



A new vision of plasma facing components

Richard E. Nygren^{1,*}, Dennis L. Youchison², Brian D. Wirth³, Lance L. Snead⁴*Sandia National Laboratories¹, Albuquerque, NM, USA

University of Tennessee, Knoxville, TN, USA

Consultant

We see in the world:

- a growing understanding of tungsten's materials issues
- greater computational capability in materials modeling and CFD, and
- rapidly expanding development of advanced manufacturing methods.

We need to exploit these to develop robust PFCs for a fusion CTF or DEMO.

Comments on PFCs with regard to 1. Additive Manufacturing 2. Liquid Surfaces

R.E. Nygren

renygre@sandia.gov

Sandia National Laboratories¹
Albuquerque, New Mexico, USA

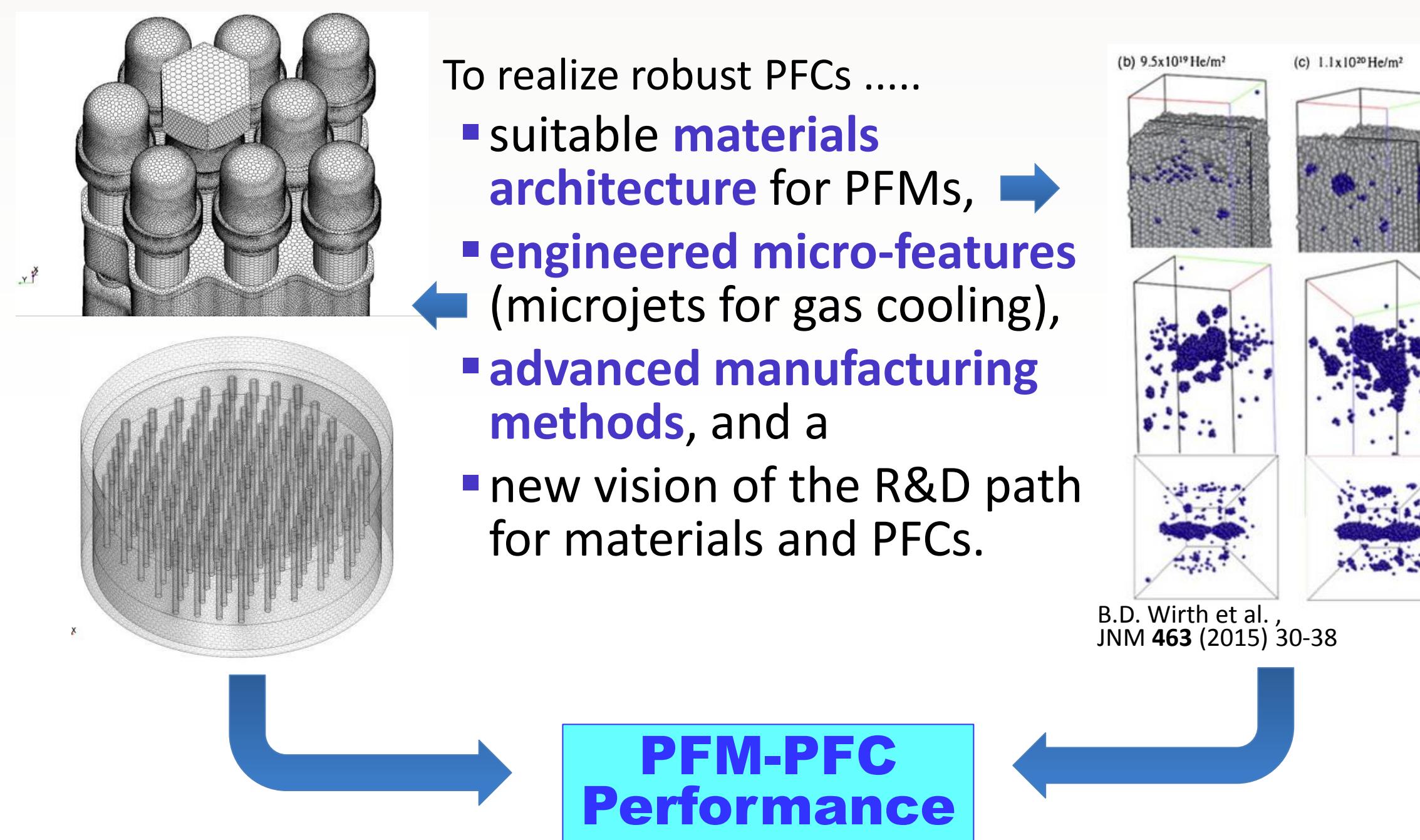
The comments here briefly make points described in more detail elsewhere. Please see the recently published paper (left) regarding additive manufacturing (AM) and PFCs.

The PFMC paper (right) covers aspects of the integration of liquid surface PFCs into nuclear fusion systems. An extensive review of the potential of liquid surface PFCs is in review for publication in *Nuclear Materials and Energy*.

A journal paper on liquid metal embrittlement (LME) with data and explanation of the rapid failure of a ferritic alloy exposed to liquid lithium is ready for publication.

White papers and presentations available on the web from the FES-PSI Workshop in 2015 cover the main points.

Additive manufacturing is an essential element in the combined solution for a robust PFM-PFC solution.



M. Tillack, A. Raffray, X. Wang, S. Malang, S. Abdel-Khalik, M. Yoda, D. Youchison.

... advanced He-cooled W-alloy divertor FED 2011

- large area arrays
- common manifolds
- easier assembly
- W/Ferritic for FW

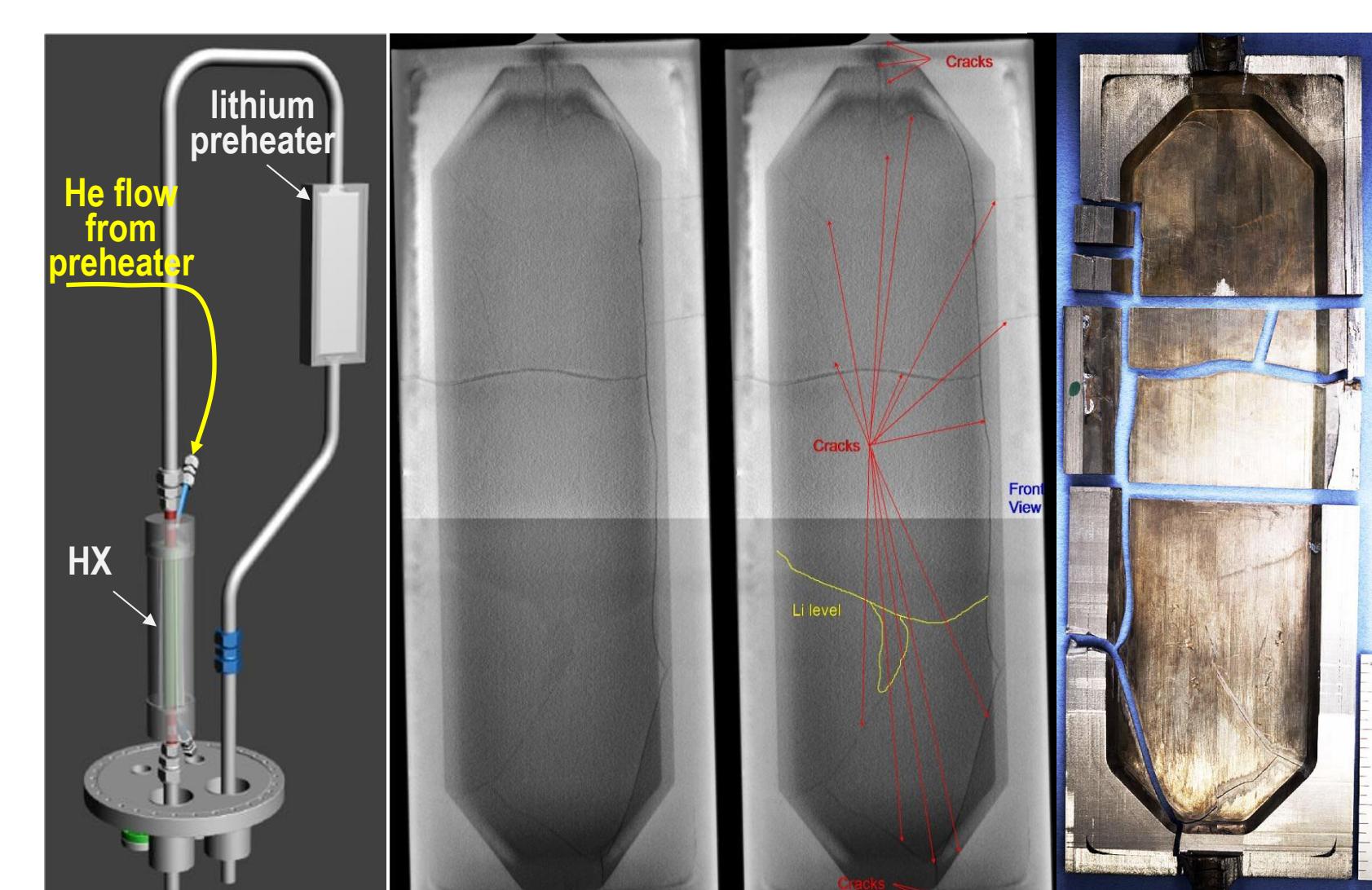


Figure 1. (a) experimental arrangement, (b) neutron radiographs of the body of the preheater from the back (left) and front (right); yellow line shows level of liquid lithium when analyzed; red lines indicate cracks, and (c) photograph of the inside of the failed unit. The separation into pieces resulted from sectioning for evaluation

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Integration of liquid surface PFCs into DEMO or FNSF

Richard E Nygren

Sandia National Laboratories¹, Albuquerque, NM, 87185 USA

Table 1. PFC-Blanket Cases

Fast Flow FW/Div.			Blanket			
FW	Div.	Press.	breeder	coolant	P	structure
Li	Li	L	Li-Pb	He	H	RAFS
Li-Pb	Li	L	Li-Pb	He	H	RAFS
Li	Li	L	Li-Pb	He	H	RAFS+SiC
Li	Li	L	solid	He	H	RAFS
Li+HX	Li	H (HX)	solid	He		RAFS
Ga	Ga	L	solid	He	H	RAFS
salt	salt	L	salt	salt	L	RAFS
Fast Flow FW/Div.			Blanket			
Li-CPS	He	H	solid	He	H	RAFS

from 22-page NME paper under review for publication

2. Critical Issues for LM PFCs

What is the potential of liquid surfaces? The approach

Can these provide viable solutions for PFCs for a fusion reactor, or at least for a fusion component test facility (CTF)? The path forward

What must a liquid surface PFCs do? PFCs must

What would confirm that a suitable physics regime can be realized? What technology must be developed and its performance confirmed?

....PSI effects that would degrade confinement,....

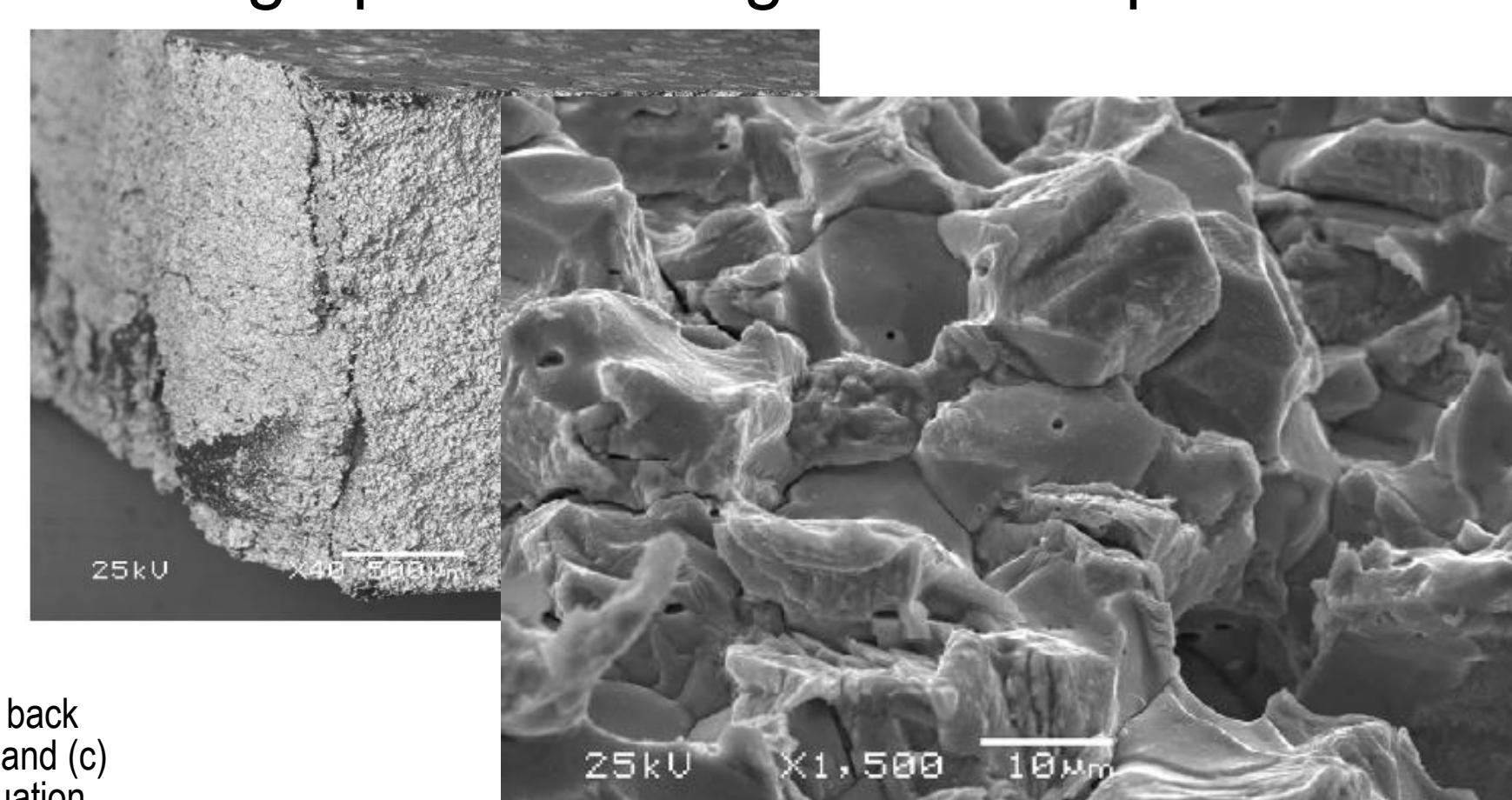
prepared for submittal to journal

Failure of a Lithium-filled Target and Some Implications for Fusion Components

R.E. Nygren¹, D.L. Youchison, J. R. Michael, J. D. Puskar, T.J. Lutz
Sandia National Laboratories, Albuquerque, New Mexico, US

In preparation for testing a Li-He heat exchanger, unexpected rapid failure of the mild steel Li preheater occurred when Li at ~400 °C flowed into the preheater then at ~200 °C. This happened before the He system was pressurized or heating with electron beams began. We attribute the failure to liquid metal embrittlement.

Fractographs from edge of failed preheater



PIM application for mass production of He-cooled divertor parts, at ICFRM-14, S. Antuscha, P. Norajitraa, V. Piotter, H.-J. Ritzhaupt-Kleissla



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