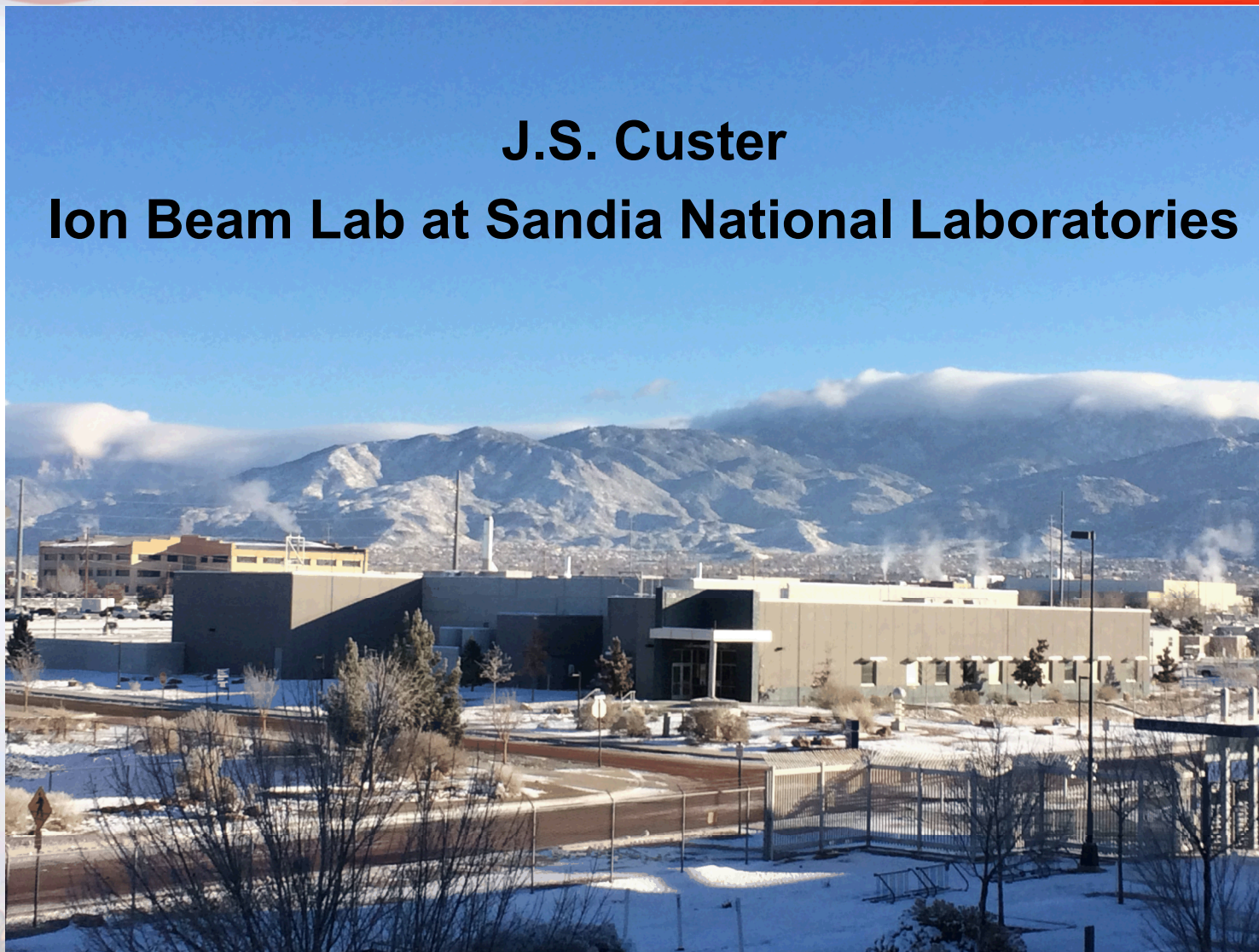


Single-Ion Materials Science

SAND2016-6567C

J.S. Custer Ion Beam Lab at Sandia National Laboratories



This work was supported by the US Department of Energy, Office of Basic Energy Sciences.

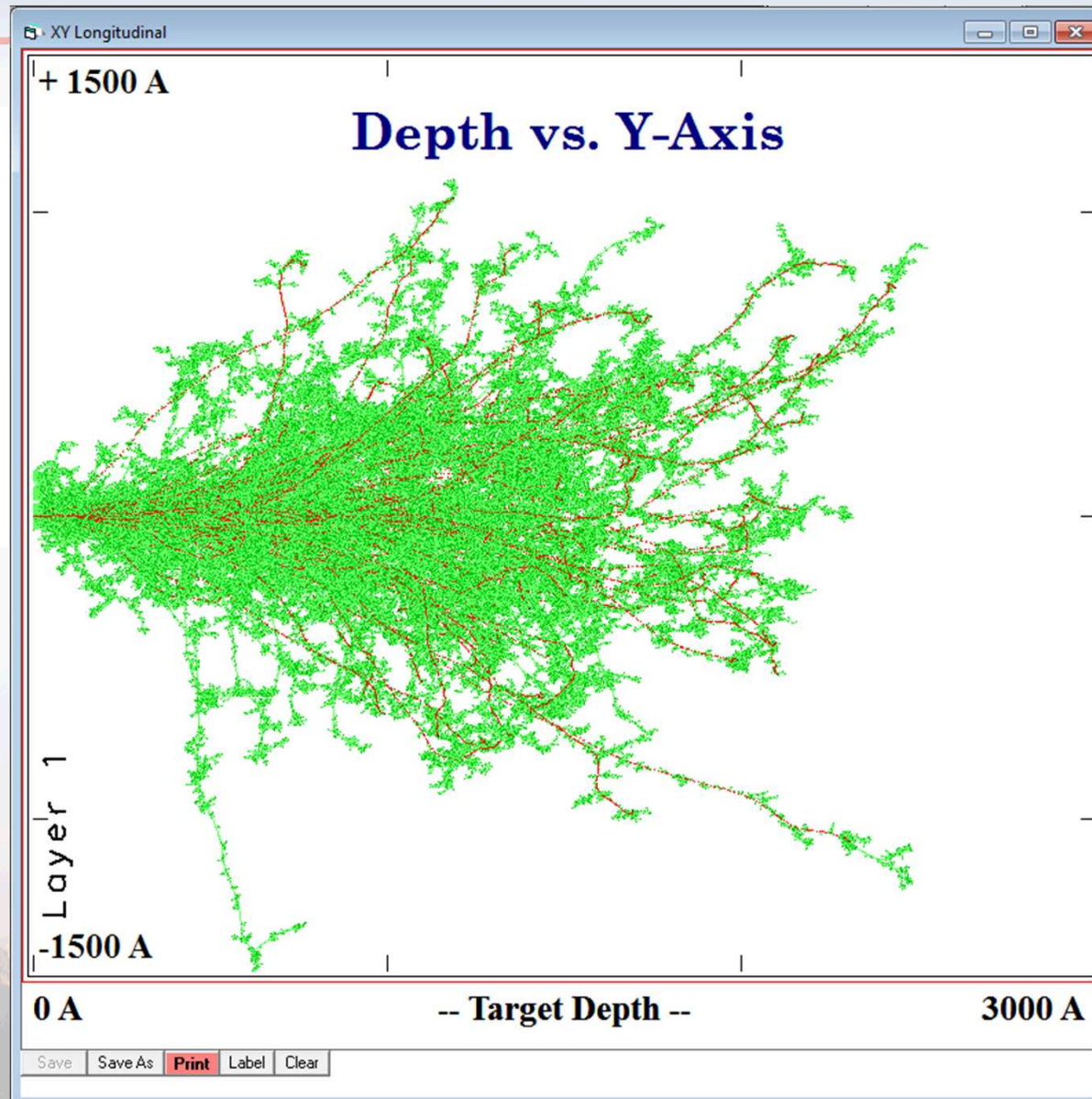


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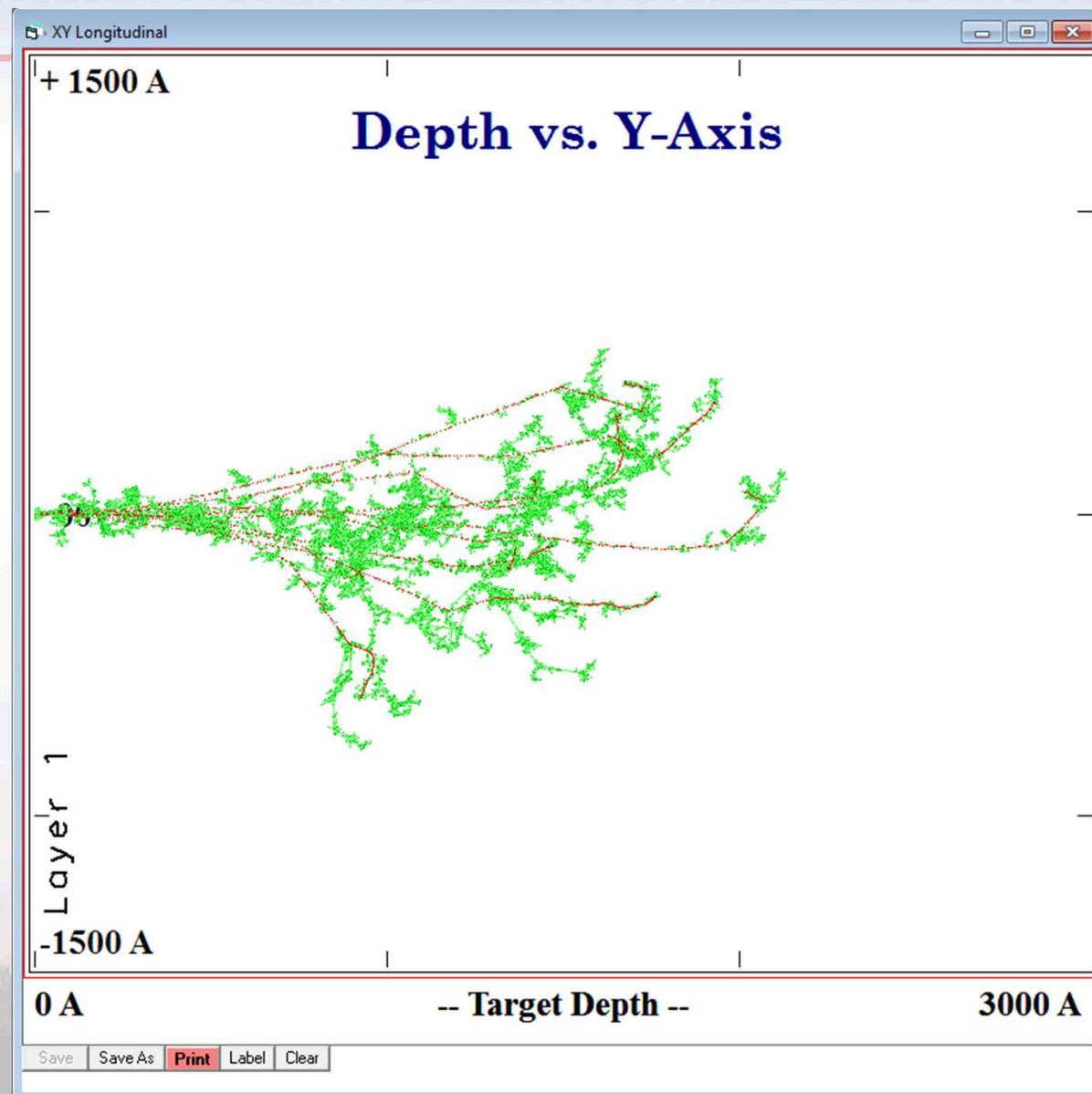
Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

We have all used SRIM (TRIM)

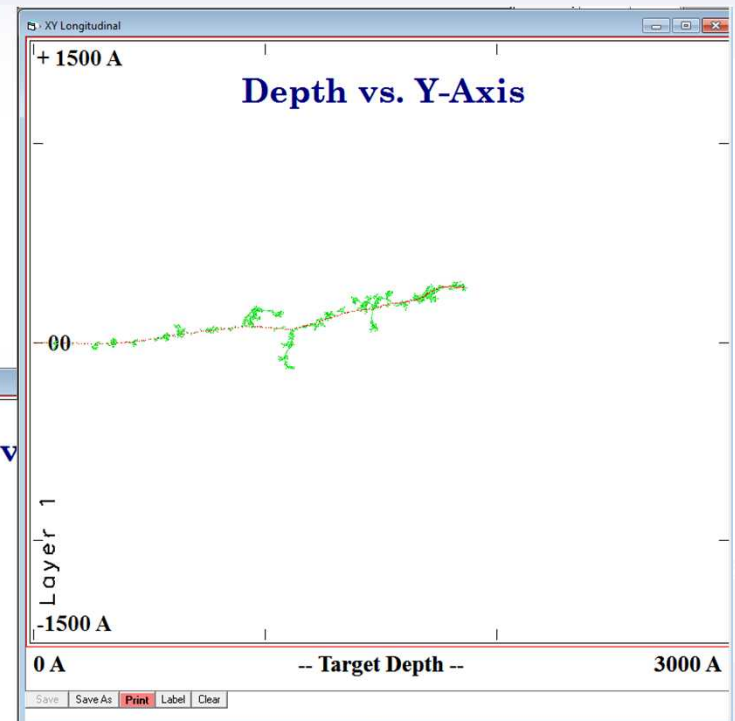
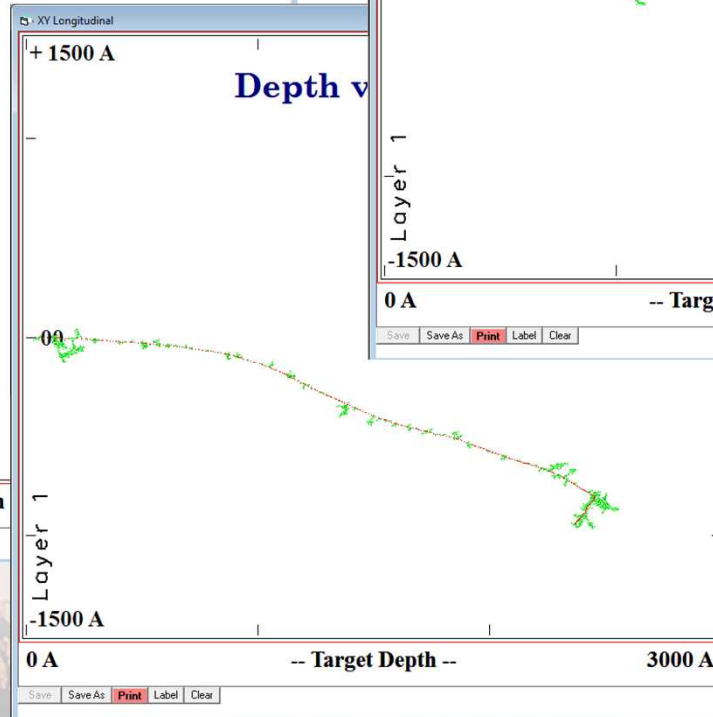
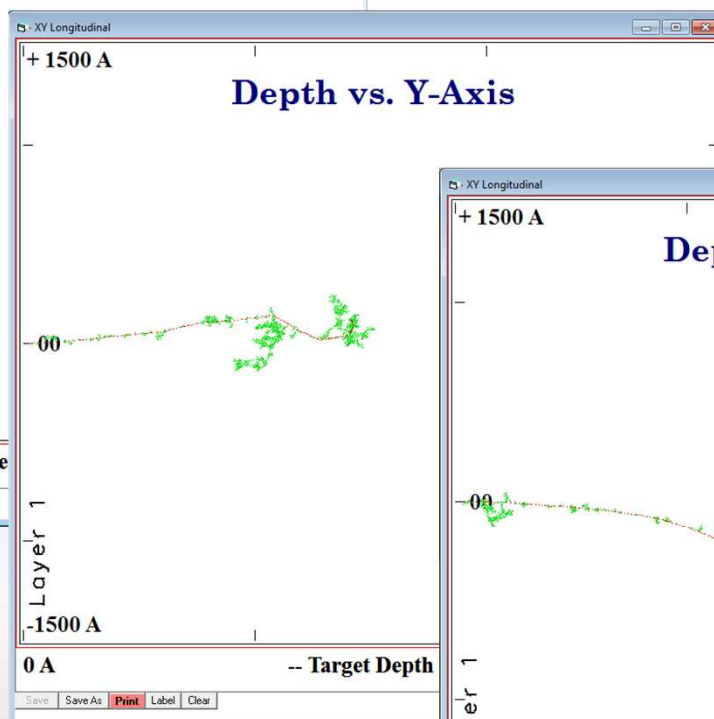
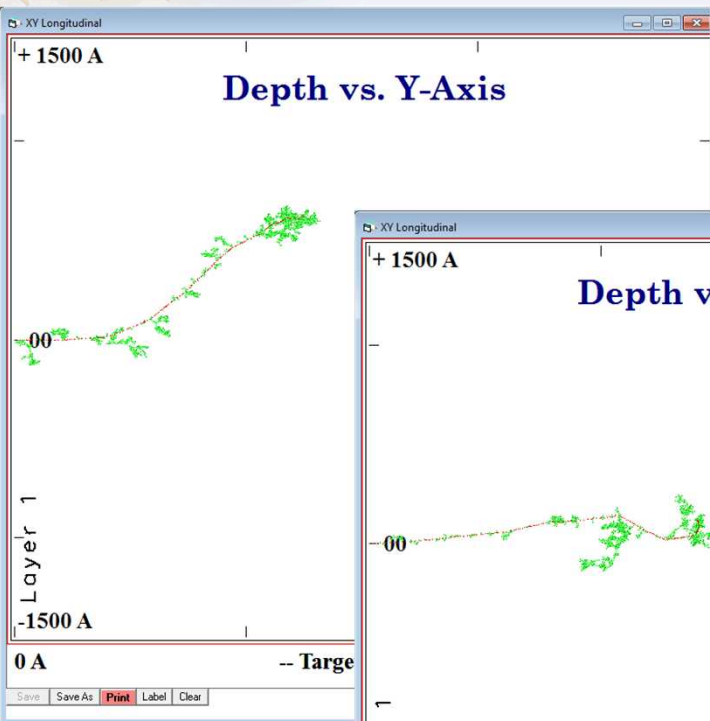
- 100keV Si -> Si
- 100 ions
- Big mess of damage!
- Lots of different ion paths
- Stochastic variability
 - Where it ends up
 - Displacement damage
 - Electronic excitation



- Only 10 ions now
- Individual character starts to show



A Single Ion is not an Average Ion





Single Ion Materials Science

■ What can a single ion *Do*?

- Long history of single event effects
- Direct imaging of single ion strikes
- Damage, bubble nucleation, ...
- On path to dynamic TEM (nsec-resolved imaging)

■ What can you use a single ion *For*?

- One, and only one, placed in just the right spot
- Quantum bits
- Single photon sources



Just One Ion...

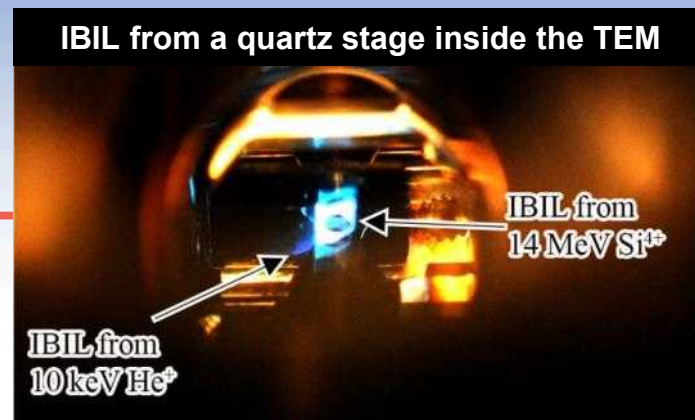
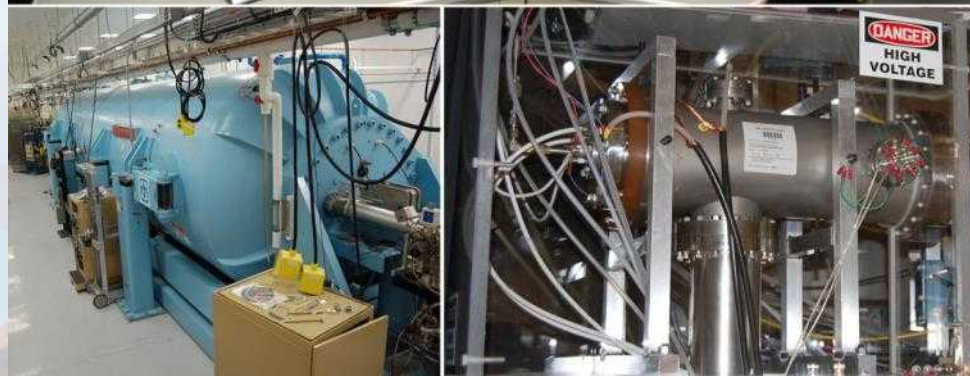
- Long history of Single Event Effects (e.g. satellite electronics)
- III-V transistor undergoing SEE testing on our MicroOne microbeam line (George Vizkelethy).
 - (Transistor set up to fail – no current limit)



Sandia's Concurrent *In situ* Ion Irradiation TEM Facility

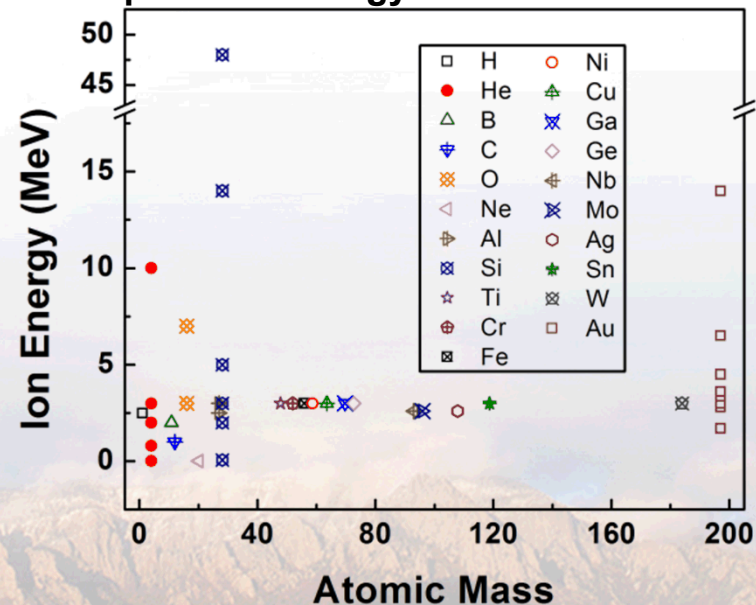
Khalid Hattar, Dan Buller

6 MV Tandem - 10 kV Colutron - 200 kV TEM



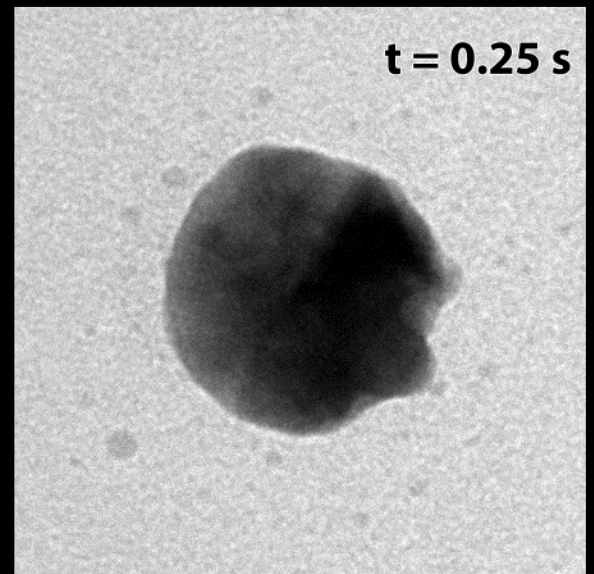
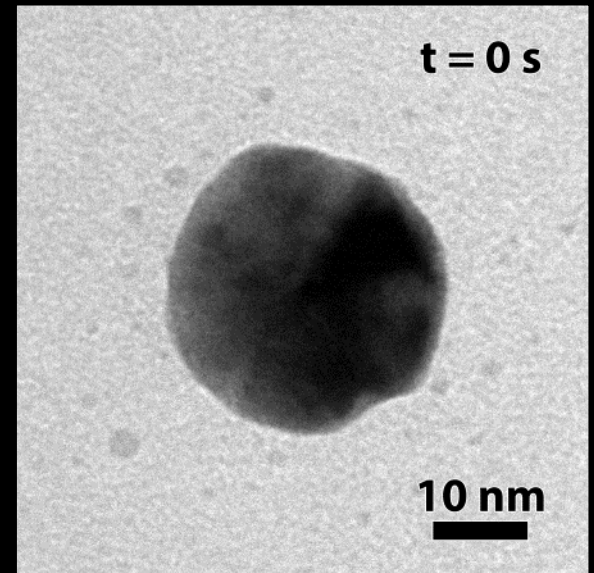
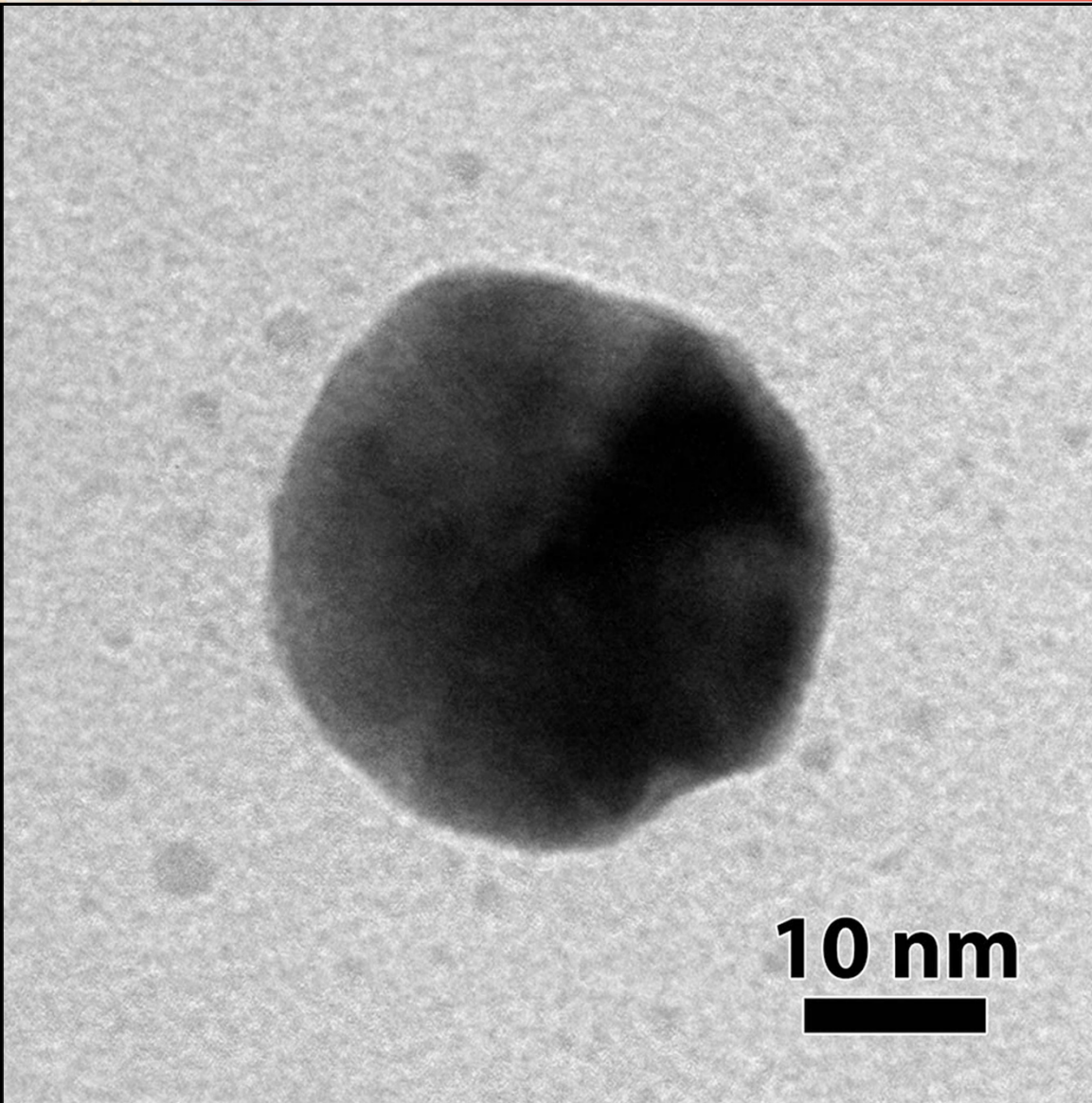
Direct real time observation
of ion irradiation,
ion implantation, or both
with nanometer resolution

Ion species & energy introduced into the TEM



Single Ion Effects in 20 nm Au nanoparticle: 46keV Au ions (range ~7nm)

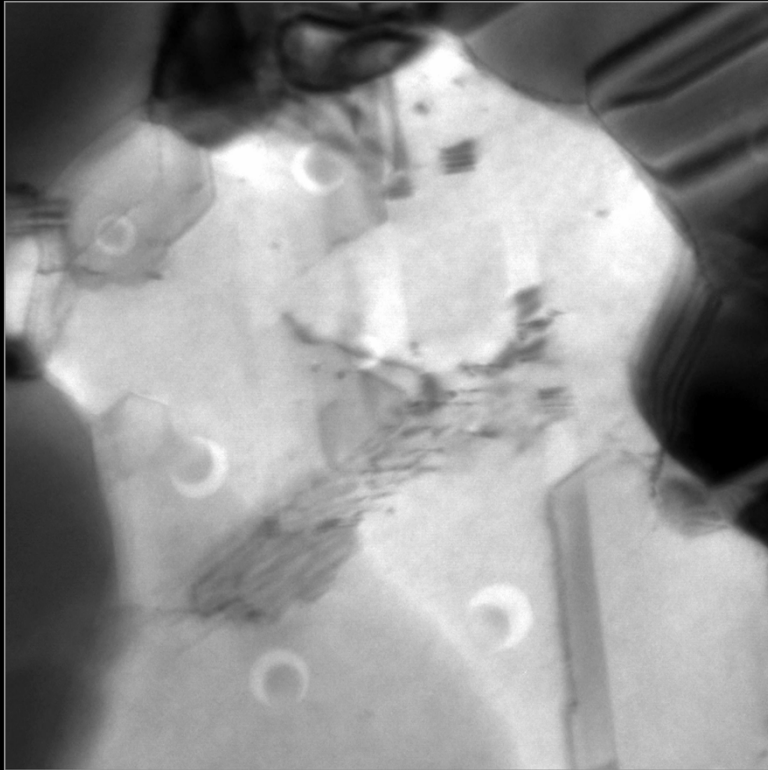
Khalid Hattar, Daniel Bufford



Single Ion Strikes – 2.8MeV Au⁴⁺ into/through Au film

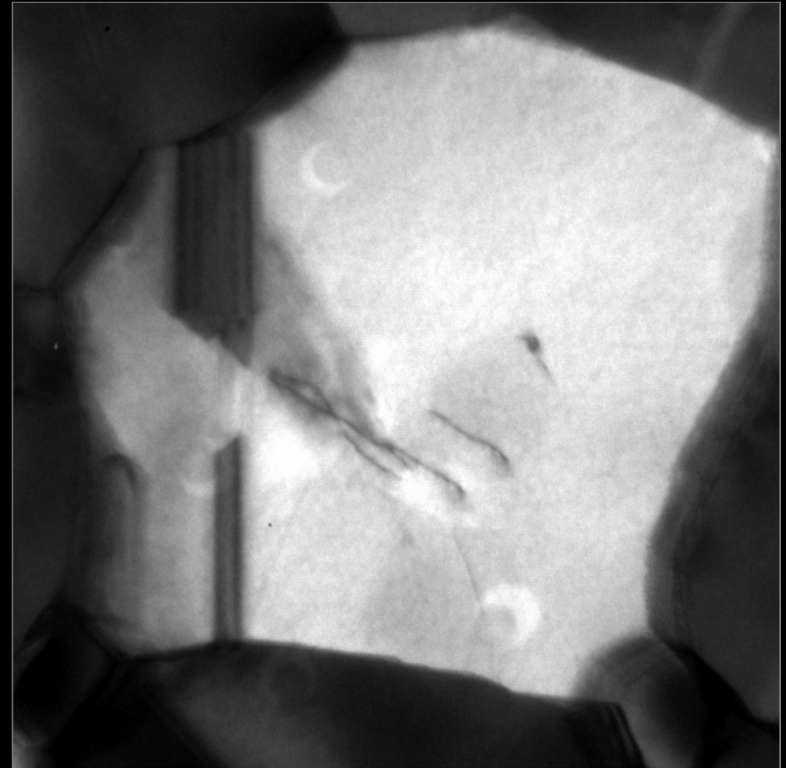
Khalid Hattar with collaborators C. Chisholm and A. Minor (UC Berkeley)

7.9×10^9 ions/cm²/s



VS

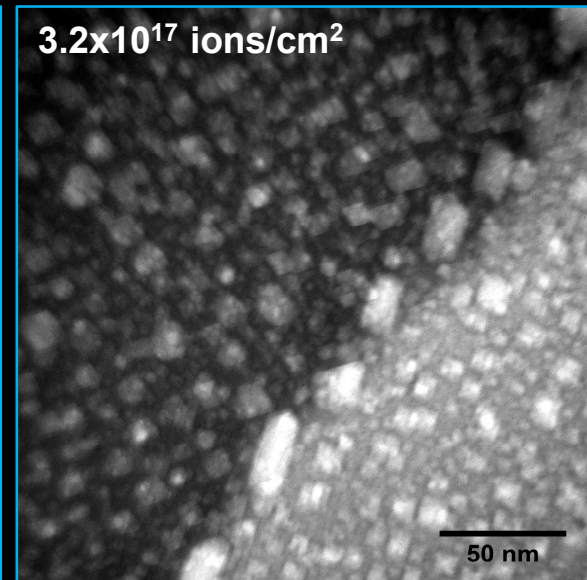
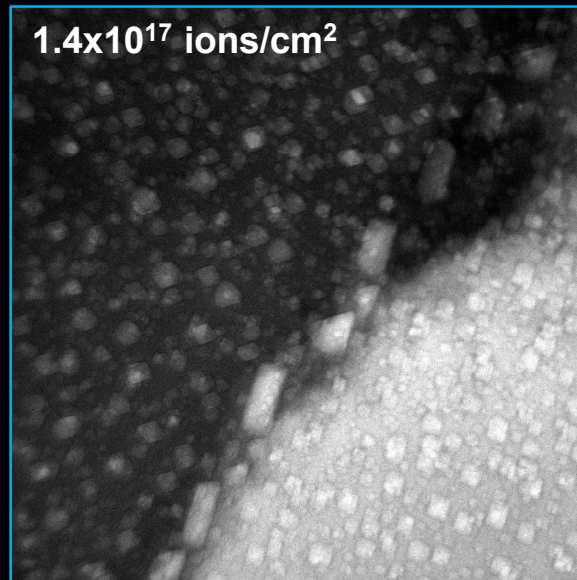
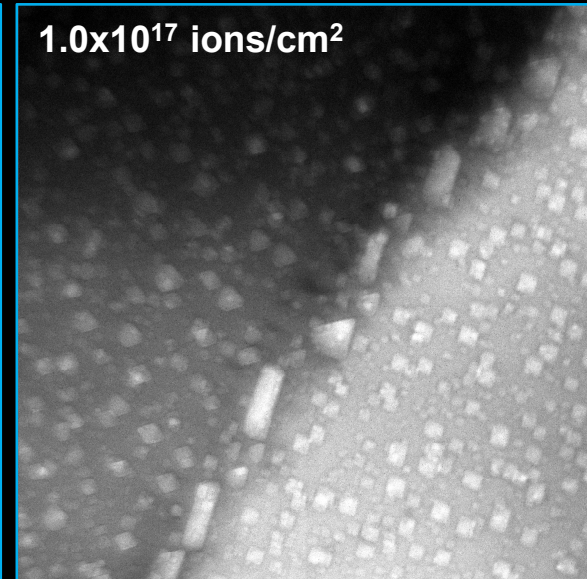
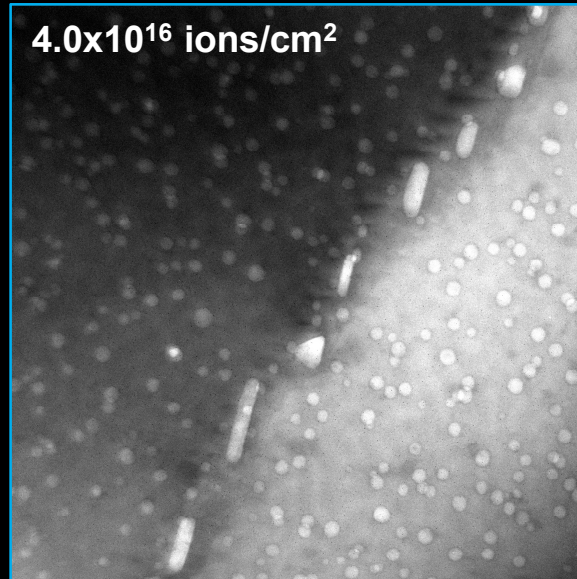
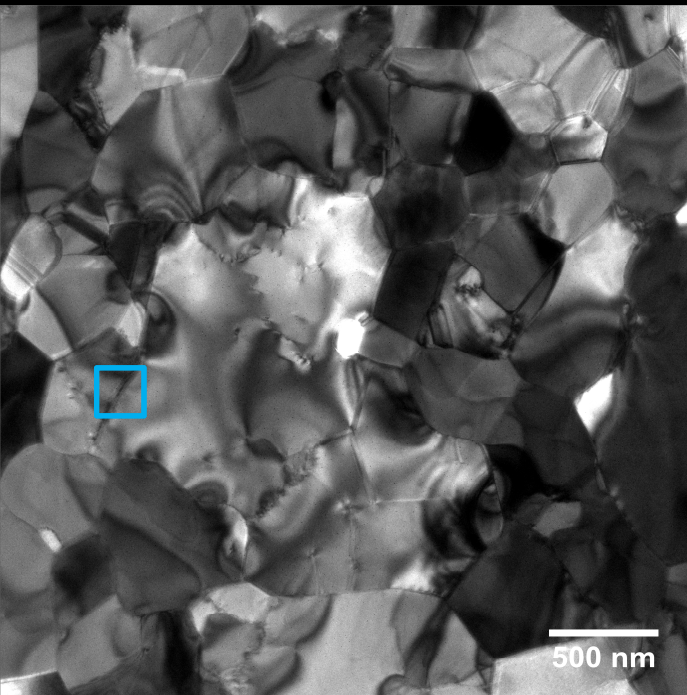
6.7×10^7 ions/cm²/s



Improved vibrational and ion beam stability permits us to work at 120kx or higher permitting imaging of single cascade events

In situ Implantation: He into Au

Khalid Hattar with collaborators C. Chisholm and A. Minor (UC Berkeley)



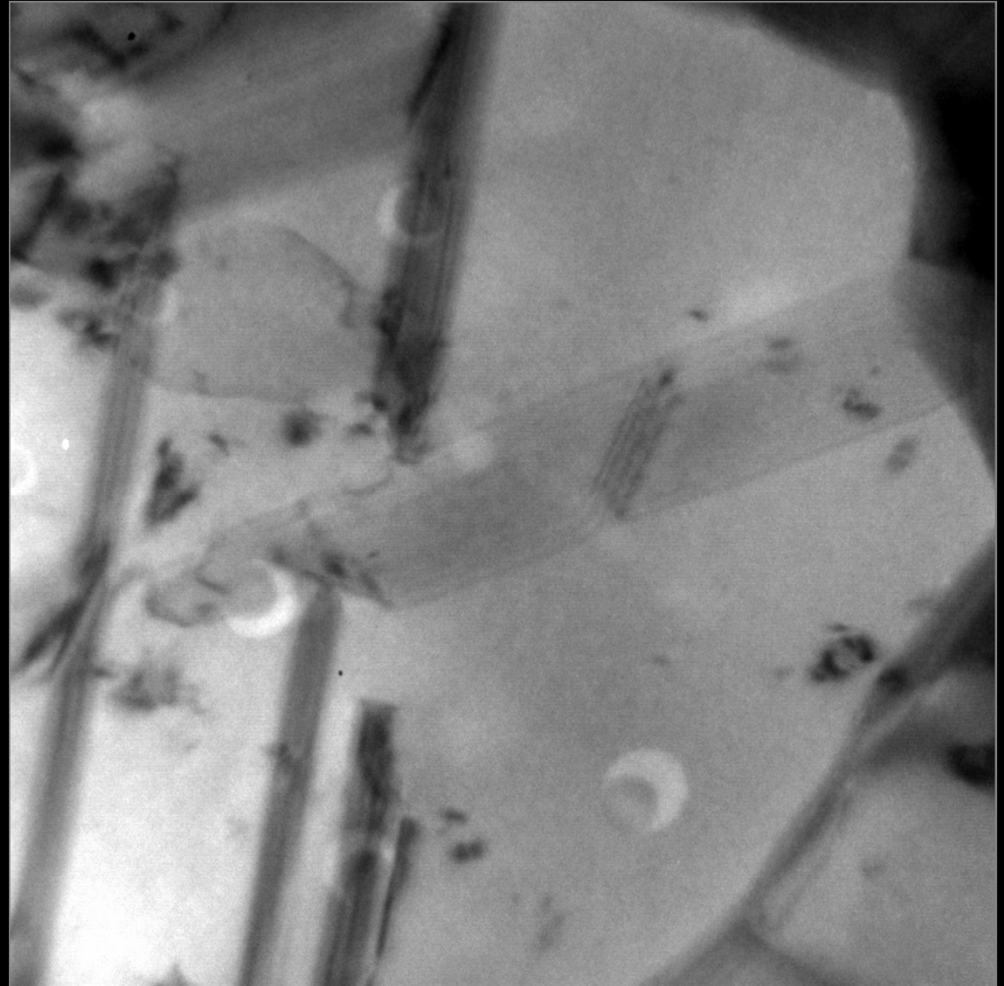
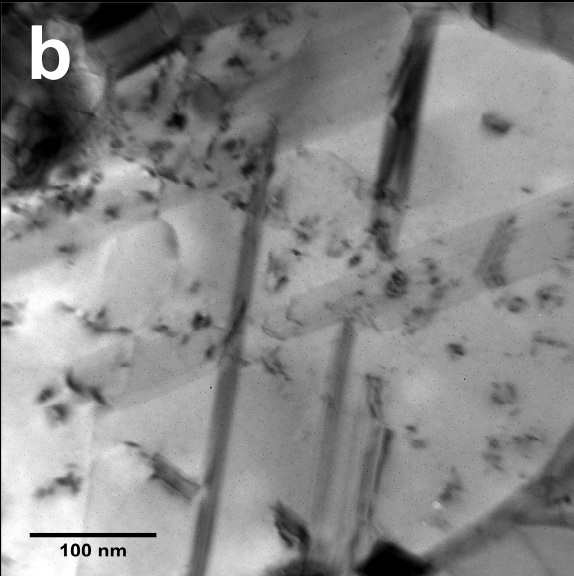
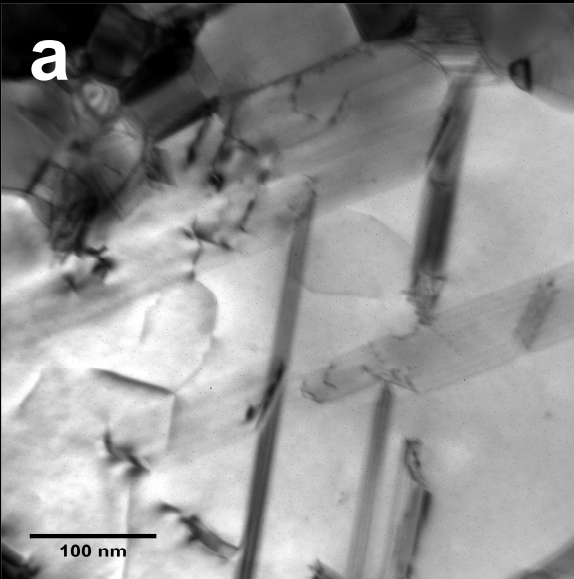
Au implanted with 10keV He⁺

He bubble formation on grain boundary and in the bulk

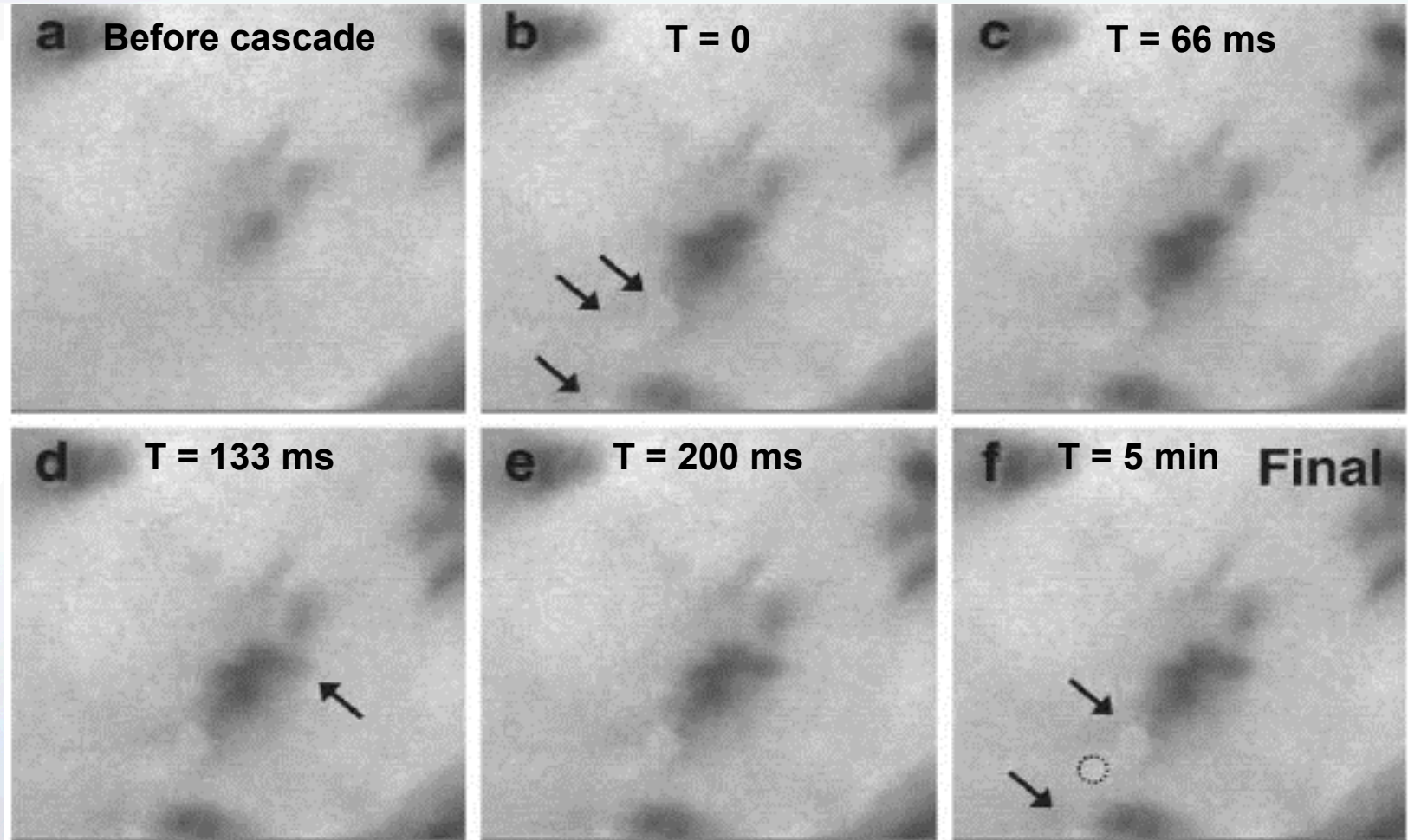
In situ Concurrent Implantation & Irradiation

Collaborators: C. Chisholm & A. Minor

**He⁺ implantation and concurrent Au⁴⁺ irradiation:
Transient bubble formation and dissolution**



Concurrent Irradiation: Transient He Bubble formation at Cascade





Devices with Single Ions

- **Demonstrated imaging and measuring of the effects of single ions on materials, with some control of where the ion strikes (e.g. microbeam)**
- **But, a wide range of applications for *placing* one ion in a specific place**
 - Quantum bits – donors in Si devices
 - Single photon sources – impurity-defect complexes in diamond
- **Need:**
 - Device design with single ions in mind
 - High precision targeting
 - Detection/confirmation of ion entering sample
 - Single ions





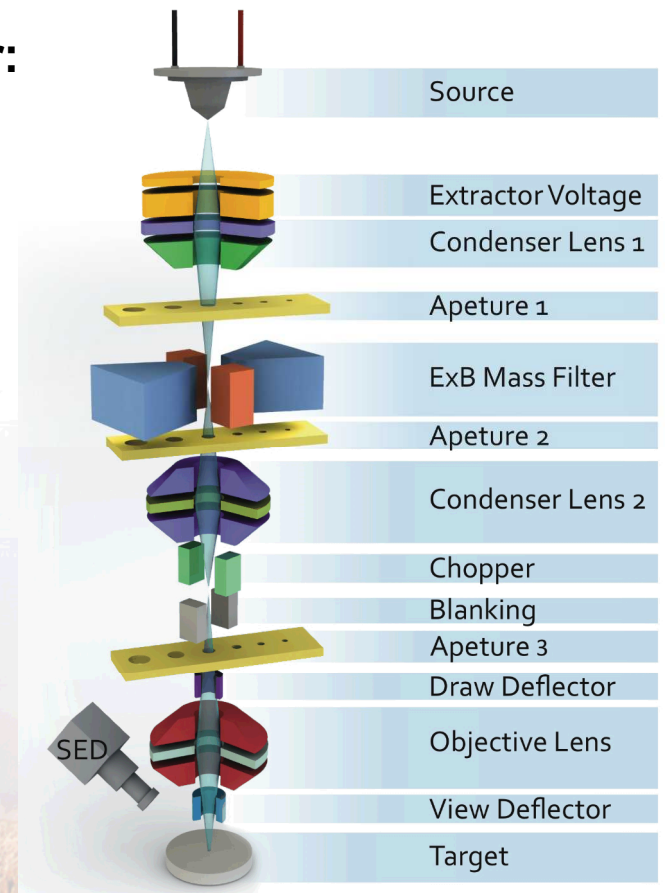
Applications to Quantum Bit Fabrication

- **Team: J. L. Pacheco, M. Singh, D. L. Perry, E. Garratt, J. R. Wendt, G. Ten Eyck, N.C. Bishop, R. P. Manginell, J. Dominguez, T. Pluym, D. R. Luhman, M. P. Lilly, M. S. Carroll, and E. Bielejec**



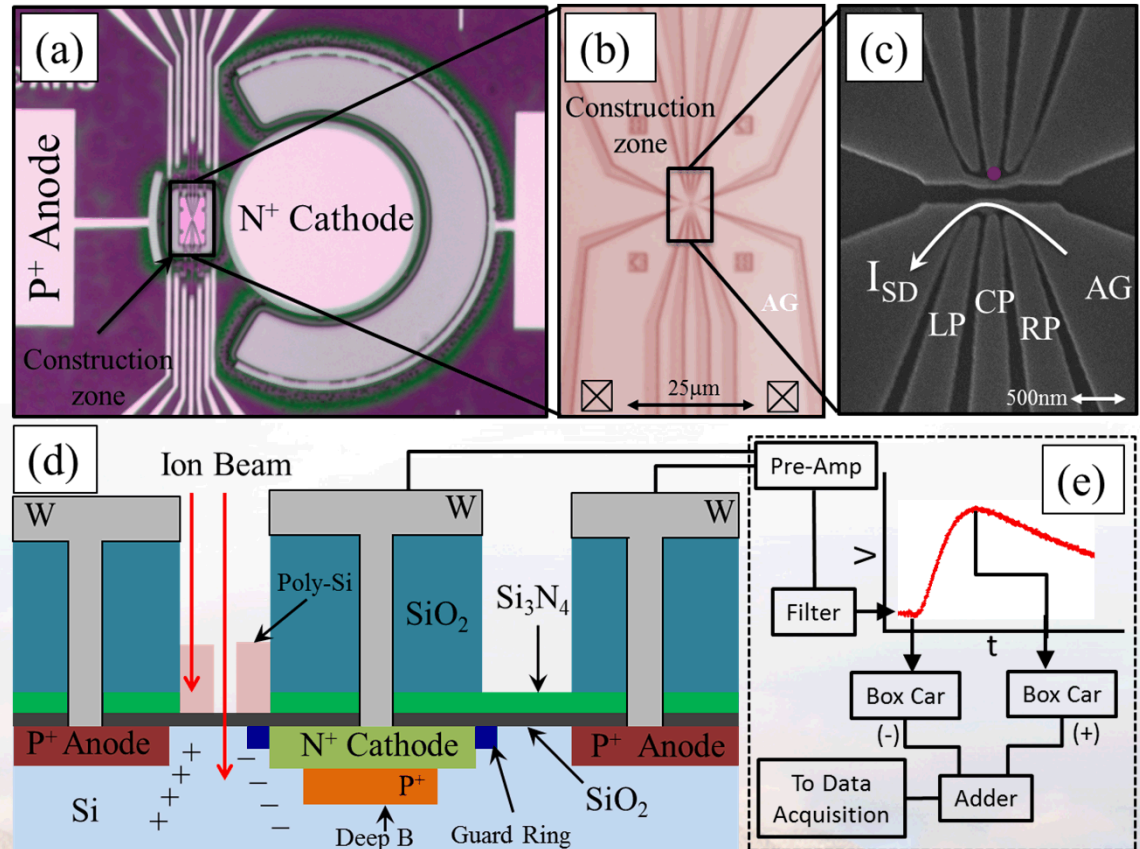
Precision Targeting

- **The Ion Beam Laboratory has a number of microbeams**
 - One micron resolution not good enough
- **AND (A&D Company, Ltd. Japan) NanoImplanter:**
 - ~15nm spot size
 - 100keV column
 - Liquid metal ion source
 - Li, Si, P, Cu, Ga, Sb, Pt, Au so far at SNL
 - Can easily resolve ^{121}Sb vs ^{123}Sb in ExB filter
- **Chopper/Blanker in column to generate fast pulses with specified average ions/pulse**
- **Target is an EBL stage for precision alignment and movement**



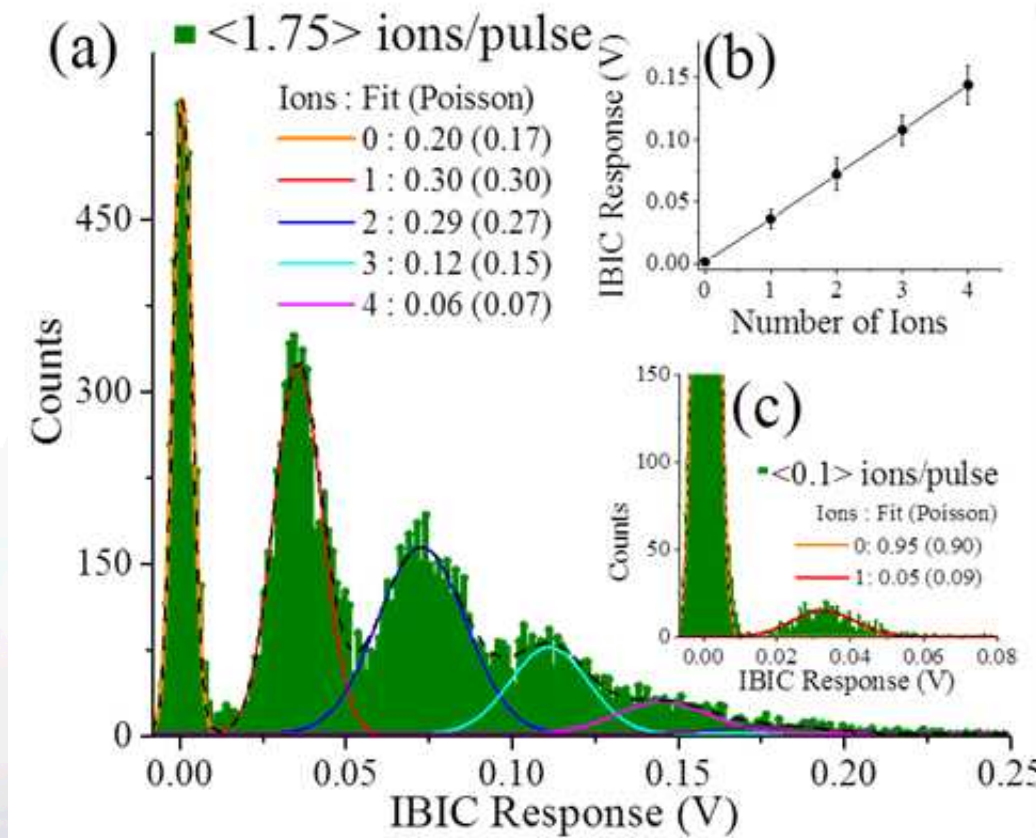
Complexities: Device + Detector

- Making a qubit is hard
- Making a qubit with integrated charge collection to detect single ions is, well, harder
- Charge generated by a single ion is highly dependent on ion/energy
- Total charge generated will vary from ion to ion (consequence of randomness in nuclear stopping)



Demonstrate Measuring Single Ions

- Use blanker/chopper to create pulse train with specified *average* ions/pulse
- Collect charge from device and generate ion-beam induced charge signal (V) for each pulse
- Plot the histogram
 - 1.75 ions/pulse (a)
 - 0.1 ions/pulse (b)
- IBIC response varies
 - Electronic stopping varies
 - Charge collection efficiency varies



Successful counted ion devices fabricated

APPLIED PHYSICS LETTERS **108**, 062101 (2016)



Electrostatically defined silicon quantum dots with counted antimony donor implants

M. Singh,^{1,2,a)} J. L. Pacheco,¹ D. Perry,¹ E. Garratt,¹ G. Ten Eyck,¹ N. C. Bishop,¹
J. R. Wendt,¹ R. P. Manginell,¹ J. Dominguez,¹ T. Pluym,¹ D. R. Luhman,^{1,2} E. Bielejec,¹
M. P. Lilly,^{1,2} and M. S. Carroll¹

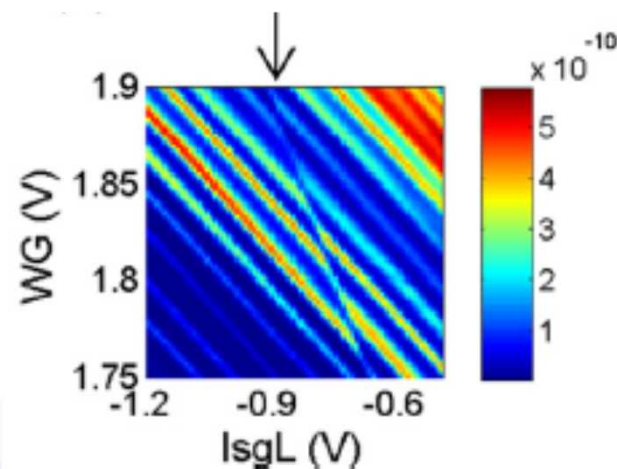
¹Sandia National Laboratories, Albuquerque, New Mexico 87185, USA

²Center for Integrated Nanotechnologies, Sandia National Laboratories, Albuquerque, New Mexico 87175, USA

(Received 28 October 2015; accepted 6 January 2016; published online 9 February 2016)

Deterministic control over the location and number of donors is crucial to donor spin quantum bits (qubits) in semiconductor based quantum computing. In this work, a focused ion beam is used to implant antimony donors in $100\text{ nm} \times 150\text{ nm}$ windows straddling quantum dots. Ion detectors are integrated next to the quantum dots to sense the implants. The numbers of donors implanted can be counted to a precision of a single ion. In low-temperature transport measurements, regular Coulomb blockade is observed from the quantum dots. Charge offsets indicative of donor ionization are also observed in devices with counted donor implants. © 2016 AIP Publishing LLC.

[<http://dx.doi.org/10.1063/1.4940421>]



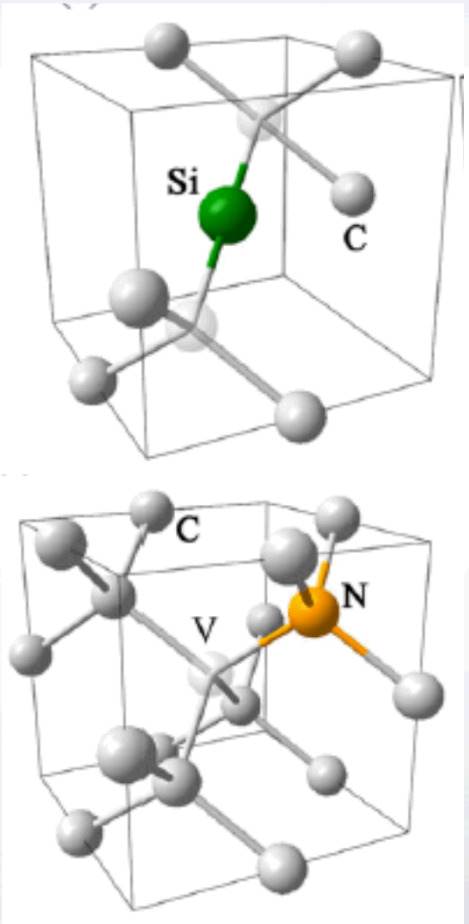
**Transport measurements at 2K
Show Coulomb blockade and
charge offsets as expected**



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Where else is a single ion desired?

- Impurity-defect centers is diamond
- Ion-beam materials science dream:
You actually *want* lattice damage!
 - (Well, you still need a specific impurity-defect center)
- Problem: reported yield from implant + anneal experiments is generally $< 10\%$
- Team: John Abraham, Ed Bielejec, Jose Pacheco, Dan Perry



Source: I. Aharonovich et al.,
Rep. Prog. Phys. 74 (2011) 076501

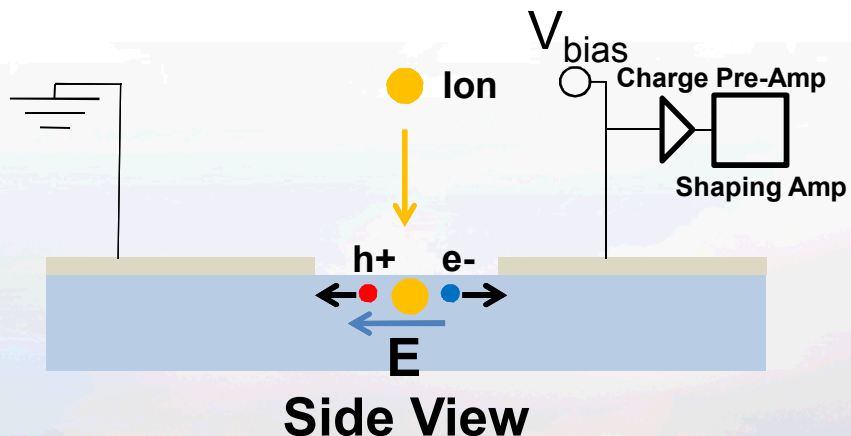


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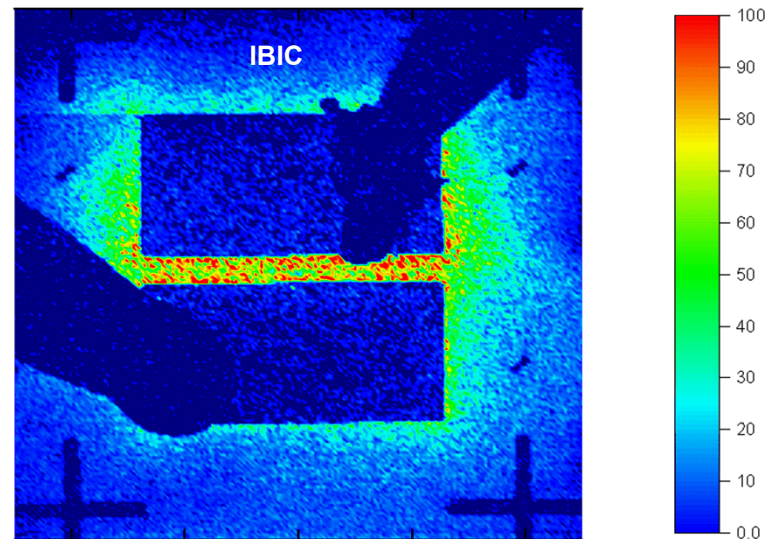
Counting Ions in Diamond

- It takes very little to make an ion-beam induced charge collector
- No diode needed – apply a field across a gap and collect charge

Ion Beam Induced Charge (IBIC):

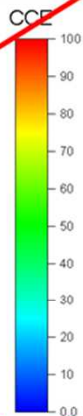
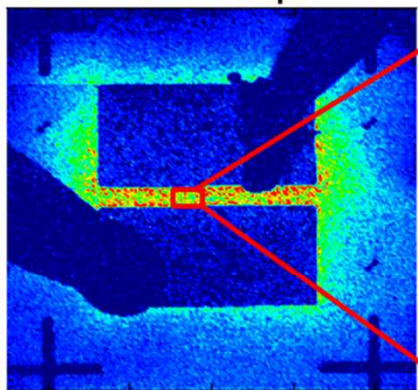


$$CCE = \frac{\text{Charge Collected}}{\text{Charge Deposited}} \times 100$$

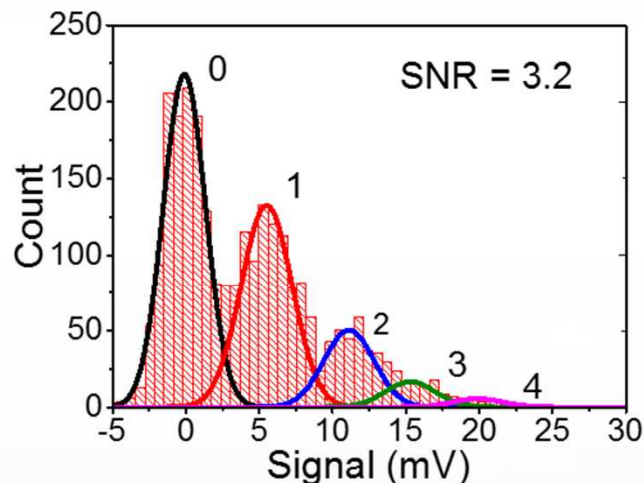


Single Ion Detection in Diamond Demonstrated

IBIC Map



Quantized Detection $\langle 0.65 \rangle$ ion

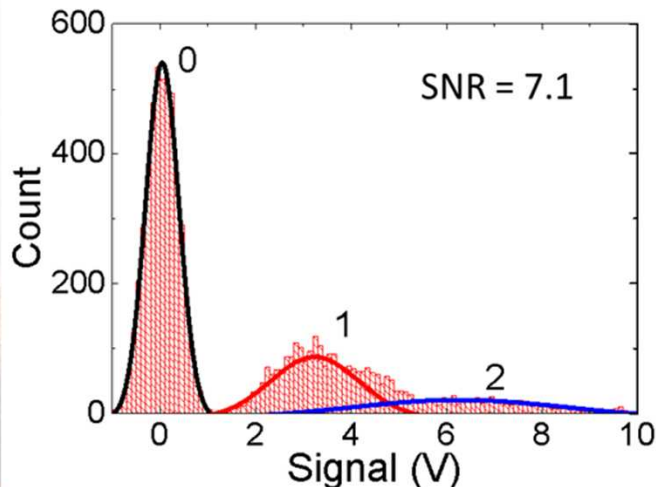


$$SNR = \frac{\mu_{signal}}{\mu_{noise} + \sigma_{noise}}$$

Signal amplitudes match
Poisson statistics to 4%

Optimizing gain
for single ion
detection

Single Ion Counting $\langle 0.2 \rangle$ ion

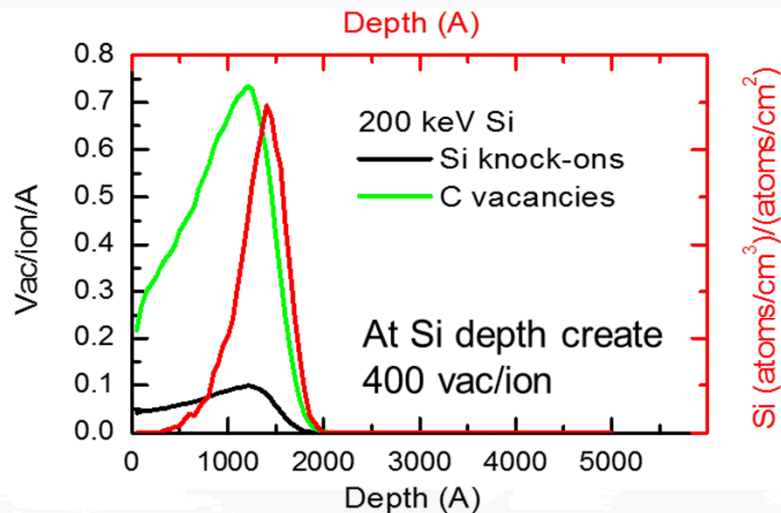


Single Ion Detection in
Diamond with SNR ~ 10

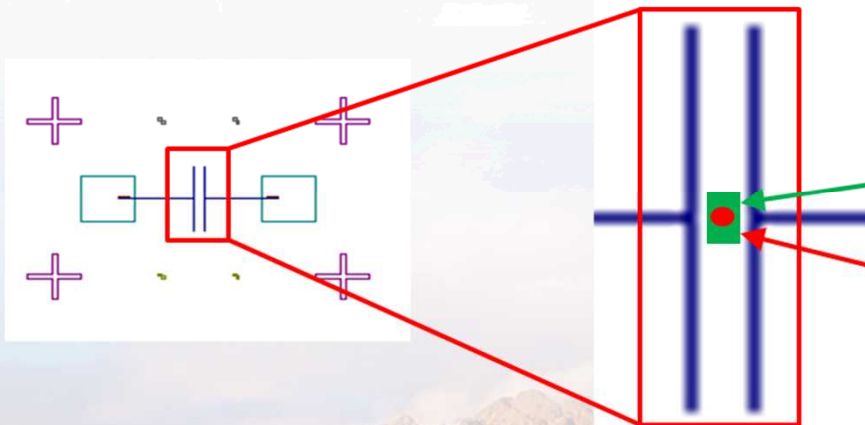
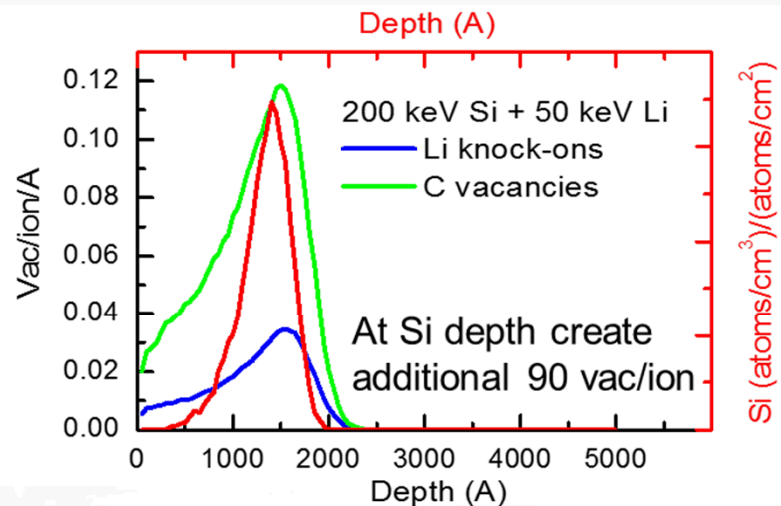


Path to Improving Yield:

200 keV Si



200 keV Si + 50 keV Li



- 1.) Align to markers
- 2.) **Implant 50 keV Li area**
- 3.) Switch to Si beam, realign
- 4.) **Implant 200 keV Si spots**

Alignment with <20 nm resolution

Use the direct write capability of the nl to introduce excess C vacancies at the appropriate depth relative to the Si implants





Single Ions for Materials Science

- From small ions grow big problems (SEE in electronics)
- On the cusp of nanosecond(s) time-resolved in-situ imaging of single ion effects in materials
- We have demonstrated everything needed to put a single ion where you want it to do something interesting

