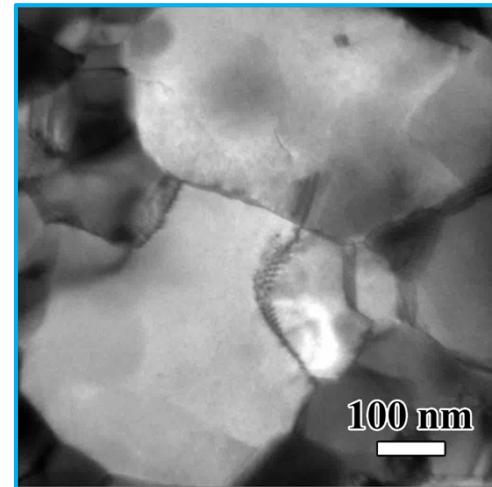
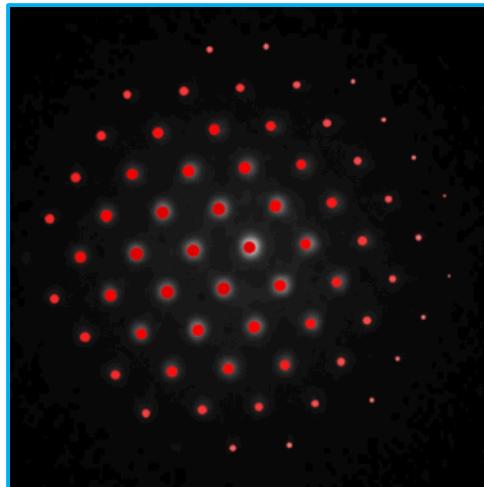
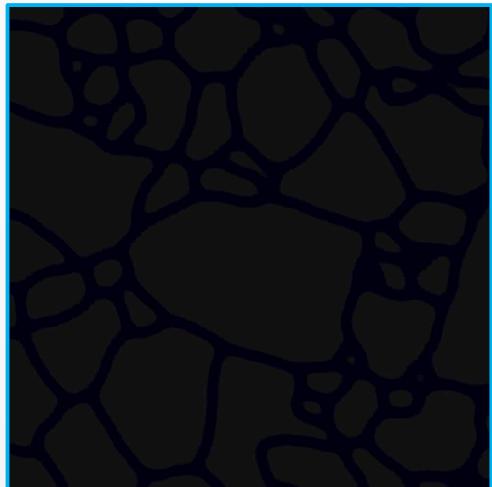




Sandia National Laboratories



# Coupling *in situ* TEM and phase field modeling to better understand grain growth in nanocrystalline metals



Daniel C. Bufford, Fadi F. Abdeljawad, Stephen M. Foiles, and Khalid Hattar  
Sandia National Laboratories



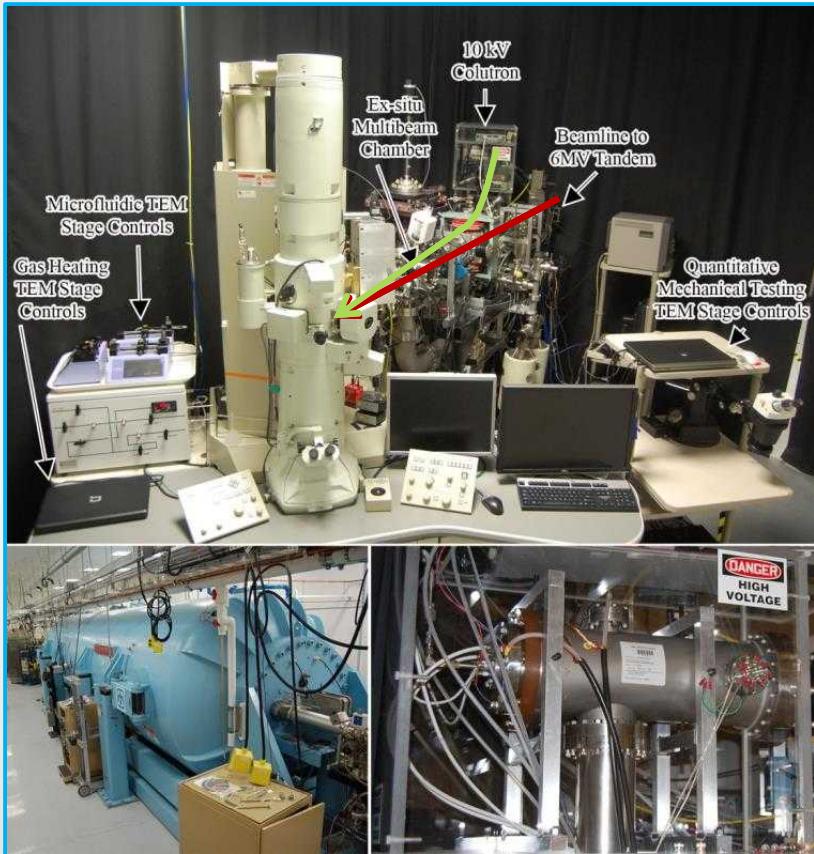
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# Sandia's *In situ* Ion Irradiation TEM (I<sup>3</sup>TEM)

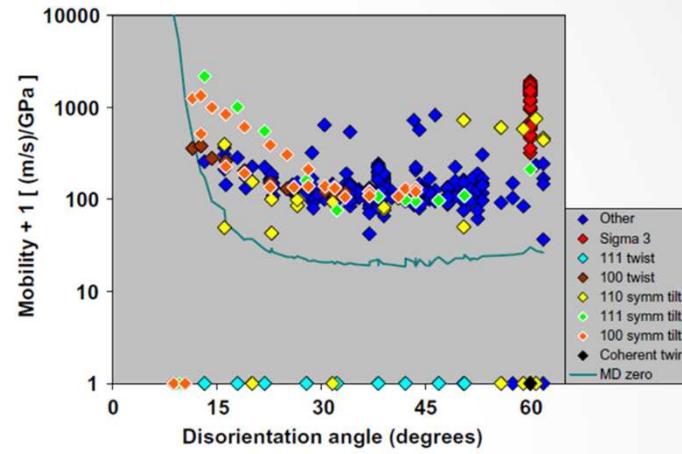


Collaborator: D.L. Buller

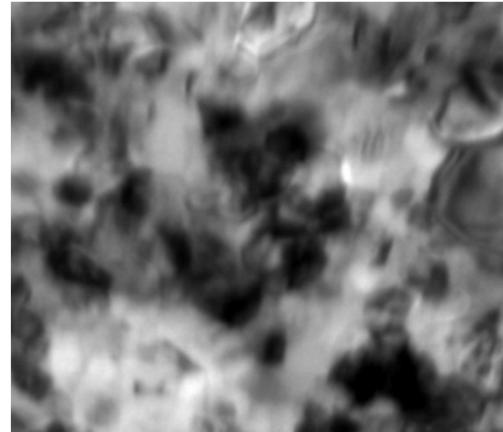
- 10 kV Colutron - 200 kV TEM - 6 MV Tandem



Hattar, *et al*, Nucl Instr Meth Phys Res B, 2014.

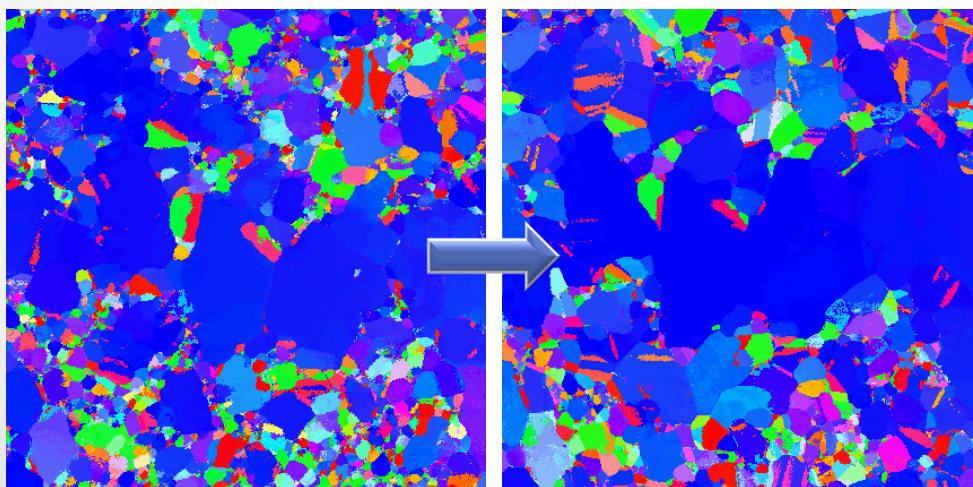
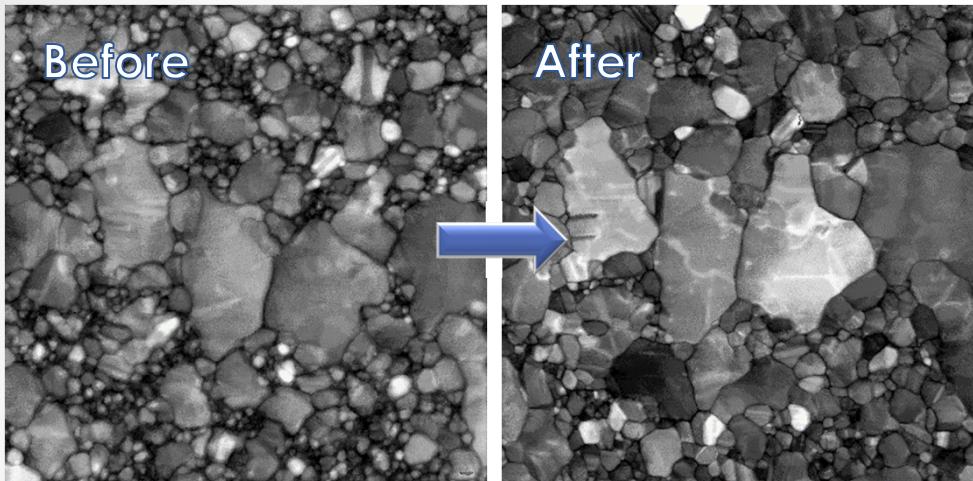


Olmstead, *et al*, Acta Mater, 2009.



- Heating to 800 °C

# Annealing

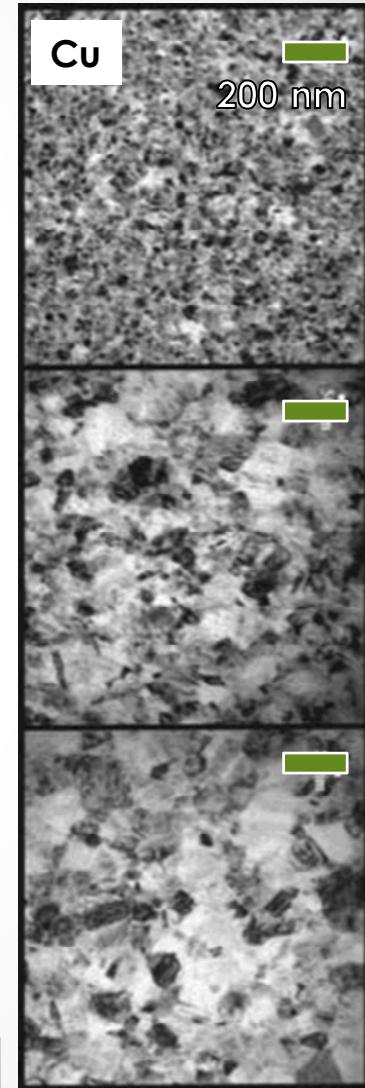
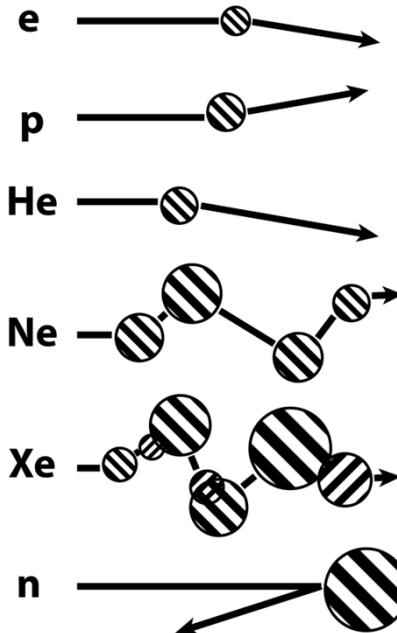
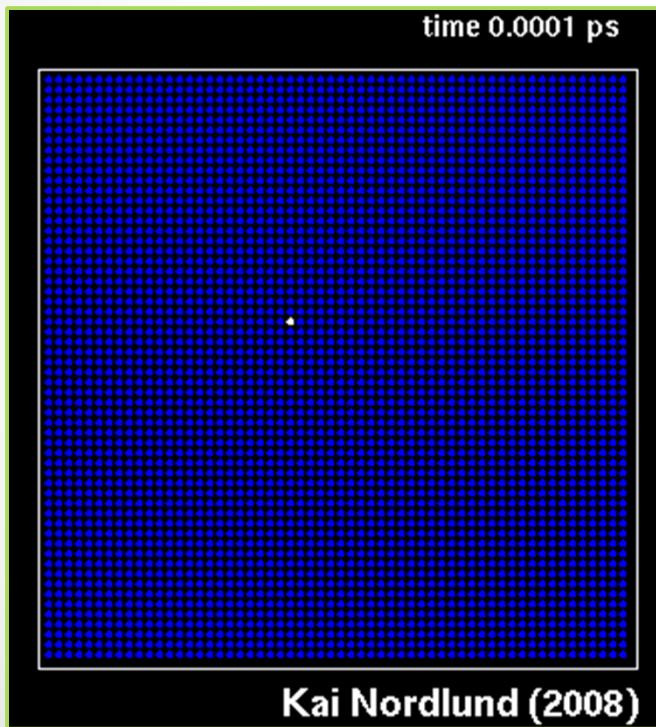


- Freestanding Au foil
  - 40 nm thickness
  - Annealed to 300 °C
- PED orientation mapping to digitize the microstructure
  - <10 nm resolution
- Captures changes in structure
  - Orientation
  - Grain size
- Direct input for use in computational models

# Radiation-Solid Interactions



- Energetic ion displaces one or more target atoms
  - Frenkel (vacancy-interstitial) pair
  - Collision cascade
  - Nuclear and electronic interactions



# *In Situ* Irradiation



- Au foil during bombardment with 10 MeV Si<sup>3+</sup>
- ~22 s of 4000s total experiment time

*In situ* ion irradiation  
TEM: 10 MeV Si into  
nanocrystalline Au.

Playback at 2 × real time.

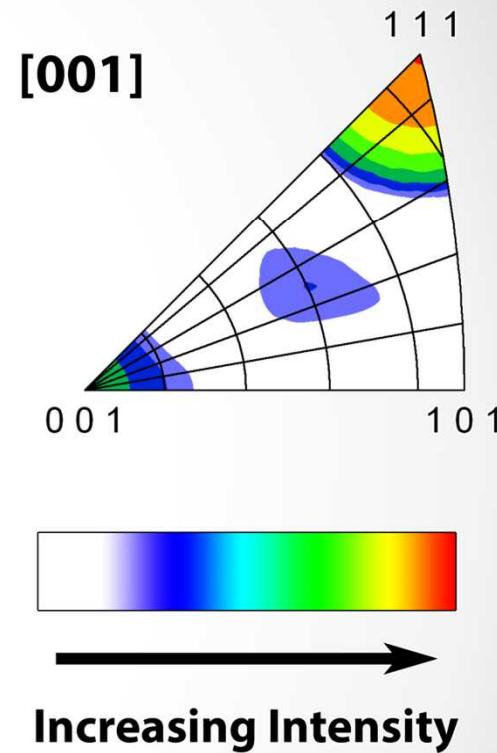
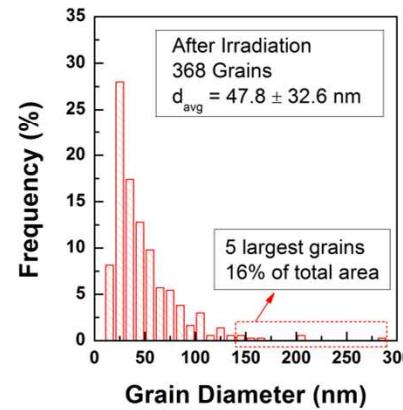
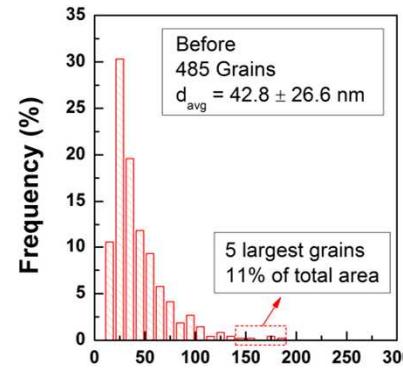
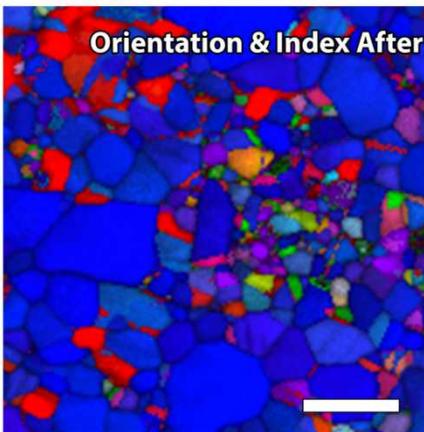
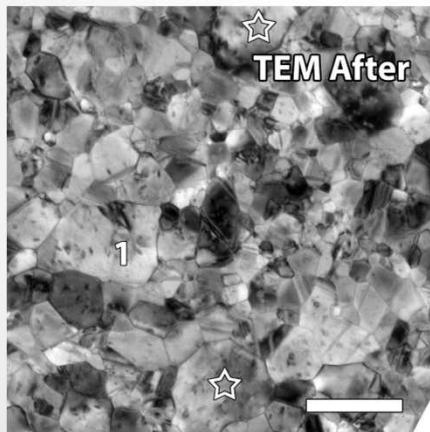
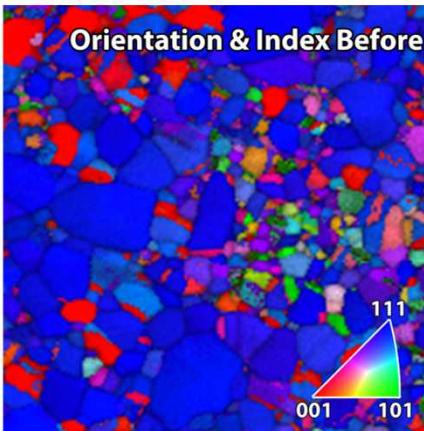
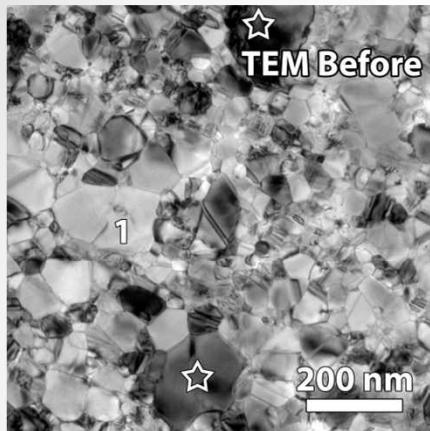
2× real time

Locations of single ion strikes and resulting microstructural change captured.

# Quantification: Overall



Bufford, *et al.*, J Appl Phys, 2015.



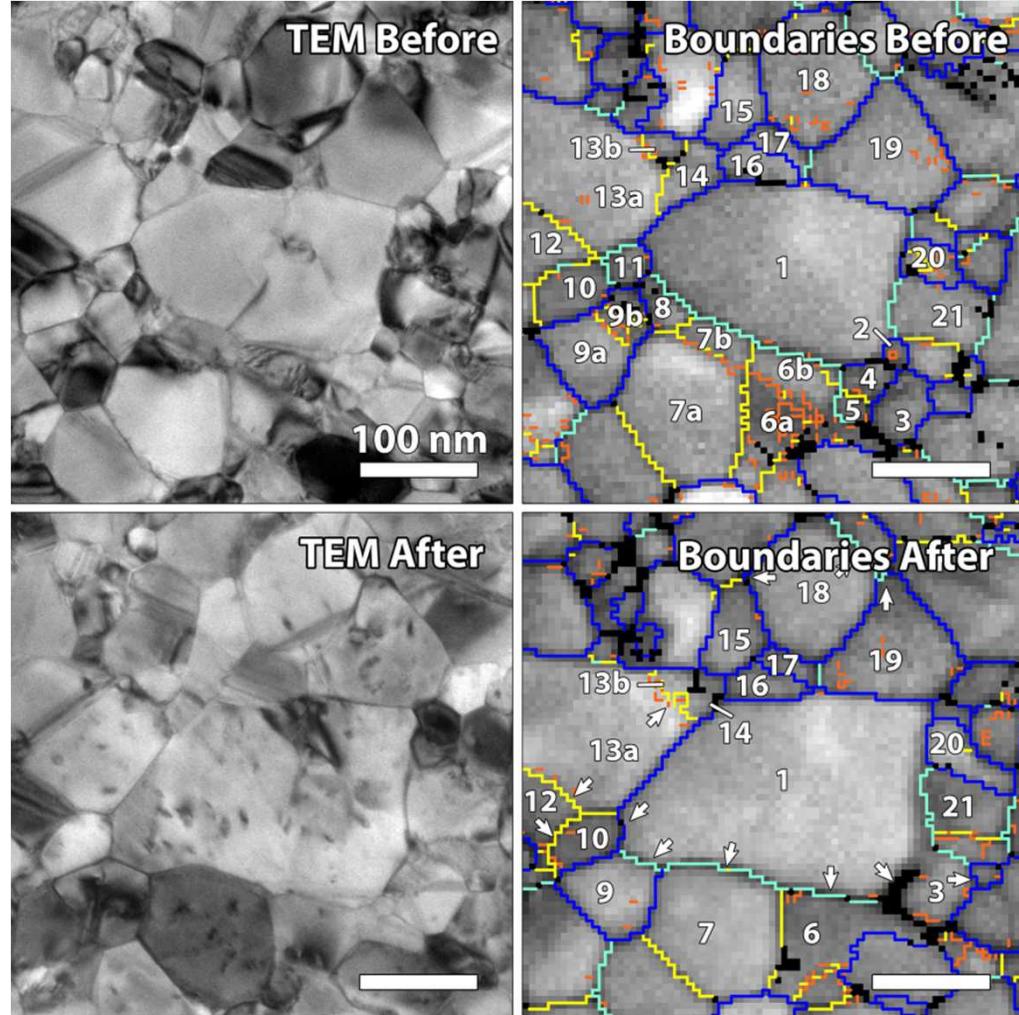
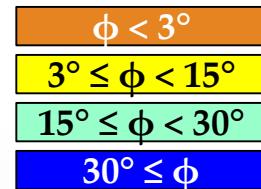
- Same area characterized before and after irradiation.
  - Local grain size, orientation, boundary character
  - Hundreds of grains counted in minutes

Rapid quantification of statistically relevant numbers of grains and boundaries.

# Quantification: Local

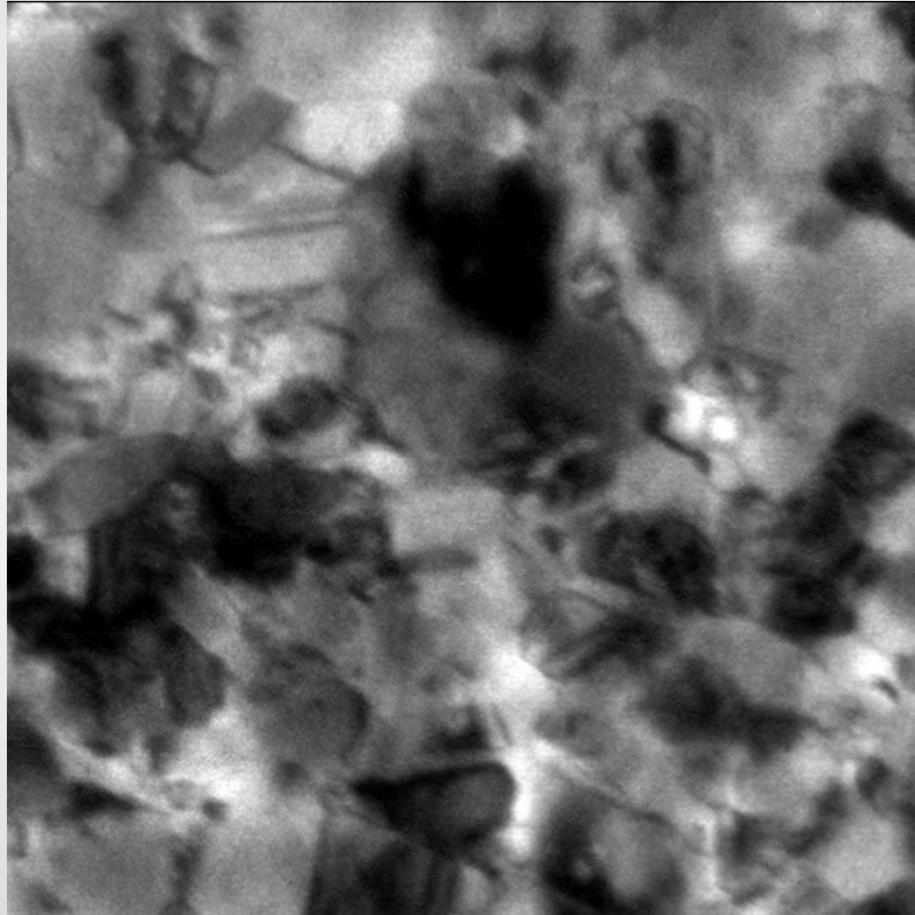


- The same grains identified before and after irradiation
- Individual grain boundary misorientation angles and axes quantified
- Correlation of GB properties and radiation-induced changes

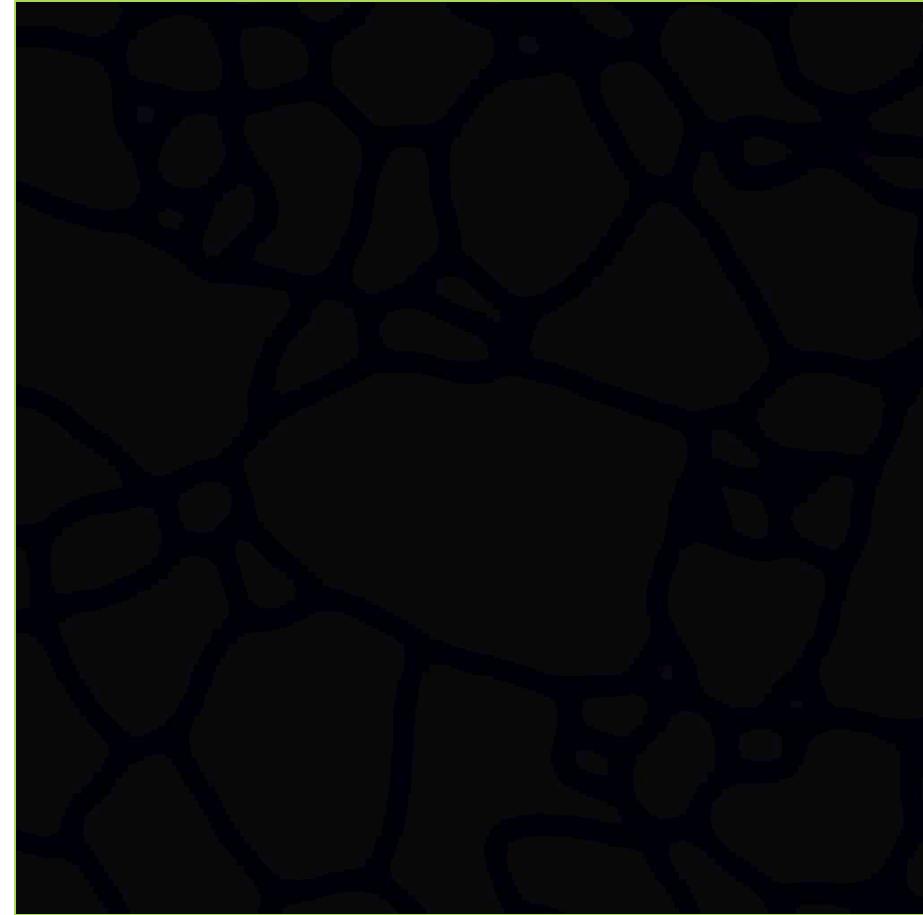


Individual grain boundary misorientation angle and axes quantified

# Simulated Irradiation

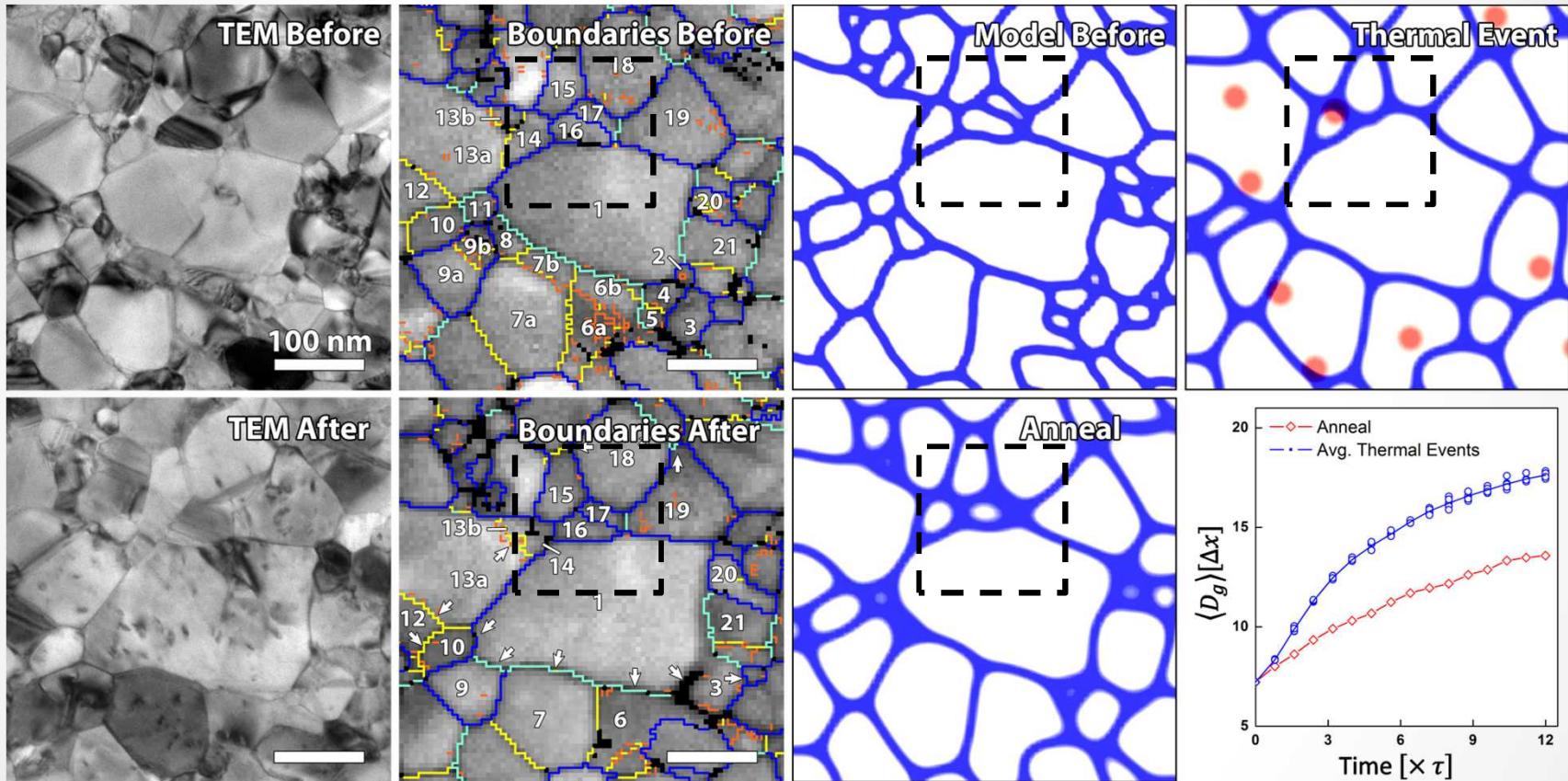


2× real time



# Exp. & Model Comparison

Bufford, et al, J Appl Phys, 2015.



- Overall scaling laws appear consistent
- Subtle deviations from homogenous grain growth

Immobile boundaries suggest importance of non-thermally activated mobility

# Model Improvements

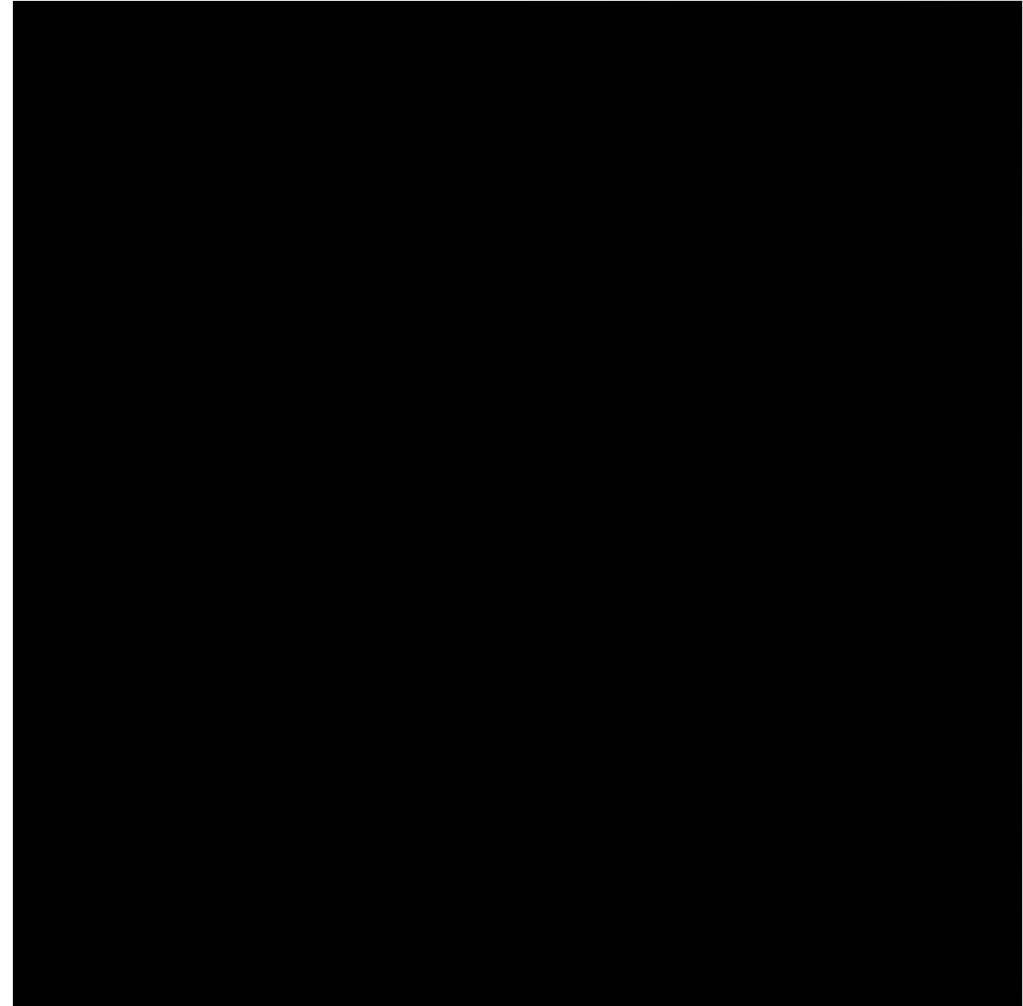


- Grain boundary mobility dependent on  $\phi$ 
  - Step function

$3^\circ \leq \phi < 15^\circ - M = 0.01$

$15^\circ \leq \phi < 30^\circ - M = 0.1$

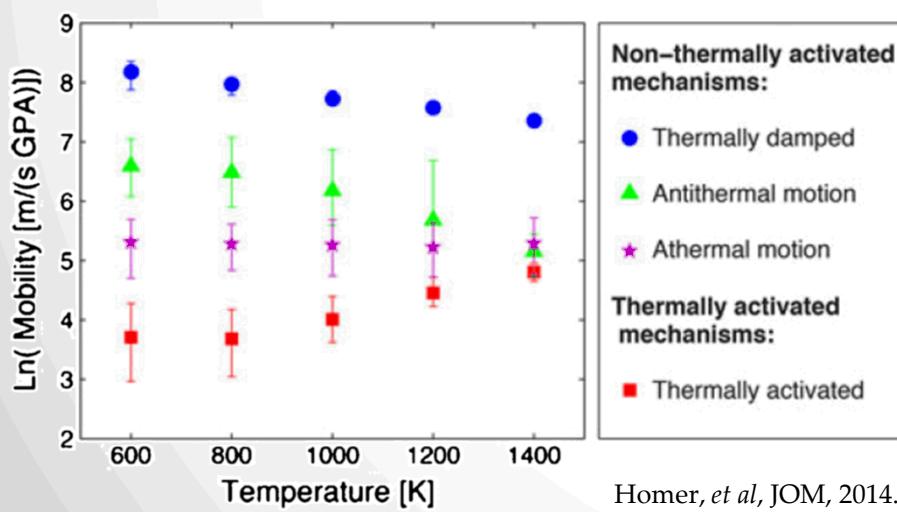
$30^\circ \leq \phi - M = 1$



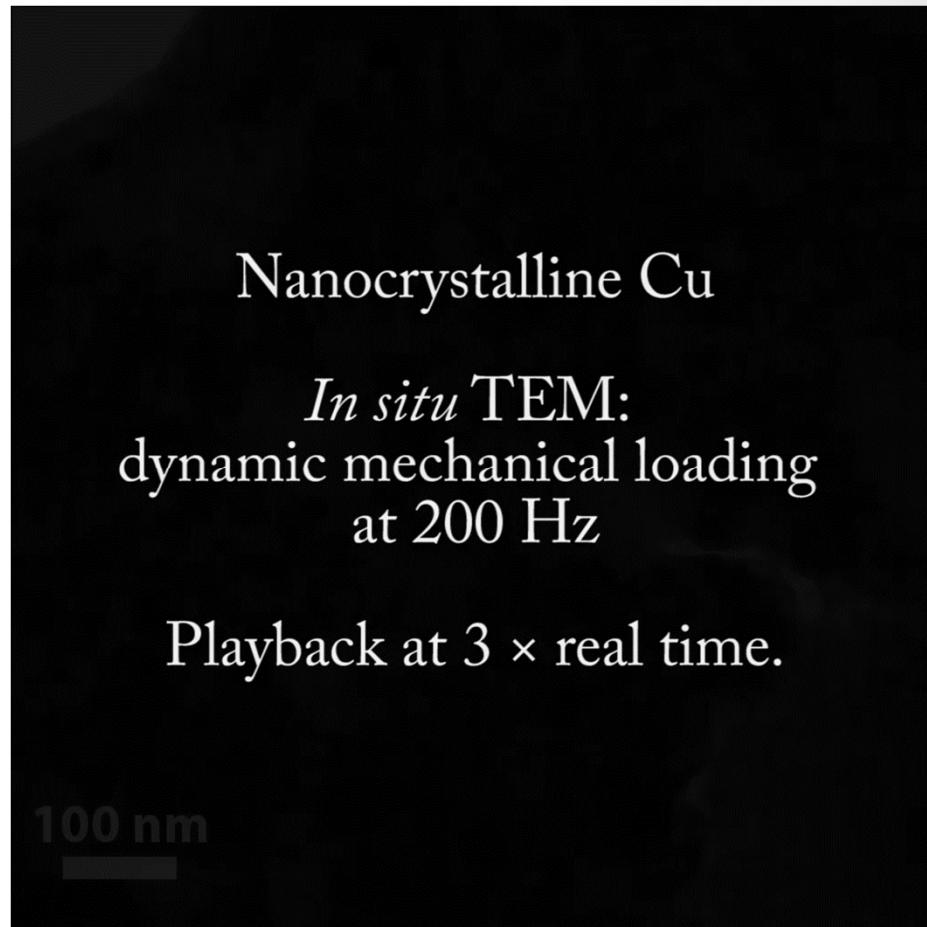
Implementation of heterogeneous boundary mobility

# Future Directions

- Nature of Ion Interactions
  - Nuclear and electronic stopping
  - Point defects and defect clusters
- Better informed GB mobility in model
- Relationships to other driving forces for grain growth



Homer, *et al*, JOM, 2014.

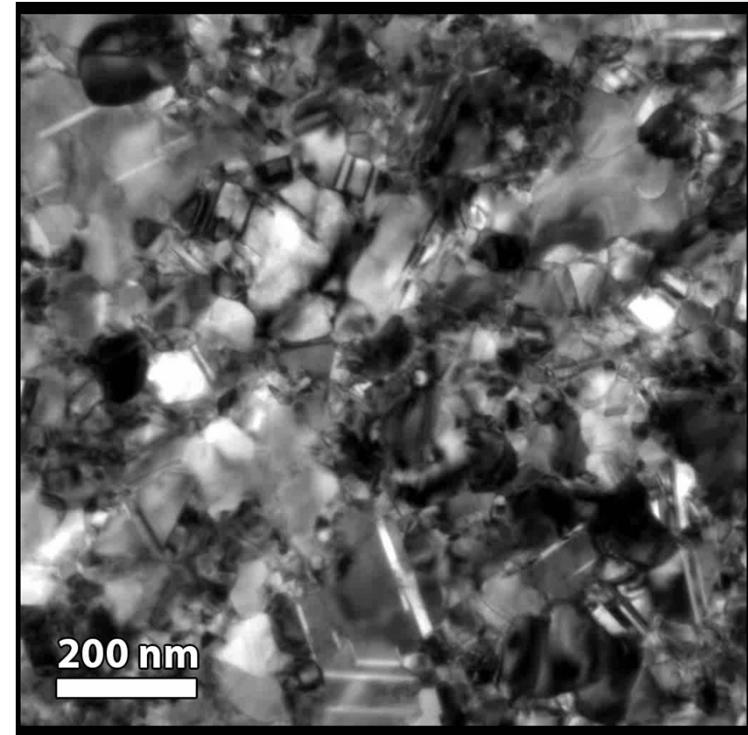


Bufford, *et al*, Nano Lett, 2016.

# Summary

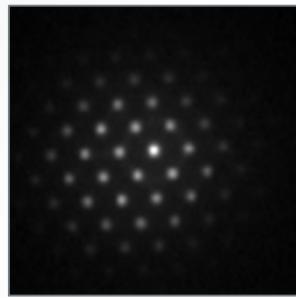


- Heating and irradiation *in situ* combined with PED orientation mapping
  - Analyzed and used as direct input for a phase field model
- Stable grains are characteristic of known low mobility grains
- Discrepancies between experimentally observed and modeled grain growth attributable to GB character

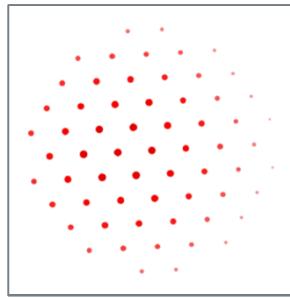


Acknowledgements: A. Darbal (AppFive), D. Kaoumi (University of South Carolina), A. Leff (Drexel University), and B.L. Boyce, D.L. Buller, T.A. Furnish, C. Gong, H. Lim, M.T. Marshall, B.R. Muntifering, and C.J. O'Brien (Sandia National Laboratories). This work was fully supported by the Division of Materials Science and Engineering, Office of Basic Energy Sciences, U.S. Department of Energy.

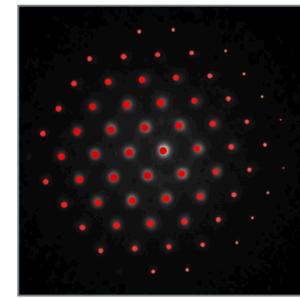
# Approach: Experimental



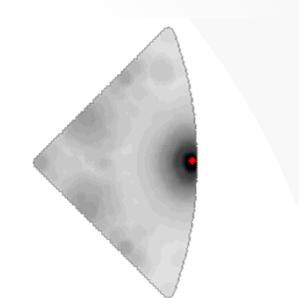
Experimental  
Pattern



Theoretical  
Template

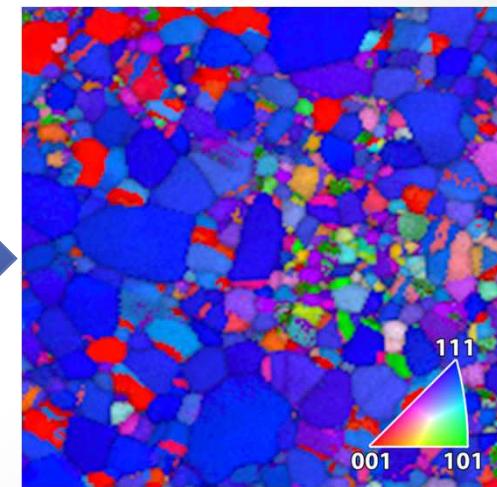
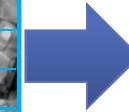
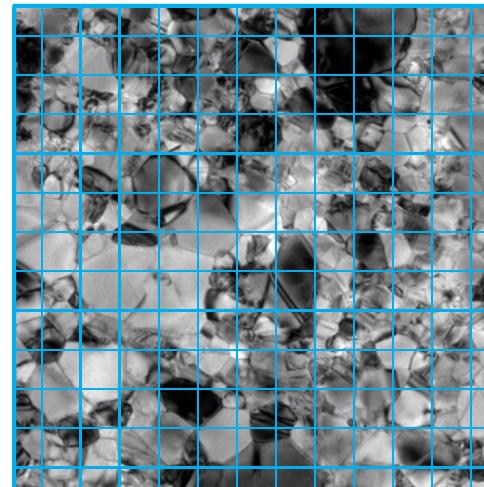


Template  
Matched



Point Mapped  
To IPF

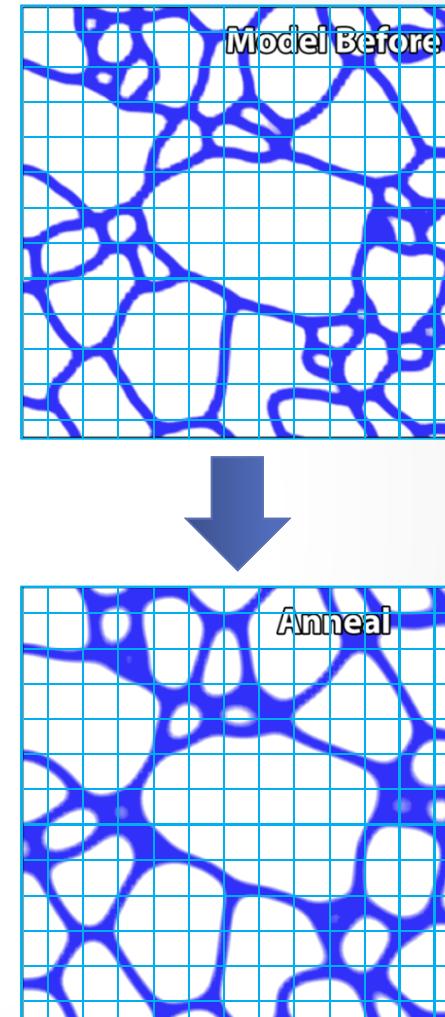
- Automated diffraction orientation mapping
  - Point by point grid of orientations mapped
  - 5 nm resolution
- Analogous to EBSD



Point diffraction data

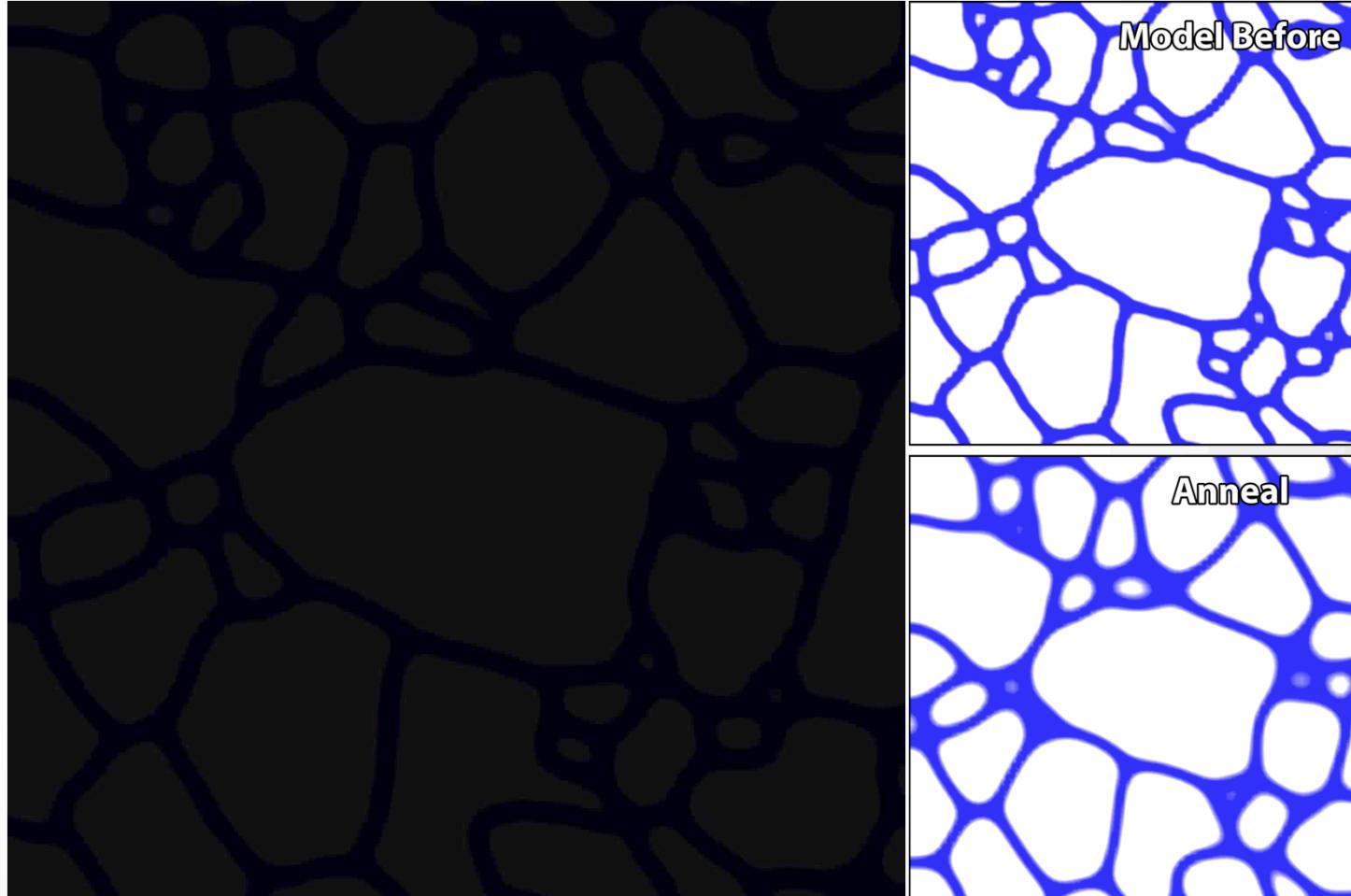
# Approach: Modeling

- What is phase field modeling?
  - Mathematical model for solving interfacial problems, like solidification, growth, etc.
- Example grain growth model
  - Thermodynamic free energy function
    - $dF = d(\gamma A) = \gamma dA$  ( $\gamma$ : GB energy,  $A$ : GB area)
  - Model for kinetics
    - $V = M\gamma h$  ( $M$ : GB mobility,  $h$ : GB curvature)
  - Solve at each pixel for a predetermined timestep
- See Abdeljawad and Foiles, Acta Mater, 2015 for more information



Can directly use experimental maps as input structures, and then compare evolutions!

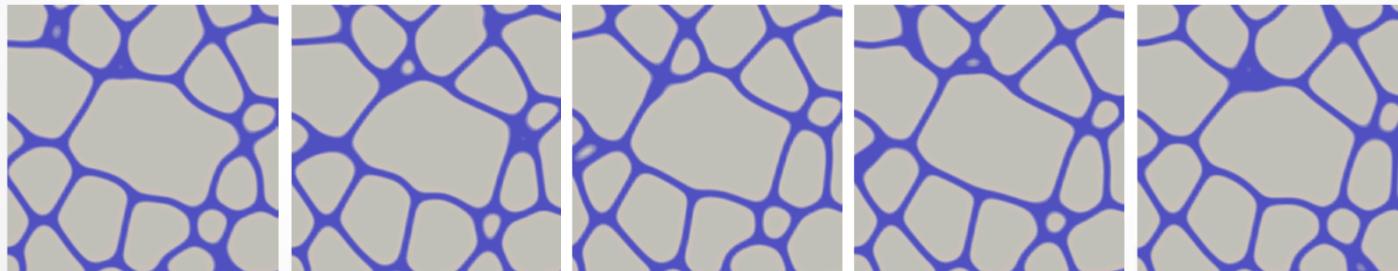
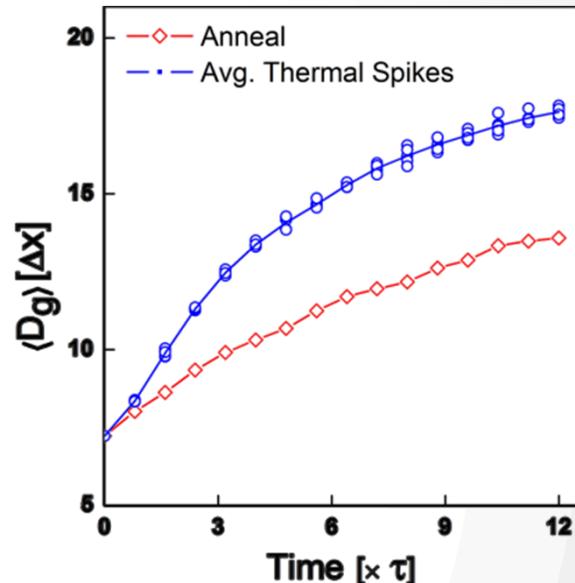
# Simulated Anneal



# Model Data Analysis



- During simulated annealing grain growth scales approximately with  $T^{1/2}$ 
  - Expected for homogenous grain growth
- During simulated irradiation, grain growth scales with  $T^{1/n}$ , where  $n \approx 3$ 
  - Initially faster, but stagnates sooner



# Time scaling



Fraction of ion strikes that intersect grain boundaries (thus contributing to grain growth):

$$f_{\text{GB}} = \frac{\pi D^2 \frac{d_{\text{spike}}}{2}}{\pi D^3} = \frac{3d_{\text{spike}}}{D},$$

$$\frac{dD}{dt} = \frac{\Phi \chi \delta}{N_{\text{at}}} \frac{3d_{\text{cas}}}{D} \left[ \frac{4\gamma V_{\text{at}} N_{\text{at}} \nu}{D k_B} \frac{\sqrt{\frac{3}{5}} \Gamma\left(\frac{8}{3}\right) k_B^{8/3}}{10\pi C_0^{2/3} \kappa_0} \frac{Q^{5/3}}{E_a^{8/3}} \right].$$

$$D^2 dD = \left[ 12\gamma d_{\text{spike}} \Phi \chi \delta \frac{V_{\text{at}} \nu \sqrt{\frac{3}{5}} \Gamma\left(\frac{8}{3}\right) k_B^{5/3}}{10\pi C_0^{2/3} \kappa_0} \frac{Q^{5/3}}{E_a^{8/3}} \right] dt.$$

$$D^3 - D_0^3 = \left[ 36\gamma d_{\text{spike}} \chi \delta \frac{V_{\text{at}} \nu \sqrt{\frac{3}{5}} \Gamma\left(\frac{8}{3}\right) k_B^{5/3}}{10\pi C_0^{2/3} \kappa_0} \frac{Q^{5/3}}{E_a^{8/3}} \right] \Phi t$$

$$= K \Phi t.$$

Kaoumi, *et al*, J Appl Phys, 2008.