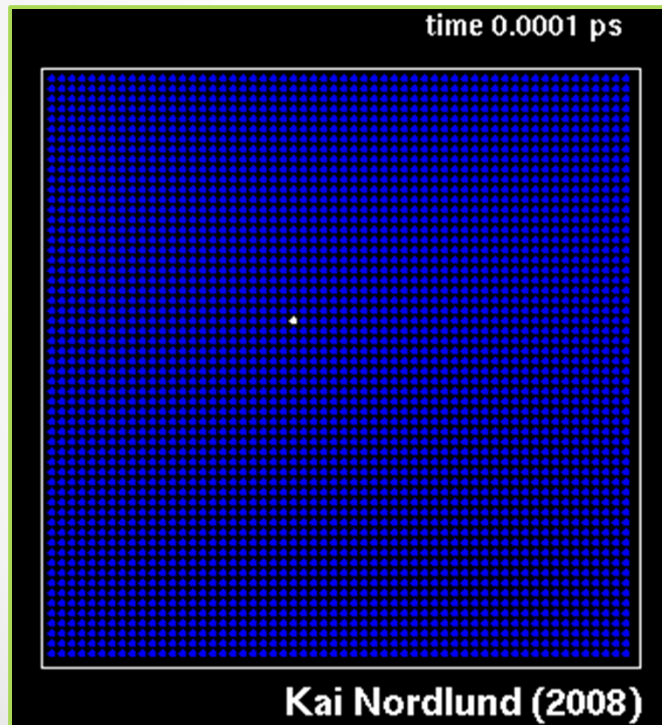


- Freestanding Au foil
 - 40 nm thickness
 - Annealed to 300 °C
- PED orientation mapping to digitize the microstructure
 - <10 nm resolution
- Captures changes in structure
 - Orientation
 - Grain size
- Direct input for use in computational models

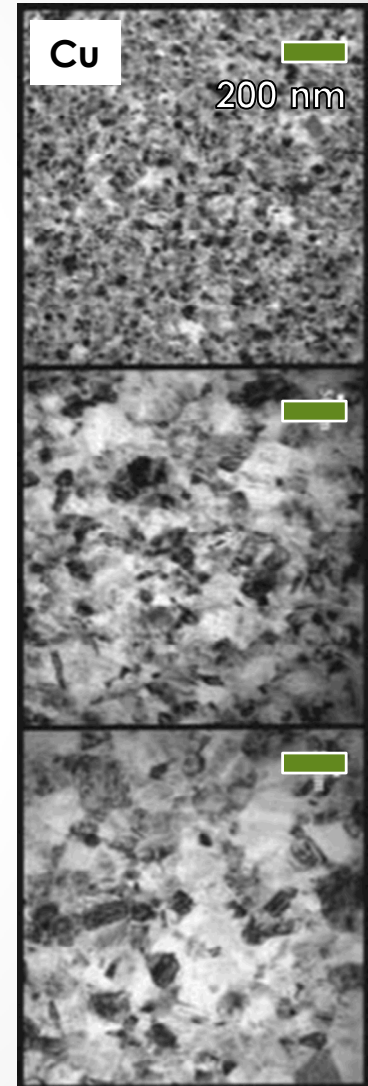
Radiation-Solid Interactions

- Energetic ion displaces one or more target atoms
 - Frenkel (vacancy-interstitial) pair
 - Collision cascade
 - Nuclear and electronic interactions

10 keV Au in Au, via Wikimedia Commons.



Schematic recoil spectra for 1 MeV particles in Cu. Sizes represent recoil energies. After Averback, J Nucl Mater, 1994.



Kaoumi, et al, J ASTM Intl, 2006.

Highly temporally and spatially localized energy transfer drives microstructural change.

In Situ Irradiation

- Au foil during bombardment with 10 MeV Si³⁺
- ~22 s of 4000s total experiment time

In situ ion irradiation

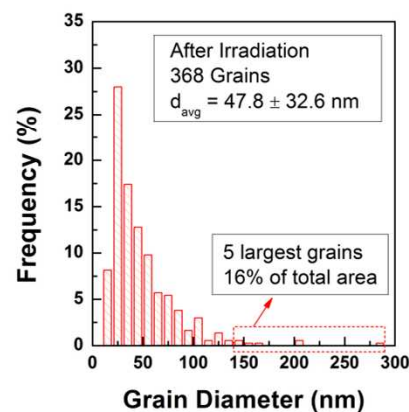
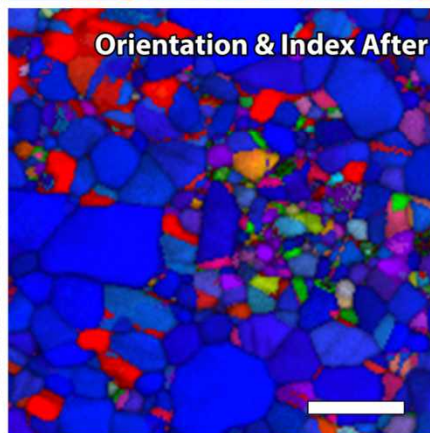
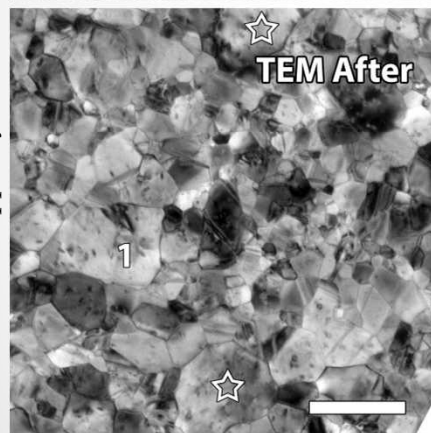
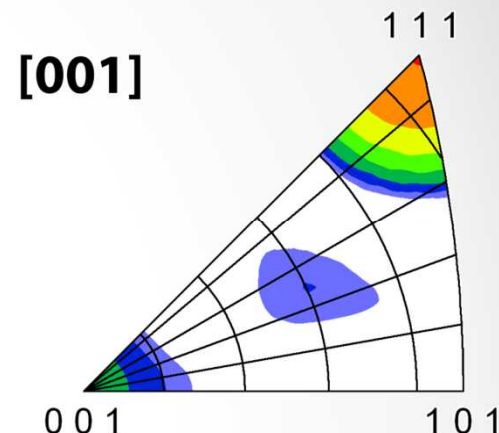
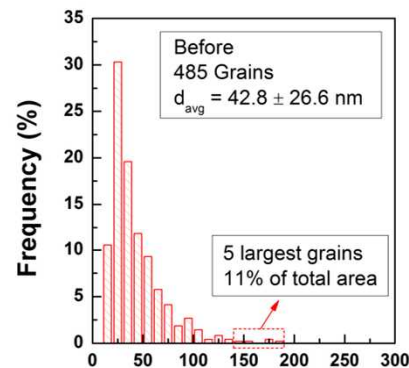
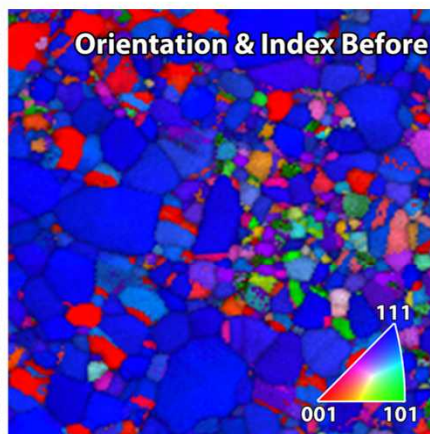
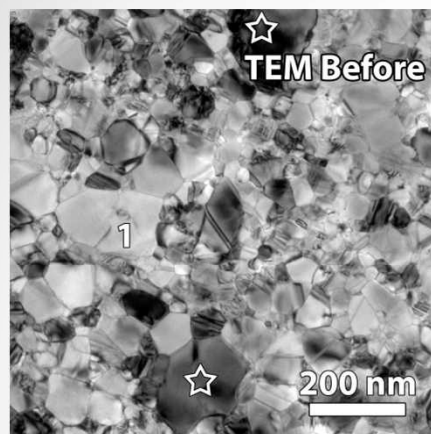
TEM: 10 MeV Si into
nanocrystalline Au.

Playback at 2 × real time.

2× real time

Locations of single ion strikes and resulting microstructural change captured.

Quantification: Overall



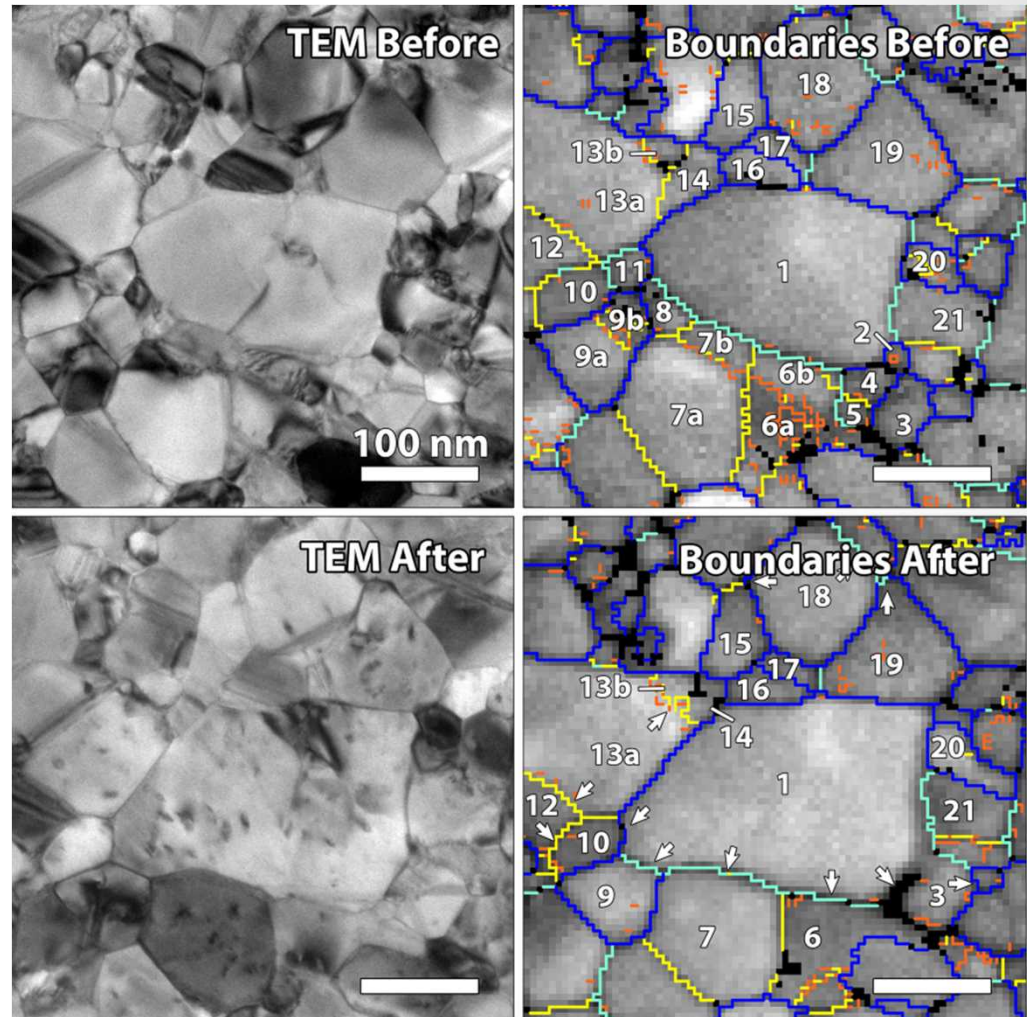
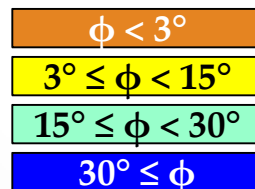
Increasing Intensity

- Same area characterized before and after irradiation.
 - Local grain size, orientation, boundary character
 - Hundreds of grains counted in minutes

Rapid quantification of statistically relevant numbers of grains and boundaries.

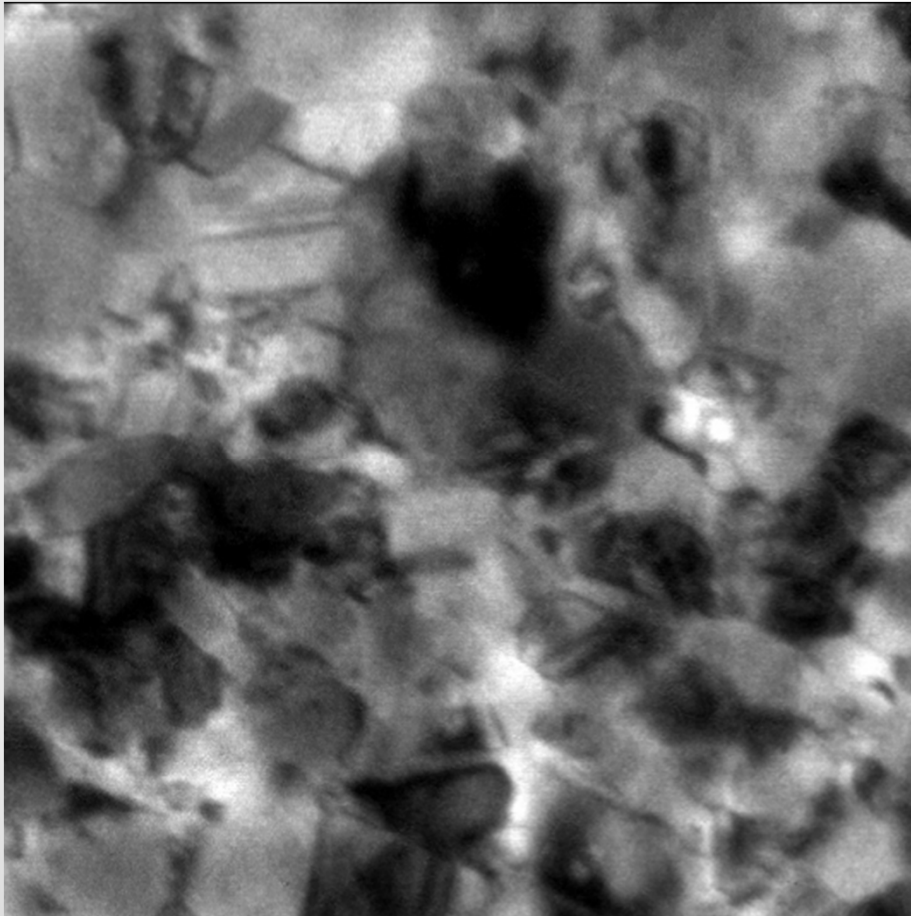
Quantification: Local

- The same grains identified before and after irradiation
- Individual grain boundary misorientation angles and axes quantified
- Correlation of GB properties and radiation-induced changes

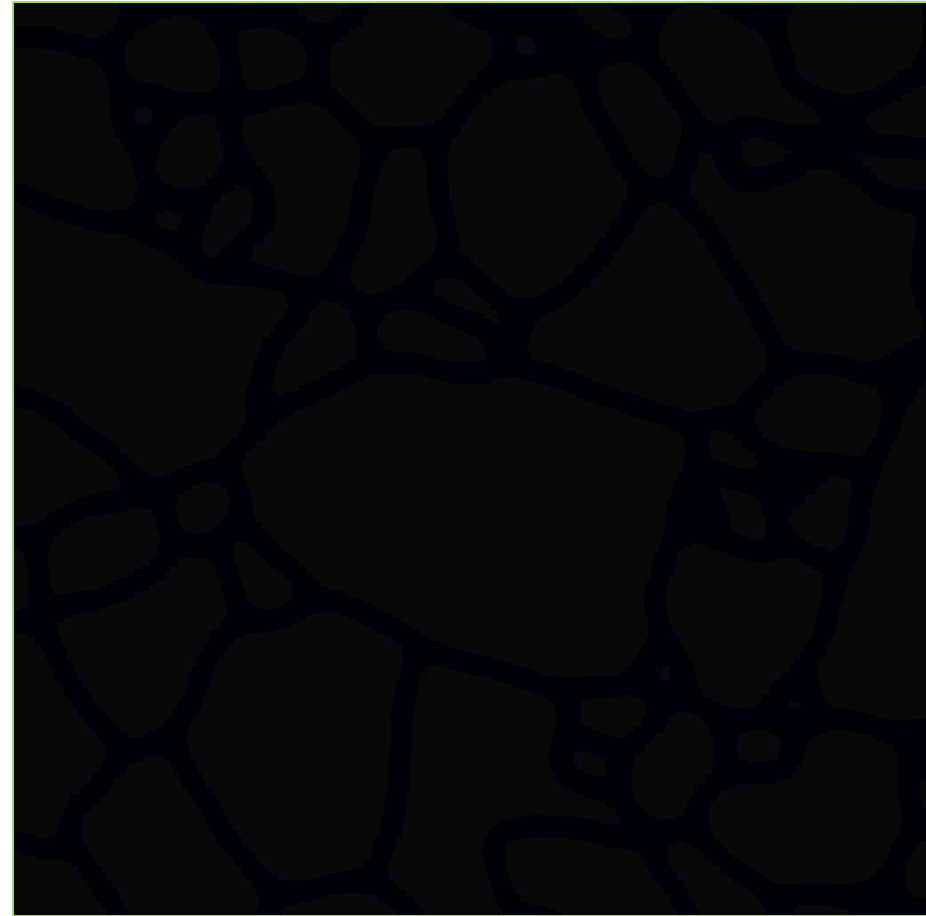


Individual grain boundary misorientation angle and axes quantified

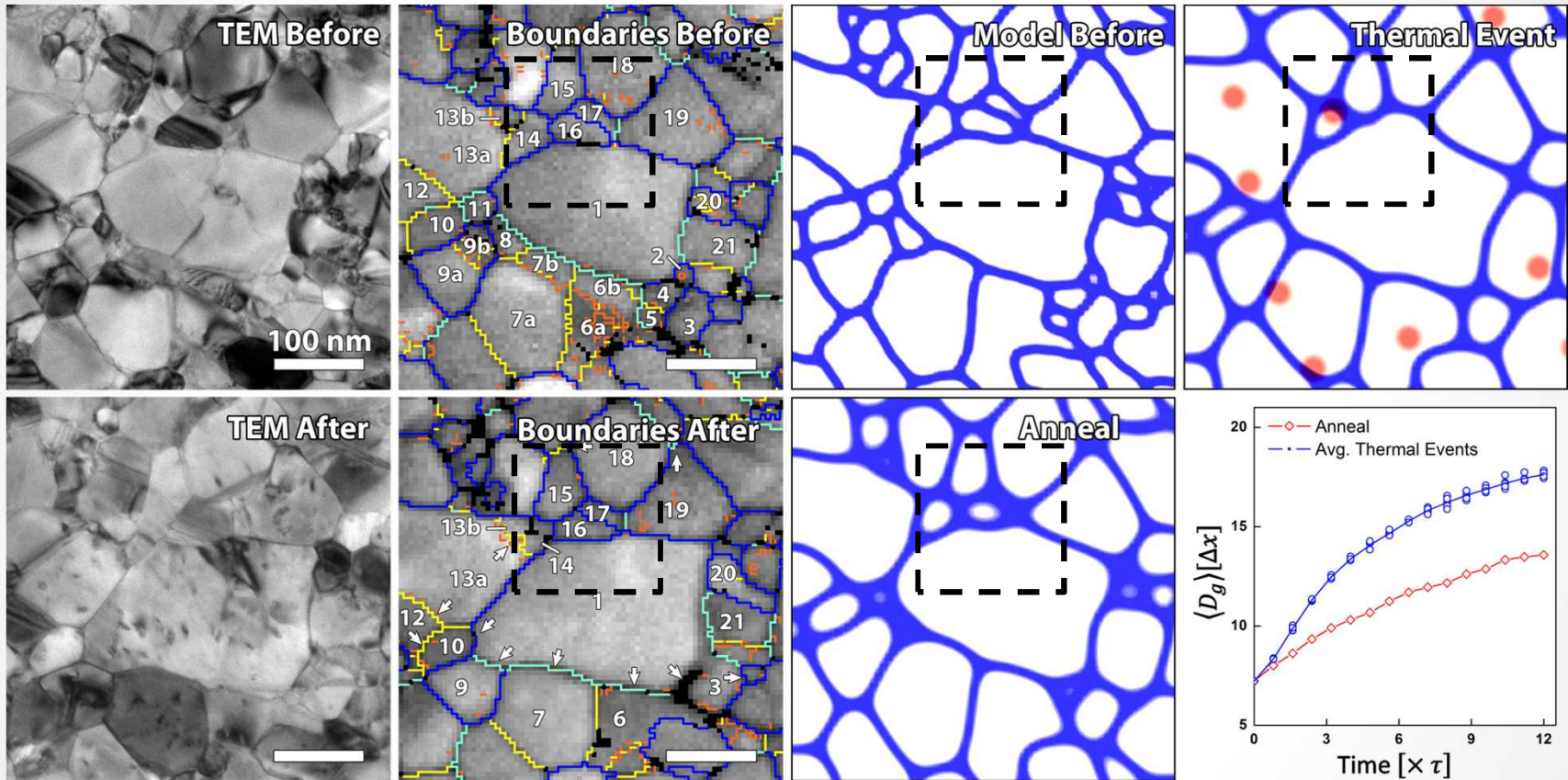
Simulated Irradiation



2× real time



Exp. & Model Comparison



- Overall scaling laws appear consistent
- Subtle deviations from homogenous grain growth

Immobile boundaries suggest importance of non-thermally activated mobility

Model Improvements

- Grain boundary mobility dependent on ϕ
 - Step function

$$3^\circ \leq \phi < 15^\circ - M = 0.01$$

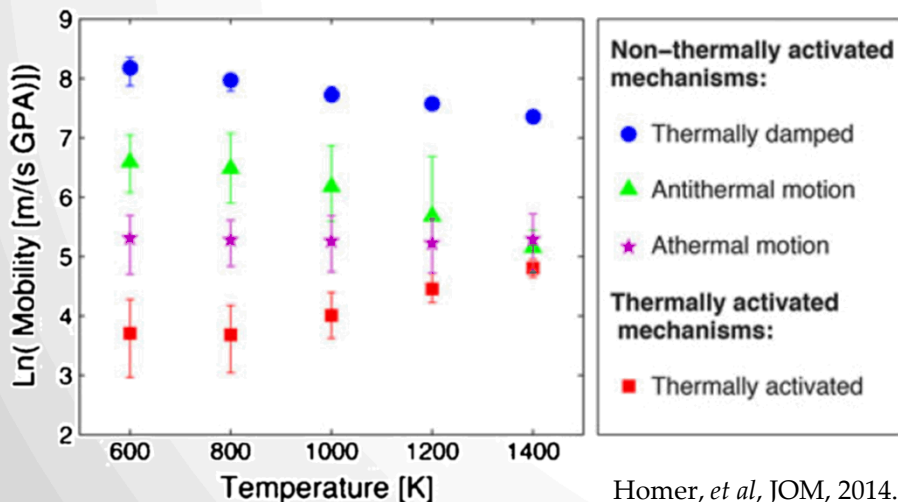
$$15^\circ \leq \phi < 30^\circ - M = 0.1$$

$$30^\circ \leq \phi - M = 1$$

Implementation of heterogeneous boundary mobility

Future Directions

- Nature of Ion Interactions
 - Nuclear and electronic stopping
 - Point defects and defect clusters
- Better informed GB mobility in model
- Relationships to other driving forces for grain growth



Homer, *et al*, JOM, 2014.

Nanocrystalline Cu

In situ TEM:
dynamic mechanical loading
at 200 Hz

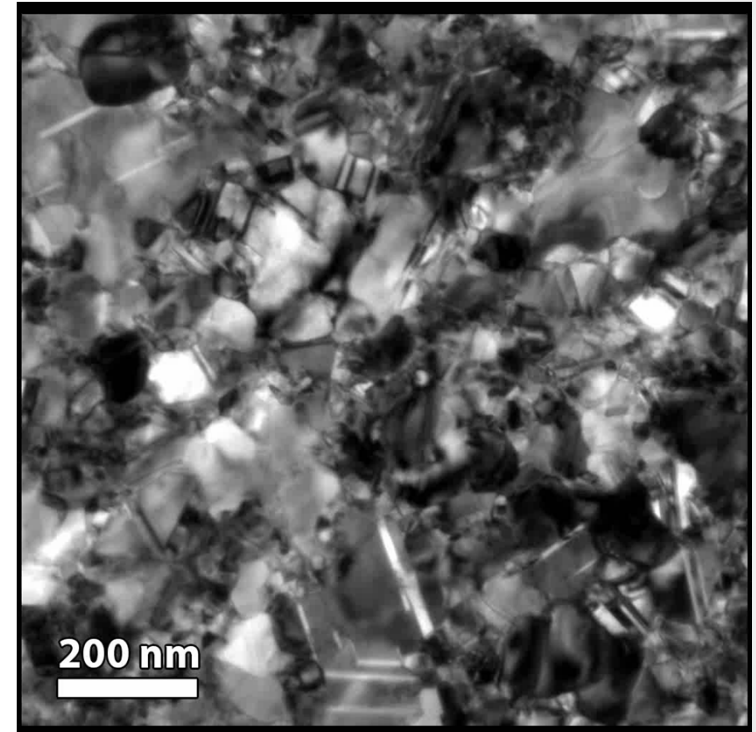
Playback at 3 × real time.

100 nm

Bufford, *et al*, Nano Lett, 2016.

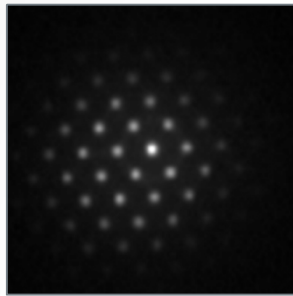
Summary

- Heating and irradiation *in situ* combined with PED orientation mapping
 - Analyzed and used as direct input for a phase field model
- Stable grains are characteristic of known low mobility grains
- Discrepancies between experimentally observed and modeled grain growth attributable to GB character

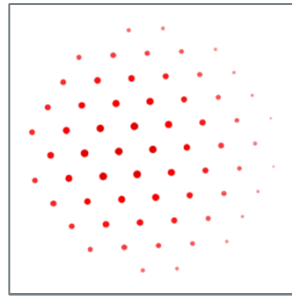


Acknowledgements: A. Darbal (AppFive), D. Kaoumi (University of South Carolina), A. Leff (Drexel University), and B.L. Boyce, D.L. Buller, T.A. Furnish, C. Gong, H. Lim, M.T. Marshall, B.R. Muntifering, and C.J. O'Brien (Sandia National Laboratories). This work was fully supported by the Division of Materials Science and Engineering, Office of Basic Energy Sciences, U.S. Department of Energy.

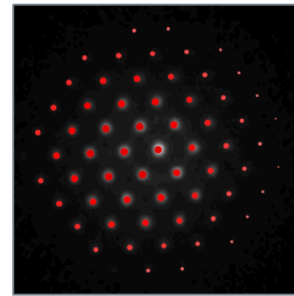
Approach: Experimental



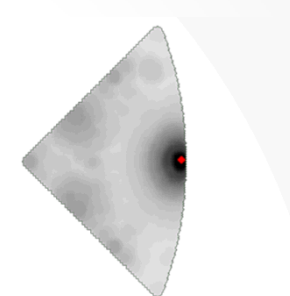
Experimental
Pattern



Theoretical
Template

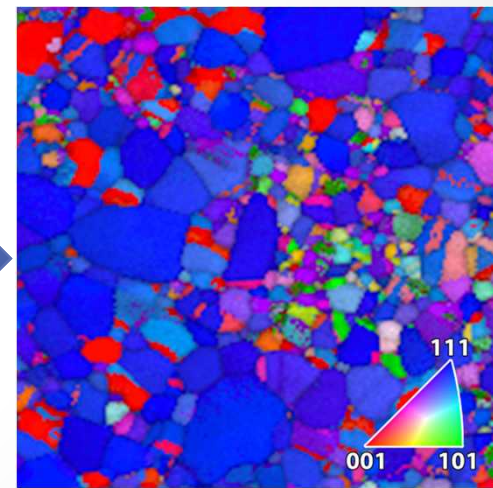
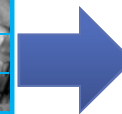
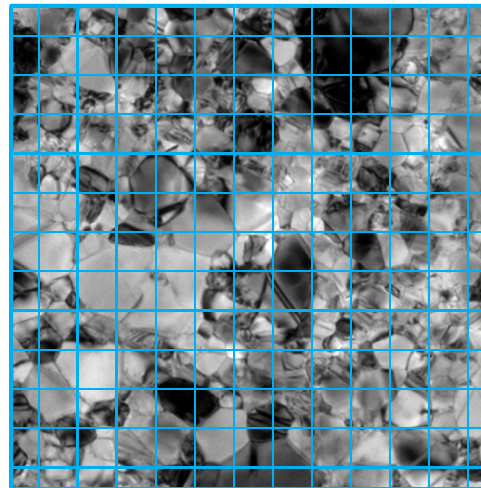


Template
Matched



Point Mapped
To IPF

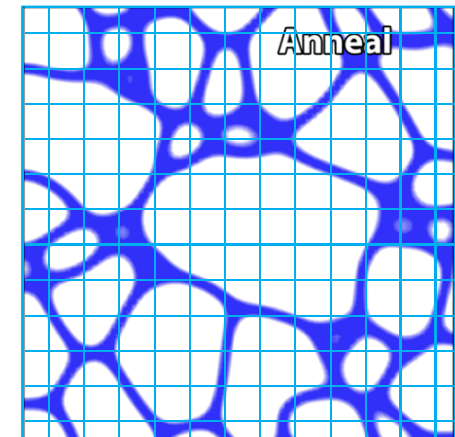
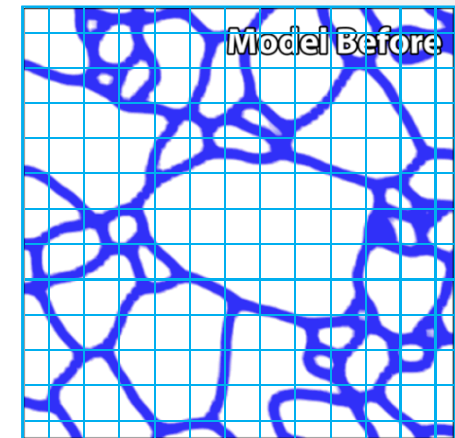
- Automated diffraction orientation mapping
 - Point by point grid of orientations mapped
 - 5 nm resolution
- Analogous to EBSD



Point diffraction data

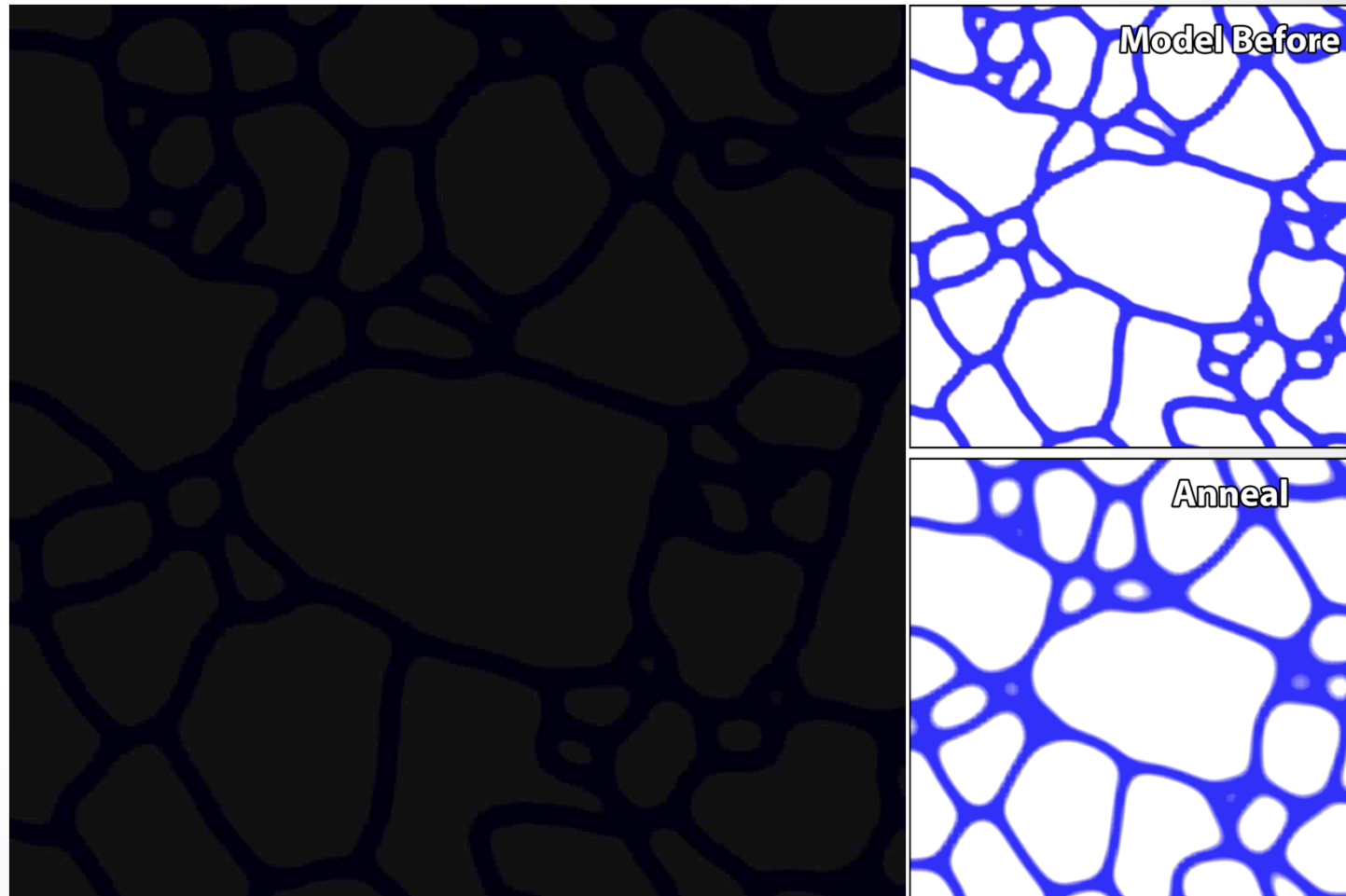
Approach: Modeling

- What is phase field modeling?
 - Mathematical model for solving interfacial problems, like solidification, growth, etc.
- Example grain growth model
 - Thermodynamic free energy function
 - $dF = d(\gamma A) = \gamma dA$ (γ : GB energy, A : GB area)
 - Model for kinetics
 - $V = M\gamma h$ (M : GB mobility, h : GB curvature)
 - Solve at each pixel for a predetermined timestep
- See Abdeljawad and Foiles, Acta Mater, 2015 for more information



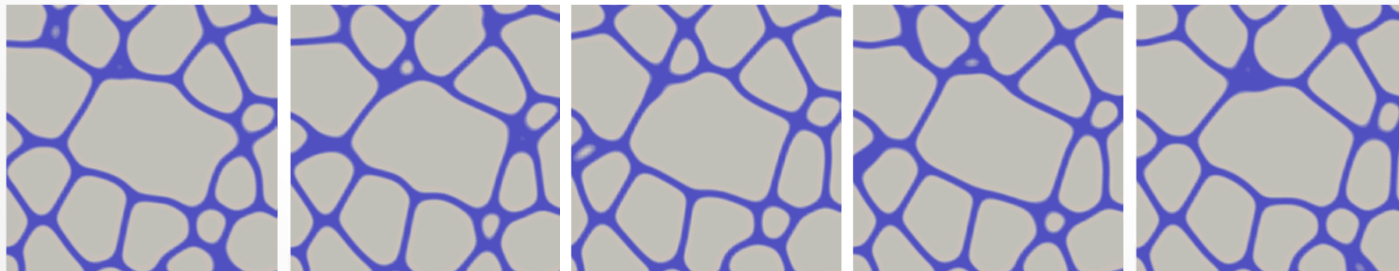
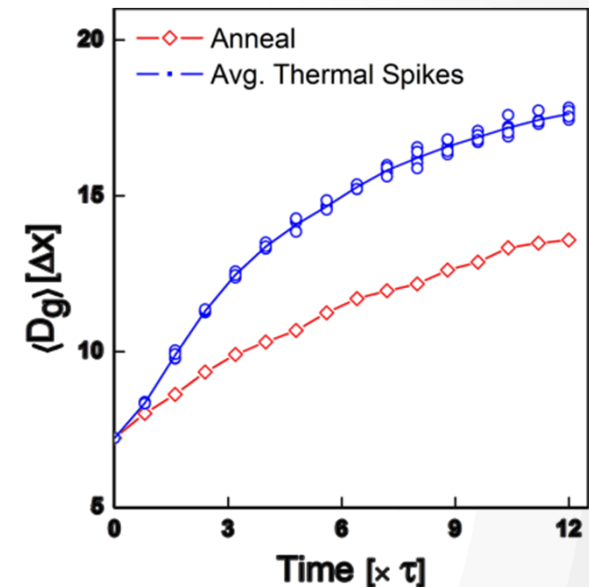
Can directly use experimental maps as input structures, and then compare evolutions!

Simulated Anneal



Model Data Analysis

- During simulated annealing grain growth scales approximately with $T^{1/2}$
 - Expected for homogenous grain growth
- During simulated irradiation, grain growth scales with $T^{1/n}$, where $n \approx 3$
 - Initially faster, but stagnates sooner



Time scaling

Fraction of ion strikes that intersect grain boundaries (thus contributing to grain growth):

$$f_{GB} = \frac{\pi D^2 \frac{d_{spike}}{2}}{\frac{\pi D^3}{6}} = \frac{3d_{spike}}{D},$$

- Incorporation of this D term leads to scaling proportional to $t^{(1/3)}$.
- Consistent with experimental observations.

$$\frac{dD}{dt} = \frac{\Phi \chi \delta 3d_{cas}}{N_{at} D} \left[\frac{4\gamma V_{at} N_{at} \nu}{D k_B} \frac{\sqrt{\frac{3}{5}} \Gamma\left(\frac{8}{3}\right) k_B^{8/3}}{10\pi C_0^{2/3} \kappa_0} \frac{Q^{5/3}}{E_a^{8/3}} \right].$$

$$D^2 dD = \left[12\gamma d_{spike} \Phi \chi \delta \frac{V_{at} \nu \sqrt{\frac{3}{5}} \Gamma\left(\frac{8}{3}\right) k_B^{5/3}}{10\pi C_0^{2/3} \kappa_0} \frac{Q^{5/3}}{E_a^{8/3}} \right] dt.$$

$$\begin{aligned} D^3 - D_0^3 &= \left[36\gamma d_{spikes} \chi \delta \frac{V_{at} \nu \sqrt{\frac{3}{5}} \Gamma\left(\frac{8}{3}\right) k_B^{5/3}}{10\pi C_0^{2/3} \kappa_0} \frac{Q^{5/3}}{E_a^{8/3}} \right] \Phi t \\ &= K \Phi t. \end{aligned}$$

Kaoumi, *et al*, J Appl Phys, 2008.